



# Service Manual / Manuel de Service

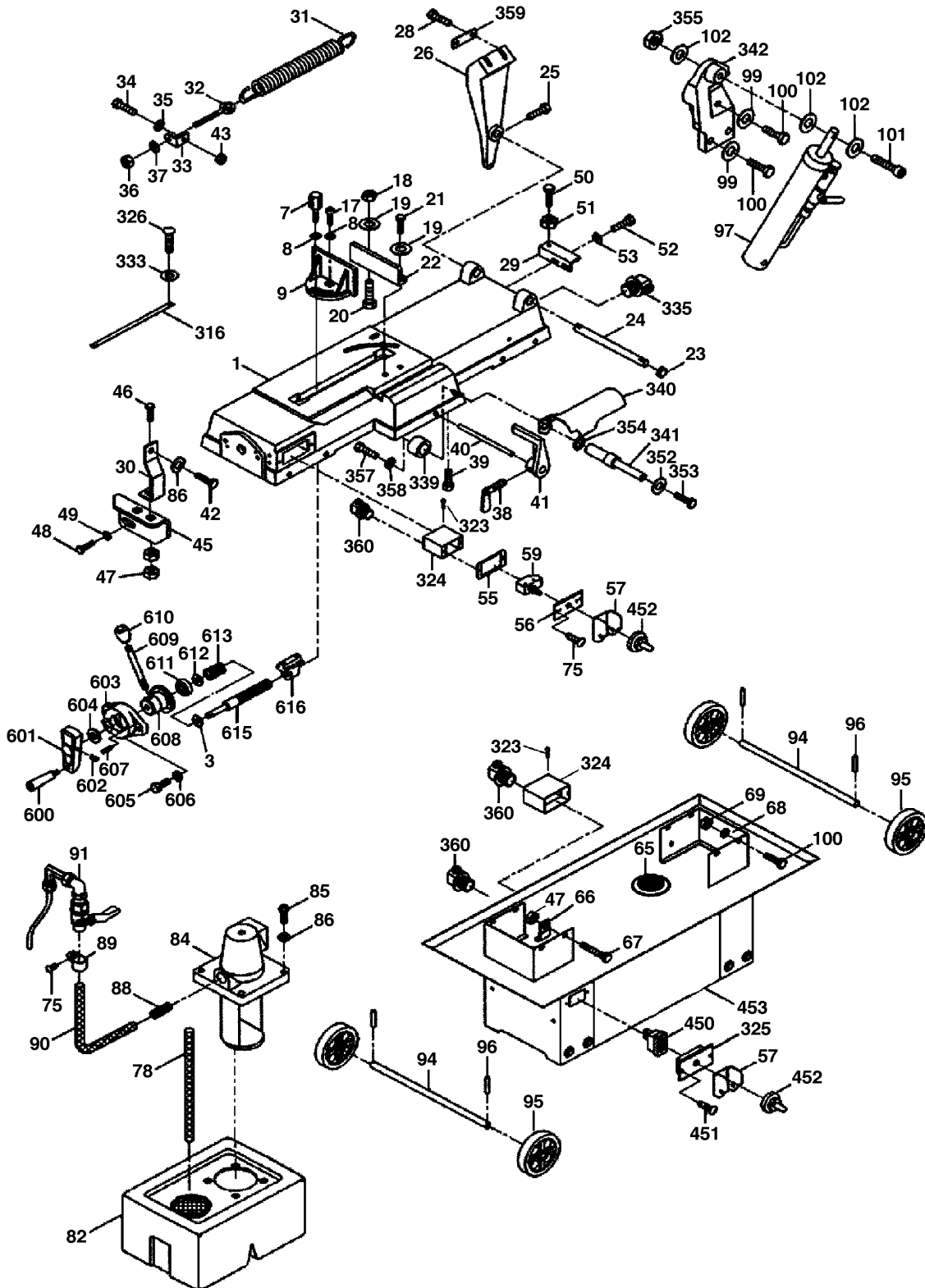
7" x 12" Metal Cutting Bandsaw with Gear Drive  
Scie à Ruban 7" x 12" pour Métal avec Tête à Engrenage



