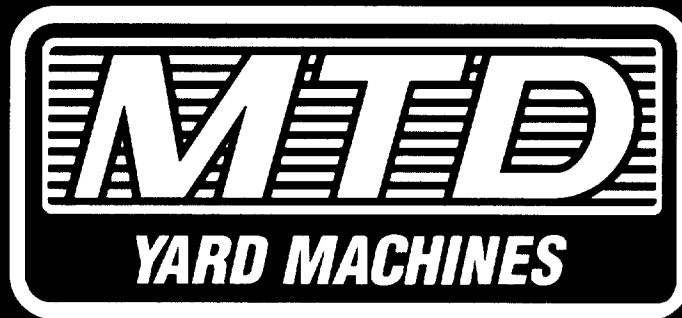


# ILLUSTRATED PARTS

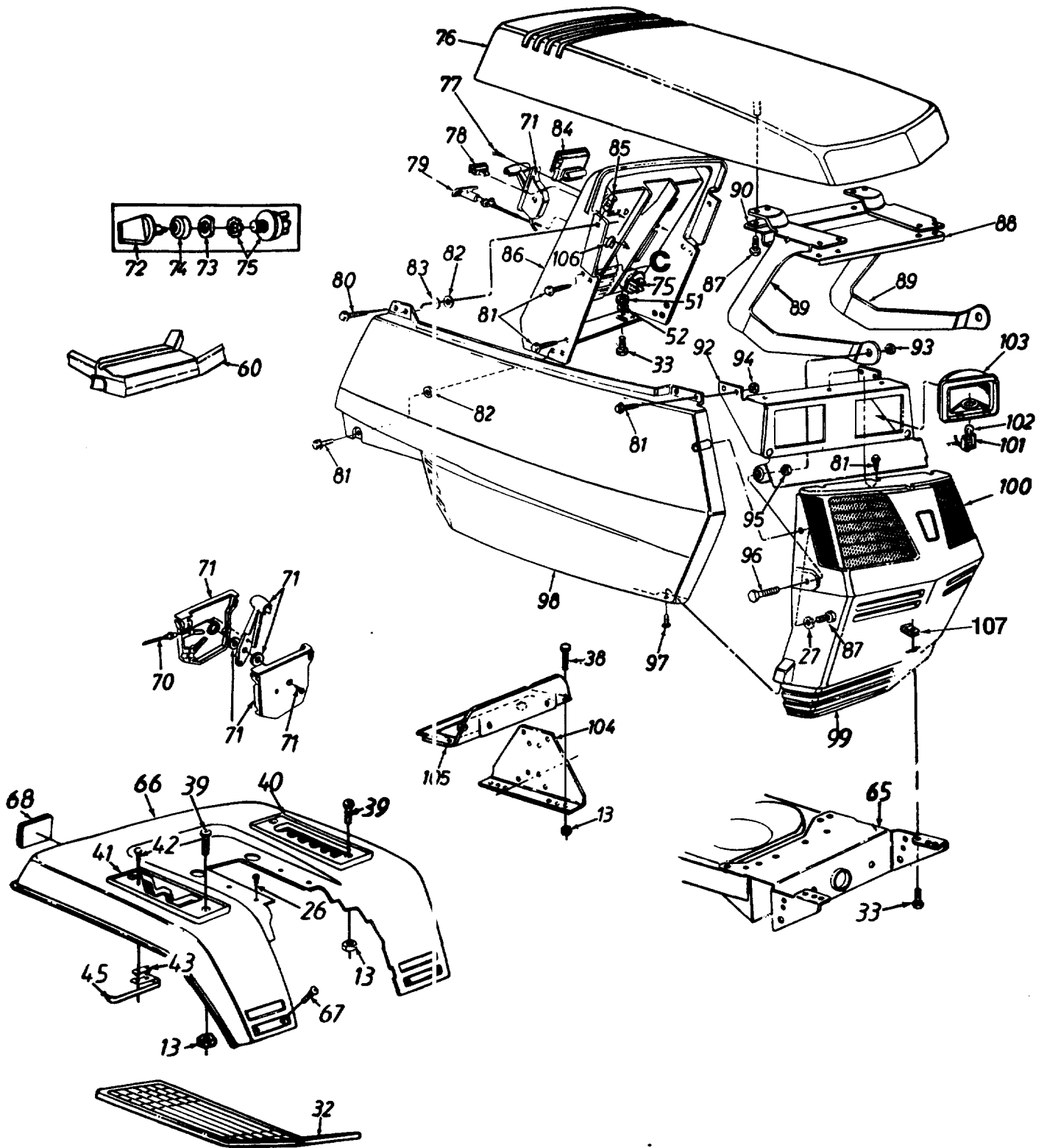
AMERICAN  AMERICAN  
M A D E O W N E D  
OUTDOOR POWER EQUIPMENT



1996

**Four Wheel Steer  
Lawn Tractors**

# Style 4

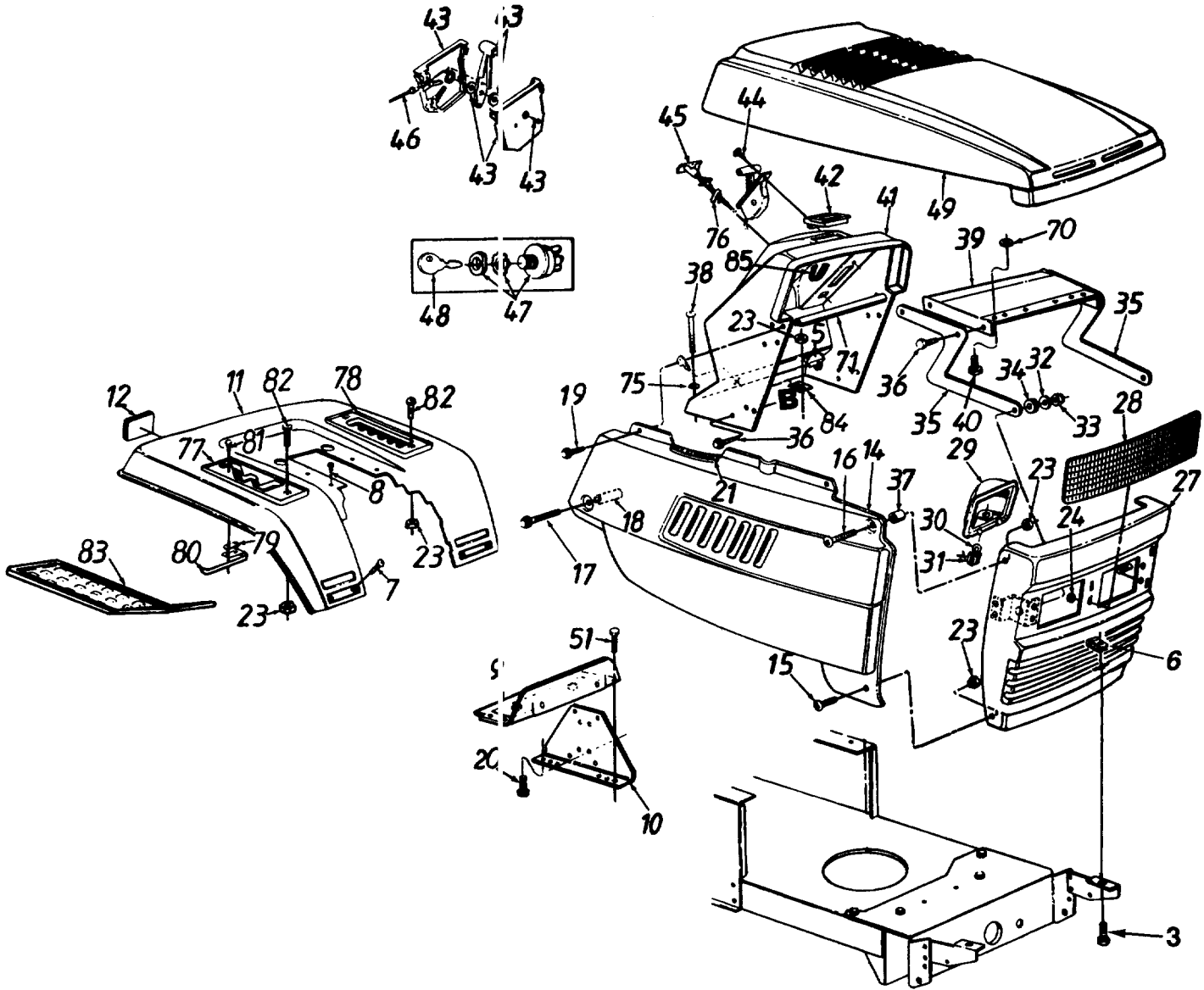


# Style 4

## PARTS LIST FOR MODEL 614 LAWN TRACTOR

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
13	712-0271		Hex Sems Nut 1/4-20 Thd.*	79	746-3021		Choke Control
26	710-0726		Hex Wash. Hd. AB-Tap Scr. 5/16 x .75" Lg.	80	710-0642		Hex Wash. Hd. Tap Scr. 1/4 x .75" Lg.
27	736-0142		Fl-Wash. .218" I.D. x .5" O.D.	81	710-0599		Hex Tap Scr. 1/4-20 x .5" Lg.
32	731-0911		Rubber Foot Pad—L.H. (Optional)	82	726-0233		Push Nut Fastener
	731-0912		Rubber Foot Pad—R.H. (Optional)	83	736-0176		Fl-Wash. .27" I.D. x .948"
33	710-0118		Hex Bolt 5/16-18 x .75" Lg.*	84	725-0925		Ammeter
38	710-0258		Hex Bolt 1/4-20 x .62" Lg.*	85	712-0185		Speed Nut 1/4-20 Thd.
39	710-0924		Truss Mach. Scr. 1/4-20 x .75" Lg.	86	731-0961A		Dash Panel
40	731-1069		7-Speed Index Brkt.	87	710-1005		Hex Wash. Hd. B-Tap Scr. 1/4 x .62" Lg.
41	731-1147		Forward/Reverse Index Brkt.	88	783-0121		Hood Reinforcement
42	710-0227		Hex Wash. Hd. AB-Tap Scr. #8 x .5" Lg.	89	783-0123		Hood Hinge
43	726-0320		Insulator Nut Plate	90	17762		Hood Reinforcement Spacer
45	725-1643		Reverse Safety Switch	92	17223		Light Bracket
51	712-0265		Hex Sems Nut 5/16-18 Thd.*	93	712-0158		Hex L-Nut 5/16-18 Thd.
52	736-0275		Fl-Wash. .343" I.D. x .687"	94	712-0107		Hex L-Nut 1/4-20 Thd.
60	731-0955		Steering Wheel Insert (Optional)	95	712-3007		Hex Jam Nut 5/16-18 Thd.
65	783-0041A		Pivot Bar Brkt.	96	710-3038		Hex Bolt 5/16-18 x 7/8" Lg.
66	783-0370		Fender	97	710-0351		Truss Mach. B-Tap Scr. #10 x .5" Lg.
67	710-0167		Carriage Bolt 1/4-20 x .62" Lg.	98	731-1434		Side Cover—R.H. (Yellow)
68	730-3000		Reflector (Optional)		731-1435		Side Cover—L.H. (Yellow—Not Shown)
70	746-0776		Throttle Wire 18.5" Lg.	99	731-1442A		Grille (Yellow)
71	831-0823A		Throttle Control Box Ass'y.		731-1537		Grille (Red)
72	725-1341B		Ignition Key	100	731-0949		Lens—L.H.
73	725-1346		Ignition Switch Nut		731-0948		Lens—R.H.
74	725-1347		Ignition Switch Cap	101	725-1650		Twist Lock—Lamp Socket
75	725-1396		Ignition Switch	102	725-0963		Lamp
76	731-1433		Hood (Yellow)	103	731-0705		Headlight Housing
	731-1534		Hood (Red)	104	17300D		Dash Support Brkt.
