



5.5 HP LAWN MOWER ENGINE

Model 96156

INSTALLATION, OPERATING, AND SERVICING INSTRUCTIONS



⚠ DANGER

Using an engine indoors **CAN KILL YOU IN MINUTES.**

Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, **EVEN IF** doors and windows are open.

Only use **OUTSIDE** and far away from windows, doors, and vents.

Distributed exclusively by Harbor Freight Tools®.

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Visit our website at: <http://www.harborfreight.com>



**Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.**

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For technical questions or replacement parts, please call 1-800-444-3353.

Manual Revised 08d, 09h

CONTENTS

IMPORTANT SAFETY INFORMATION	3	PARTS LIST	16
SPECIFICATIONS.....	6	ASSEMBLY DIAGRAM.....	17
UNPACKING	6	LIMITED 90 DAY WARRANTY	18
INSTALLATION.....	6	EMISSION CONTROL SYSTEM WARRANTY	18
OPERATING INSTRUCTIONS	8		
ENGINE CONTROLS	8		
STARTING THE ENGINE	8		
CHECKING AND FILLING ENGINE OIL	8		
CHECKING AND FILLING FUEL.....	9		
START PROCEDURE	9		
BREAK-IN PERIOD	10		
SERVICING.....	11		
MAINTENANCE PROCEDURES	11		
ENGINE OIL CHANGE	11		
AIR FILTER ELEMENT MAINTENANCE	11		
SPARK PLUG MAINTENANCE.....	12		
CLEANING, MAINTENANCE, AND LUBRICATION SCHEDULE	12		
AFTER INITIAL 20 OPERATION HOUR PERIOD:	12		
EVERY 25 OPERATION HOURS THEREAFTER:.....	12		
EVERY 50 OPERATION HOURS: ...	12		
EVERY 100 OPERATION HOURS: .	12		
EVERY 300 OPERATION HOURS: .	12		
STORAGE	13		
TROUBLESHOOTING.....	14		

SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, installation, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

IMPORTANT SAFETY INFORMATION

In this manual, on the labeling, and all other information provided with this product:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

CAUTION

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.



WARNING! Read all instructions. Failure to follow all instructions listed below may result in fire, serious injury and/or DEATH. The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS

INSTALLATION PRECAUTIONS

1. Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
2. Have multiple ABC class fire extinguishers nearby.
3. Operation of this engine may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.
4. Install only to a lawn mower and only in an upright position.
5. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during installation.
6. Use only oil and fuel recommended in the "Specifications" section of this manual.

7. Follow lawn mower manufacturer's installation procedures for attaching the engine to the mower and connecting the output shaft.

OPERATING PRECAUTIONS

1.

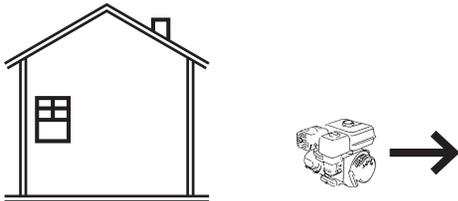


CARBON MONOXIDE HAZARD
Using an engine indoors CAN KILL YOU IN MINUTES.

Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.

2. Keep children away from the engine, especially while it is operating.
3. Do not leave the engine unattended when it is running. Turn off the engine before leaving the work area.
4. Wear ANSI-approved safety goggles and hearing protection during use.
5. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to a heart pacemaker could cause pacemaker interference or pacemaker failure. Caution is necessary when near the engine's magneto or recoil starter.

6. Use only accessories that are recommended by Harbor Freight Tools for your model. Accessories that may be suitable for one engine may become hazardous when used on another engine.
7. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Gasoline-powered engines may ignite the dust or fumes.
8. Stay alert, watch what you are doing and use common sense when operating this engine. Do not use this engine while tired or under the influence of drugs, alcohol or medication.
9. Do not overreach. Keep proper footing and balance at all times. This enables better control of the engine in unexpected situations.
10. Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
11. Parts, especially exhaust system components, get very hot during use. Stay clear of hot parts.
12. Do not cover the engine during operation.
13. Keep the engine and surrounding area clean at all times.
14. Use the engine, accessories, etc., in accordance with these instructions and in the manner intended for the particular engine, taking into account the working conditions and the work to be performed. Use of the engine for operations different from those intended could result in a hazardous situation.
15. Do not operate the engine with known leaks in the fuel system.

