

NOTE:
Please read all instructions
carefully before using this
product

Safety Notice

Hardware Identifier

Assembly Instruction

Parts List

Warranty

Ordering Parts

Model
SB 208

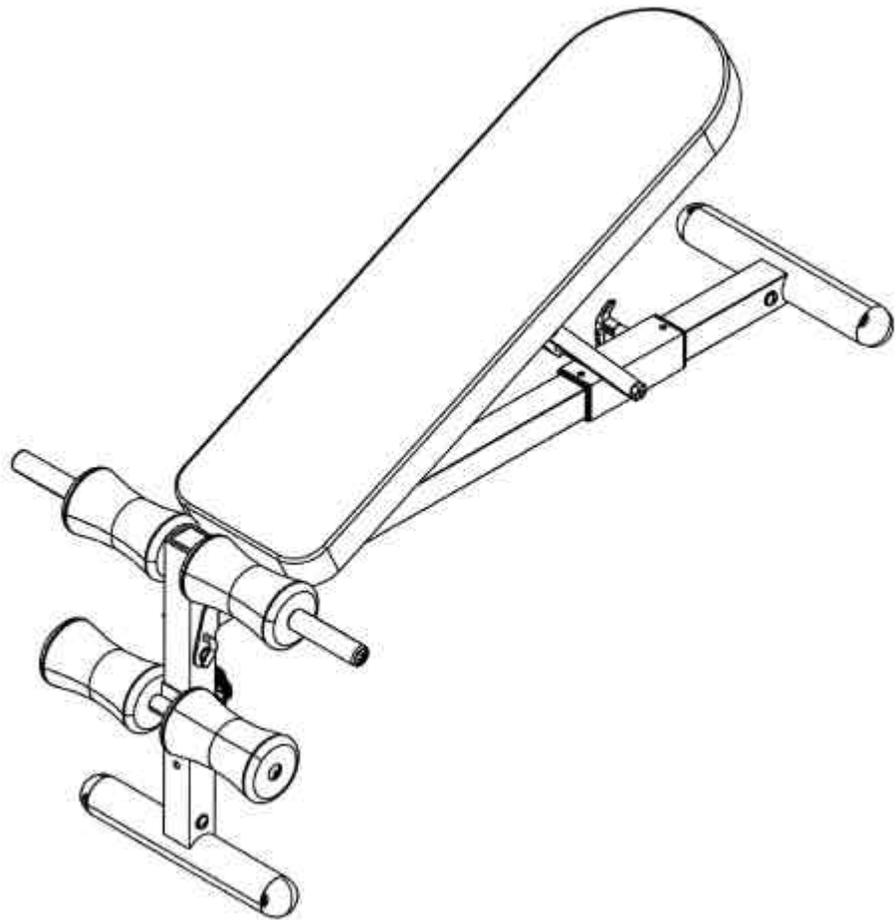
Retain This
Manual for
Reference

06-01-01

OWNER'S
MANUAL

IMPEX
FITNESS PRODUCTS

WORKOUT BENCH MARCY SB 208



IMPEX FITNESS PRODUCTS

14777 DON JULIAN RD., CITY OF INDUSTRY, CA 91746

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BEFORE YOU BEGIN

Thank you for selecting the MARCY SB-208 Workout Bench by IMPEX FITNESS PRODUCTS. For your safety and benefit, read this manual carefully before using the machine. As a manufacturer, we are committed to provide you complete customer satisfaction. If you have any questions, or find there are missing or damaged parts, we guarantee you complete satisfaction through direct assistance from our factory. To avoid unnecessary delays, *please call our TOLL-FREE customer service number.* Our Customer Service Agents will provide immediate assistance to you.

Toll-Free Customer Service Number

1-800-999-8899

Mon. - Fri. 9 a.m. - 5 p.m. PST

www.impex-fitness.com

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IMPORTANT SAFETY NOTICE

PRECAUTIONS

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions:

1. **Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.**
2. Only one person at a time should use the machine.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the machine.
9. Disabled person should not use the machine without a qualified person or physician in attendance.
10. Before using the machine to exercise, always do stretching exercises to properly warm up.
11. Never operate the machine if the machine is not functioning properly.

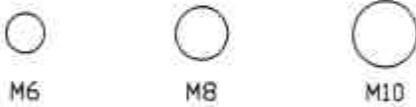
WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. IMPEX INC. ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

SAVE THESE INSTRUCTIONS.

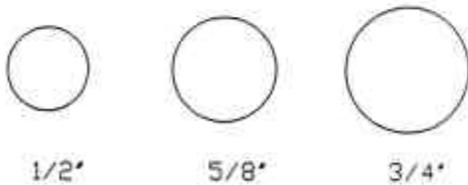
HARDWARE IDENTIFIER

PLACE WASHER, END OF BOLT, OR SCREW ON CIRCLE TO CHECK FOR CORRECT SIZE.

MILLIMETERS



INCHES



REPLACEMENT PARTS

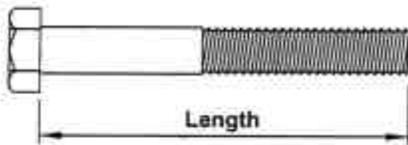
Thank you for purchasing IMPEX product. Although we go to great effort to ensure the quality of our products, Occasionally errors or omissions occur. Should you find either a defective or missing part in this product, Please contact us for a replacement at the telephone number.

QUESTION ?

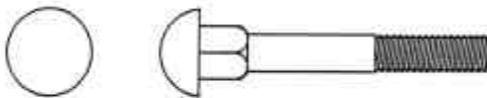
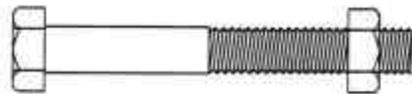


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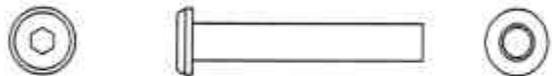
NOTE: When installing a Aircraft Nut (also called Nylon or Lock Nut), Please use two adjustable wrenches to tighten down the Nut. Hold down the Bolt with one wrench, and use the other wrench to turn the Nut clockwise.



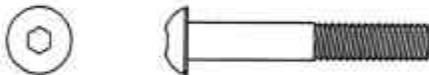
HEX HEAD BOLT



CARRIAGE BOLT



HEX SOCKET AXLE



ALLEN BOLT



HEX SOCKET SCREW



AIRCRAFT NUT



FLAT WASHER

ASSEMBLY INSTRUCTION

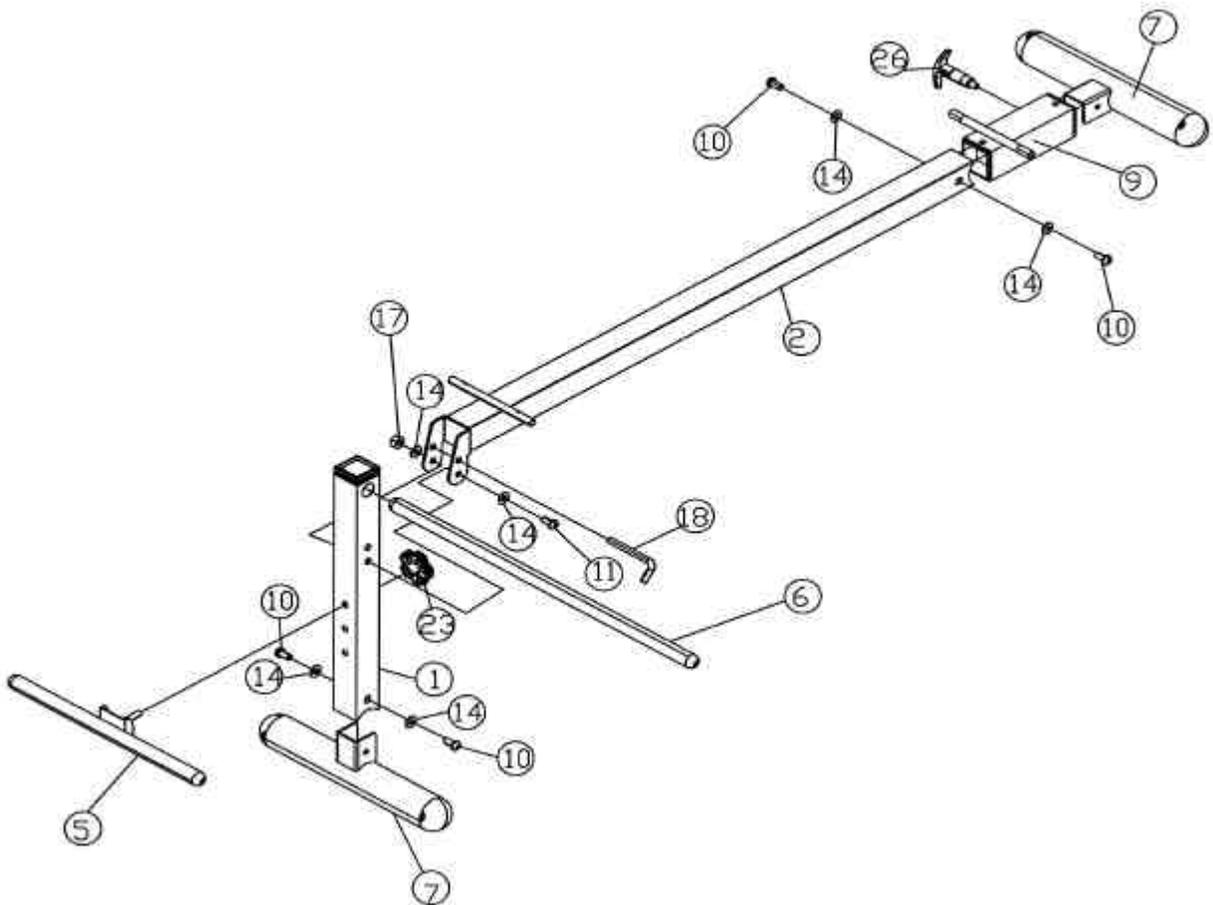
Tools Required to Assemble the Machine: Two Adjustable Wrenches and Allen Wrenches

