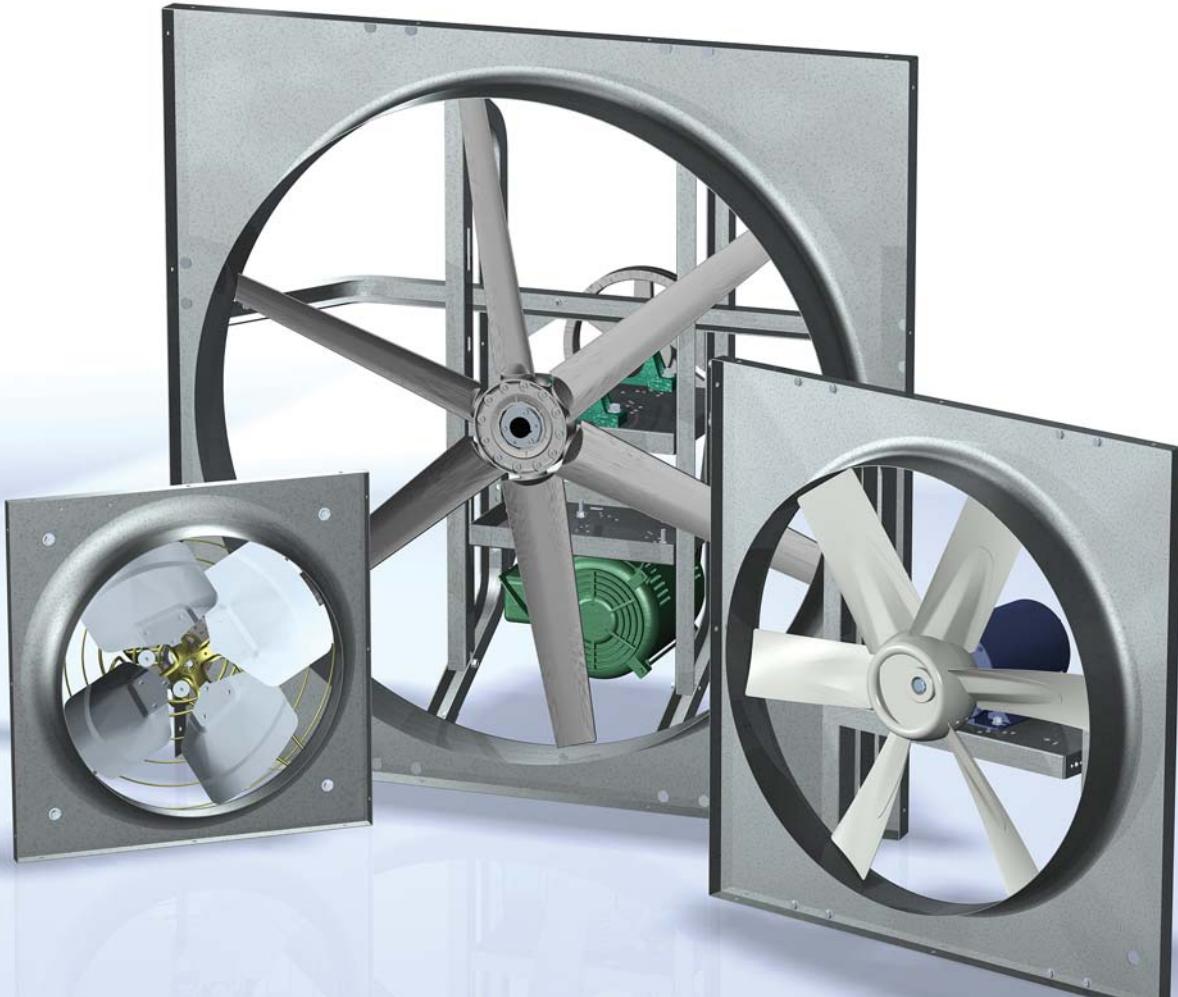


Sidewall Propeller Fans

Belt and Direct Drive

Exhaust, Supply and Reversible



 **GREENHECK**
Building Value in Air.

December
2007

Sidewall Propeller Fans



Greenheck's sidewall propeller fan line is the ideal choice for factory and warehouse applications where high volumes of air and low pressures are required. From general ventilation to industrial duty, the range of construction and performance capabilities offered in this catalog represent the most comprehensive sidewall propeller fan line in the industry.

Performance spans the range between 300 to 87,000 cfm (510 to 147,814 m³/hr) with static pressures to 1.0 in. wg (249 Pa). Fan sizes range from 8 to 54 inches (203 to 1372 mm) for direct drive and 20 to 72 inches (508 to 1829 mm) for belt drive. Regardless of fan size, performance or duty level, all Greenheck sidewall propeller fans are built to perform with the same high standards of reliability and durability.

All models are available in exhaust or supply arrangements. Propellers are available in fabricated steel, fabricated aluminum or cast aluminum. Drive frames and panels are constructed to match the level of duty and the motor size from the smallest low volume model to the largest industrial duty fan.

There is a wide variety of fans to choose from including:

- Three air flow directions; exhaust, supply and reversible
- Both belt drive and direct drive fans
- Three levels of construction from commercial to industrial
- Multiple blade designs for low sound and optimum efficiency



Greenheck Fan Corporation certifies that the SE1, SS1, SE2, SS2, SC3E, SC3S, SBE, SBS, SBCE and SBCS models shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Sidewall Direct Drive, Sidewall Belt Drive, Sidewall Belt Driven Cast and Sidewall Cast models are listed for electrical (UL/cUL 705) File no. E40001

*UL is optional and must be specified

Leading Edge Technical Support



When product and IOM (Installation, Operation and Maintenance Manual) information is needed, our products are supported by the industry's best product literature, electronic media and Computer Aided Product Selection (CAPS) program. You'll also find this information on our website at

www.greenheck.com



Our national and international representative organization provide personal service and expertise. To locate your nearest Greenheck representative, call 715-359-6171 or visit our website at www.greenheck.com

Quick Delivery and Quick Build Programs



There are several Sidewall Propeller Fans available through our Quick Build (QB) and Quick Delivery (QD) programs. The QB program provides custom built to order products shipped three, five, or ten days after ordered. Allowing you the flexibility of knowing that your fan can be made to order and shipped in as little as three days.

Other products are available from our Quick Delivery (QD) program. The QD program provides same day shipments of Greenheck products from our strategically located warehouses throughout the world.

Model Comparison

Direct Drive Fan Selection

Three propeller and drive frame combinations are available. Models SE1 and SS1 are designed for smaller size applications where lower volumes and static pressures are found. Models SE2, SS2, SCE3 and SCS3 are designed and constructed for applications with higher volumes and static pressures.

Construction Levels	Models	Size Range diameter	Performance
1	Fabricated aluminum propeller riveted to the hub SE1 SS1	8 to 24 in. (203 to 610)	Up to 6,700 cfm (11,383) and up to 5/8 in. wg (156)
2	Fully welded and gusseted steel blade and hub design SE2 SS2	16 to 54 in. (406 to 1372)	Up to 45,000 cfm (76,455) and up to 1 in. wg (249)
3	Cast aluminum air foil blades SCE3 SCS3 SCR3	24 to 54 in. (610 to 1372)	Up to 45,000 cfm (76,455) and up to 1 in. wg (249)

All measurements given in in. (mm), cfm (m³/hr) or in. wg (Pa).



Level 1
Sizes 8 to 12



Level 1
Sizes 12 to 24



Level 2



Level 3

Belt Drive Fan Selection Propeller Types

Three propeller drive frame construction levels and two blade designs are available. The application requirements for sound and static pressure determine propeller type. Propellers are available in fabricated steel, fabricated aluminum or cast aluminum.

Construction Levels	Models	Size Range diameter	Performance
1	Galvanized steel blades riveted to the hub SBE-1 SBS-1	20 to 54 in. (508 to 1372)	Up to 30,000 cfm (50,970) and up to 5/8 in. wg (156)
2	Dual thickness galvanized steel blades riveted to the hub SBE-2 SBS-2	20 to 60 in. (508 to 1524)	Up to 53,000 cfm (90,048) and up to 3/4 in. wg (19)
3	Fabricated, fully welded and gusseted steel blade and hub design SBE-3 SBS-3	24 to 72 in. (610 to 1829)	Up to 87,000 cfm (149,513) and up to 1 in. wg (249)
3	Cast aluminum air foil blades and hub design SBCE SBCS SBCR	24 to 72 in. (610 to 1829)	Up to 87,000 cfm (149,513) and up to 1 in. wg (249)

All measurements given in in. (mm), cfm (m³/hr) or in. wg (Pa).



Level 1



Level 2



Level 3
Fabricated



Level 3
Cast Aluminum

Blade Designs

L Propeller: Swept, steeply pitched blade design. These propellers typically run at lower RPMs and generate low sound levels making them the best selection for sound critical applications or applications that require the best combination of both air and sound performance. Typically used when the static pressure is 0.5 in. wg (13 mm) or less.

H Propeller: Straight, moderately pitched blade. It is designed for applications where static pressures are above 0.5 in. wg (13 mm). These propellers typically run at higher RPMs and generate slightly higher sound levels than the "L" propellers.

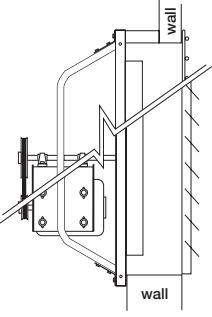
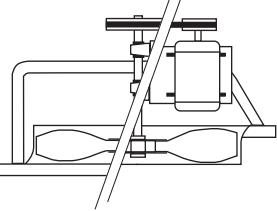
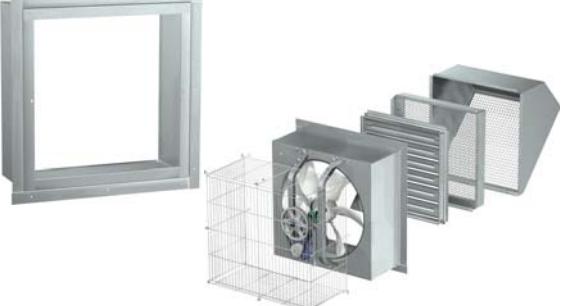


H Type



L Type

Mounting Options Overview

Mounting Option	Description	Page
Standard Wall Mounting	 <p>Fan can be mounted directly to a wall.</p>	5
Standard Horizontal Mounting	 <p>Fan can be horizontally mounted to move air up or down.</p>	6
Wall Collar	 <p>The wall collar is an easy way to mount the sidewall propeller fan and its accessories.</p>	7
Wall Housing	 <p>The wall housing is the easiest and most flexible way to mount the sidewall propeller fan and all its accessories.</p>	8-9
Filtered Supply Wall Housing	 <p>The filtered supply wall housing is flexible and easy way for installations where filtering is required.</p>	10

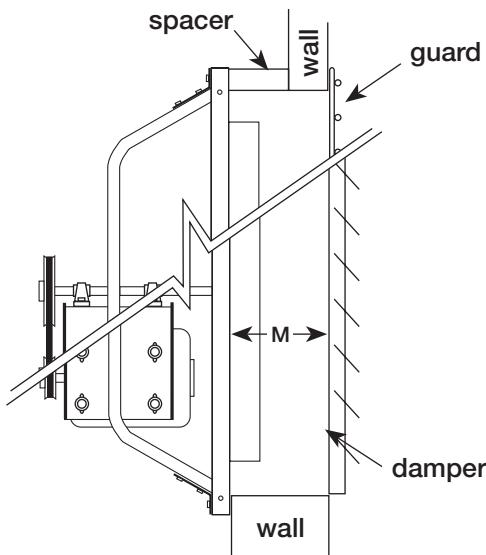
Standard Wall Mounting

Mounting Fan Directly to Wall

The split drawing below illustrates the typical ways of mounting fans directly to the wall when a wall housing or collar is not used.

For exhaust fans, there is a minimum dimension (M) which must be maintained between the propeller and damper or guard to achieve optimum performance (*failure to meet this minimum dimension will result in loss of fan performance, increased noise and shortened fan and damper life*). There is also a minimum required wall opening dimension (W.O.) to allow the venturi to fit into the wall opening.

See the chart at right for the minimum "M" and wall opening dimensions.



This installation may require a spacer (by others) between the fan and wall to achieve the minimum "M" dimension.

Fans can be mounted directly to a wall only if the wall is of sufficient thickness to meet the minimum "M" dimension as shown here.

Fan Size	M	Wall Opening
8	6 (152)	10½ (267)
10	6 (152)	12½ (318)
12	7 (178)	14½ (368)
14	8 (203)	16½ (419)
16	9 (229)	18½ (470)
18	10 (254)	20½ (521)
20	12 (305)	22½ (572)
24	13 (330)	26½ (673)
30	13 (330)	32½ (826)
36	14 (356)	38½ (978)
42	15 (381)	44½ (1130)
48	16 (406)	50½ (1283)
54	17 (432)	56½ (1435)
60	19 (483)	62½ (1588)
72	19 (483)	74½ (1892)

All dimensions given in inches (mm).

Motor Side Guard

Protective guards of welded steel wire completely enclose the motor and drive side of the fan. Guards are coated with Permatector, a thermal setting polyester urethane. Other paint finishes are also available. Sizes 20 and larger only.



OSHA Motor Side Guard

Protective guards of expanded metal screen in structural steel frames are available to completely enclose the motor and drive side of the fan.



Weatherhood

Weatherhoods shield wall openings and dampers from rain and snow. Weatherhoods are shipped unassembled in kit form for field assembly. Construction is of galvanized steel with wire mesh birdscreen. Mounting flanges have prepunched mounting holes. 45° turn down is for exhaust and 90° turn down is for exhaust and supply. Options include aluminum construction, insect screen and painted finish.



Damper Guard

Damper guards meet the OSHA requirements completely enclose the damper or wall openings on the discharge side of the fan. They are constructed of expanded galvanized steel screen in galvanized steel frames. Mounting flanges have prepunched mounting holes. Options include aluminum construction and painted finish.



Dampers

Used alone or in conjunction with the wall housing or wall collar, a complete line of dampers is available for exhaust or supply configurations.



Standard Horizontal Mounting Option

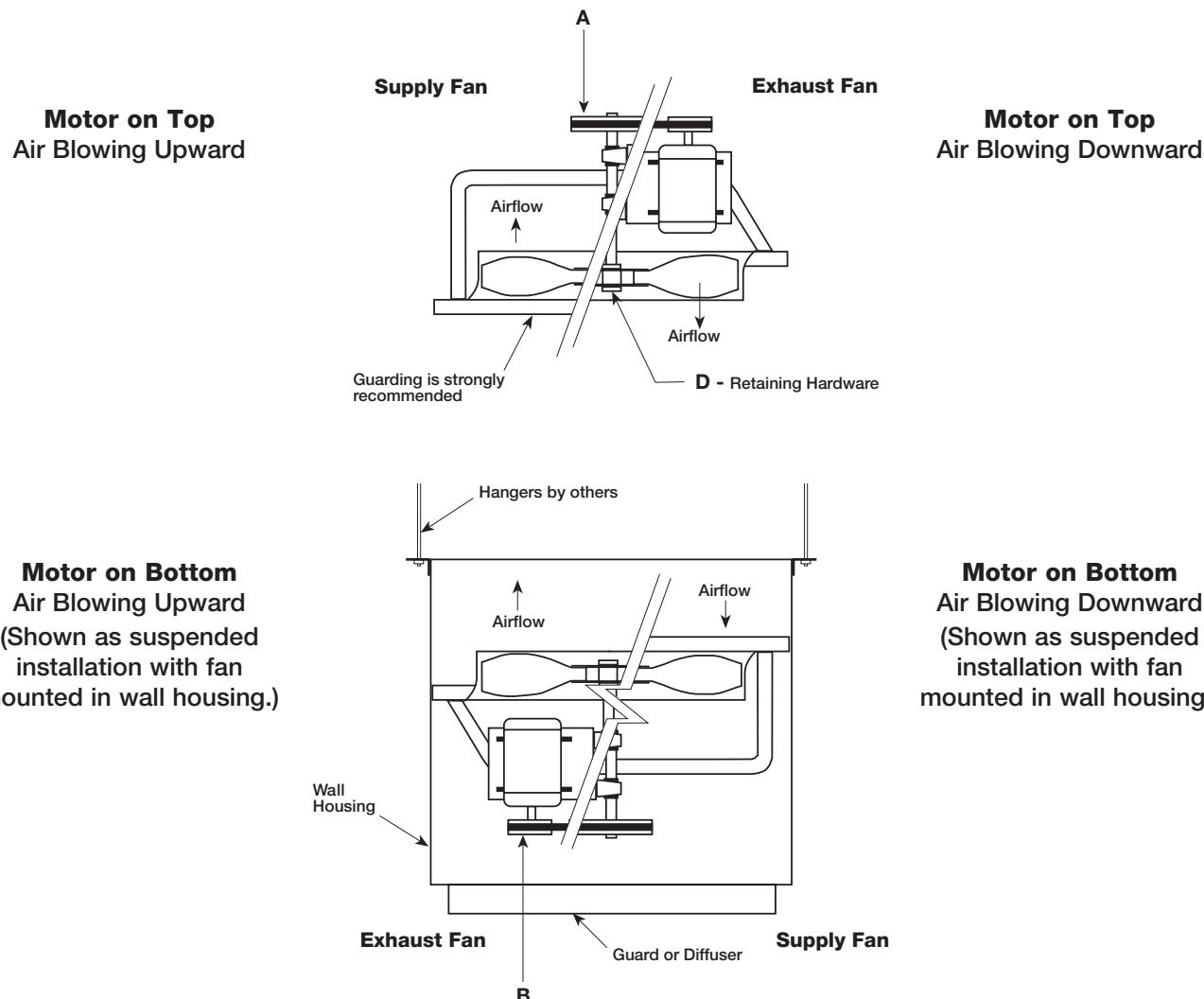


Horizontally mounted fans are available for applications requiring vertical airflow. Typical applications include mounting fans in ductwork or plenums as transfer fans or suspending them from the ceiling in a wall housing for use as recirculation fans. Both belt and direct drive fans can be horizontally mounted. Motors can be mounted on top or on bottom with airflow up or down. Specify configuration best suited for access and service.

Horizontally mounted fans are put under different stresses than fans mounted in a wall. Construction modifications are required depending on motor location (top or bottom) and whether the fan is belt or direct drive.

These modifications may include the following:

- A - Grooved shaft with snap rings
(belt drive fans)
- B - Motor pulley retaining hardware
(belt drive fans with motor on bottom)
- C - Reinforcing angles on fan panel - not shown
(all fans with motor on bottom)
- D - Propeller retaining hardware
(direct drive fans with motor on top)

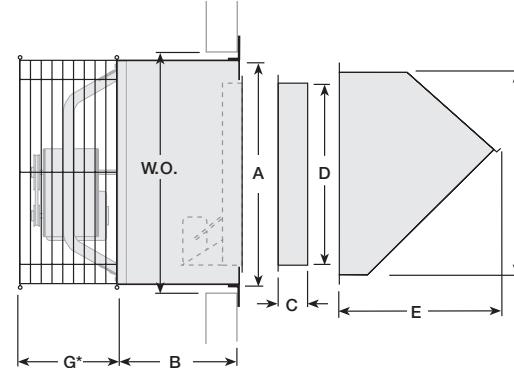


NOTE: Protective guarding is also required below the fan for safety. When guarding is not ordered with the fan, it must be supplied by the installer. When specifying a fan for horizontal mounting, the motor location (top or bottom) and airflow (upward or downward) are required information.

Wall Collar Mounting Option



Wall collars offer an alternate method for mounting sidewall propeller fans and the optional accessories shown here. Standard construction is of galvanized steel (painted steel is optional) with heavy gauge mounting flanges and pre-punched mounting holes.



Size	Wall Collar			Damper Guard		Weatherhood			Motor Side Guard	Damper
	A	B**	W.O.	C	D	E	F	Width		
8	12 $\frac{1}{8}$ (327)	16 $\frac{1}{8}$ (410)	14 $\frac{1}{4}$ (362)	5 $\frac{1}{2}$ (140)	10 $\frac{1}{4}$ (260)	13 $\frac{1}{4}$ (337)	11 $\frac{1}{4}$ (286)	10 $\frac{1}{2}$ (267)	8 $\frac{1}{8}$ (219)	10 (254)
10	14 $\frac{1}{8}$ (378)	16 $\frac{1}{8}$ (410)	16 $\frac{1}{4}$ (413)	6 $\frac{1}{2}$ (165)	12 $\frac{1}{4}$ (311)	14 $\frac{1}{8}$ (378)	13 $\frac{1}{8}$ (340)	12 $\frac{1}{2}$ (318)	9 (229)	12 (305)
12	17 $\frac{1}{8}$ (454)	16 $\frac{1}{8}$ (410)	19 $\frac{1}{4}$ (489)	5 $\frac{1}{2}$ (137)	14 $\frac{1}{4}$ (362)	16 $\frac{1}{8}$ (416)	15 $\frac{1}{8}$ (397)	14 $\frac{1}{2}$ (368)	11 (279)	14 (356)
14	19 $\frac{1}{8}$ (505)	18 $\frac{1}{8}$ (467)	21 $\frac{1}{4}$ (540)	6 $\frac{1}{2}$ (162)	16 $\frac{1}{4}$ (413)	17 $\frac{1}{2}$ (445)	17 $\frac{1}{8}$ (448)	16 $\frac{1}{2}$ (419)	11 (279)	16 (406)
16	21 $\frac{1}{8}$ (556)	18 $\frac{1}{8}$ (467)	23 $\frac{1}{4}$ (591)	6 $\frac{1}{2}$ (171)	18 $\frac{1}{4}$ (464)	19 $\frac{1}{8}$ (492)	19 $\frac{1}{8}$ (498)	18 $\frac{1}{2}$ (470)	11 (279)	18 (457)
18	23 $\frac{1}{8}$ (606)	18 $\frac{1}{8}$ (467)	25 $\frac{1}{4}$ (641)	6 (152)	20 $\frac{1}{4}$ (514)	22 (559)	21 $\frac{1}{8}$ (549)	20 $\frac{1}{2}$ (521)	11 (279)	20 (508)
20	25 $\frac{1}{8}$ (657)	18 $\frac{1}{8}$ (467)	27 $\frac{1}{4}$ (692)	6 $\frac{1}{2}$ (165)	22 $\frac{1}{4}$ (565)	24 $\frac{1}{4}$ (629)	23 $\frac{1}{8}$ (600)	22 $\frac{1}{2}$ (572)	16 (406)	22 (559)
24	31 $\frac{1}{8}$ (810)	18 $\frac{1}{8}$ (467)	33 $\frac{1}{4}$ (857)	6 $\frac{1}{2}$ (162)	26 $\frac{1}{4}$ (667)	26 $\frac{1}{8}$ (683)	30 $\frac{1}{8}$ (772)	29 $\frac{1}{8}$ (740)	18 (457)	26 (660)
30	37 $\frac{1}{8}$ (962)	18 $\frac{1}{8}$ (467)	39 $\frac{1}{4}$ (1010)	6 $\frac{1}{2}$ (165)	32 $\frac{1}{4}$ (819)	29 $\frac{1}{8}$ (740)	36 $\frac{1}{2}$ (927)	35 $\frac{1}{8}$ (892)	21 (533)	32 (813)
36	43 $\frac{1}{8}$ (1114)	18 $\frac{1}{8}$ (476)	45 $\frac{1}{4}$ (1162)	6 $\frac{1}{2}$ (171)	38 $\frac{1}{4}$ (972)	33 (838)	42 $\frac{1}{2}$ (1080)	41 $\frac{1}{8}$ (1045)	22 (559)	38 (965)
42	49 $\frac{1}{8}$ (1127)	18 $\frac{1}{8}$ (476)	51 $\frac{1}{4}$ (1314)	10 (254)	44 $\frac{1}{4}$ (1124)	35 $\frac{1}{4}$ (908)	48 $\frac{1}{2}$ (1232)	47 $\frac{1}{8}$ (1197)	24 (610)	44 (1118)
48	55 $\frac{1}{8}$ (1419)	18 $\frac{1}{8}$ (479)	57 $\frac{1}{4}$ (1467)	9 (229)	50 $\frac{1}{4}$ (1276)	40 $\frac{1}{8}$ (1026)	54 $\frac{1}{8}$ (1387)	53 $\frac{1}{4}$ (1353)	27 (686)	50 (1270)
54	61 $\frac{1}{8}$ (1572)	20 $\frac{1}{8}$ (512)	63 $\frac{1}{4}$ (1619)	7 $\frac{1}{2}$ (191)	56 $\frac{1}{4}$ (1429)	44 $\frac{1}{4}$ (1137)	60 $\frac{1}{8}$ (1546)	59 $\frac{1}{2}$ (1511)	32 (813)	56 (1422)
60	67 $\frac{1}{8}$ (1724)	21 (533)	69 $\frac{1}{4}$ (1772)	7 $\frac{1}{4}$ (184)	62 $\frac{1}{4}$ (1581)	48 $\frac{1}{8}$ (1229)	67 (1702)	65 $\frac{1}{8}$ (1667)	32 (813)	62 (1575)
72	81 $\frac{1}{8}$ (2080)	22 (559)	83 $\frac{1}{4}$ (2127)	7 $\frac{1}{2}$ (191)	74 $\frac{1}{4}$ (1886)	53 $\frac{1}{4}$ (1353)	79 $\frac{1}{2}$ (2019)	78 $\frac{1}{8}$ (1984)	32 (813)	74 (1880)

*Dimensions are for exhaust fan guard. See CAPS for supply fan and for optional OSHA motor side guard dimensions. **All sizes except 20 and 72 are 2 in (51 mm) larger if a VCD damper is used. For complete dimensional information refer to submittal. All dimensions given in inches (mm).

Motor Side Guard — Protective guards of welded steel wire completely enclose the motor and drive side of the fan. Guards are coated with Permatector, a thermal setting polyester urethane. Other paint finishes are also available. Sizes 20 and larger only.



OSHA Motor Side Guard — Protective guards of expanded metal screen in structural steel frames are available to completely enclose the motor and drive side of the fan.

Dampers — Used alone or in conjunction with the wall housing or wall collar, a complete line of dampers is available for exhaust or supply configurations.

Damper Guard — Damper guards meet the OSHA requirements completely enclose the damper or wall openings on the discharge side of the fan. They are constructed of expanded galvanized steel screen in galvanized steel frames. Mounting flanges have prepunched mounting holes. Options include aluminum construction and painted finish.

Weatherhood — Weatherhoods shield wall openings and dampers from rain and snow. Weatherhoods are shipped unassembled in kit form for field assembly. Construction is of galvanized steel with wire mesh birdscreen. Mounting flanges have prepunched mounting holes. 45° turn down is for exhaust and 90° turn down is for exhaust and supply. Options include aluminum construction, insect screen and painted finish.

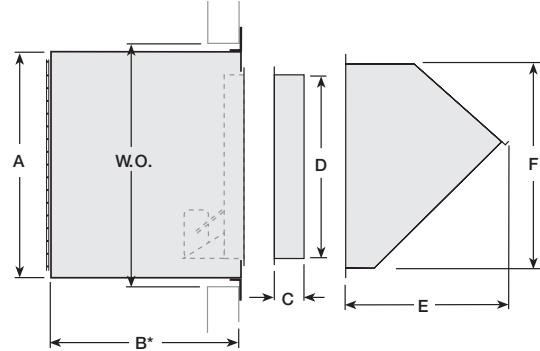


Note: Wall collar, fan, damper and guards ship completely factory assembled except when ordered as a kit.. Weatherhood ships loose.

Wall Housing Mounting Option



Wall housings are the safest, most efficient and sturdy platform for mounting sidewall propeller fans and their optional accessories. Wall housings allow for a wide range of mounting arrangements to meet specific applications. It is constructed of galvanized steel (painted steel optional) with heavy gauge mounting flanges and prepunched mounting holes. Protective guards of welded steel wire completely protect the drive side of the wall housing. Guards are coated with Permatector, a thermal setting polyester urethane. Other paint finishes are also available. Wall housing guards that meet the OSHA requirements are also available.



Size	Wall Housing			Damper Guard		Weatherhood			Damper	Material Gauge (ga) Thickness
	A	B*	W.O.	C	D	E	F	Width		
8	13 1/4 (337)	19 (483)	14 1/4 (362)	5 1/2 (140)	10 1/4 (260)	13 1/4 (337)	11 1/4 (286)	10 1/2 (267)	10 (254)	20
10	15 1/4 (387)	19 (483)	16 1/4 (413)	6 1/2 (165)	12 1/4 (311)	14 7/8 (378)	13 3/8 (340)	12 1/2 (318)	12 (305)	20
12	18 1/4 (464)	23 (584)	19 1/4 (489)	5 5/8 (137)	14 1/4 (362)	16 1/8 (416)	15 1/8 (397)	14 1/2 (368)	14 (356)	20
14	20 1/4 (514)	26 (660)	21 1/4 (540)	6 5/8 (162)	16 1/4 (413)	17 1/2 (445)	17 1/8 (448)	16 1/2 (419)	16 (406)	20
16	22 1/4 (565)	27 (686)	23 1/4 (591)	6 3/4 (171)	18 1/4 (464)	19 1/8 (492)	19 1/8 (498)	18 1/2 (470)	18 (457)	20
18	24 1/4 (616)	28 (711)	25 1/4 (641)	6 (152)	20 1/4 (514)	22 (559)	21 1/8 (549)	20 1/2 (521)	20 (508)	20
20	26 1/4 (667)	32 (813)	27 1/4 (692)	6 1/2 (165)	22 1/4 (565)	24 1/4 (629)	23 1/8 (600)	22 1/2 (572)	22 (559)	18
24	32 1/4 (819)	37 (940)	33 1/4 (857)	6 5/8 (162)	26 1/4 (667)	26 1/8 (683)	30 1/8 (772)	29 1/8 (740)	26 (660)	18
30	38 1/4 (972)	38 (965)	39 1/4 (1010)	6 1/2 (165)	32 1/4 (819)	29 1/8 (740)	36 1/2 (927)	35 1/8 (892)	32 (813)	18
36	44 1/4 (1124)	39 (991)	45 1/4 (1162)	6 3/4 (171)	38 1/4 (972)	33 (838)	42 1/2 (1080)	41 1/4 (1045)	38 (965)	18
42	50% (1280)	44 (1118)	51 1/4 (1314)	10 (254)	44 1/4 (1124)	35 1/4 (908)	48 1/2 (1232)	47 1/4 (1197)	44 (1118)	18
48	56% (1432)	44 (1118)	57 1/4 (1467)	9 (229)	50 1/4 (1276)	40 1/4 (1026)	54 1/4 (1387)	53 1/4 (1353)	50 (1270)	18
54	62% (1584)	52 (1321)	63 1/4 (1619)	7 1/2 (191)	56 1/4 (1429)	44 1/4 (1137)	60 1/4 (1546)	59 1/2 (1511)	56 (1422)	16
60	68% (1737)	54 (1372)	69 1/4 (1172)	7 1/4 (184)	62 1/4 (1581)	48 1/4 (1229)	67 (1702)	65 1/4 (1667)	62 (1575)	16
72	83 1/4 (2111)	60 (1524)	84 1/4 (2153)	7 1/2 (191)	74 1/4 (1886)	53 1/4 (1353)	79 1/2 (2019)	78 1/4 (1984)	74 (1880)	12

* B dimension will increase by 6 in (152 mm) when a heavy duty motorized backdraft damper is specified. For complete dimensional information refer to submittal. All dimensions given in inches (mm).

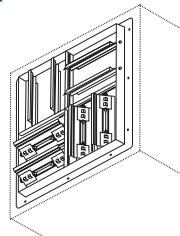
Dampers — Used alone or in conjunction with the wall housing or wall collar, a complete line of dampers is available for exhaust or supply configurations.

Damper Guard — Damper guards meet the OSHA requirements completely enclose the damper or wall openings on the discharge side of the fan. They are constructed of expanded galvanized steel screen in galvanized steel frames. Mounting flanges have prepunched mounting holes. Options include aluminum construction and painted finish.

Weatherhood — Weatherhoods shield wall openings and dampers from rain and snow. Weatherhoods are shipped unassembled in kit form for field assembly. Construction is of galvanized steel with wire mesh birdscreen. Mounting flanges have prepunched mounting holes. 45° turn down is for exhaust and 90° turn down is for exhaust and supply. Options include aluminum construction, insect screen and painted finish.

Diffusers - Wall Housing Mounted - Manual Operator

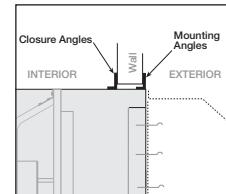
Diffusers are constructed with heavy gauge galvanized steel frames, blades and prepunched mounting flanges. They are designed to mount to the interior end of the wall housing when used in the supply configuration. Manual quadrants set the angle of the blades to deflect air in 1, 2 or 4 directions.



Note: Wall housing, fan, damper and guards ship completely factory assembled except when ordered as a kit. Weatherhood ships loose.

Closure Angles

An extra set of mounting flanges is available for field installation to close off the interior wall opening for a finished appearance.



Wall Housing Mounting Arrangements

The wall housing is designed to reduce installation time and provide maximum installation flexibility. Attached accessories such as backdraft dampers, guards and weatherhoods may mount to either end. As a result a wide variety of configurations are available to accommodate the needs of the system designer.

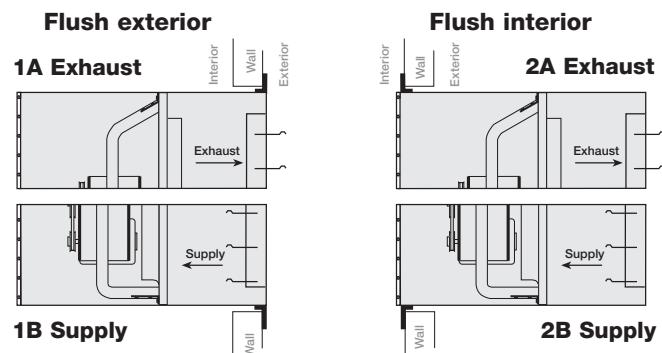
The following information will help determine the correct arrangement required. When ordering specify arrangement by the drawing number 1A, 2A, 1B or 2B as shown in the diagrams below.

NOTE: Weatherhoods are strongly recommended for all configurations to help prevent moisture infiltration. Mounting flange, damper and guard ship factory mounted on all arrangements as shown except when ordered as a kit.

Mounting Arrangements for Interior Service Applications

The arrangements shown below are the most commonly used and should be considered first for most applications. The choice of flush interior or exterior mounting are based on appearance or space considerations.

