



BOTTOM-UP BASKET STACKER



** Optional Operator Interface Shown*

- **Stack Automatically at up to 28 Baskets per minute****
- **Accurate, Consistent Stacking of all Types of Baskets**
- **Superior Response to System Demand with Programmable Controller**
- **Automatic Positioning Discharging for Optional Stack Handling**

Features & Benefits

Heavy Duty Construction

- Quality materials and components assure high performance, minimum maintenance, and longevity
- Factory-tested, programmed and ready to install

Performance Enhancing Controls

- Electrical controls mounted for easy access and accurate operation
- Programmable controller allows the Bottom-Up Stacker to respond to system demand

Continuous Operation

- Electrically and pneumatically driven, no hydraulics required
- Accumulates baskets during stack discharge, stacking level can be preset to a specific count and automatically discharged.
- Rated at up to 28 baskets per minute, stackable up to 8 feet (2.4 m)**
- Optional discharge systems available to facilitate production

*** Speed can be increased with pre-stacker*

BASKET STACKER

Mechanical Features

- Designed and manufactured in accordance with BISSC sanitation standards
 - Heavy duty tabletop chain on conveyors
 - Mild steel painted frame
 - Low, Medium, and High speed units available*
- * Subject to engineering approval



Basket Lifting Detail



Basket Stacker Detail

* Specify RH or LH Configuration for Location of Panel, Operator Interface & Motors

Electrical Features

The Bottom-Up Basket Stacker is equipment with the following control elements:

- Allen Bradley PV-300 Operator Interface
- Allen Bradley Pushbuttons for:
 - Two-button start
 - Stop
 - Emergency stop

SS NEMA 4 Machine Mounted Enclosure with:

- Operation Status Light
- AC Inverters
- Allen Bradley Micrologix PLC
- 24 volts Pneumatic valves

Contact your AMF representative for more information about our complete line of:

- Basket and Tray Loaders
- Basket Un-Stackers
- Pan Stackers & Un-Stackers
- Pre-Stackers, Separators
- Cross Nested Un-stackers
- Orientors and Turners
- Basket and Pan Conveyors
- Slicers and Baggers
- Trash Dumps
- Basket Washers

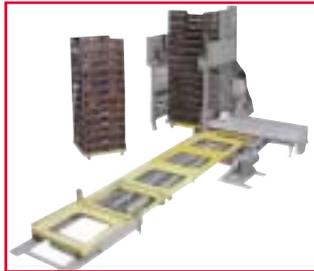


BASKET STACKER

Options

- Stacked Basket Stop mechanism for 90° transfers
- Adjustable width machine to handle different width baskets
- Variable conveyor length to suit system requirements*
- Additional conveyors can be controlled from Bottom-up Stacker panel
- Variable speed lift*
- Pre-Stacker available to provide higher per minute stacking rate
- Dolly Loader / Double Dolly Loader
- Operator control upgrade to Allen Bradley PanelView 550 and Allen Bradley SLC 5/04 PLC for system control integration
- Gravity or powered discharge conveyors available to suit your needs
- Stainless Steel Frame
- Double Long Stacker Available for ultra Hi Speed (50 BPM)

*Subject to engineering approval



Dolly Loader



Exit, Basket Stacker
(Capacity - 8 ft. / 2 m)

Specifications

Electrical Requirements

1 SCFM (472 cm³/sec.)

230/460volts, 3 phase, 60 hertz

Air Requirements: Clean dry air at 80 PSI (5.6 kg/cm²)

Total Connected Load: 5 KVA

Approx. Shipping Weight:

Stacker 1600 lbs. (726 kg)

Dolly Loader 425 lbs. (193 kg)

Approximate Dimensions

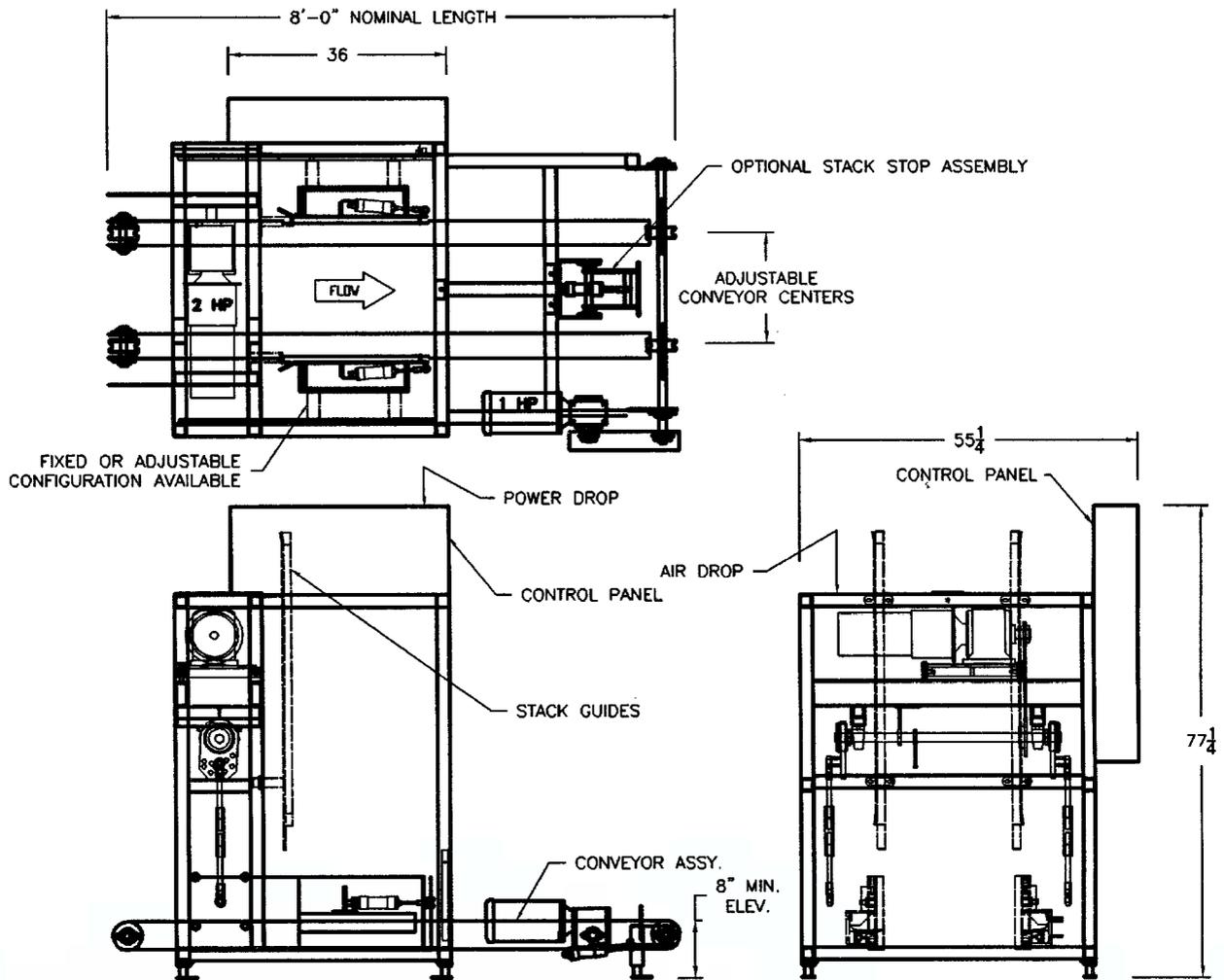
169" X 68" X 51" (4290 mm X 1720 mm X 1290 mm)

Speed	Max Basket Height	Max Rate (Baskets/min.)	Basket/min with/Pre-Stacker
Low	7"	12	N/A
Medium	7"	20	N/A
High	5"	28	34



BASKET STACKER

Dimensional Drawing



BOTTOM-UP BASKET STACKER

For more information please call
your Account Manager or **1-800-BAKERS-1**.

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