

START-UP OF POWER VT[®] WATER HEATERS OR BOILERS

**FOR DETAILED INFORMATION SEE INSTALLATION & MAINTENANCE MANUAL **

WARNING: These startup instructions are prepared for a qualified service installer, service agency or gas supplier and require and rely on the experience and training of these qualified gas appliance technicians to be safely completed. Attempting to follow these instructions without such training and experience can result in property damage, exposure to hazardous materials, personal injury or death.

- 1. Check the water heater tank to make sure it is full of water. (Remove air through T&P valve)
- 2. Remove enclosure panel cover on the water heater to expose control circuit. A wiring diagram, included in this packet, will show the controls used in our circuitry.
- 3. Visually check that all components are intact and no damage has occurred during transit.
- 4. Check all connections within the control cabinet. A loose connection could cause intermittent shutdowns.
- 5. Check flue gases with an electronic flue analyzer to make final settings of gas pressure regulator.
- 6. The readings need to be taken from a hole in the vent several inches downstream of the fan outlet connection.
- 7. Insert 0-6" W.C. manometer into the test opening in the vent. Pressure in stack should not exceed 2" W.C.
- 8. When water in tank is above 120° F, insert analyzer or O₂ testing in test opening; take O₂ reading in percentage.
- 9. Increase manifold gas pressure at the main gas pressure regulator taking O_2 reading at each adjustment of gas regulator until optimum O_2 % (5-7%) is reached. If O_2 % decreases, reduce the gas pressure to last reading where the greatest reading is achieved.
- 10. CO should not exceed 200 ppm. A reading greater than 200 ppm indicates lack of air. Reduce manifold gas pressure slightly and take readings until CO is within proper range. Optimum reading is no CO.
- 11. If manifold pressure was changed during startup, take a final CO and O₂ reading.
- 12. Record CO_2 and NO_x if applicable. (See I&M if NO_x measurement is required).
- 13. Insert vent temperature gauge in test opening and read gross vent temperature; maximum gross stack is to be 250°F. If an excessively high gross vent temperature is recorded, consult the factory.
- 14. Check each operating and limit control to be sure they function properly by lowering and raising the temperature setting on each of the controls, causing burner to cycle on and off.
- 15. NOTE: During the initial firing of the burner, smoke that is not related to the burner will be emitted from the heater. This is normal during "burn in" and could possibly continue for several hours.
- 16. Complete the attached startup report.

Important – Contact PVI Customer Service, 800-433-5654, if any recommended setpoint or analysis reading falls outside of the recommended ranges before completing startup.



START-UP REPORT POWER VT[®] WATER HEATERS OR BOILERS

Warning: Startup must be performed by a qualified service installer, service agency or the gas supplier.

Model Number:	Serial Number:
Job Name:	
Address:	

GENERAL INFORMATION

Restart? 🗌 Yes 🗌 No	Installation is: 🗌 New 🗌 Replacemen	nt/Renovation 🗌 Indoor 🔲 Outdoor		
Primary operating voltage supply:VAC Voltage from neutral to earth ground:(should be zero)				
Thermostat Setting: °F	Thermostat Setting: °F	Hi-Limit Setting °F		
Is the T & P Relief Valve plumbed to a suitable drain?				

BOILER INSTALLATIONS (Closed Loop Heating System)

oiler water supply and return piping size Is there a Primary (boiler bypass) loop?				
Primary (boiler bypass) loop contains: 🗌 Modulating 3-way valve 📄 Manual valve 🗌 No valve				
What is the horsepower of the primary (boiler loop) circu	lator pump? VFD? 🗌 Yes 📄 No			
What is the location of the primary circulator pump? 🗌 Downstream from boiler 🗌 Upstream from boiler				
Is there a balancing valve (circuit setter) in the primary loop? Yes No				
Supply water temperature: °F Return water temperature: °F				
What is the horsepower of the secondary (main heating loop) circulator pump? VFD? 🗌 Yes 🗌 No				
What is the location of the secondary circulator pump? Downstream from boiler Upstream from boiler				
Is there a balancing valve (circuit setter) in the secondary loop?				

WATER HEATER INSTALLATIONS

Type of piping connected to heater:	Copper	Brass	🗌 Galvan	ized		
Is there a check valve in the supply wat	er piping?	🗌 Yes	🗌 No			
Is there a water softener on the cold wa	ter supply?	🗌 Yes	🗌 No	Operational?	🗌 Yes	🗌 No
Is there a mixing valve on the hot water	supply?	If yes; tem	perature se	tting:	_°F	🗌 No
Is there expansion relief in the cold wat	er supply? If y	es, what type	e: 🗌 tank [valve	🗌 No	
Is there a recirculation loop?	Circulating pum	np horsepowe	er:		🗌 No	
Is there a floor drain in the room?] Yes 🗌 No	C				

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Model Number:

_____ Serial Number: _____

VENTING and COMBUSTION AIR

Vent Material:(CPVC – Water Heaters	Only; AL29-4C Sta	ainless Steel – B	oilers or Wate	r Heaters)
Vent Diameter: inches; Ve	ent Length: feet	Vent Type: 🗌 Th	rough-the-roof	Through S	Sidewall
Does vent have condensate drain?	? 🗌 Yes 🗌 No	Does vent have e	lbows? 🗌 Yes	; Qty	No
Does vent contain any of these de	vices?	Draft Inducer	Draft Regula	ator 🗌 Flue	Damper
Combustion air louvers or opening	s? 🗌 Yes; Qty:	Size:	No Interlo	cked? 🗌 Yes	s 🗌 No
Have direct-ducted combustion air	? 🗌 Yes; duct diame	ter inches, I	ength	feet.	🗌 No
Duct Material:	Does duct ha	ave elbows?	es; Qty	🗌 No	

GAS SUPPLY

Type of Gas: 🗌 Natural 🔄 LP	Inlet Static Gas Pressure:	"W.C. (14"W.C. maximum)
Gas Supply Pipe Size:	Inlet Flow Gas Pressure:	"W.C. (see data label)
Combination Gas Pressure Switch Setting:	High "W.C. Low "W	.C.

COMBUSTION ANALYSIS

	Heatara	Boilers		
	Heaters	1 st Stage	2 nd Stage	
Pilot Gas Pressure				
Manifold Gas Pressure				
Carbon Dioxide CO ₂ (8-9%)				
Oxygen O ₂ (5-7%)				
Carbon Monoxide CO (less than 200 ppm)				
Nitrogen Oxide NO _X (if available)				
Vent Pressure (+.25" to + 2.0" W.C.)				
Gross Vent Temperature (maximum 230°F)				
less Room Temperature °F				
= Net Vent Temperature °F				

Important: You must submit the original copy of the completed form to your PVI representative before the warranty will become effective on this product. Contact Customer Service for assistance at 1-800-433-5654.

Service Company Name:	Phone:	
Service Co. Address:		
Start-up Performed By:	Date:	
Customer:	Phone No.:	Date: