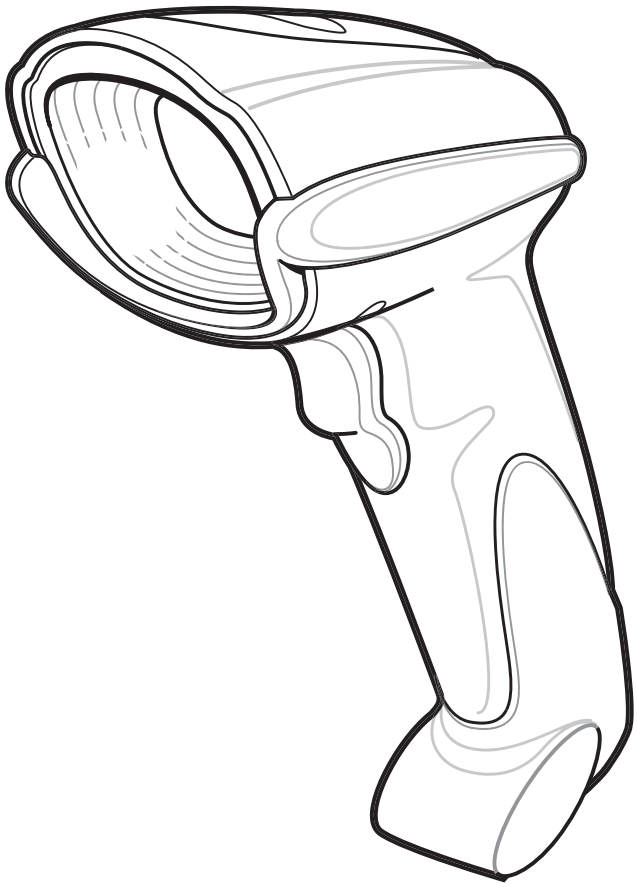
Symbol DS6708 Digital Scanner

Product Reference Guide



Symbol DS6708 Digital Scanner Product Reference Guide

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Patents

This product is covered by one or more of the patents listed on the Web site: http://www.motorola.com/enterprisemobility/patents.

Warranty

For the complete Motorola hardware product warranty statement, go to: http://www.motorola.com/enterprisemobility/warranty.

Revision History

Changes to the original manual are listed below:

Change	Date	Description
-01 Rev A	01/2007	Initial Release.
-02 Rev A	04/2007	Update service information, update operating temperature and drop specifications, remove sealing specification, correct Symbol PTC Terminal bar code, add new UPC/EAN supplemental options, Bookland ISBN format, 4State Postal, Aztec, and and inverse code type parameters, changed RSS references to GS1 DataBar.
-03 Rev A	09/2007	Update decode ranges.
-04 Rev A	10/2008	-Add: - Fuzzy 1D, Decode Mirror Images, Low Light Enhancement, and Presentation Mode Field of View parameters, Code 128 Lengths, and Post US4. - DS6708-DL chapter. -Update Motorola Web sites. -Change: - UCC/EAN-128 references to GS1-128.

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Chapter 11: Scanner Emulation Interface

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Chapter 14: Driver's License Set Up (DS6708-DL)

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About This Guide

Introduction

The *Symbol DS6708 Digital Scanner Product Reference Guide* provides general instructions for setting up, operating, maintaining, and troubleshooting the Symbol DS6708 digital scanner.

NOTE The Symbol DS6708 premier digital decoder does not support imaging. For imaging features and parameters, refer to the *Symbol DS6707 Digital Imager Scanner Product Reference Guide*, p/n 72E-83978-xx.

Configurations

This guide includes all operating features of the Symbol DS6708 Standard Range digital scanner.

Chapter Descriptions

Topics covered in this guide are as follows:

- *Chapter 1, Getting Started* provides a product overview, unpacking instructions, and cable connection information.
- *Chapter 2, Scanning* describes parts of the digital scanner, beeper and LED definitions, and how to use the digital scanner in hand-held and presentation (hands-free) modes.
- *Chapter 3, Maintenance & Technical Specifications* provides information on how to care for the digital scanner, troubleshooting, and technical specifications.
- *Chapter 4, User Preferences & Miscellaneous Digital Scanner Options* describes features frequently used to customize how data transmits to the host device and programming bar codes for selecting user preference features for the digital scanner.
- *Chapter 5, Decoding Preferences* provides decoding preference features and programming bar codes for selecting these features.
- *Chapter 6, USB Interface* describes how to set up the digital scanner with a USB host.
- *Chapter 7, RS-232 Interface* describes how to set up the digital scanner with an RS-232 host, such as point-of-sale devices, host computers, or other devices with an available RS-232 port.

- *Chapter 8, IBM 468X / 469X Interface* describes how to set up the digital scanner with IBM 468X/469X POS systems.
- *Chapter 9, Wand Emulation Interface* describes how to set up the digital scanner with a Wand Emulation host.
- *Chapter 10, Keyboard Wedge Interface* describes how to set up a Keyboard Wedge interface with the digital scanner.
- *Chapter 11, Scanner Emulation Interface* describes how to set up the digital scanner with an Undecoded Scanner Emulation host.
- *Chapter 12, 123Scan* describes the 123Scan PC-based scanner configuration tool, and provides the bar code to scan to communicate with the 123Scan program.
- *Chapter 13, Symbologies* describes all symbology features and provides programming bar codes for selecting these features for the digital scanner.
- *Chapter 14, Driver's License Set Up (DS6708-DL)* describes how to program the digital scanner to read and utilize the data contained in the 2D bar codes on US driver's licenses and AAMVA compliant ID cards.
- *Chapter 15, Advanced Data Formatting* (ADF) describes how to customize scanned data before transmitting to the host.
- *Appendix A, Standard Default Parameters* provides a table of all host devices and miscellaneous scanner defaults.
- *Appendix B, Programming Reference* provides a table of AIM code identifiers, ASCII character conversions, and keyboard maps.
- *Appendix C, Sample Bar Codes* includes sample bar codes of various code types.
- *Appendix D, Numeric Bar Codes* includes the numeric bar codes to scan for parameters requiring specific numeric values.
- *Appendix E, ASCII Character Sets* provides ASCII character value tables.

Notational Conventions

The following conventions are used in this document:

- *Italics* are used to highlight the following:
  - Chapters and sections in this and related documents
  - Dialog box, window and screen names
  - Drop-down list and list box names
  - Check box and radio button names
- **Bold** text is used to highlight the following:
  - Key names on a keypad
  - Button names on a screen.
- bullets (•) indicate:
  - Action items
  - Lists of alternatives
  - Lists of required steps that are not necessarily sequential

- Sequential lists (e.g., those that describe step-by-step procedures) appear as numbered lists.
- Throughout the programming bar code menus, asterisks (*) are used to denote default parameter settings.

Related Documents

The *Symbol DS6708 Quick Start Guide*, p/n 72-83973-xx, provides general information for getting started with the Symbol DS6708 digital scanner, and includes basic set up and operation instructions.

For the latest version of this guide and all Symbol guides, go to: http://www.motorola.com/enterprisemobility/manuals.

If you purchased your Symbol product from a Symbol Business Partner, contact that Business Partner for service.

Service Information

If you have a problem with your equipment, contact Motorola Enterprise Mobility support for your region. Contact information is available at: http://www.motorola.com/enterprisemobility/support.

When contacting Enterprise Mobility support, please have the following information available:

- Serial number of the unit
- Model number or product name
- Software type and version number

Motorola responds to calls by e-mail, telephone or fax within the time limits set forth in service agreements.

If your problem cannot be solved by Motorola Enterprise Mobility Support, you may need to return your equipment for servicing and will be given specific directions. Motorola is not responsible for any damages incurred during shipment if the approved shipping container is not used. Shipping the units improperly can possibly void the warranty.

If you purchased your Enterprise Mobility business product from a Motorola business partner, please contact that business partner for support.

Chapter 1 Getting Started

Introduction

The Symbol DS6708 combines superior 1D and 2D omnidirectional bar code scanning and sub-second image capture and transfer to provide the best value in a digital scanner. Whether in hand-held mode or presentation mode in a stand, the digital scanner ensures comfort and ease of use for extended periods of time.

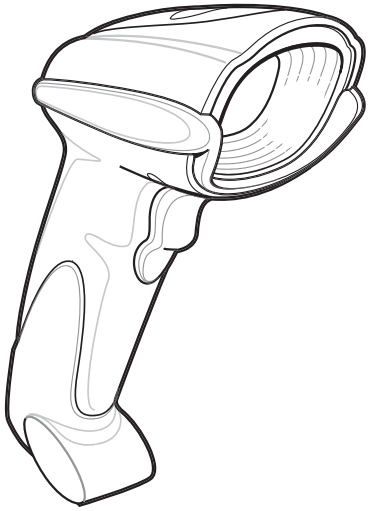


Figure 1-1 *Symbol DS6708 Digital Scanner*

Supported Interfaces

The DS 6708 digital scanner supports:

- Keyboard Wedge connection to a host. The host interprets scanned data as keystrokes. This interface supports the following international keyboards (for Windows® environment): North America, German, French, French Canadian, Spanish, Italian, Swedish, UK English, Portuguese-Brazilian, and Japanese.
- Standard RS-232 connection to a host. Scan bar code menus to set up proper communication of the digital scanner with the host.
- USB connection to a host. The digital scanner autodetects a USB host and defaults to the HID keyboard interface type. Select other USB interface types by scanning programming bar code menus.This interface supports the following international keyboards (for Windows® environment): North America, German, French, French Canadian, Spanish, Italian, Swedish, UK English, Portuguese-Brazilian, and Japanese.
- Connection to IBM 468X/469X hosts. Scan bar code menus to set up communication of the digital scanner with the IBM terminal.
- Wand Emulation connection to a host. The digital scanner connects to a portable data terminal, a controller, or host which collects the data as wand data and decodes it.
- Scanner Emulation connection to a host. The digital scanner connects to a portable data terminal or a controller which collects the data and interprets it for the host.
- Synapse capability which allows connection to a wide variety of host systems using a Synapse and Synapse adapter cable. The digital scanner autodetects the host.
- Configuration via 123Scan.

Unpacking

Remove the digital scanner from its packing and inspect it for damage. If the digital scanner was damaged in transit, contact Motorola Enterprise Mobility Support. See *page xvii* for contact information. **KEEP THE PACKING**. It is the approved shipping container; use this to return the equipment for servicing.

Setting Up the Digital Scanner

Installing the Interface Cable

1. Plug the interface cable modular connector into the cable interface port on the bottom of the scanner handle (see *Figure 1-2*).
2. Gently tug the cable to ensure the connector is secure.
3. Connect the other end of the interface cable to the host (see the specific host chapter for information on host connections).

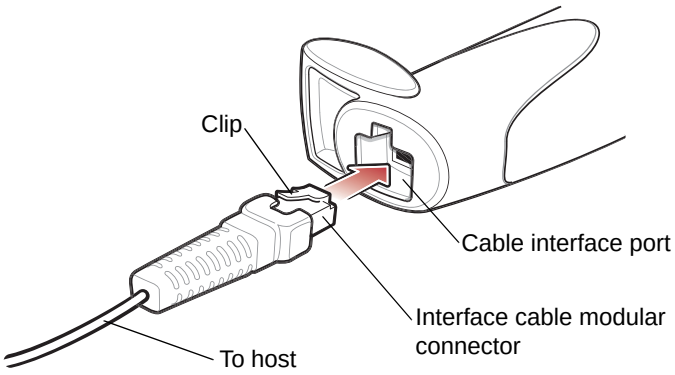


Figure 1-2 *Installing the Cable*

NOTE Different hosts require different cables. The connectors illustrated in each host chapter are examples only. Connectors vary from those illustrated, but the steps to connect the digital scanner are the same.

Removing the Interface Cable

1. Using the tip of a screwdriver, depress the cable's modular connector clip.

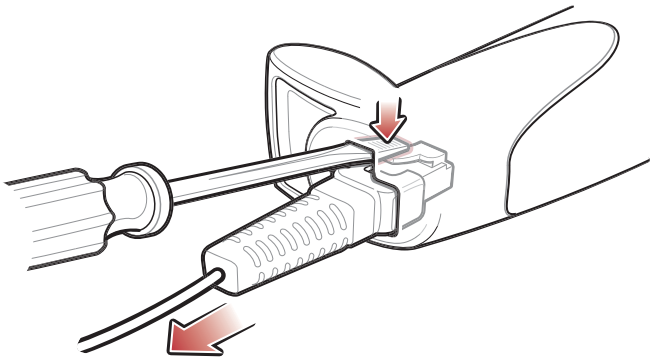


Figure 1-3 *Removing the Cable*

2. Carefully slide out the cable.
3. Follow the steps for *Installing the Interface Cable* to connect a new cable.

Connecting a Synapse Cable Interface (Symbol DS6708 Only)

NOTE Refer to the *Synapse Interface Guide* provided with the Synapse cable for detailed setup instructions.

Synapse Smart Cables enable interfacing to a variety of hosts. The Synapse cable has built-in intelligence to detect that host.

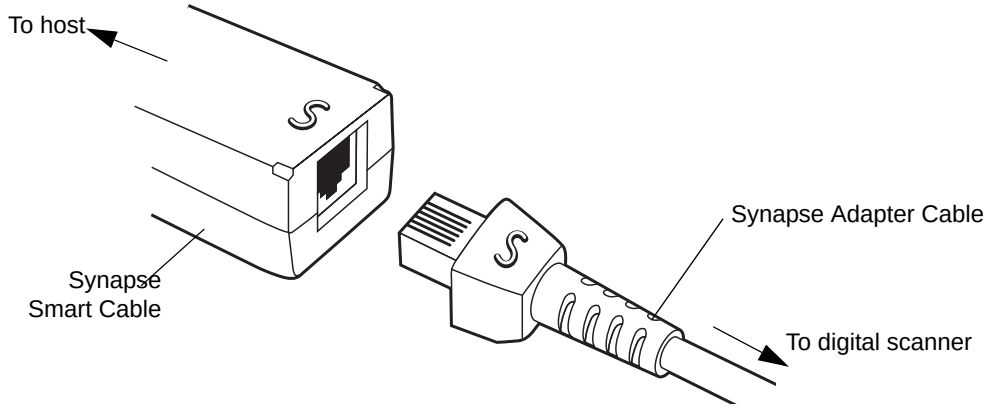


Figure 1-4 *Synapse Cable Connection*

1. Plug the Synapse adapter cable (p/n 25-32463-xx) into the bottom of the digital scanner, as described in *Installing the Interface Cable on page 1-3*.
2. Align the ‘S’ on the Synapse adapter cable with the ‘S’ on the Synapse Smart Cable and plug the cable in.
3. Connect the other end of the Synapse Smart Cable to the host.

Connecting Power (if required)

If the host does not provide power to the digital scanner, connect an external power supply to the digital scanner:

1. Connect the interface cable to the bottom of the digital scanner, as described in *Installing the Interface Cable on page 1-3*.
2. Connect the other end of the interface cable to the host (refer to the host manual to locate the correct port).
3. Plug the power supply into the power jack on the interface cable. Plug the other end of the power supply into an AC outlet.

Configuring the Digital Scanner

To configure the digital scanner, use the bar codes included in this manual, or the 123Scan configuration program.

See *Chapter 4, User Preferences & Miscellaneous Digital Scanner Options* and *Chapter 5, Decoding Preferences* for information about programming the digital scanner using bar code menus. Also see each host-specific chapter to set up connection to a specific host type.

See *Chapter 12, 123Scan* to configure the digital scanner using this configuration program. The program includes a help file.

Mounting the Digital Scanner

Desk Mount

Use the optional desk mount for convenient and protective placement of the digital scanner on a flat surface. Simply place the mount on the surface. The rubber feet hold the mount securely in place when inserting and removing the digital scanner.

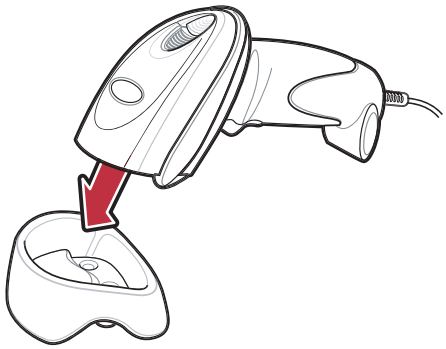


Figure 1-5 *Inserting the Digital Scanner in the Desk Mount*

You can secure the desk mount to a desk surface by inserting two screws* appropriate for the mounting surface through the screw holes of the desk mount, and into the surface. Screw the desk mount onto the surface with or without the rubber feet.

*The recommended screws are two #6 screws (5/8” long).

Wall Mount

To use the optional wall mount to mount the digital scanner on a wall, place the mount in the desired location on the wall and secure by inserting two screws* appropriate for the mounting surface through the screw holes on the mount, and into the surface. Insert the digital scanner into the mount as shown.

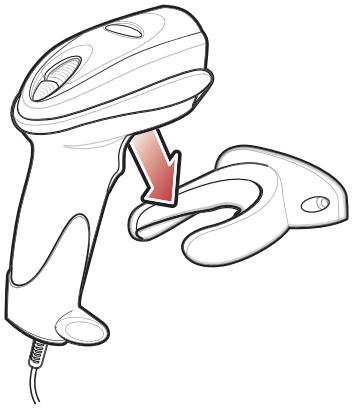


Figure 1-6 *Securing the Wall Mount*

*The recommended screws are two #6 screws (1” long) and two #6 washers.

For convenience, print this page and use the template below for mounting hole locations.

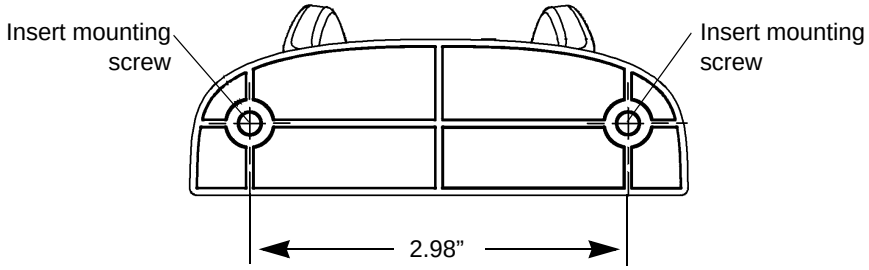


Figure 1-7 *Wall Mounting Template*

Chapter 2 Scanning

Introduction

This chapter provides beeper and LED definitions, techniques involved in scanning bar codes, general instructions and tips about scanning, and decode zone diagrams.

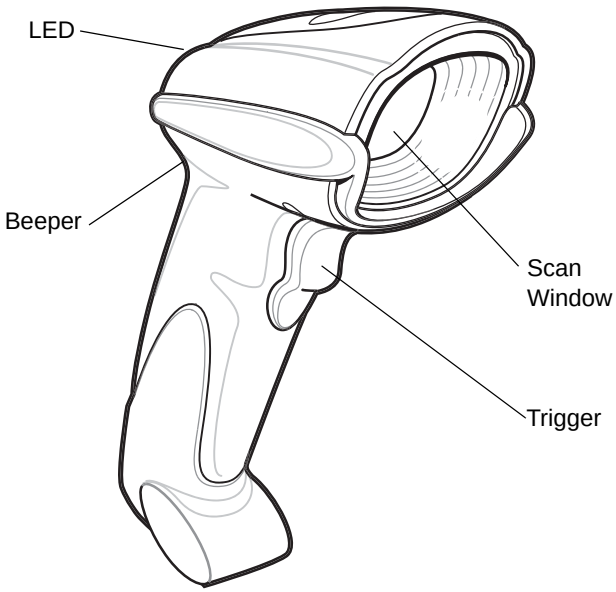


Figure 2-8 *Parts*

Beeper Definitions

The digital scanner issues different beep sequences and patterns to indicate status. *Table 2-1* defines beep sequences that occur during both normal scanning and while programming the digital scanner.

Table 2-1 *Beeper Definitions*

Beeper Sequence	Indication
Standard Use	
Low/medium/high beeps	Power up.
Short high beep	A bar code symbol was decoded (if decode beeper is enabled).
4 long low beeps	A transmission error was detected in a scanned symbol. The data is ignored. This occurs if the digital scanner is not properly configured. Check option setting.
5 low beeps	Conversion or format error.
Low/high/low beeps	ADF transmit error. See *Chapter 15, Advanced Data Formatting*.
High/high/high/low beeps	RS-232 receive error.
Parameter Menu Scanning	
Low/high/low/high beeps	Out of host parameter storage space. Scan *Set Default Parameter on page 4-4*.
Short high beep	Correct entry scanned or correct menu sequence performed.
Low/high beeps	Input error; incorrect bar code, programming sequence, or **Cancel** scanned; remain in ADF program mode.
High/low beeps	Keyboard parameter selected. Enter value using numeric bar codes.
High/low/high/low beeps	Successful program exit with change in parameter setting.
Code 39 Buffering	
High/low beeps	New Code 39 data was entered into the buffer.
3 long high beeps	Code 39 buffer is full.
Low/high/low beeps	The Code 39 buffer was erased or there was an attempt to clear or transmit an empty buffer.
Low/high beeps	A successful transmission of buffered data.
Macro PDF	
2 long low beeps	File ID error. A bar code not in the current MPDF sequence was scanned.
3 long low beeps	Out of memory. There is not enough buffer space to store the current MPDF symbol.
4 long low beeps	Bad symbology. Scanned a 1D or 2D bar code in a MPDF sequence, a duplicate MPDF label, a label in an incorrect order, or trying to transmit an empty or illegal MPDF field.
5 long low beeps	Flushing MPDF buffer.

Table 2-1 *Beeper Definitions (Continued)*

Beeper Sequence	Indication
Fast warble beep	Aborting MPDF sequence.
Low/high beeps	Flushing an already empty MPDF buffer.
ADF Programming: Normal Data Entry. Duration of tones are short.	
High/low beeps	Enter another digit. Add leading zeros to the front if necessary.
Low/low beeps	Enter another alphabetic character or scan the **End of Message** bar code.
High/high beeps	Enter another criterion or action, or scan the **Save Rule** bar code.
High/low/high/low beeps	Rule saved. Rule entry mode exited.
High/low/low beeps	All criteria or actions cleared for current rule, continue entering rule.
Low beep	Delete last saved rule. The current rule is left intact.
Low/high/high beeps	All rules are deleted.
ADF Programming: Error Indications. Duration of tones are very long.	
Low/high/low/high beeps	Out of rule memory. Erase some existing rules, then try to save rule again. (It is not necessary to re-enter the current rule.)
Low/high/low beeps	Cancel rule entry. Rule entry mode exited because of an error or the user asked to exit rule entry.
Low/high beeps	Entry error, wrong bar code scanned. Re-enter criterion or action. All previously entered criteria and actions are retained. Criteria or action list is too long for a rule.
Host Specific	
USB only	
4 short high beeps	Digital scanner has not completed initialization. Wait several seconds and scan again.
Low/medium/high beeps upon scanning a USB device type	Communication with the bus must be established before the digital scanner can operate at the highest power level.
Low/medium/high beeps occur more than once.	The USB bus can put the digital scanner in a state where power to the digital scanner is cycled on and off more than once. This is normal and usually happens when the PC cold boots.
RS-232 only	
1 short high beep	A <BEL> character is received and Beep on <BEL> is enabled.

LED Definitions

In addition to beep sequences, the digital scanner uses a two-color LED to indicate status. *Table 2-2* defines LED colors that display during scanning.

Table 2-2 *Standard LED Definitions*

LED	Indication
Off	No power is applied to the digital scanner, or the digital scanner is on and ready to scan.
Green	A bar code was successfully decoded.
Red	A data transmission error or digital scanner malfunction occurred.

Scanning in Hand-Held Mode

Install and program the digital scanner (see *Setting Up the Digital Scanner on page 1-3*). For assistance, contact the local supplier or Motorola Enterprise Mobility Support.

Scanning with the Digital Scanner

1. Ensure all connections are secure (see the appropriate host chapter.)
2. Aim the digital scanner at the bar code.

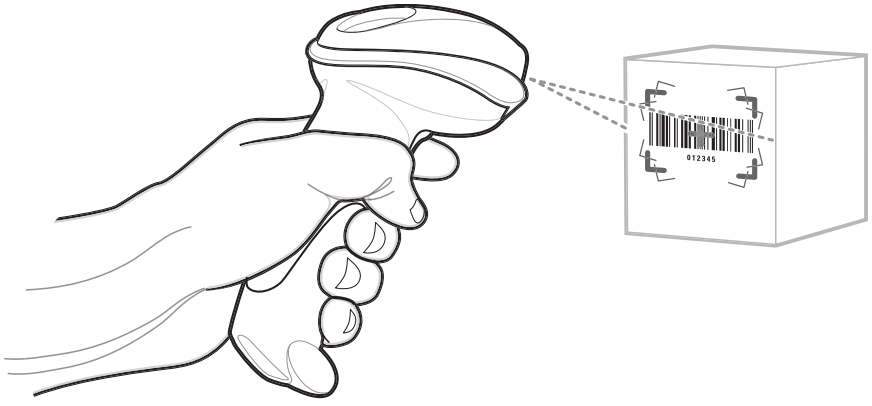


Figure 2-9 *Scanning in Hand-Held Mode*

3. When the digital scanner senses movement, in its default **Auto Aim** trigger mode, it projects a red laser aiming pattern which allows positioning the bar code or object within the field of view. (To turn off the default **Auto Aim** trigger mode, see *Trigger Mode on page 4-8*.)

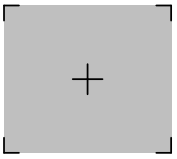


Figure 2-10 *Laser Aiming Pattern*

If necessary, the digital scanner turns on its red LEDs to illuminate the target bar code.

4. Center the symbol in any orientation within the aiming pattern. Be sure the entire symbol is within the rectangular area formed by the brackets in the pattern.

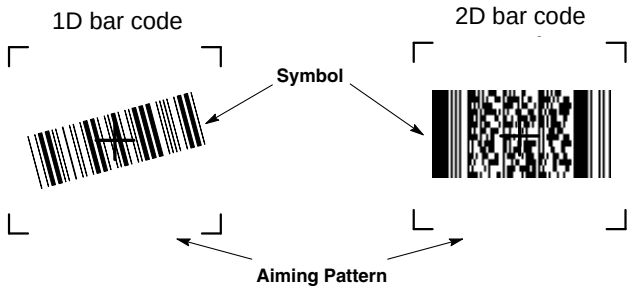


Figure 2-11 *Centering Symbol in Aiming Pattern*

5. Hold the trigger until the digital scanner beeps, indicating the bar code is successfully decoded. For more information on beeper and LED definitions, see *Table 2-1* and *Table 2-2*.

This process usually occurs instantaneously. Steps 2 - 4 are repeated on poor quality or difficult bar codes, until the bar code decodes, you release the trigger, or the Decode Session Timeout occurs.

Aiming

Hold the digital scanner between two and nine inches (depending on symbol density; see *Decode Zones on page 2-7*) from the symbol, centering the aiming pattern cross hairs on the symbol.

The aiming pattern is smaller when the digital scanner is closer to the symbol and larger when it is farther from the symbol. Scan symbols with smaller bars or elements (mil size) closer to the digital scanner, and those with larger bars or elements (mil size) farther from the digital scanner.

The digital scanner can also read a bar code presented within the aiming pattern but not centered. The top examples in *Figure 2-12* show acceptable aiming options, while the bottom examples can not be decoded.

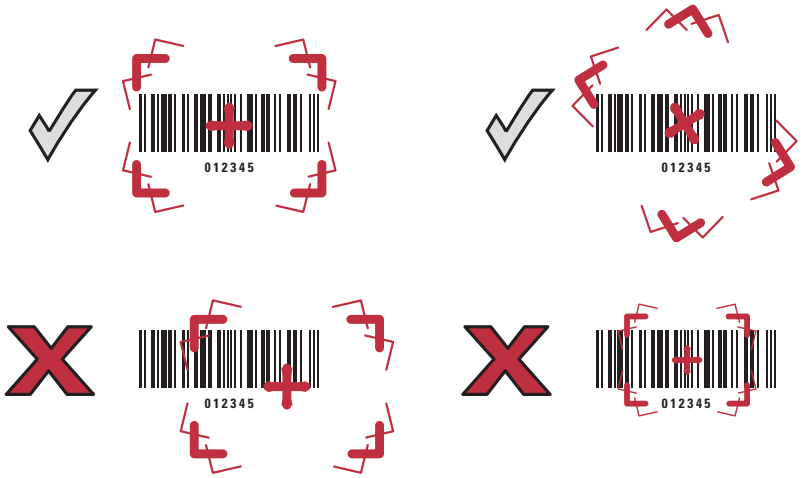


Figure 2-12 *Acceptable and Incorrect Aiming*

Scanning in Presentation Mode

The optional Intellistand adds greater flexibility to scanning operation. When you place the digital scanner in the stand's "cup," the digital scanner's built-in sensor places the digital scanner in presentation mode. When you remove the digital scanner from the stand it operates in its normal hand-held mode.

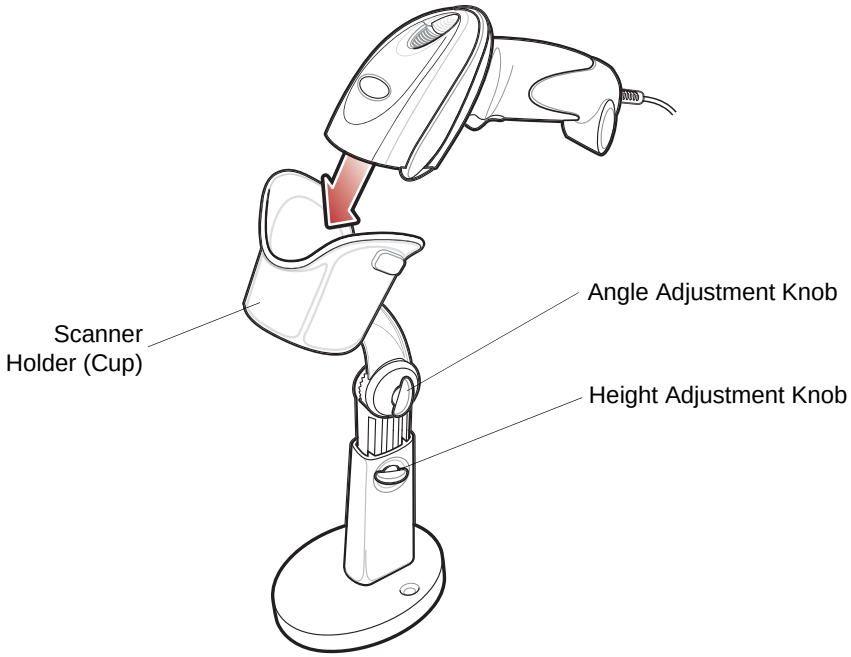


Figure 2-13 *Inserting the Digital Scanner in the Intellistand*

To operate the digital scanner in the IntelliStand:

1. Connect the digital scanner to the host (see the appropriate host chapter for information on host connections).
2. Insert the digital scanner in the Intellistand by placing the front of the digital scanner into the stand's "cup" (see *Figure 2-13*).
3. Use the Intellistand's adjustment knobs to adjust the height and angle of the digital scanner.
4. Center the symbol in the aiming pattern. The entire symbol must be within the brackets.
5. Upon successful decode, the digital scanner beeps and the LED turns green. For more information on beeper and LED definitions, see *Table 2-1* and *Table 2-2*.

Decode Zones

Note: Typical performance at 73.4° F (23° C)
on high quality symbols.

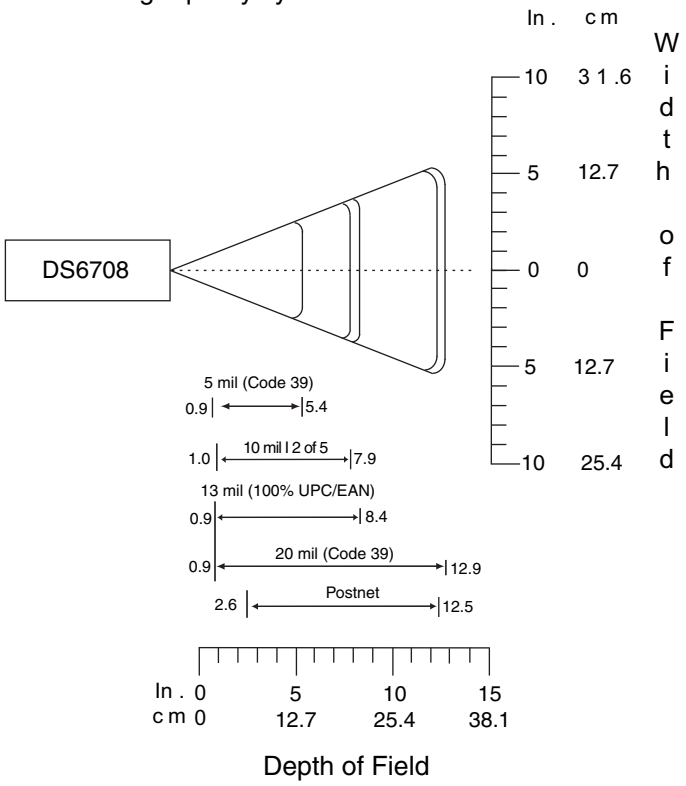


Figure 2-14 *Symbol DS6708 Digital Scanner Decode Zone for 1D Bar Codes*

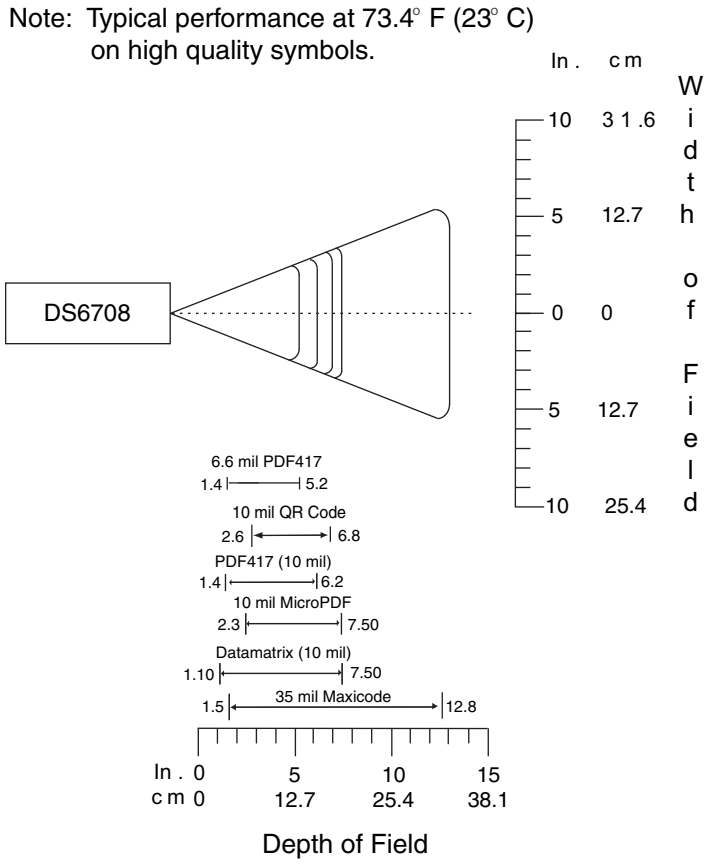


Figure 2-15 *Symbol DS6708 Digital Scanner Decode Zone for 2D Bar Codes*

Chapter 3 Maintenance & Technical Specifications

Introduction

This chapter provides suggested scanner maintenance, troubleshooting, technical specifications, and signal descriptions (pinouts).

Maintenance

Cleaning the scan window is the only maintenance required. A dirty window can affect scanning accuracy.

- Do not allow abrasive material to touch the window.
- Remove any dirt particles with a damp cloth.
- Wipe the window using a tissue moistened with ammonia/water.
- Do not spray water or other cleaning liquids directly into the window.

Troubleshooting

Table 3-1 *Troubleshooting*

Problem	Possible Causes	Possible Solutions
The aiming pattern does not appear when pressing the trigger.	No power to the digital scanner.	If the configuration requires a power supply, re-connect the power supply.
	Incorrect host interface cable is used.	Connect the correct host interface cable.
	Interface/power cables are loose.	Re-connect cables.
	Digital scanner is disabled.	For Synapse or IBM 468x mode, enable the digital scanner via the host interface. Otherwise, see the technical person in charge of scanning.
	If using RS-232 Nixdorf B mode, CTS is not asserted.	Assert CTS line.
	Aiming pattern is disabled.	Enable the aiming pattern. See *Decode Aiming Pattern on page 5-5*.
Scanner emits short low/short medium/short high beep sequence (power-up beep sequence) more than once.	The USB bus may put the digital scanner in a state where power to the digital scanner is cycled on and off more than once.	Normal during host reset.
Digital scanner emits aiming pattern, but does not decode the bar code.	Digital scanner is not programmed for the correct bar code type.	Program the digital scanner to read that type of bar code. See *Chapter 13, Symbologies*.
	Bar code symbol is unreadable.	Scan test symbols of the same bar code type to determine if the bar code is defaced.
	The symbol is not completely inside aiming pattern.	Move the symbol completely within the aiming pattern.
Digital scanner emits 4 short high beeps during decode attempt.	Digital scanner has not completed USB initialization.	Wait several seconds and scan again.

