



Operating instructions

Rotary ironer

HM 5316

To avoid the risk of accidents or damage to the machine it is **essential** to read these instructions before installing, commissioning and using it for the first time.

en - GB

M.-Nr. 06 017 102

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The rotary ironer must be installed and commissioned by a Miele service technician or by a Miele authorised Service Dealer.

Warning and safety instructions

Read the operating instructions before using this machine for the first time. This way you will avoid the risk of accidents and damage to the machine.

Correct usage

Only iron materials with this ironer which are suitable for machine ironing and which were washed in water.

If the ironer is used in a publically accessible room, it is the supervisor's responsibility to ensure that operators are able to use it safely.

Technical and electrical safety

This machine must not be operated in the same room as dry cleaning machines which use solvents containing PERs or CFCs.

The ironer should only be used in a room with a low relative humidity level.

Any removable outer panels must be back in place, and all moving or electrical parts shielded before the machine is switched on.

Do not damage, remove or bypass the safety features, fixtures and control elements of the machine.

Do not use a machine with damaged controls or with damaged cables. These must be repaired before it is used again.

Repairs to the machine should only be undertaken by a suitably qualified service engineer to ensure safety. Unauthorised repairs could be dangerous.

Faulty components must only be exchanged for Miele original spare parts. Only when these parts are fitted can the safety standards of the machine be guaranteed.

The electrical safety of this appliance can only be guaranteed when continuity is complete between the appliance and an effective earthing system which complies with local and national regulations. It is most important that this basic safety requirement is regularly tested and where there is any doubt the on-site electrical system must be inspected by a qualified electrician. The

manufacturer can not be held liable for the consequences of an inadequate earthing system.

The machine is only completely isolated from the electricity supply either when it is switched off at the wall isolator or when the mains fuse is disconnected at the distribution board.

Use

This ironer must not be left unattended during use.

Never allow children to play on or near the rotary ironer, or to operate it themselves.

This machine is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience or knowledge, unless they have been given supervision or instruction concerning its use by a person responsible for their safety.

When the ironer is heated up with the heater plate in position, there is an acute danger of burning, if the edge of the heater plate is touched on the feed-out side.

When ironing double layered items do not reach in between the layers to straighten out the fabric. This is extremely dangerous as you may not be able to extract your hands on time. The same applies when ironing garments with pockets.

Ensure the room in which the ironer is being used is sufficiently lit.

Always keep a fire extinguisher accessible in the rare event of textiles igniting.

Accessories

Accessory parts may only be fitted when expressly approved by Miele. If other parts are used, guarantee, performance and product liability claims may be invalidated.

It is imperative that all local and national safety regulations concerning the use of this machine are observed.

Notes on the use of this machine

- This ironer must be operated at all times in accordance with the legal requirements of the Health and Safety Acts.
- Please allow only trained persons, thoroughly familiar with the ironer, to work at the feed-in. Always conform to local and national regulations on minimum age requirements of operators.
- Persons with especially slim fingers should only work at the receiving side and not at the feed-in.
- When working with the ironer, always wear close fitting clothes. Wide sleeves, apron bands, ties or scarves could be taken in by the roller. Also remove rings or bracelets before starting to work.
- Smooth out folds as far away as possible from the feed-in on the feed-in table. Feed pillow cases and duvet covers into the ironer with the open part first. Do not take hold of the corners from the inside. Do not take hold of undershirt and apron straps from the inside.
- Always check the proper setting of safety devices. This way you will avoid the danger of burns, squashed fingers and even loss of hands.
- Check daily whether the safety devices function properly.
- Make sure that the safety bars cannot be bridged.
- Before switching to reverse make sure that nobody is endangered.
- Lubricate machine parts only when the machine is shut off.

All personnel working with this machine must be fully trained in all aspects of its use and safety.

Keep these instructions in a safe and accessible place.

Caring for the environment

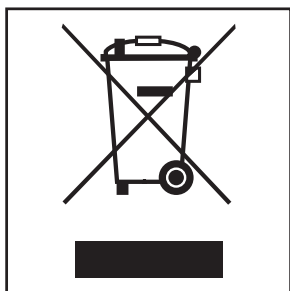
Disposing of the packing material

The packaging is designed to protect the machine during transportation. The transport and protective packing has been selected from materials which are environmentally friendly for disposal and can normally be recycled.