16. This product contains or, when used, produces a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, *et seq.*)
 17. When spills of fuel or oil occur, they must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oil rags in a bottom-ventilated, covered, metal container.
 18. Keep hands and feet away from moving parts. Do not reach over or across engine while operating.
 19. Before use, check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the engine's operation. **If damaged, have the engine serviced before using.** Many accidents are caused by poorly maintained engines.
 20. Use the correct engine for the application. Do not modify the engine and do not use the engine for a purpose for which it is not intended. Install on Lawn mower only.
 21. Follow lawn mower manufacturer's operation precautions.
3. **Do not alter or adjust any part of the engine that is sealed by the manufacturer or distributor.**
 4. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during service.
 5. Maintain labels and nameplates on the engine. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
 6. Have the engine serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the engine is maintained. Do not attempt any service or maintenance procedures not explained in this manual or any procedures that you are uncertain about your ability to perform safely or correctly.

THE ENGINE BRAKE IS FOR EMERGENCY SHUTOFF; DO NOT REPLACE THE BRAKE SPRING WITH A WEAKER SPRING.

7. Store engine out of the reach of children.
8. Follow scheduled maintenance.
9. Refueling Precautions:
 - a. Do not smoke, or allow sparks, flames, or other sources of ignition around the engine, especially when refuelling.
 - b. Do not refill the fuel tank while the engine is running or hot.
 - c. Do not fill fuel tank to the top. Leave a little room for the fuel to expand as needed.
 - d. Refuel in a well-ventilated area only.

SERVICE PRECAUTIONS

1. **Before service, maintenance, or cleaning:**
 - a. **Close the engine's fuel valve.**
 - b. **Allow the engine to completely cool.**
 - c. **Then, remove the spark plug wire(s) from the spark plug(s).**
2. Keep all safety guards in place and in proper working order. Safety guards include muffler, air cleaner, mechanical



SAVE THESE INSTRUCTIONS.

SPECIFICATIONS

Engine Rating	5.5 Horsepower	
Fuel	Type	89+ octane unleaded gasoline
	Capacity	0.45 Gallons
Engine Oil	Type	10W-30 (Detergent or non-detergent)
	Capacity	18.6 oz.
Run Time @ 50% Load	3.5 Hours with full tank	
Sound Level	77 dB	
Engine Type	4 Stroke, OHV (1P68FV / 7CLGS.16368V)	
Bore x Stroke	68 mm x 45 mm	
Compression Ratio	8:1	
Displacement	163cc	
Rotation viewed from PTO (power takeoff - the output shaft)	Counterclockwise	
Shaft Size/Type	7/8" x 3-1/8", 3/16" keyway, end tapped 3/8"-24	
Spark Plug	Type	F6TC resistive (NGK®BP-6HS, Champion®RL86C)
	Gap	0.028"-0.031"
Valve Clearance	Intake	0.1 mm
	Exhaust	0.15 mm
Speed	Idle	2000 RPM
	Maximum	3250 RPM

The emission control system for this engine is warranted for standards set by the U.S. Environmental Protection Agency. For warranty information, refer to the last pages of this manual.

At high altitudes, the engine's carburetor and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product.

UNPACKING

When unpacking, make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at 1-800-444-3353 as soon as possible.

INSTALLATION



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before installation or use of this product.

⚠️ WARNING

TO PREVENT SERIOUS INJURY

FROM ACCIDENTAL STARTING:

Close the engine's fuel valve, wait for the engine to cool, and disconnect the spark plug wire(s) before installing or making any adjustments to the engine.

⚠️ WARNING

TO PREVENT SERIOUS INJURY:

Operate only with proper spark arrestor installed. Operation of this engine may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

1. **IMPORTANT:** If you have any doubts about your ability to perform the following procedures, have a qualified service technician perform the installation.
2. Install this engine on a lawn mower only.

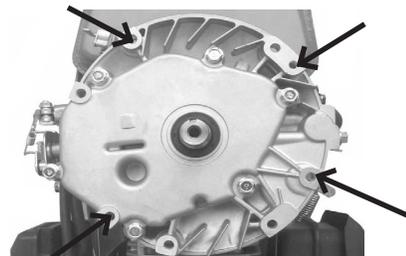


Figure A - Mounting Hole Locations (Bottom View)

3. Set the Engine upright on the mower, and align the four 3/8" diameter coarse threaded engine mounting holes with

four mower mounting holes.
(See Figure A.)

NOTE: Depending on the mower, it may be necessary to drill mounting holes or make a mounting plate to align with the engine mounting holes.

4. Use four 3/8" diameter, coarse threaded, hardened, stainless steel Bolts, Lock Washers, and Washers (not included) of appropriate length to secure the Engine to the mower.

Make sure the hardware does not contact moving parts.

