

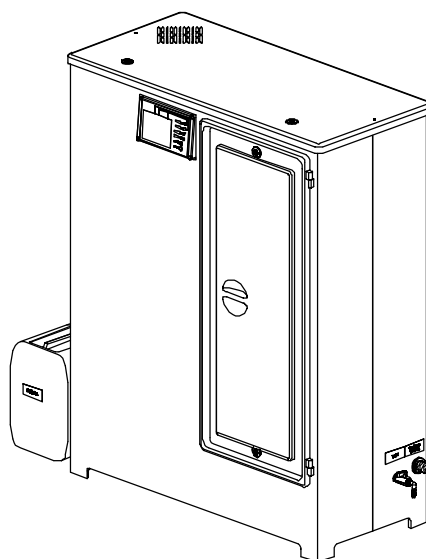


EN-US - english US

Instructions for installation and operation

Emulsion splitting plant

BEKOSPLIT® 11 (BS 11)



Dear customer,

Thank you for deciding in favor of the BEKOSPLIT® 11 emulsion splitting system. The operating instructions describe the BEKOSPLIT® 11 splitting unit including a preseparation container with oil separation. Please read these installation and operating instructions carefully before mounting and starting up the system, and follow our directions. Perfect functioning, and thus reliable condensate processing, can only be guaranteed when the provisions and notes stipulated hereinafter are strictly adhered to.






1	Type plate	4
2	Pictograms and symbols	5
3	Signal words in accordance with ISO 3864 and ANSI Z 535	6
4	General advice	6
4.1	Safety instructions	7
4.2	General safety instructions	7
4.3	Special safety instructions	8
4.4	Process-depending dangers	8
5	Proper use	10
6	Exclusion from the scope of application	10
7	Technical data	11
8	Dimension drawing	12
9	Function	13
10	Installation	14
11	Electrical installation	17
12	Start-up	22
13	Operation	26
13.1	Dosage setting	28
14	Control and maintenance	29
15	Fault elimination	33
16	Elements and components	37
17	Wearing parts	37
18	Spare parts	38
19	Accessories	38
20	Dismantling and disposal of the plant	39
21	National technical approval	39
22	Declaration of conformity	40

Type plate

1 Type plate

The type plate is at the housing. It includes all the important data of the BEKOSPLIT® 11 which must be communicated to the manufacturer or supplier upon request.

Never remove, damage or obliterate the type plate!

BEKOSPLIT® 11	
Code	Code 2002566 ES110E005 (example)
Serial number	Serial number 11341590 (example)
Year of construction	Year of construction 2011 (example)
Max. plant capacity	Max. plant capacity 3.3 gal/h
Max. compressor performance	Max. compressor performance 7.4 ft ³ /m
Reference turbidity	Reference turbidity 20 mg/l (example)
Supply voltage	Supply voltage 100... 240 VAC, 50-60 Hz
Frequency	Frequency 50 – 60 Hz
Power supply output	Power supply output 24 VDC
Max. power input	Max. power input < 100 VA
Ambient temperature	Ambient temperature +41 ... +122 °F
Weight	Weight approx. 48 kg (105 lb)
 BEKO TECHNOLOGIES GMBH http://www.beko-technologies.com Made in Germany    	

2 Pictograms and symbols



General danger symbol (danger, warning, caution)



General danger symbol (danger, warning, caution) for compressed air and plant components under pressure



General danger symbol (danger, warning, caution) for supply voltage and supply voltage-carrying plants components



General danger symbol (danger, warning, caution) for explosive substances



No smoking



General advice



Observe the installation and operating instructions



Use eye protection



Wear light breathing protection



Wear protective gloves



Special maintenance instructions

3 Signal words in accordance with ISO 3864 and ANSI Z 535

Danger!	Imminent hazard Consequences of non-observance: serious injury or death
Warning!	Potential hazard Consequences of non-observance: possible serious injury or death
Caution!	Imminent hazard Consequences of non-observance: possible injury or property damage
Notice!	Potential hazard Consequences of non-observance: possible injury or property damage
Important!	Additional advice, info, hints Consequences of non-observance: disadvantages during operation and maintenance, no danger

4 General advice



Please check whether or not these instructions correspond to the device type.

Adhere to all advice given in these operating instructions. They include essential information which must be observed during the installation, operation and maintenance. Therefore it is imperative for the service technician and the responsible operator / technical staff to read these operating instructions prior to installation, start-up and maintenance.

The operating instructions must be accessible at any time at the place of application of the BEKOSPLIT 11.

In addition to these operating instructions, local or national regulations must be complied with, if necessary.

Make sure that the BEKOSPLIT 11 is operated only within the permissible limit values indicated on the type plate. Any deviation involves a risk for persons and materials, and may result in malfunction and service failures.

If you have any queries regarding these installation- and operating instructions, please contact BEKO TECHNOLOGIES CORP.



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



Do not fill any foreign liquid into the preseparation container of the BEKOSPLIT® 11, as this may impair the splitting process!

The BEKOSPLIT® 11 and the preseparation container must only be transported when empty!

Due to continuous technical development, we reserve the right to implement necessary modifications without prior notice.

If you have any queries regarding these instructions, please contact BEKO TECHNOLOGIES GMBH.

4.1 Safety instructions

4.2 General safety instructions



DANGER!

Supply voltage!

The operation and maintenance of electrically-powered plants and devices must only be undertaken by correspondingly qualified and authorized personnel. Prior to carrying out maintenance works, no matter which type, the following notes must be considered:

Measures:

- Make sure that no parts of the plant are energized, and that they cannot be connected with the electric supply mains during servicing.
- The device must not be started up if the power lines are damaged.
- The BEKOSPLIT® 11 must not be operated if parts of the housing were removed.



DANGER!

Missing grounding!

When the grounding (protective ground) is missing, there is the risk in the event of malfunction, that contactable, conductive components may carry supply voltage. Touching of such parts leads to an electric shock with injury and death.

Measures:

- Observe all regulations in effect during electrical installation (e.g. VDE 0100 / IEC 60364).
- Carry out maintenance works only when the device is de-energized.
- It is imperative to ground the plant and the device, or the equipment grounding conductor must be connected in accordance with the provisions.
- Any electrical works must only be carried out by authorized and skilled personnel .



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

4.3 Special safety instructions



NOTE!

Ambient conditions!

In the event of external overheating, parts of the plant can be destroyed.

Observe the permissible storage and transport temperature, as well as the permissible operating and ambient temperature.

Protect the plant against direct sunlight and heat.

Do not install the plant in areas where frost is likely to occur or outdoors!

4.4 Process-dependent dangers



CAUTION!

Harmful hydrocarbons!

Harmful hydrocarbons may exist in the ductwork.

For example:

- Hydrocarbons and other particles which are toxic or dangerous to health in another manner.
- Particles which are contained in high-temperature gases.

Measures:

- As long as the process conditions are not absolutely safe, corresponding precautions, such as the use of a respiratory mask or the purging/detoxification of the ductwork, need to be taken prior to any intervention into the ductwork for maintenance or installation purposes.
- Ensure that the duct system is pressureless before any installation or dismantling works are carried out. In the event that you are not sure in some cases, please check with your local safety representative and/or read the local safety regulations.



CAUTION!

Harmful dusts!

The used splitting agent can rise when being filled into the plant and cause dust which can be irritant and dangerous to health.



Measures:

- It is recommended to use light breathing protection, eye protection and protective gloves for any works with the splitting agent.



CAUTION!

Release of dangerous substances!

The BEKOSPLIT® 11 must only be operated with condensate from compressed air that is free from aggressive, corrosive, caustic, toxic, flammable and fire-accelerating constituents.



CAUTION!

Filling-in inadmissible liquids!

Inadmissible liquids can lead to health hazards and poisoning.

The BEKOSPLIT® 11 is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.



CAUTION!

Flapping hoses!

Hoses which are not fixed and secured can make strong flapping movements in the event of compressed-air surges and can, therefore, lead to injuries.



WARNING!

Dust explosion through splitting agents!

Dispersed dust particles of the splitting agents can form explosive mixtures which, in the event of ignition, can lead to severe injury and death.



Measures:

- During all works with splitting agents, it is imperative to avoid dispersion!
- Smoking and open fire prohibited!

5 Proper use

- The emulsion splitting plant serves to process emulsified compressor condensates in accordance with the legal stipulations.
- The operation of the emulsion splitting plant is subject to approval! Use the enclosed manual "Application/approval procedure" for the application.
- Do not fill any foreign liquid into the preseparation container, as this may impair the splitting process!
- Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery)
- Do not exceed the performance data! (see Chapter "Technical data"). During a short-term overload/malfunction, the accumulated condensate is buffered in the preseparation container.
- Protect the plant against direct sunlight and heat.
- Do not install the plant in places where frost is likely to occur or outdoors!
- Special applications are possible. It is imperative to check the application beforehand with BEKO TECHNOLOGIES.
- The BEKOSPLIT® 11 must not be installed in hazardous areas, and must not be charged with explosive media.

Warning!



EMPLOYMENT TO PREVENT DANGEROUS CONDITIONS!

The unverified and sole employment of the BEKOSPLIT® 11 to prevent dangerous conditions at machines and plants can lead to exactly these conditions and cause injury and damage to plants and the environment.

CAUTION!



Improper use!

The BEKOSPLIT® devices offer state-of-the-art technology and are operationally safe. Residual risks may emanate from the devices when improperly employed and operated by untrained personnel.