Rather than just throwing these materials away, please ensure that they are recycled. Ensure that any plastic wrappings, bags, etc are disposed of safely and kept out of the reach of babies and young children. Danger of suffocation.

Disposing of your old machine

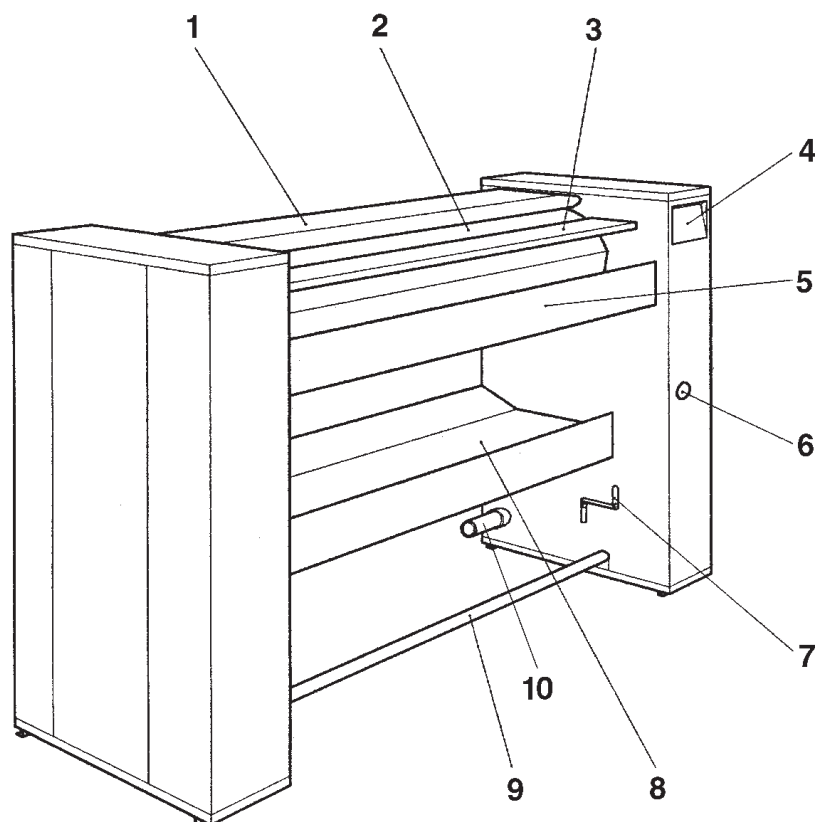
Electrical and electronic machines often contain materials which, if handled or disposed of incorrectly could be potentially hazardous to human health and to the environment. They are, however, essential



for the correct functioning of your machine. Please do not therefore dispose of it with your general waste.

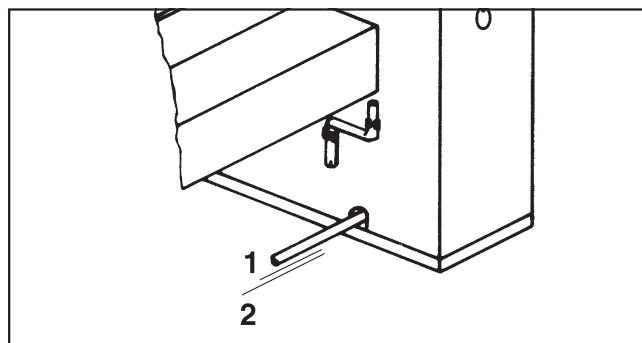
Please dispose of it at your local community waste collection / recycling centre, or contact Miele for advice.

Please ensure that it presents no danger to children whilst awaiting disposal.





- 1 Heater plate with finger guard
- 2 Roller
- 3 Feed-in table
- 4 Operating controls
- 5 Laundry box
- 6 Hinged cover plate
- 7 Emergency crank handle
- 8 Ironing table
- 10 Vent connector