77	710-0779A		Truss Mach. AB-Tap Scr. #10 x .5" Lg.	105	17633A		Support Brkt.
78	725-0634		Light Switch	106	17782		Choke Retainer
				107	726-0211		U-Nut 5/16-18 Thd.

# Style 9



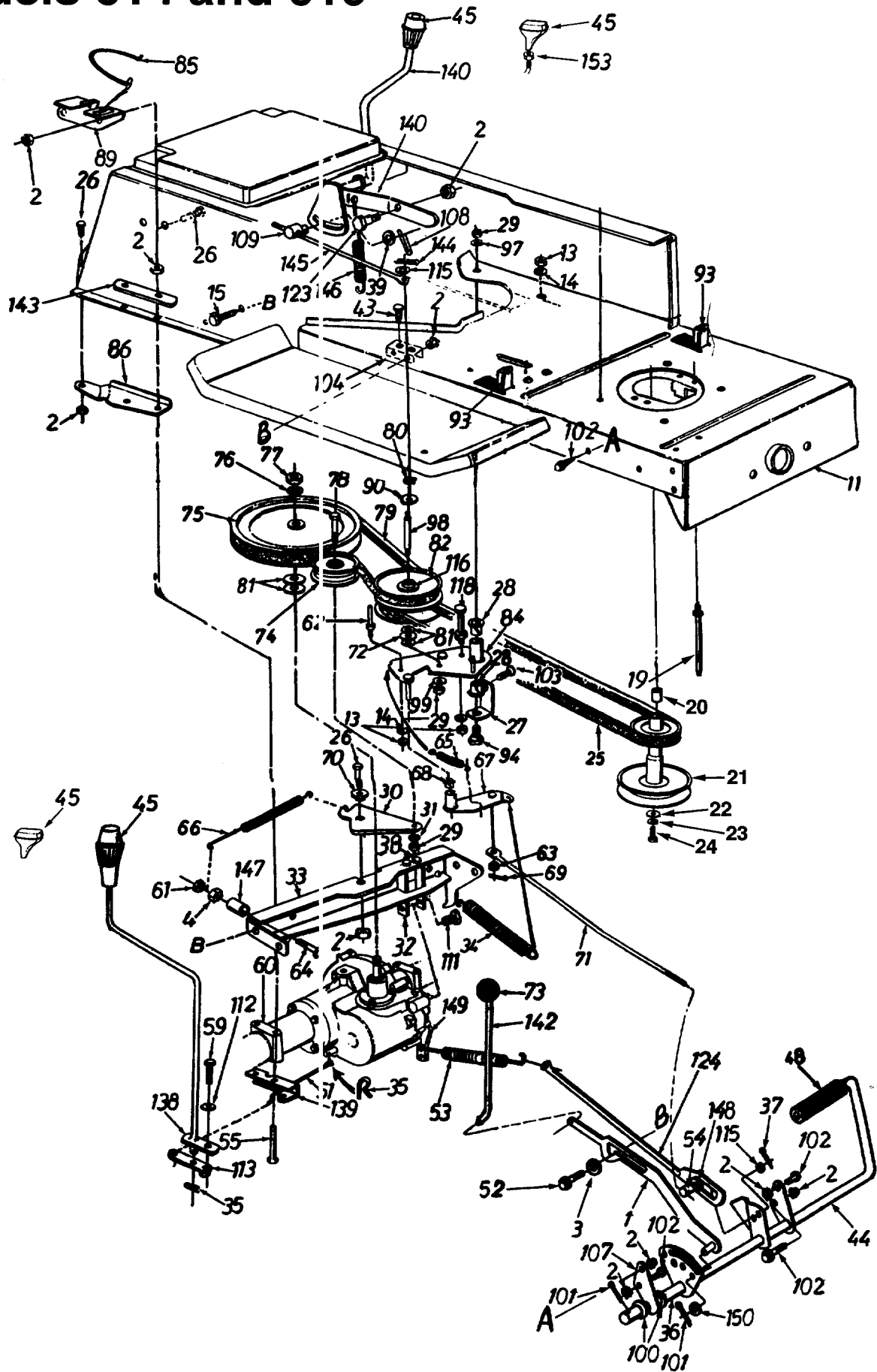
# Style 9

## PARTS LIST FOR MODEL 619 SERIES LAWN TRACTOR

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
3	710-0118		Hex Bolt 5/16-18 x .75" Lg.	37	750-0218		Spacer .262" I.D. x .31"
5	725-0634		Light Switch	38	710-0111		Carriage Bolt 1/4-20 x 1.25" Lg.
6	726-0211		U-Nut 5/16-18 Thd.	39	16903A		Hood Plate
7	710-0167		Carriage Bolt 1/4-20 x .5" Lg.	40	710-1005		Hex Wash. Hd. Tap Scr. 1/4 x .5" Lg.
8	710-0726		Hex Wash. Hd. Tap Scr. 5/16 x .75" Lg.	41	731-1048B		Dash
9	17633A		Support Bracket	42	725-0925		Ammeter
10	17300D		Dash Support Bracket	43	831-0823A		Throttle Control Box Ass'y.
11	783-0570		Rear Fender	44	710-0919		Mach. Scr. #10 x .44" Lg.
12	730-3000		Reflector	45	746-0614A		Choke Control
14	16725		Side Panel—R.H.	46	746-0634		Throttle Control Wire
	17309A		Side Panel—L.H.	47	725-0267		Ignition Switch
15	710-0286		Truss Mach. Scr. 1/4-20 x .5" Lg.	48	725-0201		Ignition Key
16	710-0166		Truss Mach. Scr. 1/4-20 x 1.0" Lg.	49	731-1704		Hood
17	710-1026		Hex Wash. TT-Tap Scr. 1/4-20 x 1.75" Lg.	51	710-0603		Hex Wash. Hd. B-Tap Scr. 5/16-18 x .5" Lg.
18	750-0768		Spacer .26" I.D. x 1.32"	70	736-3010		Fl-Wash. .406" I.D. x .812" O.D.
19	710-0642		Hex Rolling Tap Scr. 1/4-20 x .75" Lg.	71	749-0814		Grille Support Tube
20	710-0258		Hex Bolt 1/4-20 x .62" Lg.	75	726-0233		Retaining Nut
21	731-0511-18		Trim Strip—18" Lg.	76	17782		Choke Retainer
23	712-0271		Hex Sems Nut 1/4-20 Thd.*	77	731-1147		Forward/Reverse Index Brkt.
24	726-0201		Speed Nut 5/16" Thd.	78	731-1069		7-Speed Index Brkt.
27	17410		Grille Ass'y.	79	726-0320		Insulator Nut Plate
28	731-1044		Headlight Lens	80	725-1643		Reverse Safety Switch
29	731-0705		Headlamp Housing	81	710-0227		Hex Wash. Hd. AB-Tap Scr. #8 x .5" Lg.
30	725-0963		Headlamp	82	710-0924		Truss Mach. Scr. 1/4-20 x .75" Lg.
31	725-1650		Twist Lock Lamp Socket	83	731-0909		Rubber Foot Pad—L.H.
32	736-0242		Bell-Wash. .345" I.D. x .88"		731-0910		Rubber Foot Pad—R.H.
33	712-0429		Hex L-Nut 5/16-18 Thd.	84	783-0013		Dash Fastening Tab
34	735-0126		Rubber Washer	85	725-0157		Cable Tie
35	783-0190		Hood Hinge	—	777-8568A		Chrome Headlight Label (Not Shown)
36	710-0599		Hex Wash. Hd. B-Tap Scr. 1/4-20 x .5" Lg.				