NOTE: It is strongly recommended this machine be assembled by two or more people to avoid possible injury.

STEP 1 (See Diagram 1)

- A.) Slide the Sliding Block (#9) onto the Main Frame (#2) and secure it with a Quick Release Knob (#26). Attach the Base Frame (#7) to the Main Frame (#2). Secure it with two M10 x 5/8" Allen Bolts (#10) and two \varnothing 7/8" Washers (#14).
- B.) Attach the Base Frame (#7) to the Front Frame (#1). Secure it with two M10 x 5/8" Allen Bolts (#10), two \varnothing 7/8" Washers (#14).
- C.) Attach the Main Frame (#2) to the Front Frame (#1). Secure it with a M10 x 3" Allen Bolt (#11), two \varnothing 7/8" Washers (#14) and a M10 Aircraft Nut (#17) to the lower hole. **NOTE: DO NOT** over tighten the bolt. The joint needs to swivel in able to fold the bench for storage. Insert a L-shaped Lock Pin (#18) to the upper hole.
- D.) Attach the Cross Tube (#5) to the Front Frame (#1). Secure it with a M10 Knob Lock (#23).

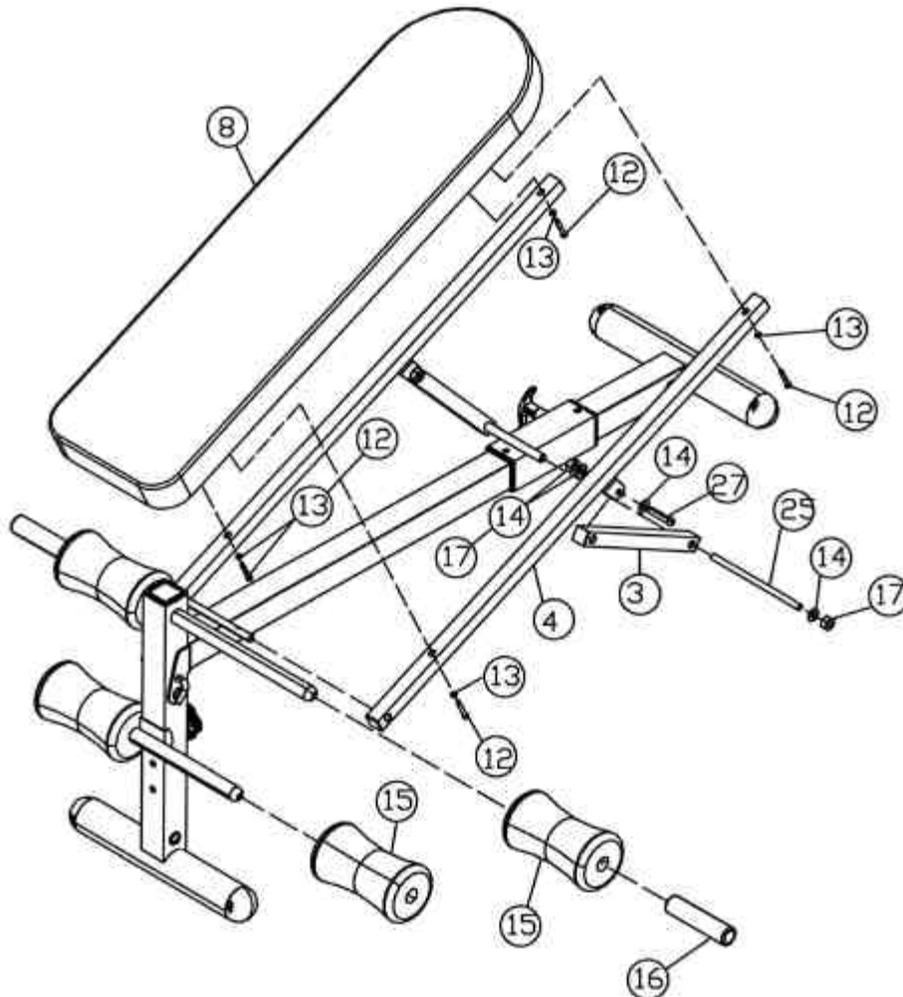
DIAGRAM 1



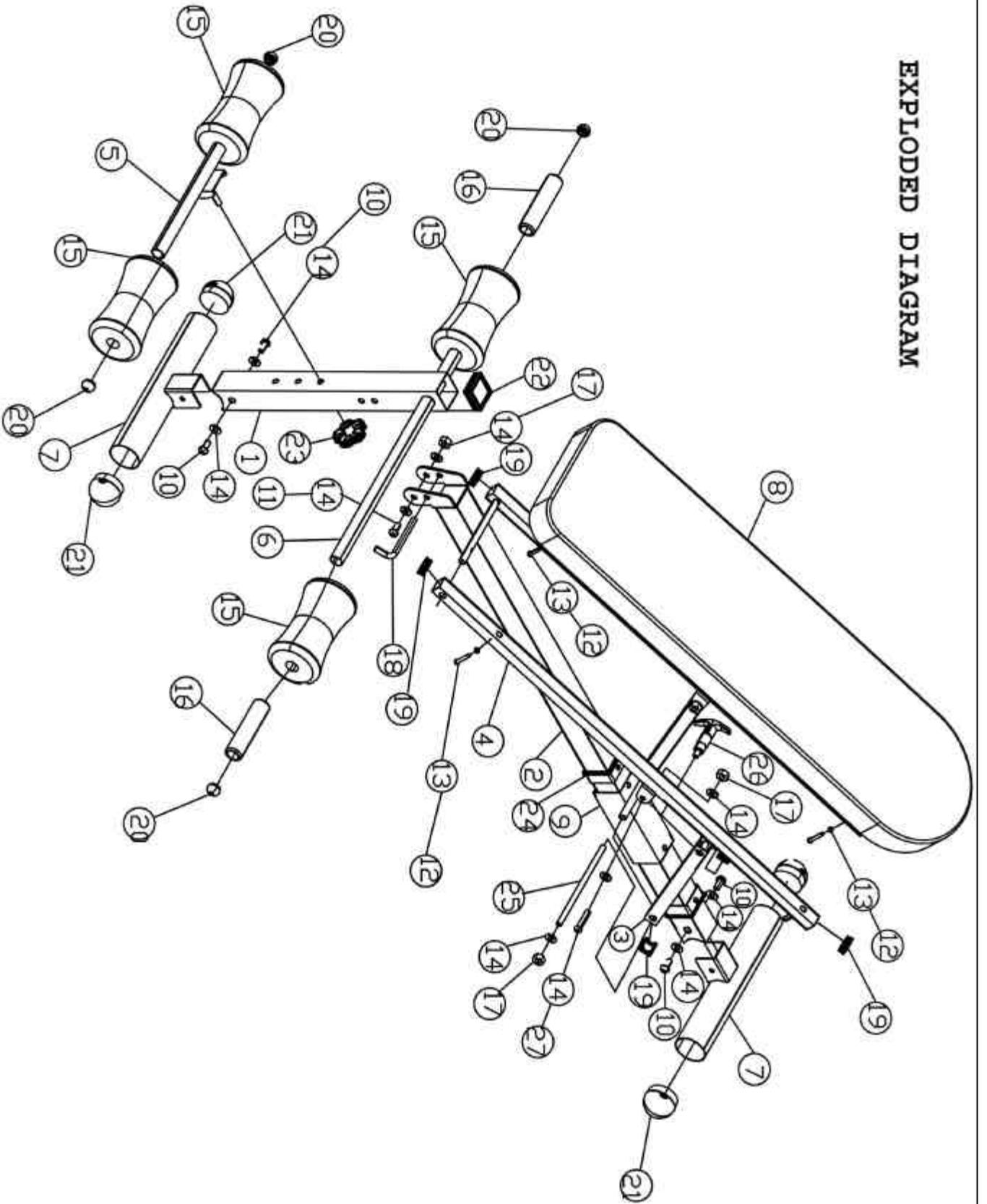
STEP 2 (See Diagram 2)