Table 3-1 *Troubleshooting (Continued)*

Problem	Possible Causes	Possible Solutions
Digital scanner decodes bar code, but does not transmit the data to the host.	Digital scanner is not programmed for the correct host type.	Scan the appropriate host type programming bar code. See the chapter corresponding to the host type.
	Interface cable is loose.	Re-connect the cable.
	If 4 long low beeps are heard, a transmission error occurred.	Set the digital scanner's communication parameters to match the host's setting.
	If 5 low beeps are heard, a conversion or format error occurred.	Configure the digital scanner's conversion parameters properly.
	If low/high/low beeps are heard, an invalid ADF rule is detected.	Program the correct ADF rules.
	If high/low beeps are heard, the digital scanner is buffering Code 39 data.	Normal scanning a Code 39 bar code and the Code 39 Buffering option is enabled.
Host displays scanned data incorrectly.	Digital scanner is not programmed to work with the host.	Scan the appropriate host type programming bar code.
		For RS-232, set the digital scanner's communication parameters to match the host's settings.
		For a Keyboard Wedge configuration, program the system for the correct keyboard type, and turn off the CAPS LOCK key.
		Program the proper editing options (e.g., UPC-E to UPC-A Conversion).
Digital scanner emits high/high/high/low beeps when not in use.	RS-232 receive error.	Normal during host reset. Otherwise, set the digital scanner's RS-232 parity to match the host setting.
Digital scanner emits low/high beeps during programming.	Input error or **Cancel** bar code was scanned.	Scan the correct numeric bar codes within range for the parameter programmed.
Digital scanner emits low/high/low/high beeps during programming.	Out of ADF parameter storage space.	Erase all rules and re-program with shorter rules.
	The digital scanner may be out of Synapse parameter storage space.	Scan **Set Synapse Defaults** bar code for cables no longer in use and re-program the digital scanner for the current host interface.

Table 3-1 *Troubleshooting (Continued)*

Problem	Possible Causes	Possible Solutions
Digital scanner emits low/high/low beeps.	Clearing Code 39 buffer.	Normal when scanning the Code 39 Buffering **Clear Buffer** bar code or upon attempt to transmit an empty Code 39 buffer.
Digital scanner emits a power-up beep after changing USB host type.	The USB bus re-established power to the digital scanner.	Normal when changing USB host type.
Digital scanner emits one high beep when not in use.	In RS-232 mode, a <BEL> character was received and Beep on <BEL> option is enabled.	Normal when **Beep on <BEL>** is enabled and the digital scanner is in RS-232 mode.

NOTE If after performing these checks the digital scanner still experiences problems, contact the distributor or call Motorola Enterprise Mobility Support. See *page xvii* for the telephone numbers.

Technical Specifications

Table 3-2 *Technical Specifications*

Item	Description
Physical Characteristics	
Dimensions	6.55 in. x 4.72 in. x 2.82 in. (16.6 cm x 11.9 cm x 7.1 cm) (H x L x W)
Weight:	6.4 oz. (182 gm)
Voltage & Current:	5 +/-10%VDC @ 350 mA
Color	Cash Register White or Twilight Black
Performance Characteristics	
Light Source	Aiming: 650 nm laser diode Illumination: 630 nm LED
Field of View (Vertical x Horizontal)	34º (V) x 43º (H)
Roll Pitch Yaw	360º +/- 65º +/- 60º
Symbology Decode Capability	
1D	UPC/EAN and with supplementals, Code 39, Code 39 Full ASCII, Tri-optic Code 39, GS1 DataBar Variants (formerly RSS), GS1-128 (formerly UCC/EAN-128), Code 128, Code 128 Full ASCII, Code 93, Codabar (NW1), Interleaved 2 of 5, Discrete 2 of 5, MSI, Code 11, IATA, Bookland EAN, Code 32
PDF417 (& Variants)	PDF417, MicroPDF417, Composite Codes
Postal	U.S. Postnet and Planet, U.K., Japan, Australian, Dutch, 4State Postal
2D	MaxiCode, Data Matrix (ECC 200), QR Code, Micro QR, Aztec
Typical Working Distance	5 mil (Code 39): 0.9 - 5.4 in. (2.3 - 13.7 cm) 10 mil (I 2 of 5): 1.0 - 7.9 in. (2.5 - 20.1 cm) 13 mil (100% UPC/EAN): 0.9 - 8.4 in. (2.3 - 21.3 cm) Postnet 2.6 - 12.5 in. (6.6 - 31.8 cm) 20 mil (Code 39): 0.9 - 12.9 in. (2.3 - 32.8 cm) PDF417 (6.6 Mil): 3.4 - 5.7 in. (8.6 - 14.5 cm) QR Code (10 Mil) 2.6 - 6.8 in. (6.6 - 17.3 cm) PDF417 (10 Mil): 1.4 - 6.2 in. (3.6 - 15.7 cm) MicroPDF (10 Mil) 2.3 - 7.5 in. (5.8 - 19.1 cm) Data Matrix (10 Mil): 1.1 - 7.5 in. (2.8 - 19.1 cm) Maxicode (35 Mil): 1.5 - 12.8 in. (3.8 - 32.5 cm)

Table 3-2 *Technical Specifications (Continued)*

Item	Description
Print Contrast	25% minimum reflectance
Motion Tolerances	Horizontal Velocity: 5 in. (12.7 cm) per second
Interfaces Supported	RS-232C (Standard, Nixdorf, ICL, & Fujitsu); USB (Standard, IBM SurePOS, Macintosh); IBM 468x/469x; Keyboard Wedge; and, Synapse Connectivity allows for connectivity to all of the above plus many non-standard interfaces.
User Environment	
Operating Temperature	32º F to 104º F (0º C to 40º C)
Storage Temperature	-40º F to 158º F (-40º C to 70º C)
Humidity	5% to 95%, non-condensing
Drop Specifications	Withstands multiple 5 ft. (1.52 m) drops to concrete at operating temperature extremes, and multiple 6 ft. (1.8 m) drops to concrete at room temperature (23º C).
Ambient Light Immunity	Immune to normal artificial indoor and natural outdoor (direct sunlight) lighting.
Regulatory	
Electrical Safety	UL6950-1, CSA C22.2 No. 60950-1, EN60950-1 / IEC60950-1
Laser Safety	EN60825-1:1994 +A1: 2002 +A2 :2001, IEC60825-1, 21CFR1040.10 and 21CFR1040.11, CDRH Class II, IEC Class 2
EMI/RFI	FCC Part 15 Class B, ICES-003 Class B, CISPR 22, CISPR 24 Medical Electrical Equipment: EN60601-1-2: 2002
RoHS	Compliance with RoHS Directive 2002/95/EEC
Mounting Options (Accessories)	Intellistand with adjustable height: 5-10 in. (12.7-25.4 cm) and adjustable angle: 0º - 90º Desktop & Wall-mount holders are also available.
Power Supplies	Power supplies are available for applications that do not supply power over the host cable.

Digital Scanner Signal Descriptions

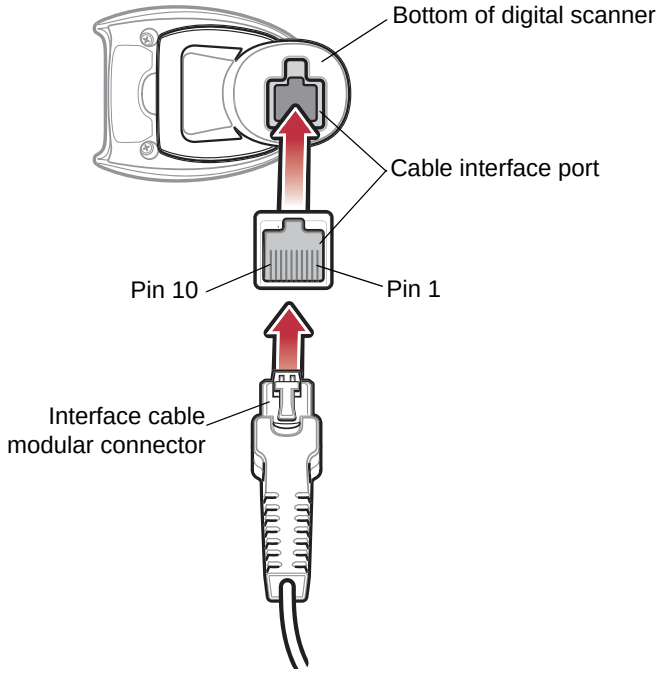


Figure 3-1 *Digital Scanner Cable Pinouts*

The signal descriptions in *Table 3-3* apply to the connectors on the Symbol DS6708 digital scanner and are for reference only.

Table 3-3 *Symbol DS6708 Digital Scanner Signal Pin-outs*

Pin	IBM	Synapse	RS-232	Keyboard Wedge	Wand	USB	Scanner Emulation
1	Reserved	SynClock	Reserved	Reserved	Reserved	Jump to Pin 6	DBP
2	Power	Power	Power	Power	Power	Power	Power
3	Ground	Ground	Ground	Ground	Ground	Ground	Ground
4	IBM_A(+)	Reserved	TxD	KeyClock	DBP	Reserved	SOS
5	Reserved	Reserved	RxD	TermData	CTS	D +	Decode
6	IBM_B(-)	SynData	RTS	KeyData	RTS	Jump to Pin 1	Trigger
7	Reserved	Reserved	CTS	TermClock	Reserved	D -	Enable
8	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved
9	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved
10	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved

Chapter 4 User Preferences & Miscellaneous Digital Scanner Options

Introduction

You can program the digital scanner to perform various functions, or activate different features. This chapter describes each user preference feature and provides programming bar codes for selecting these features.

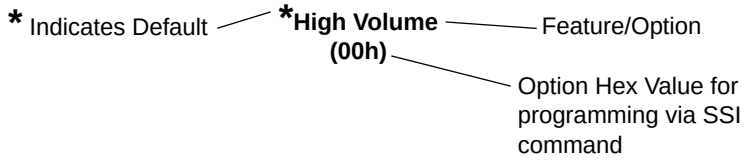
The digital scanner ships with the settings shown in *Table 4-1 on page 4-2* (also see *Appendix A, Standard Default Parameters* for all host device and miscellaneous defaults). If the default values suit requirements, programming is not necessary.

To set feature values, scan a single bar code or a short bar code sequence. The settings are stored in non-volatile memory and are preserved even when the digital scanner is powered down.

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

If not using a USB cable or Synapse cable, select a host type (see each host chapter for specific host information) after the power-up beeps sound. This is only necessary upon the first power-up when connected to a new host.

To return all features to default values, scan the *Set Default Parameter on page 4-4*. Throughout the programming bar code menus, asterisks indicate (*)default values.



Scanning Sequence Examples

In most cases, scanning one bar code sets the parameter value. For example, to set the beeper tone to high, scan the **High Frequency** (beeper tone) bar code listed under *Beeper Tone on page 4-5*. The digital scanner issues a fast warble beep and the LED turns green, signifying a successful parameter entry.

Other parameters, such as **Serial Response Time-Out** or **Data Transmission Formats**, require scanning several bar codes. See these parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

User Preferences/Miscellaneous Options Parameter Defaults

Table 4-1 lists defaults for user preferences parameters. There are two ways to change the default values:

- Scan the appropriate bar codes in this guide. These new values replace the standard default values in memory. To recall the default parameter values, scan the *Set Default Parameter on page 4-4*.
- Configure the digital scanner using the 123Scan configuration program (see *Chapter 12, 123Scan*).

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 4-1 *User Preferences Parameter Defaults*

Parameter	Parameter Number	Default	Page Number
User Preferences			
Set Default Parameter		All Defaults	*4-4*
Parameter Scanning	ECh	Enable	*4-4*
Beeper Tone	91h	Medium	*4-5*
Beeper Volume	8Ch	High	*4-6*
Power Mode	80h	Continuous On	*4-6*
Time Delay to Low Power Mode	92h	1 Minute	*4-7*
Trigger Mode	8Ah	Auto Aim	*4-8*
Picklist Mode	F0h 92h	Disabled Always	*4-9*
Decode Session Timeout	88h	9.9 Sec	*4-10*
Timeout Between Decodes, Same Symbol	89h	0.6 Sec	*4-10*
Beep After Good Decode	38h	Enable	*4-11*

Table 4-1 *User Preferences Parameter Defaults (Continued)*

Parameter	Parameter Number	Default	Page Number
Fuzzy 1D Processing	F1h, 02h	Enable	*4-11*
Decode Mirror Images	F1h, 19h	Never	*4-12*
Miscellaneous Options			
Transmit Code ID Character	2Dh	None	*4-13*
Prefix Value	63h, 69h	7013 <CR><LF>	*4-14*
Suffix 1 Value Suffix 2 Value	62h, 68h 64h, 6Ah	7013 <CR><LF>	*4-14*
Scan Data Transmission Format	EBh	Data as is	*4-15*
FN1 Substitution Values	67h, 6Dh	Set	*4-16*
Transmit “No Read” Message	5Eh	Disable	*4-17*
Synapse Interface	F0h, ACh	Standard Synapse Connection	*4-17*

User Preferences

Set Default Parameter

Scan this bar code to return all parameters to the default values listed in *Table A-1 on page A-1*.

***Set All Defaults**

Parameter Scanning

Parameter # ECh

To disable decoding of parameter bar codes, scan the **Disable Parameter Scanning** bar code below. Note that the scanner can still decode the **Set Defaults** parameter bar code. To enable decoding of parameter bar codes, either scan **Enable Parameter Scanning** or **Set All Defaults**.

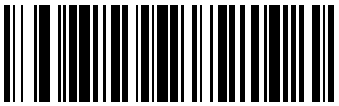
***Enable Parameter Scanning (01h)**

Disable Parameter Scanning (00h)

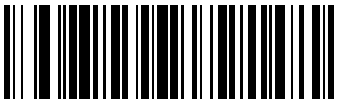
Beeper Tone

Parameter # 91h

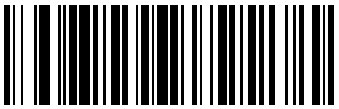
To select a decode beep frequency (tone), scan the **Low Frequency, Medium Frequency**, or **High Frequency** bar code.



Low Frequency
(02h)



***Medium Frequency**
(Optimum Setting)
(01h)



High Frequency
(00h)

Beeper Volume

Parameter # 8Ch

To select a beeper volume, scan the **Low Volume, Medium Volume**, or **High Volume** bar code.

Low Volume
(02h)

Medium Volume
(01h)

***High Volume**
(00h)

Power Mode

Parameter # 80h

This parameter determines whether or not power remains on after a decode attempt. In reduced power mode, the digital scanner enters into a low power consumption mode to preserve battery life after each decode attempt. In continuous power mode, power remains on after each decode attempt.

***Continuous On**
(00h)

Reduced Power Mode
(01h)

Time Delay to Low Power Mode

Parameter # 92h

NOTE This parameter only applies when Power Mode is set to Reduced Power.

This parameter sets the time the digital scanner remains active after decoding. The digital scanner wakes upon trigger pull or when the host attempts to communicate with the digital scanner.

1 Second
(11h)

5 Seconds
(15h)

***1 Minute**
(21h)

5 Minutes
(25h)

15 Minutes
(2Bh)

1 Hour
(31h)

Trigger Mode

Parameter # 8Ah

Select one of the following trigger modes for the digital scanner:

- **Level** - A trigger pull activates decode processing. Decode processing continues until the bar code decodes, you release the trigger, or the Decode Session Timeout occurs.
- **Blink** - This trigger mode is used in presentation (scanstand) mode. The digital scanner activates decode processing when it detects a bar code in its field of view. Decoding range is reduced in this mode.
- **Auto Aim** - This trigger mode turns on the red laser aiming pattern when the digital scanner senses motion. A trigger pull activates decode processing. After 2 seconds of inactivity the red laser aiming pattern automatically shuts off.

Level
(00h)

Blink
(07h)

***Auto Aim**
(09h)

Picklist Mode

Parameter # F0h 92h

Picklist mode enables the digital scanner to decode only bar codes that are aligned under the laser crosshair. Select one of the following picklist modes for the digital scanner:

- **Disabled Always** - Picklist mode is always disabled.
- **Enabled Out of Scanstand** - Picklist mode is enabled when the digital scanner is out of presentation mode and disabled when the digital scanner is in presentation mode.
- **Enabled Always** - Picklist mode is always enabled.

***Disabled Always**
(00h)

Enabled Out of Scanstand
(01h)

Enabled Always
(02h)

Decode Session Timeout

Parameter # 88h

This parameter sets the maximum time decode processing continues during a scan attempt. It is programmable in 0.1 second increments from 0.5 to 9.9 seconds. The default timeout is 9.9 seconds.

To set a Decode Session Timeout, scan the bar code below. Next, scan two numeric bar codes from *Appendix D, Numeric Bar Codes* that correspond to the desired on time. Enter a leading zero for single digit numbers. For example, to set a Decode Session Timeout of 0.5 seconds, scan the bar code below, then scan the **0** and **5** bar codes. To correct an error or change the selection, scan **Cancel** on *page D-2*.

Decode Session Timeout

Timeout Between Decodes, Same Symbol

Parameter # 89h

Use this option in presentation (scanstand) mode to prevent the beeper from continuously beeping when a symbol is left in the digital scanner's field of view. It is programmable in 0.1 second increments from 0.0 to 9.9 seconds. The default interval is 0.6 seconds.

To select the timeout between decodes for the same symbol, scan the bar code below, then scan two numeric bar codes from *Appendix D, Numeric Bar Codes* that correspond to the desired interval, in 0.1 second increments.

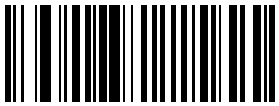
Timeout Between Decodes, Same Symbol

Beep After Good Decode

Parameter # 38h

Scan a bar code below to select whether or not the digital scanner beeps after a good decode. If selecting **Do Not Beep After Good Decode**, the beeper still operates during parameter menu scanning and to indicate error conditions.

***Beep After Good Decode**
(Enable)
(01h)



Do Not Beep After Good Decode
(Disable)
(00h)

Fuzzy 1D Processing

Parameter # F1h 02h

This option is enabled by default to optimize decode performance on 1D bar codes, including damaged and poor quality symbols. Disable this only if you experience time delays when decoding 2D bar codes, or in detecting a no decode.

***Enable Fuzzy 1D Processing**
(01h)

Disable Fuzzy 1D Processing
(00h)

Decode Mirror Images (Data Matrix Only)

Parameter # F1h 19h

Select an option for decoding mirror image Data Matrix bar codes:

- Always - decode only Data Matrix bar codes that are mirror images
- Never - do not decode Data Matrix bar codes that are mirror images
- Auto - decode both mirrored and unmirrored Data Matrix bar codes.

***Never**
(00h)

Always
(01h)

Auto
(02h)

Miscellaneous Scanner Parameters

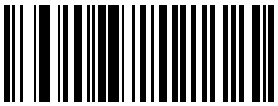
Transmit Code ID Character

Parameter # 2Dh

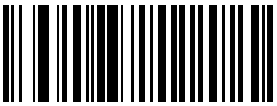
A Code ID character identifies the code type of a scanned bar code. This is useful when decoding more than one code type. In addition to any single character prefix already selected, the Code ID character is inserted between the prefix and the decoded symbol.

Select no Code ID character, a Symbol Code ID character, or an AIM Code ID character. For Code ID Characters, see *Symbol Code Identifiers on page B-1* and *AIM Code Identifiers on page B-3*.

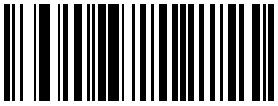
NOTE If you enable Symbol Code ID Character or AIM Code ID Character, and enable *Transmit "No Read" Message on page 4-17*, the scanner appends the code ID for Code 39 to the NR message.



Symbol Code ID Character
(02h)



AIM Code ID Character
(01h)



***None**
(00h)

Prefix/Suffix Values

Key Category Parameter # P = 63h, S1 = 62h, S2 = 64h

Decimal Value Parameter # P = 69h, S1 = 68h, S2 = 6Ah

You can append a prefix and/or one or two suffixes to scan data for use in data editing. To set a value for a prefix or suffix, scan a four-digit number (i.e., four bar codes from *Appendix D, Numeric Bar Codes*) that corresponds to that value. See *Table E-1 on page E-1* for the four-digit codes.

When using host commands to set the prefix or suffix, set the key category parameter to 1, then set the 3-digit decimal value. See *Table E-1 on page E-1* for the four-digit codes.

To correct an error or change a selection, scan *Cancel on page D-2*.

NOTE To use Prefix/Suffix values, first set the *Scan Data Transmission Format on page 4-15*.

Scan Prefix
(07h)

Scan Suffix 1
(06h)

Scan Suffix 2
(08h)

Data Format Cancel

Scan Data Transmission Format

Parameter # EBh

To change the scan data format, scan one of the following eight bar codes corresponding to the desired format.

NOTE If using this parameter do not use ADF rules to set the prefix/suffix.

To set values for the prefix and/or suffix, see *Prefix/Suffix Values on page 4-14*.

***Data As Is**
(00h)

<DATA> <SUFFIX 1>
(01h)

<DATA> <SUFFIX 2>
(02h)

<DATA> <SUFFIX 1> <SUFFIX 2>
(03h)

<PREFIX> <DATA >
(04h)

Scan Data Transmission Format (continued)

<PREFIX> <DATA> <SUFFIX 1>
(05h)

<PREFIX> <DATA> <SUFFIX 2>
(06h)

<PREFIX> <DATA> <SUFFIX 1> <SUFFIX 2>
(07h)

FN1 Substitution Values

Key Category Parameter # 67h

Decimal Value Parameter # 6Dh

The Wedge and USB HID Keyboard hosts support a FN1 Substitution feature. Enabling this substitutes any FN1 character (0x1b) in an EAN128 bar code with a value. This value defaults to 7013 (Enter Key).

When using host commands to set the FN1 substitution value, set the key category parameter to 1, then set the 3-digit keystroke value. See the ASCII Character Set table for the current host interface for the desired value.

To select a FN1 substitution value via bar code menus:

1. Scan the bar code below.

Set FN1 Substitution Value

2. Locate the keystroke desired for FN1 Substitution in the ASCII Character Set table for the current host interface. Enter the 4-digit ASCII Value by scanning each digit in *Appendix D, Numeric Bar Codes*.

To correct an error or change the selection, scan **Cancel**.

To enable FN1 substitution for USB HID keyboard, scan the **Enable FN1 Substitution** bar code on page *4-16*.

Transmit “No Read” Message

Parameter # 5Eh

Scan a bar code below to select whether or not to transmit a No Read message. Enable this to transmit the characters NR when a bar code does not decoded. Disable this to send nothing to the host if a symbol does not decode.

NOTE If you enable **Transmit No Read**, and also enable Symbol Code ID Character or AIM Code ID Character for *Transmit Code ID Character on page 4-13*, the scanner appends the code ID for Code 39 to the NR message.

Enable No Read
(01h)

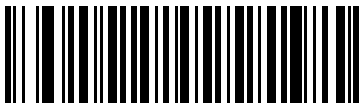
***Disable No Read**
(00h)

Synapse Interface

Parameter # F0h, ACh

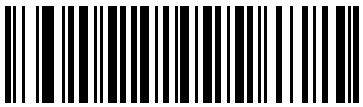
The auto-detection of a Synapse cable varies in duration depending on the type of Synapse connection. If you connected a digital scanner to another scanner using a Synapse cable, use the Auxiliary Synapse Port connection. In all other cases, when using the cable, the default setting is recommended.

To disconnect and reconnect the digital scanner from a Synapse cable that is connected to a live host via a Synapse, use the "Plug and Play" setting. Do not change this setting from the default if an on-board wedge host is enabled.



***Standard Synapse Connection (01h)**

Auxiliary Synapse Port Connection (32h)



“Plug and Play” Synapse Connection (0Ah)

Chapter 5 Decoding Preferences

Introduction

You can program the digital scanner to perform various functions, or activate different features. This chapter describes decoding preference features and provides programming bar codes for selecting these features.

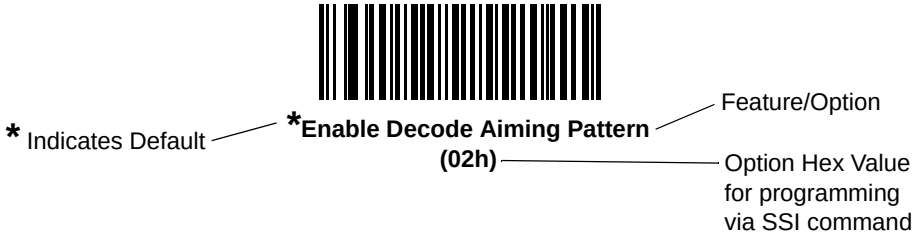
The digital scanner ships with the settings shown in the *Decoding Preferences Parameter Defaults on page 5-2* (also see *Appendix A, Standard Default Parameters* for all host device and miscellaneous defaults). If the default values suit requirements, programming is not necessary.

To set feature values, scan a single bar code or a short bar code sequence. The settings are stored in non-volatile memory and are preserved even when the digital scanner is powered down.

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

If not using a USB cable, select a host type (see each host chapter for specific host information) after the power-up beeps sound. This is only necessary upon the first power-up when connected to a new host.

To return all features to default values, scan the *Set Default Parameter on page 4-4*. Throughout the programming bar code menus, asterisks (*) indicate default values.



Scanning Sequence Examples

In most cases scanning one bar code sets the parameter value. For example, to disable the decode aiming pattern, scan the **Disable Decode Aiming Pattern** bar code listed under *Decode Aiming Pattern on page 5-5*. The digital scanner issues a fast warble beep and the LED turns green, signifying a successful parameter entry.

Other parameters require scanning several bar codes. See these parameter descriptions for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

Decoding Preferences Parameter Defaults

Table 5-1 lists the defaults for decoding preferences parameters. There are two ways to change the default values:

- Scan the appropriate bar codes in this guide. These new values replace the standard default values in memory. To recall the default parameter values, scan the *Set Default Parameter on page 4-4*.
- Configure the digital scanner using the 123Scan configuration program (see *Chapter 12, 123Scan*).

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 5-1 *Decoding Preferences Parameter Defaults*

Parameter	Parameter Number	Default	Page Number
Decoding Options			
Decoding Illumination	F0h 2Ah	Enable	*5-3*
Illumination Bank Control	F1h 3Bh	Full Illumination	*5-4*
Decode Aiming Pattern	F0h 32h	Enable	*5-5*
Low Light Enhancement	F1h 64h	Disable	*5-5*
Presentation Mode Field of View	F1h 61h	Default (Reduced)	*5-6*

Decoding Preferences

The parameters in this chapter control bar code decoding characteristics.

Decoding Illumination

Parameter # F0h, 2Ah

Selecting **Enable Decoding Illumination** causes the digital scanner to flash illumination to aid decoding. Select **Disable Decoding Illumination** to prevent the digital scanner from using decoding illumination.

Enabling illumination usually results in superior images. The effectiveness of the illumination decreases as the distance to the target increases.

***Enable Decoding Illumination**
(01h)

Disable Decoding Illumination
(00h)

Illumination Bank Control

Parameter # F1h 3Bh

Select an illumination bank control parameter to control the illumination banks on the scan engine.

- Full (0) (default): Enable the full illumination system.
- Auto (1): The illumination system automatically switches from left to right banks.
- Left (2): The left bank is enabled.
- Right (3): The right bank is enabled.

***Full Illumination**
(00h)

Auto Illumination
(01h)

Left Illumination
(02h)

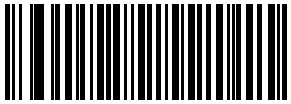
Right Illumination
(03h)

Decode Aiming Pattern

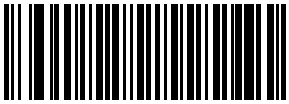
Parameter # F0h, 32h

This parameter only applies in Decode Mode. Select **Enable Decode Aiming Pattern** to project the aiming pattern during bar code capture, or **Disable Decode Aiming Pattern** to turn the aiming pattern off.

NOTE With *Picklist Mode on page 4-9* enabled, the decode aiming pattern flashes even when the **Decode Aiming Pattern** is disabled.



***Enable Decode Aiming Pattern**
(02h)

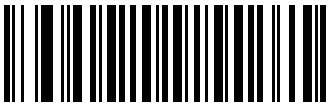


Disable Decode Aiming Pattern
(00h)

Low Light Enhancement

Parameter # F1h, 64h

In Scanstand mode, selecting **Enable Low Light Enhancement** causes illumination to remain on at a low level in low lighting conditions. Select **Disable Low Light Enhancement** to prevent illumination from remaining on under these conditions.



Enable Low Light Enhancement
(01h)

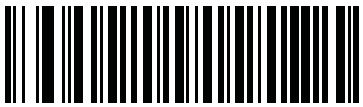
***Disable Low Light Enhancement**
(00h)

Presentation Mode Field of View

Parameter # F1h, 61h

In presentation mode, the digital scanner searches for a bar code in a smaller region around the aiming pattern's center cross to speed search time.

To use a full field of view, scan **Presentation Mode Full Field of View**. This allows the digital scanner to search the larger area of the aiming pattern.



***Presentation Mode Default Field of View (01h)**

Presentation Mode Full Field of View (02h)

Chapter 6 USB Interface

Introduction

This chapter describes how to set up the digital scanner with a USB host. The digital scanner connects directly to a USB host, or a powered USB hub, which powers it. No additional power supply is required.

Throughout the programming bar code menus, asterisks (*) indicate default values.

*Indicates Default — ***North American Standard USB Keyboard** — Feature/Option

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

Connecting a USB Interface

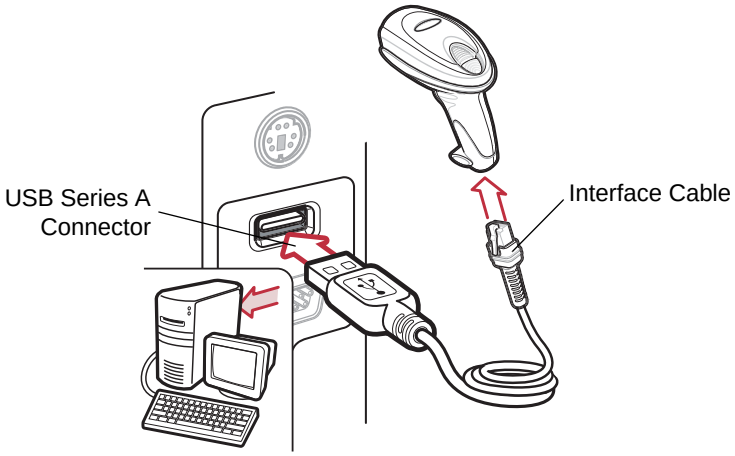


Figure 6-1 *USB Connection*

The digital scanner connects with USB-capable hosts including:

- Desktop PCs and notebooks
  - Apple™ iMac, G4, iBooks (North America only)
  - IBM SurePOS terminals
- Sun, IBM, and other network computers that support more than one keyboard.

The following operating systems support the digital scanner through USB:

- Windows® 98, 2000, ME, XP
- MacOS 8.5 - MacOS 10.3
- IBM 4690 OS.

The digital scanner also interfaces with other USB hosts which support USB Human Interface Devices (HID).

To set up the digital scanner:

NOTE Interface cables vary depending on configuration. The connectors illustrated in *Figure 6-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same.

1. Connect the modular connector of the USB interface cable to the cable interface port on the digital scanner (see *Installing the Interface Cable on page 1-3*).
2. Plug the series A connector in the USB host or hub, or plug the Plus Power connector in an available port of the IBM SurePOS terminal.
3. Select the USB device type by scanning the appropriate bar code from *USB Device Type on page 6-4*.
4. On first installation when using Windows, the software prompts to select or install the Human Interface Device driver. To install this driver, provided by Windows, click **Next** through all the choices and click **Finished** on the last choice. The digital scanner powers up during this installation.

5. To modify any other parameter options, scan the appropriate bar codes in this chapter.

If problems occur with the system, see *Troubleshooting on page 3-2*.

USB Parameter Defaults

Table 6-1 lists the defaults for USB host parameters. To change any option, scan the appropriate bar code(s) provided in the Parameter Descriptions section beginning on page *6-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 6-1 *USB Interface Parameter Defaults*

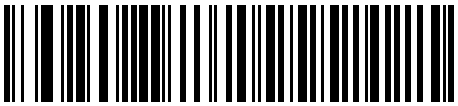
Parameter	Default	Page Number
USB Host Parameters		
USB Device Type	HID Keyboard Emulation	*6-4*
USB Country Keyboard Types (Country Codes)	North American	*6-5*
USB Keystroke Delay	No Delay	*6-7*
USB CAPS Lock Override	Disable	*6-7*
USB Ignore Unknown Characters	Enable	*6-8*
Emulate Keypad	Disable	*6-8*
Emulate Keypad with Leading Zero	Disable	*6-9*
USB FN1 Substitution	Disable	*6-9*
Function Key Mapping	Disable	*6-10*
Simulated Caps Lock	Disable	*6-10*
Convert Case	None	*6-11*

USB Host Parameters

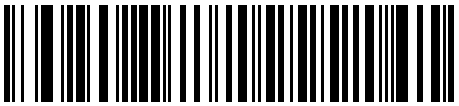
USB Device Type

Select the desired USB device type.

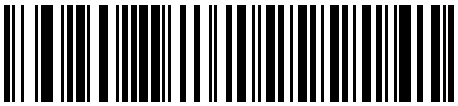
NOTE When changing USB Device Types, the digital scanner automatically resets and issues the standard startup beep sequences.



***HID Keyboard Emulation**



IBM Table Top USB



IBM Hand-Held USB

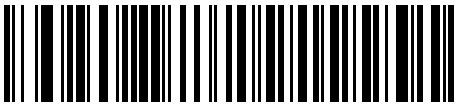
USB OPOS Handheld

Simple COM Port Emulation

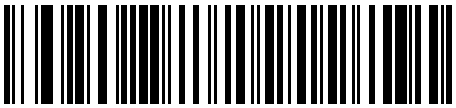
USB Country Keyboard Types - Country Codes

Scan the bar code corresponding to the keyboard type. This setting applies only to the USB HID Keyboard Emulation device.

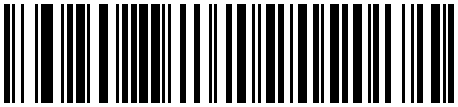
✓ ***NOTE*** When changing USB country keyboard types the digital scanner automatically resets and issues the standard startup beep sequences.



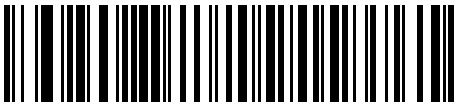
***North American Standard USB Keyboard**



German Windows



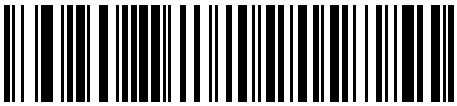
French Windows



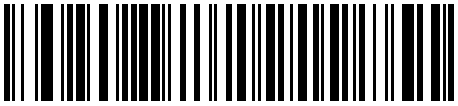
French Canadian Windows 95/98

French Canadian Windows 2000/XP

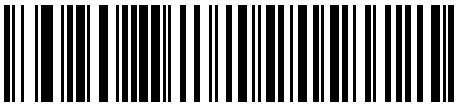
USB Country Keyboard Types - Country Codes (continued)



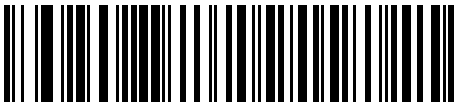
Spanish Windows



Italian Windows

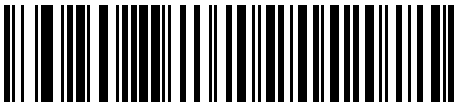


Swedish Windows



UK English Windows

Japanese Windows (ASCII)

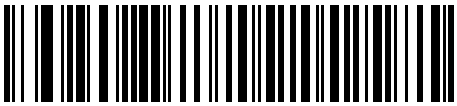


Portuguese-Brazilian Windows

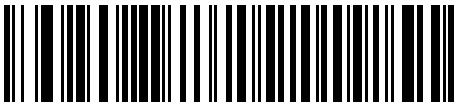
USB Keystroke Delay

This parameter sets the delay, in milliseconds, between emulated keystrokes. Scan a bar code below to increase the delay when hosts require a slower transmission of data.

***No Delay**



Medium Delay (20 msec)



Long Delay (40 msec)

USB CAPS Lock Override

This option applies only to the HID Keyboard Emulation device. Enable this to preserve the case of the data regardless of the state of the **Caps Lock** key. This setting is always enabled for the Japanese, Windows (ASCII) keyboard type and can not be disabled.

Override Caps Lock Key (Enable)

***Do Not Override Caps Lock Key (Disable)**

USB Ignore Unknown Characters

This option applies only to the HID Keyboard Emulation device and IBM device. Unknown characters are characters the host does not recognize. Select **Send Bar Codes With Unknown Characters** to send all bar code data except for unknown characters. The digital scanner issues no error beeps.

Select **Do Not Send Bar Codes With Unknown Characters**, for IBM devices, to prevent sending bar codes containing at least one unknown character are to the host, or for HID Keyboard Emulation devices, this sends the bar code characters up to the unknown character. The digital scanner issues an error beep.

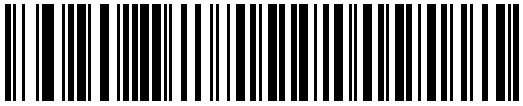
***Send Bar Codes with Unknown Characters (Transmit)**

Do Not Send Bar Codes with Unknown Characters (Disable)

Emulate Keypad

Enable this to send all characters as ASCII sequences over the numeric keypad. For example ASCII A transmits as “ALT make” 0 6 5 “ALT Break”.

***Disable Keypad Emulation**



Enable Keypad Emulation

Emulate Keypad with Leading Zero

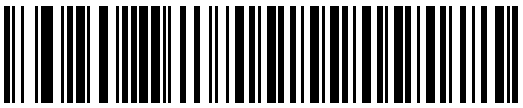
Enable this to send character sequences sent over the numeric keypad as ISO characters which have a leading zero. For example ASCII A transmits as “ALT MAKE” 0 0 6 5 “ALT BREAK”.

