



INSTALLATION INSTRUCTIONS FOR PART 95-5817

APPLICATIONS

FORD

- Explorer 1995-2001
- Explorer Sport Trac 2001-2005
- Ranger 1995-2009
- Crown Victoria 1995-2009
- Econoline 1997-2008
- Escape 2001-2007
- Windstar 1999-2003
- Excursion 2000-2005
- Super Duty 1999-2004

LINCOLN

- Continental 1995-1997
- Mark VIII 1996-1998
- Town Car 1995-2002

MAZDA

- B-Series Pickup 1995-2009

MERCURY

- Grand Marquis 1995-2009
- Marauder 2003-2004
- Mountaineer 1997-2001
- Mariner 2005-2007

95-5817

KIT FEATURES

- Double DIN Unit Provision
- Stacked ISO Mounts Units Provision

NOTE: Sub dash modifications are necessary to use this dash kit.

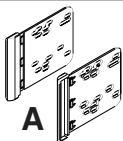
You will need to trim the sub dash to gain suitable depth and height.

NOTE: Once the kit is snapped in, it cannot be removed without dash panel removal.



KIT COMPONENTS

- A) Double Din Trim Brackets
- B) Filler Bar

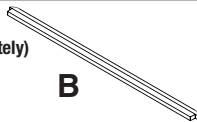


WIRING AND ANTENNA CONNECTIONS (Sold Separately)

Wiring Harness:

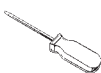
- See www.metraonline.com for specific interface applications

Antenna Adapter: Not required.

B

TOOLS REQUIRED:

- Dremel or Suitable Cutting Tool
- Small Flat Blade Screwdriver
- Panel Removal Tool
- Socket Wrench
- Metra 86-5618 Removal Keys



1-800-221-0932



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- All Vehicles1

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***Note:**

Refer also to the instructions included with the aftermarket radio.



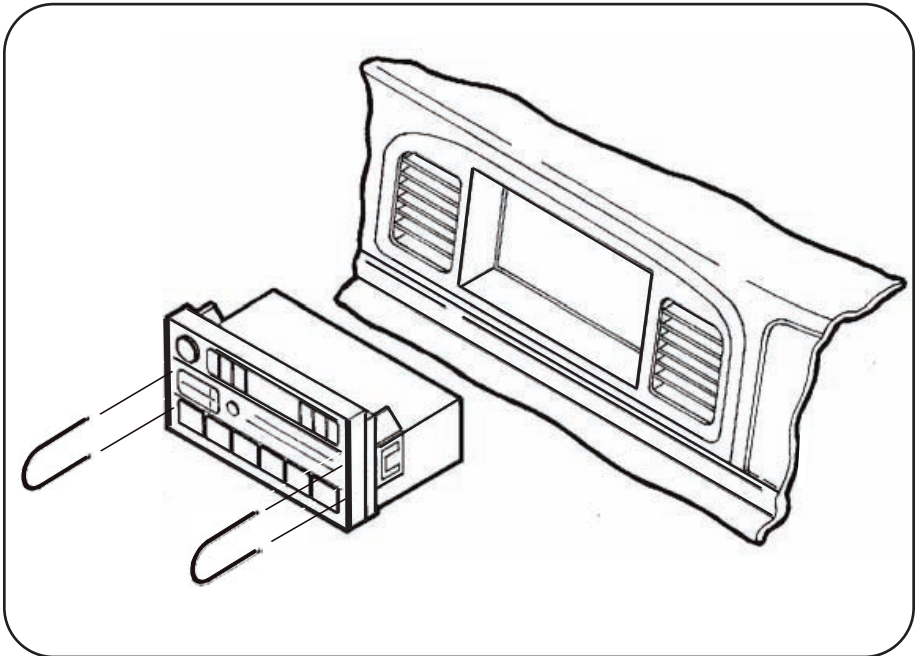
KNOWLEDGE IS POWER

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ALL VEHICLES

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Using the Metra 86-5618 removal keys, slide the radio out of the radio cavity. Unplug and remove the radio. (Figure A)
- 3 Cut and remove obstructions in dash cavity. (*Be careful not to cut into harnesses or electronic components*)

Continue to kit assembly.



