

## INSTALL INSTRUCTIONS C-TCB-31

### 2004-2007 FORD F-150 (EXCLUDING HERITAGE)

**TOOLS REQUIRED:**

Standard Socket Set	Ratcheting Wrench
Open-end Wrench Set	

**HARDWARE:**

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	5/16-18 x 1" Hex head bolt	GSM33012
2	5/16" Flat washers	GSM31006
1	5/16-18 Nylock Nut	GSM30017

**SUB ASSEMBLY:**

1. Identify hardware and components.
2. Remove inner and outer seat base bolts on passenger side front seat.

**INSTALLATION:**

**1. POSITION C-TCB-31:**

- Lean seat back and slide C-TCB-31 Base between floor of vehicle and seat base on inner bolt.
- Screw in factory seat base inner bolt and hand tighten at this time.
- Slide cross brace under passenger seat base outer bolt.
- Screw in factory seat base outer bolt and hand tighten at this time.
- Bolt cross brace to tab on square tube of Base using 5/16-18 x 1" Hex head bolt, washers and Nylock nut.
- Tighten all bolts at this time.

Note: It is recommended to mount C-TCB-31 base as far under seat base as possible.