***Disable Keypad Emulation with Leading Zero**

Enable Keypad Emulation with Leading Zero

USB Keyboard FN 1 Substitution

This option applies only to the USB HID Keyboard Emulation device. Enable this to replace any FN 1 characters in an EAN 128 bar code with a user-selected Key Category and value (see *FN1 Substitution Values on page 4-16* to set the Key Category and Key Value).

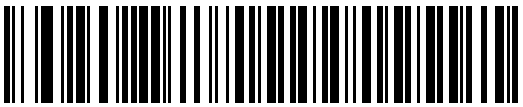


Enable

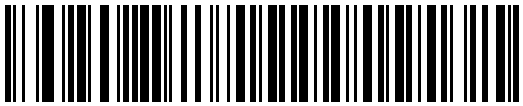
***Disable**

Function Key Mapping

ASCII values under 32 are normally sent as a control-key sequences (see *Table 6-2 on page 6-12*). Enable this parameter to send the keys in bold in place of the standard key mapping. Table entries that do not have a bold entry remain the same whether or not you enable this parameter.



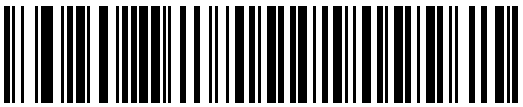
***Disable Function Key Mapping**



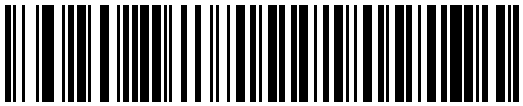
Enable Function Key Mapping

Simulated Caps Lock

Enable this to invert upper and lower case characters on the bar code as if the Caps Lock state is enabled on the keyboard. This inversion occurs regardless of the keyboard's **Caps Lock** state.



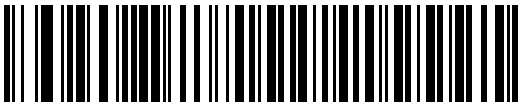
***Disable Simulated Caps Lock**



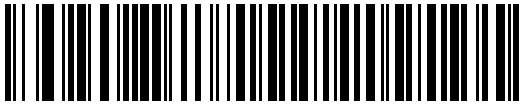
Enable Simulated Caps Lock

Convert Case

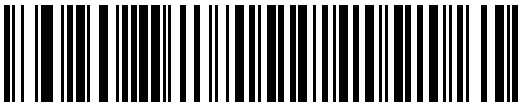
Enable this to convert all bar code data to the selected case.



***No Case Conversion**



Convert All to Upper Case



Convert All to Lower Case

ASCII Character Set for USB

Table 6-2 *USB Prefix/Suffix Values*

Prefix/ Suffix Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1000	%U	CTRL 2
1001	$A	CTRL A
1002	$B	CTRL B
1003	$C	CTRL C
1004	$D	CTRL D
1005	$E	CTRL E
1006	$F	CTRL F
1007	$G	CTRL G
1008	$H	CTRL H/**BACKSPACE**[1]
1009	$I	CTRL I/**HORIZONTAL TAB**[1]
1010	$J	CTRL J
1011	$K	CTRL K
1012	$L	CTRL L
1013	$M	CTRL M/**ENTER**[1]
1014	$N	CTRL N
1015	$O	CTRL O
1016	$P	CTRL P
1017	$Q	CTRL Q
1018	$R	CTRL R
1019	$S	CTRL S
1020	$T	CTRL T
1021	$U	CTRL U
1022	$V	CTRL V
1023	$W	CTRL W
1024	$X	CTRL X

[1]The keystroke in bold transmits only if you enable *Function Key Mapping on page 6-10*. Otherwise, the unbolded keystroke transmits.

Table 6-2 *USB Prefix/Suffix Values (Continued)*

Prefix/ Suffix Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1025	$Y	CTRL Y
1026	$Z	CTRL Z
1027	%A	CTRL [/**ESC**[1]
1028	%B	CTRL \
1029	%C	CTRL]
1030	%D	CTRL 6
1031	%E	CTRL -
1032	Space	Space
1033	/A	!
1034	/B	“
1035	/C	#
1036	/D	$
1037	/E	%
1038	/F	&
1039	/G	‘
1040	/H	(
1041	/I	)
1042	/J	*
1043	/K	+
1044	/L	,
1045	-	-
1046	.	.
1047	/O	/
1048	0	0
1049	1	1
1050	2	2
1051	3	3
1052	4	4

[1]The keystroke in bold transmits only if you enable *Function Key Mapping on page 6-10*. Otherwise, the unbolded keystroke transmits.

Table 6-2 *USB Prefix/Suffix Values (Continued)*

Prefix/ Suffix Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1053	5	5
1054	6	6
1055	7	7
1056	8	8
1057	9	9
1058	/Z	:
1059	%F	;
1060	%G	<
1061	%H	=
1062	%I	>
1063	%J	?
1064	%V	@
1065	A	A
1066	B	B
1067	C	C
1068	D	D
1069	E	E
1070	F	F
1071	G	G
1072	H	H
1073	I	I
1074	J	J
1075	K	K
1076	L	L
1077	M	M
1078	N	N
1079	O	O
1080	P	P

[1]The keystroke in bold transmits only if you enable *Function Key Mapping on page 6-10*. Otherwise, the unbolded keystroke transmits.

Table 6-2 *USB Prefix/Suffix Values (Continued)*

Prefix/ Suffix Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1081	Q	Q
1082	R	R
1083	S	S
1084	T	T
1085	U	U
1086	V	V
1087	W	W
1088	X	X
1089	Y	Y
1090	Z	Z
1091	%K	[
1092	%L	\
1093	%M	]
1094	%N	^
1095	%O	_
1096	%W	`
1097	+A	a
1098	+B	b
1099	+C	c
1100	+D	d
1101	+E	e
1102	+F	f
1103	+G	g
1104	+H	h
1105	+I	i
1106	+J	j
1107	+K	k
1108	+L	l

[1]The keystroke in bold transmits only if you enable *Function Key Mapping on page 6-10*. Otherwise, the unbolded keystroke transmits.

Table 6-2 *USB Prefix/Suffix Values (Continued)*

Prefix/ Suffix Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1109	+M	m
1110	+N	n
1111	+O	o
1112	+P	p
1113	+Q	q
1114	+R	r
1115	+S	s
1116	+T	t
1117	+U	u
1118	+V	v
1119	+W	w
1120	+X	x
1121	+Y	y
1122	+Z	z
1123	%P	{
1124	%Q	|
1125	%R	}
1126	%S	~

[1]The keystroke in bold transmits only if you enable *Function Key Mapping on page 6-10*. Otherwise, the unbolded keystroke transmits.

Table 6-3 *USB ALT Key Character Set*

ALT Keys	Keystroke
2064	ALT 2
2065	ALT A
2066	ALT B
2067	ALT C
2068	ALT D
2069	ALT E
2070	ALT F
2071	ALT G
2072	ALT H
2073	ALT I
2074	ALT J
2075	ALT K
2076	ALT L
2077	ALT M
2078	ALT N
2079	ALT O
2080	ALT P
2081	ALT Q
2082	ALT R
2083	ALT S
2084	ALT T
2085	ALT U
2086	ALT V
2087	ALT W
2088	ALT X
2089	ALT Y
2090	ALT Z

Table 6-4 *USB GUI Key Character Set*

GUI Key	Keystroke
3000	Right Control Key
3048	GUI 0
3049	GUI 1
3050	GUI 2
3051	GUI 3
3052	GUI 4
3053	GUI 5
3054	GUI 6
3055	GUI 7
3056	GUI 8
3057	GUI 9
3065	GUI A
3066	GUI B
3067	GUI C
3068	GUI D
3069	GUI E
3070	GUI F
3071	GUI G
3072	GUI H
3073	GUI I
3074	GUI J
3075	GUI K
3076	GUI L
3077	GUI M
3078	GUI N
3079	GUI O
3080	GUI P

Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.

Table 6-4 *USB GUI Key Character Set (Continued)*

GUI Key	Keystroke
3081	GUI Q
3082	GUI R
3083	GUI S
3084	GUI T
3085	GUI U
3086	GUI V
3087	GUI W
3088	GUI X
3089	GUI Y
3090	GUI Z
Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.	

Table 6-5 *USB F Key Character Set*

F Keys	Keystroke
5001	F1
5002	F2
5003	F3
5004	F4
5005	F5
5006	F6
5007	F7
5008	F8
5009	F9
5010	F10
5011	F11
5012	F12
5013	F13
5014	F14
5015	F15
5016	F16
5017	F17
5018	F18
5019	F19
5020	F20
5021	F21
5022	F22
5023	F23
5024	F24

Table 6-6 *USB Numeric Keypad Character Set*

Numeric Keypad	Keystroke
6042	*
6043	+
6044	undefined
6045	-
6046	.
6047	/
6048	0
6049	1
6050	2
6051	3
6052	4
6053	5
6054	6
6055	7
6056	8
6057	9
6058	Enter
6059	Num Lock

Table 6-7 *USB Extended Keypad Character Set*

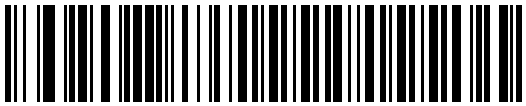
Extended Keypad	Keystroke
7001	Break
7002	Delete
7003	PgUp
7004	End
7005	Pg Dn
7006	Pause
7007	Scroll Lock
7008	Backspace
7009	Tab
7010	Print Screen
7011	Insert
7012	Home
7013	Enter
7014	Escape
7015	Up Arrow
7016	Down Arrow
7017	Left Arrow
7018	Right Arrow

Chapter 8 IBM 468X / 469X Interface

Introduction

This chapter describes how to set up the digital scanner with an IBM 468X/469X host.

Throughout the programming bar code menus, asterisks (*) indicate default values.



* Indicates Default — ***Disable Convert to Code 39** — Feature/Option

✓ ***NOTE*** Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

Connecting to an IBM 468X/469X Host

Connect the digital scanner directly to the host interface.

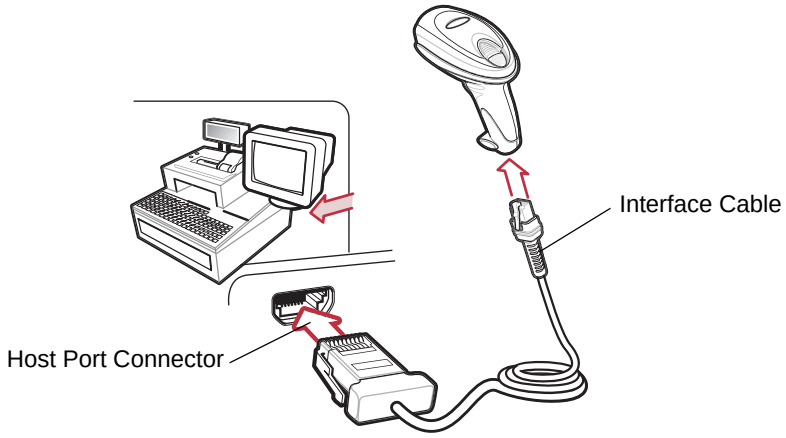


Figure 8-1 *IBM Direct Connection*

NOTE Interface cables vary depending on configuration. The connectors illustrated in *Figure 8-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same.

1. Attach the modular connector of the IBM 46XX interface cable to the cable interface port on the digital scanner. See *Installing the Interface Cable on page 1-3*.
2. Connect the other end of the IBM 46XX interface cable to the appropriate port on the host (typically Port 9).
3. Select the port address by scanning the appropriate bar code from *Port Address on page 8-4*.
4. To modify any other parameter options, scan the appropriate bar codes in this chapter.

NOTE The only required configuration is the port address. The IBM system typically controls other digital scanner parameters.

IBM Parameter Defaults

Table 8-1 lists the defaults for IBM host parameters. To change any option, scan the appropriate bar code(s) provided in the Parameter Descriptions section beginning on page *8-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 8-1 *IBM Host Default Table*

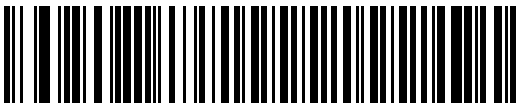
Parameter	Default	Page Number
IBM 468X/469X Host Parameters		
Port Address	None Selected	*8-4*
Convert Unknown to Code 39	Disable	*8-5*

IBM 468X/469X Host Parameters

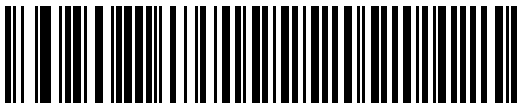
Port Address

This parameter sets the IBM 468X/469X port used.

✓ ***NOTE*** Scanning one of these bar codes enables the RS-485 interface on the digital scanner.



None Selected



Hand-held Scanner Emulation (Port 9B)

Non-IBM Scanner Emulation (Port 5B)

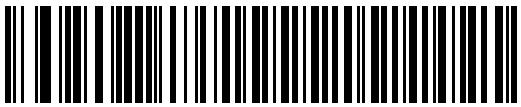
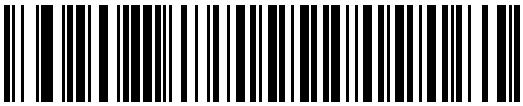


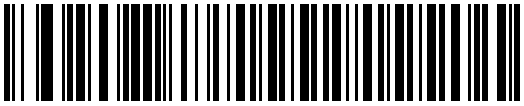
Table-top Scanner Emulation (Port 17)

Convert Unknown to Code 39

Scan a bar code below to enable or disable the conversion of unknown bar code type data to Code 39.



Enable Convert Unknown to Code 39



***Disable Convert Unknown to Code 39**

Chapter 7 RS-232 Interface

Introduction

This chapter describes how to set up the digital scanner with an RS-232 host. Use the RS-232 interface to connect the digital scanner to point-of-sale devices, host computers, or other devices with an available RS-232 port (e.g., com port).

If your host does not appear in *Table 7-2*, refer to the documentation for the host device to set communication parameters to match the host.

✓ ***NOTE*** The digital scanner uses TTL RS-232 signal levels, which interface with most system architectures. For system architectures requiring RS-232C signal levels, Motorola offers different cables providing TTL-to-RS-232C conversion. Contact Motorola Enterprise Mobility Support for more information.

Throughout the programming bar code menus, asterisks (*) indicate default values.

* Indicates Default — ***Baud Rate 57,600** — Feature/Option

✓ ***NOTE*** Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

Connecting an RS-232 Interface

Connect the digital scanner directly to the host computer.

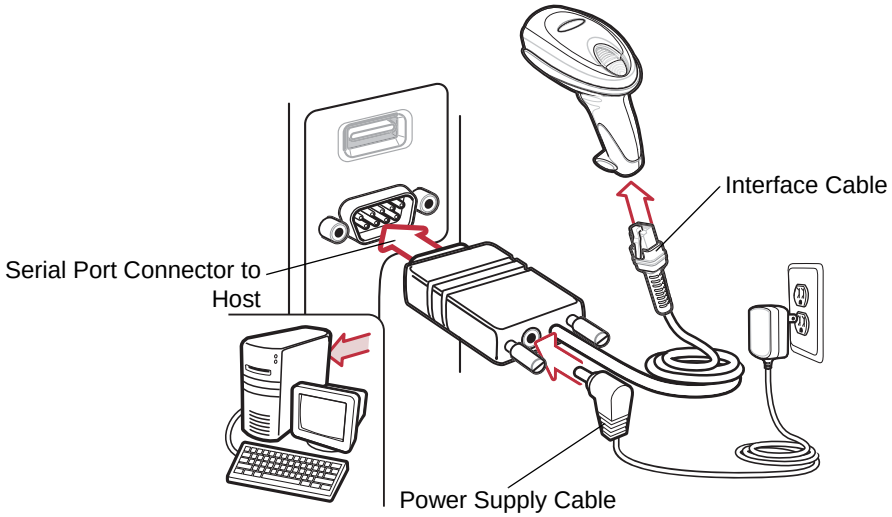


Figure 7-1 *RS-232 Direct Connection*

NOTE Interface cables vary depending on configuration. The connectors illustrated in *Figure 7-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same.

1. Attach the modular connector of the RS-232 interface cable to the cable interface port on the digital scanner (see *Installing the Interface Cable on page 1-3*).
2. Connect the other end of the RS-232 interface cable to the serial port on the host.
3. Connect the power supply to the serial connector end of the RS-232 interface cable. Plug the power supply into an appropriate outlet.
4. Select the RS-232 host type by scanning the appropriate bar code from *RS-232 Host Types on page 7-6*.
5. To modify any other parameter options, scan the appropriate bar codes in this chapter.

RS-232 Parameter Defaults

Table 7-1 lists the defaults for RS-232 host parameters. To change any option, scan the appropriate bar code(s) provided in the RS-232 Host Parameters section beginning on page *7-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 7-1 *RS-232 Host Default Table*

Parameter	Default	Page Number
RS-232 Host Parameters		
RS-232 Host Types	Standard	*7-6*
Baud Rate	9600	*7-7*
Parity Type	None	*7-9*
Stop Bit Select	1 Stop Bit	*7-10*
Data Bits	8-Bit	*7-10*
Check Receive Errors	Enable	*7-11*
Hardware Handshaking	None	*7-11*
Software Handshaking	None	*7-13*
Host Serial Response Time-out	2 Sec	*7-15*
RTS Line State	Low RTS	*7-16*
Beep on <BEL>	Disable	*7-16*
Intercharacter Delay	0 msec	*7-17*
Nixdorf Beep/LED Options	Normal Operation	*7-18*
Ignore Unknown Characters	Send Bar Code	*7-18*

RS-232 Host Parameters

Various RS-232 hosts use their own parameter default settings. Selecting standard, ICL, Fujitsu, Wincor-Nixdorf Mode A, Wincor-Nixdorf Mode B, OPOS/JPOS, Olivetti, or Omron sets the defaults listed in *Table 7-2*.

Table 7-2 *Terminal Specific RS-232*

Parameter	ICL	Fujitsu	Wincor-Nixdorf Mode A	Wincor-Nixdorf Mode B/OPOS/JPOS	Olivetti	Omron
Transmit Code ID	Yes	Yes	Yes	Yes	Yes	Yes
Data Transmission Format	Data/Suffix	Data/Suffix	Data/Suffix	Data/Suffix	Prefix/Data/Suffix	Data/Suffix
Suffix	CR (1013)	CR (1013)	CR (1013)	CR (1013)	ETX (1002)	CR (1013)
Baud Rate	9600	9600	9600	9600	9600	9600
Parity	Even	None	Odd	Odd	Even	None
Hardware Handshaking	RTS/CTS Option 3	None	RTS/CTS Option 3	RTS/CTS Option 3	None	None
Software Handshaking	None	None	None	None	Ack/Nak	None
Serial Response Time-out	9.9 Sec.	2 Sec.	9.9 Sec.	9.9 Sec.	9.9 Sec.	9.9 Sec.
Stop Bit Select	One	One	One	One	One	One
ASCII Format	8-Bit	8-Bit	8-Bit	8-Bit	7-Bit	8-Bit
Beep On <BEL>	Disable	Disable	Disable	Disable	Disable	Disable
RTS Line State	High	Low	Low	Low = No data to send	Low	High
Prefix	None	None	None	None	STX (1003)	None

***In the Nixdorf Mode B, if CTS is low, scanning is disabled. When CTS is high, scanning is enabled.**
**** If you scan Nixdorf Mode B without connecting the digital scanner to the proper host, it may appear unable to scan. If this happens, scan a different RS-232 host type within 5 seconds of cycling power to the digital scanner.**

RS-232 Host Parameters (continued)

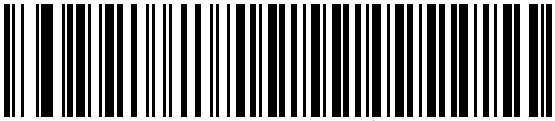
Selecting ICL, Fujitsu, Wincor-Nixdorf Mode A, Wincor-Nixdorf Mode B, OPOS/JPOS, Olivetti, or Omron enables the transmission of code ID characters listed in *Table 7-3*. These code ID characters are not programmable and are separate from the Transmit Code ID feature. Do not enable the Transmit Code ID feature for these terminals.

Table 7-3 *Terminal Specific Code ID Characters*

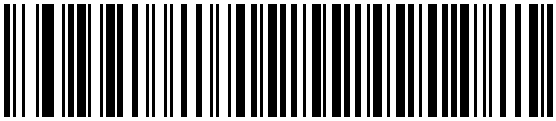
Code Type	ICL	Fujitsu	Wincor-Nixdorf Mode A	Wincor-Nixdorf Mode B/ OPOS/JPOS	Olivetti	Omron
UPC-A	A	A	A	A	A	A
UPC-E	E	E	C	C	C	E
EAN-8/JAN-8	FF	FF	B	B	B	FF
EAN-13/JAN-13	F	F	A	A	A	F
Code 39	C <len>	None	M	M	M <len>	C <len>
Codabar	N <len>	None	N	N	N <len>	N <len>
Code 128	L <len>	None	K	K	K <len>	L <len>
I 2 of 5	I <len>	None	I	I	I <len>	I <len>
Code 93	None	None	L	L	L <len>	None
D 2 of 5	H <len>	None	H	H	H <len>	H <len>
GS1-128 (formerly UCC/EAN-128)	L <len>	None	P	P	P <len>	L <len>
MSI	None	None	O	O	O <len>	None
Bookland EAN	F	F	A	A	A	F
Trioptic	None	None	None	None	None	None
Code 11	None	None	None	None	None	None
IATA	H<len>	None	H	H	None	None
Code 32	None	None	None	None	None	None

RS-232 Host Types

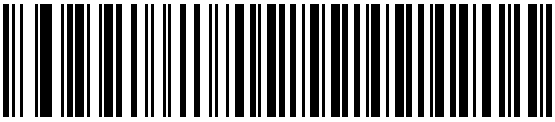
To select an RS-232 host interface, scan one of the following bar codes.



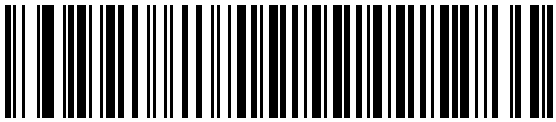
Standard RS-232[1]



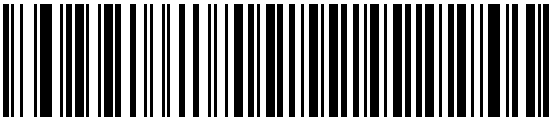
ICL RS-232



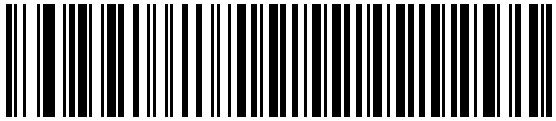
Wincor-Nixdorf RS-232 Mode A



Wincor-Nixdorf RS-232 Mode B



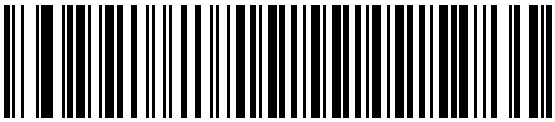
Olivetti ORS4500



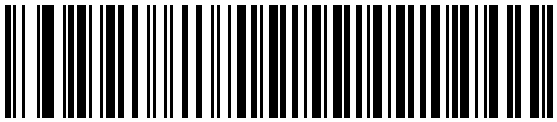
Omron

[1]Scanning Standard RS-232 activates the RS-232 driver, but does not change port settings (e.g., parity, data bits, handshaking). Selecting another RS-232 host type bar code changes these settings.

RS-232 Host Types (continued)



OPOS/JPOS



Fujitsu RS-232

Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the digital scanner's baud rate to match the baud rate setting of the host device. Otherwise, data may not reach the host device or may reach it in distorted form.

Baud Rate 600

Baud Rate 1200

Baud Rate 2400

Baud Rate 4800

Baud Rate (continued)

*Baud Rate 9600

Baud Rate 19,200

Baud Rate 38,400

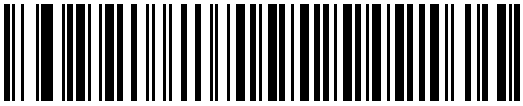
Baud Rate 57,600

Baud Rate 115,200

Parity

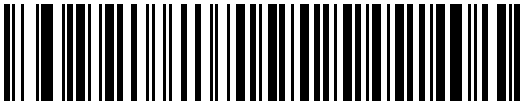
A parity check bit is the most significant bit of each ASCII coded character. Select the parity type according to host device requirements.

- Select **Odd** parity to set the parity bit value to 0 or 1, based on data, to ensure that the coded character contains an odd number of 1 bits.
- Select **Even** parity to set the parity bit value is set to 0 or 1, based on data, to ensure that the coded character contains an even number of 1 bits.
- Select **Mark** parity and the parity bit is always 1.
- Select **Space** parity and the parity bit is always 0.
- Select **None** when no parity bit is required.



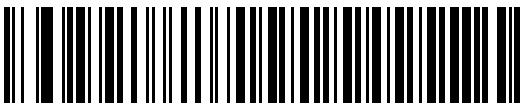
Odd

Even



Mark

Space

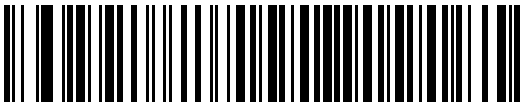


***None**

Stop Bit Select

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Select the number of stop bits (one or two) based on the number the receiving terminal is programmed to accommodate. Set the number of stop bits to match host device requirements.

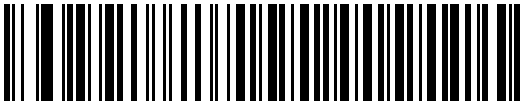
***1 Stop Bit**



2 Stop Bits

Data Bits

This parameter allows the digital scanner to interface with devices requiring a 7-bit or 8-bit ASCII protocol.

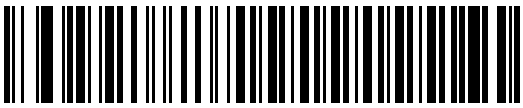


7-Bit

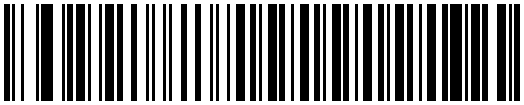
***8-Bit**

Check Receive Errors

Select whether or not to check the parity, framing, and overrun of received characters. The parity value of received characters is verified against the parity parameter selected above.



***Check For Received Errors**



Do Not Check For Received Errors

Hardware Handshaking

The data interface consists of an RS-232 port designed to operate either with or without the hardware handshaking lines, *Request to Send* (RTS), and *Clear to Send* (CTS).

Disable Standard RTS/CTS handshaking to transmit scan data as it becomes available. Select Standard RTS/CTS handshaking to transmit scan data according to the following sequence:

- The digital scanner reads the CTS line for activity. If CTS is asserted, the digital scanner waits up to Host Serial Response Time-out for the host to de-assert the CTS line. If, after Host Serial Response Time-out (default), the CTS line is still asserted, the digital scanner sounds a transmit error, and discards any scanned data.
- When the CTS line is de-asserted, the digital scanner asserts the RTS line and waits up to Host Serial Response Time-out for the host to assert CTS. When the host asserts CTS, the digital scanner transmits data. If, after Host Serial Response Time-out (default), the CTS line is not asserted, the digital scanner sounds a transmit error, and discards the data.
- When data transmission completes, the digital scanner de-asserts RTS 10 msec after sending the last character.
- The host should respond by negating CTS. The digital scanner checks for a de-asserted CTS upon the next transmission of data.

During the transmission of data, the CTS line should be asserted. If CTS is deasserted for more than 50 ms between characters, the digital scanner aborts transmission, sounds a transmission error, and discards the data.

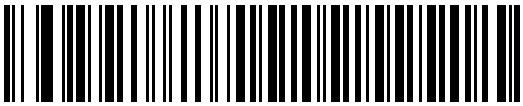
If this communication sequence fails, the digital scanner issues an error indication. In this case, the data is lost and must be rescanned.

If hardware handshaking and software handshaking are both enabled, hardware handshaking takes precedence.

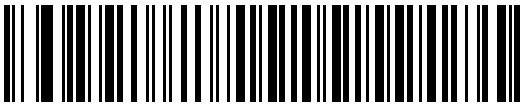
✓ ***NOTE*** The DTR signal is jumpered to the active state.

Hardware Handshaking (continued)

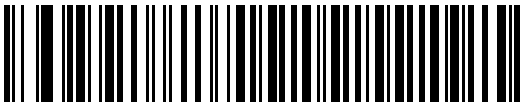
- **None**: Scan this bar code to disable hardware handshaking.
- **Standard RTS/CTS**: Scan this bar code to select Standard RTS/CTS Hardware Handshaking.
- **RTS/CTS Option 1**: If you select RTS/CTS Option 1, the digital scanner asserts RTS before transmitting and ignores the state of CTS. The digital scanner de-asserts RTS when the transmission completes.
- **RTS/CTS Option 2**: If you select Option 2, RTS is always high or low (user-programmed logic level). However, the digital scanner waits for CTS to be asserted before transmitting data. If CTS is not asserted within Host Serial Response Time-out (default), the digital scanner issues an error indication and discards the data.
- **RTS/CTS Option 3**: If you select Option 3, the digital scanner asserts RTS prior to any data transmission, regardless of the state of CTS. The digital scanner waits up to Host Serial Response Time-out (default) for CTS to be asserted. If CTS is not asserted during this time, the digital scanner issues an error indication and discards the data. The digital scanner de-asserts RTS when transmission is complete.



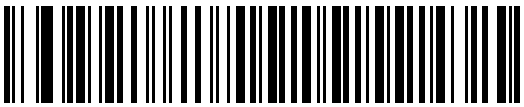
***None**



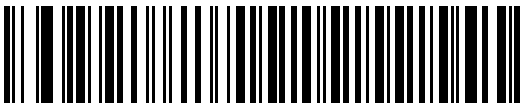
Standard RTS/CTS



RTS/CTS Option 1



RTS/CTS Option 2



RTS/CTS Option 3

Software Handshaking

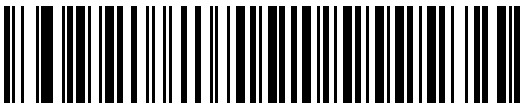
This parameter offers control of the data transmission process in addition to, or instead of, that offered by hardware handshaking. There are five options.

If software handshaking and hardware handshaking are both enabled, hardware handshaking takes precedence.

- **None**: Select this to transmit data immediately. The scanner expects no response from the host.
- **ACK/NAK**: If you select this option, after transmitting data, the digital scanner expects either an ACK or NAK response from the host. When it receives a NAK, the digital scanner transmits the same data again and waits for either an ACK or NAK. After three unsuccessful attempts to send data after receiving NAKs, the digital scanner issues an error indication and discards the data.

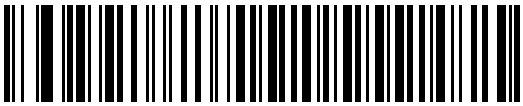
  The digital scanner waits up to the programmable Host Serial Response Time-out to receive an ACK or NAK. If the digital scanner does not get a response in this time, it issues an error indication and discards the data. There are no retries when a time-out occurs.
- **ENQ**: If you select this option, the digital scanner waits for an ENQ character from the host before transmitting data. If it does not receive an ENQ within the Host Serial Response Time-out, the digital scanner issues an error indication and discards the data. The host must transmit an ENQ character at least every Host Serial Response Time-out to prevent transmission errors.
- **ACK/NAK with ENQ**: This combines the two previous options. For re-transmissions of data, due to a NAK from the host, an additional ENQ is not required.
- **XON/XOFF**: An XOFF character turns the digital scanner transmission off until the digital scanner receives an XON character. There are two situations for XON/XOFF:
  - The digital scanner receives an XOFF before has data to send. When the digital scanner has data to send, it waits up to Host Serial Response Time-out for an XON character before transmission. If it does not receive the XON within this time, the digital scanner issues an error indication and discards the data.
  - The digital scanner receives an XOFF during a transmission. Data transmission then stops after sending the current byte. When the digital scanner receives an XON character, it sends the rest of the data message. The digital scanner waits indefinitely for the XON.

Software Handshaking (continued)



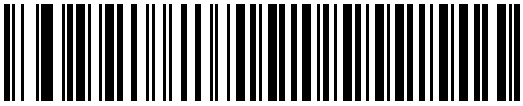
*None

ACK/NAK



ENQ

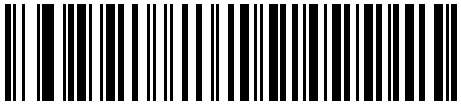
ACK/NAK with ENQ



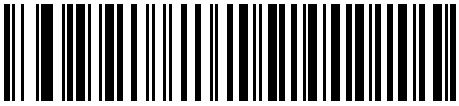
XON/XOFF

Host Serial Response Time-out

This parameter specifies how long the digital scanner waits for an ACK, NAK, or CTS before determining that a transmission error occurred. This only applies when in one of the ACK/NAK software handshaking modes, or RTS/CTS hardware handshaking mode.

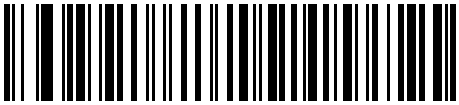


***Minimum: 2 Sec**

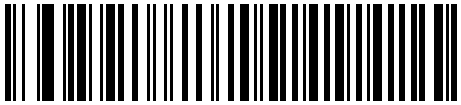


Low: 2.5 Sec

Medium: 5 Sec



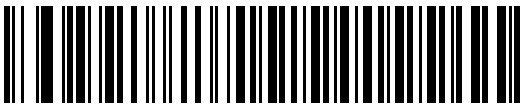
High: 7.5 Sec



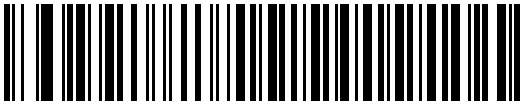
Maximum: 9.9 Sec

RTS Line State

This parameter sets the idle state of the Serial Host RTS line. Scan a bar code below to select **Low RTS** or **High RTS** line state.



***Host: Low RTS**



Host: High RTS

Beep on <BEL>

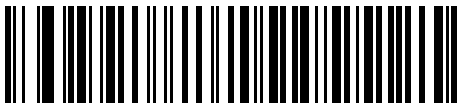
If you enable this parameter, the digital scanner issues a beep when it detects a <BEL> character on the RS-232 serial line. <BEL> indicates an illegal entry or other important event.

Beep On <BEL> Character (Enable)

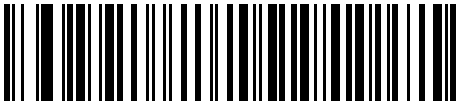
***Do Not Beep On <BEL> Character (Disable)**

Intercharacter Delay

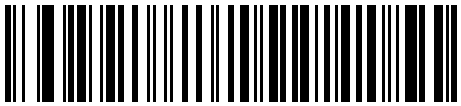
This parameter specifies the intercharacter delay inserted between character transmissions.



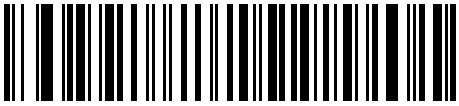
***Minimum: 0 msec**



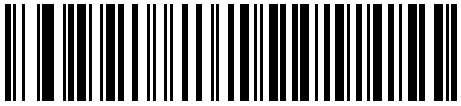
Low: 25 msec



Medium: 50 msec



High: 75 msec

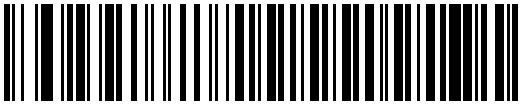


Maximum: 99 msec

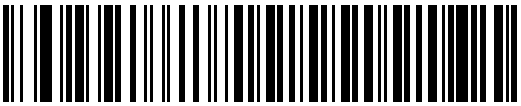
Nixdorf Beep/LED Options

If you selected Nixdorf Mode B, this indicates when the digital scanner beeps and turns on its LED after a decode.

***Normal Operation**
(Beep/LED immediately after decode)



Beep/LED After Transmission

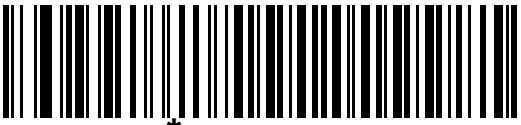


Beep/LED After CTS Pulse

Ignore Unknown Characters

Unknown characters are characters the host does not recognize. Select **Send Bar Codes with Unknown Characters** to send all bar code data except for unknown characters. The digital scanner issues no error beeps.

Select **Do Not Send Bar Codes With Unknown Characters** to send bar code data up to the first unknown character. The digital scanner issues an error beep.



***Send Bar Code**
(with unknown characters)

Do Not Send Bar Codes
(with unknown characters)

ASCII Character Set for RS-232

You can assign the values in *Table 7-4* as prefixes or suffixes for ASCII character data transmission.

