

Introduction

These ice machines are the result of years of experience with flaked and nugget ice machines. The latest in electronics has been coupled with the time tested Scotsman flaked ice system to provide reliable ice making and the features needed by customers.

The features include easily accessible air filters, simple conductivity water level sensing, evaporator clearing at shut down, photo-eye sensing bin control and the ability to add options.

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Installation:

This machine is designed to be used indoors, in a controlled environment. Operation outside the limits listed here will void the warranty.

Air temperature limits

	Minimum	Maximum
Ice maker	50°F.	100°F.
Remote condenser	-20°F.	120°F.

Water temperature limits

	Minimum	Maximum
All models	40°F.	100°F.

Water pressure limits (potable)

	Minimum	Maximum
All models	20 psi	80 psi

Water pressure limit to water cooled condenser is 150 PSI

Voltage limits

	Minimum	Maximum
115 volt	104	126
208-230 60 Hz	198	253

Minimum conductivity (RO water)

- 10 microSiemens / CM

Water Quality (ice making circuit)

- Potable

The quality of the water supplied to the ice machine will have an impact on the time between cleanings and ultimately on the life of the product. Water can contain impurities either in suspension or in solution. Suspended solids can be filtered out. In solution or dissolved solids cannot be filtered, they must be diluted or treated. Water filters are recommended to remove suspended solids. Some filters have treatment in them for suspended solids.

Check with a water treatment service for a recommendation.

RO water. This machine can be supplied with Reverse Osmosis water, but the water conductivity must be no less than 10 microSiemens/cm.

Potential for Airborne Contamination

Installing an ice machine near a source of yeast or similar material can result in the need for more frequent sanitation cleanings due to the tendency of these materials to contaminate the machine.

Most water filters remove chlorine from the water supply to the machine which contributes to this situation. Testing has shown that using a filter that does not remove chlorine, such as the Scotsman Aqua Patrol, will greatly improve this situation.

Warranty Information

The warranty statement for this product is provided separately from this manual. Refer to it for applicable coverage. In general warranty covers defects in material or workmanship. It does not cover maintenance, corrections to installations, or situations when the machine is operated in circumstances that exceed the limitations printed above.

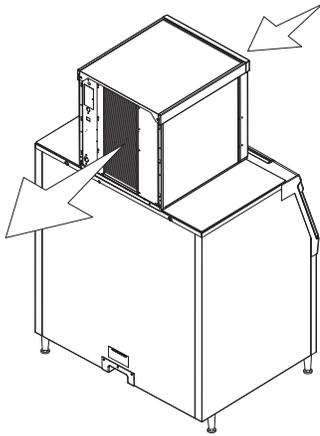
N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522 Air, Water or Remote Service Manual

Location:

While the machine will operate satisfactorily within the air and water temperature limits, it will produce more ice when those temperatures are nearer the lower limits. Avoid locations that are hot, dusty, greasy or confined. Air cooled models need plenty of room air to breathe. Air cooled models must have at least six inches of space on the left side for air intake; however, more space will allow better performance.

Airflow

Air flows into the front of the cabinet and out the back. The air filters are on the outside of the front panel and are easily removed for cleaning.



Options

Side air intake kits **KPFSA223** or **KPFSA227** for air cooled models.

The standard machine will make ice until ice fills the bin and blocks an infrared light beam inside the bottom of the machine. A field installed kit is available to adjust the ice level lower. That kit number is KVS.

The standard controller has excellent diagnostic capabilities and communicates to the user through the AutoAlert light panel, seen through the front panel. There is a field installed kit that can log data and provide additional information when the front panel is removed. That kit number is KSBU. A similar kit adds network connectivity, and its number is KSBU-N.

Bin compatibility

All models are the same width: 22 inches. All models are the same depth: 24 inches.

Bin & adapter list:

- B222S – no adapter needed
- B322S – no adapter needed
- B330P – Use KBT27
- B530P – Use KBT27
- B842S – Use KBT39
- B948S - Use KBT38 for a single unit
- B948S – Use KBT38-2X for two units side by side
- BH1100, BH1300 and BH1600 upright bins include filler panels to accommodate a 22 inch wide ice machine. No adapter is needed.

Dispenser compatibility

Only **nugget** ice models may be used with ice dispensers. Flaked ice is not dispensable.

- ID150 – use KBT42, KVS, KNUGDIV and R629088514
- ID200 – use KBT43 and KNUGDIV and KVS
- ID250 – use KBT43 and KNUGDIV and KVS

See sales literature for other brand model ice and beverage dispenser applications.

Other Bins & Applications:

Note the drop zone and ultrasonic sensor locations in the illustrations on the next pages.

Scotsman ice systems are designed and manufactured with the highest regard for safety and performance.

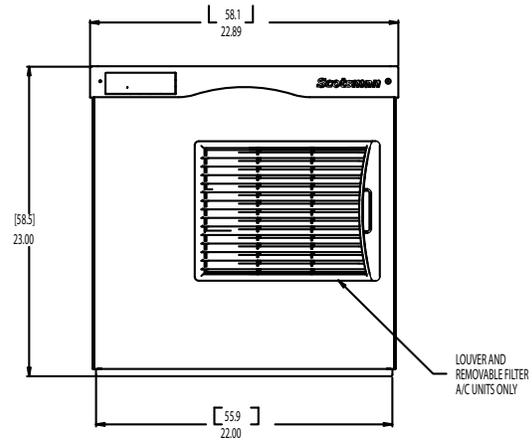
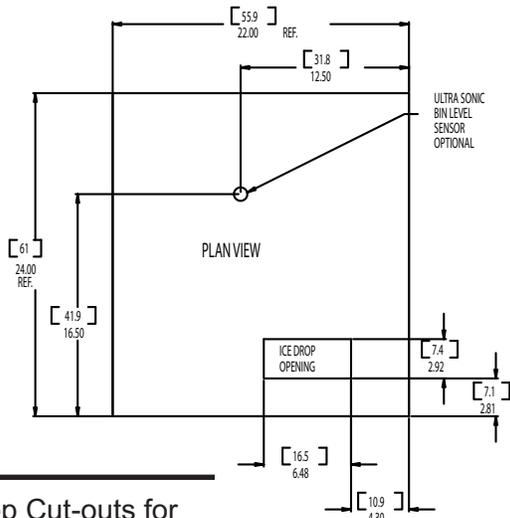
Scotsman assumes no liability of responsibility of any kind for products manufactured by Scotsman that have been altered in any way, including the use of any part and/or other components not specifically approved by Scotsman.

