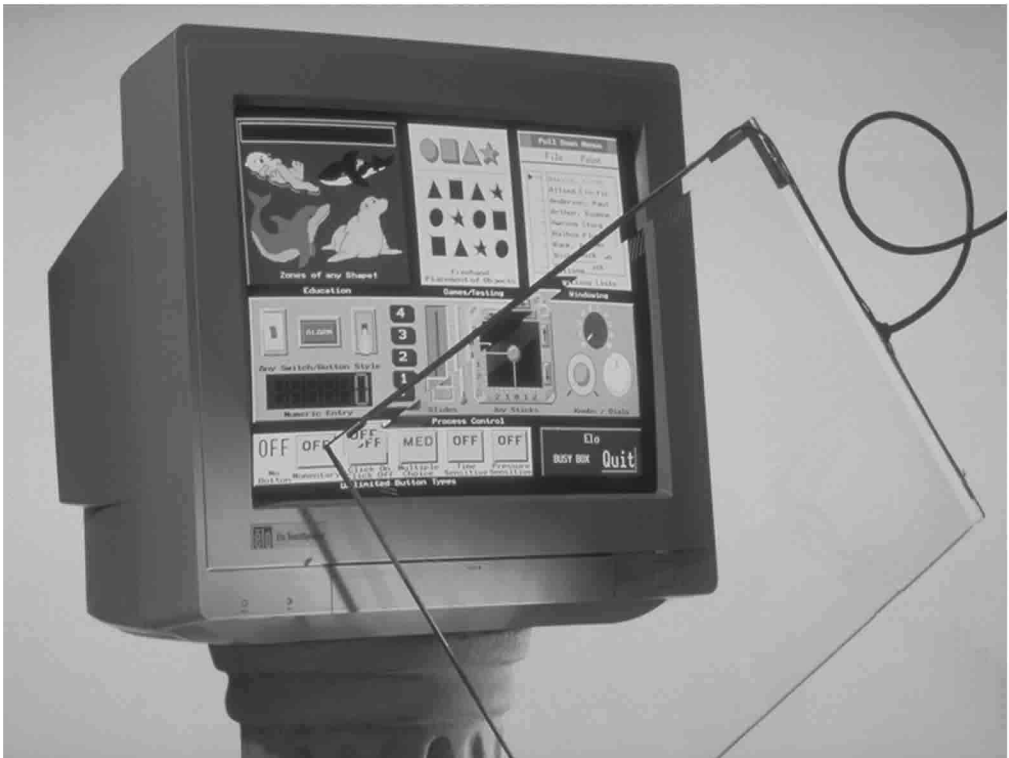


Elo IntelliTouch/SecureTouch Touchscreen Guide



Revision B

Elo IntelliTouch[®]/SecureTouch Touchscreen Guide

Revision B

P/N 008212M

Elo TouchSystems, Inc.

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Electronics



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Seller makes no warranty regarding the model life of components. Seller's suppliers may at any time and from time to time make changes in the components delivered as Products or components.

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INTELLITOUCH TECHNOLOGY

Introduction

The IntelliTouch system has three main components: a clear solid glass screen formed to match the shape of a display, a sophisticated electronic controller, and a software driver. The IntelliTouch touchscreen is based on patented surface wave technology. Surface waves are mechanical waves that propagate in the surface of materials such as glass. The touchscreen may be a flat glass panel or a segment of a sphere or cylindrical glass. This panel is installed over the face of the display. Because there are no layers or coatings on the glass as with other technologies, the IntelliTouch touchscreen is extremely durable and allows a clear, sharp image.

IntelliTouch touchscreen features include:

- Excellent image clarity with high light transmission
- Extremely fast and sensitive, with the highest resolution of any touchscreen
- Excellent durability, resistant to deep scratches and abrasion
- Activated by a finger, gloved-hand or soft stylus
- Inherently stable, drift-free operation
- Dirt and splash sealing capability
- Z-axis response
- Standard sizes for flat, spherical, and cylindrical displays
- Choice of surface treatment (clear, anti-glare or privacy filter)
- Custom sizes available for OEM quantities
- 10-year touchscreen warranty

The IntelliTouch Touchscreen

The IntelliTouch surface wave technology touchscreen consists of a glass panel molded to the shape of a display's face. Each axis of the touchscreen panel has a transmitting and receiving piezoelectric transducer, and sets of reflector stripes. See Figure 2.3 on page 10 for details on the construction of an IntelliTouch touchscreen.

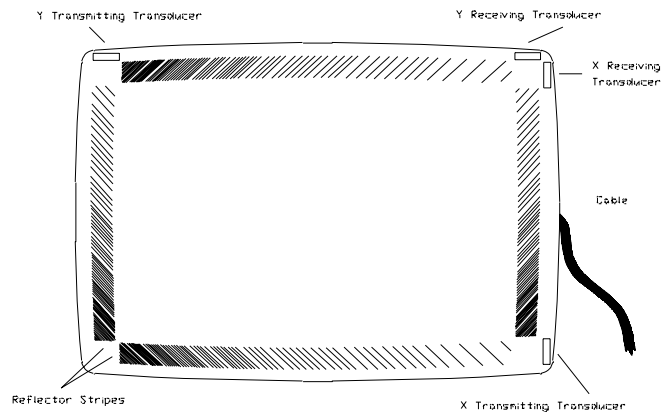


Figure 1.1 IntelliTouch Touchscreen

Surface wave energy is generated by the transmitting transducers mounted in the corners of the touchscreen. A set of reflector stripes reflects these waves across the active area of the glass and to the receiving transducer which reconverts the surface waves into an electrical signal.

When a finger or other energy-absorbing object touches the touchscreen a portion of the wave is absorbed. The resulting change in the received signal is analyzed by the controller and a digitized X and Y coordinate is determined. A Z-axis level is determined by measuring the amount of signal attenuation at the touch location. The X, Y, and Z coordinates are determined and the controller transmits them to the computer.

The IntelliTouch Controller

The IntelliTouch controller provides the drive signal for the touchscreen, converts the received analog signals into digital touch coordinates, and sends these coordinates to the computer.

The controller detects touches by comparing received signals to a reference waveform acquired when the touchscreen is in an untouched condition. The IntelliTouch controller detects dirt, dust particles, scratches and other contaminants on the screen and “learns around” them. It incorporates those signals into the reference waveform to ignore the contaminants. If the contamination is removed, the controller relearns the reference signal.

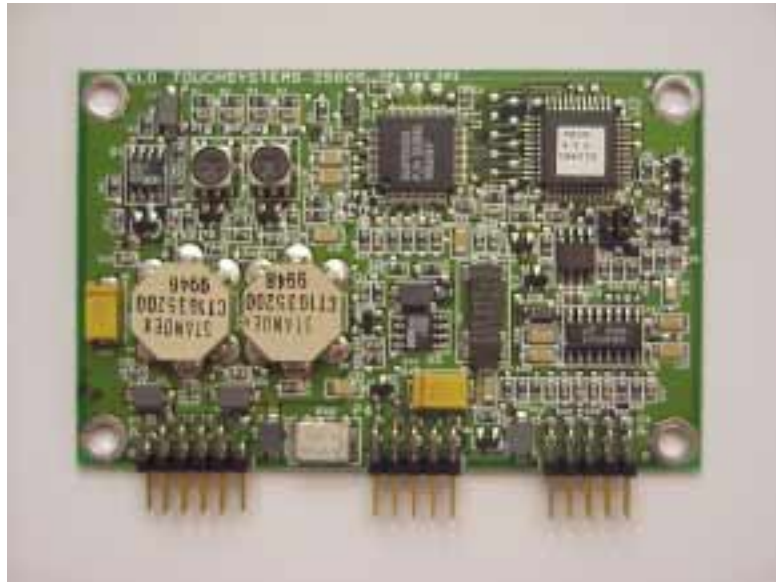


Figure 1.2 IntelliTouch controller

Because of the stability of the IntelliTouch system, video realignment is not necessary unless the position of the video image changes.

Resolution of the IntelliTouch system is defined by the controller and is typically 4096 x 4096, with the controller transmitting at a rate of 48 coordinates per second during a touch.

The controller performs advanced internal diagnostics as well as touchscreen diagnostics. The diagnostic results are obtainable through software as well as a diagnostic LED. USB and serial controllers are available.

Driver Software

Elo driver software provides a consistent software interface among all Elo touchscreens and controllers.

The driver software scales the absolute coordinates received from the touchscreen controller into *translated* screen coordinates, using the calibration points obtained with the video alignment program included with the driver software. The driver also performs other operations as directed by the application.

Elo provides driver programs for the DOS, Windows 3.1, Windows CE, Windows 95/98, Windows NT, Windows 2000, OS/2, and Macintosh operating systems. Additional drivers are also available. Additional operating systems are supported through outside sources. Refer to the Elo web site, www.elotouch.com, for details.

If you cannot use an available driver, Elo can supply all the touchscreen related information you will need to write your own driver for any type of system, including UNIX workstations, real-time systems, and embedded systems. For the 2500S controller, the *SmartSet™ Touchscreen Controller Family Technical Reference Manual* which is available on the Elo website, provide information on this process. Machine-independent source code is included on a companion disk and Web site, www.elotouch.com.

Agency Approvals

Elo IntelliTouch touchscreens and controllers are “CNR/USR” UL Recognized Components for USA and Canada, Category NWGQ2, Information Technology Equipment Including Business Equipment.

Elo IntelliTouch touchscreens and controllers are TUV Bauart certified as components.

Elo IntelliTouch touchscreens and controllers have been tested for compliance with FCC Part 15 Class B limits.¹

1. Depending on the application, it may be necessary to pay special attention to system grounding and shielding, and it may be necessary to apply ferrite suppressor beads.

COMPONENT INSTALLATION

This chapter outlines the procedures for installing touchscreen components that will convert your monitor into a touchmonitor. Details are given on mounting the touchscreen, controller, and connecting cables.

Safety Information

WARNING

The touchscreen installation procedure outlined in this chapter may require exposure to high-voltage components and handling of the CRT. This procedure can be dangerous and an accident is potentially lethal. Therefore, the procedure should only be performed by a qualified person. Read this entire chapter before attempting a touchscreen installation.

Follow the procedure carefully, work with the power off and the unit unplugged, observe all warnings, and wear protective clothing. Elo is not liable for damage or injury resulting from the users actions.

Consider purchasing a touch monitor from Elo if you do not have previous experience working with touchscreens and disassembling displays. Elo also offers touchscreen installation services in quantity for a variety of displays or can recommend third-party integrators in your area.

Work Area

Before proceeding with the installation, prepare a padded work surface. A plastic waste basket is recommended for supporting the CRT during part of the installation.

Protective Clothing

Wear safety glasses, gloves, a rubber apron, and heavy protective clothing for any portion of this procedure that involves handling or working near the CRT.

Getting Started

There are two types of display technologies, CRT displays and LCD displays. IntelliTouch touchscreens are available for most displays, however each display may pose unique installation issues. If, after reading these instructions, you need further assistance please contact Elo Application Engineering for more information.

These instructions assume you have purchased an Elo Touchscreen Kit and Touchscreen Installation Kit. Only a minimum of equipment and materials is required beyond what is provided in the kits. Before proceeding with the component integration design considerations, please review the section on page 6, *Design Considerations for CRTs and LCDs*, in order to optimize your touchmonitor performance.

Design Considerations for CRTs and LCDs

Before designing an LCD or a CRT touchmonitor you should consider the following criteria (all detailed later in the chapter.):

- Ensure the touchscreen active area and overall glass dimensions are compatible with the display viewing area. For CRT displays, additionally check to make sure the radius of curvature (ROC) of the display matches the radius of curvature of the touchscreen.
- Ensure that adequate power is available for the controller.
- Ensure the bezel does not contact the transducers located on the edge of the touchscreen.
- Ensure the bezel lands in the sealing area of the touchscreen. See Figure 2.1 on page 7.
- Ensure there is a suitable location to mount the IntelliTouch controller.
- A seal should be used between the display bezel and the touchscreen. Ensure that the display and its mounting can withstand the force from the compressed seal. See page 30.
- Ensure the CRT tube can be moved back so there is space for the touchscreen.

- To prevent touchscreen breakage, there should be a compliant gasket between the back of the touchscreen and the front of the display to allow for variation in the surfaces when assembling. A gap is also required between the touchscreen and the face of an LCD display to prevent damage to the display.
- Unlike CRT's, plasma, EL, and backlit LCD displays may be a significant source of heat. The situation may be more significant if the unit is sealed. Any installation must avoid heat rise that exceeds the touchscreen specification.

Bezel Design

The following graphic displays some bezel ideas in order to help you mount the bezel to the touchscreen.

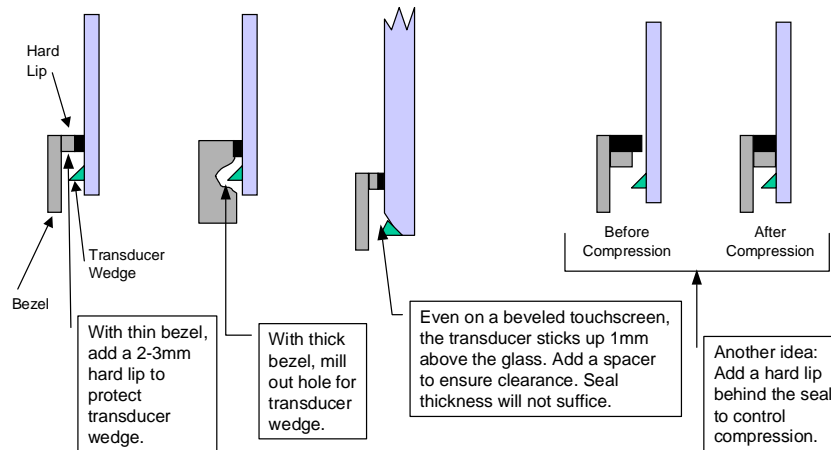


Figure 2.1 Bezel design

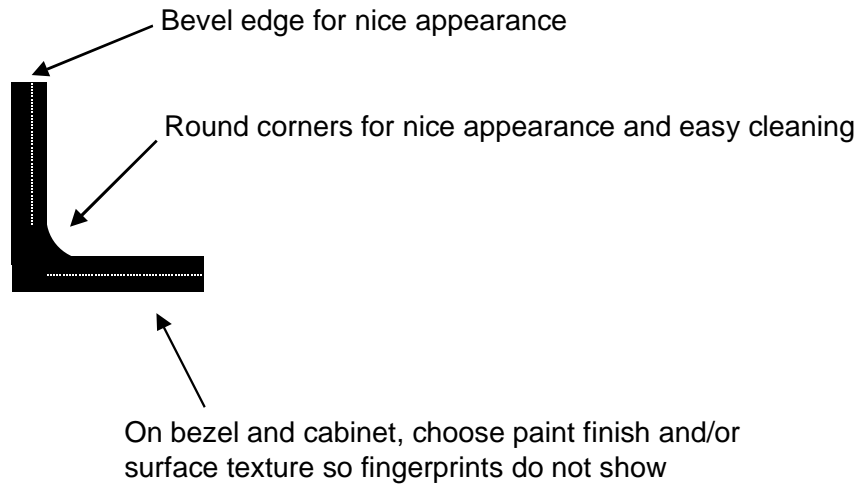


Figure 2.2 Bezel edge

It may be necessary to cut ribs and struts inside the bezel. Cutting these ribs and struts does not usually cause difficulties, although the stiffness of the bezel may be reduced slightly. Try not to cut into the posts for the CRT attachment screws. Bezel and tube combinations that require this cut are rare.

Generally, a total clearance between the edge of the touchscreen and any ribs or struts of at least 0.25-inch (6 mm) in both axes is necessary. This prevents the interference fit problem and allows for variation in touchscreen mounting position.

CRT Integration

Safety Information

Before proceeding with the installation, prepare a padded work surface. A plastic waste basket is recommended for supporting the CRT during part of the installation. Wear safety glasses, gloves, a rubber apron, and heavy protective clothing for any portion of this procedure that involves handling or working near the CRT.

Note: This document describes the basic tasks common to the majority of CRT monitor integrations. These instructions assume an audience of trained integration personnel.

Definition of Terms:

MONITOR: The term "monitor" refers only to the monitor, television, or other display that is to be integrated.

BEZEL: The term "bezel" refers to a specific part of the molded plastic cabinet of the monitor. The bezel is the part that covers the front of the CRT and separates it from the rear case.

CASE: The term "case" refers to a specific part of the molded plastic cabinet of the monitor. The case is the part that separates from the front bezel. The case normally covers the top, sides, back and bottom of the monitor assembly.

LCD: Liquid Crystal Display. Also referred to as the Panel.

CONTROLLER: The electronic device that converts touch data into USB information. For purposes of this document the controller referred to is the 2500U, which is the Elo internal IntelliTouch USB controller 2500U. Part number 714259-000.

Suggested Tools

Along with a copy of the monitor manufacturer's manual, the following list of tools may be needed to install the touchscreen. Some of the tools are optional, but useful.

