# **INSTALL GUIDE**



2000 SERIES DRAWER MODELS
REFRIGERATORS
COMBO® REFRIGERATOR/FREEZER/ICE MAKERS
WINE CAPTAIN® MODELS



**2275DWRCS** 



2275DWRCOL



C2275DWROL



**C2275DWRS** 



**2275DWRW** 

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### **IMPORTANT**

- PLEASE READ all instructions before installing, operating, or servicing the appliance.
- Proper installation procedures must be followed when completing an installation or relocation of a unit.
   Consult the installation guide before any installation begins. U-Line contact information appears on the rear cover of this guide.
- This unit requires connection to a dedicated 15 Amp grounded (three-prong), polarized receptacle, installed by a qualified electrician, compliant with applicable electrical codes.

# **Safety Alert Definitions**

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:

# **A** DANGER

Danger means that failure to follow this safety statement will result in severe personal injury or death.

# **NWARNING**

Warning means that failure to follow this safety statement could result in serious personal injury, property or equipment damage.

# **!**CAUTION

Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.

### **General Precautions**

Use this appliance for its intended purpose only and follow these general precautions with those listed throughout this guide:

# **A** DANGER

RISK OF CHILD ENTRAPMENT. Before you throw away your old refrigerator or freezer, take off the doors and leave shelves in place so children may not easily climb inside.

# **!** WARNING

SHOCK HAZARD - Electrical Grounding Required.

- Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.
- Never remove the round grounding prong from the plug and never use a two-prong grounding adaptor.
- Altering, cutting of power cord, removal of power cord, removal of power plug, or direct wiring can cause serious injury, fire and or loss of property and or life, and will void the warranty.
- Never use an extension cord to connect power to the unit.
- Always keep your working area dry.

# **N**WARNING

Install provided Anti-Tip kit on all Wine Captain Models and Beverage Centers. Serious personal injury could occur.

# CAUTION

- Use care when moving and handling the unit. Use gloves to prevent personal injury from sharp edges.
- If your model requires defrosting, DO NOT use an ice pick or other sharp instrument to help speed up defrosting. These instruments can puncture the inner lining or damage the cooling unit. DO NOT use any type of heater to defrost. Using a heater to speed up defrosting can cause personal injury and damage to the inner lining.

### **IMPORTANT**

- Do not lift unit by door handle.
- Never install or operate the unit behind closed doors.
   Be sure front grille is free of obstruction. Obstructing free airflow can cause the unit to malfunction and will void the warranty.
- Failure to clean the condenser every six months can cause the unit to malfunction. This could void the warranty.
- Allow unit temperature to stabilize for 24 hours before use.
- · Do not Block any internal Fans

Use only genuine U-Line replacement parts. Imitation parts can damage the unit, affect its operation or performance and may void the warranty.



# **Product Registration**

You have received a carton containing your U-Line Combo Drawer Model Ice Maker/Refrigerator or U-Line Refrigerator with a package inside containing a Use and Care Guide, a Product Registration Card, water connection parts and Anti-Tip Kit. Complete and mail the Product Registration Card or register online at www.U-LineService.com. Once your unit is installed, keep the Use and Care Guide and this Installation Guide in a safe place for future reference.

### **Models Covered**

This installation guide covers the following models

U-2275DWRCOL-00	U-2275DWRWS-00
U-2275DWRCS-00	U-C2275DWROL-00
U-2275DWRWOL-00	U-C2275DWRS-00

# Inspection

Inspect the unit on a flat, level surface capable of supporting it's entire weight.

### **Removing Protective Coating**

### All Models:

The protective coating covering the inside of the top drawer must be removed before using.

### **Stainless Steel Models:**

When inspecting/installing a Stainless Steel unit, the protective coating covering the drawer fronts must be removed. Start at a corner of the drawers and pull back the protective coating to remove it from the drawer fronts.

After all the protective coating has been removed from the drawers, clean all Stainless Steel surfaces with Claire Stainless Steel Polish and Cleaner or comparable product or a mild detergent and warm water solution and soft cloth. Do NOT use abrasive cleaning agents.

If cleaning with mild detergent and warm water solution and soft cloth, the unit MUST be treated with Claire Stainless Steel Polish and Cleaner or comparable product to prevent discoloration.