Scotsman reserves the right to make design changes and/or improvements at any time. Specifications and design are subject to change without notice.

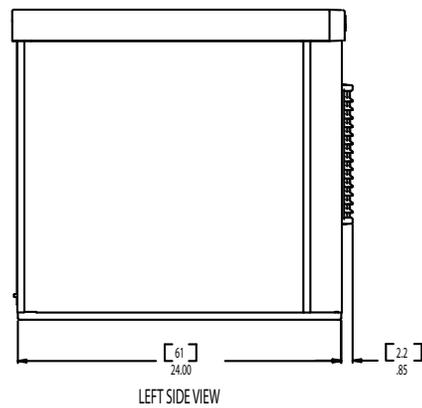
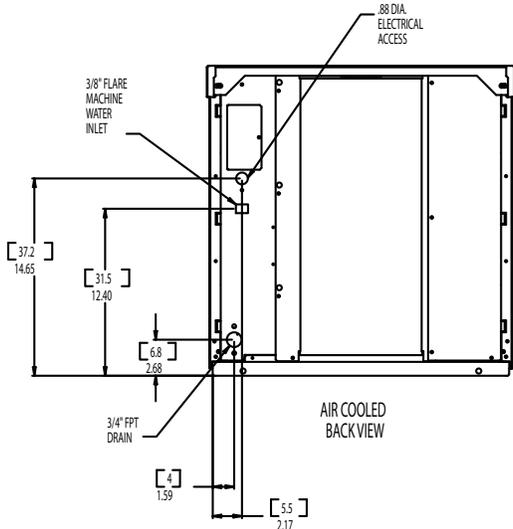
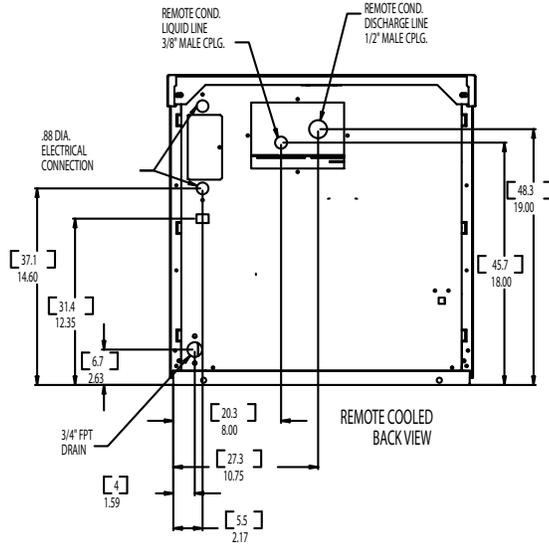
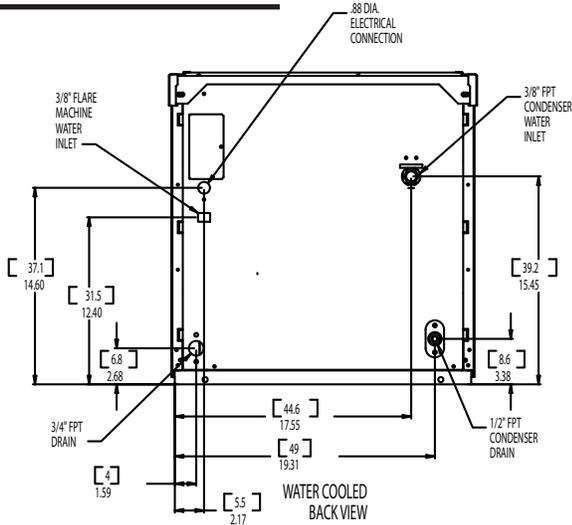
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F0522, F0822, N0522, or N0822 Cabinet Layout



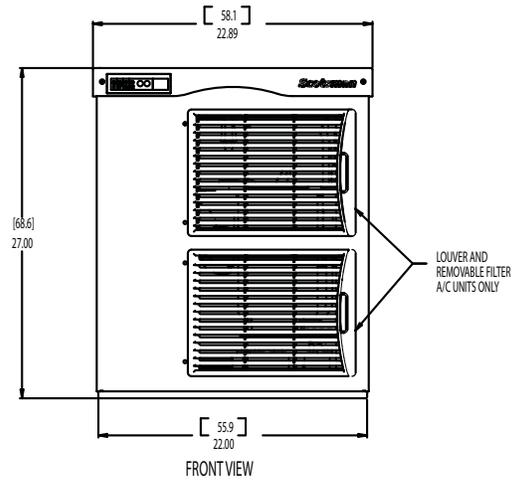
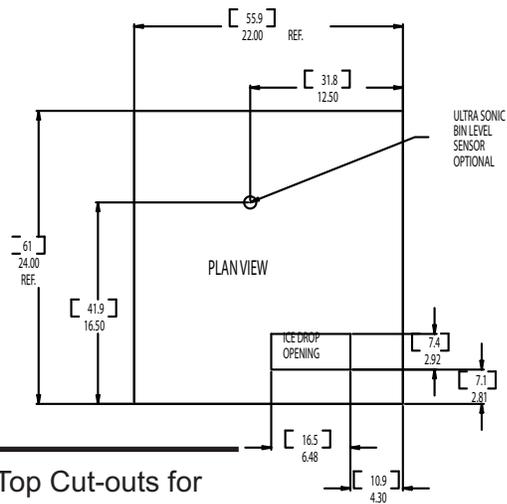
Note: Bin Top Cut-outs for drop zone should include ultrasonic sensor location



