

# 24V DRIVEN, FTP-607 Series

# 2" HIGH SPEED THERMAL PRINTER

## FTP-627MCL401/601

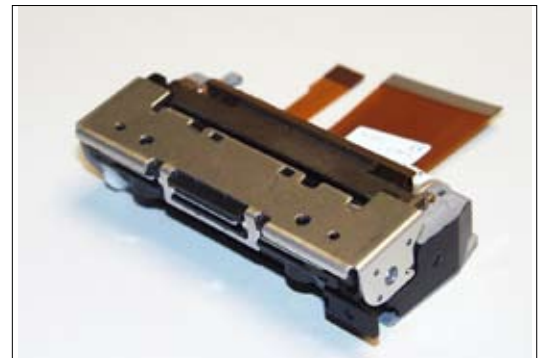
### ■ OVERVIEW

The FTP-627 MCL Series are 24V driven high-speed printers with a ultra low profile auto cutter and long life.

The FTP-627 MCL Series can be used for a variety of applications, such as POS terminals, ticket vending machines, label printers, banking terminals, and measurement and medical equipment.

### ■ HIGHLIGHTS

- **Ultra low profile**  
Height 21.8 mm, width 81.2 mm, depth 42.2 mm
- **High speed printing**  
It can print at 100/150 mm/s (800/1,200 dotlines/s) maximum by using Fujitsu's unique head drive control.
- **Auto Cutter**  
Long life and high reliable guilotine with dedicated motor.
- **Easy paper setting**  
Our lever platen release mechanism allows a wide paper route, so paper can be easily inserted.  
Conventional auto loading is also available.
- **Multifunctional die-cast frame**  
Wide operating temperature range, long continuous printing, high ESD absorption and discharge of static electricity vibration and shock resistant.
- **RoHS compliant**



FTP-627MCL401/601



FTP-627DSL291R



FTP-627DSL601R

## ■ PART NUMBERS

|   |                       | Part Number  |  |
|---|-----------------------|--|--|
| Easy Load Model with low profile cutter |                       | FTP-627MCL401<br>FTP-627MCL601                                 |  |
| LSI for driving                         | MCL401                | FTP-627CU301R  |  |
|   | MCL601                | FTP-627CU601R  |  |
| Interface board for Mech/Cutter         | Cutter supported      | MCL401   | FTP-627DSL291R Parallel (Centronics) /Serial (RS-232C)       |
|   |                       | MCL401   | FTP-627DSL603R USB (V1.1)<br>FTP-627DSL605R Serial (RS-232C) |
|   | MCL601                | FTP-627DSL613 R USB (V1.1)<br>FTP-627DSL615 R Serial (RS-232C) |  |
|   |                       |  |  |
| Interface cables                        | Parallel (Centronics) | FTP-628Y202  |  |
|   | Serial (RS232C)       | FTP-628Y302  |  |
|   | USB                   | FTP-629Y301  |  |
| Power cables                            | Logic                 | FTP-629Y401  |  |
|   | Head, motor           | FTP-629Y601  |  |

## ■ SPECIFICATIONS

| Item   | Specifications  |  |
|--|---|--|
| Part number                                    | FTP-627MCL401/601   |  |
| Printing method                                | Thermal-line dot method   |  |
| Dot structure                                  | 432 dots/line   |  |
| Dot pitch (Horizontal)                         | 0.125 mm (8 dots/mm)—Dot density  |  |
| Dot pitch (Vertical)                           | 0.125 mm (8 dots/mm)—Line feed pitch  |  |
| Effective printing area                        | 54 mm   |  |
| Number of columns                              | ANK 36 columns/line<br>(maximum 12/24 dot font)   |  |
| Paper width                                    | 58 mm   |  |
| Paper thickness                                | 60 to 85 μm (some paper in this range may not be used because of paper characteristics)   |  |
| Printing Speed                                 | MCL401  | Maximum 100mm/sec. (800 dot line/sec.)     |
|  | MCL601  | Maximum 150mm/sec. (1,200 dot line/sec.)   |
| Character types                                | Alphanumeric, kana:<br>International characters:<br>JIS Kanji (Kanji CG loaded board):  | 159 types<br>195 types<br>about 6800 types |
| Character, dimensions (W×H), number of columns | 12 × 24 dots, (1.5 × 3.0 mm), 36 columns: ANK<br>24 × 24 dots, (3.0 × 3.0 mm), 18 columns: ANK<br>8 × 16 dots, (1.0 × 2.0 mm), 54 columns: ANK<br>16 × 16 dots, (2.0 × 2.0 mm), 27 columns: ANK |  |

