

# TOSHIBA

FILE NO. A05-002

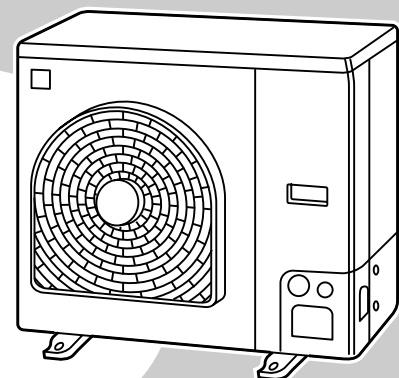
OWNER'S MANUAL/INSTALLATION MANUAL

# AIR-CONDITIONER SPLIT TYPE

**<NEW DIGITAL INVERTER>**

**OUTDOOR UNIT**

***RAV-SM561AT-E,  
RAV-SM801AT-E,  
RAV-SM1101AT-E,  
RAV-SM1401AT-E***



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# OUTDOOR INSTALLATION MANUAL

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# 1 PRECAUTIONS FOR SAFETY

- Ensure that all Local, National and International regulations are satisfied.
- Read this "PRECAUTIONS FOR SAFETY" carefully before Installation.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem.  
Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before the unit maintenance.
- Ask the customer to keep the Installation Manual together with the Owner's Manual.

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R410A) WHICH DOES NOT DESTROY OZONE LAYER.**

The characteristics of R410A refrigerant are ; easy to absorb water, oxidizing membrane or oil, and its pressure is approx. 1.6 times higher than that of refrigerant R22. Accompanied with the new refrigerant, refrigerating oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigerating oil does not enter the refrigerating cycle.

To prevent charging an incorrect refrigerant and refrigerating oil, the sizes of connecting sections of charging port of the main unit and installation tools are changed from those for the conventional refrigerant.


Accordingly the exclusive tools are required for the new refrigerant (R410A).

For connecting pipes, use new and clean piping designed for R410A, and please care so that water or dust does not enter. Moreover, do not use the existing piping because there are problems with pressure-resistance force and impurity in it.

## CAUTION

### To Disconnect the Appliance from Main Power Supply

This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**

## ⚠ WARNING

- **Ask an authorized dealer or qualified installation professional to install/maintain the air conditioner.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **Turn off the main power supply switch or breaker before attempting any electrical work.**  
Make sure all power switches are off. Failure to do so may cause electric shock.
- **Connect the connecting cable correctly.**  
If the connecting cable is connected in a wrong way, electric parts may be damaged.
- **When moving the air conditioner for the installation into another place, be very careful not to enter any gaseous matter other than the specified refrigerant into the refrigeration cycle.**  
If air or any other gas is mixed in the refrigerant, the gas pressure in the refrigeration cycle becomes abnormally high and it may resultingly causes pipe burst and injuries on persons.
- **Do not modify this unit by removing any of the safety guards or by by-passing any of the safety interlock switches.**
- **Exposure of unit to water or other moisture before installation may cause short-circuit of electrical parts.**  
Do not store it in a wet basement or expose to rain or water.
- **After unpacking the unit, examine it carefully if there are possible damage.**
- **Do not install in a place that might increase the vibration of the unit.**
- **To avoid personal injury (with sharp edges), be careful when handling parts.**
- **Perform installation work properly according to the Installation Manual.**  
Inappropriate installation may result in water leakage, electric shock or fire.

- **When the air conditioner is installed in a small room, provide appropriate measures to ensure that the concentration of refrigerant leakage occur in the room does not exceed the critical level.**
- **Install the air conditioner securely in a location where the base can sustain the weight adequately.**
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- **If refrigerant gas has leaked during the installation work, ventilate the room immediately.**  
If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
- **After the installation work, confirm that refrigerant gas does not leak.**  
If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, noxious gas might generate.
- **Electrical work must be performed by a qualified electrician in accordance with the Installation Manual. Make sure the air conditioner uses an exclusive power supply.**  
An insufficient power supply capacity or inappropriate installation may cause fire.
- **Use the specified cables for wiring connect the terminals securely fix. To prevent external forces applied to the terminals from affecting the terminals.**
- **Be sure to provide grounding.**  
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone cables.
- **Conform to the regulations of the local electric company when wiring the power supply.**  
Inappropriate grounding may cause electric shock.
- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks, and stays around the unit, a fire may occur.

#### Required tools for installation work

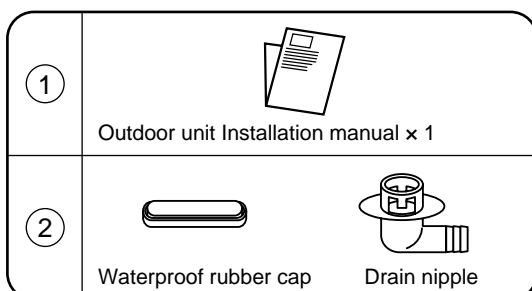
- |                            |                            |
|----------------------------|----------------------------|
| 1) Philips screwdriver     | 11) Electro circuit tester |
| 2) Hole core drill (65 mm) | 12) Hexagonal wrench       |
| 3) Spanner                 | 13) Flare tool             |
| 4) Pipe cutter             | 14) Pipe bender            |
| 5) Knife                   | 15) Level vial             |
| 6) Reamer                  | 16) Metal saw              |
| 7) Gas leak detector       |                            |
| 8) Tape measure            |                            |
| 9) Thermometer             |                            |
| 10) Mega-tester            |                            |

#### R410A (Special requirement)

- 17) Gauge manifold  
(Charge hose : R410A special requirement)
- 18) Vacuum pump  
(Charge hose : R410A special requirement)
- 19) Torque wrench  
1/4 (17 mm) 16 N•m (1.6 kgf•m)  
3/8 (22 mm) 42 N•m (4.2 kgf•m)  
1/2 (26 mm) 55 N•m (5.5 kgf•m)  
5/8 (15.9 mm) 120 N•m (12.0 kgf•m)
- 20) Copper pipe gauge adjusting projection margin
- 21) Vacuum pump adapter

## 2 ACCESSORY AND REFRIGERANT

### Accessory and Installation Parts



### Refrigerant Piping

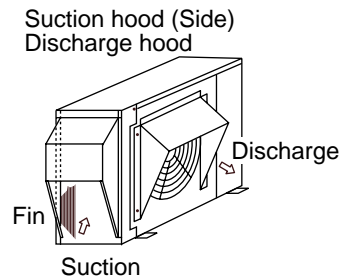
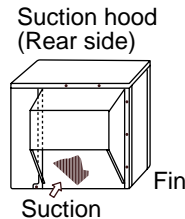
- Piping kit used for the conventional refrigerant cannot be used.
- Use copper pipe with 0.8 mm or more thickness for Ø6.4, Ø9.5, Ø12.7.  
Use copper pipe with 1.0 mm or more thickness for Ø15.9.
- Flare nut and flare works are also different from those of the conventional refrigerant. Take out the flare nut attached to the main unit of the air conditioner, and use it.

# 3 SELECTION OF INSTALLATION

## CAUTION

When using an air conditioner under low outside temperature condition (Outside temp.:  $-5^{\circ}\text{C}$  or lower) with COOL mode, prepare a duct or wind shield so that it is not affected by the wind.

### <Example>



### Before installation

Be careful to the following items before installation.

#### Length of refrigerant pipe

##### <SM56>

Length of refrigerant pipe connected to indoor/outdoor unit	Item
20 m or shorter	Addition of refrigerant is unnecessary at the local site.
*21 m to 30 m	<Addition of refrigerant> Add 20 g of refrigerant for every 1 m of pipe which exceeds 20 m.

##### \* Caution at addition of refrigerant

When the total length of refrigerant pipe exceeds 20 m, add 20 g/m of refrigerant and the maximum total length of pipe is 30 m.

(Max. amount of additional refrigerant is 200 g.)

Charge the refrigerant accurately. Overcharge may cause a serious trouble of compressor.

##### <SM80>

Length of refrigerant pipe connected to indoor/outdoor unit	Item
20 m or shorter	Addition of refrigerant is unnecessary at the local site.
*21 m to 30 m	<Addition of refrigerant> Add 40 g of refrigerant for every 1 m of pipe which exceeds 20 m.

##### \* Caution at addition of refrigerant

When the total length of refrigerant pipe exceeds 20 m, add 40 g/m of refrigerant and the maximum total length of pipe is 30 m.

(Max. amount of additional refrigerant is 400 g.)

Charge the refrigerant accurately. Overcharge may cause a serious trouble of compressor.

### Air purge

- For air purge, use a vacuum pump.
- Do not use refrigerant charged in the outdoor unit for air purge. (The refrigerant for air purge is not contained in the outdoor unit.)

### Electrical cabling

- Be sure to fix the power cables and indoor/outdoor connecting cables with clamps so that they do not contact with the cabinet, etc.

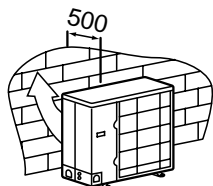
### Installation Place

- A place which provides a specified space around the outdoor unit.
- A place where the operation noise and discharged air are not given to your neighbors.
- A place that is not exposed to a strong wind.
- A place that does not block a passage.
- When the outdoor unit is installed in an elevated position, be sure to secure its feet.
- There must be sufficient space for carrying in the unit.
- A place where the drain water does not make any problem.

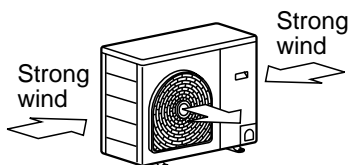
### CAUTION

1. Install the outdoor unit at a place where discharge air is not blocked.
2. When an outdoor unit is installed in a place that is always exposed to a strong wind like a coast or on a high story of a building, secure a normal fan operation by using a duct or a wind shield.
3. When installing the outdoor unit in a place that is constantly exposed to a strong wind such as the upper stairs or rooftop of a building, apply the windproof measures referring to the following examples.

- 1) Install the unit so that its discharge port faces to the wall of the building. Keep a distance 500 mm or more between the unit and the wall surface.



- 2) Supposing the wind direction during the operation season of the air conditioner, install the unit so that the discharge port is set at right angle to the wind direction.



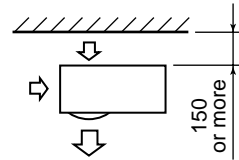
4. Installation in the following places may result in some troubles. Do not install the unit in such places below.
  - A place full of machine oil.
  - A place full of sulfuric gas.
  - A place where high-frequency radio waves are likely to be generated as from audio equipment, welders, and medical equipment.

### Necessary Space for Installation

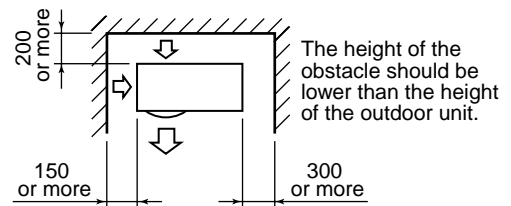
#### Obstacle at rear side

##### <Upper side is free>

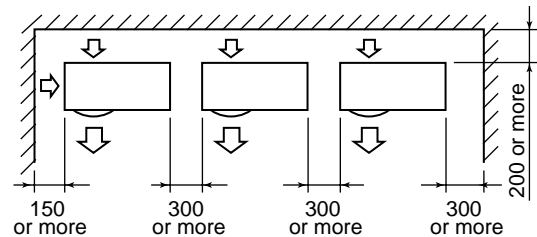
1. Single unit installation



2. Obstacles at both right and left sides.

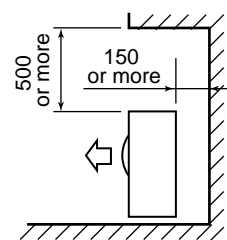


3. Serial installation of two or more units



The height of the obstacle should be lower than the height of the outdoor unit.

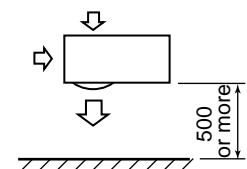
##### <Obstacle also at the upper side>



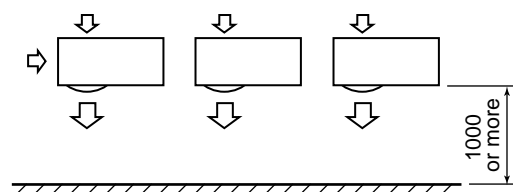
#### Obstacle at front side

##### <Upper side is free>

1. Single unit installation

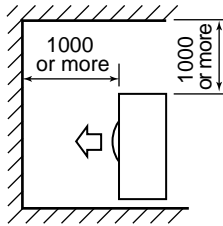


2. Serial installation of two or more units



# 3 SELECTION OF INSTALLATION

## <Obstacle also at the upper side>

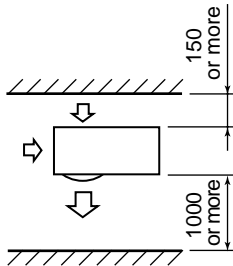


### Obstacles at both front and rear sides

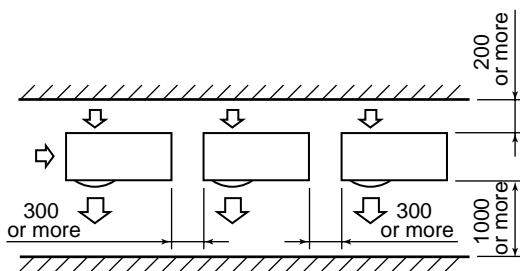
Open the upper side and both right and left sides. The height of obstacle at both front and rear side, should be lower than the height of the outdoor unit.

## <Standard installation>

### 1. Single unit installation



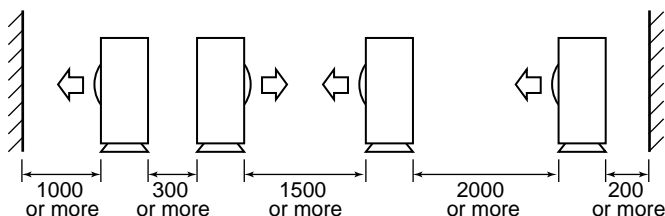
### 2. Serial installation of two or more units



### Serial installation at front and rear sides

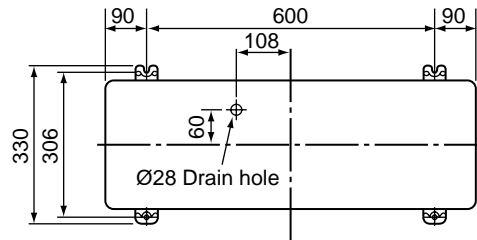
Open the upper side and both right and left sides. The height of obstacle at both front and rear sides should be lower than the height of the outdoor unit.

## <Standard installation>

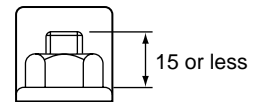


## Installation of Outdoor Unit

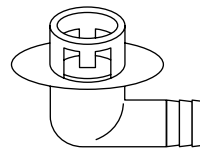
- Before installation, check strength and horizontality of the base so that abnormal sound does not generate.
- According to the following base diagram, fix the base firmly with the anchor bolts. (Anchor bolt, nut: M10 x 4 pairs)



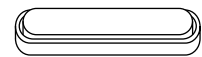
Set the out margin of the anchor bolt to 15 mm or less.



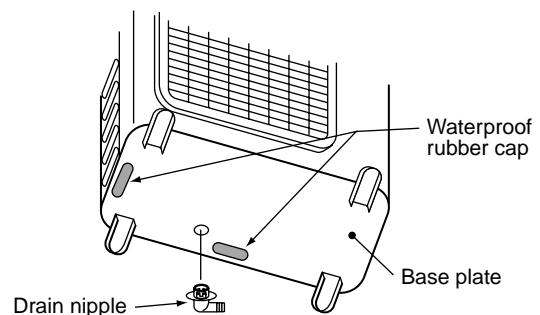
- In case of draining through the drain hose, attach the following drain nipple and the waterproof rubber cap, and use the drain hose (Inner diam.: 16 mm) sold on the market. And also seal the screws securely with silicone material, etc. so that water does not drop down. Some conditions may cause dewing or dripping of water.



Drain nipple



Waterproof rubber cap



## For Reference

If a heating operation would be continuously performed for a long time under the condition that the outdoor temperature is 0°C or lower, draining of defrosted water may be difficult due to freezing of the bottom plate, resulting in a trouble of the cabinet or fan.

It is recommended to procure an anti-freeze heater locally for a safety installation of the air conditioner.

For details, contact the dealer.



**Optional Installation Parts (Local Procure)**

	Parts name	Q'ty
<b>A</b>	Refrigerant piping Liquid side : Ø6.4 mm or Ø9.5 mm Gas side : Ø12.7 mm or Ø15.9 mm	Each one
<b>B</b>	Pipe insulating material (polyethylene foam, 6 mm thick)	1
<b>C</b>	Putty, PVC tapes	Each one

**Refrigerant Piping Connection**

<Piping connection>

Capacity rank RAV-	Liquid side		Gas side	
	Outer diameter	Thickness	Outer diameter	Thickness
<b>SM56</b>	Ø6.4	0.8	Ø12.7	0.8
<b>SM80</b>	Ø9.5	0.8	Ø15.9	1.0

**CAUTION**

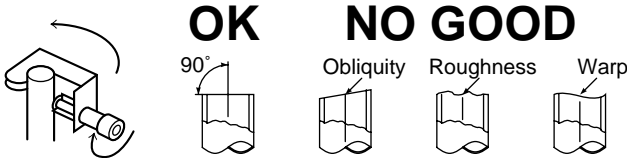
**TAKE NOTICE THESE IMPORTANT 4 POINTS BELOW FOR PIPING WORK**

1. Keep dust and moisture away from inside the connecting pipes.
2. Tightly connect the connection between pipes and the unit.
3. Evacuate the air in the connecting pipes using VACUUM PUMP.
4. Check gas leak at connected points.

# 4 REFRIGERANT PIPING

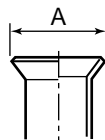
**Flaring**

1. Cut the pipe with a pipe cutter.



2. Insert a flare nut into the pipe, and flare the pipe.  
As the flaring sizes of R410A differ from those of refrigerant R22, the flare tools newly manufactured for R410A are recommended.  
However, the conventional tools can be used by adjusting projection margin of the copper pipe.

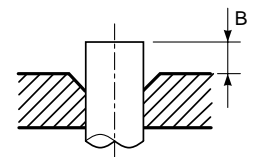
- Flaring size : A (Unit : mm)



Outer diam. of copper pipe	A <sup>+0</sup> / <sub>-0.4</sub>	
	R410A	R22
6.4	9.1	9.0
9.5	13.2	13.0
12.7	16.6	16.2
15.9	19.7	19.4

\* In case of flaring for R410A with the conventional flare tool, pull it out approx. 0.5 mm more than that of R22 to adjust to the specified flare size.  
The copper pipe gauge is useful for adjusting projection margin size.

- Projection margin in flaring : B (Unit : mm)



Rigid (Clutch type)

Outer diam. of copper pipe	R410A tool used		Conventional tool used	
	R410A	R22	R410A	R22
6.4	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
9.5	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
12.7	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
15.9	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0

Imperial (Wing nut type)

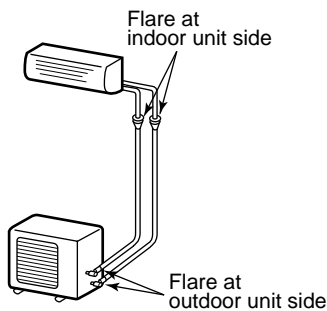
Outer diam. of copper pipe	R410A	R22
6.4	1.5 to 2.0	1.0 to 1.5
9.5	1.5 to 2.0	1.0 to 1.5
12.7	2.0 to 2.5	1.5 to 2.0
15.9	2.0 to 2.5	1.5 to 2.0

# 4 REFRIGERANT PIPING

## Tightening of Connecting Part

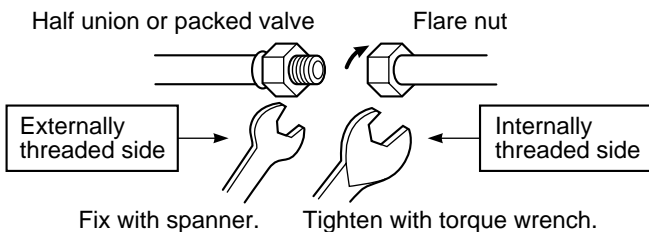
(Unit: N•m)

Outer diam. of copper pipe	Tightening torque
6.4 mm (diam.)	14 to 18 (1.4 to 1.8 kgf•m)
9.5 mm (diam.)	33 to 42 (3.3 to 4.2 kgf•m)
12.7 mm (diam.)	50 to 62 (5.0 to 6.2 kgf•m)
15.9 mm (diam.)	68 to 82 (6.8 to 8.2 kgf•m)



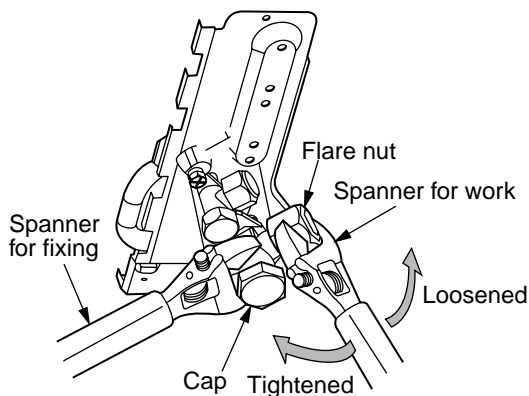
- Align the centers of the connecting pipes and tighten the flare nut strong as far as possible with your fingers.

Then fix the nut with a spanner and tighten it with torque wrench as shown in the figure.



- As shown in the figure, be sure to use a double spanner to loosen or tighten the flare nut of the valve at gas side. If using a single spanner, the nut cannot be tightened with necessary tightening torque.

On the contrary, use a single spanner to loosen or tighten the flare nut of the valve at liquid side.

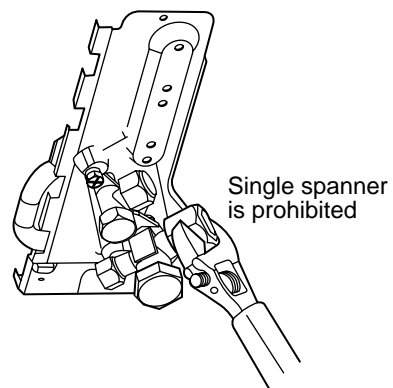


SM80 type valve at gas side

## REQUIREMENT

- Do not put the spanner on the cap. The valve may be broken.
  - If applying excessive torque, the nut may be broken according to some installation conditions.
- After the installation work, be sure to check gas leak of connecting part of the pipes with nitrogen.

## NO GOOD



- Pressure of R410A is higher than that of R22 (Approx. 1.6 times). Therefore, using a torque wrench, tighten the flare pipe connecting sections which connect the indoor/outdoor units at the specified tightening torque. Incomplete connections may cause not only a gas leak, but also a trouble of the refrigeration cycle.

**Do not apply refrigerating machine oil to the flared surface.**

# 5 EVACUATING

## Air Purge

This air conditioner can be installed up to the connecting pipe length and height difference in the following table.

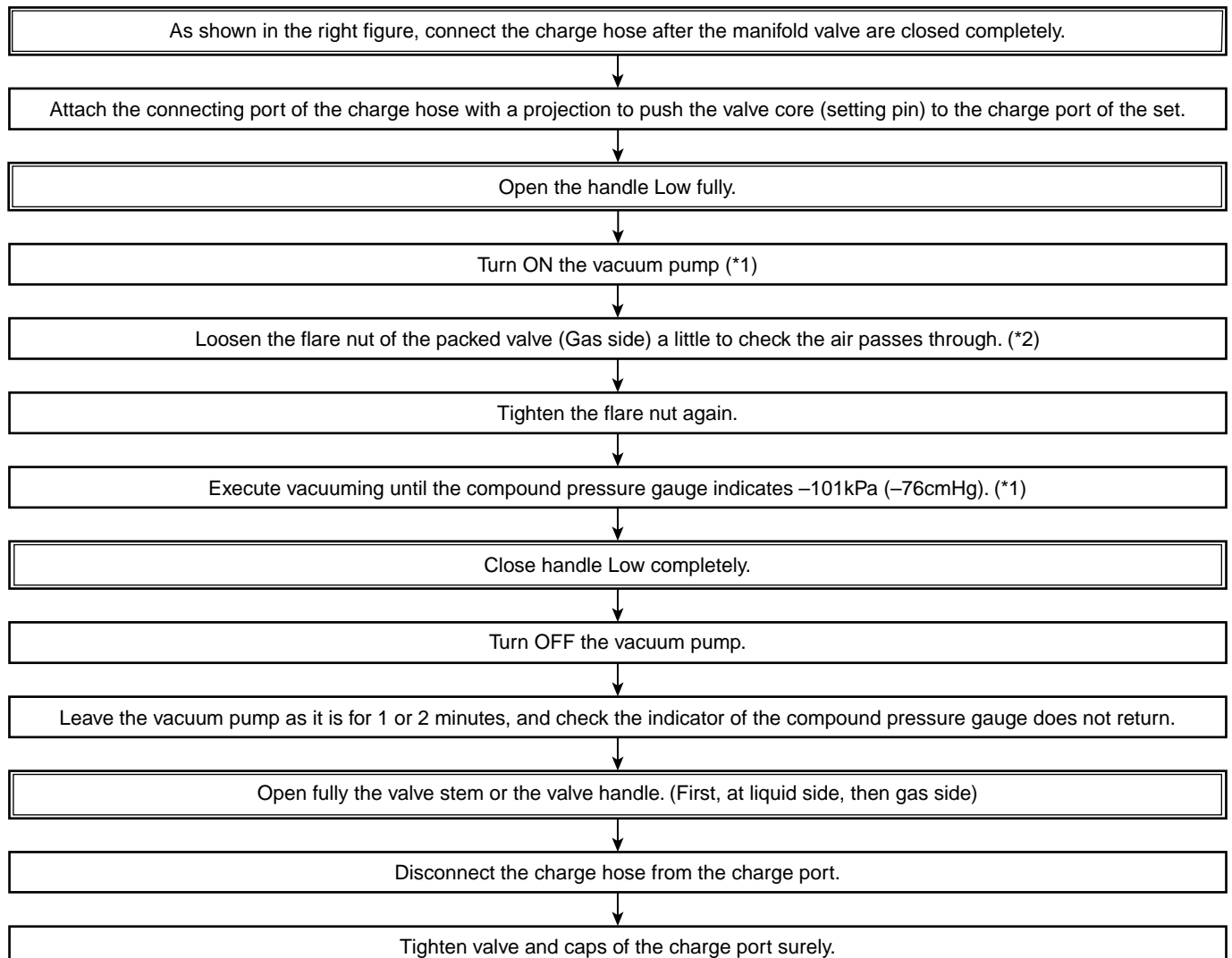
Capacity rank	Max. connecting pipe length (m)	Height difference (m)		Hexagonal wrench size
		Outdoor unit at upper side	Outdoor unit at lower side	
SM56 type	30	30	30	4 mm
SM80 type				6 mm

With respect to the preservation of terrestrial environment, adopt "Vacuum pump" for air purge (Evacuate air in the connecting pipes) when installing the unit.

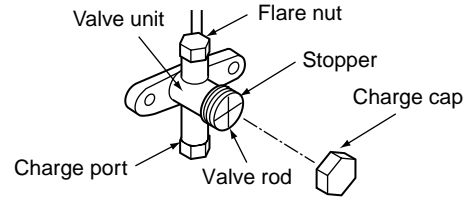
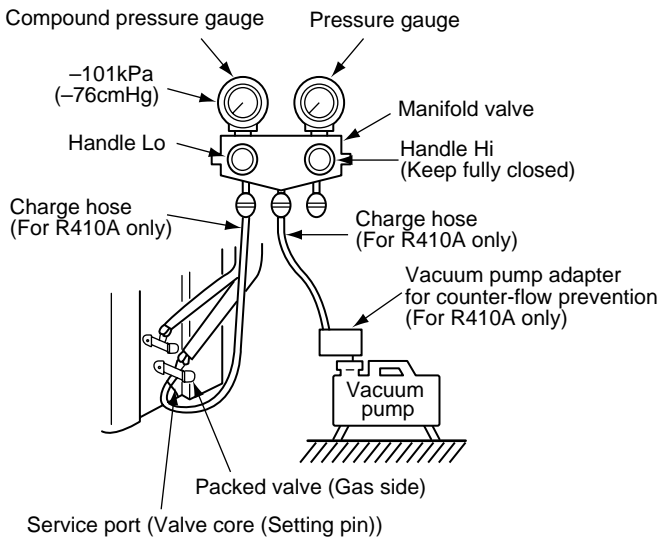
- Do not discharge the refrigerant gas to the atmosphere to preserve the terrestrial environment.
- Use a vacuum pump to discharge the air (nitrogen, etc.) remained in the set. If the air remains, the capacity may decrease.

For the vacuum pump, be sure to use one with backflow preventer so that the oil in the pump does not backflow into the pipe of the air conditioner when the pump stops. (If oil in the vacuum pump is put in an air conditioner including R410A, it may cause trouble on the refrigeration cycle.)

## Vacuum pump



# 5 EVACUATING



- \*1. Use the vacuum pump, vacuum pump adapters, and gauge manifold referring to the manuals attached to each tool before using them. For the vacuum pump, check oil is filled up to the specified line of the oil gauge.
- \*2. While the air is purged, check again that the connecting port of charge hose, which has a projection to push the valve core, is firmly connected to the charge port.


### Valve handling precautions

- Open the valve stem or the handle until it strikes the stopper. It is unnecessary to apply further force.
- Securely tighten the cap with a torque wrench.
- Cap tightening torque

<b>Valve size</b>	Ø6.4	14 to 18 N•m (1.4 to 1.8 kgf•m)
	Ø9.5	33 to 42 N•m (3.3 to 4.2 kgf•m)
	Ø12.7	33 to 42 N•m (3.3 to 4.2 kgf•m)
	Ø15.9	33 to 42 N•m (3.3 to 4.2 kgf•m)
<b>Charge port</b>		14 to 18 N•m (1.4 to 1.8 kgf•m)

# 6 ELECTRICAL WORK

For the air conditioner that has no power cable, connect a power cable as mentioned below.

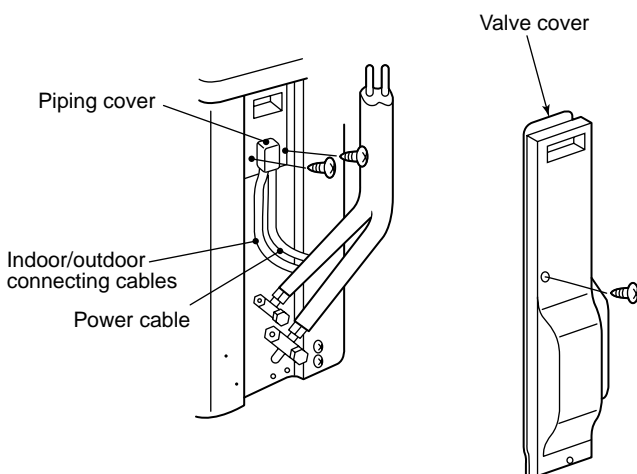
Model	RAV-SM56, RAV-SM80
Power supply	220 – 240 V Single phase 50 Hz
Maximum running current	15 A
Installation fuse rating	25 A (D type  )
Power cable	H07 RN-F or 245 IEC 66 (2.5 mm <sup>2</sup> or more)

## CAUTION

- Wrong wiring may cause a burnout to some electrical parts.
- Be sure to use the cord clamps attached to the product.
- Do not damage or scratch the conductive core and inner insulator of power and inter-connecting cables when peeling them.
- Be sure to comply with local regulations of the cable from outdoor unit to indoor unit. (wire size and cabling method etc.)
- Use the power and Inter-connecting cables with specified thickness, specified type and protective devices required.

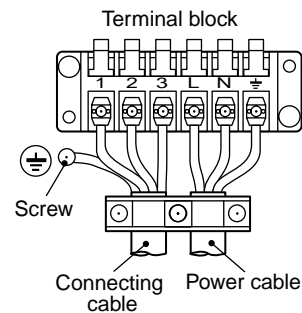
## How to remove the valve cover

1. Remove screws of the valve cover.
2. Pull the valve cover downward to remove it.

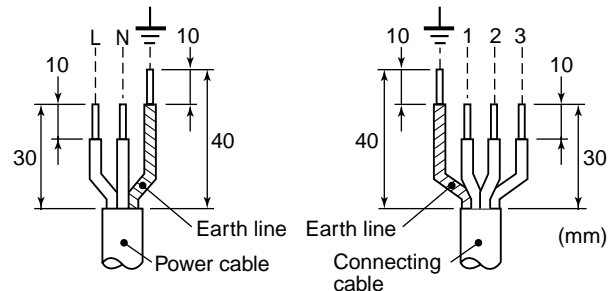


## How to wire


1. Connect the connecting cable to the terminal as identified with their respective numbers on the terminal block of indoor and outdoor unit.  
H07 RN-F or 245 IEC 66 (1.0 mm<sup>2</sup> or more)
2. When connecting the connecting cable to the outdoor unit terminal, prevent water coming in the outdoor unit.
3. Insulate the unsheathed cords (conductors) with electrical insulation tape. Process them so that they do not touch any electrical or metal parts.
4. For inter connecting cable, do not use a wire jointed to another on the way.  
Use wires long enough to cover the entire length.



## Tripping length power cord and connecting cable



## CAUTION

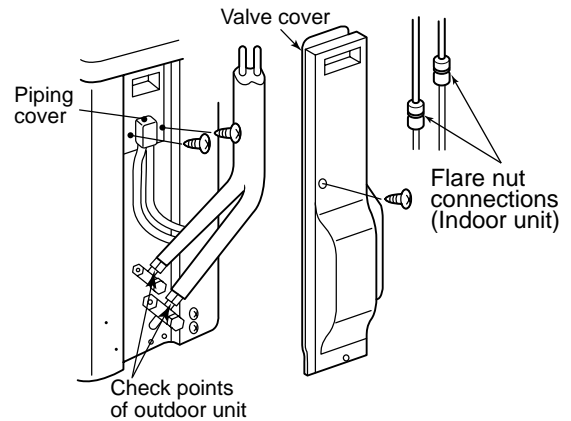
- The installation fuse (25A D type ) must be used for the power supply line of this air conditioner.
- Incorrect/incomplete wiring might cause an electrical fire or smoke.
- Prepare the exclusive power supply for the air conditioner.
- This product can be connected to the mains.  
Connection to the fixed wiring :  
A switch which disconnects all poles and has a contact separation of at least 3 mm must be incorporated in the fixed wiring.

# 7 FINAL INSTALLATION CHECKS

## Check and Test Operation

For R410A, use the leak detector exclusively manufactured for HFC refrigerant (R410A, R134a, etc.).

- \* The conventional leak detector for HCFC refrigerant (R22, etc.) cannot be used because its sensitivity for HFC refrigerant lowers to approx. 1/40.
- Pressure of R410A is approx. 1.6 times higher than that of R22. If installation work is incompletely finished, a gas leakage may occur when pressure rises during operation. Therefore, be sure to test the piping connections for leakage.
- Check gas leakage at the flare nut connections, valve stem cap connections and service port cap fittings with a leak detector or soap water.



## CAUTION

When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on. It is not a trouble, but is because the setup of the remote controller is being checked. For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

## Installation/Serviceing Tools

## Changes in the product and components

In the case of an air conditioner using R410A, in order to prevent any other refrigerant from being charged accidentally, service port diameter of the outdoor unit control valve (3 way valve) has been changed. (1/2 UNF 20 threads per inch)

- In order to increase the pressure resisting strength of the refrigerant piping flare processing diameter and size of opposite side of flare nuts has been changed. (for copper pipes with nominal dimensions 1/2 and 5/8)

## New tools for R410A

New tools for R410A	Applicable to R22 model	Changes
Gauge manifold	×	As pressure is high, it is impossible to measure by means of conventional gauge. In order to prevent any other refrigerant from being charged, each port diameter is changed.
Charge hose	×	In order to increase pressure resisting strength, hose materials and port size are changed (to 1/2 UNF 20 threads per inch). When purchasing a charge hose, be sure to check the port size.
Electronic balance for refrigerant charging	○	As pressure is high and gasification speed is fast, it is difficult to read the indicated value by means of charging cylinder, as air bubbles occur.
Torque wrench (nominal diam. 1/2, 5/8)	×	The sizes of opposite sides of flare nuts have been increased. Incidentally, a common wrench is used for nominal diameters 1/4 and 3/8.
Flare tool (clutch type)	○	By increasing the clamp bar's receiving hole, strength of spring in the tool has been improved.
Gauge for projection adjustment	—	Used when flare is made with using conventional flare tool.
Vacuum pump adapter	○	Connected to the conventional vacuum pump. It is necessary to use an adapter to prevent vacuum pump oil from flowing back to the charge hose. The charge hose connecting part has two ports - one for conventional refrigerant (7/16 UNF 20 threads per inch) and the other for R410A. If the vacuum pump oil (mineral) mixes with R410A, sludge may occur and damage the equipment.
Gas leakage detector	×	Exclusive for HFC refrigerant.

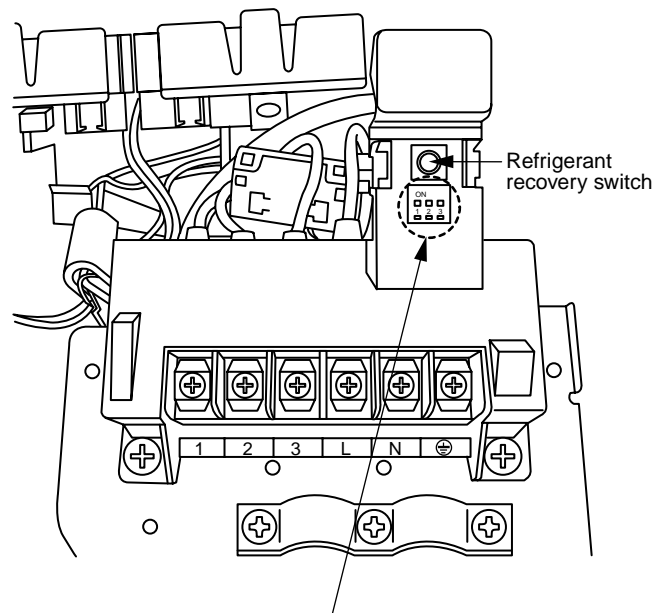
- Incidentally, the "refrigerant cylinder" comes with the refrigerant designation (R410A) and protector coating in the U.S.'s ARI specified rose color (ARI color code: PMS 507).
- Also, the "charge port and packing for refrigerant cylinder" require 1/2 UNF 20 threads per inch corresponding to the charge hose's port size.

### Recovery method of refrigerant

- When recovering refrigerant in case of reinstallation of the indoor or outdoor unit, etc., use the refrigerant recovery switch on the terminal block of the outdoor unit.

#### Work procedure

- Turn on the power supply.
- Using the remote controller, set FAN operation to the indoor unit.
- Pushing the refrigerant recovery switch on the terminal block of the outdoor unit starts the forced cooling operation. (Max. 10 minutes), and then the refrigerant is recovered by operation of the valve.
- After recovery of the refrigerant, push the refrigerant recovery switch together with closing the valve. The operation stops.
- Turn off the power supply.



### DANGER

Take care for an electric shock because the control P.C. board is electrified.

### WARNING

Never touch these switches because they are those for service check; otherwise the air conditioner may not operate normally.

## 8 APPLICABLE CONTROL OF OUTDOOR UNIT

You can response to the following items by attaching the parts sold separately “Application control kit” (TCB-PCOS1E).

#### Demand control

- It saves the capacity of the outdoor unit by outside Demand signal to correspond to the temporary peak cut.
- The capacity saving can be adjusted with three steps, 75%, 50%, and operation stop.

#### Night operation control (Sound reduction)

Sound is controlled to 45dB or less in inputting a timer point contact.

#### Compressor operation output

The check of the compressor operation time required of a maintenance etc.

# 1 PRECAUTIONS FOR SAFETY

- Ensure that all Local, National and International regulations are satisfied.
- Read this "PRECAUTIONS FOR SAFETY" carefully before Installation.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem.  
Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before the unit maintenance.
- Ask the customer to keep the Installation Manual together with the Owner's Manual.

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R410A) WHICH DOES NOT DESTROY OZONE LAYER.**

The characteristics of R410A refrigerant are ; easy to absorb water, oxidizing membrane or oil, and its pressure is approx. 1.6 times higher than that of refrigerant R22. Accompanied with the new refrigerant, refrigerating oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigerating oil does not enter the refrigerating cycle.

To prevent charging an incorrect refrigerant and refrigerating oil, the sizes of connecting sections of charging port of the main unit and installation tools are changed from those for the conventional refrigerant.

Accordingly the exclusive tools are required for the new refrigerant (R410A).

For connecting pipes, use new and clean piping designed for R410A, and please care so that water or dust does not enter. Moreover, do not use the existing piping because there are problems with pressure-resistance force and impurity in it.

## CAUTION

### To Disconnect the Appliance from Main Power Supply

This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**

## ⚠ WARNING

- **Ask an authorized dealer or qualified installation professional to install/maintain the air conditioner.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **Turn off the main power supply switch or breaker before attempting any electrical work.**  
Make sure all power switches are off. Failure to do so may cause electric shock.
- **Connect the connecting cable correctly.**  
If the connecting cable is connected in a wrong way, electric parts may be damaged.
- **When moving the air conditioner for the installation into another place, be very careful not to enter any gaseous matter other than the specified refrigerant into the refrigeration cycle.**  
If air or any other gas is mixed in the refrigerant, the gas pressure in the refrigeration cycle becomes abnormally high and it may resultingly causes pipe burst and injuries on persons.
- **Do not modify this unit by removing any of the safety guards or by by-passing any of the safety interlock switches.**
- **Exposure of unit to water or other moisture before installation may cause a short-circuit of electrical parts.**  
Do not store it in a wet basement or expose to rain or water.



- **After unpacking the unit, examine it carefully if there are possible damage.**
- **Do not install in a place that might increase the vibration of the unit.**
- **To avoid personal injury (with sharp edges), be careful when handling parts.**
- **Perform installation work properly according to the Installation Manual.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **When the air conditioner is installed in a small room, provide appropriate measures to ensure that the concentration of refrigerant leakage occur in the room does not exceed the critical level.**
- **Install the air conditioner securely in a location where the base can sustain the weight adequately.**
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- **If refrigerant gas has leaked during the installation work, ventilate the room immediately.**  
If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
- **After the installation work, confirm that refrigerant gas does not leak.**  
If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, noxious gas might generate.
- **Electrical work must be performed by a qualified electrician in accordance with the Installation Manual. Make sure the air conditioner uses an exclusive power supply.**  
An insufficient power supply capacity or inappropriate installation may cause fire.
- **Use the specified cables for wiring connect the terminals securely fix. To prevent external forces applied to the terminals from affecting the terminals.**
- **Be sure to provide grounding.**  
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone cables.
- **Conform to the regulations of the local electric company when wiring the power supply.**  
Inappropriate grounding may cause electric shock.
- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks, and stays around the unit, a fire may occur.

#### Required tools for installation work

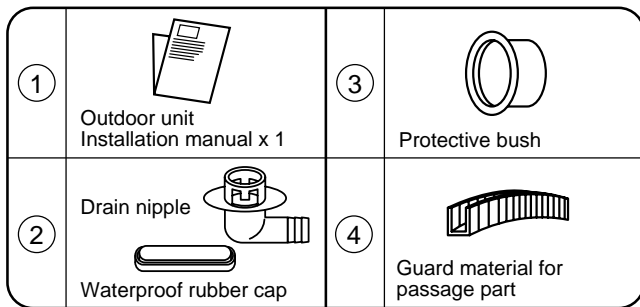
- |                            |                            |
|----------------------------|----------------------------|
| 1) Philips screw driver    | 10) Mega-tester            |
| 2) Hole core drill (65 mm) | 11) Electro circuit tester |
| 3) Spanner                 | 12) Hexagonal wrench       |
| 4) Pipe cutter             | 13) Flare tool             |
| 5) Knife                   | 14) Pipe bender            |
| 6) Reamer                  | 15) Level vial             |
| 7) Gas leak detector       | 16) Metal saw              |
| 8) Tape measure            |                            |
| 9) Thermometer             |                            |

#### R410A (Special requirement)

- 17) Gauge manifold  
(Charge hose : R410A special requirement)
- 18) Vacuum pump  
(Charge hose : R410A special requirement)
- 19) Torque wrench  
1/4 (17 mm) 16 N•m (1.6 kgf•m)  
3/8 (22 mm) 42 N•m (4.2 kgf•m)  
1/2 (26 mm) 55 N•m (5.5 kgf•m)  
5/8 (15.9 mm) 120 N•m (12.0 kgf•m)
- 20) Copper pipe gauge adjusting projection margin
- 21) Vacuum pump adapter

# 2 ACCESSORY AND REFRIGERANT

## Accessory and Installation Parts



## Refrigerant Piping

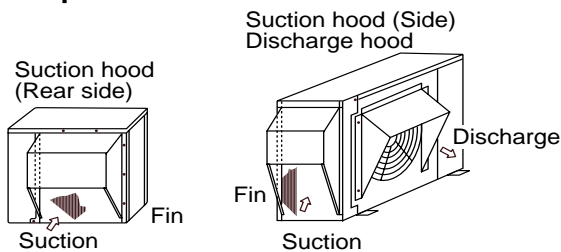
- Piping kit used for the conventional refrigerant cannot be used.
- Use copper pipe with 0.8 mm or more thickness for  $\varnothing 9.5$ .  
Use copper pipe with 1.0 mm or more thickness for  $\varnothing 15.9$ .
- Flare nut and flare works are also different from those of the conventional refrigerant. Take out the flare nut attached to the main unit of the air conditioner, and use it.

# 3 SELECTION OF INSTALLATION

### CAUTION

When using an air conditioner under low outside temperature condition (Outside temp.:  $-5^{\circ}\text{C}$  or lower) with COOL mode, prepare a duct or wind shield so that it is not affected by the wind.

#### <Example>



### Air purge

- For air purge, use a vacuum pump.
- Do not use refrigerant charged in the outdoor unit for air purge. (The refrigerant for air purge is not contained in the outdoor unit.)

### Electrical cabling

- Be sure to fix the power cables and indoor/outdoor connecting cables with clamps so that they do not contact with the cabinet, etc.

## Before installation

Be careful to the following items before installation.

### Length of refrigerant pipe

Length of refrigerant pipe connected to indoor/outdoor unit	Item
30 m or shorter	Addition of refrigerant is unnecessary at the local site.
*31 m to 50 m	<Addition of refrigerant> Add 40 g of refrigerant for every 1m of pipe which exceeds 20 m.

#### \* Caution at addition of refrigerant

When the total length of refrigerant pipe exceeds 30 m, add 40 g /m of refrigerant and the maximum total length of pipe is 50 m. (Max. amount of additional refrigerant is 800 g.)

Charge the refrigerant accurately. Overcharge may cause a serious trouble of compressor.

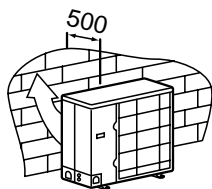
### Installation Place

- A place which provides a specified space around the outdoor unit.
- A place where the operation noise and discharged air are not given to your neighbors.
- A place that is not exposed to a strong wind.
- A place that does not block a passage.
- When the outdoor unit is installed in an elevated position, be sure to secure its feet.
- There must be sufficient space for carrying in the unit.
- A place where the drain water does not make any problem.

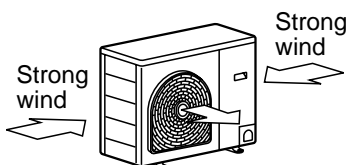
### CAUTION

1. Install the outdoor unit at a place where discharge air is not blocked.
2. When an outdoor unit is installed in a place that is always exposed to a strong wind like a coast or on a high storey of a building, secure a normal fan operation by using a duct or a wind shield.
3. When installing the outdoor unit in a place that is constantly exposed to a strong wind such as the upper stairs or rooftop of a building, apply the windproof measures referring to the following examples.

- 1) Install the unit so that its discharge port faces to the wall of the building. Keep a distance 500 mm or more between the unit and the wall surface.



- 2) Supposing the wind direction during the operation season of the air conditioner, install the unit so that the discharge port is set at right angle to the wind direction.



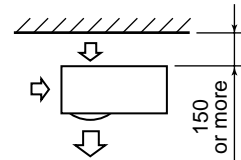
4. Installation in the following places may result in some troubles. Do not install the unit in such places below.
  - A place full of machine oil.
  - A place full of sulphuric gas.
  - A place where high-frequency radio waves are likely to be generated as from audio equipment, welders, and medical equipment.

### Necessary Space for Installation

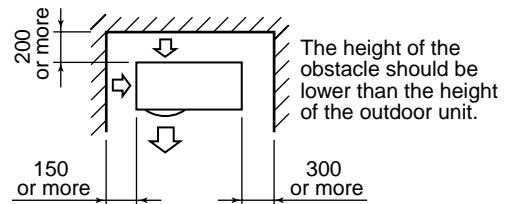
#### Obstacle at rear side

##### <Upper side is free>

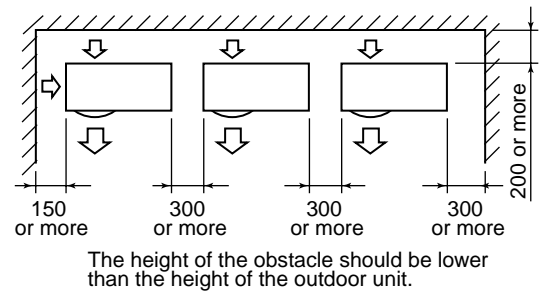
1. Single unit installation



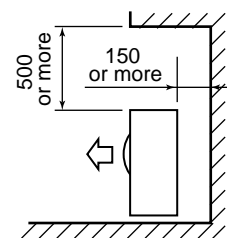
2. Obstacles at both right and left sides.



3. Serial installation of two or more units



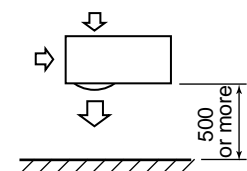
##### <Obstacle also at the upper side>



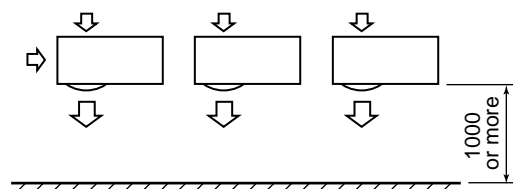
#### Obstacle at front side

##### <Upper side is free>

1. Single unit installation

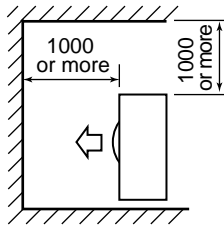


2. Serial installation of two or more units



### 3 SELECTION OF INSTALLATION

#### <Obstacle also at the upper side>

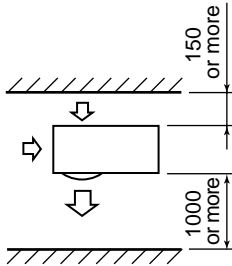


#### Obstacles at both front and rear sides

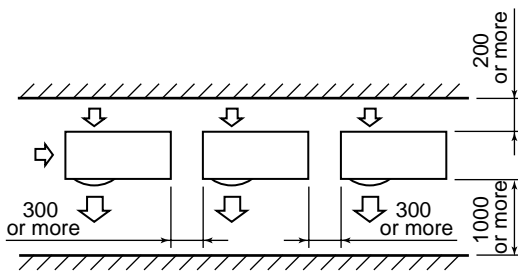
Open the upper side and both right and left sides. The height of obstacle at both front and rear side, should be lower than the height of the outdoor unit.

