GXT2 - 3X1 Intelligent, High Frequency, Online UPS

10/15/20kVA USER MANUAL

E1-20010329-C-1.0



IMPORTANT INSTRUCTIONS FOR SAFE USE

The UPS must be commissioned by a Liebert - approved engineer before it is put into service. Failure to observe this condition will invalidate any implied warranty.

Do not apply power to this equipment before it has been commissioned by a Liebert - approved engineer. He will validate the installation work and install ' site information ' into the micro-controller memory. This information is required to substantiate any warranty claims that might be made.

If you find any problems with the procedures in this manual, seek immediate assistance from the Liebert distributor or agent from whom you purchased the equipment.

Do not attempt to service this product yourself .lt contains no user serviceable parts. All servicing must be referred to qualified personnel.

Qualified personnel should be consulted if liquid spills into the product.

The UPS is for indoor use only.

It must be protected from rain or excessive moisture and installed in clean environment, free from flammable liquids, gasses, or corrosive substances. Do not put drinks, plants, or any other containers holding liquids, on top of the unit.

Ventilation grills are provided beneath and at the rear of the cabinet. Do not block or cover these openings otherwise overheating may occur and UPS operation become unreliable.

Never poke anything through the ventilation holes or openings.

Do not place magnetic storage media on top of the unit as it can corrupt the data stored on them.

Electromagnetic Compatibility

WARNING

This is a Class A UPS product. In a domestic environment this product may cause radio interference, in which case the user may be required to take additional measures.

Limits on use:

WARNING

This UPS should not be supplied from electrical power systems of the 'IT' (Impedance a Terre) type. (IEC 364-ELECTRICAL INSTALLATION OF BUILDINGS)

Content

Chapter 1 Introduction	1
1.1 Application	1
1.3 System Function Block	1
1.4 Features	2
Chapter 2 Installation	5
2.1 Unpacking Inspection	5
2.2 Outline and Panel Description	5
2.2.1 Outline	5
2.2.2 Front Panel	7
2.2.3 Rear Panel	8
2.3 Installation	8
2.3.1 Important Note	8
2.3.2 Installation Procedure	10
2.4 Connection of External Batteries	13
Chapter 3 Operation	17
3.1 Operating Mode	17
3.1.1 Normal Mode	17
3.1.2 Bypass Mode	18
3.1.3 Battery Mode	18
3.1.4 ECO Mode	19
3.1.5 Failure Mode	20
3.2 Operation	21
3.2.1 Startup and Initialization	21
3.2.2 Turn On the Inverter	22
3.2.3 Manual Battery Self-testing	24
3.2.4 Turn off the Inverter	25
3.2.5 Totally Shutdown the System	26

3.2.6 LCD Panel Operation	26
Chapter 4 Maintenance and Storage	27
I. Battery Maintenance	27
II. Keep Air Vent Unblocked	28
III. UPS State Check	28
IV. Function Inspection	28
Chapter 5 Troubleshooting	31
Appendix 1 LCD Panel Displays and Operation	35
1. Constitution of Display Panel	35
2. Function of display Panel	36
3. Menu Operation	39
4. Information LCD-displaying Priority	42
Relay Communication Mode	43
Appendix 2 Product Specification	46
Appendix 3 Accessories	49

Chapter 1 Introduction

1.1 Application

GXT2-3X1 Series UPS provides high quality AC power to your precision instrument. It can be applied in Computer Center , Network Management Center, Communication System, Automation Control System, precision instrument or other Critical Systems. 1.2 Classification

" GXT2-3X1 " Series include 10kVA, 15kVA and 20kVA UPS products, shown in the following table:

Capacity	10kVA	15kVA	20kVA
Model	GXT2-3X1-0100L	GXT2-3X1-0150L	GXT2-3X1-0200L
Description	Extended Battery	Extended Battery	Extended Battery
	Cabinet is required	Cabinet is required	Cabinet is required

1.3 System Function Block

System can run with as a single UPS, or in Hot-standby mode to increase the system reliability (Refer to figure 1-2).

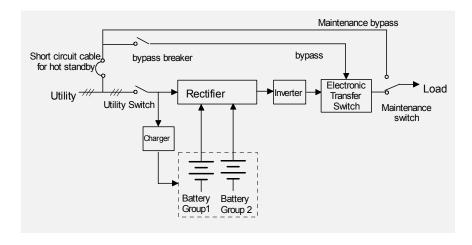


Figure 1-1 single UPS module

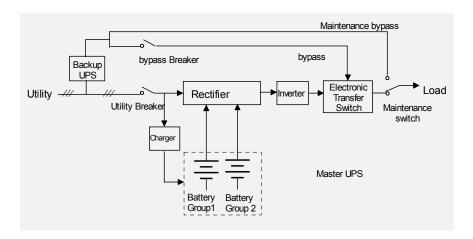


Figure 1-2 hot-standby system

1.4 Features

GXT2-3X1 Series Three phase input/Single phase output 10kVA/15kVA /20kVA UPS is an advanced, intelligent, Online with Sinusoidal waveform output UPS system. The system adopts high-frequency double conversion topology structure with high input power factor, wide input voltage range, with the following Key features:

- UPS can operate with loss of input phases (up to 2 phases)
 - Digital Signal Processing (DSP) Controlled.
 - Self- diagnostic
 - Intelligent battery management
 - LCD & LED annunciation
 - Static by pass
 - Maintenance bypass
 - Large internal charger

Chapter 2 Installation

2.1 Unpacking Inspection

- 1. Unpack the packing box to move the UPS to position , be careful not to drop it as it is heavy.
- 2. In the event of product damage due to transportation, please notify Liebert or its authorized agent.

2.2 Outline and Panel Description

2.2.1 Outline

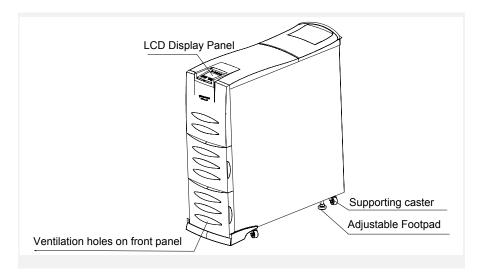


Figure 2-1 UPS Front view

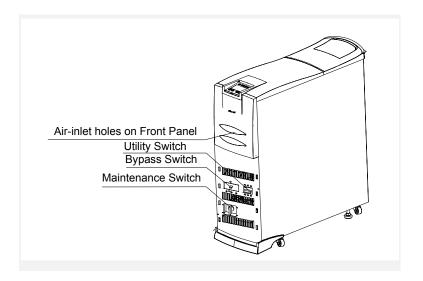


Figure 2-2 Front view without panel

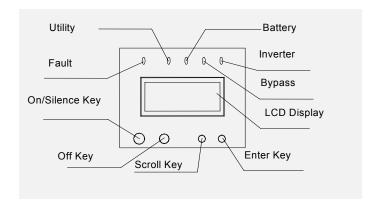


Figure 2-3 LCD display Panel

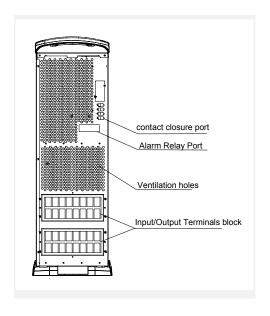


Figure 2-4 rear panel

2.2.2 Front Panel

Parts' Function Description

Input Switch	Used for controlling the utility input to UPS.
	10kVA UPS uses three-pole 63A/250VAC breaker
	15/20kVA UPS uses three-pole 100A/250VAC breaker
Bypass Switch	Used for controlling the bypass input to UPS
	10kVA UPS uses 80A/250VAC circuit breaker;
	15/20kVA UPS uses 125A/250VAC circuit breaker
Maintenance	For switching UPS to maintenance bypass.
switch	Note: To be operated by trained technical Personnel only.
Front Panel air	for ventilation of UPS
inlet hole	

LCD Panel and Description is in Appendix 1 in detail.

2.2.3 Rear Panel

Parts' Function Description

Input/output	Used for UPS input/output cable connection and
terminals	external battery connection for UPS
Contact closure port	Provide Optical Coupler Dry Contact control signal, for OS and UPS shutdown.
Alarm relay port	bProvide relay Dry Contact alarm/ control signal,

	It can be included in monitoring system defined
	by users .
Heat Dissipation and	Used for heat dissipation and ventilation of UPS
ventilation holes	

2.3 Installation

2.3.1 Important Note

- 1. Please position the UPS on the flat ground/surface ...
- 2. The distance from the rear and side panels of the UPS to the wall or other equipment should be greater than 20cm, and the air inlets on the front panel and at the bottom of the UPS should be kept unobstructed to facilitate ventilation and heat dissipation.
- 3. Please ensure that the UPS is installed in an environment in compliance with UPS environmental specification.
- 4. Avoid using the UPS in dusty or corrosive environment.
- 5. Even if the UPS is shutdown, there could be high voltage inside, untrained personnel must not open the UPS as there may be danger of electric shock.
- 6. Install four-pole or three-pole interactive circuit breaker with capacity higher than 80A(suitable for 10kVA system) or 125A (for 15kVA/20kVA system) on the hot line of Three-phase utility input to isolate the input source in case of emergency. When using three-pole interactive circuit breaker, utility neutral line need not go through the circuit breaker and can be connected with UPS' neutral line directly.
- 7. Please use right cable connection method to ensure the safety of UPS or customer equipment::

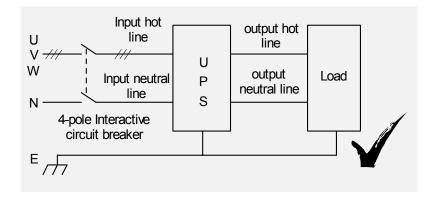


Figure 2-5 (a) right cable connection

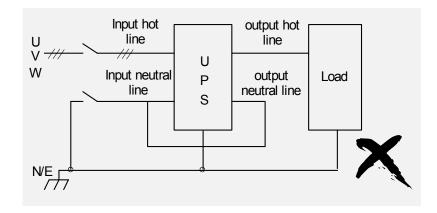


Figure 2-5 (b) wrong cable connection

Warning

Classified according to European standard EN55022, this is an A level UPS product. When it is used in family house, it may generate radio interference, user should take other measures in this condition.

2.3.2 Installation Procedure

- 1. Prior to any wire connection, please confirm that all the input and output circuit breakers are in "OFF" state;
- 2. As shown in Figure 2-6, connect the input cables (three hot lines, neutral line and earth line) to the correspondent terminals and secure the screw;

Note

Please do not reverse connection of the input hot line and neutral line!

Because the input default configuration of system's U phase is bypass input, please ensure the proper connection of U phase.

Please don't use the power source socket on the wall as the UPS' input source.

3. Connect the input cables (hot lines, neutral line and earth line) of user's equipment to the correspondent UPS output terminals refer, figure 2-6.

Note

When connecting the input and output cables, the input hot line and neutral line must be connected correctly and the UPS must be connected to earth firmly.

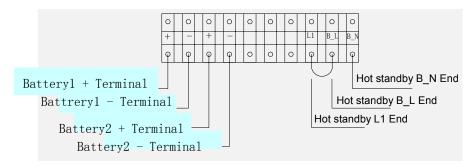


Figure 2-6 (a) 10kVA Input/output terminals(upper terminals' block)

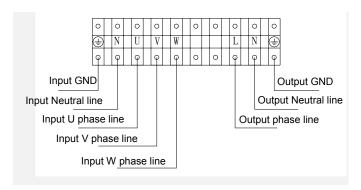


Figure 2-6 (b) 10kVA Input/output terminals (lower terminals' block)

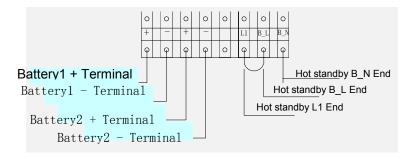


Figure 2-6 (c) 15/20kVA Input/output terminals (upper terminals' block)

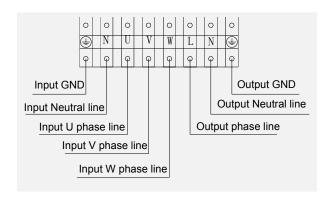


Figure 2-6 (d) 15/20kVA Input/output terminals(lower terminals' block)

□ Note

For 10kVA system, at least 8AWG or 10mm² copper wire should be used for input neutral line, input U phase line, hot standby L1 terminal, B_L terminal, B_N terminal and output neutral line and hot line; input V or W phase lines and battery lines should be 10AWG or 6mm² copper wire at least.

For 15/20kVA system, at least 3AWG or 25mm² copper wire should be used for input neutral line, input U phase line, hot standby L1 terminal, B_L terminal, B_N terminal and output neutral line and hot line; input V or W phase lines and battery lines should be 5AWG or 16mm² copper wire at least.

- 4. For external battery connection, please refer to the procedures of external battery cables connection (please refer to figure 2-4);
- 5. To connect the UPS to servers for OS shutdown, please connect server's serial port to the contact closure port at the rear of the UPS. Follow installation procedure of OS shutdown software (Liebert's multiLink) for proper installation.

2.4 Connection of External Batteries

1. The system needs to be connected with two strings of 240V batteries, the switch on the battery cabinet must be in "OFF" position, prior to connecting the batteries.

Note

Batteries of different models and make can not be used together.

- 2. Confirm that the batteries quantity conforms the UPS' specification, voltage of each group of batteries should be 240 Vdc nominal or around 250 Vdc measured with a volt meter.
- 3. Use a voltage meter to confirm that the voltage across the battery terminals on the UPS Input/output terminals' block is zero, before connecting the battery cable to the UPS.
- 4. According to the wire connection shown in Figure 2-10, connect the positive pole(red) and negative pole(black) to the "+" and "-" battery terminals on terminals' block respectively and secure the terminals, pay attention not to reverse the batteries connection . For 15/20kVA UPS, it is necessary to use Ferrite T-core in the accessories as shown in Figure 2-10;

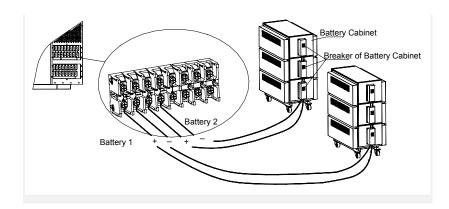


Figure 2-10 connection of external batteries

5. Turn the switch on the battery cabinet to "ON" position.

Note

The battery connection and replacement should be done when the UPS is Completely switched OFF, if batteries are replaced while UPS is ON (hot - swappable) pay attention not to reverse battery polarity. 2.5 Wire Connection for Hot Standby UPS

- 1. Confirm the input circuit breakers of the master UPS and slave UPS are in "OFF" state;
- 2. Remove the short circuit cable used for hot standby of the master UPS (the short circuit cable between hot standby L1 terminal and B_L terminal);
- 3. Connect the wires according to Figure 2-11.

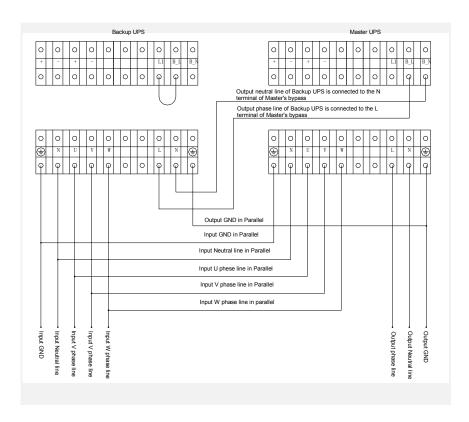


Figure 2-11 (a) Wire connection for 10kVA Master-slave hot standby UPS

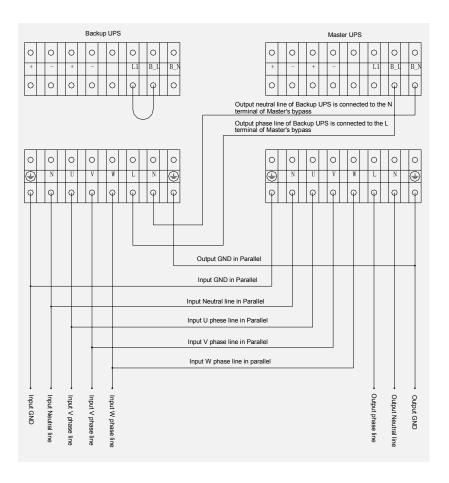


Figure 2-11 (b) Wire connection for 15/20kVA Master-slave hot standby UPS

Please refer to section 2.3.2 Installation Procedures (item 3) for wire connection requirement for 15/20kVA Master-slave hot standby UPS.

Note

Confirm the right connection of hot line and neutral line and proper earthing. For hot standby UPS, the batteries of master UPS and slave UPS must be connected separately.

Chapter 3 Operation

3.1 Operating Mode

3.1.1 Normal Mode

When the input Utility voltage and the load are within specifications, the load is supplied by inverter, which draws power from rectifier; meanwhile, the charger float-charges or equalize-charges the battery. When in Normal mode, the Utility indicator and inverter indicator on the LCD panel be green in colour ,as shown in Fig. 3-1.

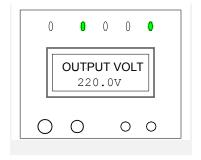


Figure 3-1

Note

If the UPS is power by generator set, please follow the requirements below:

- 1. Start up the generator set first without switching on the loads, connect the UPS to the generator, then switch on the loads one by one till the generator operates stably (to ensure reliable operation of the generator, it is recommended that the UPS load be less than 30% of generator capacity).
- 2. It is recommended that the generator capacity be 1.5~2 times of UPS rated capacity.

3.1.2 Bypass Mode

When utility is present and UPS is not turned on , or in the event of overload or other faults after the UPS is turned on, the load is supplied by Bypass AC source, which feeds directly from the Utility input; and meanwhile the charger will charge the battery. When in Bypass mode, the bypass indicator on the LCD panel turns green, as shown in Fig. 3-2. Please note: In the event of bypass power failure or bypass voltage falling outside tolerance when the UPS is in Bypass mode, the UPS will cease to supply electricity to the load .

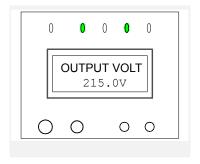


Figure 3-2

Note

Under this mode, if the bypass power fails or bypass voltage exceed the bypass voltage windows. , the UPS will not provide power to the load.

3.1.3 Battery Mode

When the UPS is in Normal mode, in the event of Utility failure or Utility voltage outside tolerances, the rectifier and charger will turn off, the battery begins to discharge and supply the load through inverter. When the UPS operates in Battery mode, the battery indicator and inverter indicator on the LCD panel turns green, as shown in Fig. 3-3, accompanied with a beep every 3 seconds, giving alarm that the UPS is operating in Battery mode.

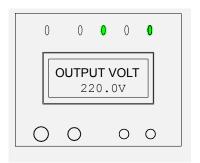


Figure 3-3

In Battery mode, when the battery voltage is low the preset level , there will be a beep every 1 second, and the LCD screen displays "BATTERY LOW SHUTDOWN IMMINENT".

Note:			

Although the battery had been fully charged at factory before delivery, the transport and storage may result in loss of capacity, hence charging the battery for 8 hours is required before installing the UPS, so as to ensure adequate battery backup time.

3.1.4 ECO Mode

ECO mode is the economic operation mode. For the load equipment which is less critical , users can select ECO mode to power the equipment to reduce the power consuming. When the bypass voltage is normal, the bypass powers the load and the inverter supplies no load, bypass indicator on the Control Panel is on (green) , as shown in Figure 3-4.

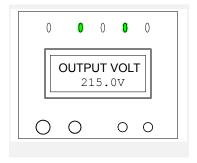


Figure 3-4

Note

Under ECO mode, if bypass power falls out of the bypass voltage range and there is no overload, the UPS will switch into inverter mode; however if there is an overload and bypass power fails or the bypass voltage is beyond the range the UPS will not go into inverter working mode and bypass will be shut off, load will be disrupted.

3.1.5 Failure Mode

In the event of inverter fault, internal overtemperature or other faults in Normal mode, the UPS transfers to Bypass mode; however if this occurs in Battery mode, the UPS shuts down.

In the event of UPS fault, the fault indicator on the LCD panel turns red, as shown in Fig. 3-4. Meanwhile, the buzzer beeps (except battery and charger fault), and the LCD screen displays corresponding fault information, see Appendix 1.

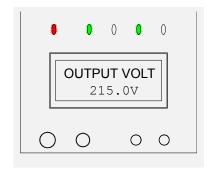


Figure 3-5

3.2 Operation

3.2.1 Startup and Initialization

After checking and making sure that the input and output cables are connected correctly, turn on the Utility switch and the bypass switch (for long backup time UPS, turn on the battery switch before closing the Utility switch). Then the system starts up, the internal fan begins to run, and the system begins to conduct self-test. After system self-test (the buzzer beeps twice indicating normal startup), the system enters in Bypass mode, the Utility indicator and bypass indicator turns green, as shown in 3-6.

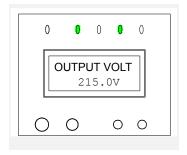


Figure 3-6

3.2.2 Turn On the Inverter

1. Start in Normal Mode

1, After system power-on, press and hold the ON/SILENCE button for 1 second, then a beep is heard. Several seconds later, the bypass indicator goes off and the inverter indicator turns ON as shown in Fig. 3-7, the UPS is then operating in Normal mode.

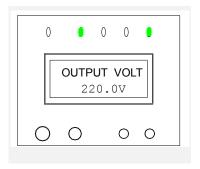


Figure 3-7

Note

If the previous shutdown was resulted from termination of battery discharge because of Utility failure, the automatic function will be activated when the Utility restores.

2, After the system is started up properly, apply the load gradually and monitor the load condition through LCD, as shown in Figure 3-8:

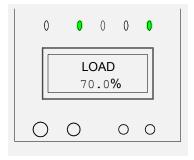


Figure 3-8

3, In the event of load exceeding the rated capacity of the UPS, of 105% load , the buzzer will beep every 0.5 second with corresponding load percentage indication . Remove load accordingly so the UPS is not operating under overload condition.

Note

If the system transfers from Normal mode to Bypass mode for 3 times within 1 hour due to overload, it will remain in Bypass mode for 1 hour and can't transfer back to Normal mode till the overload is removed.

2. Start in Battery Mode

1. Press and hold the ON/SILENCE button for about 1 second, after a beep and system self-test, the battery indicator and inverter indicator turns green, as shown in Fig. 3-9, and the buzzer beeps every 3 seconds, indicating the UPS is operating in Battery mode.

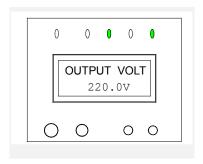


Figure 3-9

2. Overload process is same with the above "Start from the utility power".

Note

If overload occurs when the UPS is on the battery, remove part load immediately or the system will shutdown after a short time lapse.

3.2.3 Manual Battery Self-testing

When in Normal mode, provided that the Utility voltage is normal, no overload exists, and the battery voltage is not lower than 240V, battery test can be conducted by pressing button on the LCD panel press and hold the ON/SILENCE button for 4 seconds (a beep is heard 3 times) and then release the button . 3 seconds later, the battery test begins, the battery indicator turns on , and the buzzer beeps as in Battery mode. After battery test, the buzzer stops beeping, the battery indicator goes off, and the displays on the panel indicators restore to the state prior to test. When battery fault is detected (no battery, faulty battery, or battery reverse connection) during test, the fault indicator turns on , and the LCD screen displays "BATTERY FAIL", as shown in Fig. 3-10 (b).

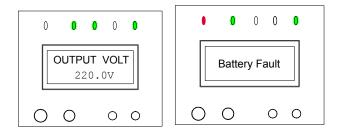


Figure 3-10 (a)

Figure 3-10 (b)

Note

After battery test, the battery state information will be refreshed. In the event of battery fault due to the battery not bang fully charged is detected during test, user may re-test the battery after fully charging it to confirm that the fault is removed.

3.2.4 Turn off the Inverter

1. When the system has Utility input and the Utility is normal, press and hold the OFF button for about 1 second, then a beep is heard, the inverter indicator goes off and the bypass indicator turn on , as shown in Fig. 3-11, indicating the UPS has transferred to Bypass mode.

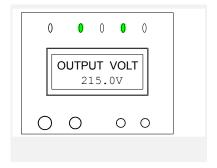


Figure 3-11

2, When the system has no Utility input (in Battery mode), press and hold the OFF button for about 1 second, then a beep is heard, the UPS will have no output and the LCD screen displays "UPS SHUTDOWN". About 30 seconds later, all panel indicators go off, and the fan stops running.

3.2.5 Totally Shutdown the System

After turning off the inverter, turn the Utility switch and the bypass switch to OFF, all panel indicators go off, and the fan stops running (if there is a battery, a delay time of 30 seconds is needed before the fan stops). Then , the system is completely powered off. If the UPS is connected to external battery, place the switch of the external battery to OFF. After system power-off, the UPS will have no output to supply the load.

3.2.6 LCD Panel Operation

For LCD Panel Operation please refer to Appendix 1.

Chapter 4 Maintenance and Storage

I. Battery Maintenance

The internal battery of GXT2-3X1 series UPS is sealed, lead-acid, maintenance-free battery. The battery life depends on the ambient temperature, charge and discharge cycles. High ambient temperature and deep discharge can shorten battery life.

To ensure battery life, the battery should be maintained regularly:

- Keep the ambient temperature between 15° C and 25° C.
- Prevent small current discharge, continuous battery discharge time exceeding 24 hours is must be avoided .
- When the UPS hasn't been used for a long time, and the battery hasn't been charged for 3 months at specified ambient temperature, or 2 months at high ambient temperature, please charge it for at least 12 hours.
- As to external battery of long backup time UPS, the wiring terminals of the external battery must be checked regularly and, when necessary, should be cleaned.

If the battery backup time is found noticeably shortened, or when the UPS LCD displays "BATTERY FAIL", please contact the Liebert or its authoriged agent to confirm whether the battery needs to be replaced. Before replacement, please make sure that the specifications of the new batteries are correct.

Notice

- 1. Never short-circuit the battery terminals, which may result in fire.
- 2. Never open the battery, as the electrolyte is harmful to human body. In the event of inadvertent contact of electrolyte, immediately rinse it off with water and go to hospital for treatment.

II. Keep Air Vent Unblocked

- 1. Regularly clean the system, especially the air inlet and air outlet. Make sure the air flows freely inside the chassis. Use vacuum cleaner for cleaning when necessary.
- 2. Check the air vents on the front, rear, and side panels, make sure they are not obstructed.

III. UPS State Check

- 1. Check whether the UPS is faulty: is the fault indicator ON? Is fault alarm being displayed.
- 2. Is the UPS operating in Bypass mode: in normal case, the UPS operates in Normal mode; if it is operating in Bypass mode, please find out the reason, for instance: operator intervention, overload, internal fault, etc.
- 3. Is the battery discharging: when the Utility is normal, the battery shouldn't discharge; if the UPS is operating in Battery mode, please find out the reason, for instance: Utility failure, battery test, operator intervention, etc.

IV. Function Inspection

It is recommended to inspect the UPS functions once half year.

- 1. Press the OFF button, check whether the buzzer, LED indications and LCD display are normal (see Section 3.1 Operation Mode). Please do this after confirming that the Utility is normal and data backup has been done.
- 2. Press the ON/SILENCE button, check again whether the LED indications and LCD display are normal and the UPS transfers to Normal mode.
- 3. When the inverter is in Normal mode (the inverter indicator is on), press and hold the ON/SILENCE button for 4 seconds to start battery test. Should any battery problem be found, immediately find out the problem and solve it.

Chapter 5 Troubleshooting

In the event of UPS fault, please check and remove the fault immediately following the methods described in the table below. If the fault persist , please contact Liebert or its authoriged agents.

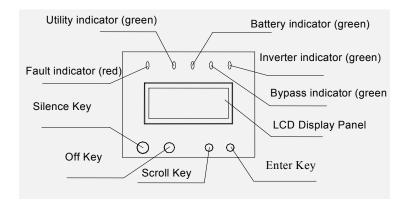
Sequence	Phenomena	Cause	Action
No.	Description		
1	No panel display and system self-test when the Utility switch is in the ON position.	A. Utility hasn't been introduced into the system; B. Input undervoltage.	Use voltmeter to check whether the input Utility voltage is within tolerances.
2	The Utility is normal, but the Utility indicator does not turn to and the UPS operates in Battery mode.	A. The input switch is turned off; B. The input power line is not properly connected;	A. Turn on the input switch; B. Make sure that the input power line is properly connected;
3	No alarm is given, but there is no voltage output.	The output power line is not properly connected.	Make sure that the output power line is properly connected.
4	No panel display and system self-test when the Utility switch is in the ON position.	A. Utility hasn't been introduced into the system; B. Input undervoltage.	Use voltmeter to check whether the input Utility voltage is within tolerances.
5	The Utility indicator flashes.	The Utility voltage is outside tolerances.	If the UPS is operating in Battery mode, please note the battery backup time.
6	The buzzer beeps every 0.5 second, and the LCD displays "OVERLOAD"	Overload.	Disconnect some loads from the UPS.
7	The fault indicator is on and the LCD displays "BATTERY FAIL".	A. The external battery switch is turned off, or its lead is not properly connected; B. Battery reverse connection; C. Battery damaged;	A. Check whether the external battery switch is turned on and its lead is properly connected; B. Check whether the battery is reversely connected; C. Contact the distributor for battery replacement;
8	The fault indicator is on , and the LCD displays "CHARGER FAIL".	Charger fault	Contact the Liebert or its authoriged agent for charger replacement/maintenanc e.

Sequence	Phenomena	Cause	Action
No.	Description		
9	The UPS has reduced	A. The battery is not	A. Allow the battery to
	battery time.	fully charged;	charge for more than 8
	,	B. The battery is not	hours when the Utility is
		able to hold a full	normal, and then re-test
		charge due to age.	the discharge time;
			B. The battery needs
			replacement, please
			contact the Liebert or its
			authoriged agent
10	The buzzer beeps, the	Internal	A. Check whether there is
	fault indicator shines,	overtemperature	air flowing out from
	and the LCD displays		inside.
	"TEMP OVER"		B. Remove the objects
			blocking the vent, or
			widen the distance from
			the wall;
			C. Wait for 10 minutes for
			the UPS cools down, then
4.4	The least the second the	LIDO - 1- 1	restart it.
11	The buzzer beeps, the	UPS output short-circuit.	Restart the UPS after
	fault indicator is on ,	Short-circuit.	confirming that load short-circuit does not
	and the LCD displays "OUTPUT SHORT"		exist.
12	The buzzer beeps, the	UPS internal fault	The UPS needs
12	fault indicator shines,	OFS internal fault	maintenance, please
	and the LCD displays		contact the Liebert or its
	"RECTIFIER FAIL".		authoriged agent
	"INVERTER FAIL".		immediately .
	"AUX SUPPLY FAIL",		
	or "OUTPUT FAIL".		
13	Abnormal noise or	UPS internal fault	Turn off the UPS and cut
	smell inside the UPS.		off the power input
			immediately, contact
			Liebert or its anthoriged
			agent for assistance.

When reporting UPS , please provide the machine model and machine serial $\,$ No. (the bar code on the rear panel of the UPS).

Appendix 1 LCD Panel Displays and Operation

LCD display interface is formed by LCD, LED and keys (see Appendix-Figure 1-1), it mainly finish the displaying and control of the following information: UPS basic parameter information, operating parameters information, alarm information, failure code information and function setup information.



Appendix-Figure 1-1 LCD Panel

1. Constitution of Display Panel

The Panel is formed by 1 group LED indicator, 1 LCD screer and 4 keys.

- 1) LED indicators are formed by 4 green lights and 1 red light.
- 2) LCD can display double-row Chinese information or 4-row English information.
- 3) The keys are :On/Silence key, Off key, scroll key and Enter key.

2. Function of display Panel

1. Displaying information of LED

- 1) failure indicator (red): on only when failure is detected .2) The Utility indicator (green): when the Utility is normal, it is on, when utility fails the indicator is off, when utility is out of range, it flashes.
- 3) Inverter indicator (green) :when the inverter is working, it is on; when it does not work, the indicator is off.
- 4) Bypass indicator (green) :when the Bypass is working, it is on; when it is not activated, the indicator is off.

5) Battery indicator (green) :when the battery is discharging, it is on; when it not discharging, the indicator is off.

2. Display Information

1) UPS basic parameter information

Displays UPS' Model and present on/off state

2) operating parameters information

OUTPUT VOLT, OUTPUT FREQ, OUTPUT CURRENT, LOAD, INPUT VOLTAGE(U), INPUT VOLTAGE(V), INPUT VOLTAGE(W), INPUT FREQ, BYPASS VOLT, BATTERY VOLTAGE 1/CHARGING VOLT1, BATTERY VOLTAGE 2/CHARGING VOLT 2, BATT CAPACITY CHARGING/FULL CHARGED, INTERNAL TEMPERATURE.

3) alarm information (According to priority, from the highest to the lowest)

UPS SHUTDOWN, AUX SUPPLY failure, OUTPUT SHORT CIRCUIT, INVERTER FAIL, RECTIFIER FAIL, OVER TEMP, OVERLOAD, CHARGER FAIL, BATTERY FAIL, NEUTRAL FAIL, I/P PHASE FAIL, BATTERY LOW shutdown imminent and output SWITCH FAIL.

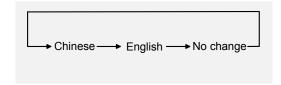
4) failure information

Displays the recorded failure code before the last UPS shutdown at power off.

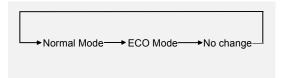
5) Configuration Settings

Chinese/English menu setup, OPERATING MODE setup, BOOST CHG SET, TEMP COMP SET, BATT CAP SET, M/S setup M/S cycle time set up , equipment address setup, frequency tracking range setup.

(1) Chinese/English menu settings includes:



(2) working mode settings includes:



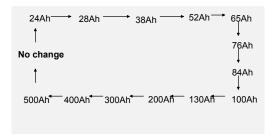
(3) equalize function settings includes:



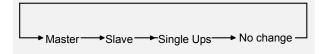
(4) temperature Compensation settings includes:



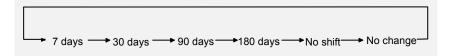
(5) Battery Capacity setup means the Ah of batteries used by UPS, for example: The battery capacity in two battery groups(each group contains 20 batteries) is all 100Ah, so the battery Capacity should be set up as 100Ah, includes:



(6) Master, Slave, Single setup includes: Master, Slave, Single UPS, No modification of the settings.



(7) The master-slave alternated time can only be set up for the master so as to decide the alternated time with the slave.



- (8) The equipment address setup can directly change the 3-bit digit which forms the equipment's address, the equipment address range is $0\sim255$.
- (9) Frequency tracking range settings includes:

$$1\% \longrightarrow 2\% \longrightarrow 4\% \longrightarrow 6\% \longrightarrow 10\% \longrightarrow \text{No change}$$

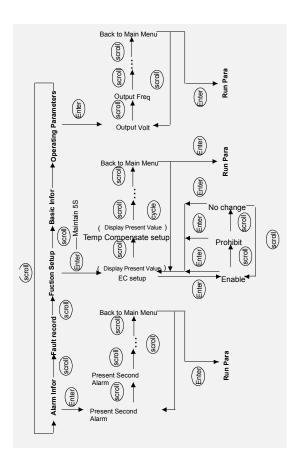
User can select according to the power supply frequency requirement of load.

3. Function of Keys

Key	Function		
⟨On/Silence⟩	When the UPS is in off state, pressing this key		
	for 1 second switch on the inverter; When the		
	UPS is in alarm mode , pressing this key for 1		
	second can silence the alarm; When the UPS is		
	on with no alarm, pressing this key for 4 second		
	can start battery self testing.		
⟨Off⟩	When the UPS is on with no alarm, pressing this		
	key for 1 second will shutdown the inverter.		
⟨Scroll ⟩	Scroll between different menus of the same		
	level or complete the parameter selection .		
⟨Enter⟩	Used in opening the menu, confirm and return.		

3. Menu Operation

See Appendix-Figure 1-2: Keypad Operation:



Appendix-Figure 1-2 Keypad Operation

1. first level menu

Pressing the scroll key can switch between "failure lookup", "operating parameters" and "function setup". Press the enter key to enter the menus of "operating parameters", "failure lookup" or "function setup".

Note

You can only enter "function setup" menu by pressing the enter key for at least 5 seconds

2. second level menu

A) After entering "operating parameters" menu , operating parameters' information can be viewed ; when the screen displays " Return to main menu" , press enter key to return to main menu.

- B) After entering "function setup" menu, function information which can be setup can be viewed and set by pressing the scroll key; when the screen displays "Return to main menu", press enter key to return the main menu of "operating parameters".
- C) After entering "function setup" menu, the parameters whose value is to be modified are displayed in reverse contrast text mode and the parameters' values can be changed by pressing the scroll key; save the parameters which have already been modified by pressing the enter key and the parameters' value will be stored and the value display will switch from reverse contrast to normal text mode.

Note

When the equipment's address is changed, the charging between 3-bit digits are done through auto shifting when no key is pressed for 3 seconds.

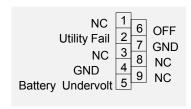
D) When it is in alarm state, alarm information can be viewed by pressing the scroll key: When the screen displays "Return to main menu", press the enter key to return "operating parameters" main menu.

4. Information LCD-displaying Priority

- 1. LCD will display present alarm information of the highest priority if no key is pressed in 30 second.
- 2. LCD-displaying information will not be changed when there is no alarm, the LCD will display level 2 sub menu such as "Output current" when no key is pressed. On the contrary, if the LCD isn't displaying the level 2 sub menu information and no key is pressed in 30 second, it will return to the state to display " Output voltage: xxx ".

Dry Contact Communication Mode

Port Definition



Pin2 : When the Utility fails, this pin will change from OPEN to CLOSE, it is OPEN in normal state;

Pin5: When the battery voltage is low, this pin will change from OPEN to CLOSE, it is OPEN in normal state;

Pin6: When +5V voltage has been applied for 1 second, the UPS will shutdown;

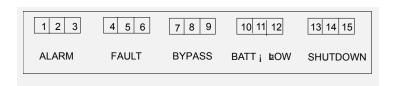
Pin4 : GND for signal; Pin7 : GND for signal; Other Pin: No wire connection

Dry Contact Communication Mode can perform the following functions

- When the Utility fails, the Utility failure information is provided;
 - When the battery capacity is going to be used up, battery low information will be provided;
 - Control the shutdown of UPS.

Relay Communication Mode

Port Definition



Signal

alarm	Output signal , summary alarm , non shutdown	
	alarms only.	
failure	Output signal UPS fail , will shutdown or transfer to	
	bypass.	
Bypass	Output signal, power supplying mode	
battery low	Output signal, battery mode	
shutdown	input signal, UPS shutdown command	

Connection

alarm Signal	Pin . 1/2/3 (normally open /common normally close)
failure Signal	Pin . 4/5/6 (normally open/common /normally close)
Bypass mode signal	Pin . 7/8/9 (normally open/common /normally close)
battery low Signal	Pin . 10/11/12 (normally open/common / normally close)
Shutdown Signal	Pin .14/15th Pin (short circuited normally, UPS shutdown when open circuit)

Connection of relays

alarm Signal Relay	In normal state, Pin . 2/3 are short circuited, Pin . 1/2 pins are short circuited when alarm is activated .
failure Signal Relay	In normal state, Pin . 5/6 are short circuited, No. 4/5 pins are short circuited when signal is activated.
Bypass mode Signal Relay	In normal state, Pin . 8/9 are short circuited, Pin .7/8 are short circuited when signal is activated.
battery low Signal Relay	In normal state, Pin . 11/12 are short circuited_, Pin . 10/11 are short circuited when signal is activated .
Shutdown Signal Relay	Invalid when pin 14/15 are open circuit , UPS will shutdown .

Relay Contact Capacity

250VAC 2A or 30VDC 2A

Appendix 2 Product Specification

Capacity		10kVA	15kVA	20kVA	
Model		GXT2-3X1	GXT2-3X1	GXT2-3X1 -0200L	
		-0100L	-0150L		
Input	Input Mode	Three-phase/four-line input			
	rated voltage	400 Vac(line to line)			
	voltage range	1. If the Phase to neutral voltage is in the range of 176-276Vac, the UPS			
		can work normally with full load;			
		2. If the phase voltage is in the range of 120-176Vac, the ability of the			
		UPS to supply the load will decrease linearly with the decreasing of the input voltage, it can work with half load when the voltage is 120Vac.			
		3. Working unde	Working under Phase failure condition:		
		1) if one Phase failure, the other two phases are normal, the UPS can			
		supply 50 % rated load at most;			
		2) if input two phases failure, the other one phase is normal, the UPS can			
		supply 25 % rated load at most			
	Frequency	45~55Hz			
	Power Factor	≥0.95 At rated	load and rated	voltage	
Output	Power Factor	0.7			
	Voltage	230Vac±3%			
	Line regulation	< ± 1% (0~100% Linear Load)			
	Load e	< ± 2% (0~100% Linear Load)			
	regulation				
	Voltage	< 4% (0-100% Linear Load) ;< 5% (0-100% nonlinear Load)			
	Distortion				
Output	Frequency	In normal mode, when the Bypass frequency is in the tracking range			
		(50Hz±10%, 6	5%, 4%, 2% and	1% optional, defailure value is \pm	
		4%) ,the inverter Output will track Bypass frequency;when the Bypass			
		frequency is beyond the limit, the inverter Output frequency is 50Hz \pm			
		0.2%;in battery mode, the inverter Output frequency is 50Hz±0.2%			
	Frequency slew rate	1 Hz/s			
	Inverter Overload	be able to withstand 105~125% rated load for 10min;then the UPS			
	Capability	transfers to bypass output;			
	(Utility or	be able to withstand 125~150% rated load for 1min,then the UPS transfers			
	Battery)	to bypass output;			
	Battery	When Load Power> 150%,the inverter can work for longer than			
		200ms,then the UPS transfers to bypass output;			
	Bypass Overload	If the load current is in the range of 135%-155% rated output current,the			
	Ability	UPS will be disconnected from the load after 15min; If the load current is more than 155% rated current, the UPS will be disconnected from the load after 3min (if extreme big current occurs in 3min, the disconnection time is decided by the release time of bypass			
		breaker)			
	Crest Factor	3:1			

Capacity		10kVA	15kVA	20kVA	
Model		GXT2-3X1	GXT2-3X1	GXT2-3X1 -0200L	
		-0100L	-0150L		
Bypass Voltage		120~253Vac (non- ECO mode	.)	
	Efficiency in	> 89%	> 89%	> 89%	
	Normal Mode				
	(100% Linear				
	Load)				
	Efficiency in	> 88%	> 88%	> 88%	
	battery mode				
	(100% Linear				
	Load)				
interrupt	Utility Failure	0ms			
time					
	Transferring	< 4ms			
	between inverter				
	and Bypass				
(Synchronized)					
Voltage to	ransient response	At the Resistive Load from 0~100% or 100%~0, the Output dynamic			
		voltage change range is lower than 5% Rated Voltage. Transient recovery			
		time is less than 60ms.			
Audible Noise		< 55dB (1m) < 60dB (2m)			
Display		LCD			
Safety		Passed CCEE certification,complied with EN60950 and EN50091-1.			
Highest Input Voltage :		Line Voltage 554Vac,1 hour (static)			
EMC		Conduction:EN55022 Class A			
		Radiation: EN55022 Class A			
		Harmonic current:THD<25% (With input isolated transformer connected)			
Immunity		EN61000-4-2.3.4.5.6.8.11 Level III			
DC offset		Lower than ± 500 mVdc			
MTBF(Inverter)		30000 hours (ambient temperature is 25°C,rated condition)			
MTBF(Sy	rstem)	150000 hours (Response time + maintenance time should be less than 24			
		hours)			
MTTR (Board Maintenance)		1 hour (Board Maintenance)			
Insulation Resistance		> 2MW (500Vdc)			
dielectric Strength		(Output to earth, Input to earth) 2820Vdc,leakage current<3.5mA, 1min			
		with no arc and breakdown			
Surge Protection		Satisfy the IV type of IEC60664-1, that is the ability to withstand			
		1.2/50uS+8/20uS exceeds 6kV/3kA.			
Protection	n Level	IP21			

Capacity	10kVA	15kVA	20kVA
Model	GXT2-3X1	GXT2-3X1	GXT2-3X1 -0200L
	-0100L	-0150L	
Environment Condition		_	

Appendix 3 Accessories

Optional Product name	Product Model	Remark
battery cabinet	UF-B0100-38	20 38Ah batteries
	UF-B0100-65	20 65Ah batteries
	UF-B0100-100	20 100Ah batteries