Revised/Revisé 08/2008

## Table & Base Diagram / Diagramme de la Table et de la Base

# KC-712GH-5





# Service Manual / Manuel de Service

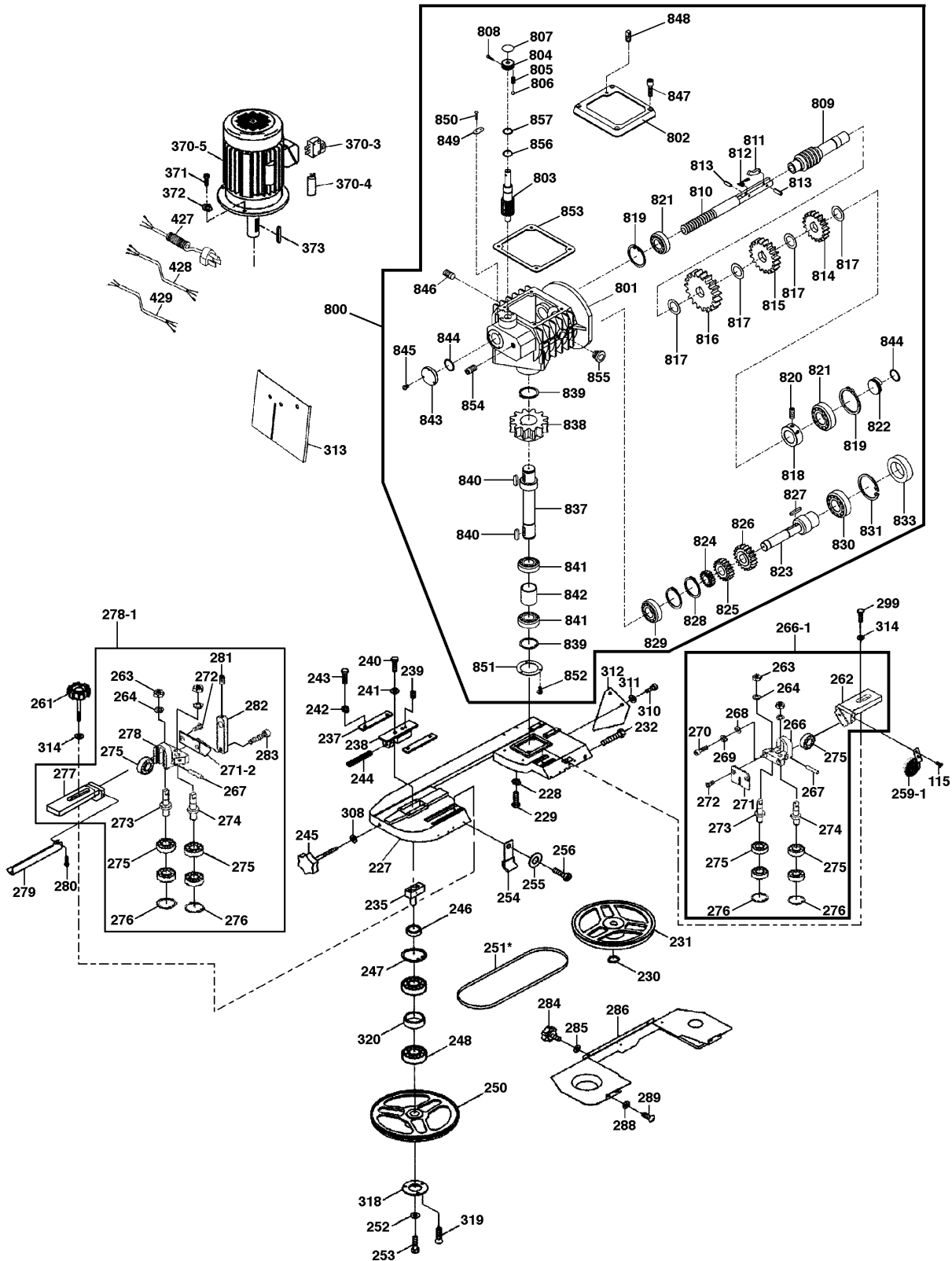
7" x 12" Metal Cutting Bandsaw with Gear Drive  
Scie à Ruban 7" x 12" pour Métal avec Tête à Engrenage



Revised/Revisé 08/2008

## Head Diagram / Diagramme de la Tête

# KC-712GH-5





## ® Parts Pricing List / Liste de Prix des Pièces **KC-712GH-5**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1	1271220010	CAST IRON TABLE	TABLE EN FONTE	1	\$569.25
3	1271220030	WASHER	RONDELLE	1	\$1.67
7	1271220070	WISE FIXED BOLT	BOULON DE FIXATION DE L'ETAU	1	\$28.69
8	1271220080	WASHER	RONDELLE	2	\$1.67
9	1271220090	WISE JAW BRACKET (FRONT)	MACHOIRE DE L'ETAU (AVANT)	1	\$67.45
17	1271220170	HEX. BOLT	BOULON HEXAGONAL	1	\$2.13
18	1271220180	HEX. NUT	ECROU HEXAGONAL	1	\$1.67
19	1271220190	WASHER	RONDELLE	2	\$1.90
20	1271220200	CARRIAGE BOLT	BOULON A CARROSSERIE	1	\$3.05
21	1271220210	HEX. BOLT	BOULON HEXAGONAL	1	\$2.59
22	1271220220	WISE JAW BRACKET (REAR)	MACHOIRE DE L'ETAU ARRIERE	1	\$90.68
23	1271220230	BUSHING	ESPACEUR	1	\$7.30
24	1271220240	SUPPORT ROD	TIGE DU SUPPORT	1	\$27.54
25	1271220250	HEX. BOLT	BOULON HEXAGONAL	1	\$1.90
26	1271220260	PIVOT BRACKET	SUPPORT DE PIVOTEMENT	1	\$107.81
28	1271220280	HEX. BOLT	BOULON HEXAGONAL	2	\$2.13
29	1271220290	SUPPORT PLATE	PLAQUE DU SUPPORT	1	\$10.75
30	1271220300	FIX PLATE	PLAQUE FIXE	1	\$10.75
31	1271220310	SPRING	RESSORT	1	\$68.94
32	1271220320	SPRING TENSION SCREW	OEILLET DE TENSION POUR RESSORT	1	\$10.75
33	1271220330	SPRING SCREW BRACKET	SUPPORT POUR OEILLET DU RESSORT	1	\$5.00
34	1271220340	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
35	1271220350	WASHER	RONDELLE	1	\$1.61
36	1271220360	HEX. NUT	ECROU HEXAGONAL	1	\$1.61
37	1271220370	WASHER	RONDELLE	1	\$1.84
38	1271220380	THUMB SCREW	VIS A AILETTE	1	\$5.58
39	1271220390	HEX. BOLT	BOULON HEXAGONAL	1	\$1.90
40	1271220400	STOCK STOP ROD	TIGE DU SUPPORT D'ARRET	1	\$11.44
41	1271220410	STOP BLOCK	SUPPORT D'ARRET	1	\$16.96
42	1271220420	HEX. BOLT W/WASHER	BOULON HEXAGONAL A/RONDELLE	1	\$2.01
43	1271220430	HEX. NUT	ECROU HEXAGONAL	1	\$1.55
45	1271220450	SUPPORT PLATE	PLAQUE DE SUPPORT	1	\$11.44
46	1271220460	HEX. BOLT	BOULON HEXAGONAL	1	\$2.59
47	1271220470	HEX. NUT	ECROU HEXAGONAL	3	\$1.61
48	1271220480	HEX. BOLT	BOULON HEXAGONAL	2	\$1.73
49	1271220490	WASHER	RONDELLE	2	\$1.61
50	1271220500	HEX. BOLT	BOULON HEXAGONAL	1	\$2.59
51	1271220510	HEX. NUT	ECROU HEXAGONAL	1	\$1.61
52	1271220520	HEX. BOLT	BOULON HEXAGONAL	2	\$1.73
53	1271220530	WASHER	RONDELLE	2	\$1.61
55	1271220550	RUBBER PLATE	JOINT D'ETANCHEITE EN CAOUTCHOUC	1	\$4.43
56	1271220560	ELECTRICAL BOX COVER (PLASTIC)	COUV. DE LA BOITE ELECTRIQUE (PLAS.)	1	\$6.50
57	1271220570	SWITCH SAFETY BRACKET	SUPPORT DE SECURITE/L'INTERR.	2	\$4.54
59	1271220590	TOGGLE SWITCH	INTERRUPTEUR A BASCULE	1	\$25.24
65	1271220650	FILTER/SCREEN	FILTRE/PASSOIRE	1	\$11.33
66	1271220660	SWITCH CUT-OFF TIP	PLAQUE D'ARRET DE L'INTERR.	1	\$4.54
67	1271220670	HEX. BOLT	BOULON HEXAGONAL	1	\$1.90

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## ® Parts Pricing List / Liste de Prix des Pièces **KC-712GH-5**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
68	1271220680	WASHER	RONDELLE	7	\$1.73
69	1271220690	HEX. NUT	ECROU HEXAGONAL	8	\$1.55
75	1271220750	PAN HD SCREW	VIS A TETE BOMBEE	3	\$1.55
78	1271220780	VINYL HOSE	BOYAU EN VYNILE	1	\$11.44
82	1271220820	COOLANT TANK	RESERVOIR DU LIQUIDE	1	\$87.23
84	1271220840	COOLANT PUMP (110/220V)	POMPE A LIQUIDE (110/220V)	1	\$332.35
85	1271220850	PAN HD SCREW	VIS A TETE BOMBEE	4	\$1.67
86	1271220860	WASHER	RONDELLE	5	\$1.55
88	1271220880	HOSE FITTING	RACCORD DE BOYAU	1	\$10.18
89	1271220890	HOSE CLIP	ATTACHE BOYAU	2	\$2.59
90	1271220900	VINYL HOSE	BOYAU RENFORCE EN VINYLE	1	\$26.28
91	1271220910	VALVE & FITTING ASS'Y	SOUPAPE ET RACCORD ASSEMBLE	1	\$45.48
94	1271220940	STAND WHEEL ROD	TIGE DE LA ROUE DU SOCLE	2	\$21.68
95	1271220950	STAND WHEEL	ROUE DU SOCLE	4	\$17.19
96	1271220960	COTTER PIN	GOUPILLE FENDUE	4	\$2.59
97	1271220970	COMPLETE CYLINDER ASS'Y	CYLINDRE COMPLET ASSEMBLE	1	\$309.35
99	1271220990	WASHER	RONDELLE	3	\$1.61
100	1271221000	HEX. BOLT	BOULON HEXAGONAL	4	\$1.73
101	1271221010	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$2.47
102	1271221020	WASHER	RONDELLE	3	\$1.73
115	1271221150	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.55
227	1271222270	WHEEL BODY FRAME	BRAS PRINCIPAL DES ROUES	1	\$500.25
228	1271222280	SPRING WASHER	RONDELLE A RESSORT	4	\$1.55
229	1271222290	HEX. BOLT	BOULON HEXAGONAL	4	\$2.13
230	1271222300	RETAINING RING/SHAFT	ANNEAU DE RETENU/TIGE	1	\$2.24
231	1271222310	DRIVE BLADE WHEEL	ROUE DE COMMANDEMENT	1	\$100.91
232	1271222320	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
235	1271222350	WHEEL SHAFT ASS'Y	TIGE DE LA ROUE ASSEMBLEE	1	\$34.33
237	1271222370	SLIDING PLATE	PLAQUE COULISSANTE	2	\$7.53
238	1271222380	BLADE TENSION SLIDING BLOCK	SUPPORT COULISSANT DE TENSION	1	\$45.71
239	1271222390	SET SCREW	VIS SANS TETE	1	\$2.13
240	1271222400	HEX. BOLT	BOULON HEXAGONAL	2	\$1.90
241	1271222410	WASHER	RONDELLE	2	\$1.61
242	1271222420	SPRING WASHER	RONDELLE A RESSORT	4	\$1.67
243	1271222430	HEX. BOLT	BOULON HEXAGONAL	4	\$1.90
244	1271222440	COMPRESSION SPRING	RESSORT A COMPRESSION	1	\$6.84
245	1271222450	BLADE TENSION KNOB	POIGNEE DE TENSION DE LA LAME	1	\$17.54
246	1271222460	BUSHING	BAGUE	1	\$4.89
247	1271222470	RETAINING RING/BORE	ANNEAU DE RETENU/ALESAGE	1	\$2.47
248	1271222480	BALL BEARING	ROULEMENT A BILLES	2	\$11.44
250	1271222500	IDLER BLADE WHEEL	ROUE FOLLE	1	\$96.54
251	KBB-712	BLADE	LAME	1	-
252	1271222520	WASHER	RONDELLE	1	\$1.73
253	1271222530	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
254	1271222540	SWITCH CUT-OFF TIP	PLAQUE D'ARRET DE L'INTERRUPTEUR	1	\$5.69
255	1271222550	WASHER	RONDELLE	1	\$1.55
256	1271222560	HEX. BOLT W/WASHER	BOULON HEXAGONAL A/RONDELLE	1	\$2.01

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Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
259-1	1271222591	ROUND BRUSH & BRACKET ASS'Y	BROSSE RONDE ET SUPPORT ASS.	1	\$78.03
261	1271222610	GUIDE ADJUSTABLE KNOB	POIGNEE D'AJUSTEMENT DU GUIDE	1	\$8.45
262	1271222620	ADJUSTABLE BRACKET (REAR)	SUPPORT D'AJUSTABLE (ARRIERE)	1	\$38.93
263	1271222630	HEX. NUT	ECROU HEXAGONAL	4	\$1.61
264	1271222640	SPRING WASHER	RONDELLE A RESSORT	4	\$1.55
266	1271222660	BEARING ADJ. BRACKET (REAR)	SUPPORT AJUST./ROULEMENTS (ARR.)	1	\$26.28
266-1	1271222661	BEARING ADJ. BRACKET ASS'Y (REAR)	SUP. AJUST./ROULEMENTS ASS. (ARR.)	1	\$91.83
267	1271222670	BEARING PIN	GOUPILLE DU ROULEMENT	2	\$5.46
268	1271222680	WASHER	RONDELLE	1	\$1.61
269	1271222690	SPRING WASHER	RONDELLE A RESSORT	1	\$1.67
270	1271222700	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$1.90
271	1271222710	PLATE (BACK)	PLAQUE (ARRIERE)	1	\$6.15
271-2	1271222712	DEFLECTOR PLATE (FRONT)	PLAQUE DEFLECTRICE (AVANT)	1	\$29.84
272	1271222720	COUNTERSUNK HD SCREW	VIS A TETE FRAISEE	4	\$1.67
273	1271222730	BEARING SHAFT	TIGE DES ROULEMENTS	2	\$12.25
274	1271222740	BEARING ECCENTRIC SHAFT	TIGE EXCENTRIQUE/ROULEMENTS	2	\$13.74
275	1271222750	BALL BEARING	ROULEMENT A BILLES	10	\$12.59
276	1271222760	RETAINING RING/SHAFT	ANNEAU DE RETENU/TIGE	4	\$1.50
277	1271222770	ADJUSTABLE BRACKET (FRONT)	SUPPORT AJUSTABLE (AVANT)	1	\$57.10
278	1271222780	BEARING ADJ. BRACKET (FRONT)	SUPPORT AJUST./ROULEMENTS (AV.)	1	\$26.28
278-1	1271222781	BEARING ADJ. BRACKET ASS. (FRONT)	SUP. AJUST./ROULEMENTS ASS. (AV.)	1	\$87.34
279	1271222790	BLADE GUIDE PROTECTOR	PROTEGE LAME DU GUIDE	1	\$10.29
280	1271222800	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.67
281	1271222810	SET SCREW	VIS SANS TETE	1	\$1.55
282	1271222820	NOZZLE COCK SUPPORT	SUPPORT DU JET DU LIQUIDE/COUPE	1	\$11.44
283	1271222830	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$1.90
284	1271222840	LOCKING KNOB	BOUTON DE VERROUILLAGE	2	\$5.69
285	1271222850	WASHER	RONDELLE	2	\$1.55
286	1271222860	BLADE BACK COVER	COUVERCLE DE LAME (ARRIERE)	1	\$132.25
288	1271222880	WASHER	RONDELLE	4	\$1.55
289	1271222890	PAN HD SCREW	VIS A TETE BOMBEE	4	\$1.67
299	1271222990	HEX. BOLT	BOULON HEXAGONAL	1	\$2.13
308	1271223080	WASHER	RONDELLE	1	\$1.84
310	1271223100	HEX. BOLT W/WASHER	BOULON A TETE CYLINDRIQUE	2	\$2.01
311	1271223110	WASHER	RONDELLE	2	\$1.55
312	1271223120	SUPPORT PLATE	PLAQUE DE SUPPORT	1	\$9.95
313	1271223130	VERTICAL CUTTING TABLE	TABLE DE COUPE VERTICAL	1	\$41.00
314	1271223140	WASHER	RONDELLE	2	\$1.67
316	1271223160	SCALE	REGLE DE MESURE	1	\$9.60
318	1271223180	BEARING COVER	COUVERCLE DE ROULEMENT	1	\$7.53
319	1271223190	COUNTERSUNK HD SCREW	VIS A TETE FRAISEE	3	\$1.55
320	1271223200	BEARING BUSHING	BAGUE DU ROULEMENT	1	\$7.99
323	1271223230	PAN HD SCREW	VIS A TETE BOMBEE	4	\$1.67
324	1271223240	ELECTRICAL SWITCH BOX (PLAS.)	BOITE ELECTRIQUE/L'INTER. (PLAS.)	2	\$6.84
325	1271223250	ELECTRICAL BOX COVER (PLAS.)	COUVERCLE/BOITE ELECTRIQUE (PLAS.)	1	\$6.50
326	1271223260	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.55
333	1271223330	WASHER	RONDELLE	2	\$1.55