#### <Standard installation>

##### 1. Single unit installation



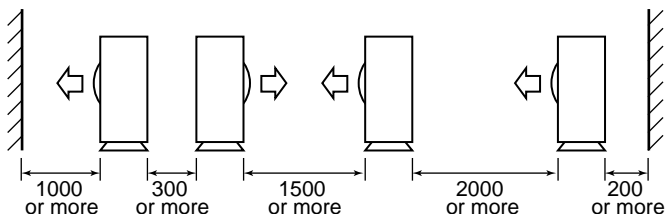
##### 2. Serial installation of two or more units



#### Serial installation at front and rear sides

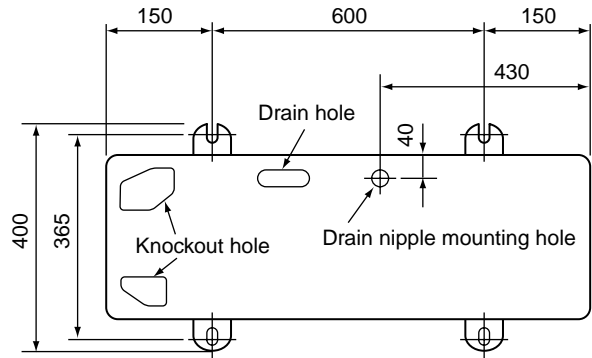
Open the upper side and both right and left sides. The height of obstacle at both front and rear sides should be lower than the height of the outdoor unit.

#### <Standard installation>

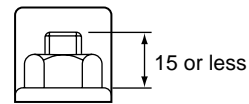


#### Installation of Outdoor Unit

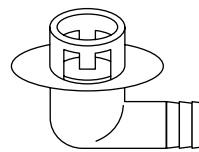
- Before installation, check strength and horizontality of the base so that abnormal sound does not generate.
- According to the following base diagram, fix the base firmly with the anchor bolts. (Anchor bolt, nut: M10 x 4 pairs)



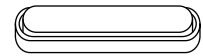
Set the out margin of the anchor bolt to 15 mm or less.



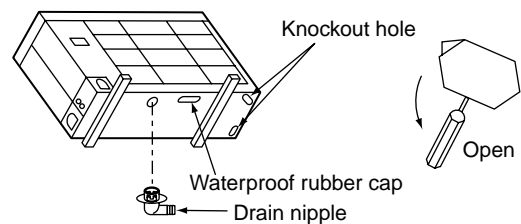
- In case of draining through the drain hose, attach the following drain nipple and the waterproof rubber cap, and use the drain hose (Inner diam.: 16 mm) sold on the market. And also seal the screws securely with silicone material, etc. so that water does not drop down. Some conditions may cause dewing or dripping of water.



Drain nipple



Waterproof rubber cap



- When there is a possibility of freezing of drain at the cold district or a snowfall area, be careful for drainage ability of drain. The drainage ability increases when a knockout hole on the base plate is opened. (Open the knockout hole to outside using a screwdriver, etc.)

**Optional Installation Parts (Local Procure)**

	Parts name	Q'ty
<b>A</b>	Refrigerant piping Liquid side : Ø9.5 mm Gas side : Ø15.9 mm	Each one
<b>B</b>	Pipe insulating material (polyethylene foam, 6 mm thick)	1
<b>C</b>	Putty, PVC tapes	Each one

**Refrigerant Piping Connection**

**CAUTION**

**TAKE NOTICE THESE IMPORTANT 4 POINTS BELOW FOR PIPING WORK**

1. Keep dust and moisture away from inside the connecting pipes.
2. Tightly connect the connection between pipes and the unit.
3. Evacuate the air in the connecting pipes using VACUUM PUMP.
4. Check gas leak at connected points.

**<Piping connection>**

Liquid side		Gas side	
Outer diameter	Thickness	Outer diameter	Thickness
Ø9.5	0.8	Ø15.9	1.0

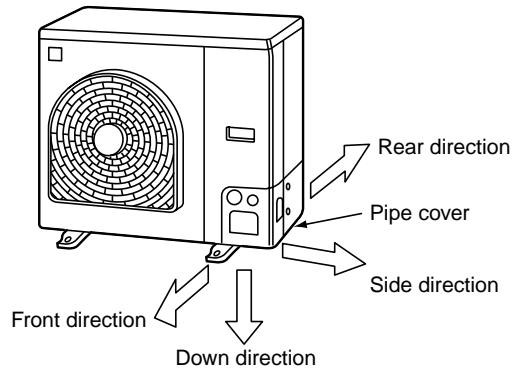
**For Reference**

If a heating operation would be continuously performed for a long time under the condition that the outdoor temperature is 0°C or lower, draining of defrosted water may be difficult due to freezing of the bottom plate, resulting in a trouble of the cabinet or fan.

It is recommended to procure an anti-freeze heater locally for a safety installation of the air conditioner.

For details, contact the dealer.

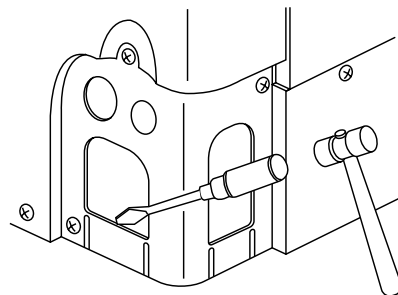
**Knockout of Pipe Cover**



**Knockout procedure**

- The indoor/outdoor connecting pipes can be connected to 4 directions.  
Take off the knockout part of the pipe cover in which pipes or wires pass through the base plate.
- As shown in the figure, do not remove the pipe cover from the cabinet so that the knockout hole can be easily punched. To knock out, it is easily taken off by hands by punching a position at the lower side of 3 connected parts with screwdriver along the guide line.
- After marking the knockout hole, remove the burr and mount the attached protective bush and guard material for pass-through part in order to protect pipes and wires.

After connecting the pipes, be sure to mount the pipe cover. The pipe cover is easily mounted by cutting off the slit at the lower part of the pipe cover.



# 3 SELECTION OF INSTALLATION

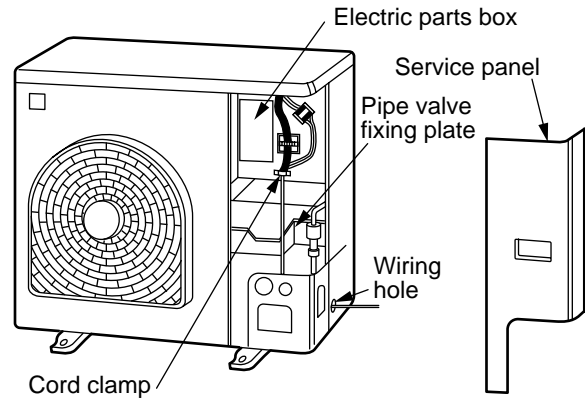
## How to remove the front panel

1. Remove screws of the front panel.
2. Pull the front panel downward.

Removing the front panel, the electric parts appear at the front side.

- The metal pipes are attachable to the piping holes. If the size of the used power pipe does not match with the hole, adjust the hole size to match with pipe size.
- Be sure to fix the power cable and indoor/outdoor connecting cable with bundling band sold on the market so that they do not make contact with the compressor and discharge pipe. (Temperature of the compressor and discharge pipe becomes high.)

In order to avoid the force applied to on the connecting section, be sure to fix the cables to the cord clamps provided on the pipe valve fixing plate and the electric parts box.

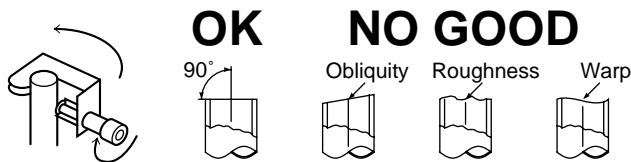


# 4 REFRIGERANT PIPING

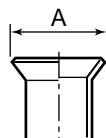
## Pipe Forming/End Positioning

### Flaring

1. Cut the pipe with a pipe cutter.



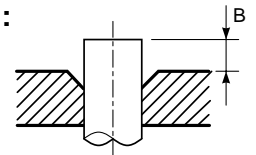
2. Insert a flare nut into the pipe, and flare the pipe. As the flaring sizes of R410A differ from those of refrigerant R22, the flare tools newly manufactured for R410A are recommended. However, the conventional tools can be used by adjusting projection margin of the copper pipe.



- Flaring size : A (Unit : mm)

Outer dia. of copper pipe	A <sup>+0</sup> / <sub>-0.4</sub>	
	R410A	R22
6.4	9.1	9.0
9.5	13.2	13.0
12.7	16.6	16.2
15.9	19.7	19.4

- Projection margin in flaring : B (Unit : mm)



Rigid (Clutch type)

Outer dia. of copper pipe	R410A tool used		Conventional tool used	
	R410A	R22	R410A	R22
6.4	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
9.5	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
12.7	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0
15.9	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0

Imperial (Wing nut type)

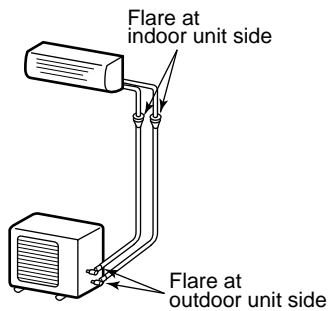
Outer dia. of copper pipe	R410A	R22
6.4	1.5 to 2.0	1.0 to 1.5
9.5	1.5 to 2.0	1.0 to 1.5
12.7	2.0 to 2.5	1.5 to 2.0
15.9	2.0 to 2.5	1.5 to 2.0

\* In case of flaring for R410A with the conventional flare tool, pull it out approx. 0.5 mm more than that of R22 to adjust to the specified flare size. The copper pipe gauge is useful for adjusting projection margin size.

**Tightening of Connecting Part**

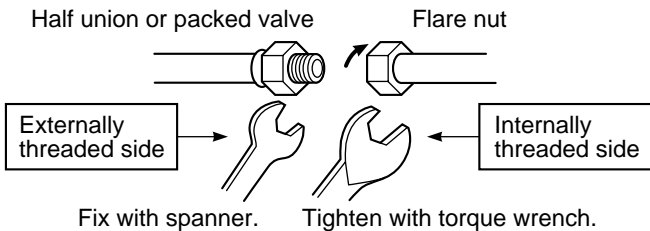
(Unit: N•m)

Outer dia. of copper pipe	Tightening torque
6.4 mm (diam.)	14 to 18 (1.4 to 1.8 kgf•m)
9.5 mm (diam.)	33 to 42 (3.3 to 4.2 kgf•m)
12.7 mm (diam.)	50 to 62 (5.0 to 6.2 kgf•m)
15.9 mm (diam.)	68 to 82 (6.8 to 8.2 kgf•m)



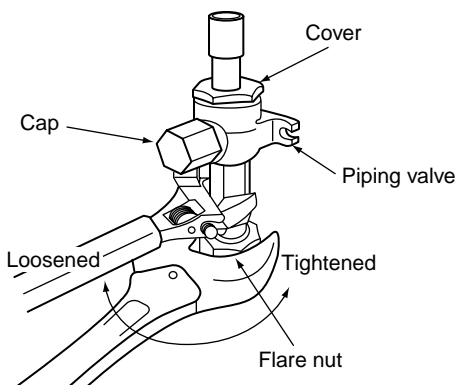
- Align the centers of the connecting pipes and tighten the flare nut strong as far as possible with your fingers.

Then fix the nut with a spanner and tighten it with torque wrench as shown in the figure.



- As shown in the figure, be sure to use a double spanner to loosen or tighten the flare nut of the valve at gas side. If using a single spanner, the nut cannot be tightened with necessary tightening torque.

On the contrary, use a single spanner to loosen or tighten the flare nut of the valve at liquid side.



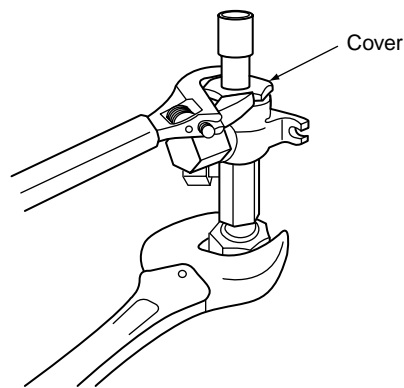
**Valve at gas side**

**REQUIREMENT**

- Do not put the spanner on the cap. The valve may be broken.
- If applying excessive torque, the nut may be broken according to some installation conditions.

- After the installation work, be sure to check gas leak of connecting part of the pipes with nitrogen.

**NO GOOD**



- Pressure of R410A is higher than that of R22 (Approx. 1.6 times). Therefore, using a torque wrench, tighten the flare pipe connecting sections which connect the indoor/outdoor units at the specified tightening torque. Incomplete connections may cause not only a gas leak, but also a trouble of the refrigeration cycle.

**Do not apply refrigerating machine oil to the flared surface.**

# 5 EVACUATING

## Air Purge

This air conditioner can be installed up to the connecting pipe length and height difference in the following table.

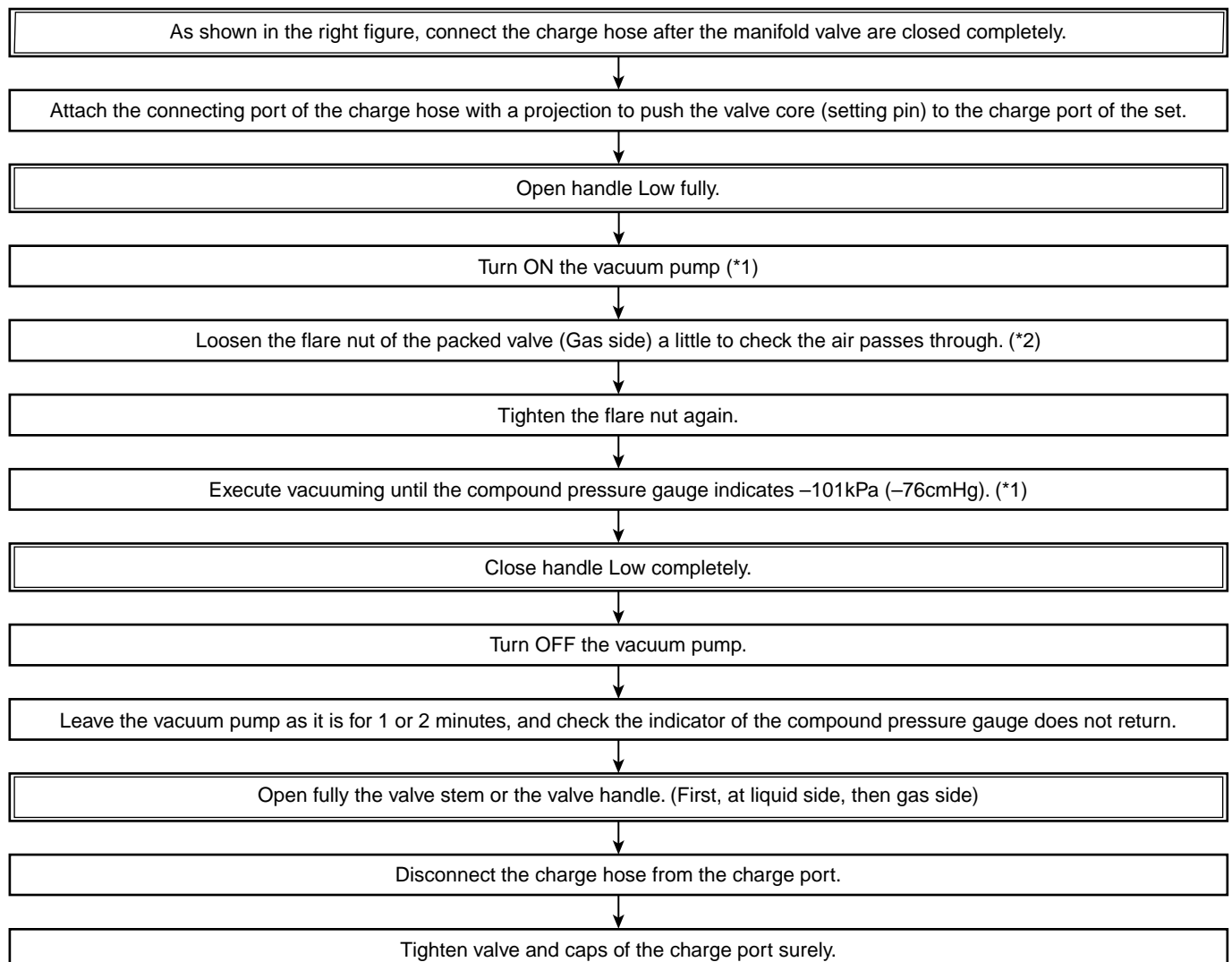
Capacity rank	Max. connecting pipe length (m)	Height difference (m)		Hexagonal wrench size
		Outdoor unit at upper side	Outdoor unit at lower side	
SM110, SM140 type	50	30	30	4 mm

With respect to the preservation of terrestrial environment, adopt "Vacuum pump" for air purge (Evacuate air in the connecting pipes) when installing the unit.

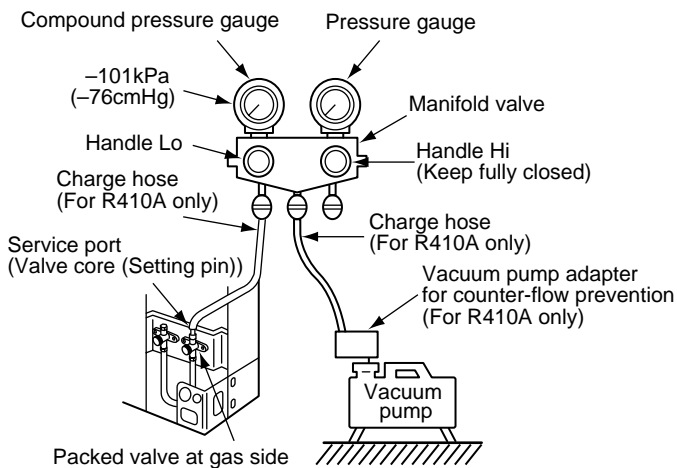
- Do not discharge the refrigerant gas to the atmosphere to preserve the terrestrial environment.
- Use a vacuum pump to discharge the air (nitrogen, etc.) remained in the set. If the air remains, the capacity may decrease.

For the vacuum pump, be sure to use one with backflow preventer so that the oil in the pump does not backflow into the pipe of the air conditioner when the pump stops. (If oil in the vacuum pump is put in an air conditioner including R410A, it may cause trouble on the refrigeration cycle.)

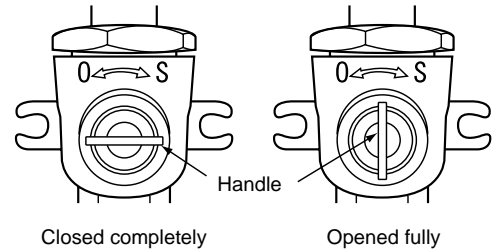
## Vacuum pump



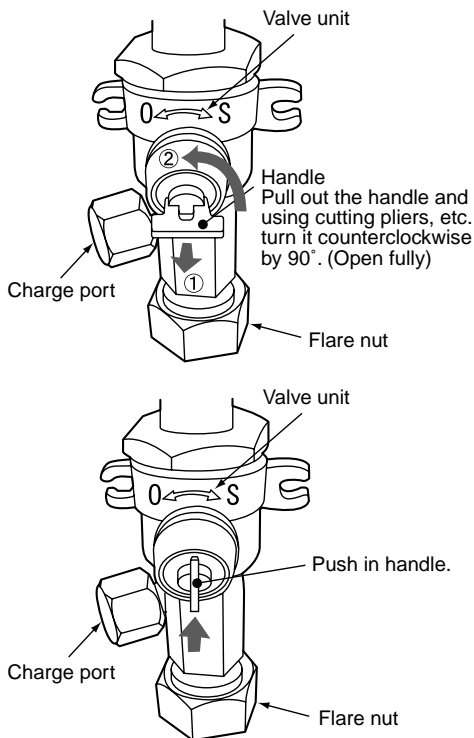




**Handle position**



**How to open the valve**



- \*1. Use the vacuum pump, vacuum pump adapters, and gauge manifold referring to the manuals attached to each tool before using them. For the vacuum pump, check oil is filled up to the specified line of the oil gauge.
- \*2. While the air is purged, check again that the connecting port of charge hose, which has a projection to push the valve core, is firmly connected to the charge port.


**Valve handling precautions**

- Open the valve stem or the handle until it strikes the stopper. It is unnecessary to apply further force.
- Securely tighten the cap with a torque wrench.
- Cap tightening torque

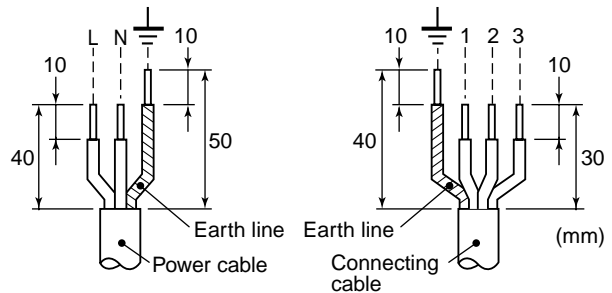
Valve size	Ø9.5	33 to 42 N•m (3.3 to 4.2 kgf•m)
	Ø15.9	20 to 25 N•m (2.0 to 2.5 kgf•m)
Charge port		14 to 18 N•m (1.4 to 1.8 kgf•m)

# 6 ELECTRICAL WORK

For the air conditioner that has no power cable, connect a power cable as mentioned below.

Model	RAV-	SM110	SM140
Power supply	220 – 240 V Single phase 50 Hz		
Maximum running current	22.0 A		22.8 A
Installation fuse rating	25 A (D type  )		
Power cable	H07 RN-F or 245 IEC 66 (2.5 mm <sup>2</sup> or more)		


## Stripping length power cord and connecting cable



### CAUTION

- Wrong wiring may cause a burn-out to some electrical parts.
- Be sure to use the cord clamps attached to the product.
- Do not damage or scratch the conductive core and inner insulator of power and inter-connecting cables when peeling them.
- Be sure to comply with local regulations of the cable from outdoor unit to indoor unit. (wire size and cabling method etc.)
- Use the power and Inter-connecting cables with specified thickness, specified type and protective devices required.

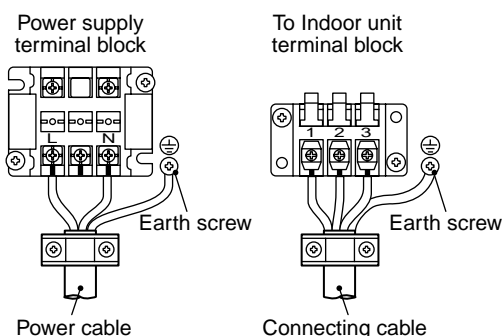
### CAUTION

- The installation fuse (25A D type ) must be used for the power supply line of this air conditioner.
- Incorrect/incomplete wiring might cause an electrical fire or smoke.
- Prepare the exclusive power supply for the air conditioner.
- This product can be connected to the mains.  
Connection to the fixed wiring :  
A switch which disconnects all poles and has a contact separation of at least 3 mm must be incorporated in the fixed wiring.

## How to wire

1. Connect the connecting cable to the terminal as identified with their respective numbers on the terminal block of indoor and outdoor unit.  
H07 RN-F or 245 IEC 66 (1.0 mm<sup>2</sup> or more)
2. When connecting the connecting cable to the outdoor unit terminal, prevent water coming in the outdoor unit.
3. Insulate the unsheathed cords (conductors) with electrical insulation tape. Process them so that they do not touch any electrical or metal parts.
4. For inter connecting cable, do not use a wire jointed to another on the way.

Use wires long enough to cover the entire length.



# 7 FINAL INSTALLATION CHECKS

## Check and Test Operation

For R410A, use the leak detector exclusively manufactured for HFC refrigerant (R410A, R134a, etc.).

- \* The conventional leak detector for HCFC refrigerant (R22, etc.) cannot be used because its sensitivity for HFC refrigerant lowers to approx. 1/40.
- Pressure of R410A is approx. 1.6 times higher than that of R22.  
If installation work is incompletely finished, a gas leakage may occur when pressure rises during operation. Therefore, be sure to test the piping connections for leakage.
- Check gas leakage at the flare nut connections, valve stem cap connections and service port cap fittings with a leak detector or soap water.

## CAUTION

When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on.

It is not a trouble, but is because the setup of the remote controller is being checked.

For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

## Useful Functions

## Self-Diagnosis by LED Indication

In addition to the code checking by remote controller of the indoor unit, troubles of the outdoor unit can be diagnosed by LED indications on the cycle control P.C. board of the outdoor unit. Utilize them for various checks. For the check by remote controller of the indoor unit, refer to the Installation Manual of the indoor unit. Before a check, confirm each bit of the DIP switch SW801 is set to OFF position.

### LED indication and code checking

LED indication	Cycle control P.C. board				Cause
	LED indication				
	D800	D801	D802	D803	
D800 ○ : Red D801 ○ : Yellow D802 ○ : Yellow D803 ○ : Yellow  ◎ : Rapid flash ● : Go off ○ : Go on	○	●	●	●	Heat exchanger sensor (TE) error
	●	●	○	●	Suction sensor (TS) error
	○	○	●	●	Discharge sensor (TD) error
	●	○	●	○	Thermostat for compressor activated.
	●	○	●	●	Outdoor temperature sensor (TO) error
	○	○	○	●	DC outside fan error
	○	●	●	○	Communication error between IPDU (Abnormal stop)
	●	○	●	○	High-pressure release operation
	●	○	○	●	Discharge temp. error
	○	○	●	○	EEPROM error
	●	●	○	○	Communication error between IPDU (No abnormal stop)
	◎	●	●	●	G-Tr short-circuit protection
	●	◎	●	●	Detect circuit error
	◎	◎	●	●	Current sensor error
	●	●	◎	●	Comp. lock error
◎	●	◎	●	Comp. break down	

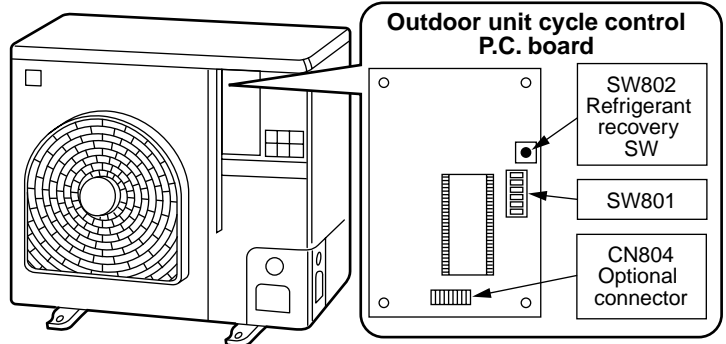
# 7 FINAL INSTALLATION CHECKS

## Recovery method of refrigerant

- When recovering refrigerant in case of reinstallation of the indoor or outdoor unit, etc., use the refrigerant recovery switch SW802 on the cycle control P.C. board of the outdoor unit.

### Work procedure

- Turn on the power supply.
- Using the remote controller, set FAN operation to the indoor unit.
- Pushing the refrigerant recovery switch SW802 on the cycle control P.C. board of the outdoor unit starts the forced cooling operation. (Max. 10 minutes), and then the refrigerant is recovered by operation of the valve.
- After recovery of the refrigerant, push the refrigerant recovery switch SW802 together with closing the valve. The operation stops.
- Turn off the power supply.



**DANGER**

Take care for an electric shock because the control P.C. board is electrified.








## Installation/Service Tools

## Changes in the product and components

In the case of an air conditioner using R410A, in order to prevent any other refrigerant from being charged accidentally, service port diameter of the outdoor unit control valve (3 way valve) has been changed. (1/2 UNF 20 threads per inch)

- In order to increase the pressure resisting strength of the refrigerant piping flare processing diameter and size of opposite side of flare nuts has been changed. (for copper pipes with nominal dimensions 1/2 and 5/8)

### New tools for R410A

New tools for R410A	Applicable to R22 model	Changes
Gauge manifold	×	 As pressure is high, it is impossible to measure by means of conventional gauge. In order to prevent any other refrigerant from being charged, each port diameter is changed.
Charge hose	×	 In order to increase pressure resisting strength, hose materials and port size are changed (to 1/2 UNF 20 threads per inch). When purchasing a charge hose, be sure to check the port size.
Electronic balance for refrigerant charging	○	 As pressure is high and gasification speed is fast, it is difficult to read the indicated value by means of charging cylinder, as air bubbles occur.
Torque wrench (nominal diam. 1/2, 5/8)	×	 The size of opposite sides of flare nuts have been increased. Incidentally, a common wrench is used for nominal diameters 1/4 and 3/8.
Flare tool (clutch type)	○	 By increasing the clamp bar's receiving hole, strength of spring in the tool has been improved.
Gauge for projection adjustment	—	—
Vacuum pump adapter	○	 Connected to the conventional vacuum pump. It is necessary to use an adapter to prevent vacuum pump oil from flowing back to the charge hose. The charge hose connecting part has two ports-one for conventional refrigerant (7/16 UNF 20 threads per inch) and one for R410A. If the vacuum pump oil (mineral) mixes with R410A a sludge may occur and damage the equipment.
Gas leakage detector	×	 Exclusive for HFC refrigerant.

- Incidentally, the "refrigerant cylinder" comes with the refrigerant designation (R410A) and protector coating in the U.S.'s ARI specified rose color (ARI color code: PMS 507).
- Also, the "charge port and packing for refrigerant cylinder" require 1/2 UNF 20 threads per inch corresponding to the charge hose's port size.

# 8 APPLICABLE CONTROL OF OUTDOOR UNIT

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You can response to the following items by attaching the parts sold separately “Application control kit” (TCB-PCOS1E).

## **Demand control**

- It saves the capacity of the outdoor unit by outside Demand signal to correspond to the temporary peak cut.
- The capacity saving can be adjusted with three steps, 75%, 50%, and operation stop.

## **Night operation control (Sound reduction)**

Sound is controlled to 45dB or less in inputting a timer point contact.

## **Compressor operation output**

The check of the compressor operation time required of a maintenance etc.

# INDOOR

# OWNER'S MANUAL

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### 4-Way Air Discharge Cassette Type

**RAV-SP1100UT-E,  
RAV-SM560UT-E, RAV-SM800UT-E, RAV-SM1100UT-E, RAV-SM1400UT-E**

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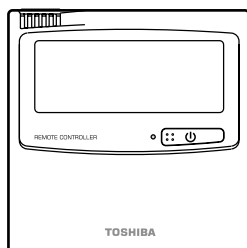
### Under Ceiling Type

**RAV-SM561CT-E, RAV-SM801CT-E, RAV-SM1101CT-E, RAV-SM1401CT-E**

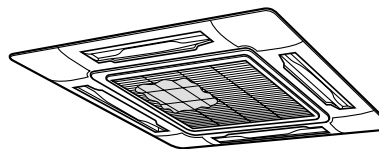
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## ACCESSORIES (SOLD SEPARATELY)

### Remote controller



### Standard 4-way cassette panel optional parts



## PRECAUTIONS FOR SAFETY

### WARNING

#### WARNINGS ABOUT INSTALLATION


- Make sure to ask the qualified installation professional in electric work to install the air conditioner.  
If the air conditioner is inappropriate installed by yourself, it may cause water leak, electric shock, fire, and so on.
- Be sure to provide grounding.  
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone cables.

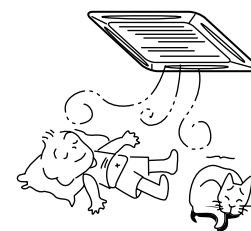


### CAUTION

#### TO DISCONNECT THE APPLIANCE FROM THE MAINS SUPPLY

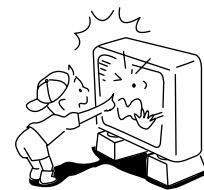
This appliance must be connected to the mains by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**



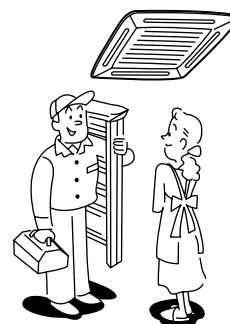
#### WARNINGS ABOUT OPERATION

- Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it. Do not attempt it yourself. The cleaning diagram for the air filter is there for the service person, and not for the customer.
- Avoid cooling the room too strong or exposing the human body to cool breeze for a long time as it is bad for the health.
- When you notice something abnormal with the air conditioner (smells like something scorching, poor cooling, etc.), immediately turn off the main switch, the circuit breaker, from the mains to stop the air conditioner, and contact the dealer. If the air conditioner is continuously operated with something abnormal, it may cause machine failure, electric shock, fire, and so on.



#### WARNINGS ABOUT MOVEMENT AND REPAIR

- Do not move or repair any unit by yourself.  
Since there is high voltage inside the unit, you may get electric shock when removing the cover and main unit.
- Whenever the air conditioner needs repair, make sure to ask the dealer to do it. If it is repaired imperfectly, it may cause electric shock or fire.
- When moving the air conditioner for re-installing at another place, ask the dealer to do it. If it is imperfectly installed, it may cause electric shock or fire.



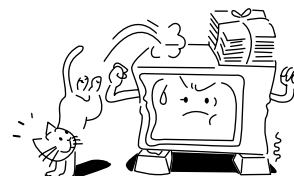
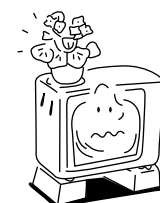
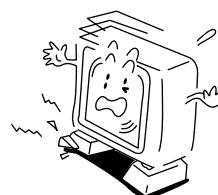
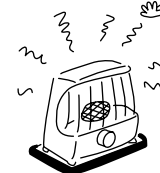
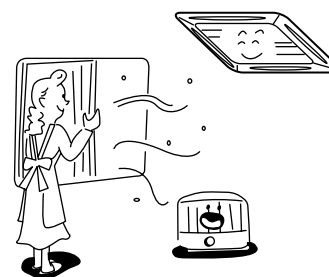
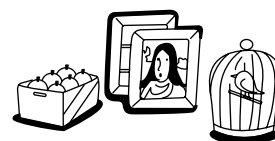
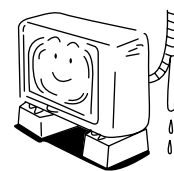
## CAUTION

### CAUTIONS ABOUT INSTALLATION

- Be sure to confirm the following cautions.
- Certainly lay the drain hose for perfect draining. Bad drainage may cause flooding in the house and getting furniture wet.
- Make sure to connect the air conditioner to an exclusive power supply of the rated voltage, otherwise the unit may break down or cause a fire.
- Do not install the unit in a place where inflammable gas may leak. If inflammable gas accumulates around the unit, it may cause a fire.

### CAUTIONS ABOUT OPERATION

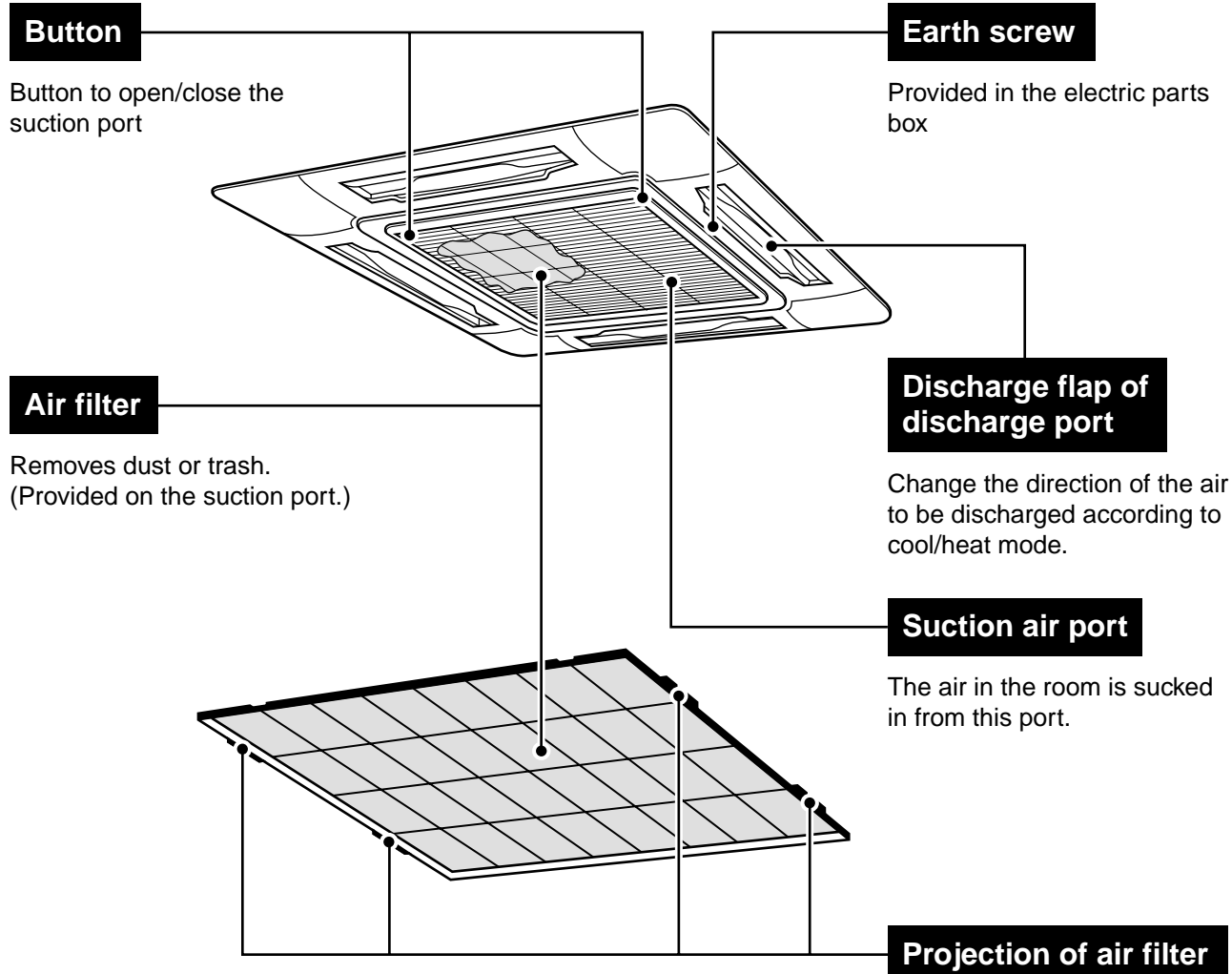
- Carefully read this manual before starting the air conditioner. There are many important things to keep in mind for daily operation.
- Do not use this air conditioner for special purpose such as preserving food, precision instruments, art objects, breeding animals, growing potted plants, etc.
- Avoid exposing potted plants and animals to the wind of the air conditioner, since it badly affects the health and growth of them.
- When the air conditioner is operated with a combustion appliance in the same place, be careful of ventilation to let fresh air enter the room. Poor ventilation causes oxygen shortage.
- Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.
- When the air conditioner is used in a closed room, be careful of sufficient ventilation of the room. Poor ventilation causes oxygen shortage.
- Do not touch any switches with wet finger, otherwise you may get an electric shock.
- If the air conditioner won't be used for a considerably long time, turn off the main switch or the circuit breaker, for safety.
- Check the concrete blocks, etc. of the base of the outdoor unit occasionally. If the base is left damaged or deteriorated, the unit may topple over and inflict an injury to a person as the worst case.
- Do not put anything on the outdoor unit nor step onto it. If you do so, it may not only topple over the unit but also injure yourself.
- To make the air conditioner operate in its original performance, operate it within the range of the operating temperature specified in the instructions. Otherwise it may cause a malfunction, or water leak from the unit.
- Prevent any liquid from falling into the remote controller. Do not spill juice, water or any kind of liquid.



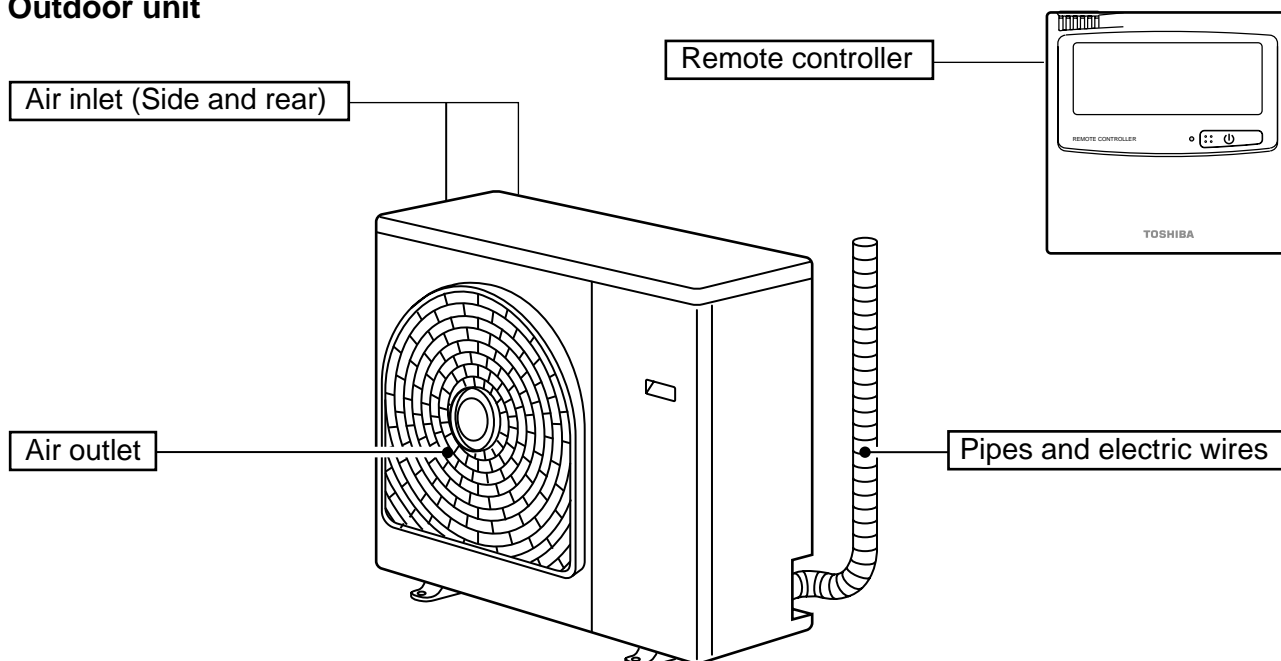


## PARTS NAME

### Indoor unit



### Outdoor unit



\* The image of outdoor unit in the figure is in case Model RAV-SM800AT-E.

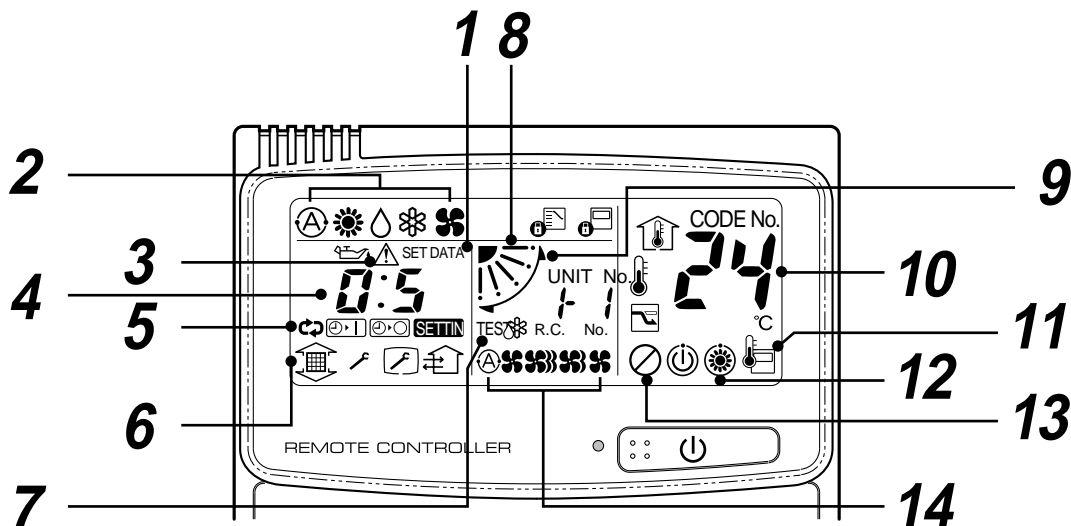
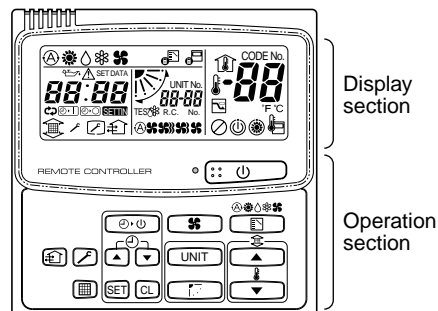
## PARTS NAME OF REMOTE CONTROLLER

### Display section

In the display example, all indicators are displayed for the explanation.

In reality only, the selected contents are indicated.

- When turning on the leak breaker at the first time, [SET DATA] flashes on the display part of the remote controller. While this display is flashing, the model is being automatically confirmed. Accordingly, wait for a while after [SET DATA] display has disappeared, and then use the remote controller.



#### 1 SET DATA display

Displayed during setup of the timer.

#### 2 Operation mode select display

The selected operation mode is displayed.

#### 3 CHECK display

Displayed while the protective device works or a trouble occurs.

#### 4 Timer time display

Time of the timer is displayed.  
(When a trouble occurs, the check code is displayed.)

#### 5 Timer SETIN setup display

When pushing the Timer SETIN button, the display of the timer is selected in order of [OFF]

☺ → ☺ [OFF] repeat OFF timer → [ON]

☺ → No display.

#### 6 Filter display

If "FILTER  is displayed, clean the air filter.

#### 7 TEST run display

Displayed during a test run.

#### 8 Flap position display

Displays flap position.

#### 9 SWING display

Displayed during up/down movement of the flap.

#### 10 Set up temperature display

The selected set up temp. is displayed.

#### 11 Remote controller sensor display

Displayed while the sensor of the remote controller is used.

#### 12 PRE-HEAT display





Displayed when the heating operation starts or defrost operation is carried out. While this indication is displayed, the indoor fan stops or the mode enters in LOW.

#### 13 No function display

Displayed if there is no function even if the button is pushed.


#### 14 Air volume select display

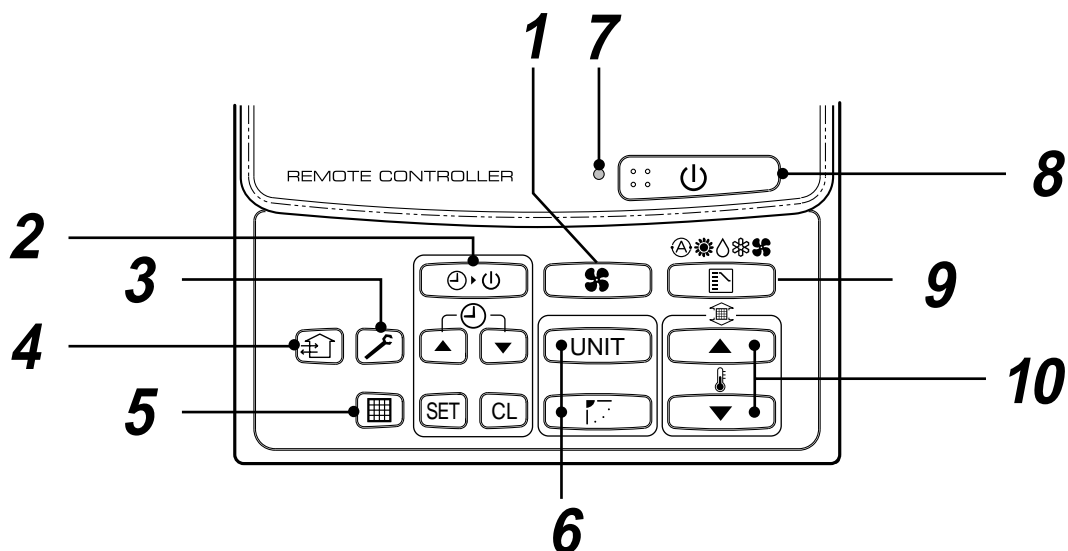
The selected air volume mode is displayed.

(AUTO)   
(HIGH)   
(MED.)   
(LOW) 

## Operation section

Push each button to select a desired operation.

- The details of the operation needs to be set up once, afterward, the air conditioner can be used by pushing  button only.



### 1 Air volume select button

Selects the desired air volume mode.

### 2 Timer set button

TIMER SET button is used when the timer is set up.

### 3 Check button

The CHECK button is used for the check operation. During normal operation, do not use this button.

### 4 Fan button


FAN button is used when a fan which is sold on the market or etc. is connected.

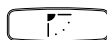
- If "No function" is displayed on the remote controller when pushing the FAN button, a fan is not connected.

### 5 Filter reset button

Resets (Erases) "FILTER " display.

### 6 UNIT and AUTO flap button

 (No function)



### 7 Operation lamp

Lamp is lit during the operation. Lamp is off when stopped.

Although it flashes when operating the protection device or abnormal time.

### 8 button

When the button is pushed, the operation starts, and it stops by pushing the button again.

When the operation has stopped, the operation lamp and all the displays disappear.

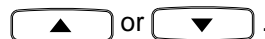
### 9 Operation select button

Selects desired operation mode.

### 10 Set up temperature button

Adjusts the room temperature.

Set the desired set temperature by pushing




### OPTION :

#### Remote controller sensor

Usually the TEMP. sensor of the indoor unit senses the temperature. The temperature on the surrounding of the remote controller can also be sensed.

For details, contact the dealer from which you have purchased the air conditioner.

## CORRECT USAGE

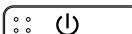
When you use the air conditioner for the first time or when you change the SET DATA value, follow the procedure below. From the next time, the operation displayed on the remote controller will start by pushing the  button only.

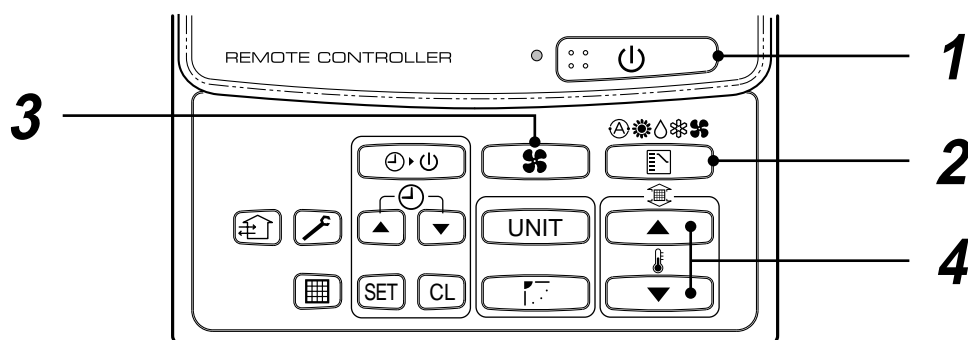
### Preparation

**Turn on the main power switch and/or the leakage breaker.**

- When the power supply is turned on, a partition line is displayed on the display part of the remote controller.
- \* After the power supply is turned on, the remote controller does not accept an operation for approx. 1 minute, but it is not a failure.

### REQUIREMENT

- While using the air conditioner, operate it only with  button without turning off the main power switch and the leak breaker.

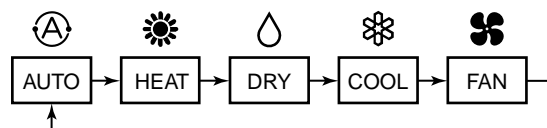




#### 1 Push button.

The operation lamp goes on, and the operation starts.

#### 2 Select an operation mode with the “MODE” button.

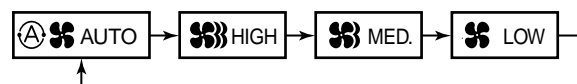
One push of the button, and the display changes in the order shown on the right.









- In HEAT  mode, if the room temperature reaches to the set temperature, the outdoor unit stops and the air flow becomes LOW and the air volume decreases.
- In the defrost mode, the fan stops so that cool air is not discharged and PRE-DEF  is displayed.

#### 3 Select air volume with “FAN ” button.


One push of the button, and the display changes in the order shown on the right.



- When air volume is “AUTO ”, air volume differs according to the room temperature.
- In DRY  mode, “AUTO ” is displayed and the air volume is LOW.
- In heating operation, if the room temperature is not heated sufficiently with VOLUME “LOW ” operation, select “MED. ” or “HIGH ” operation.


#### 4 Determine the set up temperature by pushing the “TEMP. ” or “TEMP. ” button.

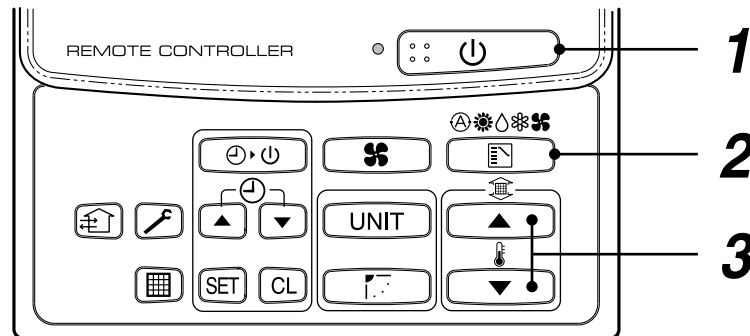
### Stop

Push  button.


The operation lamp goes off, and the operation stops.

## AUTOMATIC OPERATION (Auto Changeover)

When you set the air conditioner in  mode or switch over from AUTO operation because of some settings change, it will automatically select either cooling, heating, or fan only operation depending on the indoor temperature.



### Start

**1**  button

Push this button to start the air conditioner.

**2** Mode select button (MODE)

Select Auto.

**3** Temperature button

Set the desired temperature.

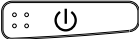
- In case of cooling, start the operation after approx. 1 minute.
- In case of heating, the operation mode is selected in accordance with the room temperature and operation starts after approximately 3 to 5 minutes.
- When you select the Auto mode, it is unnecessary to set the fan speed. The FAN speed display will show AUTO and the fan speed will be automatically controlled.
- After the heating operation has stopped, FAN operation may continue for approx. 30 seconds.
- When the room temperature reaches the set temperature and the outdoor unit stops, the super low wind is discharged and the air volume decreases excessively. During defrost operation, the fan stops so that cool air is not discharged and "HEAT READY" is displayed.
- If the Auto mode is uncomfortable, you can select the desired conditions manually.

### NOTE

#### When restarting the operation after stop


- When restarting the operation immediately after stop, the air conditioner does not operate for approx. 3 minutes to protect the machine.

### Stop

Push  button.

Push this button again to stop the air conditioner.

## ADJUSTMENT OF WIND DIRECTIONd

- When the air conditioner stops, the flap (adjustment plate of up/down wind direction) directs downward automatically.
- When the heating operation is in READY states, the flap (adjustment plate of up/down wind direction) directs upward. The swinging starts after HEAT READY status cleared, SWING  is displayed on the remote controller even if the heating operation is in READY status.

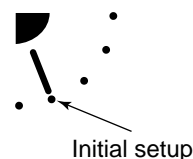
### How to set up the wind direction

#### 1 Push during operation.

The wind direction changes for every push of the button.

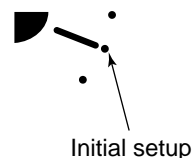
#### In HEAT operation

Direct the flap (adjustment plate of up/down wind direction) downward. If directing at upward, hot air may not come to the foot.




#### In COOL/DRY operation

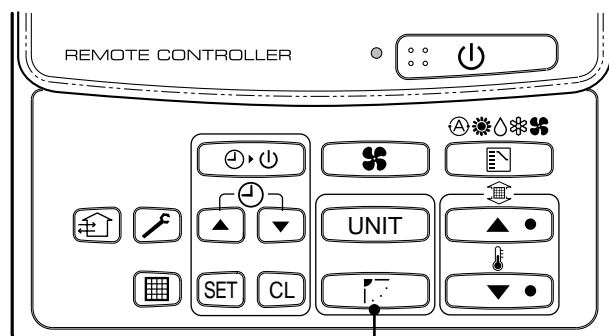
Direct the flap (adjustment plate of up/down wind direction) upward. If directing it downward, the dew may form on the surface of the air discharge port and may drop down.



### How to start swinging

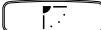
#### 1 Push , set the flap (adjustment plate of up/down wind direction) direction to the lowest position, and then push again.

SWING  is displayed and the up/down wind direction is automatically selected.

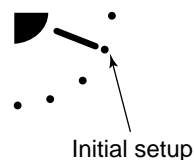


### How to stop swinging

#### 1 Push SWING/WIND again while the flap is swinging.

- The flap stops at a position when you push. After then, if pushing , the wind direction descends from the highest position.
- In COOL/DRY operation, the flap does not stop as it directs downward. If stopping the flap as it directs downward during swing operation, it stops after moving to the 3<sup>rd</sup> position from the highest position.

#### In FAN operation



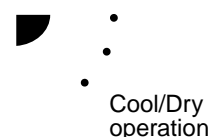
#### In all modes



#### Display when stopping the swing



Fan/Heat operation



Cool/Dry operation

## TIMER OPERATION

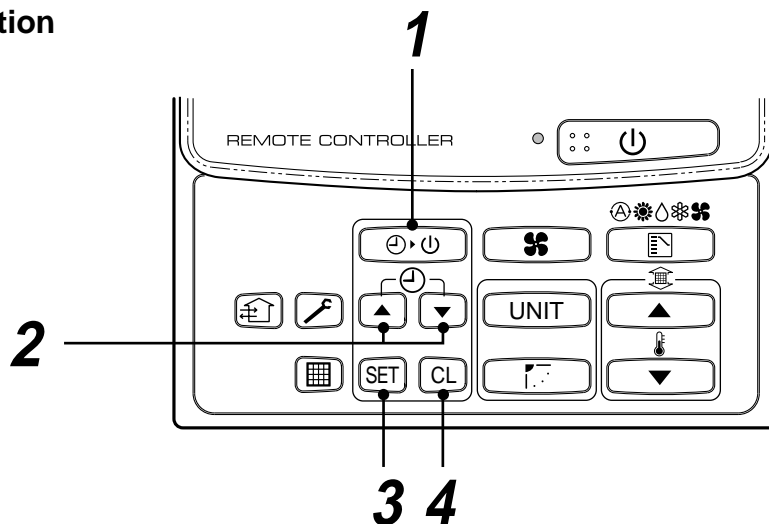
A type of timer operation can be selected from the following three types.

OFF timer : The operation stops when the time of timer has reached the set time.


Repeat OFF timer : Every time, the operation stops after the set time has passed.

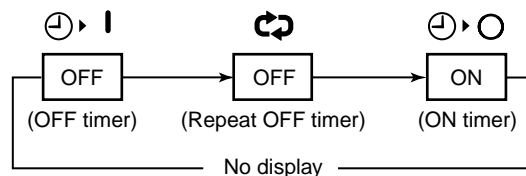
ON timer : The operation starts when the time of timer has reached the set time.

### Timer operation




#### 1 Push TIMER SET button.


- The timer display (type) changes for every push of the button.
- SET DATA and  display flashes.



#### 2 Push to select "SET TIME".

For every push of  button, the set time increases in the unit of 0.5 hr (30 minutes).

The maximum set time is 72.0 hr.

For every push of  button, the set time decreases in the unit of 0.5 hr (30 minutes).

The minimum set time is 0.5 hr.

#### 3 Push SET button.

- SET DATA display disappears and  display goes on.


(When ON timer is activated, time is displayed, and after time of the timer has been up, displays other than ON disappear.)

### Cancel of timer operation

#### 4 Push CL button.

- TIMER display disappears.

### NOTICE

- When the operation stops after the timer reached the preset time, the Repeat OFF timer resumes the operation by pushing  button and stops the operation after the time of the timer has reached the set time.

## HINTS FOR ECONOMICAL OPERATION

### Maintain room temperature at comfortable level

#### Clean air filters

The clogged air filter impairs the performance of the air conditioner.

#### Never open doors and windows more often than necessary

To keep cool or warm air in the room, never open doors and windows more often than necessary.

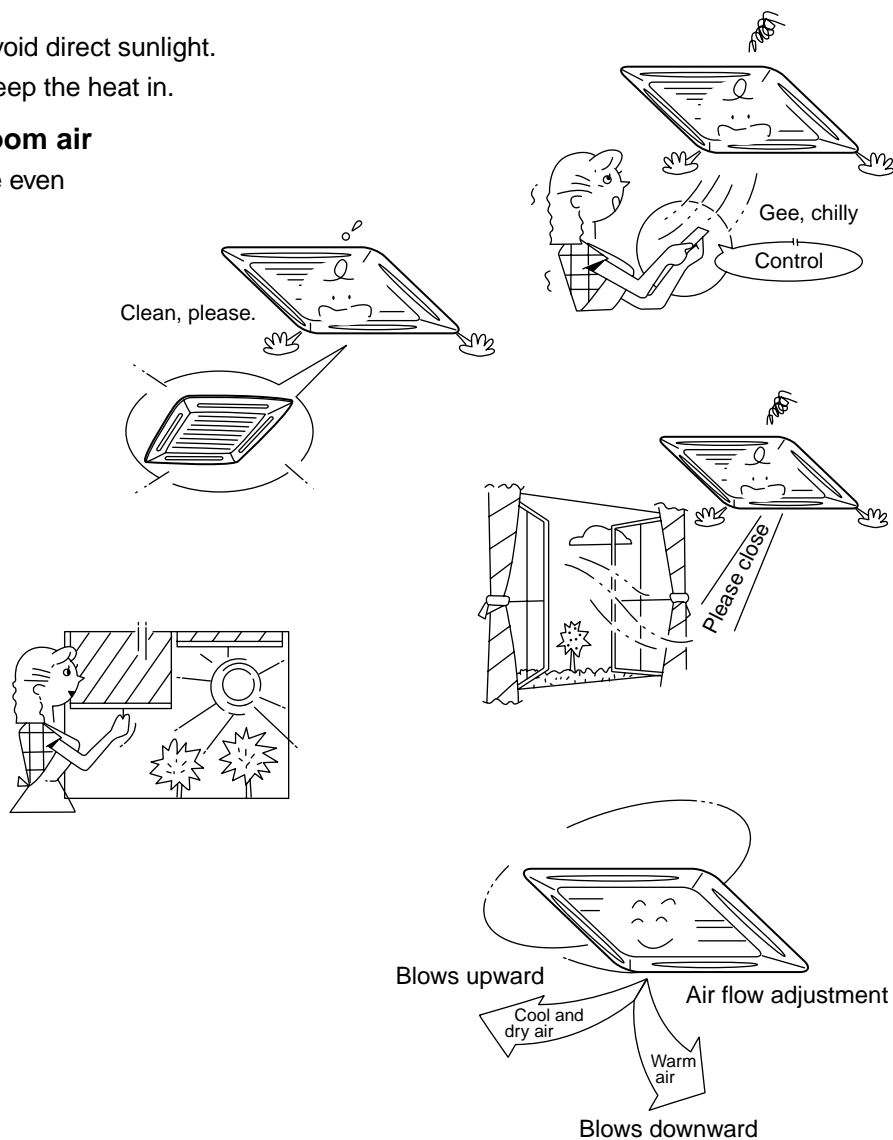
#### Window curtains

In cooling, close the curtains to avoid direct sunlight.

In heating, close the curtains to keep the heat in.

#### Get uniform circulation of room air

Adjust the air flow direction for the even circulation of room air.



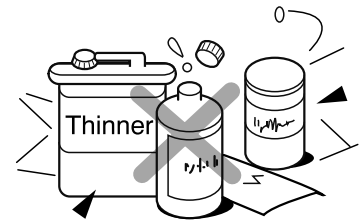


## MAINTENANCE

### Cleaning of remote controller

#### CAUTION

- Use a dry cloth to wipe the remote controller.
- A cloth dampened with cold water may be used on the indoor unit if it is very dirty.
- Never use a damp cloth on the remote controller.
- Do not use a chemically-treated duster for wiping or leave such materials on the unit for long. It may damage or fade the surface of the unit.
- Do not use benzine, thinner, polishing powder, or similar solvents for cleaning. These may cause the plastic surface to crack or deform.



### If you do not plan to use the unit for more than 1 month

- (1) Operate the fan for 3 to 4 hours to dry inside the unit
  - Operate "FAN ONLY" mode with set temperature 30°C.
- (2) Stop the air conditioner and turn off the main power switch or the circuit breaker.



**FAN ONLY operation or  
thermo.-off operation**

### Checks before operation

- (1) Check that the air filters are installed.
- (2) Check that the air outlet or inlet is not blocked.
- (3) Turn on the main power switch or the circuit breaker for the main power supply to the air conditioner.

#### WARNING

Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it.  
Do not attempt it yourself.

#### NOTE

For Air conditioning system which is operated regularly, cleaning and maintenance of the indoor/outdoor units are strongly recommended.  
As a general rule, if an indoor unit is operated for about 8 hours daily, the indoor/outdoor units will need to be cleaned at least once every 3-MONTH. This cleaning and maintenance shall be carried out by a qualified person.  
Failure to clean the indoor/outdoor units regularly will result in poor performance, icing, water leaking and even compressor failure.

## AIR CONDITIONER OPERATIONS AND PERFORMANCE

### 3 minutes protection function

3-minutes protection function prevents the air conditioner from starting for initial 3 minutes after the main power switch/circuit breaker is turned on for re-starting the air conditioner.

### Power failure

Power failure during operation will stop the unit completely.

- To restart the operation, push the START/STOP button on the remote controller.
- Lightning or a wireless car telephone operating nearby may cause the unit to malfunction. Turn off the main power switch or circuit breaker and then turn them on again. Push the START/STOP button on the remote controller to restart.

### Heating characteristics

#### Preheating operation

The air conditioner will not deliver warm air immediately after it is turned on. Warm air will start to flow out after approximately 5 minutes when the indoor heat exchanger warmed up.

#### Warm air control (In heating operation)

When the room temperature reaches the set temperature, the fan speed is automatically reduced to prevent to blow cold draft. At this time, the outdoor unit will stop.

#### Defrosting operation

If the outdoor unit is frosted during the heating operation, defrosting starts automatically (for approximately 2 to 10 minutes) to maintain the heating capacity.

- The fans in both indoor and outdoor units will stop during the defrosting operation.
- During the defrosting operation, the defrosted water will be drained from the bottom plate of the outdoor unit.

#### Heating capacity

In the heating operation, the heat is absorbed from the outside and brought into the room. This way of heating is called heat pump system. When the outside temperature is too low, it is recommended to use another heating apparatus in combination with the air conditioner.

#### Attention to snowfall and freeze on the outdoor unit

- In snowy areas, the air inlet and air outlet of the outdoor unit are often covered with snow or frozen up. If snow or freeze on the outdoor unit is left as it is, it may cause machine failure or poor warming.
- In cold areas, pay attention to the drain hose so that it perfectly drains water without water remaining inside for freeze prevention. If water freezes in the drain hose or inside the outdoor unit, it may cause machine failure or poor warming.

#### Air conditioner operating conditions

For proper performance, operate the air conditioner under the following temperature conditions:

Cooling operation	Outdoor temperature : -5°C to 43°C (RAV-SM**0AT-E) -15°C to 43°C (RAV-SP***AT-E, RAV-SM**1AT-E)
	Room temperature : 21°C to 32°C (Dry valve temp.), 15°C to 24°C (Wet valve temp.)
	<b>CAUTION</b> Room relative humidity – less than 80 %. If the air conditioner operates in excess of this figure, the surface of the air conditioner may cause dewing.
Dry operation	Outdoor temperature : 15°C to 43°C (Maximum suction air temp. 46°C)
	Room temperature : 17°C to 32°C
Heating operation	Outdoor temperature : -15°C to 15°C (Wet valve temp.)
	Room temperature : 15°C to 28°C (Dry valve temp.)

If air conditioner is used outside of the above conditions, safety protection may work.

## RE-INSTALLATION

### DANGER

Ask the dealer or an installation professional to re-install the air conditioner to a new place or move it to another place and to observe the following items.

If the air conditioner is inappropriately installed by yourself, it may cause electric shock or fire.

### Do not install the air conditioner in the following places

- Do not install the air conditioner in any place within 1 m from a TV, stereo, or radio set. If the unit is installed in such place, noise transmitted from the air conditioner affects the operation of these appliances.
- Do not install the air conditioner near a high frequency appliance (sewing machine or massager for business use, etc.), otherwise the air conditioner may malfunction.
- Do not install the air conditioner in a humid or oily place, or in a place where steam, soot, or corrosive gas is generated.
- Do not install the air conditioner in a salty place such as seaside area.
- Do not install the air conditioner in a place where a great deal of machine oil is used.
- Do not install the air conditioner in a place where it is usually exposed to strong wind such as in seaside area or on the roof or upper floor of a building.
- Do not install the air conditioner in a place where sulfurous gas generated such as in a spa.
- Do not install the air conditioner in a vessel or mobile crane.

### Be careful with noise or vibrations

- Do not install the air conditioner in a place where noise by outdoor unit or hot air from its air outlet annoys your neighbors.
- Install the air conditioner on a solid and stable foundation so that it prevents transmission of resonating, operation noise and vibration.
- If one indoor unit is operating, some sound may be audible from other indoor units that are not operating.



## TROUBLES AND CAUSES

### CAUTION

If any of the following conditions occur, turn off the main power supply switch and immediately contact the dealer :

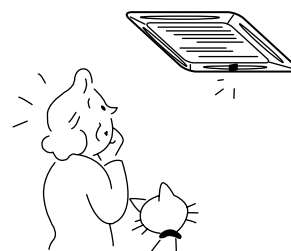
- The operation lamps flash at short intervals (5 Hz) even though you have tried turning off the power supply and turning on again after 2 or 3 minutes.
- Switch operation does not work properly.
- The main power fuse often blows out, or the circuit breaker is often activated.
- A foreign matter or water fall inside the air conditioner.
- Any other unusual conditions are observed.

Before you ask for servicing or repairs, check the following points.

Recheck

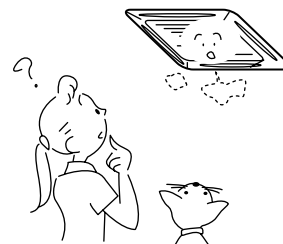
**Inoperative**

- The main power switch is turned off.
- The circuit breaker is activated to cut off power supply.
- The main power fuse has blown out.
- Stoppage of electric current.



**Does not cool well or heat well**

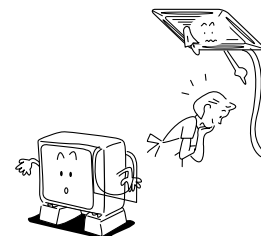
- The air inlet and/or outlet of the outdoor unit is blocked.
- Doors or windows are opened.
- The fan speed is set to low.
- The air conditioner is set in the DRY mode.
- The set temperature is too high. (In cooling operation)
- The set temperature is too low. (In heating operation)



These are not failures.

**Indoor unit or outdoor unit makes a strange noise.**

- When the temperature suddenly changes, the indoor or outdoor unit occasionally makes a strange noise because of expansion/contraction of parts or change of refrigerant flow.



**The room air is smelly or a bad odor comes from the air conditioner.**

- Smells impregnated in the walls, carpets, furniture, clothing, or furs, come out.



**Outdoor unit is frosted in heating operation.**

**Water drains from outdoor unit.**

- The outdoor unit is sometimes frosted in heating operation.  
In that case, the unit automatically performs defrosting (for 2 to 10 minutes) for increasing the heating efficiency.
- In defrosting operation, both the indoor and outdoor units stop air flow.
- Hiss sound is heard when flow of the refrigerant is changed for defrosting.
- Resultant water of automatic defrosting in heating operation drains from outdoor unit.



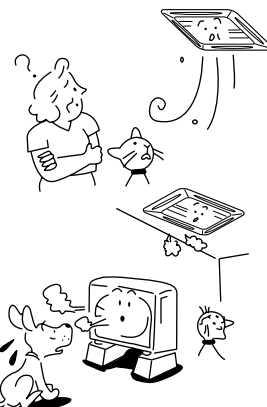
**Air flow changes though the FAN button is not set to the AUTO mode.**

- When the temperature of blown air drops in heating operation, the air conditioner automatically changes or stops air flow from the indoor unit not to make persons in the room feel chilly.
- Air flow from the indoor unit is occasionally changed in the cooling operation.



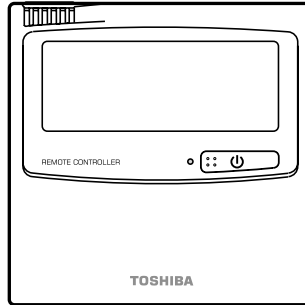
**A white mist of chilled air or water is generated from the outdoor unit.**

- The indoor unit in cooling operation or the outdoor unit in defrosting operation occasionally steams.



## ACCESSORIES (SOLD SEPARATELY)

### Remote controller



## PRECAUTIONS FOR SAFETY

### WARNING

#### WARNINGS ABOUT INSTALLATION


- Make sure to ask the qualified installation professional in electric work to install the air conditioner.  
If the air conditioner is inappropriately installed by yourself, it may cause water leak, electric shock, fire, and so on.
- Be sure to provide grounding.  
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone cables.

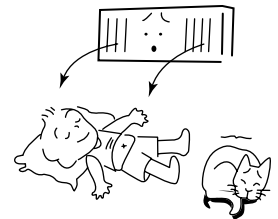


### CAUTION

#### TO DISCONNECT THE APPLIANCE FROM THE MAINS SUPPLY

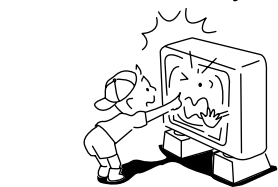
This appliance must be connected to the mains by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**



#### WARNINGS ABOUT OPERATION

- Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it. Do not attempt it yourself. The cleaning diagram for the air filter is there for the service person, and not for the customer.
- Avoid cooling the room too strong or exposing the human body to cool breeze for a long time as it is bad for the health.
- When you notice something abnormal with the air conditioner (smells like something scorching, poor cooling, etc.), immediately turn off the main switch, the circuit breaker, from the mains to stop the air conditioner, and contact the dealer. If the air conditioner is continuously operated with something abnormal, it may cause machine failure, electric shock, fire, and so on.



#### WARNINGS ABOUT MOVEMENT AND REPAIR

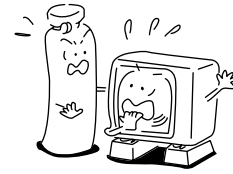
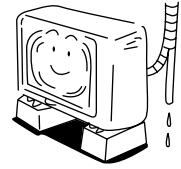
- Do not move or repair any unit by yourself.  
Since there is high voltage inside the unit, you may get electric shock when removing the cover and main unit.
- Whenever the air conditioner needs repair, make sure to ask the dealer to do it. If it is repaired imperfectly, it may cause electric shock or fire.
- When moving the air conditioner for re-installing at another place, ask the dealer to do it. If it is imperfectly installed, it may cause electric shock or fire.



**CAUTION**

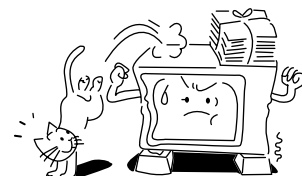
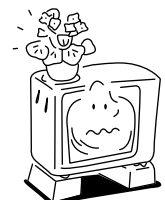
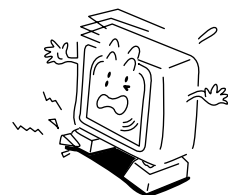
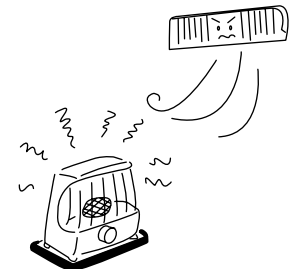
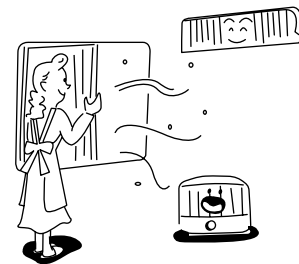
**CAUTIONS ABOUT INSTALLATION**

- Be sure to confirm the following cautions.
- Certainly lay the drain hose for perfect draining. Bad drainage may cause flooding in the house and getting furniture wet.
- Make sure to connect the air conditioner to an exclusive power supply of the rated voltage, otherwise the unit may break down or cause a fire.
- Do not install the unit in a place where inflammable gas may leak. If inflammable gas accumulates around the unit, it may cause a fire.



**CAUTIONS ABOUT OPERATION**

- Carefully read this manual before starting the air conditioner. There are many important things to keep in mind for daily operation.
- Do not use this air conditioner for special purposes such as preserving food, precision instruments, art objects, breeding animals, growing potted plants, etc.
- Avoid exposing potted plants and animals to the wind of the air conditioner, since it badly affects the health and growth of them.
- When the air conditioner is operated with a combustion appliance in the same place, be careful of ventilation to let fresh air enter the room. Poor ventilation causes oxygen shortage.
- Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.
- When the air conditioner is used in a closed room, be careful of sufficient ventilation of the room. Poor ventilation causes oxygen shortage.
- Do not touch any switches with wet finger, otherwise you may get an electric shock.
- If the air conditioner won't be used for a considerably long time, turn off the main switch or the circuit breaker, for safety.
- Check the concrete blocks, etc. of the base of the outdoor unit occasionally. If the base is left damaged or deteriorated, the unit may topple over and inflict an injury to a person as the worst case.
- Do not put anything on the outdoor unit nor step onto it. If you do so, it may not only topple over the unit but also injure yourself.
- To make the air conditioner operate in its original performance, operate it within the range of the operating temperature specified in the instructions. Otherwise it may cause a malfunction, or water leak from the unit.
- Prevent any liquid from falling into the remote controller. Do not spill juice, water or any kind of liquid.

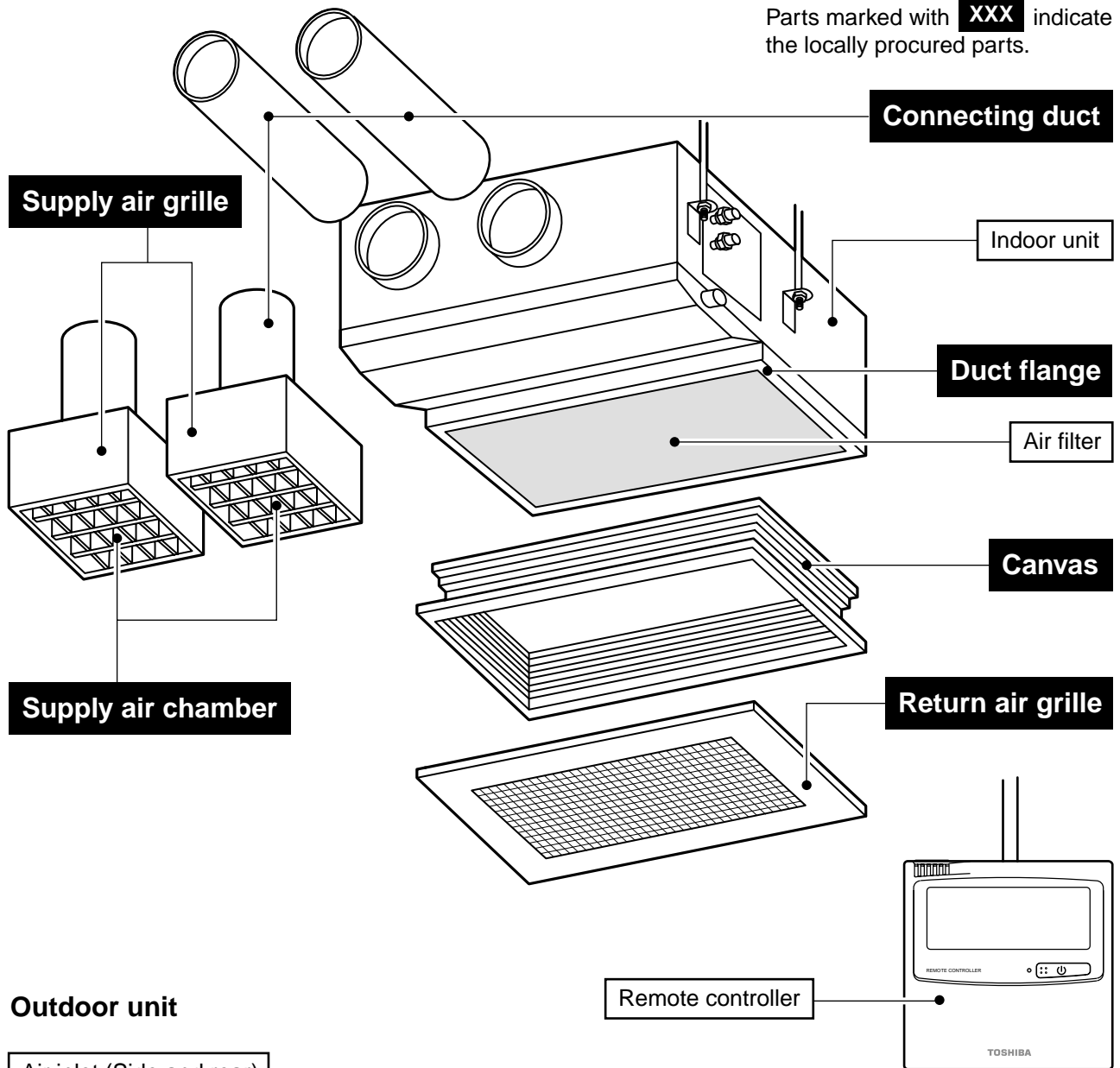


**PARTS NAME**

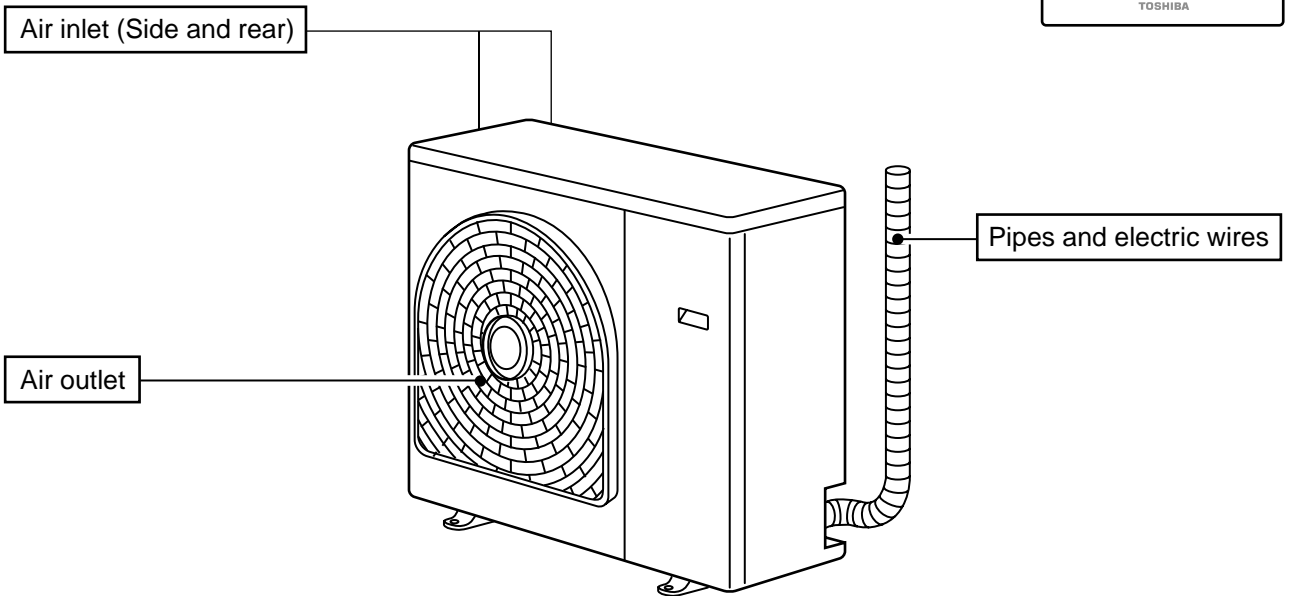
**Indoor unit**

**NOTE :**

Parts marked with **XXX** indicate the locally procured parts.



**Outdoor unit**



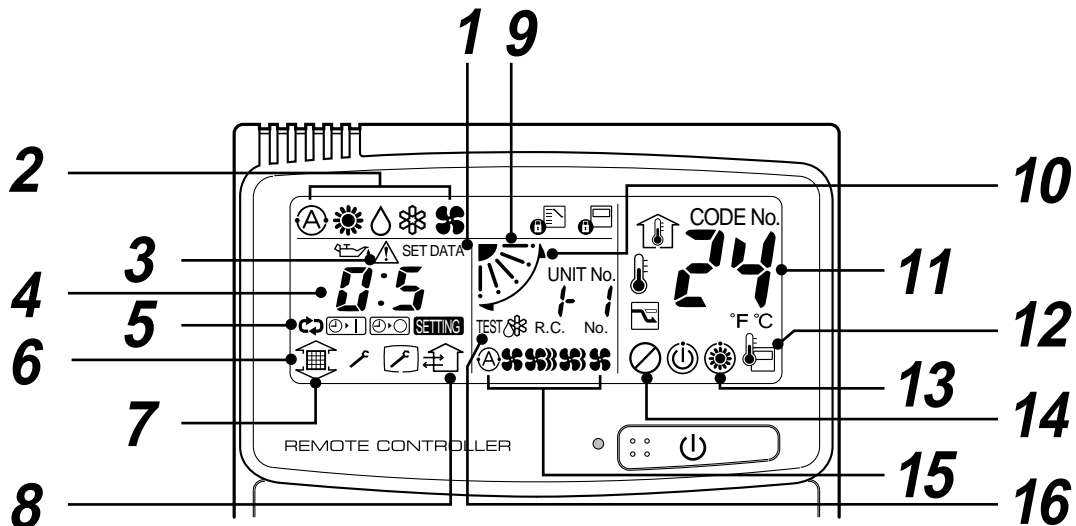
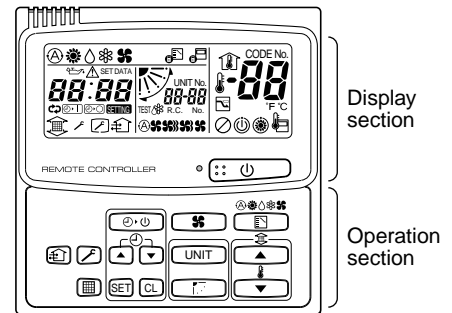
## PARTS NAME OF REMOTE CONTROLLER

### Display section

All display items are shown in right figure for the explanation.

Only selected contents are displayed in actual operation.

- When turning on the leakage breaker at the first time, [SET DATA] flashes on the display part of the remote controller. While this display is flashing, the model is being automatically confirmed. Accordingly, wait for a while after [SET DATA] display has disappeared, and then use the remote controller.



#### 1 SET DATA display

Displayed during setup a timer.

#### 2 Operation mode display

The selected operation mode is displayed.

#### 3 CHECK display

Displayed while the protective device works or a trouble occurs.

#### 4 Timer time display

Set time by the timer is displayed.  
(When a trouble occurs, the check code is displayed.)

#### 5 Timer SETIN setup display

When pushing the Timer SET button, the display of the timer is selected in order of [OFF] [ON] → [OFF] repeat OFF timer → [ON]  
[ON] → No display.

#### 6 Filter display

If "FILTER" is displayed, clean the air filter.

#### 7 UP/DOWN grille display

#### 8 Ventilator operation display

#### 9 Flap position display

#### 10 SWING display

Displayed during up/down movement of the flap.

#### 11 Set up temperature display

The selected set up temp. is displayed.

#### 12 Remote controller sensor display

Displayed while the sensor of the remote controller is working.

#### 13 PRE-HEAT display

Displayed when the heating operation starts or defrost operation is carried out.





While this indication is displayed, the indoor fan stops or the mode changes in LOW.

#### 14 No function display

Displayed if there is no function even if the button is pushed.

#### 15 Fan mode display

The selected fan mode is displayed.

(AUTO)   
(HIGH)   
(MED.)   
(LOW) 

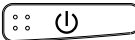
#### 16 TEST run display

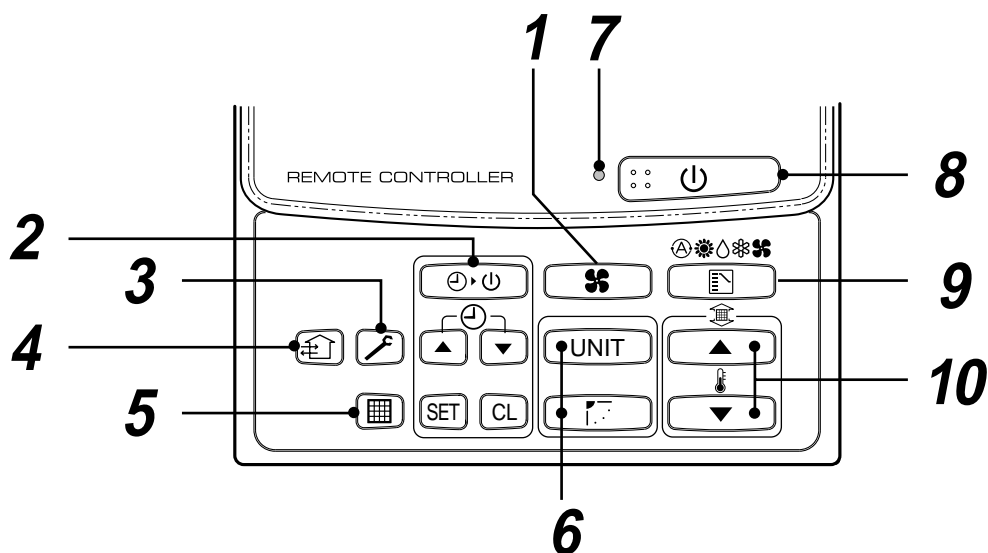
Displayed during a test run.



## Operation section

Push each button to select a desired operation.

- The details of the operation needs to be set up once, the same states are used by pushing  button.



### 1 Fan mode button

Selects a fan mode.

### 2 Timer set button

TIMER SET button is used when the timer is set up.

### 3 Check button

CHECK button is used for check operation. During normal operation, do not use this button.

### 4 Fan button

FAN button is used when a fan which is sold on the market or etc. is connected.

- If “No function” is displayed on the remote controller when pushing the FAN button, a fan is not connected.

### 5 Filter reset button

Resets (Erases) “FILTER ” display.

### 6 UNIT and AUTO flap button

No function

### 7 Operation lamp

Lamp is lit during the operation. Lamp is off when stopped.

It flashes when operating a protection device or abnormal occurred.

### 8 button

When the button is pushed, operation starts, and it stops by pushing the button again.

When the operation stops, the operation lamp and all displays disappear.

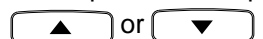
### 9 Operation select button

Selects operation mode.

### 10 Set up temperature button

Adjusts required room temperature.

Set required set temperature by pushing



### FILTER UP/DOWN button

(No function display)

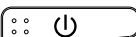
### OPTION :

#### Remote controller sensor

Usually the TEMP. sensor of the indoor unit measures a temperature. A temperature around the remote controller can also be measured.

For details, contact the dealer from which you have purchased the air conditioner.

## CORRECT USAGE


When you use the air conditioner for the first time or when you change SET DATA value, follow the procedure below. From the next time, the operation will start as set state by pushing the  button.

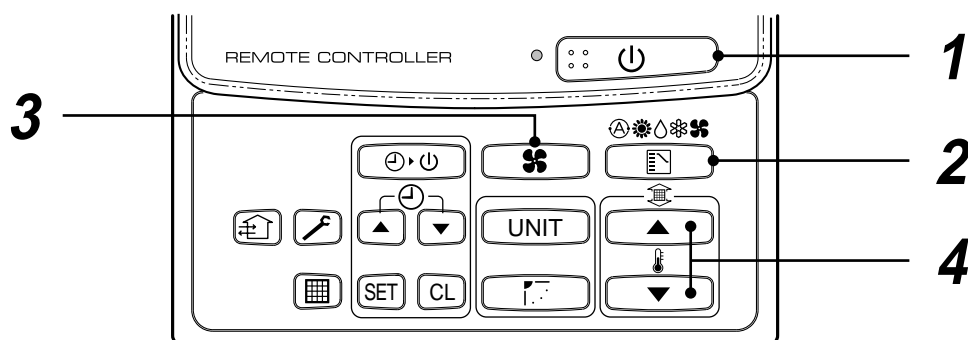
### Preparation

#### Turn on the main power switch and/or the leakage breaker.

- When the power supply is turned on, display section is displayed on the remote controller.
- \* After the power supply is turned on, the remote controller does not accept an operation for approx. 1 minute, but it is not a failure.

### REQUIREMENT

- While using the air conditioner, operate it only with  button without turning off the main power switch and the leakage breaker.
- When starting the operation after stop for a long time, turn on the main power switch for 12 hours or more before start. (This is required to turn on the compressor case heater for warming in order to prevent overload on the compressor when activating the outdoor unit.)

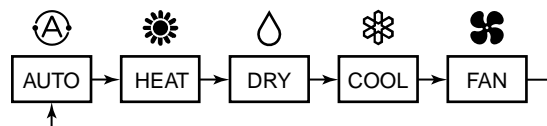




#### 1 Push button.

The operation lamp goes on, and the operation starts.

#### 2 Select an operation mode with the “MODE” button.

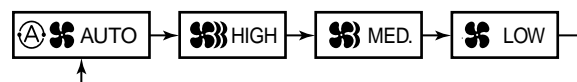
One push of the button, in each time the display changes in the order shown on the right.









- In HEAT  mode, if the room temperature reaches to the set temperature, the outdoor unit stops and the air flow becomes LOW and the air volume decreases.
- In the defrost mode, the fan stops so that cool air is not discharged and PRE-DEF  is displayed.

#### 3 Select air volume with “FAN ” button.

One push of the button, in each time the display changes in the order shown on the right.



- When air volume is “AUTO ”, air volume differs according to the room temperature.
- In DRY  mode, “AUTO ” is displayed and the air volume is LOW.
- In heating operation, if the room temperature is not heated sufficiently with fan mode “LOW ” operation, select “MED. ” or “HIGH ” operation.


#### 4 Determine the set up temperature by pushing the “TEMP. ” or “TEMP. ” button.

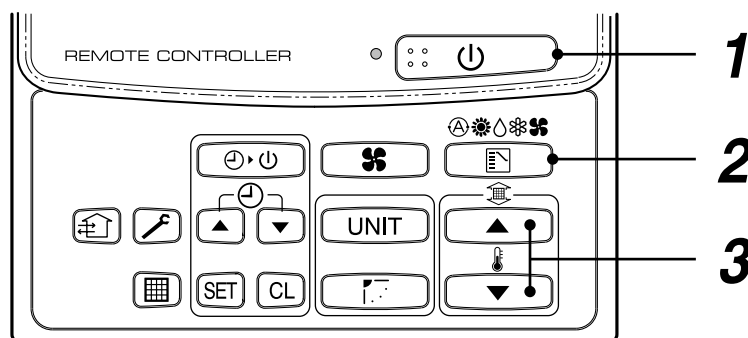
### Stop

#### Push button.

The operation lamp goes off, and the operation stops.

## AUTOMATIC OPERATION (Auto Changeover)

When you set the air conditioner in  mode or switch over from AUTO operation, it will automatically select either cooling, heating, or fan only operation depending on the indoor room temperature.



### Start

#### 1 button



Push this button to start the air conditioner.

#### 2 Mode select button (MODE)

Select Auto.

#### 3 Temperature button

Set the desired temperature.

- In case of cooling, start the operation after approx. 1 minute.
- In case of heating, starts the operation after approximately 3 to 5 minutes.
- When you select the Auto mode, it is unnecessary to set the fan speed. The fan speed display will show  and fan speed will be automatically controlled.
- After heating operation stops, FAN operation may continue for approx. 30 seconds.
- When the room temperature reaches the set temperature and the outdoor unit stops, the LOW wind is discharged and the air volume decreases excessively. During defrost operation, the fan stops so that cool air is not discharged and  is displayed.
- If the Auto mode is uncomfortable, you can select the desired conditions manually.

### NOTE

#### When restarting the operation after stop

- When restarting the operation immediately after stop, the air conditioner does not operate for approx. 3 minutes to protect a compressor.

### Stop

#### Push button.

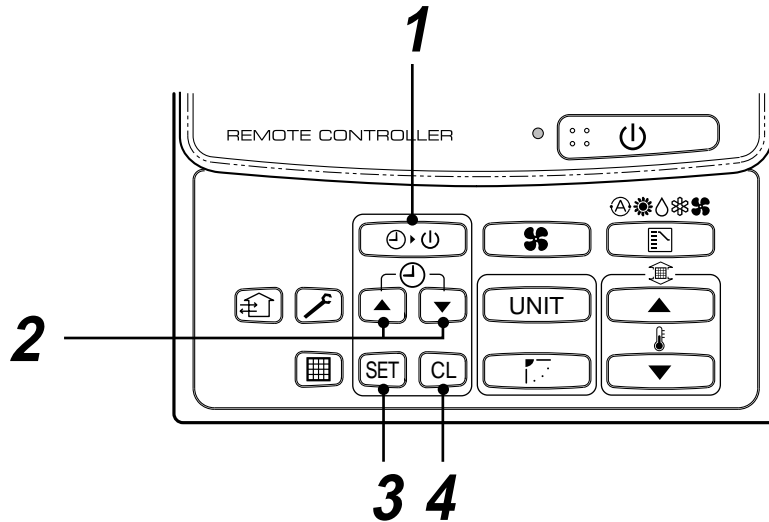
Push this button again to stop the air conditioner.

## TIMER OPERATION

A type of timer operation can be selected from the following three types.

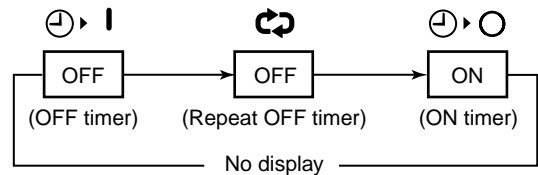
- OFF timer : The operation stops after the set time has passed.
- Repeat OFF timer : Every time, the operation stops after the set time has passed.
- ON timer : The operation starts after the set time has passed.

### Timer operation



#### 1 Push TIMER SET button.

- The timer display (type) changes every push of the button.
- SET TIME and , , display flashes.



#### 2 Push to select "SET TIME".

- For every push of button, the set time increases in the unit of 0.5 hr (30 minutes). The maximum set time is 72.0 hr.
- For every push of button, the set time decreases in the unit of 0.5 hr (30 minutes). The minimum set time is 0.5 hr.

#### 3 Push SET button.

- SET TIME display disappears and timer time display goes on.
- (When ON timer is activated, timer time are displayed, ON timer and SETTING other displays are disappear.)

### Clear of timer operation

#### 4 Push CL button.

- TIMER display disappears.

### NOTICE

- Once set "Repeat OFF timer" resumes. So start again, stop by same timer. For cancel timer, push button.

## HINTS FOR ECONOMICAL OPERATION

### Maintain room temperature at comfortable level

#### Clean air filters

Airflow and performance are reduced if the air filters become blocked.

#### Do not open doors and windows more often than necessary

To keep cool or warm air in the room, do not open doors and windows more often than necessary.

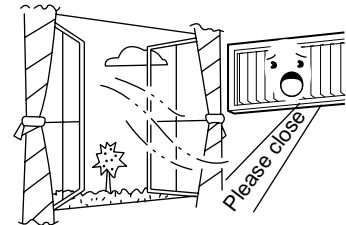
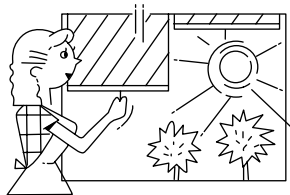
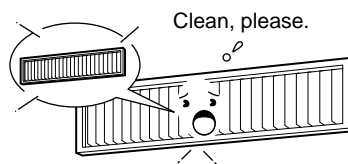
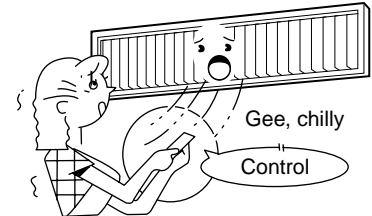
#### Window curtains

In cooling, close the curtains to avoid direct sunlight.

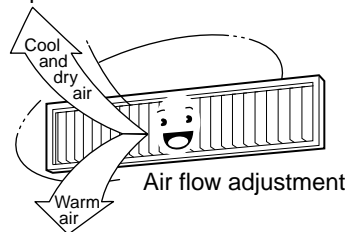
In heating, close the curtains to keep the heat in.

#### Get uniform circulation of room air

Adjust the air flow direction for the even circulation of room air.



Blows upward



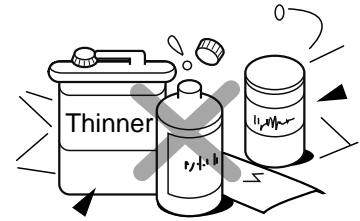
Blows downward

## MAINTENANCE

### Cleaning of remote controller

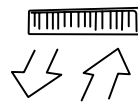
#### CAUTION

- Use a dry cloth to wipe the remote controller.
- A cloth dampened with cold water may be used on the indoor unit if it is very dirty.
- Never use a damp cloth on the remote controller.
- Do not use a chemically-treated duster for wiping or leave such materials on the unit for long. It may damage or fade the surface of the unit.
- Do not use benzine, thinner, polishing powder, or similar solvents for cleaning. These may cause the plastic surface to crack or deform.



### If you do not plan to use the unit for more than 1 month

- (1) Operate the fan for 3 to 4 hours to dry inside the unit  
Operate "FAN ONLY" mode with set temperature 30°C.
- (2) Stop the air conditioner and turn off the main power switch or the circuit breaker.



FAN ONLY operation

### Checks before operation

- (1) Check that the air filters are installed.
- (2) Check that the air outlet or inlet is not blocked.
- (3) Turn on the main power switch or the circuit breaker for the main power supply to the air conditioner.

#### WARNING

Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it. Do not attempt it yourself.

#### NOTE

For Air conditioning system which is operated regularly, cleaning and maintenance of the indoor/outdoor units are strongly recommended.

As a general rule, if an indoor unit is operated for about 8 hours daily, the indoor/outdoor units will need to be cleaned at least once every 3-MONTH. This cleaning and maintenance shall be carried out by a qualified person.

Failure to clean the indoor/outdoor units regularly will result in poor performance, icing, water leaking and even compressor failure.

## AIR CONDITIONER OPERATIONS AND PERFORMANCE

### 3 minutes protection function

3-minutes protection function prevents the air conditioner from starting for initial 3 minutes after the main power switch/circuit breaker is turned on for re-starting the air conditioner.

### Power failure

Power failure during operation will stop the unit completely.

- To restart the operation, push the START/STOP button on the remote controller.
- Lightning or a wireless car telephone operating nearby may cause the unit to malfunction. Turn off the main power switch or circuit breaker and then turn them on again. Push the START/STOP button on the remote controller to restart.

### Heating characteristics

#### Preheating operation

The air conditioner will not deliver warm air immediately after it is turned on. Warm air will start to flow out after approximately 5 minutes when the indoor heat exchanger warmed up.

#### Warm air control (In heating operation)

When the room temperature reaches the set temperature, the fan speed is automatically reduced to prevent to blow cold draft. At this time, the outdoor unit will stop.

### Defrosting operation

If the outdoor unit is frosted during the heating operation, defrosting starts automatically (for approximately 2 to 10 minutes) to maintain the heating capacity.

- The fans in both indoor and outdoor units will stop during the defrosting operation.
- During the defrosting operation, the defrosted water will be drained from the bottom plate of the outdoor unit.

### Heating capacity

In the heating operation, the heat is absorbed from the outside and brought into the room. This way of heating is called heat pump system. When the outside temperature is too low, it is recommended to use another heating apparatus in combination with the air conditioner.

### Attention to snowfall and freeze on the outdoor unit

- In snowy areas, the air inlet and air outlet of the outdoor unit are often covered with snow or frozen up. If snow or freeze on the outdoor unit is left as it is, it may cause machine failure or poor warming.
- In cold areas, pay attention to the drain hose so that it perfectly drains water without water remaining inside for freeze prevention. If water freezes in the drain hose or inside the outdoor unit, it may cause machine failure or poor warming.

### Air conditioner operating conditions

For proper performance, operate the air conditioner under the following temperature conditions:

Cooling operation	Outdoor temperature : -5°C to 43°C (RAV-SM**0AT-E) -15°C to 43°C (RAV-SP***AT-E, RAV-SM**1AT-E)
	Room temperature : 21°C to 32°C (Dry valve temp.), 15°C to 24°C (Wet valve temp.)
	<b>CAUTION</b> Room relative humidity – less than 80 %. If the air conditioner operates in excess of this figure, the surface of the air conditioner may cause dewing.
Dry operation	Outdoor temperature : 15°C to 43°C (Maximum suction air temp. 46°C)
	Room temperature : 17°C to 32°C
Heating operation	Outdoor temperature : -15°C to 15°C (Wet valve temp.)
	Room temperature : 15°C to 28°C (Dry valve temp.)

If air conditioner is used outside of the above conditions, safety protection may work.

## RE-INSTALLATION

### DANGER

Ask the dealer or an installation professional to re-install the air conditioner to a new place or move it to another place and to observe the following items.

If the air conditioner is inappropriately installed by yourself, it may cause electric shock or fire.

### Do not install the air conditioner in the following places

- Do not install the air conditioner in any place within 1 m from a TV, stereo, or radio set. If the unit is installed in such place, noise transmitted from the air conditioner affects the operation of these appliances.
- Do not install the air conditioner near a high frequency appliance (sewing machine or massager for business use, etc.), otherwise the air conditioner may malfunction.
- Do not install the air conditioner in a humid or oily place, or in a place where steam, soot, or corrosive gas is generated.
- Do not install the air conditioner in a salty place such as seaside area.
- Do not install the air conditioner in a place where a great deal of machine oil is used.
- Do not install the air conditioner in a place where it is usually exposed to strong wind such as in seaside area or on the roof or upper floor of a building.
- Do not install the air conditioner in a place where sulfurous gas generated such as in a spa.
- Do not install the air conditioner in a vessel or mobile crane.

### Be careful with noise or vibrations

- Do not install the air conditioner in a place where noise by outdoor unit or hot air from its air outlet annoys your neighbors.
- Install the air conditioner on a solid and stable foundation so that it prevents transmission of resonating, operation noise and vibration.
- If one indoor unit is operating, some sound may be audible from other indoor units that are not operating.



## TROUBLES AND CAUSES

### CAUTION

If any of the following conditions occur, turn off the main power supply switch and immediately contact the dealer :

- The operation lamps flash at short intervals (5 Hz) even though you have tried turning off the power supply and turning on again after 2 or 3 minutes.
- Switch operation does not work properly.
- The main power fuse often blows out, or the circuit breaker is often activated.
- A foreign matter or water fall inside the air conditioner.
- Any other unusual conditions are observed.

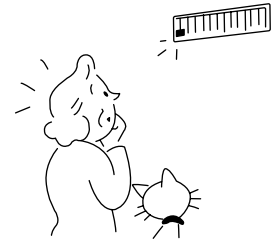


**Before you ask for servicing or repairs, check the following points.**

Recheck

**Inoperative**

- The main power switch is turned off.
- The circuit breaker is activated to cut off power supply.
- The main power fuse has blown out.
- Stoppage of electric current.



**Does not cool well or heat well**

- The air inlet and/or outlet of the outdoor unit is blocked.
- Doors or windows are opened.
- The fan speed is set to low.
- The air conditioner is set in the DRY mode.
- The set temperature is too high. (In cooling operation)
- The set temperature is too low. (In heating operation)



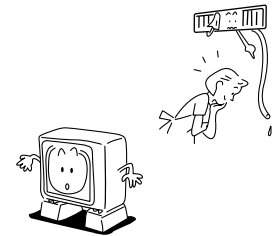
These are not failures.

**Indoor unit or outdoor unit makes a strange noise.**

- When the temperature suddenly changes, the indoor or outdoor unit occasionally makes a strange noise because of changing of refrigerant flow or expansion work.

**The room air is smelly or a bad odor comes from the air conditioner.**

- Smells impregnated in the walls, carpets, furniture, clothing, or furs, come out from the air conditioner.



**Outdoor unit is frosted in heating operation.**

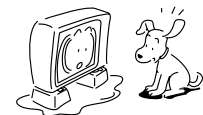
**Water drains from outdoor unit.**

- The outdoor unit is sometimes frosted in heating operation.  
In that case, the unit automatically performs defrosting (for 2 to 10 minutes) for increasing the heating efficiency.
- In defrosting operation, both the indoor and outdoor units stop air flow.
- Hiss sound is heard when flow of the refrigerant is changed for defrosting.
- Resultant water of automatic defrosting in heating operation drains from outdoor unit.



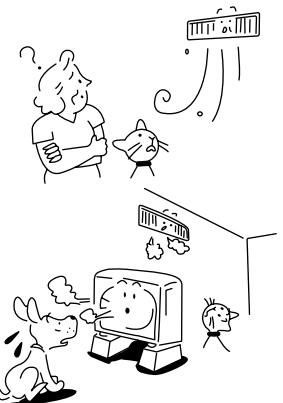
**Air flow changes without FAN button set to AUTO mode.**

- When the temperature of blown air drops in heating operation, the air conditioner automatically changes or stops air flow from the indoor unit not to make persons in the room feel chilly.
- Air flow of the indoor unit is occasionally changed in the cooling operation.





**A white mist of chilled air or water is generated from the outdoor unit.**

- The indoor unit in cooling operation or the outdoor unit in defrosting operation occasionally cause steams.



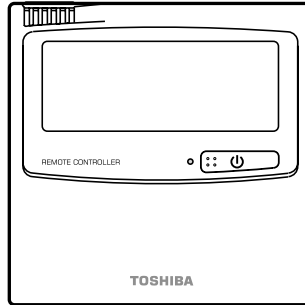
## TROUBLES AND CAUSES (Concerning Remote Controller)

Before you ask for servicing or repairs, check the following points:

Setting Change is Impossible		
Symptoms	Causes	Reason and Disposal
The fan speed can not be changed.	<ul style="list-style-type: none"> <li>Check whether the MODE indicated on the display is "AUTO".</li> </ul> <p style="text-align: center;"><b>AUTO</b> </p>	When the automatic mode is selected, the air conditioner automatically selects the fan speed.
	<ul style="list-style-type: none"> <li>Check whether the MODE indicated on the display is "DRY".</li> </ul> <p style="text-align: center;"><b>(DRY)</b> </p>	When dry operation is selected, the air conditioner automatically selects the fan speed.

## ACCESSORIES (SOLD SEPARATELY)

### Remote controller



## PRECAUTIONS FOR SAFETY

### WARNING

#### WARNINGS ABOUT INSTALLATION

- Make sure to ask the qualified installation professional in electric work to install the air conditioner.  
If the air conditioner is inappropriately installed by yourself, it may cause water leak, electric shock, fire, and so on.
- Be sure to provide grounding.  
Do not connect ground wires to gas pipes, water pipes, lightning rods or ground wires for telephone cables.

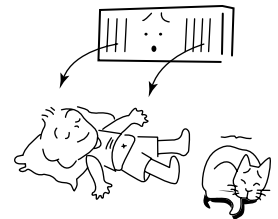


### CAUTION

#### TO DISCONNECT THE APPLIANCE FROM THE MAINS SUPPLY

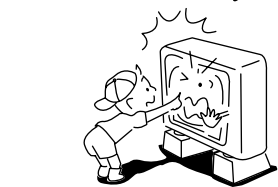
This appliance must be connected to the mains by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type ) must be used for the power supply line of this conditioner.**



#### WARNINGS ABOUT OPERATION

- Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it. Do not attempt it yourself. The cleaning diagram for the air filter is there for the service person, and not for the customer.
- Avoid cooling the room too strong or exposing the human body to cool breeze for a long time as it is bad for the health.
- When you notice something abnormal with the air conditioner (smells like something scorching, poor cooling, etc.), immediately turn off the main switch, the circuit breaker, from the mains to stop the air conditioner, and contact the dealer. If the air conditioner is continuously operated with something abnormal, it may cause machine failure, electric shock, fire, and so on.



#### WARNINGS ABOUT MOVEMENT AND REPAIR

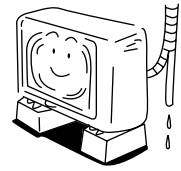
- Do not move or repair any unit by yourself.  
Since there is high voltage inside the unit, you may get electric shock when removing the cover and main unit.
- Whenever the air conditioner needs repair, make sure to ask the dealer to do it. If it is repaired imperfectly, it may cause electric shock or fire.
- When moving the air conditioner for re-installing at another place, ask the dealer to do it. If it is imperfectly installed, it may cause electric shock or fire.



**CAUTION**

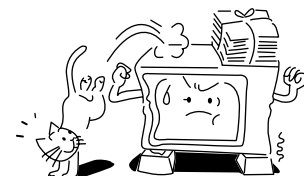
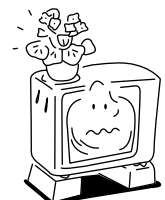
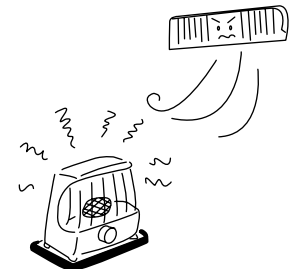
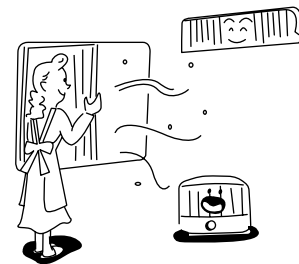
**CAUTIONS ABOUT INSTALLATION**

- Be sure to confirm the following cautions.
- Certainly lay the drain hose for perfect draining. Bad drainage may cause flooding in the house and getting furniture wet.
- Make sure to connect the air conditioner to an exclusive power supply of the rated voltage, otherwise the unit may break down or cause a fire.
- Do not install the unit in a place where inflammable gas may leak. If inflammable gas accumulates around the unit, it may cause a fire.



**CAUTIONS ABOUT OPERATION**

- Carefully read this manual before starting the air conditioner. There are many important things to keep in mind for daily operation.
- Do not use this air conditioner for special purposes such as preserving food, precision instruments, art objects, breeding animals, growing potted plants, etc.
- Avoid exposing potted plants and animals to the wind of the air conditioner, since it badly affects the health and growth of them.
- When the air conditioner is operated with a combustion appliance in the same place, be careful of ventilation to let fresh air enter the room. Poor ventilation causes oxygen shortage.
- Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.
- When the air conditioner is used in a closed room, be careful of sufficient ventilation of the room. Poor ventilation causes oxygen shortage.
- Do not touch any switches with wet finger, otherwise you may get an electric shock.
- If the air conditioner won't be used for a considerably long time, turn off the main switch or the circuit breaker, for safety.
- Check the concrete blocks, etc. of the base of the outdoor unit occasionally. If the base is left damaged or deteriorated, the unit may topple over and inflict an injury to a person as the worst case.
- Do not put anything on the outdoor unit nor step onto it. If you do so, it may not only topple over the unit but also injure yourself.
- To make the air conditioner operate in its original performance, operate it within the range of the operating temperature specified in the instructions. Otherwise it may cause a malfunction, or water leak from the unit.
- Prevent any liquid from falling into the remote controller. Do not spill juice, water or any kind of liquid.

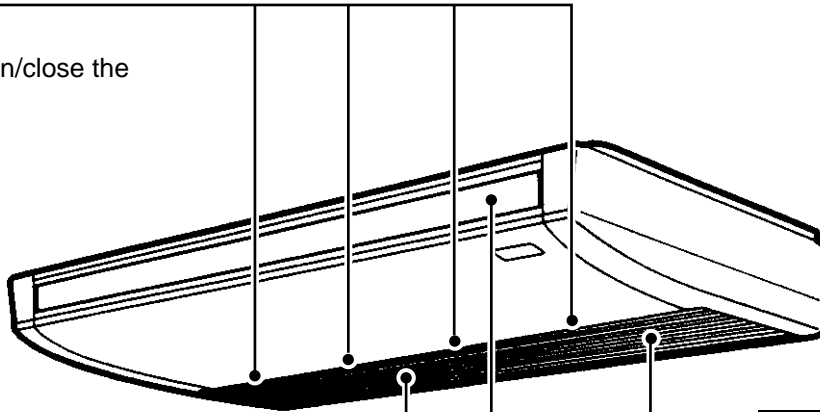


## PARTS NAME

### Indoor unit

#### Button

Button to open/close the suction port



#### Suction air port

The air in the room is sucked in from this port.

#### Air filter

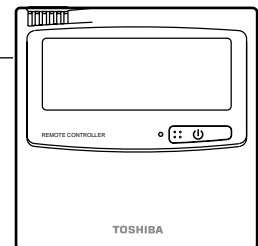
Removes dust or trash.  
(Provided on the suction port.)

#### Discharge flap of discharge port

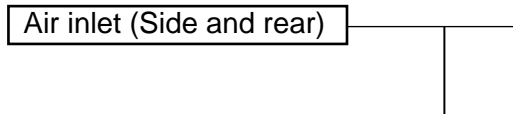
Change the direction of the air to be discharged according to cool/heat mode.

### Outdoor unit

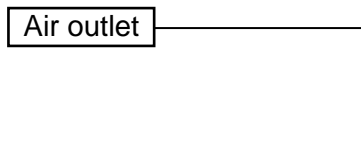
#### Remote controller



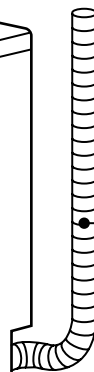
#### Air inlet (Side and rear)



#### Air outlet



#### Pipes and electric wires



\* The image of outdoor unit in the figure is in case Model RAV-SM800AT-E.

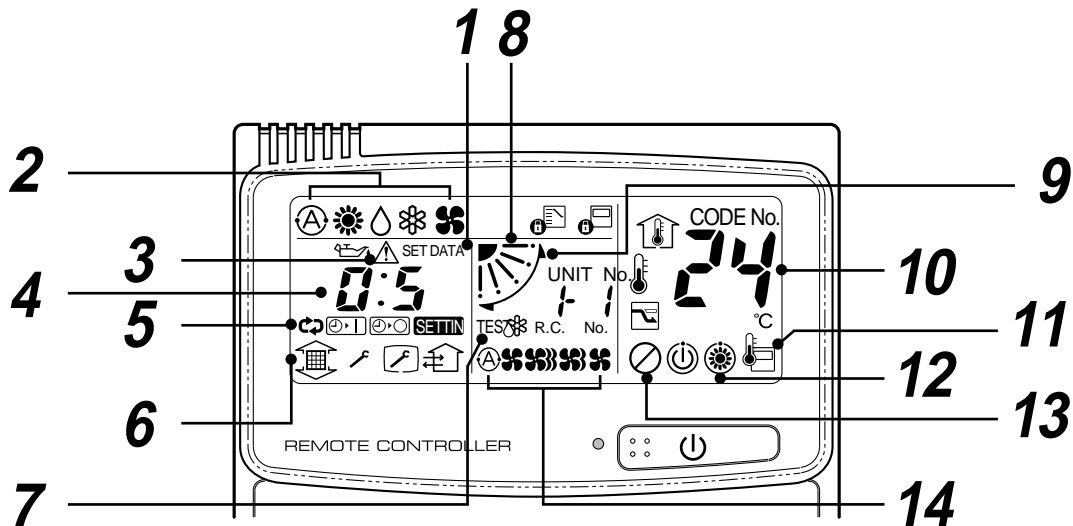
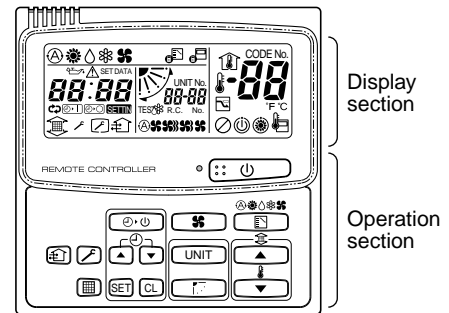
## PARTS NAME OF REMOTE CONTROLLER

### Display section

In the display example, all indicators are displayed for the explanation.

In reality only, the selected contents are indicated.

- When turning on the leak breaker at the first time, [SET DATA] flashes on the display part of the remote controller. While this display is flashing, the model is being automatically confirmed. Accordingly, wait for a while after [SET DATA] display has disappeared, and then use the remote controller.



#### 1 SET DATA display

Displayed during setup of the timer.

#### 2 Operation mode select display

The selected operation mode is displayed.

#### 3 CHECK display

Displayed while the protective device works or a trouble occurs.

#### 4 Timer time display

Time of the timer is displayed.  
(When a trouble occurs, the check code is displayed.)

#### 5 Timer SETIN setup display

When pushing the Timer SETIN button, the display of the timer is selected in order of [OFF]

☺ → [OFF] repeat OFF timer → [ON]

☺ → No display.

#### 6 Filter display

If "FILTER  is displayed, clean the air filter.

#### 7 TEST run display

Displayed during a test run.

#### 8 Flap position display

Displays flap position.

#### 9 SWING display

Displayed during up/down movement of the flap.

#### 10 Set up temperature display

The selected set up temp. is displayed.

#### 11 Remote controller sensor display

Displayed while the sensor of the remote controller is used.

#### 12 PRE-HEAT display





Displayed when the heating operation starts or defrost operation is carried out. While this indication is displayed, the indoor fan stops or the mode enters in LOW.

#### 13 No function display

Displayed if there is no function even if the button is pushed.

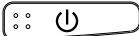
#### 14 Air volume select display

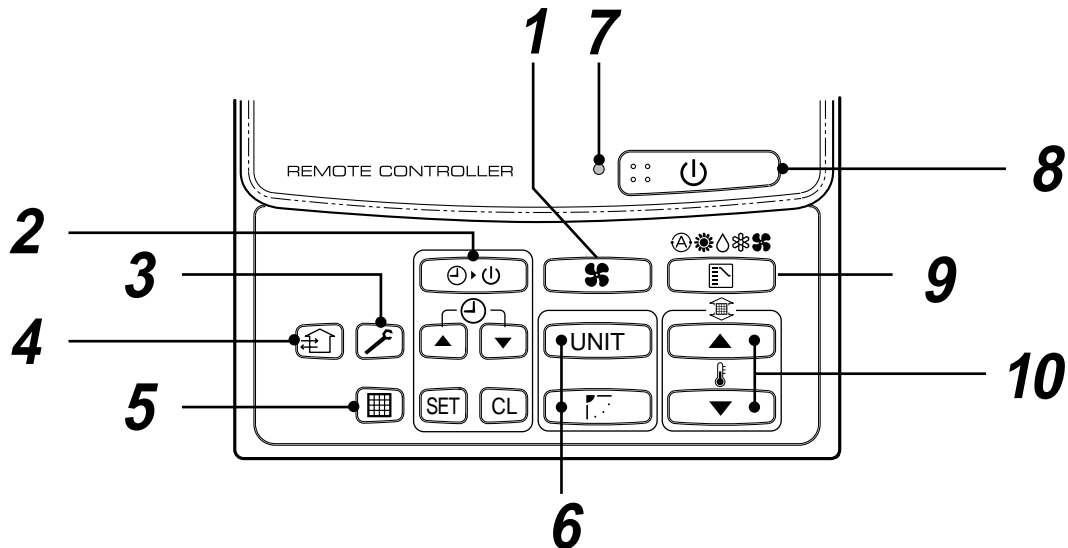
The selected air volume mode is displayed.

(AUTO)   
 (HIGH)   
 (MED.)   
 (LOW) 

## Operation section

Push each button to select a desired operation.

- The details of the operation needs to be set up once, afterward, the air conditioner can be used by pushing  button only.



### 1 Air volume select button

Selects the desired air volume mode.

### 2 Timer set button

TIMER SET button is used when the timer is set up.

### 3 Check button

The CHECK button is used for the check operation. During normal operation, do not use this button.

### 4 Fan button


FAN button is used when a fan which is sold on the market or etc. is connected.

- If “No function” is displayed on the remote controller when pushing the FAN button, a fan is not connected.

### 5 Filter reset button

Resets (Erases) “FILTER ” display.

### 6 UNIT and AUTO flap button

 (No function)



### 7 Operation lamp

Lamp is lit during the operation. Lamp is off when stopped.

Although it flashes when operating the protection device or abnormal time.

### 8 button

When the button is pushed, the operation starts, and it stops by pushing the button again.

When the operation has stopped, the operation lamp and all the displays disappear.

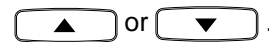
### 9 Operation select button

Selects desired operation mode.

### 10 Set up temperature button

Adjusts the room temperature.

Set the desired set temperature by pushing




### OPTION :

#### Remote controller sensor

Usually the TEMP. sensor of the indoor unit senses the temperature. The temperature on the surrounding of the remote controller can also be sensed. For details, contact the dealer from which you have purchased the air conditioner.

## CORRECT USAGE


When you use the air conditioner for the first time or when you change the SET DATA value, follow the procedure below. From the next time, the operation displayed on the remote controller will start by pushing the  button only.

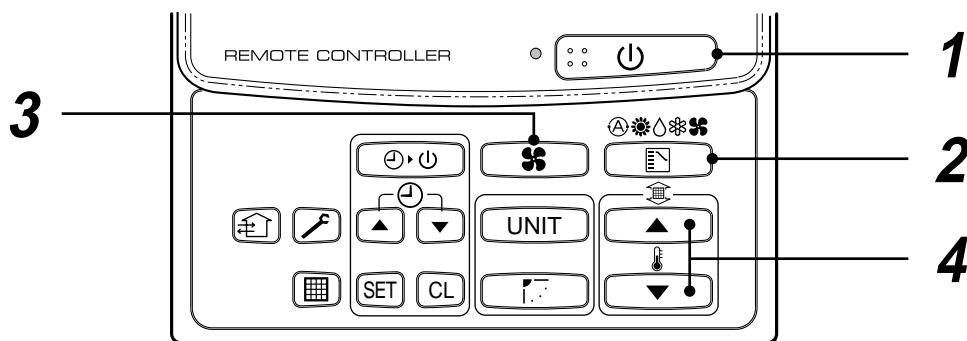
### Preparation

**Turn on the main power switch and/or the leakage breaker.**

- When the power supply is turned on, a partition line is displayed on the display part of the remote controller.
- \* After the power supply is turned on, the remote controller does not accept an operation for approx. 1 minute, but it is not a failure.

### REQUIREMENT

- While using the air conditioner, operate it only with  button without turning off the main power switch and the leak breaker.

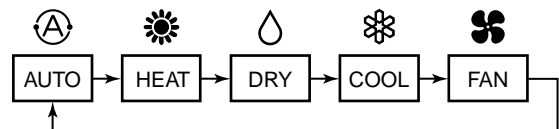




#### 1 Push button.

The operation lamp goes on, and the operation starts.

#### 2 Select an operation mode with the “MODE” button.

One push of the button, and the display changes in the order shown on the right.









- In HEAT  mode, if the room temperature reaches to the set temperature, the outdoor unit stops and the air flow becomes LOW and the air volume decreases.
- In the defrost mode, the fan stops so that cool air is not discharged and PRE-DEF  is displayed.

#### 3 Select air volume with “FAN ” button.

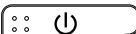
One push of the button, and the display changes in the order shown on the right.



- When air volume is “AUTO ”, air volume differs according to the room temperature.
- In DRY  mode, “AUTO ” is displayed and the air volume is LOW.
- In heating operation, if the room temperature is not heated sufficiently with VOLUME “LOW ” operation, select “MED. ” or “HIGH ” operation.

#### 4 Determine the set up temperature by pushing the “TEMP. ” or “TEMP. ” button.


### Stop

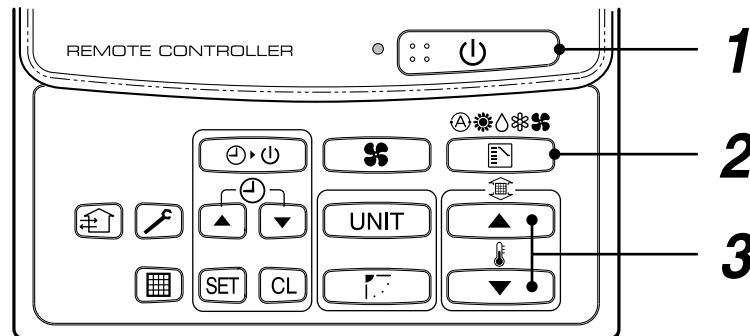
Push  button.

The operation lamp goes off, and the operation stops.



## AUTOMATIC OPERATION (Auto Changeover)

When you set the air conditioner in  mode or switch over from AUTO operation because of some settings change, it will automatically select either cooling, heating, or fan only operation depending on the indoor temperature.



### Start

#### 1 button

Push this button to start the air conditioner.

#### 2 Mode select button (MODE)

Select Auto.

#### 3 Temperature button

Set the desired temperature.

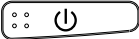
- In case of cooling, start the operation after approx. 1 minute.
- In case of heating, the operation mode is selected in accordance with the room temperature and operation starts after approximately 3 to 5 minutes.
- When you select the Auto mode, it is unnecessary to set the fan speed. The FAN speed display will show AUTO and the fan speed will be automatically controlled.
- After the heating operation has stopped, FAN operation may continue for approx. 30 seconds.
- When the room temperature reaches the set temperature and the outdoor unit stops, the super low wind is discharged and the air volume decreases excessively. During defrost operation, the fan stops so that cool air is not discharged and "HEAT READY" is displayed.
- If the Auto mode is uncomfortable, you can select the desired conditions manually.

### NOTE

#### When restarting the operation after stop


- When restarting the operation immediately after stop, the air conditioner does not operate for approx. 3 minutes to protect the machine.

### Stop

Push  button.

Push this button again to stop the air conditioner.

## ADJUSTMENT OF WIND DIRECTION

- When the air conditioner stops, the flap (adjustment plate of up/down wind direction) directs downward automatically.
- When the heating operation is in READY states, the flap (adjustment plate of up/down wind direction) directs upward. The swinging starts after HEAT READY status cleared, SWING  is displayed on the remote controller even if the heating operation is in READY status.

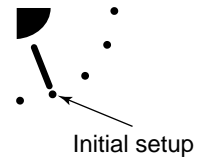
### How to set up the wind direction

- 1 Push  during operation.

The wind direction changes for every push of the button.

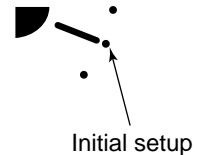
#### In HEAT operation

Direct the flap (adjustment plate of up/down wind direction) downward. If directing at upward, hot air may not come to the foot.






#### In COOL/DRY operation

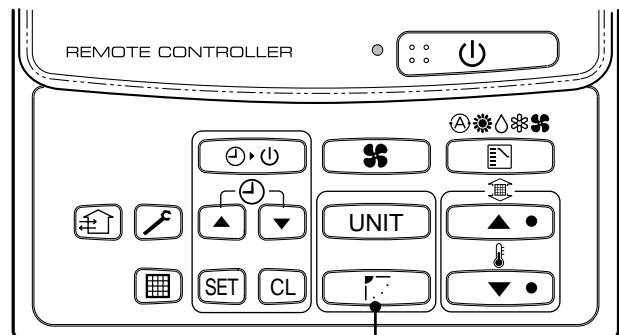
Direct the flap (adjustment plate of up/down wind direction) upward. If directing it downward, the dew may form on the surface of the air discharge port and may drop down.




### How to start swinging

- 1 Push , set the flap (adjustment plate of up/down wind direction) direction to the lowest position, and then push  again.

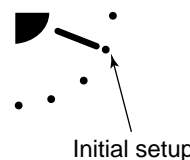
SWING  is displayed and the up/down wind direction is automatically selected.



### How to stop swinging

- 1 Push SWING/WIND again while the flap is swinging.
  - The flap stops at a position when you push. After then, if pushing , the wind direction descends from the highest position.
  - In COOL/DRY operation, the flap does not stop as it directs downward. If stopping the flap as it directs downward during swing operation, it stops after moving to the 3<sup>rd</sup> position from the highest position.

#### In FAN operation



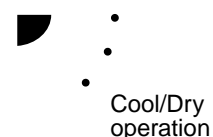
#### In all modes



#### Display when stopping the swing



Fan/Heat operation



Cool/Dry operation

## TIMER OPERATION

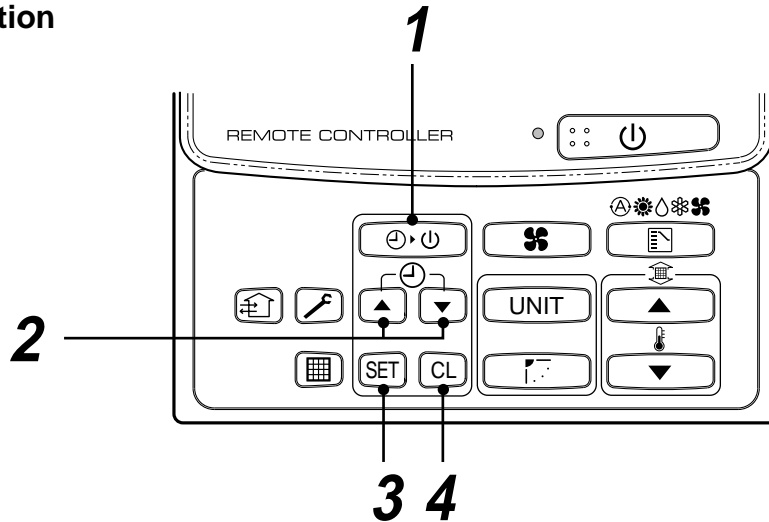
A type of timer operation can be selected from the following three types.

**OFF timer** : The operation stops when the time of timer has reached the set time.


**Repeat OFF timer** : Every time, the operation stops after the set time has passed.

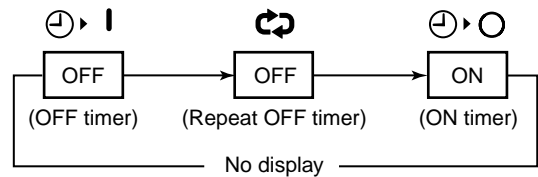
**ON timer** : The operation starts when the time of timer has reached the set time.

### Timer operation




#### 1 Push **TIMER SET** button.


- The timer display (type) changes for every push of the button.
- SET DATA and  display flashes.



#### 2 Push to select “SET TIME”.

For every push of  button, the set time increases in the unit of 0.5 hr (30 minutes).

The maximum set time is 72.0 hr.

For every push of  button, the set time decreases in the unit of 0.5 hr (30 minutes).

The minimum set time is 0.5 hr.

#### 3 Push **SET** button.

- SET DATA display disappears and  display goes on.


(When ON timer is activated, time is displayed, and after time of the timer has been up, displays other than ON disappear.)

### Cancel of timer operation

#### 4 Push **CL** button.

- TIMER display disappears.

### NOTICE

- When the operation stops after the timer reached the preset time, the Repeat OFF timer resumes the operation by pushing  button and stops the operation after the time of the timer has reached the set time.

## HINTS FOR ECONOMICAL OPERATION

### Maintain room temperature at comfortable level

#### Clean air filters

The clogged air filter impairs the performance of the air conditioner.

#### Never open doors and windows more often than necessary

To keep cool or warm air in the room, never open doors and windows more often than necessary.

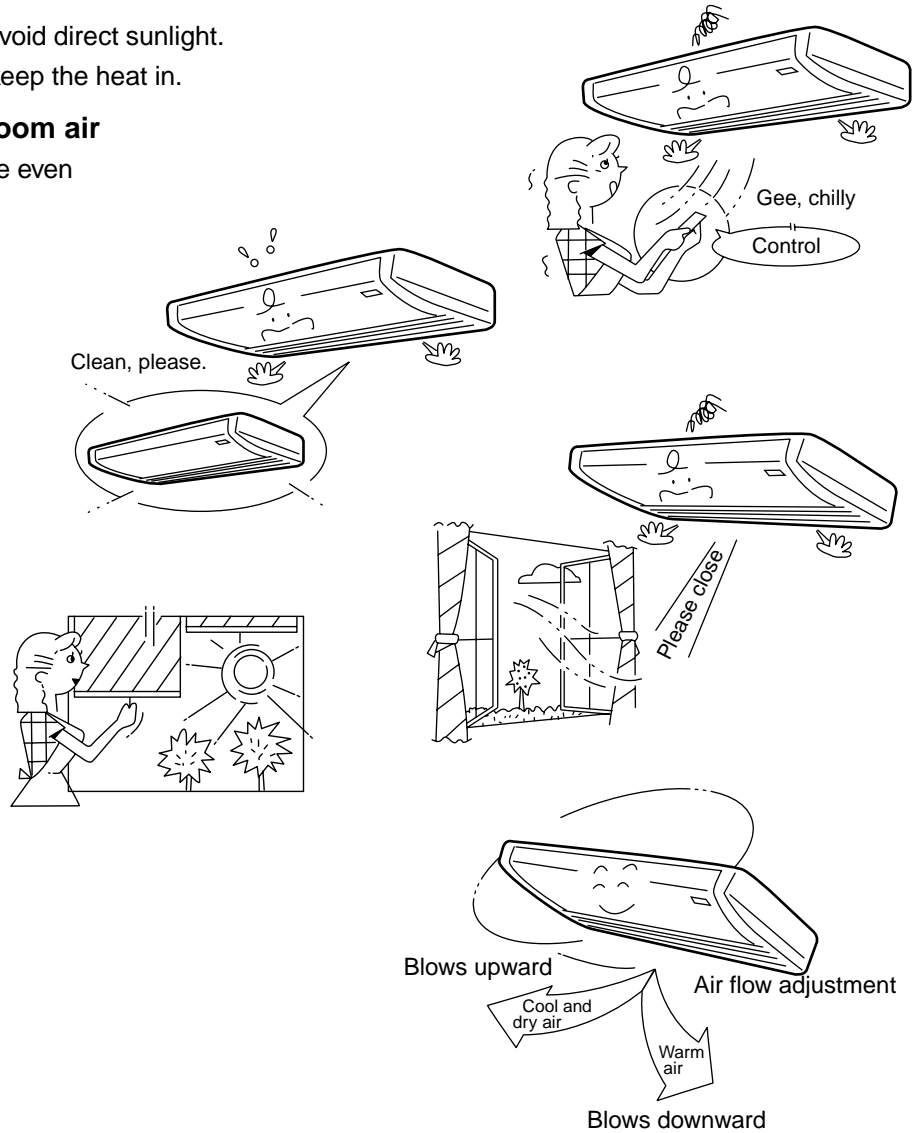
#### Window curtains

In cooling, close the curtains to avoid direct sunlight.

In heating, close the curtains to keep the heat in.

#### Get uniform circulation of room air

Adjust the air flow direction for the even circulation of room air.

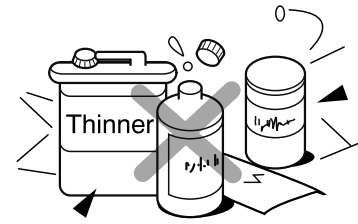


## MAINTENANCE

### Cleaning of remote controller

#### CAUTION

- Use a dry cloth to wipe the remote controller.
- A cloth dampened with cold water may be used on the indoor unit if it is very dirty.
- Never use a damp cloth on the remote controller.
- Do not use a chemically-treated duster for wiping or leave such materials on the unit for long. It may damage or fade the surface of the unit.
- Do not use benzine, thinner, polishing powder, or similar solvents for cleaning. These may cause the plastic surface to crack or deform.



### If you do not plan to use the unit for more than 1 month

- (1) Operate the fan for 3 to 4 hours to dry inside the unit
  - Operate "FAN ONLY" mode with set temperature 30°C.
- (2) Stop the air conditioner and turn off the main power switch or the circuit breaker.

### Checks before operation

- (1) Check that the air filters are installed.
- (2) Check that the air outlet or inlet is not blocked.
- (3) Turn on the main power switch or the circuit breaker for the main power supply to the air conditioner.

#### WARNING

Cleaning of the air filter and other parts of the air filter involves dangerous work in high places, so be sure to have a service person do it.

Do not attempt it yourself.

#### NOTE

For Air conditioning system which is operated regularly, cleaning and maintenance of the indoor/outdoor units are strongly recommended.

As a general rule, if an indoor unit is operated for about 8 hours daily, the indoor/outdoor units will need to be cleaned at least once every 3-MONTH. This cleaning and maintenance shall be carried out by a qualified person.

Failure to clean the indoor/outdoor units regularly will result in poor performance, icing, water leaking and even compressor failure.

## AIR CONDITIONER OPERATIONS AND PERFORMANCE

### 3 minutes protection function

3-minutes protection function prevents the air conditioner from starting for initial 3 minutes after the main power switch/circuit breaker is turned on for re-starting the air conditioner.

### Power failure

Power failure during operation will stop the unit completely.

- To restart the operation, push the START/STOP button on the remote controller.
- Lightning or a wireless car telephone operating nearby may cause the unit to malfunction. Turn off the main power switch or circuit breaker and then turn them on again. Push the START/STOP button on the remote controller to restart.

### Heating characteristics

#### Preheating operation

The air conditioner will not deliver warm air immediately after it is turned on. Warm air will start to flow out after approximately 5 minutes when the indoor heat exchanger warmed up.

#### Warm air control (In heating operation)

When the room temperature reaches the set temperature, the fan speed is automatically reduced to prevent to blow cold draft. At this time, the outdoor unit will stop.

### Defrosting operation

If the outdoor unit is frosted during the heating operation, defrosting starts automatically (for approximately 2 to 10 minutes) to maintain the heating capacity.

- The fans in both indoor and outdoor units will stop during the defrosting operation.
- During the defrosting operation, the defrosted water will be drained from the bottom plate of the outdoor unit.

### Heating capacity

In the heating operation, the heat is absorbed from the outside and brought into the room. This way of heating is called heat pump system. When the outside temperature is too low, it is recommended to use another heating apparatus in combination with the air conditioner.

### Attention to snowfall and freeze on the outdoor unit

- In snowy areas, the air inlet and air outlet of the outdoor unit are often covered with snow or frozen up. If snow or freeze on the outdoor unit is left as it is, it may cause machine failure or poor warming.
- In cold areas, pay attention to the drain hose so that it perfectly drains water without water remaining inside for freeze prevention. If water freezes in the drain hose or inside the outdoor unit, it may cause machine failure or poor warming.

### Air conditioner operating conditions

For proper performance, operate the air conditioner under the following temperature conditions:

Cooling operation	Outdoor temperature : -5°C to 43°C (RAV-SM**0AT-E) -15 to 43°C (RAV-SP***AT-E, RAV-SM**1AT-E)
	Room temperature : 21°C to 32°C (Dry valve temp.), 15°C to 24°C (Wet valve temp.)
	<b>CAUTION</b> Room relative humidity – less than 80 %. If the air conditioner operates in excess of this figure, the surface of the air conditioner may cause dewing.
Heating operation	Outdoor temperature : -15°C to 15°C (Wet valve temp.)
	Room temperature : 15°C to 28°C (Dry valve temp.)

If air conditioner is used outside of the above conditions, safety protection may work.

## RE-INSTALLATION

### DANGER

Ask the dealer or an installation professional to re-install the air conditioner to a new place or move it to another place and to observe the following items.

If the air conditioner is inappropriately installed by yourself, it may cause electric shock or fire.

### Do not install the air conditioner in the following places

- Do not install the air conditioner in any place within 1 m from a TV, stereo, or radio set. If the unit is installed in such place, noise transmitted from the air conditioner affects the operation of these appliances.
- Do not install the air conditioner near a high frequency appliance (sewing machine or massager for business use, etc.), otherwise the air conditioner may malfunction.
- Do not install the air conditioner in a humid or oily place, or in a place where steam, soot, or corrosive gas is generated.
- Do not install the air conditioner in a salty place such as seaside area.
- Do not install the air conditioner in a place where a great deal of machine oil is used.
- Do not install the air conditioner in a place where it is usually exposed to strong wind such as in seaside area or on the roof or upper floor of a building.
- Do not install the air conditioner in a place where sulfurous gas generated such as in a spa.
- Do not install the air conditioner in a vessel or mobile crane.

### Be careful with noise or vibrations

- Do not install the air conditioner in a place where noise by outdoor unit or hot air from its air outlet annoys your neighbors.
- Install the air conditioner on a solid and stable foundation so that it prevents transmission of resonating, operation noise and vibration.
- If one indoor unit is operating, some sound may be audible from other indoor units that are not operating.



## TROUBLES AND CAUSES

### CAUTION

If any of the following conditions occur, turn off the main power supply switch and immediately contact the dealer :

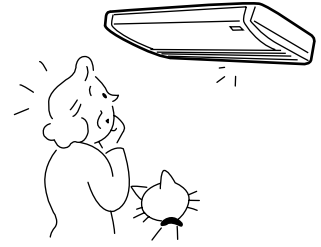
- The operation lamps flash at short intervals (5 Hz) even though you have tried turning off the power supply and turning on again after 2 or 3 minutes.
- Switch operation does not work properly.
- The main power fuse often blows out, or the circuit breaker is often activated.
- A foreign matter or water fall inside the air conditioner.
- Any other unusual conditions are observed.

Before you ask for servicing or repairs, check the following points.

Recheck

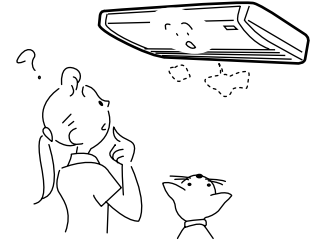
**Inoperative**

- The main power switch is turned off.
- The circuit breaker is activated to cut off power supply.
- The main power fuse has blown out.
- Stoppage of electric current.



**Does not cool well or heat well**

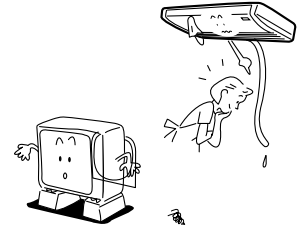
- The air inlet and/or outlet of the outdoor unit is blocked.
- Doors or windows are opened.
- The fan speed is set to low.
- The air conditioner is set in the DRY mode.
- The set temperature is too high. (In cooling operation)
- The set temperature is too low. (In heating operation)



These are not failures.

**Indoor unit or outdoor unit makes a strange noise.**

- When the temperature suddenly changes, the indoor or outdoor unit occasionally makes a strange noise because of expansion/contraction of parts or change of refrigerant flow.



**The room air is smelly or a bad odor comes from the air conditioner.**

- Smells impregnated in the walls, carpets, furniture, clothing, or furs, come out.



**Outdoor unit is frosted in heating operation.**

**Water drains from outdoor unit.**

- The outdoor unit is sometimes frosted in heating operation.

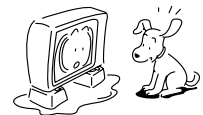
In that case, the unit automatically performs defrosting (for 2 to 10 minutes) for increasing the heating efficiency.

- In defrosting operation, both the indoor and outdoor units stop air flow.
- Hiss sound is heard when flow of the refrigerant is changed for defrosting.
- Resultant water of automatic defrosting in heating operation drains from outdoor unit.



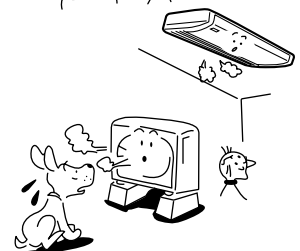
**Air flow changes though the FAN button is not set to the AUTO mode.**

- When the temperature of blown air drops in heating operation, the air conditioner automatically changes or stops air flow from the indoor unit not to make persons in the room feel chilly.
- Air flow from the indoor unit is occasionally changed in the cooling operation.



**A white mist of chilled air or water is generated from the outdoor unit.**

- The indoor unit in cooling operation or the outdoor unit in defrosting operation occasionally steams.





# INDOOR INSTALLATION MANUAL

## CONTENTS

### 4-Way Air Discharge Cassette Type

**RAV-SP1100UT-E,  
RAV-SM560UT-E, RAV-SM800UT-E, RAV-SM1100UT-E, RAV-SM1400UT-E**

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


### Under Ceiling Type






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# Accessory parts and Parts to be procured locally


## □ Accessory parts

Part name	Q'ty	Shape	Usage
Installation Manual	1	This manual	(Be sure to hand over to customers)
Heat insulating pipe	2		For heat insulation of pipe connecting section
Installation pattern	1	—	For confirmation of ceiling opening and main unit position
Installation gauge	2		For positioning of ceiling position (united with installation pattern)
Pattern fixing screw	4	M5 x 16L	For attach the installation pattern
Heat insulator	1		For heat insulation of drain connecting section

Part name	Q'ty	Shape	Usage
Washer	8		For hanging-down unit
Hose band	1		For connecting drain pipe
Flexible hose	1		For adjusting core-out of drain pipe
Heat insulator	1		For sealing of wire connecting port
Owner's Manual	1		(Be sure to hand over to customers)

## <Separate sold parts>

Part name	Q'ty	Shape	Usage
Standard wired remote controller	1		Model RBC-AMT21E

Part name	Q'ty	Shape	Usage
Ceiling panel	1		Model RBC-U21PG (W)-E

## □ Parts to be procured locally

<p>Connecting pipe (Liquid side) (6.4mm (diam.), Nominal (diam.) 1/4" thick 0.8mm) RAV-SM560UT-E</p> <p>(9.5mm (diam.), Nominal (diam.) 3/8" thick 0.8mm) RAV-SM800UT-E, RAV-SM1100UT-E, RAV-SM1400UT-E, RAV-SP1100UT-E</p>
<p>Connecting pipe (Gas side) (12.7mm (diam.), Nominal (diam.) 1/2" thick 0.8mm) RAV-SM560UT-E</p> <p>(15.9mm (diam.), Nominal (diam.) 5/8" thick 1.0mm) RAV-SM800UT-E, RAV-SM1100UT-E, RAV-SM1400UT-E, RAV-SP1100UT-E</p>
<p>Power supply cord 2.5mm<sup>2</sup> (H07RN-F or 245 IEC66) or 3.5mm<sup>2</sup> (AWG-12)</p>

<p>Connecting cable (indoor and outdoor cable) H07RN-F or 245 IEC66 (1.5mm<sup>2</sup> or more)</p>
<p>Thermal insulation for refrigerant pipe (10mm or more, thermal insulating foam polyethylene)</p>
<p>Thermal insulation for drain pipe (10mm or more, foam polyethylene)</p>
<p>Drain pipe (Outer 26mm (diam.))</p>
<p>Tapes</p>
<p>Grounding cable (2.0mm (diam.) or more)</p>

# 1 PRECAUTIONS FOR SAFETY

- Ensure that all Local, National and International regulations are satisfied.
- Read this "PRECAUTIONS FOR SAFETY" carefully before Installation.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem.  
Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before the unit maintenance.
- Ask the customer to keep the Installation Manual together with the Owner's Manual.

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R410A) WHICH DOES NOT DESTROY OZONE LAYER.**

The characteristics of R410A refrigerant are ; easy to absorb water, oxidizing membrane or oil, and its pressure is approx. 1.6 times higher than that of refrigerant R22. Accompanied with the new refrigerant, refrigerating oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigerating oil does not enter the refrigerating cycle.

To prevent charging an incorrect refrigerant and refrigerating oil, the sizes of connecting sections of charging port of the main unit and installation tools are charged from those for the conventional refrigerant.


Accordingly the exclusive tools are required for the new refrigerant (R410A).

For connecting pipes, use new and clean piping designed for R410A, and please care so that water or dust does not enter. Moreover, do not use the existing piping because there are problems with pressure-resistance force and impurity in it.

## CAUTION

### To Disconnect the Appliance from Main Power Supply.

This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**

## WARNINGS

- **Ask an authorized dealer or qualified installation professional to install/maintain the air conditioner.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **Turn off the main power supply switch or breaker before attempting any electrical work.**  
Make sure all power switches are off. Failure to do so may cause electric shock.
- **Connect the connecting cable correctly.**  
If the connecting cable is connected in a wrong way, electric parts may be damaged.
- **When moving the air conditioner for the installation into another place, be very careful not to enter any gaseous matter other than the specified refrigerant into the refrigeration cycle.**  
If air or any other gas is mixed in the refrigerant, the gas pressure in the refrigeration cycle becomes abnormally high and it resultingly causes pipe burst and injuries on persons.
- **Do not modify this unit by removing any of the safety guards or by by-passing any of the safety interlock switches.**
- **Exposure of unit to water or other moisture before installation may cause a short-circuit of electrical parts.**  
Do not store it in a wet basement or expose to rain or water.

# 1 PRECAUTIONS FOR SAFETY

- **After unpacking the unit, examine it carefully if there are possible damage.**
- **Do not install in a place that might increase the vibration of the unit.**
- **To avoid personal injury (with sharp edges), be careful when handling parts.**
- **Perform installation work properly according to the Installation Manual.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **When the air conditioner is installed in a small room, provide appropriate measures to ensure that the concentration of refrigerant leakage occur in the room does not exceed the critical level.**
- **Install the air conditioner securely in a location where the base can sustain the weight adequately.**
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- **If refrigerant gas has leaked during the installation work, ventilate the room immediately.**  
If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
- **After the installation work, confirm that refrigerant gas does not leak.**  
If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, noxious gas might generate.
- **Electrical work must be performed by a qualified electrician in accordance with the Installation Manual. Make sure the air conditioner uses an exclusive power supply.**  
An insufficient power supply capacity or inappropriate installation may cause fire.
- **Use the specified cables for wiring connect the terminals securely fix. To prevent external forces applied to the terminals from affecting the terminals.**
- **Conform to the regulations of the local electric company when wiring the power supply.**  
Inappropriate grounding may cause electric shock.
- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks, and stays around the unit, a fire may occur.

# 2 SELECTION OF INSTALLATION PLACE

## ⚠ WARNING

- **Install the air conditioner at enough strong place to withstand the weight of the unit.**  
If the strength is not enough, the unit may fall down resulting in injury.
- **Install the air conditioner at a height 2.5m or more from the floor.**  
If you insert your hands or others directly into the unit while the air conditioner operates, it is dangerous because you may contact with revolving fan or active electricity.

## ⚠ CAUTION

- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks and stays around the unit, a fire may occur.

**Upon approval of the customer, install the air conditioner in a place that satisfies the following conditions.**

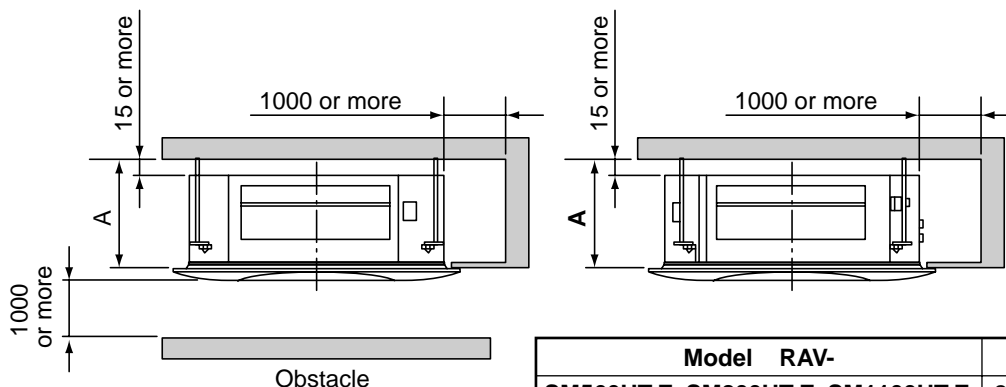
- Place where the unit can be installed horizontally.
- Place where a sufficient servicing space can be ensured for safety maintenance and check.
- Place where drained water will not cause any problem.

**Avoid installing in the following places.**

- Place exposed to air with high salt content (seaside area), or place exposed to large quantities of sulfide gas (hot spring). (Should the unit be used in these places, special protective measures are needed.)
- Place exposed to oil, vapor, oil smoke or corrosive gas.
- Place where organic solvent is used nearby.
- Place close to a machine generating high frequency.
- Place where the discharged air blows directly into the window of the neighboring house. (For outdoor unit)
- Place where noise of the outdoor unit is easily transmitted.  
(When installing the air conditioner on the boundary with the neighbor, pay due attention to the level of noise.)
- Place with poor ventilation. (Before air ducting work, check whether value of air volume, static pressure and duct resistance are correct.)

## Installation space

Secure the specified space in the figure for installation and servicing.



## 2 SELECTION OF INSTALLATION PLACE

### Selection of installation place

In case of continued operation of the indoor unit under high-humidity conditions as described below, dew may condense and water may drop.

Especially, high-humidity atmosphere (dew point temperature : 23°C or more) may generate dew inside the ceiling.

1. Unit is installed inside the ceiling with slated roof.
2. Unit is installed at a location using inside of the ceiling as fresh air take-in path.
3. Kitchen

If installing a unit at such place, put insulating material (glass wool, etc.) additionally on all the positions of the indoor unit which come to contact with high-humidity atmosphere.

### Advice

Set a service check opening panel at right side of the unit (size: 450 x 450mm or more) for piping, maintenance, and servicing.

### Ceiling height

Model RAV-	Possible installed ceiling height
SM560, SM800UT-E	Up to 3.8 m
SM1100, SM1400, SP1100UT-E	Up to 4.3 m

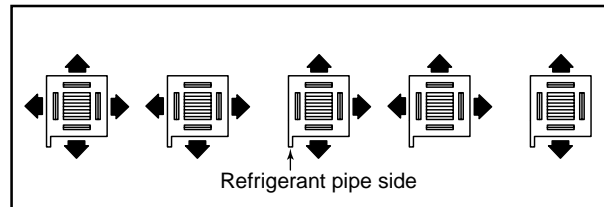
When the height of the ceiling exceeds the distance of the item Standard/4-way in Table below, the hot air is difficult to reach the floor. Therefore, it is necessary to change the setup value of the high ceiling switch or discharge direction.

### REQUIREMENT

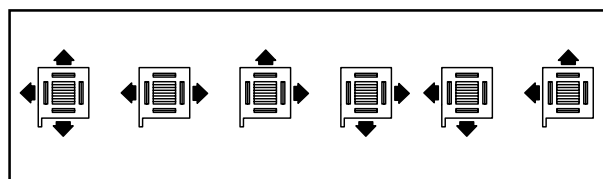
- When using the air conditioner with 2-way discharge system with the standard setting (at a shipment), it may stop abnormally in heating. Therefore, change the setting switch according to the number of discharge direction and the ceiling height.
- When using the air conditioner with 2-way/3-way discharge system, a strong wind blows directly if the ceiling height is lower than the standard. Therefore, change the setting switch according to height of the ceiling.
- When using the high ceiling (1) or (2) with 4-way discharge system, the draft is apt to be felt due to drop of the discharge temperature.

### Discharge direction

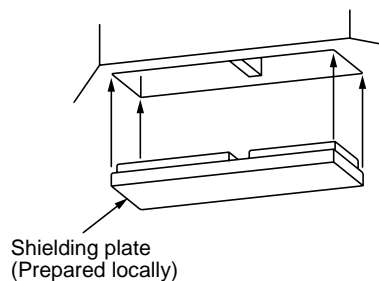
As shown in the following figure, No. of discharge directions can be selected according to the shape of rooms and installation position.



As shown in the following figure direction are not acceptable.



- To change discharge direction, use a shielding plate.
- When attaching a shielding plate, remove the ceiling panel and insert the shielding plate into the discharge port as shown in the figure below.



### WARNING

Install the air conditioner certainly to sufficiently withstand the weight.  
If the strength is insufficient, the unit may fall down resulting in human injury.  
Perform a specified installation work to guard against an earthquake.  
An incomplete installation can cause accidents by the units falling and dropping.

### Height list of ceiling possible to be installed

(Unit : m)

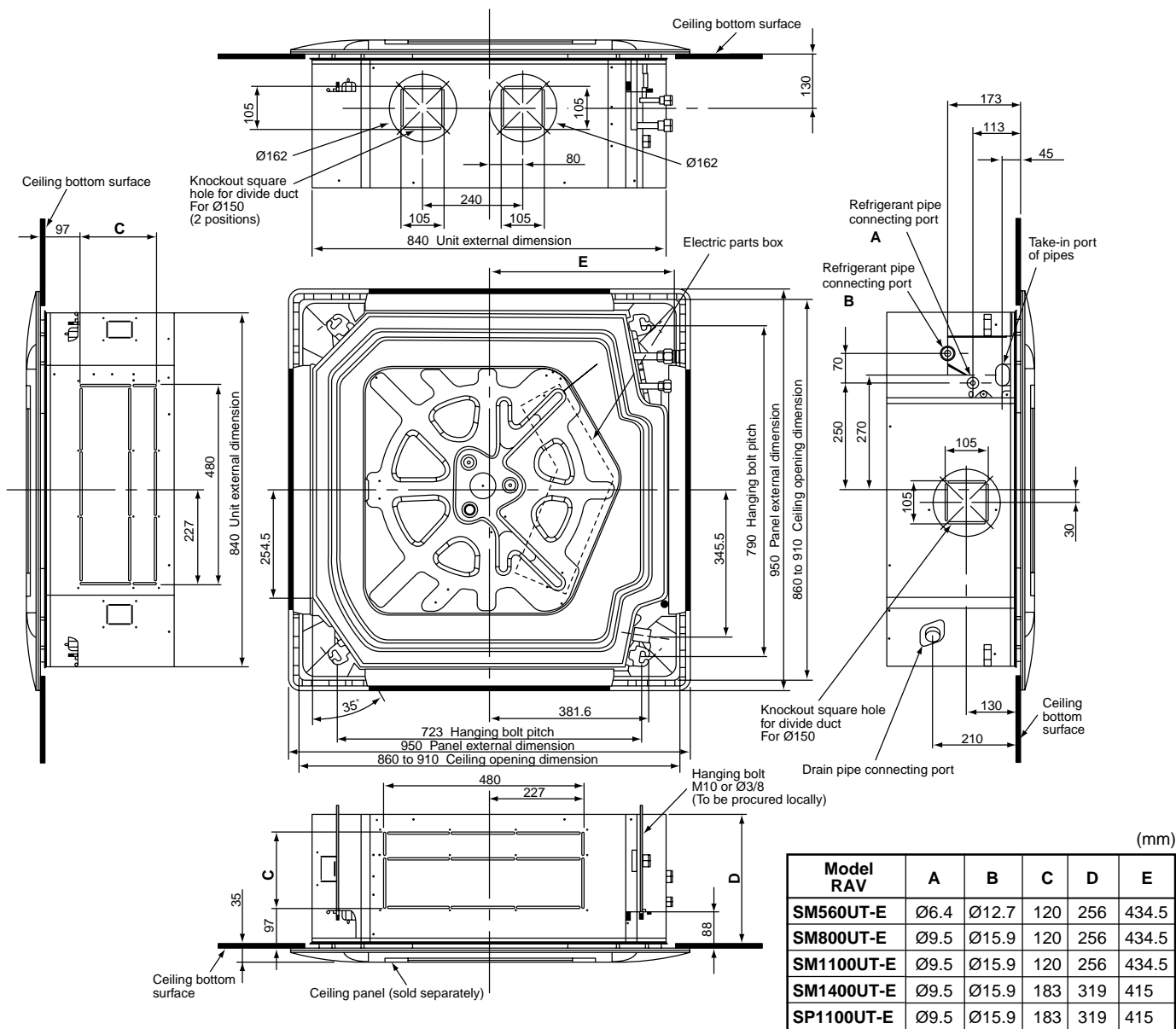
Model RAV-	SM560UT-E			SM800UT-E			SM1100, SM1400, SP1100UT-E			High ceiling setup
	4-way	3-way	2-way	4-way	3-way	2-way	4-way	3-way	2-way	
No. of discharge direction	4-way	3-way	2-way	4-way	3-way	2-way	4-way	3-way	2-way	Set data
Standard (at shipment)	2.8	3.2	3.5	3.0	3.3	3.6	3.6	3.9	4.2	0000
High ceiling (1)	3.2	3.5	3.8	3.3	3.5	3.8	3.9	4.1	4.3	0001
High ceiling (2)	3.5	3.8	—	3.6	3.8	—	4.2	4.3	—	0003

**External view**

**REQUIREMENT**

Strictly comply with the following rules to prevent damage of the indoor units and human injury.

- Do not put a heavy article on the indoor unit. (Even units are packaged)
- Carry in the indoor unit as it is packaged if possible. If carrying in the indoor unit unpacked by necessity, be sure to use buffering cloth, etc. to not damage the unit.
- To move the indoor unit, hold the hooking metals (4 positions) only. Do not apply force to the other parts (refrigerant pipe, drain pan, foamed parts, or resin parts, etc.).
- Carry the package by two or more persons, and do not bundle it with PP band at positions other than specified.



Considering pipe/wire connecting work inside the ceiling after the indoor unit has been hanged, select an installation place and determine piping direction.

- If the ceiling has already been set before hanging the main unit, prepare refrigerant pipe, drain pipe, indoor connecting wire, remote controller cord, etc. up to the place where pipe and wire can be connected.
- Check the size of the indoor unit, and match the indoor unit size, with ceiling opening size and that position using the attached installation pattern. (Attach the pattern to the lower side of indoor unit with attached four screws M5 x 16L.)

## 2 SELECTION OF INSTALLATION PLACE

### Opening a ceiling and installation of hanging bolts

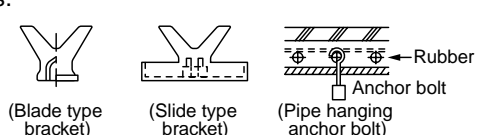
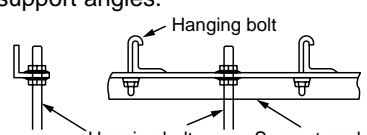
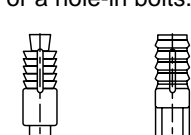
#### <Treatment of ceiling>

The ceiling differs according to structure of building. For details, consult your constructor or interior finish contractor. In the process after the ceiling board has been removed, it is important to reinforce ceiling foundation (frame) and to keep horizontal level of installed ceiling correctly in order to prevent vibration of ceiling board.

- (1) Cut and remove the ceiling foundation.
- (2) Reinforce the cut surface of ceiling foundation, and add ceiling foundation for fixing the end of ceiling board.

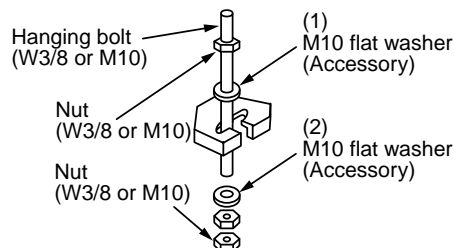
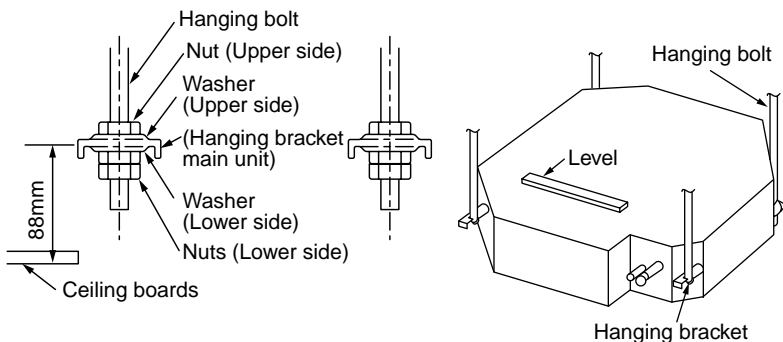
#### <Installation of hanging bolt>

Use M10 hanging bolts (4 pcs, to be local procure). Matching to the existing structure, set pitch according to size in the unit external view as shown below.

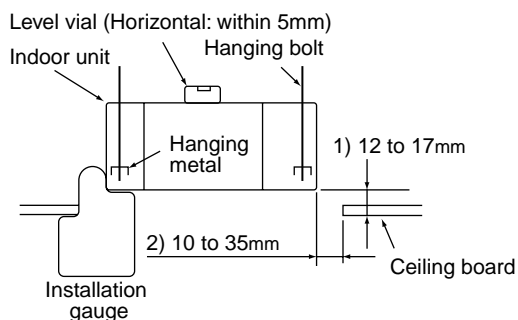
New concrete slab	Steel frame structure	Existing concrete slab
Install the bolts with insert brackets or anchor bolts.	Use existing angles or install new support angles.	Use a hole-in anchors, hole-in plugs, or a hole-in bolts.
 <p>(Blade type bracket) (Slide type bracket) (Pipe hanging anchor bolt)</p>	 <p>Hanging bolt Support angle</p>	

### Installation of ceiling opening and hanging bolt

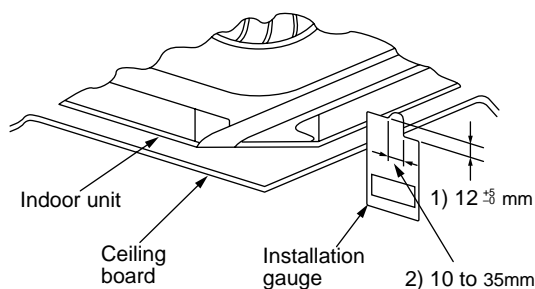
Adjust nut position (lower side) so that clearance between the attached washer (lower side) and ceiling board is 88mm.



- (1) Required those other than M10 flat washer at site.
- (2) To prevent falling-off of bolt (safety), be sure to set it just under the hanging bracket as shown in the figure.



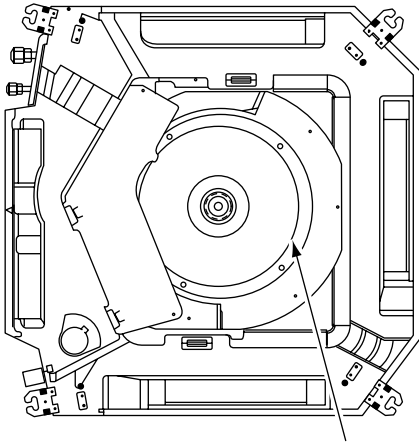
- Hang up the main unit by hanging the nut of hanging bolt to T groove of hanging bracket of the main unit.
- Using the level vial, etc., set the horizontal level of the main unit within 5mm.
- Using the installation gauge, check and adjust the positional relation between the main unit and ceiling opening hole, and hanging-up height of the main unit. (Direction to be used is indicated on the installation gauge.)
  - 1) Check lower side of the indoor unit locates at position (12 to 17) mm higher than the lower surface of the ceiling board. (4 corners)
  - 2) Check clearance between side of the indoor unit and the ceiling board is 10 to 35mm. (Common to 4 corners)





### REQUIREMENT

Before installation of the indoor unit, be sure to remove the cushion for transportation between the fan and the bell mouth. Running the unit without removing the cushion may damage the fan motor.



Be sure to remove the cushion for transportation between the fan and the bell mouth.

### Installation of ceiling panel (Sold separately)

Install the ceiling panel according to Installation Manual attached with it after piping/wiring work has completed.

Check that installation of indoor unit and ceiling opening part is correct, and then install it.

### REQUIREMENT

Joint the connecting sections of ceiling panel, ceiling surface, ceiling panel and indoor unit closely.

Any gap between them will cause air leakage and this generate condensation or water leakage.

### Installation of remote controller (Sold separately)

For installation of the wired remote controller, follow the Installation Manual attached with the remote controller.

- Pull out the remote controller cord together with the refrigerant pipe or drain pipe.  
Be sure to pass the remote controller cord through upper side of the refrigerant pipe and drain pipe.
- Do not leave the remote controller at a place exposed to the direct sunlight and near a stove.
- Operate the remote controller, confirm that the indoor unit receives a signal surely, and then install it. (Wireless type)
- Keep 1m or more from the devices such as television, stereo, etc.  
(Disturbance of image or noise may generate.)  
(Wireless type)

# 3 DRAIN PIPING WORK

## CAUTION

- Following the Installation Manual, perform the drain piping work so that water is properly drained, and apply a heat insulation so as not to cause a dew. Inappropriate piping work may result in water leakage in the room and wet of furniture.

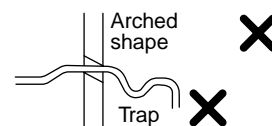
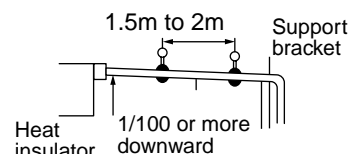
## Piping/Heat insulating material

Require the following materials for piping and heat insulating at site.

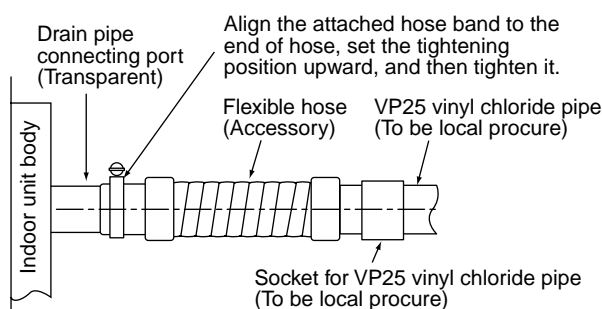
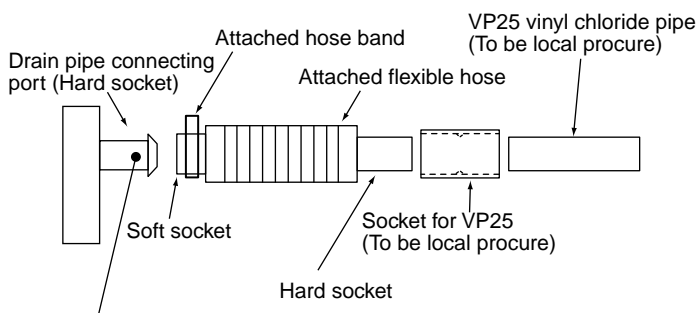
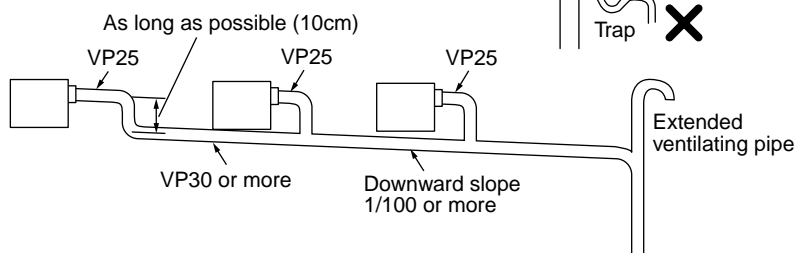
<b>Piping</b>	Hard vinyl chloride pipe VP25 (Outer dia. : Ø32mm)
<b>Heat insulator</b>	Foam polyethylene : Thickness 10mm or more

## REQUIREMENT

- Be sure to perform heat insulation of the drain pipes of the indoor unit.
- Never forget to perform heat insulation of the connecting part with the indoor unit. An incomplete heat insulation causes dewing.
- Set the drain pipe with downward slope (1/100 or more), and do not make swelling or trap on the piping. It may cause an abnormal sound.
- For length of the traversing drain pipe, restrict to 20m or less. In case of a long pipe, provide support brackets with interval of 1.5 to 2m in order to prevent waving.



- Set the collective piping as shown in the right figure.
- Be sure not to apply force to the connecting part of the drain pipe.
- The hard vinyl-chloride pipe cannot be directly connected to the drain pipe connecting port of the indoor unit. For connection with the drain pipe connecting port, be sure to use/fix the attached flexible hose with the hose band, otherwise a damage or water leak is caused on the drain pipe connecting port.



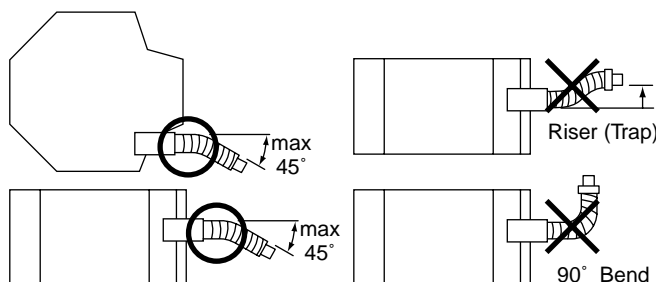
### Adhesive inhibited :

Use the attached flexible hose and hose band for connecting the drain hose to the clear drain socket. If applying the adhesive, socket will be damaged and cause water leakage.

## Flexible hose

Use the attached flexible hose to adjust core discrepancy of the hard vinyl chloride pipe or to adjust the angle.

- Do not use the flexible hose as stretched, or do not deform it more extent than that in the following figure.
- Be sure to fix the soft end of the flexible hose with the attached hose band.
- Use the flexible hose on a horizontal level.



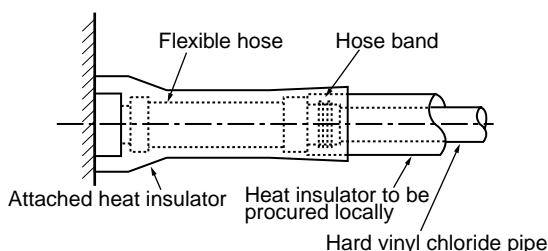
### Connection procedure

#### Connect a socket and a hard vinyl chloride pipe.

- Using adhesive agent for vinyl chloride pipe, connect the drain pipes certainly so that water does not leak.
- It takes approx. 10 hours to dry and harden the adhesive agent. During this period, do not apply force to the connecting part with the drain pipe.

#### Perform heat insulating.

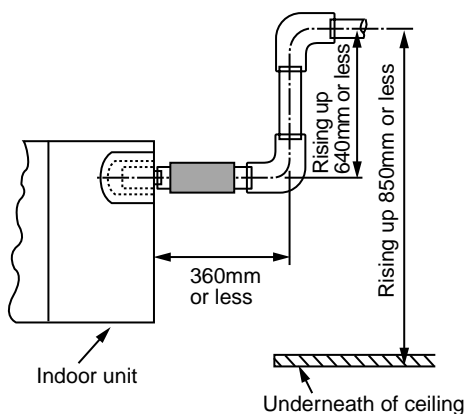
- As shown in the figure, cover the flexible hose and hose band with the attached heat insulator up to the bottom of the indoor unit without gap.



### Drain up

When a downward grading cannot be secured on the drain pipe, drain-up up to 640mm is possible.

Set downward grading immediately after raising up vertically.



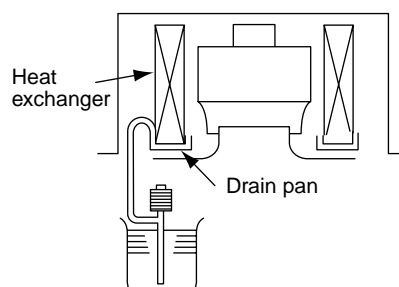
### Check the draining

In the test run, check that water drain is properly performed and water does not leak from the connecting part of the pipes.

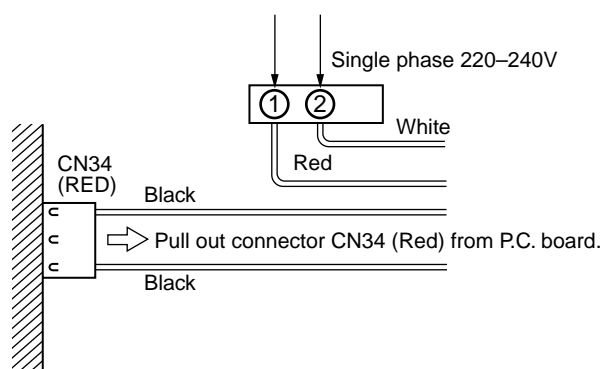
Be sure to check draining also when installed in heating period.

Using a pitcher or hose, pour water (1500 to 2000cc) into the discharge port before installation of the ceiling panel.

Pour water gradually so that water does not spread on the motor of the drain pump.



- After the electric work has finished, pour water during COOL mode operation.
- If the electric work has not yet finished, pull out the float switch connector (CN34 : Red) from the electric parts box, and check draining by plugging the single phase 220–240V power to the terminal blocks ① and ②. If doing so, the drain pump motor operates.
- Test water drain while checking the operation sound of the drain pump motor. (If the operation sound changes from continuous sound to intermittent sound, water is normally drained.) After the check, the drain pump motor runs, connecting the float switch connector. (In case of check by pulling out the float switch connector, be sure to return the connector to the original position.)



# 4 REFRIGERANT PIPING AND EVACUATING

## Refrigerant Piping

- If the outdoor units are to be mounted on a wall, make sure that the supporting platform is sufficiently strong. The platform should be designed and manufactured to maintain its strength over a long period of time, and sufficient consideration should be given to ensuring that the outdoor unit will not fall.
- Use copper pipe with 0.8 mm or more thickness.** (In case pipe size is  $\varnothing 15.9$ , with 1.0mm or more.)
- Flare nut and flare works are also different from those of the conventional refrigerant. Take out the flare nut attached to the main unit of the air conditioner, and use it.

### CAUTION

#### IMPORTANT 4 POINTS FOR PIPING WORK

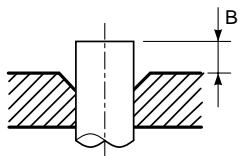
- Remove dust and moisture from the inside of the connecting pipes.
- Tight connection (between pipes and unit)
- Evacuate the air in the connecting pipes using VACUUM PUMP.
- Check the gas leakage. (Connected points)

## Permissible Piping Length and Heat

They vary according to the outdoor unit. For details, refer to the Installation Manual attached to the outdoor unit.

## Flaring

Insert a flare nut into the pipe, and flare the pipe. As the flaring sizes of R410A differ from those of refrigerant R22, the flare tools newly manufactured for R410A are recommended. However, the conventional tools can be used by adjusting projection margin of the copper pipe.



### • Projection margin in flaring : B (Unit : mm)

Rigid (Clutch type)

Outer diam. of copper pipe	R410A tool used		Conventional tool used	
	R410A	R22	R410A	R22
6.4 to 15.9	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0

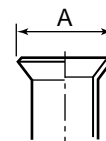
Imperial (Wing nut type)

Outer diam. of copper pipe	R410A	R22
6.4 or 9.5	1.5 to 2.0	1.0 to 1.5
12.7 or 15.9	2.0 to 2.5	1.5 to 2.0

### • Flaring diam. meter size : A (Unit : mm)

Outer diam. of copper pipe	A $\begin{matrix} +0 \\ -0.4 \end{matrix}$	
	R410A	R22
6.4	9.1	9.0
9.5	13.2	13.0
12.7	16.6	16.2
15.9	19.7	19.2

- \* In case of flaring for R410A with the conventional flare tool, pull it out approx. 0.5 mm more than that for R22 to adjust to the specified flare size. The copper pipe gauge is useful for adjusting projection margin size.



## Tightening connection

### CAUTION

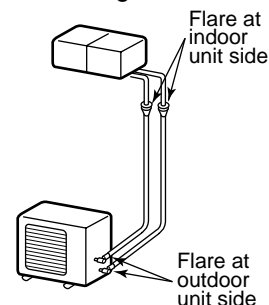
- Do not apply excessive torque. Otherwise, the nut may crack depending on the conditions.

(Unit : N•m)

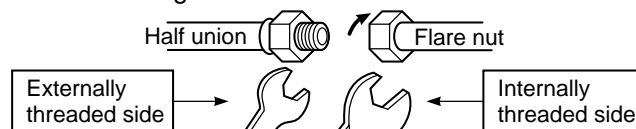
Outer diam. of copper pipe	Tightening torque
6.4 mm (diam.)	14 to 18 (1.4 to 1.8 kgf•m)
9.5 mm (diam.)	33 to 42 (3.3 to 4.2 kgf•m)
12.7 mm (diam.)	50 to 62 (5.0 to 6.2 kgf•m)
15.9 mm (diam.)	68 to 82 (6.8 to 8.2 kgf•m)

### • Tightening torque of flare pipe connections

Pressure of R410A is higher than that of R22. (Approx. 1.6 times) Therefore, using a torque wrench, tighten the flare pipe connecting sections which connect the indoor and outdoor units of the specified tightening torque. Incorrect connections may cause not only a gas leak, but also a trouble of the refrigeration cycle.



Align the centers of the connecting pipes and tighten the flare nut as far as possible with your fingers. Then tighten the nut with a spanner and torque wrench as shown in the figure.



Use a wrench to secure. Use a torque wrench to tighten.

### Piping with outdoor unit

- Shape of valve differs according to the outdoor unit.  
For details of installation, refer to the Installation Manual of the outdoor unit.

### Air purge

Using a vacuum pump, perform vacuuming from the charge port of valve of the outdoor unit.

For details, follow to the Installation Manual attached to the outdoor unit.

- Never use the refrigerant sealed in the outdoor unit for air purge.

### REQUIREMENT

For the tools such as charge hose, etc., use those manufactured exclusively for R410A.

### Refrigerant amount to be added

For addition of the refrigerant, add refrigerant "R410A" referring to the attached Installation Manual of outdoor unit.

Be sure to use a scale to charge the refrigerant of specified amount.

### REQUIREMENT

- Charging an excessive or too little amount of refrigerant causes a trouble of the compressor. Be sure to charge the refrigerant of specified amount.
- A personnel who charged the refrigerant should write down the pipe length and the added refrigerant amount in the nameplate attached to the service panel of the outdoor unit. It is necessary to troubleshoot the compressor and refrigeration cycle malfunction.

### Open the valve fully

Open the valve of the outdoor unit fully. A 4mm-hexagonal wrench is required for opening the valve.

For details, refer to the Installation Manual attached to the outdoor unit.

### Gas leak check

Check with a leak detector or soap water whether gas leaks or not, from the pipe connecting section or cap of the valve.

### REQUIREMENT

Use a leak detector manufactured exclusively for HFC refrigerant (R410A, R134a, etc.).

### Thermal insulation process

Apply thermal insulation for the pipes separately at liquid side and gas side.

For the thermal insulation to the pipes at gas side, be sure to use the material with heat-resisting temperature 120°C or higher.

Using the attached thermal insulation material, apply the thermal insulation to the pipe connecting section of the indoor unit securely without gap.

### REQUIREMENT

Apply the thermal insulation to the pipe connecting section of the indoor unit securely up to the root without exposure of the pipe. (The pipe exposed to the outside causes water leak.)

# 5 ELECTRICAL WORK

## WARNING

1. **Using the specified cables, ensure to connect the wires, and fix wires securely so that the external tension to the cables do not affect the connecting part of the terminals.**

Incomplete connection or fixation may cause a fire, etc.

2. **Be sure to connect earth wire. (Grounding work)**

Do not connect the earth wire to gas pipe, city water pipe, lightning rod, or the earth wire of telephone. Incomplete grounding causes an electric shock.

3. **For electric work, strictly follow the Local Regulation in each country and the Installation Manual, and use an exclusive circuit.**

Capacity shortage of power circuit or incomplete installation may cause an electric shock or a fire.

## CAUTIONS

- This indoor unit has no power cord.
- If incorrect/incomplete wiring is carried out, it will cause an electrical fire or smoke.
- Be sure to install an earth leakage breaker that is not tripped by shock waves.  
If an earth leakage breaker is not installed, an electric shock may be caused.
- Be sure to use the cord clamps attached to the product.
- Do not damage or scratch the conductive core and inner insulator of power and inter-connecting cables when peeling them.
- Be sure to comply with local regulations on running the wire from outdoor unit to indoor unit (size of wire and wiring method etc.)
- Use the power cord and Inter-connecting cable of specified thickness, type, and protective devices required.

## REQUIREMENT

- For power supply wiring, strictly conform to the Local Regulation in each country.
- For wiring of power supply of the outdoor units, follow the Installation Manual of each outdoor unit.
- Never connect 220–240V power to the terminal blocks (A, B, etc.) for control wiring.  
(Otherwise, the system will fail.)
- Perform the electric wiring so that it does not come to contact with the high-temperature part of the pipe.  
The coating may melt resulting in an accident.
- After connecting cables to the terminal blocks, provide a trap and fix cables with the cable clamp.
- Run the refrigerant piping line and control wiring line in the same line.
- Do not turn on the power of the indoor unit until vacuuming of the refrigerant pipes completes.

### Remote controller wiring

2-core non polarity cable is used for the remote controller wiring.

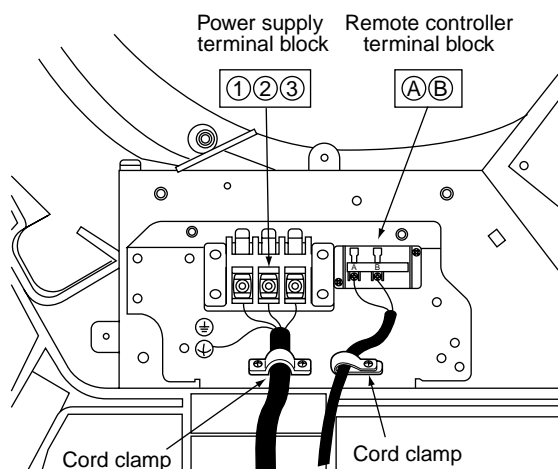
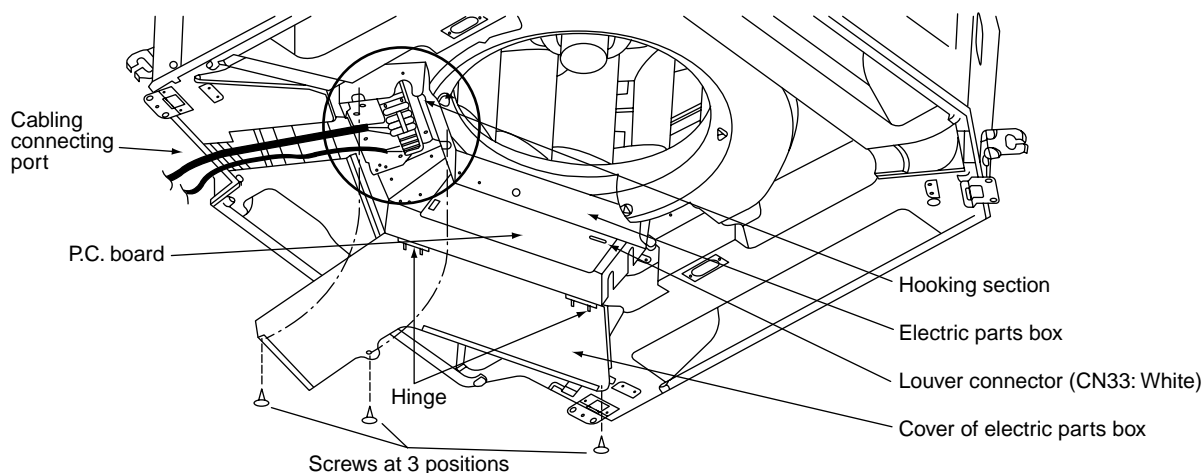
### How to wire

1. Connect the connecting cable to the terminal as identified with their respective numbers on the terminal block of indoor and outdoor unit. H07 RN-F or 245 IEC 66 (1.5 mm<sup>2</sup> or more)
2. Insulate the unsheathed redundant cords (conductors) with electrical insulation tape.  
Process them so that they do not touch any electrical or metal parts.
3. For inter-unit wiring, do not use a wire jointed to another on the way.

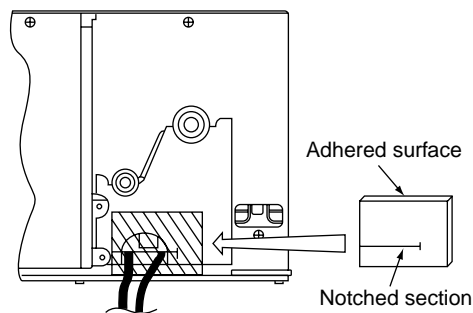
## Cable connection

### REQUIREMENT

- Be sure to connect the cables matching the terminal numbers. Incorrect connection causes a trouble.
  - Be sure to pass the cables through the bushing of cabling connection port of the indoor unit.
  - Keep a margin (Approx. 100mm) on a cable to hang down the electric parts box at servicing, etc.
  - The low-voltage circuit is provided for the remote controller. (Do not connect the high-voltage circuit)
- Remove the cover of the electric parts box by taking off the mounting screws (3 positions) and pushing the hooking section. (The cover of the electric parts box remains hanged to the hinge.)
  - Connect the indoor/outdoor connection cables and REMOCON cable to the terminal block of the electric parts box. (Do not apply tension to the connecting section of the terminal block.)
  - Tighten the screws of the terminal block, and fix the cables with cord clamp attached to the electric parts box. (Do not apply tension to the connecting section of the terminal block.)
  - Using the attached thermal insulation material, seal the pipe connecting port. Otherwise, dewing may be caused.
  - Mount the cover of the electric parts box without pinching cables. (Mount the cover after cabling on the ceiling panel.)



### <Thermal insulation to cabling connecting port>



## Cabling on the ceiling panel

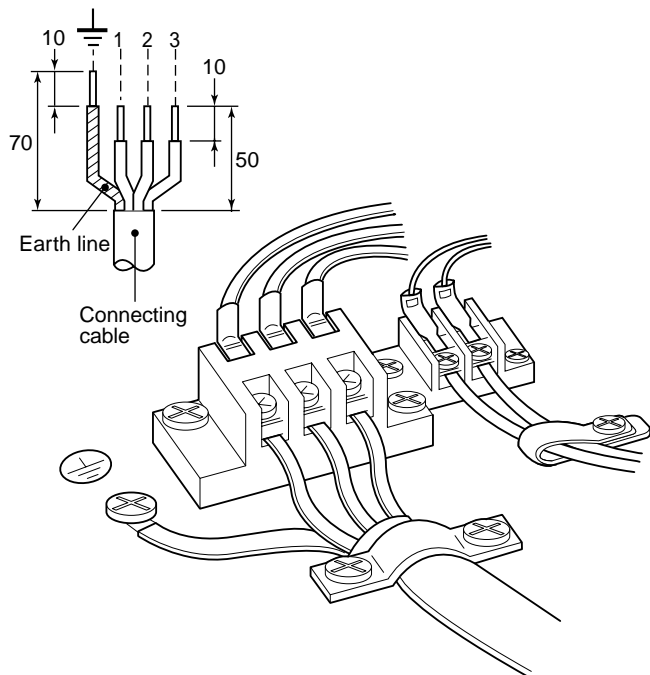
According to the Installation Manual of the ceiling panel, connect the connector (5P: White) of the ceiling panel to the connector (CN33: White) on P.C. board of the electric parts box.

# 5 ELECTRICAL WORK

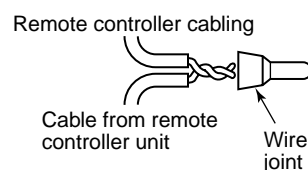
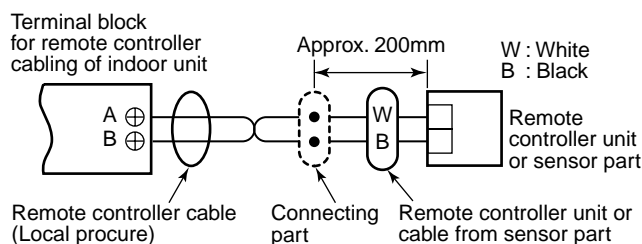
## Cabling

1. Remove a screw and then remove cover of the electric parts box.
2. Strip wire ends (10 mm).
3. Match wire colors with terminal numbers on indoor and outdoor units' terminal blocks and firmly screw wires to the corresponding terminals.
4. Connect the ground wires to the corresponding terminals.
5. Fix the cable with cord clamp.
6. Fix cover of the parts box and the terminal block surely with the fixing screws.

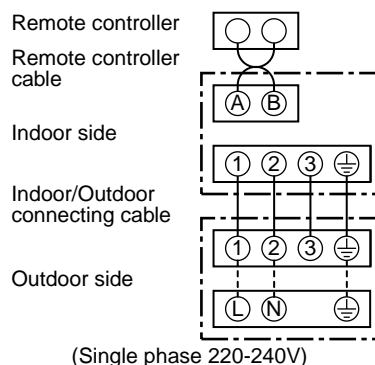
Make a loop on the cable for margin of the length so that the electric parts box can be taken out during servicing.



## Cabling diagram



## Wiring diagram



- For details of cabling/installation of the remote controller, refer to the Installation Manual attached to in the remote controller.

## Remote Controller Cabling

- Strip off approx. 14mm the cable to be connected.
- Non polarity, 2 core cable is used for cabling of the remote controller.
- Twist cable of the remote controller to be connected with cable of the remote controller unit (or sensor), and press-fit them with a wire joint.  
Wire joints (White: 2 pieces) are included in the attachments to the remote controller (sold separately) or the wireless remote controller kit (sold separately).



# 6 TEST RUN

## Before test run

- Before turning on the power supply, carry out the following procedure.
  - 1) Using 500V-megger, check 1MΩ or more exists between the terminal block 1 to 3 and the earth.  
If 1MΩ or less is detected, do not run the unit. Do not apply to the remote controller circuit.
  - 2) Check the valve of the outdoor unit being opened fully.
- To protect the compressor at activation time, leave power-ON for 12 hours or more before operating.

## How to execute a test run

Using the remote controller, operate the unit as usual.

For the procedure of the operation, refer to the attached Owner's Manual.

A forced test run can be executed in the following procedure if the operation stops by thermo.-OFF.

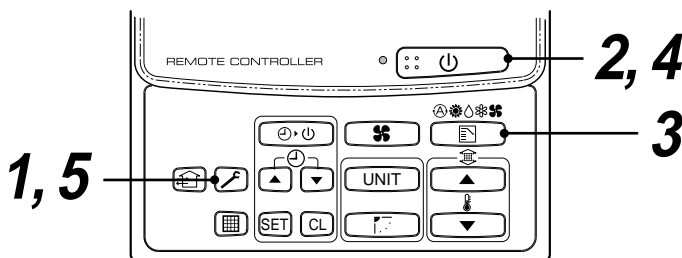
In order to prevent a serial operation, the forced test run is released after 60 minutes have passed and returns to the usual operation.

## CAUTION

When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on.  
It is not a trouble, but is because the setup of the remote controller is being checked.  
For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

## NOTE

Do not use the forced test run for cases other than the test run because it applies an excessive load to the devices.



## In case of wired remote controller

Procedure	Description	
<b>1</b>	Keep  button pushed for 4 seconds or more. [TEST] is displayed on the display part and the selection of mode in the test mode is permitted.	
<b>2</b>	Push  button.	
<b>3</b>	Using  button, select the operation mode, [COOL] or [HEAT]. <ul style="list-style-type: none"> <li>• Do not run the air conditioner in a mode other than [COOL] or [HEAT].</li> <li>• The temperature controlling function does not work during test run.</li> <li>• The detection of error is performed as usual.</li> </ul>	
<b>4</b>	After the test run, push  button to stop a test run. (Display part is same as procedure <b>1</b> .)	
<b>5</b>	Push  check button to cancel (release from) the test run mode. ([TEST] disappears on the display and the status returns to a normal.)	

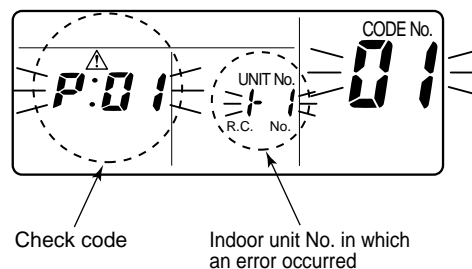
# 7 TROUBLESHOOTING

## Confirmation and check

When a trouble occurred in the air conditioner, the check code and the indoor unit No. appear on the display part of the remote controller.

The check code is only displayed during the operation.

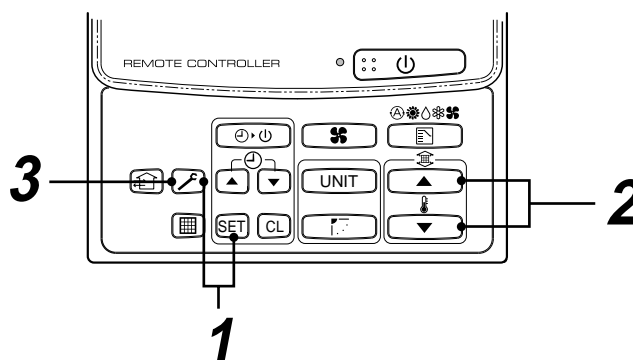
If the display disappears, operate the air conditioner according to the following "Confirmation of error history" for confirmation.



## Confirmation of error history

When a trouble occurred on the air conditioner, the trouble history can be confirmed with the following procedure. (The trouble history is stored in memory up to 4 troubles.)

The history can be confirmed from both operating status and stop status.




Procedure	Description
1	<p>When pushing [SET] and  buttons at the same time for 4 seconds or more, the following display appears.</p> <p>If [Service check] is displayed, the mode enters in the trouble history mode.</p> <ul style="list-style-type: none"> <li>• [01 : Order of trouble history] is displayed in CODE No. window.</li> <li>• [Check code] is displayed in CHECK window.</li> <li>• [Indoor unit address in which an error occurred] is displayed in UNIT No.</li> </ul>
2	<p>Every pushing of [  ,  ] button used to set temperature, the trouble history stored in memory is displayed in order.</p> <p>The numbers in CODE No. indicate CODE No. [01] (latest) → [04] (oldest).</p> <p><b>REQUIREMENT</b></p> <p>Do not push  button because all the trouble history of the indoor unit will be deleted.</p>
3	<p>After confirmation, push  button to return to the usual display.</p>

1. Check the troubles according to the above procedure.
2. Ask an authorized dealer or qualified service (maintenance) professional to repair or maintain the air conditioner.
3. More details of the service code are explained in Service Manual.

# 8 MAINTENANCE

**Before maintenance, be sure to turn off the leakage breaker.**

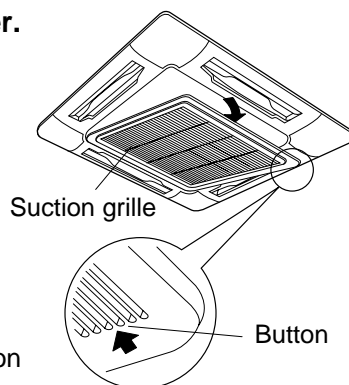
## Cleaning of air filter

- If  is displayed on the remote controller, maintain the air filter.
- Clogging of the air filter reduce cooling/heating performance.

## Cleaning of panel and air filter

### Preparation :

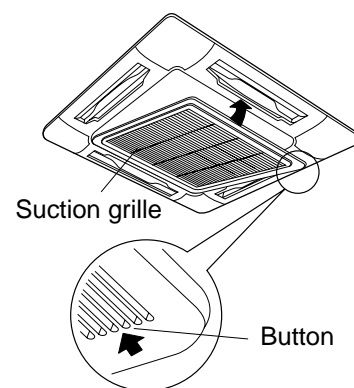
1. Turn off the air conditioner by the remote controller.
2. Open the suction air port.
  - Slide the button of the suction air port inward, and open the suction port slowly while holding it.




### Clean the panel and air filter with water:

- Wipe down the panel and air filter with a sponge or towel moistened with a kitchen detergent. (Do not use any metallic brush for cleaning.)
- **Carefully rinse the panel and air filter to wash out the detergent.**
- **After rinsing the panel and air filter with water, dry it in the shade.**

3. Close the suction air port.
  - Close the suction air port, slide the button outward, and fix the suction port securely.



## CAUTION

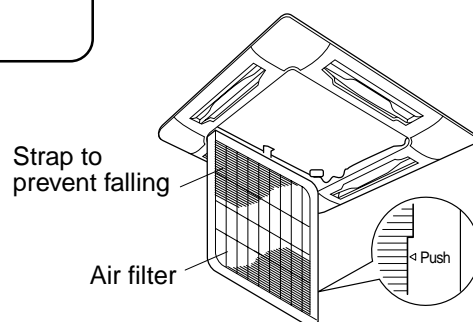
- Do not start the air conditioner while leaving the panel and air filter removed.
- Push the filter reset button.  indication will be turn off.)

## Cleaning of Air Filters

- If the air filters are not cleaned, it not only reduce the cooling a performance of air conditioner but causes a failure in the air conditioner such as water falling in drops.

### Preparation :

1. Stop the operation by remote controller.
2. Dismount the air filter.



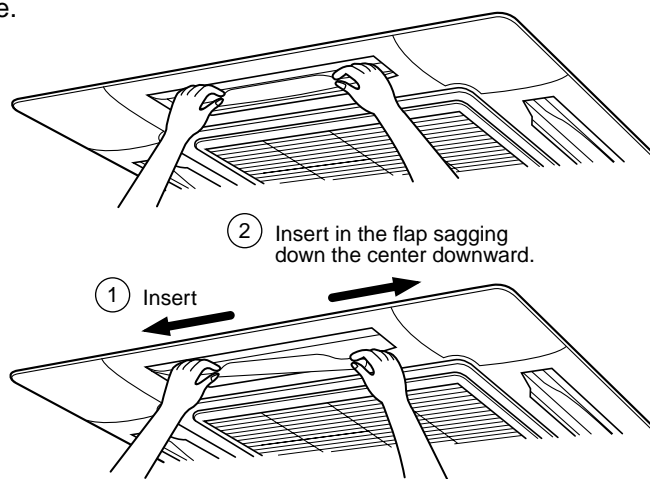
### Use a vacuum cleaner to remove dust from the filters or wash them with water.

- After rinsing the air filters with water, dry them in the shade.
- Set the air filter into the air conditioner.

## Cleaning of discharge flap

The discharge flap can be removed to clean.

1. Remove the discharge flap.
  - Holding the both ends of the discharge flap, remove the flap sagging the center downward.
2. Cleaning with water
  - If the dirt is terrible, clean the flap by tepid water with neutral detergent or water.
3. Mount the discharge flap.
  - First push in one side of the flap, and then insert the other side sagging the center downward.






### Be careful to the direction of the flap when mounting.

Mount the flap so that the side with the mark faces upward and the arrow direction of the mark directs.


# Accessory parts and Parts to be procured locally

## ☐ Accessory parts

Part name		Q'ty	Shape
Pipe insulator		2	
Clamp for air filter fixing	561BT	2	
	801BT 1101BT 1401BT	4	
Washer for unit hung-up		8	

Part name		Q'ty	Shape
Clamp screw	561BT	2	 (with pedestal)
	801BT 1101BT 1401BT	4	
Connecting cable for High static pressure tap			
Installation Manual		1	
Owner's Manual		1	

## <Separate sold parts>

Part name	Q'ty	Shape
Standard wired remote controller	1	

## ☐ Parts to be procured locally

<p>Connecting pipe (Liquid side) (6.4mm (diam.), Nominal (diam.) 1/4" thick 0.8mm) RAV-SM561BT</p> <p>(9.52mm (diam.), Nominal (diam.) 3/8" thick 0.8mm) RAV-SM801BT, RAV-SM1101BT, RAV-SM1401BT</p>
<p>Connecting pipe (Gas side) (12.7mm (diam.), Nominal (diam.) 1/2" thick 0.8mm) RAV-SM561BT</p> <p>(15.9mm (diam.), Nominal (diam.) 5/8" thick 1.0mm) RAV-SM801BT, RAV-SM1101BT, RAV-SM1401BT</p>
<p>Power supply cord 2.5mm<sup>2</sup> (H07RN-F or 245IEC66) (20m or less), 3.5mm<sup>2</sup> (AWG-12) (50m or less)</p>

<p>Connecting cable H07RN-F or 245IEC66 (1.5mm<sup>2</sup> or more)</p>
<p>Thermal insulation for refrigerant pipe (10mm or more, thermal insulating foam polyethylene)</p>
<p>Thermal insulation for drain pipe (10mm or more, foam polyethylene)</p>
<p>Drain pipe (Outer 32mm (diam.)) (VP25)</p>
<p>Tapes</p>
<p>Grounding cable (2.0mm (diam.) or more)</p>

# 1 PRECAUTIONS FOR SAFETY

- Ensure that all Local, National and International regulations are satisfied.
- Read this "PRECAUTIONS FOR SAFETY" carefully before Installation.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem.  
Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before the unit maintenance.
- Ask the customer to keep the Installation Manual together with the Owner's Manual.

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R410A) WHICH DOES NOT DESTROY OZONE LAYER.**

The characteristics of R410A refrigerant are ; easy to absorb water, oxidizing membrane or oil, and its pressure is approx. 1.6 times higher than that of refrigerant R22. Accompanied with the new refrigerant, refrigerating oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigerating oil does not enter the refrigerating cycle.

To prevent charging an incorrect refrigerant and refrigerating oil, the sizes of connecting sections of charging port of the main unit and installation tools are changed from those for the conventional refrigerant.


Accordingly the exclusive tools are required for the new refrigerant (R410A).

For connecting pipes, use new and clean piping designed for R410A, and please care so that water or dust does not enter. Moreover, do not use the existing piping because there are problems with pressure-resistance force and impurity in it.

## CAUTION

### To Disconnect the Appliance from Main Power Supply.

This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**

## ⚠ WARNINGS

- **Ask an authorized dealer or qualified installation professional to install/maintain the air conditioner.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **Turn off the main power supply switch or breaker before attempting any electrical work.**  
Make sure all power switches are off. Failure to do so may cause electric shock.
- **Connect the connecting cable correctly.**  
If the connecting cable is connected in a wrong way, electric parts may be damaged.
- **When moving the air conditioner for the installation into another place, be very careful not to enter any gaseous matter other than the specified refrigerant into the refrigeration cycle.**  
If air or any other gas is mixed in the refrigerant, the gas pressure in the refrigeration cycle becomes abnormally high and it may resultingly causes pipe burst and injuries on persons.
- **Do not modify this unit by removing any of the safety guards or by by-passing any of the safety interlock switches.**
- **Exposure of unit to water or other moisture before installation may cause a short-circuit of electrical parts.**  
Do not store it in a wet basement or expose to rain or water.

# 1 PRECAUTIONS FOR SAFETY

- **After unpacking the unit, examine it carefully if there are possible damage.**
- **Do not install in a place that might increase the vibration of the unit.**
- **To avoid personal injury (with sharp edges), be careful when handling parts.**
- **Perform installation work properly according to the Installation Manual.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **When the air conditioner is installed in a small room, provide appropriate measures to ensure that the concentration of refrigerant leakage occur in the room does not exceed the critical level.**
- **Install the air conditioner securely in a location where the base can sustain the weight adequately.**
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- **If refrigerant gas has leaked during the installation work, ventilate the room immediately.**  
If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
- **After the installation work, confirm that refrigerant gas does not leak.**  
If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, noxious gas might generate.
- **Electrical work must be performed by a qualified electrician in accordance with the Installation Manual. Make sure the air conditioner uses an exclusive power supply.**  
An insufficient power supply capacity or inappropriate installation may cause fire.
- **Use the specified cables for wiring connect the terminals securely fix. To prevent external forces applied to the terminals from affecting the terminals.**
- **Conform to the regulations of the local electric company when wiring the power supply.**  
Inappropriate grounding may cause electric shock.
- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks, and stays around the unit, a fire may occur.

# 2 SELECTION OF INSTALLATION PLACE

## ⚠ WARNING

- **Install the air conditioner at enough strong place to withstand the weight of the unit.**  
If the strength is not enough, the unit may fall down resulting in injury.
- **Install the air conditioner at a height 2.5m or more from the floor.**  
If you insert your hands or others directly into the unit while the air conditioner operates, it is dangerous because you may contact with revolving fan or active electricity.

## ⚠ CAUTION

- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks and stays around the unit, a fire may occur.

**Upon approval of the customer, install the air conditioner in a place that satisfies the following conditions.**

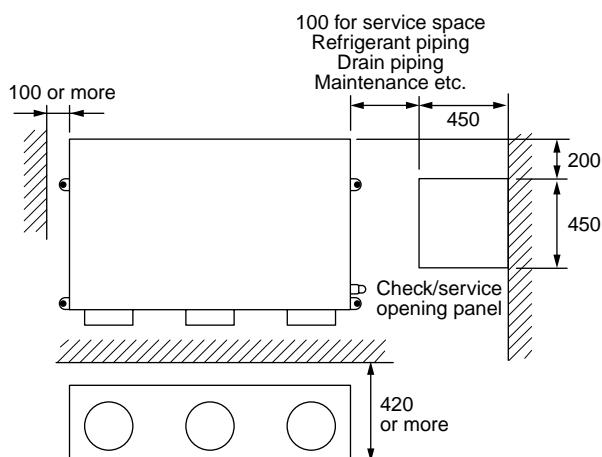
- Place where the unit can be installed horizontally.
- In the process after removing the ceiling panel, it important to reinforce the groundwork (framework) and keep a level correctly of the existing ceiling to prevent vibration of the ceiling panel.
- Place where a sufficient servicing space can be ensured for safety maintenance and check.
- Place where drained water will not cause any problem.

**Avoid installing in the following places.**

- Place exposed to air with high salt content (seaside area), or place exposed to large quantities of sulfide gas (hot spring). (Should the unit be used in these places, special protective measures are needed.)
- Place exposed to oil, vapor, oil smoke or corrosive gas.
- Place where organic solvent is used nearby.
- Place close to a machine generating high frequency.
- Place where the discharged air blows directly into the window of the neighboring house. (For outdoor unit)
- Place where noise of the outdoor unit is easily transmitted.  
(When installing the air conditioner on the boundary with the neighbor, pay due attention to the level of noise.)
- Place with poor ventilation. (Before air ducting work, check whether value of air volume, static pressure and duct resistance are correct.)

### Installation space

**Secure the space required to installation and servicing.**



### Selection of installation place

In case of continued operation of the indoor unit under high-humidity conditions as described below, dew may condense and water may drop.

Especially, high-humidity atmosphere (dew point temperature : 23°C or more) may generate dew inside the ceiling.

1. Unit is installed inside the ceiling with slated roof.
2. Unit is installed at a location using inside of the ceiling as fresh air take-in path.
3. Kitchen

If installing a unit at such place, adhere insulating material (glass wool, etc.) additionally over all the positions of the indoor unit which come to contact with high-humidity atmosphere.

### Advice

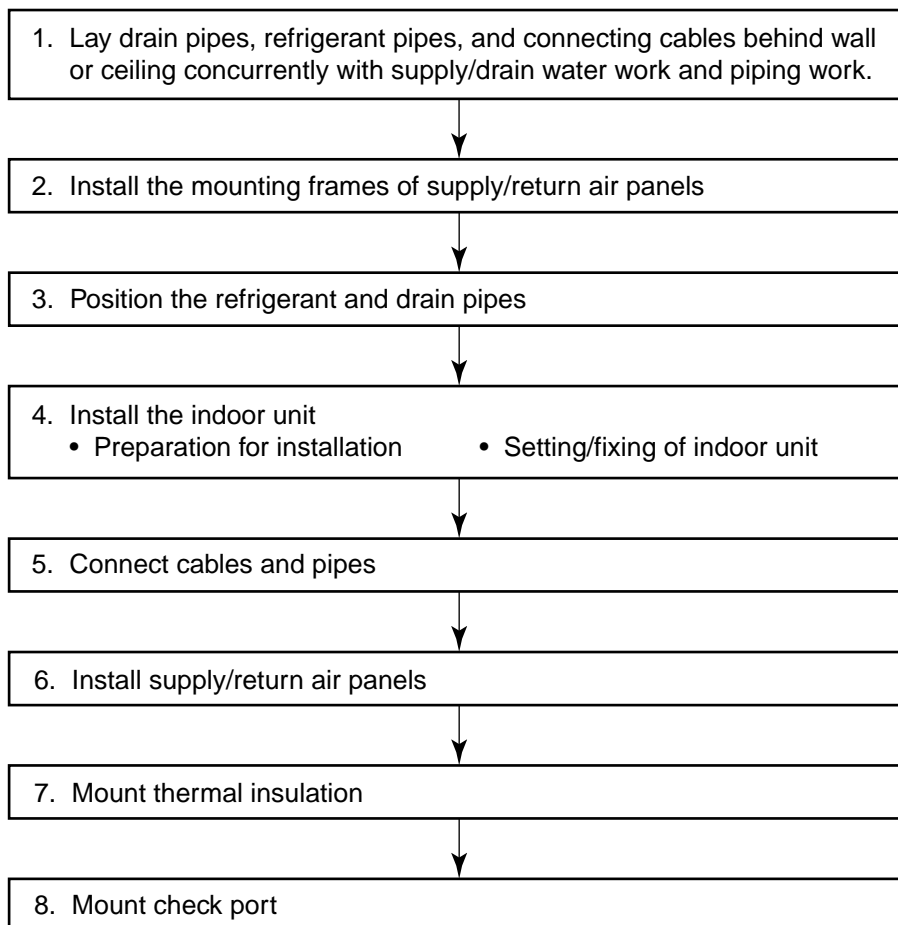
Set a check service opening panel at right side of the unit (size: 450 x 450mm) for piping, maintenance, and servicing.

# 3 INSTALLATION OF INDOOR UNIT

## WARNING

Install the air conditioner certainly at a place to sufficiently withstand the weight.  
If the strength is insufficient, the unit may fall down resulting in human injury.  
Perform a specified installation work to guard against an earthquake.  
An incomplete installation can cause accidents by the units falling and dropping.

### Installation procedure

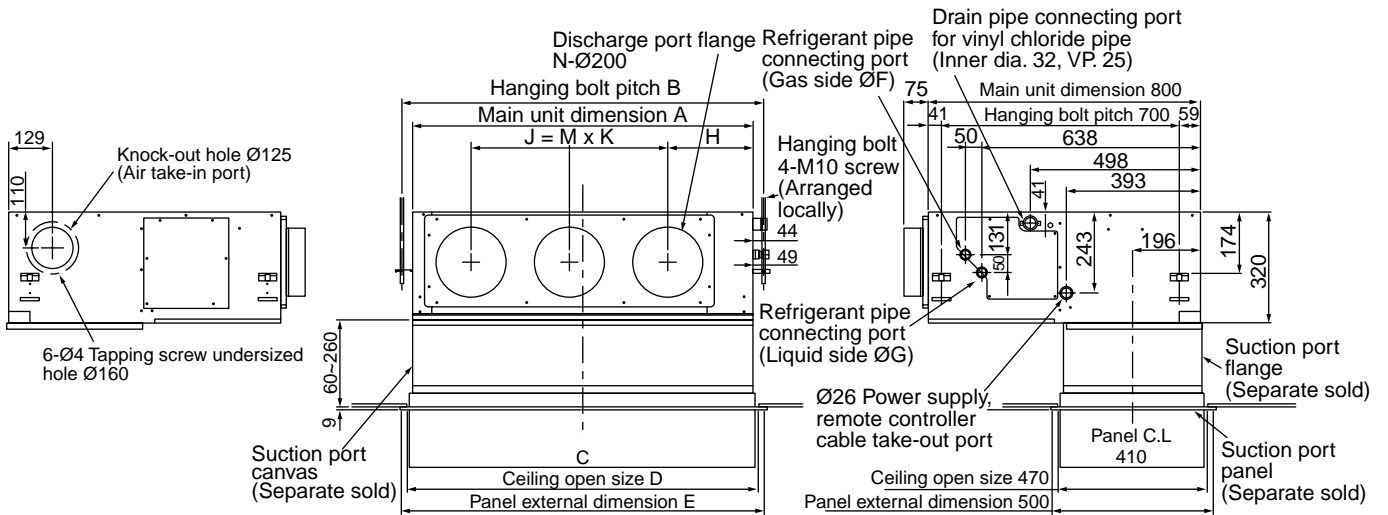




**External view**

**REQUIREMENT**

The hanging bolt pitch on horizontal direction (B) is not halved at center with the ceiling opening size. Therefore, check the relational position in the following figure.



**• Dimension**

	A	B	C	D	E	F	G	H	J	K	M	N
RAV-SM561BT	700	766	690	750	780	12.7	6.4	252	280	280	1	2
RAV-SM801BT	1000	1066	990	1050	1080	15.9	9.5	252	580	290	2	3
RAV-SM1101, 1401BT	1350	1416	1340	1400	1430	15.9	9.5	252	930	310	2	4

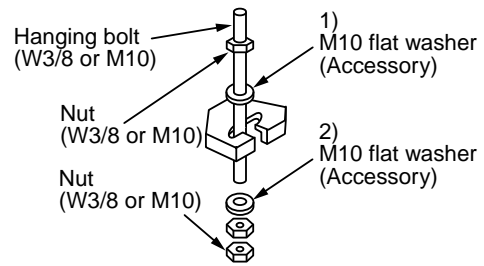
In case of concrete slab	In case of steel structure
A hole-in-anchor, a hole-in-plug, or a hole-in-bolt is used.	Angle is used as it is, or a support angle is newly set.

# 3 INSTALLATION OF INDOOR UNIT

## 1. Hanging down of indoor unit

Refer to installation figures of hanging material and hanging bolt.

- Adjustment of hanging bolt length and nut position  
Adjust hanging bolt length and nut position as shown in the figure before hanging down the indoor unit.
- Using the level vial, etc., set the horizontal level of the main unit within 5mm.



- 1) Required those other than M10 flat washer at site.
- 2) To prevent falling-off of bolt (safety), be sure to set it just under the hanging bracket as shown in the figure.

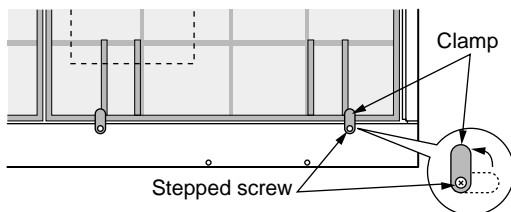
Considering pipe/wire connecting work inside the ceiling after the indoor unit has been hung, select an installation place and determine piping direction.

- If the ceiling has been already set, prepare refrigerant pipe, drain pipe, connecting wire, switch panel cord, etc. at the place where pipe and wire are connected before hanging the main unit.

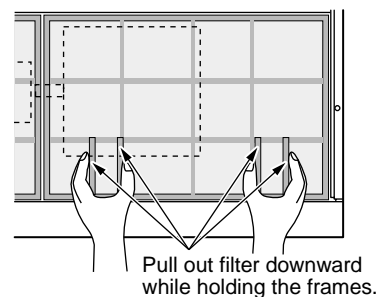
### Mounting of clamp (Accessory)

In order to avoid falling of the air filter, be sure to mount the attached clamps with stepped screws. (561BT : 2, 801BT to 1401BT : 4)

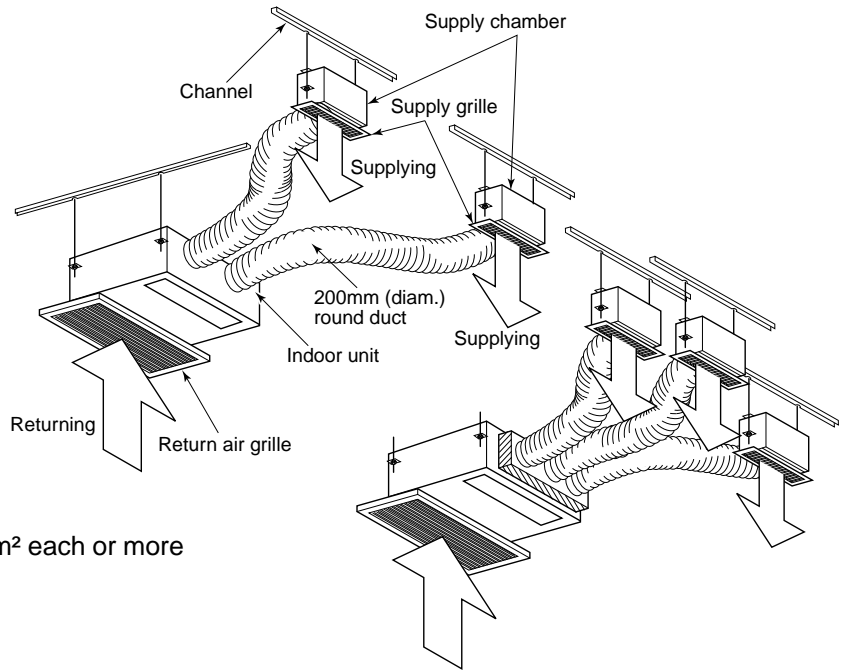
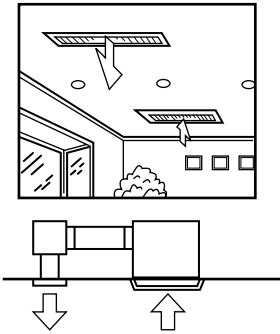
#### • Clamp mounting



#### • Removal of air filter



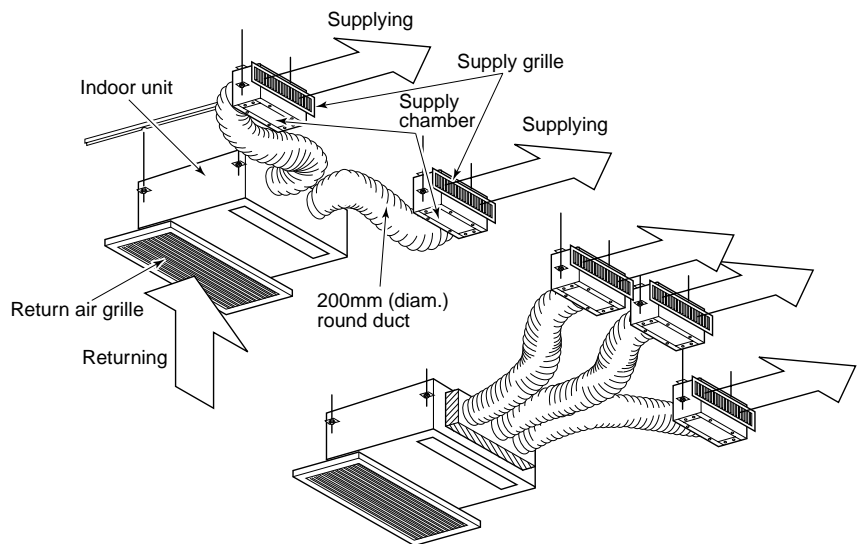
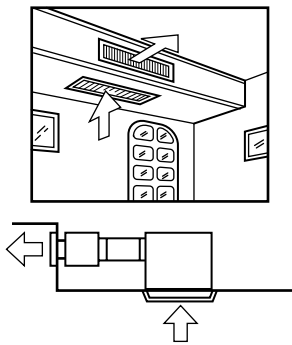
### Concealed duct type



**NOTE:**

- Recommended supplying grille size 400 cm<sup>2</sup> each or more

### Ledge ceiling concealed duct type



### Quality of supplying grilles

SM561BT	2
SM801BT	3
SM1101BT	4
SM1401BT	4

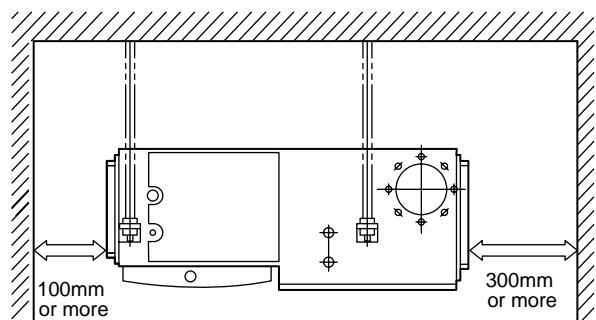
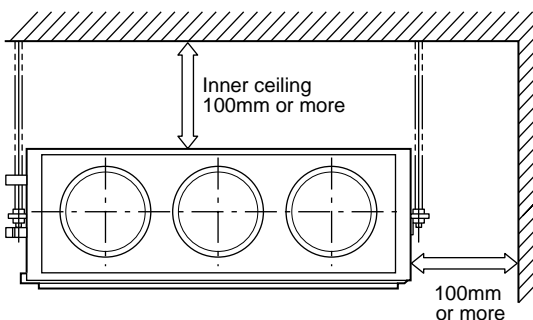
**NOTE:**

- Opening area of the return grille should be larger than the one for suction port (Air filter) of the indoor unit.

### Restriction to installation

#### 1. Installation clearance

- As shown in the figure, keep clearance around the indoor unit.



# 4 AIR DUCTING WORK

Static pressure characteristics of each model

Fig. 1 RAV-SM561BT (Round duct)

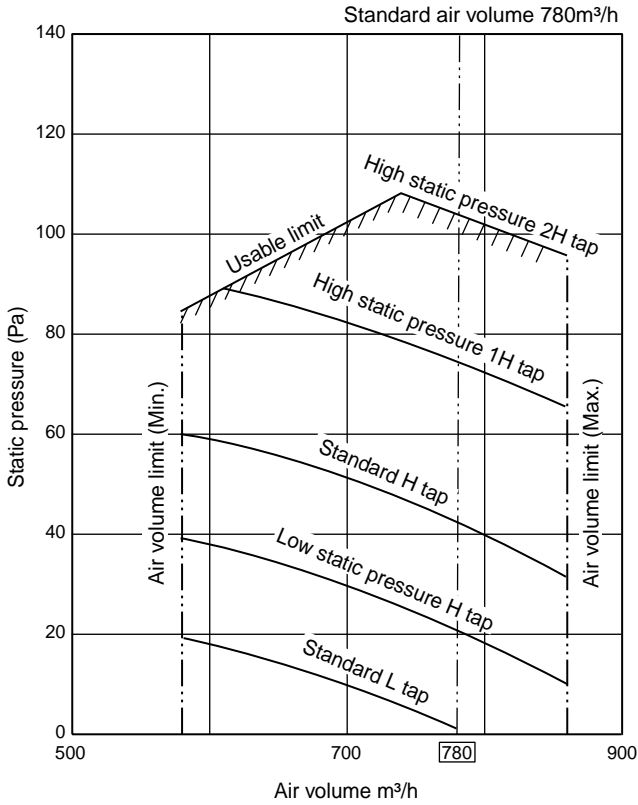


Fig. 3 RAV-SM801BT (Round duct)

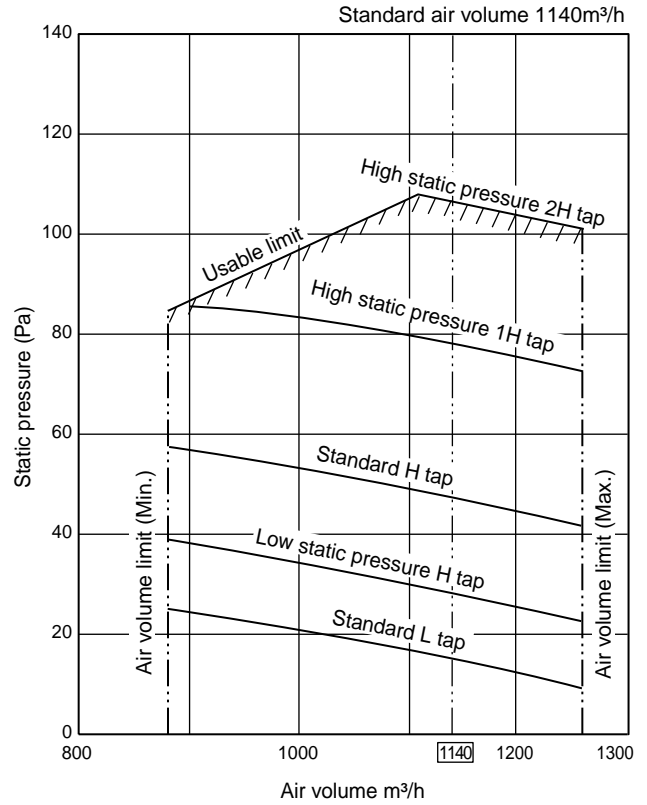


Fig. 2 RAV-SM561BT (Square duct)

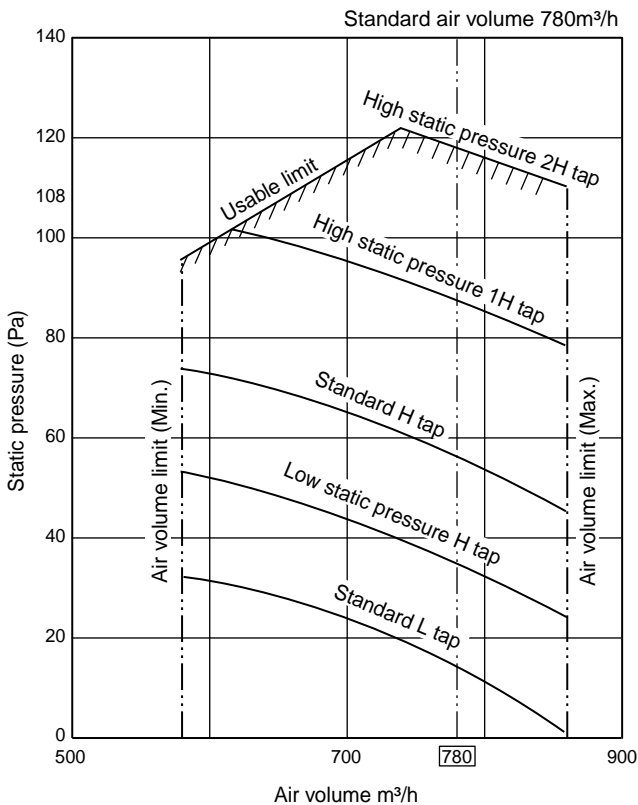
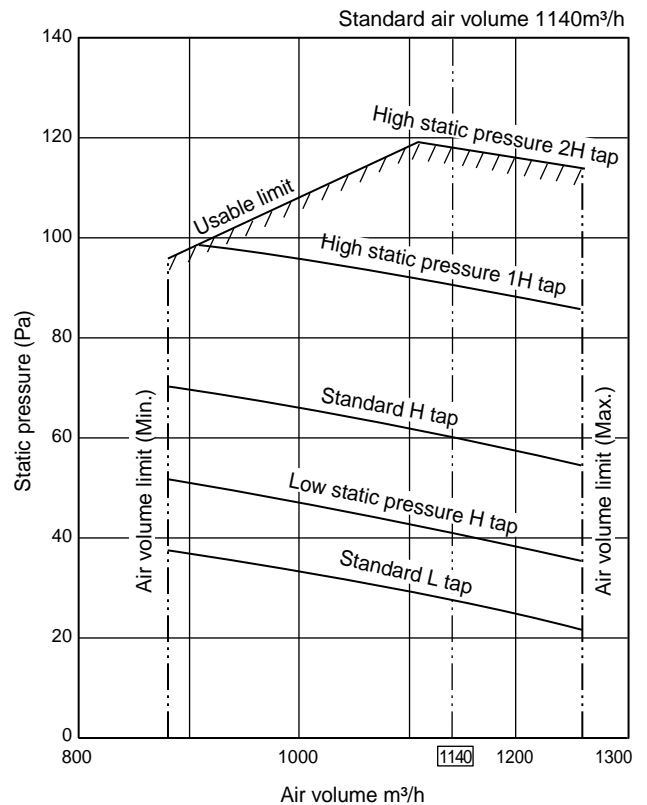
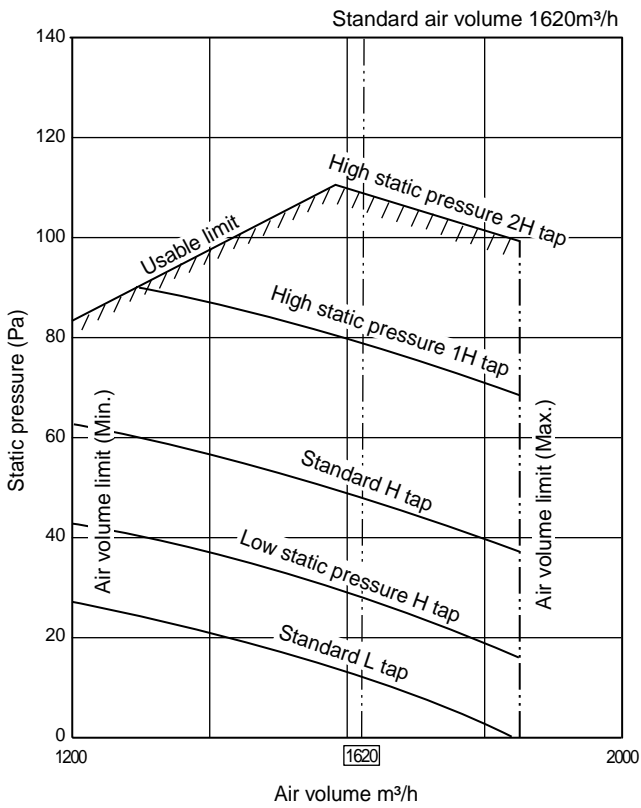


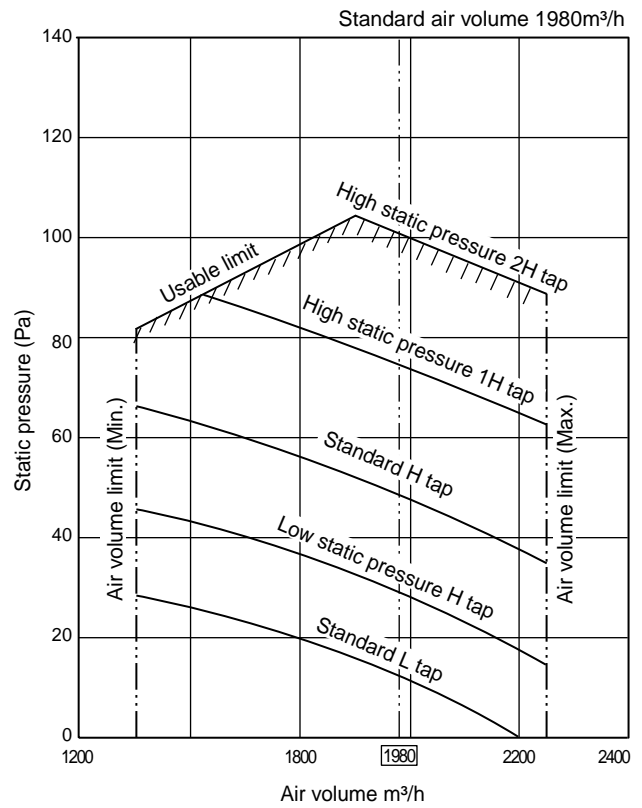
Fig. 4 RAV-SM801BT (Square duct)



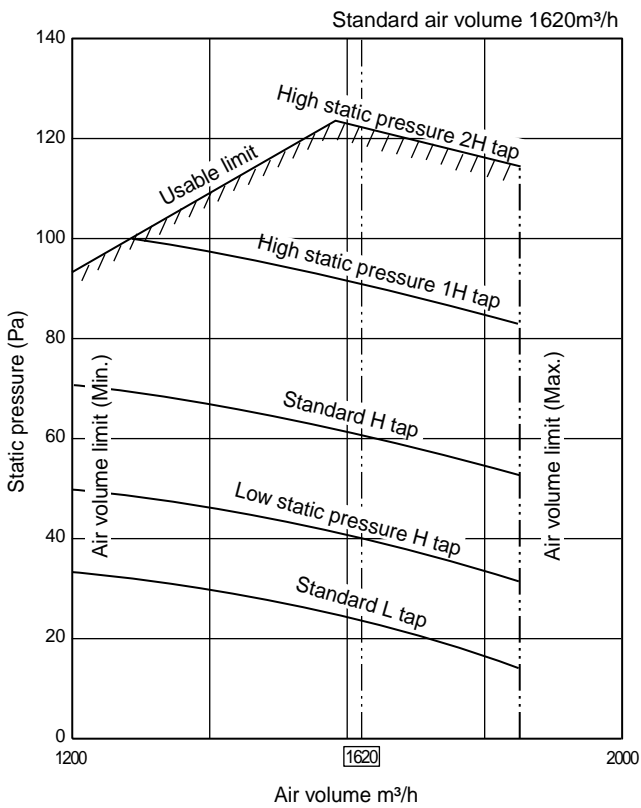
**Fig. 5 RAV-SM1101BT (Round duct)**



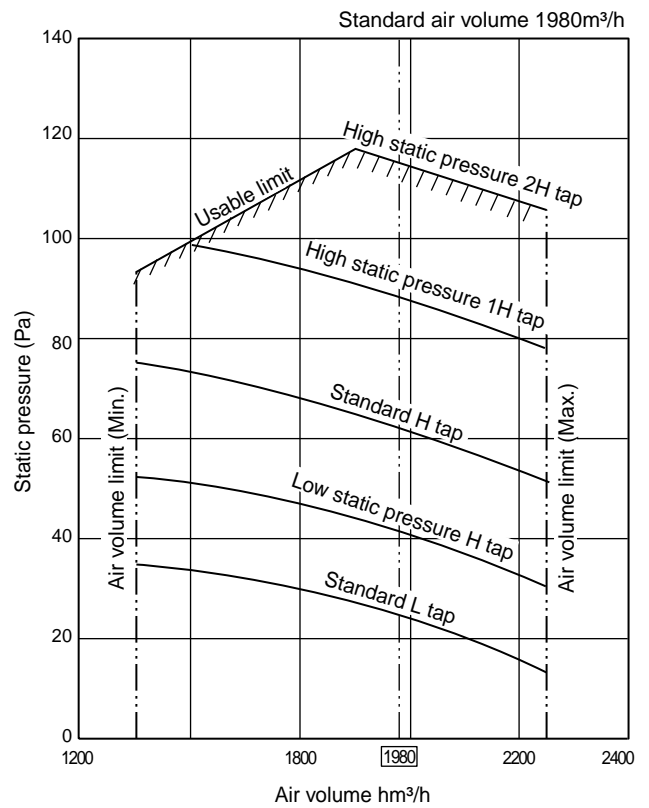
**Fig. 7 RAV-SM1401BT (Round duct)**



**Fig. 6 RAV-SM1101BT (Square duct)**



**Fig. 8 RAV-SM1401BT (Square duct)**



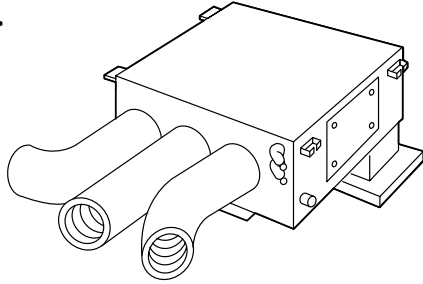
# 4 AIR DUCTING WORK

## Installation reference

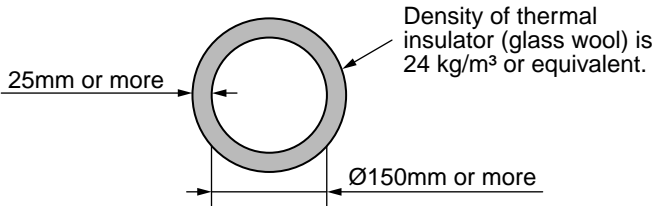
(Example for RAV-SM801BT model)

The air supply ducting work is classified in two ways, one is branched by the round ducts, and the other is branched by the square ducts. (Be sure to divide the air supply duct into three or more branches.)

### <Round duct>

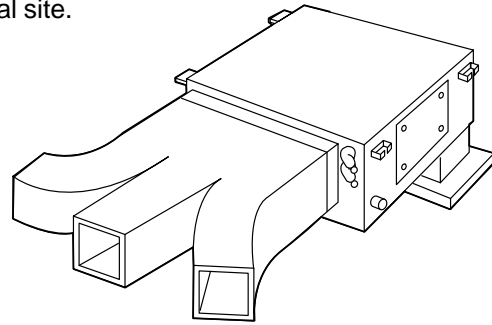


In case of the round duct, use the thermal insulator of thickness 25mm or more and inner diameter 150mm or more to the duct board.  
(If the inner diameter is not enough, resistance increase, as the result, air does not flow smoothly and loss of the static pressure increases.) For the thermal insulator, use high-density glass wool of 24kg/m<sup>3</sup> or equivalent.

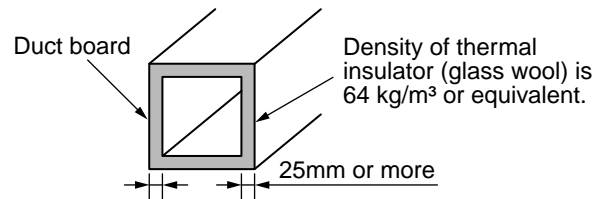


### <Square duct> (Reference for square duct)

When using the square duct, change the type of the air supply flange from round type to square flange at the local site.



In case of the square duct, apply the thermal insulator of thickness 25mm or more to the duct board. For the thermal insulator, use high-density glass wool of weight 64kg/m<sup>3</sup>.



## Connecting method of the duct

### 1. Supply air side

#### <Round duct>

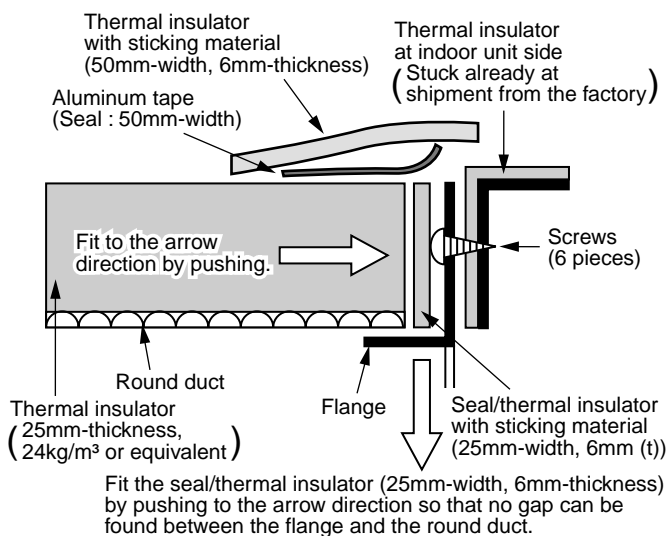


Fig. 2 (a)

#### <Square duct>

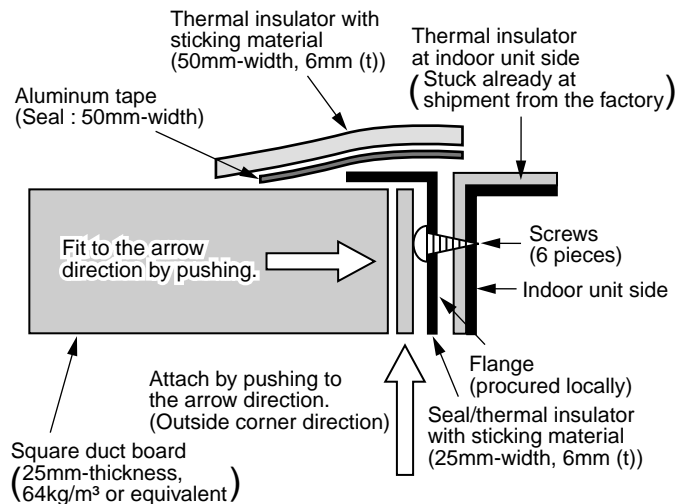


Fig. 2 (b)

## CAUTION

Incomplete thermal insulation of the supply air flange and sealing may cause dew drops.

## Connecting method of the duct

### 1. Supply air side

#### <Round duct>

1. Make the round duct according to inner dimension of the flange  
Use a glass wool board with inside/outside finishing 25mm-thickness and 24kg/m<sup>3</sup>-density.
2. Connect the flange and each type of duct. (Fig. 1)

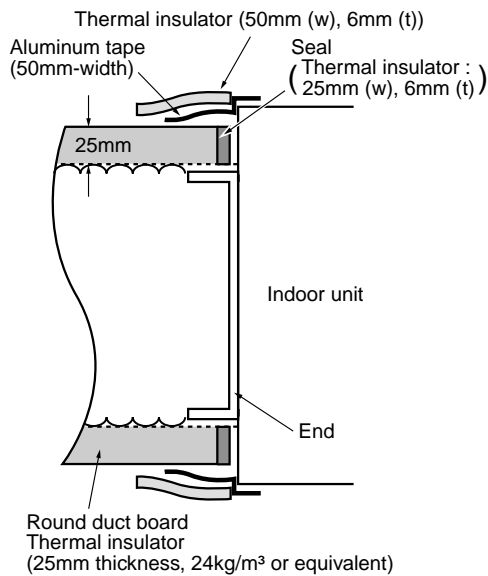


Fig. 1

#### <Square duct>

1. Using 6 screws, mount the flange to the supply air port of the indoor unit. (Fig. 2)
2. Make the square duct according to inner dimension of the flange  $A \times B$ .  
Use a glass wool board with inside/outside finishing 25mm-thickness and 24kg/m<sup>3</sup>-density.
3. Connect the flange and each type of duct. (Fig. 3)

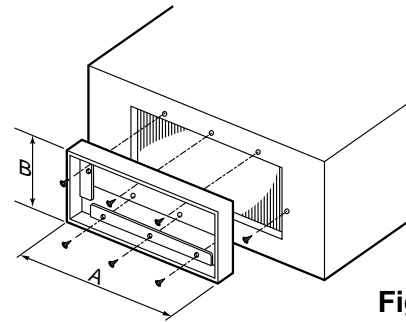


Fig. 2

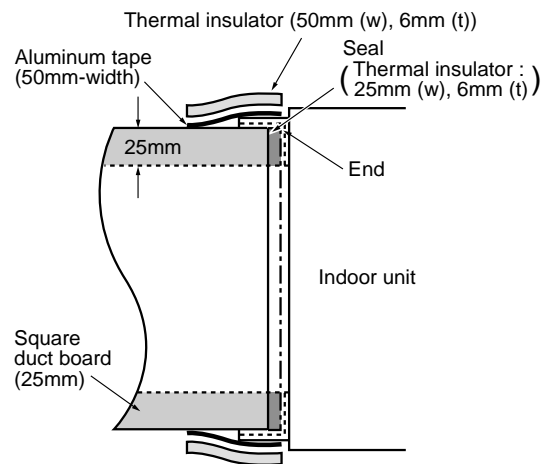


Fig. 3

## Points at installation work

### ■ General cautions

1. Considering installation places of indoor unit supply chamber, structure of the building and determine the duct path.
2. In order to utilize the static pressure characteristics of the air supply in the indoor unit, design the duct branching having the large size of the air supply chamber or setting distance to the first branch as long as possible (Min. : 200mm or longer) so that an even air volume can be obtained.

Especially, when branching just after air supply of the indoor unit, air concentrates at the center part and is difficult to flow to the ducts at both sides.

3. Connect each connecting section surely, and apply sufficient thermal insulation.

In this model of which the duct is branched in the ceiling, compared with the model for ordinary houses, the high temperature generates on the periphery in the cooling time (Especially, at attic and etc.), temperature difference increases between the supply air and outside of the duct, and dewing may occur.

Dewing on the surface of the thermal insulator covering the metal connecting section or leaking portion of the cooled air may cause a trouble such as water drops.

4. Thermal insulation of screwing sections is necessary.

Prevent dewing by applying thermal insulation to 6 screws those fix the duct flange of the air supply chamber.

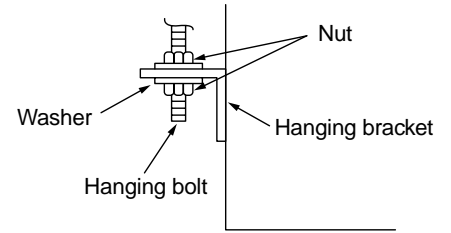
- For duct parts, the flexible branch duct (thermal insulation, 25mm or more thickness) is recommended.
- Adjust the duct length to 6m or less even for straight pipe, and avoid sharp bending (Air flow resistance is large.) if bending.

# 4 AIR DUCTING WORK

## Hanging of indoor unit

Lift up the unit with a lifter, etc., and set the hanging metal in the hanging bolt.

- Hook nut of the hanging bolt to the groove of the hanging metal on the main unit.
- Using the level, etc., install the main unit horizontally.  
Failure to do this will cause water leakage



## Mounting of filter and canvas for suction port

1. Mount a long-life filter or a high-performance filter according to each Installation Manual.
2. Mount the canvases for suction port to the lower side of the above filter.

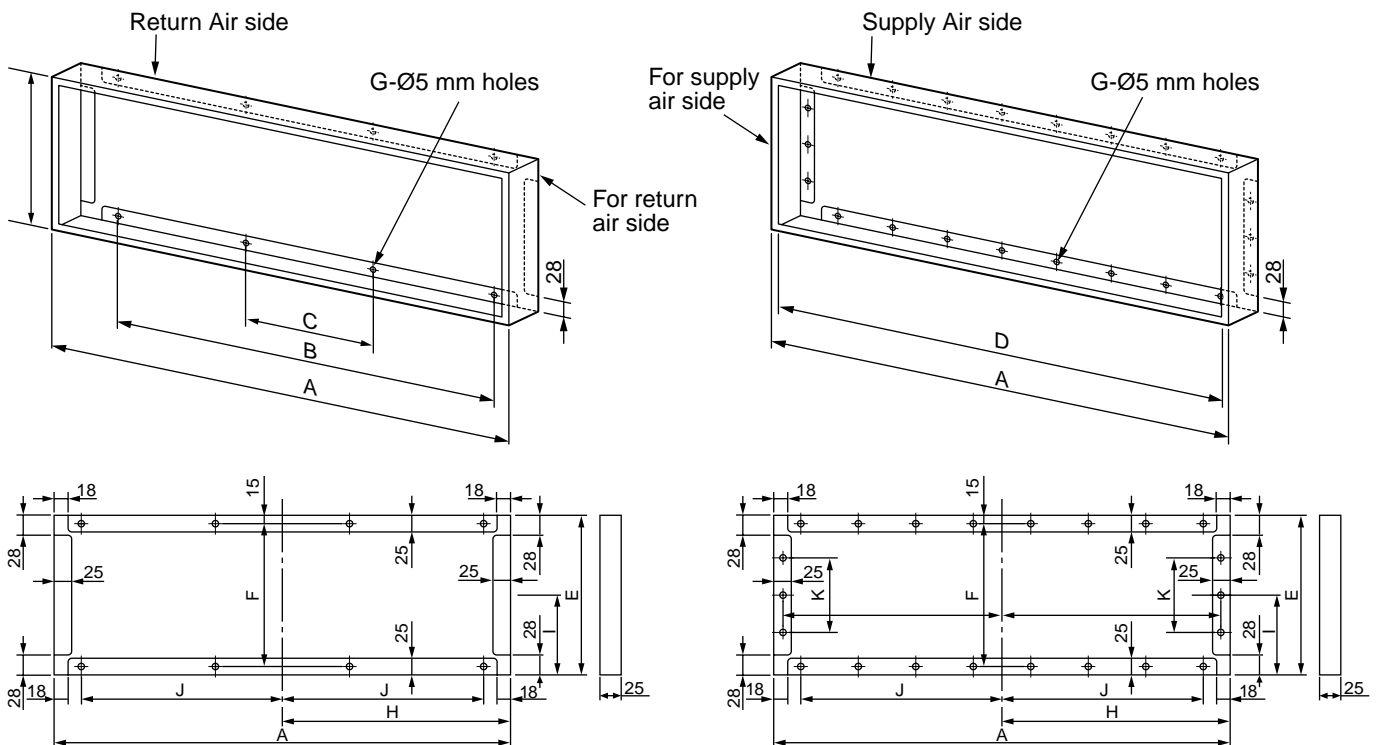
## Mounting of remote controller

For the mounting of the wired remote controller, refer to the Installation Manual attached to the remote controller.

- Take out the remote controller cord together with the refrigerant pipe or drain pipe. Be sure to set the remote controller cord so that it passes through the upper side of the refrigerant pipe and drain pipe.

## For reference

<Square duct> (Procured locally)



	Model	A	B	C	D	E	F	G	H	I	J	K
Return Air side (Return filter side)	SM561BT	700	—	400	—	420	390	4	350	195	—	—
	SM801BT	1000	700	430	—	420	390	8	500	195	350	—
	SM1101, 1401BT	1350	1050	580	—	420	390	8	675	195	525	—
Supply Air side	SM561BT	550	455 (65 x 7)	65	530	265	245	20	275	132.5	227.5	130
	SM801BT	850	715 (65 x 11)	65	830	265	245	28	425	132.5	307.5	130
	SM1101, 1401BT	1200	1105 (65 x 17)	65	1180	265	245	40	600	132.5	552.5	130



# 5 DRAIN PIPING WORK

## Piping material

- For laying pipes underground, use hard vinyl chloride pipe. VP25 (Inner diameter Ø32mm)

## Piping and cautions

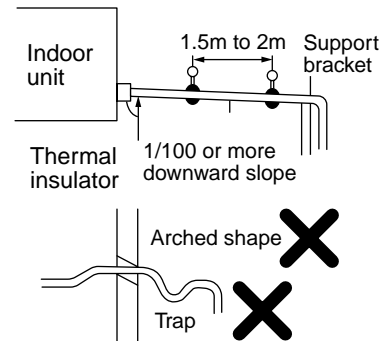
- Set drain side of pipe at downward slope. (1/100 or more)
- Be sure to apply thermal insulation (foaming polyethylene, 10mm-thickness or more) for pipes passing through the room.
- Adhere the connecting sections with vinyl chloride agent surely so that no water leakage is caused.
  - Apply adhesive agent without unevenness around the portion approx. 40mm from the end of hard polyvinyl-chloride pipe.
  - Push the vinyl pipe in the drain socket completely up to the end of the socket.
  - Do not apply strength to the connecting part until the adhesive agent has dried and hardened.
- Support the piping with hanging bracket so that the force is not applied to connection sections of pipe and pipe is not waved.

## NOTES :

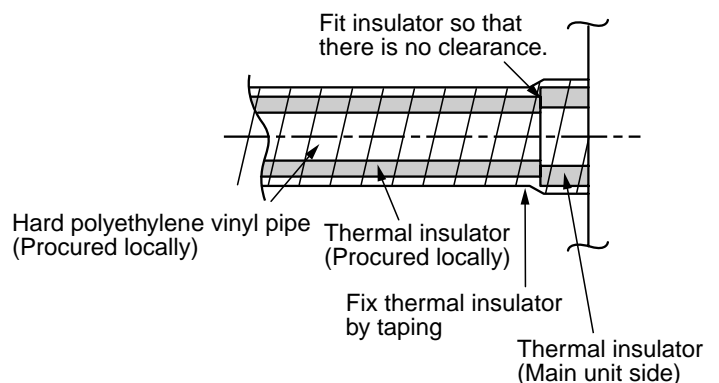
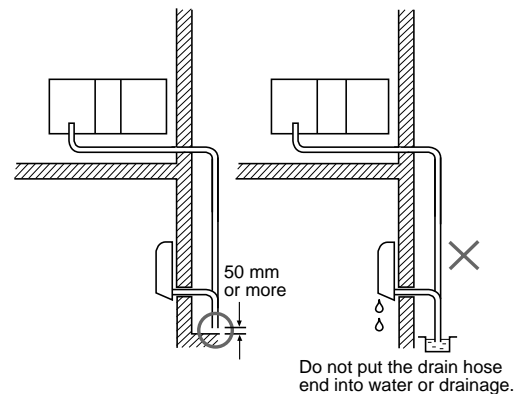
- Do not make slack or trap at halfway across piping.
- Set pipes so that the end of drain pipe is not dipped in water, and also keep space 50mm or more to the ground.
- After piping work, check if water drains smoothly.
- Hole should be made at a slight downward slant to the outdoor side.
- When connecting extension drain hose, insulate the connecting part of extension drain hose with shield pipe.

## Thermal-insulating process

- After checking water drain, be sure to apply the thermal-insulating for connecting portion of the pipes.
- Apply taping so that there is no clearance on the fitting part of thermal-insulator of the main unit with the insulator procured locally.



- As shown in the figure, set the collective piping such as the ceiling duct so that waste water does not back up from the main pipe.

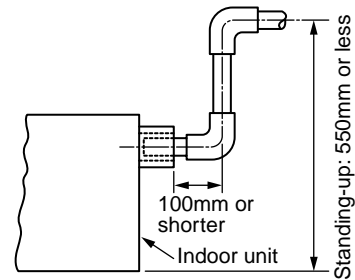


## 5 DRAIN PIPING WORK

### Drain-up

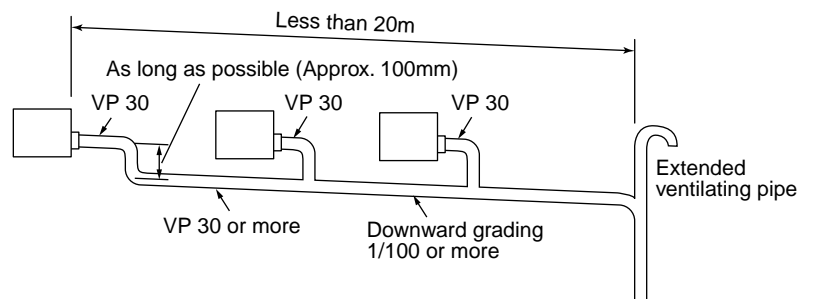
If down-slope cannot be set on a drain pipe, drain-up is possible.

- Set the height of drain pipe 550mm or less from the bottom face of the indoor unit.
- Pull out the drain pipe from connecting port of the drain pipe of the indoor unit by 100mm or shorter, and stand up it vertically.
- After standing up it vertically, arrange immediately so that it is set with down-slope.



### Connection of the drain hose

- Insert the drain hose completely into the connecting port of the drain pan.
- Apply thermal insulation surely to the drain hose with socket thermal insulation seal.



### Check of water drain

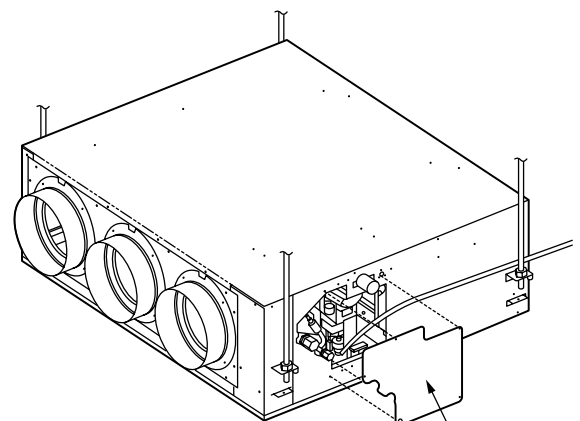
After drain pipe work, check that water is drained and there is no water leak from pipe connection portion. In this time, also check there is no trouble of motor sound of the drain pump. Be sure also to perform this check when installing the unit in heating time.

### After electric piping work

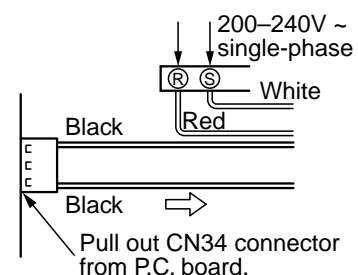
- Before installing a panel, infuse water as shown in the following figure. By operating the unit in COOL mode, check that water is drained from the drain pipe and then check there is no water leak from the drain pipe.

### Before electric piping work

- Pull out the float switch connector (3P: Red) from connector (CN34: Red) on P.C. board of the electric parts box. (In this time, be sure to check the power has been turned off.)
- Connect 200V single-phase to (R) and (S) of the power supply terminal block. (Never apply 200V to (A), (B), (U<sub>1</sub>), and (U<sub>2</sub>) of the terminal block, otherwise it causes a trouble of P.C. board.)
- Infuse water followed to the figure below. (Water amount: 1500cc to 2000cc)
- The drain pump automatically operates by power-on. Check that water is drained from the drain pipe and then check there is no water leak from the drain pipe.
- After checking water drain and water leak, turn off the power, connect the float switch connector to the original position (CN34) of P.C. board, and then return the electric parts box to the original position.



Insert the end of hose up to the near of suction port of drain pump.



# 6 REFRIGERANT PIPING AND EVACUATING

## Refrigerant piping

1. If the outdoor units are to be mounted on a wall, make sure that the supporting platform is sufficiently strong. The platform should be designed and manufactured to maintain its strength over a long period of time, and sufficient consideration should be given to ensuring that the outdoor unit will not fall.
2. **Use copper pipe with 0.8 mm or more thickness.**  
(In case pipe size is Ø15.9, with 1.0mm or more.)
3. Flare nut and flare works are also different from those of the conventional refrigerant. Take out the flare nut attached to the main unit of the air conditioner, and use it.

### CAUTION

#### IMPORTANT 4 POINTS FOR PIPING WORK

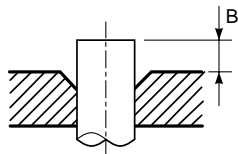
1. Remove dust and moisture from the inside of the connecting pipes.
2. Tight connection (between pipes and unit)
3. Evacuate the air in the connecting pipes using VACUUM PUMP.
4. Check the gas leakage. (connected points)

## Permissible piping length and heat

They vary according to the outdoor unit. For details, refer to the Installation Manual attached to the outdoor unit.

## Flaring

Insert a flare nut into the pipe, and flare the pipe. As the flaring sizes of R410A differ from those of refrigerant R22, the flare tools newly manufactured for R410A are recommended. However, the conventional tools can be used by adjusting projection margin of the copper pipe.



### • Projection margin in flaring : B (Unit : mm)

Rigid (Clutch type)

Outer diam. of copper pipe	R410A tool used		Conventional tool used	
	R410A	R22	R410A	R22
6.4 to 15.9	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0

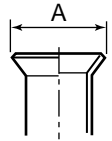
Imperial (Wing nut type)

Outer diam. of copper pipe	R410A	R22
6.4 or 9.5	1.5 to 2.0	1.0 to 1.5
12.7 or 15.9	2.0 to 2.5	1.5 to 2.0

### • Flaring dia meter size : A (Unit : mm)

Outer diam. of copper pipe	A <sup>+0</sup> / <sub>-0.4</sub>	
	R410A	R22
6.4	9.1	9.0
9.5	13.2	13.0
12.7	16.6	16.2
15.9	19.7	19.4

- \* In the case of flaring for R410A with the conventional flare tool, pull out it approx. 0.5 mm more than that for R22 to adjust to the specified flare size. The copper pipe gauge is useful for adjusting projection margin size.



## Tightening connection

### CAUTION

- Do not apply excessive torque. Otherwise, the nut may crack depending on the conditions.

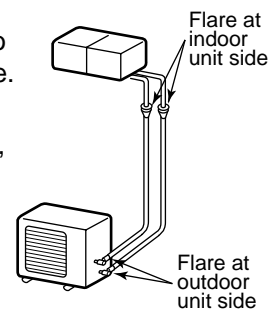
(Unit : N•m)

Outer diam. of copper pipe	Tightening torque
6.4 mm (diam.)	14 to 18 (1.4 to 1.8 kgf•m)
9.5 mm (diam.)	33 to 42 (3.3 to 4.2 kgf•m)
12.7 mm (diam.)	50 to 62 (5.0 to 6.2 kgf•m)
15.9 mm (diam.)	63 to 77 (6.3 to 7.7 kgf•m)

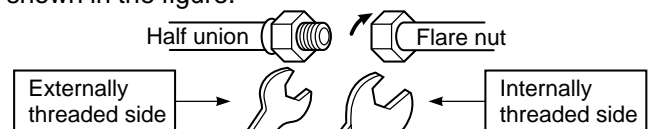
### • Tightening torque of flare pipe connections

Pressure of R410A becomes higher than that of R22. (Approx. 1.6 times) Therefore, using a torque wrench, tighten firmly the flare pipe connecting sections which connect the indoor and outdoor units up to the specified tightening torque.

Incorrect connections may cause not only a gas leakage, but also a trouble of the refrigeration cycle or compressor damage.



Align the centers of the connecting pipes and tighten the flare nut as far as possible with your fingers. Then tighten the nut with a spanner and torque wrench as shown in the figure.



Use a wrench to secure. Use a torque wrench to tighten.

## 6 REFRIGERANT PIPING AND EVACUATING

### Piping with outdoor unit

- Shape of valve differs according to the outdoor unit.  
For details of installation, refer to the Installation Manual of the outdoor unit.

### Air purge

Using a vacuum pump, perform vacuuming from the charge port of valve of the outdoor unit.

For details, follow to the Installation Manual attached to the outdoor unit.

- Never use the refrigerant sealed in the outdoor unit for air purge.

### REQUIREMENT

For the tools such as charge hose, etc., use those manufactured exclusively for R410A.

### Refrigerant amount to be added

For addition of the refrigerant, add refrigerant "R410A" referring to the attached Installation Manual of outdoor unit.

Be sure to use a scale to charge the refrigerant of specified amount.

### REQUIREMENT

- Charging an excessive or too little amount of refrigerant causes a trouble of the compressor. Be sure to charge the refrigerant of specified amount.
- A personnel who charged the refrigerant should write down the pipe length and the added refrigerant amount in the nameplate attached to the service panel of the outdoor unit. It is necessary to troubleshoot the compressor and refrigeration cycle malfunction.

### Open the valve fully

Open the valve of the outdoor unit fully. A 4mm-hexagonal wrench is required for opening the valve.

For details, refer to the Installation Manual attached to the outdoor unit.

### Gas leak check

Check with a leak detector or soap water whether gas leaks or not, from the pipe connecting section or cap of the valve.

### REQUIREMENT

Use a leak detector manufactured exclusively for HFC refrigerant (R410A, R134a, etc.).

### Thermal insulation process

Apply thermal insulation for the pipes separately at liquid side and gas side.

For the thermal insulation to the pipes at gas side, be sure to use the material with heat-resisting temperature 120°C or higher.

Using the attached thermal insulation material, apply the thermal insulation to the pipe connecting section of the indoor unit securely without gap.

### REQUIREMENT

Apply the thermal insulation to the pipe connecting section of the indoor unit securely up to the root without exposure of the pipe. (The pipe exposed to the outside causes water leak.)

# 7 ELECTRICAL WORK

## NOTE:

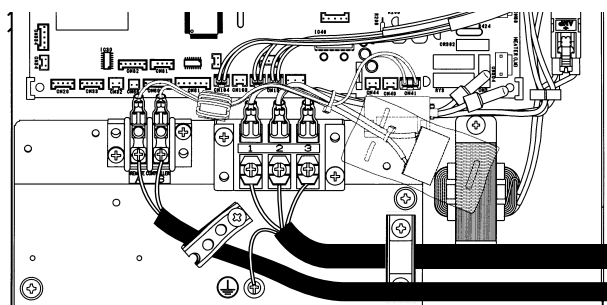
For selection and connection method of the power supply cords, refer to the details in the Installation Manual of the outdoor unit.

## CAUTIONS

- Be sure connect earth wire.  
Do not connect the earth wire to gas pipe, pipe of water supply, lightning conductor, and earth wire of telephone.  
An incomplete grounding causes an electric shock.
- If incorrect/incomplete wiring is carried out, it may cause an electrical fire or smoke.
- Prepare the power supply for exclusive use with the air conditioner.
- Be sure to use the cord clamps with attached to the product.
- Using the specified cables, connect the cables surely so that the external force of cable is not transmitted to the terminal connecting portion.
- Do not damage or scratch the conductive core and inner insulator of power and inter-connecting cables when peeling them.
- Be sure to comply with local regulations on running the wire from outdoor unit to indoor unit (wire size of wire and wiring method etc.)
- Use the power cord and Inter-connecting cable of specified thickness, specified type, and protective devices required.
- Never connect 220-240V power to the terminal blocks for communication ( (A), (B) )  
(It causes a trouble.)

## How to wire

1. Connect the connecting cable to the terminal as identified with their respective numbers on the terminal block of indoor and outdoor unit. H07 RN-F or 245 IEC 66 (1.5 mm<sup>2</sup> or more)
2. Mount a leakage breaker.
3. Insulate the unsheathed redundant cords (conductors) with tape.
4. For inter-unit wiring, do not use a wire jointed to another on the way.
5. Fix the cable with cord clamp.

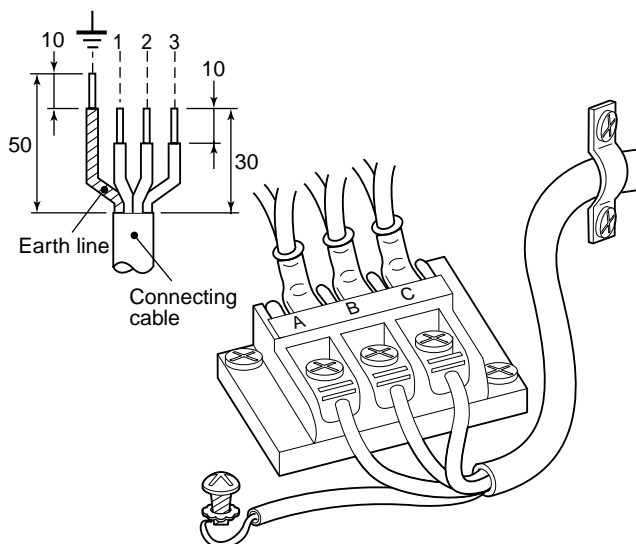
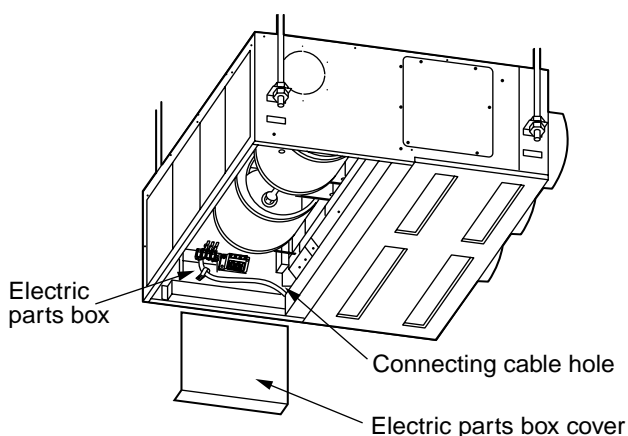


# 7 ELECTRICAL WORK

## Cabling

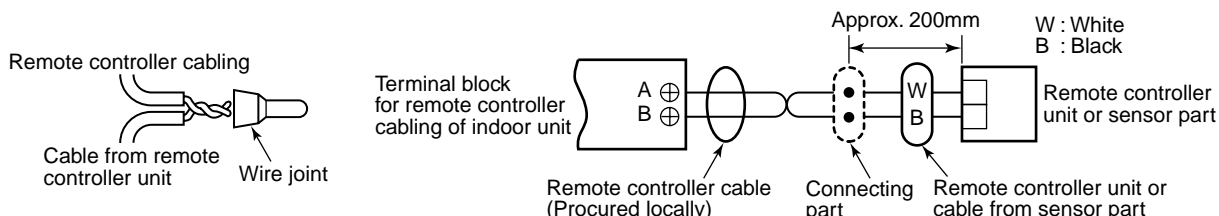
1. As shown in the figure, remove a screw ① and then remove cover of the electric part.
2. Strip wire ends (10 mm).
3. Match wire colors with terminal numbers on indoor and outdoor units' terminal blocks and firmly screw wires to the corresponding terminals.
4. Connect the ground wires to the corresponding terminals.
5. Fix the cable with cord clamp.
6. Fix cover of the parts box and the terminal block surely with the fixing screws.

Make a loop for the margin of the cable length so that the electric parts box can be taken out during servicing.



## Remote controller cabling

- Strip approx. 14mm the cable to be connected.
- Non polarity, 2 core cable is used for cabling of the remote controller.
- Twist cable of the remote controller to be connected with cable of the remote controller unit (or sensor), and press-fit them with a wire joint. (Wire joints (White: 2 pieces) are included in the attachments to the remote controller (sold separately) or the wireless remote controller kit (sold separately)).



## Cabling diagram

- For details of cabling/installation of the remote controller, refer to the Installation Manual attached to the remote controller.
- When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on. It is not a trouble, but is because the setup of the remote controller is being checked. For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

# 8 TEST RUN

## Before test run

- Before turning on the power supply, carry out the following procedure.
  - 1) Using 500V-megger, check 1MΩ or more exists between the terminal block 1 to 3 and the earth.  
If 1MΩ or less is detected, do not run the unit. Do not apply to the remote controller circuit.
  - 2) Check the valve of the outdoor unit being opened fully.
- To protect the compressor at activation time, leave power-ON for 12 hours or more before operating.

## How to execute a test run

Using the remote controller, operate the unit as usual.

For the procedure of the operation, refer to the attached Owner's Manual.

A forced test run can be executed in the following procedure if the operation stops by thermo.-OFF.

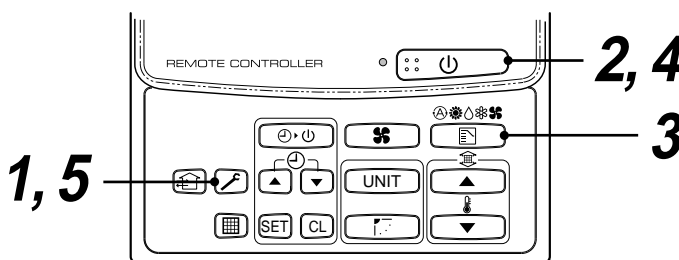
In order to prevent a serial operation, the forced test run is released after 60 minutes have passed and returns to the usual operation.

## CAUTION

When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on.  
It is not a trouble, but is because the setup of the remote controller is being checked.  
For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

## NOTE

Do not use the forced test run for cases other than the test run because it applies an excessive load to the devices.



## In case of wired remote controller

Procedure	Description	
<b>1</b>	Keep  button pushed for 4 seconds or more. [TEST] is displayed on the display part and the selection of mode in the test mode is permitted.	
<b>2</b>	Push  button.	
<b>3</b>	Using  button, select the operation mode, [COOL] or [HEAT]. <ul style="list-style-type: none"> <li>• Do not run the air conditioner in a mode other than [COOL] or [HEAT].</li> <li>• The temperature controlling function does not work during test run.</li> <li>• The detection of error is performed as usual.</li> </ul>	
<b>4</b>	After the test run, push  button to stop a test run. (Display part is same as procedure <b>1</b> .)	
<b>5</b>	Push  check button to cancel (release from) the test run mode. ([TEST] disappears on the display and the status returns to a normal.)	

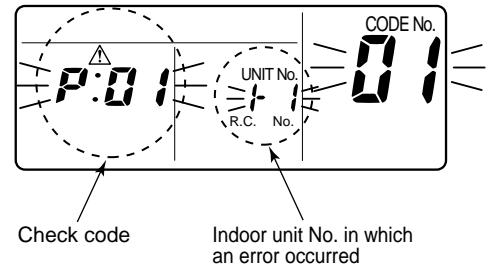
# 9 TROUBLESHOOTING

## Confirmation and check

When a trouble occurred in the air conditioner, the check code and the indoor unit No. appear on the display part of the remote controller.

The check code is only displayed during the operation.

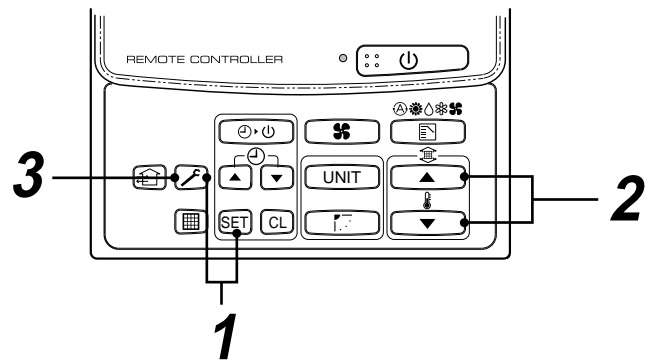
If the display disappears, operate the air conditioner according to the following "Confirmation of error history" for confirmation.



## Confirmation of error history

When a trouble occurred on the air conditioner, the trouble history can be confirmed with the following procedure. (The trouble history is stored in memory up to 4 troubles.)

The history can be confirmed from both operating status and stop status.



Procedure	Description
<b>1</b>	<p>When pushing [SET] and  buttons at the same time for 4 seconds or more, the following display appears.</p> <p>If [Service check] is displayed, the mode enters in the trouble history mode.</p> <ul style="list-style-type: none"> <li>• [01 : Order of trouble history] is displayed in CODE No. window.</li> <li>• [Check code] is displayed in CHECK window.</li> <li>• [Indoor unit address in which an error occurred] is displayed in UNIT No.</li> </ul>
<b>2</b>	<p>Every pushing of [  ,  ] button used to set temperature, the trouble history stored in memory is displayed in order.</p> <p>The numbers in CODE No. indicate CODE No. [01] (latest) → [04] (oldest).</p> <p><b>REQUIREMENT</b></p> <p>Do not push  button because all the trouble history of the indoor unit will be deleted.</p>
<b>3</b>	<p>After confirmation, push  button to return to the usual display.</p>

1. Check the troubles according to the above procedure.
2. Ask an authorized dealer or qualified service (maintenance) professional to repair or maintain the air conditioner.
3. More details of the service code are explained in Service Manual.



# 10 APPLICABLE CONTROLS

## NOTIFICATION

When using the equipment at the first time, it will take a lot of time that the remote controller accepts an operation after power was on. However, it is not a trouble.

**• Automatic address**

- While automatic addressing, the operation cannot be performed on the remote controller.
- For automatic addressing, Max. 10 minutes (generally, approx. 5 minutes) are required.

**• When power will be turned on after finish of automatic addressing;**

- It will require Max. 10 minutes (generally, approx. 3 minutes) that outdoor unit starts operation after power was on.

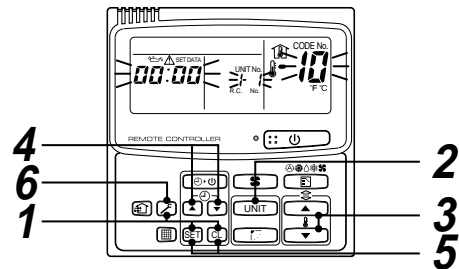
As all the buttons have been set to [Standard] at the shipment, change the setup of the indoor unit if necessary. To change the setup, use the main remote controller (wired remote controller).

\* The setup change for wireless remote controller, sub remote controller, or remote controller-less system (Central control remote controller only is provided.) is impossible. In these cases, prepare and mount a separate main remote controller.

### Exchange of applicable control setup

#### Basic operation procedure for setup exchange

Change the setup while operation of the equipment stops.  
(Be sure to stop the operation of a set.)



Procedure	Description
1	<p>When pushing <b>SET</b>, <b>CL</b>, and <b>POWER</b> buttons simultaneously for 4 seconds or more, after a while, the display part flashes as shown in the figure. Check that the displayed item code is [10].</p> <ul style="list-style-type: none"> <li>• If the item code indicates other than [10], push <b>POWER</b> button to erase the display, and then retry the operation from the first step. (For some time after <b>POWER</b> button has been pushed, the operation of the remote controller cannot be accepted.)</li> </ul> <p>(In a group control, the firstly displayed indoor unit No. becomes the master unit.)</p> <p style="text-align: right;">(* The display changes according to the indoor unit model.)</p>
2	<p>Every pushing <b>UNIT</b> button, the indoor unit No. in the group control is displayed successively. Select an indoor unit of which setup to be changed.</p> <p>In this time, the position of the indoor unit of which setup to be changed can be confirmed because the fan and the flap of the selected indoor unit work.</p>
3	<p>Using <b>UP</b>, <b>DOWN</b> buttons of set temperature, specify the item code [**].</p>
4	<p>Using <b>UP</b>, <b>DOWN</b> buttons of set timer, select set data [****].</p>
5	<p>Push <b>SET</b> button. In this time, if the display changes from flashing to lighting, the setup completes.</p> <ul style="list-style-type: none"> <li>• To change the setup of an indoor unit other than the selected one, start operation from Procedure 2.</li> <li>• To change the setup of another setup in the selected indoor unit, start operation from Procedure 3.</li> </ul> <p>Pushing <b>CL</b> button clears the set up contents which have been already set. In this case, retry from Procedure 2.</p>
6	<p>When the setup finished, push <b>POWER</b> button. (The setup is determined.) Pushing <b>POWER</b> button deletes the display and returns the status to normal stop status. (For some time after <b>POWER</b> button has been pushed, the operation of the remote controller cannot be accepted.)</p>

# 10 APPLICABLE CONTROLS

## Setup of external static pressure

Matching with the resistance (External static pressure) of the duct to be connected, be sure to set up the tap exchange according to the basic operation procedure (1 → 2 → 3 → 4 → 5 → 6).

- For the item code in Procedure 3, specify [5d].
- For the set data in Procedure 4, select the setup data of static pressure outside of the machine to be set up from the table below.

### (Exchange by wired remote controller)

Set data	External static pressure	
0000	40Pa	Standard (At shipment)
0001	70Pa *1	High static pressure 1
0003	100Pa *2	High static pressure 2
0006	20Pa	Low static pressure

\*1: For SM1401BT, set 65Pa.

\*2: For SM1401BT, set 90Pa.

## To incorporate a filter sold separately

When mounting a filter sold separately, be sure to set up the tap exchange according to the type of filter.

In this case, also follow to the basic operation procedure (1 → 2 → 3 → 4 → 5 → 6).

- For the item code in Procedure 3, specify [5d].
- For the set data in Procedure 4, select the setup data of filter to be incorporated from the table below.

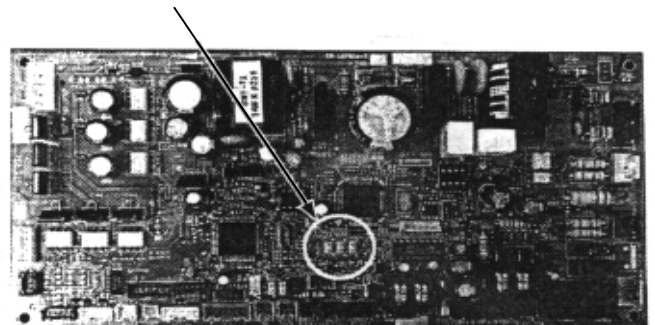
Set data	Filter sold separately
0000	Standard filter (At shipment)
	Optical regeneration deodorizing filter
0001	High-performance filter 65, 90
	Deodorant filter    Ammonia deodorizing filter

- Select with shifting of the short plug on the indoor unit microcomputer P.C. board.

Short plug position	External static pressure	Filter sold separately
	40Pa	Standard filter (At shipment)
	Standard (At shipment)	Optical regeneration deodorizing filter
	70Pa	*1
	High static-pressure 1	High-performance filter 65 High-performance filter 90 Deodorant filter Ammonia deodorizing filter
	100Pa	—
	High static-pressure 2	
	20Pa	—
	Low static-pressure	

\*1 Resistance of high-performance filter 65 and 90, deodorant filter, or ammonia deodorizing filter is equivalent to 30Pa. Therefore, set the resistance (external static pressure) of a duct to be connected to 40Pa.

- Short plug position (CN112, CN111, CN110 from the left)



### Change of lighting time of filter sign

According to the installation condition, the lighting time of the filter sign (Notification of filter cleaning) can be changed.

Follow to the basic operation procedure

(**1** → **2** → **3** → **4** → **5** → **6**).

- For the item code in Procedure **3**, specify [01].
- For the set data in Procedure **4**, select the setup data of lighting time of filter sign to be changed from the table below.

Set data	Filter sign lighting time
<b>0000</b>	None
<b>0001</b>	150H
<b>0002</b>	2500H (At shipment)
<b>0003</b>	5000H
<b>0004</b>	10000H

### Check and test operation

Be sure to test the pipe connections for gas leak.

- Check the flare nut connections, valve stem cap connections and service port cap connections for gas leak with a leak detector or some soap water.

### To secure better effect of heating

When it is difficult to obtain satisfactory heating due to installation place of the indoor unit or structure of the room, the detection temperature of heating can be raised. Also use a circulator, etc. to circulate heat air near the ceiling.

Follow to the basic operation procedure





(**1** → **2** → **3** → **4** → **5** → **6**).




- For the item code in Procedure **3**, specify [06].
- For the set data in Procedure **4**, select the setup data of shift value of detection temperature to be set up from the table below.

Set data	Shift value of detection temp.
<b>0000</b>	No shift
<b>0001</b>	+1°C
<b>0002</b>	+2°C (At shipment)
<b>0003</b>	+3°C
<b>0004</b>	+4°C
<b>0005</b>	+5°C
<b>0006</b>	+6°C

# 11 INSTALLATION/SERVICING TOOLS

## Tools

Tools	Applicable to R22 model	
Gauge manifold	<input type="checkbox"/>	
Charge hose	<input type="checkbox"/>	
Electronic balance for refrigerant charging	<input type="radio"/>	
Torque wrench (nominal diam. 1/4, 3/8, 1/2, 5/8)	<input type="checkbox"/>	

Tools	Applicable to R22 model	
Flare tool (clutch type)	<input type="radio"/>	
Gauge for projection adjustment	—	—
Vacuum pump adapter	<input type="radio"/>	
Gas leak detector	<input type="checkbox"/>	

○ : Newly prepared (They are special requirements for R407C, separate from those for R22.)

□ : Existing tools are available.

For the details of the tools, refer to the Installation manual of the outdoor unit.

# 12 MAINTENANCE

## Cleaning of Return grille

### Preparation :

1. Turn off the main power supply switch (or breaker) before the unit maintenance.
2. Dismount the Return grille.

### Clean the Return grilles with water:

- Wipe down the Return grille with a sponge or towel moistened with a kitchen detergent. (Do not use any metallic brush for cleaning.)
- **Carefully rinse the Return grille to wash out the detergent.**
- **After rinsing the Return grille with water, dry it in the shade.**

## CAUTION

- Do not start the air conditioner while leaving the return grille removed.

## Cleaning of Air Filters

- If the air filters are not cleared, it not only impairs the cooling performance of air conditioner but causes a failure in the air conditioner such as water drops.

### Preparation :



1. Turn off the main power supply switch (or breaker) before the unit maintenance.
2. Dismount the Return grille.





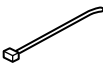
### Use a vacuum cleaner to remove dust from the filters or wash them with water.

- After rinsing the air filters with water, dry them in the shade.
- Set the air filter into the air conditioner.


# Accessory parts and Parts to be procured locally

## □ Accessory parts

Part name	Q'ty	Shape	Usage
Owner's Manual	1	—	—
Installation Manual	1	This manual	—
Installation pattern	1	—	Drawing-out port of hanging bolt pipe
Thermal insulation pipe	2		For thermal insulation of pipe connecting section
Washer	4	M10 x Ø25	For holding down unit
Hose band	2		For connecting drain pipe

Part name	Q'ty	Shape	Usage
Drain hose	1		For connecting drain pipe
Bushing	1		For protection of edge at power taking-in port
Thermal insulator	1		For thermal insulation of drain hose (10t x 200 x 200)
Thermal insulator of top plate	1		For upper pipe hole of indoor unit (6t x 130 x 160)
Banding band	2		For prevention of open of drain hose thermal insulator

## <Separate sold parts>

Part name	Q'ty	Shape	Usage
Standard wired remote controller	1		Model <b>RBC-AMT21E</b>

## □ Parts to be procured locally

<p>Connecting pipe (Liquid side)                      (6.4mm (diam.), Nominal (diam.) 1/4" thick 0.8mm)                      RAV-SM561CT-E</p> <p>(9.52mm (diam.), Nominal (diam.) 3/8" thick 0.8mm)                      RAV-SM801CT-E, RAV-SM1101CT-E, RAV-SM1401CT-E</p>
<p>Connecting pipe (Gas side)                      (12.7mm (diam.), Nominal (diam.) 1/2" thick 0.8mm)                      RAV-SM561CT-E</p> <p>(15.9mm (diam.), Nominal (diam.) 5/8" thick 1.0mm)                      RAV-SM801CT-E, RAV-SM1101CT-E, RAV-SM1401CT-E</p>
<p>Power supply cord                      2.5mm<sup>2</sup> (H07RN-F or 245IEC66) (20m or less)                      3.5mm<sup>2</sup> (AWG-12) (50m or less)</p>

<p>Connecting cable (indoor and outdoor cable)                      H07RN-F or 245IEC66 (1.5mm<sup>2</sup> or more)</p>
<p>Thermal insulation for refrigerant pipe                      (10mm or more, thermal insulating foam polyethylene)</p>
<p>Thermal insulation for drain pipe                      (10mm or more, foam polyethylene)</p>
<p>Drain pipe (Outer 26mm (diam.)) (VP20)</p>
<p>Tapes</p>

# 1 PRECAUTIONS FOR SAFETY

- Ensure that all Local, National and International regulations are satisfied.
- Read this "PRECAUTIONS FOR SAFETY" carefully before Installation.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem.  
Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before the unit maintenance.
- Ask the customer to keep the Installation Manual together with the Owner's Manual.

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R410A) WHICH DOES NOT DESTROY OZONE LAYER.**

The characteristics of R410A refrigerant are ; easy to absorb water, oxidizing membrane or oil, and its pressure is approx. 1.6 times higher than that of refrigerant R22. Accompanied with the new refrigerant, refrigerating oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigerating oil does not enter the refrigerating cycle.

To prevent charging an incorrect refrigerant and refrigerating oil, the sizes of connecting sections of charging port of the main unit and installation tools are charged from those for the conventional refrigerant.

Accordingly the exclusive tools are required for the new refrigerant (R410A).

For connecting pipes, use new and clean piping designed for R410A, and please care so that water or dust does not enter. Moreover, do not use the existing piping because there are problems with pressure-resistance force and impurity in it.

## CAUTION

### To Disconnect the Appliance from Main Power Supply.

This appliance must be connected to the main power supply by means of a switch with a contact separation of at least 3 mm.

**The installation fuse (25A D type  ) must be used for the power supply line of this conditioner.**

## ⚠ WARNINGS

- **Ask an authorized dealer or qualified installation professional to install/maintain the air conditioner.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **Turn off the main power supply switch or breaker before attempting any electrical work.**  
Make sure all power switches are off. Failure to do so may cause electric shock.
- **Connect the connecting cable correctly.**  
If the connecting cable is connected in a wrong way, electric parts may be damaged.
- **When moving the air conditioner for the installation into another place, be very careful not to enter any gaseous matter other than the specified refrigerant into the refrigeration cycle.**  
If air or any other gas is mixed in the refrigerant, the gas pressure in the refrigeration cycle becomes abnormally high and it resultingly causes pipe burst and injuries on persons.
- **Do not modify this unit by removing any of the safety guards or by by-passing any of the safety interlock switches.**
- **Exposure of unit to water or other moisture before installation may cause a short-circuit of electrical parts.**  
Do not store it in a wet basement or expose to rain or water.

- **After unpacking the unit, examine it carefully if there are possible damage.**
- **Do not install in a place that might increase the vibration of the unit.**
- **To avoid personal injury (with sharp edges), be careful when handling parts.**
- **Perform installation work properly according to the Installation Manual.**  
Inappropriate installation may result in water leakage, electric shock or fire.
- **When the air conditioner is installed in a small room, provide appropriate measures to ensure that the concentration of refrigerant leakage occur in the room does not exceed the critical level.**
- **Install the air conditioner securely in a location where the base can sustain the weight adequately.**
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- **If refrigerant gas has leaked during the installation work, ventilate the room immediately.**  
If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
- **After the installation work, confirm that refrigerant gas does not leak.**  
If refrigerant gas leaks into the room and flows near a fire source, such as a cooking range, noxious gas might generate.
- **Electrical work must be performed by a qualified electrician in accordance with the Installation Manual. Make sure the air conditioner uses an exclusive power supply.**  
An insufficient power supply capacity or inappropriate installation may cause fire.
- **Use the specified cables for wiring connect the terminals securely fix. To prevent external forces applied to the terminals from affecting the terminals.**
- **Conform to the regulations of the local electric company when wiring the power supply.**  
Inappropriate grounding may cause electric shock.
- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks, and stays around the unit, a fire may occur.

# 2 SELECTION OF INSTALLATION PLACE

## ⚠ WARNING

- **Install the air conditioner at enough strong place to withstand the weight of the unit.**  
If the strength is not enough, the unit may fall down resulting in injury.
- **Perform a specified installation work to guard against an earth quake.**  
An incomplete installation can cause accidents by the units failing and dropping.
- **Install the air conditioner at a height 2.5m or more from the floor.**  
If you insert your hands or others directly into the unit while the air conditioner operates, it is dangerous because you may contact with revolving fan or active electricity.

## ⚠ CAUTION

- **Do not install the air conditioner in a location subject to a risk of exposure to a combustible gas.**  
If a combustible gas leaks and stays around the unit, a fire may occur.

**Upon approval of the customer, install the air conditioner in a place that satisfies the following conditions.**

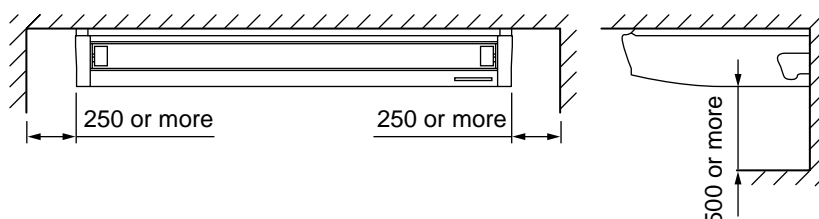
- Place where the unit can be installed horizontally.
- Place where a sufficient servicing space can be ensured for safety maintenance and check.
- Place where drained water will not cause any problem.

**Avoid installing in the following places.**

- Place exposed to air with high salt content (seaside area), or place exposed to large quantities of sulfide gas (hot spring). (Should the unit be used in these places, special protective measures are needed.)
- Place exposed to oil, vapor, oil smoke or corrosive gas.
- Place where organic solvent is used nearby.
- Place close to a machine generating high frequency.
- Place where the discharged air blows directly into the window of the neighboring house. (For outdoor unit)
- Place where noise of the outdoor unit is easily transmitted.  
(When installing the air conditioner on the boundary with the neighbor, pay due attention to the level of noise.)
- Place with poor ventilation. (Before air ducting work, check whether value of air volume, static pressure and duct resistance are correct.)

## Installation space

Secure the specified space in the figure for installation and servicing.





### Height of ceiling

Set the installable height of the ceiling within 4m, otherwise the air distribution will become poor.  
 If height of ceiling exceeds 3.5m, hot air becomes difficult to reach the floor surface, and then the change of setup of high ceiling is necessary.  
 When incorporating a filter sold separately, the change of setup of high ceiling is also necessary.  
 For the change method of high ceiling, refer to the application control, "In case of installation to high ceiling" and "In case of incorporating filter sold separately" in this Manual.

#### List of installable ceiling height

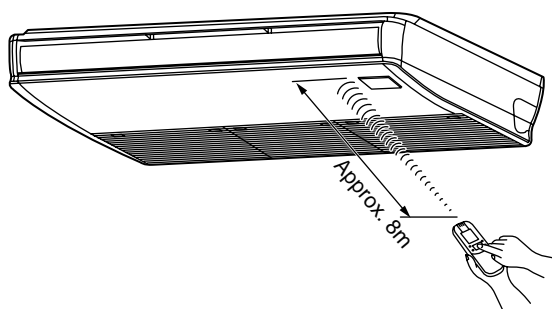
Setup data		
0000	Standard (At shipment)	3.5m or less
0001	High ceiling 1	4.0m or less

According to the conditions of installation, setup time of turning-on of filter sign (notification of filter cleaning) of the remote controller can be changed.  
 When it is difficult to warm up the room due to installation place or structure of the room, the detection temperature of heating can be raised.  
 For change the setup time, refer to the application control, "Change of filter sign turning-on time" and "How to increase the heating effect" in this Manual.

### In case of wireless type

Decide the position which remote controller is operated and the installation place.  
 And then refer to the Installation Manual of the wireless remote controller kit sold separately.  
 (The signal of the wireless type remote controller can be received within approx. 8m. This distance is a criterion and varies a little according to capacity of the battery, etc.)

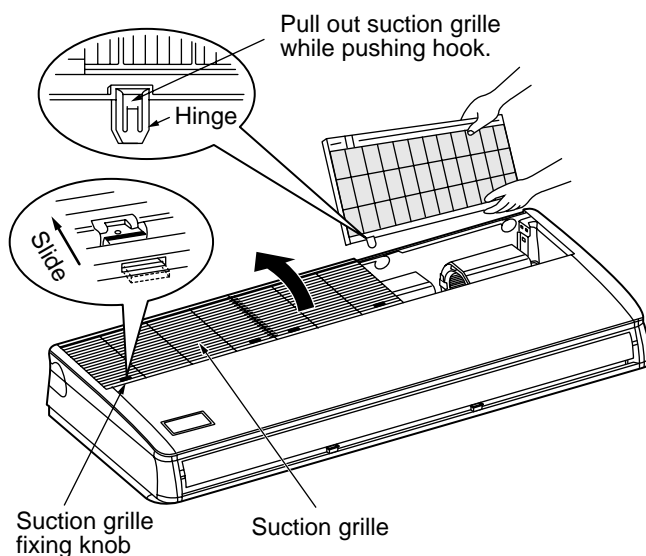
- To prevent malfunction, select a place where is not affected by a fluorescent lamp or direct sunlight.
- Two or more (up to 6 units) wireless-type indoor units can be set in a room.



### Before installation

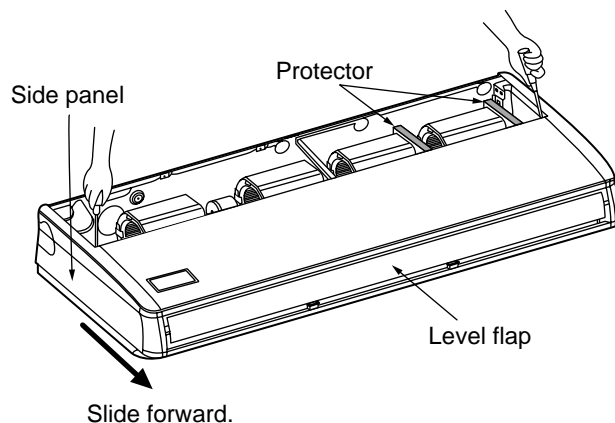
#### 1. Removal of suction grille

Slide the suction grille fixing knobs (two positions) toward the arrow direction, and then open the suction grille.  
 Under the condition of suction grille opened, push the hook section of hinges (two positions) at the rear side, and then pull out the suction grille.



#### 2. Removal of side panel

After removing the side panel fixing screws (1 each at right and left), slide the side panel forward and then remove it.



#### 3. Removal of protective vinyl

Peel out the protective vinyl on the level flap.

#### 4. Removal of protector

Remove the protectors (2 pcs.) of the fan. (RAV-SM801CT only)

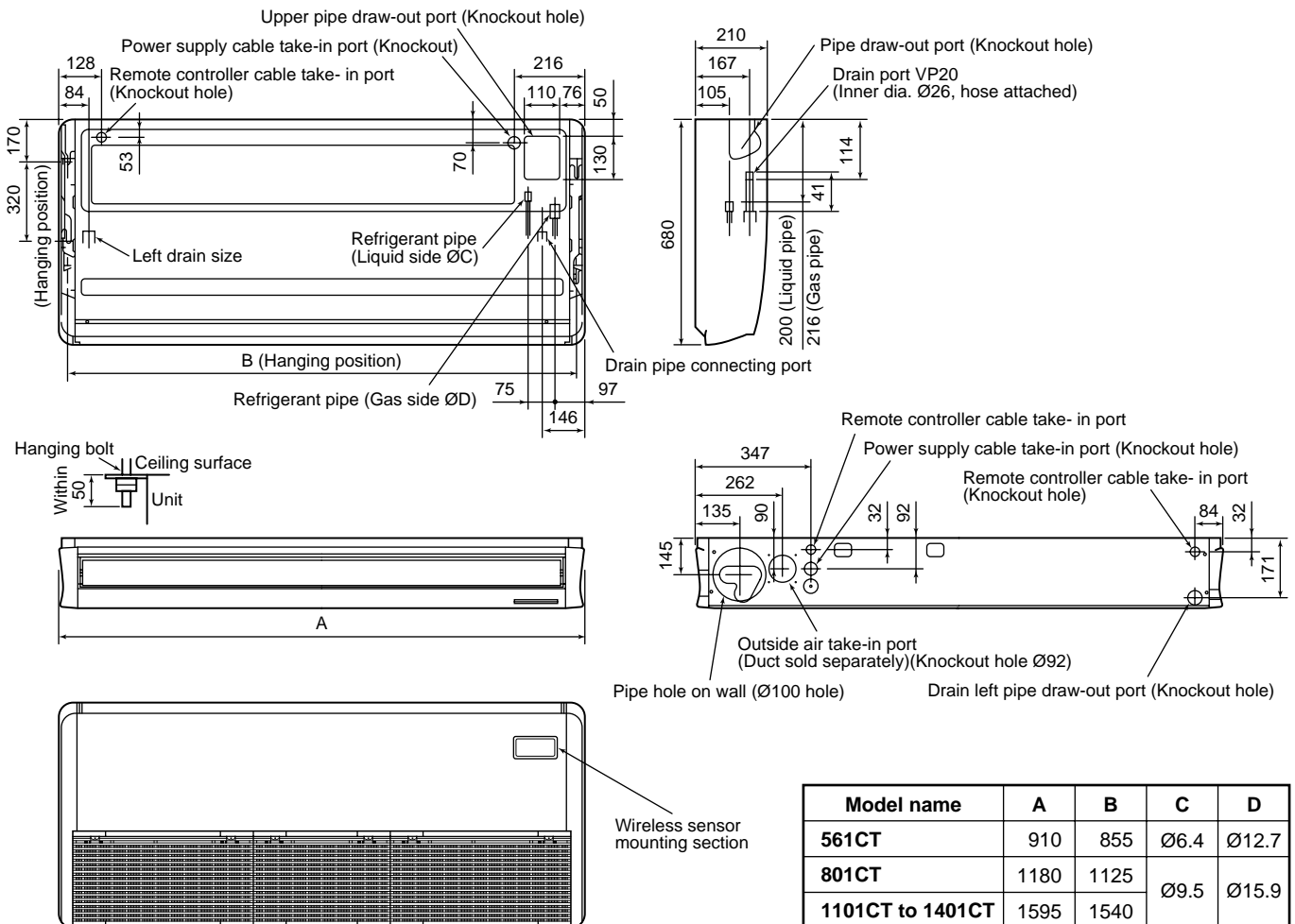
## 2 SELECTION OF INSTALLATION PLACE

### External view

#### REQUIREMENT

Strictly comply with the following rules to prevent damage of the indoor units and human injury.

- Do not put a heavy article on the indoor unit. (Even units are packaged)
- Carry in the indoor unit as it is packaged if possible. If carrying in the indoor unit unpacked by necessity, be sure to use buffering cloth, etc. to not damage the unit.
- Do not apply force to the other parts (refrigerant pipe, drain pan, foamed parts, or resin parts, etc.).
- Carry the package by two or more persons, and do not bundle it with PP band at positions other than specified.



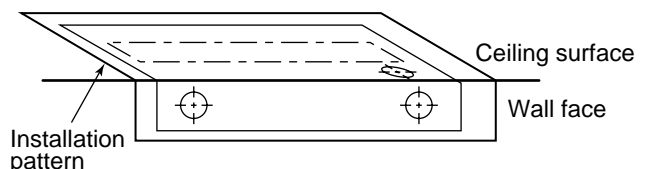
Considering pipe/wire connecting work inside the ceiling after the indoor unit has been hanged, select an installation place and determine piping direction.

- If the ceiling has already been set before hanging the main unit, prepare refrigerant pipe, drain pipe, indoor connecting wire, remote controller cord, etc. up to the place where pipe and wire can be connected.
- Check the size of the indoor unit, and match the indoor unit size using the attached installation pattern.

### How to use attached installation pattern


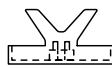
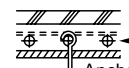
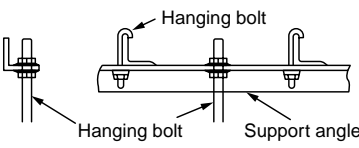
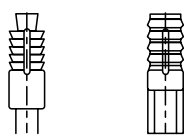
Using the pattern, positioning of the hanging bolt and pipe hole can be performed.

- \* As an error to some degree may generate on the pattern size due to temperature and humidity, be sure to confirm the size.



### Installation of hanging bolts

Use M10 hanging bolts (4 pcs, to be local procure). Matching to the existing structure, set pitch according to size in the unit external view as shown below.

<p><b>New concrete slab</b></p> <p>Install the bolts with insert brackets or anchor bolts.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>(Blade type bracket)</p> </div> <div style="text-align: center;">  <p>(Slide type bracket)</p> </div> <div style="text-align: center;">  <p>(Pipe hanging anchor bolt)</p> </div> </div> <p style="text-align: right; margin-right: 50px;">← Rubber Anchor bolt</p>
<p><b>Steel flame structure</b></p> <p>Use existing angles or install new support angles.</p> <div style="text-align: center;">  <p style="text-align: center;">Hanging bolt Hanging bolt      Support angle</p> </div>
<p><b>Existing concrete slab</b></p> <p>Use a hole-in anchors, hole-in plugs, or a hole-in bolts.</p> <div style="text-align: center; margin-top: 20px;">  </div>

### Draw-out direction of pipe/cable

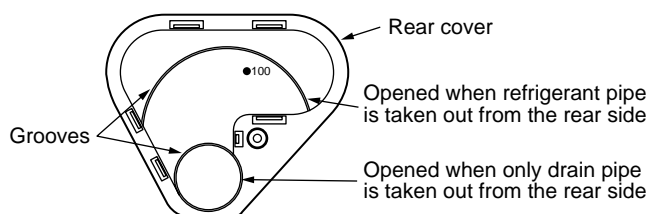
- Decide installation place of the unit and draw-out direction of pipe and cable.

### Knockout hole of power cable take-in port

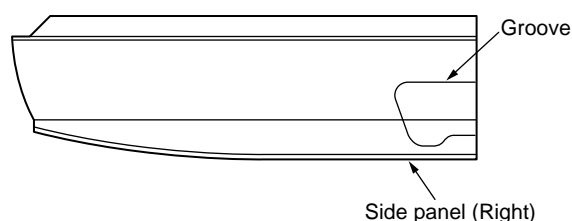
Open the power cable take-in port (Knockout hole) shown in the external view and then mount the attached bushing.

### Pipe knockout hole

- In case of taking pipe from the rear side**
  - \* Cut off the groove section with a plastic cutter, etc.



- In case of taking pipe from right side**
  - \* Cut off the groove section with a metal saw or plastic cutter, etc.

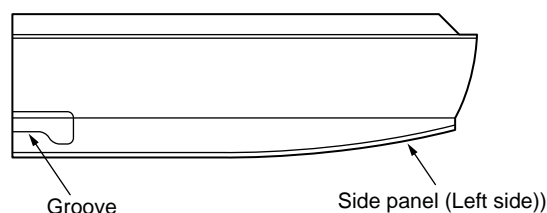


- In case of taking pipe from left side**

**Taking pipe from left side is applied only to the drain pipe.**

**The refrigerant pipe cannot be taken out from the left side.**

  - \* Cut off the groove section with a metal saw or plastic cutter, etc.



- In case of taking pipe from upper side**

**Taking pipe from upper side is applied only to the refrigerant pipe.**

**When taking out the drain pipe from the upper side, use a drain up kit sold separately.**

Open the upper pipe draw-out port (Knockout hole) shown in the external view.  
(Knockout hole of thin plate)

After piping, cut off the attached thermal insulator of the top plate to pipe shape, and then seal the knockout hole.

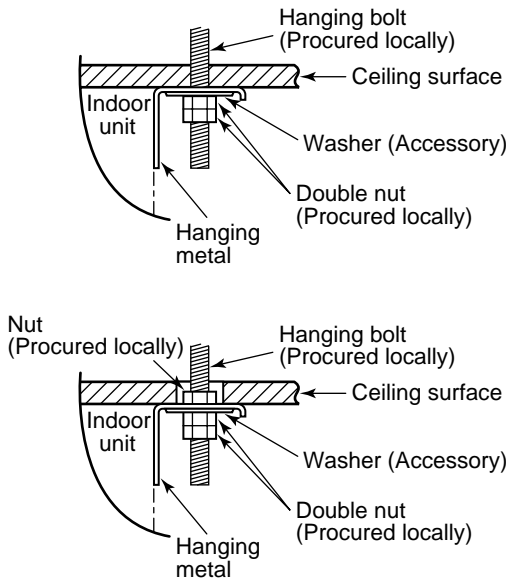
## 2 SELECTION OF INSTALLATION PLACE

### Installation of indoor unit

#### • Preparation before holding down main unit

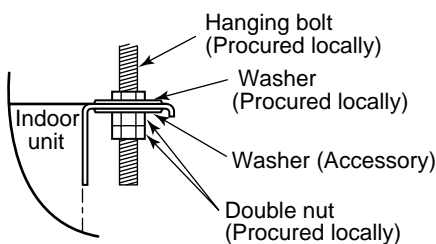
- \* Confirm the presence of the ceiling material beforehand because the fixing method of hanging metal when the ceiling material is set differs from that when the ceiling material is not set.

#### <There is ceiling material>



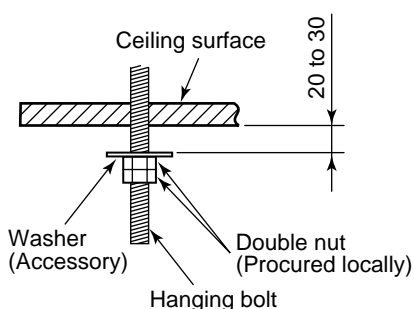
- \* Tighten the hanging metal with upper/lower nuts as shown in the figure.

#### <There is no ceiling material>

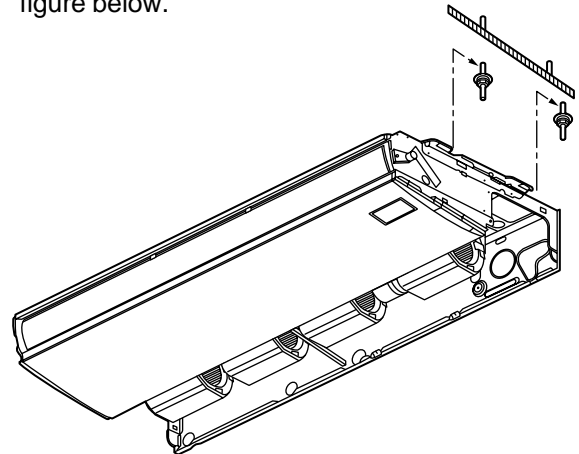


#### • Holding down of main unit

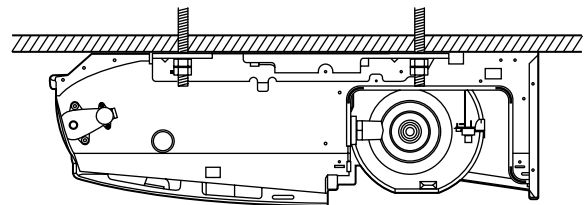
- 1) Attach washer and nuts to the hanging bolt.



- 2) Hang the unit to the hanging bolt as shown the figure below.



- 3) As shown in the figure below, fix the ceiling material securely with the double nuts.



### REQUIREMENT

- The ceiling surface may not be horizontal. Be sure to confirm that width and depth directions are level.

### Installation of remote controller (Sold separately)

For installation of the wired remote controller, follow the Installation Manual attached with the remote controller.

- Pull out the remote controller cord together with the refrigerant pipe or drain pipe. Be sure to pass the remote controller cord through upper side of the refrigerant pipe and drain pipe.
- Do not leave the remote controller at a place exposed to the direct sunlight and near a stove.
- Operate the remote controller, confirm that the indoor unit receives a signal surely, and then install it. (Wireless type)
- Keep 1m or more from the devices such as television, stereo, etc. (Disturbance of image or noise may generate.) (Wireless type)

# 3 DRAIN PIPING WORK

## CAUTION

- Following the Installation Manual, perform the drain piping work so that water is properly drained, and apply a heat insulation so as not to cause a dew. Inappropriate piping work may result in water leakage in the room and wet of furniture.

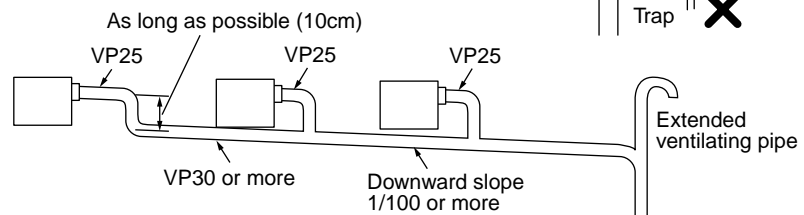
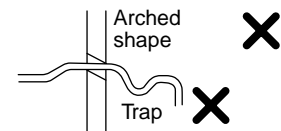
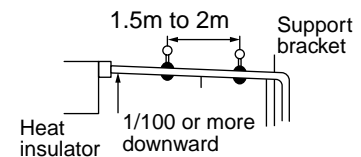
## Piping/Heat insulating material

Require the following materials for piping and heat insulating at site.

<b>Piping</b>	Hard vinyl chloride pipe VP20 (Outer dia. : Ø26mm)
<b>Heat insulator</b>	Foam polyethylene : Thickness 10mm or more

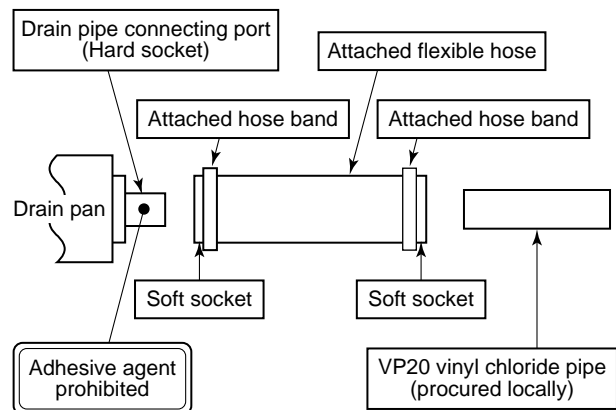
## REQUIREMENT

- Be sure to perform heat insulation of the drain pipes of the indoor unit.
- Never forget to perform heat insulation of the connecting part with the indoor unit. An incomplete heat insulation causes dewing.
- Set the drain pipe with downward slope (1/100 or more), and do not make swelling or trap on the piping. It may cause an abnormal sound.
- For length of the traversing drain pipe, restrict to 20m or less. In case of a long pipe, provide support brackets with interval of 1.5 to 2m in order to prevent waving.



## <Collective piping>

- Set the collective piping as shown in the right figure.
  - Be sure not to apply force to the connecting part of the drain pipe.
  - The hard vinyl-chloride pipe cannot be directly connected to the drain pipe connecting port of the indoor unit.
- For connection with the drain pipe connecting port, be sure to use/fix the attached flexible hose with the hose band, otherwise a damage or water leak is caused on the drain pipe connecting port.



## Adhesive inhibited :

Use the attached flexible hose and hose band for connecting the drain hose to the clear drain socket. If applying the adhesive, socket will be damaged and cause water leakage.

## Drain up

When not securing down slope on the drain pipe, use a drain up kit sold separately. Also refer to the "Drain up kit installation manual".

The drain pipe can be raised 60cm from the top face of the main unit.

\* When using drain up kit, both drain pipe and refrigerant pipe can be taken only from upper side.

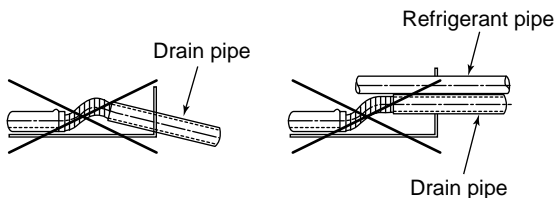
### 3 DRAIN PIPING WORK

#### Connection of drain hose

- Insert the attached drain hose into the drain pipe connecting port on the drain pan up to the end.
- Fit the attached hose band to the end of the pipe connecting port, and then tighten it securely.

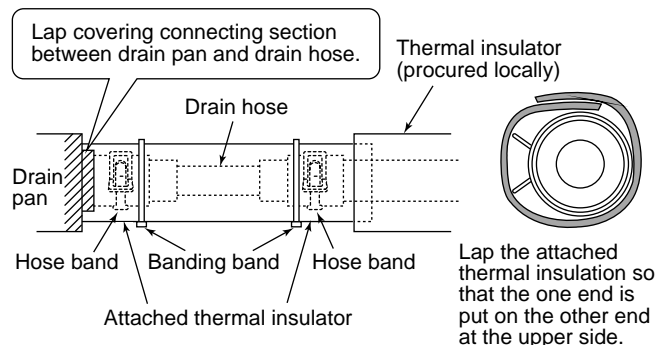
#### REQUIREMENT

- Be sure to fix the drain hose with the attached hose band, and set the tightening position upward.
- As the draining is the natural water draining, arrange the pipe outside of the unit on the down slope.
- If piping is performed as shown in the figure, drain cannot be discharged.



#### Thermal insulating process

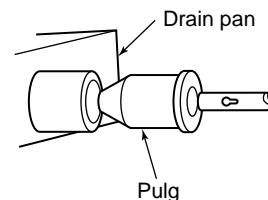
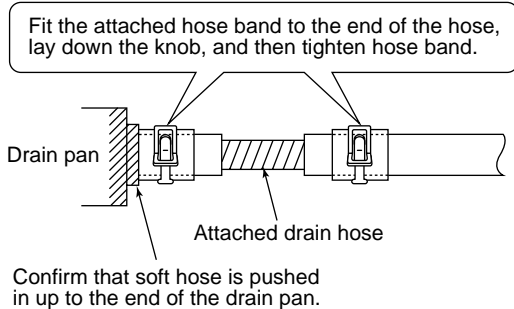
- Using the attached drain hose thermal insulator, lap the connecting section and the drain hose without clearance, and then tighten with two handing band so that thermal insulator does not open.
- Covering the attached drain hose thermal insulator, lap the thermal insulator (procured locally) to the drain pipe without clearance.



\* Tighten the banding band so that attached thermal insulator is not pushed excessively.

#### Connection of drain pipe

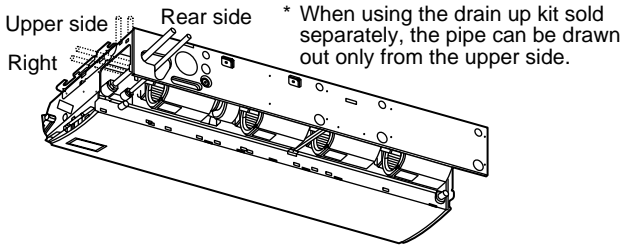
- Connect the hard vinyl chloride pipe (procured locally) to the mounted drain hose which was attached.
- **In case of taking pipe from the left side**
- In case of taking pipe from the left side, exchange the plug from left to right. Push in the plug of which end is not sharp up to the end.



# 4 REFRIGERANT PIPING AND EVACUATING

## Refrigerant Piping

- The connecting sections of the refrigerant pipes are provided at the positions in the figure below.



- Use copper pipe with 0.8 mm or more thickness. (In case pipe size is  $\varnothing 15.9$ , with 1.0mm or more.)
- Flare nut and flare works are also different from those of the conventional refrigerant. Take out the flare nut attached to the main unit of the air conditioner, and use it.

### CAUTION

#### IMPORTANT 4 POINTS FOR PIPING WORK

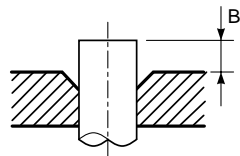
- Remove dust and moisture from the inside of the connecting pipes.
- Tight connection (between pipes and unit)
- Evacuate the air in the connecting pipes using VACUUM PUMP.
- Check the gas leakage. (Connected points)

## Permissible Piping Length and Heat

They vary according to the outdoor unit. For details, refer to the Installation Manual attached to the outdoor unit.

## Flaring

Insert a flare nut into the pipe, and flare the pipe. As the flaring sizes of R410A differ from those of refrigerant R22, the flare tools newly manufactured for R410A are recommended. However, the conventional tools can be used by adjusting projection margin of the copper pipe.



- Projection margin in flaring : B (Unit : mm)

Rigid (Clutch type)

Outer diam. of copper pipe	R410A tool used		Conventional tool used	
	R410A	R22	R410A	R22
6.4 to 15.9	0 to 0.5	(Same as left)	1.0 to 1.5	0.5 to 1.0

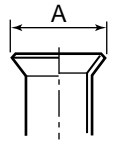
Imperial (Wing nut type)

Outer diam. of copper pipe	R410A	R22
6.4 or 9.5	1.5 to 2.0	1.0 to 1.5
12.7 or 15.9	2.0 to 2.5	1.5 to 2.0

- Flaring diam. meter size : A (Unit : mm)

Outer diam. of copper pipe	A $\begin{matrix} +0 \\ -0.4 \end{matrix}$	
	R410A	R22
6.4	9.1	9.0
9.5	13.2	13.0
12.7	16.6	16.2
15.9	19.7	19.2

- In case of flaring for R410A with the conventional flare tool, pull it out approx. 0.5 mm more than that for R22 to adjust to the specified flare size. The copper pipe gauge is useful for adjusting projection margin size.



## Tightening connection

### CAUTION

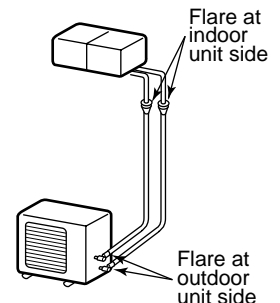
- Do not apply excessive torque. Otherwise, the nut may crack depending on the conditions.

(Unit : N•m)

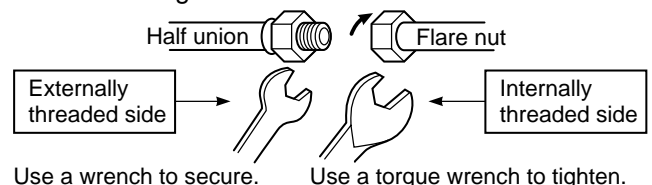
Outer diam. of copper pipe	Tightening torque
6.4 mm (diam.)	14 to 18 (1.4 to 1.8 kgf•m)
9.5 mm (diam.)	33 to 42 (3.3 to 4.2 kgf•m)
12.7 mm (diam.)	50 to 62 (5.0 to 6.2 kgf•m)
15.9 mm (diam.)	68 to 82 (6.8 to 8.2 kgf•m)

- Tightening torque of flare pipe connections

Pressure of R410A is higher than that of R22. (Approx. 1.6 times) Therefore, using a torque wrench, tighten the flare pipe connecting sections which connect the indoor and outdoor units of the specified tightening torque. Incorrect connections may cause not only a gas leak, but also a trouble of the refrigeration cycle.



Align the centers of the connecting pipes and tighten the flare nut as far as possible with your fingers. Then tighten the nut with a spanner and torque wrench as shown in the figure.



## 4 REFRIGERANT PIPING AND EVACUATING

### Piping with outdoor unit

- Shape of valve differs according to the outdoor unit. For details of installation, refer to the Installation Manual of the outdoor unit.

### Air purge

Using a vacuum pump, perform vacuuming from the charge port of valve of the outdoor unit.

For details, follow to the Installation Manual attached to the outdoor unit.

- Never use the refrigerant sealed in the outdoor unit for air purge.

### REQUIREMENT

For the tools such as charge hose, etc., use those manufactured exclusively for R410A.

### Refrigerant amount to be added

For addition of the refrigerant, add refrigerant "R410A" referring to the attached Installation Manual of outdoor unit.

Be sure to use a scale to charge the refrigerant of specified amount.

### REQUIREMENT

- Charging an excessive or too little amount of refrigerant causes a trouble of the compressor. Be sure to charge the refrigerant of specified amount.
- A personnel who charged the refrigerant should write down the pipe length and the added refrigerant amount in the nameplate attached to the service panel of the outdoor unit. It is necessary to troubleshoot the compressor and refrigeration cycle malfunction.

### Open the valve fully

Open the valve of the outdoor unit fully. A 4mm-hexagonal wrench is required for opening the valve.

For details, refer to the Installation Manual attached to the outdoor unit.

### Gas leak check

Check with a leak detector or soap water whether gas leaks or not, from the pipe connecting section or cap of the valve.

### REQUIREMENT

Use a leak detector manufactured exclusively for HFC refrigerant (R410A, R134a, etc.).

### Thermal insulation process

Apply thermal insulation for the pipes separately at liquid side and gas side.

For the thermal insulation to the pipes at gas side, be sure to use the material with heat-resisting temperature 120°C or higher.

Using the attached thermal insulation material, apply the thermal insulation to the pipe connecting section of the indoor unit securely without gap.

### REQUIREMENT

Apply the thermal insulation to the pipe connecting section of the indoor unit securely up to the root without exposure of the pipe. (The pipe exposed to the outside causes water leak.)



# 5 ELECTRICAL WORK

## ⚠ WARNING

- 1. Using the specified cables, ensure to connect the wires, and fix wires securely so that the external tension to the cables do not affect the connecting part of the terminals.**

Incomplete connection or fixation may cause a fire, etc.

- 2. Be sure to connect earth wire. (Grounding work)**

Do not connect the earth wire to gas pipe, city water pipe, lightning rod, or the earth wire of telephone. Incomplete grounding causes an electric shock.

- 3. For electric work, strictly follow the Local Regulation in each country and the Installation Manual, and use an exclusive circuit.**

Capacity shortage of power circuit or incomplete installation may cause an electric shock or a fire.

## CAUTIONS

- This indoor unit has no power cord.
- If incorrect/incomplete wiring is carried out, it will cause an electrical fire or smoke.
- Be sure to install an earth leakage breaker that is not tripped by shock waves.  
If an earth leakage breaker is not installed, an electric shock may be caused.
- Be sure to use the cord clamps attached to the product.
- Do not damage or scratch the conductive core and inner insulator of power and inter-connecting cables when peeling them.
- Be sure to comply with local regulations on running the wire from outdoor unit to indoor unit (size of wire and wiring method etc.)
- Use the power cord and Inter-connecting cable of specified thickness, type, and protective devices required.

## REQUIREMENT

- For power supply wiring, strictly conform to the Local Regulation in each country.
- For wiring of power supply of the outdoor units, follow the Installation Manual of each outdoor unit.
- Never connect 220–240V power to the terminal blocks (A, B, etc.) for control wiring.  
(Otherwise, the system will fail.)
- Perform the electric wiring so that it does not come to contact with the high-temperature part of the pipe.  
The coating may melt resulting in an accident.
- After connecting cables to the terminal blocks, provide a trap and fix cables with the cable clamp.
- Run the refrigerant piping line and control wiring line in the same line.
- Do not turn on the power of the indoor unit until vacuuming of the refrigerant pipes completes.

### Remote controller wiring

2-core non polarity cable is used for the remote controller wiring.

### How to wire

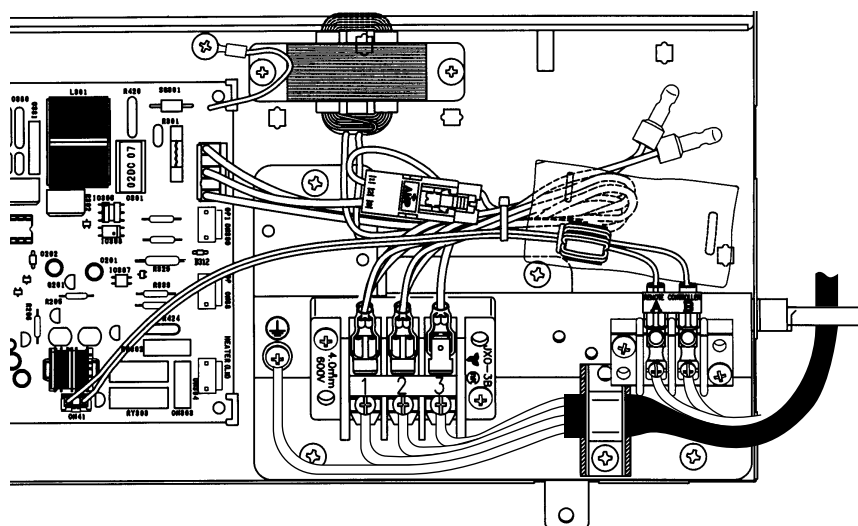
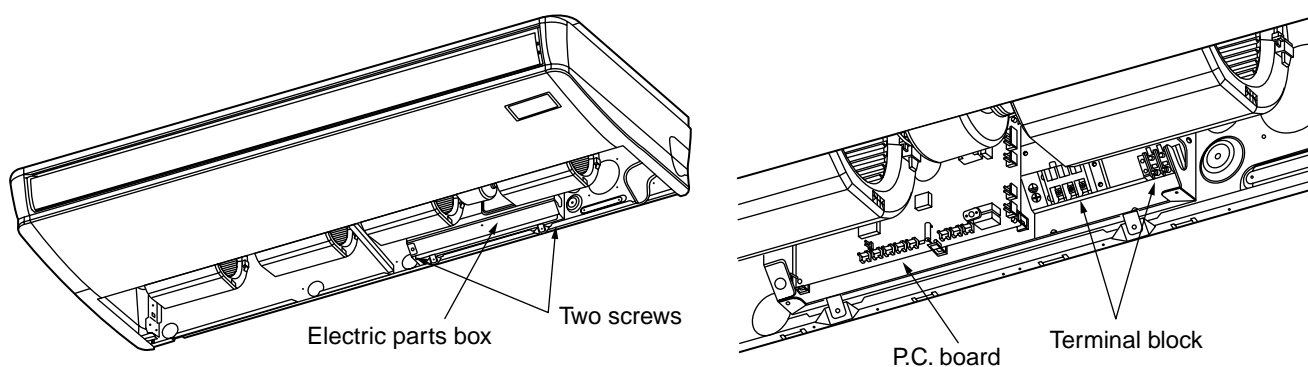
1. Connect the connecting cable to the terminal as identified with their respective numbers on the terminal block of indoor and outdoor unit. H07 RN-F or 245 IEC 66 (1.5 mm<sup>2</sup> or more)
2. Mount a leakage breaker.
3. Insulate the unsheathed redundant cords (conductors) with tape.
4. For inter-unit wiring, do not use a wire jointed to another on the way.
5. Fix the cable with cord clamp.

# 5 ELECTRICAL WORK

## Cable connection

### REQUIREMENT

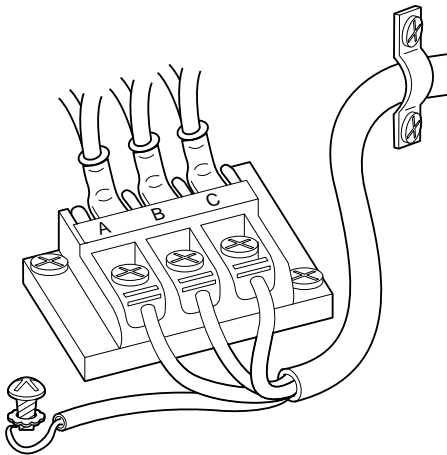
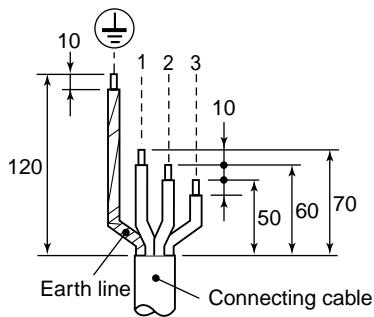
- Be sure to connect the cables matching the terminal numbers. Incorrect connection causes a trouble.
  - Be sure to pass the cables through the bushing of cabling connection port of the indoor unit.
  - Keep a margin (Approx. 100mm) on a cable to hang down the electric parts box at servicing, etc.
  - The low-voltage circuit is provided for the remote controller. (Do not connect the high-voltage circuit)
- Loosen the cover mounting screws (2 positions) of the electric parts box, and then remove the cover.
  - Slit the film of bushing attached to the power take-in port and remote controller cable take-in port, and then pass through cables.
  - Connect the indoor/outdoor connecting cables and the remote controller cable to the terminal block of the electric parts box.
  - Tighten screws of the terminal block securely, and fix the cables with code clamp attached to the electric parts box.
  - Mount the cover of the electric parts box so that it does not pinch the cables.



### Cabling

1. Remove a screw and then remove cover of the electric parts box.
2. Strip wire ends (10 mm).
3. Match wire colors with terminal numbers on indoor and outdoor units' terminal blocks and firmly screw wires to the corresponding terminals.
4. Connect the ground wires to the corresponding terminals.
5. Fix the cable with cord clamp.
6. Fix cover of the parts box and the terminal block surely with the fixing screws.

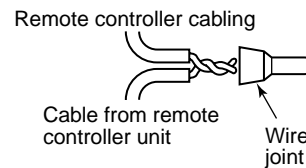
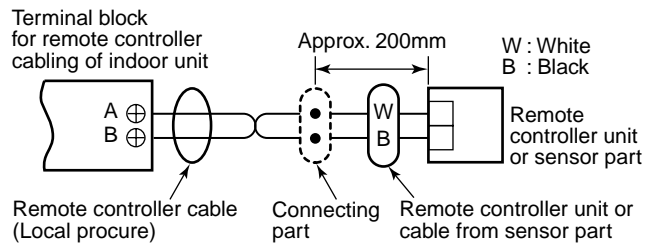
Make a loop on the cable for margin of the length so that the electric parts box can be taken out during servicing.



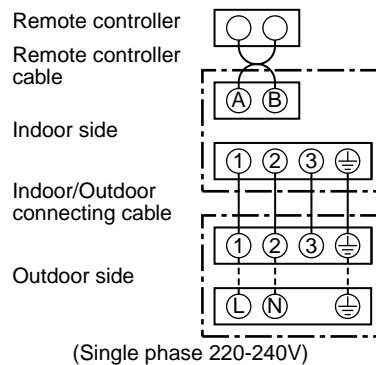
### Remote Controller Cabling

- Strip off approx. 14mm the cable to be connected.
  - Non polarity, 2 core cable is used for cabling of the remote controller.
  - Twist cable of the remote controller to be connected with cable of the remote controller unit (or sensor), and press-fit them with a wire joint.
- Wire joints (White: 2 pieces) are included in the attachments to the remote controller (sold separately) or the wireless remote controller kit (sold separately).

### Cabling diagram



### Wiring diagram



- For details of cabling/installation of the remote controller, refer to the Installation Manual attached to in the remote controller.

# 6 TEST RUN

## Before test run

- Before turning on the power supply, carry out the following procedure.
  - 1) Using 500V-megger, check 1MΩ or more exists between the terminal block 1 to 3 and the earth.  
If 1MΩ or less is detected, do not run the unit. Do not apply to the remote controller circuit.
  - 2) Check the valve of the outdoor unit being opened fully.
- To protect the compressor at activation time, leave power-ON for 12 hours or more before operating.

## How to execute a test run

Using the remote controller, operate the unit as usual.

For the procedure of the operation, refer to the attached Owner's Manual.

A forced test run can be executed in the following procedure if the operation stops by thermo.-OFF.

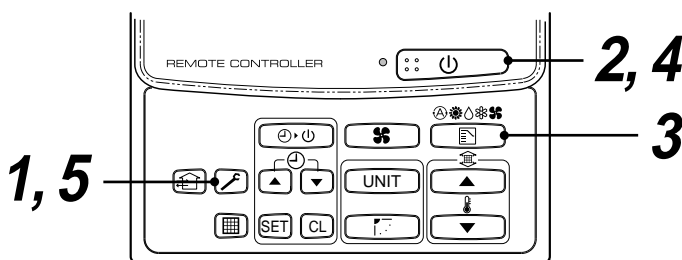
In order to prevent a serial operation, the forced test run is released after 60 minutes have passed and returns to the usual operation.

## CAUTION

When the remote controller is used for the first time, it accepts an operation approx. 5 minutes after the power supply has been turned on.  
It is not a trouble, but is because the setup of the remote controller is being checked.  
For the second power-ON time and after, approx. 1 minute is required to start the operation by the remote controller.

## NOTE

Do not use the forced test run for cases other than the test run because it applies an excessive load to the devices.



## In case of wired remote controller

Procedure	Description	
<b>1</b>	Keep  button pushed for 4 seconds or more. [TEST] is displayed on the display part and the selection of mode in the test mode is permitted.	
<b>2</b>	Push  button.	
<b>3</b>	Using  button, select the operation mode, [COOL] or [HEAT]. • Do not run the air conditioner in a mode other than [COOL] or [HEAT]. • The temperature controlling function does not work during test run. • The detection of error is performed as usual.	
<b>4</b>	After the test run, push  button to stop a test run. (Display part is same as procedure <b>1</b> .)	
<b>5</b>	Push  check button to cancel (release from) the test run mode. ([TEST] disappears on the display and the status returns to a normal.)	

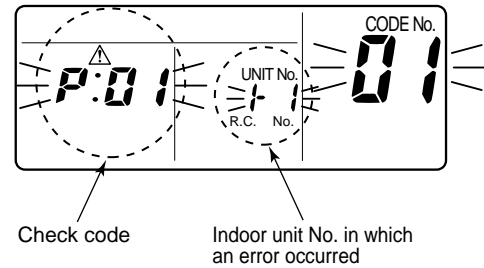
# 7 TROUBLESHOOTING

## Confirmation and check

When a trouble occurred in the air conditioner, the check code and the indoor unit No. appear on the display part of the remote controller.

The check code is only displayed during the operation.

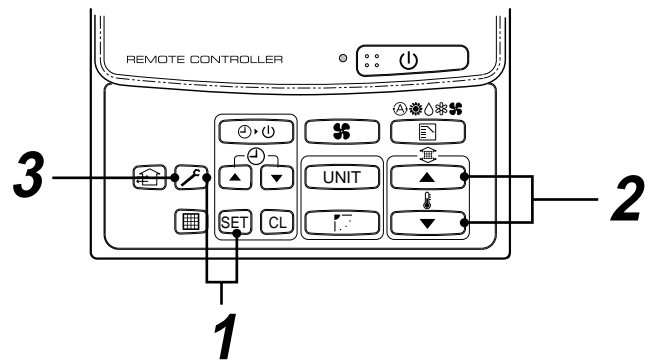
If the display disappears, operate the air conditioner according to the following "Confirmation of error history" for confirmation.



## Confirmation of error history

When a trouble occurred on the air conditioner, the trouble history can be confirmed with the following procedure. (The trouble history is stored in memory up to 4 troubles.)

The history can be confirmed from both operating status and stop status.



Procedure	Description
1	<p>When pushing [SET] and  buttons at the same time for 4 seconds or more, the following display appears.</p> <p>If [Service check] is displayed, the mode enters in the trouble history mode.</p> <ul style="list-style-type: none"> <li>• [01 : Order of trouble history] is displayed in CODE No. window.</li> <li>• [Check code] is displayed in CHECK window.</li> <li>• [Indoor unit address in which an error occurred] is displayed in UNIT No.</li> </ul>
2	<p>Every pushing of [  ,  ] button used to set temperature, the trouble history stored in memory is displayed in order.</p> <p>The numbers in CODE No. indicate CODE No. [01] (latest) → [04] (oldest).</p> <p><b>REQUIREMENT</b></p> <p>Do not push  button because all the trouble history of the indoor unit will be deleted.</p>
3	<p>After confirmation, push  button to return to the usual display.</p>

1. Check the troubles according to the above procedure.
2. Ask an authorized dealer or qualified service (maintenance) professional to repair or maintain the air conditioner.
3. More details of the service code are explained in Service Manual.

# 8 APPLICABLE CONTROLS

## NOTIFICATION

When using the equipment at the first time, it will take a lot of time that the remote controller accepts an operation after power was on. However, it is not a trouble.

**• Automatic address**

- While automatic addressing, the operation cannot be performed on the remote controller.
- For automatic addressing, Max. 10 minutes (generally, approx. 5 minutes) are required.

**• When power will be turned on after finish of automatic addressing;**

- It will require Max. 10 minutes (generally, approx. 3 minutes) that outdoor unit starts operation after power was on.

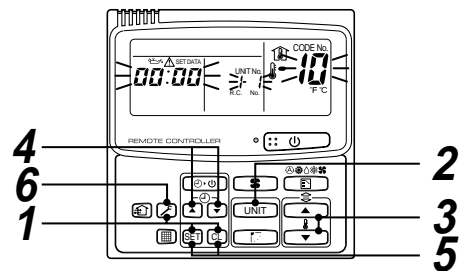
As all the buttons have been set to [Standard] at the shipment, change the setup of the indoor unit if necessary. To change the setup, use the main remote controller (wired remote controller).

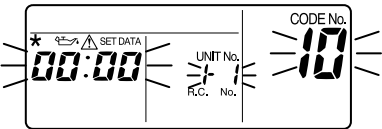
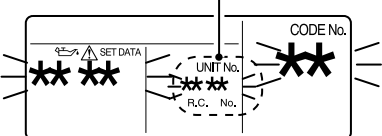
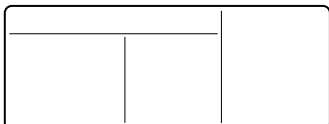
\* The setup change for wireless remote controller, sub remote controller, or remote controller-less system (Central control remote controller only is provided.) is impossible. In these cases, prepare and mount a separate main remote controller.

### Exchange of applicable control setup

#### Basic operation procedure for setup exchange

Change the setup while operation of the equipment stops.  
(Be sure to stop the operation of a set.)



Procedure	Description
1	<p>When pushing <b>SET</b>, <b>CL</b>, and <b>UNIT</b> buttons simultaneously for 4 seconds or more, after a while, the display part flashes as shown in the figure. Check that the displayed item code is [10].</p> <ul style="list-style-type: none"> <li>• If the item code indicates other than [10], push <b>UNIT</b> button to erase the display, and then retry the operation from the first step. (For some time after <b>UNIT</b> button has been pushed, the operation of the remote controller cannot be accepted.)</li> </ul> <p>(In a group control, the firstly displayed indoor unit No. becomes the master unit.)</p> <p style="text-align: right;">(* The display changes according to the indoor unit model.)</p> 
2	<p>Every pushing <b>UNIT</b> button, the indoor unit No. in the group control is displayed successively. Select an indoor unit of which setup to be changed.</p> <p>In this time, the position of the indoor unit of which setup to be changed can be confirmed because the fan and the flap of the selected indoor unit work.</p>
3	<p>Using <b>UP</b> , <b>DOWN</b> buttons of set temperature, specify the item code [**].</p> 
4	<p>Using <b>UP</b> , <b>DOWN</b> buttons of set timer, select set data [****].</p>
5	<p>Push <b>SET</b> button. In this time, if the display changes from flashing to lighting, the setup completes.</p> <ul style="list-style-type: none"> <li>• To change the setup of an indoor unit other than the selected one, start operation from Procedure 2.</li> <li>• To change the setup of another setup in the selected indoor unit, start operation from Procedure 3.</li> </ul> <p>Pushing <b>CL</b> button clears the set up contents which have been already set. In this case, retry from Procedure 2.</p>
6	<p>When the setup finished, push <b>UNIT</b> button. (The setup is determined.) Pushing <b>UNIT</b> button deletes the display and returns the status to normal stop status. (For some time after <b>UNIT</b> button has been pushed, the operation of the remote controller cannot be accepted.)</p> 

### In case of installation to high ceiling

When the height of the ceiling to be installed exceeds 3.5m, adjustment of air volume is necessary. Set up the high ceiling.

- Set according to the basic operation procedure (1 → 2 → 3 → 4 → 5 → 6).
- Item code in Procedure specifies [5d].
- Select [Set data] in Procedure from “List of installable ceiling height” in this Manual.
- For the item code in Procedure 3, specify [5d].
- For the set data in Procedure 4, select the setup data of static pressure outside of the machine to be set up from the table below.

#### (Exchange by wired remote controller)

Set data		
0000	Standard (At shipment)	3.5m or less
0001	High static pressure 1	4.0m or less

### To incorporate a filter sold separately

When mounting a filter sold separately, be sure to set up the tap exchange according to the type of filter.

In this case, also follow to the basic operation procedure (1 → 2 → 3 → 4 → 5 → 6).

- For the item code in Procedure 3, specify [5d].
- For the set data in Procedure 4, select the setup data of filter to be incorporated from the table below.

Set data		
0000	Standard filter (At shipment)	Filter sold separately
0001	Zeolite-3G deodorant filter	
0003	High-efficiency filter (65%)	
0006	Deodorant filter Ammonium filter	

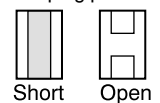
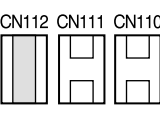
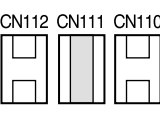
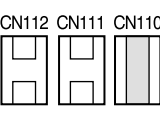
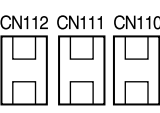
### When using wireless remote controller

To exchange the static pressure, there is a method other than the abovementioned method by wired remote controller, which is to shift the short plug on the indoor microcomputer P.C. board as shown in the following table. Adopt this method in case of using a wireless remote controller, etc.

- \* However, after exchanging once, be careful to shift the short plug to the standard position (At shipment) in order to return to the standard setup (follow to E2PROM setup) though the setup for high static-pressure 1, high static-pressure 2, or low static-pressure can be arbitrarily performed.

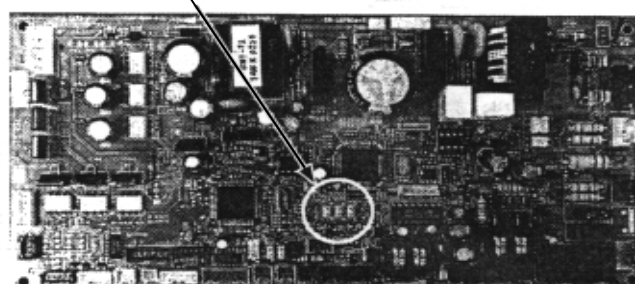
It is necessary to rewrite data from the wired remote controller sold separately in the set data “0000”.

- Select by exchange of short plug on indoor microcomputer P.C. board.

Short plug position 	Set data	Filter sold separately
	0000	Standard filter (At shipment)
	0001	Zeolite-3G deodorant filter
	0003	High-efficiency filter (65%)
	0006	Deodorant filter Ammonium filter

If selecting the set data 0006, do not discard the removed short plug, but ask the users to keep it.

- Short plug position (CN112, CN111, CN110 from the left)



## 8 APPLICABLE CONTROLS

### Change of lighting time of filter sign

According to the installation condition, the lighting time of the filter sign (Notification of filter cleaning) can be changed.

Follow to the basic operation procedure

(1 → 2 → 3 → 4 → 5 → 6).

- For the item code in Procedure **3**, specify [01].
- For the set data in Procedure **4**, select the setup data of lighting time of filter sign to be changed from the table below.

Set data	Filter sign lighting time
0000	None
0001	150H
0002	2500H (At shipment)
0003	5000H
0004	10000H

### To secure better effect of heating

When it is difficult to obtain satisfactory heating due to installation place of the indoor unit or structure of the room, the detection temperature of heating can be raised. Also use a circulator, etc. to circulate heat air near the ceiling.

Follow to the basic operation procedure

(1 → 2 → 3 → 4 → 5 → 6).





- For the item code in Procedure **3**, specify [06].
- For the set data in Procedure **4**, select the setup data of shift value of detection temperature to be set up from the table below.




Set data	Shift value of detection temp.
0000	No shift
0001	+1°C
0002	+2°C (At shipment)
0003	+3°C
0004	+4°C
0005	+5°C
0006	+6°C



# 9 INSTALLATION/SERVICING TOOLS

## Tools

Tools	Applicable to R22 model	
Gauge manifold	<input type="checkbox"/>	
Charge hose	<input type="checkbox"/>	
Electronic balance for refrigerant charging	<input type="radio"/>	
Torque wrench (nominal diam. 1/4, 3/8, 1/2, 5/8)	<input type="checkbox"/>	

Tools	Applicable to R22 model	
Flare tool (clutch type)	<input type="radio"/>	
Gauge for projection adjustment	—	—
Vacuum pump adapter	<input type="radio"/>	
Gas leak detector	<input type="checkbox"/>	

○ : Newly prepared (They are special requirements for R407C, separate from those for R22.)

□ : Existing tools are available.

For the details of the tools, refer to the Installation manual of the outdoor unit.

# 10 MAINTENANCE

## Cleaning of Return grille

### Preparation :

1. Turn off the main power supply switch (or breaker) before the unit maintenance.
2. Dismount the Suction grille.

### Clean the Return grilles with water:

- Wipe down the Suction grille with a sponge or towel moistened with a kitchen detergent. (Do not use any metallic brush for cleaning.)
- **Carefully rinse the Return grille to wash out the detergent.**
- **After rinsing the Return grille with water, dry it in the shade.**

### CAUTION

- Do not start the air conditioner while leaving the return grille removed.

## Cleaning of Air Filters

- If the air filters are not cleared, it not only impairs the cooling performance of air conditioner but causes a failure in the air conditioner such as water drops.

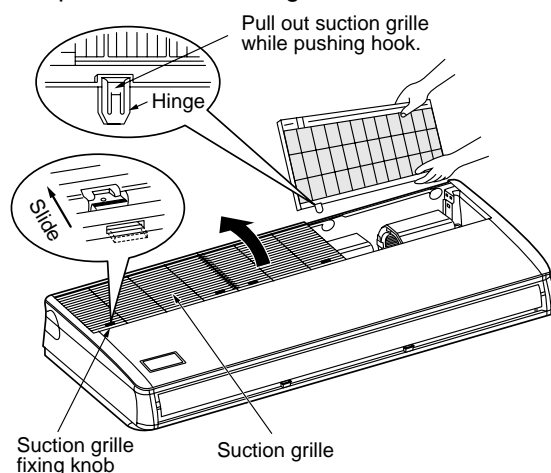
### Preparation :

1. Turn off the main power supply switch (or breaker) before the unit maintenance.
2. Dismount the Return grille.

### Removal of suction grille

Slide the suction grille fixing knobs (two positions) toward the arrow direction, and then open the suction grille.

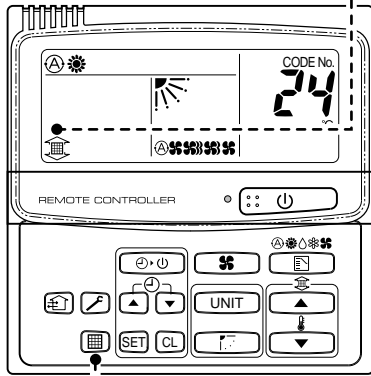
Under the condition of suction grille opened, push the hook section of hinges (two positions) at the rear side, and then pull out the suction grille.




# 10 MAINTENANCE

## Cleaning of air filter

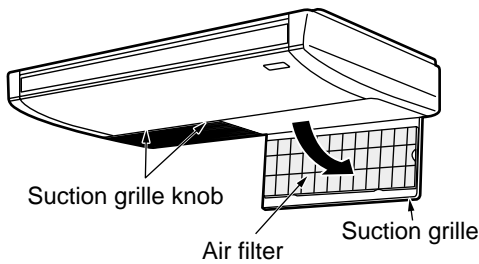
- [FILTER] is displayed on the remote controller, maintain the air filter.
- Clogging of the air filter decreases the cooling/heating effect.



- After cleaning, push [  ]. [FILTER] display disappears.

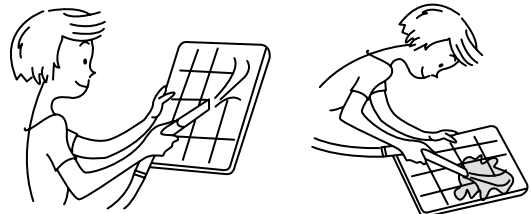
### 1 Open the suction grille

- Hold "Knob" of the suction grille, push it backward (OPEN), and then open the suction grille softly while holding the suction grille.



### 3 Soak up dust with a cleaner or clean with wash.

- If dust is heavy, wash it with tepid water including neutral detergent or water.

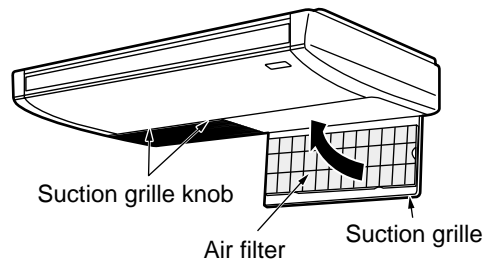


- After cleaning with water, dry it completely in the shade.

### 4 Mount the air filter.

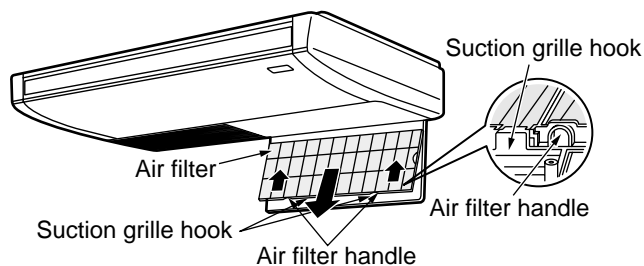
### 5 Close the suction grille.

- Close the suction grille, and then fix it securely while sliding [knob] toward you.



### 2 Take out air filter.

- Push the handle of the air filter, and remove the hook of the suction grille. Pull out the air filter toward you.



### 6 Push [ ].

- [FILTER] display disappears.

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