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

# Models 614 and 619

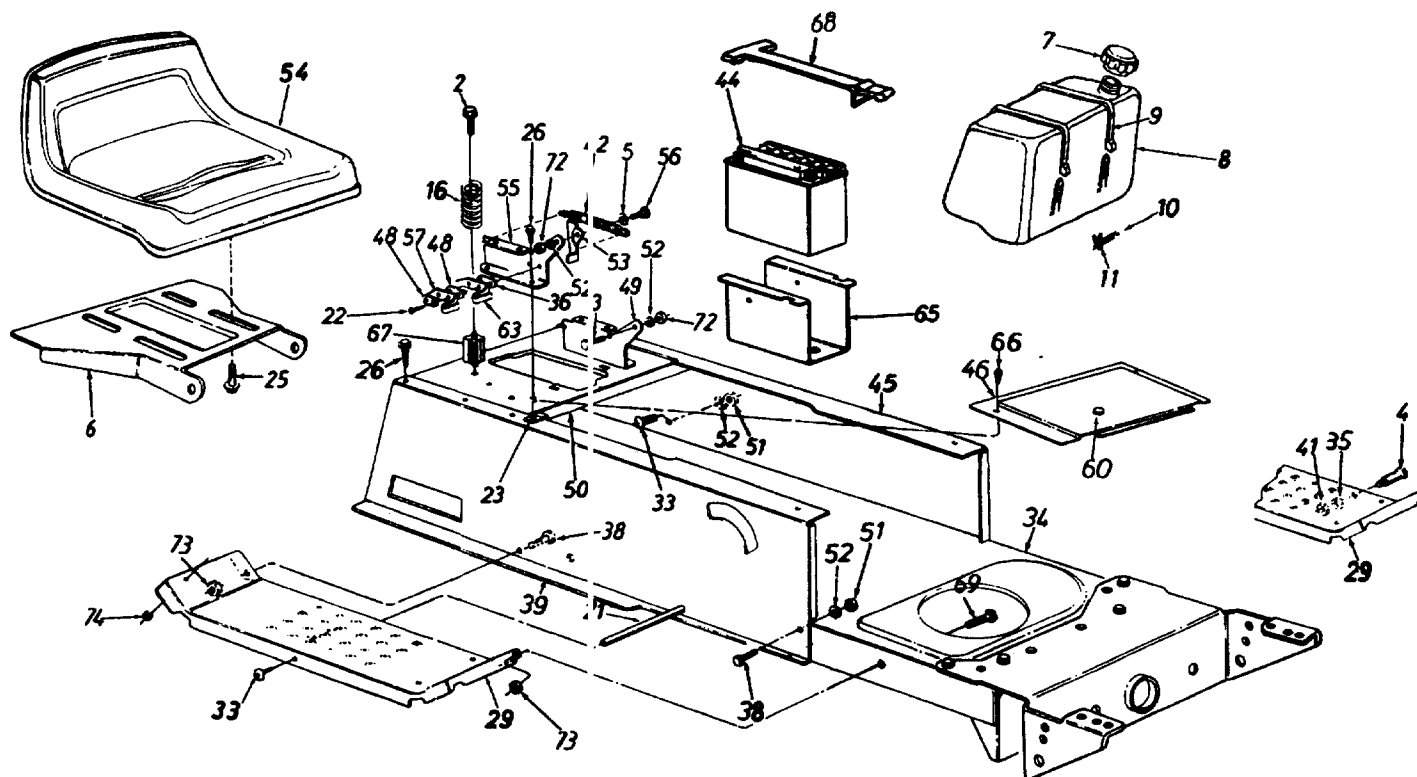


# Models 614 and 619

## PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	683-0132	N	Parking Brake Lockout Brkt. Ass'y.	71	747-0530		Speed Control Link
2	712-0265		Hex Sems Nut 5/16-18 Thd.	72	741-0405		Truss Bearing .56 Dia. x 1.25"
3	736-0406		Fl-Wash. .442" I.D. x 1.38" O.D.	73	720-0166		Ball Knob
4	712-0298		Hex Nut 5/16-24 Thd.*	74	756-0437		Fl-Idler Pulley 3.25" x .75"
11	683-0065		Lower Frame Ass'y.	75	756-0950		"V"-Pulley
13	712-0287		Hex Nut 1/4-20 Thd.*	76	736-0921		L-Wash. 1/2" I.D.*
14	736-0329		L-Wash. 1/4" I.D.*	77	712-0922		Hex Jam Nut 1/2-20 Thd.*
15	710-0604		Hex TT-Tap Scr. 5/16-18 x .62"	78	710-0539		Hex Bolt 3/8-24 x 1.75" Lg.
19	711-1044		Belt Guard Pin	79	754-0370		Variable Speed Belt
20	750-0957		Spacer 1" I.D.	80	716-0114		Snap Ring .56" Dia.
21	756-0982		Engine Pulley	81	736-0355		Fl-Wash. .56" I.D. x 1.0" O.D.
22	738-0785		Shld. Spacer .445" I.D.	82	717-0800		Variable Speed Pulley Ass'y. 5" O.D.
23	736-0171		L-Wash. 7/16" I.D.*	84	16354B		Variable Speed Brkt. Ass'y.
24	710-0757		Hex Bolt 7/16-20 x 1.5" Lg.	85	732-0525		Comp. Spring—Clip
25	754-0280		Variable Speed Belt	86	17668		Axle Support Brkt.—R.H.
26	710-0118		Hex Bolt 5/16-18 x .75" Lg.		17669		Axle Support Brkt.—L.H.
27	17963		Bearing Shaft Bracket Ass'y.				(Not Shown)
28	741-0591		Flanged Nyliner Brg. .63" I.D. x .6" Lg.	89	17839		Speed Cont. Rod Brkt.
29	712-0241		Hex Nut 3/8-24 Thd.*	90	736-0414		Teflon Washer .565" I.D.
30	17834		Idler Bracket	93	725-1657A		Safety Switch (Clutch)
31	736-0169		L-Wash. 3/8" I.D.*	94	738-0755		Shld. Bolt 3/8-24 x 3.12" Lg.
32	783-0232		U-Bracket	97	736-0105		Bell-Wash. .38" I.D. x .88" Shaft
33	783-0233		Transaxle Support Brkt.	98	738-0837		Bell-Wash. .39" I.D. x 1.12" Lg.
34	732-0556		Ext. Spring .94" O.D. x 7.58"	99	736-0331		Fl-Wash. .64" I.D. x .94"
35	714-0149B		Inter. Cotter Pin	100	736-0256		Cotter Pin 3/32" Dia. x 1" Lg.
36	750-0802		Spacer .63" I.D.	101	714-0111		Hex Wash. Hd. Scr. 5/16-18 x .62" Lg.
37	714-0470		Cotter Pin 1/8" Dia. x 1.0" Lg.	102	710-0650		Hex Wash. Hd. AB-Tap Scr. .75" Lg.
38	710-0603		Self-Tap Scr. 5/16-18 x .5" Lg.	103	710-0728		Bracket
39	736-0108		FL-Wash. .51" I.D. x .75"	104	17755A		Pedal Bracket
43	710-0599		Hex Wash. Hd. S-Tap Scr. 1/4-20 x .50" Lg.	107	14624D	N	Cotter Pin 3/32" Dia. x .75"
44	683-0123	N	Clutch/Brake Pedal Ass'y.	108	714-0507		Ferrule
45	720-0218		Shift Knob (619)	109	711-0198		Hex Wash. Tap Scr.
	631-0009		Shift Knob (614)	111	710-0909A		Bell-Wash. .265" I.D. x .75"
48	735-0196		Foot Pad	112	736-0270		Shift Lever Link Ass'y.
51	747-0774		Shift Lever Rod	113	17832		Fl-Wash. .385" I.D. x .62"
52	738-0296		Shld. Bolt .437"	115	736-0140		Needle Brgs. (2 Req'd.)
53	732-0656		Ext. Spring 3.6"	116	741-0404		Hex Bolt 1/4-20 x 3.5" Lg.
54	711-0832		Ferrule	118	710-1223		Shld. Bolt .437" Dia. x .162"
55	710-3056		Hex Bolt 5/16-18 x 3.25**	123	738-0155		Brake Rod Ass'y.
59	710-0195		Hex Bolt 1/4-28 x .62" Lg.	124	17794		Shift Lever Ass'y.
60	618-0034		Transaxle Complete	138	747-0768		Shift Lever Support Brkt.
61	712-0291		Hex L-Nut 1/4-20 Thd.	139	17767		Speed Selector Lever Ass'y.
62	711-0768		Belt Guard Pin 1/4-20 Thd.	140	17768		Brake Lockout Rod
63	736-0275		Fl-Wash. .34" I.D. x .68" O.D.	142	747-0608A	N	Transaxle Mtg. Brkt.
64	710-1026		Hex Wash. TT-Tap Scr. 1/4-20 x 1.75"	143	17840		Cotter Pin 1/8" x 3/4" Lg.
65	732-0568		Ext. Spring 2.59" Lg.	144	714-0474		Speed Selector Rod
66	732-0428A		Ext. Spring .5" O.D. x 4.35"	145	747-0771		Ext. Spring 3.97" Lg.
67	16554A		Variable Speed Torque Brkt. Ass'y.	146	732-0429A		Spacer .326" I.D. x .47"
68	741-0419		Flanged Bearing	147	750-0470		Fl-Wash. 5/8" I.D. x 1.25"
69	714-0507		Cotter Pin 3/32" Dia.*	148	736-0167		Actuating Arm
70	748-0234		Shoulder Spacer .27" Lg.	149	717-0772A		Fl-Wash. .385" I.D. x .62" O.D.
				150	736-0140		Hex Jam Nut 3/8-16 Thd. (614)
				153	712-3008		