## ■ SPECIFICATIONS

| Item                                |                            |        | Specification   |   |
|-------------------------------------|----------------------------|--------|---|---|
| Interface                           |                            |        | Conforms to RS232C/Centronics / USB   |   |
| Power supply                        | For print head             | MCL401 | 24 VDC average current, 0.4A (0.9 A peak)<br>(print ratio: 12.5%, print speed 100mm/sec.) |   |
|                                     |                            | MCL601 | 24 VDC average current 0.5 A (0.9 A peak)   |   |
|                                     | For motor                  | MCL401 | 24 VDC $\pm$ 5%, 1 A maximum  |   |
|                                     |                            | MCL601 | 24 VDC $\pm$ 5%, 1.1 A maximum  |   |
|                                     | For cutter                 | MCL401 | 24 VDC $\pm$ 5%, 1 A maximum  |   |
|                                     |                            | MCL601 | 24 VDC $\pm$ 5%, 1.3 A maximum  |   |
| For logic                           |                            |        | 3.3 to 5.25 VDC, 0.1 A maximum  |   |
| Dimensions                          | Mechanism with cutter      |        | 81.2 x 42.2 x 21.8 mm (WxDxH)   |   |
|                                     | Interface board            | DSL291 | 70 x 60 x 12 mm (WxDxH)   |   |
|                                     |                            | DSL6xx | 95 x 70 x 21.6 mm (WxDxH)   |   |
| Weight                              | Mechanism with cutter      |        | Approximately 100g  |   |
|                                     | Interface board            |        | Approximately 50g   |   |
| Life                                | Head                       | MCL401 | Pulse durability: 50 million pulses/dot (print ratio: 25%).                               |   |
|                                     |                            | MCL601 | Pulse durability: 100 million pulses/dot (print ratio: 25%).                              |   |
|                                     |                            | MCL401 | Abrasion resistance: paper traveling distance 50km  |   |
|                                     |                            | MCL601 | Abrasion resistance: paper traveling distance 100km                                       |   |
|                                     | Cutter                     | MCL401 | 500,000 cuts  |   |
|                                     |                            | MCL601 | 1,000,000 cuts  |   |
| Platen                              |                            |        | 5,000 times (open/close)  |   |
| Operating environment               | Operating temperature*     |        | 0°C to +50°C  |   |
|                                     | Operating humidity         |        | 20 to 85% RH (no condensation)  |   |
|                                     | Storage temperature        |        | -20°C to +60°C (paper not included)   |   |
|                                     | Storage humidity           |        | 5 to 95% RH (no condensation)   |   |
| Detection function                  | Head temperature detection |        | Detected by thermistor  |   |
|                                     | Paper out/mark detection   |        | Detected by photo-interruptor   |   |
|                                     | Platen release             |        | Detected by sliding switch  |   |
| Recommended thermal sensitive paper |                            |        | High sensitive paper  | TF50KS-E4 (Nippon paper)  |
|                                     |                            |        | Standard paper  | TF60KS-E (Nippon paper),<br>FTP-020PU001 (58mm)<br>PD150R (Oji paper)<br>FTP-020PU701 (58mm)          |
|                                     |                            |        | Medium life storage paper   | TF60KS-F1 (Nippon paper)<br>FTP-020P0102 (58mm)<br>PD170R (Oji paper)<br>P220VBB-1 (Mitsubishi paper) |
|                                     |                            |        | Long life storage paper   | PD160R (Oji paper)<br>AFP-235 (Mitsubishi paper)<br>TP50KJ-R (Nippon paper)<br>HA220AA (Nippon paper) |