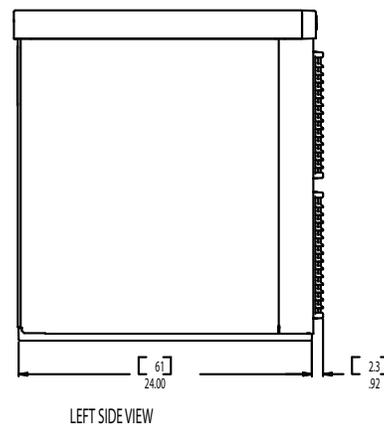
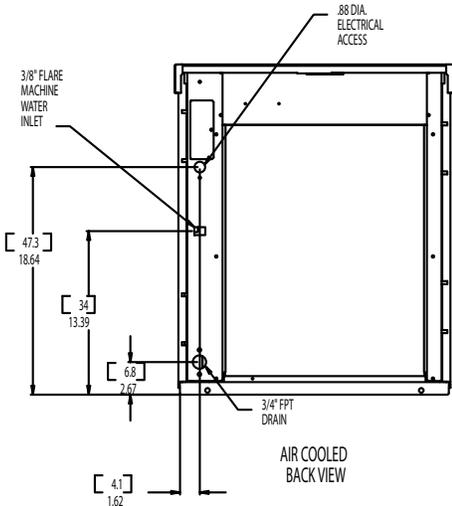
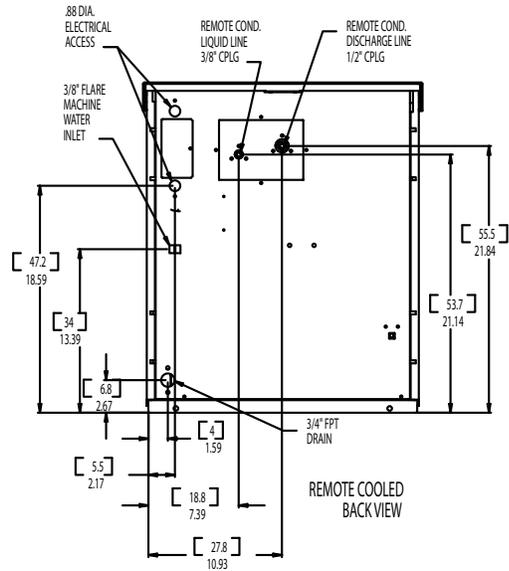
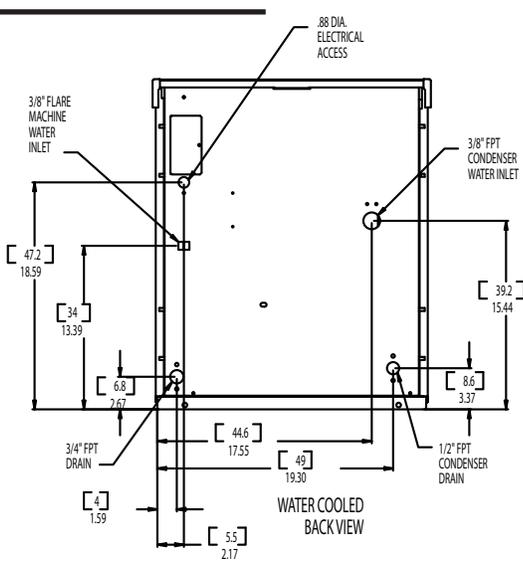
N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522

Air, Water or Remote Service Manual

F1222, F1522, N1222 or N1522 Cabinet Layout



Note: Bin Top Cut-outs for drop zone should include ultrasonic sensor location



Unpacking & Install Prep

Remove the carton from the skid. Check for hidden freight damage, notify the carrier immediately if any is found. Retain the carton for the carrier's inspection.

The machine is not bolted to the skid. If strapped remove the strap.

Place on Bin or Dispenser

If reusing an existing bin, be sure that the bin is in good shape and that the gasket tape on the top is not torn up. Water leaks, not covered by warranty, could result from a poor sealing surface. If installing a remote or a remote low side, a new bin is recommended due to the high cost to the user of replacing an old bin when a remote system is on top.

Install the correct adapter, following the directions supplied with that adapter.

Hoist the machine onto the adapter.

Note: The machine is heavy! Use of a mechanical lift is recommended.

Position the machine on the bin or adapter. Secure with straps from the hardware bag packed with the machine, or those supplied with the adapter.

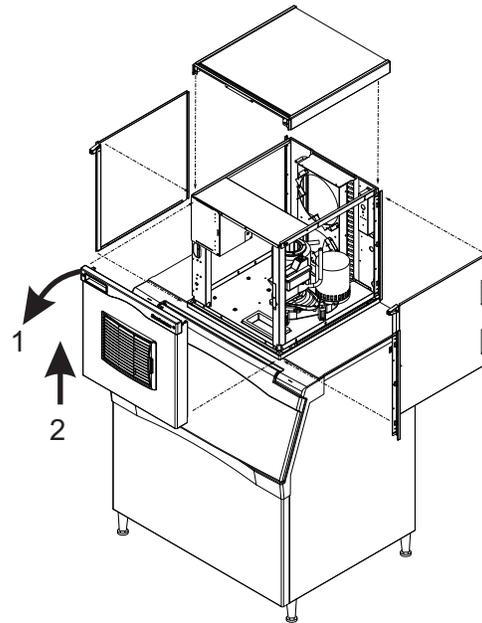
Remove any plastic covering the stainless steel panels.

Note: The standard machine set up includes visible on and off switches. Those can be covered up by changing the bezel in the front panel's trim strip. A cover-up bezel is included with the hardware bag.

Remove any packaging, such as tape or foam blocks, that may be near the gear reducer or ice chute.

Level the bin and ice machine front to back and left to right by using the bin leg levelers.

Panel Removal



1. Locate and loosen the two screws at the front edge of the top panel.

2. Pull the front panel out at the top until it clears the top panel.

3. Lift the front panel up and off the machine.

4. Remove two screws at the front of the top panel. Lift up the front of the top panel, push the top panel back an inch, then lift to remove.

5. Locate and loosen the screw holding each side panel to the base. Left side panel also has a screw holding it to the control box.

6. Pull the side panel forward to release it from the back panel.

Button Switch Bezel

To change bezels: Remove the front panel, and refer to the instruction label on the inside of the front panel. Push snaps of standard bezel in and pull the bezel out of the front panel trim strip.

Locate other bezel. Push into the trim strip from the front until it snaps into place. Return the front panel to its original position and secure it to the cabinet

Water

The water supply for ice making must be cold, potable water. There is a single 3/8" male flare potable water connection on the back panel. Water cooled models also have a 3/8" FPT inlet connection for the water cooled condenser. Chilled water can also be used for this connection.

Drain

There is one 3/4" FPT condensate drain fitting at the back of the cabinet. Water cooled models also have a 1/2" FPT discharge drain connection on the back panel.

Tubing

Connect the potable water supply to the potable water fitting, 3/8" OD copper tubing or the equivalent is recommended.

Water filtration is recommended. If there is an existing filter, change the cartridge.

Connect the water cooled water supply to the condenser inlet.