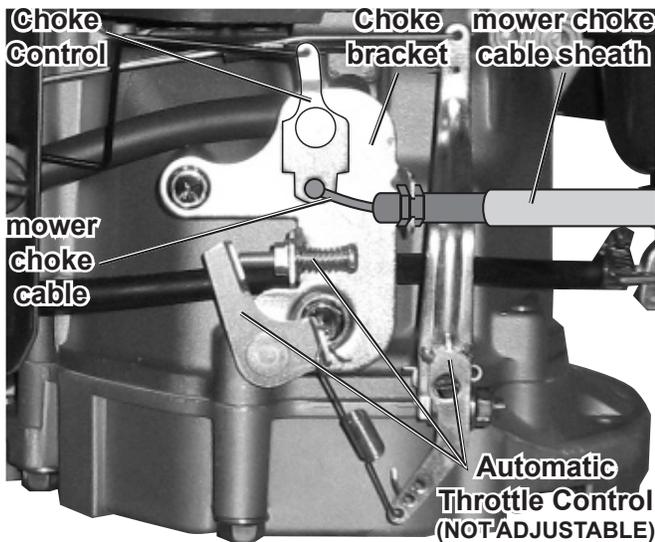


FIGURE B

5. Insert the mower's choke cable sheath through the hole in the Choke bracket. Secure the mower choke cable to the choke control. Adjust the choke cable sheath to remove all slack and secure it in place using the adjusting nuts on the cable sheath. (See Figure B.)

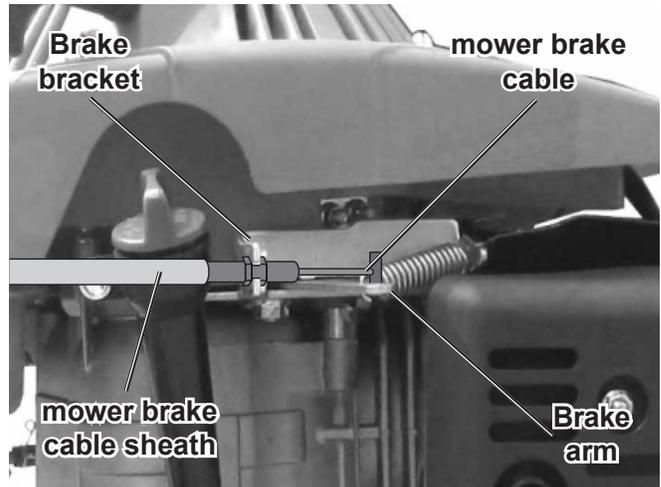


FIGURE C

6. Insert the mower's brake cable sheath through the hole in the Brake bracket. Secure the mower brake cable to the brake arm. Adjust the brake cable sheath to remove all slack and secure it in place using the adjusting nuts on the cable sheath. (See Figure C.)
THE ENGINE BRAKE IS FOR EMERGENCY SHUTOFF; DO NOT REPLACE THE BRAKE SPRING WITH A WEAKER SPRING. If operating the engine brake is too difficult, a qualified technician must install a different brake handle on the mower.

Note: The brake/choke cables on some mowers may need to be adjusted in a different manner. Install according to mower manufacturer's instructions.

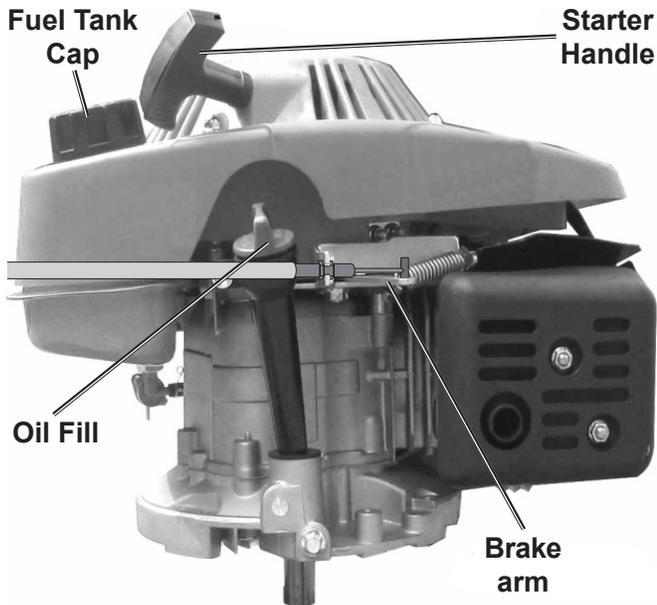
7. **Throttle Control** - The throttle control on this engine is controlled automatically. **Only a qualified technician should adjust the throttle controlling mechanism.**
8. Refer to the mower's service manual for instructions on how to properly attach a belt drive pulley, chain drive gear, etc. onto the output shaft of the Engine.

OPERATING INSTRUCTIONS



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before installation or use of this product.