# Models 614 and 619

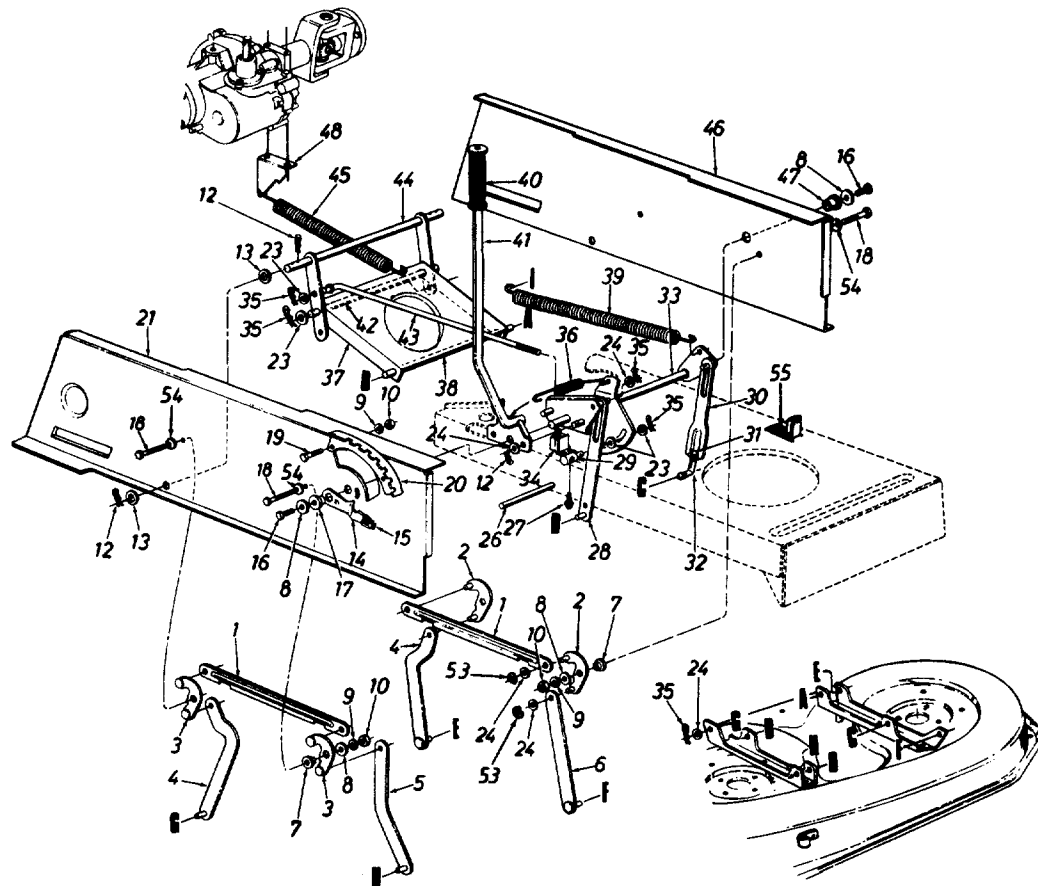


## PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
2	710-1208		Hex Wash. Hd. Tap Scr. 5/16-18 x 3.25" Lg.	41	712-0798		Hex Nut 3/8-16 Thd.*
3	738-0155		Shld. Bolt .437" Dia. x .62"	42	732-0581B		Extension Spring 5.31" Lg.
4	738-0145		Shld. Bolt .50" Dia. x .81"	44	725-1707A	N	12-V Battery
5	736-0141		Spr-Wash. .445" I.D. x .75	45	17831A		Upper Frame—L.H.
6	783-0039		Seat Pivot Bracket	46	783-0133A	N	Shift Cover
7	751-0603		Fuel Cap	48	726-0279		Insulator Plate
8	751-0555		Fuel Tank	49	17951		Seat Pivot Brkt. Support—L.H.
9	726-0209		Tie Strap	50	783-0355	N	Hitch Plate
10	751-0535-15		Fuel Line	51	712-0267		Hex Nut 5/16-18 Thd.*
11	726-0205		Hose Clamp	52	736-0119		L-Wash. 5/16" I.D.*
13	712-0287		Hex Nut 1/4-20 Thd.*	53	17239A		Seat Lift Brkt.
16	732-0735		Compression Spring	54	757-0360		Seat (619)
21	738-0526		Running Board Rod		757-0365		Seat (614)
22	710-0227		Hex Wash. Hd. AB-Tap Scr. #8 x .50" Lg.	55	17950		Seat Pivot Brkt. Support—R.H.
23	726-0139		Speed Nut #10Z	56	738-0296		Shld. Bolt .437" Dia. x .268"
25	710-0870		Hex Tap Scr. 3/8-16 x .62" Lg.	57	725-1303		Spring Switch (Seat)
26	710-0726		Hex Wash. Hd. AB-Tap Scr. 5/16 x .75" Lg.	60	731-0405		Snap Bushing
29	17770B	N	Running Board (R.H. & L.H.)	63	725-1439		Safety Switch (Seat)
33	710-0323		Pan Hd. Scr. 5/16-18 x .75" Lg.*	65	783-0345	N	Battery Tray
34	783-0310	N	Lower Frame	66	710-0351		Truss Mach. B-Tap Scr. #10 x .5" Lg.
35	736-0169		L-Wash. 3/8" I.D.*	67	748-0347		Spring Spacer
36	726-0278		Insulator Boss Plate	68	723-3064	N	Battery Retainer Strap
38	710-0118		Hex Bolt 5/16-18 x .75" Lg.*	69	710-0118		Hex Bolt 5/16-18 x .75" Lg.
39	17830B		Upper Frame—R.H.	72	712-3010		Hex Nut 5/16-18 Thd.
				73	712-0265		Hex Sems Nut 5/16-18 Thd.
				74	712-0271		Hex Sems Nut 1/4-20 Thd.



# Models 614 and 619

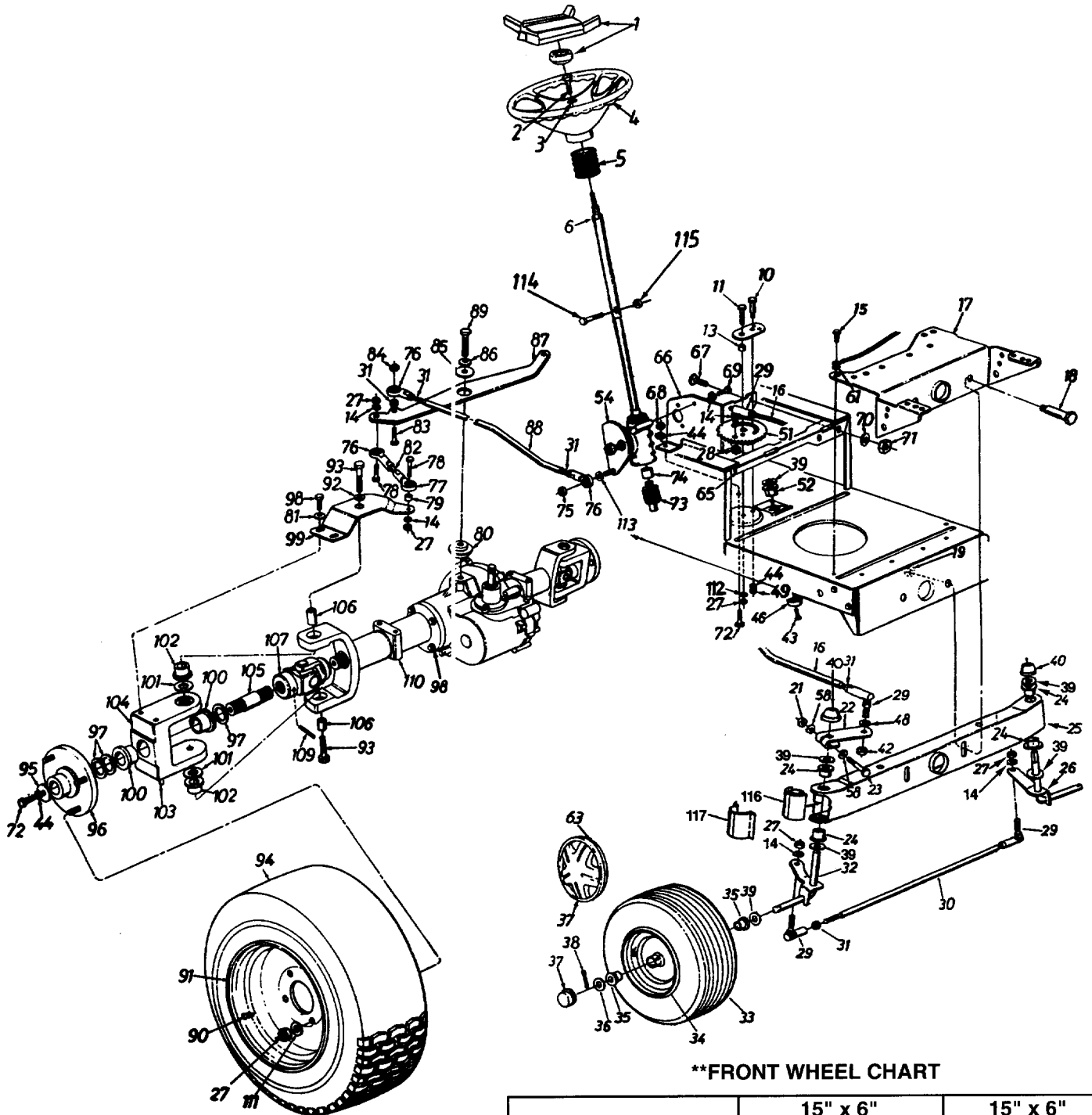


## PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	783-0103		Connecting Rod	27	710-0351		Truss Mach. Scr. #10 x .5" Lg.
2	683-0029A		Pivot Link Ass'y.—L.H.	28	14802A		Link Deck Lift Ass'y.
3	683-0028A		Pivot Link Ass'y.—R.H.	29	711-0723A		Adj. Ferrule 3/8-24 Thd.
4	17710		Deck Hanger Link Ass'y.	30	17712		Adj. Deck Lift Link
5	14800A		Deck Hanger Link Ass'y.	31	712-3066		Hex Nut 1/2-20 Thd. (Gr. 5)
6	14804A		Deck Hanger Link Ass'y.	32	711-0841		Lift Link Adjuster
7	748-0331		Shld. Spacer .318" I.D.	33	17825B		Lift Shaft Ass'y.
8	736-0264		FI-Wash. .344" I.D. x 1.125"	34	725-1657A		Safety Switch (Deck)
9	736-0119		L-Wash. 5/16" I.D.*	35	714-0145		Inter. Cotter Pin 3/8" Dia.
10	712-0267		Hex Nut 5/16-18 Thd.*	36	732-0648		Extension Spring
12	714-0470		Cotter Pin 1/8" Dia.	37	17636B		Stabilizer Bracket
13	736-0256		FI-Wash. .635" I.D. x 1.0" O.D.	38	738-0670		Shaft 1/2" Dia. x 10.28" Lg.
14	683-0003		Height Adj. Stop Lever Ass'y. (Incl. Ref. 15)†	39	732-0638		Extension Spring
15	08540		Knob†	40	720-0233		Grip (Lift Handle)
16	710-0604		Hex Wash. TT-Tap Scr. 5/16-18 x .75" Lg.	41	97675A		Deck Lift Handle Ass'y.
17	748-0176		Flange Brg. .63" I.D.	42	738-0669		Shaft 3/8" Dia. x 9.34" Lg.
18	710-1238		Hex Wash. Hd. Scr. 5/16-18 x .875" Lg.	43	747-0598		Disengagement Rod
19	710-0118		Hex Bolt 5/16-18 x .75" Lg.	44	97624		Stabilizer Shaft Ass'y.
20	17730		Index Brkt.	45	732-0556		Extension Spring 7.58" Lg.
21	17830B		Upper Frame—R.H.	46	17831A		Upper Frame—L.H.
23	736-0267		FI-Wash. .385" I.D. x .87" O.D.	47	741-0313		Flange Brg. .632" I.D.
24	736-0160		FI-Wash. .531" I.D. x .93" O.D.	48	17128A		Spring Retainer Brkt.
26	738-0526		Running Board Rod	53	716-0104		"E"-Ring
				54	736-0425		Bell-Wash. .325" I.D.
				55	732-0750A		Spring Switch

†Optional Parts

# Models 614 and 619



**\*\*FRONT WHEEL CHART**

Description	15" x 6" w/Plastic Bearing	15" x 6" w/Ball Bearing
Wheel Ass'y. Comp.	634-0056	634-0059
Tire Only	734-0864	734-0864
Rim Only	634-0024	634-0051
Bearing	741-0487A	741-0569
Air Valve	734-0255	734-0255
Grease Fitting	737-0211	737-0280

**Note:** If brand of tire is important, order by part number and description (description is printed on the sidewall of tire) [i.e. Armstrong Super Turf, Goodyear Softrac, Carlisle Turf Saver, etc.].