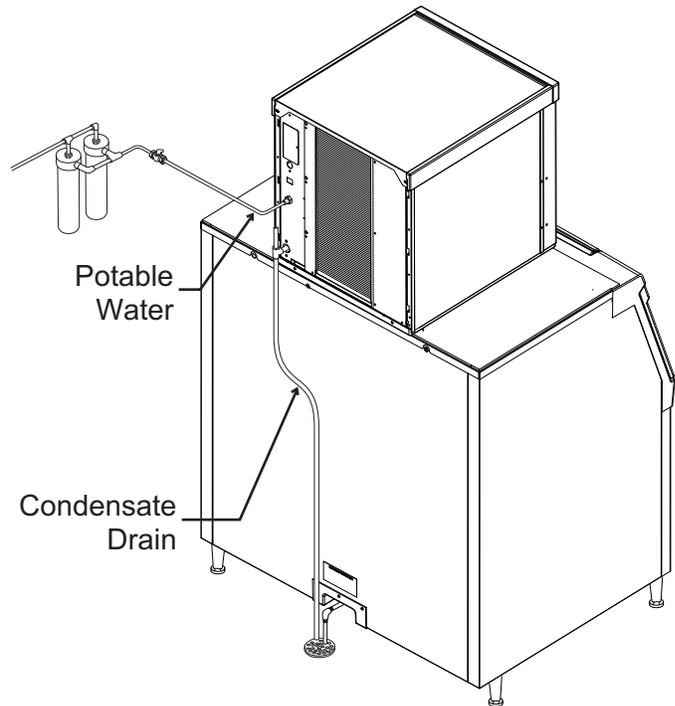
Note: Do NOT filter water to the water cooled condenser circuit.

Connect the drain tube to the condensate drain fitting.

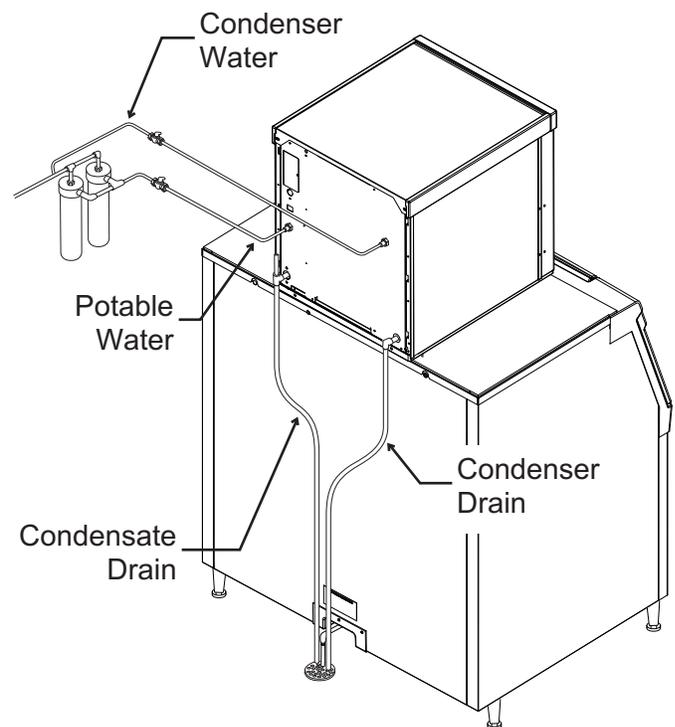
Connect the water cooled condenser drain tube to the condenser outlet.

Do not Tee ice machine drains into the drain tube from the ice storage bin or dispenser. Back ups could contaminate and / or melt the ice in the bin or dispenser.

Follow all local and national codes for tubing, traps and air gaps.



Air Cooled Plumbing



Water Cooled Plumbing

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Electrical

The machine does not include a power cord, one must be field supplied or the machine hard wired to the electrical power supply. The junction box for the electrical connection is on the back panel.

Electrical power is connected to wires inside the junction box in the back of the cabinet. Use a strain relief and connect a ground wire to the ground screw.

Refer to the dataplate on the machine for minimum circuit ampacity and determine the proper wire size for the application. The dataplate (on the back of the cabinet) also includes the maximum fuse size.

Do not use an extension cord.

Follow all local and national codes.

Model	Dimensions w" x d" x h"	Voltage Volts/Hz/Phase	Condenser Type	Min Circ Ampacity	Max Fuse Size or HACR Type Circuit Breaker
N0422A-1	22 x 24 x 23	115/60/1	Air	15.2	20
N0422W-1	same	111/60/1	Water	14.4	20
F0522A-1	same	115/60/1	Air	15.2	20
F0522W-1	same	115/60/1	Water	14.4	20
N0622A-1	same	115/60/1	Air	18.3	25
N0622W-1	same	115/60/1	Water	16.7	25
N0622R-1	same	115/60/1	Remote	19.4	25
N0622A-32	same	208-230/60/1	Air	9.8	15
N0622W-32	same	208-230/60/1	Water	8.9	15
F0822A-1	same	115/60/1	Air	18.3	25
F0822W-1	same	115/60/1	Water	16.7	25
F0822R-1	same	115/60/1	Remote	19.4	25
F0822A-32	same	208-230/60/1	Air	9.8	15
F0822W-32	same	208-230/60/1	Water	8.9	15
N0922A-32	22 x 24 x 27	208-230/60/1	Air	12.5	15
N0922W-32	same	208-230/60/1	Water	11.3	15
N0922R-32	same	208-230/60/1	Remote	12.3	15
N0922A-3	same	208-230/60/3	Air	13.0	15
N0922R-3	same	208-230/60/3	Remote	12.8	15
F1222A-32	same	208-230/60/1	Air	12.5	15
F1222W-32	same	208-230/60/1	Water	11.3	15
F1222R-32	same	208-230/60/1	Remote	12.3	15
F1222A-3	same	208-230/60/3	Air	13.0	15
F1222W-3	same	208-230/60/3	Water	11.8	15
F1222R-3	same	208-230/60/3	Remote	12.8	15
N1322A-32	same	208-230/60/1	Air	19.1	30
N1322W-32	same	208-230/60/1	Water	17.9	30
N1322R-32	same	208-230/60/1	Remote	18.9	30
F1522A-32	same	208-230/60/1	Air	19.1	30
F1522W-32	same	208-230/60/1	Water	17.9	30
F1522R-32	same	208-230/60-1	Remote	18.9	30

Refrigeration - Remote Condenser Models

Remote condenser models have additional installation needs.