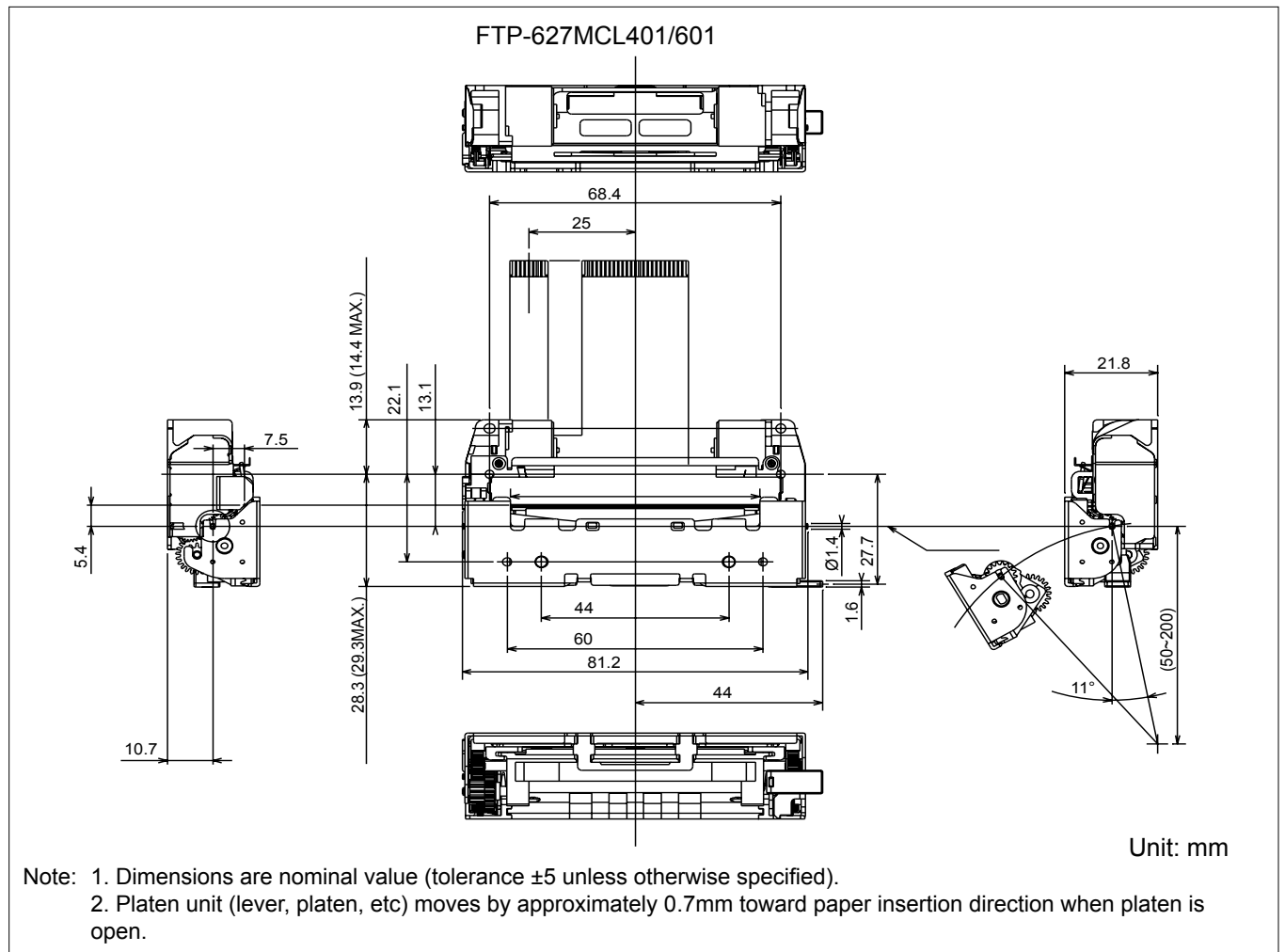
\*+5°C to +40°C printing density assurance range.