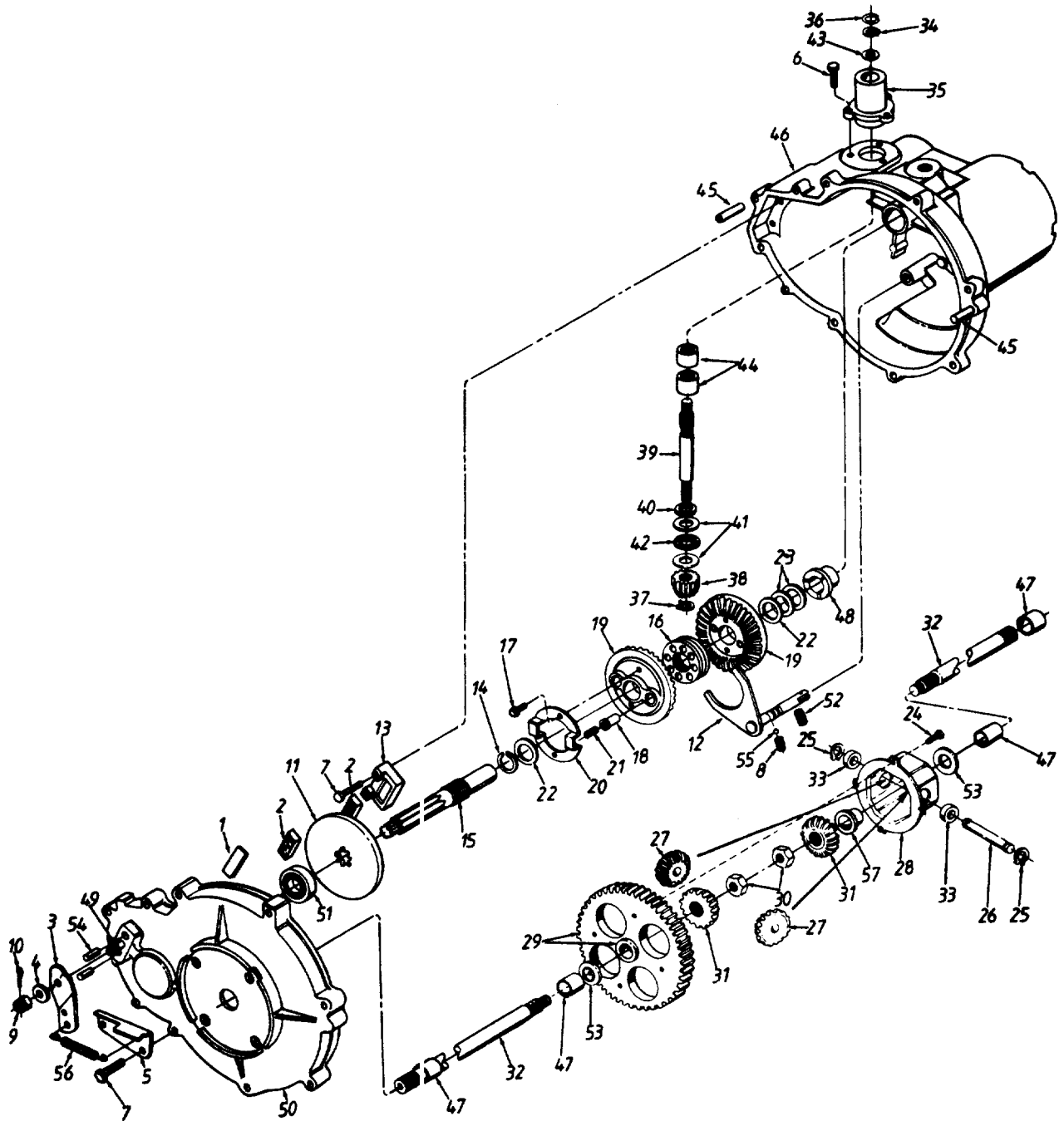
# Models 614 and 619

## PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	731-0955		Steering Wheel Insert (614)	61	736-0607		Ext. L-Wash. 5/16" I.D.
	731-0220		Steering Wheel Cap (619)	63	727-0425A		Spring Clip (614)
2	712-0237		Hex L-Nut 5/16-24 Thd.	65	17778A		Horizontal Cross Bracket
3	736-0242		Belleville Wash. .345" I.D.	66	783-0369		Vertical Mounting Bracket
4	631-0027		Steering Wheel (4 Spoke)	67	710-0412		Hex Bolt 1/4-28 x .75" Lg.
5	731-0954		Steering Bellow	68	712-0123		Hex Nut 5/16-24 Thd.
6	738-0943	N	Upper Steering Shaft	69	710-0253		Hex Bolt 3/8-16 x 1.0" Lg.*
9	17198A		Retainer Plate	70	736-0270		Bell-Wash. .265" I.D. x .75"
10	738-0141		Shoulder Bolt .437" Dia. x .35" Lg. 5/16-18 Thd.	71	712-0138		Hex Nut 1/4-28 Thd.*
11	710-0152		Hex Bolt 3/8-24 x 1.0" Lg. (Grade 5)	72	710-0157		Hex Bolt 5/16-24 x .75" Lg.
13	750-0535		Spacer .380" I.D. x .625" O.D. x .227"	73	717-1466	N	Pinion Shaft
14	736-0169		L-Wash. 3/8" I.D.*	74	717-1461	N	Steering Shaft Splined Coupler
15	710-0726		Hex Wash. Hd. Self-Tap Scr.	75	712-0262		Hex L-Nut 3/8-24 Thd.
16	711-1068	N	Steering Drag Link	76	723-0420		Rod End 3/8-24 Thd.—R.H.
17	783-0041A	N	Front Pivot Brkt.	77	723-0421		Rod End 3/8-24 Thd.—L.H.
18	738-0527		Shoulder Bolt .498" Dia. x 2.04" Lg. 3/8-16 Thd.	78	710-0459		Hex Bolt 3/8-24 x 1.5" Lg. (Gr. 5)
19	712-0431		Hex L-Nut 3/8-16 Thd.*	79	750-0535		Spacer .38" I.D. x .625"
21	712-0411		Hex Cent. L-Nut 5/16-24 Thd.	80	750-0809		Shld. Spacer .51" I.D.
22	683-0055		Steering Arm Front Axle	81	736-0105		Bell-Wash. .38" I.D. x .88"
23	710-0772		Hex Bolt 5/16-24 x 2.00" Lg. (Grade 5)	82	747-0761		Tie Rod
24	741-0659		Hex Flg. Brg. .634" I.D.	83	710-0191		Hex Bolt 3/8-24 x 1.25" Lg.*
25	683-0128	N	Pivot Bar Ass'y.	84	712-0296		Hex Patch L-Nut 3/8-24 Thd.
26	683-0127	N	Front Axle Ass'y.—L.H.	85	736-3027		Fl-Wash. .531" I.D. x 1.75"
27	712-0241		Hex Nut 3/8-24 Thd.*	86	736-0253		Bell-Wash. .505" I.D. x 1.0"
28	712-0446		Hex Jam Nut 3/8-24 Thd.	87	17764		Steering Boom
29	723-3018		Ball Joint 3/8-24 Thd.	88	738-0838		Steering Link
30	747-0753		Tie Rod	89	710-3181		Hex Bolt 1/2-13 x 1.5" Lg. (Gr. 5)
31	712-0711		Hex Jam Nut 3/8-24 Thd.*	90	734-0255		Air Valve
32	683-0126	N	Front Axle Ass'y.—R.H.	91	734-1607		Rim Only
33	**		Wheel Ass'y. Comp.	93	710-1142		Hex Bolt 1/2-20 x 1.75" Lg. (Gr. 5)
	**		Tire Only	94	734-1668		Rear Wheel Ass'y. Comp.
34	**		Front Wheel Rim Only		734-1596		Tire Only
	**		Air Valve	95	736-0343		Fl-Wash. .33" I.D. x 1.25"
	**		Grease Fitting	96	717-1298		Wheel Flange Ass'y.
35	**		Bearing	97	736-0420		Fl-Wash. 1.0" x 1.56"
36	736-0285		Fl-Wash. .635" I.D. x 1.59" O.D.	98	710-0191		Hex Bolt 3/8-24 x 1.25" Lg.
37	731-0484A		Front Hub Cap (619)	99	17646		Steering Brkt.—R.H.
	734-1787		Front Hub Cap (614)	100	741-0558		Steering Brkt.—L.H. (Not Shown)
	734-1788		Rear Hub Cap (614)	101	736-0445		Flange Brg. 1.0" I.D.
38	714-0470		Cotter Pin 1/8" Dia. x 1.25" Lg.*	102	741-0547		Fl-Wash. .76" I.D. x 1.5"
39	736-0187		Fl-Wash. .640" I.D. x .24" O.D.	103	737-3001		Flange Brg. 3/4" I.D.
40	726-0214		Push Cap	104	717-1291		Grease Fitting
43	710-1309		Pan Hd. Bolt 5/16-18 x .62"	106	717-1271		Wheel Brg. Housing
44	736-0119		L-Wash. 5/16" I.D.*	107	717-1270		Pivot Sleeve
46	750-0389	N	Cap	109	715-0208		U-Joint
48	736-0169		L-Wash. 3/8" I.D.	110	717-1285		Grooved Roll Pin 1.0" Lg.
49	712-0158		Hex Nut 5/16-18 Thd.*	111	736-0105		Axle Horn Ass'y.
51	717-1701		Steering Gear Segment	112	736-0356		Bell-Wash. .38" I.D. x .88"
52	741-0656	N	Hex Flg. Brg. .634 I.D.	113	736-0140		Bell-Wash. .39" I.D. x 1.38"
54	618-0114		Steering Box Ass'y. Comp.	114	710-0958		Fl-Wash. .385" I.D. x .62"
58	736-0271		Wave Wash. .32" I.D. x .62"	115	712-0324		Hex Bolt 1/4-20 x 1.31" Lg.
				116	731-1291A		Hex Ins. L-Nut 1/4-20 Thd.
				117	731-1649		Pivot Bar End Cap (614)
							Axle Cap (619)

\*For faster service obtain standard nuts, bolts and washers locally.  
If these items cannot be obtained locally, order by part number  
and size as shown on parts list.

# Models 614 and 619



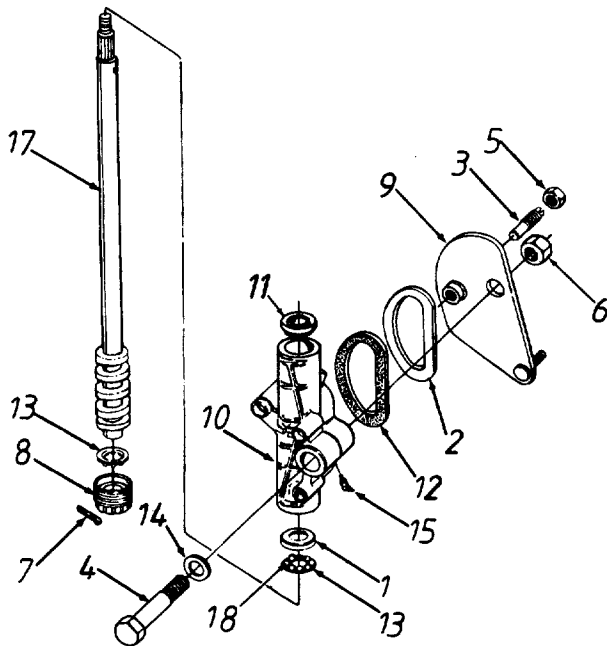
**TRANSAXLE COMPLETE  
PART NO. 618-0034**

# Models 614 and 619

## PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	717-0682		Puck Plate	29	717-1254		Differential Gear Ass'y. w/Bearing
2	761-0200		Brake Puck	30	712-0200A		Hex Ins. L-Nut 1/2-20 Thd.
3	717-0772A		Actuating Arm	31	717-1019		Miter Gear
4	736-0371		Fl-Wash. 11/32" I.D. x 7/8" O.D.	32	717-1197		Axle
5	17841A		Brake Stop Brkt.	33	750-0787		Differential Thrust Spacer
6	710-0433		Hex Bolt 1/4-20 x .62" Lg. (Special)	34	716-0171		Retainer Ring
7	710-0809		Hex Tap Scr. 1/4-20 x 1.25" Lg.	35	717-1228		Input Bearing Housing
8	732-0863		Spring Detent	36	732-0614		Wire Ring
9	712-0335		Castle Nut 5/16-24 Thd.	37	716-0108		Retaining Ring
10	714-0111		Cotter Pin 3/32" Dia. x 1" Lg.	38	717-0633		Pinion Input 14T
11	718-0184		Brake Disc	39	711-0861		Input Shaft
12	717-1102		Shifter Ass'y.	40	721-0178		Seal 5/8" I.D.
13	717-1217		Brake Puck Holder	41	736-0419		Thrust Wash. .621" I.D. x 1.12"
14	716-0175		Retaining Ring	42	741-0469		Thrust Bearing
15	717-1093		Shaft Drive	43	736-0349		Fl-Wash. 5/8" I.D. x 1.0" O.D.
16	717-1268		Shift Collar	44	741-0335		Needle Brg. 5/8" x 1/2" Lg.
17	710-0653		Hex Wash. Hd. Tap Scr. 1/4-20 x .38" Lg.	45	715-0209		Dowel Pin
18	717-1184		Drive Pin	46	717-1235		R.H. Housing
19	717-1275		Bevel Gear Ass'y. (Incl. Ref. Nos. 17, 18, 20 and 21)	47	741-0340		Sleeve Bearing 3/4" I.D.
20	717-1269		Spring Retaining Plate	48	741-0548		Flange Bearing .906" I.D.
21	732-0590A		Drive Spring	49	717-0796		Sq. Head Bolt 5/16-24 Thd.
22	736-0444		Fl-Wash. .915" I.D. x 1.5" O.D.	50	717-1234		L.H. Housing
23	736-0454		Fl-Wash. .915" I.D. x 1.37" O.D.	51	741-0124		Ball Bearing .669" I.D.
24	710-0862A		Pan Hd. Scr. 1/4-20 x .5" Lg.	52	710-3006		Set Screw 5/16-18 x 3/8" Lg.
25	716-0184		Snap Ring	53	736-0445		Fl-Wash. .76" I.D. x 1.5" O.D.
26	711-0918		Cross Shaft	54	741-0343		Brake Actuating Pin
27	717-1020		Miter Gear 15T	55	741-0862		Ball Detent
28	717-1252		Differential Can Assembly	56	732-0545		Ext. Spring 1.14" Lg.
				57	741-0552		Differential Flange Brg.
				—	618-0034		Transaxle Complete

