WESTINGHOUSE ELECTRIC CORP.
DISTRIBUTION AND CONTROL BUSINESS UNIT
5 PARKWAY CENTER
PITTSBURGH, PA. 15220
1-800-WES-KITS

SUPPLEMENTAL INSTRUCTIONS FOR IL33-861-1

FOR BREAKER: Westinghouse DA-50 Manually Operated.

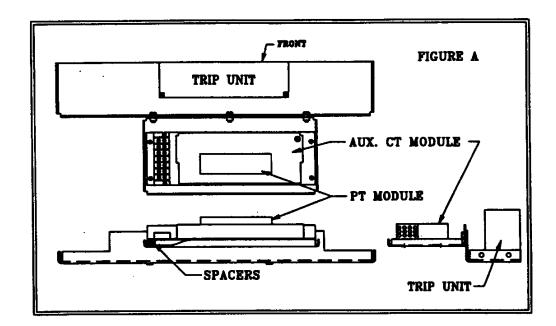
1. Substitute the following for Steps 4 and 5 in IL33-861-1:

Step 4:

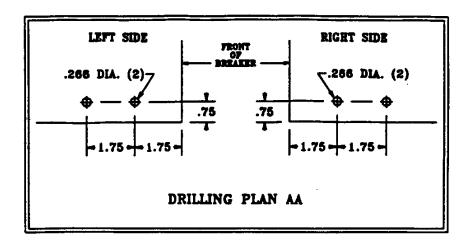
- A. Refer to Figure A for the following steps.

 Attach the Trip Unit Mounting plate to the Aux. CT Module Mounting using the .250-20 x .75 Bolts and washers provided.
- B. Attach the Auxiliary CT Module to the Aux. CT Module Mounting using the spacers, flat head screws, washers, and nuts provided.
- C. Mount the RMS/R Trip Unit on the Trip Unit Mounting plate using the 4 inch long screws, washers and spacers as shown.
- D. Remove the Trip Unit Cover, install the rating plug provided with the kit, then replace the Cover.
- E. Install the Aux. CT Harness between the Trip Unit and the Aux. CT Module.
- F. For RMS/R 700 & 800 kits only.

 Attach the PT Module to the top of the Aux. CT Module using the thread cutting screws and insulation provided.



- A. Drill the right and left side of the breaker frame per Drilling Plan AA below.
- B. Mount the Trip Unit Mounting Plate across the bottom front of the breaker frame using the .250-20 x .750 screws, washers, and nuts provided. The mounting plate should be oriented such that the Trip Unit is facing out and the Auxiliary CT Module is in the rear.



- 2. Substitute the following for Step 10 B in IL33-861-1:
 - Step 10:
- B. Attach the Barrier Mounting bracket to the Barrier using the nylon screws provided.
- C. Place the Barrier assembly against the rear of the breaker as shown in Figure B. Mark and drill three .166 diameter holes. Use the three .190-32 \times .625 thread cutting screws to mount the barrier to the breaker.