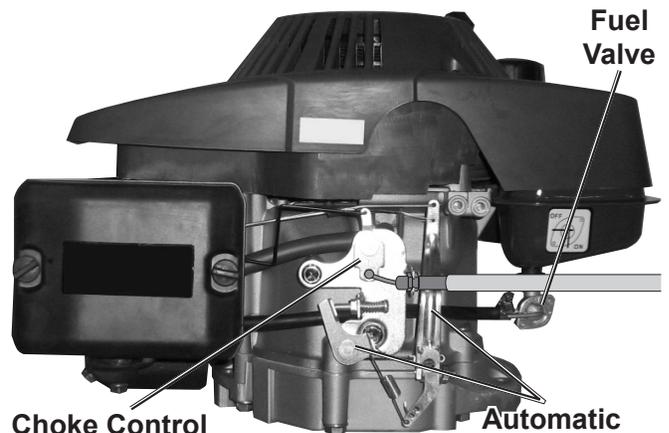
Engine Controls



Oil Fill - The oil fill cap has a dipstick attached. The crosshatch pattern at the bottom of the dipstick is the proper oil range. Before each use, check that the oil level is at the top of the cross hatched pattern, but not above that level.

Brake Arm - This must be held back to allow the engine to operate. It will force the engine to stop when released.

Starter Handle - This is pulled to start the engine.



Choke Control

Automatic Throttle Control (NOT ADJUSTABLE)

Fuel Valve - This controls the fuel supply to the engine.
The horizontal position is closed (off).
The vertical position is open (on).

Choke Control - This controls the air-fuel ratio for starting the engine.
The released position is open (run).
The engaged position is closed (start).

Automatic Throttle Control - This is not adjustable except by a qualified technician.

Starting the Engine



Inspect engine looking for damaged, loose, and missing parts before installation and starting. If any problems are found, do not use engine until fixed properly.

Checking and Filling Engine Oil

CAUTION! Your Warranty is VOID if the engine's crankcase is not properly filled with oil before each use. Before each use, check the oil level. Do not run the engine with low or no engine oil. Running the engine with no or low engine oil WILL permanently damage the engine.

1. Clean the top of the dipstick and the area around it. Remove the dipstick and wipe it off with a clean rag.
2. Reinsert the dipstick without threading it in and remove it to check the oil level. The oil level should be between the high and low marks on the dipstick.
3. If the oil level is below the low mark add SAE 10W-30 (detergent or non-detergent) oil until the oil level is between the high and the low marks.
4. Replace the Oil Dipstick.

CAUTION! Do not run the engine with too little or too much oil. The engine will be permanently damaged.

Checking and Filling Fuel



▲WARNING! TO PREVENT SERIOUS INJURY FROM FIRE: Fill the fuel tank in a well-ventilated area away from ignition sources. Do not smoke.

1. To fill the Fuel Tank, first wipe off the Fuel Tank Cap and the surrounding area.
2. Unscrew, and remove the Fuel Tank Cap.
3. Mix fuel stabilizer (not included) with 89 octane (or better) unleaded gasoline according to fuel stabilizer directions.
4. Fill the Fuel Tank to about 1 inch under the fill neck of the gasoline tank with the stabilized unleaded gasoline mixture.
5. Then replace the Fuel Tank Cap.

Start Procedure



Before starting the engine:

- a. **Follow the Installation Instructions to prepare the equipment.**
- b. **Read and follow the instructions provided with the lawn mower.**
- c. **Inspect the equipment and engine.**
- d. **Fill the engine with the proper amount and type of fuel and oil.**
- e. **Connect the spark plug wire if it is disconnected.**

WARNING! To prevent injury:

Do not tie down the brake handle or otherwise override the engine brake.

TO SHUT OFF THE ENGINE, RELEASE THE MOWER'S BRAKE HANDLE.

1. Move the lawn mower to a flat location free of loose rocks, tall grass, sand, or loose ground that may be thrown by the lawnmower, or slow down the engine while starting.
2. If the lawn mower is equipped with a transmission, put it in neutral and set the parking brake.
3. Open the fuel valve by turning it so it is vertical.
4. Then, pull and hold the choke control cable (the closed, start position). Do not pull the choke control if restarting a warm engine.
5. Squeeze the mower's brake handle to disengage the engine brake.
6. Grasp the starter handle, and pull slowly until resistance is felt. While holding the handle, allow the starter rope to rewind

slowly. Then, pull the starter handle with a rapid, full arm stroke. Once again while holding the handle, allow the rope to rewind slowly. Repeat as necessary, until the engine starts.

7. After the engine starts and warms up, slowly release the choke cable, allowing it to return to its open (run) position.
8. After each start-up, run the engine for five minutes with no load to allow it to stabilize.
9. Operate the lawn mower according to the manufacturer's instructions.
10. After use, release the brake handle to stop the mower.

WARNING! If the engine does not stop promptly when the brake handle is released, carefully close the fuel valve. DO NOT USE THE ENGINE AGAIN UNTIL THE BRAKE ASSEMBLY HAS BEEN REPAIRED BY A QUALIFIED TECHNICIAN.