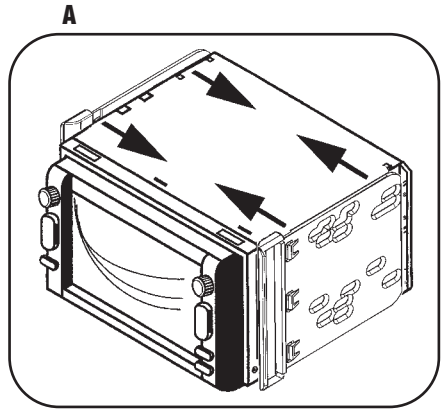
DOUBLE DIN/STACKED ISO MOUNT UNIT(S) PROVISION

**Note: Refer also to the instructions included with the aftermarket radio.*

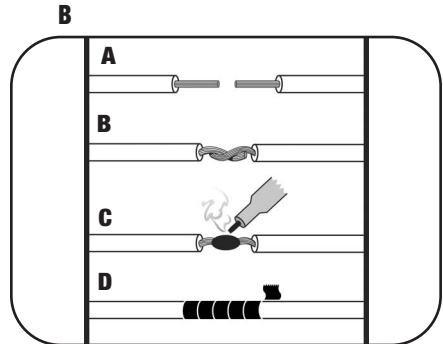
NOTE: *Sub dash modifications are necessary to use this dash kit. You will need to trim the sub dash to gain suitable depth and height.*

NOTE: *Once the kit is snapped in, it cannot be removed without dash panel removal.*

- 1 Attach the double DIN brackets to the double DIN or stacked ISO Mount unit(s) using the screws supplied with the unit(s). (Figure A)



- 2 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit). (Figure B)
- 3 Re-connect the negative battery terminal and test the unit for proper operation.



Continued on page 3.

(A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

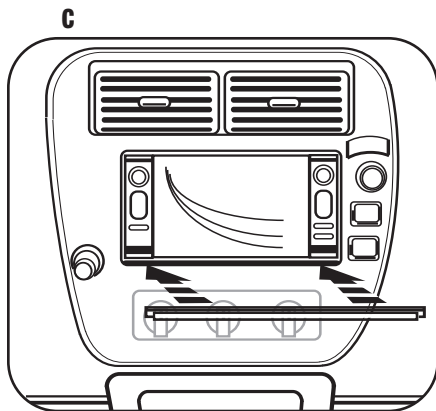
D) Tape



NOTE: Major sub dash modifications are necessary to use this dash kit. You will need to trim the sub dash to gain suitable depth and height.

Continued from page 2.

- Slide the double DIN radio or stacked ISO Mount unit assembly into the modified sub dash until it clicks into place.
- Clip the filler bar into the bottom of the radio opening under the radio assembly with the rounded edges facing toward the dash. **Tip:** Hook one side in then push the other side in until it clips. (Figure C)



FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

| | | | |
|-----------------------------|----------------|---------------------------|----------------|
| 12V Ignition / Acc. | Red | Right Front (+) | Gray |
| 12V Batt / Memory. | Yellow | Right Front (-). | Gray / Black |
| Ground. | Black* | Left Front (+) | White |
| Power Antenna. | Blue | Left Front (-). | White / Black |
| Amp Turn-On | Blue / White | Right Rear (+) | Violet |
| Amp Ground. | Black / White | Right Rear (-). | Violet / Black |
| Illumination | Orange | Left Rear (+) | Green |
| Dimmer | Orange / White | Left Rear (-). | Green / Black |

****NOTE: When a Black wire is not present, ground radio to vehicle chassis. All colors may not be present on all leads due to manufacturer's specifications.***

Enjoy your newly installed radio!

95-5817 INSTRUCTIONS



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