

**VISION  FITNESS**



# *Assembly Guide*

**MODEL X6600HRC ELLIPTICAL TRAINER**

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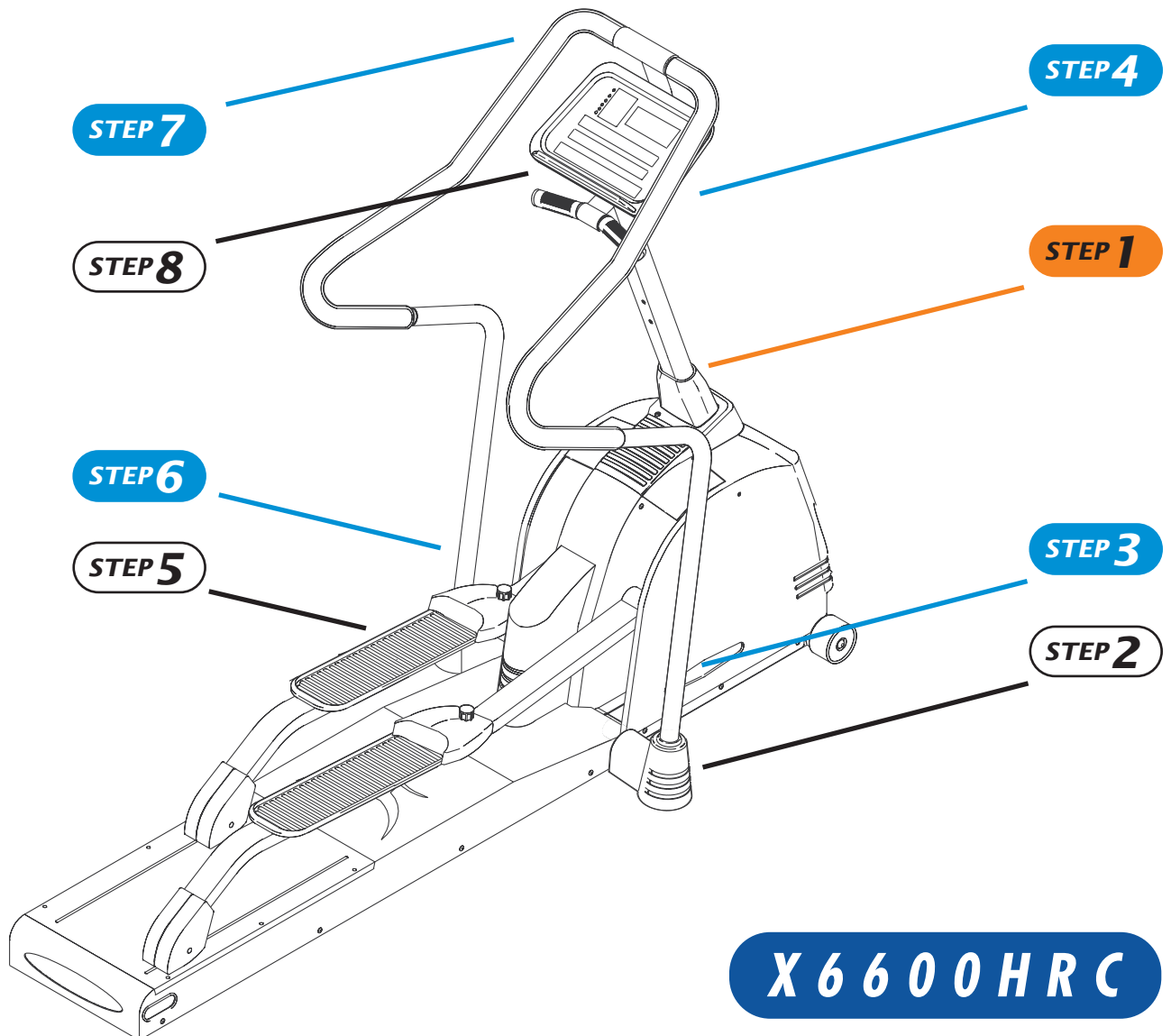
# Before you begin...

To avoid possible damage to this Elliptical Trainer, please follow these assembly steps in the correct order. Before proceeding though, enter your new Elliptical Trainer's serial number here:

Refer to this number when calling for service, and also enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Elliptical Trainer.

If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

**NOTE:** It is recommended that you apply grease to the threads of each bolt as you assemble your Elliptical Trainer, to prevent loosening and noise. Also, during each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt.