Table 7-4 *Prefix/Suffix Values*

Prefix/Suffix Value	Full ASCII Code 39 Encode Character	ASCII Character
1000	%U	NUL
1001	$A	SOH
1002	$B	STX
1003	$C	ETX
1004	$D	EOT
1005	$E	ENQ
1006	$F	ACK
1007	$G	BELL
1008	$H	BCKSPC
1009	$I	HORIZ TAB
1010	$J	LF/NW LN
1011	$K	VT
1012	$L	FF
1013	$M	CR/ENTER
1014	$N	SO
1015	$O	SI
1016	$P	DLE
1017	$Q	DC1/XON
1018	$R	DC2
1019	$S	DC3/XOFF
1020	$T	DC4
1021	$U	NAK
1022	$V	SYN
1023	$W	ETB
1024	$X	CAN
1025	$Y	EM
1026	$Z	SUB

Table 7-4 *Prefix/Suffix Values (Continued)*

Prefix/Suffix Value	Full ASCII Code 39 Encode Character	ASCII Character
1027	%A	ESC
1028	%B	FS
1029	%C	GS
1030	%D	RS
1031	%E	US
1032	Space	Space
1033	/A	!
1034	/B	"
1035	/C	#
1036	/D	$
1037	/E	%
1038	/F	&
1039	/G	‘
1040	/H	(
1041	/I	)
1042	/J	*
1043	/K	+
1044	/L	,
1045	-	-
1046	.	.
1047	/O	/
1048	0	0
1049	1	1
1050	2	2
1051	3	3
1052	4	4
1053	5	5
1054	6	6
1055	7	7
1056	8	8

Table 7-4 *Prefix/Suffix Values (Continued)*

Prefix/Suffix Value	Full ASCII Code 39 Encode Character	ASCII Character
1057	9	9
1058	/Z	:
1059	%F	;
1060	%G	<
1061	%H	=
1062	%I	>
1063	%J	?
1064	%V	@
1065	A	A
1066	B	B
1067	C	C
1068	D	D
1069	E	E
1070	F	F
1071	G	G
1072	H	H
1073	I	I
1074	J	J
1075	K	K
1076	L	L
1077	M	M
1078	N	N
1079	O	O
1080	P	P
1081	Q	Q
1082	R	R
1083	S	S
1084	T	T
1085	U	U
1086	V	V

Table 7-4 *Prefix/Suffix Values (Continued)*

Prefix/Suffix Value	Full ASCII Code 39 Encode Character	ASCII Character
1087	W	W
1088	X	X
1089	Y	Y
1090	Z	Z
1091	%K	[
1092	%L	\
1093	%M	]
1094	%N	^
1095	%O	_
1096	%W	`
1097	+A	a
1098	+B	b
1099	+C	c
1100	+D	d
1101	+E	e
1102	+F	f
1103	+G	g
1104	+H	h
1105	+I	i
1106	+J	j
1107	+K	k
1108	+L	l
1109	+M	m
1110	+N	n
1111	+O	o
1112	+P	p
1113	+Q	q
1114	+R	r
1115	+S	s
1116	+T	t

Table 7-4 *Prefix/Suffix Values (Continued)*

Prefix/Suffix Value	Full ASCII Code 39 Encode Character	ASCII Character
1117	+U	u
1118	+V	v
1119	+W	w
1120	+X	x
1121	+Y	y
1122	+Z	z
1123	%P	{
1124	%Q	|
1125	%R	}
1126	%S	~
1127		Undefined
7013		ENTER

Chapter 9 Wand Emulation Interface

Introduction

This chapter describes how to set up the digital scanner with a wand emulation host when you need Wand Emulation communication. The digital scanner connects to an external wand decoder or to a decoder integrated in a mobile computer or Point-of-Sale (POS) terminal.

In this mode the digital scanner emulates the signal of a digital wand to make it "readable" by a wand decoder.

Throughout the programming bar code menus, asterisks (*) indicate default values.

* Indicates Default — ***Transmit Unknown Characters** — Feature/Option

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces are not merging.

Connecting Using Wand Emulation

To perform Wand Emulation, connect the digital scanner to a mobile computer, or a controller which collects the wand data and interprets it for the host.

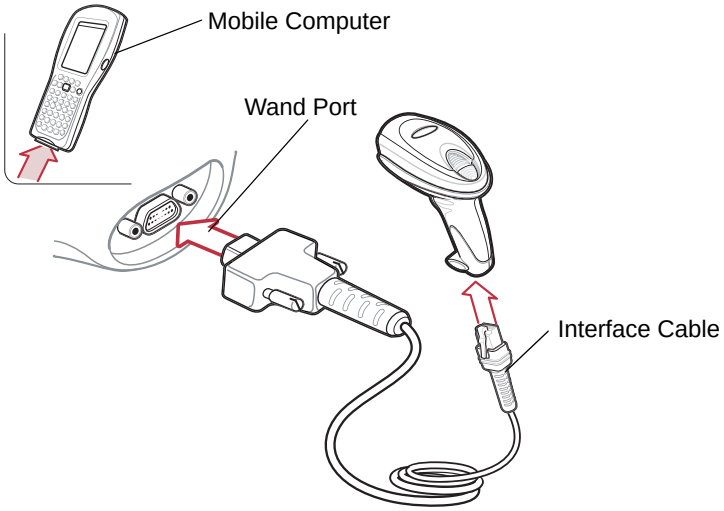


Figure 9-1 *Wand Emulation Connection*

NOTE Interface cables vary depending on configuration. The connectors illustrated in *Figure 9-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same.

1. Attach the modular connector of the Wand Emulation interface cable to cable interface port on the digital scanner (see *Installing the Interface Cable on page 1-3*).
2. Connect the other end of the Wand Emulation interface cable to the wand port on the mobile computer or controller.
3. Select the Wand Emulation host type by scanning the appropriate bar code from *Wand Emulation Host Types on page 9-4*.
4. To modify any other parameter options, scan the appropriate bar codes in this chapter.

WARNING! **Connect the digital scanner to 5 volt decoders only. Connecting the digital scanner to a 12 volt decoder can damage the digital scanner and invalidate the warranty.**

Wand Emulation Parameter Defaults

Table 9-1 lists the defaults for Wand Emulation host types. To change any option, scan the appropriate bar code(s) provided in *Wand Emulation Host Parameters on page 9-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

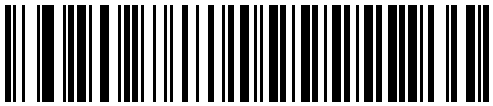
Table 9-1 *Wand Emulation Default Table*

Parameter	Default	Page Number
Wand Emulation Host Parameters		
Wand Emulation Host Types	Symbol OmniLink Interface Controller	*9-4*
Leading Margin	80 msec	*9-5*
Polarity	Bar High/Margin Low	*9-6*
Ignore Unknown Characters	Ignore	*9-6*
Convert All Bar Codes to Code 39	Disable	*9-7*
Convert Code 39 to Full ASCII	Disable	*9-8*

Wand Emulation Host Parameters

Wand Emulation Host Types

Select a Wand Emulation host by scanning one of the bar codes below.



Symbol OmniLink Interface Controller

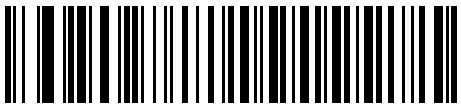
Symbol PDT Terminal (MSI)

Symbol PTC Terminal (Telxon)

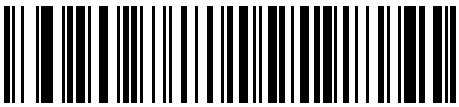
Leading Margin (Quiet Zone)

Scan a bar code below to select a leading margin duration. A leading margin is the time that precedes the first bar of the scan, in milliseconds. The minimum allowed value is 80 msec and the maximum is 250 msec. This parameter accommodates older wand decoders which cannot handle short leading margins.

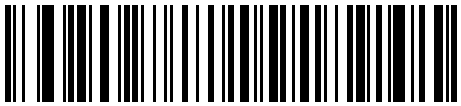
✓ ***NOTE*** 250 msec is the maximum value that this parameter can attain, however, 200 msec is sufficient.



***80 msec**



140 msec



200 msec

Polarity

Polarity determines how the digital scanner's Wand Emulation interface creates the Digitized Barcode Pattern (DBP). DBP is a digital signal that represents the scanned bar code. Different decoders expect the DBP in a certain format. The DBP either has the "highs" represent bars and the "lows" represent spaces (margins), or the "highs" represent spaces (margins) and the "lows" represent bars.

Scan the appropriate bar code to select the polarity required by the decoder.

***Bar High/Margin Low**

Bar Low/Margin High

Ignore Unknown Characters

Unknown characters are characters the host does not recognize. Select **Send Bar Codes With Unknown Characters** to send all bar code data except for unknown characters. The digital scanner issues no error beeps.

Select **Do Not Send Bar Codes With Unknown Characters** to prevent sending bar codes containing at least one unknown character to the host. The digital scanner issues an error beep.

***Send Bar Codes With Unknown Characters (Transmit)**

Do Not Send Bar Codes With Unknown Characters (Do Not Transmit)

Convert All Bar Codes to Code 39

By default, the Wand Emulation interface sends data to the attached host in the decoded symbology. This can be a problem for customers with older systems that do not recognize newer symbologies (for example, GS1 DataBar).

Enable this parameter to ignore the decoded symbology, and transmit the data as a Code 39 bar code. Lowercase characters in the original data stream transmit as uppercase characters. This also allows ADF Formatting.

Enable **Ignore Unknown Characters** to replace any characters that do not have a corresponding character in the Code 39 symbology set with a space.

If you disable **Ignore Unknown Characters**, when the digital scanner encounters characters that do not have a corresponding Code 39 character, it emits an error beep and transmits no data.

NOTE ADF Note: By default, the Wand Emulation interface does not allow ADF rules to affect scanned data. Enabling this parameter allows ADF rules to affect scanned data (*Chapter 15, Advanced Data Formatting*).

Enable Convert to Code 39 for Wand Host

***Disable Convert to Code 39 for Wand Host**

Convert Code 39 to Full ASCII

By default, a space replaces characters that do not have a corresponding character in the Code 39 symbology set. Enable this parameter to encode data sent to the wand Interface in Code 39 Full ASCII. This setting requires that the host be able to interpret Code 39 Full ASCII data.

This setting applies only if you enabled **Convert to Code 39**.

***Disable Code 39 Full ASCII Conversion**

Enable Code 39 Full ASCII Conversion

NOTE Wand Emulation emits an error beep when there is an attempt to send composite data. No data transmits.

Chapter 10 Keyboard Wedge Interface

Introduction

This chapter describes how to set up a Keyboard Wedge interface with the digital scanner. With this interface, the digital scanner is connected between the keyboard and host computer, and translates bar code data into keystrokes. The host computer accepts the keystrokes as if they originated from the keyboard. This mode adds bar code reading functionality to a system designed for manual keyboard input. Keyboard keystrokes are simply passed through.

Throughout the programming bar code menus, asterisks (*) indicate default values.

* Indicates Default — ***North American** — Feature/Option

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces do not merge.

Connecting a Keyboard Wedge Interface

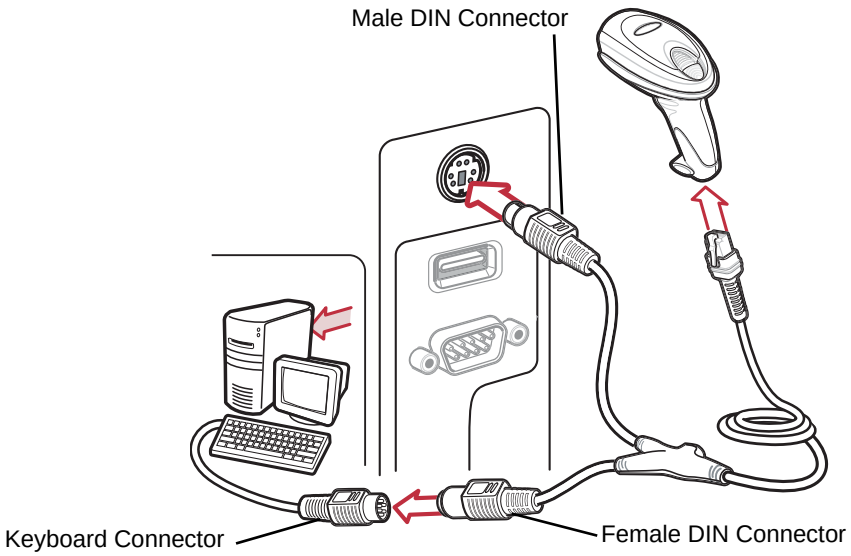


Figure 10-1 *Keyboard Wedge Connection with Y-cable*

To connect the Keyboard Wedge interface Y-cable:

> ***NOTE*** Interface cables vary depending on configuration. The connectors illustrated in *Figure 10-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same

1. Turn off the host and unplug the keyboard connector.
2. Attach the modular connector of the Y-cable to the cable interface port on the digital scanner. See *Installing the Interface Cable on page 1-3*.
3. Connect the round male DIN host connector of the Y-cable to the keyboard port on the host device.
4. Connect the round female DIN keyboard connector of the Y-cable to the keyboard connector.
5. If needed, attach the optional power supply to the connector in the middle of the Y-cable.
6. Ensure that all connections are secure.
7. Turn on the host system.
8. Select the Keyboard Wedge host type by scanning the appropriate bar code from *Keyboard Wedge Host Types on page 10-4*.
9. To modify any other parameter options, scan the appropriate bar codes in this chapter.

Keyboard Wedge Parameter Defaults

Table 10-1 lists the defaults for Keyboard Wedge host parameters. To change any option, scan the appropriate bar code(s) in the Keyboard Wedge Host Parameters section beginning on page *10-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

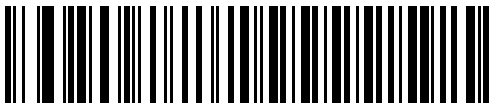
Table 10-1 *Keyboard Wedge Host Default Table*

Parameter	Default	Page Number
Keyboard Wedge Host Parameters		
Keyboard Wedge Host Type	IBM PC/AT& IBM PC Compatibles	*10-4*
Country Types (Country Codes)	North American	*10-5*
Ignore Unknown Characters	Transmit	*10-7*
Keystroke Delay	No Delay	*10-7*
Intra-Keystroke Delay	Disable	*10-8*
Alternate Numeric Keypad Emulation	Disable	*10-8*
Caps Lock On	Disable	*10-9*
Caps Lock Override	Disable	*10-9*
Convert Wedge Data	No Convert	*10-10*
Function Key Mapping	Disable	*10-10*
FN1 Substitution	Disable	*10-11*
Send and Make Break	Send	*10-11*

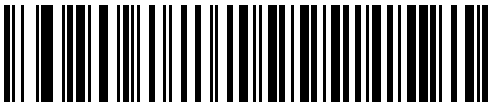
Keyboard Wedge Host Parameters

Keyboard Wedge Host Types

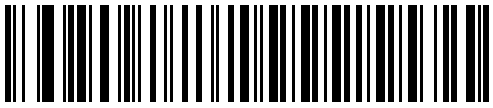
Select the Keyboard Wedge host by scanning one of the bar codes below.



IBM PC/AT & IBM PC Compatibles



IBM PS/2 (Model 30)



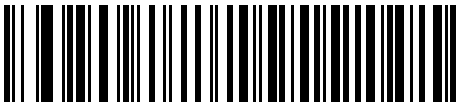
IBM AT Notebook

NCR 7052

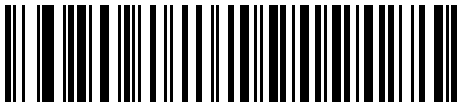
Keyboard Wedge Country Types - Country Codes

Scan the bar code corresponding to the keyboard type. If your keyboard type does not appear, see *Alternate Numeric Keypad Emulation on page 10-8*.

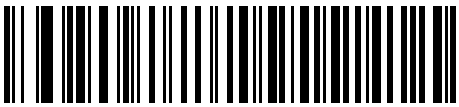
***North American**



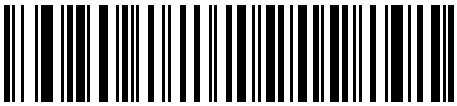
German Windows



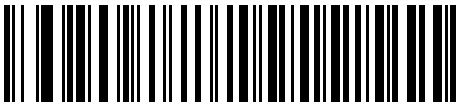
French Windows



French Canadian Windows 95/98

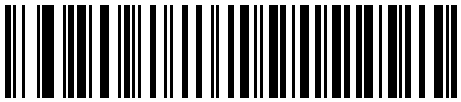


French Canadian Windows XP/2000

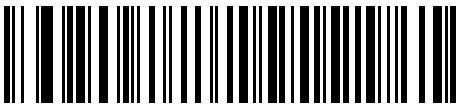


Spanish Windows

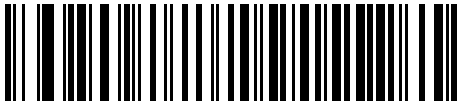
Keyboard Wedge Country Types - Country Codes (continued)



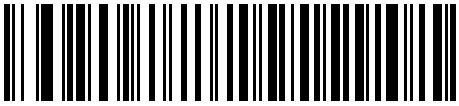
Italian Windows



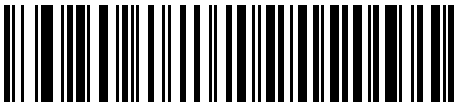
Swedish Windows



UK English Windows



Japanese Windows



Portuguese-Brazilian Windows

Ignore Unknown Characters

Unknown characters are characters the host does not recognize. Select **Send Bar Codes With Unknown Characters** to send all bar code data except for unknown characters. The digital scanner issues no error beeps.

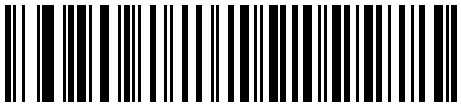
Select **Do Not Send Bar Codes With Unknown Characters** to send bar code data up to the first unknown character. The digital scanner issues an error beep.

***Send Bar Codes with Unknown Characters (Transmit)**

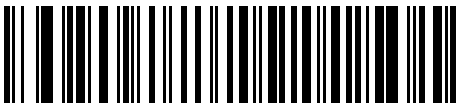
Do Not Send Bar Codes with Unknown Characters

Keystroke Delay

This is the delay in milliseconds between emulated keystrokes. Scan a bar code below to increase the delay when hosts require a slower transmission of data.



***No Delay**



Medium Delay (20 msec)

Long Delay (40 msec)

Intra-Keystroke Delay

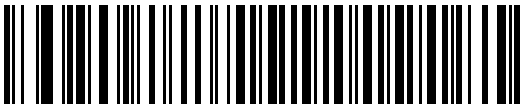
Enable this to insert an additional delay between each emulated key depression and release. This sets the Keystroke Delay parameter to a minimum of 5 msec as well.

Enable

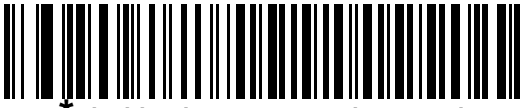
***Disable**

Alternate Numeric Keypad Emulation

This allows emulation of most other country keyboard types not listed in *Keyboard Wedge Country Types - Country Codes on page 10-5* in a Microsoft® operating system environment.



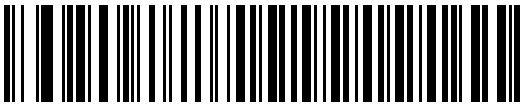
Enable Alternate Numeric Keypad



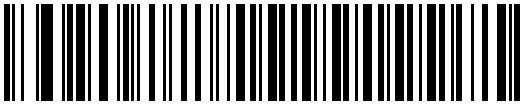
***Disable Alternate Numeric Keypad**

Caps Lock On

Enable this to emulate keystrokes as if the **Caps Lock** key is always pressed.



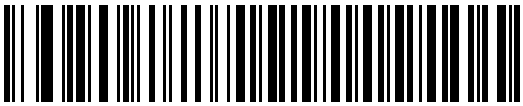
Enable Caps Lock On



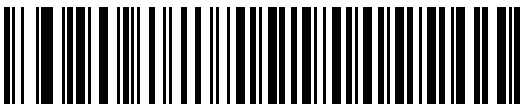
***Disable Caps Lock On**

Caps Lock Override

If you enable this, on AT or AT Notebook hosts, the keyboard ignores the state of the **Caps Lock** key. Therefore, an ‘A’ in the bar code transmits as an ‘A’ regardless of the state of the keyboard’s **Caps Lock** key.



Enable Caps Lock Override

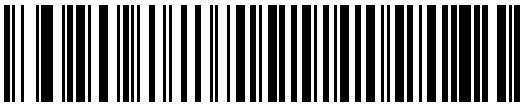


***Disable Caps Lock Override**

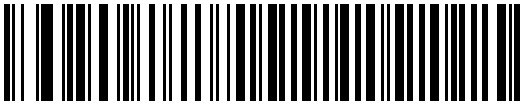
NOTE If both Caps Lock On and Caps Lock Override are enabled, Caps Lock Override takes precedence.

Convert Wedge Data

Enable this to convert all bar code data to the selected case.



Convert to Upper Case



Convert to Lower Case

***No Convert**

Function Key Mapping

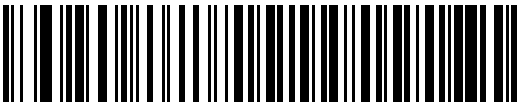
ASCII values under 32 are normally sent as control key sequences (see *Table 10-2 on page 10-14*). Enable this parameter to send the keys in bold in place of the standard key mapping. Table entries that do not have a bold entry remain the same whether or not you enable this parameter.

Enable

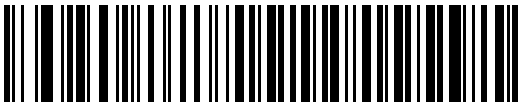
***Disable**

FN1 Substitution

Enable this to replace FN1 characters in an EAN128 bar code with a user-selected keystroke (see *FN1 Substitution on page 10-11*).



Enable



***Disable**

Send Make and Break

Enable this to prevent sending the scan codes for releasing a key.

***Send Make and Break Scan Codes**

Send Make Scan Code Only

Keyboard Maps

Refer to the following keyboard maps for prefix/suffix keystroke parameters. To program the prefix/suffix values, see the bar codes on *page 4-14*.

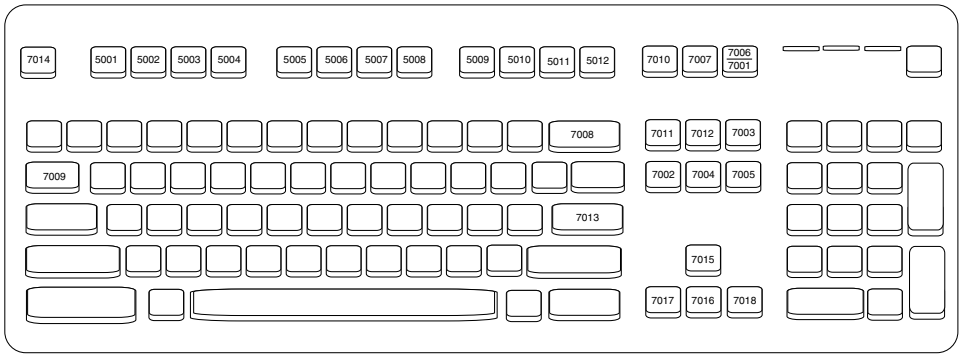


Figure 10-2 *IBM PS2 Type Keyboard*

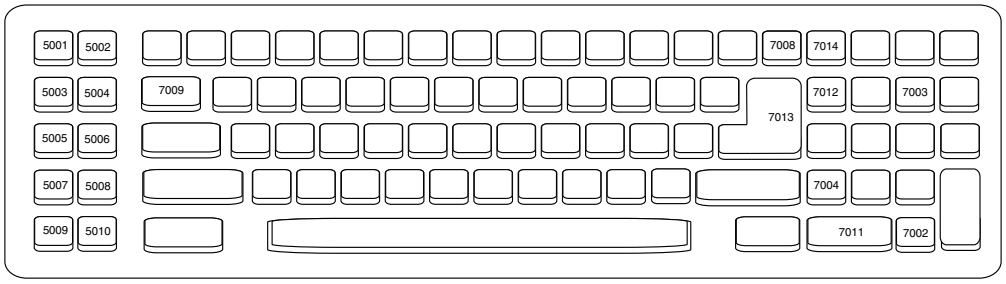


Figure 10-3 *IBM PC/AT*

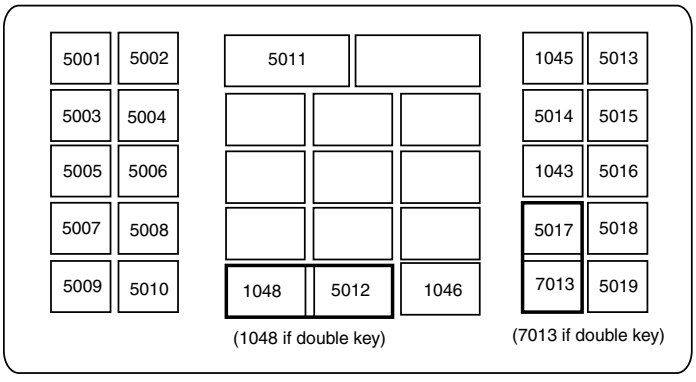


Figure 10-4 *NCR 7052 32-Key*

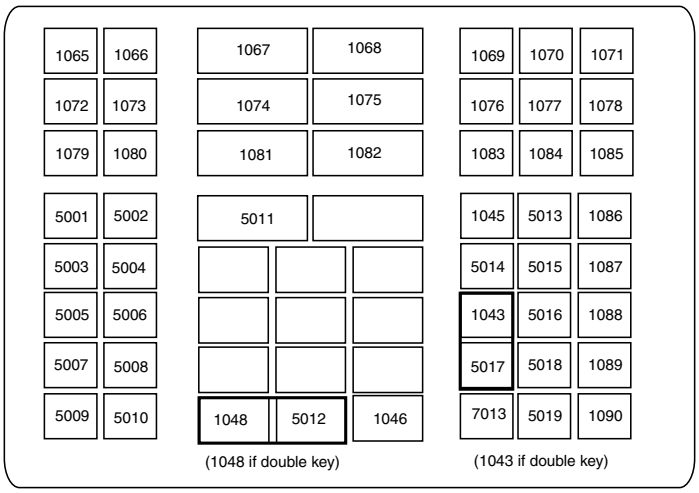


Figure 10-5 *NCR 7052 58-Key*

ASCII Character Set for Keyboard Wedge

NOTE Code 39 Full ASCII interprets the bar code special character ($ + % /) preceding a Code 39 character and assigns an ASCII character value to the pair. For example, if you enable Code 39 Full ASCII and scan **+B**, it transmits as **b**, **%J** as **?**, and **%V** as @. Scanning **ABC%I** outputs the keystroke equivalent of **ABC >.**

Table 10-2 *Keyboard Wedge ASCII Character Set*

ASCII Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1001	$A	CTRL A
1002	$B	CTRL B
1003	$C	CTRL C
1004	$D	CTRL D
1005	$E	CTRL E
1006	$F	CTRL F
1007	$G	CTRL G
1008	$H	CTRL H/**BACKSPACE**[1]
1009	$I	CTRL I/**HORIZONTAL TAB**[1]
1010	$J	CTRL J
1011	$K	CTRL K
1012	$L	CTRL L
1013	$M	CTRL M/**ENTER**[1]
1014	$N	CTRL N
1015	$O	CTRL O
1016	$P	CTRL P
1017	$Q	CTRL Q
1018	$R	CTRL R
1019	$S	CTRL S
1020	$T	CTRL T
1021	$U	CTRL U
1022	$V	CTRL V
1023	$W	CTRL W

[1]**The keystroke in bold transmits only if you enabled *Function Key Mapping on page 10-10*. Otherwise, the unbolded keystroke transmits.**

Table 10-2 *Keyboard Wedge ASCII Character Set (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1024	$X	CTRL X
1025	$Y	CTRL Y
1026	$Z	CTRL Z
1027	%A	CTRL [/**ESC**[1]
1028	%B	CTRL \
1029	%C	CTRL]
1030	%D	CTRL 6
1031	%E	CTRL -
1032	Space	Space
1033	/A	!
1034	/B	“
1035	/C	#
1036	/D	$
1037	/E	%
1038	/F	&
1039	/G	‘
1040	/H	(
1041	/I	)
1042	/J	*
1043	/K	+
1044	/L	,
1045	-	-
1046	.	.
1047	/O	/
1048	0	0
1049	1	1
1050	2	2
1051	3	3

[1]The keystroke in bold transmits only if you enabled *Function Key Mapping on page 10-10*. Otherwise, the unbolded keystroke transmits.

Table 10-2 *Keyboard Wedge ASCII Character Set (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1052	4	4
1053	5	5
1054	6	6
1055	7	7
1056	8	8
1057	9	9
1058	/Z	:
1059	%F	;
1060	%G	<
1061	%H	=
1062	%I	>
1063	%J	?
1064	%V	@
1065	A	A
1066	B	B
1067	C	C
1068	D	D
1069	E	E
1070	F	F
1071	G	G
1072	H	H
1073	I	I
1074	J	J
1075	K	K
1076	L	L
1077	M	M
1078	N	N
1079	O	O

[1]The keystroke in bold transmits only if you enabled *Function Key Mapping on page 10-10*. Otherwise, the unbolded keystroke transmits.

Table 10-2 *Keyboard Wedge ASCII Character Set (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1080	P	P
1081	Q	Q
1082	R	R
1083	S	S
1084	T	T
1085	U	U
1086	V	V
1087	W	W
1088	X	X
1089	Y	Y
1090	Z	Z
1091	%K	[
1092	%L	\
1093	%M	]
1094	%N	^
1095	%O	_
1096	%W	‘
1097	+A	a
1098	+B	b
1099	+C	c
1100	+D	d
1101	+E	e
1102	+F	f
1103	+G	g
1104	+H	h
1105	+I	i
1106	+J	j
1107	+K	k

[1]The keystroke in bold transmits only if you enabled *Function Key Mapping on page 10-10*. Otherwise, the unbolded keystroke transmits.

Table 10-2 *Keyboard Wedge ASCII Character Set (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char.acter	Keystroke
1108	+L	l
1109	+M	m
1110	+N	n
1111	+O	o
1112	+P	p
1113	+Q	q
1114	+R	r
1115	+S	s
1116	+T	t
1117	+U	u
1118	+V	v
1119	+W	w
1120	+X	x
1121	+Y	y
1122	+Z	z
1123	%P	{
1124	%Q	|
1125	%R	}
1126	%S	~

[1]The keystroke in bold transmits only if you enabled *Function Key Mapping on page 10-10*. Otherwise, the unbolded keystroke transmits.

Table 10-3 *Keyboard Wedge ALT Key Character Set*

ALT Keys	Keystroke
2065	ALT A
2066	ALT B
2067	ALT C
2068	ALT D
2069	ALT E
2070	ALT F
2071	ALT G

Table 10-3 *Keyboard Wedge ALT Key Character Set (Continued)*

ALT Keys	Keystroke
2072	ALT H
2073	ALT I
2074	ALT J
2075	ALT K
2076	ALT L
2077	ALT M
2078	ALT N
2079	ALT O
2080	ALT P
2081	ALT Q
2082	ALT R
2083	ALT S
2084	ALT T
2085	ALT U
2086	ALT V
2087	ALT W
2088	ALT X
2089	ALT Y
2090	ALT Z

Table 10-4 *Keyboard Wedge GUI Key Character Set*

GUI Keys	Keystrokes
3000	Right Control Key
3048	GUI 0
3049	GUI 1
3050	GUI 2
3051	GUI 3
3052	GUI 4
3053	GUI 5
3054	GUI 6
3055	GUI 7

Table 10-4 *Keyboard Wedge GUI Key Character Set (Continued)*

GUI Keys	Keystrokes
3056	GUI 8
3057	GUI 9
3065	GUI A
3066	GUI B
3067	GUI C
3068	GUI D
3069	GUI E
3070	GUI F
3071	GUI G
3072	GUI H
3073	GUI I
3074	GUI J
3075	GUI K
3076	GUI L
3077	GUI M
3078	GUI N
3079	GUI O
3080	GUI P
3081	GUI Q
3082	GUI R
3083	GUI S
3084	GUI T
3085	GUI U
3086	GUI V
3087	GUI W
3088	GUI X
3089	GUI Y
3090	GUI Z

Table 10-5 *Keyboard Wedge F Key Character Set*

F Keys	Keystroke
5001	F1
5002	F2
5003	F3
5004	F4
5005	F5
5006	F6
5007	F7
5008	F8
5009	F9
5010	F10
5011	F11
5012	F12
5013	F13
5014	F14
5015	F15
5016	F16
5017	F17
5018	F18
5019	F19
5020	F20
5021	F21
5022	F22
5023	F23
5024	F24

Table 10-6 *Keyboard Wedge Numeric Keypad Character Set*

Numeric Keypad	Keystroke
6042	*
6043	+
6044	undefined
6045	-

Table 10-6 *Keyboard Wedge Numeric Keypad Character Set (Continued)*

Numeric Keypad	Keystroke
6046	.
6047	/
6048	0
6049	1
6050	2
6051	3
6052	4
6053	5
6054	6
6055	7
6056	8
6057	9
6058	Enter
6059	Num Lock

Table 10-7 *Keyboard Wedge Extended Keypad Character Set*

Extended Keypad	Keystroke
7001	Break
7002	Delete
7003	Pg Up
7004	End
7005	Pg Dn
7006	Pause
7007	Scroll Lock
7008	Backspace
7009	Tab
7010	Print Screen
7011	Insert
7012	Home
7013	Enter
7014	Escape

Table 10-7 *Keyboard Wedge Extended Keypad Character Set (Continued)*

Extended Keypad	Keystroke
7015	Up Arrow
7016	Dn Arrow
7017	Left Arrow
7018	Right Arrow

Chapter 11 Scanner Emulation Interface

Introduction

This chapter describes how to set up the digital scanner with a Scanner Emulation host. In this mode, the digital scanner connects to an external decoder or to a decoder integrated in a mobile computer or Point-of-Sale (POS) terminal.

Throughout the programming bar code menus, asterisks (*) indicate default values.

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces do not merge.

Connecting Using Scanner Emulation

To perform Scanner Emulation, connect the digital scanner to a mobile computer, or a controller which collects the data and interprets it for the host.

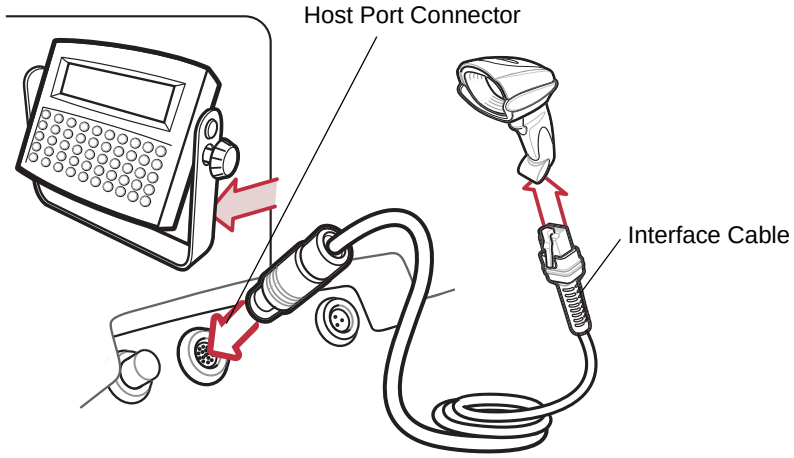


Figure 11-1 *Scanner Emulation Connection*

NOTE Interface cables vary depending on configuration. The connectors illustrated in *Figure 11-1* are examples only. The connectors may be different than those illustrated, but the steps to connect the scanner are the same.

1. Attach the modular connector of the Scanner Emulation interface cable to the cable interface port on the digital scanner. See *Installing the Interface Cable on page 1-3*.
2. Connect the other end of the Scanner Emulation interface cable to the scanner port on the mobile computer or controller.
3. Scan the Scanner Emulation Host bar code from *Scanner Emulation Host on page 11-4* to enable the Scanner Emulation host interface.
4. To modify any other parameter options, scan the appropriate bar codes in this chapter.

WARNING! **Connect the digital scanner to 5 volt decoders only. Connecting the digital scanner to a 12 volt decoder can damage the digital scanner and invalidate the warranty.**

Scanner Emulation Parameter Defaults

Table 11-1 lists the defaults for the Scanner Emulation host. To change any option, scan the appropriate bar code(s) provided in the Scanner Emulation Host Parameters section beginning on page *11-4*.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, symbologies, and miscellaneous default parameters.

Table 11-1 *Scanner Emulation Default Table*

Parameter	Default	Page Number
Beep Style	Beep on Successful Transmit	*11-4*
Parameter Pass-Through	Parameter Process and Pass Through	*11-5*
Convert Newer Code Types	Convert Newer Code Types	*11-6*
Module Width	20 µs	*11-6*
Convert All Bar Codes to Code 39	Do Not Convert to Bar Codes to Code 39	*11-7*
Code 39 Full ASCII Conversion	Disable	*11-7*
Transmission Timeout	3 seconds	*11-8*
Ignore Unknown Characters	Ignore Unknown Characters	*11-9*
Leading Margin	2 ms	*11-9*
Check for Decode LED	Check for Decode LED	*11-10*

Scanner Emulation Host

Scan the bar code below to enable the Scanner Emulation host.

Scanner Emulation Host

Scanner Emulation Host Parameters

Beep Style

The Scanner Emulation host supports three beep styles.

- **Beep On Successful Transmit**: The digital scanner beeps when the attached decoder issues the decode signal to the digital scanner, so the digital scanner and the attached decoder beep at the same time.
- **Beep At Decode Time**: The digital scanner beeps upon decode. This results in a double beep sequence from most decoders, since the digital scanner beeps, and the decoder beeps (at a different frequency) when it successfully decodes the output.
- **Do Not Beep**: Only the attached decoder issues the decode beep.

In all cases, if an error occurs, the digital scanner issues error beeps.

***Beep On Successful Transmit**

Beep At Decode Time

Do Not Beep

Parameter Pass-Through

The Scanner Emulation host can process parameter bar code messages and send them to the attached decoder. In this way, customers using Symbol compliant decoders can control the behavior of the entire system by scanning the necessary parameters only once.