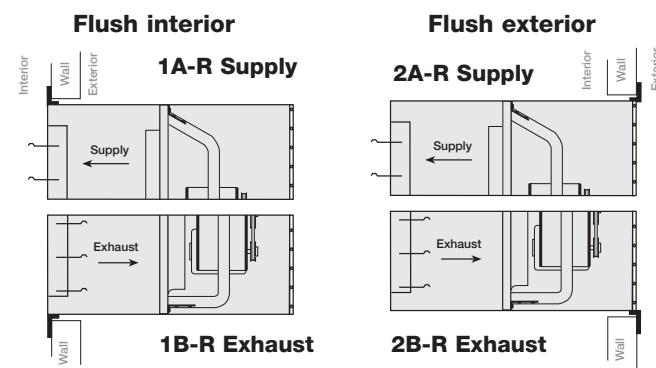
Belts, pulleys and motors are serviced from inside the building with these arrangements. For applications requiring service from outside the building, see reverse mounting arrangements below.



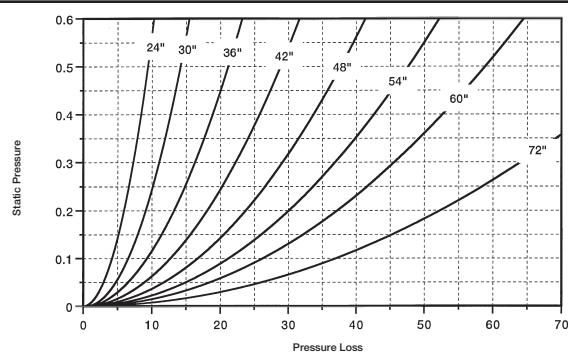
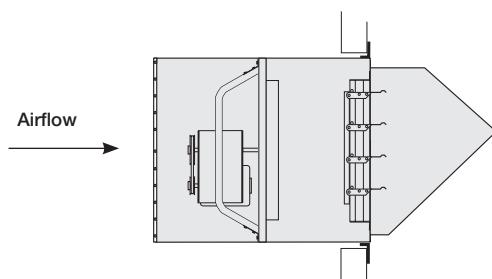
Mounting Arrangements for Exterior Service Applications (Optional)

Reverse mounting a wall housing simply involves installing the wall housing through the wall opening in the opposite direction of the above configurations. This results in an opposite effect on fan function. An exhaust fan in a wall housing will function as a supply fan when the housing is reverse mounted.

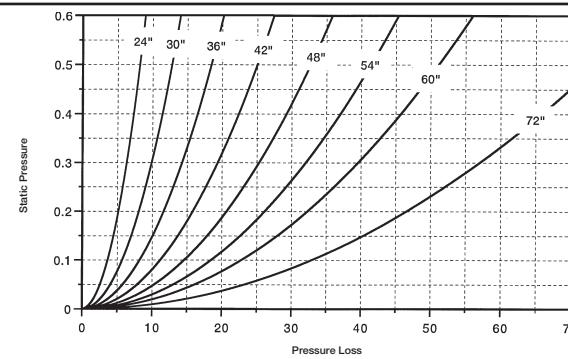
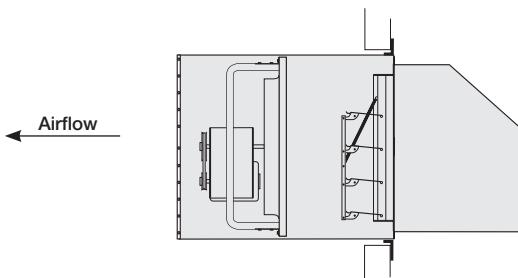
Example: When the exhaust arrangement shown as 1A is reversed (shown as 1A-R) the same unit now becomes a supply arrangement. The construction, fan position and mounting angle location in both configurations remain identical.



EXHAUST FAN in Wall Housing with Gravity Damper and Weatherhood



SUPPLY FAN in Wall Housing with Gravity Damper and Weatherhood



Filtered Supply Wall Housing Mounting Options



Filtered supply wall housings are available in seven sizes for fans ranging from size 24 to 54 inches (610 to 1372 mm). They are designed with the draw-thru concept to achieve the highest filter and fan efficiencies.

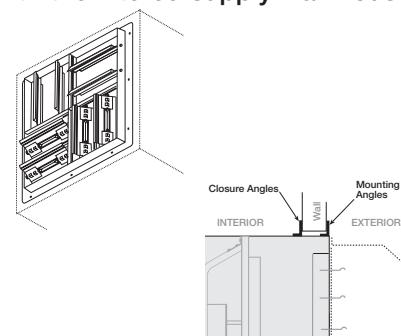
Standard construction is galvanized steel (painted steel optional). Mounting flanges are factory installed for either flush exterior or flush interior. Permanent 2 inch (51 mm) washable filters are accessed through a bolted panel and can be easily removed for cleaning.



All accessory items available with the standard wall housing can be used with the filtered supply wall housing.

Diffusers - Wall Housing Mounted - Manual Operator

Diffusers are constructed with heavy gauge galvanized steel frames, blades and prepunched mounting flanges. They are designed to mount to the interior end of the wall housing when used in the supply configuration. Manual quadrants set the angle of the blades to deflect air in 1, 2 or 4 directions.



Closure Angles

An extra set of mounting flanges is available for field installation to close off the interior wall opening for a finished appearance.

Size	A	B	C	Wall Opening	Filter Size & Quantity
24	32 $\frac{1}{4}$ (819)	63 (1600)	24 (610)	33 $\frac{3}{4}$ (857)	(4) 23 $\frac{1}{4}$ (591) x 16 $\frac{1}{4}$ (413)
30	38 $\frac{1}{4}$ (972)	65 (1651)	26 (660)	39 $\frac{3}{4}$ (1010)	(4) 24 $\frac{1}{8}$ (625) x 19 $\frac{1}{4}$ (489)
36	44 $\frac{1}{4}$ (1124)	67 $\frac{1}{4}$ (1708)	28 $\frac{1}{4}$ (718)	45 $\frac{1}{4}$ (1162)	(6) 23 $\frac{1}{4}$ (591) x 22 $\frac{1}{8}$ (562)
42	50 $\frac{1}{8}$ (1273)	72 $\frac{1}{8}$ (1851)	34 (864)	51 $\frac{1}{4}$ (1314)	(6) 24 $\frac{1}{8}$ (613) x 25 $\frac{1}{8}$ (638)
48	56 $\frac{1}{8}$ (1426)	72 $\frac{1}{8}$ (1851)	34 (864)	57 $\frac{1}{4}$ (1467)	(12) 23 $\frac{1}{4}$ (591) x 18 $\frac{1}{8}$ (476)
54	62 $\frac{1}{8}$ (1584)	79 $\frac{1}{16}$ (2024)	40 $\frac{11}{16}$ (1033)	63 $\frac{3}{4}$ (1619)	(12) 23 $\frac{1}{4}$ (591) x 20 $\frac{1}{8}$ (527)

Filters are 2 in (51 mm) nominal thickness. Above filter sizes are actual dimensions. All dimensions given in inches (mm).

Notes:

1. Additional bracing (by others) above or below the housing is required for support of the filtered supply wall housing.
Attach at least two supports (either vertical or angled) to the end of housing.
Vertical supports must carry 500# minimum per support, and angled (45°) supports a minimum of 750# per support.
2. Filtered supply wall housing, fan damper and guards ship completely factory assembled. Weatherhood ships loose.

Weatherhood

Weatherhoods shield wall openings and dampers from rain and snow. Weatherhoods are shipped unassembled in kit form for field assembly. Construction is of galvanized steel with wire mesh birdscreen. Mounting flanges have prepunched mounting holes. 45° turn down is for exhaust and 90° turn down is for exhaust and supply. Options include aluminum construction, insect screen and painted finish.



Damper Guard

Damper guards meet the OSHA requirements completely enclose the damper or wall openings on the discharge side of the fan. They are constructed of expanded galvanized steel screen in galvanized steel frames. Mounting flanges have prepunched mounting holes. Options include aluminum construction and painted finish.



Dampers

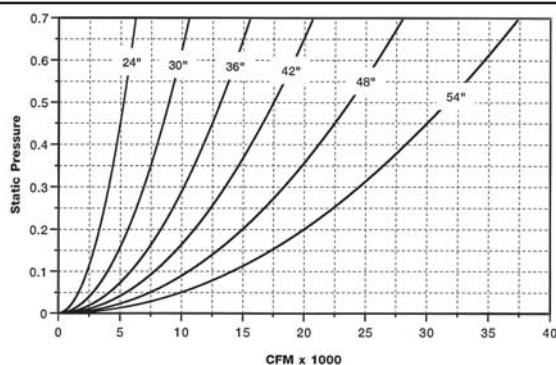
Used alone or in conjunction with the wall housing or wall collar, a complete line of dampers is available for exhaust or supply configurations



FILTERED SUPPLY FAN in Wall Housing with Filter Bank, Gravity Damper and Weatherhood

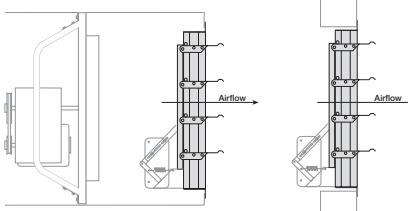
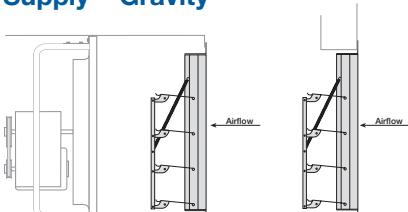
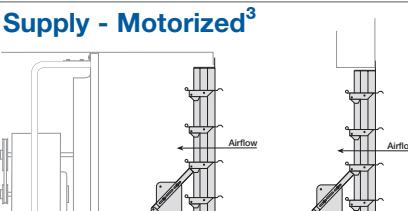


Note: This chart is for manual calculations only. CAPS has filter losses built into the selection tool when the filtered housing option is selected.



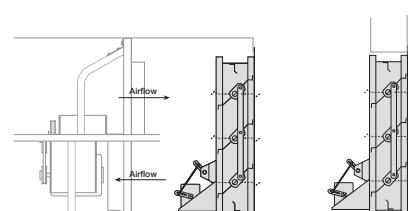
Backdraft Dampers

Used alone or in conjunction with the wall housing or wall collar, backdraft dampers are available for exhaust or supply configurations. Backdraft dampers are constructed with galvanized frames, aluminum blades and vinyl blade seals. Actuators are available in 24, 120, 208, 230 or 460 volts. Actuators for 50 cycle voltages are also available. Actuators for 50 cycle voltages are also available.

Damper Type	Description	Flush Exterior	Flush Interior
Exhaust - Gravity or Motorized¹	<p>WD-320 and WD-300 exhaust dampers are available as either gravity operated or motorized</p>  <p>Wall Housing Installation Wall Installation</p>	Exhaust backdraft dampers are Model WD-320, which has the prepunched mounting flange located on the outlet end of the damper for a flush exterior appearance.	For applications where the mounting flange is required on the inlet end of the damper (so that the damper projects to the exterior), the Model WD-300 is available.
	<i>Model WD-320 shown</i>		
Supply - Gravity²	<ul style="list-style-type: none"> WD-430 and WD-420 intake dampers are only available as gravity operated Galvanized steel frame and aluminum blades  <p>Wall Housing Installation Wall Installation</p>	<ul style="list-style-type: none"> Model WD-430 has a prepunched mounting flange located on the inlet end of the damper for a flush exterior appearance Flange on intake 	<ul style="list-style-type: none"> Model WD-420 is for applications where a prepunched mounting flange is required on the outlet end of damper (so the damper projects to the exterior) Flange on discharge
	<i>Model WD-430 shown</i>		
Supply - Motorized³	<ul style="list-style-type: none"> WD-220 and WD-210 intake dampers are only available as motorized Galvanized steel frame and aluminum blades  <p>Wall Housing Installation Wall Installation</p>	<ul style="list-style-type: none"> Model WD-220 has a prepunched mounting flange located on the inlet end of the damper for a flush exterior appearance Flange located opposite of motor side of the damper 	<ul style="list-style-type: none"> Model WD-210 is for applications where a mounting flange is required on the outlet end of the damper (so that the damper projects to the exterior) Flange located on motor side of the damper
	<i>Model WD-220 shown</i>		

Volume Control/Heavy Duty Dampers

Volume control dampers are available for exhaust or supply configurations and may be used alone or in conjunction with the wall housing or wall collar. Constructed with heavy galvanized steel frames and blades, model VCD dampers are designed to handle higher air volumes than the standard backdraft damper. Dampers are available in standard leakage (VCD-20), low leakage (VCD-23) and insulated low leakage (VCD-34) configurations. Actuators are available in 24, 120, 208, 230 or 460 volts. Actuators for 50 cycle voltages are also available.