11. To prevent accidents, turn off the engine and disconnect its spark plug wire after use. Wait for the engine to cool, clean external parts with clean cloth, then store the equipment out of children's reach according to the Storage instructions in this manual.

Break-in Period

1. Breaking-in the engine will help to ensure proper equipment and engine operation, and will extend the engine's lifespan. The warranty is void if the engine is not broken in properly. The first 20 hours of operation is the break-in period.
2. During the first 3 hours of use:
 - Do not apply a heavy load to the mower.
3. After the first 20 hours of use:
 - Change the engine oil.Under normal operating conditions subsequent maintenance follows the schedule explained in the SERVICING section.

SERVICING

⚠️WARNING TO PREVENT SERIOUS INJURY FROM ACCIDENTAL STARTING: Close the engine's fuel valve, wait for the engine to cool, and disconnect the spark plug wire(s) before performing any inspection, maintenance, or cleaning procedures.

⚠️WARNING TO PREVENT SERIOUS INJURY FROM ENGINE FAILURE: Do not use damaged engine. If abnormal noise, vibration, or excess smoking occurs, have the problem corrected before further use.

Maintenance Procedures

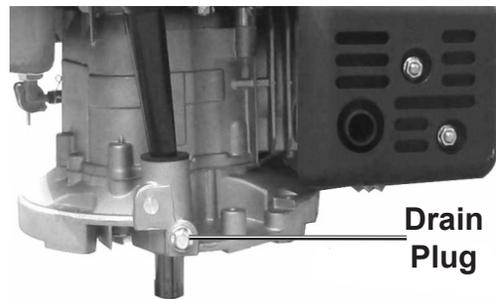


Many maintenance procedures, including those not detailed in this manual, will need to be performed by a qualified technician for safety. If you have any doubts about your ability to safely service the engine, have a qualified technician service the engine instead.

Note: Warranty is void if proper maintenance and servicing procedures are not followed.

Engine Oil Change

⚠️CAUTION! Oil is very hot during operation and can cause burns. Wait for engine to cool before changing oil.



1. Place a drain pan (not included) underneath the crankcase's drain plug.
2. Remove the drain plug and, if possible, tilt the crankcase slightly to help drain the oil out. Recycle used oil.
3. Replace the drain plug (and gasket, if supplied) and tighten it.
4. Refill the oil to the proper level following the instructions under the Starting the Engine section.

Air Filter Element Maintenance

1. Wipe off the air cleaner cover.
2. The air cleaner cover is held in place by two knobs. Remove them.
3. Remove the air filter element.
4. Wash the element in warm water and mild detergent several times. Rinse. Squeeze out excess water and allow it to dry completely. Soak the filter in lightweight oil briefly, then squeeze out the excess oil.
5. Install the new filter or the cleaned filter. Secure the Air Cleaner Cover before use.

Spark Plug Maintenance

1. Disconnect spark plug wire from end of plug. Clean out debris from around spark plug.
2. Using a spark plug wrench, remove the spark plug.
3. Inspect the spark plug:
If the electrode is oily, clean it using a clean, dry rag.
If the electrode has deposits on it, polish it using emery paper.
If the white insulator is cracked or chipped, the spark plug needs to be replaced.
4. When installing a new spark plug, adjust the plug's gap to the specification on the Specification chart. Do not pry against the electrode or the insulator, the spark plug can be damaged.
5. Install the new spark plug or the cleaned spark plug into the engine. Gasket-style: Finger-tighten until the gasket contacts the cylinder head, then about 1/2-2/3 turn more.
Non-gasket-style: Finger-tighten until the plug contacts the head, then about 1/16 turn more.
6. Apply a small amount of dielectric grease (not included) to the insulator of the spark plug and attach the wire securely to the spark plug.

Cleaning, Maintenance, and Lubrication Schedule

Note: This maintenance schedule is intended solely as a general guide. If performance decreases or if engine operates unusually, check systems immediately. The maintenance needs of each engine will differ depending on factors such as duty cycle, temperature, air quality, fuel quality, and other factors.

Note: These procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the engine.

After Initial 20 Operation Hour Period:

- a. Change engine oil.

Every 25 Operation Hours Thereafter:

- a. Clean/replace air filter element.
- b. Inspect/clean spark plug.

Every 50 Operation Hours:

- a. Change engine oil.

Every 100 Operation Hours:

- a. Replace spark plug.
- b. Replace air filter element.

Note: All maintenance procedures scheduled for 25, 50, and 100 operation hours should be performed at least yearly.

Every 300 Operation Hours:

- a. Clean fuel tank and carburetor.
- b. Clean carbon build-up from combustion chamber.