## ■ FUNCTION OF INTERFACE BOARD

| Item  | Item                                    | Item | Item |
|---|---|------|------|
| 1. Test print function                            | 8. Cutter trouble detect                |      |      |
| 2. Paper out detection                            | 9. Motor power saving function          |      |      |
| 3. Paper near end detection                       | 10. Mark detection function             |      |      |
| 4. Paten open detection                           | 11. MCU operation abnormality detection |      |      |
| 5. Thermal head temperature abnormality detection | 12. Power ON/OFF sequence protection    |      |      |
| 6. Blow-out fuse detection                        | 13. Motor over-current protection       |      |      |
| 7. Head voltage abnormality detection             | 14. Hardware timer                      |      |      |

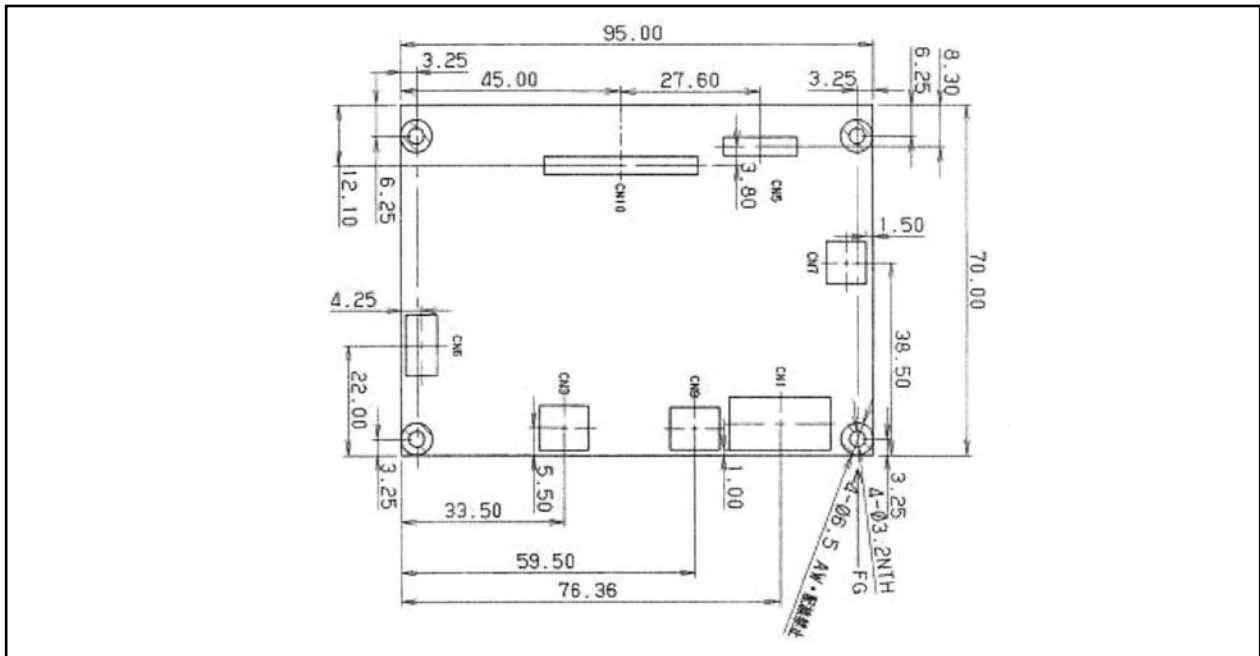
## ■ DIMENSIONS

### 1. Printer mechanism





## ■ INTERFACE BOARD FTP-627DSL601 Series



### Connectors on Control Board

|      | Name                        | Functions                                      | Remarks        | Note |
|------|-----------------------------|--|----------------|------|
| CN1  | +24V power supply connector | Connection for +24V power supply               |                |      |
| CN2  | RS-232C                     | Connection for serial interface                |                |      |
| CN3  | USB I/F connector           | Connection for USB interface                   |                |      |
| CN4  | -                           | Connection for thermal head + paper feed motor | 2-inch, 30 pin |      |
| CN5  | Cutter connector            | Connection for paper cutter                    |                |      |
| CN6  | Operation panel connector   | Connection for operation panel                 |                | *1   |
| CN7  | Near end sensor connector   | Connection for near end switch                 |                | *2   |
| CN8  | -                           | -  |                |      |
| CN9  | Logic power connector       | Connection for +5V power Supply                |                |      |
| CN10 | Head/motor connector        | Connection for thermal head & paper feed motor | 2-inch, 24 pin |      |

Note: \*1: Option  
\*2: Depends on specification