- Long (at least 9 inches, 230 mm) flat blade screwdriver with insulated handle
- Clip lead or heavy-gauge wire
- #2 Phillips screwdriver
- Scissors
- X-Acto knife (No. 11 blade) or hand milling tool
- DB9 hole punch (not needed for 2500U)
- Cable ties
- Household glass cleaner
- Paper towels
- Small containers or plastic bags to hold loose parts

The Elo Touchscreen Installation Kit is also recommended, and includes commonly used materials needed for touchscreen installation. This kit is useful for identifying preferred materials for your own procurement and may also be cost-effective and convenient when purchased for a limited number of installations. (See "Elo Part Numbers" on page 79.)

Summary of Installation Steps

The CRT installation process consists of the following steps:

- 1 Incoming inspection
- 2 Disassembling the monitor
- 3 Attaching the touchscreen to the CRT
- 4 Installing the controller
- 5 Routing the touchscreen cables
- 6 Reassembling the monitor
- 7 Sealing the monitor

Specific compatibility may not be confirmed until well into the installation.¹ IntelliTouch touchscreens can be installed on most types of CRT displays. Figure 2.3 shows a typical installation.

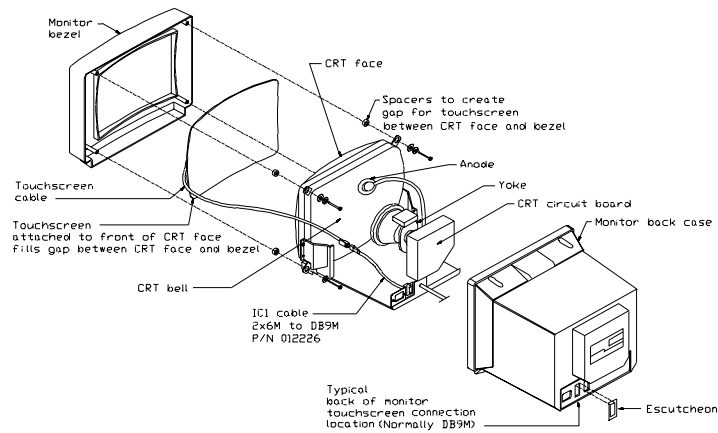


Figure 2.3 Typical IntelliTouch Touchscreen Installation

Most displays require complete disassembly, including removal of the CRT, to install a touchscreen. Disassembling the display can be a dangerous procedure if done improperly. Any damage to the display or the touchscreen as a result of improper installation is the installer's responsibility. Without prior approval of the display manufacturer, you will probably void the display's warranty by disassembling it. Also, it will be necessary to recertify the display and touchscreen system for regulatory agencies such as FCC, CE and UL/CSA if those certifications were originally present and need to be maintained for your intended application.

1. To complete the first integration may take several hours.

Incoming Inspection

Unpacking the Touchscreen

Handle the touchscreen with care. Note the transducers in the corners are especially fragile. Note the location of the transducers and wiring. If any of these are accidentally broken during handling or installation, or if a wire is pulled loose, the touchscreen will not operate. Avoid excessive handling and stress on the touchscreen cable. Wear gloves to avoid getting fingerprints on the touchscreen. The touchscreens are pre-cleaned by Elo.

Testing the Monitor

The CRT display must be in good working order before beginning the installation of the touchscreen. Inspect the monitor for cosmetic flaws or damage. With a new display, it is suggested that you test the display by running it overnight. Check for acceptable color, linearity, brightness, contrast, distortion, and other QC tests.

Disassembling the Monitor

Disassemble the monitor on a large, well-lit work surface. Leave space to set aside major display components. Group screws and other hardware in small containers or in specific areas on the work surface as you remove them, in relation to the part of the display where you are working.

Most display manufacturers connect the major components with detachable cables that have labeled and keyed connectors; these cables are of lengths that will usually connect to only one place. Also, screws are identifiable by type and size, and usually will not fit in the wrong place. The most difficult problem with missing or wrong hardware or connections will be with ground cables that attach to obscure ground points on the metal chassis. When in doubt, make notes of the connection points.

Remove the Back Case

Figure 2.3 on page 10 shows the typical construction of a 15-inch display. Disassembly usually starts with removal of the back case. For assistance with disassembly, consult your particular manufacturer's service manual. Carefully lay the monitor on its face on the padded work surface and remove the screws that attach the back case to the bezel or frame.

While removing the back case, note the clearance between the inside rear surface of the case and a small circuit board plugged into a socket on the end of the CRT. If there is not enough clearance to move the CRT and this circuit board about .25 inch (6 mm) toward the rear of the case, you may be unable to successfully install a touchscreen on the display and completely reinstall the back case. Contact Elo Application Engineering, (1-800-557-1458 x6) for possible alternatives.

After the back case is removed, the CRT is substantially exposed. Use extreme care when working around the CRT.

WARNING



Impact or force against the neck of the CRT, or the pins at the end where the small circuit board is attached, could crack the tube, resulting in loss of vacuum or implosion of the tube. Either result destroys the CRT. Implosion (collapse of the glass inward, caused by the high vacuum inside the tube), followed by the rebound of many glass pieces outward, is potentially lethal to anyone in the immediate area. Handle the CRT carefully, keep tools away from the CRT, and wear protective clothing including eye protection and gloves.

Discharge the CRT

WARNING



Dangerous voltages may be present on the CRT anode. The anode may retain a very dangerous voltage even after the display has been off for days. While most CRT monitors now incorporate bleeder circuits to discharge the CRT, one must not assume that the CRT is properly discharged. Accidental contact with the anode lead or anode button (the small hole in the CRT glass where the anode lead is attached) prior to discharge may result in a potentially lethal shock. Follow the procedure below carefully.

The anode lead of the display feeds high voltage from the flyback transformer to the anode button on the CRT. The anode lead is usually red in color, and the actual connection to the anode button is usually covered by a large rubber suction cup-like boot. In most displays, the button is located on the tapered face, or bell, of the CRT glass near the top of the display. See Figure 2.3 on page 10.

It may be necessary to remove some sheet metal to gain access to the anode lead—be very careful to do this without making contact to the anode lead itself.

Carefully discharge the CRT using the following procedure:

- 1 Connect a clip lead or a heavy-gauge wire to the mounting ears or the spring-tensioned ground strap.
- 2 Connect the other end of the clip lead or wire to the stem of a flat blade screwdriver that has an insulated handle.
- 3 Hold the screwdriver by the insulated handle only. Insert the blade of the screwdriver under the rubber boot and make contact with the anode lead at the button. A distinct “snap” may or may not be heard as it discharges, depending on the amount of charge present on the anode.
- 4 Disconnect the anode lead from the button by unhooking the spring wire clips. Note the location of the anode for proper CRT orientation during reassembly.

WARNING



The CRT will regain a charge over time, even after it has been discharged. To avoid a dangerous electric shock, always discharge the CRT just before handling it, and treat it with respect thereafter.

Remove the Electronic Chassis

Continue disassembling the display until the face of the CRT is completely exposed. The degree of disassembly required will vary from display to display.

Normally the next step will be to remove the electronics chassis from the display. This requires removal of a small circuit board that is usually plugged into the socket on the end of the CRT. The circuit board is often glued to the CRT socket with a soft adhesive which must be cut away to remove the board. Several cables must also be unplugged from the electronics. Typically these cables are:

- Four wires from the yoke of the CRT, typically in a single four-pin connector. The yoke is the copper wire and magnet assembly at the base of the neck of the CRT. MPR II-compliant monitors may have additional cables and connectors on the yoke.
- A two-wire cable from the degaussing coil. This coil may be attached to the CRT, or be laying out of sight between the CRT and the bezel. Some monitors may have two separate coils.
- A one- or two-wire ground cable connected between the CRT circuit board and a ground strap. This strap is a long, uninsulated, braided wire which is spring-tensioned to maintain contact with the bell of the CRT.
- Various cables connected to the power switch, pilot light, front panel controls, etc.

- Various cables connected to the power switch, pilot light, front panel controls, etc.

Other cables may have to be unplugged from the electronic chassis. The need for this may not be apparent until the chassis is removed, as instructed below.

Another preliminary step in determining touchscreen/display compatibility should be performed at this point. Before removing the electronics chassis, note the clearance between the chassis components and the bell of the CRT. Since the standard technique for mounting the touchscreen involves moving the CRT back in the display chassis, there must be enough clearance between components on the chassis and the CRT *after* allowing for about 0.25-inch (6 mm) movement of the CRT towards the rear of the chassis. Failure to allow for this clearance requirement may result in mechanical damage later (especially in shipping). It may also cause electrical damage from shorts between “live” components on the chassis, such as heat sinks or uninsulated component leads, and the bell of the CRT which is usually painted with a conductive coating that is grounded to the chassis through the braided wire ground strap. Repositioning or substituting low profile components may be an option. Contact Elo Technical Support, (1-800-557-1458 x6), for assistance.

After disconnecting any necessary cables remove the screws that attach the electronics chassis to the bezel. Note the bezel is essentially where all parts of the mechanical assembly are attached, unless you have a rare unit that has an internal frame. As you pull the chassis away from the bezel, make sure that cables and circuit boards do not hit the neck of the CRT and that nothing becomes caught on the adjustment rings or other components on the neck of the CRT. Also watch for other cables that need to be disconnected. After removal, set the electronics chassis aside.

Remove the CRT

Removal of the CRT is next. Prepare a soft surface to set the CRT on. Remove the screws attaching the CRT to the bezel, and then remove the CRT. Do not lift or carry the CRT by the neck or yoke assembly. Avoid contact with the anode button, which may still have some residual charge on it, (you may wish to discharge it again at this point). Set the CRT on the prepared surface.

Several other preliminary compatibility requirements should now be assessed:

- Position the CRT so the face is accessible, providing a soft cushion for the neck and the yoke if they must rest on the work surface. Alternatively, set the CRT face-up in an office-type plastic waste basket, *making sure that the tube is not resting on the neck (The small thin part of the CRT is the neck)*. Place the touchscreen on the face of the tube, and check to see that the face of the CRT and touchscreen are about the same size, and that the radius of curvature (ROC) of each surface matches well. If both of these conditions are not met, you may not have the proper touchscreen for the display. Most color displays have standard size CRT's with standard ROC's, and Elo has touchscreens for most of them.
- Next, determine if the touchscreen will fit in the bezel without modifications to the bezel. Modifications, if necessary, should be done without compromising the mechanical integrity of the display.
- Lay the touchscreen face-down in the bezel, being careful not to damage the transducers. Leave the degaussing coil in place, if present. The degaussing coil is a hoop, often located between the CRT and bezel, approximately 0.25-inch (6 mm) thick, with a two-wire cable and connector. The coil was probably unplugged from the power supply earlier.

If the touchscreen will not fit flush against the lip of the bezel, do not force it. An interference fit between the edge of an IntelliTouch touchscreen and some of the plastic ribs found in display bezels can pinch and break the small wires which carry the signals along the edges of the touchscreen or even result in fracture of the glass after reassembly.

It may be necessary to cut these ribs and struts inside the bezel. Cutting these ribs and struts does not usually cause difficulties although the stiffness of the bezel may be reduced slightly. Try not to cut into the posts for the CRT attachment screws. Bezel and tube combinations that require this cut are rare.

Generally, a total clearance between the edge of the touchscreen and any ribs or struts of at least 0.25-inch (6 mm) in both axes is necessary. This prevents the interference fit problem discussed above and allows for variation in touchscreen mounting position.

The potential interference between the degaussing coil and the touchscreen must also be evaluated. The coil will usually fit between the touchscreen and the inside surface of the bezel, as there is typically a natural cavity for it. If there is not enough space for the coil, you may have to provide additional setback for the CRT. It may also be possible to relocate the coil to the bell side of the CRT. Normally, this does not significantly reduce the coil's effectiveness. However, you must determine this by inspecting the display for color problems after reassembly.

- Check for adequate clearance of the transducers and the cable from the bezel structure. If the position of the cable causes difficulty, the touchscreen may be rotated 180° (only if the touchscreen is sealed and using Elo drivers). The preferred orientation of the IntelliTouch touchscreen is with the cable exiting from the right side, when viewed from the front of the display. Rotation will cause an inversion of the output coordinates, which will be compensated for automatically by Elo driver software, but perhaps not by other drivers. (Flat touchscreens should have the reflector stripes on the side facing the user.)

Verify Touchscreen Fit

- 1 Check to ensure touchscreen dimensions match CRT display. Place the touchscreen on the face of the tube to see that the face of the CRT and touchscreen are about the same size, and that the radius of curvature (ROC) of each surface matches well. If both of these conditions are not met, you may not have the proper touchscreen for the display. Most color displays have standard size CRT's with standard ROC's, and Elo has touchscreens for most of them.
- 2 Determine if the touchscreen will fit in the bezel without modifications to the bezel. The bezel should not touch the transducers and should land in the sealing area, not on the reflector strips.² Modifications, if necessary, should be done without compromising the mechanical integrity of the display. Also see Bezel Design section for recommendations.

Note: If the touchscreen will not fit flush against the lip of the bezel, do not force it. An interference fit between the edge of an IntelliTouch touchscreen and some of the plastic ribs found in display bezels can pinch and break the small wires which carry the signals along the edges of the touchscreen or even result in fracture of the glass after reassembly.

2. Clearance around the transducers should be 1-2 mm clearance above transducers (to prevent dampening vibration, electrical short or breakage), and 3-5 mm around transducers. Allow for manufacturing variances of touch screen and integration. If the position of the cable causes difficulty, the touchscreen may be rotated 180°. The preferred orientation of the IntelliTouch touchscreen is with the cable exiting from the right side, when viewed from the front of the display. Rotation will cause an inversion of the output coordinates, which will be compensated for automatically by Elo driver software, but perhaps not by other drivers. (Flat touchscreens should have the reflector stripes on the side facing the user.)

- 3** It may be necessary to cut ribs and struts inside the bezel. Cutting these ribs and struts does not usually cause difficulties, although the stiffness of the bezel may be reduced slightly. Try not to cut into the posts for the CRT attachment screws. Bezel and tube combinations that require this cut are rare.

Generally, a total clearance between the edge of the touchscreen and any ribs or struts of at least 0.25-inch (6 mm) in both axes is necessary. This prevents the interference fit problem discussed above, and allows for variation in touchscreen mounting position.

- 4** The potential interference between the degaussing coil and the touchscreen must also be evaluated. The coil will usually fit between the touchscreen and the inside surface of the bezel, as there is typically a natural cavity for it. If there is not enough space for the coil, you may have to provide additional setback for the CRT. It may also be possible to relocate the coil to the bell side of the CRT. Normally, this does not significantly reduce the coil's effectiveness. However, you must determine this by inspecting the display for color problems after reassembly.
- 5** Check for adequate clearance of the transducers and the cable from the bezel structure. If the position of the cable causes difficulty, the touchscreen may be rotated 180° (only if the touchscreen is sealed and using Elo drivers).
- 6** The preferred orientation of the IntelliTouch touchscreen is with the cable exiting from the right side, when viewed from the front of the monitor. Rotation will cause an inversion of the output coordinates, which will be compensated for automatically by Elo driver software, but perhaps not by other drivers. (Flat touchscreens should have the reflector strips on the side facing the user.)

Attaching the Touchscreen

Once you have verified all dimensions and checked that the bezel has plenty of clearance around the transducers and lands inside the sealing area, you are ready to install the touchscreen.

1 Check room for cable routing:

- Route away from noise sources (flyback transformer, power supply, yoke, high voltage lead, etc.)
- Cable can be on either side.
- Avoid pinch points.
- Make up excess cable with tie wraps.

2 Ensure the display and touchscreen are clean before installation.

- Use black background to ensure fingerprints and smudges are not visible.
- Compressed air is best to remove dust.

3 Use double-sided high tack adhesive tape³ on all four sides to attach the touchscreen to the display.

- 3 mm thick for curved
- 2 mm thick for flats > 15"
- 1 mm thick for flats <= 15"
- Acts as dust seal as well as an adhesive. (Make a flat "T" in corners for dust seal.)
- *Or* substitute foam tape on two sides
- *Or* use metal frame on flats, but still use foam tape for dust seal.

³.Refer to "Elo Part Numbers" on page C-79 to ensure you are using the proper adhesive

Use two layers of the double-sided adhesive tape to achieve a total thickness of 1/16-inch (2 mm). While specific touchscreen and CRT combinations may allow the use of thinner materials, 1/16-inch (2 mm) is generally necessary to allow for variations in ROC between the two glass surfaces. Review the fit between the touchscreen and the CRT before applying the tape. If one pair of opposite edges has a closer fit than the other, put the adhesive tape on the edges of the touchscreen with the better fit. See Figure 2.4 on page 19 for typical placement. You want the sealing tape on the rear of the touchscreen so it can't be seen in the viewable area once reassembled. If there is a good fit on all four edges, you may want to use double-sided adhesive tape on all four edges. When doing this, move the adhesive tape in slightly on one pair of edges and add foam sealing tape outside these two edges. The thicker foam tape will keep the adhesive tape away from the CRT until you are ready to adhere the touchscreen to the display.

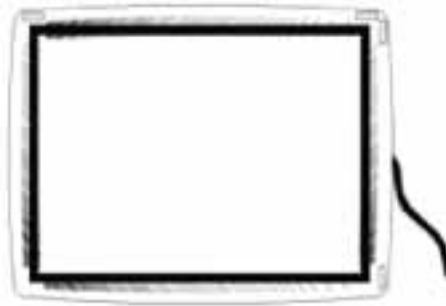


Figure 2.4 Proper placement of adhesive tape to the touchscreen.

