

Temperature Chamber Series



World-Class Ovens The "Perfect Oven" Ideal for numerous applications ranging from high-temperature tests to drying and heat processing.

The "Perfect Oven" epitomizes the features and performance of the ideal oven.

It performs a wide range of roles, from high-temperature tests and drying to heat treatment in production lines with unsurpassed reliability and performance.

The 56 models offered by ESPEC precisely answers the various needs of our customers.





VARIATION OF CHAMBERS

Temperature Chamber (Vertical type)

Due to its slim design which utilizes your precious space more efficiently, the required installation area can be significantly reduced.





Temperature Chamber (Horizontal type)

This basic "Perfect Oven" model is designed to handle numerous applications ranging from high-temperature testing to drying and heat treatment.



STPH +500 (+932°F)

Ultra-High Temperature Chamber

Offers temperature control up to +500 . It is ideal for high-temperature life tests, heat resistance tests and other test applications.



Ultra-High Temperature Chamber

This oven has an effective range of +100 to +700.





Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.



Periodical cleaning of the chamber and exhaust duct is required for it may cause combustion and fire when vapor of specimen is built up. Furthermore, an interior argon welding can be applied to the insulation layer of the chamber to minimize vapor penetration which may cause fire (except IPH(H)). For more information, please contact us.

SPH(H) +200 /+300 (+392°F/+572°F)

Temperature Chamber with Explosion Vent

Suitable for drying, heat-treatment and temperature characteristic testing of specimens including volatile solvents. The oven is equipped with an explosion vent which releases explosion and a safety door for security.



IPH(H) +200 /+300 (+392°F/+572°F)

Anaerobic Temperature Chamber

Equipped with non-oxidizing gas intake device to prevent the oxidation of samples or work items.



GPH(H) + 200 / + 300 (+392°F/+572°F)

Temperature Chamber with Rotating Specimen Rack

This temperature chamber is equipped with a rotating device to ensure uniform testing of samples, drying and heat treatment.



OVEN SERIES FOR VARIOUS APPLICATIONS

ST(H)

DESK-TOP TYPE HIGH-TEMP CHAMBER



(H)LKS

LARGE VOLUME TEMPERATURE CHAMBER



PV(H)C

CLEAN OVEN



VAC



Standard Instrumentation



Standard Instrumentation Specifications

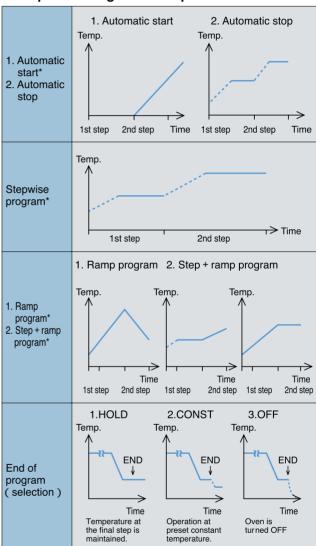
Standard in	strumentation Specifications		
Operation mode	Constant operation, programmed operation and remote operation through E-BUS system		
Setting and indication ranges	temperature: 0 to + 210		
Setting and indication resolution	temperature: 1 time: 1 minute		
Indication accuracy*	temperature: within ± (2 + 1 digit) time: ±300 ppm of readout value		
Programming function	Two-fixed-step program entry is possible. Ramp setting Stepwise temperature ramp setting is possible. Automatic start Timed start-up is possible by setting the first step to 0 (i.e. oven OFF). Automatic stop Timed termination is possible by setting the oven to turn OFF upon completion of a program. OFF mode The oven can be turned off during programmed operation. Completion The operating status upon completion of a program can be set to HOLD, CONST or OFF. Repetition Up to 999 times.		
Communication	E-BUS terminal (standard)		
Auxiliary functions	Input burnout detection Upper and lower temperature limit alarm Buzzer alarm Automatic overheat prevention Fault indication Alarm number indication Self diagnosis Guarantee soak testing Operation mode switching from failure to power recovery		

At ambient temperature ±23 ±5

Power failure protection

Capable of four programmed operations for use in heat treatment and drying during manufacturing processes: constant temperature mode, automatic start/stop mode, stepwise mode and ramp mode (which takes the oven up a preset temperature gradient). The large display makes the oven easy to operate.

Examples of Programmed Operations



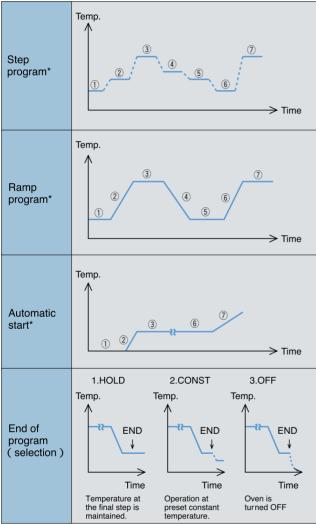
* The number of repetitions of a program can be preset between 1 and 999. Stepwise damper setting is possible using an optional automatic damper. Guarantee soak function, whereby the timer is used to maintain a preset temperature for a preset length of time, can also be performed.

M-Instrumentation

Allows programmed operations up to three patterns with 18 steps in total for temperature characteristics testing, heat treatment, and drying.

Its advanced functions include rising and falling temperature gradient settings, repeated operations (up to 999 cycles), setting of operation status on completion of a program (HOLD, CONST or OFF), and automatic program start/stop at any chosen time.

Examples of Programmed Operations



^{*} The number of repetitions of a program can be preset between 1 and 999.

Operation status upon completion of a program can be set to HOLD, CONST or OFF.

① to ⑦ stepwise damper setting is possible using an optional automatic damper.

Guarantee soak function, whereby the timer is used to maintain a preset temperature for a preset length of time, can also be performed.



M-Instrumentation Specifications

Operation mode	Constant operation, programmed operation and remote operation through E-BUS system				
Setting and indication measurement ranges	temperature: 0 to + 210				
Setting and indication resolution	temperature: 1 time: 1 minute				
Indication accuracy*	temperature: within ± (2 + 1 digit) time: ±300 ppm of readout value				
Programming function	Three-pattern, 18-step program entry is possible. Ramp setting Stepwise temperature ramp setting is possible. Automatic start Timed start-up is possible by setting the first step to 0 (i.e. oven OFF). Automatic stop Timed termination is possible by setting the over to turn OFF upon completion of a program. OFF mode The oven can be turned off during programmed operation. Completion The operating status upon completion of a program can be set to HOLD, CONST or OFF. Repetition				
Communication	E-BUS terminal (standard)				
Auxiliary functions	Input burnout detection Upper and lower temperature limit alarm Buzzer alarm Automatic overheat prevention Fault indication				

At ambient temperature ±23 ±5

TEMPERATURE CHAMBER (Vertical type)





Chamber interior

A Space-Saving Upright Chamber

Components are incorporated into the top portion of the vertical chamber, reducing installation space by $20{\sim}60\%$ (comparison with conventional model). Increases productivity on the production line, and saves laboratory space.

Inner Side of Door is Seamless

The seamless molding inside of door prevents heat loss from loose joint.

Large Processing Capacity

Since the floor and shelves of the chamber have been greatly reinforced, a large amount of specimens can be loaded and processed at the same time. Furthermore, the slide-out shelf ensures easy handling of the specimens.

Excellent Heating Performance

Heating performance is greatly enhanced so that the chamber temperature remains constant even if the ventilation damper is opened. (at + 20 ambient temperature)

SPECIFICATION

Mo	del	PV-211	PV-221	PV-231	PV-331	PVH-211	PVH-221	PVH-231	PVH-331
System Forced hot-air circulation					ion & ventilation system				
(Vo	wer supply oltage fluctuation: 0% of rated value)				50/60Hz				
Max power consumption (kVA) 4.0 4.8 5.8 6.8 4.0 5.8				5.8	6.2	8.8			
	Temperature range	Ambient ter	mp + 20 (+ 6	8°F) to +200	(+392°F)	Ambient ter	mp + 20 (+ 6	8°F) to +300	(+572°F)
Ince*1	Temperature constancy	±0.2 at	+ 100 (+ 21	2°F), +200	(+392°F)	±0.2 at	+ 100 (+ 21) ± 0.3 at + 30	2°F), +200 00 (+572°F	(+ 392°F),)
Performance*1	Temperature uniformity	±1.0 at +1	00 (+ 212°F),	±2.0 at +20	00 (+392°F)	±1.0 at +10		±2.0 at +20 00 (+572°F)	00 (+392°F),
Pe	Temperature heat-up rate	Am	bient temp to within	+ 200 (+ 39) 40 min	2°F)	Am		+ 300 (+ 57: 60 min	2°F)
Op	eratable ambient temp			(0 to +40 (+	32 to + 104°F)		
	Exterior Material			Cold rolled rus	st-proof steel p	olate, Melamin	e resin coatino	9	
E	Interior Material				Stainless	s steel plate			
Construction	Insulation Material				Glass	wool			
nstr	Heater				Sheathe	d heater			
ဝ	Air Circulator			Iron s	irocco fan with	heat resistant	finish		
	Damper			Circula	tion/ Ventilatio	n (manual swi	tching)		
Fit	ings	Power cord (approx 2m from chamber), Specimen power supply control terminals (relay contact is opened during malfunction .Voltage capacity 250V AC 3A)							
	ide dimensions × H × Dmm (in)							800 × 1200 × 800 (31.5 × 47.2 × 31.5)	
						770 x 1800 x 925 (30.3 x 70.9 x 36.4)	1030 x 1800 x 1145 (40.6 x 70.8 x 45.1)		
Ins	ide capacity (L)	216	324	432	768	216	324	432	768
We	eight (kg)	165	190	210	325	165	190	210	325

^{*1} Measurement of circulation operation at +20 ambient temperature under no load.

Shelf pitch, number of shelves and shelf load capacity

Model	Shelf pitch	Shelves	Load capacity (equally distributed load)
PV(H)-211	50mm	11	25kg
PV(H)-221	50mm	17	25kg
PV(H)-231	50mm	23	25kg
PV(H)-331	80mm	14	45kg

Maximum specimen load capacity of each model is 200kg.

ACCESSORIES

Shelf (stainless steel wire) 2
(stainless steel plate for type 331)
Shelf bracket (stainless steel plate) 2 sets
Connector (for specimen power supply control terminal) 1
Fuse2
Instruction manual 1 each
(for chamber and temperature indicator-controller)
Warranty 1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch

Electrical compartment door switch

Chamber door switch

Short circuit protection fuse for control circuit

Thermal fuse

^{*2} Excluding protrusions.

PH(H)

TEMPERATURE CHAMBER (Horizontal type)





Chamber interior

High Performance Chamber

A temperature-indication controller with an advanced PID operation, and an originally developed chamber configuration provide unmatched oven performance. Temperature uniformity, temperature constancy, temperature heat-up rate, and temperature recovery time are performed with the upmost reliability.

Safety Measures

Triple safety mechanisms are employed especially for excessive overheating.

Various Models to Choose from

We provide a total of 16 ovens with combination of temperature range, capacity, and instrumentation.

SPECIFICATION

Мо	del	PH-101	PH-201	PH-301	PH-401	PHH-101	PHH-201	PHH-301	PHH-401
System Forced hot-air circulation & ventilation system				n system					
(Vc	ver supply Itage fluctuation: 0% of rated value)		00/220/230/240V AC 200/220V AC 200/220/230/240V AC 1 50/60Hz 3 3W 50/60Hz 1 50/60Hz		200/220V AC 3 3W 50/60Hz				
	x power sumption (kVA)				9.5				
	Temperature range	Ambient ter	mp + 20 (+ 6	8°F) to +200	(+392°F)	Ambient ter	mp + 20 (+6	8°F) to +300	(+572°F)
Ince*1	Temperature constancy	±0.1 at +10 ±0.2 at +20	(/	±0.2 at +10 ±0.4 at +20		± 0.1 at ± 1.0 ± 0.2 at ± 2.0 ± 300 (± 57	00 (+392°F)	± 0.2 at +10 ± 0.4 at +20 ± 0.6 at +30	00 (+392°F)
Performance*1	Temperature uniformity	' '			±0.5 at +10 ±1.5 at +20 ±2.5 at +30	00 (+392°F)	±1.0 at +10 ±2.0 at +20 ±3.0 at +30	00 (+392°F)	
	Temperature heat-up rate	Am	Ambient temp to +200 (+392°F) within 40 min Ambient temp to +300 (+572°F) within 60 min within 60 min within 7				2°F) within 70 min		
Ор	eratable ambient temp			() to +40 (+	32 to + 104°F	·)		
	Exterior Material			Cold rolled rus	st-proof steel p	steel plate, Melamine resin coating			
e e	Interior Material	Stainless steel plate							
Construction	Insulation Material				Glass wool				
onsti	Heater	Iron chrome strip wire heater							
ŏ	Air Circulator				Stainless stee	el propeller far	1		
	Damper			Circula	tion/ Ventilatio	n (manual sw	itching)		
Fitt	Fittings Power cord (approx 2m from chamber), Specimen power supply control terminals (relay contact is opened during malfunction .Voltage capacity 250V AC 3A)								
Inside dimensions 450 x 450 x 450 b 600 x 600 x 600 b 800 x 800 x 800 b 1000 x 1000 x 1000 b					1000 × 1000 × 1000 (39.4 × 39.4 × 39.4)				
Outside dimensions*2 1040 x 82 W x H x Dmm (in) (41 x 32			1190 × 970 × 785 (46.9 × 28.2 × 30.9)		1730 × 1480 × 1275 (68.1 × 58.3 × 50.2)	1040 × 820 × 635 (41 × 32.3 × 25)	1190×970×785 (46.9×28.2×30.9)	1500 × 1210 × 1065 (59.1 × 47.6 × 41.9)	
Ins	de capacity (L)	91	216	512	1000	91	216	512	1000
We	ight (kg)	95	130	240	430	95	130	240	430

^{*1} Measurement of circulation operation at +20 ambient temperature under no load.

Shelf pitch, number of shelves and shelf load capacity

Model	Shelf pitch	Shelves	Load capacity (equally distributed load)
PH(H)-101	50mm	8	20kg
PH(H)-201	50mm	11	20kg
PH(H)-301	80mm	9	30kg
PH(H)-401	140mm	6	40kg

Maximum specimen load capacity

PH(H)101, 201, 301: 50kg PH(H)401: 100kg

ACCESSORIES

Shelf (stainless steel wire for type101•201) 2
(stainless steel punched plate for type 301·401) 2
Shelf bracket (stainless steel plate) 2 sets
Connector (for specimen power supply control teminal) 1
Fuse2
Instruction manual — 1 each
(for chamber and temperature indicator-controller)
Warranty 1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch (except type 401)

Electrical compartment door switch

Air circulator overload relay (type 401 only)

Chamber door switch (type 401 only)

Short circuit protection fuse for control circuit

Thermal fuse

^{*2} Excluding protrusions.

ULTRA-HIGH TEMPERATURE CHAMBER



Temperature Control of + 500

Effective temperature range of (ambient temp + 20) to +500. The chamber can be used for a variety of applications, including tests of viability under high-temperatures and temperature resistance.

Door Equipped with a Single-Action Lever

The door can be firmly locked by an easy-to-use single-action lever. It prevents accidents from unlocked doors.

SPECIFICATION

Model		STPH-101	STPH-201		
System		Forced hot-air circulation & ventilation system			
Power supply (Voltage fluctuation: ± 10% of rated value)		200/220V AC 3 50/60Hz			
Ma (k\	x power consumption (A)	6.5	8.3		
	Temperature range	Ambient temp + 20 (+6	8°F) to +500 (+932°F)		
e*1	Temperature constancy	± 0.	.5		
Performance*1	Temperature uniformity	±0.8 at +100 (+212°F) ±1.8 at +200 (+392°F) ±2.8 at +300 (+572°F) ±3.8 at +400 (+752°F) ±4.8 at +500 (+932°F)			
	Temperature heat-up rate	Ambient temp to +500	(+932°F) within 60min		
Ор	eratable ambient temp	0 to +40 (+32 to +104°F)			
	Exterior Material	Cold rolled rust-proof steel plate, Melamine resin coating			
G	Interior Material	Stainless s	steel plate		
Construction	Insulation Material	Glass woo	I, MG wool		
nstı	Heater	Iron chrome strip wire heater			
ၓ	Air Circulator	Stainless steel propeller fan			
	Damper	Circulation/ Ventilation (manual switching)			
Fitt	ings	Power cord (approx 2m from chamber), Specimen power supply control terminals (relay contact is opened during malfunction. Voltage capacity 250V AC 3A), Ventilation fan for electrical compartment			
	ide dimensions × H × Dmm (in)	450 × 450 × 450 (17.7 × 17.7 × 17.7)	600 × 600 × 600 (23.6 × 23.6 × 23.6)		
	tside dimensions*2 × H × Dmm (in)	1190 × 1110 × 795 (46.9 × 43.7 × 31.3)	1340 × 1260 × 945 (52.8 × 49.6 × 37.2)		
Ins	ide capacity (L)	91	216		
We	eight (kg)	190 250			

^{11 *2} Excluding protrusions.

ACCESSORIES

Shelf (stainless steel wire)
Shelf bracket (stainless steel plate) 2 sets
Connector 1
(for specimen power supply control terminal)
Fuse 2
Instruction manual1 each
(for chamber and temperature indicator-controller)
Warranty 1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch

Electrical compartment door switch

Electrical compartment thermal switch

Short circuit protection fuse for control circuit Thermal fuse



The Insulation Configuration Saves Energy

Ceramic fiber and aluminium foil are used as insulation materials. It increases effective insulation and prevents heat loss, thus saving energy. Also, this configuration has made the chamber compact in size.

A Double Seal Gasket Configuration

A gasket made of stainless steel fiber and a leaf spring are used to form a double seal between the door and the chamber. Prevents heat radiation on door.

Door Equipped with a Single-Action Lever

The door can be firmly locked by an easy-to-use single-action lever. It prevents accidents from unlocked doors.



Model		SSPH-101	SSPH-201			
System		Forced hot-air circulation & ventilation system				
(Vo	ver supply Itage fluctuation: 0% of rated value)	200/220V AC 3 50/60Hz				
	x power sumption (kVA)	8.3	9.5			
	Temperature range	+ 100 to + 700 (+ 212 to + 1292°F)			
, , ,	Temperature constancy	±0.5 at +100 to +500 (+212 to +932° ±0.8 at +501 to +700 (+933 to +1292				
Performance*1	Temperature uniformity	±0.8 at +100 (+212°F) ±2.8 at +300 (+572°F) ±4.8 at +500 (+932°F) ±7.0 at +700 (+1292°F)				
	Temperature heat-up rate	Ambient temp to +700 (+1292°F) within 120min within 160min				
Оре	eratable ambient temp	0 to +40 (+32 to +104°F)				
	Exterior Material	Cold rolled rust-proof steel plate, Melamine resin coating				
tion	Interior Material	Stainless	steel plate			
truc	Insulation Material	Glass wool, Ceramic fiber				
Construction	Heater	Iron chrome strip wire heater				
O	Air Circulator	Stainless steel propeller fan				
	Damper	Circulation/ Ventilation (manual switching)				
Fittings		Power cord (approx 2m from chamber), Specimen power supply control terminals (relay contact is opened during malfunction. Voltage capacity 250V AC 3A), Ventilation fan for electrical compartment				
	ide dimensions « H × Dmm (in)	450 × 450 × 450 (17.7 × 17.7 × 17.7)	600 × 600 × 600 (23.6 × 23.6 × 23.6)			
Outside dimensions*2 W×H×Dmm (in)		1190 × 1110 × 795 (46.9 × 43.7 × 31.3)	1340 × 1260 × 945 (52.8 × 49.6 × 37.2)			
Insi	ide capacity (L)	91	216			
We	ight (kg)	250 330				

^{*1} Measurement of circulation operation at +20 under no load.



ACCESSORIES

Shelf (stainless steel wire) 2
Shelf bracket (stainless steel plate) 2 sets
Connector (for specimen power supply control teminal) 1
Fuse2
Instruction manual ————1 each
(for chamber and temperature indicator-controller)
Warranty 1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Centrifugal switch

Electrical compartment door switch

Electrical compartment thermal switch

Short circuit protection fuse for control circuit

Thermal fuse

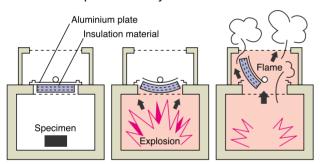
Air circulator overload relay

^{*2} Excluding protrusions.

TEMPERATURE CHAMBER WITH EXPLOSION VENT



Release explosion safely



In case an explosion occurs inside the test chamber, as shown in the below figures, insulation material is bent and blown upward together with the aluminium plate to the metal screen at the top of the chamber.

In this way the explosion is safely channeled and released through the top metal screen. For SPH(H)-401, explosion is released through the top metal screen by bending insulation material on the rear wall.

Temperature Chamber with Explosion Vent

This temperature chamber is suitable for drying and heat-treatment of flammable synthetic resins or volatile solvents. It is equipped with an explosion vent which releases explosion and a safety door for security.

Door Equipped with a Single-Action Lever

The door can be securely locked by an easy-to-use single-action lever. Even if the operator accidentally turns on the power when door is unlocked, the door lock detection switch prevents heater fan from starting. Further, in three minutes, the alarm buzzer sounds to call for warning.



WARNING

 The following flammables or materials containing them can be subjected to drying (heat treatment) with this chamber. However, to avoid explosion, ventilate the chamber well and use the chamber below the explosive limit.

Inflammables:

Ignitable Substances

- Ethyl ether, gasoline, acetaldehyde, propylene oxide, carbon disulfide, carbon dioxide and other substances with an ignition point of below - 30
- 2. Normal hexane, ethylene oxide, acetone, benzene, methyl ethyl ketone and other substances with an ignition point above 30 and below 0.
- 3. Methanol, ethanol, xylene, pentyl acetate amylacetate and other substances with an ignition point above 0 and below + 30.
- Kerosene, light oil, turpentine oil, isopentyl alcohol (also called isoamyl alcohol), acetic acid and other substances with an ignition point above +30 and below +65.

Combustible Gases

Hydrogen, acetylene, ethylene, methance, ethane, propane, butane, and other combustible substances that are in a gaseous state at a temperature of +15 and at a pressure of 1 atmosphere.

- 2) Temperature chamber with explosion vent is fitted with a comprehensive range of devices to ensure safety. In addition to the regular inspection, these must be carefully inspected before reusing after an explosion.
- 3) This equipment is designed to prevent any damage to people or equipment in the vicinity for explosion pressures not exceeding 29.4kPa. If the explosion pressure exceeds 9.8kPa, reuse of the equipment itself may not be possible.
- 4) Please refer to the instruction manual before using the chamber to ensure safe operation.

SPECIFICATION

Мо	del	SPH-101	SPH-201	SPH-301	SPH-401	SPHH-101	SPHH-201	SPHH-301	SPHH-401		
Sy	stem			Forced h	not-air circulatio	on & ventilation	n system				
(Vo	wer supply oltage fluctuation: 0% of rated value)	200/220/230/240V AC 200/220V AC 200/220/230/240V AC 200/220V AC 3 3W 50/60Hz 1 50/60Hz 3 3W 50									
	x power nsumption (kVA)	2.0	2.7	5.0	6.5 2.7		2.7 3.8		9.5		
	Temperature range	Ambient te	mp + 20 (+6	8°F) to +200	(+392°F)	Ambient te	mp + 20 (+6	8°F) to +300	(+572°F)		
ance*1	Temperature constancy	±0.1 at +10 ±0.2 at +20	(/ + 11 /2 at + 2011 (+ 302 E) + 11 /1 at + 20					
Performance	Temperature uniformity	±0.5 at +10 ±1.5 at +20		±1.0 at +10 ±2.0 at +20		±0.5 at +10 ±1.5 at +20 ±2.5 at +30	00 (+392°F)	±1.0 at +10 ±2.0 at +20 ±3.0 at +30	00 (+ 392°F)		
	Temperature heat-up rate	Am	bient temp to within 40 min		e°F) within 60 min	Am	bient temp to within 60 min	+ 300 (+ 572	e°F) within 70 min		
Ор	eratable ambient temp			(0 to +40 (+	32 to + 104°F					
	Exterior Material			Cold rolled rus	st-proof steel p	late, Melamine	resin coating				
	Interior Material				Stainless	steel plate					
<u>.o</u>	Insulation Material				Glass	wool					
Construction	Explosion vent			ety door to safe plosion exhaus							
S	Heater			Stair	nless steel, She	eated heater w	ith fin				
	Air Circulator				Stainless stee	el propeller fan					
	Damper			Circula	ation/ Ventilatio	n (manual swi	tching)				
Fit	ings	Power cord (approx 2m from chamber), Specimen power supply control terminals(relay contact is opened during malfunction .Voltage capacity 250V AC 3A).									
Inside dimensions 450 x 450 x 450 b 600 x 600 x 600 b 800 x 800 x 800 b 1000 x 1000 x 1000 b 450 x 450 x 450 x 450 b 600 x 600 x 600 b 800 x 800 x 800 b 1000 x 1000 b 100								1000×1000×1000 (39.4×39.4×39.4)			
Outside dimensions*2								1500 × 1715 × 1065 (59.1 × 68.1 × 41.9)			
Ins	ide capacity (L)	91	216	512	1000	91	216	512	1000		
We	eight (kg)	95	130	270	500	95	130	270	500		

^{*1} Measurement of circulation operation at +20 ambient temperature under no load.

ACCESSORIES

Shelf (stainless steel wire for type101•201) 2 (stainless steel punched plate for type301•401) 2
Shelf bracket (stainless steel plate) 2 sets
Connector (for specimen power supply control terminal) 1
Fuse2
Safety grille (stainless steel mesh with soft aluminium foil)1
Insulation (glass wool) 3
External panels (thin soft aluminium panel) ————1
Stand bracket and hexagon socket head cap screw for type 101 · 201
4 each
Instruction manual ————1 each
(for chamber and temperature indicator-controller)
Warranty1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

(Upper and lower temperature limit alarm, Automatic overheat prevention, Independent overheat protector)

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch

(except type 401)

Air circulator overload relay (for type 401 only)

Electrical compartment door switch

Chamber door lock detection switch

Explosion detection limit switch

Short circuit protection fuse for control circuit

Thermal fuse

^{*2} Excluding protrusions.

IPH(H)

ANAEROBIC TEMPERATURE CHAMBER



Low Oxygen Level Testing

Equipped with a non-oxidizing gas intake structure which fills the chamber with non-oxidizing gas such as CO2 or N2 for heat treatment or temperature characteristics testing under low oxygen concentration level atmosphere.

Hermetically Sealed Configuration

The chamber is hermetically sealed to decrease oxygen inside the chamber. The inner stainless steel plate is seamless welded with argon gas.

O₂ Concentration Indicator Controller (optional)

An optional O2 concentration indicator controller equipped with an oxygen sensor is available. It allows precise regulation of the O2 level throughout the range 0.5 to 21% (using N_2).

SPECIFICATION

Мо	odel	IPH-201	IPHH-201					
Sy	stem	Forced hot-air circulation system						
	wer supply tage fluctuation: ±10% of rated value)	200/220/230/240V AC 1 50/60Hz						
Ма	x power consumption (kVA)	2.7	3.8					
	Temperature range	Ambient temp + 20 (+68°F) to + 200 (+392°F)	Ambient temp + 20 (+68°F) to +300 (+572°F)					
Performance*1	Temperature constancy	±0.1 at +100 (+212°F) ±0.2 at +200 (+392°F)	±0.1 at +100 (+212°F) ±0.2 at +200 (+392°F) ±0.2 at +300 (+572°F)					
Perform	Temperature uniformity	±0.5 at +100 (+212°F) ±1.5 at +200 (+392°F)	±0.5 at +100 (+212°F) ±1.5 at +200 (+392°F) ±2.5 at +300 (+572°F)					
	Temperature heat-up rate	Ambient temp to +200 (+392°F) within 40min	Ambient temp to +300 (+572°F) within 60min					
Ор	eratable ambient temp	0 to +40 (+	32 to + 104°F)					
	Fluid	CO ₂ , N ₂ gas (ordinary temperature, dry gas)						
ni	Fluid pressure	Allowable max pressure: 2.0MPa (Gauge) (primary side of valve) Secondary side is adjusted with the valve to 0.05MPa (Gauge)						
š	Flow rate	Max flow rate: 20 L/min (0.05MPa (Gauge), +20)						
inta	Lowest chamber O ₂ level	0.5%						
Construction of gas intake unit	Chamber internal pressure	29Pa (Gauge) and over (at max flow rate)						
J of	Valve	1/4" brass needle valve						
cţio	Pressure gauge	75mm embedded type class 2.5 Scale range: 0 ~ 0.1MPa (Gauge)						
stru	Flow meter	Floating type flow meter (provided with needle valve for flow rate control)						
Son	Scale range	0 to 30L / min N₂ gas						
	Safety valve	Working pressure: 2.0kPa (Gauge)						
	Connection	1/4" ring joint						
Fitt	tings	Power cord (approx 2m from chamber), Specimen power supply control terminals(relay contact is opened during malfunction. Voltage capacity 250V AC 3A)						
Insi	de dimensions W x H x Dmm (in)	600 × 600 × 600 (23.6 × 23.6 × 23.6)						
Out	side dimensions W x H x Dmm (in)*2	1190 × 970 × 785 (46.9 × 38.2 × 30.9)						
Ins	ide capacity (L)	216						
We	eight (kg)	130						

ACCESSORIES

Shelf (stainless steel wire)	2
Shelf bracket (stainless steel plate) 2 set	s
Connector	1
(for specimen power supply control terminal)	
Fuse	2
Instruction manual1 eac	h
(for chamber and temperature indicator-controller)	
Warranty	1

SAFETY DEVICES

Leakage breaker for power supply Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch

Electrical compartment door switch

Short circuit protection fuse for control circuit Thermal fuse

^{*1} Measurement of circulation operation at +20 ambient temperature under no load. 15 *2 Excluding protrusions.

TEMPERATURE CHAMBER WITH ROTATING SPECIMEN RACK

Offers Heat Deterioration Test

Based on the PH Temperature Chambers, these models incorporate a detachable rotating specimen rack and is especially designed for heat deterioration testing of rubbers and plastics including polyesters and vinyls.

Incorporates a Rotating Specimen Rack

The rack drive unit is installed inside, enhancing function and lending them a simple appearance. By removing the rack, this unit may also be operated as an ordinary temperature chamber.

SPECIFICATION

Мо	del		GPH-201					
Sys	stem	Forced hot	-air circulation	on & ventila	tion system			
	wer supply ge fluctuation: ±10% of rated value)	200/220	/230/240	VAC 1	50/60Hz			
	x power nsumption (kVA)	2.0	2.	.7	3.8			
	Temperature range		+ 20 (+ 68°F) (+ 392°F)	Ambient temp + 20 (+ 68°F) to +300 (+ 572°F)				
ance*1	Temperature constancy	±0.1 at +10 ±0.2 at +20		±0.1 at +1 ±0.2 at +2 ±0.2 at +3	00 (+392°F)			
Performance**	Temperature uniformity	±0.5 at +10 ±1.5 at +20	-100 (+212°F) -200 (+392°F) -300 (+572°F)					
	Temperature heat-up rate	Ambier to +200 within	nt temp (+392°F) 40min	Ambier to +300 within	nt temp (+572°F) 60min			
Ope	eratable ambient temp		0 to	+ 40				
ij	Number of racks	1	2	1 2				
ing	Outside diameter	320mm (12.6in)						
Specimen rack rotating unit	Available numbers of specimens/weight	56pcs per rack (up to 0.7kg)						
en re	Specimen clip	50pcs per rack						
cim	RPM of specimen rack	5rpm/50Hz, 6rpm/60Hz						
Spe	Motor	1 15W						
vindow	W×Hmm (in)		<340 :13.39)					
Viewing window	Construction	reiforce	esisting ed glass e sets					
Ch	amber lamp	5.5 incandes						
Fitt	ings	Power cord (approx 2m from chamber), Specimen power supply control terminals (relay contact is opened during malfunction Voltage capacity 250V AC 3A)						
	ide dimensions × H × Dmm (in)	450 x 450 x 450 (17.7 x 17.7 x 17.7)	600 x 600 x 600 (23.6 x 23.6 x 23.6)	450 x 450 x 450 (17.7 x 17.7 x 17.7)	600 x 600 x 600 (23.6 x 23.6 x 23.6)			
	tside dimensions*2	1040×820×635 (91×32.3×25)	1190×970×785 (46.9×38.2×30.9)	1040 × 820 × 635 (91 × 32.3 × 25)	1190×970×785 (46.9×38.2×30.9)			
Ins	ide capacity (L)	91	216	91	216			
We	eight (kg)	95	130	95	130			

^{*1} Measurement of circulation operation at +20 ambient temperature under no load.



*Viewing window for GPH



Inside chamber

ACCESSORIES

Shelf (stainless steel wire) 2
Shelf bracket (stainless steel plate) 2 sets
Connector (for specimen power supply control terminal)1
Fuse 2
Specimen clip type101 —————————50
type201100
Instruction manual ————1 each
(for chamber and temperature indicator-controller)
Warranty 1

SAFETY DEVICES

Leakage breaker for power supply

Overheat protector

Circuit breaker for SSR overload shortcircuit protection

Air circulator thermal switch

Electrical compartment door switch

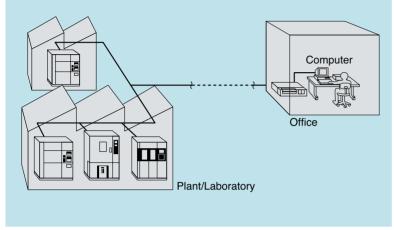
Short circuit protection fuse for control circuit

Thermal fuse

^{*2} Excluding protrusions.

CENTRALIZED CONTROL SYSTEM FOR ENVIRONMENTAL CHAMBERS

A personal computer can control and monitor test chambers, and store the test data.



ERC-100M main screen



ERC-100M detail monitoring



*Screen shown here is an example.

Compatibility with Centralized Control System CMS-J30 (sold separately)

This is a fully customizable system that provides centralized control, centralized monitoring, remote operation and specimen data management of ESPEC products (up to 32 units of which 16 are dedicated to centralized monitoring) by the use of a PC.

Environmental Testing Centralized Control Software ERC-100M (sold separately)

The ERC-100M application software makes it easy to monitor operations and remote control of up to 16 ESPEC test chambers. You can drastically save time while your PC collects data for analysis and graphing. *Software: English /Chinese in sumplifield characters / Japanese

Web Monitoring via Web-PILOT ERC-300M (sold separately)

Set up a Web-PILOT site with an Ethernet (intranet) to allow monitoring of up to 16 chambers through a PC.

*Software: English / Japanese

Driver Software for Measurement Control Application Software

Driver software to integrate LabVIEW and ESPEC chambers. It can be downloaded from our website for free.

	Model	PV			PVH	PH			PHH	ST	РΗ	SS	PH	SPH			PHH	IPH IPHH	GPH	SPHH
Option		211	221	231	331	101	201	301	401	101	201	101	201	101	201	301	401	201	101	201
_	Gas Introducing Unit																			
	ration Indicator-controller	_	_	_	_	_		_	_		_	_	_	_	_	_	_		_	_
Inert Spec		_						_	_										_	
	city Controller										_		_	_	_					
Automatic																				
	Output Signal																			
Calendar ⁻																				
	Hour Meter																			
	oplication Terminal										_	_								
	ure Recorder/																			
Paperless	Recorder																			
(for subse	re Recorder quent installation)																			
	re Detection Terminal																			
Thermoco	uple									—	—	—	—	—	—	—	—	—		
Cable Por	t											—	—	—	—	—	—	—		
Rubber Pl	ug for Cable Port			/_						—	—	—	—	—	—	—	—	—	/_	
Chamber I	Lamp	—	—	—	—			_		—	—	—	—	—	—	—	—	—	—	—
Exhaust P	ort Flange																	—		
Exhaust D	uct								—								—	—		
Stand	Vertical type			—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Stariu	Horizontal type	—	—	—	—				—								—			
Angle type	Stand	_	_	—	—			—		—	—	—	—	—	—	_		_	—	—
Chamber	Stacking Plate	_	—	—	—			—	—	—	—	—	—	—	—				—	
L-type-stand	Two-level Stacking Plate	_	_	—	—			—	—	—	—	—	—	—	—	_	_		—	_
Old/new Tw	vo-level Stacking Spacer	_	—	—	—			—	—	—	—	—	—			_				
Old/new Tw	o-level Stacking Bracket	—	_	_	_			—	—	—	—	—	—			_	_			
Viewing W	/indow			/_		/_	/_	/_	/_	—	—	—	—	—	—	_	_	—	—	_
Shelf and	18-8 Cr-Ni stainless steel wire				_			_	_							_	_			
Shelf Bracket	18-8 Cr-Ni stainless steel punched plate	_	_	_						_	_	_	_							
Mesh She						_	_	—	—	_	—	—	—	—	—	_	_	_	—	_
	olf Bracket for oplication Terminal				—	—	—	_	—	—	—	—	_	—	_	—	—	—	_	—
Load	Vertical type					—	—	—	—	—	—	_	—	—	—	_	_	—	—	—
Resistant	Horizontal type (25kg)		—						—		_	_								
Shelf	Horizontal type (60kg)	—	—	—	—	_			—	—	—	—	—	—			_		—	
Floor Load	d Resistant	_	—	—	—	—					—	_								
Casters		—	—	—	—			—	—					—	—	—	—			
Casters fo	r Stand	_	—	—	_			—	—	—	—	—	—	—	—	—	—			
Fin Heater	•	_	_	_	_					_	_			_	_	_	_			
Color Spe	cification																			
External A	larm Terminal																			
Emergenc	y Stop Switch																			
	cification	_	_	_	_	_/	_/	_/	_/	_	_	_	_	_	_	_	_	_	_	_
E-BUS Ca																				
Power Cor																				
Power Plu																				
Standard sp																				

18

Nitrogen Gas Introducing Unit

Used for reducing specimen oxidation. Fluid pressure: Max allowable pressure

2.0MPa (Gauge) on primary side of valve 0.05MPa(Gauge)on secondary side using valve.

Max flow rate: 30 L min

Flow meter: Float type flow meter

O₂ Concentration Indicator-controller

Controls oxygen concentration inside the oven.

Inert Specifications

Used to minimize the oxidation of specimens Applies to: STPH

* Standard dampers are not fitted.

Wind Velocity Controller

Allows low air velocity in chamber
PV(H) 0.6~2.2m/s
PH(H)-101/201/401
GPH(H)-101/201 0.4~1.5m/s
IPH(H)-201
PH(H)-301 0.3~1.2m/s

Mean air circulation velocity at central vertical section of chamber. Represents the typical mean value for each chamber.

A tachogenerator is used in a feedback mechanism.(except PH(H)-401) Inverter control (only PH(H)-401) Equipped operation panel in electrical compartment.



Wind Velocity Controller

Automatic Damper

Automatically opens or closes synchronously with program operation for ventilation and faster cooling of chamber temperature.



Automatic Damper

Time-up Output Signal

Produces contact output at the end of programmed operation.

Power supply rating: 250VAC 1A Contact closed when operated. Equipped on back side of the electrical compartment.

Calendar Timer

Automatically sets the chamber on and off every day up to one week. Installed on operating panel.

Setting range: Sunday to Saturday (one week, 24 hours)

0:00a.m.~11:59a.m. 0:00p.m.~11:59p.m.

Margin of error per month: ± 15sec Where located: Operating panel



Calendar timer

Integrating Hour Meter

Integrates and indicates running hours. Comes with or without reset, installed on operating panel.

(Does not integrate prior to automatic start or after automatic stop of oven during programmed operation, nor during chamber stop due to failure)

Measuring time: 99999.9hr

(does not return to zero) 9999.9hr (with reset)

Minimum measuring time: 0.1 hr (6min) Speed: 1m/revolution (without reset) 2m/revolution (with reset)





Voltage Application Terminal

This terminal is used to charge specimens with an electrical voltage while running high temperature or endurance tests.

*Depending on the set position of the voltage application terminal, the standard shelf may not be used because it contacts the terminal.

*The voltage application terminal cannot be fitted to some of the rear mounting positions if the optional exhaust duct is mounted.

< Possible installation points >

	a	J po	•
Model	Тор	Rear	Left side
PH(H)-101			×
PH(H)-201			×
PH(H)-301			×
PH(H)-401	×		
SPH(H)-101	×		×
SPH(H)-201	×		×
SPH(H)-301	×		×
SPH(H)-401	×	×	
GPH(H)-101	×		×
GPH(H)-201	×		×

Paperless Recorder

Records temperature of each section such as the temperature inside the chamber.

Temperature range: $0 \sim +200$

 $0 \sim +300$

 $0 \sim +600$

 $0 \sim +800$

Number of inputs:

1 (5 more but turned OFF*)

Data saving cycle: 5 sec External recording media:

CF memory card (32MB)

Language: English *Settings may be modified.



Paperless recorder

Temperature Recorder

Temp range: 0 to +200

0 to + 300

0 to + 600

0 to + 800

Recording system:Pen recorder (1 pen)

or multi-point

recorder (6 dots)

Recording speed: 30, 60mm/hr

(two-speed switching)



Temperature Recorder

Temperature Recorder (for subsequent installation)

Power cord, temperature sensor, and a grounding wire are equipped for future installation of temperature recorder.

Temperature Detection Terminal

Outputs chamber temperature through thermocouple type K (JIS C 1602)

Thermocouple type K (JIS C1602)

Measures the temperature within chamber 2m/4m/6m

Cable Port

A through hole provided on the wall of chamber.

Material: Stainless steel plate Inside diameter: 25, 50, 100mm (50mm for STPH-101 • 201)

*The cable port cannot be used with some chambers equipped with the optional exhaust duct. (except PV(H))

< Possible installation points >

Model	Тор	Rear	Left side
PH(H)-101			×
PH(H)-201			×
PH(H)-301			×
PH(H)-401	×		
GPH(H)-101-201	×		×
STPH(H)-101-201	×		×



Cable Port

Rubber Plug for Cable Port

Inside diameter: 25, 50, 100mm

*This rubber plug cannot be used when operating the chamber at +200 or higher.

Chamber Lamp

Required when the door is fitted with viewing windows.

Where located (incandescent light bulb): PH-101, 201-Inner chamber ceiling PH-301, 401-Inner chamber rear wall

Exhaust Port Flange

Flange for discharging hot air from the oven. Installed on rear of chamber. (for oven with damper.)

Material: / Cold rolled steel plate Unichrome plated finish Stainless steel plate (STPH-101, 201, SSPH-

101, 201)

Diameter: 90mm

*When connecting to exhaust duct, the length of duct must be less than 4m.



Exhaust Port Flange

Exhaust Duct

Exhausts hot air toward the ceiling. Installed on rear of chamber.

(for oven with damper.) Diameter: 90mm



Exhaust Duct and Exhaust Port Flange

When the exhaust port flange is connected to the exhaust duct.



Stand

Exterior: Cold rolled and rust-proof steel plate with melamine baked finish

< Vertical type >

Туре	Height	Model
MV-23	300mm	PV(H)-211•221
MV-23C	321mm	F V(11)-211-221
MV-26	600mm	PV(H)-211
MV-26C	621mm	FV(H)-211

^{*}Type C: Casters and adjusters
*with door



MV-23C

< Horizontal type >

Tionzontal type				
Туре	Height	Model		
L-1		PH(H)-101, GPH(H)-101		
L-2	140mm	PH(H)-201, GPH(H)-201 IPH(H)-201		
L-3	200mm	PH(H)-301, SPH(H)-301		
M-1	365mm	PH(H)-101, GPH(H)-101		
M-2	400mm	PH(H)-201, GPH(H)-201 IPH(H)-201		
M-3		PH(H)-301, SPH(H)-301		
MS-1		STPH-101, SSPH-101		
MS-2		STPH-201, SSPH-201		
H-1(D)	505mm	PH(H)-101, SPH(H)-101, GPH(H)-101		
H-2(D)	540mm	PH(H)-201, SPH(H)-201, GPH(H)-201, IPH(H)-201		
H-3(D)	585mm	PH(H)-301, SPH(H)-301		

^{*}Type(D): with door



From the size, L-2, M-2 and H-2

Angle type Stand

Exterior: Equal-angle steel

Melamine baked finish

Added to the chamber's original stand, this stand makes it easier to load and unload the specimen to the lower part of the test chamber.

Туре	Height	Model	
L	150mm		
M	300mm	PH(H)-401 SPH(H)-401	
Н	450mm	0111(11) 401	

Chamber stacking plate

When stacking two chambers, this plate couples the top and bottom chambers securely.

*Only the L model optional stand can be used when chambers are stacked.

L-type-stand Two-level Stacking Plate

An L-type stand is fitted to the optional two-level stacking plate.

Old/ new Two-level Stacking Spacer

With rubber mounting feet. Used when stacking two units in the PS type (old Perfect Oven).

* The PS type must be on the lower level only.

Old/ new Two-level Stacking Bracket

Used for connection when stacking two units in the PS type (old Perfect Oven)
* The PS type must be on the lower level only. Drilling is required.

Viewing Window

Allows observation of specimens inside the chamber.

Size: 190W x 340H mm

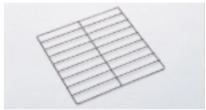


Viewing Window

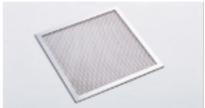
Shelf and Shelf Bracket

Equivalent to standard accessory. PH(H)-101/201, SPH(H)-101/201, GPH(H), and IPH(H) include a stainless-steel punched plate shelf that differs from the standard shelf provided.

• Load capacity 10kg (uniformly distributed load)



Stainless steel wire

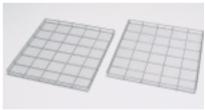


Stainless steel punched plate

Mesh Shelf

For testing small specimens. Material: 18-8 Cr-Ni stainless steel

*To use, place this shelf on a standard shelf.



Mesh Shelf

Model	Material	Size	Max load capacity*
PV(H)-211 -221 -231	5 wire 0.8, 5 mesh	W550 × D600 × H35 mm	22kg (10kg)
PV(H)-331		W740 x D740 x H38 mm	40kg (20kg)

^{*}Uniformly distributed load.

The figures in the parentheses indicate the load capacity when using only the mesh shelf.

Shelf/shelf Bracket for Voltage Application Terminal

This shelf and shelf bracket make up effective shelf area lost when installing the voltage application terminal.

Material: 18-8Cr-Ni Stainless steel wire

Load Resistant Shelf

Used for testing specimens whose weight exceeds the maximum allowable load for standard shelves.



Load Resistant Shelf

< Vertical Type >

Material: 18-8 Cr-Ni stainless steel wire Total allowable shelf load: Max 200kg

Model	Max load capacity*	
PV(H)-211 -221 -231	45kg	
PV(H)-331	90kg	

^{*}Uniformly distributed load

< Horizonal Type > For 25kg

Material: 18-8 Cr-Ni stainless steel wire Total allowable shelf load: Max 50kg *Equipped with 2 sets of shelf and shelf bracket.

For 60kg

Material: 18-8 Cr-Ni stainless steel plate Total allowable shelf load: Max 200kg

Floor Load Resistant

Used when testing load is larger than standard maximum load capacity.

*This option should be ordered together with the chamber.

Model	Floor load capacity*	Standard load capacity*
PH(H)-201 SPH(H)-201 GPH(H)-201 IPH(H)-201	Up to 200kg	50kg
PH(H)-301 SPH(H)-301	Up to 300kg	60kg
PH(H)-401 SPH(H)-401	Op to sooky	100kg

^{*}Uniformly distributed load

Caster

Where located: chamber stand

- Height adjustable (Height 92mm)
 Free-turning wheel 4
 Adjuster foot 4
- Non-adjustable (Height 85mm)
 Free-turning wheel with stopper
 Fixed wheel

Casters for Stand

Attached to the optional stand.

Height adjustable (Height 92mm)
 Free-turning wheel 4
 Adjuster foot 4

Fin Heater

Used when anti-corrosive, shock resistant properties are required.
Stainless steel sheathed heater with fins.



Fin Heater

2

Color Specification

Chamber can be painted with specified colors.

Does not apply to:

door handle (handle and handle covering), instrumentation frame, operation panel, damper operation panel (including button), hinge cover, name plate

*Submit a color sample when specifying a color.

External Alarm Terminal

Outputs alarm signals. Installed on rear of chamber.

Output point: 1 point

Power supply rating: 250V AC 1A Action: Contact output at "close" of emergency.

Emergency Stop Switch

Immediately stops operation of the chamber in case of emergency.



Emergency Stop Switch

350 Specifications

Adapted to provide a maximum temperature of 350 . Applies to PHH only.

E-BUS Cable

5, 10m

Power Cord

A standard cord is 2.5m long. We provide two other choices.

• 5, 10m

Power Plug

The power plug is fitted at the end of the power cord.

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ISO 9001/JIS Q 9001 Quality Management System Assessed and Registered

ESPEC CORP. has been assessed by and registered in the Quality Management System based on the International Standard ISO 9001:2000 (JIS Q 9001:2000) through the Japanese Standards Association (JSA)







ISO 14001 (JIS Q 14001) Environmental Management System Assessed and Registere

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