Damper Type	Description	Flush Exterior	Flush Interior
Exhaust or Supply - Motorized	<p>Model VCD-20 - Standard leakage</p> <p>Model VCD-23 - Low leakage – This damper has blade and jamb seals for minimal leakage when closed.</p> <p>Model VCD-34 - Insulated low leakage – This damper has blade and jamb seals for minimal leakage when closed. Blades are constructed with $\frac{1}{2}$ in. (13 mm) polystyrene insulation between two galvanized steel skins.</p>  <p>Wall Housing Installation Wall Installation</p>	The VCD damper has the parallel blade set-up and a prepunched mounting flange that provides a flush exterior appearance.	N/A

¹ Model WD-320 and WD-300 are used with fans where the motor is 5 hp or less. For fans with motors larger than 5 hp, the Model GM-31 medium duty gravity backdraft damper or the Model VCD heavy duty motorized backdraft dampers are required.

² Model WD-430 and WD-420 are used with fans where the motor is 5 hp or less. For fans with motors larger than 5 hp, the Model VCD heavy duty motorized backdraft dampers are required.

³ Model WD-220 and WD-210 are used with fans where the motor is 3 hp or less. For fans with motors larger than 3 hp, the Model VCD heavy duty motorized backdraft damper is required.

Note: Wall housing length increases by 6 inches (152 mm) when a heavy duty backdraft damper is specified.

Other Options and Accessories



Electrical

Disconnect Switches

Toggle type and heavy duty disconnect switches are available for positive electrical shut-off and safety in servicing fans. The following switches are available to meet individual electrical requirements and can be factory mounted or shipped loose for field mounting. Wiring from the motor to the disconnect box is provided with factory mounted disconnect switches.

- NEMA-1 - General purpose
- NEMA-3R - Rainproof
- NEMA 4 - Watertight
- NEMA-3R & NEMA 4 - Heavy Duty
- NEMA-7 & 9 - for Class 1 and Class 2 hazardous locations.

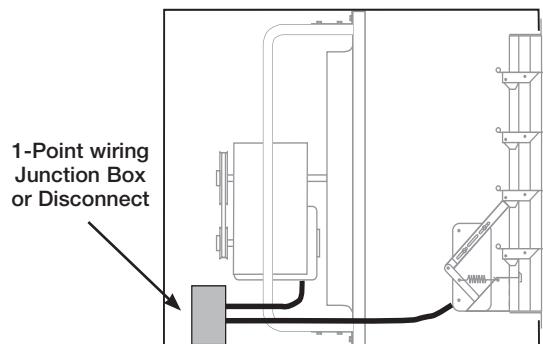


NEMA-3R
and NEMA-1

1-Point Wiring

Available when the following items are selected: common voltages on the motor and the actuator, disconnect mounted and wired and a wall housing. The wires are pulled from the motor and the actuator on the damper to the disconnect box. (Hard wiring of the components to the disconnect switch is by others.)

Exception: When a specific voltage is not available on the actuator, Greenheck will provide a hard wired transformer to the actuator. Greenheck will then pull the wires from the transformer to the disconnect box.



UL/cUL 705

All belt and selected direct drive fans with TE standard efficiency, single speed motors are available with the UL705 listing for electrical.

Extended Wiring Pigtail

Available only in conjunction with factory mounted disconnect switches, liquid tight wiring pigtailed allow direct hook-up to the power supply which eliminates field wiring at the fan. Internal or external power supply can be specified.

End Switches

Factory mounted end switches allow the damper to open completely before the fan is energized. This will reduce the back pressure and brake horsepower load on the fan motor at startup. (Field supplied motor starter with a relay is required to complete the wiring on a system using an end switch.)

Options

Coatings

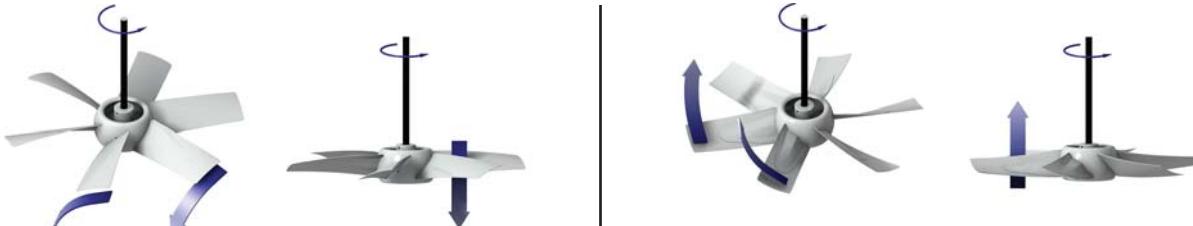
A variety of special coatings ranging from enamels to phenolics are available for decorative or protective purposes. When a special coating is selected for the fan, all accompanying accessory items are also coated unless so specified. Consult your local representative for more details.

Welded and Painted Fan Construction

For applications where extra heavy construction is required, welded steel construction is available. With this option, all stationary connections which are normally bolted are welded and coated with an industrial grade paint. This option applies to belt drive level 3 fans and direct drive level 2 and 3 fans only.

Propeller Fan Rotation Guide

Propeller blade should cup and throw the air when rotating in the correct rotation as shown below.



Basics of Fan Selection



The first consideration in any fan selection is the amount of air to be moved and the resistance to this air movement. With specific performance and application criteria in mind, propeller fan selections typically require decisions based on the following criteria.

Belt Drive vs. Direct Drive

Belt drive fans offer the ability to adjust fan speed for system balancing if necessary. They also offer more flexibility in speeds and motor selections. In a cost comparison, belt drive fans are typically less costly than comparable size direct drive fans with low speed motors.

Direct drive fans are often preferred for jobs where maintenance access is difficult. Maintenance costs are generally lower with direct drive fans, since there are no belts or bearings to replace and no pulleys to adjust.

Larger Fans vs. Smaller Fans

In most applications, several fans may meet the specified airflow and pressure requirements. Just as larger fans tend to turn slower and generate less sound, they also tend to have higher initial costs but lower operating costs. Smaller fans, with their higher speeds, have more stable performance curves, lower initial costs, higher sound levels, and higher operating costs.

Low Sound vs. High Static Pressure

Fans selected for high static pressures run at higher speeds and produce higher tip speeds, resulting in higher sound levels. Conversely, in low pressure applications, fans generally run at lower speed producing lower sound levels and are recommended for sound sensitive applications.

How Accessories Affect Static Pressure

All accessory losses must be accounted for when calculating a fan's static pressure load. In most cases dampers, guards and weatherhoods actually add very little to the total system pressure. This means that propeller fans used in conjunction with common accessories can typically be specified with low pressure capabilities (below $\frac{3}{8}$ in. wg). However, in cases where airflow velocities exceed 1500 fpm through the damper or where filters are used, static pressure loss may be significant. For more specific information on pressure losses due to accessories, refer to pages 9 and 10.

Motor Service Factor

Motors for sidewall propeller fans are cooled by the airstream. With an uninterrupted flow of cooling air, motors may be operated in their service factor range (up to 20% above the motor's nameplate horsepower) without damage due to overheating. Lesser overloads are recommended for applications using totally enclosed or explosion resistant motors.

Belt drive performance tables in this catalog show two speed selections for each propeller type (L or H) at a given motor hp. The first selection is a 1.0 bhp service factor. The second speed selection is at 1.2 bhp service factor. Direct drive performance tables show BHP levels with service factors ranging up to 1.2 bhp. When a selection at 1.2 bhp service factor is not desirable for the application, specify the next higher motor horsepower.

Direct Drive Model Number Code

The model number system is designed to completely identify the fan. The correct code letters must be specified to designate direct drive with exhaust or supply air configuration. The remainder of the model number is determined by the size and performance selected from pages 15 through 21.

S E 2 - 24 - 6 20 - B 7

Sidewall Roof Propeller
S - Fabricated Prop
SC - Cast Prop
(Level 3 only)

E - Exhaust
S - Supply
R - Reversible

Level of
Construction
1, 2, 3

Fan Size

No of Blades

Motor HP
4 = $\frac{1}{4}$ 10 = 1 30 = 3
3 = $\frac{1}{3}$ 15 = $1\frac{1}{2}$ 50 = 5
5 = $\frac{1}{2}$ 20 = 2 75 = $7\frac{1}{2}$
7 = $\frac{3}{4}$

Motor RPM (50Hz)
A = 1750 F = 690
B = 1160 G = 1300
C = 860 J = 1440
D = 1550 L = 1290
E = 1050 P = 1650

Blade Pitch

Direct Drive - Level 1

Dimensional Data: Models SE1/SS1



Building Value in Air.

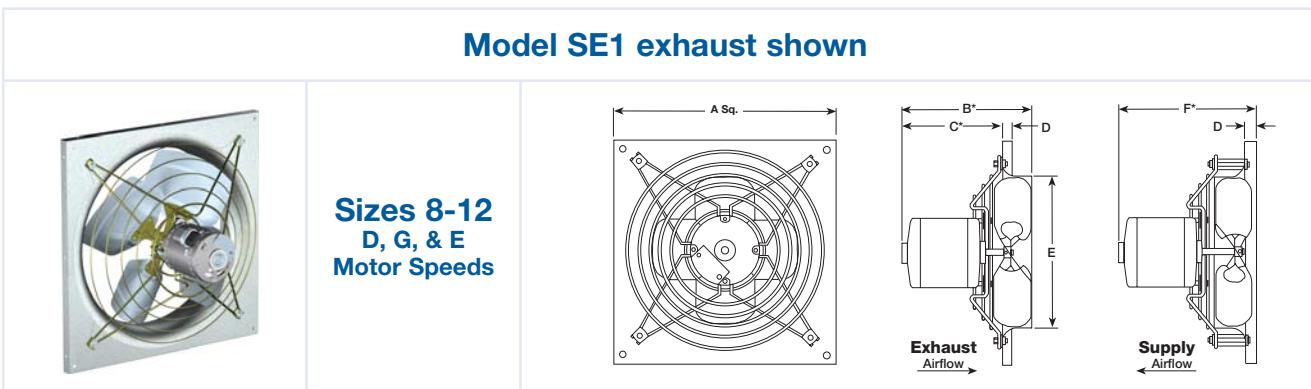
All direct drive models are available in either exhaust (Model SE1) or supply (Model SS1) arrangements.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi
 Sizes 8-12; D, G, & E motor speeds - zinc plated heavy welded wire guard/support structure (paint optional).
 Sizes 12-24; A, B, & C motor speeds - bolted structural steel channels and motor plate. (paint optional).
Propeller - Aluminum blades riveted to a steel hub.
Motors - Heavy duty, permanently lubricated, sleeve bearing type on sizes 8-12 and ball bearing type on sizes 14-24.