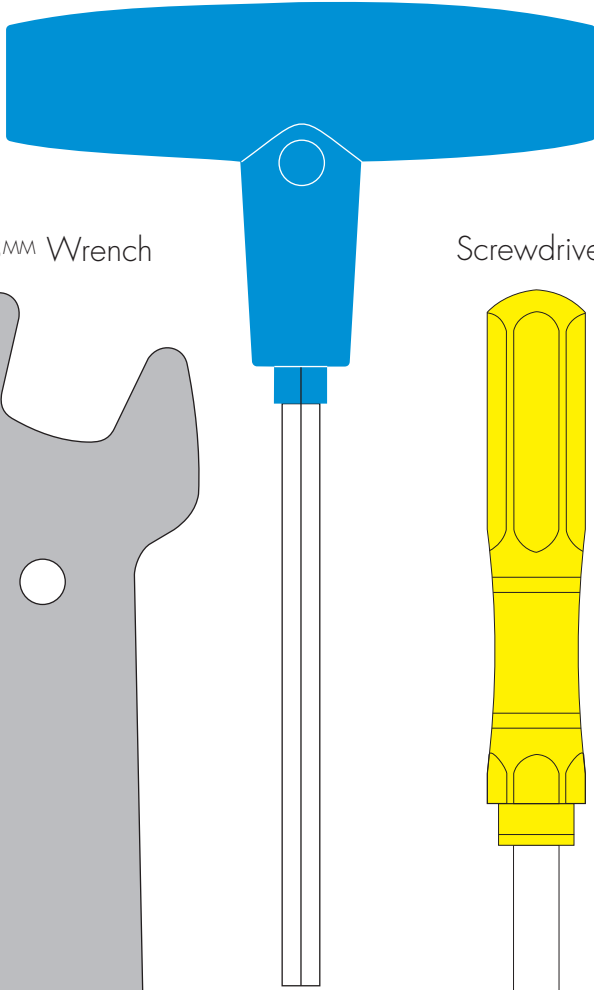


**X6600HRC**

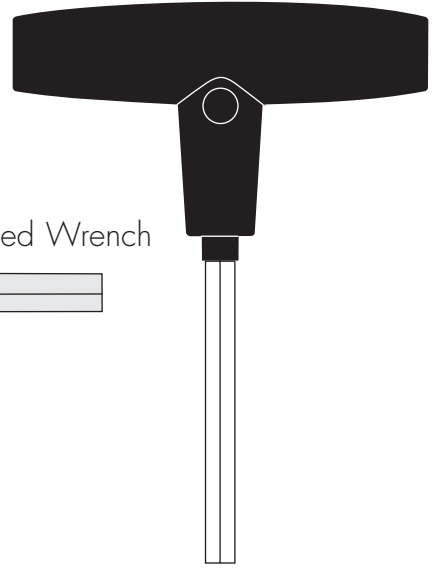
*elliptical trainer*

# TOOLS & HARDWARE INCLUDED

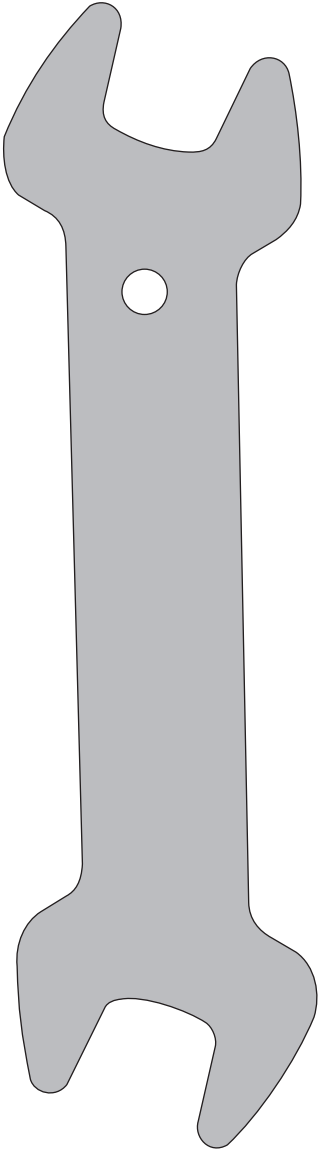
5<sup>MM</sup> Allen Wrench



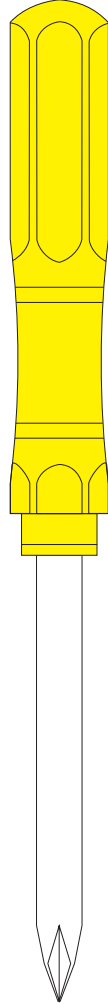
4<sup>MM</sup> Allen Wrench



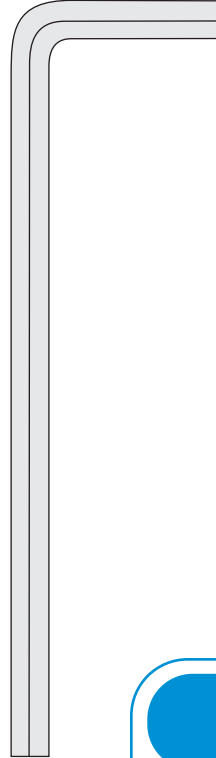
13<sup>MM</sup> Wrench



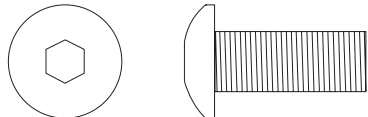
Screwdriver



5<sup>MM</sup> L-Shaped Wrench

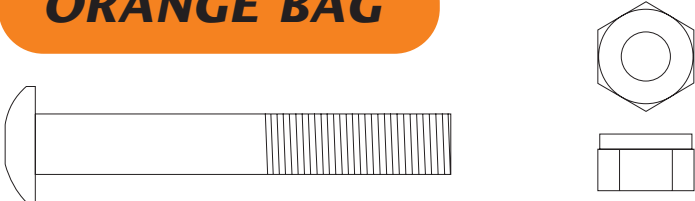


**BLUE BAG**



20<sup>MM</sup> L x 8<sup>MM</sup> D Bolt  
Quantity: 6

**ORANGE BAG**

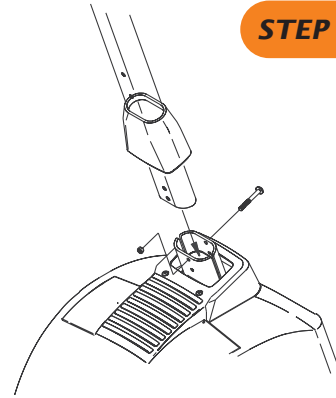


55<sup>MM</sup> L x 8<sup>MM</sup> D Bolt  