- 9 Foot control

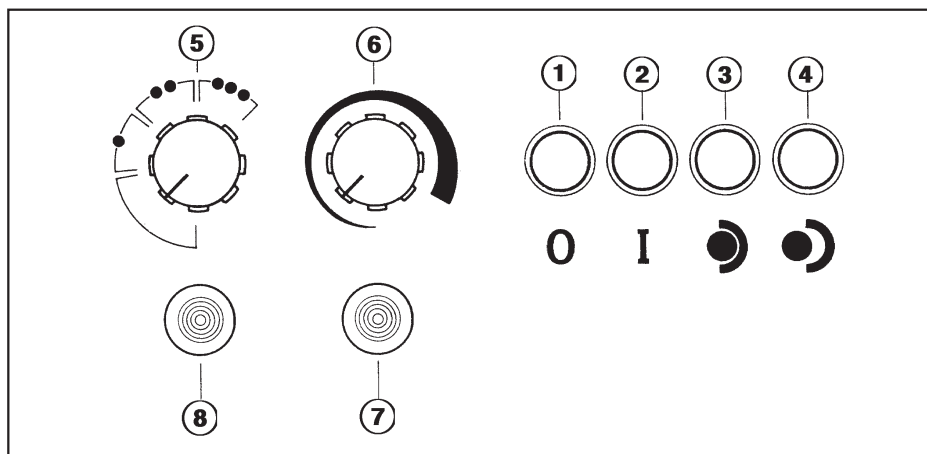


1st foot control position:
Press setting, with stationary roller.

2nd foot control position and  button pressed in:
The heater plate is engaged, and the roller rotates.

2nd foot control position and  button pressed in:
The heater plate is disengaged, and the roller rotates in the other direction. **This setting is only to be used to remove the ironer cloth and other padding.**

Description of the operating controls



① 0 button

Off:

When this button is pressed in, the ironer is switched off.

② I button

On:

When this button is pressed in, the ironer is switched on. The roller rotates.

③ button

When this button is pressed in, the heater plate is engaged.

④ button

When this button is pressed in, the heater plate is disengaged.

⑤ Temperature selector

Turn the temperature selector clockwise to increase the temperature of the ironer, and anti-clockwise to decrease the temperature.

- - Low temperature
- - Medium temperature
- - High temperature

⑥ Roller speed selector

The roller speed is increased by turning the speed selector clockwise and decreased by turning it anti-clockwise.

⑦ "In operation" indicator light

This lights up when the I button is pressed in.

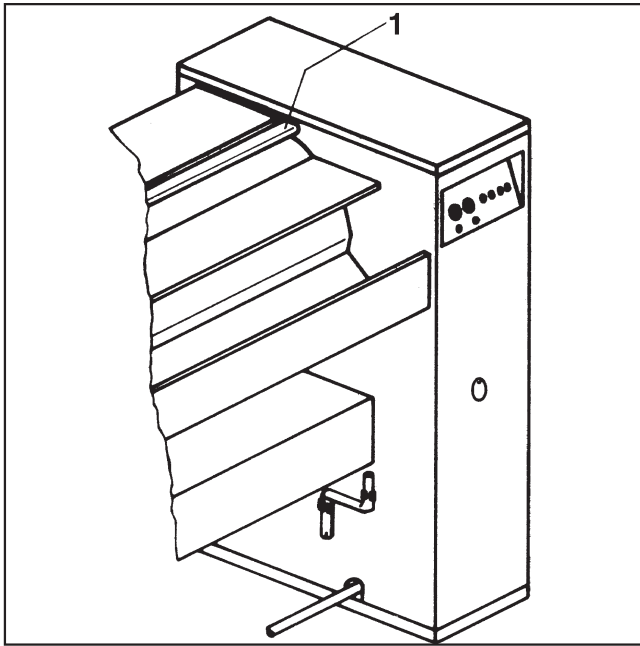
Coin-operated machines:

It lights up when the I button is pressed in, and a coin or token is inserted.

⑧ "Heater" indicator light

This remains lit up so long as the heater plate is hot.