- A.) Attach the holed-side of the Backrest Support Bars (#4) onto both ends of the Pivot on the Main Frame (#2).
- B.) Attach an Incline Support (#3) to the bracket on the Backrest Support Bar (#4). Secure it with a M10 x 1 3/4 Allen Bolt (#27), two Ø7/8" Washers (#14), and one M10 Aircraft Nut (#17). Repeat the same procedure to install the other side.
- C.) Attach the Incline Supports (#3) to the pivot on the Sliding Block (#9). Align the holes and secure them with a M10 x 7 7/8" Axle (#25), two Ø 7/8" Washers (#14), and two M10 Aircraft Nuts (#17).
- D.) Attach the Backrest Board (#8) to the Backrest Support Bars (#4). Secure it with four M6 Philips Head Screws (#12) and Ø1/4" Washers (#13).
- E.) Insert a Foam Tube (#6) halfway into the hole on the Front Frame (#1). Slide two Foam Rolls (#15) onto the tube from both sides. Then slide two Foam Grips (#16) onto the tube from both sides. Slide two Foam Rolls (#15) onto the Cross Tube (#5) from both sides.

DIAGRAM 2



EXPLODED DIAGRAM



Parts list

KEY NO.	DESCRIPTION	Q'ty
1	Front Frame	1
2	Main Frame	1
3	Incline Support	2
4	Backrest Support Bar	2
5	Cross Tube	1
6	Foam Tube	1
7	Base Frame	2
8	Backrest Board	1
9	Sliding Block	1
10	M10 x 5/8" Allen Bolt	4
11	M10 x 3" Allen Bolt	1
12	M6 Philips Head Screw	4
13	Ø 1/4" Washer	4
14	Ø 7/8" Washer	12
15	Foam Roll	4
16	Foam Grip	2
17	M10 Aircraft Nut	5
18	L-shaped Lock Pin	1
19	1" Square End Cap	8
20	Ø 1" End Cap	4
21	Ø 2 3/8" End Cap	4
22	2" Square End Cap	1
23	M10 Knob Lock	1
24	Sleeve	2
25	M10 x 7 7/8" Axle	1
26	Quick Release Knob	1
27	M10 x 1 3/4" Allen Bolt	2

IMPEX INC.

LIMITED WARRANTY

IMPEX Inc. ("IMPEX") warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of two years on the Frame from the date of purchase. This warranty extends only to the original purchaser. IMPEX's obligation under this Warranty is limited to replacing or repairing, at IMPEX's option.

All returns must be pre-authorized by IMPEX. Pre-authorization may be obtained by calling IMPEX Customer Service Department at 1-800-999-8899. All freights on products returned to IMPEX must be prepaid by the customer. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an IMPEX authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by IMPEX.

IMPEX is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyments or use, costs of removal, installation or other consequential damages or whatsoever natures. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal right. You may also have other rights which vary from state to state.

**IMPEX INC.
14777 Don Julian
City of Industry, CA 91746**

ORDERING REPLACEMENT PARTS

Replacement parts can be ordered by calling our Customer Service Department toll-free at **1-800-999-8899** during our regular business hours: Monday through Friday, 9 am until 5 pm Pacific standard time.

**www.impex-fitness.com
info@impex-fitness.com**

When ordering replacement parts, always give the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase