

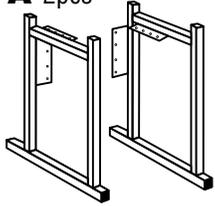


WorkMaster™ & WorkMaster Jr.™ Assembly Instructions

Tools required: Phillips screwdriver and drill with 1/8" drill bit.

Parts Included:

A 2pcs



Leg Frame, Left & Right

B 1pc



Tabletop
(shipped in separate box)

C 1pc



Back Panel

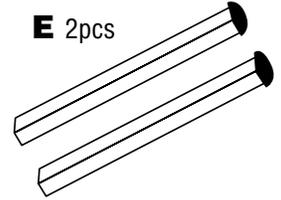
Please Note: Back Panel and Storage Shelf are identical and interchangeable.

D 1pc



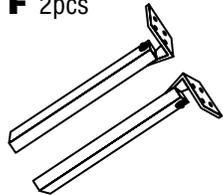
Storage Shelf

E 2pcs



Rear Extension Tubes

F 2pcs



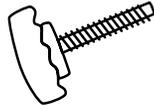
Front Extension Tubes

G 4pcs



Floor Glides

H 4pcs



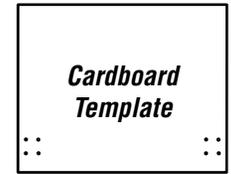
Height Adjustment Knobs

I 24pcs



#10 x 5/8" Wood Screws

J 1pc

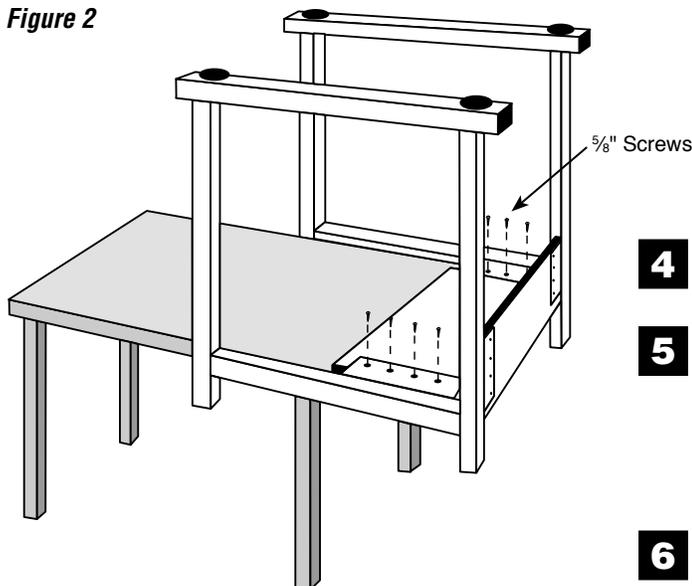


Tabletop Template

To Assemble: Unpack and inspect contents to confirm you have all parts listed above.

- 1** Fasten floor glides (**G**) into bottom of leg frames at each end as shown in **Figure 1**.
- 2** Place back panel (**C**) on a bench or table at least 20" high with ends hanging over the edge.
- 3** Hang left leg frame (**A**) on top of back panel as shown in **Figure 1**. Make sure ends of back panel are snug against steel leg frames and holes are aligned in steel flange with pre-drilled holes in back panel. Attach using four 5/8" screws (**I**) supplied. Repeat step for right leg frame.

Figure 2



Floor Glide

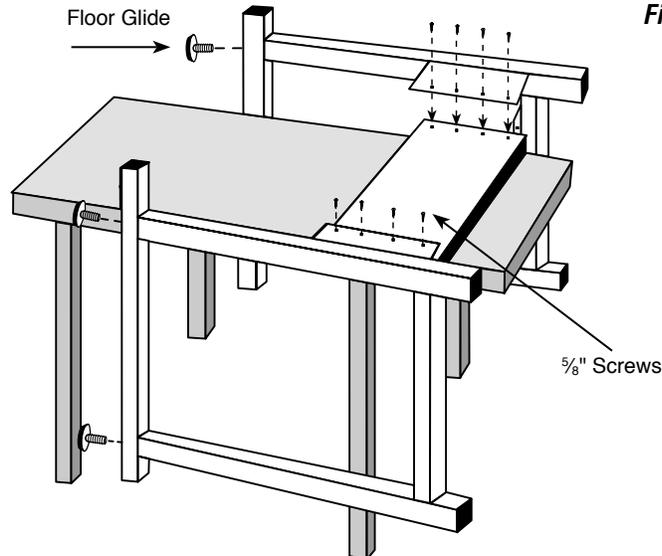


Figure 1

5/8" Screws

- 4** Carefully remove base assembly from table/bench and place upright on floor.
- 5** Place shelf (**D**) with predrilled holes facing up on the bench/table with ends hanging over edge. Lift base assembly carefully (may require two people) and set on top of shelf. Balance with care. Align holes in steel flange with predrilled holes in shelf and insert 5/8" screws (**I**) making sure ends of shelf are snug against steel frames (*see Figure 2*). Tighten securely, but use care not to overtighten and strip.
- 6** Remove base assembly carefully from table/bench and place upright on floor.

- 7** Insert two rear extension tubes (**E**) at rear of frame as shown in **Figure 3**. Curved black caps on tubes should be set into frame so inclines face front and back of frame. Carefully insert two front extension tubes (**F**) with attached brackets facing out. All four extension legs should be at their lowest position and locked with four height adjustment knobs (**H**). Set base aside.