In general, the adhesive tape should be set back slightly from the edge of the active area of the touchscreen. The adhesive tape should be attached to the glass. When the display is reassembled, the mounting tape should not be visible. Do not remove the liner from the exposed side of the adhesive tape yet.

Cut and place the foam sealing tape on the back of the touchscreen to form a dust seal as shown in Figure on page 31. This seal is particularly important because the CRT is a good electrostatic precipitator and will attract dust. The adhesive tape and foam sealing tape should form a complete seal around the touchscreen. Do not leave any gaps. The sealing tape should not be visible when the display is reassembled.

Practice aligning the touchscreen on the CRT without removing the adhesive tape liner. The installation can tolerate some horizontal and vertical shift. However, rotational skew between the touchscreen and display axes cannot be easily compensated for in the video alignment, and will also interfere with proper mounting of the tube in the bezel.

When you have a good feel for the placement of the touchscreen, clean the back side of the touchscreen and the face of the CRT again. Avoid all contact between the cleaning solution and the mounting materials as the cleaner may cause the mounting materials to eventually release from the glass. Remove all lint with a brush or compressed air. Remove the liner from the adhesive tape and align the touchscreen on the display. The thicker foam tape will keep the adhesive tape away from the CRT until you are ready to adhere the touchscreen to the display. Now press the touchscreen firmly against the CRT.

If you must remove the touchscreen from the CRT, cut the adhesive tape away with a sharp thin blade, such as an X-Acto knife. The touchscreen glass will probably break if you try to pull it off by a corner or an edge. Shave the old adhesive tape from the touchscreen and CRT with the knife. Adhesive residues can be removed with denatured alcohol, which will leave streaks and fingerprint smears. Use glass cleaner for the final cleaning prior to reapplication of new tape.

- 4 Place touchscreen on CRT straight and centered.
- 5 Peel off 3 cm of tape backer in two opposite corners. Fold to make tabs.
- 6 Pull back on tab to remove tape backer from under touchscreen while pressing on touchscreen.
- 7 Ensure there is nothing, such as tape, touching the reflector strips or transducers.

Spacing the CRT from the Bezel

The last part of the touchscreen mounting procedure is to determine the appropriate spacing of the CRT from the bezel, (with the touchscreen attached), and to reinstall the CRT with the required spacers in place (refer to Figure 2.8 on page 31). *Do not clamp the touchscreen between the bezel and the CRT without proper spacers as breakage will almost certainly occur.* The nominal thickness of the touchscreen and the two layers of adhesive tape is 3/16-inch (5 mm). If the touchscreen is to be in contact with the bezel, 3/16-inch (5 mm) nominal spacers would be required.

Because the original CRT face-to-bezel mount is often an interference fit, with the bezel shape altered slightly to draw it up tightly against the CRT, you should start with a 1/16-inch (2 mm) thicker spacer than the nominal dimension above. Two thicknesses of spacers, plus additional washers to use as shims, are available in the Touchscreen Installation Kit. (See “Elo Part Numbers” on page C-79 for Touchscreen Installation Kit).

During the spacer selection process, you may have to install the CRT with the touchscreen attached in the bezel several times. To prevent the CRT from dislodging the spacers, temporarily insert plastic tie wraps or toothpicks as guides in the mounting post holes. After selecting the correct spacers, discard the guides and fix the spacers more securely in place with the adhesive "doughnuts" provided in the Touchscreen Installation Kit.

When spacers for the desired gap have been selected, install the CRT. Make sure you have previously reinstalled the degaussing coil. Select a screw that is long enough to compensate for the spacer thickness (provides at least three full turns into the mounting post threads) but not so long as to penetrate the surface of the bezel. Over-tightening the screws may strip or split the mounting posts.

Installing the Controller

Elo offers IntelliTouch USB or serial (RS-232) controllers which are typically installed internal to the display.

Before installing an IntelliTouch controller, you need to ensure the following design conditions:

- Ensure there is space for the controller and the cable headers.
 - Note that cable routing may contribute to noise and crosstalk. Make sure the controller is placed away from voltage sources.
- Ensure there is space for an internal DC-to-DC converter or AC power supply if either is required.
- Verify power source and check specs for adequate power. The 2500 controllers use +5V@60 mA \pm 5% regulated.
- Ensure sufficient electromagnetic Interference (EMI) suppression. Installing a touchscreen and controller will affect the EMI characteristics of the display.

Note: Ensure sufficient heat dissipation. The IntelliTouch serial controller dissipates some heat (less than 1 watt). A typical power supply, if required, may dissipate several watts more. This places an additional load on the cooling system of the display. The available locations to mount a controller and power supply may also affect the cooling system of the display. Only applicable if you are not using AC-to-DC power supply.

- Ensure controller can be mounted securely to metal bracket and grounded.
 - Ground at least one mounting hole, but for best EMI characteristics, ground all four mounting holes.

Internal Serial Controller (2500S)

The mounting holes of the IntelliTouch serial controllers are sized for 0.156-inch (4mm) snap-in standoffs. All IntelliTouch touchscreens have a cable termination that mates directly with the male header (P3) on the controller. See Appendix B for specific mounting dimensions and connections.



Figure 2.5 Touchscreen Cabling System for Internal Serial Controller

Follow these steps to install an IntelliTouch serial controller:

- 1** Evaluate the monitor for proper positioning of the controller. Make sure there is sufficient space for cable headers.
- 2** Evaluate the back case of the monitor to determine the best position for the DB9 female connector. A hole for this connector may be furnished in a variety of ways: a) mounting the connector to a chassis member that is exposed to the display exterior, b) mounting the connector to a chassis member with a hole in the exterior of the case to provide access to the connector, and c) mounting the connector to the case.
- 3** Mount and ground the controller card following one of the two methods:
 - Mount the controller to the metal chassis using metal screws and spacers. It can be grounded through one of the mounting holes by using one of the No. 6 sheet metal screws and spacers provided in the kit (See “Elo Part Numbers” on page C-79 for installation kit part number). On the 2500S, all mounting holes are plated.

- If the controller cannot be mounted to a metal chassis, use a ground wire with a lug attached to connect one of the controller's plated-through mounting holes to chassis ground.
- 4 Connect the power cable harness (See “Elo Part Numbers” on page 79 for part number) to the 2x5 male connector (See “Elo Part Numbers” on page 79 for part number) at P4 on the controller. Connect the other end to a power source. If a suitable +5 Vdc power source cannot be found inside the display, use an AC-to-DC power supply. The 2500S controller power requirements are +5 Vdc nominal. Refer to Appendix B for current requirements.

P4 Pins	Signal	Function
1	+Pwr	Supply voltage positive
2	PwrCom	Supply voltage negative (tied to pin 4)
3	N/C Not connected	
4	PwrCom	Supply voltage negative (tied to pin 2)
5	LED Remote	External LED driver
6		Key
7	N/C	
8	Chassis	Frame ground connection
9	-Reset	Open collector input: = normal operation; short to PwrCom = hardware reset.
10	N/C	

If you have grounded the controller to the metal chassis as recommended in Step 3 on page 22, the chassis ground connection through the power connector, P4 pin 8, does not need to be connected. Likewise, do not connect the Reset and LED Remote lines unless you have provided the appropriate circuits.

The microprocessor pin that drives the status LED is connected to pin 5 of the P4 power supply connector. This signal from the microprocessor may also be used to drive an external indicator such as another LED.

To operate an external LED, connect the LED cathode to ground and the anode to pin 5 of the P4 connector. Nominal current through the LED will be 6 mA, so a low-operating current LED should be used. An external resistor is not required.

- 5** Connect the 2x5 female connector, on the serial output cable (See “Elo Part Numbers” on page 79), to the 2x5 male connector at P2 on the controller. Mount the DB9 female end of the cable in the position determined in step 2. The serial cable connector shell must be grounded to satisfy safety agency approvals, as the grounding protects the user in case a wiring fault develops in the display. If the DB9 connector shell is not already grounded, attach the ground wire supplied in the kit to one of the DB9s mounting screws and the other end to chassis ground.
- 6** Adhere the metal plate labeled with the legend, “Touchscreen Interface”, to the outside of the bulkhead-mounted DB9 connector. A similar plate (See “Elo Part Numbers” on page 79) is also available with vertical labeling.
- 7** Label the monitor to indicate what IntelliTouch serial controller is installed inside the display and include its jumper settings, if any.

External Serial Controller

An external serial controller is the best choice for many integrators for several reasons:

- No additional cables are required to install the controller. The 30-inch touchscreen cable is routed through the rear of the display case to a 2x6 male connector located on the rear of the controller. Once the controller is installed on the rear of the display, little or none of the touchscreen cable is visible.
- The base of the controller may be permanently attached to the rear of the display, but is easily removed from the display if necessary.
- The serial cable is permanently connected to the controller and features an armored, moisture-resistant sleeve where the cable enters the controller enclosure.
- An external serial controller offers the added flexibility of using a keyboard tap or wall-mount power supply (See “Elo Part Numbers” on page 79) if using an internal power source is inconvenient or impractical. This feature places fewer constraints on the design and location of kiosks and other applications.

Follow these steps to install the IntelliTouch external serial controller:

- 1 Determine supply power source to the controller. The controller requires +5 Vdc regulated power (± 0.25 Vdc) with 100 mA typical. Average power dissipation is 0.7 W.

CAUTION



Before making any attempt to power the controller from any monitor power source, you should confirm the installation with your monitor supplier. Failure to observe this caution may destroy the monitor or seriously impair monitor performance.

- Provided you first confirm the installation with your monitor supplier, you may attach a direct power cable to a +5 Vdc source inside the display or tap unregulated monitor power in the +9 Vdc to +30 Vdc range using the Elo DC-to-DC converter (See “Elo Part Numbers” on page 79). Typical converter power consumption is approximately 1 W. Remember that each integration situation is unique; you must carefully evaluate available power rails and consider how drawing additional power from the display will affect monitor performance.

If you have a suitable +5 Vdc power source, attach the direct power cable harness (See “Elo Part Numbers” on page 79) to the source, red to + 5 Vdc and black to common. You must attach the green ground cable to a suitable chassis ground for noise immunity and safety considerations. Also ensure that the cable is long enough to reach the back of the monitor and the controller.

CAUTION Observe polarity when connecting the power leads to the power supply. Reversing polarity may damage the controller.



Possible power supply sources included:

- A direct power cable to a +5 Vdc source inside the display or tap unregulated monitor power in the +9 Vdc to +30 Vdc range using the Elo DC-to-DC converter (See “Elo Part Numbers” on page 79). Attach the direct power cable (See “Elo Part Numbers” on page 79) to the source, red to + 5 Vdc and black to common. You must attach the green ground cable to a suitable chassis ground for noise immunity and safety considerations. Observe polarity when connecting the power leads to the power supply. Reversing polarity will damage the controller.
 - Typical converter power consumption is approximately 1 W. Remember that each integration situation is unique; you must carefully evaluate available power rails and consider how drawing additional power from the display will affect monitor performance.
- Install a power supply which requires a 100-240 Vac input. Connect a power cable harness to P4 on the controller, a 2x5 header with pins on 0.100-inch (2.54 mm) centers. Use a ribbon cable with an IDC connector or crimp-to-wire pin receptacles. An acceptable plug can be selected from Molex series 70450, Amp AMPMODU Mod. IV product line, or Berg mini-latch housing with Mini-PV pins. Connect a power supply to the harness and then to AC.
 - If none of the above options are practical, you must use either an optional keyboard power tap or wall-mount power supply to furnish +5 Vdc power to the controller.

CAUTION Before using a keyboard power tap, be sure sufficient power is available for the touchscreen controller or damage may occur to the computer.



Before connecting a keyboard power tap to the controller, be sure that power to the CPU is OFF. Connecting a keyboard power tap to a powered CPU may seriously damage the CPU or the controller and will blow the keyboard fuse.

- 1** Decide where to mount the controller on the rear of the display case. After choosing a location, use masking tape to hold the template in the desired spot and drill a 1-inch diameter hole for cabling exiting the display and drill two holes for screws that will be mounted in the display case.
- 2** Route the touchscreen cable (and power cable if using an internally located power source) through the 1-inch diameter hole in the display case. Insert the touchscreen cable into the keyed receptacle in the rear of the controller box. You will hear a “click” when the cable connector is properly connected to the controller. Pull any excess cabling back into the display case and attach the controller to the display case.
- 3** Wrap excess cabling with tie wraps as required, and proceed to “Routing the Touchscreen Cables” on page 2-29.

Internal USB Controller (2500U)

The mounting holes for the 2500U USB controller are sized for 0.156-inch (4 mm) snap-in standoffs. All current IntelliTouch touchscreens have a cable that mates directly with the male header (P3) on the controller. The controller must be powered from inside the monitor.



Figure 2.6 Internal USB Controller (2500U)

CAUTION



Before making any attempt to power the controller from any monitor power source, you should confirm the installation with your monitor supplier. Failure to observe this caution may destroy the monitor or seriously impair monitor performance.

Follow these steps to install the IntelliTouch 2500U USB controller:

- 1** Evaluate the monitor for proper positioning of the controller. Make sure there is sufficient space for cable headers.
- 2** Evaluate the back case of the monitor to determine the best position for the USB connector. There are two possible configurations for installing the USB controller.
 - Configuration 1: mount the controller card so the USB connector is flush with the back of the monitor.
 - Configuration 2: mount the controller inside the controller inside the monitor and use the Elo USB cable pack (See “Elo Part Numbers” on page 79) to mount a USB connector.

- 3** Mount and ground the controller card. The grounding scheme for the controller should typically be determined consistent with EMI suppression requirements. This may be accomplished one of two ways:
 - The controller should be mounted to the metal chassis using metal screws and spacers. It can be grounded through one of the mounting holes by using one of the No.6 sheet metal screws and spacers provided in the kit.
 - If the controller cannot be mounted to a metal chassis, use a ground wire with a lug attached to connect one of the controller's plated-through mounting holes to chassis ground.
- 4** Connect the power cable harness to the 2x5 male connector at P4 on the controller. Connect the other end to a power source. If a suitable +5 Vdc power source cannot be found inside the display, use a dedicated power supply. The 2500U controller power requirements are +5 Vdc nominal. Refer to Appendix C for current requirements.
- 5** If you have grounded the controller to the metal chassis as preferred, the chassis ground connection through the power connector, P4 pin 8, does not need to be connected.
- 6** Plug the X007X cable between the card and the bulk head mounting USB connector.
- 7** Adhere the metal plate labeled with the legend, “Touchscreen Interface” to the outside of the bulkhead-mounted USB connector. A similar plate (see pg. 79 for part number) is also available with vertical labeling.
- 8** Label the monitor to indicate that an IntelliTouch 2500U USB controller is installed inside the display.

Routing the Touchscreen Cables

The internal cables that carry the analog touchscreen signals are subject to interference from various sources within the display. The routing of these cables should avoid the following areas, listed in order of importance:

- flyback transformer-CRT (anode lead)
- anode lead-CRT
- inverter section of the power supply-Flat Panels only (most display power supplies are switching power supplies, and the main DC to AC inversion section produces most of the noise)
- yoke-CRT
- RGB video drive section of the display
- video input cable
- horizontal and vertical oscillator/drive sections-CRT (large caps)

Once acceptable cable positioning is determined, tie the cable down to avoid movement during shipment. In addition to careful cable routing, other EMI suppression techniques may be necessary to satisfy agency approval requirements. Use ferrite beads or other radio frequency (RF) suppression elements, additional shielding, and different grounding techniques as needed. Also, attach all excess cable/service loops as close to the chassis as practical to reduce noise emissions.

Reassembling the Monitor

With the touchscreen mounted, and the cable routing and exterior interface determined, the display must be reassembled. Reassembly is generally in reverse order of disassembly. Beware of potential clearance problems between the bell of the CRT and the electronics chassis, as shorts in this area can produce catastrophic failures of the display. Also, if the inside surface of the back case is painted with a conductive coating, watch for shorts between the CRT circuit board and the rear of the back case, as these can also produce disastrous results.

When the electronics chassis is reinstalled, the CRT circuit board is usually carried along with it. It is often advisable to have a second person assist you, to insure that this circuit board and various other cables do not interfere with the yoke or neck of the CRT. *Safety glasses, gloves, heavy protective clothing, and caution are strongly advised for all participants.*

Reconnect all cables that were removed during the disassembly procedure. Watch for single ground connections from the CRT mount to the chassis, between individual chassis members, etc., which may have lugs and screws to connect them, or sometimes individual push-on solderless connectors. *Failure to reconnect these important cables may result in improper performance of the display after reassembly and may render the unit unsafe.*

Re-glue the CRT circuit board to the connector with an electronic-grade (non-corrosive) silicone adhesive (such as GE RTV-162). Discharge the CRT again (see *Discharging the CRT*, page 12), and then reconnect the anode lead to the anode button, making sure the spring hooks catch inside the hole.

If practical, test the monitor and touchscreen at the earliest time possible before reassembling the display, as the reassembly of the back case can be tedious. If mistakes have been made, corrections are easier to make if the covers are still off.

Next, label the monitor with information about the touchscreen installed, along with the model and settings of any internal serial controller.