# **Tools / Material Required**

· Screwdrivers — slotted and Phillips head

(If installing a 3/4" Full Overlay panel)

- 3/4" overlay frame material
- Cutting Tools
- Drill & Drill Bits

(If installing 1/4" Panel Insert)

- 1/4" thick door panel material
- Cutting Tools

# **Exterior Cleaning**

### **Overlay Models:**

 The drawers, grille and cabinet may be cleaned with a mild detergent and warm water solution. Do not use solvent-based or abrasive cleaners. Use a soft sponge and rinse with clean water. Wipe with a soft, clean towel to prevent water spotting.

### **Stainless Models:**

- Stainless steel models can discolor when exposed to chlorine gas, pool chemicals, salt water or cleaners with bleach.
- Keep your stainless steel unit looking new by cleaning with a
  good quality all-in-one stainless steel cleaner/polish on a
  monthly basis. For best results use Claire Stainless Steel Polish
  and Cleaner, which can be purchased from U-Line Corporation.
  (The part number is 173348.) Comparable products are
  acceptable. Frequent cleaning will remove surface
  contamination that could lead to rust. Some installations may
  require cleaning on a weekly basis.
- · Do not clean with steel wool pads.
- Do not use cleaners that are not specifically intended for stainless steel (this includes glass, tile and counter cleaners).
- If any surface discolors or rusting appears, clean it quickly with Bon-Ami or Barkeepers Friend Cleanser and a non-abrasive cloth. Always clean in the direction of the grain. Always finish this process with Claire Stainless Steel Polish and Cleaner or comparable product to prevent further problems.
- Use of abrasive pads such as Scotchbrite will cause the graining in the stainless to become blurred.
- Rust that is allowed to linger can penetrate into the surface of the stainless steel and complete removal of the rust may not be possible.

## **NWARNING**

Rust that is allowed to linger can penetrate into the surface of the stainless steel and complete removal of the rust may not be possible.

# Prepare Site

Your U-Line product has been designed for either free-standing or built-in installation. When built-in, your unit does not require additional air space for top, sides, or rear. However, the front grille must NOT be obstructed and clearance is required for an electrical connection in the rear.

### **IMPORTANT**

• Unit can NOT be installed behind a closed cabinet door.

# **NWARNING**

### SHOCK HAZARD — Electrical Grounding Required.

- Never remove the round grounding prong from the plug and never use a two-prong grounding adapter.
- Never use an extension cord to connect power to the unit.

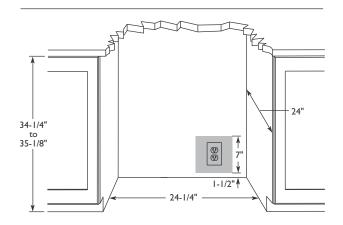
### **IMPORTANT**

Electrical installation must observe all state and local codes. This unit requires connection to a grounded (three-prong), polarized receptacle that has been placed by a qualified electrician.

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A power supply (normal household current). An individual, properly grounded branch circuit or circuit breaker is recommended. GFCI (ground fault circuit interrupter) is usually not required for fixed location appliances and is not recommended for your unit because a GFCI could be prone to nuisance tripping. However, be sure to consult your local codes.

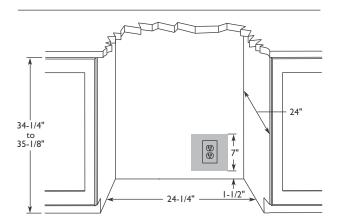
See below for recommended receptacle location & cut out dimensions

### 2275DWRC Series



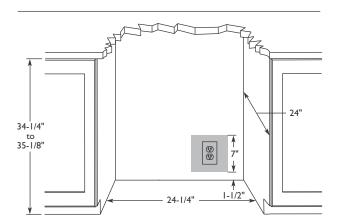
Follow the cut-out drawing. The 24-1/4" width allows 1/4" for ease in installation and removal of the unit. 24" is the cabinet depth in most installations.

### C2275DWR Series



Follow the cut-out drawing The 24-1/4" width allows 1/4" for ease in installation and removal of the unit. 24" is the cabinet depth in most installations.