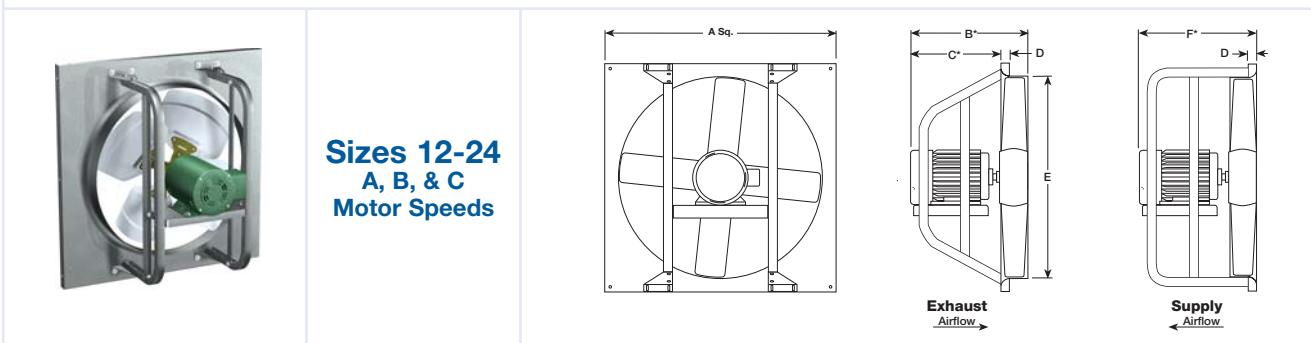
Material Gauges			Max. Motor Frame Size	Approx. Weight (lbs.)
Fan Size	Fan Panel	Drive Frame		
8	18	-	48	15
10	18	-	48	16
12	18	14*	48	20
14	18	14	56	27
16	18	14	56	30
18	18	14	56	35
20	18	14	145T	39
24	18	14	145T	45

* A, B, and C motor speeds only. Approximate weight does not include accessories.

Model SE1 exhaust shown



Model SS1 supply shown



Fan Size	A Panel**	B*	C*	D	E	F*	Damper Size**
8	13 (330)	7 (178)	5 (127)	1 (25)	8 $\frac{3}{8}$ (213)	8 (203)	10 (254)
10	15 (381)	8 $\frac{1}{4}$ (222)	5 (127)	1 (25)	10 $\frac{1}{8}$ (264)	8 (203)	12 (305)
12	18 (457)	10 $\frac{1}{4}$ (273)	8 $\frac{1}{4}$ (210)	1 (25)	12 $\frac{1}{8}$ (314)	13 $\frac{1}{8}$ (333)	14 (356)
14	20 (508)	11 $\frac{1}{4}$ (286)	8 $\frac{1}{2}$ (216)	1 (25)	14 $\frac{1}{8}$ (365)	14 $\frac{1}{4}$ (362)	16 (406)
16	22 (559)	11 $\frac{1}{4}$ (298)	8 $\frac{1}{8}$ (225)	1 (25)	16 $\frac{1}{8}$ (416)	14 (356)	18 (457)
18	24 (610)	14 (356)	10 $\frac{1}{8}$ (276)	1 (25)	18 $\frac{1}{8}$ (467)	14 $\frac{1}{4}$ (362)	20 (508)
20	26 (660)	17 $\frac{1}{4}$ (438)	11 (279)	1 (25)	20 $\frac{1}{8}$ (521)	18 (457)	22 (559)
24	32 (813)	20 (508)	12 $\frac{1}{8}$ (321)	1 $\frac{1}{4}$ (32)	24 $\frac{1}{8}$ (619)	21 (533)	26 (660)

* Varies with motor selection. All dimensions given in inches (mm). **Square dimension.

Direct Drive - Level 2

Dimensional Data: Models SE2/SS2



Building Value in Air.

All direct drive models are available in either exhaust (Model SE2) or supply (Model SS2) arrangements.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and motor plate (paint optional).

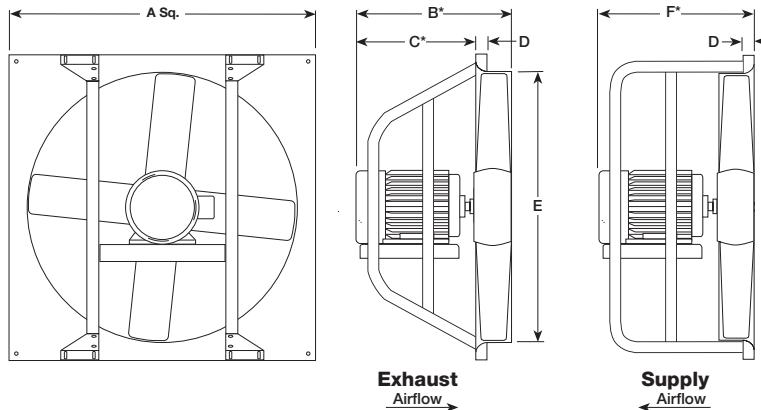
Propeller - Heavy duty, welded and gusseted painted steel.

Motors - Heavy duty, permanently lubricated, ball bearing type.

Material Gauges					Max. Motor Frame Size	Approx. Weight (lbs.)
Fan Size	Fan Panel	Drive Frame	Prop Hub	Prop Blade		
16	18	14	14	16	56	40
18	18	14	14	16	56	45
20	18	12	14	16	145T	60
24	18	12	14	16	145T	85
30	16	12	12	16	184T	130
36	16	12	12	16	215T	230
42	14	10	11	14	254T	290
48	14	10	11	14	254T	375
54	14	10	10	14	256T	465

Approximate weight does not include accessories.

Model SE2 exhaust shown



Fan Size	A Panel**	B*	C*	D	E	F*	Damper Size**
16	22 (559)	13½(343)	10¼(260)	1 (25)	16¾ (416)	14 (356)	18 (457)
18	24 (610)	13½(343)	10¼(260)	1 (25)	18¾ (467)	14¼(362)	20 (508)
20	26 (660)	17¼(438)	13½(343)	1 (25)	20½(521)	18 (457)	22 (559)
24	32 (813)	20 (508)	13½(343)	1¼(32)	24½(625)	21 (533)	26 (660)
30	38 (965)	20½(521)	16¾(416)	1¼(32)	30½(778)	21¼(552)	32 (813)
36	44 (1118)	20½(521)	16¾(416)	2 (51)	36½(930)	28 (711)	38 (965)
42	50 (1270)	26 (660)	18¼(464)	2 (51)	42½(1083)	28 (711)	44 (1118)
48	56 (1422)	26½(676)	20½(524)	2 (51)	49¼(1251)	28½(724)	50 (1270)
54	62 (1575)	28 (711)	22⅞(570)	2 (51)	55¾(1407)	30⅛(765)	56 (1422)

* Varies with motor selection. All dimensions given in inches (mm). **Square dimension.

Direct Drive - Level 3

Dimensional Data: Models SCE3/SCS3



Building Value in Air.

All direct drive models are available in either exhaust (Model SCE3) or supply (Model SCS3) arrangements.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and motor plate. (paint optional).

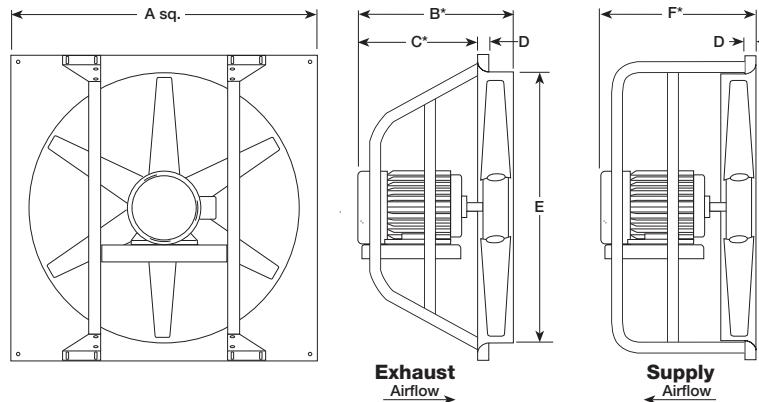
Propeller - Heavy duty, cast aluminum.

Motors - Heavy duty, permanently lubricated, ball bearing type.

Material Gauges					Max. Motor Frame Size	Approx. Weight (lbs.)
Fan Size	Fan Panel	Drive Frame	Prop Hub	Prop Blade		
20	18	12	Cast Aluminum Prop	Cast Aluminum Prop	145T	55
24	18	12			184T	80
30	16	12			184T	125
36	16	12			215T	220
42	14	10			254T	290
48	14	10			254T	386
54	14	10			256T	477

Approximate weight does not include accessories.

Model SCE3 exhaust shown



Fan Size	A Panel**	B*	C*	D	E	F*	Damper Size**
20	26 (660)	17 $\frac{1}{4}$ (438)	13 $\frac{1}{2}$ (343)	1 (25)	20 $\frac{1}{2}$ (521)	18 (457)	22 (559)
24	32 (813)	20 (508)	13 $\frac{1}{2}$ (343)	1 $\frac{1}{4}$ (32)	24 $\frac{5}{8}$ (625)	21 (533)	26 (660)
30	38 (965)	20 $\frac{1}{2}$ (521)	16 $\frac{5}{8}$ (416)	1 $\frac{1}{4}$ (32)	30 $\frac{5}{8}$ (778)	21 $\frac{1}{4}$ (552)	32 (813)
36	44 (1118)	20 $\frac{1}{2}$ (521)	16 $\frac{5}{8}$ (416)	2 (51)	36 $\frac{5}{8}$ (930)	28 (711)	38 (965)
42	50 (1270)	26 (660)	18 $\frac{1}{4}$ (464)	2 (51)	42 $\frac{5}{8}$ (1083)	28 (711)	44 (1118)
48	56 (1422)	26 $\frac{5}{8}$ (676)	20 $\frac{5}{8}$ (524)	2 (51)	49 $\frac{1}{4}$ (1251)	28 $\frac{1}{2}$ (724)	50 (1270)
54	62 (1575)	28 (711)	22 $\frac{1}{16}$ (570)	2 (51)	55 $\frac{5}{8}$ (1407)	30 $\frac{1}{8}$ (765)	56 (1422)

* Varies with motor selection. All dimensions given in inches (mm). **Square dimension.

Direct Drive - Level 3 - Reversible

Dimensional Data: Model SCR3



Building Value in Air.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and motor plate. (paint optional).

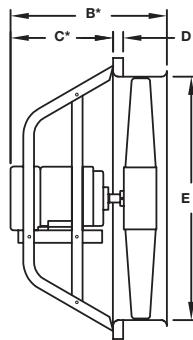
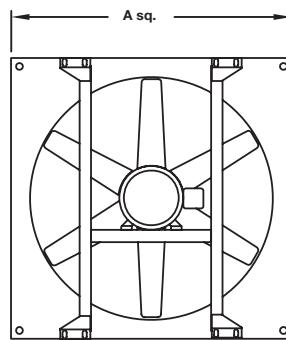
Propeller - Heavy duty, cast aluminum.

Motors - Heavy duty, permanently lubricated, ball bearing type.

Material Gauges					Max. Motor Frame Size	Approx. Weight (lbs.)
Fan Size	Fan Panel	Drive Frame	Prop Hub	Prop Blade		
24	16	14	Cast Aluminum Prop	Cast Aluminum Prop	184T	80
30	16	11			184T	125
36	16	11			215T	220
42	14	10			254T	290
48	14	10			254T	386
54	14	10			256T	477

Approximate weight does not include accessories.

Model SCR3 reversible shown



Exhaust

Airflow
→
Supply
Airflow
←

Fan Size	A Panel**	B*	C*	D	E	Damper Size**
20	26 (660)	17 $\frac{1}{4}$ (438)	13 $\frac{1}{2}$ (343)	1 (25)	20 $\frac{1}{2}$ (521)	22 (559)
24	32 (813)	20 (508)	13 $\frac{1}{2}$ (343)	1 $\frac{1}{4}$ (32)	24 $\frac{5}{8}$ (625)	26 (660)
30	38 (965)	20 $\frac{1}{2}$ (521)	16 $\frac{5}{8}$ (416)	1 $\frac{1}{4}$ (32)	30 $\frac{5}{8}$ (778)	32 (813)
36	44 (1118)	20 $\frac{1}{2}$ (521)	16 $\frac{5}{8}$ (416)	2 (51)	36 $\frac{5}{8}$ (930)	38 (965)
42	50 (1270)	26 (660)	18 $\frac{1}{4}$ (464)	2 (51)	42 $\frac{5}{8}$ (1083)	44 (1118)
48	56 (1422)	26 $\frac{5}{8}$ (676)	20 $\frac{5}{8}$ (524)	2 (51)	49 $\frac{1}{4}$ (1251)	50 (1270)
54	62 (1575)	28 (711)	22 $\frac{1}{16}$ (570)	2 (51)	55 $\frac{5}{8}$ (1407)	56 (1422)

* Varies with motor selection. All dimensions given in inches (mm). **Square dimension.