For example:

```
Contains -2500S Serial Controller  
Settings: 9600/8/1/N SmartSet/Binary/Stream Mode
```

Finally, remove any agency certifications (UL/cUL, FCC, TÜV, CE, etc.) for which you have not resubmitted.

Sealing the Monitor

A variety of methods may be used to seal an IntelliTouch system from dust or splashed liquids as required by the application or an industry standard:

- 1 Use only closed cell polyolefin (Volara) foam available from Elo.
- 2 Adhere the seal to the lip of the bezel. When the bezel is compressed against the touchscreen, the Volara material will act as a seal. Make sure the bezel and sealing tape (Volara) do not touch the reflector strips. See Figure 2.8 on page 31 for proper sealing location.

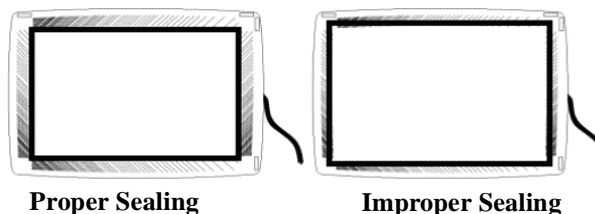


Figure 2.7 Proper and Improper Sealing

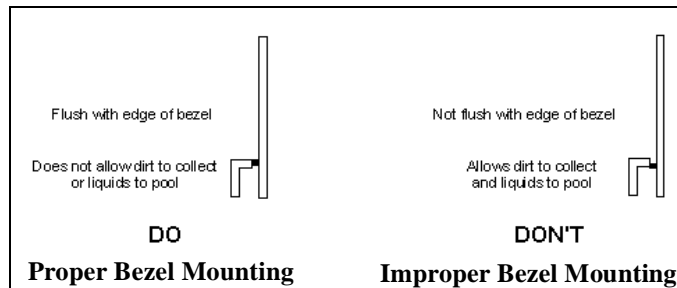


Figure 2.8 Proper and Improper Bezel Mounting

- 1 Compress the seal evenly around the bezel. If the display is to be used in a kiosk with forced air ventilation, the air should be filtered and fans should be positioned at the intake, creating positive pressure inside the cabinet.

Sealing Material Selection

Elo recommends a crosslinked polyolefin closed-cell foam called Volara, manufactured by Voltek. This material is available through Elo or can be purchased from Voltek directly (use 2A, 2E, 4A or 4E weight, black flame retardant material).

System Evaluation

As the IntelliTouch system gain is dynamic, and responds to a changing environment quickly, the application of a seal to the system typically produces no user perceivable effects. The touch should be just as sensitive after integration and sealing as before. However, the designer should be aware of the impact of the seal on system performance. Elo provides several software tools downloadable from the website that can aid in this assessment. Use these tools to establish baseline performance prior to the application of the seal, as well as after. If you need more assistance, please contact Elo Application Engineering (1-800-557-1458 x6).

LCD Integration

This section outlines the procedures for installing touchscreen components that will convert your monitor into a touchmonitor. Details are given on mounting the touchscreen, controller, and connecting cables.

Safety Information

WARNING



The touchscreen installation procedure outlined in this chapter may require exposure to high-voltage components and handling of the LCD. This procedure can be dangerous and an accident is potentially lethal. Therefore, the procedure should only be performed by a qualified person. Read this entire chapter before attempting a touchscreen installation.

Follow the procedure carefully, work with the power off and the unit unplugged, observe all warnings, and wear protective clothing. Elo is not liable for damage or injury resulting from the users actions.

Consider purchasing a touchmonitor from Elo if you do not have previous experience working with touchscreens and disassembling displays. Elo also offers touchscreen installation services in quantity for a variety of displays or can recommend third-party integrators in your area.

Summary of Installation Steps

This section describes integration of an LCD. There are two types of integration: desktop LCD or LCD component. If integrating a touchscreen on an LCD desktop, then bezel redesign may be required. See “Design Considerations for CRTs and LCDs” on page 2-6, for bezel design recommendations.

A typical LCD installation process consists of the following steps:

- 1 Unpacking the touchscreen
- 2 Disassembling the monitor
- 3 Determining touchscreen fit
- 4 Mounting the touchscreen
- 5 Installing the controller
- 6 Power
- 7 Reassembling the monitor

Unpacking the Touchscreen

Handle the touchscreen with care. Note the transducers in the corners are especially fragile. Although the transducers may be recessed from the edge of the glass, do not handle them unless inspection is necessary. Note the location of the transducers and wiring. If any of the wires are accidentally broken during handling or installation, or if a wire is disconnected, the touchscreen will not operate. Avoid excessive handling and stress on the touchscreen cable. Elo touchscreens are pre-cleaned, so avoid getting fingerprints on the touchscreen by wearing gloves.

Testing the Monitor

The display must be in good working order before beginning the installation of the touchscreen. Inspect the LCD monitor for cosmetic flaws or damage. With a new display, it is suggested that you test the display by running it overnight. Check for acceptable color, brightness, contrast, picture stability, and other QC tests.

Disassembling the LCD Monitor

Note: The purpose of this document is to aid in the touchscreen integration of monitors. This document is for reference only, and cannot be assumed to cover all LCD monitor products in detail. Elo TouchSystems, Inc. cannot be held liable for any personal or property damage incurred through use of this document. As always, when in doubt contact the Elo Applications Engineering Department for assistance (1-800-557-1458 x6).

This document describes the basic tasks common to the vast majority of LCD monitor integrations. These instructions assume an audience of trained integration personnel.

Definition of Terms

- **MONITOR:** The term “monitor” refers only to the monitor, television, or other display that is defined in specific monitor’s integration.
- **BEZEL:** The term “bezel” refers to a specific part of the molded plastic cabinet of the monitor. The bezel is the part that covers the LCD, and separates from the rear case.
- **CASE:** The term “case” refers to a specific part of the molded plastic cabinet of the monitor. The case is the part that separates from the front bezel. The case normally covers the top, sides, back and bottom of the monitor assembly.
- **LCD:** Liquid Crystal Display. Also referred to as the Panel.
- **CONTROLLER:** The electronic device that converts touch data into RS-232 or USB information. For the purposes of this document, the controllers referred to are the Elo internal IntelliTouch serial controller 2500S, and USB controller 2500U. See page 79 for part numbers.

Tools and Equipment

- Phillips screw driver
- Common (flat blade) screw driver
- Diagonal side cutters
- Assortment of sockets
- Hand drill
- Assorted drill bits
- Pliers
- Glass cleaner and supplies
- Sheet metal screws
- Hot melt glue gun, and glue sticks
- Zip ties
- Razor knife

Required Parts for Serial Connection

- IntelliTouch RS-232 controller, part number 351077-000
- IntelliTouch touchscreen
- Monitor
- Double-sided adhesive tape
- Internal serial out cable. Part number 889507-000

Required Parts for USB Connection

- IntelliTouch USB controller, part number 714259-000
- IntelliTouch touchscreen
- Monitor
- Double-sided adhesive tape
- USB cable pack. Part number 748578-000

Optional Parts for Serial Connection

- External serial out cable
- DC to DC Power converter and cables.
- Controller power cable.
- Closed-cell Polyolefin foam with adhesive on one side.
- Service manual for the monitor.
- Internal mounting kit for serial controllers.

Optional Parts for USB Connection

- DC to DC Power converter and cables.
- Closed-cell Polyolefin foam with adhesive on one side.
- Service manual for the monitor.
- Internal mounting kit for controller.
- Controller power cable.

Notes on Disassembling the Monitor

Disassemble the display on a large, well-lit work surface. Leave space to set aside major display components. Group screws and other hardware in small containers or in specific areas on the work surface as you remove them, in relation to the part of the display where you are working. If you complete the installation process in one session (which may require several hours for your first efforts), it is unlikely that you will have trouble reassembling the display.

Most display manufacturers connect the major components with detachable cables that have labeled and keyed connectors; these cables are of lengths that will usually connect to only one place. Also, screws are identifiable by type and size, and usually will not fit in the wrong place. The most difficult problem with missing or wrong hardware or connections will be with single ground cables that attach to obscure ground points on the metal chassis. When in doubt, make notes of the connection points.

Removing the Rear Case

Disassembly usually starts with removal of the back case. For assistance with disassembly, consult your manufacturer's service manual.

To remove the rear case:

- Carefully lay the display on its face on the padded work surface and remove the screws that attach the rear case to the bezel or frame.
- Slowly pull the rear case upward.
- Disconnect any cabling that may be attached to the rear case
- While removing the rear case, note the clearance between the inside rear surface of the case and any of the monitor's circuitry. If there is not enough clearance to move this circuitry about .25 inch (6 mm) toward the rear of the case, you may be unable to successfully install a touchscreen on the display and completely reinstall the back case. Contact Elo Applications Engineering (1-800-557-1458 x6) for possible alternatives.

Removing the LCD

- 1 Continue disassembling the display until the face of the LCD is completely exposed. The degree of disassembly required will vary from display to display.
- 2 The next step will be to remove the LCD from the display's housing. Several cables may have to be unplugged from the LCD before it can be removed. Typically these cables are:
 - The input video connector. A multi-conductor cable that is attached to the rear of the LCD panel.
 - The back-lamp cables. One or two cables connected to the rear of the panel. These cables originate from the high voltage inverter.
 - Various cables connected to the power switch, pilot light, front panel controls, etc. Other cables may have to be unplugged from the electronics chassis. The need for this may not be apparent until the chassis is removed, as instructed below. As you pull the LCD out of the frame, make sure to watch for other cables that need to be disconnected. After removal, set the LCD face up on a padded, static free work surface.

Determining Touchscreen Fit

- 1 Position the LCD so the face is accessible.
- 2 Next, determine if the touchscreen will fit in the bezel without modifications to the bezel. Modifications, if necessary, should be done without seriously compromising the mechanical integrity of the display. To do this:

- Lay the touchscreen face-down in the bezel, being careful not to damage the transducers. **If the touchscreen will not fit flush against the lip of the bezel, do not force it.** An interference fit between the edge of an IntelliTouch touchscreen and some of the plastic ribs found in display bezels can pinch and break the small wires which carry the signals along the edges of the touchscreen, or even result in fracture of the glass after reassembly.

It is often necessary to cut these ribs and struts inside the bezel. Cutting does not usually cause difficulties although the stiffness of the bezel may be reduced slightly. Try not to cut into the posts of any attachment screws.

Generally, a total clearance between the edge of the touchscreen and any ribs or struts of at least 0.25-inch (6 mm) in both axes is necessary. This prevents the interference fit problem discussed above and allows for variation in touchscreen mounting position.

- 3 Check for adequate clearance of the transducers and the cable from the bezel structure. The preferred orientation of the IntelliTouch touchscreen is with the cable exiting from the right side, when viewed from the front of the display. If the position of the cable causes difficulty, the touchscreen may be rotated 180° on units (that incorporate a seal). Rotation will cause an inversion of the output coordinates, which will be compensated for automatically by Elo driver software, but perhaps not by other drivers. The touchscreen must have the reflector stripes on the surface facing the user.

Mounting the Touchscreen

When preparing the touchscreen for mounting to the LCD, major considerations are:

- Reasonable mechanical alignment with the display.
- Mounting materials and methods.
- A complete dust seal between the touchscreen and the LCD.
- A mounting technique that evenly supports the touchscreen on at least two opposite edges. *Elo recommends double-sided tape on all sides of the LCD.*
- Creating enough space between the touchscreen and the bezel to accommodate the touchscreen and the transducers. Adequate spacing can normally be accomplished by:
 - 1 trimming or milling the inside of the bezel.
 - 2 using spacers to move the LCD back in the chassis.
 - 3 using spacers to move the bezel away from the touchscreen. A combination of moving the LCD back with spacers and trimming the bezel is the usual solution.
- The seal between the touchscreen and the display bezel.

The last three considerations listed above should determine the nominal thickness of the spacers to be used.

Many monitors will have sufficient space in the bezel to allow the touchscreen face to rest against the lip of the bezel, with the lip touching the active region of the touchscreen. However, the transducers should not be in contact with the bezel. Assuming double-sided tape is used to attach the touchscreen to the LCD the final spacing will be determined by the type of seal to be used. See “Sealing” on page 2-41, for an explanation of sealing methods.

Before mounting the touchscreen, clean the face of the display and the back of the touchscreen with household glass cleaner. Be sure to remove all fingerprints. The space between the touchscreen and the display face must be clean and free of any foreign objects.

Mount the touchscreen as follows:

- Layer the double-sided adhesive tape to achieve a total thickness of 1/16-inch (2 mm); across the entire top, bottom, and sides on the rear of the touchscreen. In general, the adhesive tape should be set back slightly from the edge of the active area of the touchscreen. When the display is reassembled, the mounting tape should not be visible. Make sure that the double-sided adhesive tape butts in the corners to form a dust seal. Do not remove the liner from the exposed side of the adhesive tape yet.



Figure 2.9 Attaching double-sided adhesive tape to the touchscreen

- Practice aligning the touchscreen on the LCD without removing the adhesive tape liner. The installation can tolerate some horizontal and vertical shift. However, rotational skew may interfere with proper mounting of the LCD touchscreen in the bezel.
- When you have a good feel for the placement of the touchscreen, clean the back side of the touchscreen and the face of the LCD. Avoid all contact between the cleaning solution and the mounting materials as the cleaner may cause the mounting materials to eventually release from the glass. Remove all lint with a brush or compressed air. Remove the liner from the adhesive tape and align the touchscreen on the display. Now press the touchscreen firmly against the LCD.
- Inspect your results carefully for alignment, trapped dust or lint, and a good seal between the touchscreen and LCD. If there is trapped lint, you may be able to remove it without removing the touchscreen by capturing it with a thin wire. Poke the wire through the adhesive tape, and stick the lint to the wire. Pull the lint back into the tape and embed it there.
- If you must remove the touchscreen from the LCD, cut the adhesive tape away with a sharp thin blade, such as an X-Acto knife. The touchscreen glass will probably break if you try to pull it off by a corner or an edge. Shave the old adhesive tape from the touchscreen and LCD with the knife. Adhesive residues can be removed with isopropyl alcohol, which will leave streaks and fingerprint smears. Use glass cleaner for the final cleaning prior to reapplication of new tape.

Sealing

Sealing the IntelliTouch touchscreen is not required for operation; however, it is recommended to increase the resistance to dirt and moisture. Elo recommends using closed-cell polyolefin based foam with an adhesive backing on one side. Elo sells sealing foams with varying thickness to accommodate most needs.

Note: Other foams may actually reduce the acoustic signal, thus resulting in detrimental effects.

Install the seal as follows:

- Place the bezel face down on a padded surface, so that you can obtain access to the inside lip.
- Cut enough of the sealing foam so that it can be installed in one continuous run.
- Starting from the middle-top; Begin placing the sealing foam, adhesive side to the bezel.
- The sealing foam should be flush with the bezel opening, and not dipping inward or outward.
- The radius curves in the corners can be aided by slightly nicking the outside of the sealing foam just before the corner.
- Butt the end of the sealing foam tightly against its beginning.

Note: The sealing foam must be positioned so that it makes contact with the touchscreen within the active area. It is not acceptable for the sealing foam to contact the reflector arrays (See page 30 for details).

Spacing the LCD from the Bezel

The last part of the touchscreen mounting procedure is to determine the appropriate spacing of the LCD from the bezel, (with the touchscreen attached), and to reinstall the LCD with the required spacers in place. ***Do not clamp the touchscreen between the bezel and the LCD without proper spacing as breakage will almost certainly occur.*** The nominal thickness of the touchscreen and the one layer of adhesive tape is 3/16-inch (5 mm). If the touchscreen were to be in contact with the bezel, 3/16-inch (5 mm) spacers would be required.

During the spacer selection process, you may have to install the LCD with the touchscreen attached in the bezel several times to obtain proper fit. When spacers for the desired gap have been selected, install the LCD. Select a screw that is long enough to compensate for the spacer thickness (provides at least three full turns into the mounting post threads) but not so long as to penetrate the surface of the bezel. Over-tightening the screws may strip or split the mounting posts.

Installing the Controller

Internal Serial Controller (2500S)

The mounting holes of the IntelliTouch serial controllers are sized for 0.156-inch (4mm) snap-in standoffs. All IntelliTouch touchscreens have a cable termination that mates directly with the male header (P3) on the controller. See Appendix B for specific mounting dimensions and connections.



Figure 2.10 2500S Internal Serial Controller

Follow these steps to install an IntelliTouch serial controller:

- 1** Evaluate the monitor for proper positioning of the controller. Make sure there is sufficient space for cable headers. Also choose a location that allows the cables to be installed with adequate slack, and provides for easy access during installation.
- 2** If possible, mount the controller directly to the metal chassis using No. 6 sheet metal screws and spacers provided in the controller mounting kit. If you must mount to a location other than the metal chassis, or if you intend to use adhesive base snap-in standoffs, you must ground the controller through the use of pin 8 on connector P4 of the controller.
- 3** Attach the touchscreen cable to connector P3 of the controller, and secure it with a small amount of glue.
- 4** Take up the excess cable with zip ties and secure.

Note: It is recommended that at least one of the controller's mounting holes be attached via a screw nut combination to insure hold.

Internal USB Controller (2500U)

The mounting holes for the 2500U USB controller are sized for 0.156-inch (4 mm) snap-in standoffs. See Appendix B for specific mounting dimensions and connections.