The correct remote condenser fan and coil must be connected to the ice making head. Liquid and discharge tubing connections are on the back of the ice machine cabinet. Pre-charged tubing kits are available in several lengths to accommodate most installations. Order the one that just exceeds the length needed for the installation.

The kit numbers are:

- RTE10
- RTE25
- RTE40
- RTE75

There are limits as to how far away from the ice machine and where the remote condenser can be located. See the next page for those limits.

The correct condenser must be used.

Ice Machine Model	Condenser Model
F0822R-1	ERC111-1
F1222R-32, F1222R-3	ERC311-32
N0622R-1, N0822R-1	ERC111-1
N0922R-32, N1222R-3	ERC311-32
N1322R-32	ERC311-32

Note: A headmaster is required for all remote condenser systems. Prior condensers did not have a headmaster. New head / old condenser retrofits can use headmaster kit KPFHM. See chart below for applications.

Prior Head	Prior Condenser	New Head
NME654R	ERC101	N0622R
FME804R	ERC101	F0822R
NME954R	ERC151	N0922R
FME1204R	ERC151	F1222R
NME1254R	ERC201	N1322R
FME1504R	ERC201	F1522R

Do not reuse condenser coils contaminated with mineral oil (used with R-502 for example). They will cause compressor failure and will void the warranty.

Remote Condenser Location - Limits

Use the following for planning the placement of the condenser relative to the ice machine

Location Limits - condenser location must not exceed ANY of the following limits:

- Maximum rise from the ice machine to the condenser is 35 physical feet
- Maximum drop from the ice machine to the condenser is 15 physical feet
- Physical line set maximum length is 100 feet.
- Calculated line set length maximum is 150.

Calculation Formula:

- Drop = $dd \times 6.6$ (dd = distance in feet)
- Rise = $rd \times 1.7$ (rd = distance in feet)
- Horizontal Run = $hd \times 1$ (hd = distance in feet)
- Calculation: Drop(s) + Rise(s) + Horizontal Run
- Run = $dd+rd+hd =$ Calculated Line Length

Configurations that do NOT meet these requirements must receive prior written authorization from Scotsman to maintain warranty.

Do NOT:

- Route a line set that rises, then falls, then rises.
- Route a line set that falls, then rises, then falls.

Calculation Example 1:

The condenser is to be located 5 feet below the ice machine and then 20 feet away horizontally.

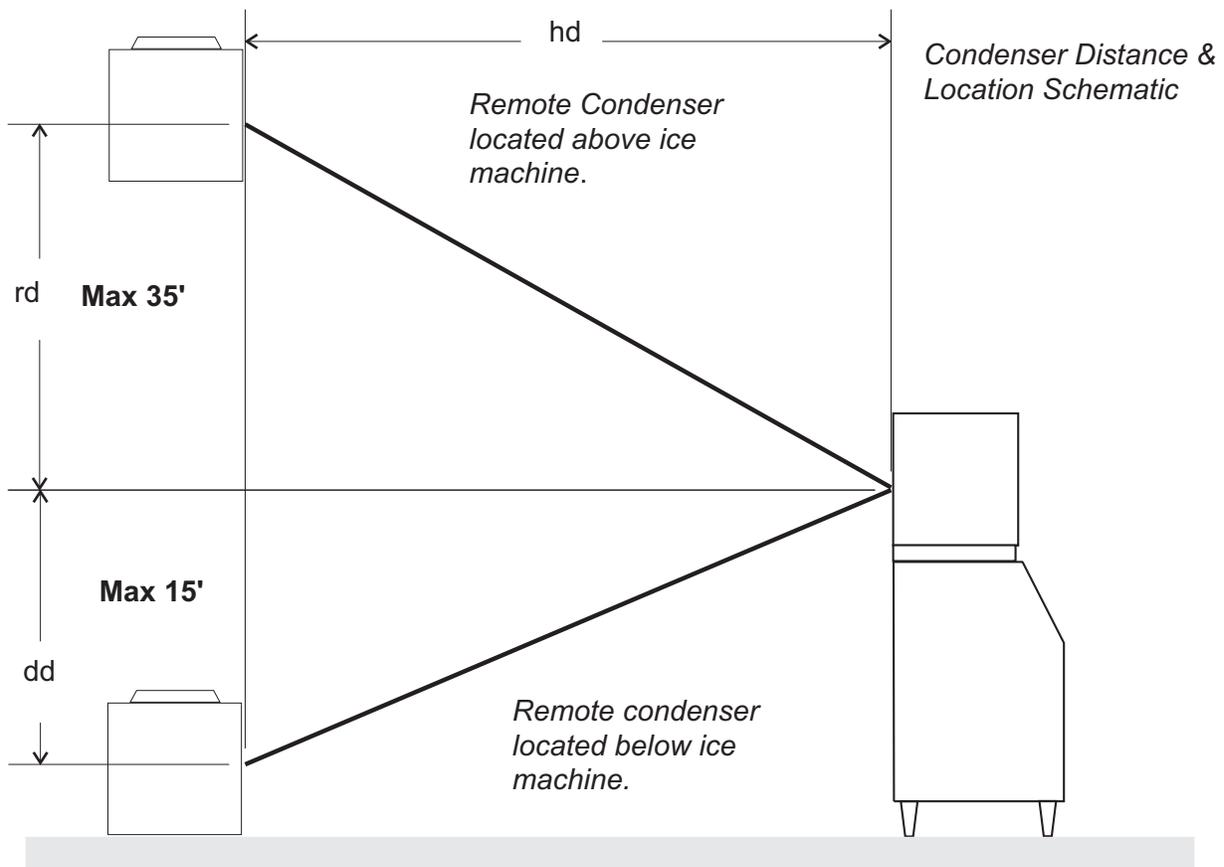
$5 \text{ feet} \times 6.6 = 33$. $33 + 20 = 53$. This location would be acceptable

Calculation Example 2:

The condenser is to be located 35 feet above and then 100 feet away horizontally. $35 \times 1.7 = 59.5$.

$59.5 + 100 = 159.5$. 159.5 is greater than the 150 maximum and is NOT acceptable.

Operating a machine with an unacceptable configuration is misuse and will void the warranty.



For The Installer: Remote Condenser

Locate the condenser as near as possible to the interior location of the ice machine.

Keep condenser at least 2 feet from a wall or other rooftop equipment.

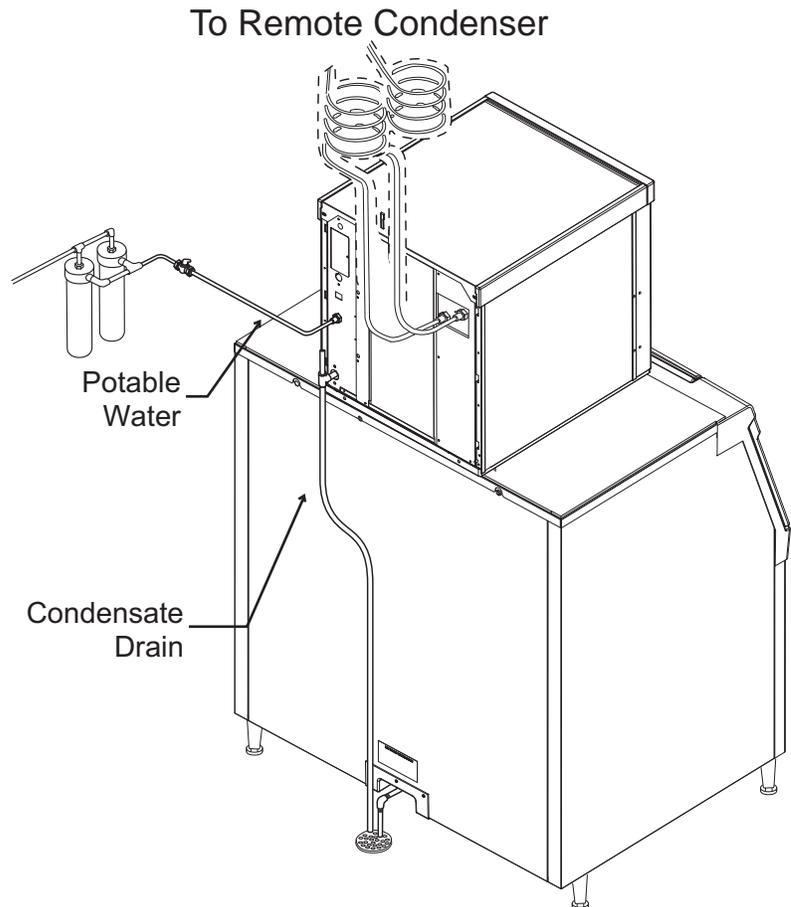
Note: The location of the condenser is relative to the ice machine is LIMITED by the specification on the prior page.

Roof penetration. In many cases a roofing contractor will need to make and seal the hole in the roof for the line sets. The suggested hole diameter is 2 inches.

Meet all applicable building codes.

Roof Attachment

Install and attach the remote condenser to the roof of the building, using the methods and practices of construction that conform to the local building codes, including having a roofing contractor secure the condenser to the roof.



Precharged Line Routing

Do not connect the precharged tubing until all routing and forming of the tubing is complete. See the Coupling Instructions for final connections.

1. Each set of pre-charged tubing lines contains a 3/8" diameter liquid line, and a 1/2" diameter discharge line. Both ends of each line have quick connect couplings, the end without access valves goes to the ice maker.

Note: The openings in the building ceiling or wall, listed in the next step, are the minimum sizes recommended for passing the refrigerant lines through.

2. Have the roofing contractor cut a minimum hole for the refrigerant lines of 2". Check local codes, a separate hole may be required for the electrical power supply to the condenser.

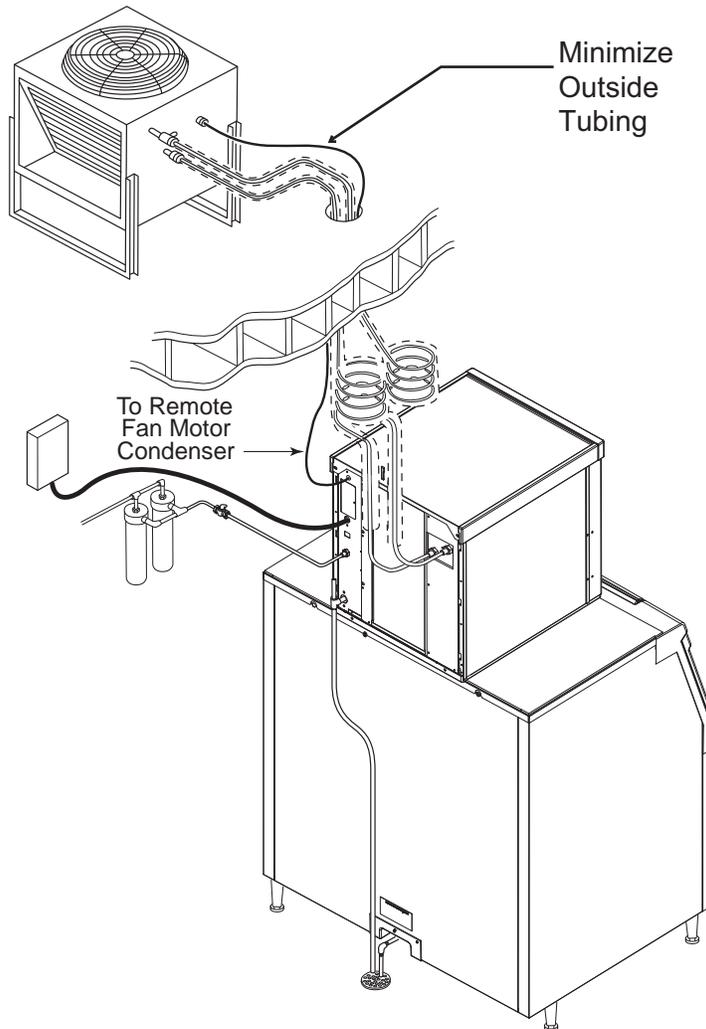
Caution: Do NOT kink the refrigerant tubing while routing it.

3. Route the refrigerant tubes thru the roof opening. Follow straight line routing whenever possible. Excess tubing may EITHER be coiled up INSIDE the building OR cut out prior to connection to the ice maker and condenser.

If the excess tubing is cut out, after re-brazing the tubing must be evacuated prior to connection to the ice maker or condenser.

If the excess tubing is to be coiled, spiral it horizontally to avoid excess trapping in the lines.

5. Have the roofing contractor seal the holes in the roof per local codes



Coupling Instructions

The couplings on the ends of the pre-charged line sets are self-sealing when installed properly.

Follow these instructions carefully.

These steps must be performed by an EPA Certified Type II or higher technician.

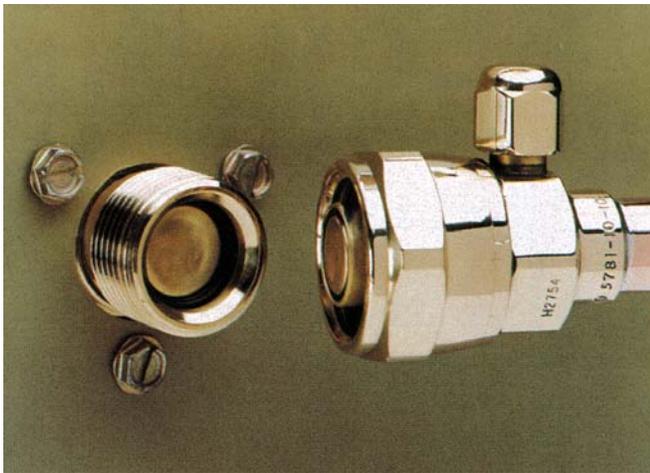
Initial Connections

1. Remove the protector caps and plugs. Wipe the seats and threaded surfaces with a clean cloth to remove any possible foreign matter.
2. Lubricate the inside of the couplings, especially the O-rings, with refrigerant oil. Oil packets are supplied with Scotsman line sets.
3. Position the fittings on the correct connections on the condenser and ice machine.

- 1/2" discharge
- 3/8" liquid line

Final Connections:

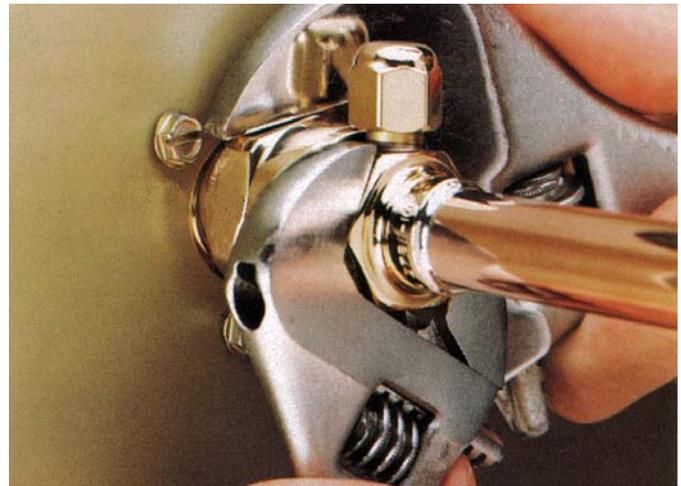
4a. Begin by tightening the couplings together by hand until it is certain that the threads are properly engaged.



4b. Then using two wrenches tighten the coupling until it bottoms out or a definite increase in resistance is felt.

It is important that ONLY the nut on the pre-charged tube be turned, or the diaphragms will be torn out by the piercing knives and they will be

loose in the refrigeration system. Note: As the couplings are tightened, the diaphragms in the quick connect couplings will begin to be pierced. As that happens, there will be some resistance to tightening the swivel nut.



4c. Continue tightening the swivel nut until it bottoms out or a very definite increase in resistance is felt (no threads should be showing).

Critical Step!

5. Use a marker or pen to mark a line on the coupling nut and unit panel. Then tighten the coupling nut an additional one-quarter turn. The line will show the amount that the nut turns. Do NOT over tighten.



6. After all connections have been made, and after the receiver outlet valve has been opened (do not open yet), check the couplings for leaks.

Final Check List

After connections,

1. Wash out the bin. If desired, the interior of the bin could be sanitized.
2. Locate the ice scoop (if supplied) and have it available for use when needed.
3. Remote only: Switch on the electrical power. Do not start the machine for 4 hours.

Final Check List:

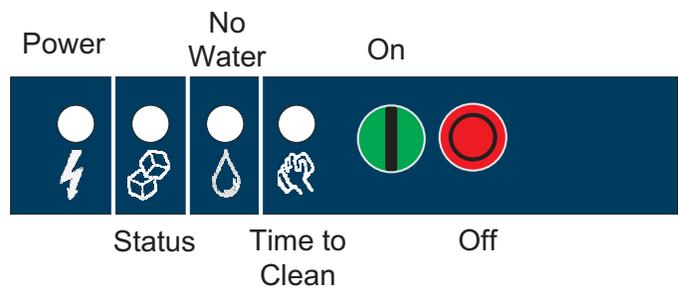
1. Is the unit located indoors in a controlled environment?
2. Is the unit located where it can receive adequate cooling air?
3. Has the correct electrical power been supplied to the machine?
4. Have all the water supply connections been made?
5. Have all the drain connections been made?
6. Has the unit been leveled?
7. Have all unpacking materials and tape been removed?
8. Has the protective covering on the exterior panels been removed?
9. Is the correct bezel installed in the trim strip?
10. Is the water pressure adequate?
11. Have the drain connections been checked for leaks?
12. Has the bin interior been wiped clean or sanitized?
13. Have any water filter cartridges been replaced?
14. Have all required kits and adapters been properly installed?

Control Operation

Use and Operation

Once started, the ice machine will automatically make ice until the bin or dispenser is full of ice. When ice level drops, the ice machine will resume making ice.

Caution: Do not place anything on top of the ice machine, including the ice scoop. Debris and moisture from objects on top of the machine can work their way into the cabinet and cause serious damage. Damage caused by foreign material is not covered by warranty.



There are four indicator lights at the front of the machine that provide information on the condition of the machine.

Indicator Lights:

- Power
- Status
- Water
- De-scale & Sanitize

Note: If the De-Scale & Sanitize light is ON, following the cleaning process will clear the light for another cleaning time interval.