6 Exclusion from the scope of application

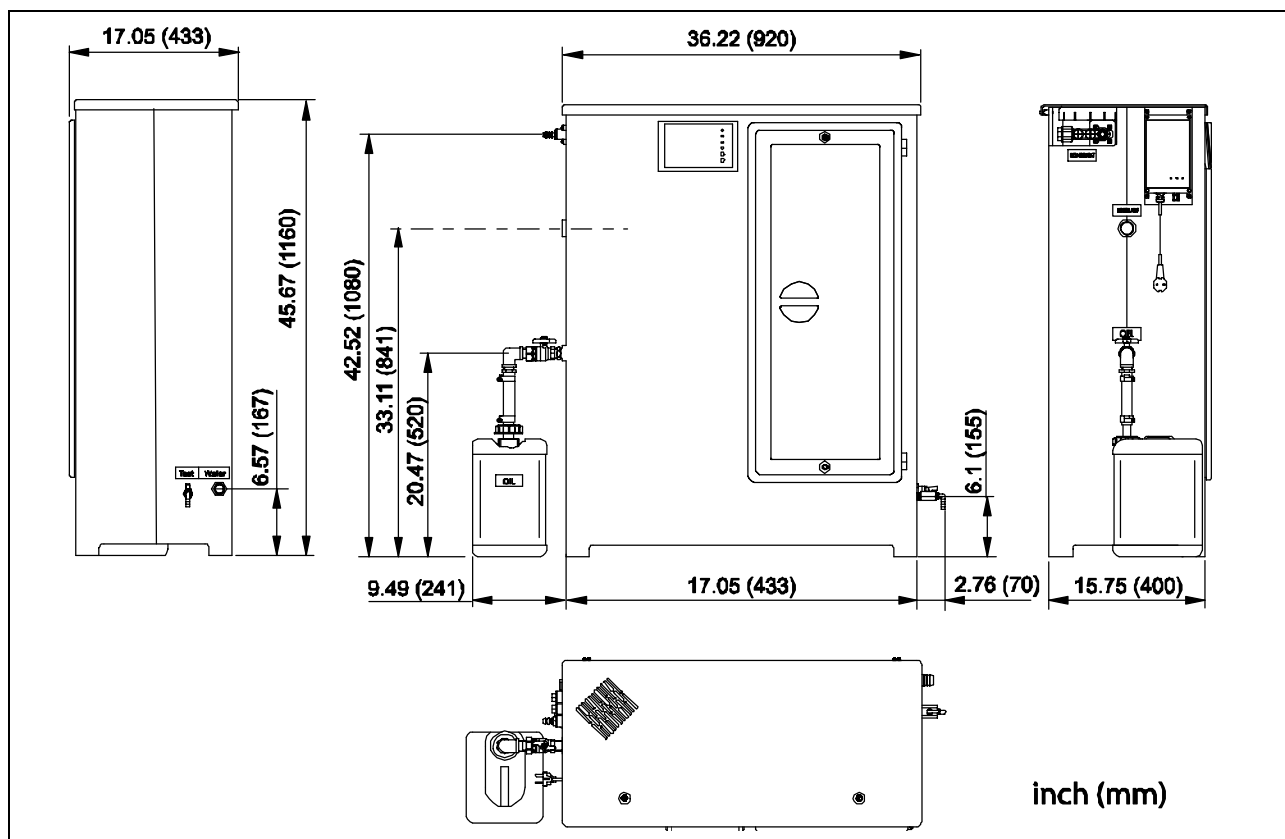
- The BEKOSPLIT® 11 is **not** suitable for employment in ex-areas.
- The BEKOSPLIT® 11 must not be exposed to long-term direct sunlight or thermal radiation.
- The BEKOSPLIT® 11 must not be installed or operated in areas with an aggressive atmosphere.
- The BEKOSPLIT® 11 is not heatable and, therefore, is not suitable for employment in areas where frost is likely to occur.
- The BEKOSPLIT® 11 is not suitable for strongly alkaline and caustic liquids.

7 Technical data

Max. throughput capacity	3.3 gal/h
Max. compressor performance	7.4 ft ³ /m
Filling volume reactor	2.2 gal
Filling volume preseparation container	70 l (18.5 gal US)
Filling volume splitting agent container	0.5 gal
Filling volume oil receiver tank	10 l (2.6 gal US)
Filling volume filter bag	5.5 gal
Wet weight filter bag	approx. 15 to 18 kg (33 to 40 lb)
Water outlet (hose)	G1" (d = 25 mm) internal
Empty weight	approx. 48 kg (105 lb)
Min./max. storage, transport, media and ambient temperature	+41 ... +122 °F
Supply voltage	100... 240 VAC, 50-60 Hz
Output voltage power supply unit	24 VDC
Max. power consumption	< 100 VA
Relay contact rating	> 5 VDC / > 10 mA < 50 VAC/DC / < 5A / < 150 VA/W
Fusing power supply unit	3.15 A / T (slow)
Recommended circuit breaker (mains supply)	min. 6 A / C-characteristic
Degree of protection box power supply unit	IP 54

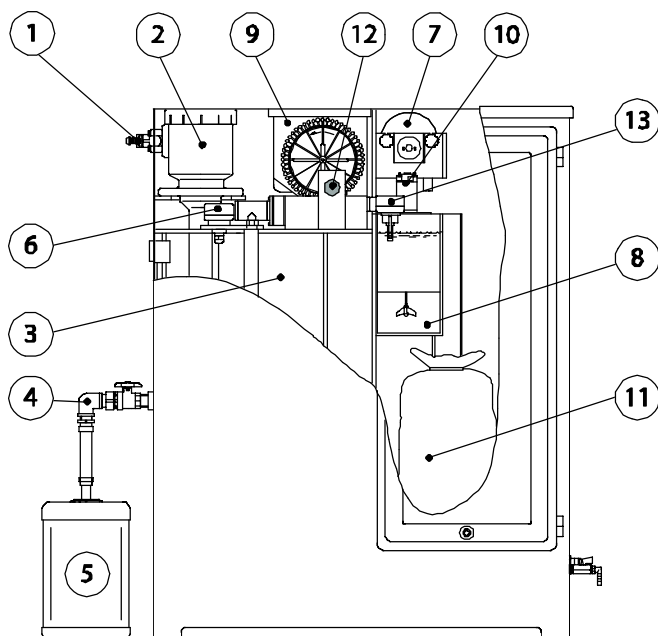
Dimension drawing

8 Dimension drawing



The dimensions are not warranted characteristics and are subject to tolerance in accordance with DIN ISO 2768-m.

9 Function



The oil-containing condensate can be supplied under pressure to the BEKOSPLIT (1). The overpressure is relieved in the pressure relief chamber (2) without causing turbulences in the preseparation container (3).

Via the oil outlet (4), the oil that settles at the surface in the course of time is automatically led into the spillproof oil receiver (5).

The filling-level monitoring of the preseparation container, and the START signal transmission is implemented by means of a capacitive START sensor (6).

Via a tube pump (7), the condensate is sucked in and supplied into the reactor (8).

Reaction release agent is added in a time-controlled manner via the dosing unit (9) and distributed by the agitator (10). During the dosing process, no condensate is supplied into the reactor.

The oil and dirt constituents, which were split off, are encapsulated by the release agent and well filterable flakes are formed which flow into the filter bag (11) via a drainage pipe. The water that flows off can be supplied to the process- or wastewater system.

The fully automatic operation is controlled via the electronic unit. All the necessary control and signal functions are integrated into this unit. The plant is started up through the enabling signal of the START sensor. The filling levels of the dosing device and the filter are monitored with capacitive sensors (12, 13).

10 Installation



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.



Danger!

Filling-in inadmissible liquids!

Inadmissible liquids can damage health and lead to poisoning.

The BEKOSPLIT® is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.



NOTE!

Ambient conditions!

In the event of external overheating, parts of the plant can be destroyed.

Observe the permissible storage and transport temperature, as well as the permissible operating and ambient temperature.

Protect the plant against direct sunlight and heat.

Do not install the plant in areas where frost is likely to occur or outdoors!



CAUTION!
Harmful hydrocarbons!

Harmful hydrocarbons may exist in the ductwork.

For example:

- Hydrocarbons and other particles which are toxic or dangerous to health in another manner.
- Particles which are contained in high-temperature gases.

Measures:

- As long as the process conditions are not absolutely safe, corresponding precautions, such as the use of a respiratory mask or the purging/detoxification of the ductwork, need to be taken prior to any intervention into the ductwork for maintenance or installation purposes.
- Ensure that the duct system is pressureless before any installation or dismantling works are carried out. In the event that you are not sure in some cases, please check with your local safety representative and/or read the local safety regulations.



CAUTION!
Release of dangerous substances!

The BEKOSPLIT® 11 must only be operated with condensate from compressed air that is free from aggressive, corrosive, caustic, toxic, flammable and fire-accelerating constituents.



CAUTION!
Flapping hoses!

Hoses which are not fixed and secured can make strong flapping movements in the event of compressed-air surges and can, therefore, lead to injuries.



DANGER!
Compressed air!

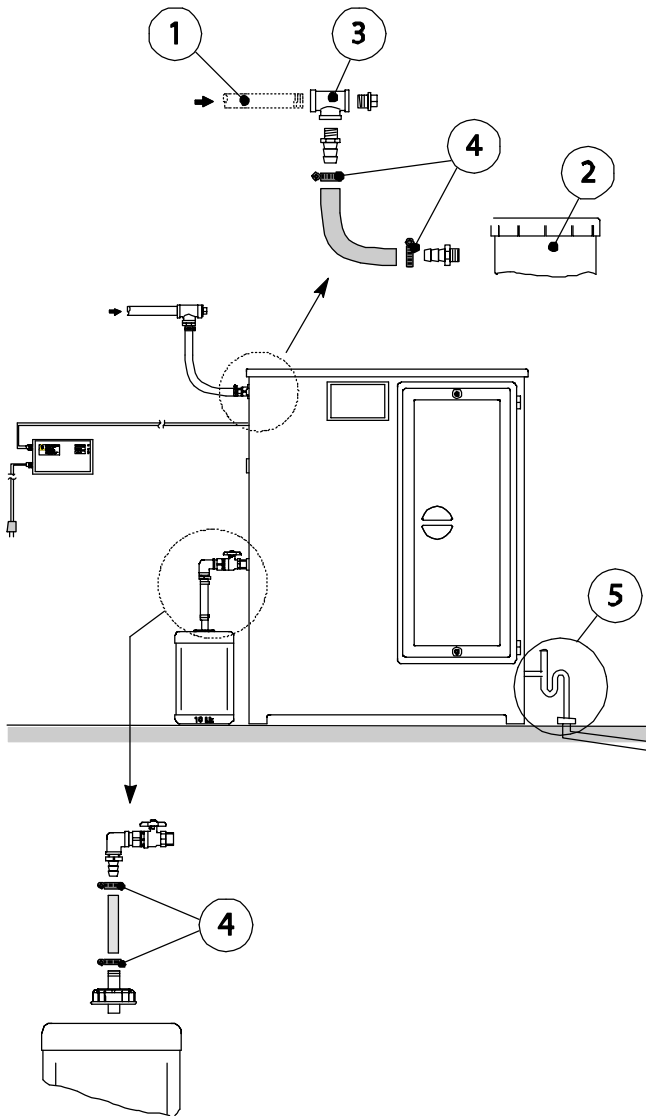
Risk of serious injury or death through contact with quickly or suddenly escaping compressed air or through bursting plant components.



NOTE:

Do not feed condensate until the start-up was completed!

Hoses must always be fixed in such a manner that they do not make flapping movements and thereby lead to injuries and/or damage.



During the installation, the legal provisions need to be adhered to.

The following points need to be observed in particular:

- Move the BEKOSPLIT® 11 and the pre-separation containers only when empty, and with suitable means of transportation (e.g. on pallets).
- The BEKOSPLIT® 11 is top-heavy. Watch for protruding parts.

Area of installation

- Do not install in places where frost is likely to occur or outdoors!
- Sealed floor area or collection basin! In the event of damage, untreated condensate or oil must not leak into the sewerage system or the soil!
- Install the BEKOSPLIT® 11 horizontally on an even, smooth floor.
- Tightly screw the oil receiver to the oil drain of the pre-separation container using the included connection kit.

Inlet

- Install the condensate manifold (1) > G1 with a slight downward slope to the pre-separation container at the wall, use the T-piece (3) as a branch, and connect with the condensate inlet of the pressure relief chamber (2) via hose line. (Installation height of the line higher than the condensate inlet of the pressure relief). The lines must be secured against loosening, for example by means of hose clamps (4).
- Connect pre-separation tank and BEKOSPLIT® 11 using the ½" hose supplied.

Outlet

- Fix the water drain hose at the water outlet of the BEKOSPLIT® 11, and supply to the wastewater connection with a constant slope. Use a siphon as an odour trap.

11 Electrical installation



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



DANGER!

Supply voltage!

The operation and maintenance of electrically-powered plants and devices must only be undertaken by correspondingly qualified and authorized personnel. Prior to carrying out maintenance works, no matter which type, the following notes must be considered:

Measures:

- Make sure that no parts of the plant are energized, and that they cannot be connected with the electric supply mains during servicing.
- The device must not be started up if the power lines are damaged.
- The BEKOSPLIT® 11 must not be operated if parts of the housing were removed.



DANGER!

Missing grounding!

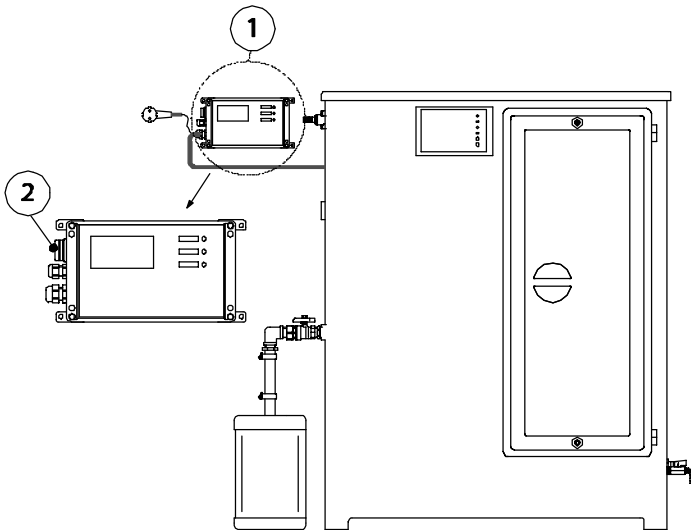
When the grounding (protective ground) is missing, there is the risk in the event of malfunction, that contactable, conductive components may carry supply voltage. Touching of such parts leads to an electric shock with injury and death.

Measures:

- Observe all regulations in effect during electrical installation (e.g. VDE 0100 / IEC 60364).
- Carry out maintenance works only when the device is de-energized.
- It is imperative to ground the plant and the device, or the equipment grounding conductor must be connected in accordance with the provisions.
- Any electrical works must only be carried out by authorized and skilled personnel .

The BEKOSPLIT® 11 splitting plant is ready for connection. The supply voltage 110 ... 230 VAC / 50-60 Hz (see type plate) is provided via a cable with a safety plug.

Internal components are supplied via a power supply unit with an output voltage of 24 VDC.



Installation power supply unit box

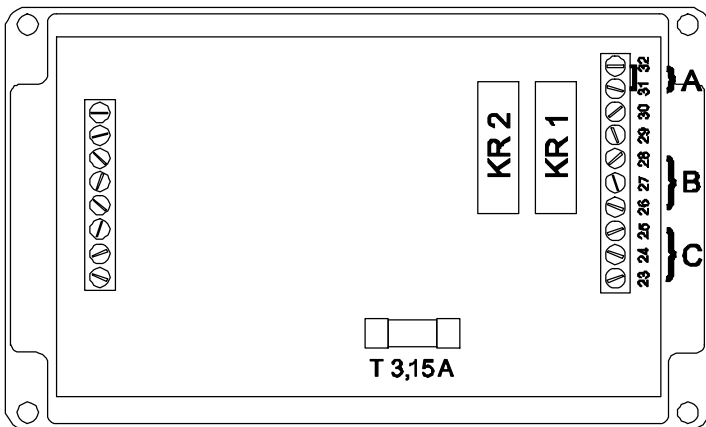
During the transport, the power supply unit box (1) is in the splitting unit.

For the operation, the power supply unit box (1) needs to be installed in such a manner that the power switch (2) is visible and accessible.

To allow the complete disconnection from the network, the power plug must be visible and well accessible.

Carry out installation works, e.g. VDE 100 / IEC 60364.

For the start-up and during operation, the doors and covers need to be kept closed.



Signal connections BEKOSPLIT

See also Chapter "Terminal assignment".

For an external wiring, a STOP/AUTO input (A) is available.

An external contact for the plant control can be connected to this input.

Close contact -> AUTO mode

Open contact -> STOP mode

Terminal 32: +24 Vdc across 6.8 kOhm

Terminal 31: 0 Vdc across 47 Ohm

Relay KR1 (B) trouble indication

Terminal 28: normally closed contact

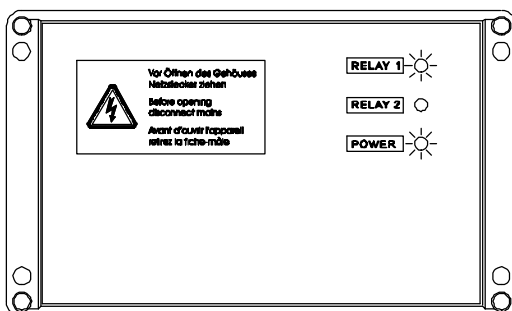
Terminal 27: centre contact

Terminal 26: normally open contact

Via this potential-free contact, a trouble signal can be transmitted. The change-over contact is operated in the fail-safe mode.

If operating voltage is applied, and if the operation of the BEKOSPLIT is trouble-free, the KR1 relay will become operative. The contact (terminals 26-27) is closed.

If no operating voltage is applied, or if there is a trouble indication, relay KR1 will drop out. The contact (terminals 26-27) is open (fault).

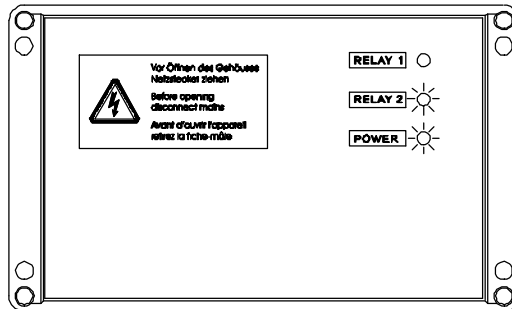


Relay KR2 (C) stand by

Terminal 25: normally closed contact

Terminal 24: centre contact

Terminal 23: normally open contact



If operating voltage is applied, and if the BEKOSPLIT is in standby in the AUTO mode (start sensor uncovered), the KR2 relay will become operative. The contact (terminals 23-24) is closed.

Without operating voltage, in the STOP mode or during functioning in the AUTO mode, relay KR2 will drop off. The contact (terminals 23-24) is open.

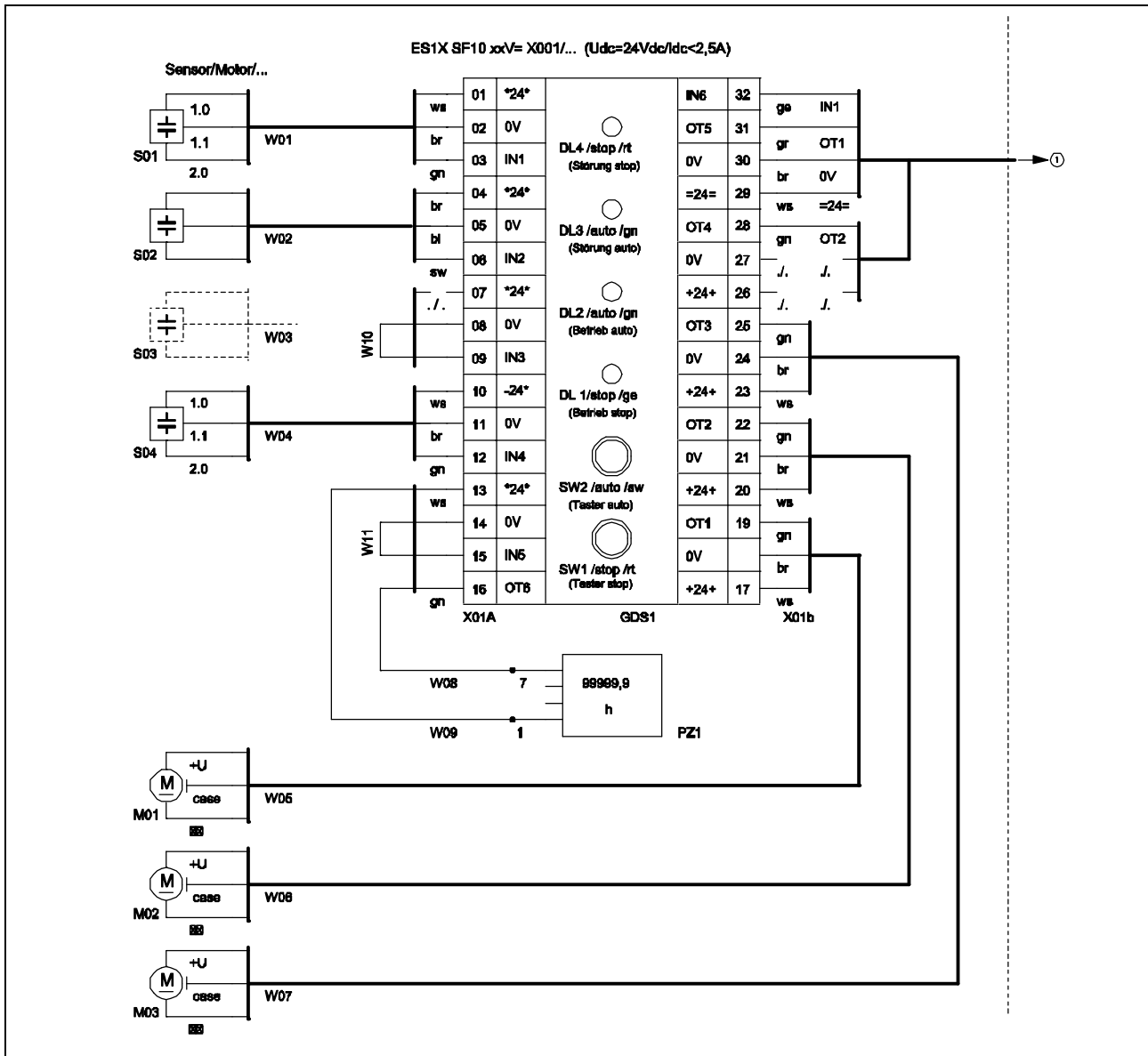
For installation, remove the protective caps of the front panel, unscrew the screws, and remove the cover of the housing.

Only a low voltage must be applied to the contacts of KR1 and KR2.

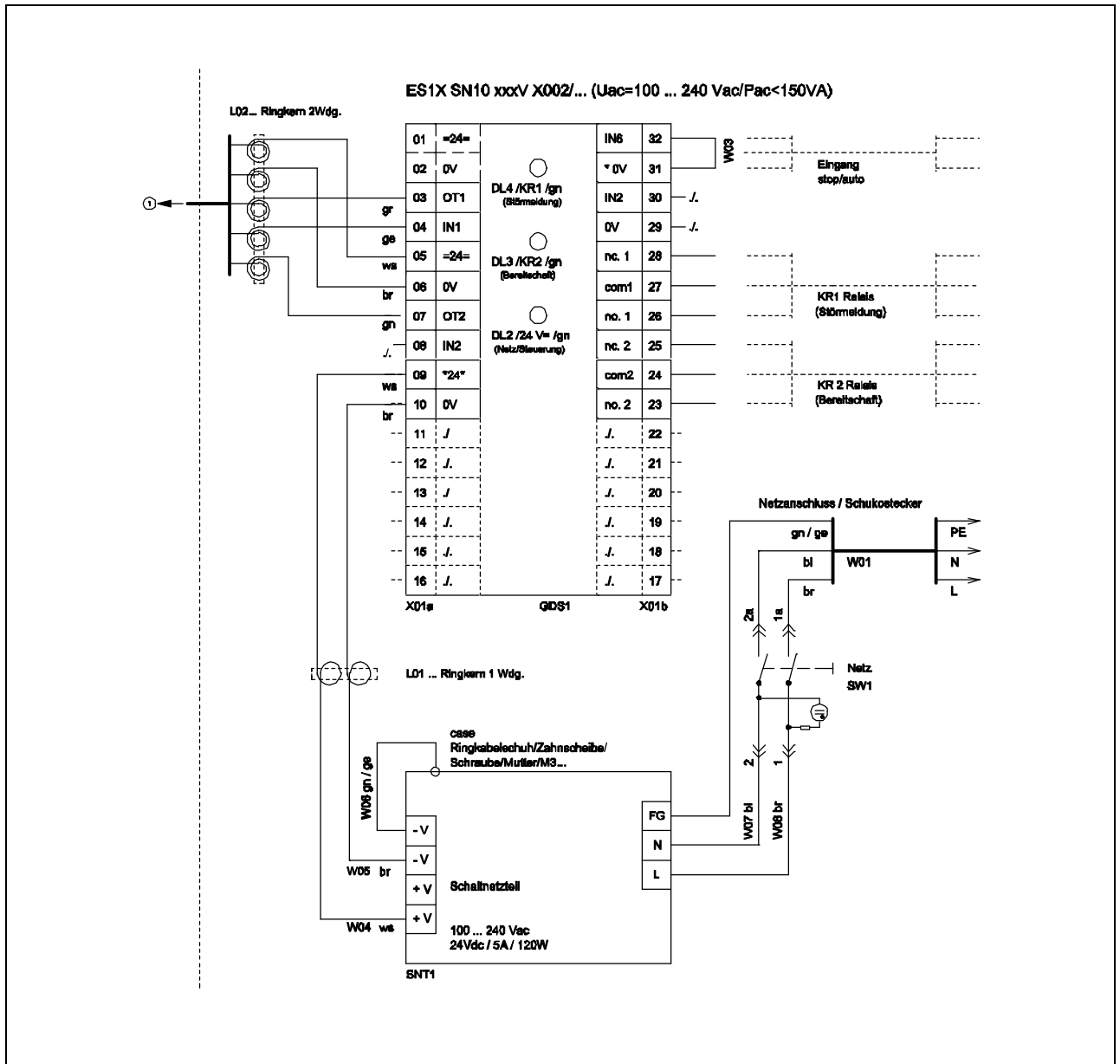
The relay contacts can optionally be used as normally closed or normally open contacts.

When using the signal connections, sufficient clearance to the other parts of the unit carrying supply voltage, or suitable insulation must be ensured.

Electrical installation



S01:	Sensor filter bag	M01:	Motor pump
S02:	Sensor dosing unit	M02:	Motor dosing unit
S03:	Sensor start	M03:	Motor agitator
PZ1:	Operating hour meter	bl:	Blue
gn:	Green	gn/ye:	Greenish-yellow
br:	Brown	gr:	Grey
ge:	Yellow	ws:	White



12 Start-up



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



The plant may only be started up when all of the covers and doors were closed.



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.



WARNING!

Dust explosion through splitting agents!

Dispersed dust particles of the splitting agents can form explosive mixtures which, in the event of ignition, can lead to severe injury and death.



CAUTION!

Filling-in inadmissible liquids!

Inadmissible liquids can lead to health hazards and poisoning.

The BEKOSPLIT® 11 is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.



CAUTION!
Harmful hydrocarbons!

Harmful hydrocarbons may exist in the ductwork.

For example:

- Hydrocarbons and other particles which are toxic or dangerous to health in another manner.
- Particles which are contained in high-temperature gases.

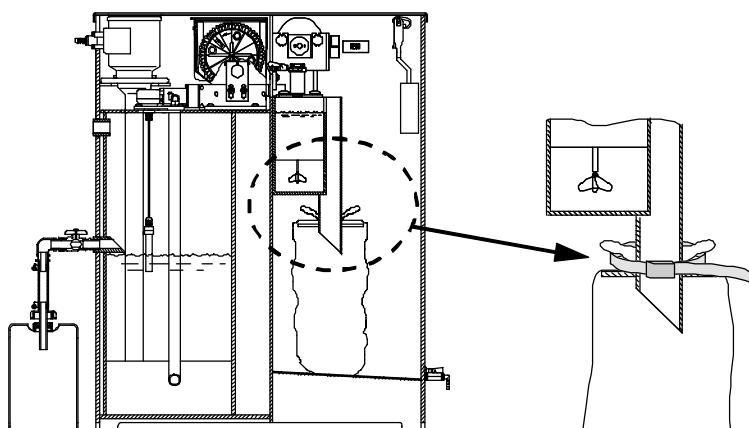
Measures:

- As long as the process conditions are not absolutely safe, corresponding precautions, such as the use of a respiratory mask or the purging/detoxification of the ductwork, need to be taken prior to any intervention into the ductwork for maintenance or installation purposes.
- Ensure that the duct system is pressureless before any installation or dismantling works are carried out. In the event that you are not sure in some cases, please check with your local safety representative and/or read the local safety regulations.



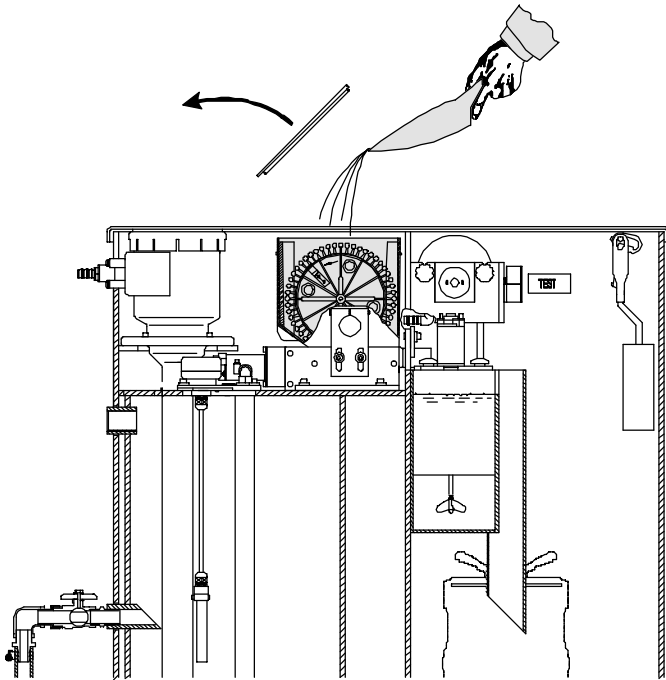
CAUTION!
Release of dangerous substances!

The BEKOSPLIT® 11 must only be operated with condensate from compressed air that is free from aggressive, corrosive, caustic, toxic, flammable and fire-accelerating constituents.



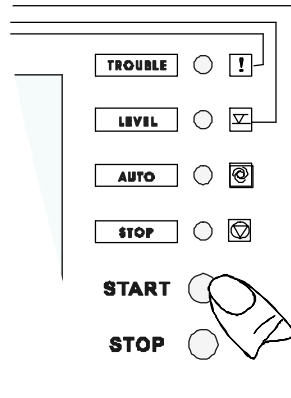
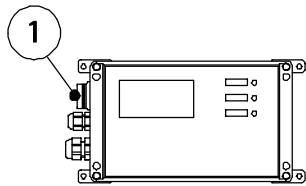
1. Inserting the filter bag

Fix the filter bag at the filter bag mount using a tension belt. The tension belt must always have a good and tight seat. If this is not the case, the filter bag may detach itself and filter cake will emerge.



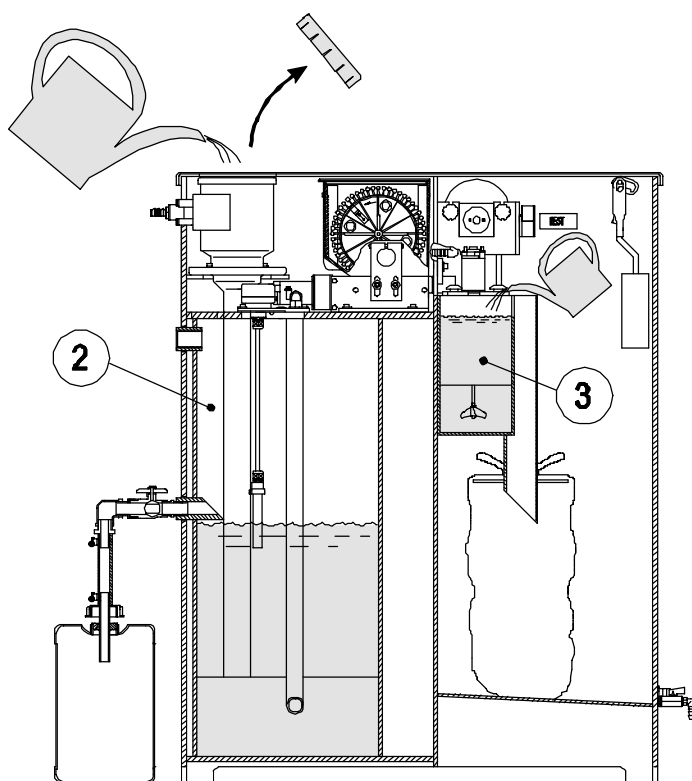
2. Filling-in the reaction release agent

Fill the reaction release agent into the storage reservoir of the dosing device using the enclosed shovel.



3. Voltage supply

- Connect the voltage supply.
- Switch the main switch at the power supply unit box (1) to "ON".
- Press the START button on the display.
- The BEKOSPLIT emulsion splitting plant is in automatic mode.



4. Filling reactor

- Fill the reactor (3) of the BEKOSPLIT-splitting plant with tap water until it spills into the discharge channel.
- Stop the water supply.

5. Filling the pre-separation container

- Fill the pre-separation container (2) with tap water via the pressure relief chamber.
- As soon as the liquid level reaches the START sensor, the agitator of the BEKOSPLIT will start.
- Stop the water supply.

The operating level of the pre-separation container is reached. (START sensor of the pre-separation container is covered).

- 6. **The BEKOSPLIT is serviceable,** and emulsion can now be supplied via the pressure relief chamber of the pre-separation container.

13 Operation



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

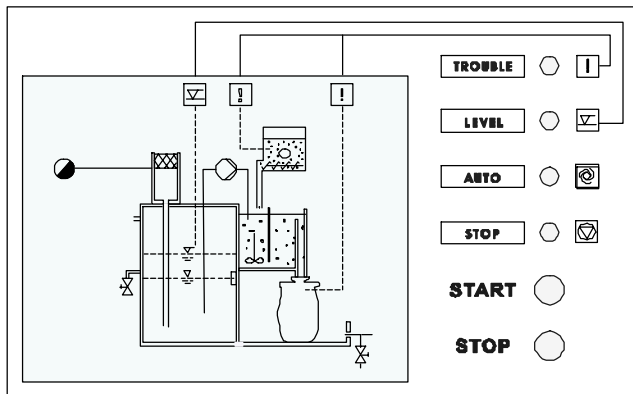


CAUTION!

Filling-in inadmissible liquids!

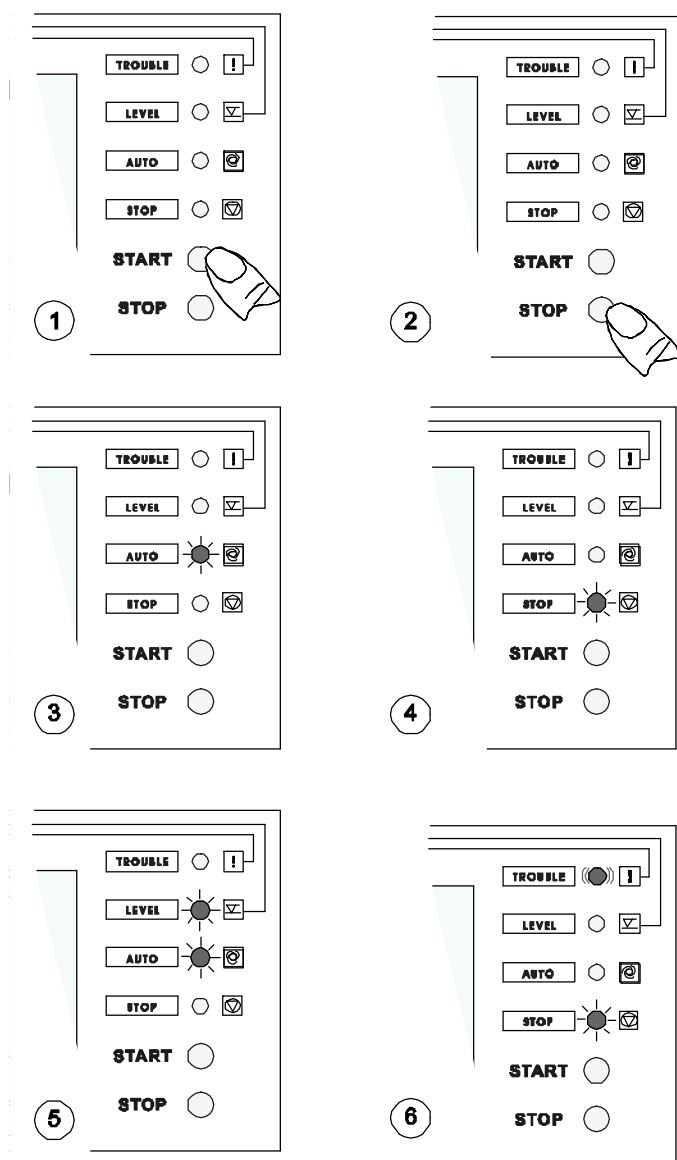
Inadmissible liquids can lead to health hazards and poisoning.

The BEKOSPLIT® 11 is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.



Operation at the display

- Operation of the splitting unit is controlled at the front display.
- Besides the indication LEDs, the display also includes the button functions for the "START" or "STOP" of the splitting unit.



1. START button

- Switching-on the splitting unit

2. STOP button

- Switching-off the splitting unit
- Acknowledgement of trouble indications

3. AUTOMATIC mode

- The splitting unit is serviceable or is in processing operation

4. STOP mode

5. Enhanced filling level

- START sensor covered for more than 1,800 s

6. Trouble indication

- Container reaction release agent empty
- Filter bag filled

13.1 Dosage setting

Through the dosage setting, the splitting agent supply of the BEKOSPLIT can be varied over time. The time variation of the splitting agent supply is required in order to achieve a better splitting result at variances in the condensate.

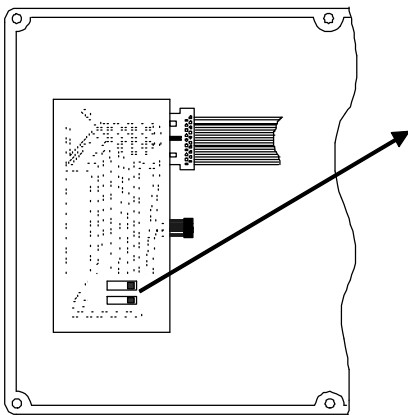
Variations in the condensate can occur

- with an increasing runtime of the used compressor,
- at extreme variations of the temperature and air humidity, which change the oil-water ratio,
- through the energization of further compressors.

Dosage settings are effectuated by means of DIP switches. DIP switches are installed on the inside of the operating unit housing and can vary in shape (see variant 1 and variant 2 in the table).

The BEKOSPLIT® is always delivered with the dosage setting "Setting 1".

Please refer to the following table for the different settings.



	DIP switch		+
	Variant 1	Variant 2	
Setting 1	ON <input type="checkbox"/> 1 ON <input type="checkbox"/> 1	1 <input type="checkbox"/> 0 1 <input type="checkbox"/> 0	Preset
Setting 2	ON <input checked="" type="checkbox"/> 1 ON <input type="checkbox"/> 1	1 <input checked="" type="checkbox"/> 0 1 <input type="checkbox"/> 0	0,25 s
Setting 3	ON <input type="checkbox"/> 1 ON <input checked="" type="checkbox"/> 1	1 <input type="checkbox"/> 0 1 <input checked="" type="checkbox"/> 0	0,50 s
Setting 4	ON <input checked="" type="checkbox"/> 1 ON <input checked="" type="checkbox"/> 1	1 <input checked="" type="checkbox"/> 0 1 <input checked="" type="checkbox"/> 0	0,75 s

14 Control and maintenance



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.



WARNING!

Dust explosion through splitting agents!

Dispersed dust particles of the splitting agents can form explosive mixtures which, in the event of ignition, can lead to severe injury and death.



CAUTION!

Filling-in inadmissible liquids!

Inadmissible liquids can lead to health hazards and poisoning.

The BEKOSPLIT® 11 is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.



CAUTION!

Harmful hydrocarbons!

Harmful hydrocarbons may exist in the ductwork.

For example:

- Hydrocarbons and other particles which are toxic or dangerous to health in another manner.
- Particles which are contained in high-temperature gases.

Measures:

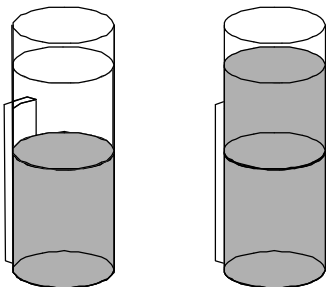
- As long as the process conditions are not absolutely safe, corresponding precautions, such as the use of a respiratory mask or the purging/detoxification of the ductwork, need to be taken prior to any intervention into the ductwork for maintenance or installation purposes.
- Ensure that the duct system is pressureless before any installation or dismantling works are carried out. In the event that you are not sure in some cases, please check with your local safety representative and/or read the local safety regulations.



CAUTION!

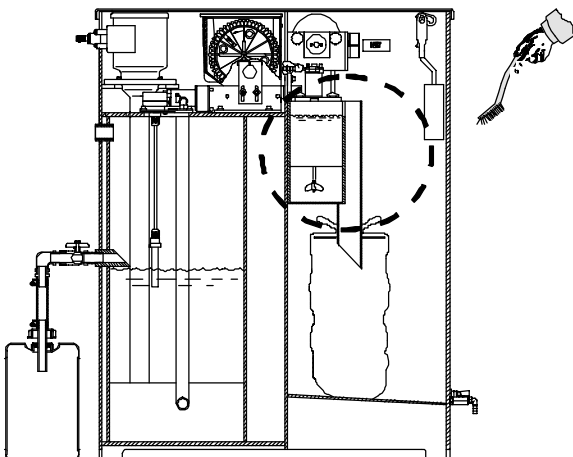
Release of dangerous substances!

The BEKOSPLIT® 11 must only be operated with condensate from compressed air that is free from aggressive, corrosive, caustic, toxic, flammable and fire-accelerating constituents.



Turbidity check of the wastewater

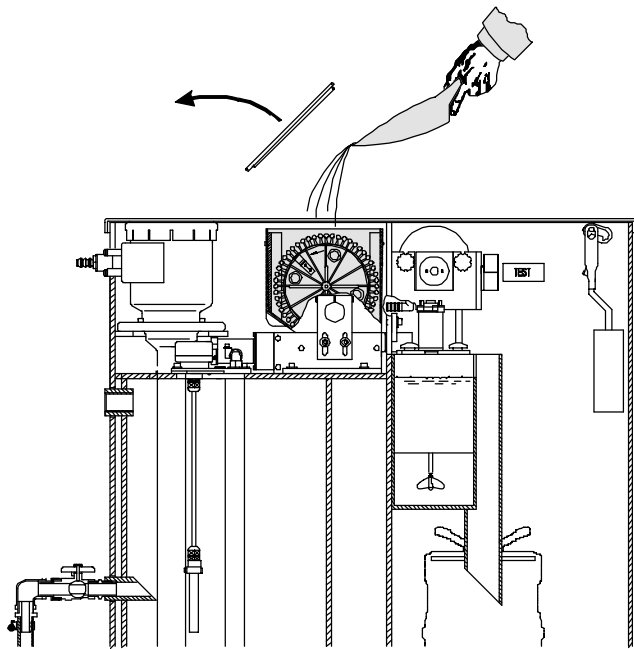
To check the degree of turbidity, a wastewater sample is taken at the test valve, filled into a test vessel, and is visually compared with the reference turbidity. If the turbidity equals or is stronger than the reference, please contact our service department.



Cleaning measures

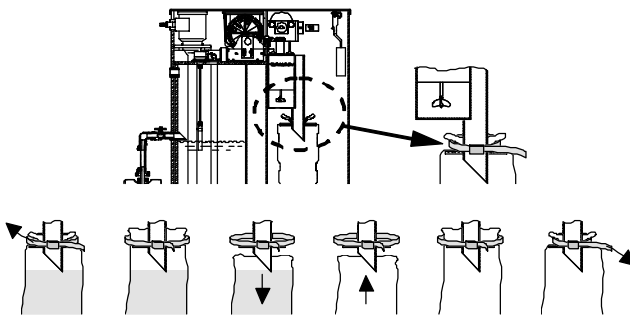
Components, such as the reactor wall, the sensor, the agitator shaft and the spillway pipe, which come into contact with reaction release agent flakes, must be checked weekly and cleaned with water. (Do not use rinsing agents and cleaners!)

The cleaning of electrical devices is to be effected using a slightly damp cloth.



Filling-in the reaction release agent

Fill the reaction release agent into the storage reservoir of the dosing device using the enclosed shovel.



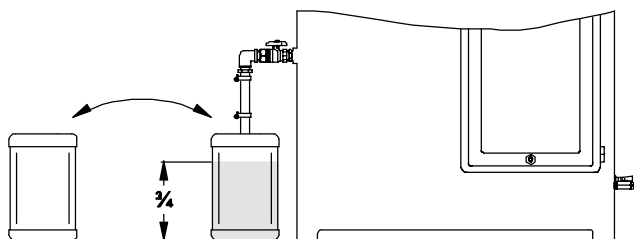
Replacement of the filter bag

Detach the tension belt and remove the filter. Put the new filter bag over the inlet extension, attach the tension belt and then tighten it. The tension belt must have a tight seat. If this is not the case, the filter bag may detach itself and filter cake will emerge.

Dispose of the accumulated filter cake:

European waste disposal key: EWC 070610

Note: the wet weight is significantly higher than the dry weight. It is recommended to use a suitable means of transportation.



Emptying the oil receiver

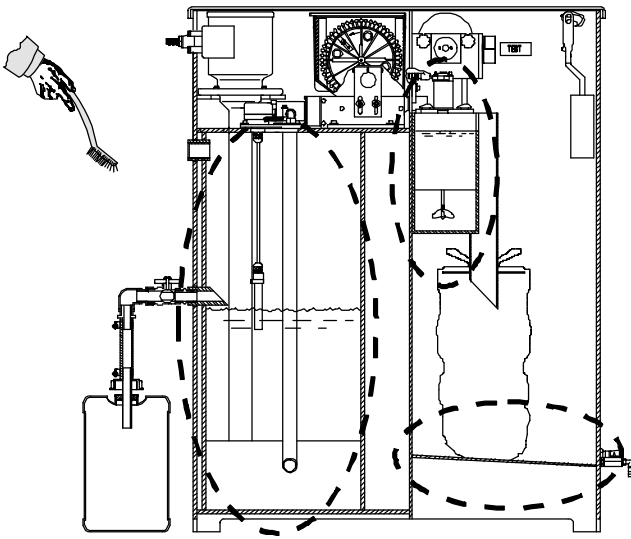
Replace the oil receiver by an empty receiver when the receiver is three quarters full.

Dispose of the accumulated oil as used oil:

European waste disposal key:

EWC 13 02 05 (mineral oils)

EWC 13 02 06 (synthetic oils)



Basic cleaning

Depending on the dirt accumulation from the ductwork of the compressor system, a bi-annual basic cleaning may be necessary.

- Cleaning of the pre-separation container
- Cleaning of the reaction basin
- Cleaning of the clear water basin

Pump hose replacement

Recommendation: every six months or 400 hours



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!

15 Fault elimination



For safe operation, the plant must only be operated and maintained in accordance with the indications in these operating instructions. In addition, the national and operational statutory provisions and safety regulations, as well as the accident prevention regulations required for the respective case of application, need to be observed during the employment. This applies accordingly when accessories are used.

Non-observance of the installation and operating instructions involves risks for persons, systems, and the environment.

As regards the electrical installation, observe all regulations in force (e.g. VDE 0100 / IEC 60364).

Electrical works must only be carried out by authorized and skilled personnel!



System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel. Only instructed personnel are authorized to carry out settings during the operation.

The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.

Use original BEKO TECHNOLOGIES reaction splitting agents and filters only! (Not included in the scope of delivery).

Check the outflowing cleaned water once a week by means of a reference turbidity!



Warning!

Unauthorized interventions!

Unauthorized interventions may endanger persons and plants and lead to malfunction.

Any modification of the plant or of the function parameters that has not been checked and approved by the manufacturer is potentially dangerous.

Measures:

- System performance tests, installation, setting and maintenance measures must only be carried out by authorized and skilled personnel.
- The dosage setting of the BEKOSPLIT® 11 must, as a matter of principle, only be implemented by authorized and skilled personnel.



CAUTION!

Filling-in inadmissible liquids!

Inadmissible liquids can lead to health hazards and poisoning.

The BEKOSPLIT® 11 is only intended for condensate from compressed-air compressors. Other liquids can be aggressive, corrosive, caustic, toxic, or flammable, and contain fire-accelerating constituents. In addition, harmful gases may be released.

Fault elimination



CAUTION!

Harmful hydrocarbons!

Harmful hydrocarbons may exist in the ductwork.

For example:

- Hydrocarbons and other particles which are toxic or dangerous to health in another manner.
- Particles which are contained in high-temperature gases.

Measures:

- As long as the process conditions are not absolutely safe, corresponding precautions, such as the use of a respiratory mask or the purging/detoxification of the ductwork, need to be taken prior to any intervention into the ductwork for maintenance or installation purposes.
- Ensure that the duct system is pressureless before any installation or dismantling works are carried out. In the event that you are not sure in some cases, please check with your local safety representative and/or read the local safety regulations.



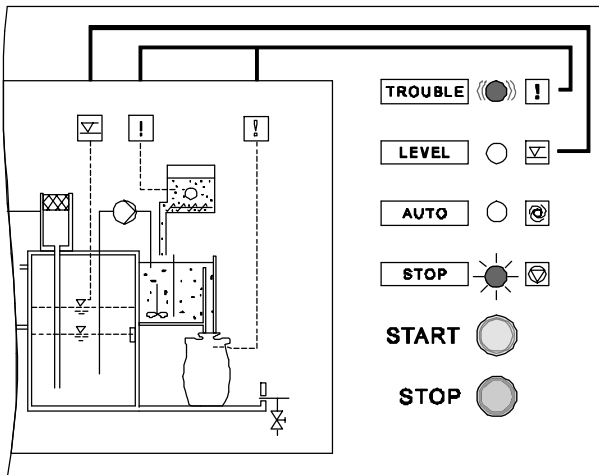
CAUTION!

Release of dangerous substances!

The BEKOSPLIT® 11 must only be operated with condensate from compressed air that is free from aggressive, corrosive, caustic, toxic, flammable and fire-accelerating constituents.

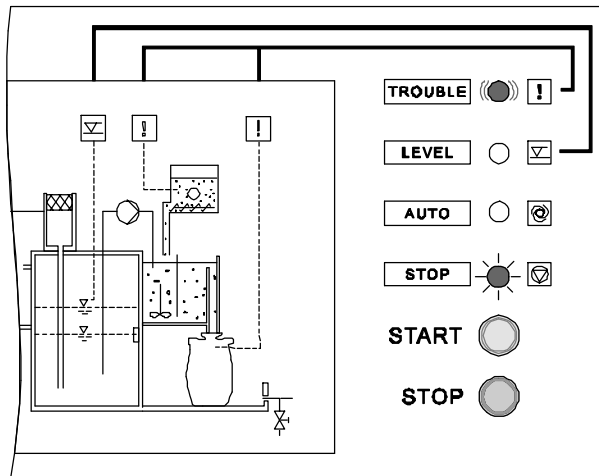


The plant may only be started up when all of the covers and doors were closed.



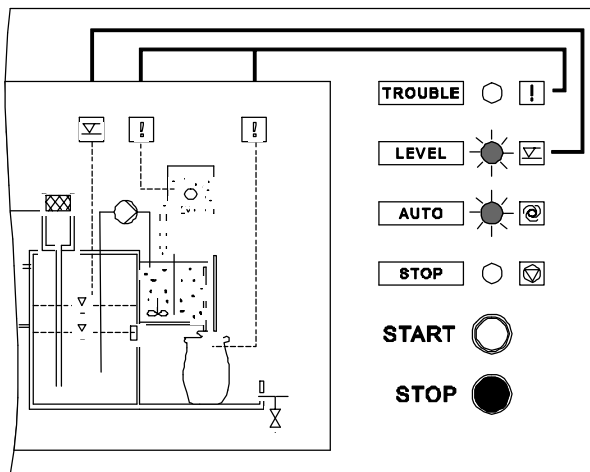
Filter volume exhausted

- Acknowledge the trouble indication with the STOP button on the front display
- Leave the filter bag to drain off and replace it (see the "Replacement of the filter bag" section)
- Switch the plant to "AUTOMATIC OPERATION" with the START button



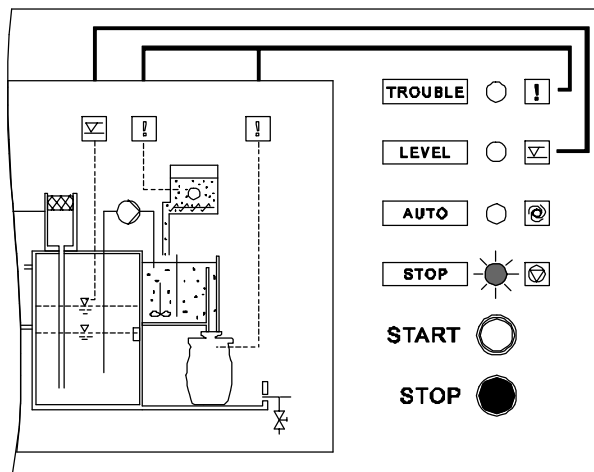
Reaction release agent container empty

- Acknowledge the trouble indication with the STOP button on the front display
- Refill the reaction release agent (see the "Check and maintenance" section)
- Switch the plant to "AUTOMATIC OPERATION" with the START button



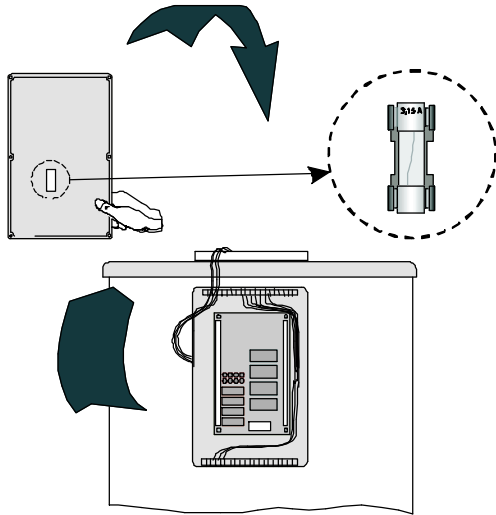
START sensor in the prepreparation container covered for more than 1,800 seconds

- Check the intake, and reduce, if required
- Check the tube pump of the splitting unit for tightness/functioning
- Subsequent to the fault elimination, the message will go out independently



System is in the STOP mode (e.g. subsequent to a power outage or pressing of the STOP button)

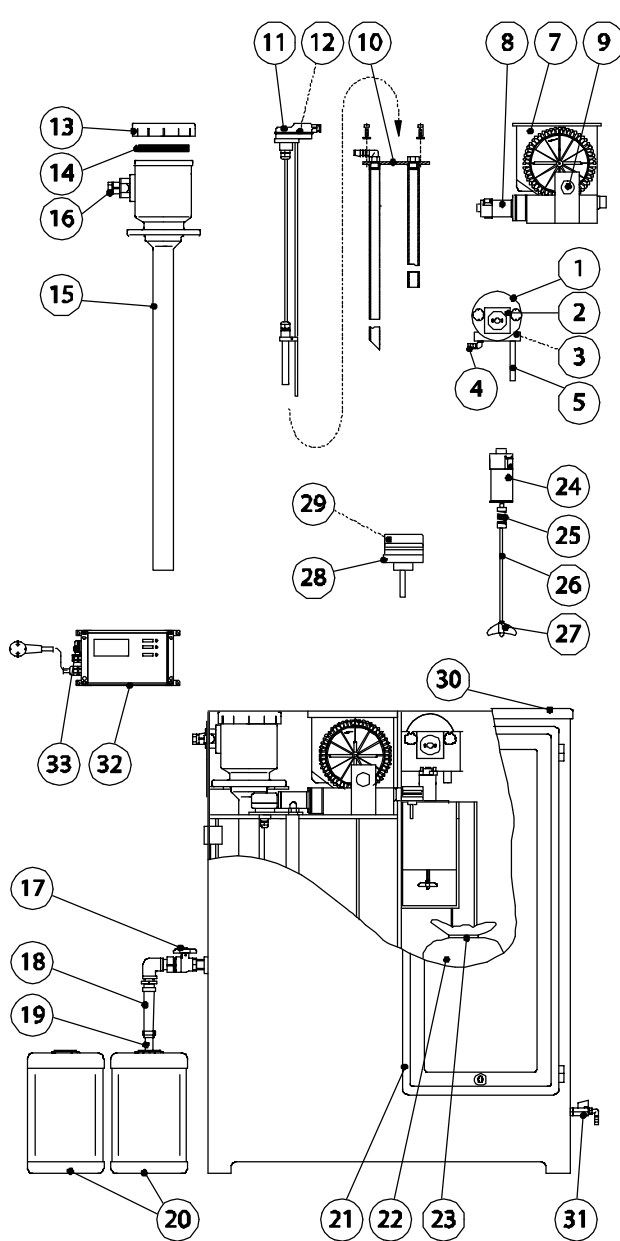
- Switch the plant to "AUTOMATIC OPERATION" with the START button.



No LED is on, although operating voltage is applied to the power supply unit

- Check the connecting cable between the power supply unit and the front-side plant control
- Check the plug contact of the connecting cable at the plant control
- Check/replace the fuse of the power supply unit as follows:
 1. Unscrew the screws of the housing cover.
 2. Remove the housing cover and place it on the BEKOSPLIT® 11.
 3. Replace the fuse with a fuse of the same type and nominal capacity (see technical data).

16 Elements and components



- 1 Emulsion pump head
- 2 Geared motor for the emulsion pump
- 3 Pump hose
- 4 Angle nozzle
- 5 Infeed tube
- 6 Carbon brushes (not shown)
- 7 Dosing unit
- 8 Geared motor for the dosing unit
- 9 Sensor reaction release agent
- 10 Tank console
- 11 START sensor
- 12 Sensor printed circuit board START sensor
- 13 Cap
- 14 Filter mat
- 15 Pressure relief chamber
- 16 Connection adapter
- 17 Ball valve
- 18 Hose
- 19 Inlet connection
- 20 Oil receiver
- 21 Door
- 22 Filter back
- 23 Retaining strap for filter
- 24 Agitator motor
- 25 Coupling
- 26 Agitator shaft
- 27 Agitator blade
- 28 Sensor filter monitoring
- 29 Sensor printed circuit board
- 30 Cover
- 31 Sampling valve/test valve
- 32 Power supply unit box
- 33 Main switch

17 Wearing parts

Order no.	Contents	Designation
XE ES12 010	3, 4, 5	Pump hose set
XE ES13 005	6	Carbon brushes set

Spare parts

18 Spare parts

Order no.	Contents	Designation
2002621	1, 2, 3, 4, 5	Emulsion pump
2002623	2	Geared motor for emulsion pump
2002619	7, 8	Dosing unit, complete
2002622	8	Geared motor for dosing unit
2000391	9	Sensor reaction release agent
2000108	28	Sensor filter monitoring
4004276	29	Sensor printed circuit board filter monitoring
2002624	24, 25, 26, 27	Agitator, complete
2002625	24	Agitator motor
2002626	25, 26, 27	Agitator shaft
4000861	21	Door unit, complete
4000864	30	Cover, complete
2800495	23	Retaining strap for filter bag
2002627	33	Power supply unit box
4000864	Not shown	Operating hour meter
4002521	Not shown	Control unit
4006830	13, 14, 15	Pressure relief chamber
2800866	13, 14	Filter set for pressure relief chamber
2001046	16	Connection adapter
2000012	11	START sensor, complete (without cable)
2000649	12	Sensor printed circuit board START sensor
4000874	18, 19, 20	Oil receiver set
2000380	20	Oil receiver
2002859	10	Tank console

19 Accessories

Order no.	Designation
2002333	Overflow set
2002628	Drying rack for filters
4011185	Collecting basin in accordance with WRA, 205 liters

20 Dismantling and disposal of the plant

When dismantling the BEKOSPLIT® 11, all parts and operating media related must be disposed of separately.

Component material/medium

Filter bag and cake	EWC 19 08 14
Oil receivers	EWC 13 02 05 mineral oils EWC 13 02 06 synthetic oils
Electronics	EWC 20 01 35
Splitting agent	See safety data sheet of the splitting agent
Housing	PP
Door	PS
Cover	PS

Comply with the regulations regarding the disposal of the individual materials and operating media.

21 National technical approval



allgemeine bauaufsichtliche Zulassung
Deutsches Institut für Bautechnik, Berlin

Zulassungs-Nummer Z-83.2-2

The BEKOSPLIT® 11 was approved by the Institut für Bautechnik DIBt (Center of Competence in Civil Engineering), Berlin, Germany, for the treatment of emulsion-containing compressor condensates. An authorization procedure is not required for operation. It will suffice to register the BEKOSPLIT® 11 installation with the regional surveillance authority.

Local regulations regarding the set-up and operation may deviate from the individual points of these instructions; please obtain detailed information from the relevant authority!

22 Declaration of conformity

BEKO TECHNOLOGIES GMBH
41468 Neuss, GERMANY
Tel: +49 2131 988-0
www.beko.de



EG-Konformitätserklärung

Wir erklären hiermit, dass die nachfolgend bezeichneten Produkte den Anforderungen der einschlägigen Richtlinien und technischen Normen entsprechen. Diese Erklärung bezieht sich nur auf die Produkte in dem Zustand, in dem sie von uns in Verkehr gebracht wurden. Nicht vom Hersteller angebrachte Teile und/oder nachträglich vorgenommene Eingriffe bleiben unberücksichtigt.

Produktbezeichnung: Emulsion-Spalтанanlage
Modelle: **BEKOSPLIT 11 / 12 / 13 / 14 / 14S / 15 / 16**
Spannungsvarianten: BEKOSPLIT 11: AC100V – AC240V ±10%, 50 – 60Hz
BEKOSPLIT 12 – 16: AC100V, AC110V, AC200V,
AC230V ±10%, 50 – 60Hz

Produktbeschreibung und Funktion: Anlage zum Aufbereiten von emulgiertem
Kompressorenkondensat.

Maschinen-Richtlinie 2006/42/EG
Angewandte Normen: EN 60204-1:2006 + A1:2009 + AC:2010
EN ISO 14121:2007
Name des Dokumentationsbevollmächtigten: Herbert Schlensker

Niederspannungs-Richtlinie 2006/95/EG
Angewandte Normen: EN 61010-1:2001 + AC1:2002
EN 60204-1:2006 + A1:2009 + AC:2010
Anbringungsjahr der CE-Kennzeichnung: BEKOSPLIT 11: 00
BEKOSPLIT 12 / 13 / 14: 95
BEKOSPLIT 14S: 01
BEKOSPLIT 15 / 16: 03

EMV-Richtlinie 2004/108/EG
Angewandte Normen: EN 55014-1:2006
EN 61000-3-2:2006
EN 61000-3-3:1995 + A1:2001 + A2:2005
EN 55014-2:1997 + A1:2001 + A2:2008 Category II

Neuss, 11.10.2013

BEKO TECHNOLOGIES GMBH

i.V. Christian Riedel
Leiter Qualitätsmanagement

BEKO TECHNOLOGIES GMBH
 41468 Neuss, GERMANY
 Tel.: +49 2131 988 0
 www.beko.de



EC Declaration of Conformity

We hereby declare that the products indicated hereafter comply with the stipulations of the relevant directives and technical standards. This declaration only refers to products in the condition in which they have been placed into circulation. Parts which have not been installed by the manufacturer and/or modifications which have been implemented subsequently remain unconsidered.

Product designation:	Emulsion splitting plant
Models:	BEKOSPLIT 11 / 12 / 13 / 14 / 14S / 15 / 16
Voltage options:	BEKOSPLIT 11: AC100V – AC240V ±10%, 50 – 60Hz BEKOSPLIT 12-16: AC110V, AC200V, AC230V ±10%, 50 – 60Hz
Product description and function:	System for the processing of emulsified compressor condensate.

Machinery Directive 2006/42/EC

Standards applied:	EN 60204-1:2006 + A1:2009 + AC:2010 EN ISO 14121:2007
Name of the person authorised to compile the technical documentation:	Herbert Schlensker

Low-Voltage Directive 2006/95/EC

Standards applied:	EN 61010-1:2001 + AC1:2002 EN 60204-1:2006 + A1:2009 + AC:2010
Year of CE labelling:	BEKOSPLIT 11: 00 BEKOSPLIT 12 / 13 / 14: 95 BEKOSPLIT 14S: 01 BEKOSPLIT 15 / 16: 03

EMC Directive 2004/108/EC

Standards applied:	EN 55014-1:2006 EN 61000-3-2:2006 EN 61000-3-3:1995 + A1:2001 + A2:2005 EN 55014-2:1997 + A1:2001 + A2:2008 Category II
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Neuss, 23 August 2011

BEKO TECHNOLOGIES GMBH

p.p. Christian Riedel
 Head of Quality Department

A

Ablauf 16
Accessories 38
Advice, general 6
ANSI Z 535 6
Approval 39
Area of installation 16
AUTOMATIC mode 27

B

Breathing protection 5

C

Cleaning measures 30
Components 37
Control 29

D

Data 11
Declaration of conformity 40
Dimension drawing 12
Dimensions 12
Dismantling of the plant 39
Disposal 39
Dosiereinstellung 28

E

Electrical installation 17
Elements 37
Emptying the oil receiver 31
Enhanced filling level 27
Exclusion from the scope of application 10
Exclusion of a field of application 10
Eye protection 5

F

Field of application 10
Filling reactor 25
Filling the preseparation container 25
Filling-in the reaction release agent 24, 31
Function 13

G

General advice 6

I

Inlet 16
Inserting the filter bag 23
Installation 14
Installation and operating instructions 5
Instructions, safety instructions 7
ISO 3864 6

M

Maintenance 29
Mounting 14

N

National technical approval 39
No LED is on 36

O

Operation 26
Operation at the display 26

P

Piktogramme 5
PREVENTION OF DANGEROUS CONDITIONS
10
Process-depending dangers 8
Proper use 10
Protective gloves 5

R

Reaction release agent container empty 35
Replacement of the filter bag 31

S

Safety instructions 7, 8
Safety instructions, general 7
Signal connections 18
Signal words 6
Skilled personnel 7, 17
Spare parts 38
Special safety instructions 8
Splitting unit 18
START button 27
START sensor in the preseparation container 35
Start-up 22
STOP button 27
STOP-Modus 27
Symbole 5
System is in the STOP mode 35

T

Technical data 11
Trouble indication 27
Turbidity check of the wastewater 30
Type plate 4

V

Voltage supply 24

W

Wearing parts 37
Wiring diagram 21

Headquarter**Deutschland / Germany**

BEKO TECHNOLOGIES GMBH
Im Taubental 7
D-41468 Neuss
Tel. +49 2131 988 0
beko@beko-technologies.com

中华人民共和国 / China

BEKO TECHNOLOGIES (Shanghai)
Co. Ltd.
Rm.606 Tomson Commercial Building
710 Dongfang Rd.
Pudong Shanghai China
P.C. 200122
Tel. +86 21 508 158 85
info@beko-technologies.cn

France

BEKO TECHNOLOGIES S.à.r.l.
Zone Industrielle
1 rue des Frères Rémy
F- 57200 Sarreguemines
Tél. +33 387 283 800
Info.fr@beko.de

India

BEKO COMPRESSED AIR
TECHNOLOGIES Pvt. Ltd.
Plot No.43/1, CIEEP, Gandhi Nagar,
Balanagar, Hyderabad - 500 037, INDIA
Tel. +91 40 23080275
eric.purushotham@bekoindia.com

Italia / Italy

BEKO TECHNOLOGIES S.r.l
Via Peano 86/88
I - 10040 Leini (TO)
Tel. +39 011 4500 576
info.it@beko-technologies.com

日本 / Japan

BEKO TECHNOLOGIES K.K
KEIHIN THINK 8 Floor
1-1 Minamiatarida-machi
Kawasaki-ku, Kawasaki-shi
JP-210-0855
Tel. +81 44 328 76 01
info@beko-technologies.jp

Benelux

BEKO TECHNOLOGIES B.V.
Veenen 12
NL - 4703 RB Roosendaal
Tel. +31 165 320 300
info@beko.nl

Polska / Poland

BEKO TECHNOLOGIES Sp. z o.o.
ul. Chłapowskiego 47
PL-02-787 Warszawa
Tel +48 22 855 30 95
info.pl@beko-technologies.pl

Scandinavia

www.beko-technologies.com

España / Spain

BEKO Tecnológica España S.L.
Torruella i Urpina 37-42, nave 6
E-08758 Cervello
Tel. +34 93 632 76 68
info.es@beko-technologies.es

South East Asia

BEKO TECHNOLOGIES S.E.Asia
(Thailand) Ltd.
75/323 Romkiao Road
Sansab, Minburi
Bangkok 10510
Thailand
Tel. +66 2-918-2477
info.th@beko-technologies.com

臺灣 / Taiwan

BEKO TECHNOLOGIES Co.,Ltd
16F.-5, No.79, Sec. 1,
Xintai 5th Rd., Xizhi Dist.,
New Taipei City 221,
Taiwan (R.O.C.)
Tel. +886 2 8698 3998
info@beko.com.tw

Česká Republika / Czech Republic

BEKO TECHNOLOGIES s.r.o.
Mlýnská 1392
CZ - 562 01 Usti nad Orlici
Tel. +420 465 52 12 51
info.cz@beko-technologies.cz

United Kingdom

BEKO TECHNOLOGIES LTD.
2 West Court
Buntsford Park Road
Bromsgrove
GB-Worcestershire B60 3DX
Tel. +44 1527 575 778
info.uk@beko.de

USA

BEKO TECHNOLOGIES CORP.
900 Great SW Parkway
US - Atlanta, GA 30336
Tel. +1 404 924-6900
beko@bekousa.com

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