For example, to enable D 2 of 5, scan the **D 2 of 5 Enable** parameter bar code. The digital scanner and the attached decoder both process the parameter.

***Parameter Process and Pass-Through**

Parameter Process Only

Convert Newer Code Types

The digital scanner supports a variety of code types that are not decodable by attached decoder systems. To allow compatibility in these environments, the digital scanner converts these code types to more commonly decodable symbologies, as per the following chart. Symbologies not listed on this chart transmit normally.

Scan this Code Type:	Transmitted as:
Code 11	Code 39
GS1 DataBar (14, Limited, and Expanded), Coupon Code, PDF, MicroPDF, MaxiCode, Data Matrix, QR Code, Postal Codes, Composite Codes	Code 128

When decoding these code types with this parameter disabled, the digital scanner issues Convert Error beeps and transmits no data. The amount of data in the scanned newer bar code type should not exceed that of the conversion code type.

***Convert Newer Code Types**

Reject Newer Code Types

Module Width

The standard module width is 20 µs. For an extremely slow decoder system, select **50 µs Module Width**.

***20 µs Module Width**

50 µs Module Width

Convert All Bar Codes to Code 39

Scan a bar code below to enable or disable converting all bar code data to Code 39.

***Do Not Convert Bar Codes To Code 39**

Convert All To Code 39

Code 39 Full ASCII Conversion

By default, a space replaces any characters that do not have a corresponding character in the Code 39 symbology set. Enable this parameter to encode data sent to the Scanner Emulation host in Code 39 Full ASCII. The host must be able to interpret Code 39 Full ASCII data.

This setting applies only if you enabled **Convert to Code 39**.

***Disable Convert Code 39 To Full ASCII**

Enable Convert Code 39 To Full ASCII

✓ ***NOTE*** Scanner Emulation emits an error beep and does not send any data if the scanned data exceeds the maximum length for Code 39.

Transmission Timeout

The Scanner Emulation host transmits bar code data to the attached decoder and waits for the decoder to assert the Decode signal, indicating successful transmission. If, after a specified amount of time, the Decode signal is not asserted (indicating that the attached decoder did not successfully receive the bar code data), the digital scanner issues transmit error beeps.

Scan the appropriate bar code below to select the desired transmission timeout.

***3 Second Transmission Timeout**

4 Second Transmission Timeout

5 Second Transmission Timeout

10 Second Transmission Timeout

30 Second Transmission Timeout

Ignore Unknown Characters

Unknown characters are characters the decoder does not recognize. Select **Ignore Unknown Characters** to send all bar code data except for unknown characters. The digital scanner issues no error beeps.

Select **Convert Error on Unknown Characters** to prevent sending bar codes containing at least one unknown character to the decoder. The digital scanner issues a convert error beep.

***Ignore Unknown Characters**

Convert Error On Unknown Characters

Leading Margin

Scan a bar code below to select a leading margin duration.

1 ms Leading Margin

***2 ms Leading Margin**

3 ms Leading Margin

Leading Margin (continued)

5 ms Leading Margin

10 ms Leading Margin

Check For Decode LED

The attached decoder normally asserts the Decode line to signal to the Scanner Emulation host to indicate that it successfully decoded the transmitted bar code. Some decoders, however, do not assert the Decode signal. In this case, the digital scanner emits transmit error beeps to indicate that the bar code did not successfully transmit. Scan the **Ignore Decode LED** bar code to disable the Transmit Error beeps.

***Check For Decode LED**

Ignore Decode LED

Chapter 12 123Scan

Introduction

123Scan is a Windows®-based utility that programs the digital scanner with all parameters including Advanced Data Formatting (ADF) rules. An ADF rule modifies bar code data before it transmits to the host to ensure compatibility between bar coded data and the host application. You can program digital scanners via PC download or by scanning a sheet of bar codes generated by the 123Scan utility. Digital scanner programming is saved in a file for electronic distribution. The 123Scan program includes a help file.

Communication with 123Scan

To communicate with the 123Scan program which runs on a host computer running a Windows operating system, use an RS-232 cable to connect the digital scanner to the host computer (see *Connecting an RS-232 Interface on page 7-2*).

123Scan requirements:

- Host computer with Windows 98, Windows NT, Windows 2000, or Windows XP
- Digital scanner
- RS-232 cable.

123Scan Parameter

To communicate with the 123Scan program, load 123Scan, included in the documentation CD-ROM, onto the host computer, and scan the bar code below. Refer to 123Scan instructions for programming the digital scanner.

Scan the bar code below to enable the 123Scan interface on the digital scanner.

123Scan Configuration

Chapter 13 Symbologies

Introduction

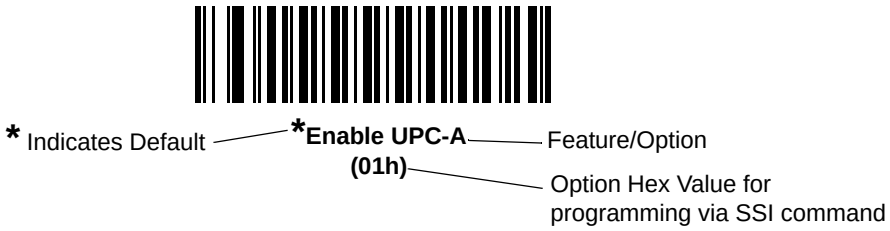
This chapter describes symbology features and provides programming bar codes for selecting these features. Before programming, follow the instructions in *Chapter 1, Getting Started*.

To set feature values, scan a single bar code or a short bar code sequence. The settings are stored in non-volatile memory and are preserved even when the digital scanner powers down.

NOTE Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where you can see the bar code clearly, and bars and/or spaces do not merge.

Select a host type (see each host chapter for specific host information) after the power-up beeps sound. This is only necessary upon the first power-up when connected to a new host.

To return all features to default values, scan the *Set Default Parameter on page 4-4*. Throughout the programming bar code menus, asterisks (*) indicate default values.



Scanning Sequence Examples

In most cases, scanning one bar code sets the parameter value. For example, to transmit bar code data without the UPC-A check digit, simply scan the **Do Not Transmit UPC-A Check Digit** bar code under *Transmit UPC-A Check Digit on page 13-14*. The digital scanner issues a fast warble beep and the LED turns green, signifying a successful parameter entry.

Other parameters, such as **Set Length(s) for D 2 of 5** require scanning several bar codes. See the individual parameter, such as **Set Length(s) for D 2 of 5**, for this procedure.

Errors While Scanning

Unless otherwise specified, to correct an error during a scanning sequence, just re-scan the correct parameter.

Symbology Parameter Defaults

Table 13-1 lists the defaults for all symbologies parameters. There are two ways to change the default values:

- Scan the appropriate bar codes in this guide. These new values replace the standard default values in memory. To recall the default parameter values, scan the *Set Default Parameter on page 4-4*.
- Download data through the device's serial port using SSI. Hexadecimal parameter numbers appear in this chapter below the parameter title, and options appear in parenthesis beneath the accompanying bar codes. Refer to the *Simple Serial Interface (SSI) Programmer's Guide* for detailed instructions for changing parameters using this method.

NOTE See *Appendix A, Standard Default Parameters* for all user preferences, hosts, and miscellaneous default parameters.

Table 13-1 *Parameter Defaults*

Parameter	Parameter Number	Default	Page Number
UPC/EAN			
UPC-A	01h	Enable	*13-7*
UPC-E	02h	Enable	*13-7*
UPC-E1	0Ch	Disable	*13-8*
EAN-8/JAN 8	04h	Enable	*13-8*
EAN-13/JAN 13	03h	Enable	*13-9*
Bookland EAN	53h	Disable	*13-9*
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	10h	Ignore	*13-11*
User-Programmable Supplementals Supplemental 1: Supplemental 2:	 F1h 43h F1h 44h		*13-13*
UPC/EAN/JAN Supplemental Redundancy	50h	10	*13-13*
Transmit UPC-A Check Digit	28h	Enable	*13-14*
Transmit UPC-E Check Digit	29h	Enable	*13-14*
Transmit UPC-E1 Check Digit	2Ah	Enable	*13-15*
UPC-A Preamble	22h	System Character	*13-16*
UPC-E Preamble	23h	System Character	*13-16*

Table 13-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number	Default	Page Number
UPC-E1 Preamble	24h	System Character	*13-18*
Convert UPC-E to A	25h	Disable	*13-19*
Convert UPC-E1 to A	26h	Disable	*13-19*
EAN-8/JAN-8 Extend	27h	Disable	*13-20*
Bookland ISBN Format	F1h 40h	ISBN-10	*13-21*
UCC Coupon Extended Code	55h	Disable	*13-22*
Code 128			
Code 128	08h	Enable	*13-23*
Set Length(s) for Code 128	D1h D2h	Any Length	*13-23*
GS1-128 (formerly UCC/EAN-128)	0Eh	Enable	*13-25*
ISBT 128	54h	Enable	*13-25*
Code 39			
Code 39	00h	Enable	*13-26*
Trioptic Code 39	0Dh	Disable	*13-26*
Convert Code 39 to Code 32 (Italian Pharmacy Code)	56h	Disable	*13-27*
Code 32 Prefix	E7h	Disable	*13-27*
Set Length(s) for Code 39	12h 13h	2 to 55	*13-28*
Code 39 Check Digit Verification	30h	Disable	*13-30*
Transmit Code 39 Check Digit	2Bh	Disable	*13-30*
Code 39 Full ASCII Conversion	11h	Disable	*13-31*
Buffer Code 39	71h	Disable	*13-31*
Code 93			
Code 93	09h	Disable	*13-34*
Set Length(s) for Code 93	1Ah 1Bh	4 to 55	*13-34*
Code 11			
Code 11	0Ah	Disable	*13-36*
Set Lengths for Code 11	1Ch 1Dh	4 to 55	*13-36*
Code 11 Check Digit Verification	34h	Disable	*13-38*
Transmit Code 11 Check Digit(s)	2Fh	Disable	*13-39*

Table 13-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number	Default	Page Number
Interleaved 2 of 5 (ITF)			
Interleaved 2 of 5 (ITF)	06h	Enable	*13-39*
Set Lengths for I 2 of 5	16h 17h	14	*13-40*
I 2 of 5 Check Digit Verification	31h	Disable	*13-42*
Transmit I 2 of 5 Check Digit	2Ch	Disable	*13-42*
Convert I 2 of 5 to EAN 13	52h	Disable	*13-43*
Discrete 2 of 5 (DTF)			
Discrete 2 of 5	05h	Disable	*13-43*
Set Length(s) for D 2 of 5	14h 15h	12	*13-44*
Codabar (NW - 7)			
Codabar	07h	Disable	*13-46*
Set Lengths for Codabar	18h 19h	5 to 55	*13-46*
CLSI Editing	36h	Disable	*13-48*
NOTIS Editing	37h	Disable	*13-48*
MSI			
MSI	0Bh	Disable	*13-49*
Set Length(s) for MSI	1Eh 1Fh	4 to 55	*13-49*
MSI Check Digits	32h	One	*13-51*
Transmit MSI Check Digit	2Eh	Disable	*13-51*
MSI Check Digit Algorithm	33h	Mod 10/Mod 10	*13-52*
Inverse 1D	F1h 4Ah	Regular	*13-53*
Postal Codes			
US Postnet	59h	Enable	*13-54*
US Planet	5Ah	Enable	*13-54*
UK Postal	5Bh	Enable	*13-55*
Transmit UK Postal Check Digit	60h	Enable	*13-55*
Japan Postal	F0h 22h	Enable	*13-56*
Australian Postal	F0h 23h	Enable	*13-56*
Dutch Postal	F0h 46h	Enable	*13-57*
4State Postal	F1h 50h	Disable	*13-57*

Table 13-1 *Parameter Defaults (Continued)*

Parameter	Parameter Number	Default	Page Number
Post US4	F1h 63h	Disable	*13-58*
Transmit US Postal Check Digit	5Fh	Enable	*13-58*
GS1 DataBar (formerly Reduced Space Symbology)			
GS1 DataBar-14	F0h 52h	Enable	*13-59*
GS1 DataBar Limited	F0h 53h	Enable	*13-59*
GS1 DataBar Expanded	F0h 54h	Enable	*13-60*
Convert GS1 DataBar to UPC/EAN	F0h 8Dh	Disable	*13-60*
Composite			
Composite CC-C	F0h 55h	Disable	*13-61*
Composite CC-A/B	F0h 56h	Disable	*13-61*
Composite TLC-39	F0h 73h	Disable	*13-62*
UPC Composite Mode	F0h 58h	Always Linked	*13-62*
Composite Beep Mode	F0h 8Eh	Beep As Each Code Type is Decoded	*13-63*
GS1-128 Emulation Mode for GS1 Composite Codes (formerly UCC/EAN Code 128 Emulation Mode for UCC/EAN Composite Codes)	F0h ABh	Disable	*13-63*
2D Symbologies			
PDF417	0Fh	Enable	*13-64*
MicroPDF417	E3h	Disable	*13-64*
Code 128 Emulation	7Bh	Disable	*13-65*
Data Matrix	F0h 24h	Enable	*13-66*
Data Matrix Inverse	F1h 4Ch	Regular	*13-66*
Maxicode	F0h 26h	Enable	*13-67*
QR Code	F0h 25h	Enable	*13-67*
MicroQR	F1h 3Dh	Enable	*13-68*
QR Inverse	F1h 4Bh	Regular	*13-68*
Aztec	F1h 3Eh	Enable	*13-69*
Aztec Inverse	F1h 4Dh	Regular	*13-69*
Symbology-Specific Security Levels			
Redundancy Level	4Eh	1	*13-70*

Table 13-1 *Parameter Defaults (Continued)*

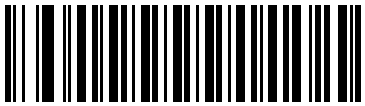
Parameter	Parameter Number	Default	Page Number
Security Level	4Dh	1	*13-72*
Intercharacter Gap Size	F0h 7Dh	Normal	*13-73*
Report Version			*13-73*
Macro PDF			
Flush Macro PDF Buffer			*13-74*
Abort Macro PDF Entry			*13-74*

UPC/EAN

Enable/Disable UPC-A

Parameter # 01h

To enable or disable UPC-A, scan the appropriate bar code below.



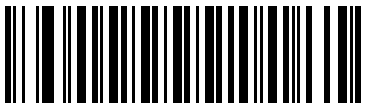
***Enable UPC-A**
(01h)

Disable UPC-A
(00h)

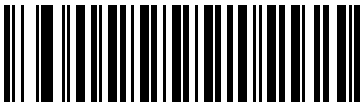
Enable/Disable UPC-E

Parameter # 02h

To enable or disable UPC-E, scan the appropriate bar code below.



***Enable UPC-E**
(01h)



Disable UPC-E
(00h)

Enable/Disable UPC-E1

Parameter # 0Ch

UPC-E1 is disabled by default.

To enable or disable UPC-E1, scan the appropriate bar code below.

NOTE UPC-E1 is not a UCC (Uniform Code Council) approved symbology.

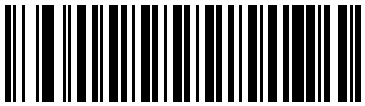
Enable UPC-E1
(01h)

***Disable UPC-E1**
(00h)

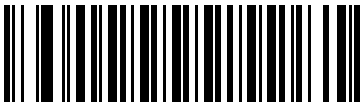
Enable/Disable EAN-8/JAN-8

Parameter # 04h

To enable or disable EAN-8/JAN-8, scan the appropriate bar code below.



***Enable EAN-8/JAN-8**
(01h)



Disable EAN-8/JAN-8
(00h)

Enable/Disable EAN-13/JAN-13

Parameter # 03h

To enable or disable EAN-13/JAN-13, scan the appropriate bar code below.

***Enable EAN-13/JAN-13**
(01h)

Disable EAN-13/JAN-13
(00h)

Enable/Disable Bookland EAN

Parameter # 53h

To enable or disable Bookland EAN, scan the appropriate bar code below.

Enable Bookland EAN
(01h)

***Disable Bookland EAN**
(00h)

✓ ***NOTE*** If you enable Bookland EAN, select a *Bookland ISBN Format on page 13-21*. Also select either Decode UPC/EAN Supplementals, Autodiscriminate UPC/EAN Supplementals, or Enable 978/979 Supplemental Mode in *Decode UPC/EAN/JAN Supplementals on page 13-10*.

Decode UPC/EAN/JAN Supplementals

Parameter # 10h

Supplementals are bar codes appended according to specific format conventions (e.g., UPC A+2, UPC E+2, EAN 13+2). The following options are available:

- If you select **Ignore UPC/EAN with Supplementals**, and the scanner is presented with a UPC/EAN plus supplemental symbol, the scanner decodes UPC/EAN and ignores the supplemental characters.
- If you select **Decode UPC/EAN with Supplementals**, the scanner only decodes UPC/EAN symbols with supplemental characters, and ignores symbols without supplementals.
- If you select **Autodiscriminate UPC/EAN Supplementals**, the scanner decodes UPC/EAN symbols with supplemental characters immediately. If the symbol does not have a supplemental, the scanner must decode the bar code the number of times set via *UPC/EAN/JAN Supplemental Redundancy on page 13-13* before transmitting its data to confirm that there is no supplemental.
- If you select one of the following **Supplemental Mode** options, the scanner immediately transmits EAN-13 bar codes starting with that prefix that have supplemental characters. If the symbol does not have a supplemental, the scanner must decode the bar code the number of times set via *UPC/EAN/JAN Supplemental Redundancy on page 13-13* before transmitting its data to confirm that there is no supplemental. The scanner transmits UPC/EAN bar codes that do not have that prefix immediately.
  - **Enable 378/379 Supplemental Mode**
  - **Enable 978/979 Supplemental Mode**

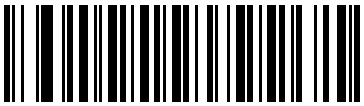
NOTE If you select 978/979 Supplemental Mode and are scanning Bookland EAN bar codes, see *Enable/Disable Bookland EAN on page 13-9* to enable Bookland EAN, and select a format using *Bookland ISBN Format on page 13-21*.

  - **Enable 977 Supplemental Mode**
  - **Enable 414/419/434/439 Supplemental Mode**
  - **Enable 491 Supplemental Mode**
  - **Enable Smart Supplemental Mode** - applies to EAN-13 bar codes starting with any prefix listed previously.
  - **Supplemental User-Programmable Type 1** - applies to EAN-13 bar codes starting with a 3-digit user-defined prefix. Set this 3-digit prefix using *User-Programmable Supplementals on page 13-13*.
  - **Supplemental User-Programmable Type 1 and 2 -** applies to EAN-13 bar codes starting with either of two 3-digit user-defined prefixes. Set the 3-digit prefixes using *User-Programmable Supplementals on page 13-13***.**
  - **Smart Supplemental Plus User-Programmable 1** - applies to EAN-13 bar codes starting with any prefix listed previously or the user-defined prefix set using *User-Programmable Supplementals on page 13-13*.
  - **Smart Supplemental Plus User-Programmable 1 and 2 -** applies to EAN-13 bar codes starting with any prefix listed previously or one of the two user-defined prefixes set using *User-Programmable Supplementals on page 13-13*.

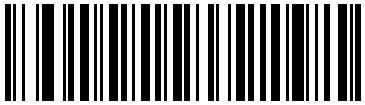
NOTE To minimize the risk of invalid data transmission, select either to decode or ignore supplemental characters.

Decode UPC/EAN/JAN Supplementals (continued)

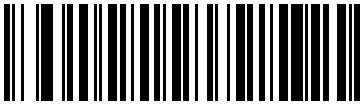
Decode UPC/EAN/JAN Only With Supplementals
(01h)



***Ignore Supplementals**
(00h)



Autodiscriminate UPC/EAN/JAN Supplementals
(02h)



Enable 378/379 Supplemental Mode
(04h)

Enable 978/979 Supplemental Mode
(05h)

Enable 977 Supplemental Mode
(07h)

Decode UPC/EAN/JAN Supplementals (continued)

Enable 414/419/434/439 Supplemental Mode
(06h)

Enable 491 Supplemental Mode
(08h)

Enable Smart Supplemental Mode
(03h)

Supplemental User-Programmable Type 1
(09h)

Supplemental User-Programmable Type 1 and 2
(0Ah)

Smart Supplemental Plus User-Programmable 1
(0Bh)

Smart Supplemental Plus User-Programmable 1 and 2
(0Ch)

User-Programmable Supplementals

Supplemental 1: Parameter # F1h 43h

Supplemental 2: Parameter # F1h 44h

If you selected a Supplemental User-Programmable option from *Decode UPC/EAN/JAN Supplementals on page 13-10*, select **User-Programmable Supplemental 1** to set the 3-digit prefix. Then select the 3 digits using the numeric bar codes beginning on *page D-1*. Select **User-Programmable Supplemental 2** to set a second 3-digit prefix. Then select the 3 digits using the numeric bar codes beginning on *page D-1*.

User-Programmable Supplemental 1

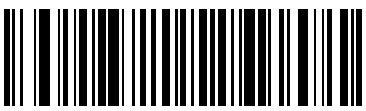
User-Programmable Supplemental 2

UPC/EAN/JAN Supplemental Redundancy

Parameter # 50h

If you selected **Autodiscriminate UPC/EAN/JAN Supplementals**, this option adjusts the number of times to decode a symbol without supplementals before transmission. The range is from two to thirty times. Five or above is recommended when decoding a mix of UPC/EAN/JAN symbols with and without supplementals. The default is 10.

Scan the bar code below to set a decode redundancy value. Next, scan two numeric bar codes in *Appendix D, Numeric Bar Codes*. Enter a leading zero for single digit numbers. To correct an error or change a selection, scan *Cancel on page D-2*.



UPC/EAN/JAN Supplemental Redundancy

Transmit UPC-A Check Digit

Parameter # 28h

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-A check digit. It is always verified to guarantee the integrity of the data.

***Transmit UPC-A Check Digit**
(01h)

Do Not Transmit UPC-A Check Digit
(00h)

Transmit UPC-E Check Digit

Parameter # 29h

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-E check digit. It is always verified to guarantee the integrity of the data.

***Transmit UPC-E Check Digit**
(01h)

Do Not Transmit UPC-E Check Digit
(00h)

Transmit UPC-E1 Check Digit

Parameter # 2Ah

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-E1 check digit. It is always verified to guarantee the integrity of the data.

***Transmit UPC-E1 Check Digit (01h)**

Do Not Transmit UPC-E1 Check Digit (00h)

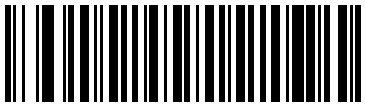
UPC-A Preamble

Parameter # 22h

Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-A preamble to the host device: transmit System Character only, transmit System Character and Country Code (“0” for USA), and transmit no preamble. Select the appropriate option to match the host system.

No Preamble (<DATA>)
(00h)

***System Character (<SYSTEM CHARACTER> <DATA>)**
(01h)

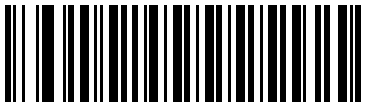


System Character & Country Code
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
(02h)

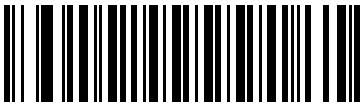
UPC-E Preamble

Parameter # 23h

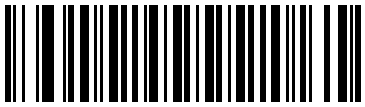
Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-E preamble to the host device: transmit System Character only, transmit System Character and Country Code (“0” for USA), and transmit no preamble. Select the appropriate option to match the host system.



No Preamble (<DATA>)
(00h)



***System Character (<SYSTEM CHARACTER> <DATA>)**
(01h)



System Character & Country Code
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
(02h)

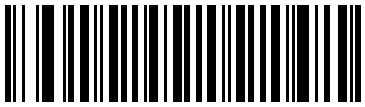
UPC-E1 Preamble

Parameter # 24h

Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-E1 preamble to the host device: transmit System Character only, transmit System Character and Country Code (“0” for USA), and transmit no preamble. Select the appropriate option to match the host system.

No Preamble (<DATA>)
(00h)

***System Character (<SYSTEM CHARACTER> <DATA>)**
(01h)



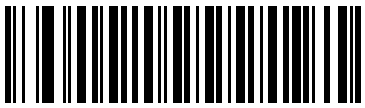
System Character & Country Code
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)
(02h)

Convert UPC-E to UPC-A

Parameter # 25h

Enable this to convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Disable this to transmit UPC-E decoded data as UPC-E data, without conversion.



Convert UPC-E to UPC-A (Enable)
(01h)

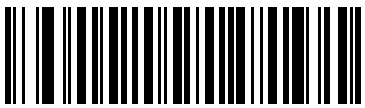
***Do Not Convert UPC-E to UPC-A (Disable)**
(00h)

Convert UPC-E1 to UPC-A

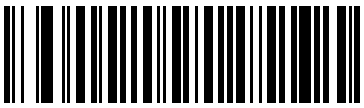
Parameter # 26h

Enable this to convert UPC-E1 decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Disable this to transmit UPC-E1 decoded data as UPC-E1 data, without conversion.



Convert UPC-E1 to UPC-A (Enable)
(01h)



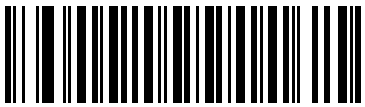
***Do Not Convert UPC-E1 to UPC-A (Disable)**
(00h)

EAN-8/JAN-8 Extend

Parameter # 27h

Enable this parameter to add five leading zeros to decoded EAN-8 symbols to make them compatible in format to EAN-13 symbols.

Disable this to transmit EAN-8 symbols as is.



Enable EAN/JAN Zero Extend (01h)

***Disable EAN/JAN Zero Extend (00h)**

Bookland ISBN Format

Parameter # F1h 40h

If you enabled Bookland EAN using *Enable/Disable Bookland EAN on page 13-9*, select one of the following formats for Bookland data:

- **Bookland ISBN-10** - The scanner reports Bookland data starting with 978 in traditional 10-digit format with the special Bookland check digit for backward-compatibility. Data starting with 979 is not considered Bookland in this mode.
- **Bookland ISBN-13** - The scanner reports Bookland data (starting with either 978 or 979) as EAN-13 in 13-digit format to meet the 2007 ISBN-13 protocol.

***Bookland ISBN-10**
(00h)

Bookland ISBN-13
(01h)

✓ ***NOTE*** For Bookland EAN to function properly, first enable Bookland EAN using *Enable/Disable Bookland EAN on page 13-9*, then select either Decode UPC/EAN Supplementals, Autodiscriminate UPC/EAN Supplementals, or Enable 978/979 Supplemental Mode in *Decode UPC/EAN/JAN Supplementals on page 13-10*.

UCC Coupon Extended Code

Parameter # 55h

Enable this parameter to decode UPC-A bar codes starting with digit ‘5’, EAN-13 bar codes starting with digit ‘99’, and UPC-A/EAN-128 Coupon Codes. UPCA, EAN-13, and EAN-128 must be enabled to scan all types of Coupon Codes.

Enable UCC Coupon Extended Code (01h)

***Disable UCC Coupon Extended Code (00h)**

✓ ***NOTE*** See *UPC/EAN/JAN Supplemental Redundancy on page 13-13* to control autodiscrimination of the EAN128 (right half) of a coupon code.

Code 128

Enable/Disable Code 128

Parameter # 08h

To enable or disable Code 128, scan the appropriate bar code below.

***Enable Code 128**
(01h)

Disable Code 128
(00h)

Set Lengths for Code 128

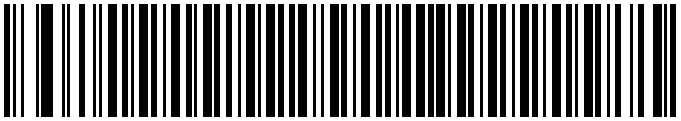
Parameter # L1 = D1h, L2 = D2h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 128 to any length, one or two discrete lengths, or lengths within a specific range.

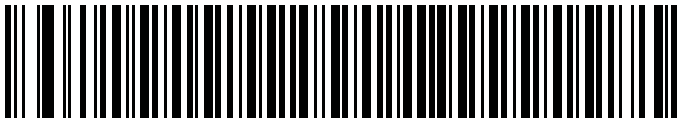
NOTE When setting lengths for different bar code types, enter a leading zero for single digit numbers.

- **One Discrete Length** - Select this option to decode only Code 128 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 128 symbols with 14 characters, scan **Code 128 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only Code 128 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 128 symbols containing either 2 or 14 characters, select **Code 128 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a Code 128 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode Code 128 symbols containing between 4 and 12 characters, first scan **Code 128 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Select this option to decode Code 128 symbols containing any number of characters within the digital scanner's capability.

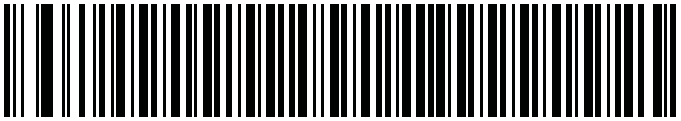
Set Lengths for Code 128 (continued)



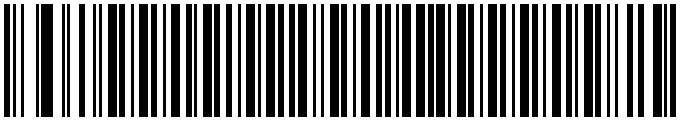
Code 128 - One Discrete Length



Code 128 - Two Discrete Lengths



Code 128 - Length Within Range



***Code 128 - Any Length**

Enable/Disable GS1-128 (formerly UCC/EAN-128)

Parameter # 0Eh

To enable or disable GS1-128, scan the appropriate bar code below.

***Enable GS1-128**
(01h)

Disable GS1-128
(00h)

Enable/Disable ISBT 128

Parameter # 54h

ISBT 128 is a variant of Code 128 used in the blood bank industry. Scan a bar code below to enable or disable ISBT 128. If necessary, the host must perform concatenation of the ISBT data.

***Enable ISBT 128**
(01h)

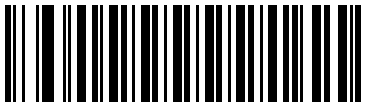
Disable ISBT 128
(00h)

Code 39

Enable/Disable Code 39

Parameter # 00h

To enable or disable Code 39, scan the appropriate bar code below.



***Enable Code 39**
(01h)

Disable Code 39
(00h)

Enable/Disable Trioptic Code 39

Parameter # 0Dh

Trioptic Code 39 is a variant of Code 39 used in the marking of computer tape cartridges. Trioptic Code 39 symbols always contain six characters. To enable or disable Trioptic Code 39, scan the appropriate bar code below.

Enable Trioptic Code 39
(01h)

***Disable Trioptic Code 39**
(00h)

NOTE You cannot enable Trioptic Code 39 and Code 39 Full ASCII simultaneously.

Convert Code 39 to Code 32

Parameter # 56h

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable converting Code 39 to Code 32.

NOTE Code 39 must be enabled for this parameter to function.

Enable Convert Code 39 to Code 32
(01h)

***Disable Convert Code 39 to Code 32**
(00h)

Code 32 Prefix

Parameter # E7h

Scan the appropriate bar code below to enable or disable adding the prefix character “A” to all Code 32 bar codes.

NOTE Convert Code 39 to Code 32 must be enabled for this parameter to function.

Enable Code 32 Prefix
(01h)

***Disable Code 32 Prefix**
(00h)

Set Lengths for Code 39

Parameter # L1 = 12h, L2 = 13h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 39 to any length, one or two discrete lengths, or lengths within a specific range. If Code 39 Full ASCII is enabled, **Length Within a Range** or **Any Length** are the preferred options.

NOTE When setting lengths for different bar code types, enter a leading zero for single digit numbers.

- **One Discrete Length** - Select this option to decode only Code 39 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 39 symbols with 14 characters, scan **Code 39 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only Code 39 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 39 symbols containing either 2 or 14 characters, select **Code 39 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a Code 39 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode Code 39 symbols containing between 4 and 12 characters, first scan **Code 39 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Select this option to decode Code 39 symbols containing any number of characters within the digital scanner capability.

Set Lengths for Code 39 (continued)

Code 39 - One Discrete Length

Code 39 - Two Discrete Lengths

Code 39 - Length Within Range

Code 39 - Any Length

Code 39 Check Digit Verification

Parameter # 30h

Enable this feature to check the integrity of all Code 39 symbols to verify that the data complies with specified check digit algorithm. Only Code 39 symbols which include a modulo 43 check digit are decoded. Enable this feature if the Code 39 symbols contain a Modulo 43 check digit.

Enable Code 39 Check Digit (01h)

***Disable Code 39 Check Digit (00h)**

Transmit Code 39 Check Digit

Parameter # 2Bh

Scan a bar code below to transmit Code 39 data with or without the check digit.

Transmit Code 39 Check Digit (Enable) (01h)

***Do Not Transmit Code 39 Check Digit (Disable) (00h)**

NOTE Code 39 Check Digit Verification must be enabled for this parameter to function.

Code 39 Full ASCII Conversion

Parameter # 11h

Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set. To enable or disable Code 39 Full ASCII, scan the appropriate bar code below.

Enable Code 39 Full ASCII (01h)

***Disable Code 39 Full ASCII (00h)**

NOTE You cannot enable Trioptic Code 39 and Code 39 Full ASCII simultaneously.

Code 39 Full ASCII to Full ASCII Correlation is host-dependent, and is therefore described in the ASCII Character Set Table for the appropriate interface. See the *ASCII Character Set for USB on page 6-12* or the *ASCII Character Set for RS-232 on page 7-19*.

Code 39 Buffering - Scan & Store

Parameter # 71h

This feature allows the digital scanner to accumulate data from multiple Code 39 symbols.

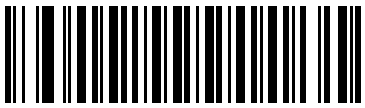
Selecting the Scan and Store option (Buffer Code 39) temporarily buffers all Code 39 symbols having a leading space as a first character for later transmission. The leading space is not buffered.

Decoding a Code 39 symbol with no leading space transmits in sequence all buffered data in a first-in first-out format, plus the “triggering” symbol. See the following pages for further details.

Select **Do Not Buffer Code 39** to transmit all decoded Code 39 symbols immediately without storing them in the buffer.

Code 39 Buffering - Scan & Store (continued)

This feature affects Code 39 only. If selecting **Buffer Code 39**, we recommend configuring the digital scanner to decode Code 39 symbology only.



Buffer Code 39 (Enable)
(01h)

***Do Not Buffer Code 39 (Disable)**
(00h)

While there is data in the transmission buffer, you cannot select **Do Not Buffer Code 39**. The buffer holds 200 bytes of information.

To disable Code 39 buffering when there is data in the transmission buffer, first force the buffer transmission (see *Transmit Buffer on page 13-33*) or clear the buffer.

Buffer Data

To buffer data, enable Code 39 buffering and scan a Code 39 symbol with a space immediately following the start pattern.

- Unless the data overflows the transmission buffer, the digital scanner issues a low/high beep to indicate successful decode and buffering. (For overflow conditions, see *Overfilling Transmission Buffer on page 13-33*.)
- The digital scanner adds the decoded data excluding the leading space to the transmission buffer.
- No transmission occurs.

Clear Transmission Buffer

To clear the transmission buffer, scan the **Clear Buffer** bar code below, which contains only a start character, a dash (minus), and a stop character.

- The digital scanner issues a short high/low/high beep.
- The digital scanner erases the transmission buffer.
- No transmission occurs.

Clear Buffer

NOTE The Clear Buffer contains only the dash (minus) character. In order to scan this command, set Code 39 lengths to include length 1.

Transmit Buffer

There are two methods to transmit the Code 39 buffer.

1. Scan the **Transmit Buffer** bar code below, which includes only a start character, a plus (+), and a stop character.
2. The digital scanner transmits and clears the buffer.
   - The digital scanner issues a low/high beep.

Transmit Buffer

3. Scan a Code 39 bar code with a leading character other than a space.
   - The digital scanner appends new decode data to buffered data.
   - The digital scanner transmits and clears the buffer.
   - The digital scanner signals that it transmitted the buffer with a low/high beep.
   - Digital scanner transmits and clears the buffer.

NOTE The Transmit Buffer contains only a plus (+) character. In order to scan this command, set Code 39 lengths to include length 1.

Overfilling Transmission Buffer

The Code 39 buffer holds 200 characters. If the symbol just read overflows the transmission buffer:

- The digital scanner indicates that it rejected the symbol by issuing three long, high beeps.
- No transmission occurs. The data in the buffer is not affected.

Attempt to Transmit an Empty Buffer

If you scan the **Transmit Buffer** symbol and the Code 39 buffer is empty:

- A short low/high/low beep signals that the buffer is empty.
- No transmission occurs.
- The buffer remains empty.

Code 93

Enable/Disable Code 93

Parameter # 09h

To enable or disable Code 93, scan the appropriate bar code below.

Enable Code 93
(01h)

***Disable Code 93**
(00h)

Set Lengths for Code 93

Parameter # L1 = 1Ah, L2 = 1Bh

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 93 to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only Code 93 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 93 symbols with 14 characters, scan **Code 93 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only Code 93 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 93 symbols containing either 2 or 14 characters, select **Code 93 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a Code 93 symbol with a specific length range. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode Code 93 symbols containing between 4 and 12 characters, first scan **Code 93 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode Code 93 symbols containing any number of characters within the digital scanner's capability.