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Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
335	1271223350	STRAIN RELIEF	ATTACHE FIL	2	\$2.59
339	1271223390	BUSHING	BAGUE	1	\$9.03
340	1271223400	CYLINDER GUARD	GARDE PROTECTEUR DU CYLINDRE	1	\$25.13
341	1271223410	CYLINDER LOWER SHAFT	TIGE DU BAS POUR CYLINDRE	1	\$37.89
342	1271223420	CYLINDER UPPER SUPPORT	SUPPORT DU HAUT POUR CYLINDRE	1	\$45.83
352	1271223520	WASHER	RONDELLE	1	\$1.61
353	1271223530	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
354	1271223540	WASHER	RONDELLE	1	\$2.93
355	1271223550	HEX. NUT	ECROU HEXAGONAL	1	\$1.61
357	1271223570	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
358	1271223580	WASHER	RONDELLE	1	\$1.73
359	1271223590	FIXING PLATE	PLAQUE DE FIXATION	1	\$13.74
360	1271223600	STRAIN RELIEF	ATTACHE FIL	5	\$2.59
370-3	1271223703	SAFETY RESET	RELAJ DE SECURITE	1	\$25.13
370-4	1271223704	STARTING CAPACITOR	CONDENSATEUR DE DEMARRAGE	1	\$45.94
370-5	1271223705	MOTOR	MOTEUR	1	\$661.25
371	1271223710	CAP SCREW	BOULON A TETE CYLINDRIQUE	3	\$1.90
372	1271223720	SPRING WASHER	RONDELLE A RESSORT	3	\$1.67
373	1271223730	KEY	CLE DE RETENUE	1	\$2.01
427	1271224270	POWER CORD	CORDON D'ALIMENTATION	1	\$27.54
428	1271224280	MOTOR CORD	CORDON DU MOTEUR	1	\$23.98
429	1271224290	SWITCH PUMP WIRE	FIL D'INTERRUPTEUR DE LA POMPE	1	\$34.44
450	1271224500	TOGGLE SWITCH	INTERRUPTEUR A BASCULE	1	\$18.11
451	1271224510	SCREW	VIS	2	\$1.55
452	1271224520	RUBBER PROTECTOR	PROTECTEUR EN CAOUTCHOUC	2	\$5.69
453	1271224530	COMP. BASE ASS'Y (SPECIAL ORDER)	SOCLE COMPLET ASS. (COMM. SPEC.)	1	\$569.25
600	1271226000	CRANK HANDLE	POIGNEE DE L'EXCENTRIQUE	1	\$12.59
601	1271226010	CRANK ARM	BRAS EXCENTRIQUE	1	\$32.03
602	1271226020	SET SCREW	VIS SANS TETE	1	\$1.67
603	1271226030	CRANK ARM BRACKET	SUPPORT DU BRAS EXCENTRIQUE	1	\$63.19
604	1271226040	WASHER	RONDELLE	1	\$1.90
605	1271226050	HEX. BOLT	BOULON HEXAGONAL	2	\$2.13
606	1271226060	WASHER	RONDELLE	2	\$1.67
607	1271226070	SPRING PIN	GOUPILLE A RESSORT	1	\$2.13
608	1271226080	PRESSURE FLANGE	BRIDE DE PRESSION	1	\$57.44
609	1271226090	FLANGE HANDLE	POIGNEE DE LA BRIDE	1	\$28.69
610	1271226100	HANDLE KNOB	BOUTON DE LA POIGNEE	1	\$4.20
611	1271226110	THRUST BEARING	ROULEMENT A BUTEE	1	\$25.24
612	1271226120	WASHER	RONDELLE	1	\$1.90
613	1271226130	SPRING	RESSORT	1	\$10.29
615	1271226150	WISE SCREW	TIGE VISSEE DE L'ETAU	1	\$57.44
616	1271226160	WISE SCREW NUT	ECROU DE LA TIGE VISSEE	1	\$40.19
800	1271228000	GEAR BOX ASS'Y	BOITIER D'ENGRENAGE ASSEMBLE	1	\$799.25
801	1271228010	GEAR BOX	BOITIER D'ENGRENAGE	1	\$339.25
802	1271228020	GEAR BOX COVER	COUV. DU BOITIER D'ENGRENAGE	1	\$68.94
803	1271228030	SPEED-CHANGING GEAR SHAFT	TIGE D'ENGRENAGE/MITESSE	1	\$52.84
804	1271228040	SPEED LEVER	LEVIER DE VITESSE	1	\$34.44