Belt Drive Model Number Code

The model number system is designed to completely identify the fan. The correct code letters must be specified to designate belt drive with exhaust or supply air configuration. The remainder of the model number is determined by the size and performance selected from pages 26 through 38.

SB E - 2 L 24 - 7

Sidewall Belt Drive

SB - Fabricated Propeller

SBC - Cast Propeller

(Level 3 only)

E - Exhaust

S - Supply

R - Reversible

Level of

Construction

1, 2, 3

Motor HP

4 = $\frac{1}{4}$	15 = $1\frac{1}{2}$	75 = $7\frac{1}{2}$
3 = $\frac{1}{3}$	20 = 2	100 = 10
5 = $\frac{1}{2}$	30 = 3	150 = 15
7 = $\frac{3}{4}$	50 = 5	200 = 20
10 = 1		

For specific motor limitations and availability see page 31.

Fan Size

Propeller Type

L - Low

H - High

Belt Drive - Level 1

Dimensional Data: Models SBE-1/SBS-1



Building Value in Air.

All belt drive models are available in either exhaust (Model SBE-1) or supply (Model SBS-1) arrangements.

Propeller - Galvanized steel, riveted blades (aluminum optional).

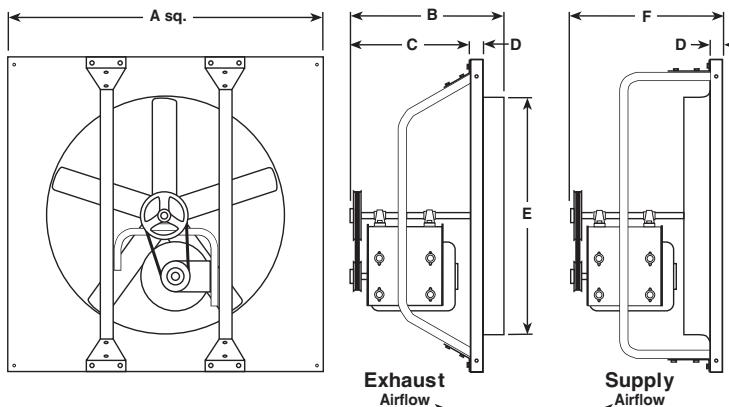
Bearings - Stamped steel pillow blocks up to size 36 and cast pillow blocks for size 42 and larger.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and one-piece motor/bearing plate (paint optional).

Material Gauges								Shaft Size	Max Motor Frame Size	Approx. Weight (lbs.)			
Fan Size	Fan Panel	Drive Frame	Propeller										
			Hub		Blade								
L	H	L	H										
20	18	14	14	16	18			¾	56	60			
24	18	14	14	16	18			¾	56	70			
30	18	12	14	12	16			¾	56	95			
36	18	12	14	12	16			¾	145T	110			
42	16	12	12	11	14			1	145T	150			
48	16	12	12	11	14			1	145T	175			
54	16	12	12	11	14			1	145T	205			

Approximate weight does not include accessories.

Model SBE-1H exhaust shown



Fan Size	A Panel**	B	C	D	E	F	Damper Size**
20	26 (660)	19½(495)	16¼(413)	1 (25)	20½ (521)	20 (508)	22 (559)
24	32 (813)	19½ (495)	16½ (410)	1¼ (32)	24½ (625)	20 (508)	26 (660)
30	38 (965)	22½ (572)	18¼ (464)	1¼ (32)	30% (778)	21 (533)	32 (813)
36	44 (1118)	21½ (546)	16½ (419)	2 (51)	36% (930)	23 (584)	38 (965)
42	50 (1270)	25 (635)	20 (508)	2 (51)	42½ (1086)	23 (584)	44 (1118)
48	56 (1422)	25 (635)	19 (483)	2 (51)	48½ (1238)	23 (584)	50 (1270)
54	62 (1575)	25 (635)	19½ (495)	2 (51)	55½ (1403)	24 (610)	56 (1422)

All dimensions given in inches (mm). **Square dimension.

Belt Drive - Level 2

Dimensional Data: Models SBE-2/SBS-2

Propeller - Reinforced galvanized steel, riveted blades, keyed hub.

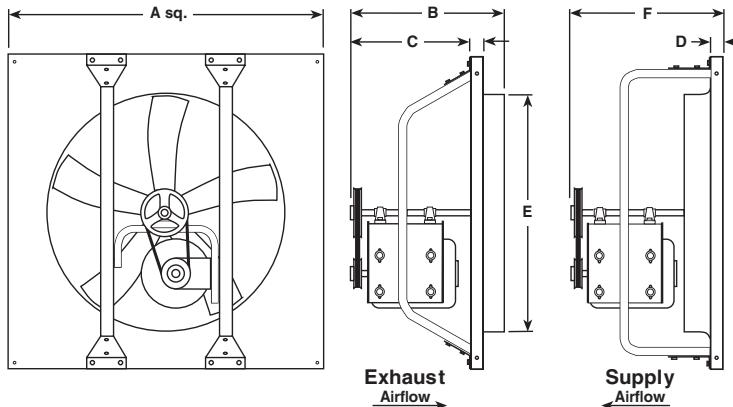
Bearings - Cast iron pillow blocks with grease fittings.

Panel/Drive frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and one-piece motor/bearing plate (paint optional).

Fan Size	Fan Panel	Drive Frame	Material Gauges				Shaft Size	Max Motor Frame Size	Approx. Weight (lbs.)			
			Propeller		Hub	Blade						
			L	H								
20	18	14	14	16	18		¾	145T	65			
24	18	14	14	16	18		¾	145T	75			
30	18	12	14	12	16		1	184T	100			
36	18	12	14	12	16		1	184T	115			
42	16	12	12	11	14		1¼	184T	160			
48	16	12	12	11	14		1¼	184T	260			
54	16	12	12	11	14		1¼	184T	315			
60	14	12	¾ in		12		1½	215T	370			

Approximate weight does not include accessories.

Model SBE-2L exhaust shown



Fan Size	A Panel**	B	C	D	E	F	Damper Size**
20	26 (660)	19½(495)	16¼(413)	1 (25)	20½ (521)	20 (508)	22 (559)
24	32 (813)	19½(495)	16⅛(410)	1¼(32)	24⅜ (625)	20 (508)	26 (660)
30	38 (965)	21½(546)	17¼(438)	1¼(32)	30⅓ (778)	21 (533)	32 (813)
36	44 (1118)	21½(546)	16½(419)	2 (51)	36⅔ (930)	22 (559)	38 (965)
42	50 (1270)	25 (635)	20 (508)	2 (51)	42¾ (1086)	25½ (648)	44 (1118)
48	56 (1422)	25 (635)	19 (483)	2 (51)	48¾ (1238)	25½ (648)	50 (1270)
54	62 (1575)	26 (660)	20½(546)	2 (51)	55¼ (1403)	24 (610)	56 (1422)
60	68 (1727)	28 (711)	21⅞ (545)	2 (51)	61¼ (1556)	24 (610)	62 (1575)

All dimensions given in inches (mm). **Square dimension.

Belt Drive - Level 3 and Reversible

Dimensional Data: Models SBE-3/SBS-3, SBCE-3/SBCS-3 and SBCR

Propellers- SBE-3/SBS-3 - Heavy duty, welded, reinforced, steel blades coated in Permatector™. SBCE-3/SBCS-3 - Heavy duty, cast aluminum blades. All with keyed hubs.

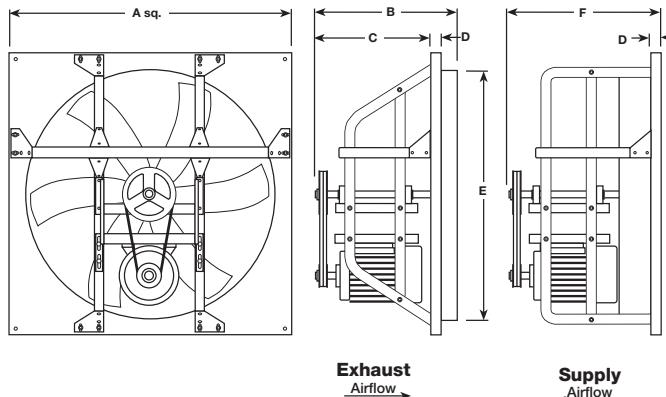
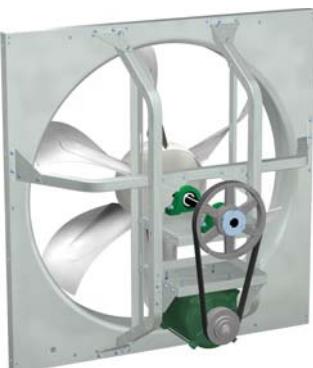
Bearings - Cast iron pillow blocks with grease fittings.

Panel/Drive Frame - Galvanized steel with one-piece drawn venturi, bolted structural steel channels and one-piece motor/bearing plate on sizes 24-36, two piece on sizes 42-72 (all-welded panel/drive frame optional, paint optional).

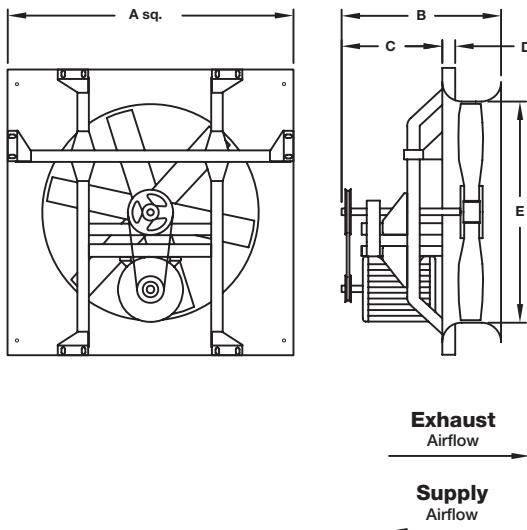
Fan Size	Fan Panel	Drive Frame	Propeller		Shaft Size	Max Motor Frame Size	Approx. Weight (lbs.)
			Hub Steel	Blade Steel			
24	16	14	12	16	3/4	145T	90
30	16	12	12	16	1	184T	140
36	16	12	12	16	1	184T	260
42	14	12	11	14	1 1/2	215T	320
48	14	12	11	14	1 1/2	215T	420
54	14	10	10	14	1 1/2	254T	590
60	14	10	3/16 in	12	1 1/4	256T	755
72	12	10	3/16 in	12	2	256T	1050

Approximate weight does not include accessories.

LEVEL 3 – Model SBE-3L exhaust shown



REVERSIBLE – Model SBCR reversible shown



Fan Size	A Panel**	B	C	D	E	F	Damper Size**
24	32 (813)	19 (483)	15 5/8 (397)	1 1/4 (32)	24 5/8 (625)	20 1/2 (521)	26 (660)
30	38 (965)	21 1/2 (546)	17 1/4 (438)	1 1/4 (32)	30 5/8 (778)	20 (508)	32 (813)
36	44 (1118)	28 (711)	23 (584)	2 (51)	36 5/8 (930)	27 (686)	38 (965)
42	50 (1270)	28 (711)	23 (584)	2 (51)	42 1/4 (1086)	29 1/4 (743)	44 (1118)
48	56 (1422)	31 1/2 (800)	27 1/2 (699)	2 (51)	48 1/4 (1238)	30 1/2 (775)	50 (1270)
54	62 (1575)	35 1/4 (908)	30 1/4 (768)	2 (51)	55 1/4 (1403)	36 1/4 (921)	56 (1422)
60	68 (1727)	35 (889)	28 1/16 (722)	2 (51)	61 1/4 (1556)	35 1/2 (902)	62 (1575)
72	82 (2083)	35 (889)	28 1/4 (718)	2 1/8 (54)	73 1/4 (1861)	35 1/2 (902)	74 (1880)

All dimensions given in inches (mm). **Square dimension.