Set Lengths for Code 93 (continued)

Code 93 - One Discrete Length

Code 93 - Two Discrete Lengths

Code 93 - Length Within Range

Code 93 - Any Length

Code 11

Code 11

Parameter # 0Ah

To enable or disable Code 11, scan the appropriate bar code below.

Enable Code 11
(01h)

***Disable Code 11**
(00h)

Set Lengths for Code 11

Parameter # L1 = 1Ch, L2 = 1Dh

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 11 to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only Code 11 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 11 symbols with 14 characters, scan **Code 11 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only Code 11 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Code 11 symbols containing either 2 or 14 characters, select **Code 11 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a Code 11 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode Code 11 symbols containing between 4 and 12 characters, first scan **Code 11 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode Code 11 symbols containing any number of characters within the digital scanner's capability.

Set Lengths for Code 11 (continued)

Code 11 - One Discrete Length

Code 11 - Two Discrete Lengths

Code 11 - Length Within Range

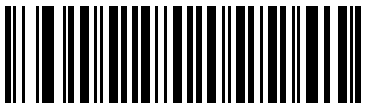
Code 11 - Any Length

Code 11 Check Digit Verification

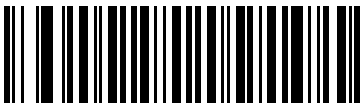
Parameter # 34h

This feature allows the digital scanner to check the integrity of all Code 11 symbols to verify that the data complies with the specified check digit algorithm. This selects the check digit mechanism for the decoded Code 11 bar code. The options are to check for one check digit, check for two check digits, or disable the feature.

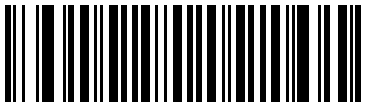
To enable this feature, scan the bar code below corresponding to the number of check digits encoded in the Code 11 symbols.



***Disable**
(00h)



One Check Digit
(01h)



Two Check Digits
(02h)

Transmit Code 11 Check Digits

Parameter # 2Fh

This feature selects whether or not to transmit the Code 11 check digit(s).

Transmit Code 11 Check Digit(s) (Enable)
(01h)

***Do Not Transmit Code 11 Check Digit(s) (Disable)**
(00h)

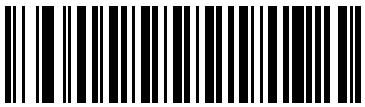
NOTE Code 11 Check Digit Verification must be enabled for this parameter to function.

Interleaved 2 of 5 (ITF)

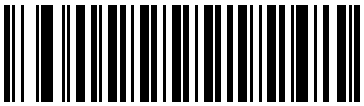
Enable/Disable Interleaved 2 of 5

Parameter # 06h

To enable or disable Interleaved 2 of 5, scan the appropriate bar code below, and select an Interleaved 2 of 5 length from the following pages.



***Enable Interleaved 2 of 5**
(01h)



Disable Interleaved 2 of 5
(00h)

Set Lengths for Interleaved 2 of 5

Parameter # L1 = 16h, L2 = 17h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for I 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only I 2 of 5 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only I 2 of 5 symbols with 14 characters, scan **I 2 of 5 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only I 2 of 5 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only I 2 of 5 symbols containing either 2 or 14 characters, select **I 2 of 5 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode an I 2 of 5 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode I 2 of 5 symbols containing between 4 and 12 characters, first scan **I 2 of 5 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode I 2 of 5 symbols containing any number of characters within the digital scanner's capability.

NOTE Due to the construction of the I 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (I 2 of 5 - One Discrete Length, Two Discrete Lengths) for I 2 of 5 applications.

Set Lengths for Code 11 (continued)

I 2 of 5 - One Discrete Length

I 2 of 5 - Two Discrete Lengths

I 2 of 5 - Length Within Range

I 2 of 5 - Any Length

I 2 of 5 Check Digit Verification

Parameter # 31h

Enable this feature to check the integrity of all I 2 of 5 symbols to verify the data complies with either the specified Uniform Symbology Specification (USS), or the Optical Product Code Council (OPCC) check digit algorithm.

***Disable**
(00h)

USS Check Digit
(01h)

OPCC Check Digit
(02h)

Transmit I 2 of 5 Check Digit

Parameter # 2Ch

Scan the appropriate bar code below to transmit I 2 of 5 data with or without the check digit.

Transmit I 2 of 5 Check Digit (Enable)
(01h)

***Do Not Transmit I 2 of 5 Check Digit (Disable)**
(00h)

Convert I 2 of 5 to EAN-13

Parameter # 52h

Enable this parameter to convert 14-character I 2 of 5 codes to EAN-13, and transmit to the host as EAN-13. To accomplish this, the I 2 of 5 code must be enabled, and the code must have a leading zero and a valid EAN-13 check digit.

Convert I 2 of 5 to EAN-13 (Enable)
(01h)

***Do Not Convert I 2 of 5 to EAN-13 (Disable)**
(00h)

Discrete 2 of 5 (DTF)

Enable/Disable Discrete 2 of 5

Parameter # 05h

To enable or disable Discrete 2 of 5, scan the appropriate bar code below.

Enable Discrete 2 of 5
(01h)

***Disable Discrete 2 of 5**
(00h)

Set Lengths for Discrete 2 of 5

Parameter # L1 = 14h, L2 = 15h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for D 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only D 2 of 5 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only D 2 of 5 symbols with 14 characters, scan **D 2 of 5 - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only D 2 of 5 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only D 2 of 5 symbols containing either 2 or 14 characters, select **D 2 of 5 - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a D 2 of 5 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode D 2 of 5 symbols containing between 4 and 12 characters, first scan **D 2 of 5 - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode D 2 of 5 symbols containing any number of characters within the digital scanner's capability.

NOTE Due to the construction of the D 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (**D 2 of 5 - One Discrete Length, Two Discrete Lengths**) for D 2 of 5 applications.

Set Lengths for Discrete 2 of 5 (continued)

D 2 of 5 - One Discrete Length

D 2 of 5 - Two Discrete Lengths

D 2 of 5 - Length Within Range

D 2 of 5 - Any Length

Codabar (NW - 7)

Enable/Disable Codabar

Parameter # 07h

To enable or disable Codabar, scan the appropriate bar code below.

Enable Codabar
(01h)

***Disable Codabar**
(00h)

Set Lengths for Codabar

Parameter # L1 = 18h, L2 = 19h

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Codabar to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only Codabar symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Codabar symbols with 14 characters, scan **Codabar - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only Codabar symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only Codabar symbols containing either 2 or 14 characters, select **Codabar - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a Codabar symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode Codabar symbols containing between 4 and 12 characters, first scan **Codabar - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode Codabar symbols containing any number of characters within the digital scanner's capability.

Set Lengths for Codabar (continued)

Codabar - One Discrete Length

Codabar - Two Discrete Lengths

Codabar - Length Within Range

Codabar - Any Length

CLSI Editing

Parameter # 36h

Enable this parameter to strip the start and stop characters and insert a space after the first, fifth, and tenth characters of a 14-character Codabar symbol. Enable this feature if the host system requires this data format.

NOTE Symbol length does not include start and stop characters.

Enable CLSI Editing
(01h)

***Disable CLSI Editing**
(00h)

NOTIS Editing

Parameter # 37h

Enable this parameter to strip the start and stop characters from a decoded Codabar symbol. Enable this feature if the host system requires this data format.

Enable NOTIS Editing
(01h)

***Disable NOTIS Editing**
(00h)

MSI

Enable/Disable MSI

Parameter # 0Bh

To enable or disable MSI, scan the appropriate bar code below.

Enable MSI
(01h)

***Disable MSI**
(00h)

Set Lengths for MSI

Parameter # L1 = 1Eh, L2 = 1Fh

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for MSI to any length, one or two discrete lengths, or lengths within a specific range.

- **One Discrete Length** - Select this option to decode only MSI symbols containing a selected length. Select the length using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only MSI symbols with 14 characters, scan **MSI - One Discrete Length**, then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Two Discrete Lengths** - Select this option to decode only MSI symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode only MSI symbols containing either 2 or 14 characters, select **MSI - Two Discrete Lengths**, then scan **0**, **2**, **1**, and then **4**. To correct an error or to change the selection, scan *Cancel on page D-2*.
- **Length Within Range** - Select this option to decode a MSI symbol with a specific length range. Select lengths using numeric bar codes in *Appendix D, Numeric Bar Codes*. For example, to decode MSI symbols containing between 4 and 12 characters, first scan **MSI - Length Within Range**. Then scan **0**, **4**, **1,** and **2** (enter a leading zero for single digit numbers). To correct an error or change the selection, scan *Cancel on page D-2*.
- **Any Length** - Scan this option to decode MSI symbols containing any number of characters within the digital scanner's capability.

Set Lengths for MSI (continued)

NOTE Due to the construction of the MSI symbology, it is possible for a scan line covering only a portion of the code to transmit as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (**MSI - One Discrete Length, Two Discrete Lengths**) for MSI applications.

MSI - One Discrete Length

MSI - Two Discrete Lengths

MSI - Length Within Range

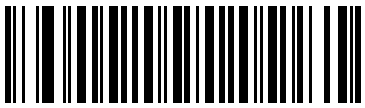
MSI - Any Length

MSI Check Digits

Parameter # 32h

With MSI symbols, one check digit is mandatory and always verified by the reader. The second check digit is optional. If the MSI codes include two check digits, scan the **Two MSI Check Digits** bar code to enable verification of the second check digit.

See *MSI Check Digit Algorithm on page 13-52* for the selection of second digit algorithms.



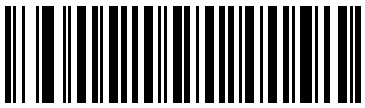
***One MSI Check Digit (00h)**

Two MSI Check Digits (01h)

Transmit MSI Check Digit(s)

Parameter # 2Eh

Scan a bar code below to transmit MSI data with or without the check digit.



Transmit MSI Check Digit(s) (Enable) (01h

***Do Not Transmit MSI Check Digit(s) (Disable) (00h)**

MSI Check Digit Algorithm

Parameter # 33h

Two algorithms are possible for the verification of the second MSI check digit. Select the bar code below corresponding to the algorithm used to encode the check digit.

MOD 10/MOD 11
(00h)

***MOD 10/MOD 10**
(01h)

Inverse 1D

Parameter # F1h 4Ah

This parameter sets the 1D inverse decoder setting. Options are:

- **Regular Only** - the scanner decodes regular 1D bar codes only.
- **Inverse Only** - the scanner decodes inverse 1D bar codes only.
- **Inverse Autodetect** - the scanner decodes both regular and inverse 1D bar codes.

***Regular**
(00h)

Inverse Only
(01h)

Inverse Autodetect
(02h)

Postal Codes

US Postnet

Parameter # 59h

To enable or disable US Postnet, scan the appropriate bar code below.

***Enable US Postnet**
(01h)

Disable US Postnet
(00h)

US Planet

Parameter # 5Ah

To enable or disable US Planet, scan the appropriate bar code below.

***Enable US Planet**
(01h)

Disable US Planet
(00h)

UK Postal

Parameter # 5Bh

To enable or disable UK Postal, scan the appropriate bar code below.

***Enable UK Postal**
(01h)

Disable UK Postal
(00h)

Transmit UK Postal Check Digit

Parameter # 60h

Select whether to transmit UK Postal data with or without the check digit.

***Transmit UK Postal Check Digit**
(01h)

Do Not Transmit UK Postal Check Digit
(00h)

Japan Postal

Parameter # F0h, 22h

To enable or disable Japan Postal, scan the appropriate bar code below.

***Enable Japan Postal (01h)**

Disable Japan Postal (00h)

Australian Postal

Parameter # F0h, 23h

To enable or disable Australian Postal, scan the appropriate bar code below.

***Enable Australian Postal (01h)**

Disable Australian Postal (00h)

Dutch Postal

Parameter # F0h, 46h

To enable or disable Dutch Postal, scan the appropriate bar code below.

***Enable Dutch Postal (01h)**

Disable Dutch Postal (00h)

4State Postal

Parameter # F1h 50h

To enable or disable 4State Postal, scan the appropriate bar code below.

Enable 4State Postal (01h)

***Disable 4State Postal (00h)**

Post US4

Parameter # F1h 63h

To enable or disable Post US4, scan the appropriate bar code below.

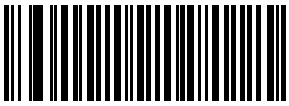
Enable Post US4
(01h)

***Disable Post US4**
(00h)

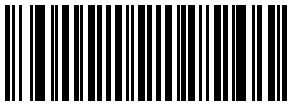
Transmit US Postal Check Digit

Parameter # 5Fh

Select whether to transmit US Postal data with or without the check digit.



***Transmit US Postal Check Digit**
(01h)



Do Not Transmit US Postal Check Digit
(00h)

GS1 DataBar (formerly Reduced Space Symbology)

The variants of GS1 DataBar are DataBar-14, DataBar Expanded, and DataBar Limited. The limited and expanded versions have stacked variants. Scan the appropriate bar codes to enable or disable each variant of GS1 DataBar.

GS1 DataBar-14

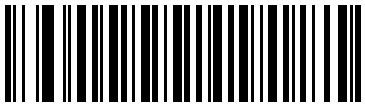
Parameter # F0h 52h.

***Enable GS1 DataBar-14**
(01h)

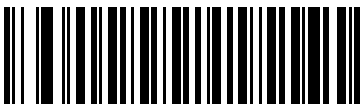
Disable GS1 DataBar 14
(00h)

GS1 DataBar Limited

Parameter # F0h 53h.



***Enable GS1 DataBar Limited**
(01h)

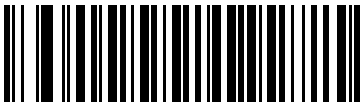


Disable GS1 DataBar Limited
(00h)

GS1 DataBar Expanded

Parameter # F0h 54h.

*Enable GS1 DataBar Expanded
(01h)



Disable GS1 DataBar Expanded
(00h)

Convert GS1 DataBar to UPC/EAN

Parameter # F0h, 8Dh

This parameter only applies to GS1 DataBar-14 and GS1 DataBar Limited symbols not decoded as part of a Composite symbol. Enable this to strip the leading '010' from DataBar-14 and DataBar Limited symbols encoding a single zero as the first digit, and report the bar code as EAN-13.

For bar codes beginning with two or more zeros but not six zeros, this parameter strips the leading '0100' and reports the bar code as UPC-A. The UPC-A Preamble parameter that transmits the system character and country code applies to converted bar codes. Note that neither the system character nor the check digit can be stripped.

Enable Convert GS1 DataBar to UPC/EAN
(01h)

*Disable Convert GS1 DataBar to UPC/EAN
(00h)

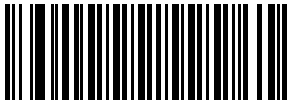
Composite

Composite CC-C

Parameter # F0h 55h

Scan a bar code below to enable or disable Composite bar codes of type CC-C.

Enable CC-C
(01h)



***Disable CC-C**
(00h)

Composite CC-A/B

Parameter # F0h 56h

Scan a bar code below to enable or disable Composite bar codes of type CC-A/B.

Enable CC-A/B
(01h)

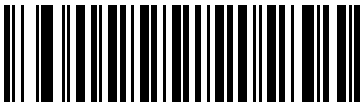
***Disable CC-A/B**
(00h)

Composite TLC-39

Parameter # F0h 73h

Scan a bar code below to enable or disable Composite bar codes of type TLC-39.

Enable TLC39
(01h)



***Disable TLC39**
(00h)

UPC Composite Mode

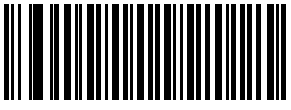
Parameter # F0h 58h

Select an option for linking UPC symbols with a 2D symbol during transmission as if they were one symbol:

- Select **UPC Never Linked** to transmit UPC bar codes regardless of whether a 2D symbol is detected.
- Select **UPC Always Linked** to transmit UPC bar codes and the 2D portion.
  If 2D is not present, the UPC bar code does not transmit.
- If you select **Autodiscriminate UPC Composites**, the scanner determines if there is a 2D portion, then transmits the UPC, as well as the 2D portion if present.

UPC Never Linked
(00h)

***UPC Always Linked**
(01h)



Autodiscriminate UPC Composites
(02h)

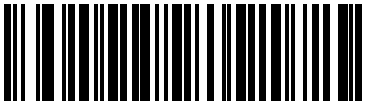
Composite Beep Mode

Parameter # F0h, 8Eh

To select the number of decode beeps when a composite bar code is decoded, scan the appropriate bar code.

Single Beep after both are decoded (00h)

***Beep as each code type is decoded (01h)**



Double Beep after both are decoded (02h)

GS1-128 Emulation Mode for GS1 Composite Codes (formerly UCC/EAN Code 128 Emulation Mode for UCC/EAN Composite Codes)

Parameter # F0h, ABh

Select whether to enable or disable this mode.

Enable GS1-128 Emulation Mode for GS1 Composite Codes (01h)

***Disable GS1-128 Emulation Mode for GS1 Composite Codes (00h)**

2D Symbologies

Enable/Disable PDF417

Parameter # 0Fh

To enable or disable PDF417, scan the appropriate bar code below.

***Enable PDF417**
(01h)

Disable PDF417
(00h)

Enable/Disable MicroPDF417

Parameter # E3h

To enable or disable MicroPDF417, scan the appropriate bar code below.

Enable MicroPDF417
(01h)

***Disable MicroPDF417**
(00h)

Code 128 Emulation

Parameter # 7Bh

Enable this parameter to transmit data from certain MicroPDF417 symbols as Code 128. *AIM Code ID Character (01h) on page 4-13* must be enabled for this parameter to work.

Enable Code 128 Emulation to transmit these MicroPDF417 symbols with one of the following prefixes:

]C1	if the first codeword is 903-905
]C2	if the first codeword is 908 or 909
]C0	if the first codeword is 910 or 911

Disable Code 128 Emulation to transmit these MicroPDF417 symbols with one of the following prefixes:

]L3	if the first codeword is 903-905
]L4	if the first codeword is 908 or 909
]L5	if the first codeword is 910 or 911

Scan a bar code below to enable or disable Code 128 Emulation.

NOTE Linked MicroPDF codewords 906, 907, 912, 914, and 915 are not supported. Use GS1 Composites instead.

Enable Code 128 Emulation (01h)

***Disable Code 128 Emulation (00h)**

Data Matrix

Parameter # F0h, 24h

To enable or disable Data Matrix, scan the appropriate bar code below.

***Enable Data Matrix (01h)**

Disable Data Matrix (00h)

Data Matrix Inverse

Parameter # F1h 4Ch

This parameter sets the Data Matrix inverse decoder setting. Options are:

- **Regular Only** - the scanner decodes regular Data Matrix bar codes only.
- **Inverse Only** - the scanner decodes inverse Data Matrix bar codes only.
- **Inverse Autodetect** - the scanner decodes both regular and inverse Data Matrix bar codes.

***Regular (00h)**

Inverse Only (01h)

Inverse Autodetect (02h)

Maxicode

Parameter # F0h, 26h

To enable or disable Maxicode, scan the appropriate bar code below.

***Enable Maxicode (01h)**

Disable Maxicode (00h)

QR Code

Parameter # F0h,25h

To enable or disable QR Code, scan the appropriate bar code below.

***Enable QR Code (01h)**

Disable QR Code (00h)

MicroQR

Parameter # F1h 3Dh

To enable or disable MicroQR, scan the appropriate bar code below.

***Enable MicroQR**
(01h)

Disable MicroQR
(00h)

QR Inverse

Parameter # F1h 4Bh

This parameter sets the QR inverse decoder setting. Options are:

- **Regular Only** - the scanner decodes regular QR bar codes only.
- **Inverse Only** - the scanner decodes inverse QR bar codes only.
- **Inverse Autodetect** - the scanner decodes both regular and inverse QR bar codes.

***Regular**
(00h)

Inverse Only
(01h)

Inverse Autodetect
(02h)

Aztec

Parameter # F1h 3Eh

To enable or disable Aztec, scan the appropriate bar code below.

***Enable Aztec**
(01h)

Disable Aztec
(00h)

Aztec Inverse

Parameter # F1h 4Dh

This parameter sets the Aztec inverse decoder setting. Options are:

- **Regular Only** - the scanner decodes regular Aztec bar codes only.
- **Inverse Only** - the scanner decodes inverse Aztec bar codes only.
- **Inverse Autodetect** - the scanner decodes both regular and inverse Aztec bar codes.

***Regular**
(00h)

Inverse Only
(01h)

Inverse Autodetect
(02h)

Redundancy Level

Parameter # 4Eh

The digital scanner offers four levels of decode redundancy. Select higher redundancy levels for decreasing levels of bar code quality. As redundancy levels increase, the digital scanner's aggressiveness decreases.

Select the redundancy level appropriate for the bar code quality.

Redundancy Level 1

The following code types must be successfully read twice before being decoded:

Table 13-2 *Redundancy Level 1 Codes*

Code Type	Code Length
Codabar	8 characters or less
MSI	4 characters or less
D 2 of 5	8 characters or less
I 2 of 5	8 characters or less

Redundancy Level 2

The following code types must be successfully read twice before being decoded:

Table 13-3 *Redundancy Level 2 Codes*

Code Type	Code Length
All	All

Redundancy Level 3

Code types other than the following must be successfully read twice before being decoded. The following codes must be read three times:

Table 13-4 *Redundancy Level 3 Codes*

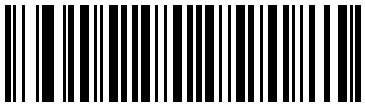
Code Type	Code Length
MSI Plessey	4 characters or less
D 2 of 5	8 characters or less
I 2 of 5	8 characters or less
Codabar	8 characters or less

Redundancy Level 4

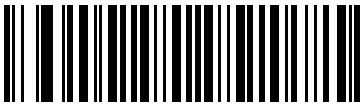
The following code types must be successfully read three times before being decoded:

Table 13-5 *Redundancy Level 4 Codes*

Code Type	Code Length
All	All



***Redundancy Level 1**
(01h)



Redundancy Level 2
(02h)

Redundancy Level 3
(03h)

Redundancy Level 4
(04h)

Security Level

Parameter # 4Dh

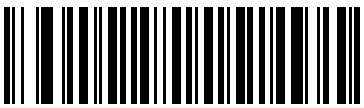
The digital scanner offers four levels of decode security for delta bar codes, which include the Code 128 family, UPC/EAN, and Code 93. Select increasing levels of security for decreasing levels of bar code quality. There is an inverse relationship between security and digital scanner aggressiveness, so choose only that level of security necessary for any given application.

- **Security Level 0:** This setting allows the digital scanner to operate in its most aggressive state, while providing sufficient security in decoding most “in-spec” bar codes.
- **Security Level 1:** This default setting eliminates most misdecodes.
- **Security Level 2:** Select this option if Security level 1 fails to eliminate misdecodes.
- **Security Level 3:** If you selected Security Level 2 and misdecodes still occur, select this security level. Be advised, selecting this option is an extreme measure against mis-decoding severely out of spec bar codes. Selecting this level of security significantly impairs the decoding ability of the digital scanner. If you need this level of security, try to improve the quality of the bar codes.

Security Level 0
(00h)

***Security Level 1**
(01h)

Security Level 2
(02h)



Security Level 3
(03h)

Intercharacter Gap Size

Parameter # F0h, 7Dh

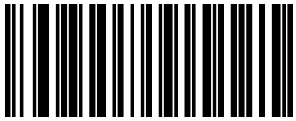
The Code 39 and Codabar symbologies have an intercharacter gap that is typically quite small. Due to various bar code-printing technologies, this gap can grow larger than the maximum size allowed, preventing the digital scanner from decoding the symbol. If this problem occurs, scan the **Large Intercharacter Gaps** parameter to tolerate these out-of-specification bar codes.

***Normal Intercharacter Gaps (06h)**

Large Intercharacter Gaps (0Ah)

Report Version

Scan the bar code below to report the version of software installed in the digital scanner.



Report Software Version

Macro PDF Features

Macro PDF is a special feature for concatenating multiple PDF symbols into one file. The digital scanner can decode symbols that are encoded with this feature, and can store more than 64 Kb of decoded data stored in up to 50 MacroPDF symbols.

CAUTION When printing, keep each Macro PDF sequence separate, as each sequence has unique identifiers. Do not mix bar codes from several Macro PDF sequences, even if they encode the same data. When scanning Macro PDF sequences, scan the entire Macro PDF sequence without interruption. If, when scanning a mixed sequence, the digital scanner emits two long low beeps (Low/Low) this indicates an inconsistent file ID or inconsistent symbology error.

Flush Macro Buffer

This flushes the buffer of all decoded Macro PDF data stored to that point, transmits it to the host device, and aborts from Macro PDF mode.

Flush Macro PDF Buffer

Abort Macro PDF Entry

This clears all currently-stored Macro PDF data in the buffer without transmission and aborts from Macro PDF mode.

Abort Macro PDF Entry

Chapter 14 Driver's License Set Up (DS6708-DL)

Introduction

The DS6708-DL digital scanner is capable of parsing out information from standard US driver's licenses and certain other American Association of Motor Vehicle Administrators (AAMVA) compliant ID cards. Parsing can be achieved two different ways: with internally embedded algorithms or with Motorola's server based parsing algorithms.

- Internally embedded algorithms - algorithms internally embedded in the digital scanner are set in motion by scanning bar codes to produce formatted data. The formatted data can be used for age verification, credit card application information and more.
- Server based parsing algorithms - the digital scanner recognizes the same ID cards but encrypts the content and sends the encrypted content to a host side application. The host side application uses Motorola's server based parsing algorithms, provided as a .DLL, to produce formatted data.

This chapter describes how to program the Symbol DS6708-DL digital scanner to read and utilize the data contained in the 2D bar codes on US driver's licenses and AAMVA compliant ID cards.

Driver's License Parsing

There are three options available for programming the digital scanner:

- No driver's license parsing (default) - disables the feature.
- Embedded driver's license parsing - Motorola software (.DLL) is NOT required.

  Scan the bar codes on the following pages in the order desired to indicate the sequence of data fields to be output by the digital scanner. See *Parsing Driver's License Data Fields (Embedded Driver's License Parsing) on page 14-3* for more information.

  As jurisdictional updates become available, Motorola updates a series of bar codes on the Motorola Web site: http//www.motorola.com/enterprisemobility/support.

  These bar codes contain embedded software. When scanned, in conjunction with the bar codes on *page 14-3*, jurisdictional software updates download to the digital scanner. The updates are stored in the digital scanner's Flash memory and are activated when the digital scanner is used next.
- Server based driver's license parsing - Motorola software (.DLL) IS required.

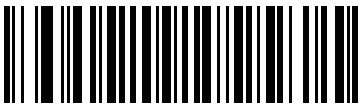
  The digital scanner recognizes the same ID cards, encrypts the content and sends it to a host side application that can use Motorola's *server based* parsing algorithms. Download/install the software from the Motorola Web site at: http//www.motorola.com/enterprisemobility/support.

  When the Motorola .DLL installs on the host server along with a custom driver's license application, the Symbol DS6708-DL digital scanner can read 2D bar codes on standard US driver's licenses and AAMVA compliant ID cards to produce formatted data. The data can be used for age verification, credit card application information and more.

  The Motorola driver's license Software Developer Kit (SDK), available on CD from Motorola, provides scanner software, sample code, a demo application and Help to develop the application necessary to generate formatted driver's license information.

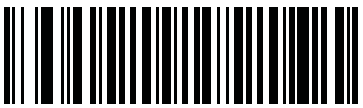
  As jurisdictional updates become available, Motorola updates the .DLL on the Motorola Web site.

Scan the appropriate bar code below to program the digital scanner.



***No Driver's License Parsing**

Embedded Driver's License Parsing



Server Based Driver's License Parsing

Parsing Driver's License Data Fields (Embedded Driver's License Parsing)

To begin programming a parsing rule:

1. Scan **Begin New Driver's License Parse Rule** below.
2. Scan any of the field bar codes on the following pages, or ***Send Keystroke (Control Characters and Keyboard Characters) on page 14-22*** to complete the parsing rule.
3. When each appropriate bar code scans and the entire rule is entered, scan **Save Driver's License Parse Rule** to save the rule.

✓ ***NOTE*** Only ONE driver's license parsing rule may be stored in memory at any time. Saving a new rule replaces the prior rule.

You can abort the current programming sequence at any time during programming. To abort the programming sequence, scan **Quit Entering Driver's License Rule** below. Any previously saved rule is retained.

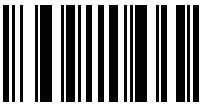
To erase a programmed saved rule, scan **Erase Driver's License Parse Rules**.

Driver's License Parse Field Bar Codes

Begin New Driver's License Parse Rule

Save Driver's License Parse Rule

Quit Entering Driver's License Rule



Erase Driver's License Parse Rules

Driver's License Parse Field Bar Codes (continued)

The currently supported parse fields begin below. Not all IDs present data in the same format. For example, some IDs may have separate fields for first name, last name and middle initial and others may have a single field with the entire name. In addition, some IDs may expire on the subject's birth date and the actual expiration date field may only indicate the year. In order to present data in a consistent format, the following nine bar codes return data that may be calculated from the actual data contained within the ID bar code.

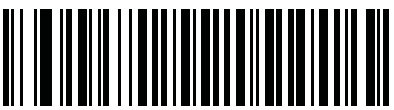
First Name

Middle Name/Initial

Last Name

Name Suffix

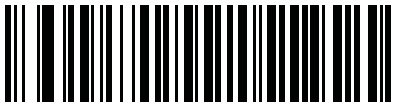
Name Prefix



Expiration Date

Birth Date

Driver's License Parse Field Bar Codes (continued)



Issue Date

ID Number (Formatted)

AAMVA Parse Field Bar Codes

AAMVA Issuer ID

Full Name

Last Name

First Name

Middle Name / Initial

Name Suffix

Name Prefix

AAMVA Parse Field Bar Codes (continued)

Mailing Address Line 1

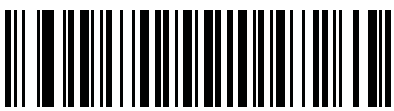
Mailing Address Line 2

Mailing Address City

Mailing Address State

Mailing Address Postal Code

Home Address Line 1



Home Address Line 2

AAMVA Parse Field Bar Codes (continued)

Home Address City

Home Address State

Home Address Postal Code

License ID Number

License Class

License Restrictions

License Endorsements

AAMVA Parse Field Bar Codes (continued)

Height (Feet and/or Inches)

Height (Centimeters)

Weight (Pounds)

Weight (Kilograms)

Eye Color

Hair Color

License Expiration Date

AAMVA Parse Field Bar Codes (continued)

Birth Date

Gender

License Issue Date

Social Security Number

Permit Class

Permit Expiration Date

Permit ID Number

AAMVA Parse Field Bar Codes (continued)

Permit Issue Date

Permit Restrictions

Permit Endorsements

AKA Social Security Name

AKA Full Name

AKA Last Name

AKA First Name

AAMVA Parse Field Bar Codes (continued)

AKA Middle Name / Initial

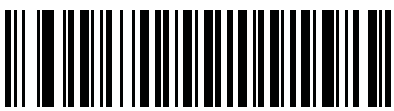
AKA Name Suffix

AKA Name Prefix

AKA Birth Date

Issue Timestamp

Number of Duplicates



Medical Codes

AAMVA Parse Field Bar Codes (continued)

Organ Donor

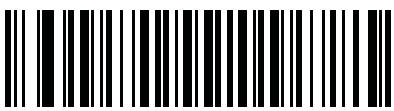
Nonresident

Customer ID

Weight Range

Document Discriminator

Country



Federal Commission Codes

AAMVA Parse Field Bar Codes (continued)

Place of Birth

Audit Information

Inventory Control

Race / Ethnicity

Std Vehicle Class

Std Endorsements

Std Restrictions

AAMVA Parse Field Bar Codes (continued)

Class Description

Endorsement Description

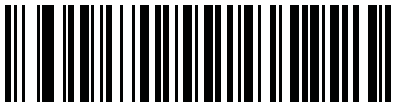
Restrictions Description

Height in Inches

Height in Centimeters

Parser Version ID Bar Codes

Include this field to emit embedded parser software version identification

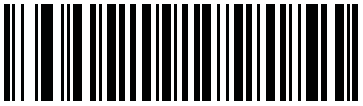


Parser Version ID

Parsing Rule Example

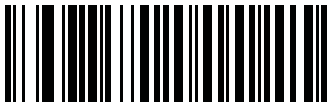
Scan the following bar codes in sequence to program the digital scanner to extract and transmit first, middle and last names; mailing address line 1; mailing address line 2; mailing address city; mailing address state; mailing address postal code; and, date of birth. Then, scan a driver's license bar code.

1



Embedded Driver's License Parsing

2



Begin New Driver's License Parse Rule

3

First Name

4

Send Space

5

Middle Name / Initial

6

Send Space

Parsing Rule Example (continued)

7

Last Name

8

Send Control M (Carriage Return)

9

Mailing Address Line 1

10

Send Space

11

Mailing Address Line 2

12

Send Control M (Carriage Return)

Parsing Rule Example (continued)

13

Mailing Address City

14

Send Space

15

Mailing Address State

16

Send Space

17

Mailing Address Postal Code

Parsing Rule Example (continued)

18

Send Control M (Carriage Return)

19

Birth Date

20

Send Control M (Carriage Return)

21

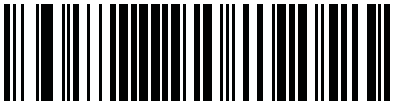
Save Driver's Licence Parse Rule

Field Update Procedure

Scan the following bar codes in order to perform a field update.

This update COMPLETELY REPLACES any prior updates that were done and overrides any embedded parsing software currently programmed in the digital scanner.

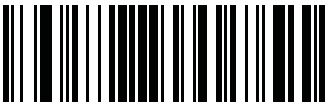
1. **Field Update Start**.



Field Update Start

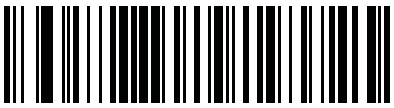
2. Scan the entire set of PDF bar codes provided separately.

3. **Field Update End**.



Field Update End

Scan **Erase all Field Updates** to completely remove all previous updates. It is not necessary to scan this bar code before performing a normal field update. Scanning this bar code ensures that only the parsing software currently in the digital scanner is used for parsing.



Erase all Field Updates

User Preferences

Set Default Parameter

Scan this bar code to return all parameters to the default values listed in *Table A-1 on page A-1*.

***Set All Defaults**

Send Keystroke (Control Characters and Keyboard Characters)

Control Characters

Scan a **Send** bar code for the keystroke to send.

Send Control A

Send Control B

Control Characters (continued)

Send Control C

Send Control D

Send Control E

Send Control F

Send Control G

Send Control H

Send Control I (Tab)

Control Characters (continued)

Send Control J

Send Control K

Send Control L

Send Control M (Carriage Return)

Send Control N

Send Control O

Send Control P

Control Characters (continued)

Send Control Q

Send Control R

Send Control S

Send Control T

Send Control U

Send Control V

Send Control W

Control Characters (continued)

Send Control X

Send Control Y

Send Control Z

Send Control [

**Send Control **

Send Control]

Control Characters (continued)

Send Control 6

Send Control -

Keyboard Characters

Scan a **Send** bar code for the keyboard characters to send.

Send Space

Send !

Send “

Send #

Keyboard Characters (continued)

Send $

Send %

Send &

Send ‘

Send (

Send)

Send *

Keyboard Characters (continued)

Send +

Send ,

Send -

Send .

Send /

Send 0

Send 1

Keyboard Characters (continued)

Send 2

Send 3

Send 4

Send 5

Send 6

Send 7

Send 8

Keyboard Characters (continued)

Send 9

Send :

Send ;

Send <

Send =

Send >

Send ?

Keyboard Characters (continued)

Send @

Send A

Send B

Send C

Send D

Send E

Send F

Keyboard Characters (continued)

Send G

Send H

Send I

Send J

Send K

Send L

Send M

Keyboard Characters (continued)

Send N

Send O

Send P

Send Q

Send R

Send S

Send T

Keyboard Characters (continued)

Send U

Send V

Send W

Send X

Send Y

Send Z

Send [

Keyboard Characters (continued)

**Send **

Send]

Send ^

Send _

Send `

Send a

Send b

Keyboard Characters (continued)

Send c

Send d

Send e

Send f

Send g

Send h

Send i

Keyboard Characters (continued)

Send j

Send k

Send l

Send m

Send n

Send o

Send p

Keyboard Characters (continued)

Send q

Send r

Send s

Send t

Send u

Send v

Send w

Keyboard Characters (continued)

Send x

Send y

Send z

Send {

Send |

Send }

Send ~

Chapter 15 Advanced Data Formatting

Introduction

Advanced Data Formatting (ADF) is a means of customizing data before transmission to the host device. Use ADF to edit scan data to suit particular requirements.

To implement ADF, scan a related series of bar codes, which begin on *page 15-7*, or install the 123Scan utility (see *Chapter 12, 123Scan*) which allows programming the digital scanner with ADF rules.

Avoid using ADF formatting with bar codes containing more than 60 characters. To add a prefix or suffix value for such bar codes, use *Prefix/Suffix Values on page 4-14*. Using ADF with longer bar codes transmits the bar code in segments of length 252 or less (depending on the host selected), and applies the rule to each segment

Rules: Criteria Linked to Actions

ADF uses **rules** to customize data. These rules perform detailed actions when the data meets certain criteria. One rule may consist of single or multiple criteria applied to single or multiple actions.

For instance, a data formatting rule could be:

Criteria*:* *When scan data is Code 39, length 12, and data at the start position is the string "129"*,

Actions*:* *pad all sends with zeros to length 8,*
send all data up to X,
send a space.