## FTP-627MCL401

### 1. Connector (FPC) specification (CN3/CN10)

(1) Connector

Mechanical unit side: FPC connector

Remote side (housing site): 52610-2471 (made by Molex)

(2) Pin assignment on the mechanical side

| No | Signal                   | I/O | Contents                                  |
|----|--------------------------|-----|---|
| 1  | PHK                      | —   | Photointerrupter (Cathode)                |
| 2  | VSEN                     | I   | Ground power supply for paper sensor      |
| 3  | PHE                      | O   | Photointerrupter (Emittor)                |
| 4  | VH                       | I   | Head drive power                          |
| 5  | DI                       | I   | Data input                                |
| 6  | $\overline{\text{STB2}}$ | I   | Print enable signal 2                     |
| 7  | $\overline{\text{STB3}}$ | I   | Print enable signal 3                     |
| 8  | VDD                      | I   | Logic Power                               |
| 9  | GND                      | —   | Head ground                               |
| 10 | GND                      | —   | Head ground                               |
| 11 | GND                      | —   | Head ground                               |
| 12 | TH                       | O   | Thermistor                                |
| 13 | $\overline{\text{STB1}}$ | I   | Print enable signal 1                     |
| 14 | $\overline{\text{LAT}}$  | I   | Data Latch                                |
| 15 | CLK                      | I   | Clock                                     |
| 16 | VH                       | I   | Head drive power                          |
| 17 | VH                       | I   | Head drive power                          |
| 18 | SW                       | —   | Platen open switch                        |
| 19 | SW                       | —   | Platen open switch                        |
| 20 | MT A                     | I   | Motor excite signal A                     |
| 21 | MT $\overline{\text{A}}$ | I   | Motor excite signal $\overline{\text{A}}$ |
| 22 | MT B                     | I   | Motor excite signal B                     |
| 23 | MT $\overline{\text{B}}$ | I   | Motor excite signal $\overline{\text{B}}$ |
| 24 | NC                       | —   | Not connected                             |