Figure 2.11 2500U USB controller

CAUTION



Before making any attempt to power the controller from any monitor power source, you should confirm the installation with your monitor supplier. Failure to observe this caution may destroy the monitor or seriously impair monitor performance.

Follow these steps to install the IntelliTouch 2500U USB controller:

- 1 Evaluate the monitor for proper positioning of the controller. Make sure there is sufficient space for cable headers.
- 2 Choose a location that allows the cables to be installed with adequate slack and provides for easy access during installation.
- 3 If possible, mount the controller directly to the metal chassis using No. 6 sheet metal screws and spacers provided in the controller mounting kit. If you do not use the metal chassis, or if you intend to use adhesive base snap-in standoffs, you must ground the controller through the use of pin 8 on connector P4 of the controller.
- 4 Attach the touchscreen cable to connector P3 of the controller and secure with a small amount of glue.
- 5 Take up excess cable with zip ties.

Note: It is recommended that at least one of the controller's mounting holes be attached via a screw nut combination to insure hold.

Power

Various methods can be used to obtain power for the internal USB controller. This section addresses the two most common methods:

- Parasitic tap of 5Vdc
- Parasitic tap of 7-30Vdc using a DC to DC converter.

Parasitic Tap of 5Vdc

It may be possible to find and use a 5Vdc power source directly from the monitor's circuitry. Before attempting this you should consult the monitor's service manual, or the monitor's manufacture.

Follow these steps to obtain 5Vdc directly from the monitor:

- 1** Find a suitable 5Vdc power source on the circuitry of the display. Insure that the source can sustain the additional load requirements placed on it by the controller. An acceptable source should be able to supply an addition 100ma with out effecting other systems in the monitor.
- 2** Solder or splice the non-terminated end of the controller power cable (part number: 889507-000) to the tap location. Be sure to observe the correct polarity. The controller power cable (part number: 889507-000) uses the red conductor for the (+) signal, the black conductor for the (-) signal, and the green conductor for frame ground.
- 3** Attach the terminated end of the controller power cable (part number: 889507-000) to connector P4 of the IntelliTouch USB controller, and secure with a small amount of glue.
- 4** Take up the excess cable with zip ties and secure.

Parasitic Tap of 7-30Vdc (DC to DC converter)

If you cannot find a readily available 5Vdc source; it may be advisable to use a DC to DC converter, and locate a 7-30Vdc source. Before attempting this you should consult the monitor's service manual, or the monitor's manufacture.



Figure 2.12 DC to DC converter

Follow these steps to use 7-30Vdc and a DC to DC converter:

- 1 Evaluate the monitor for proper positioning of the DC to DC converter. Make sure there is sufficient space for cable headers. Also choose a location that allows the cables to be installed with adequate slack, and provides for easy access during installation.
- 2 Find a suitable 7-30Vdc power source on the circuitry of the display. Insure that the source can sustain the additional load requirements placed on it by the controller. An acceptable source should be able to supply an addition 100ma with out effecting other systems in the monitor.
- 3 Solder or splice the non-terminated end of the power cable (part number: 950519-000) to the tap location. Be sure to observe the correct polarity. The cable (part number: 950519-000) uses the orange conductor for the (+) signal, and the black conductor for the (-) signal.
- 4 Connect the terminated end of power cable (part number: 950519-000) to connector P603 of the DC to DC converter.
- 5 Connect the 2 position header of cable 429761-000 to connector P604 of the DC to DC converter.

- Connect the 2x5 position header of cable 429761-000 to connector P4 of the IntelliTouch USB controller, and secure with a small amount of glue.
- Take up the excess cable with zip ties and secure.

Modifying the Case for Serial Output

To modify the case to accommodate the RS-232 output cable:

- 1 Evaluate the rear of the case to determine the best position for the DB-9 connector. A hole for this connector may be furnished in a variety of ways:
 - Mounting the connector to an internal chassis member with a hole cut in the rear case to expose the connector.
 - Punching a DB-9 style hole in the exterior of the case, and mounting the connector directly to the case. (Such DB-9 punches can be obtained from industrial supply vendors).
- 2 Mount the DB-9 header of the RS-232 output cable (part number: 942741-000) using one of the above techniques.

Note: If mounting to a non-grounded location, attach a grounding cable to one of the jackscrews and terminate to ground.

- 3 Connect the 2x5 header of the RS-232 output cable (part number: 942741-000) to connector P2 of the IntelliTouch serial controller, and secure with a small amount of glue.
- 4 Take up the excess cable with zip ties and secure.
- 5 Adhere the metal plate labeled with the legend, “Touchscreen Interface” to the case area surrounding the DB-9 connector.
- 6 Label the monitor to indicate that an IntelliTouch 2500S controller has been installed inside the display.

Modifying the Case for USB Output

To modify the case to accommodate the USB output cable (included with the USB cable pack):

- 1 Evaluate the rear of the case to determine the best position to punch for the bulkhead’s hole. This hole may be furnished in a variety of ways:
 - Mounting the bulkhead to an internal chassis member with a hole cut in the rear case to expose the connector.
 - Punching a rectangular style hole in the exterior of the case, and mounting the bulkhead directly to the case. (Such punches can be obtained from industrial supply vendors).

2 Mount the USB bulkhead connector using one of the above techniques.

Note: If mounting to a non-grounded location, attach a grounding cable to one of the jackscrews and terminate to ground).

3 Connect one end of the 18" USB cable to the USB connector of the IntelliTouch serial controller, and connect the other end to the receiving connector of the bulkhead.

4 Take up the excess cable with zip ties and secure.

5 Label the monitor to indicate that an IntelliTouch 2500U controller has been installed inside the display.

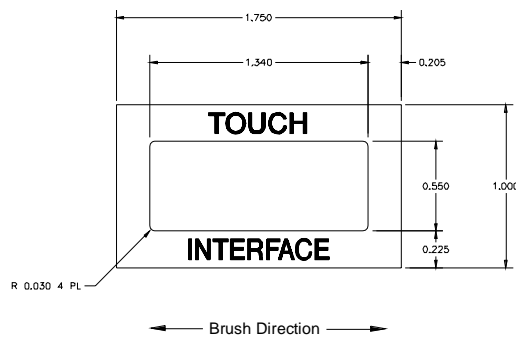


Figure 2.13 Horizontal escutcheon plate

Re-assembling the Display

Re-assemble the display by completing the disassembly steps in reverse order. Take care to connect everything correctly and completely.

- Various methods can be used to obtain power for the internal RS-232 controller and USB controller. Refer to the Power section of this document, page 44, to determine the method which is best for your particular situation.



TROUBLESHOOTING GUIDE

If you experience operational difficulties with the touchscreen system either during or after installation, the following sections will help you determine the source of the problem.

The Troubleshooting Process

The first step in troubleshooting a touchscreen system is to determine whether the problem is related to the display, software, or hardware:

- Do not confuse display problems with touchscreen problems—the two are unrelated.
- Software problems are determined by a basic hardware functionality test. If the hardware transmits touch coordinates correctly, then the problem is probably with the driver or application software.
- Hardware problems may be caused by the touchscreen, controller, cabling, power supply, or by the integration of the touchscreen components in the display. This appendix describes techniques for isolating the problem, including power-on diagnostics, status LED verification, and component swapping.

Display Problems

If you are experiencing display problems (such as no video, no horizontal or vertical synchronization, raster non-linearities, etc.), remember that the video function of the display and the Elo touchscreen installed on the display are separate systems. Therefore, problems with the display should be treated as display problems, not touchscreen problems. Diagnostic procedures and possible corrections for display problems should be performed using the troubleshooting procedures outlined in your display manual.

The IntelliTouch touchscreen is powered from its controller. Usually the display and touchscreen controller have separate power supplies and operate independently. Thus it is possible for the touchscreen to interact with the computer even if the display is powered off. Internal serial controllers may be powered by a supply that is separate from the display's power supply, but controlled through the display's power switch. In this case, even if display problems exist, the touchscreen system will probably function if the display power switch is on.

Software Troubleshooting

Before beginning software troubleshooting, verify that the touchscreen hardware is working by running the COMDUMP program for serial controllers (see page 52, *Using the COMDUMP Utility*). If the touchscreen is operating, then the problem may be with the driver software, the application software, or a conflict with other hardware or software. (The problem may also be due to incorrect touchscreen video alignment, described on page 51, *Video Alignment Problems*.)

The general technique for troubleshooting software problems is to identify at what layer of software and associated hardware the problem exists. For example, if you have a Windows application, there are several layers of software and drivers. The problem could be with your application, Windows, MonitorMouse for Windows, MonitorMouse for DOS, the ELODEV driver, a conflict with another device, or the touchscreen hardware. The best approach to software troubleshooting is to remove the layers of software one by one, testing each layer until the problem is isolated. Also try removing other hardware and software that may be conflicting with the touchscreen hardware and driver software.

For detailed troubleshooting information on MonitorMouse for Windows, MonitorMouse for DOS, MonitorMouse for DOS, ELODEV, and TouchBack, see the *DOS and Windows Driver Guide*, *MonitorMouse for OS/2 User's Guide*, *MonitorMouse for Windows NT User's Guide*, or *MonitorMouse for Macintosh User's Guide* as appropriate, or visit Elo's Web Tech site, www.elotouch.com/support.

Video Alignment Problems

If the touchscreen is responding and the data is linear, but a touch does not activate the appropriate zone in the application, try video alignment. Use ELOCALIB under DOS or the Touchscreen Control Panel with all versions of MonitorMouse. Improper video alignment may be indicated when the cursor does not move at the same pace as a sliding finger, or when it moves in the opposite direction. The cursor should always move in the same axis as your finger.

If you have a DOS application, erase any ELOGRAPH.CAL files and complete video alignment in the video mode used by your application. For example, you may have a VGA monitor with your application running in text mode, so complete video alignment in text mode rather than graphics mode.

Also see *Calibration Problems* in the *DOS and Windows Driver Guide* for additional information.

Hardware Troubleshooting

Troubleshooting the touchscreen system hardware may require analysis of the touchscreen, controller, cables, power supply, and the integration process. The best place to start is with the controller.

Use the controller power-on diagnostics which are displayed when the Elo driver software is loaded to check for specific faults (see *Diagnostic Codes*, page 59). If they are accessible, the diagnostic LED's on serial and MX controllers may identify a problem (see *Diagnostic LED's*, page 58).

Also, check whether the controller is transmitting any touch data. Use the COMDUMP program for serial controllers. The 2310B operates at 9600 baud, 8 data bits, 1 stop bit, and no parity, (see page 75 for controller jumper settings). You may encounter one of the following symptoms:

- **No touch data.** When no touch data is reported, the problem may be the touchscreen, controller, or cabling. If the controller power-on diagnostics or diagnostic LED's do not identify the problem, substitute individual system components if they are available. Refer to the remainder of this appendix for information on troubleshooting each system component.

- **Intermittent touch data.** If the system is reporting touch data at a slow or varying rate, the problem may be caused by a low signal strength or excessive noise in the system. Generation of touch data when the touchscreen is not touched is most likely caused by excessive system noise. See the sections and, page and, respectively. Use of SAWDUMP (a DOS utility included with most Elo driver software and available on Elo's website, www.elotouch.com, may help to identify these problems. Contact Elo Application Engineering, 1-800-557-1458 ext. 6, for more information.
- **Linearity.** As the IntelliTouch system is inherently stable and drift-free, apparent linearity problems are usually due to video alignment errors or display drift. See *Video Alignment Problems*, page 51.

The remainder of this appendix deals with component-level troubleshooting of controllers, power supplies, the touchscreen, and cables.

Serial Controller

The 2310B operates at 9600 baud, 8 data bits, 1 stop bit, and no parity. See page 75 for controller jumper settings.

The 2500S operates at 9600 baud.

Using the COMDUMP Utility

COMDUMP is a DOS utility included with most Elo driver software and available at www.elotouch.com. Use COMDUMP to verify basic controller functionality and to determine whether or not data is reaching the serial port. COMDUMP can be run without a touchscreen driver loaded.

Type "COMDUMP <n>" where <n> is the number of the COM port. Detailed instructions can be found on Elo's Web Tech site, www.elotouch.com/support.

If you are not running under DOS, boot your PC from a DOS diskette before running COMDUMP. If you cannot run DOS (use an ASCII terminal or a communications program in local mode to get a similar type of analysis provided by COMDUMP). Another option is to temporarily connect the touchscreen to a PC with DOS and run COMDUMP.

If the hardware is functioning properly, untranslated (raw) coordinates will be returned at a constant rate only when the touchscreen is touched. If no data is transmitted on touch, or if data is transmitted when the touchscreen is not touched (either continuously or intermittently), you have a hardware problem.

If the LED is accessible, and indicates that data is being transmitted, confirm the communication parameters, then try another serial port, possibly on another computer. Also see *RS-232 Connections*, page 54.

2500S Controller Protocol

The ten-byte binary data format displayed in hex by COMDUMP for correct operation with Elo driver software is as follows:

Byte	Description
1	ASCII 'U' (55h)
2	ASCII 'T' (54h)
3	Status Byte
4	XLow
5	XHigh
6	YLow
7	YHigh
8	ZLow
9	ZHigh (defaults to 0)
10	Checksum

A-4002 Controller Protocol

If the controller is jumpered for A-4002 emulation mode, the output will be the six-byte binary format as follows:

Byte	MSB							LSB
1	1	1	X11	X10	X9	X8	X7	X6
2	1	0	X5	X4	X3	X2	X1	X0
3	0	1	Y11	Y10	Y9	Y8	Y7	Y6
4	0	0	Y5	Y4	Y3	Y2	Y1	Y0
5	0	0	0	0	0	0	0	0
6	0	0	0	0	Z3	Z2	Z1	Z0

In this mode, the first four bytes in each packet will be decreasing, followed by a zero byte, and a byte from 00 to 0F (hex). The Z value (byte 6) will be 00 when you lift your finger.

RS-232 Connections

Review cable connections and switch settings. If you have used your own cables or adapters for connection to the serial port, check pinouts. Verify that the data transfer rate (baud rate) of the computer's serial port is the same as selected by switches or jumpers on the controller.

The IntelliTouch serial controllers operates at standard RS-232 levels. The serial port connector, P2, is a 2x5 header with pins on 0.100-inch centers. It is configured so a ribbon cable and commonly available insulation displacement connectors (IDCs) may be used. Pin positions and signals are given below. See page 60 for DB9 and DB25 connector pin positions.

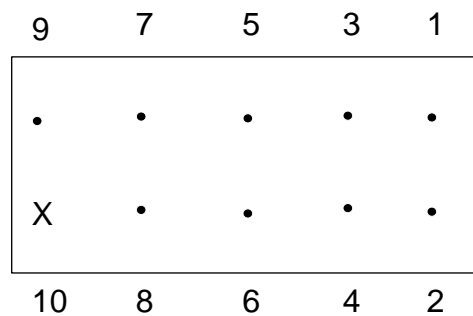


Figure A.1 Pin positions for the serial port connector

P2 Pins	DB25	DB9	Host Signal	Source
1	8	1	DCD (N/C)	Controller
2	6	6	DSR	Controller
3	3	2	RXD	Controller
4	4	7	RTS	Host
5	2	3	TXD	Host
6	5	8	CTS	Controller
7	20	4	DTR	Host
8	22	9	RI (N/C)	N/C
9	7	5	GND	Common
10				Key

Table A.1 Serial port controller signals

The controller only requires a 2-wire connection, controller Transmit Data (P2 pin 3) and Signal Ground (P2 pin 9). For two-way communications, the controller Receive Data (P2 pin 5) should also be connected to the host Transmit Data pin.

Data Set Ready (DSR) and Clear to Send (CTS) may be used by the host to verify controller connections and operation. DSR is asserted when power is applied to the controller and CTS is asserted when the controller's power-on sequence is complete. Data Terminal Ready (DTR) and Request to Send (RTS) can also be connected for full hardware handshaking.

Elo driver software typically requires two-way communication and all four handshaking lines.

If accessible, the controller's diagnostic LED can verify whether RS-232 data is being transmitted.

Alternatively, a breakout box will tell you if there is any activity on the data line. It is possible that the port you are using on the host computer is meant to work with an RS-232 DTE device. To check this, install a null modem cable between the controller and the host computer's serial port. A null modem cable converts a DCE device into a DTE device by swapping pins 2 and 3 and the handshaking lines.

Some serial ports require jumpers for the handshaking lines on the cable connector at the computer end. The jumper combinations that may be required to make an RS-232 port work are beyond the scope of this manual. Consult your computer manual for more information.

If a breakout box is not available, you can measure the DC voltage at the data output of the controller (pin 2 of the DB-9). It should measure between 8 and 10 Vdc when the touchscreen is not touched, and drop several volts (towards 0) during a touch, depending on the data format and the baud rate.

If proper RS-232 signal voltage is not present, the controller may not have power applied.

Power Connections

Check for proper voltage (+5 Vdc) at the power connector P4 pin 1 (+) and pin 4 (-) on the controller (see, page). If the LED is functioning (see page Diagnostic LED's), the power supply is probably okay. To access this connector on the external serial controller, disconnect the power, then remove the cover. Reconnect the power cable and turn the unit on. There are no exposed electrical connections in the controller that would be considered dangerous. Power is applied to the controller through P4.