Quantity: 2

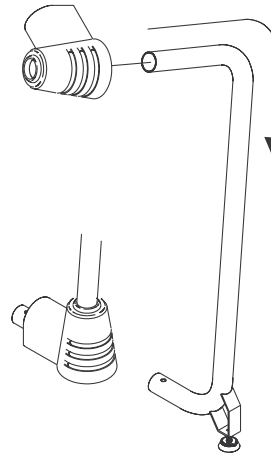
Nylock Nut  
Quantity: 2

**STEP 1****ORANGE BAG**

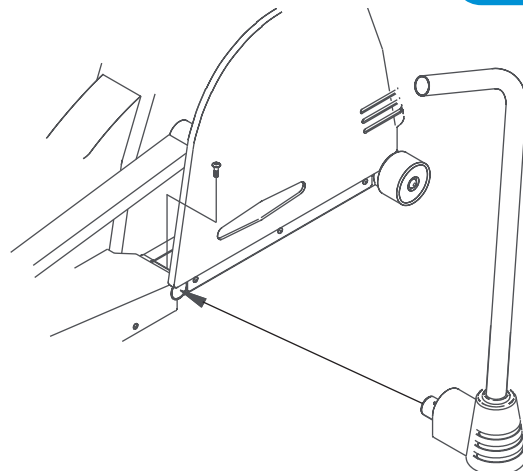
- Slide the rubber cover onto the console mast.
- Unfold the console cable and attach it to the string located inside the console mast. Guide the wire up through the mast while simultaneously sliding the console mast onto the frame bracket.
- Bolt the mast to the frame using the two bolts and two nuts; make sure these are tight!
- Slide the rubber cover down over the bolt heads.

**STEP 1****STEP 2****RUBBER BOOT**

- Install the rubber boot over the top of the lower right handlebar and slide to the bottom corner.