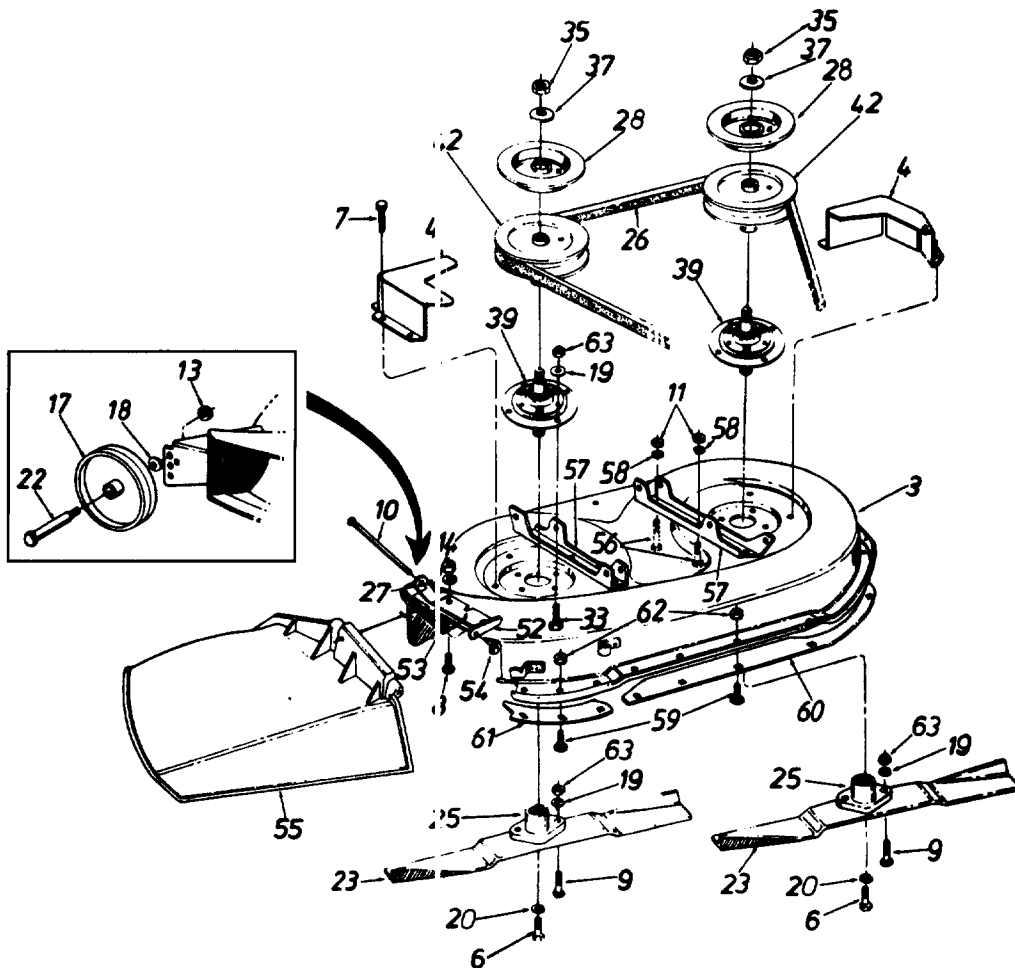
# Models 614 and 619



## PARTS LIST FOR STEERING ASSEMBLY COMPLETE

REF. NO.	PART NO.	CODE	DESCRIPTION
1	703-1029		Bearing Cup
2	703-1031		Seal Retainer
3	711-3149A		Cam Follower
4	711-3208		Pivot Shaft
5	712-3062		Hex Jam Nut 9/16-18 Thd.
6	712-3063		Hex Crown L-Nut 5/8-18 Thd.
7	714-0474		Cotter Pin 1/8" Dia.
8	717-1048		Adjustment Plug Ass'y.
9	717-1219		Steering Arm Ass'y.
10	618-0047		Steering Hsg. Bushing Ass'y.
11	721-0260		Oil Seal
12	723-3039		Seal
13	731-3040		Ball Retainer
14	736-3029		Fl-Wash. .781" I.D. x 1.25" O.D.
15	737-3001		Grease Fitting
17	611-0018		Steering Shaft Ass'y.
18	741-3022		Ball Bearing
—	737-3007		Grease #251 E.P. (4 oz. Req'd.)
—	618-0114		Steering Ass'y. Comp. (Incl. Ref. Nos. 1 thru 18)

# Models 614 and 619

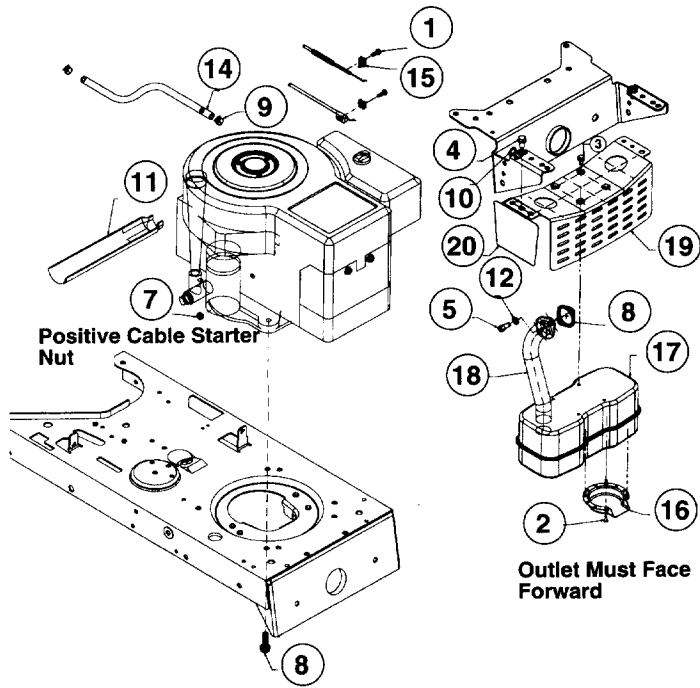


**PARTS LIST FOR MODELS 614 AND 619 LAWN TRACTORS**

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
3	17600A 813-06194	N	42" Deck Ass'y. 42" Deck Ass'y. Comp. (For Service Only)	26	754-0373A		V-Belt
4	17664		Belt Guard Deck	27	736-0270		Bell-Wash. 1/4" I.D.
6	710-1039		Hex Bolt 3/8-24 x 1.0" Lg. (Gr. 5)	28	09322		Brake Disc
7	710-0599		Hex Wash. Hd. TT-Tap Scr. 1/4-20 x .5" Lg.	33	710-1013		Rib Neck Bolt 5/16-24 x .75" Lg.
8	710-0258		Hex Bolt 1/4-20 x .62"	35	712-0318		Hex Jam Nut 5/8-18 Thd.
9	710-0888		Hex Bolt Special 5/16-24 x 1.0"	37	736-0158		L-Wash. 5/8" I.D.*
10	711-0792		Hinge Pin	39	717-0906A		Blade Spindle Ass'y. Comp.
11	712-0123		Hex Nut 5/16-24 Thd.*	42	756-0556		5.5" Dia. Pulley
13	712-0181		Hex Top L-Nut 3/8-16 Thd.	52	703-1693		Hinge Mtg. Brkt.
14	712-0287		Hex Nut 1/4-20 Thd.*	53	732-0602		Torsion Spring
17	734-0973		Deck Wheel—5"	54	726-0106		Push Nut
18	736-0105		Bell-Wash. .40" I.D. x .88" O.D.	55	731-1032		Chute Ass'y. Comp. (Incl. Ref. 10, 52, 53, 54, 55)
19	736-0119		L-Wash. 5/16" I.D.*	56	710-0157		Hex Bolt 5/16-24 x .75" Lg.
20	736-0217		L-Wash. 3/8" I.D.—H.D.	57	17493A		Deck Hanger Channel
22	738-0373		Shld. Bolt .498" Dia. x .53"	58	736-0242		Bell-Wash. .345" I.D. x .88"
23	742-0499A		High-Lift Blade	59	710-0167		Carr. Bolt 1/4-20 x .5" Lg.
25	748-0300		Blade Adapter	60	17861A		Deck Skirt Ext.—Long
				61	17961		Deck Skirt Ext.—Short
				62	712-0271		Hex Sems Nut 1/4-20 Thd.
				63	712-3657		Hex Nut 5/16-24 Thd. (Gr. 5)

\*For faster service obtain standard nuts, bolts and washers locally.  
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and size as shown on parts list.