If no power is present, measure the voltage at the power source, either a source from the display electronics, a DC-to-DC converter, or an AC power supply.

Touchscreen and Touchscreen Cables

If the touchscreen and its attached cable are easily accessible, the touchscreen can be physically inspected for damage to the transducers and cable. Gently peeling back the tape covering the transducer and wedge assembly will allow you to see the back side of the transducer and the wires soldered to it (see Figure A-1 Transducer and Wedge Assembly)

Broken wires near the transducers should be obvious, but broken or cracked transducers may be difficult to see. Transducer breaks, regardless of the cause, mostly occur at the edge of the solder connection. A break can generally be detected by the controller power-on diagnostics. See *Diagnostic Codes*, page.59

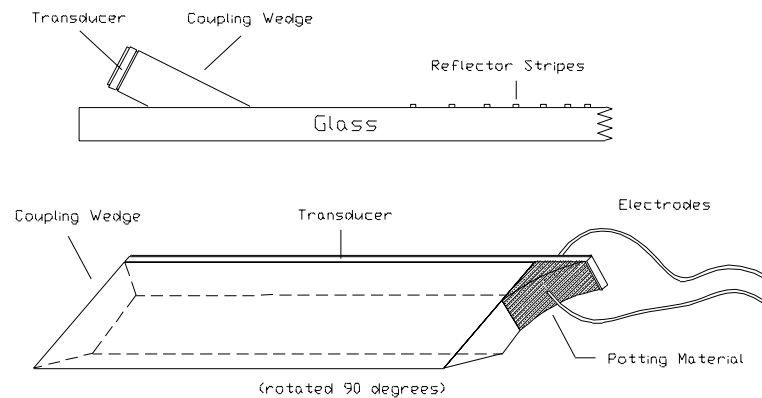


Figure A.2 Transducer and Wedge Assembly

Note: You cannot repair a broken transducer in the field. Return any touchscreen with a broken transducer to Elo for repair or replacement.

IC1 Cable

The IC1 cable is used inside the display to connect to an external EC2 extension cable and an external controller. The IC1 cable can be checked with an ohmmeter. Pin #1 is identified by a white dot on the plastic body of the header. The pinouts for the header and the cable are as follows:

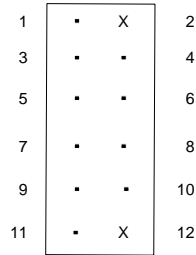


Figure A.3 Pinouts for the IC1 Cable

2x6 Male Header	DB9 Male	Function
1	Shell	Overall Shield
3	1	Y+Receive
5	2	Y-Receive
7	3	Shield
9	4	X+Receive
11	5	X-Receive
4	6	Y Transmit
6	7	Y Ground
8	8	X Ground
10	9	X Transmit

Table A.2 Pinouts for IC1 Cable and header

See page 60 for DB9 and DB25 connector pin positions.

EC2 Cable

This cable connects the back of a touch monitor to an external controller. It is a straight through cable, and all nine pins are used. Check this cable with an ohmmeter.

The internal construction of the EC2 cable is specific to the IntelliTouch system, and other common computer data cables should not be substituted.

Diagnostic LED's

Depending on where the controller is installed, the LED's may or may not be visible.

IntelliTouch Serial Controllers

The IntelliTouch serial controllers have one green diagnostic LED. Following power on, the controller performs a short self-test, where the LED stays lit. After the self-test, the LED flashes once per second, indicating normal operation. The self-test results are displayed by most Elo driver software.

During normal operation, the LED also indicates controller/host communication is in progress. When the touchscreen is touched, the LED should light continuously, then return to the normal flash rate. If the host does not remove the packet from the controller, the LED will stay lit.

The LED will also stay lit without a touch if the touchscreen or cabling is disconnected or not functioning.

If the LED flashes about two times per second, a warning error condition is indicated, such as improper communication from the host. Suspect an invalid command sequence from the host.

Diagnostic Codes

The diagnostic codes may be a single byte or pair of bytes displayed in hex.

The following tables for each controller list the bit positions defined for each byte. A 1 bit indicates a failure. Diagnostic codes are computed by summing the value for each bit position using hexadecimal arithmetic.

IntelliTouch Serial Controller (2500S)

These controllers have a two-byte diagnostic code displayed in the form AA-BB. The AA byte is defined below. The BB byte is the same as the 4035 controller, defined above in Table A.1.

AA Bit	Value (hex)	Description
7	80	Touch microprocessor test incomplete
6	40	Reserved
5	20	Touch microprocessor test failed—touchscreen may not be connected
4	10	Nonvolatile RAM checksum test failure
3	08	RAM read/write test failure
2	04	ROM checksum test failure
1	02	Microprocessor logic/register test failure
0	01	Firmware/hardware compatibility test failure

Table A.3 The IntelliTouch Serial Controller (2500S) bit position relating to each byte.

DB9 and DB25 Connector Pin Positions

The following figure is useful when locating pin positions on DB9 and DB25 connectors.

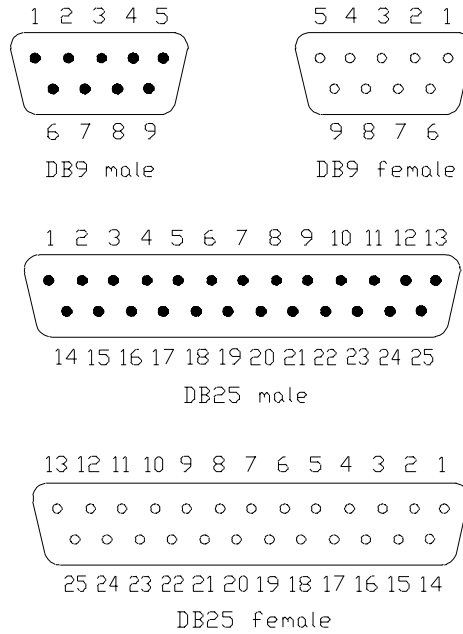


Figure A.4 DB9 and DB25 Connector Pin Positions

APPENDIX

B

SPECIFICATIONS

The following specifications are subject to change without notice.

Many of the IntelliTouch specifications are controller-dependent. Refer to the *IntelliTouch Touchscreen Products* brochure or the Technical Reference Manual for your controller for these additional specifications.

IntelliTouch products are covered by one or more of the following patents:

4,642,423; 4,644,100; 4,645,870; 4,700,176; 4,746,914; 4,791,416; 4,825,212;
4,859,996; 4,880,665.

IntelliTouch Touchscreens

Mechanical	
Construction	Glass panel with transducers attached to front surface of the glass. Glass panel thickness nominally 0.115-inch (3 mm). Corner-mounted transducers add maximum of 0.150-inch (4 mm). Beveled flat screens have transducers attached to a beveled edge of the glass.
Dimensions	<p>The following physical dimensions of the touchscreen are specified for each model in the IntelliTouch Touchscreen Products brochure or the appropriate Elo Specification Control Drawing. Drawings can be found on Elo's web site, www.elotouch.com</p> <p>Horizontal and Vertical physical size Horizontal and Vertical border region size Horizontal and Vertical touch active area size Radius of curvature information Cable exit location, length, and connector type</p>
Cable and Connector	Cable typically exits from the right side, terminating in a 2x6 female, 0.025-inch (0.635 mm) square post receptacle with 0.100-inch (2.54 mm) centers.
Positional Accuracy	Standard deviation of error is less than 0.080 in. (2 mm).
Resolution	4096 x 4096 touch points (approximately 400 touch points per linear inch)
Touch Activation Force	Typically 2 to 3 ounces (55 to 85 grams).
Surface Durability	Surface durability is that of glass, Mohs' hardness rating of 7.
Expected Life Performance	No known wear-out mechanism, as there are no layers, coatings, or moving parts. The IntelliTouch technology has been operationally tested to more than 50 million touches in one location without failure, using a stylus similar to a finger.
Optical	
Light Transmission	90% per ASTM D1003-92
Visual Resolution	<p>Clear surface: Excellent with no noticeable degradation. Anti-glare surface: 6:1 minimum.</p> <p>All measurements made using USAF 1951 Resolution Chart, under 30X magnification with test unit located approximately 1.5-inch (38 mm) from surface of resolution chart.</p>
Gloss	<p>Clear surface: N/A</p> <p>Antiglare: 75 ± 15 gloss units per ASTM D2457-90 using a 60° gloss meter. For flats, 85 ± 15 gloss units per ASTM D2457-90.</p>
Electrical	All touchscreen drive signals are developed by the interfacing controller. Refer to the Technical Reference Manual for your controller or to the <i>IntelliTouch Touchscreen Products</i> brochure for these specifications.
Environmental	
Temperature	<p>Operating: -20°C to 50°C. Storage: -40°C to 71°C.</p>
Operating Relative Humidity	40°C at 90% Rh, non-condensing.

Altitude	Operating: 10,000 ft (3,048 m). Storage/transport: 50,000 ft (15,240 m).
Chemical Resistance	The touchactive area of the touchscreen is resistant to all chemicals that do not affect glass, such as: Acetone Toluene Methyl ethyl ketone Isopropyl alcohol Methyl alcohol Ethyl acetate Ammonia-based glass cleaners Gasoline Kerosene Vinegar
Electrostatic Protection	When tested per IEC 801-2 (150 pF and 150 Ω), the touchscreen shall withstand 20 air discharges of 15 kV, distributed randomly across the active area of the touchscreen.
Agency Approvals	
UL Compliance	IntelliTouch touchscreens are UL-Recognized Components. UL file no. E162681
Fire Retardation	Meets the requirements of UL94HB.
FCC Compliance	Systems incorporating Elo touchscreens, controllers and cables have been approved to FCC Class "B" compliance.

IntelliTouch 2500U USB Controller

Electrical

Supply Voltage and Current +5 Vdc, nominal (+4.75 to +5.25 Vdc).
50 mA, typical at +5 Vdc. Average power dissipation is 0.25 W, typical.
Supply must be capable of sourcing 100 mA, minimum.
Total noise and ripple requirement must be less than 100mV (p-p) for frequencies below 1MHz, and less than 50mV (p-p) for frequencies above 1MHz.

Interface USB High Speed
Plug and play compatible

Operating Modes IntelliTouch SmartSet protocol.
Initial/Stream/ Untouch/ Z-axis Enable Modes.

Touch Resolution Approximately 4096x4096, size independent, 255 levels of Z (pressure).

Conversion Time Approximately 10.4 ms per coordinate set.

Reliability MTBF greater than 345,000 hours per MIL-HDBK-217-F2 using the parts stress calculation method for the ground benign environment with an ambient temperature of 25°C

Environmental

Temperature Operating: 0°C to 65°C
Storage: -25°C to 85°C

Humidity Operating: 10% to 90% RH, non-condensing.
Storage: Same.

Operating Altitude 10,000 feet.

Shock and Vibration Three axis sine wave, 50Hz to 2kHz, 1G, 2 minutes/Octave with dwell on resonance.

ESD Per EN 6100-4-2 1995: Level 4. Contact discharge 8kV, air discharge 15kV

Flammability The printed circuit board substrate is rated 94V0. All plastic components, such as headers and connector, are also rated 94V0.

Physical Characteristics

Construction Four-layer surface-mount design with internal ground plane for EMI suppression.

Dimension Total Width: 2.36 inches (59.94 mm), including connectors

Total Length: 3.51 inches (89.03 mm), including connector

Total height: 0.61 inches (15.44 mm)

All mounting holes are plated through-holes for chassis ground connection. Refer to the drawings at the end of this document.

Connectors and Pin Definitions The connector configuration permits the controller to be placed in-line between the touchscreen and a USB hub or host attachment.

USB Output Connector The USB connector, P2, is a USB Series “B” receptacle as specified in section 6.5 of the USB specification, version 1.1. The pins are numbered as shown on page Table B.1 on page 66.

Touchscreen Connector

The touchscreen connector, P3, is a dual row by six position header with 0.025 inch square pins spaced on 0.100 centers. P3 mates with the Berg Mini-Latch receptacle on the IntelliTouch® touchscreen cable. The pins are numbered as shown in Figure B.2 on page 66. The withdrawal force exceeds 3.9 lbs.

Power Connector, P4

The power connector, P4, is a 2 row by five-position header with 0.025-inch pins on 0.100 centers. The header is compatible with insulation displacement cable (IDC) connectors such as Berg series 71600, series 71602, series 66900, and series 66902, Molex style 40312, Amp series 746285 and series 746288 receptacles. The header is also compatible with crimp termination, discrete wire receptacles and housings including Berg Mini-Latch housings and Mini-PV receptacles, Molex series 70450 connectors, and the Amp AMPMODU Mod. IV connector family. Pin numbering schemes for discrete wire connectors differ between manufacturers.

Refer only to Figure B.3 on page 66 for pin number locations. Signal connections are shown on page Table B.3 on page 67.

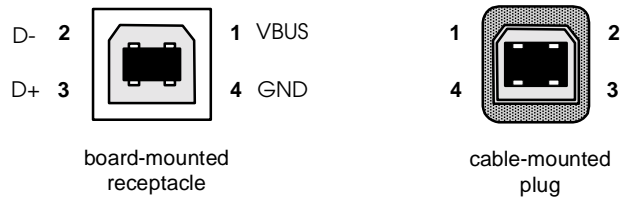


Figure B.1 P2, USB board-mounted header and cable-mounted plug.

Table B.1 USB connector pin numbers and signal names

P2 pin number	Signal name	Standard wire color
1	VBUS	RED
2	D-	WHITE
3	D+	GREEN
4	GND	BLACK
shell	shield	drain wire

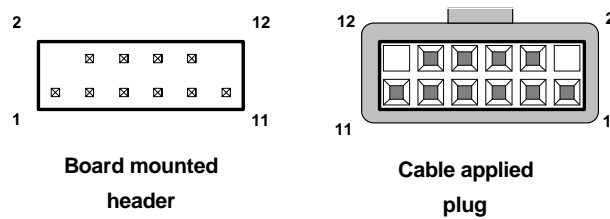


Figure B.2 Pin diagram for touchscreen connector, P3, as viewed from connector mating surfaces.

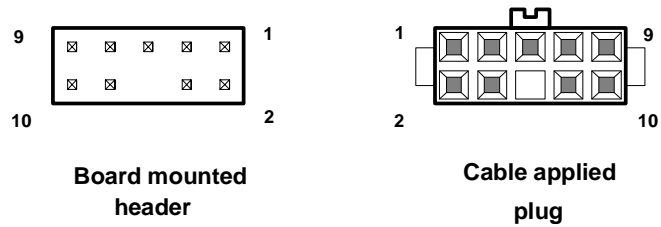


Figure B.3 Power connector board-mounted header and cable mounted-plug.

Table B.2 IntelliTouch touchscreen connector pin numbers and signal descriptions

Signal name	P3 pin	Signal function
Chassis	1	frame ground for cable shield
none	2	connector key
Y rcv +	3	
Y xmt +	4	
Y rcv -	5	
Y xmt -	6	analog ground
analog gnd	7	analog ground
X xmt -	8	analog ground
X rcv -	9	
X xmt +	10	
X rcv +	11	
none	12	connector key

Table B.3 Power connector, P4 pins and signal descriptions

Signal name	P4 pin	Signal function
+Regulated Pwr	1	+5 volts DC +/- 5%
Pwr Com	2	Supply voltage common
reserved	3	no connection allowed
Pwr Com	4	Supply voltage common
n/c	5	
n/c	6	key location
n/c	7	
Frame ground	8	
n/c	9	
reserved	10	no connection allowed

LED Diagnostic Characteristics

A green LED (D1) indicates controller status as follows:

LED Blink Rate	Function
Once per second	Normal condition, untouched state
On continuously	Touched state
Twice per second	Error detected

A second LED (D6) indicates USB status as follows:

LED State	Function
OFF	Controller is not enumerated on USB
ON	Controller is enumerated on USB, but there is no data transfer
Blinking	USB data transfers between controller and host are occurring

Agency Approvals

- Elo controllers are “CNR/USR” UL Recognized Components for USA and Canada, Category NWGQ2, Information Technology Equipment Including Business Equipment.
- Elo controllers are TUV Bauart certified as components.
- Elo controllers have been tested for compliance with FCC Part 15 Class B limits*.
- Depending on the application, it may be necessary to pay special attention to system grounding and shielding, and it may be necessary to apply ferrite suppressor beads.