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Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
805	1271228050	SPRING	RESSORT	1	\$10.29
806	1271228060	STEEL BALL	BILLE D'ACIER	1	\$2.59
807	1271228070	SPEED INDICATOR DIAL	CADRAN INDICATEUR DE VITESSE	1	\$6.84
808	1271228080	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$2.24
809	1271228090	WORM SHAFT	TIGE A ENGRENAGE SANS FIN	1	\$172.44
810	1271228100	SPEED-CHANGING ROD	TIGE DE CHANGEMENT DE VITESSES	1	\$166.75
811	1271228110	SPEED-CHANGING KEY	CLE DE CHANGEMENT DE VITESSE	1	\$11.44
812	1271228120	TWISTED SPRING	RESSORT DE TORSION	1	\$5.69
813	1271228130	PIN	GOUPILLE	2	\$1.90
814	1271228140	GEAR	ENGRENAGE	1	\$91.94
815	1271228150	GEAR	ENGRENAGE	1	\$86.19
816	1271228160	GEAR	ENGRENAGE	1	\$97.69
817	1271228170	WASHER	RONDELLE	4	\$4.54
818	1271228180	BUSHING BRACKET	BAGUE DE SUPPORT	1	\$14.89
819	1271228190	RETAINING RING	ANNEAU DE RETENU	2	\$2.59
820	1271228200	SET SCREW	VIS SANS TETE	2	\$1.67
821	1271228210	BALL BEARING	ROULEMENT A BILLES	2	\$12.59
822	1271228220	COVER	COUVERCLE	1	\$34.44
823	1271228230	GEAR SHAFT	TIGE D'ENGRENAGE	1	\$126.44
824	1271228240	GEAR	ENGRENAGE	1	\$45.94
825	1271228250	GEAR	ENGRENAGE	1	\$49.39
826	1271228260	GEAR	ENGRENAGE	1	\$50.54
827	1271228270	KEY	CLE DE RETENUE	1	\$2.24
828	1271228280	RETAINING RING/SHAFT	ANNEAU DE RETENU	2	\$2.24
829	1271228290	BALL BEARING	ROULEMENT A BILLES	1	\$12.59
830	1271228300	BALL BEARING	ROULEMENT A BILLES	1	\$20.41
831	1271228310	RETAINING RING/BORE	ANNEAU DE RETENUE/ALESAGE	1	\$3.16
833	1271228330	OIL SEAL	JOINT D'ETANCHEITE	1	\$22.94
837	1271228370	DRIVE GEAR SHAFT	TIGE D'ENGRENAGE D'ENTRAINEMENT	1	\$97.69
838	1271228380	WORM GEAR	ENGRENAGE SANS FIN	1	\$149.44
839	1271228390	RETAINING RING/SHAFT	ANNEAU DE RETENU/TIGE	2	\$2.36
840	1271228400	KEY	CLE DE RETENUE	2	\$2.01
841	1271228410	BALL BEARING	ROULEMENT A BILLES	2	\$33.29
842	1271228420	BEARING SPACER	ESPACEUR DE ROULEMENTS	1	\$34.44
843	1271228430	COVER	COUVERCLE	1	\$33.29
844	1271228440	O-RING	JOINT TORIQUE	2	\$3.39
845	1271228450	PAN HD SCREW	VIS A TETE BOMBEE	3	\$1.55
846	1271228460	PLUG	BOUCHON	1	\$4.54
847	1271228470	CAP SCREW	BOULON A TETE CYLINDRIQUE	4	\$2.47
848	1271228480	VENT PLUG	BOUCHON DE VENTILATION	1	\$4.08
849	1271228490	SCALE	EHELLE	1	\$4.54
850	1271228500	RIVET	RIVET	2	\$3.39
851	1271228510	BEARING COVER	COUVERCLE DE ROULEMENT	1	\$10.29
852	1271228520	PAN HD SCREW	VIS A TETE BOMBEE	3	\$1.55
853	1271228530	GEAR BOX GASKET	JOINT D'ETANCHEITE/BOITE D'ENG.	1	\$6.84
854	1271228540	PLUG	BOUCHON	1	\$3.97
855	1271228550	OIL LEVEL GAUGE	NIVEAU D'HUILE	1	\$20.64

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**KC-712GH-5**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
856	1271228560	O-RING	JOINT TORIQUE	1	\$3.39
857	1271228570	RETAINING RING	ANNEAU DE RETENU	1	\$2.24
	127122MENG	ENGLISH MANUAL KC-712GH-5	MANUEL ANGLAIS KC-712GH-5	1	\$15.00