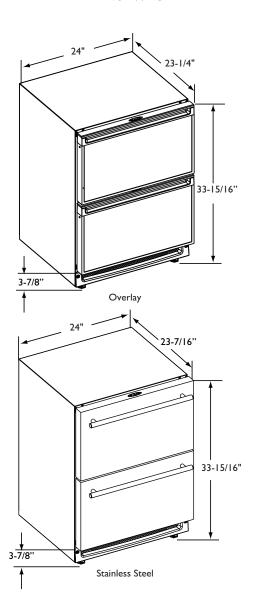
### 2275DWRW Series



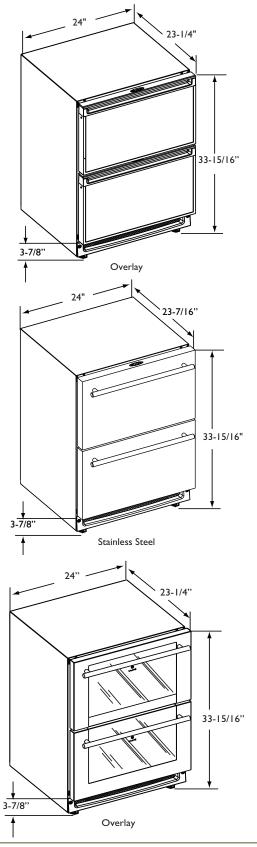
Follow the cut-out drawing The 24-1/4" width allows 1/4" for ease in installation and removal of the unit. 24" is the cabinet depth in most installations.

Prepare Site 3

# 2275DWRC



### C2275DWR & 2275DWRW



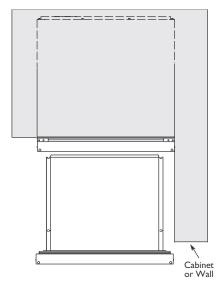
# Clearance Information

The unit must be installed in a wall or under a counter-top to allow for the installation of the Anti-Tip Kit (see Page 14).

# **NWARNING**

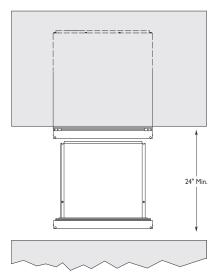
The Anti-Tip Kit must be installed on this unit before it is used. Never use the drawers as steps or as a shelf to support more than the drawers' contents. Serious personal injury could occur.

The unit is designed so it can be installed next to a wall on either side.



The drawer unit can be installed with an appliance or fixture located in front of it, as long as there is adequate clearance for the drawer to be opened and removed when servicing.

U-Line recommends you consider additional clearance in front of the open drawer for convenience.



# **Other Site Requirements**

### **Power Supply**

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A circuit (normal household current). See Electrical Specifications.

### **Water Supply**

The unit requires a 1/4-inch OD water supply line and a shut-off valve. For more information see Page 12.

### **Environmental Requirements**

The units are designed to operate between  $50^{\circ}F$  ( $10^{\circ}C$ ) and  $100^{\circ}F$  ( $37^{\circ}C$ ). High ambient temperatures ( $100^{\circ}F$  [ $37^{\circ}C$ ] or higher) may reduce the unit's ability to reach low temperatures and may also reduce the ice production rate for those models with icemakers.

If the ambient temperature is expected to drop below  $45^{\circ}F$  ( $7^{\circ}C$ ), drain all water from the unit to prevent freezing damage, which is not covered by the warranty.

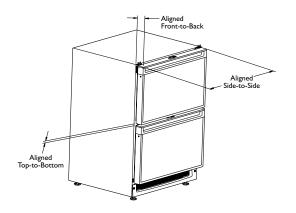
For best performance, keep the unit out of direct sunlight and away from heat generating equipment.

For best performance and life outdoors, place under a counter or provide shelter of some kind.

In climates where high humidity and dew points are present, condensation may appear on outside surfaces. This is considered normal. The condensation will evaporate when the humidity drops.

# **Checking Drawer Alignment**

The unit's drawers are aligned at the factory before shipment. However, their alignment could have been disturbed during shipment or during overlay panel installation. Check each drawer to confirm that it is aligned:



- **Side-to-Side** When viewed from the top, the drawer front should be square with the sides of the cabinet.
- Front-to-Back When viewed from the side, the drawer front should be straight with the cabinet's sides, not cocked forward or back.
- **Top-to-Bottom** When viewed from the front, the drawer should be level horizontally.

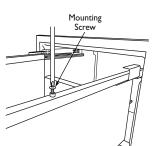
# **Adjusting Drawer Alignment**



SHOCK HAZARD — The unit must be unplugged from the wall outlet during drawer removal, adjustment and re-installation.

### **Drawer Removal**

- Confirm that the unit is unplugged from wall outlet.
- 2. Unplug the drawer's connection wiring (top drawer only).
- 3. Remove the mounting screws.
- 4. Pull the drawer completely out of the unit.



# **ACAUTION**

Use care when handling the drawer. Drawer edges, drawer rail and the unit's slide may be sharp.

### **IMPORTANT**

Drawer adjustments are made by moving the slide that carries the drawer's rail. Minor adjustments may be made by loosening one of the slide's mounting screws, adjusting the slide and retightening the screw. Severe adjustments may be made by removing the slides' mounting screws, drilling new mounting holes and remounting the slide.

### **Side-to-Side Adjustment**

The drawer will need a Side-to-Side Adjustment if, when viewed from the top, the drawer front is not square with the sides of the cabinet. This is caused by one of the slides being mounted too far forward on the unit's liner.

### **Minor Adjustment:**

Note: The mounting holes on the slide are slightly larger than the screws' diameter.

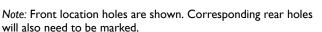
- Loosen the slide's mounting screws.
- 2. Push the slide backward.
- 3. Retighten the screws.

# Loosen Mounting Screws Push Slide Backward

### Severe Adjustment:

Note: The slides have extra mounting holes that may be used.

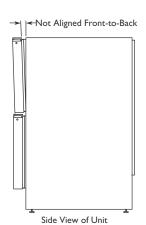
- Remove the slide's mounting screws.
- Reposition the slide so it is the same distance from the front of the liner as the other slide. Measure to confirm.
- Mark new drilling holes using different sets of mounting holes on the slide.

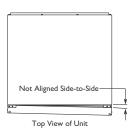


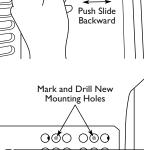
- 4. Drill all the new holes with a #30 drill bit.
- 5. Remount the slide.

### Front-to-Back Adjustment

The drawer will need a Front-to-Back Adjustment if, when viewed from the side, the drawer front is cocked forward or back. This is caused by the front slide mountings not being level with the rear slide mountings.





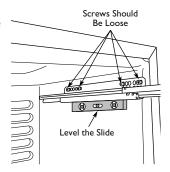


Push Slide

### **Minor Adjustment:**

Note: The mounting holes on the slide are slightly larger than the screws' diameter.

- I. Loosen one slide's mounting screws.
- 2. Level the slide.
- 3. Retighten the screws. See Figure 18.
- 4. Repeat procedure for the other slide.



Mark and Drill New

Mounting Holes

Level the Slide

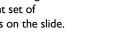
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### **Severe Adjustment:**

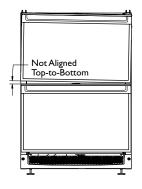
Note: The slides have extra mounting holes that may be used.

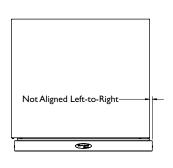
- 1. Loosen one slide's rear mounting screws.
- 2. Remove the slide's front mounting screws.
- 3. Reposition the slide so it is
- 4. Mark new front drilling holes using a different set of mounting holes on the slide.



- 5. Drill the new holes with a #30 drill bit.
- 6. Remount the slide.
- 7. Repeat procedure for the other slide.

### Top-to-Bottom (and Left-to-Right) Adjustment





Front View of Unit

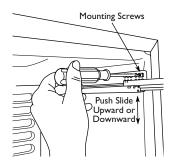
Top View of Unit

The drawer will need a Top-to-Bottom Adjustment if, when viewed from the front, the drawer is not level horizontally. Viewed from the top, one side will protrude. This is caused by one of the slides being mounted higher than the other slide on the unit's liner.

### **Minor Adjustment:**

Note: The mounting holes on the slide are slightly larger than the screws' diameter.

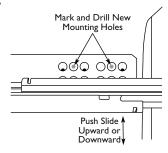
- I. Loosen one slide's mounting screws.
- 2. Push the slide upward or downward to match the position of the other slide.
- Retighten the screws.
- Repeat the procedure with the other slide if necessary.



