

INSTALL INSTRUCTIONS C-TCB-30

2000-2005 CHEVROLET IMPALA

TOOLS REQUIRED:

Ratcheting Wrench
 Torx Bit Set
 Standard Socket Set

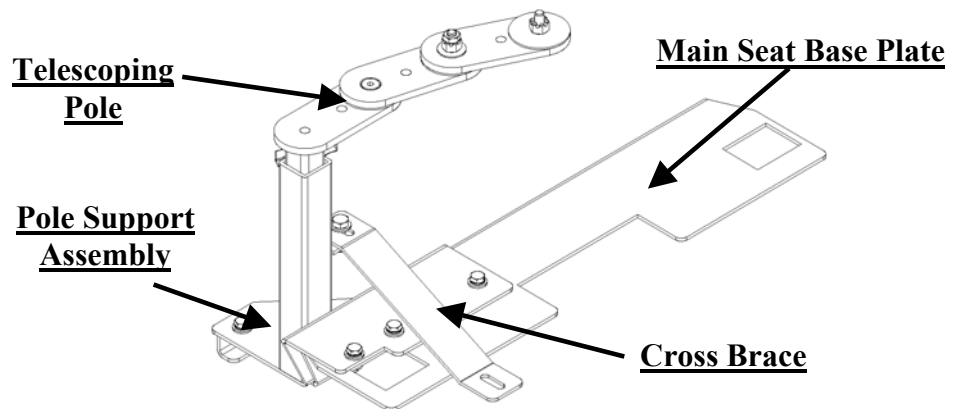
Standard Wrench Set
 Screwdriver Set

HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
7	1/4-20 x 3/4" Hex Head Bolts	GSM33001
7	1/4" Flat Washers	GSM31005
7	1/4" Lock Washers	GSM31026
1	5/16-18 x 1" Hex Head Bolt	GSM33012
2	5/16" Flat Washers	GSM31006
1	5/16-18 Nylock Nut	GSM30017

MAIN COMPONENTS:

<u>QTY</u>	<u>DESCRIPTION</u>
1	Main Seat Base Plate
1	Pole Support Assembly
1	Cross Brace
1	Telescoping Pole



SUB ASSEMBLY:

1. Remove Passenger Seat:
 - Remove (2) T-50 torx bolts on passenger seat base.
 - Disconnect wire plug if vehicle has power seats.
 - Remove head rest on passenger seat.
 - Angle seat forward and pull back to remove seat, which is held down in the front by (2) hooks on the floor.

INSTALLATION:

1. Mount C-TCB-30:

- Position Main Seat Base Plate so that square cutouts are positioned where hooks for seat are located.
- Replace passenger seat sliding hooks into the floor first.
- Replace torx bolts (T-50).
- Mount Pole Support Assembly to Main Seat Base Plate using 1/4-20 x 3/4" Hex Head Bolts, Washers and Nuts.
- Attach Cross Brace to Pole Support Assembly using Tab on side of pole and 5/16-18 x 1" Hex Head Bolt, Washers and Nuts.
- Mount Cross Brace on passenger seat using existing hole.

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