Safety features



Finger guard

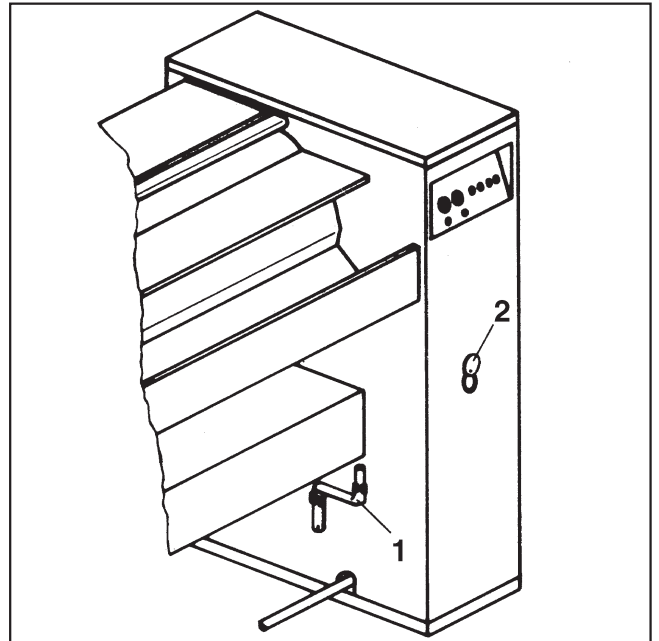
If fingers are caught between the laundry feed-in table and the finger guard **1**, the roller will stop turning immediately and the heater plate will disengage.

To switch the ironer on again, press the **I** and **O** buttons.

 The finger guard is a safety feature which must be checked daily for proper functioning before the machine is used.


If there is a power cut whilst ironing

To protect laundry and the ironer cloth in the event of a power cut, the heater plate needs to be disengaged from the roller using the crank handle.



- Remove emergency crank handle **1** from its holder.
- Open cover plate **2**.
- Insert crank handle in the opening.
- Turn clockwise to disengage the heater plate from the roller.

If the heater plate is disengaged too far (so that resistance is felt), turn the crank handle anti-clockwise by 1 or 2 turns.

 The emergency crank handle must be removed from the opening and returned to its holder after use.

To switch the ironer on again after power is restored, press the **I** button.

Sorting the laundry

Condition of linen

For a good finish the ideal residual moisture level needs to be about 25 %.

Rinsing the laundry using hot water in the final rinse helps to reduce the residual moisture level and the residual heat in the laundry will help keep processing time down, thus saving energy.

Laundry with a synthetic fibre content greater than 50% (e.g. Dralon) must not be ironed as the high temperatures would melt the fabric. Laundry with a lower synthetic content can be ironed at a low temperature.

Metal and plastic buckles and very bulky buttons should not be passed through the ironer.

Warning

Before using the ironer you should clean the heater plate by running a cloth through the entire width of the roller.

Preparing the laundry

Before starting to iron, laundry should be sorted according to size and type of fabric.

First iron articles made from:

perlon, nylon etc. ● - low temperature

Then iron

Woollens and silks ●● - medium temperature

Then iron


Cottons and linens ●●● - high temperature.

If you want to switch back to ironing at a lower temperature, reduce the temperature setting and then wait until the "Temperature" indicator light comes on again.

Starched laundry should be ironed last to prevent any starch residues on the heater plate from affecting other items of laundry.

Items with buttons should be passed through the ironer with the buttons facing into the roller padding. If they face upwards there is a danger of them being damaged or torn off when the item is passed through the ironer.

A cloth should be placed over zips, metal buttons and hooks to protect the heater plate during ironing.


- Switch on the on-site mains switch.
- Switch the machine on by pressing the "On" I button.
- Press the  button.

The heater plate engages when it reaches a temperature of approx. 60°C.

- Select the temperature according to the type of fabric.

Material	Symbol	Temperature levels
Nylon / artificial silk	●	Low temperature
Silk / wool	●●	Medium temperature
Cottons / linen	●●●	High temperature

- Use the speed selector to select the speed of the roller, depending on the degree of dampness and the type of laundry to be ironed.
- Check that the finger guard is functioning properly.

 The finger guard is a safety feature which must be checked daily for proper functioning before the machine is used.

When the "Heating" light goes out in the display, the ironer is ready for use.

- Feed items across the feed-in table into the ironer.
- Smooth items from the middle outwards towards the edges.
- Do not restrict ironing of smaller articles to any one part of the roller. Make use of the whole roller width.
- If items need to be pressed, press the foot control down to the 1st foot control position.

The roller will stop. To stop pressing release the foot control.

- To feed thicker items into the ironer, press the foot control down to the 2nd foot control position.

The heater plate is disengaged.

To protect the motor and the roller cover:


- In pauses between ironing, disengage the heater plate and reduce the temperature.


The ironed laundry can be very hot when it comes off the ironer. Wear gloves to protect your hands.

If you want to switch back to ironing at a lower temperature, reduce the temperature setting and then wait until the "Temperature" indicator light comes on again.

After ironing:


Switch off the heater and let the roller run for approx. 5 minutes to let the roller covering dry out.

- Press the  button to disengage the roller.
- Switch off the ironer by pressing the 0 button.
- Switch off the mains supply at the on-site mains switch.

 Allow the ironed laundry to cool down before packing or stacking it. Hot laundry could self-ignite and cause a fire.

Coin-operated machines

Read the operating instructions supplied with the coin box.

- Insert a coin or token.
- Switch the machine on by pressing the "On" **I** button.
- Press the .
- Select the temperature according to the type of fabric.
- Use the speed selector to select the speed of the roller,

When the "Heating" light goes out in the display, the ironer is ready for use.

- If items need to be pressed, press the foot control down to the 1st foot control position.

After the time has expired, the heater plate will disengage and the roller will stop.

Finger guard

If fingers are caught between the laundry feed-in table and the finger guard, the roller will stop turning immediately and the heater plate will disengage.

To switch the ironer on again, press the **I** and  buttons.

Protecting the roller motor and cover

In pauses between ironing and when you have finished ironing, disengage the heater plate. This helps prolong the life of the roller cover and protects the motor.

It is very important to avoid running the ironer without passing laundry through it.

Do not restrict ironing smaller articles to any one part of the roller; make use of the whole roller width. This way an equal amount of heat is obtained from the heater plate and the roller padding is protected from uneven use.

Motor protection

If the motor winding is heated excessively due to overload, the motor is switched off automatically by a winding thermostat and the heater plate is disengaged.

Once the ironer has cooled down, it can be restarted by pressing the **I** button.

Cleaning and care

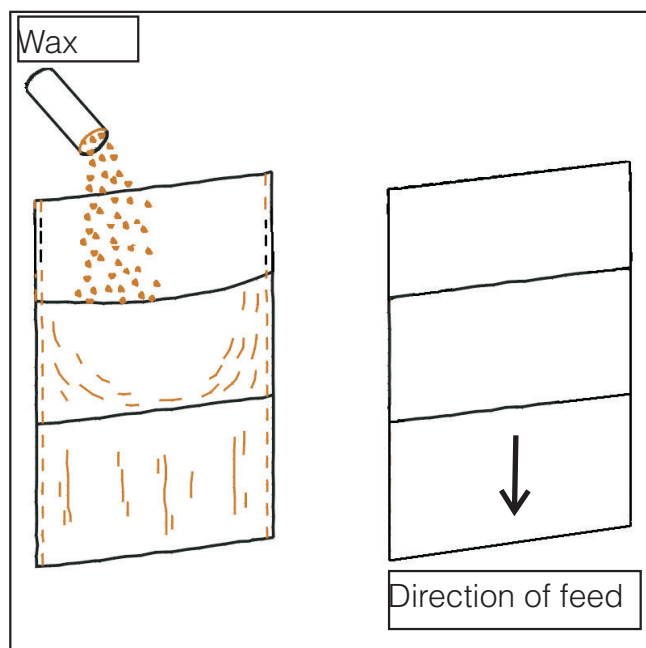
Regular cleaning and maintenance of the heater plate is essential for the protection of the motor and the roller cover. This also helps to prolong the life of the machine.

Important: please also read the notes on ironing and on cleaning and care given in the separate Ironing Handbook.

Waxing the heater plate

To maintain the smooth surface of the heater plate it should be waxed on a regular basis with an ironer waxing cloth.

When waxing or cleaning the heater plate, select temperature setting ●●● and the slowest roller speed.



- To apply wax with the wax cloth, place some granular wax in the pouch of the wax cloth, close the pouch and feed the cloth through the ironer at 180 °C with the non-rubberised side facing the heater plate. Use the wax sparingly to avoid the roller cover becoming too smooth.

Never feed the wax cloth into the rotary ironer with the rubberised side facing the heater plate.

- Feed the cloth into the machine repeatedly, moving along the whole width of the roller from left to right.

Waxing cloths and wax should only be ordered from the Miele Spare Parts Department.

Cleaning the heater plate

The aluminium heater plate must only be cleaned using cleaning agents approved by the manufacturer.

Because limescale and starch deposits can stick to the heater plate, it should be cleaned 2-3 times a week, depending on the degree of soiling.

Light soiling can be removed using Cleanpaste on a cloth and ironing it at the slowest speed on the ●●● temperature setting.

More stubborn deposits can be removed using a cleaning cloth together with a cleaning mat at the slowest speed and on the **lowest** temperature setting.

The heater plate should always be waxed after it has been cleaned.

⚠ Do not use abrasive cleaning agents or abrasive cleaning cloths.

See the Miele Ironing Handbook for more details.

Discolouration of the roller cover

Some discolouration of the roller cover from light to dark brown is normal.

To avoid the cover turning black:

- Always use the complete width of the roller.
- Space out smaller items, and do not always iron them in the same place.
- In pauses between ironing, disengage the heater plate and reduce the temperature.

Washing the roller cover

If possible, do not wash the roller cover if it is only a little discoloured. Slight yellowing is normal. If the cover is heavily soiled, wash it using a Cottons 95 °C programme and replace it while still damp.


Pick-off bands

The tips of the pick-off bands need to be cleaned occasionally to remove the build-up of residues such as starch. To do this, remove the pick-off bands and wash them in hot water. Regular cleaning ensures smooth operation.

Roller cover

Before removing the roller cover (for cleaning or replacement), the machine must be switched off. Allow the heater plate to cool down, and remove the feed-in table.

Remove the pick-off bands from the roller one at a time.


Switch on the ironer by pressing the **I** button, and disengage the heater plate by pressing the  button.

Depress the foot control to the 2nd foot control position, and remove the roller cover whilst the roller is rotating backwards.

Replacing the roller cover

Make sure the ironer is switched off and the heater plate disengaged.

Place the roller cover parallel to the roller.

Switch on the ironer by pressing the **I** button, engage the heater plate by pressing the  button, and the cover will be drawn in.

When removing and replacing the roller cover, bits of steel wool will drop onto the ironing table. These should be removed immediately.

If a gap develops between the underside of the heater plate and the roller (where laundry emerges after ironing), the cover will need to be wound on again.

Renewal of the steel wool roller padding should only be carried out by a Miele authorised service engineer.

When the roller has been fitted with a new or replacement cover/padding, the total circumference must not be less than 780 mm or exceed 790 mm.

By keeping within these measurements, the new cover/padding will cover the whole length of the roller evenly.

When replacing the cover/padding, check whether any moving components need lubricating, and whether the carbon brushes in the motor need replacing.

This should only be carried out by a Miele service technician.

After sales service

In the case of faults, please contact the Miele Service Department.

The Service Department will need to know the model and serial number of your machine, both of which are given on the data plate.

Only use spare parts supplied by the manufacturer (the model and serial number of your machine will be required).

Explanation of symbols on the data plate

Model	①				
SN:	②				
Art.-Nr.	③				
Mat.-Nr.	④				
⑤		①⑤	①⑥	IBN ①⑦	
⑥		①⑧	①⑨	Total	Total
⑦					
⑧					
⑨					
⑩					
⑪					
⑫					
⑬					
⑭					
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Model	
SN:	/ 000000000
Art.-Nr.	Mat.-Nr.
IBN	

- 1 Model
 - 2 Serial number
 - 3 Article number
 - 4 Material number
 - 5 Voltage/Frequency
 - 6 Mains fuse rating
 - 7 Drive motor
 - 8 Drum data*
 - 9 Drum diameter/Drum depth*
 - 10 Spin speed*
 - 11 Drum volume/laundry dry weight*
 - 12 Kinetic energy*
 - 13 Run-up time*
 - 14 Braking time*
 - 15 Heating
 - 16 Description/Year of manufacture
 - 17 Commissioning date
 - 18 Electric heating
 - 19 Fuse rating (on-site)
 - 20 Steam heating, indirect*
 - 21 Steam heating, direct*
 - 22 Gas heating*
 - 23 Field for Test marks/symbols
- *) does not apply to this ironer

Noise emission

Registered on the "A" scale
65.3
(measured in Germany in accordance with
DIN (IEC) 45 635, machine noise regulations
3. GSGV p1. 1.a)

The rotary ironer must be commissioned by a Miele authorised service technician.

This machine must not be operated in the same room as dry cleaning machines which use solvents containing PERs or CFCs. Escaping vapours could ignite on the motor and form hydrochloric acid which can have dangerous consequences.

Installing the machine

The rotary ironer must be transported on its wooden base to its installation site. Take it off the wooden base at the installation site.

⚠ Ensure that it is stable during transportation.

It must not be transported without this wooden base (e.g. when moving it to a new location).

This ironer does not need to be secured to the floor.

The machine should be installed to give maximum light to the feed-in table.

Use the adjustable screw feet under the side columns to level the machine. Check that the machine is level at the front and back using a spirit level.

Exhaust ducting for vapour extraction

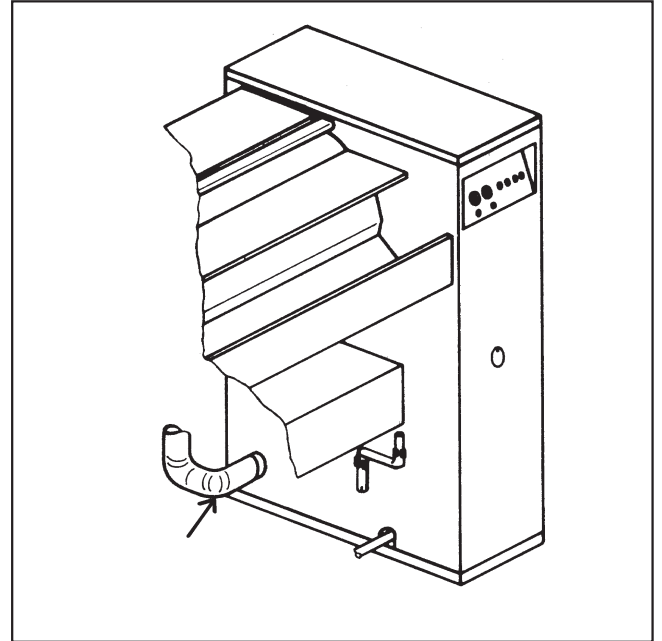
Refer to the "Calculation of air outlet, air inlet and ventilation cross sections" booklet.

The exhaust ducting to be installed on site must not be directed into any chimney which is used by gas, solid fuel or oil fired appliances. It must also be kept separate from any exhaust system leading from a tumble dryer.

The warm, moist exhaust air should be discharged to the outside air by the shortest route possible.

To ensure optimum flow, the ducting should be laid with as few bends as possible and all connections and joins should be airtight.

The connection point for the exhaust ducting is located at the rear of the right hand column.



To prevent the build-up of condensation in an upward sloping exhaust ducting, a 3-5 mm \varnothing condensate drain should be fitted at the lowest point.

The ducting must have an internal diameter of 70 mm.

Ensure that there is sufficient ventilation in the room where the ironer is installed.

If the exhaust is ducted into the outside air, the end of the duct should be protected against the weather.

An exhaust system ducted into the open air must be situated in such a way that it does not cause a nuisance.

The on-site ducting system and the exit point to the outside must be checked on a regular basis for a build-up of fluff and cleaned, if required.

Electrical connection

Electrical connection

This machine conforms to IEC 335-1 and IEC 335-2-44.

The electrical connection may only be carried out by a suitably qualified technician in accordance with local and national safety regulations (BS 7671 in the UK).

WARNING

THIS APPLIANCE MUST BE EARTHED

Connection to the electrical supply must be carried out in accordance with the data plate, wiring diagram, installation diagram and, where applicable, the conversion instructions.

The wiring diagram can be found under the cover plate of the right hand side of the machine.

The machine is supplied 3N~ ex works.

Please ensure that the voltage and frequency of the machine as quoted on the data plate comply with the on-site supply.

If it is converted to another voltage, the data plate should be marked with a ⊗.

⚠ The heater plate is disengaged as soon as current is supplied.

Connection should be made via a suitable isolator which complies with local and national safety regulations and which is easily accessible for disconnecting the machine from the electricity supply. Provision must be made on site to switch off all poles. Switches with a minimum all-pole contact gap greater than 3 mm are suitable for isolating the machine. These include circuit breakers, fuses and relays (IEC/EN 60947).

The isolator switch should be easily accessible for servicing work.

If the machine is disconnected from the electricity supply ensure adequate measures are taken to ensure that the machine cannot be reconnected to the electricity supply until all work has been carried out.

The ironer must be disconnected from the electricity supply before it is moved or dismantled.

⚠ After setting up and connecting the machine successfully ensure that the machine is earthed and that all removable outer panels are correctly fitted back into position.

Please contact your Miele Sales Office for details concerning guarantee terms and conditions. See the back cover for contact details.

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