Using The Performance Table

Shown below is a portion of a typical performance table used in this catalog. Performance data shown offers the best selections for each propeller type ("L" or "H") relative to sound, RPM and static pressure.

Consider "L" type propellers first for most applications.

Many sidewall applications can be met with the "L" type propeller. When using the performance tables, look first at the "L" selections, because they offer the lowest speed and sound levels.

Model Number	Motor HP	Fan RPM	Max BHP	*Sones	CFM / Static Pressure in Inches WG												
					0.00	0.10	0.125	0.15	0.20	0.25	0.30	0.375	0.50	0.625	0.75	1.00	
Level 1 Performance					Max RPM L - 1085 H - 1221					Max Motor Frame Size - 56					TS = RPM x 5.235		
"L" type low pressure propeller	SBE/SBS-1L20-4	1/4	705 0.17 11.6	3606 2836 2451													
			810 0.25 13.3	4143 3510 3325	3084												
			861 0.30 14.3	4404 3795 3672	3455												
"H" type high pressure propeller	SBE/SBS-1H20-4	1/4	773 0.17 11.1	2904 2453 2293	2112 1596 924	676	304										
			892 0.27 14.1	3351 2987 2873	2744 2436 2011	1409	886	348									
			953 0.30 16.2	3581 3247 3148	3034 2769 2469	2002	1160	657									
	SBE/SBS-1L20-3	1/3	889 0.33 14.9	4547 3950 3830	3655 3067												
			947 0.40 16.1	4844 4271 4156	4044 3648												
	SBE/SBS-1H20-3	1/3	998 0.37 16.7	3750 3436 3342	3244 3006 2727	2398	1588	873	393								
			1039 0.40 17.2	3904 3608 3517	3427 3212 2954	2676	2037	1064	603								
	SBE/SBS-1L20-5	1/2	1021 0.50 17.0	5222 4675 4566	4461 4181 3747												
			1085 0.60 17.9	5550 5021 4919	4817 4621 4269	3712											
	SBE/SBS-1H20-5	1/2	1107 0.50 18.0	4159 3885 3805	3720 3534 3315	3065	2599	1368	935	502							
			1221 0.60 20	4587 4339 4277	4203 4049 3873	3675	3333	2514	1456	1064							

Shows level of construction based on fan RPM & motor frame size. See Performance Charts.

Note that each max. BHP is cataloged at a 1.0 and 1.2 service factor. See page 13.

Optimum selection range for the "L" type propeller.

Optimum selection range for the "H" type propeller.

20 Belt Drive SBE/SBS Model SBE for exhaust – Model SBS for supply

Model Number	Motor HP	Fan RPM	Max BHP	*Sones	CFM / Static Pressure in Inches WG												
					0.00	0.10	0.125	0.15	0.20	0.25	0.30	0.375	0.50	0.625	0.75	1.00	
Level 1 Performance					Max RPM L - 1085 H - 1221					Max Motor Frame Size - 56					TS = RPM x 5.235		
SBE/SBS-1L20-4	1/4	705 0.17 11.6	3606 2836 2451														
		810 0.25 13.3	4143 3510 3325	3084													
		861 0.30 14.3	4404 3795 3672	3455													
SBE/SBS-1H20-4	1/4	773 0.17 11.1	2904 2453 2293	2112 1596 924	676	304											
		892 0.27 14.1	3351 2987 2873	2744 2436 2011	1409	886	348										
		953 0.30 16.2	3581 3247 3148	3034 2769 2469	2002	1160	657										
SBE/SBS-1L20-3	1/3	889 0.33 14.9	4547 3950 3830	3655 3067													
		947 0.40 16.1	4844 4271 4156	4044 3648													
SBE/SBS-1H20-3	1/3	998 0.37 16.7	3750 3436 3342	3244 3006 2727	2398	1588	873	393									
		1039 0.40 17.2	3904 3608 3517	3427 3212 2954	2676	2037	1064	603									
SBE/SBS-1L20-5	1/2	1021 0.50 17.0	5222 4675 4566	4461 4181 3747													
		1085 0.60 17.9	5550 5021 4919	4817 4621 4269	3712												
SBE/SBS-1H20-5	1/2	1107 0.50 18.0	4159 3885 3805	3720 3534 3315	3065	2599	1368	935	502								
		1221 0.60 20	4587 4339 4277	4203 4049 3873	3675	3333	2514	1456	1064								
Level 2 Performance					Max RPM L - 1241 H - 1391					Max Motor Frame Size - 143T					TS = RPM x 5.235		
SBE/SBS-2L20-5	1/2	1021 0.50 17.0	5222 4675 4566	4461 4181 3747													
		1085 0.60 17.9	5550 5021 4919	4817 4621 4269	3712												
SBE/SBS-2H20-5	1/2	1107 0.50 18.0	4159 3885 3805	3720 3534 3315	3065	2599	1368	935	502								
		1221 0.60 20	4587 4339 4277	4203 4049 3873	3675	3333	2514	1456	1064								
SBE/SBS-2L20-7	3/4	1168 0.75 20	5974 5466 5371	5275 5090 4861	4527												
		1241 0.90 22	6348 5853 5764	5674 5496 5325	5053	4479											
SBE/SBS-2H20-7	3/4	1262 0.75 21	4742 4501 4441	4375 4226 4065	3883	3562	2849	1635	1255	495							
		1391 0.90 25	5226 5008 4954	4899 4774 4639	4493	4244	3741	3005	1886	1138							

Performance certified is for Models SBE/SBS for installation type A: free inlet, free outlet. Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories). Speed (RPM) shown is nominal. Performance is based on actual speed of test. The sound ratings shown are loudness values in fan sones at 5 ft (1.5 m) in a hemispherical free field calculated per AMCA Standard 301. Values are for installation type A: free inlet hemispherical sone levels.

*Sones shown apply to the highest cataloged CFM in black type at each fan RPM. For selections at other CFM and static pressure points, refer to the CAPS computerized selection program.

Belt Drive

Belt driven, axial type sidewall fans shall be provided as follows:

Propellers shall be constructed with fabricated steel, fabricated aluminum, or cast aluminum blades and hubs. Propellers shall be securely attached to fan shafts. All propellers shall be statically and dynamically balanced to AMCA standard 204-05.

Motors shall be permanently lubricated, heavy duty type, carefully matched to the fan load and furnished at the specified voltage, phase, and enclosure.

Ground and polished steel fan shafts shall be mounted in permanently lubricated, sealed ball bearing pillow blocks and coated with an anti-corrosive coating. Bearings shall be selected for a minimum (L10) life in excess of 100,000 hours (L50 average life of 500,000 hours) at maximum cataloged operating speeds.

Drives shall be sized for a minimum of 150 percent of driven horsepower. Pulleys shall be of the fully machined cast iron type, keyed and securely attached to wheel and motor shafts. Motor sheaves shall be adjustable for system balancing.

Drive frame and panel assemblies shall be galvanized steel or painted steel. Drive frames shall be formed channels and fan panels shall have prepunched mounting holes, formed flanges, and a deep formed inlet venturi. Drive frames and panels shall be bolted construction or welded construction (level 3 fans only).

The axial exhaust or supply fans shall bear the AMCA Certified Ratings Seals for both sound and air performance.

Fans shall be Model SBE-1, SBE-2, SBE-3, SBS-1, SBS-2, SBS-3, SBCE and SBCS as manufactured by Greenheck, Schofield, Wisconsin.

Reversible Belt Drive

Belt driven, axial type sidewall fans shall be provided as follows:

Propellers shall be constructed with cast aluminum blades and hubs. Propellers shall be securely attached to fan shafts. All propellers shall be statically and dynamically balanced to AMCA standard 204-05.

Motors shall be permanently lubricated, heavy duty type, carefully matched to the fan load and furnished at the specified voltage, phase, and enclosure.

Ground and polished steel fan shafts shall be mounted in permanently lubricated, sealed ball bearing pillow blocks, and coated with an anti-corrosive coating. Bearings shall be selected for a minimum (L10) life in excess of 100,000 hours (L50 average life of 500,000) at maximum cataloged operating speeds. Drives shall be sized for a minimum of 150 percent of driven horsepower. Pulleys shall be of the fully machined cast iron type, keyed and securely attached to wheel and motor shafts. Motor sheaves shall be adjustable for system balancing.

Drive frame and panel assemblies shall be galvanized steel or painted steel. Drive frames shall be formed channels and fan panels shall have prepunched mounting holes, formed flanges, and a deep formed double inlet venturi. Drive frames and panels shall be bolted construction or welded construction.

The axial exhaust or supply fans shall be tested in accordance AMCA Standard 301 in both sound and air performance.

Fans shall be Model SBCR as manufactured by Greenheck, Schofield, Wisconsin.

Direct Drive Specifications

Direct Drive

Direct drive, axial type sidewall fans shall be provided as follows:

Propellers shall be constructed with fabricated steel, fabricated aluminum, or cast aluminum blades and hubs. A standard square key and set screw or tapered bushing shall lock the propeller to the motor shaft. All propellers shall be statically and dynamically balanced to AMCA standard 204-05.

Motors shall be permanently lubricated, heavy duty type, carefully matched to the fan load and furnished at the specified RPM, voltage, phase, and enclosure.

Motor drive frame assemblies and fan panels shall be galvanized steel or painted steel. Drive frame assemblies shall be welded wire or formed channels and fan panels shall have prepunched mounting holes, formed flanges, and a deep formed inlet venturi. Drive frames and panels shall be bolted construction or welded construction (level 2 & 3 fans only).

The axial exhaust or supply fans shall bear the AMCA Certified Ratings Seals for both sound and air performance.

Fans shall be Model SE1, SE2, SCE3, SS1, SS2, SCE3 and SCS3 as manufactured by Greenheck, Schofield, Wisconsin.



Reversible Direct Drive

Direct drive, axial type sidewall fans shall be provided as follows:

Propellers shall be constructed with cast aluminum blades and hubs. A standard square key and set screw or tapered bushing shall lock the propeller to the motor shaft. All propellers shall be statically and dynamically balanced.

Motors shall be permanently lubricated, heavy duty type, carefully matched to the fan load and furnished at the specified RPM, voltage, phase, and enclosure.

Motor drive frame assemblies and fan panels shall be galvanized steel or painted steel. Drive frame assemblies shall be welded wire or formed channels and fan panels shall have prepunched mounting holes, formed flanges, and a deep formed double inlet venturi. Drive frames and panels shall be bolted construction or welded construction.

The axial exhaust or supply fans shall be tested in accordance AMCA Standard 301 in both sound and air performance.

Fans shall be Model SCR3 as manufactured by Greenheck, Schofield, Wisconsin.



Our Warranty

Greenheck warrants this equipment to be free from defects in material and workmanship for a period of one year from the purchase date. Any units or parts which prove defective during the warranty period will be replaced at our option when returned to our factory, transportation prepaid. Motors are warranted by the motor manufacturer for a period of one year. Should motors furnished by Greenheck prove defective during this period, they should be returned to the nearest authorized motor service station. Greenheck will not be responsible for any removal or installation costs.

As a result of our commitment to continuous improvement, Greenheck reserves the right to change specifications without notice.



Prepared to Support

Green Building Efforts



Sidewall Propeller Rev. 4 December 2007 SP
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