

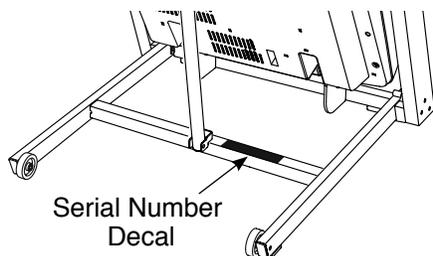
PRO-FORM[®]

PERFORMANCE 750

Model No. PETL80913.0

Serial No. _____

Write the serial number in the space above for reference.



USER'S MANUAL

CUSTOMER SERVICE

UNITED KINGDOM

Call: 08457 089 009

From Ireland: 053 92 36102

Website: www.iconsupport.eu

E-mail: csuk@iconeurope.com

Write:

ICON Health & Fitness, Ltd.

c/o HI Group PLC

Express Way

CASTLEFORD

WF10 5QJ

UNITED KINGDOM

AUSTRALIA

Call: 1800 993 770

E-mail: australiacc@iconfitness.com

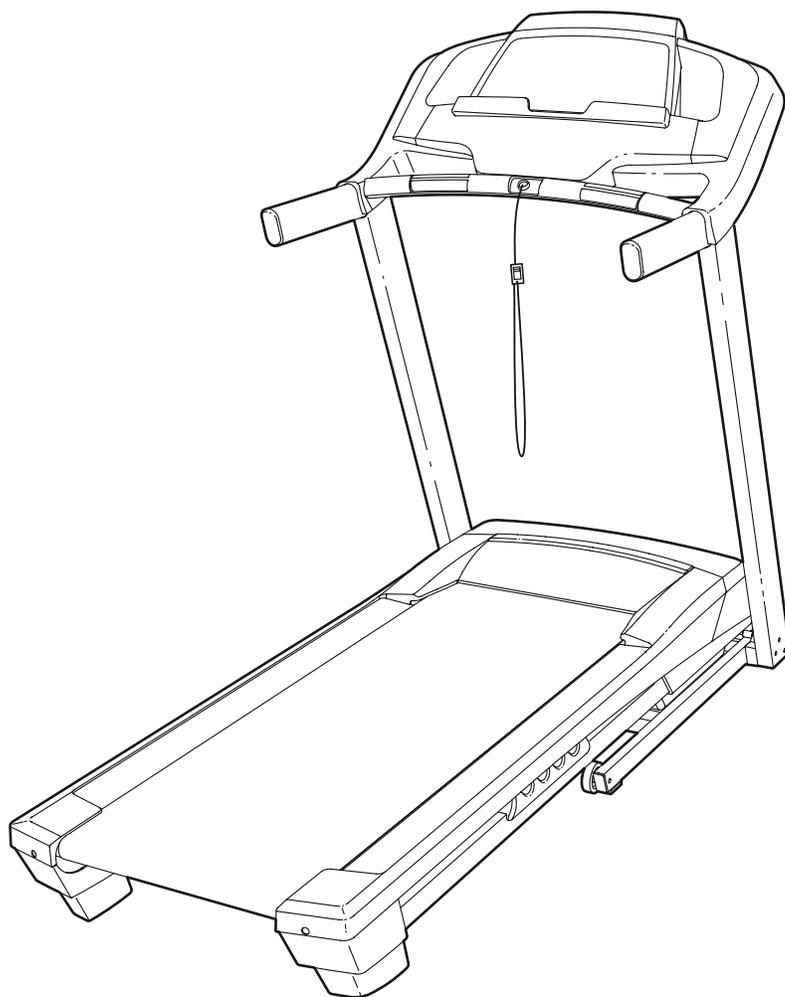
Write:

ICON Health & Fitness

PO Box 635

WINSTON HILLS NSW 2153

AUSTRALIA



⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

www.iconeurope.com

TABLE OF CONTENTS

WARNING DECAL PLACEMENT 2

IMPORTANT PRECAUTIONS 3

BEFORE YOU BEGIN 5

PART IDENTIFICATION CHART 6

ASSEMBLY 7

OPERATION AND ADJUSTMENT 13

HOW TO FOLD AND MOVE THE TREADMILL 21

TROUBLESHOOTING 22

EXERCISE GUIDELINES 25

PART LIST 26

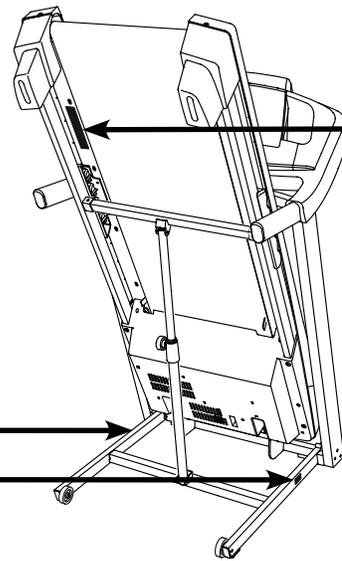
EXPLODED DRAWING 28

ORDERING REPLACEMENT PARTS Back Cover

RECYCLING INFORMATION Back Cover

WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



▲WARNING:

Protect yourself and other from risk of serious injury. Read the user's manual, and:

- Stand only on the side rails when starting or stopping treadmill.
- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating the treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Fully engage the storage latch before the treadmill is moved or stored.
- Incline should be set to zero before folding the treadmill into a storage position.
- Never allow children on or around the treadmill.
- Remove the safety key when treadmill is not in use.
- Keep clothing, fingers, and hair away from moving parts.
- Never try to adjust or fix the belt while it is moving.
- Always wear athletic shoes while operating the treadmill.

IMPORTANT PRECAUTIONS

⚠️ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the treadmill only as described in this manual.
4. The treadmill is intended for home use only. Do not use the treadmill in any commercial, rental, or institutional setting.
5. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
6. Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
7. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
8. Keep children under age 12 and pets away from the treadmill at all times.
9. The treadmill should be used only by persons weighing 300 lbs. (136 kg) or less.
10. Never allow more than one person on the treadmill at a time.
11. Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
12. When connecting the power cord (see page 13), plug the power cord into an earthed circuit. No other appliance should be on the same circuit. When replacing the fuse in the power cord adapter, insert an ASTA-approved BS1362, 13-amp fuse into the fuse carrier.
13. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
14. Keep the power cord away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See TROUBLESHOOTING on page 22 if the treadmill is not working properly.)
16. Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 15).
17. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
18. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
19. The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.
20. Never leave the treadmill unattended while it is running. Always remove the key, press the power switch into the off position (see the drawing on page 5 for the location of the power switch), and unplug the power cord when the treadmill is not in use.

21. Do not attempt to move the treadmill until it is properly assembled. (See ASSEMBLY on page 7, and HOW TO FOLD AND MOVE THE TREADMILL on page 21.) You must be able to safely lift 45 lbs. (20 kg) to move the treadmill.
22. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.
23. Do not change the incline of the treadmill by placing objects under the treadmill.
24. Never insert any object into any opening on the treadmill.
25. Inspect and properly tighten all parts of the treadmill regularly.
26. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
27. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

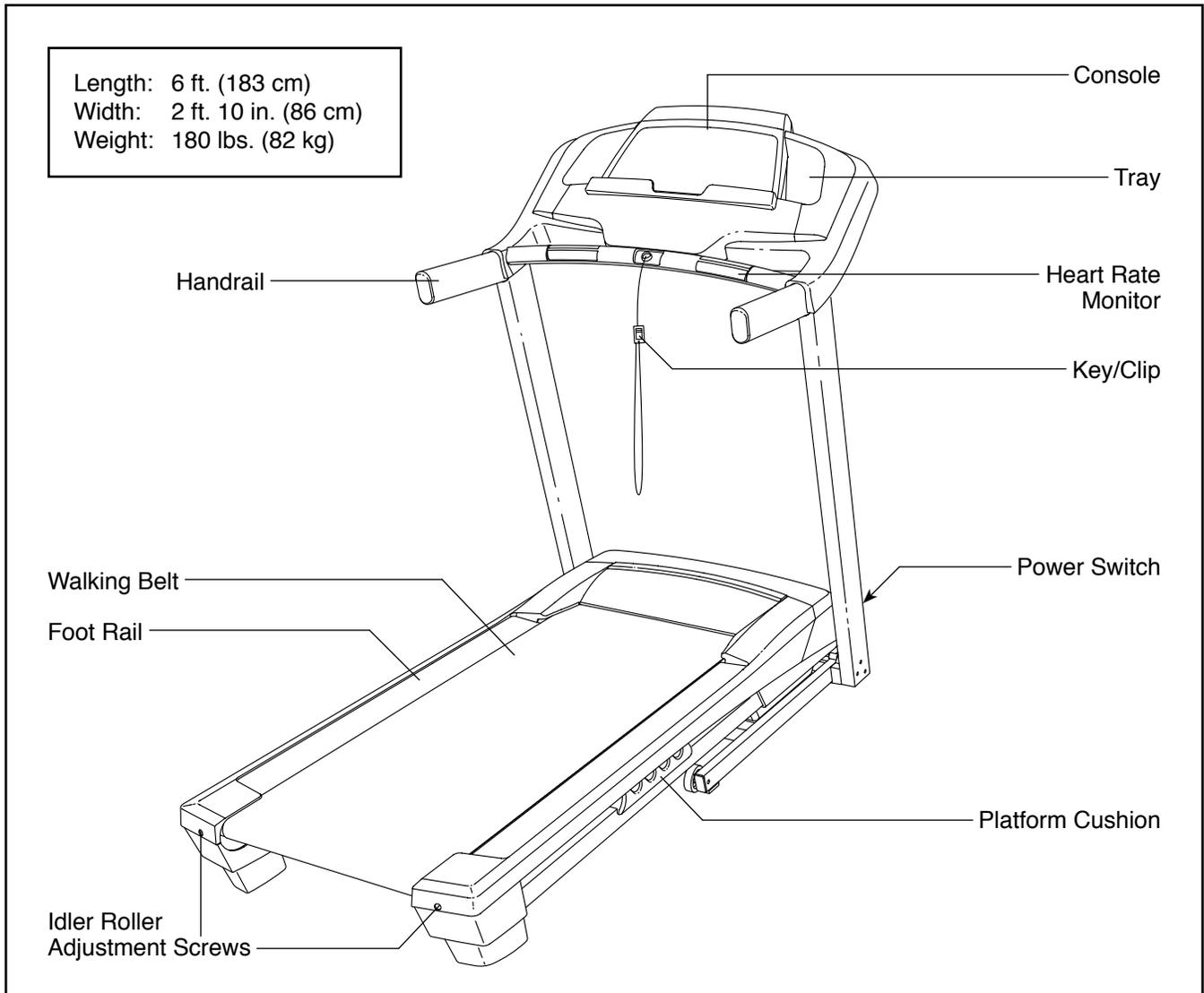
BEFORE YOU BEGIN

Thank you for selecting the new PROFORM® PERFORMANCE 750 treadmill. The PERFORMANCE 750 treadmill provides an impressive selection of features designed to make your workouts at home more effective and enjoyable.

For your benefit, read this manual carefully before you use the treadmill. If you have questions after

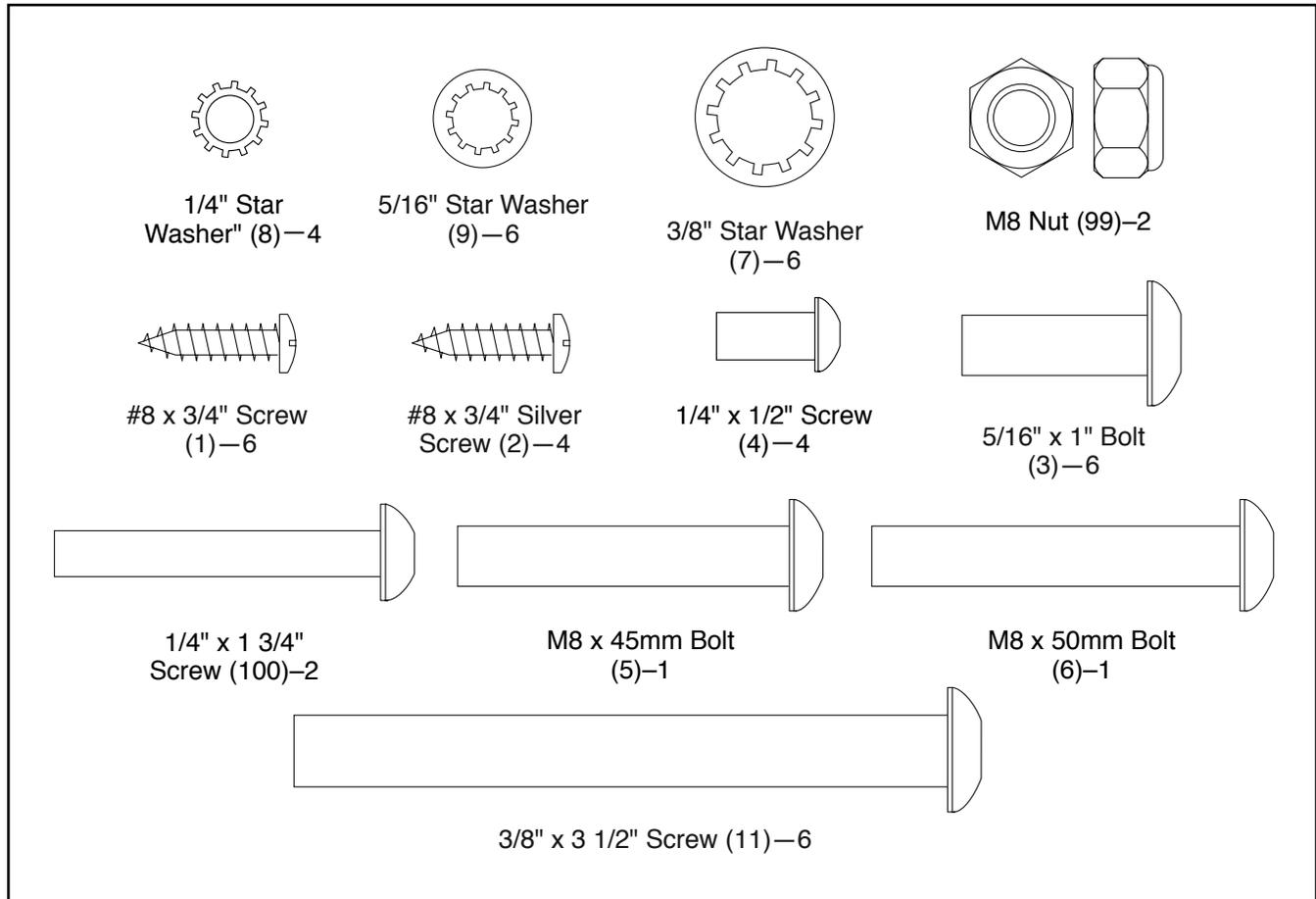
reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



PART IDENTIFICATION CHART

Use the drawings below to identify small parts used for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity used for assembly. **Note: If a part is not in the hardware kit, check to see if it is pre-attached. Extra parts may be included.**



ASSEMBLY

- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
- After shipping, there may be an oily substance on the exterior of the treadmill. This is normal. If there is an oily substance on the treadmill, wipe it off with a soft cloth and a mild, non-abrasive cleaner.
- Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”

- To identify small parts, see page 6.
- Assembly requires the following tools:

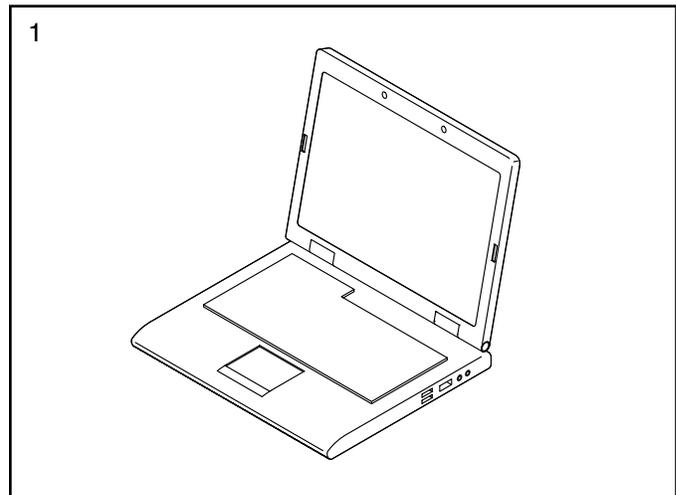
the included hex keys	
one adjustable wrench	
one Phillips screwdriver	
scissors	
needlenose pliers	

To avoid damaging parts, do not use power tools.

1. Go to www.iconsupport.eu on your computer and register your product.

- activates your warranty
- saves you time if you ever need to contact Customer Service
- allows us to notify you of upgrades and offers

Note: If you do not have Internet access, call Customer Service (see the front cover of this manual) and register your product.

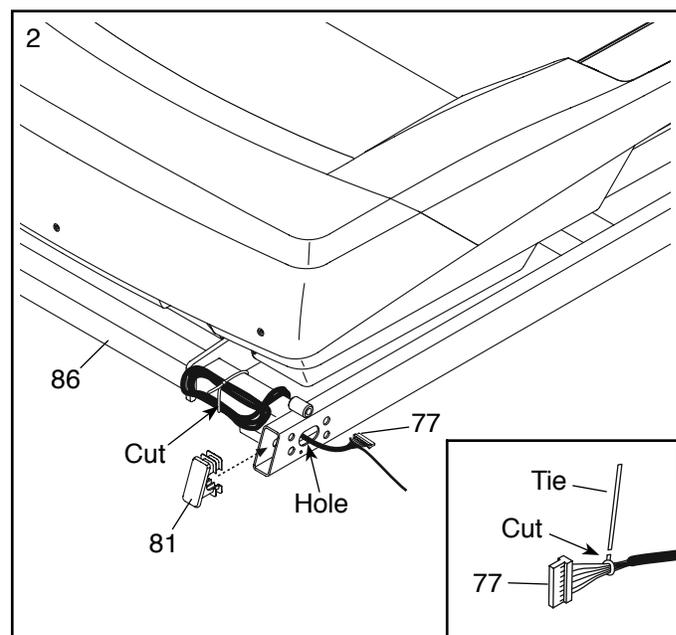


2. Make sure that the power cord is unplugged.

Locate the Upright Wire (77) bundled around the front of the Base (86). Cut the plastic tie securing the Upright Wire. Then, route the Upright Wire out of the indicated hole.

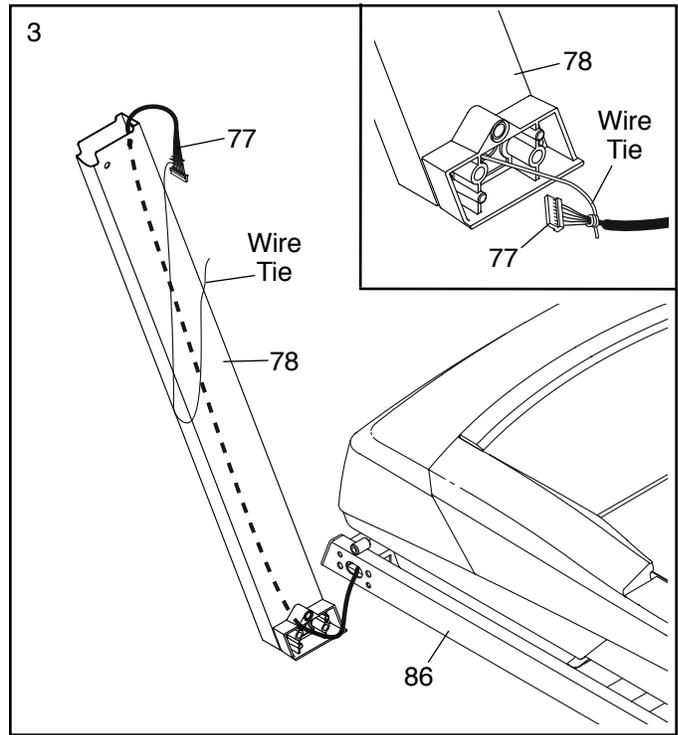
Press a Base Cap (81) into each side of the Base (86).

See the inset drawing. Cut the plastic tie near the Upright Wire (77). **Be careful not to damage the Upright Wire.**



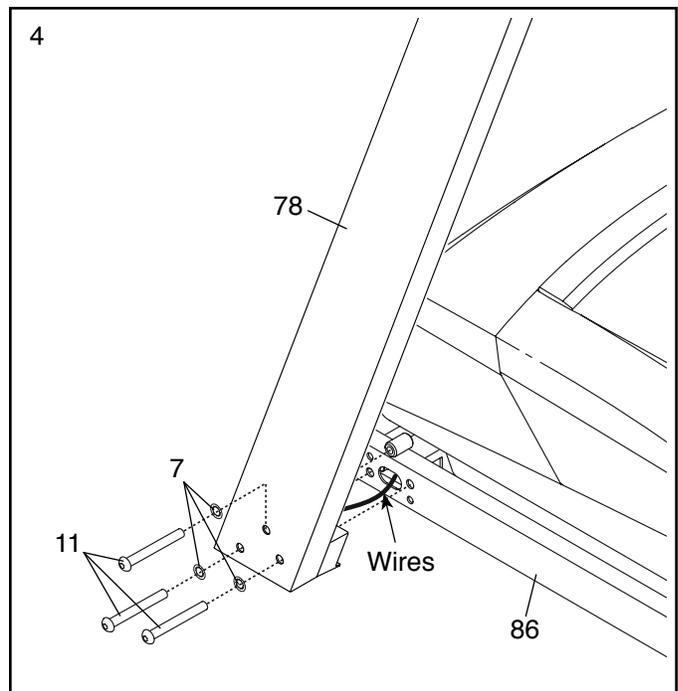
3. Identify the Left Upright (78). Have a second person hold the Left Upright near the Base (86).

See the inset drawing. Tie the wire tie in the Left Upright (78) securely around the end of the Upright Wire (77). Then, insert the Upright Wire into the lower end of the Left Upright as you pull the other end of the wire tie upward through the Left Upright.



4. Hold the Left Upright (78) against the Base (86). **Be careful not to pinch the wires.** Partially tighten three 3/8" x 3 1/2" Screws (11) with three 3/8" Star Washers (7) into the Left Upright and the Base; **do not fully tighten the Screws yet.**

Attach the Right Upright (not shown) in the same way. Note: There are no wires on the right side.

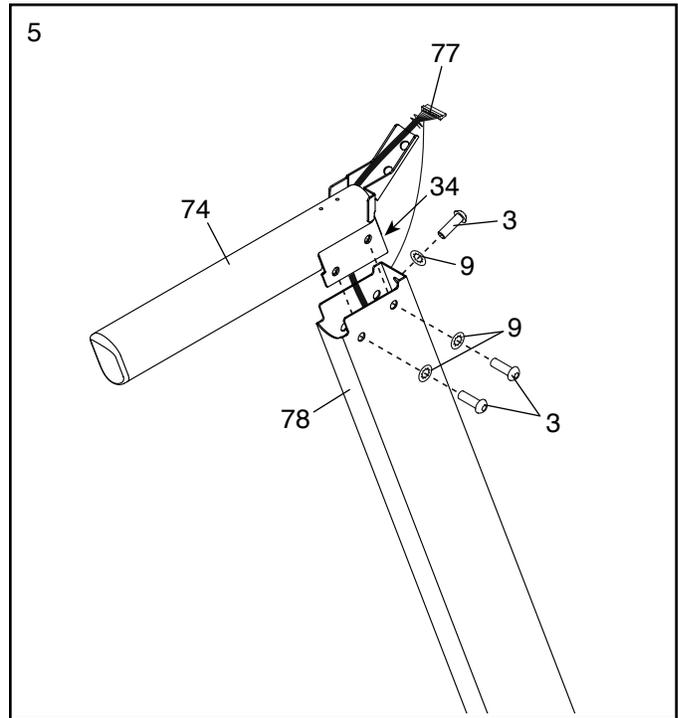


5. Identify the Left Handrail (74). Remove the tie from the 5/16" Cage Nut (34). If necessary, press the Cage Nut back into place.

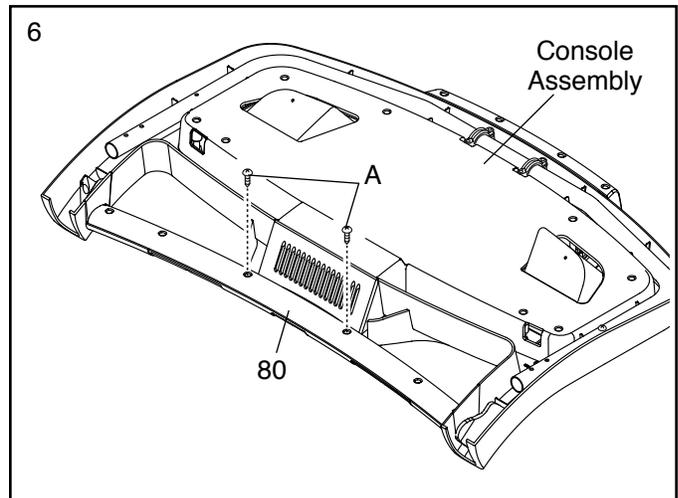
Hold the Left Handrail (74) near the Left Upright (78). Insert the Upright Wire (77) through the bracket on the bottom of the Left Handrail. Then, pull the Upright Wire out of the end of the Handrail.

Attach the Left Handrail (74) to the Left Upright (78) with three 5/16" x 1" Bolts (3) and three 5/16" Star Washers (9) as shown. **Be careful not to pinch the Upright Wire (77). Start all three Bolts, and then tighten them.**

Attach the Right Handrail (not shown) in the same way. Note: There are no wires on the right side.

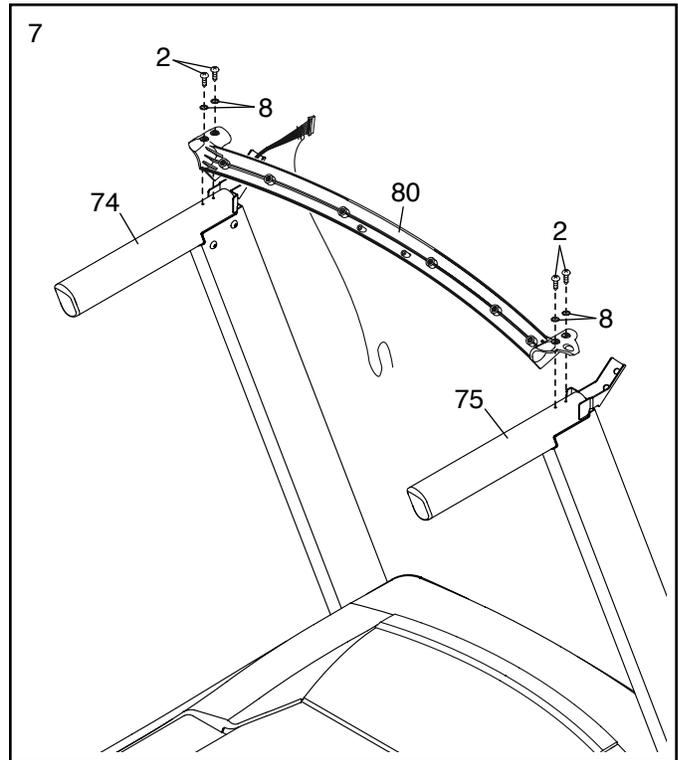


6. Set the console assembly face down on a soft surface to avoid scratching the console assembly. Remove and discard the two indicated screws (A). Next, lift off the Crossbar (80).



7. **IMPORTANT: To avoid damaging the Crossbar (80), do not use power tools and do not overtighten the #8 x 3/4" Silver Screws (2).**

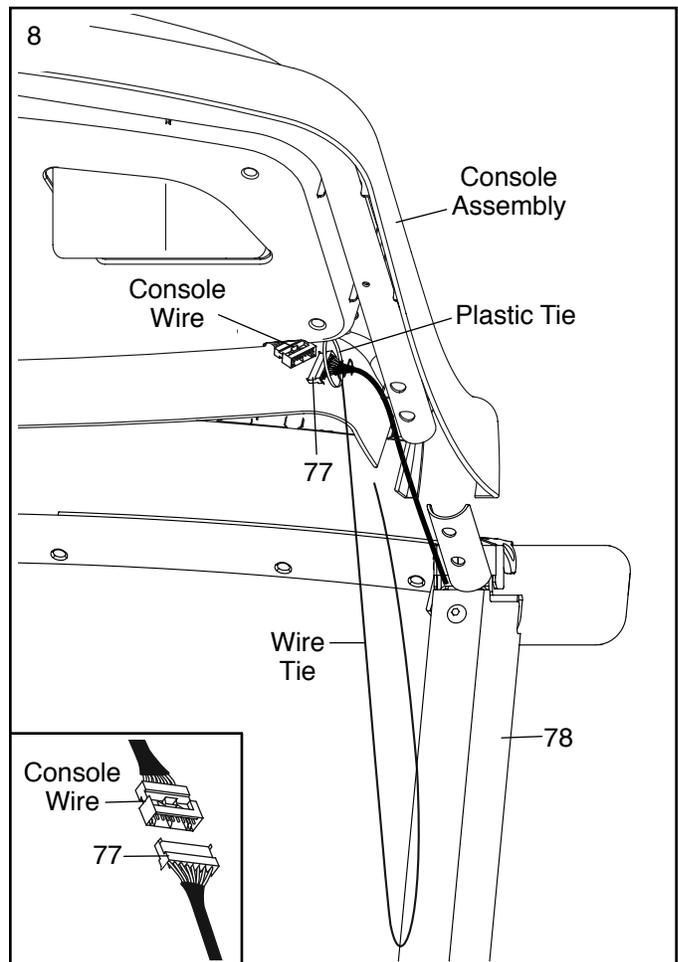
Orient the Crossbar (80) as shown. Attach the Crossbar to the Handrails (74, 75) with four #8 x 3/4" Silver Screws (2) and four 1/4" Star Washers (8). **Start all four Screws, and then tighten them.**



8. With the help of a second person, hold the console assembly near the Left Upright (78).

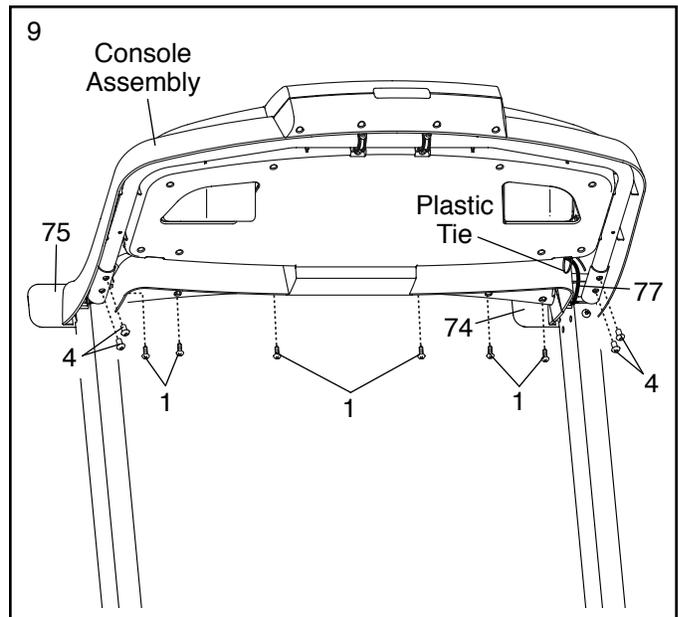
Insert the end of the Upright Wire (77) through the looped plastic tie.

Connect the Upright Wire (77) to the console wire. **See the inset drawing. The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.** Then, remove the wire tie from the Upright Wire.

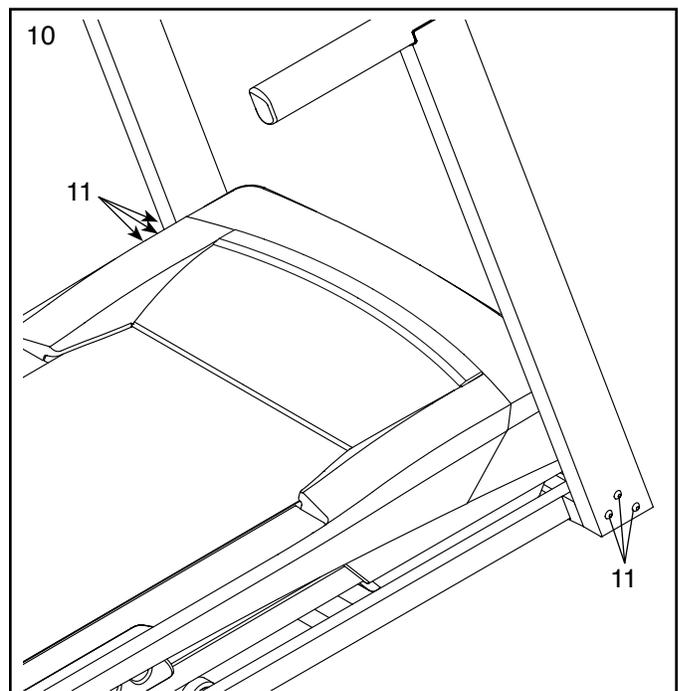


9. Set the console assembly on the Left Handrail (74) and the Right Handrail (75). **Be careful not to pinch any wires.** Pull the plastic tie tight around the Upright Wire (77) and cut off the end of the tie. Insert the excess Upright Wire into the Left Handrail.

Attach the console assembly with six #8 x 3/4" Screws (1) and four 1/4" x 1/2" Screws (4). **Start all ten Screws, and then tighten them.**

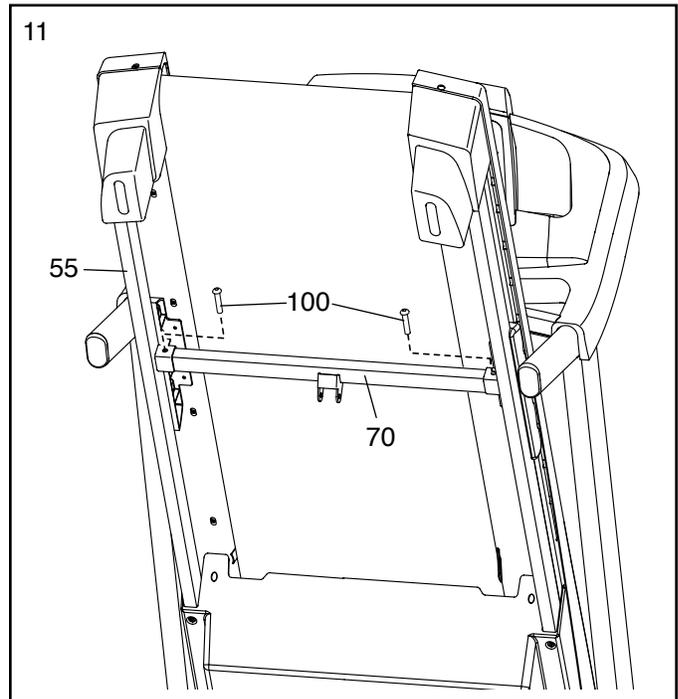


10. Fully tighten the six 3/8" x 3 1/2" Screws (11) (three on each side).



11. Raise the Frame (55) to the position shown.
Have a second person hold the Frame during the next two assembly steps.

Attach the Latch Crossbar (70) to the Frame (55) with two 1/4" x 1 3/4" Screws (100).

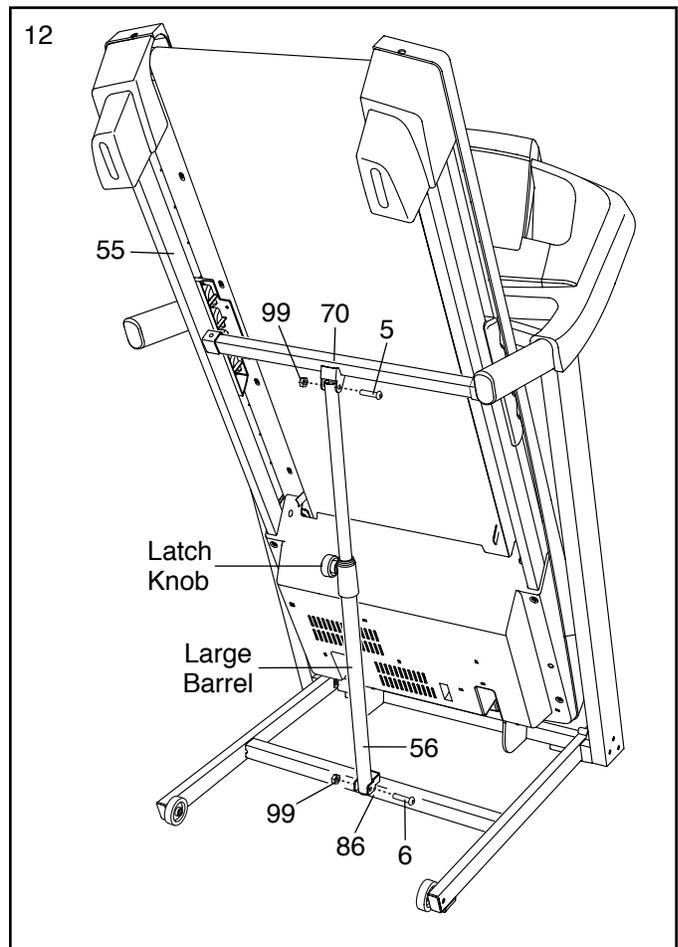


12. Orient the Storage Latch (56) so that the large barrel and the latch knob are in the positions shown.

Attach the lower end of the Storage Latch (56) to the Base (86) with an M8 x 50mm Bolt (6) and an M8 Nut (99).

Attach the upper end of the Storage Latch (56) to the Latch Crossbar (70) with an M8 x 45mm Bolt (5) and an M8 Nut (99).

Lower the Frame (55) (see HOW TO LOWER THE TREADMILL FOR USE on page 21).



13. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill.
Note: Extra parts may be included. Keep the included hex key in a secure place; the hex key is used to adjust the walking belt (see pages 23 and 24).

OPERATION AND ADJUSTMENT

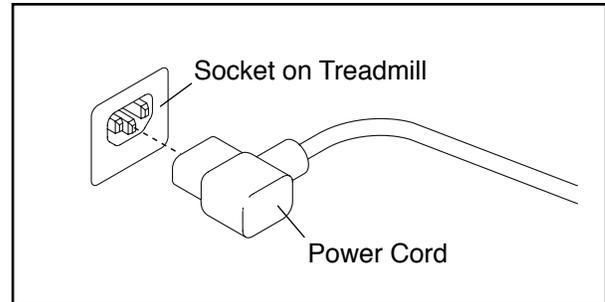
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

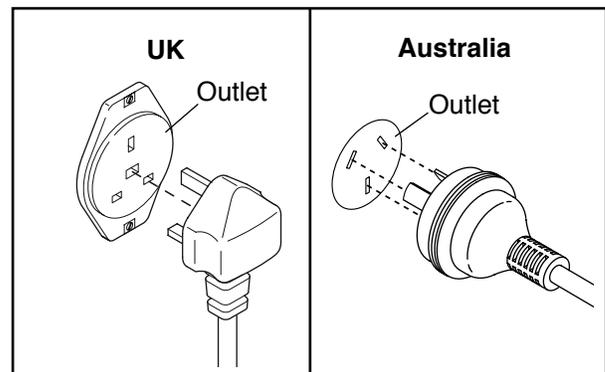
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Follow the steps below to plug in the power cord.

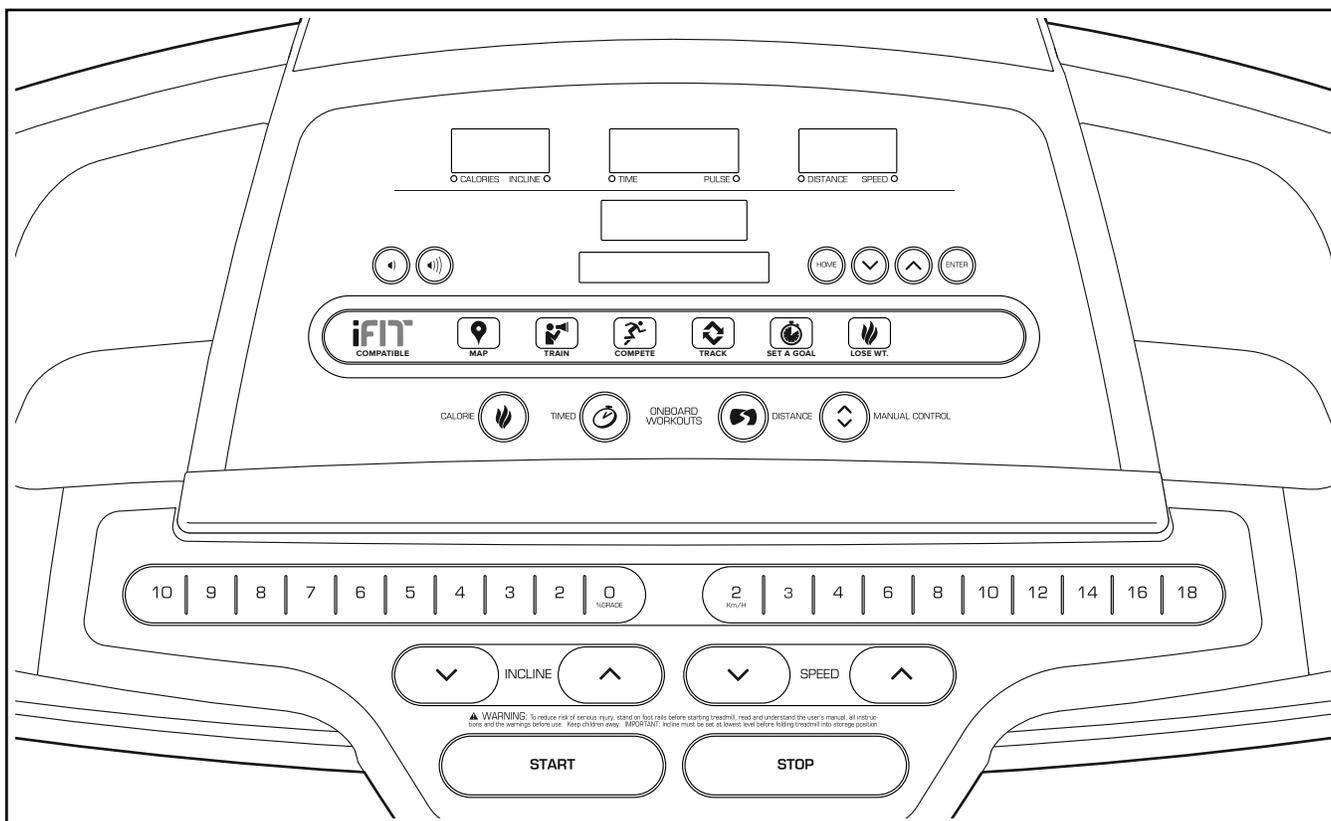
1. Plug the indicated end of the power cord into the socket on the treadmill.



2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.



CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers a selection of features designed to make your workouts more effective and enjoyable. When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button. As you exercise, the console will display instant exercise feedback. You can even measure your heart rate using the handgrip heart rate monitor.

In addition, the console features a selection of onboard workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session.

The console also features an iFit mode that enables the treadmill to communicate with your wireless network through an optional iFit module. With the iFit mode, you can download personalized workouts, create your own workouts, track your workout results, race against other iFit users, and access many other features. **To purchase an iFit module at any time, go to www.iFit.com or call the telephone number on the front cover of this manual.**

You can even listen to your favorite workout music or audio books with the console's stereo sound system while you exercise.

To turn on the power, see page 15. To use the manual mode, see page 15. To use an onboard workout, see page 17. To use an iFit workout, see page 18. To use a set-a-goal workout, see page 19. To use the stereo sound system, see page 19. To use the information mode, see page 20.

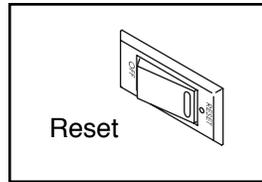
Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see THE INFORMATION MODE on page 20. For simplicity, all instructions in this section refer to kilometers.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 24).

HOW TO TURN ON THE POWER

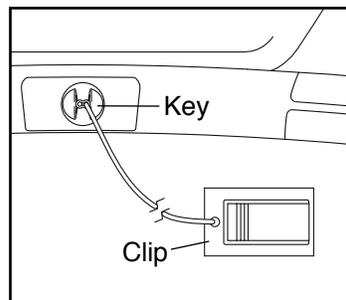
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 13). Next, locate power switch on treadmill frame near power cord. Press the power switch into the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the displays light as soon as you plug in the power cord and press the power switch into the reset position, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the displays remain lit, see THE INFORMATION MODE on page 20 to turn off the demo mode.

Next, stand on the foot rails of the treadmill. Find the clip attached to the key and slide the clip onto the waistband of your clothes. Then, insert the key into the console. After a moment, the displays will light.



IMPORTANT: In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

HOW TO USE THE MANUAL MODE

1. Insert the key into the console.

See HOW TO TURN ON THE POWER at the left.

2. Select the manual mode.

If the manual mode is not selected, press the Manual Control button.

3. Start the walking belt.

To start the walking belt, press the Start button, the Speed increase button, or one of the speed buttons numbered 2 through 18.

If you press the Start button or the Speed increase button, the walking belt will begin to move at 2 Km/H. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change in increments of 0.5 Km/H. Note: After you press the button, it may take a moment for the walking belt to reach the selected speed setting.

If you press one of the numbered speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

To stop the walking belt, press the Stop button. The time will begin to flash in the display. To restart the walking belt, press the Start button or the Speed increase button.

4. Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the Incline increase or decrease button or one of the incline buttons numbered 0 through 10. Each time you press one of the buttons, the treadmill will gradually adjust to the selected incline setting.

5. Follow your progress with the displays.

The matrix—When you select the manual mode, the matrix will display a track that represents 400 m (1/4 mile). As you exercise, the indicators around the track will appear in succession until the entire track appears. The track will then disappear and the indicators will again begin to appear in succession.



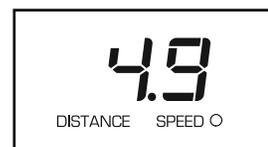
The Calories/Incline display—This display will show the approximate number of calories you have burned. The display will also show the incline of the treadmill for a few seconds each time the incline of the treadmill changes.



The Time/Pulse display—This display will show the elapsed time. The display will also show your heart rate when you use the heart rate monitor (see step 6 at the right).



The Distance/Speed display—This display can show the distance that you have walked or run. The display will also show the speed of the walking belt for a few seconds each time the speed changes.



The Center display—This display will show workout instructions.

Press the Home button to return to the start mode (see THE INFORMATION MODE on page 20 to set the start mode). If necessary, press the Home button again.

When an iFit module is connected to www.iFit.com, the iFit symbol near the top of the display will light.

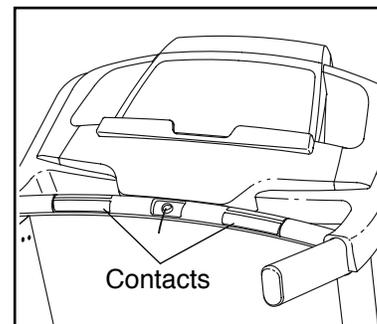


To reset the displays, press the Stop button, remove the key, and then reinsert the key.

6. Measure your heart rate if desired.

Before using the heart rate monitor, remove the sheets of plastic from the metal contacts. In addition, make sure that your hands are clean.

To measure your heart rate, **stand on the foot rails** and hold the metal contacts with your palms; **avoid moving your hands**. When your pulse is detected, several dashes will appear and then your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**



7. When you are finished exercising, remove the key from the console.

Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to zero. The incline must be at zero or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 15.

2. Select an onboard workout.

To select an onboard workout, press the Calorie button, the Timed button, or the Distance button repeatedly until the desired workout appears in the display.

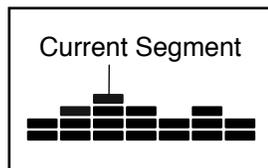
When you select an onboard workout, the displays will show the maximum incline, the duration, the maximum speed, and the name of the workout. In addition, a profile of the speed settings of the workout will appear in the matrix. If you select a calorie workout, the approximate number of calories you will burn will appear in the name of the workout.

3. Start the workout.

Press the Start button or the Speed increase button to start the workout. A moment after you press the button, the treadmill will automatically adjust to the first speed and incline settings of the workout. Hold the handrails and begin walking. Note: If you select a distance workout, the exercise session will begin with a three-minute warm-up segment before the distance workout begins.

Each workout is divided into segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.

During the workout, the profile will show your progress. The flashing segment of the profile represents the current



segment of the workout. The height of the flashing segment indicates the speed setting for the current segment. At the end of each segment, a series of tones will sound and the next segment of the profile will begin to flash. If a new speed and/or incline setting is programmed for the next segment, the new speed and/or incline setting will appear in the displays for a few seconds and the treadmill will automatically adjust to the new speed and/or incline setting.

The workout will continue in this way until the last segment of the profile flashes in the display and the last segment ends. The walking belt will then slow to a stop. Note: If you select a distance workout, the workout will end with a three-minute cool-down segment.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors such as your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

If the speed or incline setting is too high or too low at any time during the workout, you can manually override the setting by pressing the Speed or Incline buttons; **however, when the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To stop the workout at any time, press the Stop button. The time will begin to flash in the display. To resume the workout, press the Start button or the Speed increase button. The walking belt will begin to move at 2 Km/H. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

4. Follow your progress with the displays.

See step 5 on page 16. The Time/Pulse display will show the time remaining instead of the elapsed time.

5. Measure your heart rate if desired.

See step 6 on page 16.

6. When you are finished exercising, remove the key from the console.

See step 7 on page 16.

HOW TO USE AN IFIT WORKOUT

Note: To use an iFit workout, you must have an optional iFit module. **To purchase an iFit module at any time, go to www.iFit.com or call the telephone number on the front cover of this manual.** In addition, you must have access to a computer with an internet connection and a USB port, and you must have access to a wireless network with an 802.11b/g/n router with SSID broadcast enabled (hidden networks are not supported). An iFit.com membership is also required.

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 15.

2. Make sure that the iFit module is inserted into the console.

Make sure that the iFit module is inserted into the port on the top of the console.

IMPORTANT: To satisfy exposure compliance requirements, the antenna and transmitter in the iFit module must be at least 20 cm (8 in.) from all persons and must not be near or connected to any other antenna or transmitter.

3. Select a user.

If more than one user is registered on your iFit account, you can switch users in the iFit main screen. Press the increase and decrease buttons next to the Enter button to select a user.

4. Select an iFit workout.

To select an iFit workout, press one of the iFit buttons. Before some workouts will download, you must add them to your schedule on www.iFit.com.

Press the Map button, the Train button, or the Lose Wt. button to download the next workout of that type in your schedule. To compete in a race that you have previously scheduled, press the Compete button. To view your workout history, press the Track button. To use a set-a-goal workout, press the Set A Goal button (see page 19). **For more information about the iFit workouts, please go to www.iFit.com.** Note: If there are no workouts of the selected type in your schedule, the next workout in your schedule will be downloaded.

When you select an iFit workout, the displays will show the duration of the workout, the distance you will walk or run, the approximate number of calories you will burn, and the name of the workout. If you select a competition workout, the display will count down to the beginning of the race.

5. Start the workout.

See step 3 on page 15.

During some workouts, the voice of an audio coach will guide you through your workout. You can select a setting for your audio coach (see THE INFORMATION MODE on page 20).

To stop the workout at any time, press the Stop button. The time will begin to flash in the display. To resume the workout, press the Start button or the Speed increase button. The walking belt will begin to move at the speed setting for the first segment of the workout. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

6. Follow your progress with the displays.

See step 5 on page 16.

7. Measure your heart rate if desired.

See step 6 on page 16.

8. **When you are finished exercising, remove the key from the console.**

See step 7 on page 16.

For more information about the iFit mode, go to www.iFit.com.

HOW TO USE A SET-A-GOAL WORKOUT

1. **Insert the key into the console.**

See HOW TO TURN ON THE POWER on page 15.

2. **Select a set-a-goal workout.**

To select a set-a-goal workout, press the Set A Goal button.

Use the increase and decrease buttons next to the Enter button to set a calorie, time, or distance goal, and then press the Enter button. Next, press the increase and decrease buttons next to the Enter button to select a goal. Press the Speed and Incline buttons to select the speed and incline for the workout. The screen will show the duration and distance of the workout, and the approximate number of calories you will burn during the workout.

3. **Start the workout.**

Press the Start button to start the workout. A moment after you press the button, the walking belt will begin to move. Hold the handrails and begin walking.

The workout will function in the same way as the manual mode (see pages 15 to 17).

The workout will continue until you reach the goal that you set. The walking belt will then slow to a stop.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you

burn will depend on various factors such as your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

4. **Follow your progress with the displays.**

See step 5 on page 16.

5. **Measure your heart rate if desired.**

See step 6 on page 16.

6. **When you are finished exercising, remove the key from the console.**

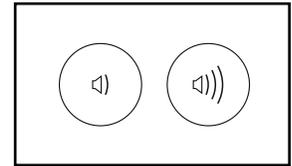
See step 7 on page 16.

HOW TO USE THE STEREO SOUND SYSTEM

To play music or audio books through the console's stereo speakers, you must connect your MP3 player, CD player, or other personal audio player to the console through the audio jack.

To use the MP3 jack, plug your audio cable into the MP3 jack on the top of the console. Then plug your audio wire into a jack on your MP3 player, CD player, or other personal audio player. **Make sure that your audio cable is fully plugged in.**

Next, press the play button on your personal audio player. Adjust the volume on your personal audio player or press the volume increase and decrease buttons on the console.



If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

THE INFORMATION MODE

The console features an information mode that keeps track of treadmill information and allows you to personalize console settings.

1. Select the information mode.

To select the information mode, hold down the Stop button while inserting the key into the console, and then release the Stop button. When the information mode is selected, the following information will be shown:

The Time/Pulse display will show the total number of hours the treadmill has been used.

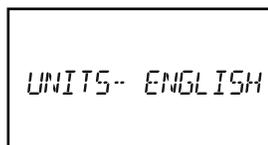


The Distance/Speed display will show the total number of kilometers or miles that the walking belt has moved.



2. Select the optional screens

While the information mode is selected, press the decrease button next to the Enter button to select each of the following screens in the center display:



UNITS: To change the unit of measurement, press the Enter button. To view distance in miles, select ENGLISH. To view distance in kilometers, select METRIC.

DEMO MODE: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, press the power switch into the reset position, and insert the key into the console. However, when you remove the key, the

displays will remain lit, although the buttons will not function. If the demo mode is turned on, the word ON will appear in the center display. To turn on or turn off the demo mode, press the Enter button or the Speed decrease button.

CONTRAST LVL: Press the Incline increase and decrease buttons to adjust the contrast level of the displays. Then, press the Enter button.

If an iFit module is connected to the console, you may also select the following screens:

MODULE: If an iFit module is connected, the display will show the word WIFI.

AUDIO COACH: To turn on or turn off the audio coach, press the Enter button.

START MODE: The start mode will appear when you insert the key into the console or when you press the Home button. Press the Enter button repeatedly to select the manual mode or the iFit mode as the start mode.

CHECK WIFI: Press the Enter button. The center display will show the software version number, the network SSID, the network encryption type, the wireless signal strength, the IP address of the module, the number of registered users and their names, the results of the DNS lookup, the status of the iFit server, and whether the check passed.

SEND/OBTAIN DATA: To send and receive workouts, workout logs, and updates, press the Enter button. When the process is finished, the words TRANSFERS DONE will appear in the display.

3. Exit the information mode.

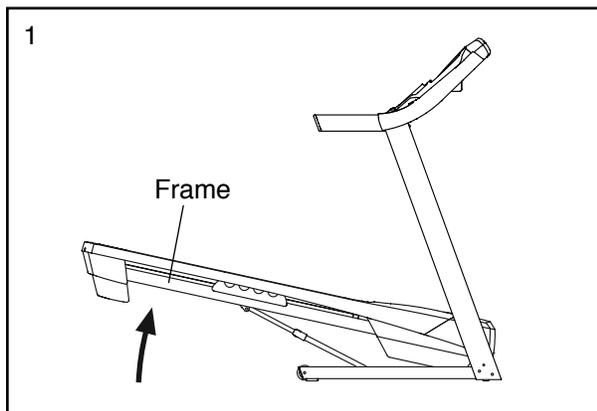
To exit the information mode, remove the key from the console.

HOW TO FOLD AND MOVE THE TREADMILL

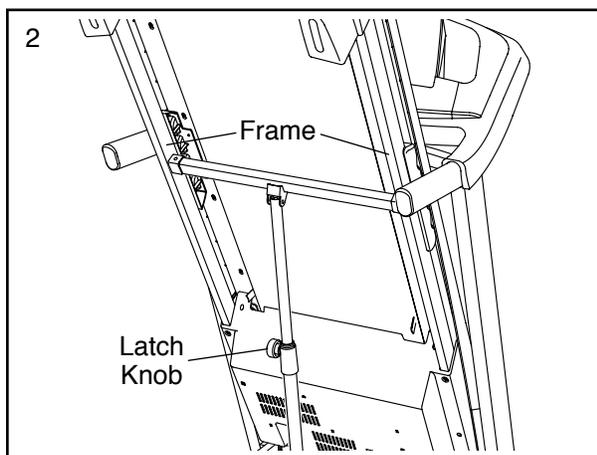
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to the 0% position before you fold the treadmill. Then, remove the key and unplug the power cord. **CAUTION:** You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION:** Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight.



2. Raise the frame until the latch knob locks in the storage position. **CAUTION:** Make sure that the latch knob locks.

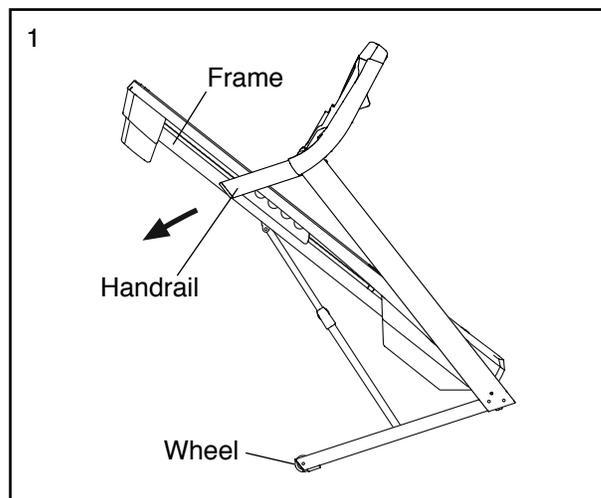


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION:** Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.

1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION:** Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.
3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

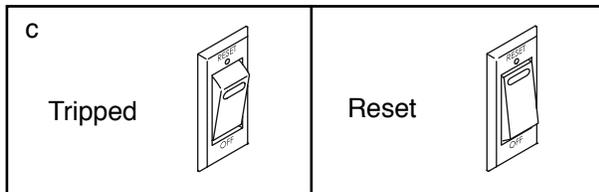
1. **See drawing 2.** Hold the upper end of the treadmill frame with your right hand. Then, pull the latch knob to the left. **IMPORTANT:** Do not turn the latch knob. If necessary, push the frame forward slightly. Pivot the frame downward a few inches, and release the latch knob.
2. **See drawing 1 at the left.** Hold the metal frame firmly with both hands, and lower it to the floor. **CAUTION:** Do not hold the frame by the plastic foot rails, and do not drop the frame. Bend your legs and keep your back straight.

TROUBLESHOOTING

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

SYMPTOM: The power does not turn on

- Make sure that the power cord is plugged into a properly earthed outlet (see page 13). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- After the power cord has been plugged in, make sure that the key is inserted into the console.
- Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the power switch, wait for five minutes and then press the switch back in.



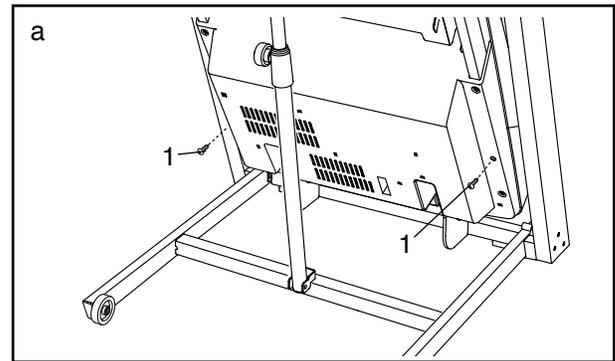
SYMPTOM: The power turns off during use

- Check the power switch (see the drawing above). If the switch has tripped, wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.

- Remove the key from the console, and then reinsert it.
- If the treadmill still will not run, please see the front cover of this manual.

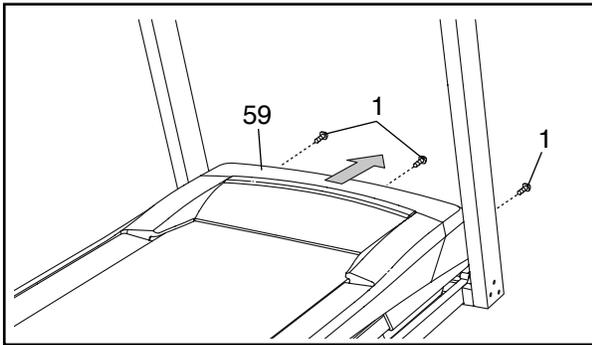
SYMPTOM: The displays of the console do not function properly

- Remove the key from the console and **UNPLUG THE POWER CORD**. Place the treadmill in the storage position (see HOW TO FOLD THE TREADMILL on page 21).

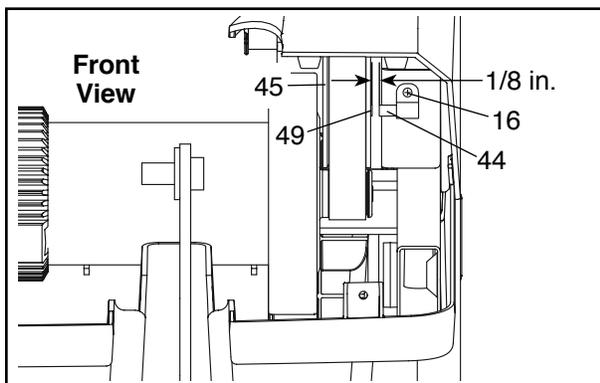


Next, remove the two indicated #8 x 3/4" Screws (1).

Lower the treadmill (see HOW TO LOWER THE TREADMILL FOR USE on page 21). Remove the three #8 x 3/4" Screws (1). Carefully slide the Motor Hood (59) off.



Locate the Reed Switch (44) and the Magnet (49) on the left side of the Pulley (45). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the #8 x 3/4" Truss Head Screw (16), move the Reed Switch slightly, and then retighten the Screw. Reattach the Motor Hood (not shown) with the five #8 x 3/4" Screws (not shown) and run the treadmill for a few minutes to check for a correct speed reading.



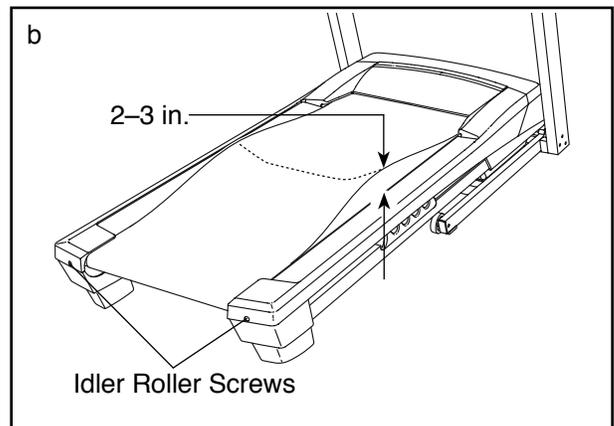
SYMPTOM: The incline of the treadmill does not change correctly

- a. Hold down the Stop button and the Speed increase button, insert the key into the console, and then release the Stop button and the Speed increase button. Press the Stop button and then press the Incline increase or decrease button. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will

recalibrate the incline system. If the incline does not begin calibrating, press the Stop button again, and then press the Incline increase or decrease button again. When the incline is calibrated, remove the key from the console.

SYMPTOM: The walking belt slows when walked on

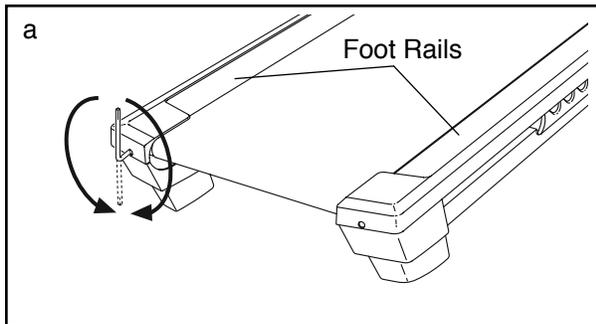
- a. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller screws counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



- c. Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform unless instructed to do so by an authorized service representative. Such substances may deteriorate the walking belt and cause excessive wear.** If you suspect that the walking belt needs more lubricant, see the front cover of this manual.
- d. If the walking belt still slows when walked on, see the front cover of this manual.

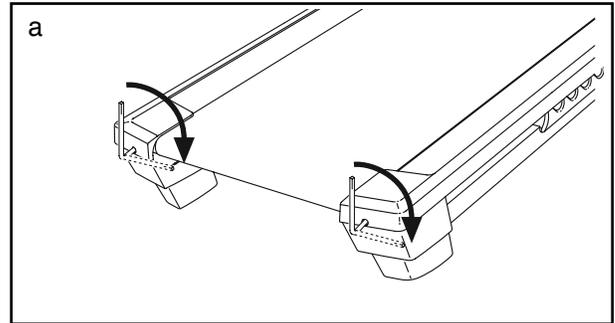
SYMPTOM: The walking belt is not centered between the foot rails. IMPORTANT: If the walking belt rubs against the foot rails, the walking belt may be damaged.

- a. First, remove the key and **UNPLUG THE POWER CORD**. If the walking belt has shifted to the left, use the hex key to turn the left idler roller screw clockwise 1/2 of a turn; if the walking belt has shifted to the right, turn the left idler roller screw counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



SYMPTOM: The walking belt slips when walked on

- a. First, remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠️ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	❤️
145	138	130	125	118	110	103	❤️
125	120	115	110	105	95	90	❤️
<hr/>							
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST

Model No. PETL80913.0 R0513A

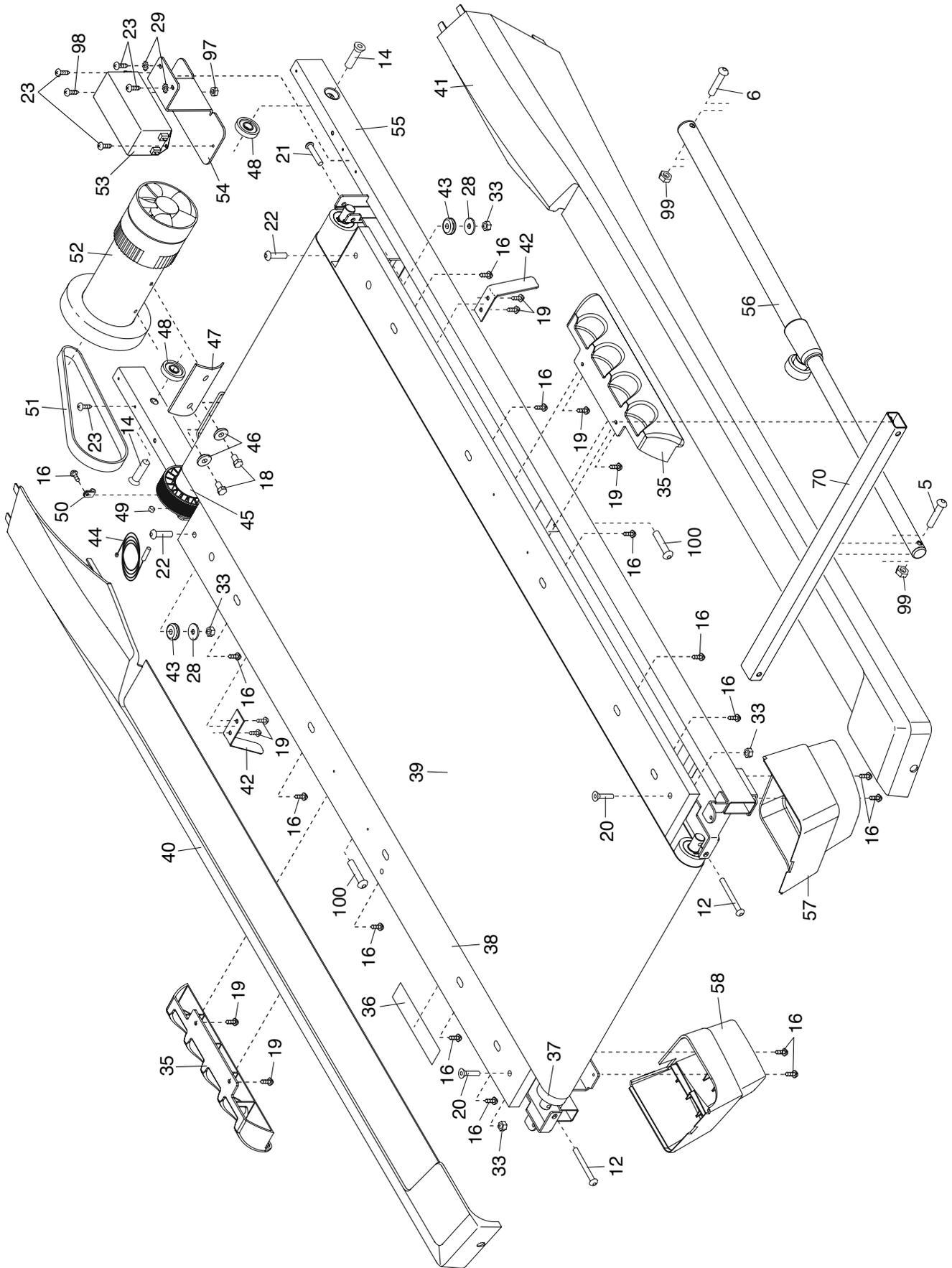
Key No.	Qty.	Description	Key No.	Qty.	Description
1	32	#8 x 3/4" Screw	49	1	Magnet
2	4	#8 x 3/4" Silver Screw	50	1	Reed Switch Clip
3	6	5/16" x 1" Bolt	51	1	Drive Motor Belt
4	4	1/4" x 1/2" Screw	52	1	Drive Motor
5	1	M8 x 45mm Bolt	53	1	Filter
6	1	M8 x 50mm Bolt	54	1	Filter Bracket
7	6	3/8" Star Washer	55	1	Frame
8	4	1/4" Star Washer	56	1	Storage Latch
9	6	5/16" Star Washer	57	1	Right Rear Foot
10	2	3/8" Nut	58	1	Left Rear Foot
11	6	3/8" x 3 1/2" Screw	59	1	Motor Hood
12	2	1/4" Idler Roller Screw	60	1	Hood Accent
13	2	3/8" x 1 1/8" Bolt	61	2	Incline Frame Spacer
14	2	1/2" x 2 1/4" Bolt	62	1	Incline Frame
15	4	#8 x 1" Screw	63	1	Incline Motor
16	15	#8 x 3/4" Truss Head Screw	64	2	Incline Motor Spacer
17	2	3/8" x 1 3/4" Bolt	65	1	Controller
18	2	1/4" Motor Screw	66	1	Electronics Bracket
19	8	#8 x 7/16" Screw	67	1	Belly Pan
20	2	5/16" x 1 1/4" Bolt	68	1	Power Switch
21	1	1/4" x 2" Screw	69	1	Power Cord
22	2	5/16" x 1 3/4" Bolt	70	1	Latch Crossbar
23	8	#8 x 1/2" Machine Screw	71	3	Wire Tie
24	2	#8 x 1/2" Ground Screw	72	1	Receptacle
25	2	#8 x 1/2" Pan Head Screw	73	1	Belly Pan Plate
26	2	3/8" x 2 1/2" Screw	74	1	Left Handrail
27	8	#8 x 1" Tek Screw	75	1	Right Handrail
28	2	5/16" Washer	76	2	Handrail Cap
29	5	#8 Star Washer	77	1	Upright Wire
30	2	1/2" Jam Nut	78	1	Left Upright
31	3	Hood Clip	79	1	Right Upright
32	4	3/8" Jam Nut	80	1	Crossbar
33	4	5/16" Jam Nut	81	4	Base Cap
34	2	5/16" Cage Nut	82	2	Caution Decal
35	2	Platform Cushion	83	1	Wire Grommet
36	1	Warning Decal	84	2	Base Pad Spacer
37	1	Idler Roller	85	4	Base Pad
38	1	Walking Platform	86	1	Base
39	1	Walking Belt	87	2	Wheel
40	1	Left Foot Rail	88	1	Key/Clip
41	1	Right Foot Rail	89	1	Cable Tie
42	2	Belt Guide	90	1	Console
43	2	Rubber Isolator	91	1	Console Frame
44	1	Reed Switch	92	1	Console Ground Wire
45	1	Drive Roller/Pulley	93	2	Console Clamp
46	2	Motor Bushing	94	1	Left Tray
47	1	Motor Isolator	95	1	Right Tray
48	2	Frame Spacer	96	1	Console Base

Key No.	Qty.	Description	Key No.	Qty.	Description
97	1	#8 Nut	100	2	1/4" x 1 3/4" Screw
98	1	#8 x 3/4" Bolt	*	–	User's Manual
99	2	M8 Nut			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

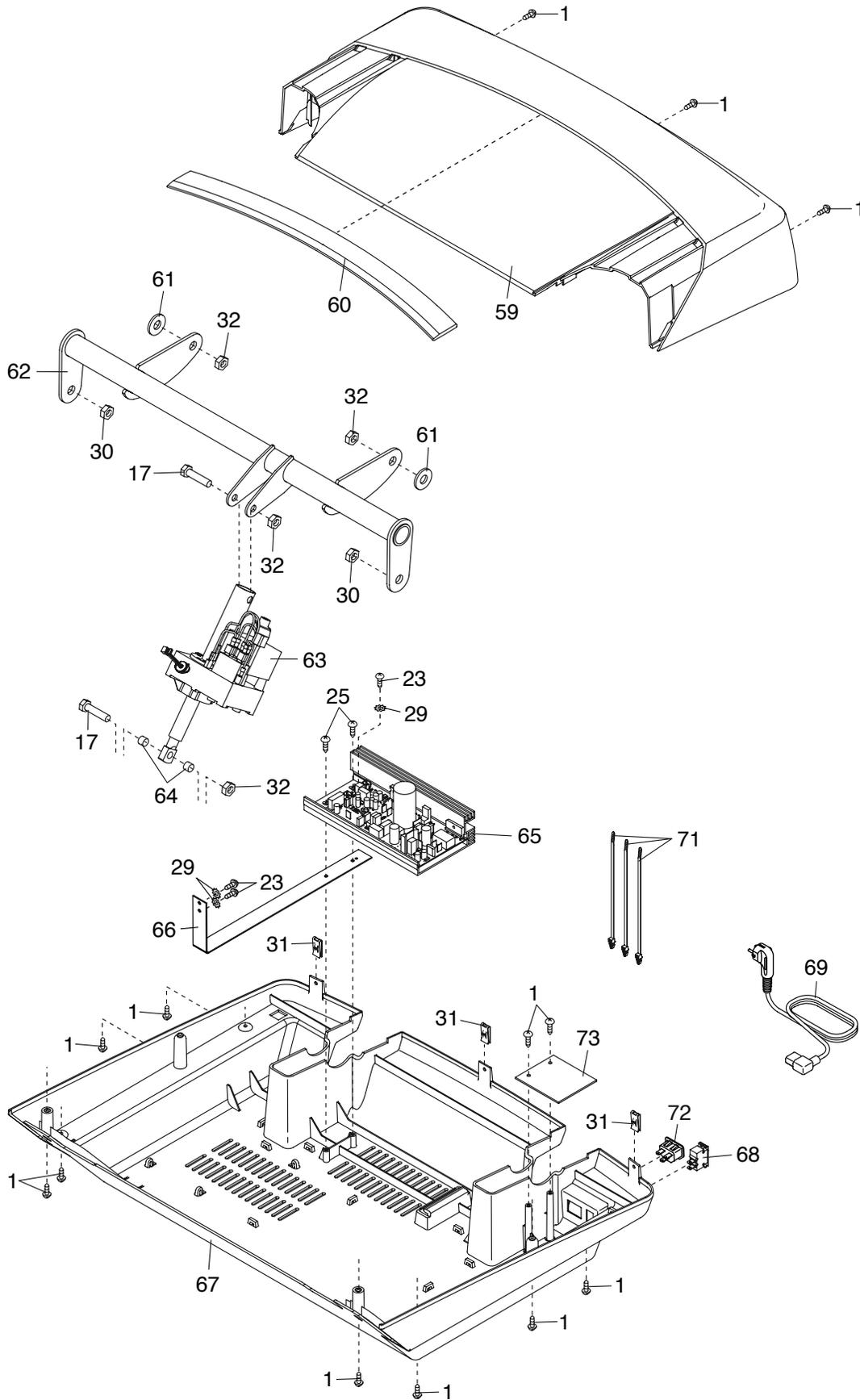
EXPLODED DRAWING A

Model No. PETL80913.0 R0513A



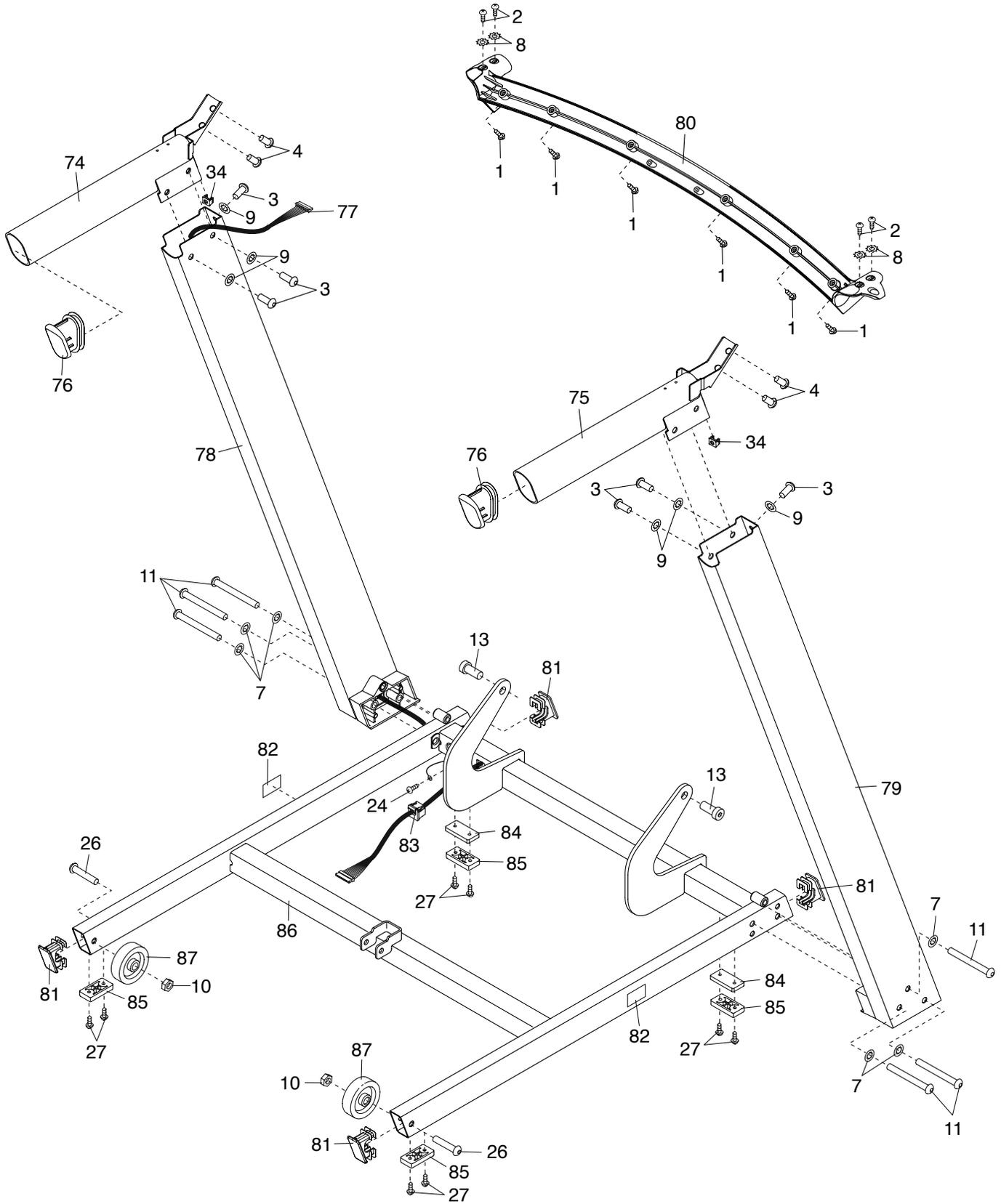
EXPLODED DRAWING B

Model No. PETL80913.0 R0513A



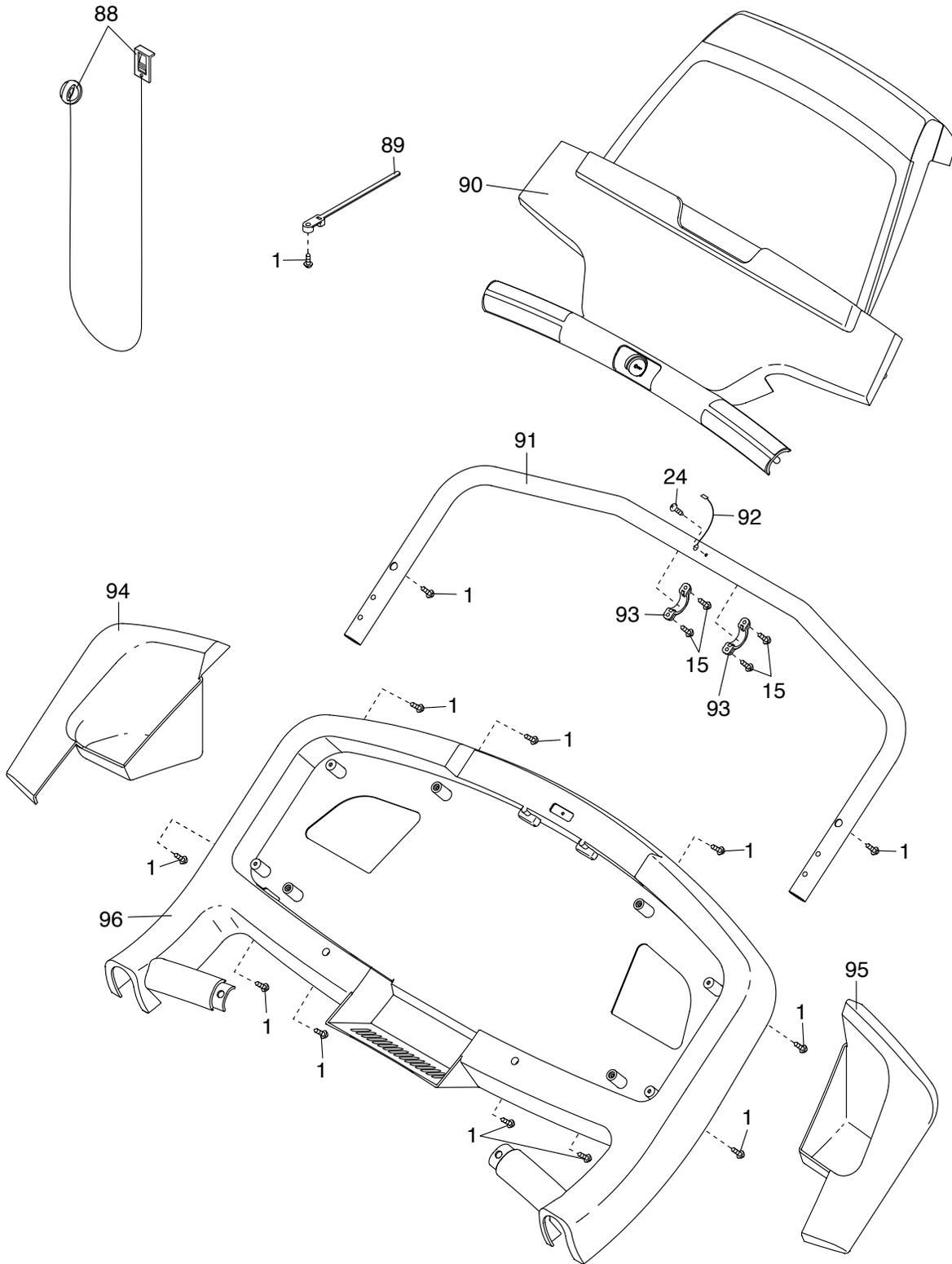
EXPLODED DRAWING C

Model No. PETL80913.0 R0513A



EXPLODED DRAWING D

Model No. PETL80913.0 R0513A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