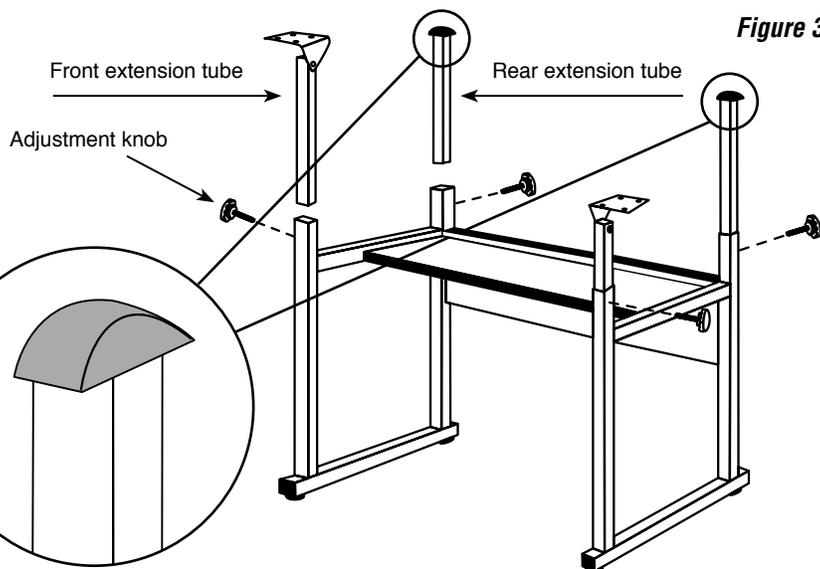
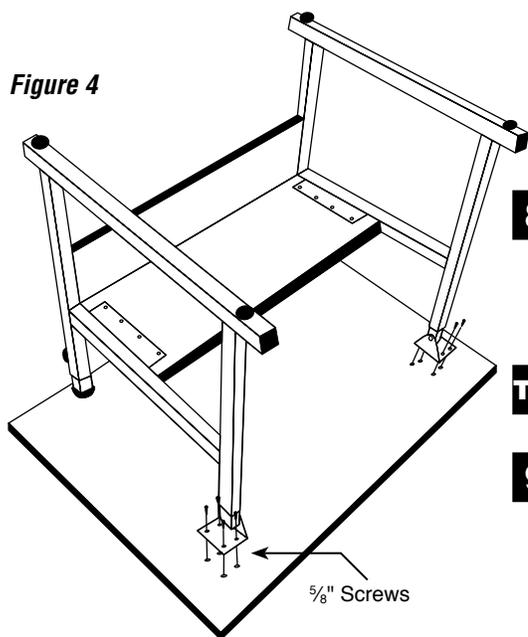


Figure 3

Figure 4



- 8** Place tabletop (**B**) with preferred side facing down on carpeted or protected floor. Place supplied cardboard template on board surface with edge of template at front edge of board. Left and right edges of template should be an equal distance from each side of the tabletop. Using a $\frac{1}{8}$ " drill bit, gently drill $\frac{1}{4}$ " deep holes where marked on the template. Remove template.

TIP Wrap masking tape $\frac{1}{4}$ " from drill bit end to determine drilling depth. Take care to drill only $\frac{1}{4}$ " deep to avoid drilling through and destroying tabletop surface.

- 9** Carefully turn table assembly upside down and place on top of tabletop. Align holes in front leg extension brackets (**F**) with holes in tabletop (see **Figure 4**). Fasten all $\frac{5}{8}$ " screws (**I**) and tighten securely. Use care not to overtighten and strip.

- 10** Carefully return table assembly to the upright position. Adjust tabletop to desired height using height adjustment knobs (**H**).

You're finished and your table is ready to use (see **Figure 5**).

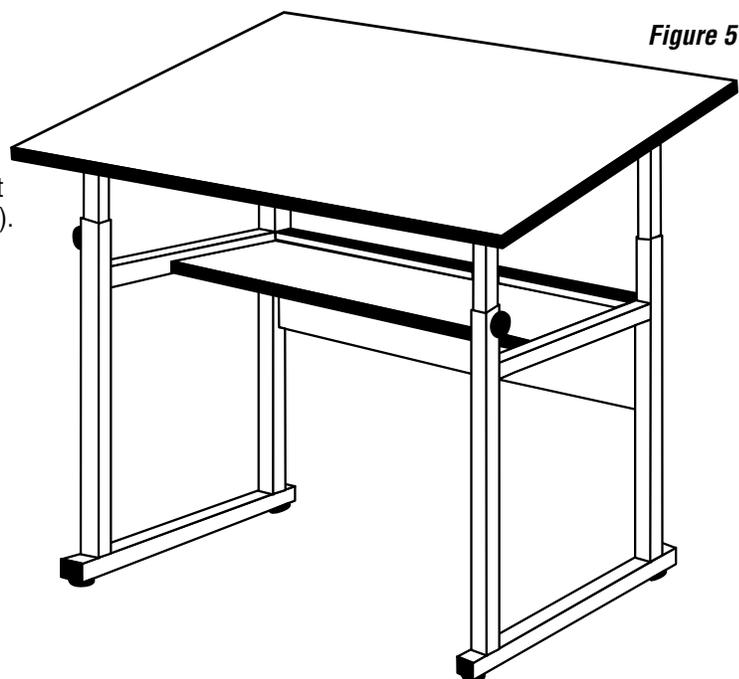


Figure 5

**WORKMASTER
MODELS:**

WM48-3-XB
WM48-4-XB
WM60-3-XB
WM60-4-XB
WM72-3-XB
WM72-4-XB

**WORKMASTER JR.
MODELS:**

WMJ-3-XB
WMJ-4-XB
WMJ48-3-XB
WMJ48-4-XB
WMJ-3-WBR
WMJ-4-WBR
WMJ-3-XBR
WMJ-4-XBR