Storage

1. Wait for engine to cool, then clean engine with clean cloth.
2. When the engine is to remain idle for longer than 20 days, prepare the engine for storage as follows:
 - a. Change engine oil and empty fuel tank.
 - b. Either leave fuel tank empty or refill fuel tank with fresh unleaded gasoline mixed with a fuel stabilizer intended for long term engine storage (not included). After filling, run engine for about 5-10 minutes to circulate the treated gasoline through the carburetor. Wait for engine to cool before proceeding.
 - c. Clean out area around spark plug. Remove spark plug and pour one tablespoon of engine oil into cylinder through spark plug hole.
 - d. Reinstall spark plug, but leave spark plug wire disconnected.
 - e. Pull recoil starter to distribute oil in cylinder. Stop after one or two revolutions when you feel the piston start the compression stroke (when you start to feel resistance).
3. Apply a thin coat of rust preventive oil to all uncoated metal parts.
4. Cover and store in a dry, well-ventilated area out of reach of children.
5. Before starting the engine after storage, keep in mind that untreated gasoline will deteriorate quickly. Drain the fuel tank and filter, and change to fresh fuel if untreated gasoline has been sitting for a month, if treated gasoline has been sitting beyond the fuel stabilizer's recommended time period, or if the engine does not start properly.

Troubleshooting

Engine will not start	<p>MOWER ENGINE SPECIFIC:</p> <ol style="list-style-type: none"> 1. Brake Handle not held or brake cable not connected properly. 2. Mower on top of grass. 	<p>MOWER ENGINE SPECIFIC:</p> <ol style="list-style-type: none"> 1. Make sure brake handle is held down and brake cable is properly adjusted. 2. Start mower atop clear area free of loose objects and grass.
	<p>FUEL RELATED:</p> <ol style="list-style-type: none"> 1. No fuel in tank or fuel valve closed. 2. Choke not in start position, especially with cold engine. 3. Low quality or deteriorated, old gasoline. 4. Carburetor not primed. 5. Dirty fuel passageways blocking fuel flow. 6. Carburetor needle stuck. Fuel can be smelled in the air. 7. Too much fuel in chamber. This can be caused by the carburetor needle sticking. 	<p>FUEL RELATED:</p> <ol style="list-style-type: none"> 1. Fill fuel tank and open fuel valve. 2. Move choke to start position if engine is cold. 3. Use only fresh 89+ octane unleaded gasoline. 4. Prime carburetor by pressing priming bulb specified number of times (if equipped). 5. Clean out passageways using fuel additive. Heavy deposits may require further cleaning. 6. Gently tap side of carburetor float chamber with screwdriver handle. 7. Turn choke to run position. Remove spark plug and pull the start handle several times to air out the chamber. Reinstall spark plug and set choke to start position.
	<p>IGNITION (SPARK) RELATED:</p> <ol style="list-style-type: none"> 1. Spark plug wire not connected securely. 2. Spark plug electrode wet or dirty. 3. Incorrect spark plug gap. 4. Spark plug wire or spark plug broken. 5. Incorrect spark timing or faulty ignition system. 	<p>IGNITION (SPARK) RELATED:</p> <ol style="list-style-type: none"> 1. Connect spark plug wire properly. 2. Clean spark plug. 3. Correct spark plug gap. 4. Replace spark plug wire and/or spark plug. 5. Have qualified technician diagnose/repair ignition system.
	<p>COMPRESSION RELATED:</p> <ol style="list-style-type: none"> 1. Cylinder not lubricated. Problem after long storage periods. 2. Loose or broken spark plug. (Hissing noise will occur when trying to start.) 3. Loose cylinder head or damaged head gasket. (Hissing noise will occur when trying to start.) 4. Engine valves or tappets misadjusted or stuck. 	<p>COMPRESSION RELATED:</p> <ol style="list-style-type: none"> 1. Pour tablespoon of oil into spark plug hole. Crank engine a few times and try to start again. 2. Tighten spark plug. If that does not work, replace spark plug. If problem persists, may have head gasket problem, see #3. 3. Tighten head. If that does not remedy problem, replace head gasket. 4. Adjust valve clearance. If that does not work, clean or replace valves/tappets.



Follow all safety precautions whenever diagnosing or servicing the engine.