Scanning a Code 39 bar code of 1299X1559828 transmits the following: 00001299<space>. If you scan a Code 39 bar code of 1299X15598, this rule is ignored because the bar code did not meet the length criteria.

The rule specifies the editing conditions and requirements before data transmission occurs.

Using ADF Bar Codes

When programming a rule, make sure the rule is logically correct. Plan ahead before scanning.

To program each data formatting rule:

- **Start the Rule**. Scan the *Begin New Rule bar code on page 15-7*.
- **Specify Criteria**. Scan the bar codes for all pertinent criteria. Criteria can include code type (e.g., Code 128), code length, or data that contains a specific character string (e.g., the digits “129”). See *Criteria on page 15-10*.
- **Select Actions**. Scan all actions related to, or affecting, these criteria. The actions of a rule specify how to format the data for transmission. See *Actions on page 15-26*.
- **Save the Rule**. Scan the *Save Rule bar code on page 15-8*. This places the rule in the “top” position in the rule buffer.
- To correct any errors, see *Erase on page 15-8* to erase criteria, actions, and entire rules.

.*Beeper Definitions on page 2-2* guide through the programming steps.

ADF Bar Code Menu Example

This section provides an example of how to enter and use ADF rules for scan data.

An auto parts distribution center wants to encode manufacturer ID, part number, and destination code into their own Code 128 bar codes. The distribution center also has products that carry UPC bar codes, placed there by the manufacturer. The Code 128 bar codes have the following format:

MMMMMPPPPPDD

Where: M = Manufacturer ID
P = Part Number
D = Destination Code

The distribution center uses a PC with dedicated control characters for manufacturer ID <CTRL M>, part number <CTRL P>, and destination code <CTRL D>. At this center the UPC data is treated as manufacturer ID code.

The following rules must be entered:

When scanning data of code type Code 128, send the next 5 characters, send the manufacturer ID key <CTRL M>, send the next 5 characters, send the part number key <CTRL P>, send the next 2 characters, send the destination code key <CTRL D>.

When scanning data of code type UPC/EAN, send all data, send the manufacturer ID key <CTRL M>.

To enter these rules, see the following steps.

Rule 1: The Code 128 Scanning Rule

Step	Bar Code	On Page	Beep Indication
1	Begin New Rule	*15-7*	High High
2	Code 128	*15-10*	High High
3	Send next 5 characters	*15-27*	High High
4	Send <CTRL M>	*15-47*	High High
5	Send next 5 characters	*15-27*	High High
6	Send <CTRL P>	*15-47*	High High
7	Send next 2 characters	*15-26*	High High
8	Send <CTRL D>	*15-46*	High High
9	Save Rule	*15-8*	High Low High Low

Rule 2: The UPC Scanning Rule

Step	Bar Code	On Page	Beep Indication
1	Begin New Rule	*15-7*	High High
2	UPC/EAN	*15-12*	High High
3	Send all remaining data	*15-26*	High High
4	Send <CTRL M>	*15-47*	High High
5	Save Rule	*15-8*	High Low High Low

If you make an error while entering this rule, scan the *Quit Entering Rules bar code on page 15-8*. If you already saved the rule, scan the *Erase Previously Saved Rule bar code on page 15-8*.

Alternate Rule Sets

You can group ADF rules into one of four alternate sets which you can turn on and off when needed. This is useful to format the same message in different ways. For example, a Code 128 bar code contains the following information:

Class (2 digits), Stock Number (8) digits, Price (5 digits)

The bar code might look like this:

245671243701500

where:

Class = 24
Stock Number = 56712437
Price = 01500

Ordinarily, data transmits as follows:

24 (class key)
56712437 (stock key)
01500 (enter key)

But, when there is a sale, send only the following:

24 (class key)
56712437 (stock key)

and the cashier keys the price manually.

To implement this, first enter an ADF rule that applies to the normal situation, such as:

> Scan Rule Belongs to Set 1. When scanning a bar code of length 15, send the next 2 characters, send the class key, send the next 8 characters, send the stock key, send the data that remains, send the Enter key.

The “sale” rule may look like this:

> Scan Rule Belongs to Set 2. When scanning a bar code of length 15, send the next 2 characters, send the class key, send the next 8 characters, send the stock key.

To switch between the two sets of rules, program a “switching rule” that specifies the type of bar code to scan to switch between the rule sets. For example, in the case of the “sale” rule above, the rule programmer wants the cashier to scan the bar code “M” before a sale. To do this, enter the following rule:

> When scanning a bar code of length 1 that begins with “M”, select rule set number 1.

Program another rule to switch back.

> When scanning a bar code of length 1 that begins with “N”, turn off rule set number 1.

Or include the switching back to normal rules in the “sale” rule:

> When scanning a bar code of length 15, send the next 2 characters, send the class key, send the next 8 characters, send the stock key, turn off rule set 1.

For optimal results, scan the *Disable All Rule Sets bar code on page 15-9* after programming a rule belonging to an alternate rule set.

In addition to enabling and disabling rule sets within the rules, enable or disable them by scanning the appropriate bar codes on *page 15-9*.

Rules Hierarchy (in Bar Codes)

The order of programming individual rules is important. Program the most general rule first.

All programmed rules are stored in a buffer. As they are programmed, they are stored at the “top” of a rules list. If you create three rules, the list is configured as follows:

> Third Rule
> Second Rule
> First Rule

When you scan data, the rules list is checked from top to bottom to determine if the criteria matches (and therefore, if the actions occur). Input is modified into the data format specified by the first matching set of criteria it finds. Be sure to program the most general rule first.

For example, if the THIRD rule states:

> When scanning a bar code of any length, send all data, then send the ENTER key.

and the SECOND rule states:

> When scanning a Code 128 bar code of length 12, send the first four characters, then send the ENTER key, then send all remaining data.

and you scan a Code 128 bar code of length 12, the THIRD rule applies, and the SECOND rule appears to not function.

Note that using the standard data editing functions also creates ADF rules. Scan options are entered as ADF rules, and the hierarchy mentioned above also applies to them. For the digital scanner, this applies to prefix/suffix programming in the parameter *Scan Data Transmission Format on page 4-15*.

These rules reside in the same “rule list” as ADF Rules, so the order you create them is also important.

Default Rules

Every unit has a default rule to send all scan data. Units with custom software may have one or more default rules burned in. The rules hierarchy checks user programmable rules first, then the default rules. Disable default rules by entering the following general rule in the user programmable buffer:

When receiving scan data, send all data.

Since this rule always applies, ADF never applies the default rules.

ADF Bar Codes

Table 15-1 lists the bar codes available through ADF.

Table 15-1 *ADF Bar Codes*

Parameter	Page Number
Special Commands	*15-7*
Pause Duration	*15-7*
Begin New Rule	*15-7*
Save Rule	*15-8*
Erase	*15-8*
Quit Entering Rules	*15-8*
Disable Rule Set	*15-9*
Criteria	*15-10*
Code Types	*15-10*
Code Lengths	*15-17*
1 Character - *6 Characters*	*15-17*
7 Characters - *13 Characters*	*15-18*
14 Characters - *20 Characters*	*15-19*
21 Characters - *27 Characters*	*15-20*
28 Characters - *30 Characters*	*15-21*
Specific String at Start	*15-21*
Specific String, Any Location	*15-22*
Any Message OK	*15-22*

Table 15-1 *ADF Bar Codes (Continued)*

Table 15-1 *ADF Bar Codes (Continued)*

Parameter	Page Number
Send Graphic User Interface (GUI) Characters	*15-82*
Send GUI 0 - *Send GUI 9*	*15-82*
Send GUI A - *Send GUI Z*	*15-83*
Turn On/Off Rule Sets	*15-87*
Alphanumeric Keyboard	*15-89*
Space - *‘*	*15-89*
0 - *9*	*15-93*
A - *Z*	*15-94*
Cancel	*15-98*
End of Message	*15-98*
a - *z*	*15-98*
{ - *~*	*15-102*

Special Commands

Pause Duration

Use this parameter, along with *Send Pause on page 15-30*, to insert a pause in the data transmission. Set the pause by scanning a two-digit number (i.e., two bar codes) from *Appendix D, Numeric Bar Codes* in 0.1 second intervals. For example, scanning bar codes **0** and **1** inserts a 0.1 second pause; **0** and **5** inserts a 0.5 second delay. To correct an error or change a selection, scan *Cancel on page D-2*.

Pause Duration

Begin New Rule

Scan the bar code below to start entering a new rule

.

Begin New Rule

Save Rule

Scan the bar code below to save the rule.

Save Rule

Erase

Use these bar codes to erase criteria, actions, or rules.

Erase Criteria And Start Again

Erase Actions And Start Again

Erase Previously Saved Rule

Erase All Rules

Quit Entering Rules

Scan the bar code below to quit entering rules.

Quit Entering Rules

Disable Rule Set

Use these bar codes to disable rule sets.

Disable Rule Set 1

Disable Rule Set 2

Disable Rule Set 3

Disable Rule Set 4

Disable All Rule Sets

Criteria

Code Types

Scan the bar codes for all code to be affected by the rule. Scan the codes in succession, prior to selecting other criteria. *To select all code types, do not scan any code type*.

Code 39

Codabar

GS1 DataBar-14

GS1 DataBar Limited

GS1 DataBar Expanded

Code 128

D 2 OF 5

Code Types (continued)

IATA 2 OF 5

I 2 OF 5

Code 93

UPC-A

UPC-E

EAN-8

EAN-13

Code Types (continued)

MSI

GS1-128
(formerly UCC/EAN-128

UPC-E1

Bookland EAN

Trioptic Code 39

Code 11

Code 32

Code Types (continued)

ISBT 128

Coupon Code

US Postnet

US Planet

UK Postal

Japan Postal

Australian Postal

Code Types (continued)

Dutch Postal

4State Postal

Post US4

PDF417

MicroPDF

Macro PDF

Macro MicroPDF

Code Types (continued)

MaxiCode

Data Matrix

QR Code

MicroQR

TLC 39

UPC/EAN Composites

GS1 DataBar and EAN128 Composites

Code Types (continued)

Aztec

Aztec Rune

✓ ***NOTE*** When selecting composite bar codes, enable AIM IDs if parsing UPC or EAN composite data, or data from an application that uses symbol separators.

Code Lengths

Scan these bar codes to define the number of characters the selected code type must contain. Select one length per rule only. *Do not select any code length to select code types of any length*.

1 Character

2 Characters

3 Characters

4 Characters

5 Characters

6 Characters

Code Lengths (continued)

7 Characters

8 Characters

9 Characters

10 Characters

11 Characters

12 Characters

13 Characters

Code Lengths (continued)

14 Characters

15 Characters

16 Characters

17 Characters

18 Characters

19 Characters

20 Characters

Code Lengths (continued)

21 Characters

22 Characters

23 Characters

24 Characters

25 Characters

26 Characters

27 Characters

Code Lengths (continued)

28 Characters

29 Characters

30 Characters

Message Containing A Specific Data String

Use this feature to select whether the formatting affects data that begins with a specific character or data string, or contains a specific character or data string.

There are 5 features:

- Specific String at Start
- Specific String, Any Location
- Any Message OK
- Rule Belongs to Set

Specific String at Start

1. Scan the following bar code.
2. Scan the bar codes representing the desired character or characters (up to a total of 8) using the *Alphanumeric Keyboard on page 15-89*.
3. Scan *End of Message bar code on page 15-98*.

Specific String At Start

Specific String, Any Location

1. Scan the following bar code.
2. Enter a location by scanning a two-digit number representing the ***position*** (use a leading “zero” if necessary) using the *Numeric Keypad on page 15-23*.
3. Scan the bar codes representing the desired character or characters (up to a total of 8) using the *Alphanumeric Keyboard on page 15-89*.
4. Scan *End of Message bar code on page 15-98*.

Specific String Any Location

Any Message OK

Do not scan any bar code to format all selected code types, regardless of information contained.

Numeric Keypad

Do not confuse bar codes on this page with those on the alphanumeric keyboard.

0

1

2

3

4

5

6

Numeric Keypad (continued)

7

8

9

Cancel

Rule Belongs To Set

Select the set to which a rule belongs. There are four possible rule sets. See *Alternate Rule Sets on page 15-3* for more information about rule sets.

Rule Belongs To Set 1

Rule Belongs To Set 2

Rule Belongs To Set 3

Rule Belongs To Set 4

Actions

Select how to format the data for transmission.

Send Data

Send all data that follows, send all data up to a specific character selected from the *Alphanumeric Keyboard on page 15-89*, or send the next *X* characters. Note that only bar codes for **Send Next 1** to **20** appear here, and can be scanned multiple times to send values greater then 20. For instance, to send the next 28 characters, scan **Send Next 20 Characters**, then **Send Next 8 Characters**.

Send Data Up To Character

Send All Data That Remains

Send Next Character

Send Next 2 Characters

Send Next 3 Characters

Send Next 4 Characters

Send Data (continued)

Send Next 5 Characters

Send Next 6 Characters

Send Next 7 Characters

Send Next 8 Characters

Send Next 9 Characters

Send Next 10 Characters

Send Next 11 Characters

Send Data (continued)

Send Next 12 Characters

Send Next 13 Characters

Send Next 14 Characters

Send Next 15 Characters

Send Next 16 Characters

Send Next 17 Characters

Send Next 18 Characters

Send Data (continued)

Send Next 19 Characters

Send Next 20 Characters

Setup Field(s)

Table 15-2 *Setup Field(s) Definitions*

Parameter	Description	Page
Move Cursor		
Move Cursor To a Character	Scan the *Move Cursor To Character*, then any printable ASCII character from the *Alphanumeric Keyboard on page 15-89*. This moves the cursor to the position after the matching character. If the character is not there, the rule fails and ADF tries the next rule.	*15-30*
Move Cursor to Start of Data	Scan this bar code to move cursor to the beginning of the data.	*15-30*
Move Cursor Past a Character	This action moves the cursor past all sequential occurrences of a selected character. For example, if the selected character is ‘A’, then the cursor moves past ‘A’, ‘AA’, ‘AAA’, etc. Scan the *Move Cursor Past Character*, then select a character from the *Alphanumeric Keyboard*. If the character is not there, the cursor does not move (i.e., has no effect).	*15-30*
Skip Ahead “N” Characters	Scan one of these bar codes to select the number of positions ahead to move the cursor.	*15-31*
Skip Back “N” Characters	Scan one of these bar codes to select the number of positions back to move the cursor.	*15-32*
Send Preset Value	Send Values 1 through 6 by scanning the appropriate bar code. Set these values using the prefix/suffix values in *Table 7-4 on page 7-19*. Value 1 = Scan Suffix Value 2 = Scan Prefix Values 3-6 are not applicable	*15-32*

Move Cursor

Scan a bar code below to move the cursor in relation to a specified character. Then enter a character by scanning a bar code from the *Alphanumeric Keyboard on page 15-89*.

NOTE If there is no match and the rule fails, the next rule is checked.

Move Cursor To Character

Move Cursor To Start

Move Cursor Past Character

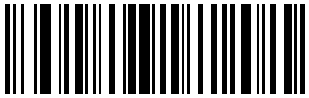
Send Pause

Scan the bar code below to insert a pause in the transmission of data. See *Pause Duration on page 15-7* to set the length of this pause.

Send Pause

Skip Ahead

Use the following bar codes to skip ahead characters.



Skip Ahead 1 Character

Skip Ahead 2 Characters

Skip Ahead 3 Characters

Skip Ahead 4 Characters

Skip Ahead 5 Characters

Skip Ahead 6 Characters

Skip Ahead 7 Characters

Skip Ahead (continued)

Skip Ahead 8 Characters

Skip Ahead 9 Characters

Skip Ahead 10 Characters

Skip Back

Use the following bar codes to skip back characters.

Skip Back 1 Character

Skip Back 2 Characters

Skip Back 3 Characters

Skip Back (continued)

Skip Back 4 Characters

Skip Back 5 Characters

Skip Back 6 Characters

Skip Back 7 Characters

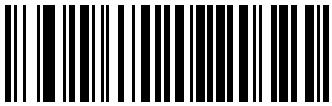
Skip Back 8 Characters

Skip Back 9 Characters

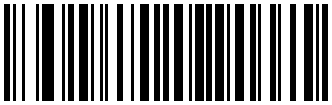
Skip Back 10 Characters

Send Preset Value

Use these bar codes to send preset values. See *Prefix/Suffix Values on page 4-14* to set these values.



Send Prefix



Send Suffix

Modify Data

Modify data as described below. The following actions work for all commands that follow it within a rule. Programming *pad zeros to length 6, send next 3 characters, stop padding, send next 5 characters,* adds three zeros to the first send, and the next send is unaffected by the padding. These options do not apply to the **Send Keystroke** or **Send Preset Value** options.

Remove All Spaces

To remove all spaces in the commands that follow, scan the bar code below.

Remove All Spaces

Crunch All Spaces

To leave one space between words, scan the bar code below. This also removes all leading and trailing spaces.

Crunch All Spaces

Stop Space Removal

Scan the bar code below to disable space removal.

Stop Space Removal

Remove Leading Zeros

Scan the bar code below to remove all leading zeros.

Remove Leading Zeros

Stop Zero Removal

Scan the bar code below to disable the removal of zeros.

Stop Zero Removal

Pad Data with Spaces

To pad data to the left, scan the bar code containing the desired number of spaces. Use **Send** commands to activate this parameter.

Pad Spaces To Length 1

Pad Spaces To Length 2

Pad Spaces To Length 3

Pad Spaces To Length 4

Pad Spaces To Length 5

Pad Spaces To Length 6

Pad Spaces To Length 7

Pad Data with Spaces (continued)

Pad Spaces To Length 8

Pad Spaces To Length 9

Pad Spaces To Length 10

Pad Spaces To Length 11

Pad Spaces To Length 12

Pad Spaces To Length 13

Pad Spaces To Length 14

Pad Data with Spaces (continued)

Pad Spaces To Length 15

Pad Spaces To Length 16

Pad Spaces To Length 17

Pad Spaces To Length 18

Pad Spaces To Length 19

Pad Spaces To Length 20

Pad Spaces To Length 21

Pad Data with Spaces (continued)

Pad Spaces To Length 22

Pad Spaces To Length 23

Pad Spaces To Length 24

Pad Spaces To Length 25

Pad Spaces To Length 26

Pad Spaces To Length 27

Pad Spaces To Length 28

Pad Data with Spaces (continued)

Pad Spaces To Length 29

Pad Spaces To Length 30

Stop Pad Spaces

Pad Data with Zeros

To pad data to the left, scan the bar code containing the desired number of zeros. Use **Send** commands to activate this parameter.

Pad Zeros To Length 1

Pad Zeros To Length 2

Pad Zeros To Length 3

Pad Data with Zeros (continued)

Pad Zeros To Length 4

Pad Zeros To Length 5

Pad Zeros To Length 6

Pad Zeros To Length 7

Pad Zeros To Length 8

Pad Zeros To Length 9

Pad Zeros To Length 10

Pad Data with Zeros (continued)

Pad Zeros To Length 11

Pad Zeros To Length 12

Pad Zeros To Length 13

Pad Zeros To Length 14

Pad Zeros To Length 15

Pad Zeros To Length 16

Pad Zeros To Length 17

Pad Data with Zeros (continued)

Pad Zeros To Length 18

Pad Zeros To Length 19

Pad Zeros To Length 20

Pad Zeros To Length 21

Pad Zeros To Length 22

Pad Zeros To Length 23

Pad Zeros To Length 24

Pad Data with Zeros (continued)

Pad Zeros To Length 25

Pad Zeros To Length 26

Pad Zeros To Length 27

Pad Zeros To Length 28

Pad Zeros To Length 29

Pad Zeros To Length 30

Stop Pad Zeros

Beeps

Select a beep sequence for each ADF rule.

Beep Once

Beep Twice

Beep Three Times

Send Keystroke (Control Characters and Keyboard Characters)

Control Characters

Scan a **Send** bar code for the keystroke to send.

Send Control 2

Send Control A

Send Control B

Control Characters (continued)

Send Control C

Send Control D

Send Control E

Send Control F

Send Control G

Send Control H

Send Control I

Control Characters (continued)

Send Control J

Send Control K

Send Control L

Send Control M

Send Control N

Send Control O

Send Control P

Control Characters (continued)

Send Control Q

Send Control R

Send Control S

Send Control T

Send Control U

Send Control V

Send Control W

Control Characters (continued)

Send Control X

Send Control Y

Send Control Z

Send Control [

**Send Control **

Send Control]

Control Characters (continued)

Send Control 6

Send Control -

Keyboard Characters

Scan a **Send** bar code for the keyboard characters to send.

Send !

Send “

Send #

Keyboard Characters (continued)

Send $

Send %

Send &

Send ‘

Send (

Send)

Send *

Keyboard Characters (continued)

Send +

Send ,

Send -

Send .

Send /

Send 0

Send 1

Keyboard Characters (continued)

Send 2

Send 3

Send 4

Send 5

Send 6

Send 7

Send 8

Keyboard Characters (continued)

Send 9

Send :

Send ;

Send <

Send =

Send >

Send ?

Keyboard Characters (continued)

Send @

Send A

Send B

Send D

Send E

Send F

Keyboard Characters (continued)

Send G

Send H

Send I

Send J

Send K

Send L

Send M

Keyboard Characters (continued)

Send N

Send O

Send P

Send Q

Send R

Send S

Send T

Keyboard Characters (continued)

Send U

Send V

Send W

Send X

Send Y

Send Z

Send [

Keyboard Characters (continued)

**Send **

Send]

Send ^

Send _

Send `

Send a

Send b

Keyboard Characters (continued)

Send d

Send e

Send f

Send g

Send h

Send i

Keyboard Characters (continued)

Send j

Send k

Send l

Send m

Send n

Send o

Send p

Keyboard Characters (continued)

Send q

Send r

Send s

Send t

Send u

Send v

Send w

Keyboard Characters (continued)

Send x

Send y

Send z

Send {

Send |

Send }

Send ~

Send ALT Characters

Send Alt 2

Send Alt A

Send Alt B

Send Alt C

Send Alt D

Send Alt E

Send Alt F

Send ALT Characters (continued)

Send Alt G

Send Alt H

Send Alt I

Send Alt J

Send Alt K

Send Alt L

Send Alt M

Send ALT Characters (continued)

Send Alt N

Send Alt O

Send Alt P

Send Alt Q

Send Alt R

Send Alt S

Send Alt T

Send ALT Characters (continued)

Send Alt U

Send Alt V

Send Alt W

Send Alt X

Send Alt Y

Send Alt Z

Send Alt [

Send ALT Characters (continued)

**Send Alt **

Send Alt]

Send Keypad Characters

Send Keypad *

Send Keypad +

Send Keypad -

Send Keypad .

Send Keypad /

Send Keypad 0

Send Keypad 1

Send Keypad Characters (continued)

Send Keypad 2

Send Keypad 3

Send Keypad 4

Send Keypad 5

Send Keypad 6

Send Keypad 7

Send Keypad 8

Send Keypad Characters (continued)

Send Keypad 9

Send Keypad Enter

Send Keypad Numlock

Send Break Key

Send Delete Key

Send Page Up Key

Send End Key

Send Keypad Characters (continued)

Send Page Down Key

Send Pause Key

Send Scroll Lock Key

Send Backspace Key

Send Tab Key

Send Print Screen Key

Send Insert Key

Send Keypad Characters (continued)

Send Home Key

Send Enter Key

Send Escape Key

Send Up Arrow Key

Send Down Arrow Key

Send Left Arrow Key

Send Right Arrow Key

Send Function Key

Send F1 Key

Send F2 Key

Send F3 Key

Send F4 Key

Send F5 Key

Send F6 Key

Send F7 Key

Send Function Key (continued)

Send F8 Key

Send F9 Key

Send F10 Key

Send F11 Key

Send F12 Key

Send F13 Key

Send F14 Key

Send Function Key (continued)

Send F15 Key

Send F16 Key

Send F17 Key

Send F18 Key

Send F19 Key

Send F20 Key

Send F21 Key

Send Function Key (continued)

Send F22 Key

Send F23 Key

Send F24 Key

Send PF1 Key

Send PF2 Key

Send PF3 Key

Send PF4 Key

Send Function Key (continued)

Send PF5 Key

Send PF6 Key

Send PF7 Key

Send PF8 Key

Send PF9 Key

Send PF10 Key

Send PF11 Key

Send Function Key (continued)

Send PF12 Key

Send PF13 Key

Send PF14 Key

Send PF15 Key

Send PF16 Key

Send PF17 Key

Send PF18 Key

Send Function Key (continued)

Send PF19 Key

Send PF20 Key

Send PF21 Key

Send PF22 Key

Send PF23 Key

Send PF24 Key

Send PF25 Key

Send Function Key (continued)

Send PF26 Key

Send PF27 Key

Send PF28 Key

Send PF29 Key

Send PF30 Key

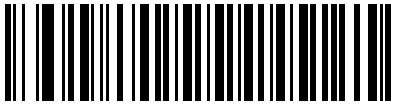
Send Right Control Key

The **Send Right Control Key** action sends a tap (press and release) of the Right Control Key.

Send Right Control Key

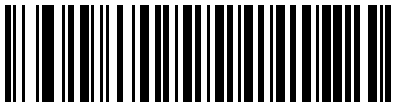
Send Graphic User Interface (GUI) Characters

The **Send Graphic User Interface Character** actions taps the specified key while holding the System Dependent Graphic User Interface (GUI) Key. The definition of the Graphic User Interface key depends on the attached system.

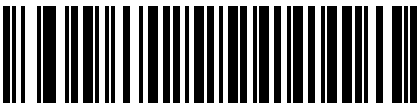


Send GUI 0

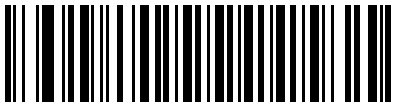
Send GUI 1



Send GUI 2



Send GUI 3



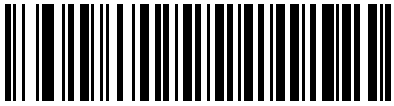
Send GUI 4

Send GUI 5

Send Graphic User Interface (GUI) Characters (continued)

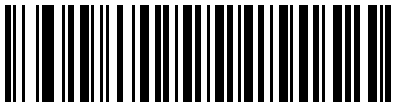
Send GUI 6

Send GUI 7



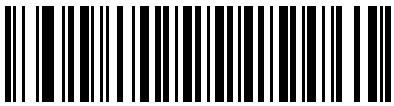
Send GUI 8

Send GUI 9



Send GUI A

Send GUI B



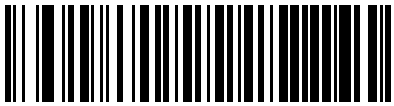
Send GUI C

Send Graphic User Interface (GUI) Characters (continued)

Send GUI D

Send GUI E

Send GUI F



Send GUI G

Send GUI H

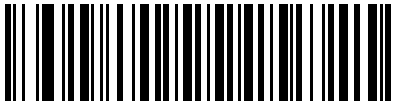
Send GUI I

Send GUI J

Send Graphic User Interface (GUI) Characters (continued)

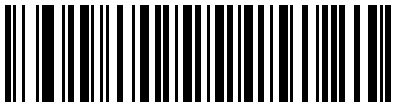
Send GUI K

Send GUI L



Send GUI M

Send GUI N



Send GUI O

Send GUI P

Send GUI Q

Send Graphic User Interface (GUI) Characters (continued)

Send GUI R

Send GUI S

Send GUI T

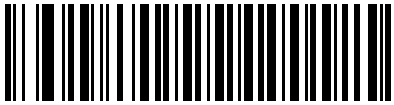
Send GUI U

Send GUI V

Send GUI W

Send GUI X

Send Graphic User Interface (GUI) Characters (continued)



Send GUI Y

Send GUI Z

Turn On/Off Rule Sets

Use these bar codes to turn rule sets on and off.

Turn On Rule Set 1

Turn On Rule Set 2

Turn On Rule Set 3

Turn On Rule Set 4

Turn On/Off Rule Sets (continued)

Use these bar codes to turn rule sets on and off.

Turn Off Rule Set 1

Turn Off Rule Set 2

Turn Off Rule Set 3

Turn Off Rule Set 4

Alphanumeric Keyboard

Space

#

$

%

*

+

-
(Dash)

Alphanumeric Keyboard (continued)

.

,

/

!

“

&

‘

(

Alphanumeric Keyboard (continued)

)

:

;

<

=

>

?

Alphanumeric Keyboard (continued)

@

[

\

]

^

_

(Underscore)

`

Alphanumeric Keyboard (continued)

NOTE Do not confuse the numeric bar codes below with those on the numeric keypad.

0

1

2

3

4

5

Alphanumeric Keyboard (continued)

6

7

8

9

A

B

C

Alphanumeric Keyboard (continued)

D

E

F

G

H

I

J

Alphanumeric Keyboard (continued)

K

L

M

N

O

P

Q

Alphanumeric Keyboard (continued)

R

S

T

U

V

W

X

Alphanumeric Keyboard (continued)

Y

Z

Cancel

End of Message

a

b

c

Alphanumeric Keyboard (continued)

d

e

f

g

h

i

j

Alphanumeric Keyboard (continued)

k

l

m

n

o

p

q

Alphanumeric Keyboard (continued)

r

s

t

u

v

w

x

Alphanumeric Keyboard (continued)

y

z

{

|

}

~

Appendix A Standard Default Parameters

Table A-1 *Standard Default Parameters Table*

Parameter	Parameter Number	Default	Page Number
User Preferences			
Set Default Parameter		All Defaults	*4-4*
Parameter Scanning	ECh	Enable	*4-4*
Beeper Tone	91h	Medium	*4-5*
Beeper Volume	8Ch	High	*4-5*
Power Mode	80h	Continuous On	*4-6*
Time Delay to Low Power Mode	92h	1 Minute	*4-7*
Trigger Mode	8Ah	Auto Aim	*4-8*
Picklist Mode	F0h 92h	Disabled Always	*4-9*
Decode Session Timeout	88h	9.9 Sec	*4-10*
Timeout Between Decodes, Same Symbol	89h	0.6 Sec	*4-10*
Beep After Good Decode	38h	Enable	*4-11*
Fuzzy 1D Processing	F1h, 02h	Enable	*4-11*
Decode Mirror Images	F1h, 19h	Never	*4-12*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Miscellaneous Scanner Options			
Transmit Code ID Character	2Dh	None	*4-13*
Prefix Value	63h, 69h	7013 <CR><LF>	*4-14*
Suffix 1 Value Suffix 2 Value	62h, 68h 64h, 6Ah	7013 <CR><LF>	*4-14*
Scan Data Transmission Format	EBh	Data as is	*4-15*
FN1 Substitution Values	67h, 6Dh	Set	*4-16*
Transmit “No Read” Message	5Eh	Disable	*4-17*
Synapse Interface	F0h, ACh	Standard Synapse Connection	*4-18*
Decoding Preferences			
Decoding Illumination	F0h 2Ah	Enable	*5-3*
Illumination Bank Control	F1h 3Bh	Full Illumination	*5-4*
Decode Aiming Pattern	F0h 32h	Enable	*5-5*
Low Light Enhancement	F1h 64h	Disable	*5-5*
Presentation Mode Field of View	F1h 61h	Default (Reduced)	*5-6*
USB Host Parameters			
USB Device Type		HID Keyboard Emulation	*6-4*
USB Country Keyboard Types (Country Codes)		North American	*6-5*
USB Keystroke Delay		No Delay	*6-7*
USB CAPS Lock Override		Disable	*6-7*
USB Ignore Unknown Characters		Enable	*6-8*
Emulate Keypad		Disable	*6-8*
Emulate Keypad with Leading Zero		Disable	*6-9*
USB Keyboard FN1 Substitution		Disable	*6-9*
Function Key Mapping		Disable	*6-10*
Simulated Caps Lock		Disable	*6-10*
Convert Case		No Case Conversion	*6-11*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
RS-232 Host Parameters			
RS-232 Host Types		Standard[1]	*7-6*
Baud Rate		9600	*7-7*
Parity Type		None	*7-9*
Stop Bit Select		1 Stop Bit	*7-10*
Data Bits		8-Bit	*7-10*
Check Receive Errors		Enable	*7-11*
Hardware Handshaking		None	*7-11*
Software Handshaking		None	*7-13*
Host Serial Response Time-out		2 Sec	*7-15*
RTS Line State		Low RTS	*7-16*
Beep on <BEL>		Disable	*7-16*
Intercharacter Delay		0 msec	*7-17*
Nixdorf Beep/LED Options		Normal Operation	*7-18*
Ignore Unknown Characters		Send Bar Code	*7-18*
IBM 468X/469X Host Parameters			
Port Address		None Selected	*8-4*
Convert Unknown to Code 39		Disable	*8-5*
Wand Emulation Host Parameters			
Wand Emulation Host Types		Symbol OmniLink Interface Controller[1]	*9-4*
Leading Margin		80 msec	*9-5*
Polarity		Bar High/Margin Low	*9-6*
Ignore Unknown Characters		Ignore	*9-6*
Convert All Bar Codes to Code 39		Disable	*9-7*
Convert Code 39 to Full ASCII		Disable	*9-8*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Keyboard Wedge Host Parameters			
Keyboard Wedge Host Type		IBM PC/AT& IBM PC Compatibles[1]	*10-4*
Country Types (Country Codes)		North American	*10-5*
Ignore Unknown Characters		Transmit	*10-7*
Keystroke Delay		No Delay	*10-7*
Intra-Keystroke Delay		Disable	*10-8*
Alternate Numeric Keypad Emulation		Disable	*10-8*
Caps Lock On		Disable	*10-9*
Caps Lock Override		Disable	*10-9*
Convert Wedge Data		No Convert	*10-10*
Function Key Mapping		Disable	*10-10*
FN1 Substitution		Disable	*10-11*
Send and Make Break		Send	*10-11*
Undecoded Scanner Emulation			
Beep Style		Beep on Successful Transmit	*11-4*
Parameter Pass-Through		Parameter Process and Pass Through	*11-5*
Convert Newer Code Types		Convert Newer Code Types	*11-6*
Module Width		20 µs	*11-6*
Convert All Bar Codes to Code 39		Do Not Convert to Code 39	*11-7*
Code 39 Full ASCII Conversion		Disable	*11-7*
Transmission Timeout		3 seconds	*11-8*
Ignore Unknown Characters		Ignore Unknown Characters	*11-9*
Leading Margin		2 ms	*11-9*
Check for Decode LED		Check for Decode LED	*11-10*
123Scan Configuration Tool			
123Scan Configuration		None[1]	*12-1*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
UPC/EAN			
UPC-A	01h	Enable	*13-7*
UPC-E	02h	Enable	*13-7*
UPC-E1	0Ch	Disable	*13-8*
EAN-8/JAN 8	04h	Enable	*13-8*
EAN-13/JAN 13	03h	Enable	*13-9*
Bookland EAN	53h	Disable	*13-9*
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	10h	Ignore	*13-10*
User-Programmable Supplementals Supplemental 1: Supplemental 2:	 F1h 43h F1h 44h		*13-13*
UPC/EAN/JAN Supplemental Redundancy	50h	10	*13-13*
Transmit UPC-A Check Digit	28h	Enable	*13-14*
Transmit UPC-E Check Digit	29h	Enable	*13-14*
Transmit UPC-E1 Check Digit	2Ah	Enable	*13-15*
UPC-A Preamble	22h	System Character	*13-16*
UPC-E Preamble	23h	System Character	*13-17*
UPC-E1 Preamble	24h	System Character	*13-18*
Convert UPC-E to A	25h	Disable	*13-19*
Convert UPC-E1 to A	26h	Disable	*13-19*
EAN-8/JAN-8 Extend	27h	Disable	*13-20*
Bookland ISBN Format	F1h 40h	ISBN-10	*13-21*
UCC Coupon Extended Code	55h	Disable	*13-22*
Code 128			
Code 128	08h	Enable	*13-23*
Set Length(s) for Code 128	D1h D2h	Any Length	*13-23*
GS1-128 (formerly UCC/EAN-128)	0Eh	Enable	*13-25*
ISBT 128	54h	Enable	*13-25*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Code 39			
Code 39	00h	Enable	*13-26*
Trioptic Code 39	0Dh	Disable	*13-26*
Convert Code 39 to Code 32 (Italian Pharmacy Code)	56h	Disable	*13-27*
Code 32 Prefix	E7h	Disable	*13-27*
Set Length(s) for Code 39	12h 13h	2 to 55	*13-28*
Code 39 Check Digit Verification	30h	Disable	*13-30*
Transmit Code 39 Check Digit	2Bh	Disable	*13-30*
Code 39 Full ASCII Conversion	11h	Disable	*13-31*
Buffer Code 39	71h	Disable	*13-31*
Code 93			
Code 93	09h	Disable	*13-34*
Set Length(s) for Code 93	1Ah 1Bh	4 to 55	*13-34*
Code 11			
Code 11	0Ah	Disable	*13-36*
Set Lengths for Code 11	1Ch 1Dh	4 to 55	*13-36*
Code 11 Check Digit Verification	34h	Disable	*13-38*
Transmit Code 11 Check Digit(s)	2Fh	Disable	*13-39*
Interleaved 2 of 5 (ITF)			
Interleaved 2 of 5 (ITF)	06h	Enable	*13-39*
Set Lengths for I 2 of 5	16h 17h	14	*13-40*
I 2 of 5 Check Digit Verification	31h	Disable	*13-42*
Transmit I 2 of 5 Check Digit	2Ch	Disable	*13-42*
Convert I 2 of 5 to EAN 13	52h	Disable	*13-43*
Discrete 2 of 5 (DTF)			
Discrete 2 of 5	05h	Disable	*13-43*
Set Length(s) for D 2 of 5	14h 15h	12	*13-44*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Codabar (NW - 7)			
Codabar	07h	Disable	*13-46*
Set Lengths for Codabar	18h 19h	5 to 55	*13-46*
CLSI Editing	36h	Disable	*13-48*
NOTIS Editing	37h	Disable	*13-48*
MSI			
MSI	0Bh	Disable	*13-49*
Set Length(s) for MSI	1Eh 1Fh	4 to 55	*13-49*
MSI Check Digits	32h	One	*13-51*
Transmit MSI Check Digit	2Eh	Disable	*13-51*
MSI Check Digit Algorithm	33h	Mod 10/Mod 10	*13-52*
Inverse 1D	F1h 4Ah	Regular	*13-53*
Postal Codes			
US Postnet	59h	Enable	*13-54*
US Planet	5Ah	Enable	*13-54*
UK Postal	5Bh	Enable	*13-55*
Transmit UK Postal Check Digit	60h	Enable	*13-55*
Japan Postal	F0h 22h	Enable	*13-56*
Australian Postal	F0h 23h	Enable	*13-56*
Dutch Postal	F0h 46h	Enable	*13-57*
4State Postal	F1h 50h	Disable	*13-57*
Post US4	F1h 63h	Disable	*13-58*
Transmit US Postal Check Digit	5Fh	Enable	*13-58*
GS1 DataBar			
GS1 DataBar-14	F0h 52h	Enable	*13-59*
GS1 DataBar Limited	F0h 53h	Enable	*13-59*
GS1 DataBar Expanded	F0h 54h	Enable	*13-60*
Convert GS1 DataBar to UPC/EAN	F0h 8Dh	Disable	*13-60*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Composite			
Composite CC-C	F0h 55h	Disable	*13-61*
Composite CC-A/B	F0h 56h	Disable	*13-61*
Composite TLC-39	F0h 73h	Disable	*13-62*
UPC Composite Mode	F0h 58h	Always Linked	*13-62*
Composite Beep Mode	F0h 8Eh	Beep As Each Code Type is Decoded	*13-63*
GS1-128 Emulation Mode for GS1 Composite Codes (formerly UCC/EAN Code 128 Emulation Mode for UCC/EAN Composite Codes)	F0h ABh	Disable	*13-63*
2D Symbologies			
PDF417	0Fh	Enable	*13-64*
MicroPDF417	E3h	Disable	*13-64*
Code 128 Emulation	7Bh	Disable	*13-65*
Data Matrix	F0h 24h	Enable	*13-66*
Data Matrix Inverse	F1h 4Ch	Regular	*13-66*
Maxicode	F0h 26h	Enable	*13-67*
QR Code	F0h 25h	Enable	*13-67*
MicroQR	F1h 3Dh	Enable	*13-68*
QR Inverse	F1h 4Bh	Regular	*13-68*
Aztec	F1h 3Eh	Enable	*13-69*
Aztec Inverse	F1h 4Dh	Regular	*13-69*
Symbology-Specific Security Levels			
Redundancy Level	4Eh	1	*13-70*
Security Level	4Dh	1	*13-72*
Intercharacter Gap Size	F0h 7Dh	Normal	*13-73*
Report Version			*13-73*
Macro PDF			
Flush Macro PDF Buffer			*13-74*

[1]User selection is required to configure this interface and this is the most common selection.

Table A-1 *Standard Default Parameters Table (Continued)*

Parameter	Parameter Number	Default	Page Number
Abort Macro PDF Entry			*13-74*
Drivers License Parsing (DS6708-DL only)			
Driver's License Parsing		No Driver's License Parsing	*14-2*
[1]User selection is required to configure this interface and this is the most common selection.			

Appendix B Programming Reference

Symbol Code Identifiers

Table B-1 *Symbol Code Characters*

Code Character	Code Type
A	UPC-A, UPC-E, UPC-E1, EAN-8, EAN-13
B	Code 39, Code 32
C	Codabar
D	Code 128
E	Code 93
F	Interleaved 2 of 5
G	Discrete 2 of 5, or Discrete 2 of 5 IATA
H	Code 11
J	MSI
K	GS1-128 (formerly UCC/EAN-128)
L	Bookland EAN
M	Trioptic Code 39
N	Coupon Code
R	GS1 DataBar Family
T	UCC Composite, TLC 39
X	PDF417, Macro PDF417, Micro PDF417
z	Aztec, Aztec Rune

Table B-1 *Symbol Code Characters (Continued)*

Code Character	Code Type
P00	Data Matrix
P01	QR Code, MicroQR
P02	Maxicode
P03	US Postnet
P04	US Planet
P05	Japan Postal
P06	UK Postal
P08	Dutch Postal
P09	Australian Postal
P0A	4State Postal
P0B	Post US4

AIM Code Identifiers

Each AIM Code Identifier contains the three-character string **]cm** where:

] = Flag Character (ASCII 93)
c = Code Character (see *Table B-2*)
m = Modifier Character (see *Table B-3*)

Table B-2 *Aim Code Characters*

Code Character	Code Type
A	Code 39, Code 39 Full ASCII, Code 32
C	Code 128, Coupon (Code 128 portion)
d	Data Matrix
E	UPC/EAN, Coupon (UPC portion)
e	GS1 DataBar Family
F	Codabar
G	Code 93
H	Code 11
I	Interleaved 2 of 5
L	PDF417, Macro PDF417, Micro PDF417
M	MSI
Q	QR Code, MicroQR
S	Discrete 2 of 5, IATA 2 of 5
U	Maxicode
z	Aztec, Aztec Rune
X	Bookland EAN, Trioptic Code 39, US Postnet, US Planet, UK Postal, Japan Postal, Australian Postal, Dutch Postal, 4State Postal, Post US4

The modifier character is the sum of the applicable option values based on *Table B-3*.

Table B-3 *Modifier Characters*

Code Type	Option Value	Option
Code 39	0	No check character or Full ASCII processing.
	1	Reader has checked one check character.
	3	Reader has checked and stripped check character.
	4	Reader has performed Full ASCII character conversion.
	5	Reader has performed Full ASCII character conversion and checked one check character.
	7	Reader has performed Full ASCII character conversion and checked and stripped check character.
	Example: A Full ASCII bar code with check character W, **A+I+MI+DW**, is transmitted as **]A7**AIMID where 7 = (3+4).	
Trioptic Code 39	0	No option specified at this time. Always transmit 0.
	Example: A Trioptic bar code 412356 is transmitted as **]X0**412356	
Code 128	0	Standard data packet, no Function code 1 in first symbol position.
	1	Function code 1 in first symbol character position.
	2	Function code 1 in second symbol character position.
	Example: A Code (EAN) 128 bar code with Function 1 character ^{FNC1} in the first position, AIMID is transmitted as **]C1**AIMID	
I 2 of 5	0	No check digit processing.
	1	Reader has validated check digit.
	3	Reader has validated and stripped check digit.
	Example: An I 2 of 5 bar code without check digit, 4123, is transmitted as **]I0**4123	
Codabar	0	No check digit processing.
	1	Reader has checked check digit.
	3	Reader has stripped check digit before transmission.
	Example: A Codabar bar code without check digit, 4123, is transmitted as **]F0**4123	
Code 93	0	No options specified at this time. Always transmit 0.
	Example: A Code 93 bar code 012345678905 is transmitted as **]G0**012345678905	
MSI	0	Check digits are sent.
	1	No check digit is sent.
	Example: An MSI bar code 4123, with a single check digit checked, is transmitted as **]M1**4123	

Table B-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
D 2 of 5	0	No options specified at this time. Always transmit 0.
	Example: A D 2 of 5 bar code 4123, is transmitted as **]S0**4123	
UPC/EAN	0	Standard data packet in full EAN format, i.e. 13 digits for UPC-A, UPC-E, and EAN-13 (not including supplemental data).
	1	Two digit supplemental data only.
	2	Five digit supplemental data only.
	3	Combined data packet comprising 13 digits from EAN-13, UPC-A or UPC-E symbol and 2 or 5 digits from supplemental symbol.
	4	EAN-8 data packet.
	Example: A UPC-A bar code 012345678905 is transmitted as **]E0**0012345678905	
Bookland EAN	0	No options specified at this time. Always transmit 0.
	Example: A Bookland EAN bar code 123456789X is transmitted as **]X0**123456789X	
Code 11	0	Single check digit
	1	Two check digits
	3	Check characters validated but not transmitted.
GS1 DataBar Family		No option specified at this time. Always transmit 0. GS1 DataBar-14 and GS1 DataBar Limited transmit with an Application Identifier “01”. Note: In GS1-128 (formerly UCC/EAN-128) emulation mode, GS1 DataBar is transmitted using Code 128 rules (i.e.,]C1).
	Example: A GS1 DataBar-14 bar code 100123456788902 is transmitted as **]e**001100123456788902.	
EAN.UCC Composites (GS1 DataBar, GS1-128, 2D portion of UPC composite)		Native mode transmission. Note: UPC portion of composite is transmitted using UPC rules.
	0	Standard data packet.
	1	Data packet containing the data following an encoded symbol separator character.
	2	Data packet containing the data following an escape mechanism character. The data packet does not support the ECI protocol.
	3	Data packet containing the data following an escape mechanism character. The data packet supports the ECI protocol.
		GS1-128 (formerly UCC/EAN-128) emulation Note: UPC portion of composite is transmitted using UPC rules.
	1	Data packet is a GS1-128 (formerly UCC/EAN-128) symbol (i.e., data is preceded with]JC1).

Table B-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
PDF417, Micro PDF417	0	Reader set to conform to protocol defined in 1994 PDF417 symbology specifications. **Note:** When this option is transmitted, the receiver cannot reliably determine whether ECIs have been invoked or whether data byte 92_{DEC} has been doubled in transmission.
	1	Reader set to follow the ECI protocol (Extended Channel Interpretation). All data characters 92_{DEC} are doubled.
	2	Reader set for Basic Channel operation (no escape character transmission protocol). Data characters 92_{DEC} are not doubled. **Note:** When decoders are set to this mode, unbuffered Macro symbols and symbols requiring the decoder to convey ECI escape sequences cannot be transmitted.
	3	The bar code contains a GS1-128 (formerly UCC/EAN-128) symbol, and the first codeword is 903-907, 912, 914, 915.
	4	The bar code contains a GS1-128 (formerly UCC/EAN-128) symbol, and the first codeword is in the range 908-909.
	5	The bar code contains a GS1-128 (formerly UCC/EAN-128) symbol, and the first codeword is in the range 910-911.
	Example: A PDF417 bar code ABCD, with no transmission protocol enabled, is transmitted as]L2ABCD.	
Data Matrix	0	ECC 000-140, not supported.
	1	ECC 200.
	2	ECC 200, FNC1 in first or fifth position.
	3	ECC 200, FNC1 in second or sixth position.
	4	ECC 200, ECI protocol implemented.
	5	ECC 200, FNC1 in first or fifth position, ECI protocol implemented.
	6	ECC 200, FNC1 in second or sixth position, ECI protocol implemented.
MaxiCode	0	Symbol in Mode 4 or 5.
	1	Symbol in Mode 2 or 3.
	2	Symbol in Mode 4 or 5, ECI protocol implemented.
	3	Symbol in Mode 2 or 3, ECI protocol implemented in secondary message.

Table B-3 *Modifier Characters (Continued)*

Code Type	Option Value	Option
QR Code	0	Model 1 symbol.
	1	Model 2 / MicroQR symbol, ECI protocol not implemented.
	2	Model 2 symbol, ECI protocol implemented.
	3	Model 2 symbol, ECI protocol not implemented, FNC1 implied in first position.
	4	Model 2 symbol, ECI protocol implemented, FNC1 implied in first position.
	5	Model 2 symbol, ECI protocol not implemented, FNC1 implied in second position.
	6	Model 2 symbol, ECI protocol implemented, FNC1 implied in second position.
Aztec	0	Aztec symbol.
	C	Aztec Rune symbol.

Appendix C Sample Bar Codes

Code 39

UPC/EAN

UPC-A, 100%

EAN-13, 100%

Code 128

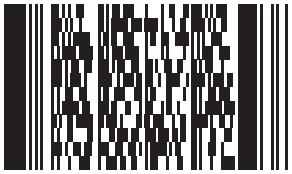
Interleaved 2 of 5

GS1 DataBar-14

NOTE DataBar-14 must be enabled to read the bar code below (see *GS1 DataBar-14 on page 13-59*).

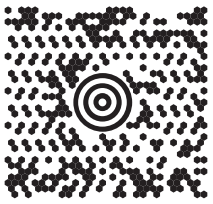
7612341562341

PDF417



Data Matrix

Maxicode



QR Code

US Postnet

UK Postal

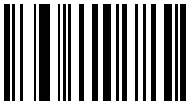
Appendix D Numeric Bar Codes

Numeric Bar Codes

For parameters requiring specific numeric values, scan the appropriately numbered bar code(s).

0

1



2

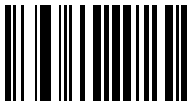
3

4

Numeric Bar Codes (continued)

5

6



7

8

9

Cancel

To correct an error or change a selection, scan the bar code below.

Cancel

Appendix E ASCII Character Sets

Table E-1 *ASCII Value Table*

ASCII Value	Full ASCII Code 39 Encode Char	Keystroke
1000	%U	CTRL 2
1001	$A	CTRL A
1002	$B	CTRL B
1003	$C	CTRL C
1004	$D	CTRL D
1005	$E	CTRL E
1006	$F	CTRL F
1007	$G	CTRL G
1008	$H	CTRL H/**BACKSPACE**[1]
1009	$I	CTRL I/**HORIZONTAL TAB**[1]
1010	$J	CTRL J
1011	$K	CTRL K
1012	$L	CTRL L
1013	$M	CTRL M/**ENTER**[1]
1014	$N	CTRL N
1015	$O	CTRL O

The keystroke in bold transmits only if you enabled Function Key Mapping. Otherwise, the unbold keystroke transmits.

Table E-1 *ASCII Value Table (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char	Keystroke
1016	$P	CTRL P
1017	$Q	CTRL Q
1018	$R	CTRL R
1019	$S	CTRL S
1020	$T	CTRL T
1021	$U	CTRL U
1022	$V	CTRL V
1023	$W	CTRL W
1024	$X	CTRL X
1025	$Y	CTRL Y
1026	$Z	CTRL Z
1027	%A	CTRL [
1028	%B	CTRL \
1029	%C	CTRL]
1030	%D	CTRL 6
1031	%E	CTRL -
1032	Space	Space
1033	/A	!
1034	/B	“
1035	/C	#
1036	/D	$
1037	/E	%
1038	/F	&
1039	/G	‘
1040	/H	(
1041	/I	)
1042	/J	*
1043	/K	+

The keystroke in bold transmits only if you enabled Function Key Mapping. Otherwise, the unbold keystroke transmits.

Table E-1 *ASCII Value Table (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char	Keystroke
1044	/L	,
1045	-	-
1046	.	.
1047	/o	/
1048	0	0
1049	1	1
1050	2	2
1051	3	3
1052	4	4
1053	5	5
1054	6	6
1055	7	7
1056	8	8
1057	9	9
1058	/Z	:
1059	%F	;
1060	%G	<
1061	%H	=
1062	%I	>
1063	%J	?
1064	%V	@
1065	A	A
1066	B	B
1067	C	C
1068	D	D
1069	E	E
1070	F	F
1071	G	G

The keystroke in bold transmits only if you enabled Function Key Mapping. Otherwise, the unbold keystroke transmits.

Table E-1 *ASCII Value Table (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char	Keystroke
1072	H	H
1073	I	I
1074	J	J
1075	K	K
1076	L	L
1077	M	M
1078	N	N
1079	O	O
1080	P	P
1081	Q	Q
1082	R	R
1083	S	S
1084	T	T
1085	U	U
1086	V	V
1087	W	W
1088	X	X
1089	Y	Y
1090	Z	Z
1091	%K	[
1092	%L	\
1093	%M	]
1094	%N	^
1095	%O	_
1096	%W	‘
1097	+A	a
1098	+B	b
1099	+C	c

The keystroke in bold transmits only if you enabled Function Key Mapping. Otherwise, the unbold keystroke transmits.

Table E-1 *ASCII Value Table (Continued)*

ASCII Value	Full ASCII Code 39 Encode Char	Keystroke
1100	+D	d
1101	+E	e
1102	+F	f
1103	+G	g
1104	+H	h
1105	+I	i
1106	+J	j
1107	+K	k
1108	+L	l
1109	+M	m
1110	+N	n
1111	+O	o
1112	+P	p
1113	+Q	q
1114	+R	r
1115	+S	s
1116	+T	t
1117	+U	u
1118	+V	v
1119	+W	w
1120	+X	x
1121	+Y	y
1122	+Z	z
1123	%P	{
1124	%Q	l
1125	%R	}
1126	%S	~

The keystroke in bold transmits only if you enabled Function Key Mapping. Otherwise, the unbold keystroke transmits.

Table E-2 *ALT Key Standard Default Tables*

ALT Keys	Keystroke
2064	ALT 2
2065	ALT A
2066	ALT B
2067	ALT C
2068	ALT D
2069	ALT E
2070	ALT F
2071	ALT G
2072	ALT H
2073	ALT I
2074	ALT J
2075	ALT K
2076	ALT L
2077	ALT M
2078	ALT N
2079	ALT O
2080	ALT P
2081	ALT Q
2082	ALT R
2083	ALT S
2084	ALT T
2085	ALT U
2086	ALT V
2087	ALT W
2088	ALT X
2089	ALT Y
2090	ALT Z

Table E-3 *USB GUI Key Character Set*

GUI Key	Keystroke
3000	Right Control Key
3048	GUI 0
3049	GUI 1
3050	GUI 2
3051	GUI 3
3052	GUI 4
3053	GUI 5
3054	GUI 6
3055	GUI 7
3056	GUI 8
3057	GUI 9
3065	GUI A
3066	GUI B
3067	GUI C
3068	GUI D
3069	GUI E
3070	GUI F
3071	GUI G
3072	GUI H
3073	GUI I
3074	GUI J
3075	GUI K
3076	GUI L
3077	GUI M
3078	GUI N
3079	GUI O
3080	GUI P

Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.

Table E-3 *USB GUI Key Character Set (Continued)*

GUI Key	Keystroke
3081	GUI Q
3082	GUI R
3083	GUI S
3084	GUI T
3085	GUI U
3086	GUI V
3087	GUI W
3088	GUI X
3089	GUI Y
3090	GUI Z

Note: GUI Shift Keys - The Apple™ iMac keyboard has an apple key on either side of the space bar. Windows-based systems have a GUI key to the left of the left ALT key, and to the right of the right ALT key.

Table E-4 *PF Key Standard Default Table*

PF Keys	Keystroke
4001	PF 1
4002	PF 2
4003	PF 3
4004	PF 4
4005	PF 5
4006	PF 6
4007	PF 7
4008	PF 8
4009	PF 9
4010	PF 10
4011	PF 11
4012	PF 12
4013	PF 13
4014	PF 14
4015	PF 15
4016	PF 16

Table E-5 *F key Standard Default Table*

F Keys	Keystroke
5001	F 1
5002	F 2
5003	F 3
5004	F 4
5005	F 5
5006	F 6
5007	F 7
5008	F 8
5009	F 9
5010	F 10
5011	F 11
5012	F 12
5013	F 13
5014	F 14
5015	F 15
5016	F 16
5017	F 17
5018	F 18
5019	F 19
5020	F 20
5021	F 21
5022	F 22
5023	F 23
5024	F 24

Table E-6 *Numeric Key Standard Default Table*

Numeric Keypad	Keystroke
6042	*
6043	+
6044	Undefined
6045	-
6046	.
6047	/
6048	0
6049	1
6050	2
6051	3
6052	4
6053	5
6054	6
6055	7
6056	8
6057	9
6058	Enter
6059	Num Lock

Table E-7 *Extended Keypad Standard Default Table*

Extended Keypad	Keystroke
7001	Break
7002	Delete
7003	Pg Up
7004	End
7005	Pg Dn
7006	Pause
7007	Scroll Lock
7008	Backspace
7009	Tab
7010	Print Screen
7011	Insert
7012	Home
7013	Enter
7014	Escape
7015	Up Arrow
7016	Dn Arrow
7017	Left Arrow
7018	Right Arrow

Glossary

A

Aperture. The opening in an optical system defined by a lens or baffle that establishes the field of view.

API. An interface by means of which one software component communicates with or controls another. Usually used to refer to services provided by one software component to another, usually via software interrupts or function calls

Application Programming Interface. See **API**.

ASCII. American Standard Code for Information Interchange. A 7 bit-plus-parity code representing 128 letters, numerals, punctuation marks and control characters. It is a standard data transmission code in the U.S.

Autodiscrimination. The ability of an interface controller to determine the code type of a scanned bar code. After this determination is made, the information content is decoded.

B

Bar. The dark element in a printed bar code symbol.

Bar Code. A pattern of variable-width bars and spaces which represents numeric or alphanumeric data in machine-readable form. The general format of a bar code symbol consists of a leading margin, start character, data or message character, check character (if any), stop character, and trailing margin. Within this framework, each recognizable symbology uses its own unique format. See **Symbology**.

Bar Code Density. The number of characters represented per unit of measurement (e.g., characters per inch).

Bar Height. The dimension of a bar measured perpendicular to the bar width.

Bar Width. Thickness of a bar measured from the edge closest to the symbol start character to the trailing edge of the same bar.

BIOS. Basic Input Output System. A collection of ROM-based code with a standard API used to interface with standard PC hardware.

Bit. Binary digit. One bit is the basic unit of binary information. Generally, eight consecutive bits compose one byte of data. The pattern of 0 and 1 values within the byte determines its meaning.

Bits per Second (bps). Bits transmitted or received.

Boot or Boot-up. The process a computer goes through when it starts. During boot-up, the computer can run self-diagnostic tests and configure hardware and software.

BOOTP. A protocol for remote booting of diskless devices. Assigns an IP address to a machine and may specify a boot file. The client sends a bootp request as a broadcast to the bootp server port (67) and the bootp server responds using the bootp client port (68). The bootp server must have a table of all devices, associated MAC addresses and IP addresses.

bps. See **Bits Per Second**.

Byte. On an addressable boundary, eight adjacent binary digits (0 and 1) combined in a pattern to represent a specific character or numeric value. Bits are numbered from the right, 0 through 7, with bit 0 the low-order bit. One byte in memory is used to store one ASCII character.

C

CDRH. Center for Devices and Radiological Health. A federal agency responsible for regulating laser product safety. This agency specifies various laser operation classes based on power output during operation.

CDRH Class 1. This is the lowest power CDRH laser classification. This class is considered intrinsically safe, even if all laser output were directed into the eye's pupil. There are no special operating procedures for this class.

CDRH Class 2. No additional software mechanisms are needed to conform to this limit. Laser operation in this class poses no danger for unintentional direct human exposure.

Character. A pattern of bars and spaces which either directly represents data or indicates a control function, such as a number, letter, punctuation mark, or communications control contained in a message.

Character Set. Those characters available for encoding in a particular bar code symbology.

Check Digit. A digit used to verify a correct symbol decode. The scanner inserts the decoded data into an arithmetic formula and checks that the resulting number matches the encoded check digit. Check digits are required for UPC but are optional for other symbologies. Using check digits decreases the chance of substitution errors when a symbol is decoded.

Codabar. A discrete self-checking code with a character set consisting of digits 0 to 9 and six additional characters: (- $: / , +).

Code 128. A high density symbology which allows the controller to encode all 128 ASCII characters without adding extra symbol elements.

Code 3 of 9 (Code 39). A versatile and widely used alphanumeric bar code symbology with a set of 43 character types, including all uppercase letters, numerals from 0 to 9 and 7 special characters (- . / + % $ and space). The code name is derived from the fact that 3 of 9 elements representing a character are wide, while the remaining 6 are narrow.

Code 93. An industrial symbology compatible with Code 39 but offering a full character ASCII set and a higher coding density than Code 39.

Code Length. Number of data characters in a bar code between the start and stop characters, not including those characters.

Cold Boot. A cold boot restarts the mobile computer and erases all user stored records and entries.

COM port. Communication port; ports are identified by number, e.g., COM1, COM2.

Continuous Code. A bar code or symbol in which all spaces within the symbol are parts of characters. There are no intercharacter gaps in a continuous code. The absence of gaps allows for greater information density.

Cradle. A cradle is used for charging the terminal battery and for communicating with a host computer, and provides a storage place for the terminal when not in use.

D

Dead Zone. An area within a scanner's field of view, in which specular reflection may prevent a successful decode.

Decode. To recognize a bar code symbology (e.g., UPC/EAN) and then analyze the content of the specific bar code scanned.

Decode Algorithm. A decoding scheme that converts pulse widths into data representation of the letters or numbers encoded within a bar code symbol.

Decryption. Decryption is the decoding and unscrambling of received encrypted data. Also see, **Encryption** and **Key**.

Depth of Field. The range between minimum and maximum distances at which a scanner can read a symbol with a certain minimum element width.

Discrete 2 of 5. A binary bar code symbology representing each character by a group of five bars, two of which are wide. The location of wide bars in the group determines which character is encoded; spaces are insignificant. Only numeric characters (0 to 9) and START/STOP characters may be encoded.

Discrete Code. A bar code or symbol in which the spaces between characters (intercharacter gaps) are not part of the code.

DRAM. Dynamic random access memory.

E

EAN. European Article Number. This European/International version of the UPC provides its own coding format and symbology standards. Element dimensions are specified metrically. EAN is used primarily in retail.

Element. Generic term for a bar or space.

Encoded Area. Total linear dimension occupied by all characters of a code pattern, including start/stop characters and data.

ENQ (RS-232). ENQ software handshaking is also supported for the data sent to the host.

ESD. Electro-Static Discharge

F

Flash Disk. An additional megabyte of non-volatile memory for storing application and configuration files.

Flash Memory. Flash memory is responsible for storing the system firmware and is non-volatile. If the system power is interrupted the data is not be lost.

FTP. See **File Transfer Protocol**.

H

Hard Reset. See **Cold Boot**.

Host Computer. A computer that serves other terminals in a network, providing such services as computation, database access, supervisory programs and network control.

Hz. Hertz; A unit of frequency equal to one cycle per second.

I

IDE. Intelligent drive electronics. Refers to the solid-state hard drive type.

IEC. International Electrotechnical Commission. This international agency regulates laser safety by specifying various laser operation classes based on power output during operation.

IEC (825) Class 1. This is the lowest power IEC laser classification. Conformity is ensured through a software restriction of 120 seconds of laser operation within any 1000 second window and an automatic laser shutdown if the scanner's oscillating mirror fails.

IEEE Address. See **MAC Address**.

Input/Output Ports. I/O ports are primarily dedicated to passing information into or out of the terminal’s memory. Series 9000 mobile computers include Serial and USB ports.

Intercharacter Gap. The space between two adjacent bar code characters in a discrete code.

Interleaved 2 of 5. A binary bar code symbology representing character pairs in groups of five bars and five interleaved spaces. Interleaving provides for greater information density. The location of wide elements (bar/spaces) within each group determines which characters are encoded. This continuous code type uses no intercharacter spaces. Only numeric (0 to 9) and START/STOP characters may be encoded.

Interleaved Bar Code. A bar code in which characters are paired together, using bars to represent the first character and the intervening spaces to represent the second.

Interleaved 2 of 5. A binary bar code symbology representing character pairs in groups of five bars and five interleaved spaces. Interleaving provides for greater information density. The location of wide elements (bar/spaces) within each

group determines which characters are encoded. This continuous code type uses no intercharacter spaces. Only numeric (0 to 9) and START/STOP characters may be encoded.

I/O Ports. interface The connection between two devices, defined by common physical characteristics, signal characteristics, and signal meanings. Types of interfaces include RS-232 and PCMCIA.

IOCTL. Input/Output Control.

IP Address. (Internet Protocol address) The address of a computer attached to an IP network. Every client and server station must have a unique IP address. A 32-bit address used by a computer on a IP network. Client workstations have either a permanent address or one that is dynamically assigned to them each session. IP addresses are written as four sets of numbers separated by periods; for example, 204.171.64.2.

IPX/SPX. Internet Package Exchange/Sequential Packet Exchange. A communications protocol for Novell. IPX is Novell's Layer 3 protocol, similar to XNS and IP, and used in NetWare networks. SPX is Novell's version of the Xerox SPP protocol.

IS-95. Interim Standard 95. The EIA/TIA standard that governs the operation of CDMA cellular service. Versions include IS-95A and IS-95B. See CDMA.

K

Key. A key is the specific code used by the algorithm to encrypt or decrypt the data. Also see, **Encryption** and **Decrypting**.

L

LASER. Light Amplification by Stimulated Emission of Radiation.The laser is an intense light source. Light from a laser is all the same frequency, unlike the output of an incandescent bulb. Laser light is typically coherent and has a high energy density.

Laser Diode. A gallium-arsenide semiconductor type of laser connected to a power source to generate a laser beam. This laser type is a compact source of coherent light.

Laser Scanner. A type of bar code reader that uses a beam of laser light.

LCD. See **Liquid Crystal Display**.

LED Indicator. A semiconductor diode (LED - Light Emitting Diode) used as an indicator, often in digital displays. The semiconductor uses applied voltage to produce light of a certain frequency determined by the semiconductor's particular chemical composition.

Light Emitting Diode. See **LED**.

Liquid Crystal Display (LCD). A display that uses liquid crystal sealed between two glass plates. The crystals are excited by precise electrical charges, causing them to reflect light outside according to their bias. They use little electricity and react relatively quickly. They require external light to reflect their information to the user.

M

MIL. 1 mil = 1 thousandth of an inch.

Misread (Misdecode). A condition which occurs when the data output of a reader or interface controller does not agree with the data encoded within a bar code symbol.

N

Nominal. The exact (or ideal) intended value for a specified parameter. Tolerances are specified as positive and negative deviations from this value.

Nominal Size. Standard size for a bar code symbol. Most UPC/EAN codes are used over a range of magnifications (e.g., from 0.80 to 2.00 of nominal).

NVM. Non-Volatile Memory.

O

ODI. See **Open Data-Link Interface**.

Open Data-Link Interface (ODI). Novell's driver specification for an interface between network hardware and higher-level protocols. It supports multiple protocols on a single NIC (Network Interface Controller). It is capable of understanding and translating any network information or request sent by any other ODI-compatible protocol into something a NetWare client can understand and process.

Open System Authentication. Open System authentication is a null authentication algorithm.

P

PAN . Personal area network. Using Bluetooth wireless technology, PANs enable devices to communicate wirelessly. Generally, a wireless PAN consists of a dynamic group of less than 255 devices that communicate within about a 33-foot range. Only devices within this limited area typically participate in the network.

Parameter. A variable that can have different values assigned to it.

PC Card. A plug-in expansion card for laptop computers and other devices, also called a PCMCIA card. PC Cards are 85.6mm long x 54 mm wide, and have a 68 pin connector. There are several different kinds:

- Type I; 3.3 mm high; use - RAM or Flash RAM
- Type II; 5 mm high; use - modems, LAN adaptors
- Type III; 10.5 high; use - Hard Disks

PCMCIA. Personal Computer Memory Card Interface Association. See **PC Card**.

Percent Decode. The average probability that a single scan of a bar code would result in a successful decode. In a well-designed bar code scanning system, that probability should approach near 100%.

PING. (Packet Internet Groper) An Internet utility used to determine whether a particular IP address is online. It is used to test and debug a network by sending out a packet and waiting for a response.

Print Contrast Signal (PCS). Measurement of the contrast (brightness difference) between the bars and spaces of a symbol. A minimum PCS value is needed for a bar code symbol to be scannable. PCS = (RL - RD) / RL, where RL is the reflectance factor of the background and RD the reflectance factor of the dark bars.

Programming Mode. The state in which a scanner is configured for parameter values. See **Scanning Mode**.

Q

Quiet Zone. A clear space, containing no dark marks, which precedes the start character of a bar code symbol and follows the stop character.

QWERTY. A standard keyboard commonly used on North American and some European PC keyboards. “QWERTY” refers to the arrangement of keys on the left side of the third row of keys.

R

RAM. Random Access Memory. Data in RAM can be accessed in random order, and quickly written and read.

Reflectance. Amount of light returned from an illuminated surface.

Resolution. The narrowest element dimension which is distinguished by a particular reading device or printed with a particular device or method.

RF. Radio Frequency.

ROM. Read-Only Memory. Data stored in ROM cannot be changed or removed.

Router. A device that connects networks and supports the required protocols for packet filtering. Routers are typically used to extend the range of cabling and to organize the topology of a network into subnets. See **Subnet**.

RS-232. An Electronic Industries Association (EIA) standard that defines the connector, connector pins, and signals used to transfer data serially from one device to another.

S

Scan Area. Area intended to contain a symbol.

Scanner. An electronic device used to scan bar code symbols and produce a digitized pattern that corresponds to the bars and spaces of the symbol. Its three main components are: 1) Light source (laser or photoelectric cell) - illuminates a bar code,; 2) Photodetector - registers the difference in reflected light (more light reflected from spaces); 3) Signal conditioning circuit - transforms optical detector output into a digitized bar pattern.

Scanning Mode. The scanner is energized, programmed and ready to read a bar code.

Scanning Sequence. A method of programming or configuring parameters for a bar code reading system by scanning bar code menus.

SDK. Software Development Kit

Self-Checking Code. A symbology that uses a checking algorithm to detect encoding errors within the characters of a bar code symbol.

Shared Key. Shared Key authentication is an algorithm where both the AP and the MU share an authentication key.

SHIP. Symbol Host Interface Program.

SID. System Identification code. An identifier issued by the FCC for each market. It is also broadcast by the cellular carriers to allow cellular devices to distinguish between the home and roaming service.

Soft Reset. See **Warm Boot**.

Space. The lighter element of a bar code formed by the background between bars.

Specular Reflection. The mirror-like direct reflection of light from a surface, which can cause difficulty decoding a bar code.

Start/Stop Character. A pattern of bars and spaces that provides the scanner with start and stop reading instructions and scanning direction. The start and stop characters are normally to the left and right margins of a horizontal code.

STEP. Symbol Terminal Enabler Program.

Subnet. A subset of nodes on a network that are serviced by the same router. See **Router**.

Subnet Mask. A 32-bit number used to separate the network and host sections of an IP address. A custom subnet mask subdivides an IP network into smaller subsections. The mask is a binary pattern that is matched up with the IP address to turn part of the host ID address field into a field for subnets. Default is often 255.255.255.0.

Substrate. A foundation material on which a substance or image is placed.

SVTP. Symbol Virtual Terminal Program.

Symbol. A scannable unit that encodes data within the conventions of a certain symbology, usually including start/stop characters, quiet zones, data characters and check characters.

Symbol Aspect Ratio. The ratio of symbol height to symbol width.

Symbol Height. The distance between the outside edges of the quiet zones of the first row and the last row.

Symbol Length. Length of symbol measured from the beginning of the quiet zone (margin) adjacent to the start character to the end of the quiet zone (margin) adjacent to a stop character.

Symbology. The structural rules and conventions for representing data within a particular bar code type (e.g. UPC/EAN, Code 39, PDF417, etc.).

T

TCP/IP. (Transmission Control Protocol/Internet Protocol) A communications protocol used to internetwork dissimilar systems. This standard is the protocol of the Internet and has become the global standard for communications. TCP provides transport functions, which ensures that the total amount of bytes sent is received correctly at the other end. UDP is an alternate transport that does not guarantee delivery. It is widely used for real-time voice and video transmissions where erroneous packets are not retransmitted. IP provides the routing mechanism. TCP/IP is a routable protocol, which means that all messages contain not only the address of the destination station, but the address of a destination network. This allows TCP/IP messages to be sent to multiple networks within an organization or around the world, hence its use in the worldwide Internet. Every client and server in a TCP/IP network requires an IP address, which is either permanently assigned or dynamically assigned at startup.

Telnet. A terminal emulation protocol commonly used on the Internet and TCP/IP-based networks. It allows a user at a terminal or computer to log onto a remote device and run a program.

Terminal Emulation. A “terminal emulation” emulates a character-based mainframe session on a remote non-mainframe terminal, including all display features, commands and function keys. The VC5000 Series supports Terminal Emulations in 3270, 5250 and VT220.

Terminate and Stay Resident (TSR). A program under DOS that ends its foreground execution to remain resident in memory to service hardware/software interrupts, providing background operation. It remains in memory and may provide services on behalf of other DOS programs.

TFTP. (Trivial File Transfer Protocol) A version of the TCP/IP FTP (File Transfer Protocol) protocol that has no directory or password capability. It is the protocol used for upgrading firmware, downloading software and remote booting of diskless devices.

Tolerance. Allowable deviation from the nominal bar or space width.

Transmission Control Protocol/Internet Protocol. See **TCP/IP.**

Trivial File Transfer Protocol. See **TFTP.**

TSR. See **Terminate and Stay Resident**.

U

UDP. User Datagram Protocol. A protocol within the IP protocol suite that is used in place of TCP when a reliable delivery is not required. For example, UDP is used for real-time audio and video traffic where lost packets are simply ignored, because there is no time to retransmit. If UDP is used and a reliable delivery is required, packet sequence checking and error notification must be written into the applications.

UPC. Universal Product Code. A relatively complex numeric symbology. Each character consists of two bars and two spaces, each of which is any of four widths. The standard symbology for retail food packages in the United States.

V

Visible Laser Diode (VLD). A solid state device which produces visible laser light.

W

Warm Boot. A warm boot restarts the mobile computer by closing all running programs. All data that is not saved to flash memory is lost.

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