**STEP 2****STEP 3****BLUE BAG**

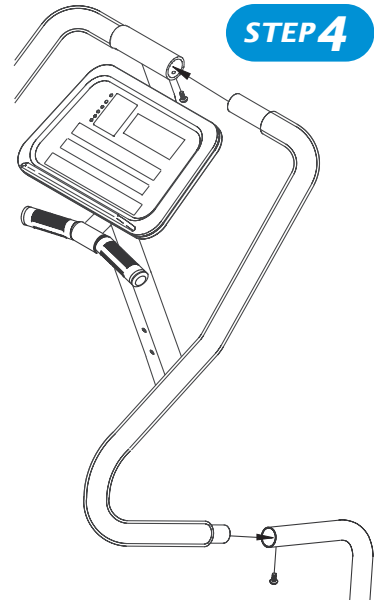
- Mount the lower right handlebar to the frame tube using one of the bolts in the bag.

**STEP 3**

**STEP 4**

## **BLUE BAG**

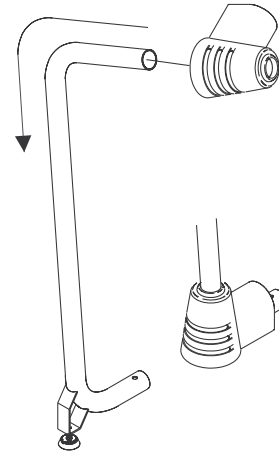
- Mount the upper right handlebar to the frame and lower portion of handlebar using two of the bolts in the bag.



**STEP 5**

## **RUBBER BOOT**

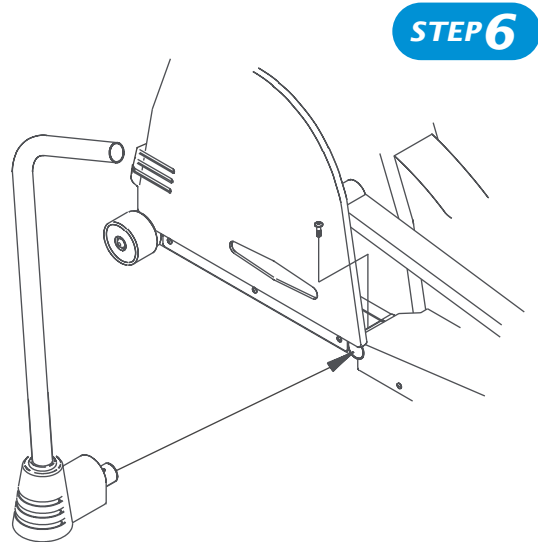
- Install the rubber boot over the top of the lower left handlebar and slide to the bottom corner.



**STEP 6**

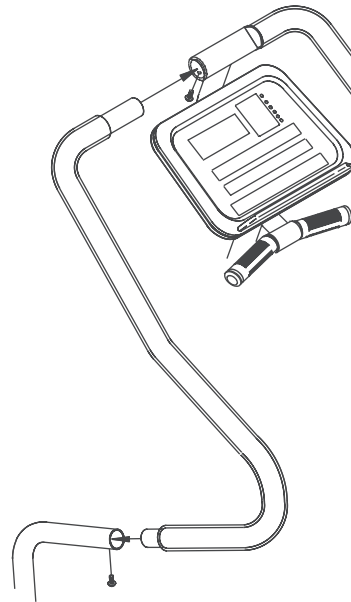
## **BLUE BAG**

- Mount the lower left handlebar to the frame tube using one of the bolts in the bag.

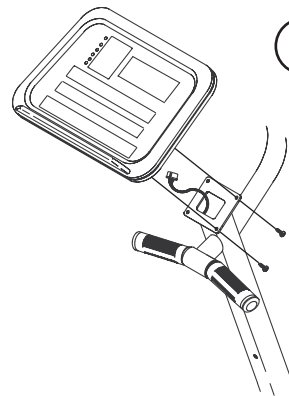


**STEP 7****BLUE BAG**

- Mount the upper left handlebar to the frame and lower portion of handlebar using two of the bolts in the bag.

**STEP 7****STEP 8****CONSOLE**

- Remove the four screws from the back of the console. Plug the wire connectors from inside the mast into the console. The cable connectors are slotted, so do not force the connection!
- Mount the console to the mast using the four screws. Do not pinch the cable!

**STEP 8**

621-D East Lake Street • P.O. Box 280 • Lake Mills, WI 53551  
toll free 1.800.335.4348 • phone 1.920.648.4090 • fax 1.920.648.3373  
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