Problem	Possible Causes	Probable Solutions
Engine misfires	<ol style="list-style-type: none"> 1. Spark plug wire loose. 2. Incorrect spark plug gap or damaged spark plug. 3. Defective spark plug wire. 4. Old or low quality gasoline. 5. Incorrect compression. 	<ol style="list-style-type: none"> 1. Check wire connections. 2. Re-gap or replace spark plug. 3. Replace spark plug wire. 4. Use only fresh 89+ octane unleaded gasoline. 5. Diagnose and repair compression. (Use Engine will not start: COMPRESSION RELATED section.)
Engine stops suddenly	<ol style="list-style-type: none"> 1. Low oil shutdown. 2. Fuel tank empty or full of impure or low quality gasoline. 3. Defective fuel tank cap creating vacuum, preventing proper fuel flow. 4. Improper idle speed. 5. Brake cable broken. 6. Faulty magneto, incorrect timing, or clogged carburetor. 	<ol style="list-style-type: none"> 1. Fill engine oil to proper level. Check engine oil before EVERY use. 2. Fill fuel tank with fresh 89+ octane unleaded gasoline. 3. Test/replace fuel tank cap. 4. Properly adjust idle speed. 5. Repair brake cable as needed. 6. Have qualified technician diagnose and service engine.
Engine knocks	<ol style="list-style-type: none"> 1. Old or low quality gasoline. 2. Engine overloaded. 3. Incorrect spark timing, deposit buildup, worn engine, or other mechanical problems. 	<ol style="list-style-type: none"> 1. Fill fuel tank with fresh 89+ octane unleaded gasoline. 2. Do not exceed engine's load rating. 3. Have qualified technician diagnose and service engine.
Engine backfires	<ol style="list-style-type: none"> 1. Impure or low quality gasoline. 2. Engine too cold. 3. Choke not open after engine warm. 4. Engine not properly adjusted for high altitude operation. 5. Intake valve stuck, choke stuck, incorrect timing, clogged carburetor, or overheated engine. 	<ol style="list-style-type: none"> 1. Fill fuel tank with fresh 89+ octane unleaded gasoline. 2. Use cold weather fuel and oil additives to prevent backfiring. 3. Move choke to run position after engine warms up. 4. Qualified technician must adjust engine at altitudes greater than 5,000 feet above sea level. 5. Have qualified technician diagnose and service engine.



Follow all safety precautions whenever diagnosing or servicing the engine.

PARTS LIST

Part	Description	Q'ty
1	Starting flange	1
2	Fuel pipe	1
3	Air duck	1
4	Fuel cock	1
5	Crankcase	1
6	Set pin Ø9×14	2
7	Gasket, crankcase	1
8	Sump, crankcase B	1
9	Cylinder head asm	1
10	Gasket, cylinder head	1
11	Exhaust gasket	1
12	Cylinder head cover	1
13	Gasket, cylinder head cover	1
14	Piston	1
15	Piston ring set	1
16	Carburetor C	1
17	Stud	1
18	Muffler	1
19	Muffler hood	1
20	Driven gear, regulator	1
21	Clamp, regulating shaft	1
22	Regulating arm asm	1
23	Back spring	1
24	Flywheel	1
25	Regulating mount C	1
26	Fuel filler cap asm	1
27	Fuel filler cap	1
28	Air cleaner housing	1
29	Foam ,air cleaner	1
30	Air cleaner cover	1
31	Air cleaner bolt	2
32	Gasket, inlet	1
33	Crankshaft set	1
34	Connecting rod	1
35	Pusher	2
36	Valve piece	1
37	Crankshaft Filter-cover	1
38	Crankshaft Filter-Gasket	1
39	Crankshaft Filter-Gasket	1
40	Heat insulator	1
41	Gasket, carburetor	1
42	Stud	1
43	Pulling rod	1
44	Oil seal Ø25×40×7	1
45	Brake asm.	1
45a	Brake Spring	1
46	Fine regulating spring	1
47	Stud	1

Part	Description	Q'ty
48	Stud	2
49	Stud	2
50	Bolt	4
51	Gauze	1
52	Dipstick	1
53	Filler	1
54	Gasket, air cleaner	1
55	Regulating sway bar	1
56	Split pin	1
57	Oil seal Ø6×11×5	1
58	Washer	1
59	Nut	1
60	Ignition coil	1
61	Sleeve	4
62	Upper oil seal Ø25×38×7	1
63	Choke link	1
64	Drain plug	1
65	Washer	1
66	Set pin Ø10×16	2
67	Piston pin	1
68	Piston pin circlip	2
69	Camshaft	1
70	Pusher guide	1
71	Adjusting bolt for valve gap	2
72	Valve rocker	2
73	Sleeve	2
74	Lock nut	2
75	Tappet	2
76	Intake valve	1
77	Exhaust valve	1
78	Spring seat, intake valve	1
79	Valve spring	2
80	Spring seat, exhaust valve	1
81	Cap	1
82	Lock bolt	1
83	Spark plug F6TC	1
84	Bearing 6205	1
85	Bolt M6×12	9
86	Bolt M6×20	2
88	Bolt M6×32	4
89	Bolt M8×50	6
90	Nut M6	2
91	Nut M6	1
92	Nut M6	3
93	Starter hood	1
94	Pipe clamp with thread	4
95	Adjusting washer	1
96	Self-locking nut M6	2

Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

REV 08b

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

LIMITED 90 DAY WARRANTY

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

**3491 Mission Oaks Blvd. • PO Box 6009 •
Camarillo, CA 93011 • (800) 444-3353**

EMISSION CONTROL SYSTEM WARRANTY

United States Emission Control Defects Warranty Statement

The United States Environmental Protection Agency (herein EPA) and Harbor Freight Tools (herein HFT) are pleased to explain the emission control system warranty on your 1997 and later Small Off-Road Engine (herein engine). Within the United States, new off-road, spark-ignition engines certified for model year 1997 and later, must be designed, built and equipped to meet the stringent anti-smog standards set forth by the EPA. HFT must warrant the emission control system on your engine for the periods of time described below, provided there has been no abuse, neglect or improper maintenance of your engine.

Your emission control system may include parts such as the carburetor or fuel-injection system, and the ignition system. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, HFT will repair your engine at no cost to you including diagnosis, parts and labor.

Manufacturer's Warranty Coverage

The 1997 and later engines are warranted for two (2) years. If any emission-related part on your engine is defective, the part will be repaired or replaced by HFT.

Harbor Freight Tools Emission Control Defects Warranty Coverage

Engines are warranted for a period of two (2) years relative to emission control parts defects, subject to the provisions set forth below.

If any emission related part on your engine is defective, the part will be repaired or replaced by HFT.

Owner's Warranty Responsibilities

- As the engine owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. HFT recommends that you retain all receipts covering maintenance on your engine, but HFT cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.
- As the engine owner, you should, however, be aware that HFT may deny you warranty coverage if your engine or a part has failed due to abuse, neglect, improper maintenance, or unapproved modifications.
- You are responsible for shipping your engine to a HFT warranty station as soon as a problem exists. Contact the HFT Customer Service department at the number below to make shipping arrangements. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact the Harbor Freight Tools Customer Service Department at 1-800-444-3353.

Harbor Freight Tools Emission Control Defects Warranty Provisions

1. Length of Coverage

HFT warrants to a first retail purchaser and each subsequent purchaser that the engine is free from defects in materials and workmanship that cause the failure of warranted parts for a period of two (2) years after the date of delivery to the first retail purchaser.

2. No Charge Repair or Replacement

Repair or replacement of any warranted part will be performed at no charge to the owner if the work is performed through a warranty station authorized by HFT. For emissions warranty service, contact the HFT Customer Service Department at 1-800-444-3353.

3. Consequential Damages Coverage

Coverage under this warranty shall also extend to the failure of any engine components caused by the failure of any warranted part while it is still covered under this warranty.

4. Coverage Exclusions

Warranty claims shall be filed in accordance with the provisions of the HFT warranty policy explained in the box at the top of the previous page. HFT shall not be liable for any loss of use of the engine, for any alternative usage, for any damage to goods, loss of time, or inconvenience. Warranty coverage shall also be excluded for any part which fails, malfunctions, or is damaged due to failure to follow the maintenance and operating instructions set forth in the Owner's Manual including, but not limited to:

- a) Use of parts which are not authorized by HFT
- b) Improper installation, adjustment or repair of the engine or of any warranted part unless performed by an authorized warranty center
- c) Failure to follow recommendations on fuel use contained in the Owner's Manual
- d) Improper or inadequate maintenance of any warranted parts
- e) Repairs performed outside of the authorized warranty service dealers
- f) Alterations by changing, adding to or removing parts from the engine.

5. Service and Maintenance

Component parts which are not scheduled for replacement as required maintenance or are scheduled only for regular inspection to the effect of "repair or replace as necessary" are warranted for the warranty period. Any warranted part which is scheduled for replacement as required maintenance is warranted for the period of time up to the first scheduled replacement point for that part. Any replacement part, provided it is equivalent in durability and performance, may be used in performance of maintenance or repairs. The owner is responsible for commissioning a qualified technician/mechanic to perform all required maintenance, as outlined in the Inspection, Cleaning, and Maintenance section in this manual.

6. Warranted Parts

1) Fuel Metering System

- i) Carburetor and its internal parts.
- ii) Fuel pump (if so equipped).
- iii) Cold start enrichment system.

2) Air Induction System

- i) Intake pipe/manifold.
- ii) Air cleaner.

3) Ignition System

- i) Spark plug.
- ii) Magneto ignition system.

4) Catalyst System (if so equipped)

- i) Exhaust pipe stud.
- ii) Muffler.
- iii) Catalytic converter (if so equipped).

5) Miscellaneous Items Used in Above Systems

- i) Vacuum, temperature and time sensitive valves and switches.
- ii) Hoses, belts, connectors, and assemblies.