S/M No. : R1A0A0C002

Service Manual

Microwave Oven

Model : KOR-1A4H

• Caution:
In this Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center (http://svc.dwe.co.kr).

MARCH. 2006

DAEWOO ELECTRONICS

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.

(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs if necessary: (1) Interlock operation, (2) Proper door closing, (3) Seal and sealing surfaces (arcing, wear, and other damage), (4) Damage to or loosening of hinges and latches (5) Evidence of dropping or abuse.

(c) Before turning on power to the microwave oven for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.

(d) Any defective or misadjusted components in the interlock, monitor, door seal and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

(e) A microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

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SAFETY AND PRECAUTIONS

CAUTION : This Device is to be Serviced Only by Properly Qualified Service Personnel. Consult the Service Manual for Proper Service Procedures to Assure Continued Safety Operation and for Precautions to be Taken to Avoid Possible Exposure to Excessive Microwave Energy.

1. FOR SAFE OPERATION

Damage that allows the microwave energy (that cooks or heats the food) to escape will result in poor cooking and may cause serious bodily injury to the operator.

IF ANY OF THE FOLLOWING CONDITIONS EXIST, OPERATOR MUST NOT USE THE APPLIANCE.

(Only a trained service personnel should make repairs.)

1) A broken door hinge.
2) A broken door viewing screen.
3) A broken front panel, oven cavity.
4) A loosened door lock.
5) A broken door lock.

The door gasket plate and oven cavity surface should be kept clean.

No grease, soil or spatter should be allowed to build up on these surfaces or inside the oven.

DO NOT ATTEMPT TO OPERATE THIS APPLIANCE WITH THE DOOR OPEN. The microwave oven has concealed switches to make sure the power is turned off when the door is opened. Do not attempt to defeat them.

DO NOT ATTEMPT TO SERVICE THIS APPLIANCE UNTIL YOU HAVE READ THIS SERVICE MANUAL.

2. FOR SAFE SERVICE PROCEDURES

1) If the oven is operative prior to servicing, a microwave emission check should be performed prior to servicing the oven.
2) If any certified oven unit is found to servicing, a microwave emission check should be performed prior to servicing the oven.
   (a) inform the manufacturer, importer or assembler,
   (b) repair the unit at no cost to the owner,
   (c) attempt to ascertain the cause of the excessive leakage,
   (d) tell the owner of the unit not to use the unit until the oven has been brought into compliance.
3) If the oven operates with the door open, the service person should tell the user not to operate the oven and contact the manufacturer and CDRH immediately.

IMPORTANT :

The wire in this mains lead coloured in accordance with the following code.

Green-and-yellow	: Earth
Blue	: Neutral
Brown	: Live

As the colours of the wires in the manins lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows.

The wire which is loloured green-and-yellow must be connected to the termianl in the plug which is marked with the letter 'E', earth symbol or coloured green-and-yellow.

The wire which is coloured blue must be connected to the terminal which is marked with the letter 'N' or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked the letter 'L' or coloured red.

NOTE : This oven is designed for counter-top use only.

SPECIFICATIONS

MODEL		KOR-1A0A/1A6A	KOR-1A4H
POWER SUPPLY		127V~60Hz, SINGLE PHASE WITH EARTHING	
POWER CONSUMPTION	MICROWAVE	1400 W	
	GRILL		
	COMBINATION		
MICROWAVE ENERGY OUTPUT		1000W	
MICROWAVE FREQUENCY		2450MHz	
OUTSIDE DIMENSIONS (W X H X D)		539X300X406mm	539X300X435mm
CAVITY DIMENSIONS (W X H X D)		354X228X373mm	
NET WEIGHT		APPROX. 15.5kg	APPROX. 16.5kg
TIMER		99 min. 90 sec.	
FUNCTION SELECTIONS		MICROWAVE	
POWER SELECTIONS		10 LEVELS	
CAVITY VOLUME		1.1 Cu. Ft	

KOR-1A4H

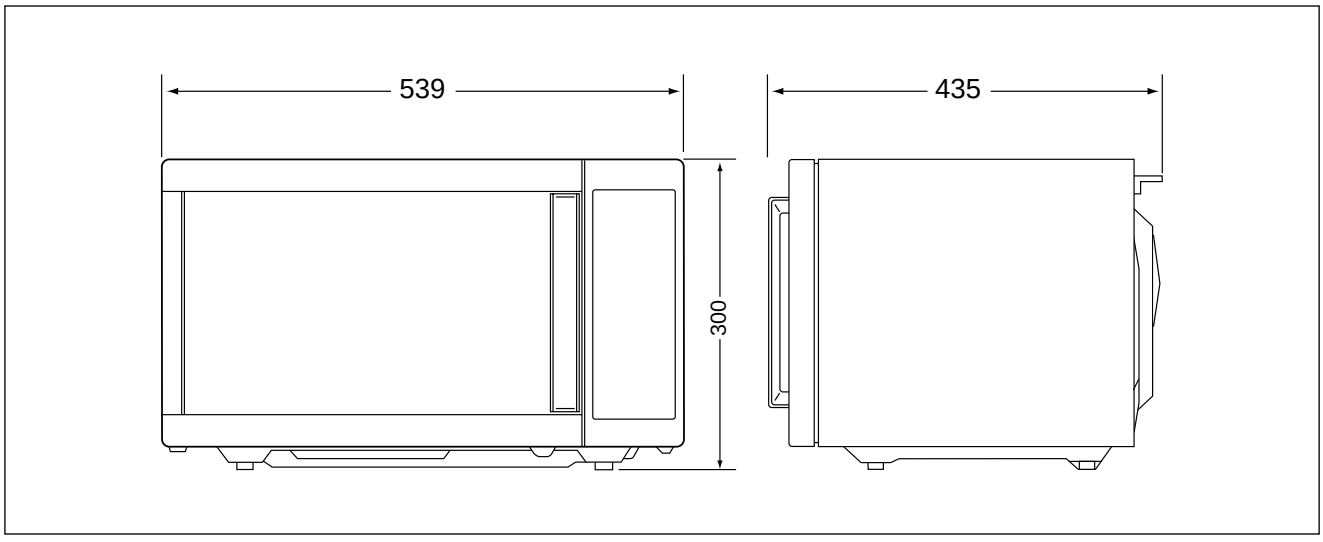
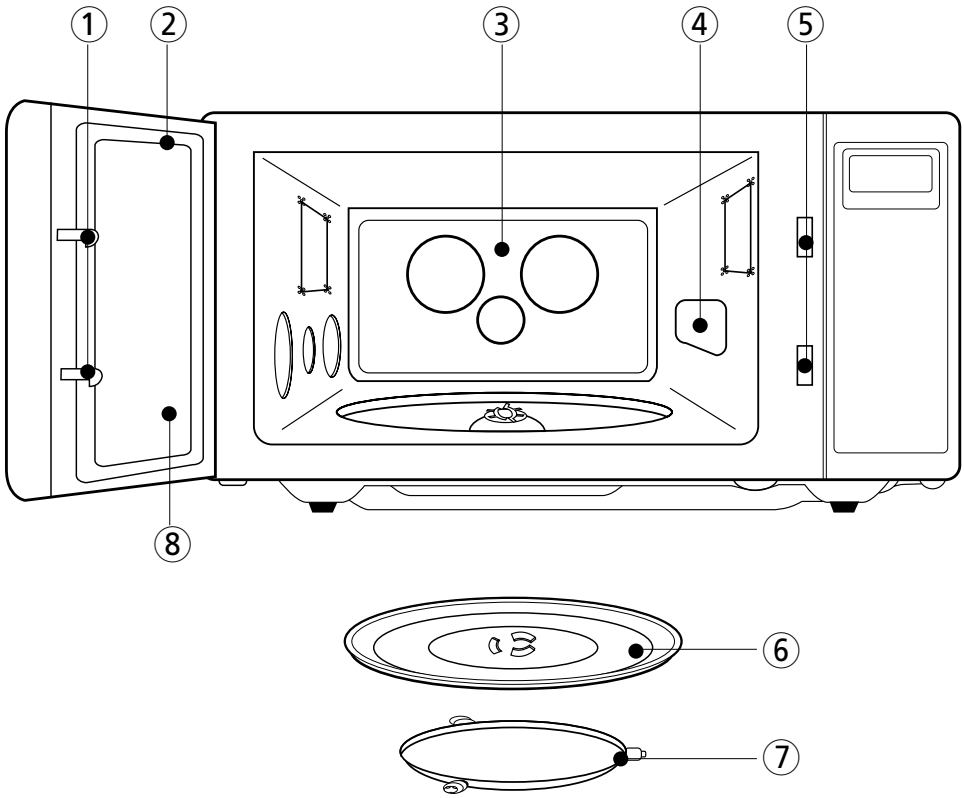
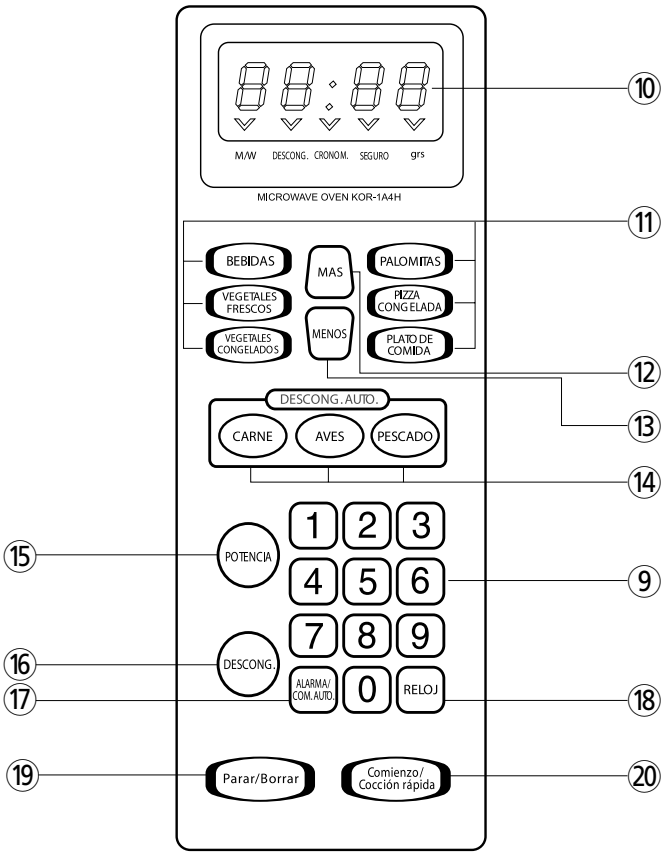


DIAGRAMA DE CARACTERISTICAS



1. **Ganchos del seguro de la puerta** - Este horno funciona solamente cuando la puerta está cerrada totalmente. Si se abre la puerta, el horno deja de funcionar y de producir microondas, hasta que la puerta se vuelve a cerrar.
2. **Sello de la puerta** - Este sello mantiene a las microondas dentro de la cavidad y asimismo previene la fuga de éstas.
3. **Cavidad del horno**
4. **Cubierta protectora** - Evita que la salida de las microondas se salpique cuando los alimentos se cocinan.
5. **Sistema de sujeción con seguro** - Previene que el horno funcione mientras la puerta se encuentra abierta.
6. **Plato de cristal** - Fabricado con cristal especial, resistente al calor. El plato siempre debe colocarse en su eje antes del funcionamiento. No cocine los alimentos directamente sobre el plato.
7. **Arillo** - Sostiene al plato de cristal para que este pueda girar.
8. **Ventanilla de puerta** - permite observar los alimentos. Esta ventanilla ha sido diseñada para permitir la vista al interior de la cavidad y al mismo tiempo impedir la salida de las microondas.

DIAGRAMA DE CARACTERISTICAS (CONTINUACION)



9. Botones numéricos- Se usan para seleccionar el tiempo de cocción de los alimentos y la hora actual.

10. Pantalla - En esta pantalla se muestra la hora del reloj, así como el tiempo de cocción, nivel de potencia y demás indicaciones.

11. Botones de cocinado en un toque - Son usados para cocinar o recalentar fácilmente cantidades específicas de alimentos.

12. Más - Función para agregar más tiempo de cocción con un solo toque.

13. Menos- Función para disminuir el tiempo de cocción con un solo toque.

14. Descongelado automático - Funciones programadas para descongelar carne, pollo o pescado, según el peso.

15. Potencia - Botón para establecer el nivel de potencia de cocinado.

16. Descongelado - Función para descongelar cualquier tipo de alimentos, mediante la indicación de tiempo.

17. Alarma / Com. Auto. - Función de uso múltiple que puede utilizarse como alarma de cocina, para la adición de tiempo de reposo o como función de encendido automático.

18. Reloj - Para ajustar la hora del reloj.

19. Parar / Borrar - Botón usado para detener el funcionamiento del horno o para cancelar alguna indicación no deseada.

20. Comienzo / Cocción rápida - Sirve para indicar que el horno comience su operación de cocinado; también se usa para efectuar el recalentado en intervalos de 30 segundos.

INSTALLATION

1. Steady, flat location.

This oven should be set on a steady, flat surface. This oven is designed for counter top use only.

2. Leave space behind and side

All air vents should be kept a clearance. If all vents are covered during operation, the oven may overheat and, eventually, oven failure. The minimum height of free space necessary above the top surface of the oven is minimum 100mm.

3. Away from radio and TV sets

Poor television reception and radio interference may result if the oven is located close to a TV, Radio antenna, feeder and so on.

Position the oven as far from them as possible.

4. Away from heating appliance and water taps

Keep the oven away from hot air, steam or splash when choosing a place to position it, or the insulation might be adversely affected and breakdowns occur.

5. Power supply

- Check your local power source. This oven requires a current of approximately 12 amperes, 127V 60Hz.
- Power supply cord is about 0.6 meters long.
- The voltage used must be the same as specified on this oven. Using a higher voltage may result in a fire or other accident causing oven damage. Using low voltage will cause slow cooking. We are not responsible for damage resulting from use of this oven with a voltage of ampere fuse other than those specified.
- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarity qualified person in order to avoid a hazard.

6. Examine the oven after unpacking for any damage such as:

A misaligned door, Broken door, A dent in cavity. If any of the above are visible, DO NOT INSTALL, and notify dealer immediately.

7. Do not operate the oven if it is colder than room temperature.

(This may occur during delivery in cold weather.) Allow the oven to become room temperature before operating.

EARTHING INSTRUCTIONS

This appliance must be earthed. In the event of an electrical short circuit, earthing reduces the risk of the electric shock by providing an escape wire for the electric current. This appliance is equipped with a cord having a earthing wire with a earting plug. The plug must be plugged into an outlet that is properly installed and earthed.

CAUTION : Improper use of the earthing plug can result in a risk of electric shock. Consult a qualified electrician or serviceman if the earthing instructions are not completely understood, or if doubt exists as to whether the appliance is properly earthed, and either : If it is necessary to use an extension cord, use only a 3-wire extension cord that has a 3-blade earthing plug, and a 3-slot receptacle that will accept the plug on the appliance. The marked rating of the extension cord should be equal to or greater than the electrical rating of the appliance, or Do not use an extension cord.

OPERATIONS AND FUNCTIONS

1. Connect the main lead to an electrical outlet.
2. After placing the food in a suitable container, open the oven door and put it on the glass tray. The glass tray must always be in place during cooking.
3. Close the door securely.
4. The oven door can be opened at any time during operation by touching the door release button on the control panel. The oven will automatically shut off. To restart the oven, close the door and then touch START.
5. Each time a pad is touched, a BEEP will sound to acknowledge the touch.
6. The oven automatically cook on full power unless set to a lower power level.
7. The display will show : 0 when the oven is plugged in.
8. Time clock returns to the present time when the cooking time ends.
9. When the STOP/CLEAR pad is touched during the oven operation, the oven stops cooking and all information retained.

   To erase all information (except the present time), touch the STOP/CLEAR pad once more. If the oven door is opened during the oven operation, all information is retained.
10. If the START pad is touched and the oven does not operate, check the area between the door and door is closed securely. The oven will not start cooking under the door is completely closed or the program has been reset.

Make sure the oven is properly installed and plugged into the electrical outlet.

Wattage output chart

The power level is set by pressing the POWER pad. The chart shows the display, the power level and the percentage of power.

Touch POWER pad.	Power level(Display)	Approximate Percentage of Power
Once	P-HI	100%
Twice	P-90	90%
3 times	P-80	80%
4 times	P-70	70%
5 times	P-60	60%
6 times	P-50	50%
7 times	P-40	40%
8 times	P-30	30%
9 times	P-20	20%
10 times	P-10	10%
11 times	P-00	0%

DISASSEMBLY AND ASSEMBLY

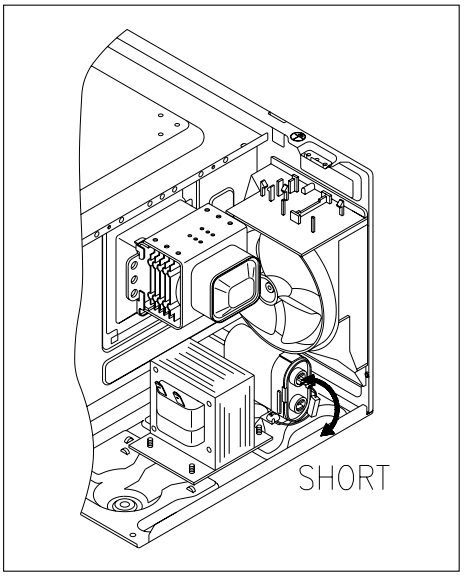
- Cautions to be observed when trouble shooting.

Unlike many other appliances, the microwave oven is high-voltage, high-current equipment. It is completely safe during normal operation. However, carelessness in servicing the oven can result in an electric shock or possible danger from a short circuit. You are asked to observe the following precautions carefully.

1. Always remove the power plug from the outlet before servicing.
2. Use an insulated screwdriver and wear rubber gloves when servicing the high voltage side.
3. Discharge the high voltage capacitor before touching any oven components or wiring.

(1) Check the grounding.
Do not operate on a two-wire extension cord.
The microwave oven is designed to be used while grounded.
It is imperative, therefore, to make sure it is grounded properly before beginning repair work.

(2) Warning about the electric charge in the high voltage capacitor.
For about 30 seconds after the operation has stopped, electric charge remains in the high voltage capacitor.
When replacing or checking parts, short between oven chassis and the negative high terminal of the high voltage capacitor by using a properly insulated screwdriver to discharge.



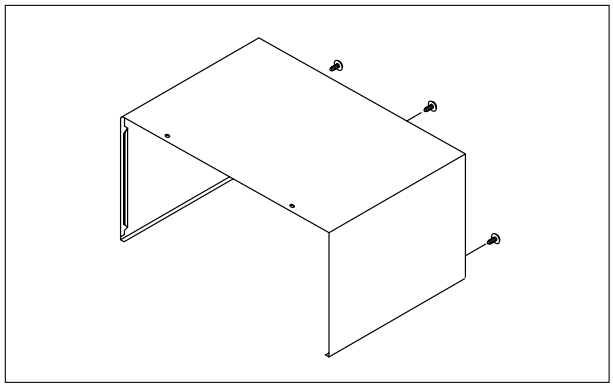
4. When the 15A fuse is blown due to the operation of the monitor switch; replace primary interlock switch, secondary interlock switch and interlock monitor switch.
5. After repair or replacement of parts, make sure that the screws are properly tightened, and all electrical connections are tightened.
6. Do not operate without cabinet.

CAUTION : Service personnel should remove their watches whenever working close to or replacing the magnetron.

CAUTION : When servicing the appliance, take care when touching or replacing high potential parts because of electrical shock or exposing microwave. These parts are as follows - HV Transformer, Magnetron, HV Capacitor.

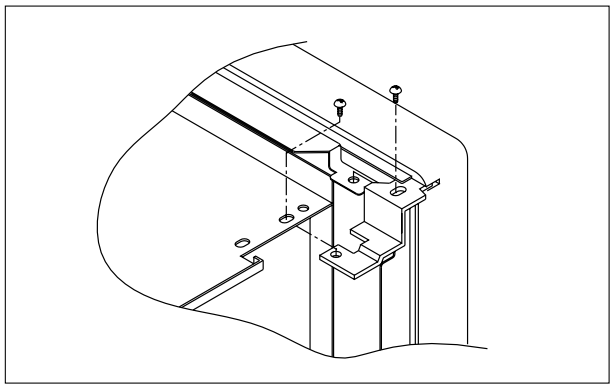
1. To remove cabinet

1) Remove three screws on cabinet back.
2) Push the cabinet backward.



2. To remove door assembly

1) Remove two screws which secure the stopper hinge top.
2) Remove the door assembly from top plate of cavity.
3) Reverse the above for reassembly.



NOTE : After replacing the door assembly, perform a check of correct alignment with the hinge and cavity front plate.

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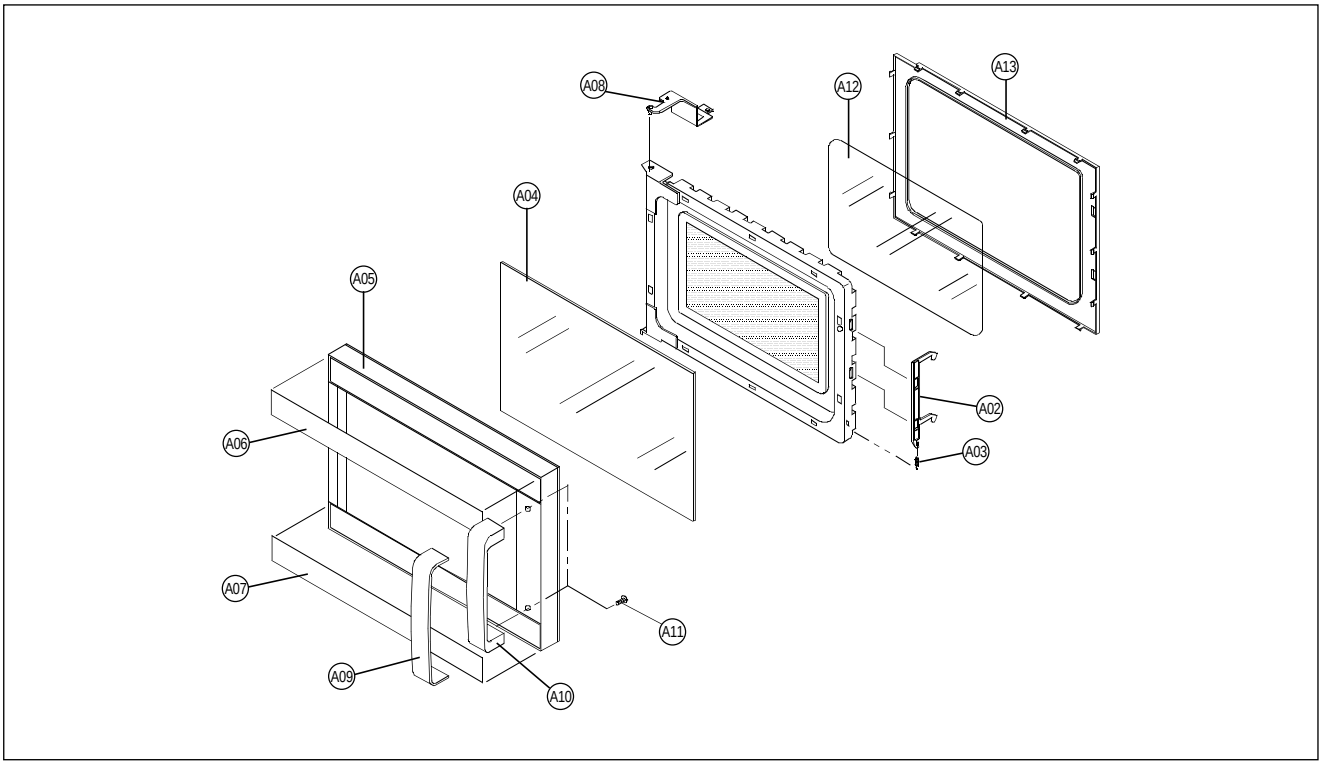
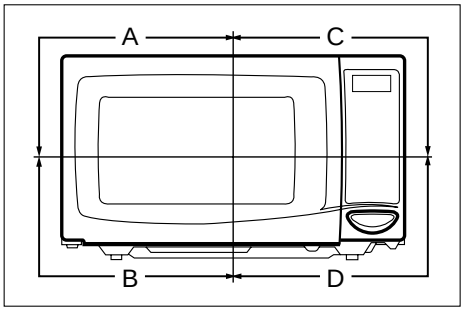


REF NO.	PART CODE	PART NAME	DESCRIPTION	Q'TY	REMARK
A01	3511711300	DOOR PAINTING AS	KOR-1A1G0A	1	
A02	3513100730	HOOK	POM BLACK	1	
A03	3515101900	SPRING HOOK	HSW-3	1	
A04	3517005910	BARRIER-SCREEN * O	GLASS T3.2	1	
A05	3512204320	FRAME DOOR	ABS XR-401 SG-175	1	
A06	3511604700	DECORATOR DOOR * T	STS304 T0.6	1	
A07	3511604710	DECORATOR DOOR * U	STS304 T0.6	1	
A08	3515202900	STOPPER HINGE * T AS	KOR-121M0A	1	
A09	3512603400	HANDLE DOOR * T	STS304 T0.6 HAIR LINE	1	
A10	3512603300	HANDLE DOOR * U	ABS XR-401 H-2938	1	
A11	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	2	
A12	3517005800	BARRIER-SCREEN * I	PETP T0.1	1	
A13	3512301900	GASKET DOOR	PP	1	

(1) Remove the gasket door from door plate.
(2) Remove the barrier screen inner from door plate.
(3) Remove the door frame from door plate.
(4) Remove the stopper hinge top from door plate.
(5) Remove the spring and the hook.
(6) Remove the barrier screen outer from door frame.
(7) Remove two screws holding the handle.
(8) Remove the handle from door frame.
(9) Reverse the above steps for reassembly.

4. Method to reduce the gap between the door seal and the oven front surface.



(1) To reduce gap located on part 'A'.
- Loosen two screws on stopper hinge top, and then push the door to contact the door seal to oven front surface.
- Tighten two screws.

(2) To reduce gap located on part 'B'.
- Loosen two screws on stopper hinge under, and then push the door to contact the door seal to oven front surface.
- Tighten two screws.

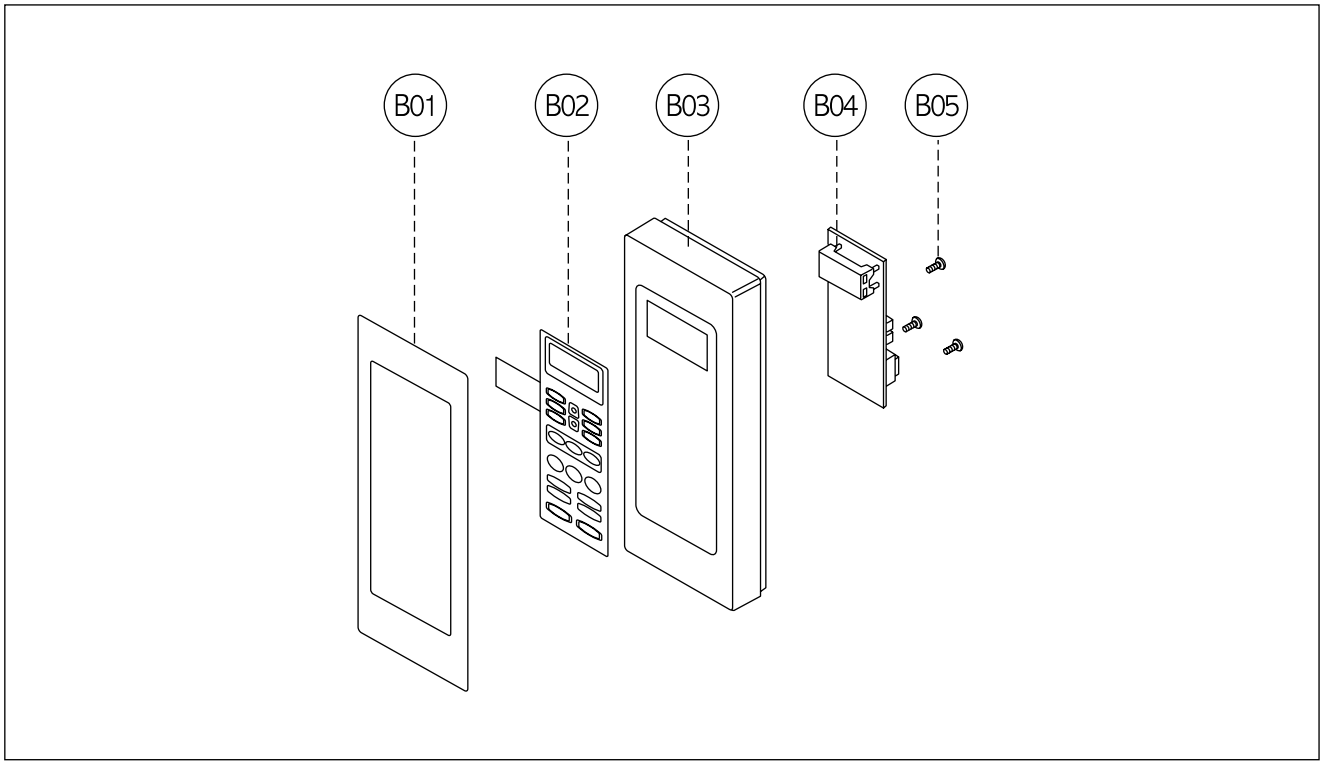
(3) To reduce gap located on part 'C'.
- Loosen a screw on interlock switch assembly located top of oven body.
- Draw the interlock switch assembly inward as possible to engage with hook on the door bottom.
- Tighten a screw.

(4) To reduce gap located on part 'D'.
- Loosen a screw on interlock switch assembly located bottom of oven body.

and (4) are same as step (3).

NOTE : A small gap may be acceptable if the microwave leakage does not exceed 4mW/cm^2.

KOR-1A4H

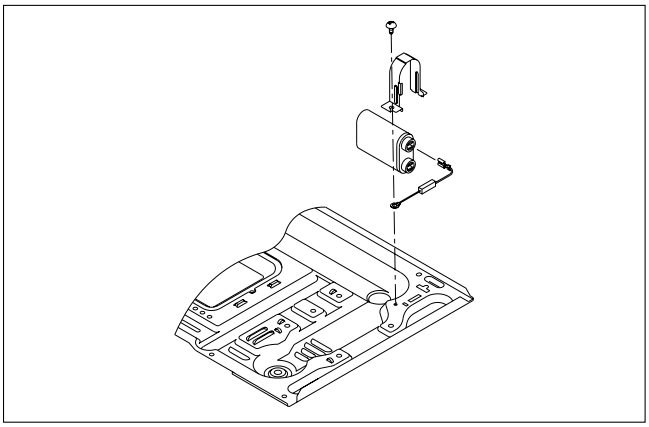


REF NO.	PART CODE	PART NAME	DESCRIPTION	Q'TY	REMARK
B01	3511604800	DECORATOR C-PANEL	STS304 T0.6	1	
B02	3518570930	SWITCH MEMBRANE	KOR-1A4H0S	1	
B03	3516722320	CONTROL-PANEL	ABS SG-175 SG-0760D	1	
B04	PKCPSWXR00	PCB AS	KOR-1A0A0C	1	
B05	7122401211	SCREW TAPPING	T2S TRS 4* 12 MFZN	3	

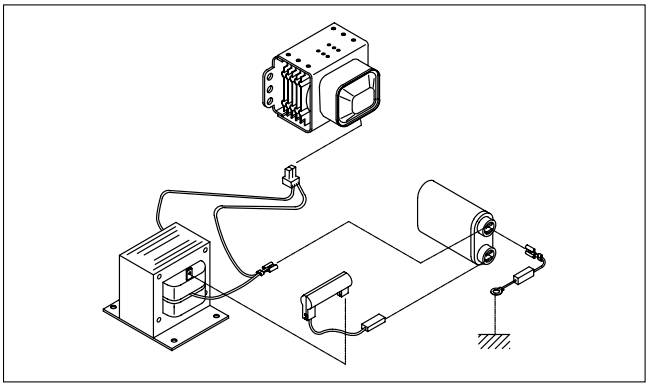
(1) Remove the screw which secure the control panel, push up two snap fits and draw forward the control panel assembly.
(2) Remove four screws which secure the PCB assembly to control panel.
(3) Disconnect membrane tail from the connector of the PCB assembly.
(4) Detach membrane from the control panel.
(5) Reverse the above steps for reassembly.

6. To remove high voltage capacitor.

1) Remove a screw which secure the grounding ring terminal of the H.V.diode and the capacitor holder.
2) Remove the H.V. diode from the capacitor holder.
3) Reverse the above steps for reassembly.

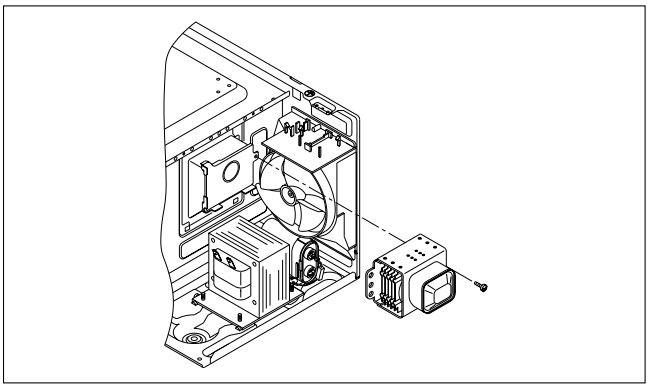


◆ High voltage circuit wiring

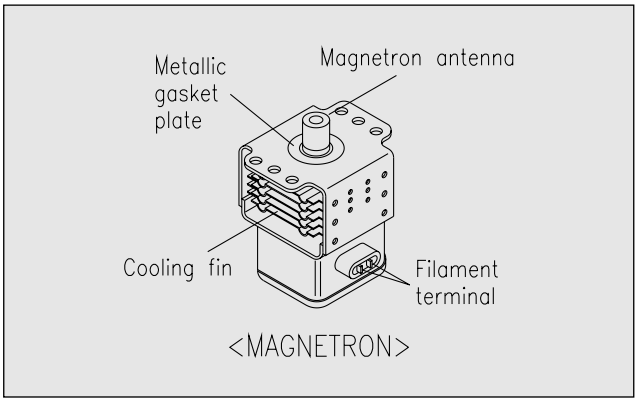


7. To remove magnetron.

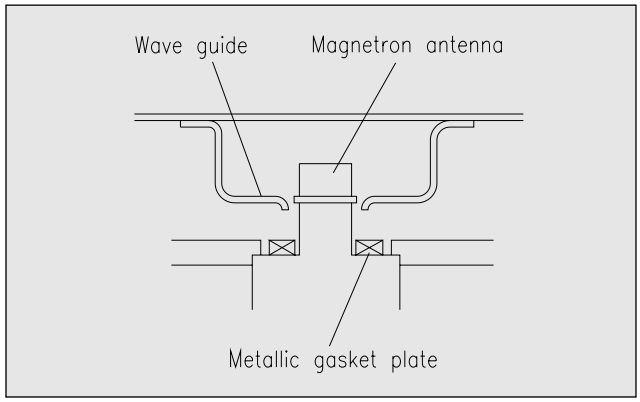
1) Remove a screw which secure the magnetron.
2) Remove the magnetron.
3) Reverse the above steps for reassembly.



NOTE : Never install the magnetron without the metallic gasket plate which is packed with each magnetron to prevent microwave leakage. Whenever repair work is carried out on magnetron, check the microwave leakage. It shall not exceed 4mW/cm^2 for a fully assembled oven with door normally closed.

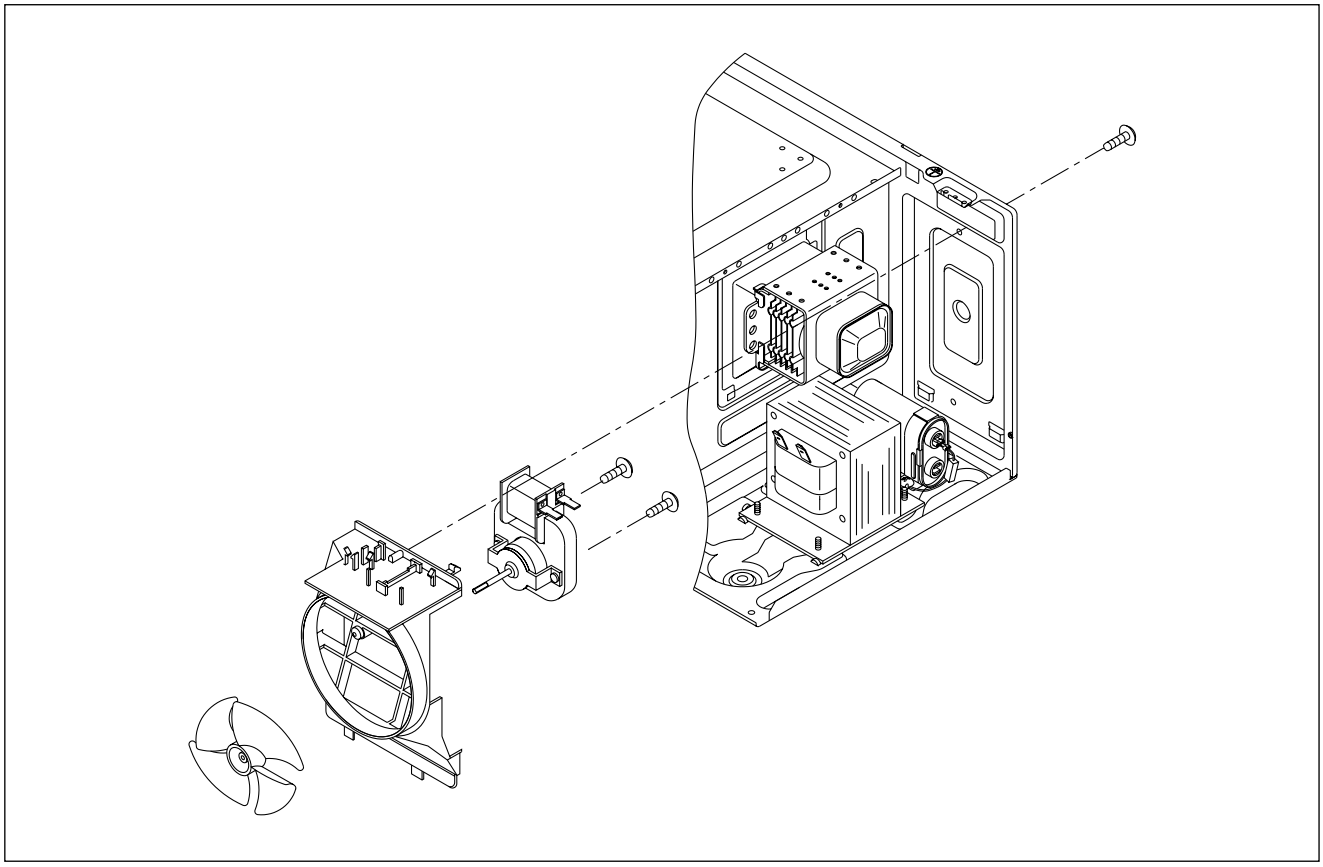


<MAGNETRON>



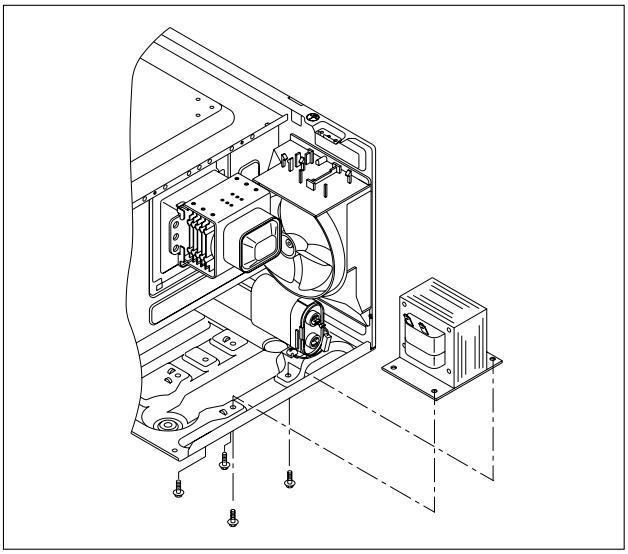
8. To remove wind guide assembly.

1) Remove a screw which secure the wind guide assembly.
2) Draw forward the wind guide assembly.
3) Pull the fan from the motor shaft.
4) Remove two screws which secure the motor shaded pole.
5) Remove the motor shaded pole.
6) Reverse the above steps for reassembly.



9. To remove H.V.transformer.

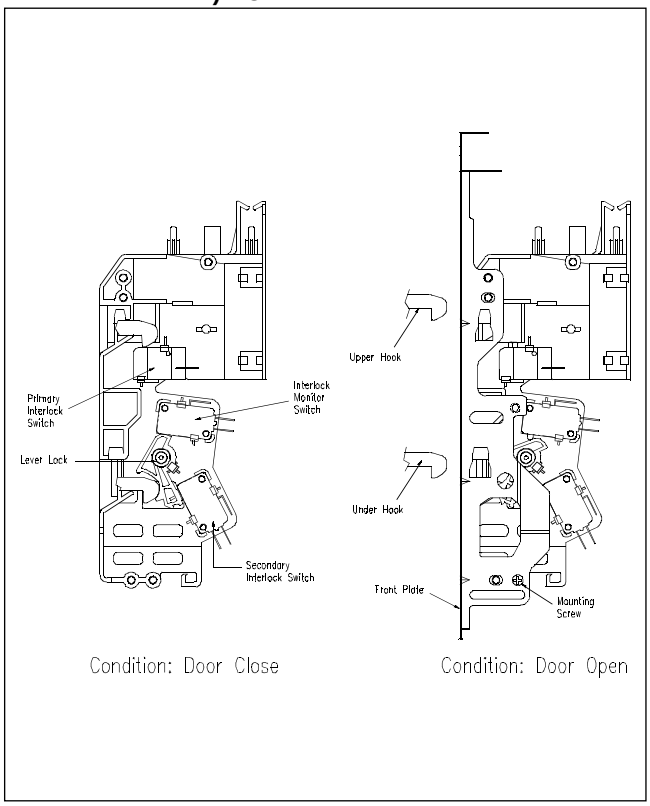
1) Remove four screws holding the H.V.transformer.
2) Remove the H.V.transformer.
3) Reverse the above steps for reassembly.



INTERLOCK MECHANISM AND ADJUSTMENT

The door lock mechanism is a device which has been specially designed to completely eliminate microwave radiation when the door is opened during operation, and thus to perfectly prevent the danger resulting from the leakage of microwave.

2) KOR-1A4H



(1) Primary interlock switch

When the door is closed, the hook locks the oven door. If the door is not closed properly, the oven will not operate.
When the door is closed, the hook pushes the button of the microswitch. Then the button of the primary interlock switch bring it under ON condition.

(2) Secondary interlock switch and interlock monitor switch

When the door is closed, the hook pushes the lock lever downward. The lock lever presses the button of the interlock monitor switch to bring it under NO condition and presses the button of the secondary interlock switch to bring it under ON condition.

ADJUSTMENT :

Interlock monitor switch

When the door is closed, the interlock monitor switch should be changed (NO condition) before other switches are closed.
When the door is opened, the interlock monitor switch should be changed (NC condition) after other switches are opened.

(3) Adjustment steps

a) Loosen the one mounting screw.
b) Adjust interlock switch assembly position.
c) Make sure that lock lever moves smoothly after adjustment is completed.
d) Tighten completely two mounting screws.

NOTE :

Microwave emission test should be performed after adjusting interlock mechanism.
If the microwave emission exceed 4mW/cm^2, readjust interlock mechanism.

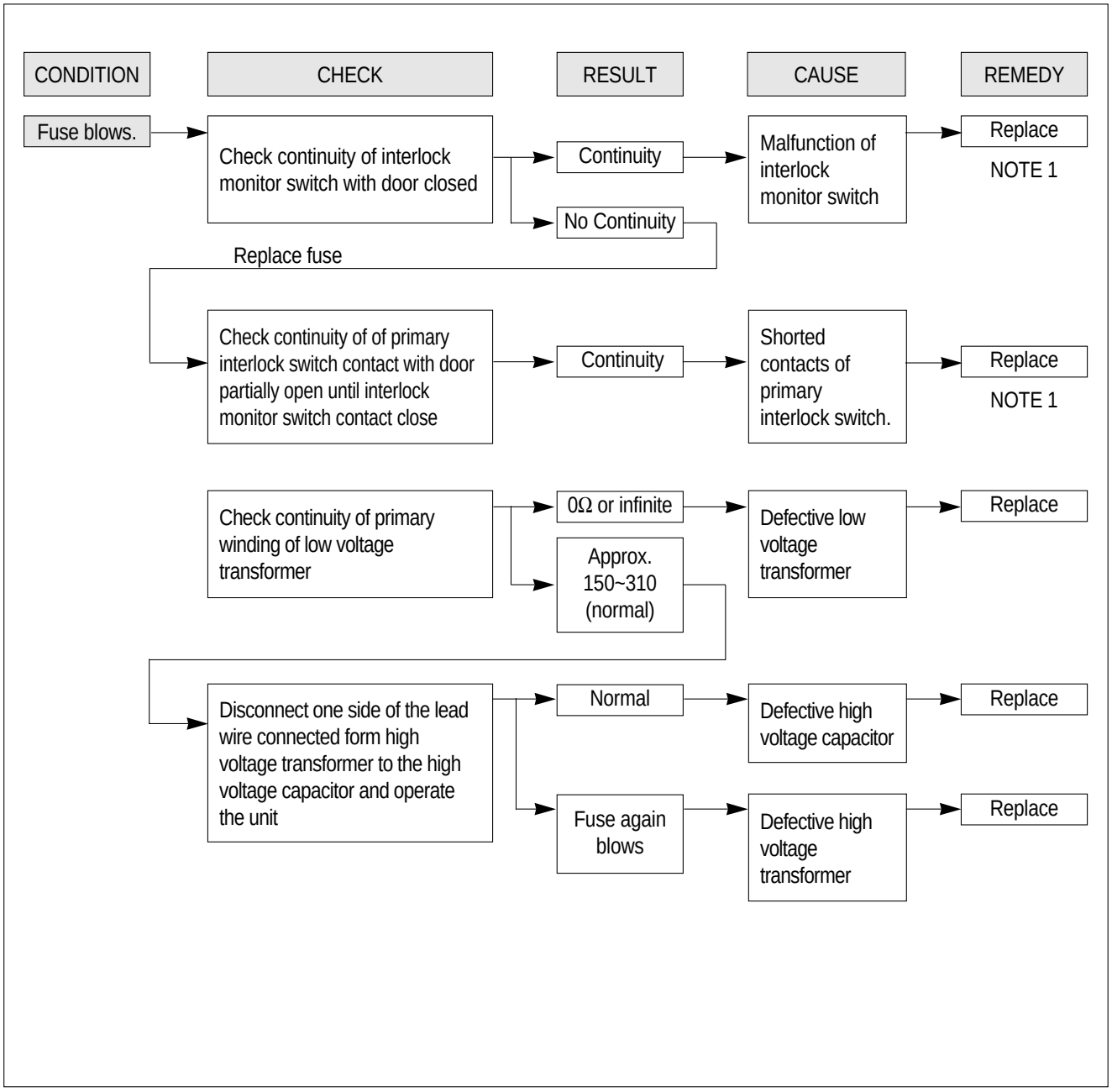
TROUBLE SHOOTING GUIDE

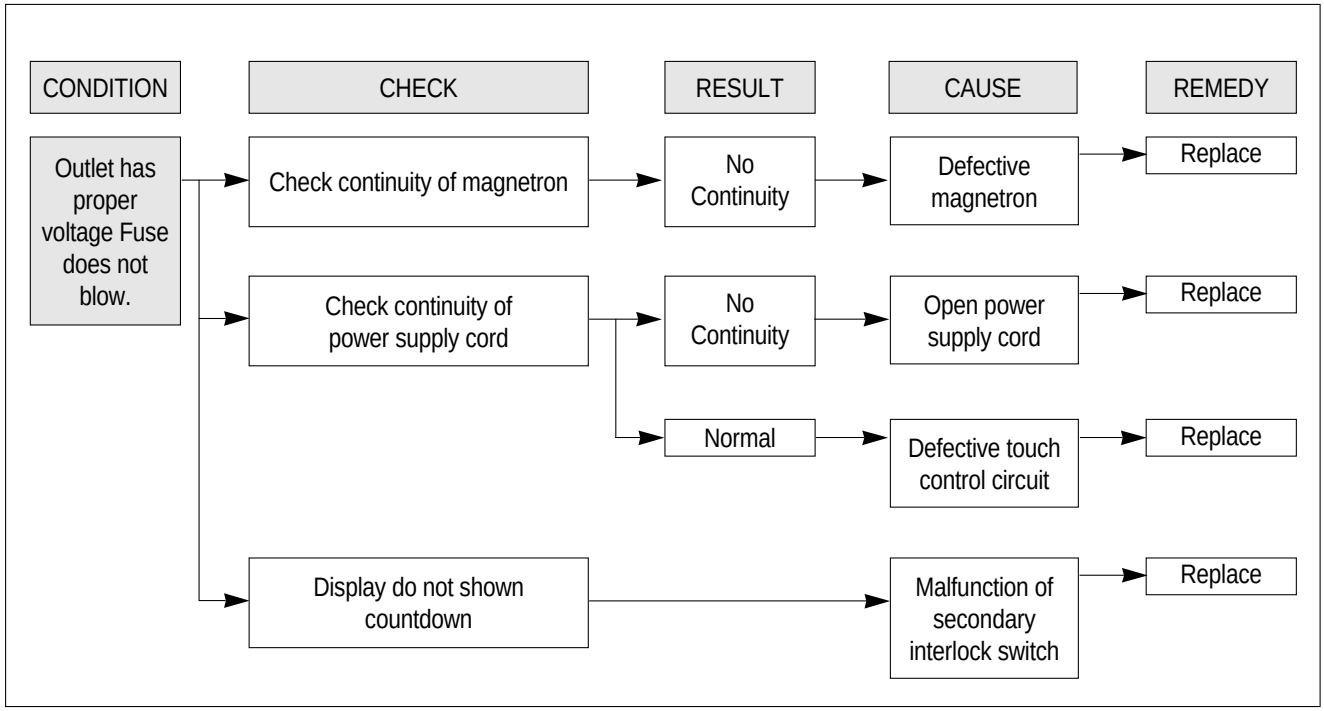
Following the procedure below to check if the oven is defective or not.

1) Check grounding before trouble checking.
2) Be careful of the high voltage circuit.
3) Discharge the high voltage capacitor.
4) When checking the continuity of the switches, fuse or high voltage tranformer, disconnect one load wire from these parts and check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.

NOTE : When electric parts are checked, be sure the power cord is not inserted the wall outlet.
Check wire harness, wiring and connection of the terminals and power cord before check the parts listed below.

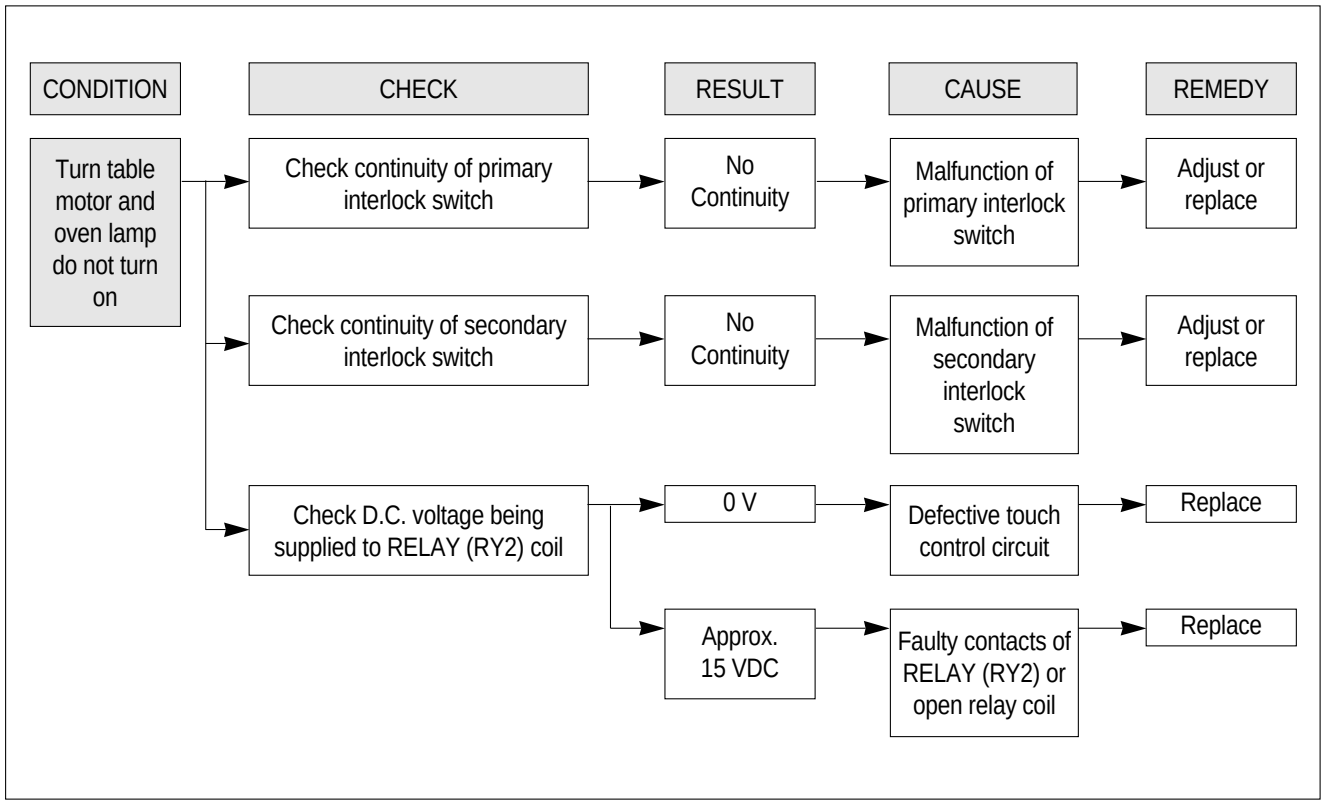
(TROUBLE 1) Oven does not operate at all : any inputs can not be accepted.



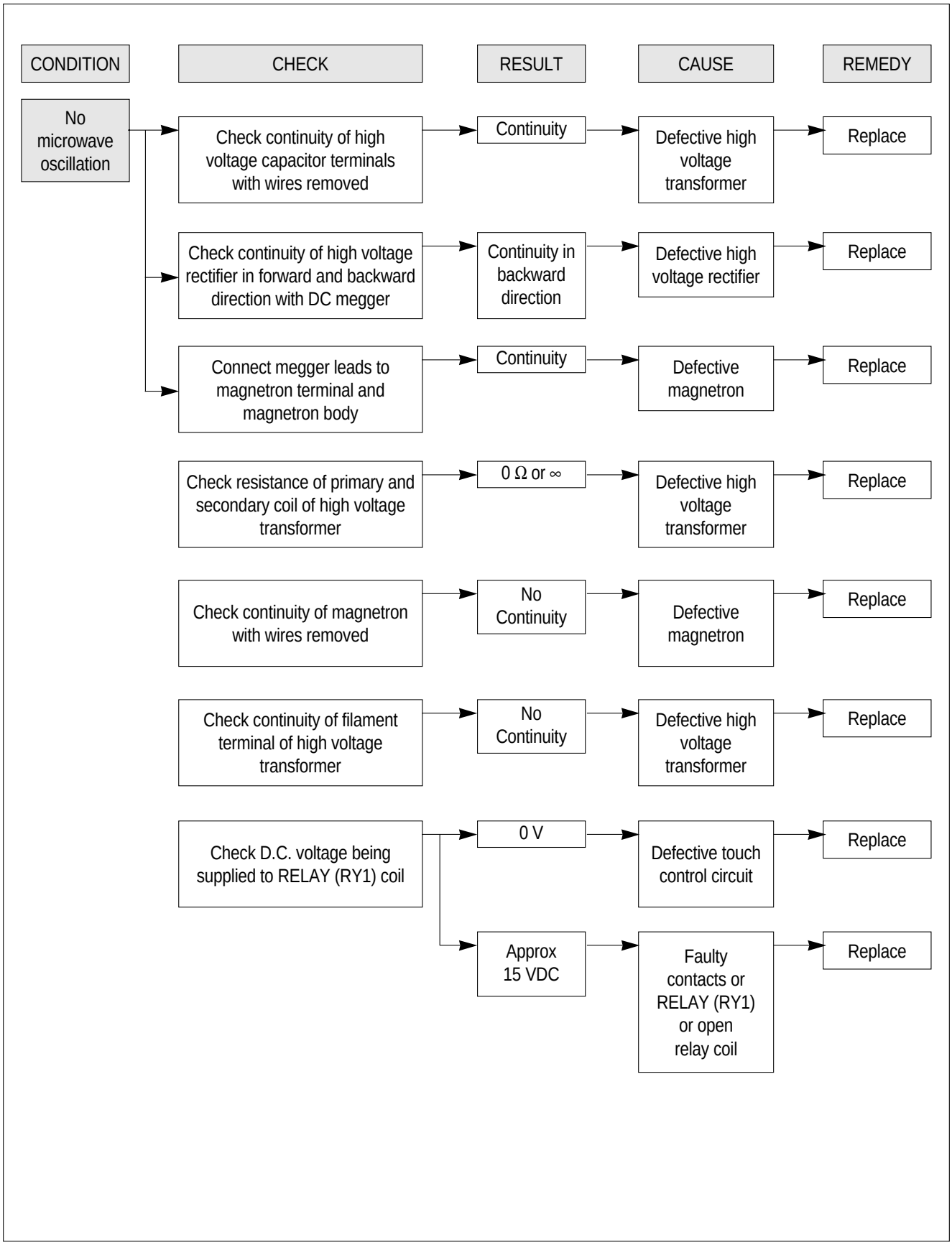


NOTE
All these switches must be replaced at the same time, please refer to “Interlock Mechanism And Adjustment”.

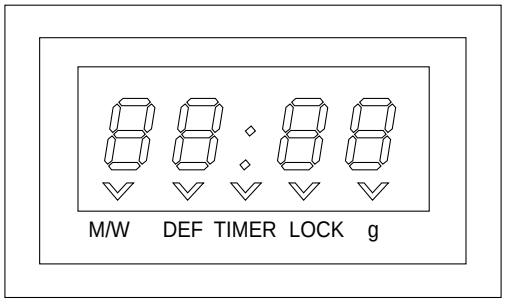
(TROUBLE 2) Display shows all figures selected, but oven does not start cooking, even though desired program and time are set and start pad is tapped.



(TROUBLE 3) No microwave oscillation even though fan motor rotates.



(TROUBLE 4) The following visual conditions inditions indicate a probable defective touch control circuit or membrane switch assembly



1. Incomplete segments,
   1) Segments missing.
   2) Partical segments missing.
   3) Digit flickering other than normal display slight flickering.
   4) " :0" does not display when power is on.

2. A distinct change in the display are not on when they numbers is the display.

3. One or more digits in the display are not on when they should be.

4. Display indicates a number different from one touched.

5. Specific numbers (for example 2 or 3) will not display when the panel is touched.

6. Display does not count down or up with time cooking or clock operation.

7. Oven is programmable and cooks normally but no display shows.

8. Display obviously jumps in time while counting down.

9. Display counts down noticeable too fast while cooking.

10. Display does not show the time of day when clear pad is touched.

11. Oven lamp and turntable motor do not stop although cooking is finished. Check if the RELAY 2 contacts close if they are close, replace touch control circuit.

CONDITION	CHECK	RESULT	CAUSE	REMEDY
Display does not show programming at all, even if keyboard is touched.	Check rach pad for continuity of the membrane keyboard for the following keyboard check procedure	Normal	Malfunction of touch control circuit of control box sub-assembly	Replace control box sub-assembly
		Abnormal	Malfunction of the membrane keyboard	Replace the membrane keyboard

NOTE
Before following the particular steps listed above in the trouble shooting guide for the membrane keyboard's, failure, please check for the continuity of each wire-harness between the membrane keyboard and P.C.B. assembly.

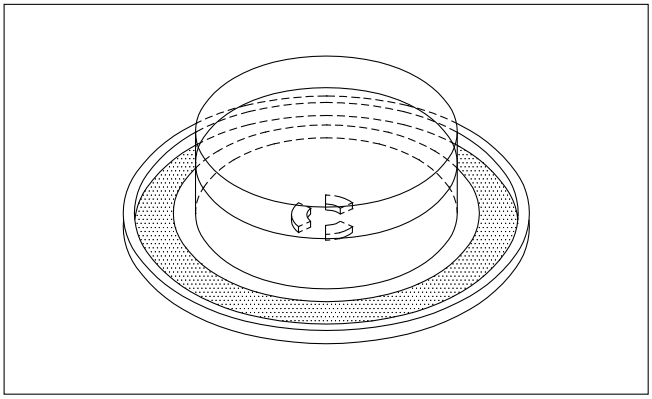
MEASUREMENT AND TEST

1. MEASUREMENT OF THE MICROWAVE POWER OUTPUT

Microwave output power can be checked by indirectly measuring the temperature rise of a certain amount of water exposed to the microwave as directed below.

PROCEDURE

1. Microwave power output measurement is made with the microwave oven supplied at rated voltage and operated at its maximum microwave power setting with a load of 1000 ± 5cc of potable water.
2. The water is contained in a cylindrical borosilicate glass vessel having a maximum material thickness of 3 mm and an outside diameter of approximately 190 mm.
3. The oven and the empty vessel are at ambient temperature prior to the start of the test. The initial temperature of the water is 10 ± 2°C (50 ± 3.6°F). It is measured immediately before the water is added to the vessel. After addition of the water to the vessel, the load is immediately placed on the center of the shelf, which is in the lowest normal position.
4. Microwave power is switched on.
5. Heating time should be exactly A seconds.
   (Refer to table as following)
   Heating time is measured while the microwave generator is operating at full power. The filament heat-up time for magnetron is not included.
6. The initial and final temperature of water is selected so that the maximum difference between the ambient and final water temperature is 5K.
7. The microwave power output P in watts is calculated from the following formula:



$$P = 4187 \times \Delta T/t$$

- ΔT is difference between initial and ending temperature.
- t is the heating time.

The power measured be B (Refer to SPECIFICATIONS) W ± 10.0 %.

CAUTION
1. Water load should be measured exactly to 1 liter.
2. Input power voltage should be exactly specified voltage (Refer to SPECIFICATIONS).
3. Ambient temperature should be 20 ± 2°C (68 ± 3.6°F)

✻ Heating time for power output:

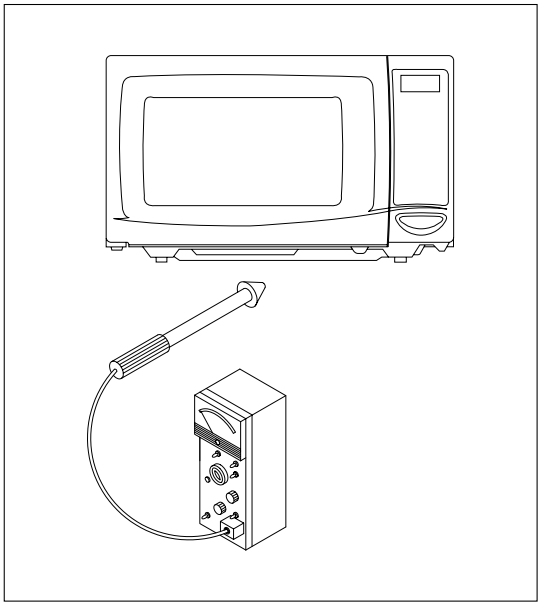
A (second)	70	64	60	56	52	49	47	44	42	40	38
B (W)	600	650	700	750	800	850	900	950	1000	1050	1100

2. MICROWAVE RADIATION TEST

CAUTION

1. Make sure to check the microwave leakage before and after repair of adjustment.
2. Always start measuring of an unknown field to assure safety for operating personnel from microwave energy.
3. Do not place your hands into any suspected microwave radiation field unless the safe density level is known.
4. Care should be taken not to place the eyes in direct line with the source of microwave energy.
5. Slowly approach the unit under test until the radiometer reads an appreciable microwave leakage from the unit under the test.

PROCEDURE



1. Prepare Microwave Energy Survey Meter, 600cc glass beaker, and glass thermometer 100°C (212°F).

2. Pour 275cc ± 15cc of tap water initially at 20 ± 5°C (68 ± 9°F) in the 600 cc glass beaker with an inside diameter of approx. 95 mm(3.5 in.).

3. Place it at the center of the tray and set it in a cavity.

4. Close the door and operate the oven.

5. Measure the leakage by using Microwave Energy Survey Meter with dual ranges, set to 2450MHz.
   1) Measured radiation leakage must not exceed the value prescribed below. Leakage for a fully assembled oven with door normally closed must be less than 4mW/cm^2.
   2) When measuring the leakage, always use the 5 cm (2 in.) space cone with probe. Hold the probe perpendicular to the cabinet and door. Place the space cone of the probe on the door, cabinet, door seem, door viewing screen, the exhaust air vents and the suction air vents.
   3) Measuring should be in a counter-clockwise direction at a rate of 1 in./sec. If the leakage of the cabinet door seem is unknown, move the probe more slowly.
   4) When measuring near a corner of the door, keep the probe perpendicular to the areas making sure the probe end at the base of the cone does not get closer than 2 in. from any metal. If it does not, erroneous reading may result.

3. COMPONENT TEST PROCEDURE

- High voltage is present at the high voltage terminal of the high voltage transformer during any cooking cycle.
- It is neither necessary nor advisable to attempt measurement of the high voltage.
- Before touching any oven components or wiring, always unplug the oven from its power source and discharge the capacitor.

1. High voltage transformer

1) Remove connections from the transformer terminals and check continuity.
2) Normal readings should be as follows :
   Secondary winding ... Approx. 90 Ω±10%
   Filament winding ... Approx. 0 Ω
   Primary winding ... Approx. 1 Ω

2. High voltage capacitor

1) Check continuity of capacitor with meter on the highest OHM scale.
2) A normal capacitor will show continuity for a short time, and then indicate 10MΩ once the capacitor charged.
3) A shorted capacitor will show continuous continuity.
4) An open capacitor will show constant 10MΩ.
5) Resistance between each terminal and chassis should be infinite.

3. High voltage diode

1) Isolate the diode from the circuit by disconnecting the leads.
2) With the ohmmeter set on the highest resistance scale measure the resistance across the diode terminals. Reverse the meter leads and again observe the resistance reading. Meter with 6V, 9V or higher voltage batteries should be used to check the front-back resistance of the diode, otherwise an infinite resistance may be read in both directions. A normal diode's resistance will be infinite in one direction and several hundred k Ω in the other direction.

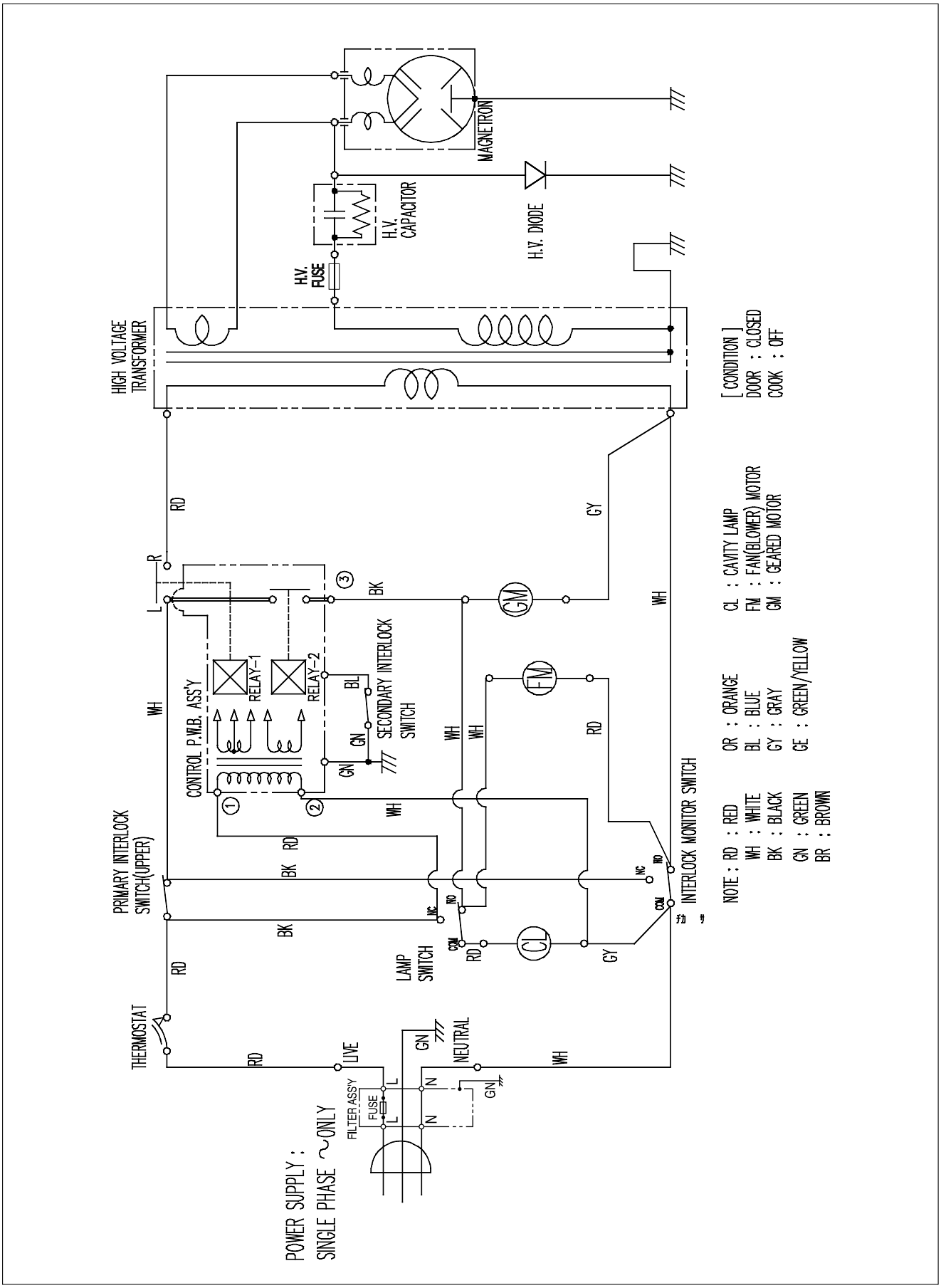
4. Magnetron

For complete magnetron diagnosis, refer to "Measurement of the Microwave Power Output." Continuity checks can only indicate and open filament or a shorted magnetron. To diagnose for an open filament or a shorted magnetron,
1) Isolate magnetron from the circuit by disconnecting the leads.
2) A continuity check across magnetron filament terminals should indicate 0.1 Ω or less.
3) A continuity check between each filament terminal and magnetron case should read open.

5. Fuse

If the fuse in the primary and monitor switch circuit is blown when the door is opened, check the primary and monitor switch before replacing the blown fuse. In case the fuse is blown by an improper switch operation, replace the defective switch and fuse at the same time. Replace just the fuse if the switches operate normally.

WIRING DIAGRAM



PRINTED CIRCUIT BOARD

1. CIRCUIT CHECK PROCEDURE

1. Low voltage transformer check

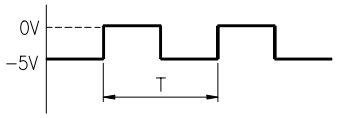
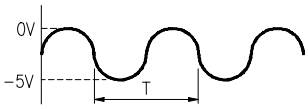
The low voltage transformer is located on the P.C.B.
Measuring condition: Input voltage: 127V / Frequency: 60Hz

Terminal Voltage	LOAD	NO LOAD
4-7	AC 12.6 V	AC 14.7 V

NOTE
1. Refer to Ciruit Diagram (point 4).
2. Secondary side voltage of the low voltage transformer changes in proportion to fluctuation of power source voltage.
3. The allowable tolerance of the secondary voltage is within ± 5% of nominal voltage.

2. Voltage Check

- Key check point

NO	CHECK POINT	REMARK
1	IC1 PIN 2, 21, 30, 34	-5VDC
2	IC1 PIN 35	 T : 16.67ms(60Hz)
3	IC1 PIN 31 OR 32	 T : 250 ns(4MHz)

- Check method

NO	MEASURE POINT	WAVE FORM	REMEDY	REMARK
1	MP1	DC -5V±0.25V	Replace VL1, EC1	NO LOAD
2	MP2	DC -12V±2.0V	Replace EC2, D12,13,14	NO LOAD

NOTE
Each measure point must be measured with GND points.

3. When there is no microwave oscillation

1) When touching **START** pad, oven lamp does not turn on.
Fan motor do not rotate, but cook indicator in display comes on.
✻ Cause : **RELAY 2** does not operate. → refer to Circuit Diagram (point 3)
- Check method

STATE \ POINT	A	B
RELAY 2 ON	-5VDC	GND
RELAY 2 OFF	GND	-12VDC

2) When touching **START** pad, oven lamp turns on.
Fan motor and turntable rotate and cook indicator in display comes on.
✻ Cause : **RELAY 1** does not operate. → refer to Circuit Diagram (point 2)
- Check method

STATE \ POINT	A	B
RELAY 1 ON	-5VDC	GND
RELAY 1 OFF	GND	-12VDC

4. When the door is opened during operation the count down timer does not stop.

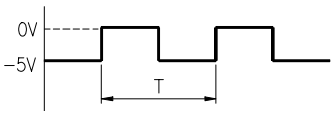
→ refer to Circuit Diagram (point 1)
- Check method

STATE \ POINT	A	B
1) DOOR OPEN	OPEN	-5VDC
2) DOOR CLOSED	CLOSE	GND

CHECK NO	METHOD	REMEDY
1	Check the stage(ON, OFF) of the secondary interlock switch by resistance measurement.	Replace door open monitor switch.

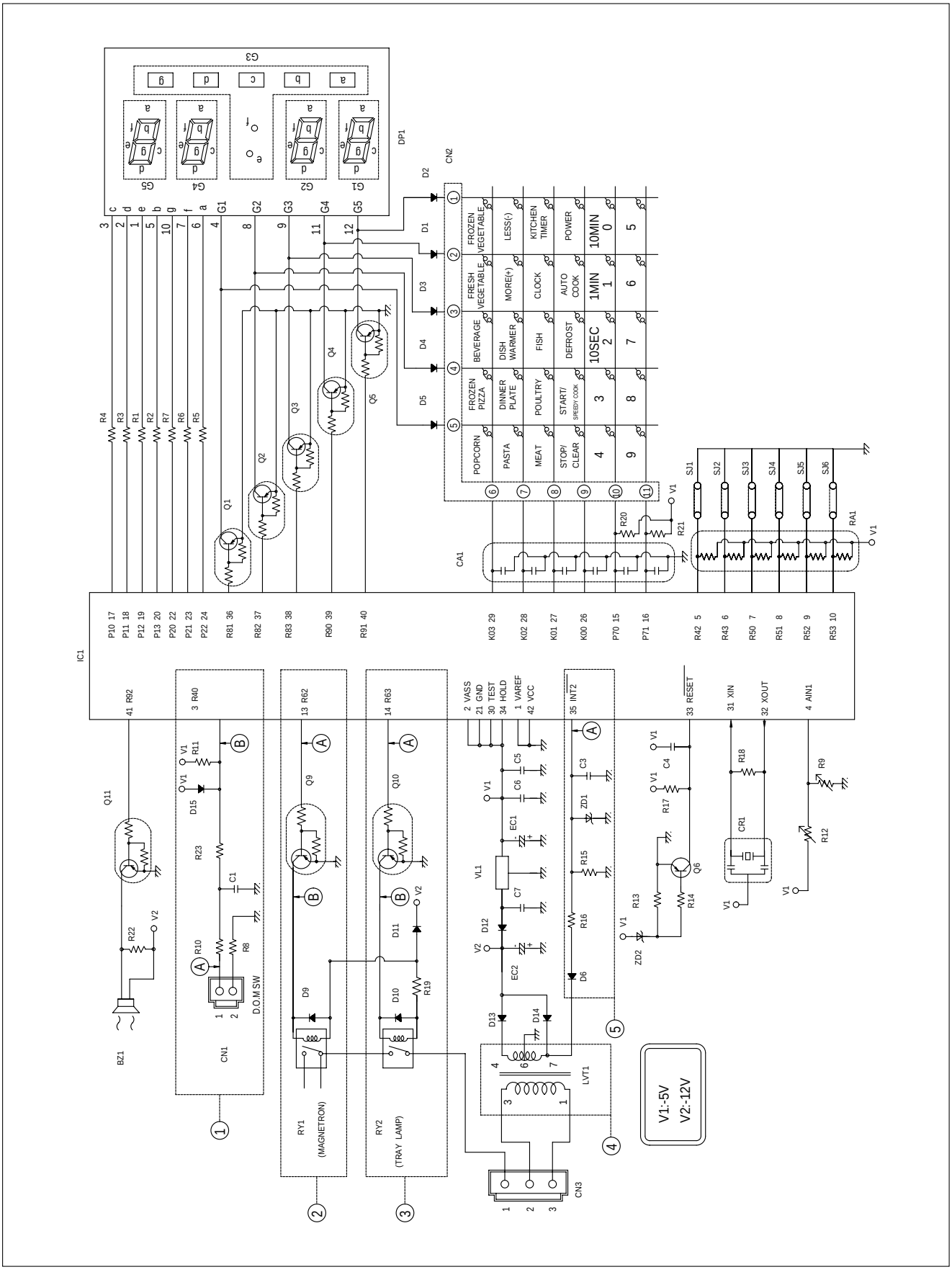
6. When the digital clock does not operate properly.

→ refer to Circuit Diagram (point 5)

POINT	WAVE FORM
A	 T: 16.67 ms(60Hz)

❋ If clock does not keep exact time, you must check resistor R15,16, zener diode ZD1.

2. P.C.B. CIRCUIT DIAGRAM



3. P.C.B. LOCATION NO.

NO	NAME	SYMBOL	SPECIFICATION	PART CODE	Q'TY
1	BUZZER	BZ1	BM-20K	3515600100	1
2	C ARRAY	CA1	7P(6) 102 M 50V	CN6XB-102M	1
3	CAPACITOR ELEC	EC1	50V RS 1•ÏF	CEXE1H109A	1
4	CPAPCITOR ELEC	EC2	25V RSS 1000•ÏF	CEXF1E102V	1
5	CONNECTOR WAFER	CN1	YW396-02V	3519150520	1
6	CONNECTOR WAFER	CN3	YW396-05AV	3519150510	1
7	CONNECTOR WAFER	CN2	FCZ254-11	441M367160	1
8	DIODE RECTIFY	D1~6, 9~12, 15	1N4148	DZN4148	11
9	DIODE RECTIFY	D13, 14	1N4004A	DZN4004A--	2
10	DIODE ZENER	ZD1	UZ-5.1BSB	DZUZ5R1BSB	1
11	DIODE ZENER	ZD2	UZ-3.9BSB	DZUZ3R9BSB	1
12	LED DISPLAY	DP1	DDG-631H	DDDG631H01	1
13	PCB MAIN	M158	81.5X139.9	3514315410	1
14	R ARRAY	RA1	7P(6) 1/8 100K J	RA-87X104J	1
15	RESISTOR	R1~R7	1/6W 330 J	RD-AZ331J-	7
16	RESISTOR	R8, 10, 14, 22	1/6W 1K J	RD-AZ102J-	4
17	RESISTOR	R9	1/6W 20K J	RD-AZ203J-	1
18	RESISTOR	R12, 23	1/6W 4.7K J	RD-AZ472J-	2
18	RESISTOR	R11, 20, 21	1/6W 100K J	RD-AZ204J-	3
19	RESISTOR	R13	1/6W 200 J	RD-AZ201J-	1
20	RESISTOR	R15~16	1/6W 10K J	RD-AZ103J-	2
21	RESISTOR	R18	1/6W 1M J	RD-AZ511J-	1
22	RESISTOR	R19	1/6W 51 J	RD-AZ105J-	1
23	RESISTOR	R17	1/6W 10K J	RD-AZ511J-	1
25	REGULATOR	VL1	MC7905C	1MC7905C--	1
26	TRANSISTOR	Q1~5, 9~11	KRA-106M	TZRA106M--	8
27	TRANSISTOR	Q6	KTA-1266Y	TZTA1266Y-	1
28	TRANS POWER	LVT1	DMR-631PF	5EPV035306	1
29	WIRE COPPER	J1~J3,J5~J8,J10~12,J17~21	1/0.52 TIN COATING	85801052GY	15
30	WIRE COPPER	SJ4,5	1/0.52 TIN COATING	85801052GY	2
31	IC MICOM	IC1	TMP47C440BN-3FC2	13GS1A1GH0	1
32	RESONATOR CERA	CR1	KBR-4.0MSTF	5PKBR40MKS	1
33	SW RELAY	RY1	G5G-1A DC 12V	5SC0101121	2
34	SW RELAY	RY2	CS11-12 SH 1C 1P	5SC0101128	1
35	CAPACITOR CERA	C6	102 50V Z AXIAL	CCZB1H102K	1
36	CAPACITOR CERA	C1, 3, 4, 5, 7	104 50V Z AXIAL	CCZF1H104Z	5

EXPLODED VIEW AND PARTS LIST

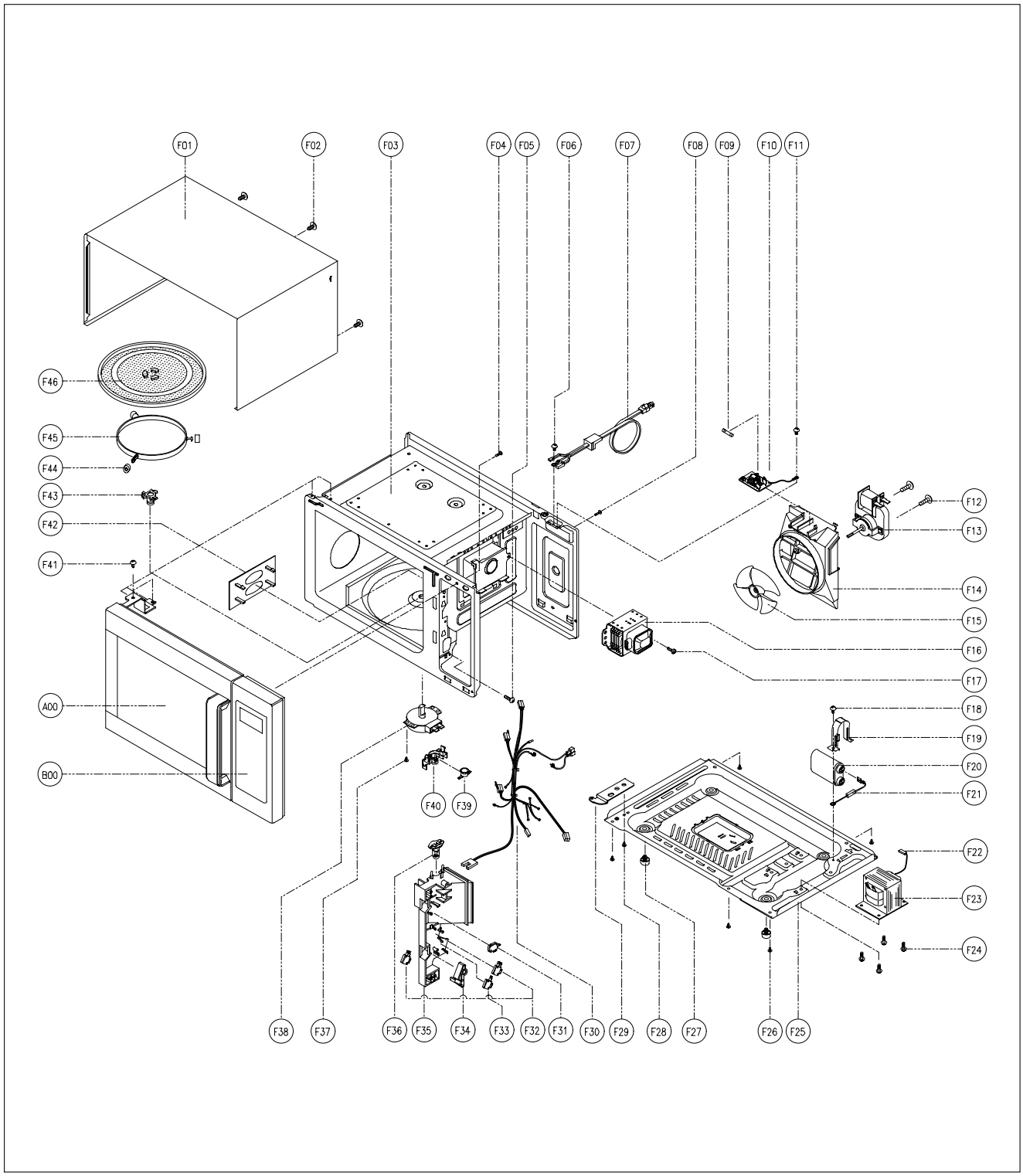
1. DOOR ASSEMBLY

Refer to Disassembly and assembly

2. CONTROL PANEL ASSEMBLY

Refer to Disassembly and assembly

3. TOTAL ASSEMBLY



KOR-1A4H

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
A00	3511711220	DOOR AS	KOR-1A4H	1
	3511711230	DOOR AS	KOR-1A0A	1
	3511711240	DOOR AS	KOR-1A6A	1
B00	PKCPSWXR00	CONTROL-PANEL AS	KOR-1A4H	1
	PKCPSWXS10	CONTROL-PANEL AS	KOR-1A0A	1
	PKCPSWAP90	CONTROL-PANEL AS	KOR-1A6A	1
F01	3510805500	CABINET AS	KOR-1A1G0A LOUVER	1
F02	7112401011	SCREW TAPPING	T1 TRS 4X10 MFZN	3
F03	3516110400	CAVITY AS	KOR-1A0A0C,1A4H0C,1A6A9C	1
	3516110420	CAVITY AS	KOR-1A0A0C22,1A4H0C22	1
F04	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F05	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F06	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F07	35113N6K55	CORD POWER AS	3X1.5 40X40 120-RTML	1
F08	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F09	5F1C020315	FUSE	250V 15A	1
F10	3518606100	NOISE FILTER	DWLF-M13	1
F11	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F12	7121403011	SCREW TAPPING	T2S TRS 4*30 MFZN	2
F13	3963821600	MOTOR SHADED POLE	120V 60HZ MW10XA-M01	1
F14	3512517000	GUIDE WIND	PP	1
F15	3511800300	FAN	PP+30%GLASS	1
F16	3518002900	MAGNETRON	2M218J(F) P	1
F17	3516004000	SPECIAL SCREW	T2 BOLT FLANGE 5X12 DACRO	1
F18	7272100811	SCREW TAPTITE	TT3 TRS 4X8 MFZN	1
F19	3513003200	HOLDER HV CAPACITOR	SECC T0.6	1
F20	3518302201	CAPACITOR HV	2100VAC 0.98UF #187	1
F21	3518400900	DIODE HV	HR-1X-3AB 12KV #187	1
F22	3518700230	H.V. FUSE	5KV 0.7A	1
F23	3518119500	TRANS HV	DT-R10C0-1AT	1
F24	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	4
F25	3510312400	BASE	SBHG T0.7	1
F26	7112401011	SCREW TAPPING	T1 TRS 4X10 MFZN	5
F27	3512100900	FOOT	PP DASF-130	2
F28	7272400811	SCREW TAPTITE	TT3 TRS 4X8 MFZN	1
F29	3515202800	STOPPER HINGE*U AS	KOR-121M0A	1

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
F30	3512716800	HARNESS MAIN	KOR-1A1G0A	1
F31	4415A17352	SW MICRO	VP-533A-OF SPNO#187 200G	1
F32	4415A66910	SW MICRO	VP-531A-OF/SZM-V16-FA-61	2
F33	3518571000	SWITCH PUSH	MP101C	1
F34	3513702610	LEVER LOCK	POM (KOR-1A4H)	1
	3513702600	LEVER LOCK	POM (KOR-1A0A/1A6A)	1
F35	3513811710	LOCK	POM BLACK (KOR-1A4H)	1
	3513811700	LOCK	POM BLACK (KOR-1A0A/1A6A)	1
F36	3513601500	LAMP	BL 125V 25W T25 C5A H187	1
F37	7121400611	SCREW TAPPING	T2S PAN 4X6 MFZN	1
F38	3966310200	MOTOR SYNCRO	120V 2W GM-16-12F17	1
F39	3518905400	THERMOSTAT	OFF:90 ON:60 H#187 NB	1
F40	3513003410	HOLDER THERMOSTAT	PP	1
F41	7272400811	SPECIAL TAPTITE	TT3 TRS 4X8 MFZN	2
F42	3511406200	COVER WAVE GUIDE	HEATPROOF PP	1
F43	3517400620	COUPLER	XAREC	1
F44	3514701501	ROLLER	TEFLON D:14.5	3
F45	3512519300	GUIDE ROLLER	PP 5113MF6	1
F46	441CD35011	TRAY	GLASS	1

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