## FTP-627MCL601

### 1. Connector (FPC) specification (CN4)

(1) Connector

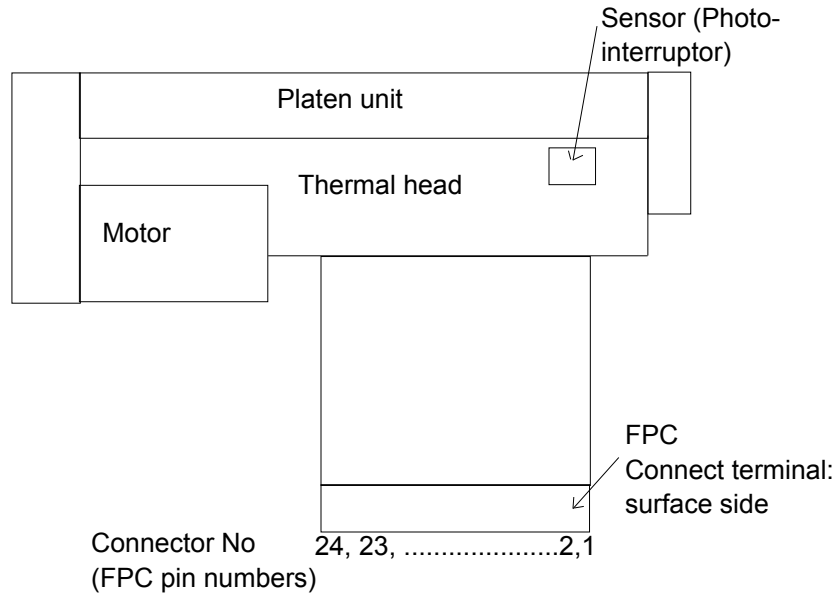
Mechanical unit side: FPC connector

Remote side (housing site): 52610-3071 (made by Molex)

(2) Pin assignment on the mechanical side

| No. | Symbol                   | Signal Name                             |
|-----|--------------------------|---|
| 1   | PHK                      | Cathode for photo interrupter           |
| 2   | VSEN                     | Paper sensor power                      |
| 3   | PHE                      | Emitter for photo interrupter           |
| 4   | VH                       | Head drive power                        |
| 5   | VH                       | Head drive power                        |
| 6   | VH                       | Head drive power                        |
| 7   | DI                       | Data in                                 |
| 8   | $\overline{\text{STB2}}$ | Strobe 2                                |
| 9   | $\overline{\text{STB3}}$ | Strobe 3                                |
| 10  | Vdd                      | Logic power                             |
| 11  | GND                      | Head ground                             |
| 12  | GND                      | Head ground                             |
| 13  | GND                      | Head ground                             |
| 14  | GND                      | Head ground                             |
| 15  | GND                      | Head ground                             |
| 16  | GND                      | Head ground                             |
| 17  | TM                       | Thermistor                              |
| 18  | NC                       | NC                                      |
| 19  | $\overline{\text{STB1}}$ | Strobe 1                                |
| 20  | $\overline{\text{LAT}}$  | Data latch                              |
| 21  | CLK                      | Clock                                   |
| 22  | VH                       | Head drive power                        |
| 23  | VH                       | Head drive power                        |
| 24  | VH                       | Head drive power                        |
| 25  | SW                       | Platen switch                           |
| 26  | SW                       | Platen switch                           |
| 27  | MT $\overline{\text{A}}$ | Excitation signal $\overline{\text{A}}$ |
| 28  | MT A                     | Excitation signal A                     |
| 29  | MT $\overline{\text{B}}$ | Excitation signal $\overline{\text{B}}$ |
| 30  | MT B                     | Excitation signal B                     |





## 2. Cutter (CN4/CN5)

Connector on control circuit side: 52610-0871 Molex or equivalent

| No. | Signal       | I/O | Contents                    | No. | Signal | I/O | Contents                    |
|-----|--------------|-----|-----------------------------|-----|--------|-----|-----------------------------|
| 1   | VSEN         | I   | Paper sensor power          | 2   | PHE    | O   | Photo interruptor (emittor) |
| 3   | PHK          | O   | Photo interruptor (cathode) | 4   | MT A   | I   | Motor excite signal A       |
| 5   | MT $\bar{A}$ | I   | Motor excite signal A       | 6   | MT B   | I   | Motor excite signal B       |
| 7   | MT $\bar{B}$ | I   | Motor excite signal B       | 8   | NC     | —   | Not connected               |

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