2500U USB Controller Drawings

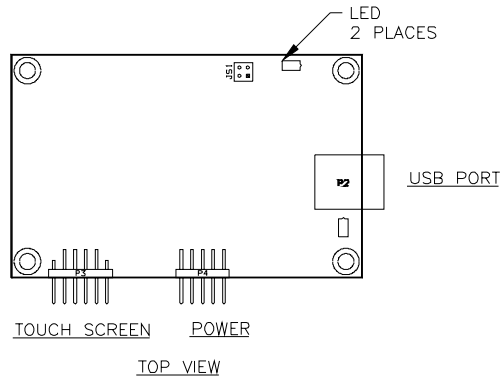


Figure B.4 2500U USB Controller, top view

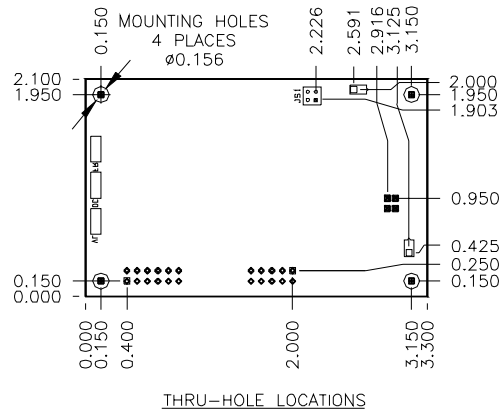


Figure B.5 2500U USB Controller, thru-hole locations

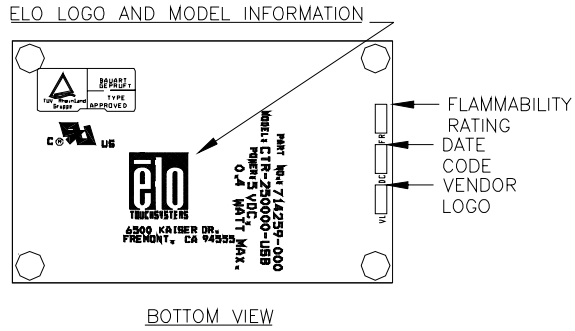


Figure B.6 2500U USB Controller, bottom-view

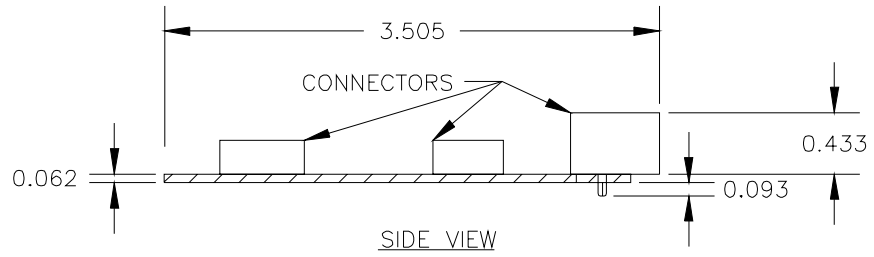


Figure B.7 2500U USB Controller, side view

Note: Side view values represent typical dimensions.

IntelliTouch 2500S Serial Controller

Electrical

Supply Voltage and Current	+5 Vdc, nominal (+4.75 to +5.25 Vdc). 60 mA, typical at +5 Vdc. Average power dissipation is 0.3 W, typical. Supply must be capable of sourcing 100 mA, minimum. Total noise and ripple requirement must be less than 100 mV (p-p) for frequencies below 1 MHz, and less than 50 mV (p-p) for frequencies above 1 MHz.
Interface	EIA 232E (Serial RS-232), DCE configuration. 8 Data Bits, 1 Stop Bit, No Parity, Full Duplex. Hardware handshaking: RTS/CTS DSR is pulled HIGH (>+3V) by the 2500S when connected and powered. DTR is ignored
Baud Rate	9600 (default) and 19200
Operating Modes	Full IntelliTouch SmartSet or E281A-4002 protocols, jumper selectable. Initial/ Stream/ Untouch/ Z-axis Enable Modes.
Touch Resolution	4096x4096, size independent, 255 levels of Z (pressure).
Conversion Time	Approximately 10.4 ms per coordinate report.
Reliability	MTBF greater than 300,000 hours per MIL-HDBK-217-F2 (using the parts stress calculation method for ground benign environment with an ambient temperature of 25°C).
Environments	
Temperature	Operating:0°C to 65°C. Storage:-25°C to 85°C.
Humidity	Operating:10% to 90% RH, non-condensing. Storage:10% to 90% RH, non-condensing.
Operating Altitude	10,000 feet.
Shock and Vibration	Three axis sine wave, 50 Hz to 2kHz, 1 G, 2 minutes/Octave with dwell on resonances.
ESD	Per EN 6100-4-2 1995: Level 4. Contact discharge 8kV, air discharge 15kV.
Flammability	The printed circuit board substrate is rated 94V0. All plastic components, such as headers and connectors, are also rated 94V0.
Physical Characteristics	
Construction	Four-layer surface-mount design with internal ground plane for EMI suppression.
Dimensions	Total Width: 2.36 inches (59.94 mm), including connectors Total Length: 3.30 inches (83.82 mm) Total height: 0.40 inches (10.16 mm) All mounting holes are plated through for chassis ground connection. Refer to the drawings at the end of this document.

Connectors and Pin Definitions

Serial connector, P2, and signal descriptions

The connector configuration permits the controller to be placed in-line between the touchscreen and serial I/O attachments.

The serial I/O connector, P2, is a dual row by five position header with 0.025 inch pins on 0.100 centers. The header is compatible with insulation displacement cable (IDC) connectors such as Berg series 71600, series 71602, series 66900, and series 66902, Molex style 40312, Amp series 746285 and series 746288 receptacles. The header is also compatible with crimp termination, discrete wire receptacles and housings including Berg Mini-Latch housings and Mini-PV receptacles, Molex series 70450 connectors, and the Amp AMPMODU Mod. IV connector family. Pin numbering schemes for discrete wire connectors differ between manufacturers. Refer only to Figure B.1 on page 66 for pin number locations. When the mating IDC receptacle is cabled to an IDC DB-9 connector, the interface assumes a DCE configuration as described in ANSI/EIA/TIA 232-E.

Touchscreen connector, P3, and signal descriptions

The touchscreen connector, P3, is a dual row by six position header with 0.025 inch square pins spaced on 0.100 centers. P3 mates with the Berg Mini-Latch receptacle on the IntelliTouch® touchscreen cable. The pins are numbered as shown in Figure B.2 on page 66. The withdrawal force exceeds 3.9 lbs.

Power connector, P4

The power connector, P4, is a dual row by five-position header with 0.025-inch pins on 0.100 centers. The header is compatible with insulation displacement cable (IDC) connectors such as Berg series 71600, series 71602, series 66900, and series 66902, Molex style 40312, Amp series 746285 and series 746288 receptacles. The header is also compatible with crimp termination, discrete wire receptacles and housings including Berg Mini-Latch housings and Mini-PV receptacles, Molex series 70450 connectors, and the Amp AMPMODU Mod. IV connector family. Pin numbering schemes for discrete wire connectors differ between manufacturers.

Refer only to Figure B.3 on page 66 for pin number locations. Signal connections are shown in Table B.4 on page 73.

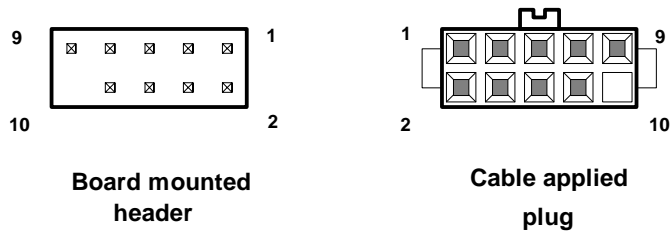


Figure B.8 Pin diagram for serial connector, P2, as viewed from connector mating surfaces.

Table B.4 Serial Connector, P2, signal names and functions

Signal Name	DB-9	P2 pin	Sourced by	Signal Function
-DCD	1	1	ctrl	“carrier detect”, handshake='0' when controller power on
-DSR	6	2	ctrl	“data set ready”, handshake='0' when controller power on
RXD	2	3	ctrl	serial data from controller to host
-RTS	7	4	host	“ready to send”, handshake='0' when controller may send
TXD	3	5	host	serial data from host to controller
-CTS	8	6	ctrl	used as “ready to receive”, handshake='0' when host may send
-DTR	4	7	host	ignored
RI	9	8	n/u	not used
SG	5	9	com	signal ground
n/u	n/c	10	n/u	connector key

Signal electrical characteristics are given in the following table. These specifications comply with ANSI/EIA/TIA 232-E.

Table B.5 Serial signal electrical characteristics

Parameter	Value	Applicable Signals ¹	EIA-232 subsec.
Minimum ON state input voltage ²	+3 volts	TxD, RTS, DTR	2.1.3
Minimum OFF state input voltage ²	-3 volts	TxD, RTS, DTR	2.1.3
DC Load Resistance, receiver	5 k _Ω ± 2 k _Ω	TxD, DTR	2.1.4
DC Load Resistance, RTS	1.75 k _Ω ± 500 _Ω	RTS	2.1.4
Source Impedance (Power Off)	> 300 _Ω	DSR, DCD, CTS, RxD	2.1.5
Power-off condition interpretation	ON condition	RTS, DTR	2.1.5
Output Voltage, Open Circuit	25 volts, max. ³	RxD, DSR, DCD, CTS	2.1.6
Output Voltage into test load ⁴	>5 volts; <15 volts ³	RxD, DSR, DCD, CTS	2.1.6
Short Circuit Current	<100 mA	RxD, DSR, DCD, CTS	2.1.6
Transition Characteristics	per EIA-232-E	RxD, DSR, DCD, CTS	2.1.7

1. Signals defined in Table 1. Serial Connector, P2, signal names and functions

2. Measured with respect to circuit SG, Signal Ground.

3. Absolute magnitude.

4. Output voltage measured over the entire range of test load from 3000 ohms to 7000 ohms.

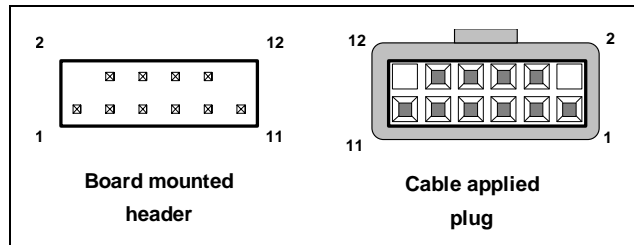


Figure B.9 Pin diagram for touchscreen connector, P3, as viewed from connector mating surfaces.

Table B.6 Touchscreen connector, P3, pins and signal names

Signal name	P3 pin	Signal function
Chassis	1	frame ground for cable shield
none	2	connector key
Y rcv +	3	
Y xmt +	4	
Y rcv -	5	
Y xmt -	6	analog ground
analog gnd	7	analog ground
X xmt -	8	analog ground
X rcv -	9	
X xmt +	10	
X rcv +	11	
none	12	connector key

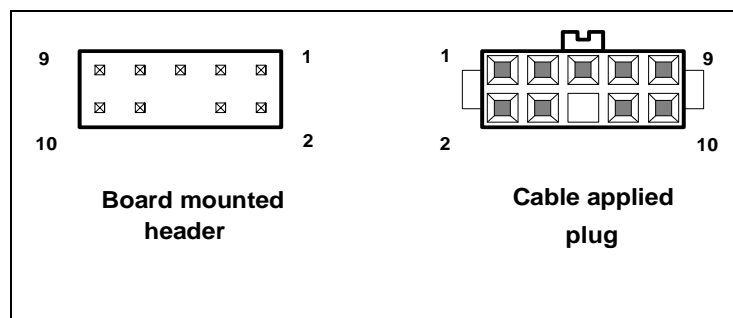


Figure B.10 Pin diagram for power connector, P4, as viewed from connector mating surfaces

Table B.7 Power connector, P4, pins and signal names

Signal name	P4 pin	Signal function
+Regulated Pwr	1	+5 volts DC +/- 5%
Pwr Com	2	Supply voltage common
reserved	3	no connection allowed
Pwr Com	4	Supply voltage common
LED Remote ¹	5	
n/c	6	key location
n/c	7	
Frame ground	8	
-Reset	9	Open = normal operation short to Pwr com = hardware reset.
reserved	10	no connection allowed

1. Source impedance is 500 ohms to Vcc. Current drive available for typical LED is 6mA.

Jumper Settings

Table B.8 Jumper Locations and function if installed

Jumper	Function
J1	Set NVRAM to defaults on power up
J2	Emulation Mode = E281A-4002

The 2500S is shipped with a single jumper fitted to not enable either J1 or J2. Consult the drawings later in this document for the position of the jumpers.

LED Diagnostic Characteristics

A green LED indicates controller status as follows:

LED Blink Rate	Function
Once per second	Normal condition, untouched state
On continuously	Touched state
Twice per second	Error detected

Agency Approvals

- Elo controllers are “CNR/USR” UL Recognized Components for USA and Canada, Category NWGQ2, Information Technology Equipment Including Business Equipment.
- Elo controllers are TUV Bauart certified as components.
- Elo controllers have been tested for compliance with FCC Part 15 Class B limits*.

Depending on the application, it may be necessary to pay special attention to system grounding and shielding, and it may be necessary to apply ferrite suppressor beads.

Drawings

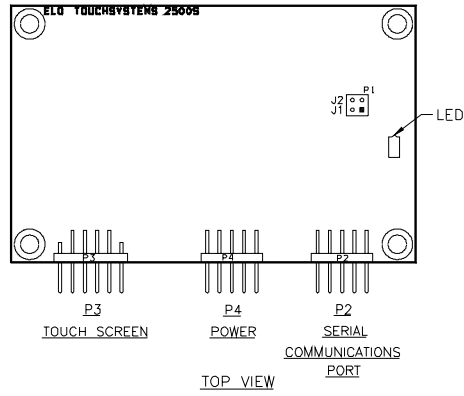


Figure B.11 2500S Serial Controller, top view

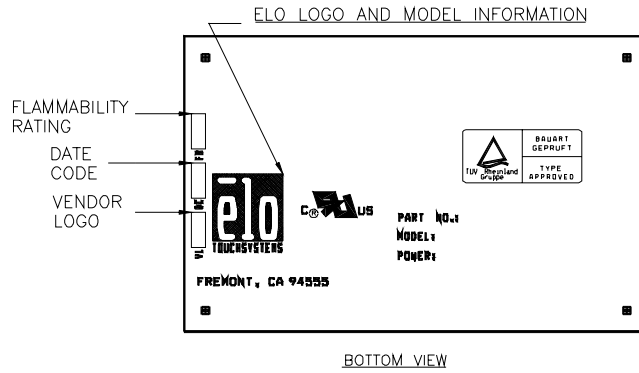


Figure B.12 2500S Serial Controller, bottom view

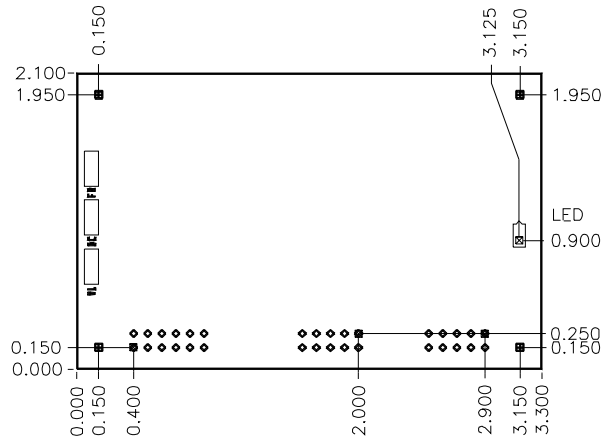


Figure B.13 2500S Serial Controller

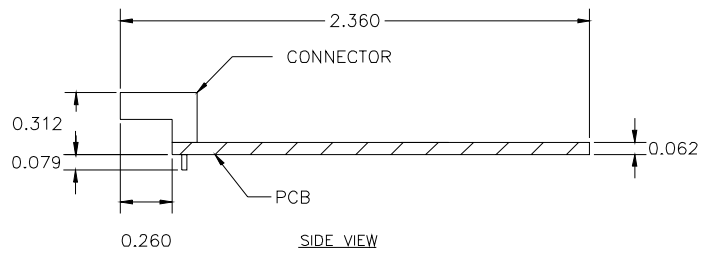
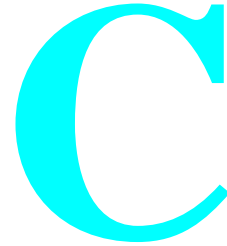


Figure B.14 2500S Serial Controller, side view

Note: Side view values represent typical dimensions.



ELO PART NUMBERS

Part Number	Description
Controller and Cable Kits	
714259-000	2500U USB Controller for surface wave
351077-000	2500S RS-232 Serial Controller for surface wave
498363-000	PC-Bus Controller Card, half slot for surface wave
750345-000	Serial Cable Pack for surface wave touchscreens
748578-000	USB Cable Pack for surface wave
451043-000	72 in. DB9M to DB9F. Surface wave touchscreen cable for external controllers. Goes from back of monitor to controller.
304749-000	2310 MX Tabletop Controller for surface wave
835253-000	2310MX Tabletop Cable Pack for surface wave
538635-000	2310 European Tabletop Cable Pack for surface wave
694469-000	2310MX Macintosh Tabletop Cable Pack for surface wave
298361-000	2310MX Internal Power Mount Cable Pack for surface wave
099369-000	2310MX Keyboard Power Tap Cable Pack for surface wave
IntelliTouch® Accessories	
934201-000	Internal mounting kit for serial controller. Includes mounting hardware to install an internal serial controller.
580979-000	Power Supply, U.S., 120 Vac in, +5 Vdc out. Wall mount power option for external MX serial controller.
396203-000	Power supply, International, to 2310MX adapter. E281-2310MX adapter for International power supply.
742067-000	Power supply, 100-240 Vac, 47-63 Hz in, +5 Vdc output. For tapping monitor AC power for internal 2310B, 2500S and 2500U controllers.