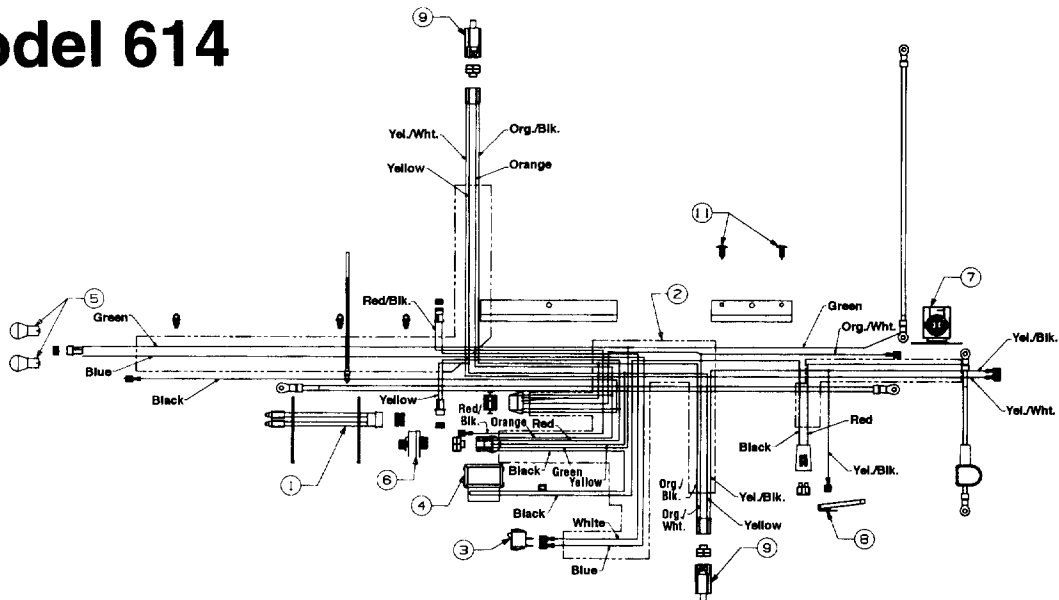
# Model 614



## PARTS LIST FOR MODEL 614 LAWN TRACTOR

REF. NO.	PART NO.	CODE	DESCRIPTION
1	710-1237		Hex Wash. Scr. #10-32 x .62"
2	710-0148		Hex Tap Scr. #8-32 x .38" Lg.
3	710-0599		Hex TT-Tap Scr. 1/4-20 x .5" Lg.
4	710-0604		Hex TT-Tap Scr. 5/16-18 x .62"
5	710-1314	N	Socket Head Scr. 5/16-18 x .62"
6	710-1315	N	Hex TT-Tap Scr. 3/8-16 x 1.25"
7	712-0271		Hex Sems Scr. 1/4-20 Thd.
8	721-0208		Gasket
9	726-0205		Hose Clamp
10	726-0272		Clamp
11	731-1682A	N	Oil Drain Sleeve
12	736-0119		Lock Washer 5/16" I.D.
14	751-0535-12		Fuel Line 12" Lg.
15	751B213146		Casing Clamp
16	751-0564		Muffler Deflector
17	751-0617	N	Muffler
18	751-0619	N	Exhaust Pipe
19	783-0320	N	Muffler Brkt.
20	783-0385	N	Shield Brkt.

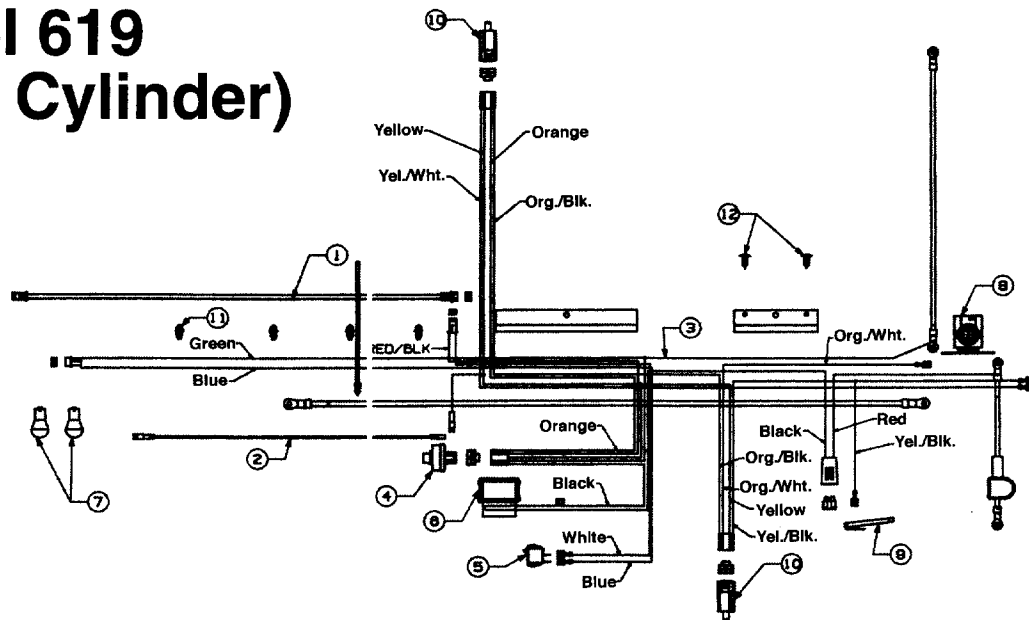
# Model 614



## PARTS LIST FOR ELECTRICAL SYSTEM

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	629-0132		Wire Harness (Monitor)	4	725-0925		Ammeter (Optional)
2	629-0306	N	Wire Harness w/Light Switch, Amp and Monitor	5	725-0963		Bulb (Headlight)
	629-0305	N	Wire Harness w/Light Switch and Amp	6	725-1396		Ignition Switch
	629-0304	N	Wire Harness w/o Light Switch and Amp	7	725-1426		Solenoid
3	725-0634		Light Switch (Optional)	8	725-1643		Safety Switch (Reverse)
				9	725-1657A		Safety Switch
				10	725-1711	N	Wire Retainer Clip
				11	726-3046	N	Ratchet

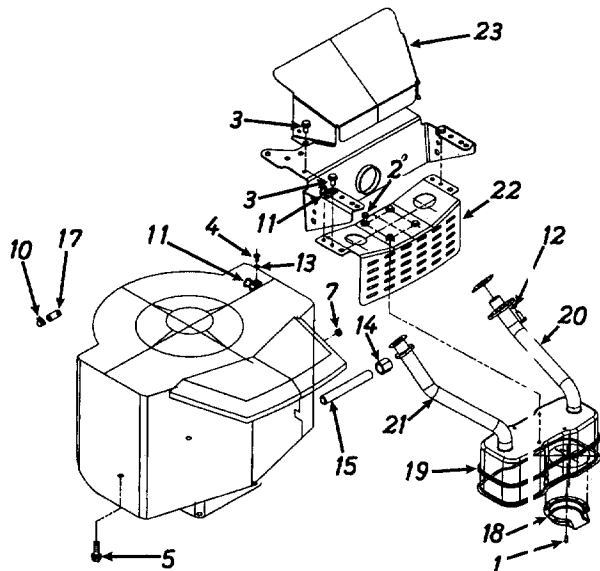
# Model 619 (Twin Cylinder)



## PARTS LIST FOR MODEL 619 LAWN TRACTOR

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	629-0125		Harness Adapter (Alt.)	7	725-0963		Bulb
2	629-0208		Harness Adapter	8	725-1426		Solenoid
3	629-0302	N	Wire Harness w/Light Switch and Amp	9	725-1643		Safety Switch (Reverse)
4	725-0267		Ignition Switch	10	725-1657A		Safety Switch
5	725-0634		Light Switch	11	725-1711	N	Wire Retainer Clip
6	725-0925		Ammeter	12	726-3046	N	Ratchet

# Model 619



## PARTS LIST FOR MODEL 619 LAWN TRACTOR

REF. NO.	PART NO.	CODE	DESCRIPTION
1	710-0148		Hex Tap Scr. #8-32 x .38" Lg.
2	710-0599		Hex Wash. TT-Tap Scr. 1/4-20 x .5" Lg.
3	710-0604		Hex Wash. TT-Tap Scr. 5/16-18 x .62" Lg.
4	710-0779A		Truss Mach. Scr. #10 x .5" Lg.
5	710-1315		Hex Hd. Tap Scr. 3/8-16 x 1.25" Lg.
6	710-3015		Hex Bolt 1/4-20 x .75" Lg.
7	712-0271		Hex Sems Nut 1/4-20 Thd.
9	721-0346		Exhaust Gasket
10	726-0205		Hose Clamp
11	726-0272		Clamp
12	736-0329		L-Wash. 1/4" I.D.*
13	736-3067		Fl-Wash. .188" I.D. x .438" O.D.
14	737-0143		Oil Drain Cap
15	737-0164		Pipe Nipple 3/8 x 18 NPT.
17	751-0535-26		Fuel Line 26" Lg.
18	751-0564		Deflector: Muffler
19	751-0616		Muffler
20	751-0623		Exhaust Pipe—L.H.
21	751-0624		Exhaust Pipe—R.H.
22	783-0320	N	Muffler Bracket
23	783-0357	N	Heat Shield