### Severe Adjustment:

Note: The slides have extra mounting holes that may be used.

- I. Remove one slide's mounting screws.
- 2. Reposition the slide so it is the same distance from the bottom of the liner as the other slide. Measure to confirm.
- 3. Mark new drilling holes using different sets of mounting holes on the slide. See Figure



Note: Front location holes are shown. Corresponding rear holes will also need to be marked.

- Drill all the new holes with a #30 drill bit.
- 5. Remount the slide.

### Re-installation of Drawer

# **!**CAUTION

Use care when handling the drawer. Drawer edges, drawer rail and the unit's slide may be sharp.

- I. Set the drawer's rails onto the slides.
- 2. Re-install the rails' mounting screws. See Figure 13 on Page 10.
- 3. Plug in the drawer's connection wiring (top drawer only).

### 8

### **Custom I/4" Drawer Panel Inserts**

# **Drawer Panel Preparation**

Custom drawer panels can be inserted into the drawer fronts. Custom drawer panels can be flat or raised, as long as the maximum panel thickness where inserted into the drawer front reveal (channel) is 1/4"-thick. For raised panels, the depth of the reveal is 1/4" on all four sides.

### **IMPORTANT**

Raised panels will reduce the drawer's front clearance if the unit is installed facing an appliance or structure (see Page 5).

Cut the panel inserts to the following dimensions.

Custom I/4" Dimensions:

Width:23-1/32"

Height: 12-15/32"

The door panels must not have a total weight of more than 20 lbs.

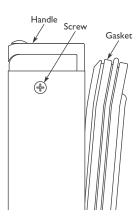
### **Drawer Panel Installation**

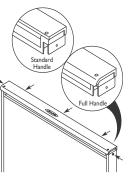
Install the insert as follows:

# **!**CAUTION

# Use care when handling the insert. Insert edges may be sharp.

- Open drawer. Pull drawer gasket out of groove (top edge of drawer only). Start in the middle and pull outward, moving toward the edge. This may take some force.
- Remove and save the two outside screws.
- Remove the original handle and discard.
- 4. Remove and discard existing panel and cardboard spacer.
- Slide custom drawer panel insert into 1/4-inch channel in drawer front.
- Holding drawer gasket out of the way, replace handle on drawer, making sure it is seated properly on insert and that screw holes line up.
- Install two small screws removed in Step 2.
- Starting at the corners and working inward, push drawer gasket into place on drawer.





# **Full Overlay Drawer Panels**

### **Drawer Panel Preparation**

Full overlay drawer panels completely cover the drawer fronts and handles to give a built-in appearance. Overlay units are shipped ready for Full Overlay installation.

Note: For standard installations, both drawers mount the same and a 1/2" gap is achieved between drawers.

Cut the overlay to the following dimensions.

Full Overlay Dimensions:

Width:23-3/4"

Height: 14-3/4"

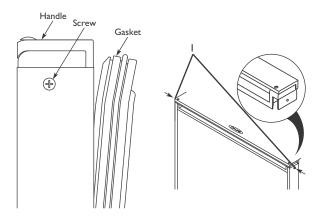
### **IMPORTANT**

The thickness of the wood overlay panel must be 3/4". The door panel must not weigh more than 20 lbs.

### **Drawer Panel Installation**

### **Removing Existing Drawer Fronts**

- Open drawer. Pull drawer gasket out of groove (top edge of drawer only). Start in the middle and pull outward, moving toward the edge (see below). This may take some force.
- 2. Remove and save the two screws (I) located at the ends of the handle. Remove the handle.



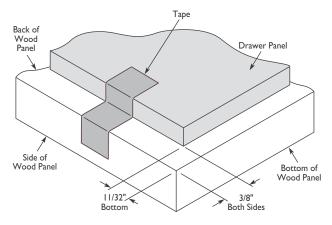
3. Remove existing panel and cardboard spacer. Discard the spacer.

### **Attaching the Full Overlay Panel**

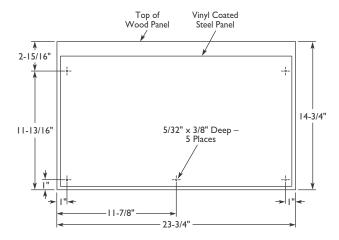
 If user-supplied cabinet handles will be used, attach their hardware to the overlay panel at this time.

### **IMPORTANT**

User-supplied cabinet handles MUST be counter bored to make sure mounting hardware is below surface of overlay panel. Failure to do so can cause damage to overlay panel and/or drawer. Overlay panel will not sit flush to drawer if mounting hardware is not counter bored.



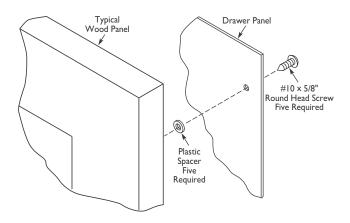
- Place and tape the existing drawer panel on the back of the overlay panel (see above).
- Drill the five holes (5/32" drill 3/8" deep) through both panels according.





It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.

- 4. Remove tape adjoining the panels and enlarge the five holes in the overlay panel using a 0.201" (#7) drill.
- 5. Attach the drawer panel to the overlay panel using # $10 \times 5/8$ " wood screws and nylon spacers. The nylon spacers fit between the overlay panel and the door panel as shown in Figure 11. The spacers allow the original drawer panel to slide back into the 1/4"-thick drawer front reveal (channel).



### **IMPORTANT**

Drawer panel and overlay panel must be aligned properly or the drawer will not operate correctly.

### **Assembling the Drawer Front**

- Install the assembled panel by sliding the original door panel back into the drawer front.
- Replace the handle assembly and secure with the two screws removed in Step 2 under Removing Existing Drawer Fronts.
- Starting at the corners and working toward the center, push the drawer gasket back into place. Go on to 5 Adjust Drawers.

# **!**CAUTION

Plumbing installation must observe all state and local codes. All water and drain connections MUST BE made by a licensed/qualified plumbing contractor. Failure to follow recommendations and instructions may result in damage and/or harm.

# **Water Supply Connection**

When connecting the water supply, follow these guidelines:

- · Review the local plumbing codes before you install the unit.
- · Connect to the cold water supply.
- The water pressure should be between 20 and 120 psi.
- The water line MUST have a shut-off valve in the 1/4" O.D. supply line.
- Leave approximately 8' of water line to be coiled behind the appliance. The water line should be looped into 2 coils. This will allow the unit to be removed for cleaning and servicing. However, make certain that the tubing is not pinched or damaged during installation.

### **IMPORTANT**

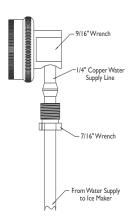
U-Line requires the use of copper tubing, or U-Line water line hook up kit (U-MPWATERHOOKUP) for installation. Do not use any plastic water supply line. The line is under pressure at all times. Plastic may crack or rupture with age and cause water damage to your home.

To connect to water supply:

 Locate the desired cold water supply location. Attach a 1/4" copper line to this location and route the tubing to the appliance. Leave approximately 8' of water line to be coiled behind the appliance. The water line should be looped into 2 coils. This will allow the line to flex when removing the unit for cleaning and servicing.



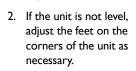
 Locate the U-Line supplied garden hose fitting. Ensure the end of the copper tubing has been cut straight and free of burrs. Slide the compression nut and ferrule onto the copper tubing as shown. Push the assembly completely into the garden hose fitting and tighten using the two wrenches.



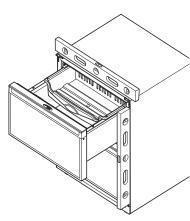
### **Leveling Information**

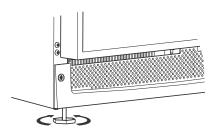
Note: It is recommended that the unit is level.

 Use a level to check the levelness of the unit from front to back and from side to side. Level should be placed along top edge and side edge as shown (see Figure 24).



3. Check the levelness after each adjustment and repeat the previous steps until the unit is level.





# **Installation Tip**

If the room floor is higher than the floor in the cut-out opening, adjust the rear feet to achieve a total unit rear height of 1/8" less than the opening's rear height. Shorten the unit height in the front by adjusting the front feet. This allows the unit to be gently tipped into the opening. Readjust the front feet to level the unit after it is correctly positioned in the opening.

# II Install Unit

- I. Plug in the power cord.
- Open the top drawer and press the **POWER** icon to turn the unit **OFF**.
- C2275DWR Only: Open the water supply valve in the main water source.
- Gently push the unit into position. Be careful not to entangle the electrical cord.
- 5. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" below the countertop.

# **Anti-Tip Kit Installation**

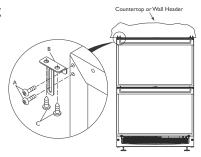
# **NWARNING**

- The Anti-Tip Kit must be installed on this unit before it is used.
- Additional blocking or special fasteners may be required for installation. Installer is responsible for secure attachment to prevent the unit from tipping.
- Make sure the mounting screws attaching the unit to the counter, cabinet or wall are deep enough into the mounting surface to support the weight of the drawers and the items that will be inside the drawers.
- Never use the drawers as steps or as a shelf to support more than the drawers' content. Serious personal injury could occur.

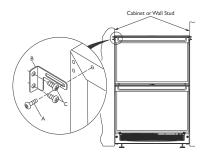
After leveling, the unit must be secured to a counter, a cabinet or a wall to prevent tipping.

 Open the upper drawer to expose the six screws (A) installed at the top two corners (three at each corner). Remove the appropriate screws for horizontal or vertical mounting Do not discard.

Horizontal Mounting (Left Side Shown)



Vertical Mounting (Left Side Shown)



- 2. Insert the screws through the anti-tip bracket (B) and attach the bracket to the unit. Tighten screws securely.
- 3. Repeat for the other side.

Note: The bracket should be flush with the surface it is being attached to. If it is not, loosen the screws and slide the bracket against the mounting surface. Tighten screws securely.

4. Using two of the screws (C) supplied, fasten the screws through the bracket and into the counter, cabinet or wall.

### **IMPORTANT**

Certain cabinets or countertops may require special fasteners or additional wood blocking to anchor properly.

# **!**CAUTION

Make sure the screws are back far enough so they do not damage any exposed front surface of the cabinet.

# **Installation Troubleshooting**



The drawer remains open unless it is pushed closed.



The drawer should be self-closing when it is open approximately 8". If it is not, re-check leveling from front to back of the unit and readjust if necessary.

# **Problem**

Water is leaking under the unit (C2275DWR units)



A water leak under the unit is most likely caused by a bad connection in the water supply line. Make sure the water line's brass fitting is screwed tight to its valve and threaded correctly.

# First Time Start Up

All U-line units are shipped from the factory with controls that are preset. No initial adjustments are required.

Once installation and leveling is complete, the unit is ready for initial start-up and operation. Open the top drawer press and hold the POWER icon on the display panel for approximately ten seconds until the °F symbol flashes and release.

U-Line recommends that the unit be allowed to run overnight prior to loading the refrigerator with product.

# **Start-Up Troubleshooting**



Unit does not appear to turn on POWER icon is pressed.



Make sure unit is plugged in and outlet has power (circuit breaker has not tripped).

### **IMPORTANT**

See the Use and Care Guide's Troubleshooting Guide for more solutions.

# **INSTALLATION GUIDE**



### SERVICE INFORMATION

If you have a problem with this appliance, your use and care guide has troubleshooting information to help you quickly identify common problems and provide information on possible cause and remedy. Answers to Customers Frequently Asked Questions are available at www.u-line.com/customer/faq.cfm. You may contact U-Line directly:

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### **ABOUT U-LINE**

Building on 45 years, U-Line has captivated those with an appreciation for the finer things with exceptional design, inspired innovations and attention to even the smallest details.

U-Line is synonymous with premium built-in under counter ice making, refrigeration and wine storage appliances, the U-Line Corporation is committed to luxury under the counter. U-Line is known and respected for unwavering dedication to product innovation, quality and selection. A bold and broad line of models is the product of visionaries in the pursuit of distinctive living environments in the kitchen and spaces beyond.

In 1962, Henry Uihlein founded U-Line Corporation as an outgrowth of Ben-Hur Freezer Company and was the first to develop and patent an automatic stand-alone under counter residential ice maker. His foresight and determination to develop new ideas and to succeed when there were no clear guidelines or solutions are evident today. The Milwaukee, Wisconsin based family operated business provides continuity and vision from which innovations continue to be born.

Going forward, U-Line will continue offering best-in-class products that build on the company's numerous patents and world firsts to guide the under counter industry in realizing its unlimited potential.