Part Number	Description
466907-000	Power Supply, U.S., Wall mount, 90-130 Vac, 60 Hz. in; +5, -12, +12 Vdc out (also needs 323227-000 or 276875-000 power cord). Provides power to the following obsolete controllers: 2300 serial in enclosure, 4002 serial
644845-000	Power Supply, International. Free standing, 115-230 Vac, 50/60 Hz. in; +5, -12, +12 Vdc out (also needs 323227-000 or 276875-000 power cord). Provides power to the following obsolete controllers: 2300 serial in enclosure, 4002 serial enclosure, and Appl
655465-000	Power Converter, DC to DC, +8 to 30Vdc in, +5V regulated DC out. For tapping monitor DC power for internal 2310B, 2500S or 2500U controllers.
429761-000	Power cable, low voltage twisted pair for 2310B, 2500S or 2500U. 9 inch, 2X5F to 1X2F, 9M DC/DC
889507-000	Power cable, low voltage twisted pair for 2310B, 2500S and 2500U. 18 inch, 2x5F to flying leads.
816821-000	Power cable, low voltage twisted pair for E281-2310MX, 18 inch, 1x3F to flying leads (non-standard)
323227-000	Power Cord - Europe. For use with a power supply (pcn 004100-215) and/or monitors in Europe.
276875-000	Power Cord - United Kingdom. For use with a power supply (pcn 004100-215) and/or monitors in UK.
Cables	
793054-000	USB connector cable, 18 inch length, to connect monitor to host computer
775252-000	USB connector cable, 72 inch length, to connect monitor to host computer
451043-000	Touchscreen cable for external controller, 72 in. DB9M to DB9F, goes from back of monitor to controller
811847-000	Touchscreen cable for external controller, 108 in. DB9M to DB9F, goes from back of monitor to controller
075795-000	Extension cable from controller, internal flat 8 in., 2x6M to DB9M, goes from controller to back of monitor.
621717-000	Extension cable from controller, 48 in., 2x6 to DB9F, goes from touchscreen controller to DB9F
304477-000	Extension cable from touchscreen cable, 48in., 2x6M to DB9M, goes from touchscreen connector to back of monitor.
942741-000	Serial output cable, internal, ribbon 30 in., 2x5F to DB9F, goes from controller to back of monitor.
454173-000	Serial output cable, external, 72 in. DB9M to DB9F. Goes from back of monitor (with internal controller) to COM port.
459635-000	Ground lead with ring terminals, 17 in., Used to connect serial controller or DB9 shell at back of display to chassis ground.
175175-000	Output cable for E281-2303. 72 in. 4-pin male mini-DIN to 4-pin male mini-DIN. Goes from 002862-K1 or 002860-K1 to Macintosh ADB port.
084037-000	Macintosh serial cable for touchmonitors with internal serial controllers to interface to Macintosh. DB9M to 8-pin mini-DIN male for Macintosh.
980773-000	Standard DIN keyboard power tap cable. E281-2310MX keyboard power tap cable.

Part Number	Description
388923-000	PS/2 Mini DIN keyboard power tap cable. E281-2310MX keyboard power tap cable.
419381-000	Touchscreen cable extension, 28" length
868829-000	Touchscreen cable extension, 7" length
Adapters and Mounting Plates	
539325-000	2 in. DB9M to DB25F. Converts DB9F to DB25F for use with DB25 serial port.
061369-000	2500S Locking plate, for use when locking cables to 2500S controller
882670-000	2500S Adapter plate, for use when installing a 2500S controller in 2310B mounting holes
Sealing Foam and Adhesives	
636773-000	1/8" x 1/4" x 25'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black without adhesive.
839777-000	1/8" x 1/4" x 75'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black with adhesive.
918987-000	1/8" x 3/16" x 25'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black with
206681-000	1/16" x 3/16" x 150'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black with adhesive.
521701-000	1/16" x 1/8" x 150'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black with adhesive.
969637-000	1/32" x 3/16" x 300'. Sealing foam, IntelliTouch closed-cell polyolefin foam, black with adhesive.
831315-000	1/8" x 108'. Double-sided adhesive for installing closed-cell polyolefin foam.
Stylus	
683550-000	IntelliTouch Stylus, black soft tip
SecureTouch Touchscreens	
939841-000	SecureTouch (0.5") 10.4" flat, clear touchscreen
360253-000	SecureTouch (0.5") 12.1" flat, clear touchscreen
186831-000	SecureTouch (0.5") 14" flat, clear touchscreen
858471-000	SecureTouch (0.5") 17" flat, clear touchscreen
493815-000	SecureTouch (0.25") 10.4" flat, clear touchscreen
582681-000	SecureTouch (0.25") 10.4" flat, antiglare touchscreen
400439-000	SecureTouch (0.25") 12.1" flat, clear touchscreen
428565-000	SecureTouch (0.25") 12.1" flat, antiglare touchscreen
476561-000	SecureTouch (0.25") 15" flat, clear touchscreen
247553-000	SecureTouch (0.25") 15" flat, antiglare touchscreen
IntelliTouch® Flat and Spherical Touchscreens	
433451-000	IntelliTouch 6.4" flat, antiglare touchscreen
518375-000	IntelliTouch 8.4" flat, antiglare touchscreen
072717-000	IntelliTouch 9.4" flat, antiglare touchscreen

Part Number	Description
464629-000	IntelliTouch 10.4" flat, antiglare touchscreen
269259-000	IntelliTouch 10.4" flat, antiglare touchscreen
174235-000	IntelliTouch 11.4" flat, antiglare touchscreen
497139-000	IntelliTouch 12.1" flat, antiglare touchscreen
870693-000	IntelliTouch 13.1" flat, antiglare touchscreen
872581-000	IntelliTouch 13.8" flat, antiglare touchscreen
119941-000	IntelliTouch 14.2" flat, antiglare touchscreen
094939-000	IntelliTouch 15" flat, antiglare touchscreen
446211-000	IntelliTouch 15" flat profile, antiglare touchscreen
061863-000	IntelliTouch 16.1" flat, antiglare touchscreen
027307-000	IntelliTouch 17" flat, antiglare touchscreen
057855-000	IntelliTouch 18.1" flat, antiglare touchscreen
385094-000	IntelliTouch 20.1" flat, clear touchscreen
244599-000	IntelliTouch 21" flat, clear touchscreen
502833-000	IntelliTouch 21" flat, clear touchscreen
337235-000	IntelliTouch 14" spherical, clear touchscreen
980403-000	IntelliTouch 14" spherical, antiglare touchscreen
536385-000	IntelliTouch 14" spherical, clear touchscreen
594597-000	IntelliTouch 14" spherical, antiglare touchscreen
264963-000	IntelliTouch 15" spherical, clear touchscreen
513873-000	IntelliTouch 15" spherical, antiglare touchscreen
305385-000	IntelliTouch 15" spherical, clear touchscreen
329383-000	IntelliTouch 15" spherical, antiglare touchscreen
260573-000	IntelliTouch 17" spherical, clear touchscreen
431253-000	IntelliTouch 17" spherical, antiglare touchscreen
372695-000	IntelliTouch 17" spherical, clear touchscreen
123641-000	IntelliTouch 17" spherical, antiglare touchscreen
366503-000	IntelliTouch 19" spherical, clear touchscreen
093691-000	IntelliTouch 19" spherical, antiglare touchscreen
440789-000	IntelliTouch 19" fst, clear touchscreen
661457-000	IntelliTouch 19" fst, antiglare touchscreen
993323-000	IntelliTouch 20" spherical, clear touchscreen
463259-000	IntelliTouch 21" spherical, clear touchscreen
729761-000	IntelliTouch 21" spherical, antiglare touchscreen

GLOSSARY

A

Autosizing-True autosizing occurs when a monitor can maintain a constant image size across different video modes. Two common ways of achieving autosizing are mode sensing, pre-programmed factory settings and user defined modes.

B

Bandwidth-The range of frequencies over which the video display's electronics can respond. This is directly related to the speed at which the monitor can accept pixel information and to the maximum resolution the monitor can display.

Barrel-A type of distortion in which an image's sides or top (or both) appear to bulge outward.

Blooming-When image brightness increases, the CRT's electron beam tends to spread out and lose focus. This loss of focus on bright portions of an image makes the image appear to expand or "bloom", and lose detail.

Bow-A type of distortion in which opposite sides of the screen image curve in the same direction.

C

Convergence-The ability of the monitor to correctly align the red, green and blue components of an image on the screen. Convergence problems are often visible as fringes of color at the edge of the screen or color around text or graphics where it should be white.

CRT-An acronym for cathode ray tube. A type of display in which images are created by electron beams that caused the glowing of phosphors inside the surface of a glass screen.

D

DAF-Dynamic Astigmatism Focus. A technique using a quadruple lens to focus the electron beams horizontally and diffuse it vertically.

Dot Pitch-The distance between a phosphor dot and the next nearest dot of the same color on a CRT, expressed in millimeters. The dot pitch does not correspond to the display resolution in pixels. Instead, the CRT's electron beam hits one or more phosphor dots to create a pixel. Monitors with smaller dot pitches generally produce sharper images because smaller phosphor dots can be used to represent each pixel more accurately.

DPMS™-Display Power Management Signaling standard. VESA® standard which ensures that monitor and video manufacturers produce power saving products that work together.

DQ-DAF-Double-Quadruple Dynamic Astigmatism and Focus. The basic technology of the DQ-DAF is the same as the DAF. The DQ-DAF has two sets of quadruple lenses in addition to the main focus lens. This provides separate horizontal and vertical focusing, and thus greater focal compensation than the standard DAF. This greater focal control gives a finer image and minimal Moire.

Drift-See swim.

E

Electron Gun-Located at the narrow end of the CRT, the electron gun shoots electron beams at colored phosphor dots to form the image on a monitor.

F

Flicker- Unsteadiness of the image caused by low refresh rate.

Frequency-Defines the number of events during a time period. Hertz (Hz) is a measurement of frequency.

G

Graphics Mode-A scanning mode in which greater number of dots, that form an image, are displayed with various colors and patterns.

H

Hertz-(Hz)-A unit used to measure frequency. It is defined as numbers of events per second. 1 Hz=1 cycle per second.

Horizontal Scanning-The movement an electron beam traces across horizontal phosphor dots on the CRT.

Horizontal Scanning Frequency-The rate in kHz of how many times an electron beam traces across horizontal lines of phosphor dots in one second, “painting” the image. Monitors with higher horizontal rates can run higher resolutions.

I

Interlaced Scanning Mode-A scheme that takes two passes to paint an on screen image, painting every other line on the first pass and sequentially filling in the rest of the line on the second pass. This scheme usually causes flicker.

Interlacing-See Interlaced Scanning Mode.

Invar-Shadow Mask-A special type of shadow mask that is made out of Invar, an alloy that is able to withstand high temperature generated by the electron beam. The Invar shadow mask allows the CRT to generate a brighter image than the conventional shadow mask. (See Shadow Mask). An Advanced Invader Shadow Mask improves brightness by 40% over the standard.

J

Jitter-See Swim.

K

k-Small letter k stands for Kilo, Greek for 1,000, e.g. kg, kHz.

Keystone-A type of distortion in which the screen image is smaller at one side of the screen than at the opposite side.

L

LCD-Liquid Crystal Display (LCD) monitors form screen images using liquid crystals activated by electronic fields. LCD monitors are flat and thin, producing smooth, crisp images with less distortion. Commonly used in notebook computers.

Linearity-The tendency for changes in an image to be constant. Non-linearity causes images to be more distorted in one area of the screen than in another. This is sometimes caused by poor voltage regulation in the monitor's electronics.

Low Emission-A characteristic of a monitor that has special shielding to lower the emission of ELF (extremely low frequency) and VLF (very low frequency). It is usually referred to as a government safety standard, e.g. MPRII.

Low Radiation-See Low Emission.

M

M-Upper case M stands for Mega, Greek for 1 million, e.g. MHz.

Microprocessor Based Monitor-This type of monitor normally has more flexibility in accepting input signals and more adjustment functions. It also contains internal memory to save screen image information (size, position, signal timings, etc.).

Misconvergence-The inability of the monitor to correctly align the red, green and blue components of an image on the screen (see primary color). Misconvergence is often visible as fringes of color at the edge of the screen or color around text or graphics where it should be white.

Moiré-A wavy distortion pattern caused by the interference between contrast, brightness and other characteristics of the input signal.

MPR-II-The radiation emission standard published by the Swedish National Board for Measurement and testing.

Multi-Frequency vs Fixed Frequency-Fixed frequency monitors can only sync on one horizontal scan rate (e.g. 31.5 kHz). Most of this type of monitors are VGA only. There are two basic types of multi-frequency monitors: the tri or quad sync multi-frequency monitor, and the variable multi-frequency monitor. Tri/quad sync monitors will sync on 3 to 4 different horizontal scan rates (e.g. 31.5 kHz, 35.2 kHz, 48 kHz). Higher resolution/refresh rates can be achieved from this higher horizontal scanning capability. A variable multi-frequency monitor will have a range of horizontal scan rates (e.g. 31 kHz to 64 kHz) and vertical scan rates (e.g. 50Hz to 90Hz). The monitor will sync on any input signal which falls into these ranges. Most variable mullet-frequency monitors are microprocessor based.

Multiple Frequency Monitor-A monitor that can be set at more than one video mode. A true multiple frequency monitor can be set at all the video modes that are currently in use today, e.g. CGA,EGA, VGA, SVGA, etc.

Multiple Scanning Monitor-See Multiple Frequency Monitor.

N

Non-glare-a term used to describe the specially treated monitor surface as non-reflective.

Non-interlaced Scanning Mode-A scheme for painting an on-screen image that paints all the lines in one pass and then paints an entirely new frame. A non-interlaced scanning mode reduces flicker.

Non-static-a term describing the characteristics of a specially treated monitor that prevents build-up of static electricity on the monitor surface.

P

Persistence-A measurement of screen phosphor substance. It indicates how long the phosphors continue to glow after being struck by the picture tube's electron beams.

Phosphor Dots-Colored compounds that coat the inside of the CRT screen in tiny dots. When struck by electron beams from the electron gun, the phosphor dots glow to create the image on the monitor.

Pincushion-A type of distortion in which the sides or top of the screen image seems to curve inward.

Pixel-The smallest information building block of an on-screen image. The resolution of a monitor is determined by the number of pixels covering the width and height of the complete on-screen image.

Primary Colors-In light (and in monitors, which produce light) they are the basic colors-red, green and blue-that can be added together to create any other color.

R

Raster Area-The area of the CRT which has the ability to display a video image.

Refresh-The process in which the monitor repaints an image.

Refresh Rate-The rate at which a monitor repaints an image. A refresh rate of 60 Hertz, for example, means the screen is drawn 60 times per second. A low vertical refresh rate produces visible flicker.

Resolution-A standard by which the sharpness of the monitor is defined. It is defined by the number of pixels that are used to form an image. For example, a resolution of 1024 by 768 has 1024 pixels running horizontally and 768 pixels running vertically for a total of 786,432 pixels.

Roping-Describes an image distortion that gives solid straight lines a helical or twisted appearance. This problem is caused by poor convergence.

S

Scan-The process by which an image is developed. The electron beams excite the phosphor on the monitor screen dot by dot and line by line. The faster the scanning the more stable the image.

Shadow Mask-A mask formed behind the screen of a monitor. It consists of small holes that are used to filter and focus the light emitted from the electron gun.

Sharpness-Rather subjective and dependent on the eyes' interpretation of the image.

Slot Mask-Also called aperture grille. Serves the same function as the shadow mask except that the slot mask is made up of vertical wires stretched behind the screen. This mask technology enables more light to filter through the mask, therefore giving the screen a brighter image.

Stripe Pitch-The equivalent of dot pitch on Trinitron tubes; the distance between one stripe and the next one of the same color, expressed in millimeters.

SuperClear™-SuperClear offers up to 30% more brightness and contrast, due to the addition of micro filters, than conventional CRT's.

SVGA-An acronym for Super Video Graphics Array. A standard characterized by a resolution of 800 by 600.

Swim-An image should be rock-steady on the monitor screen. Swim, like similar characteristics jitter and drift, is a measure of how much an on-screen image wavers over a given time.

T

Triad-A triad contains three phosphor filled dots-one red, one green and one blue-arranged in a triangular fashion. Each of the three electron guns are dedicated to one of these colors (for example, the red gun excites only a triad's red phosphor dot). As the guns scan the screen, each active triad produces a single color, which depends on the combination of excited color dots and how active each dot is.

U

UVGA-Ultra Video Graphic Array. It refers to 1024 by 768 resolution.

V

Vertical Refresh Rate-See Refresh Rate.

Vertical Scanning-The movement the electron beam traces across vertical phosphor dots on the CRT.

VESA®-An acronym for Video Electronic Standards Association. The association that standardizes the graphics boards with both software and monitors. It set the standardized refresh rate of 72Hz for SVGA (800x600) and VGA (640x480).

VGA-A Video Graphic Array (VGA) monitor has a standardized resolution of 640x480.

Video Bandwidth-See Bandwidth.

VLf-An acronym for Very Low Frequency. Defines frequency range from 3,000 to 30,000 Hz. This type of radiation is emitted from the monitor's deflective yoke.

X

XGA-An Extended Graphics Array (XGA) monitor has a standardized resolution of 1024 by 768.

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