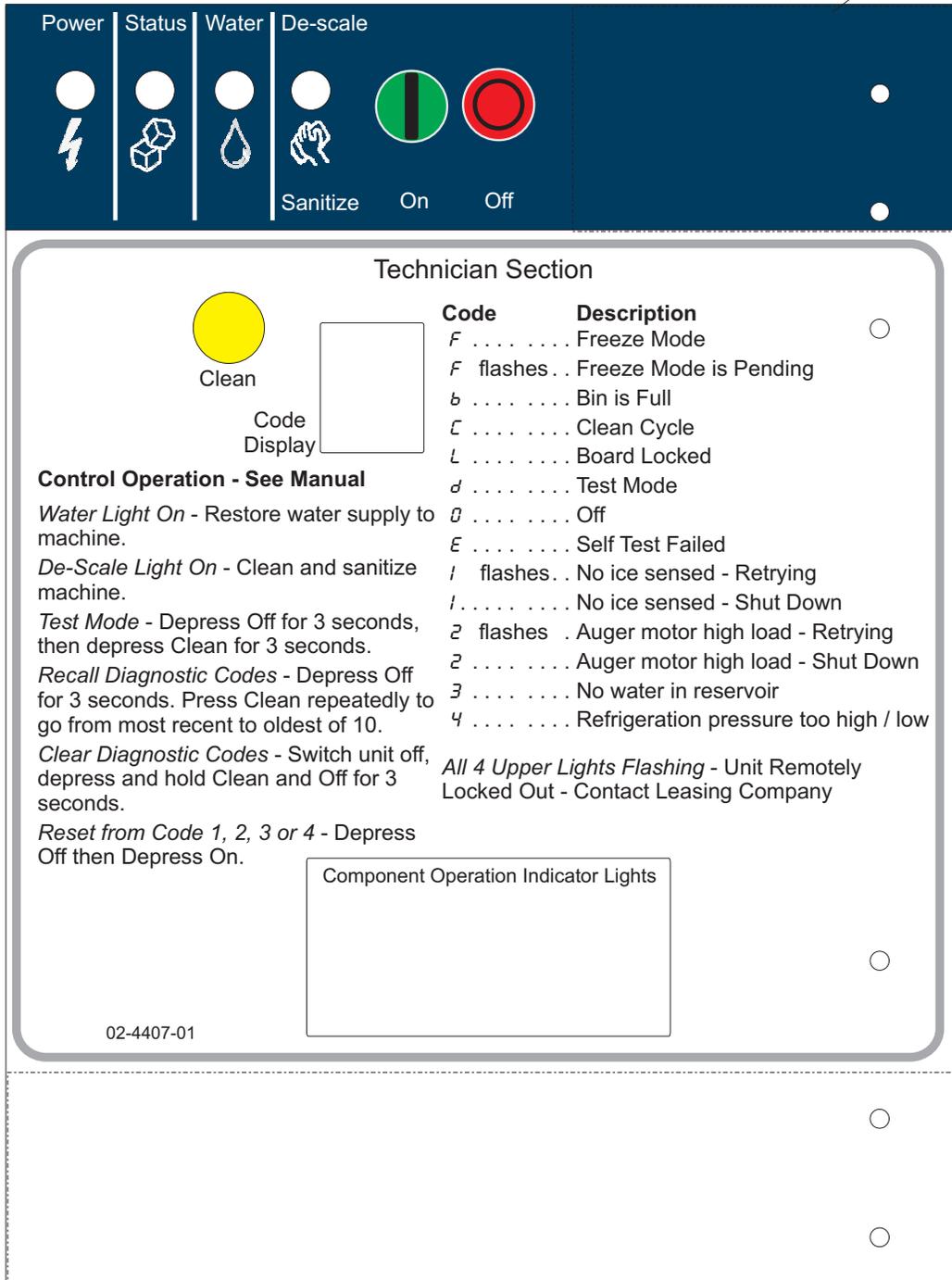
Two button switches are at the front – On and Off.

To switch the machine OFF, push and release the Off button. The machine will shut off at the end of the next cycle.

To switch the machine ON, push and release the On button. The machine will go through a start up process and then resume ice making.

Controller

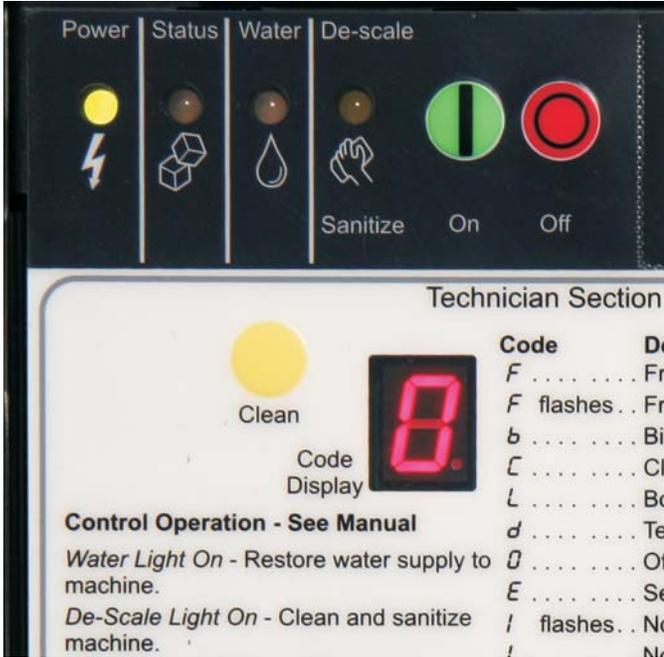
Location of
Optional
Vari-Smart



Location of
Optional
Smart-Board

AutoAlert and Display Code

The controller uses indicator lights to provide the user with information on Power, Status, Water or Time to Clean. These are known as the AutoAlert panel.



Code	Description
F	Freeze Mode
F flashes . .	Freeze Mode is Pending
b	Bin is Full
C	Clean Cycle
L	Board Locked
d	Test Mode
0	Off
E	Self Test Failed
/ flashes . .	No ice sensed - Retrying
/	No ice sensed - Shut Down
2 flashes . .	Auger motor high load - Retrying
2	Auger motor high load - Shut Down
3	No water in reservoir
4	Refrigeration pressure too high / low
<i>All 4 Upper Lights Flashing - Unit Remotely Locked Out - Contact Leasing Company</i>	

Additionally a 7 segment display is under the front panel. It shows operational status or problem codes.

The Power light is on Green anytime the machine is supplied with electrical power.

The Status light is on Green when the machine has been switched to the ice making mode. It will also blink green if the unit has been equipped with an optional Smart-Board AND the Smart-Board has detected potential malfunction.

The Water light will blink Red if the water sensor does not detect water.

The De-Scale / Sanitize light will glow Yellow when the time to clean timer has reached its set time since the last cleaning. It also blinks during the first part of the cleaning mode.

Component Indicator Lights

The controller has six lights to indicate component operation:

Bin Eyes Blocked

- This light is ON when the photo-electric ice sensors have been blocked by ice.

Water Present

- This light is ON when the water sensor has water touching it.

Comp

- This light is ON when the compressor is operating.

Water Dispense

- Not used on this model.

Auger

- This light is ON when the auger motor is operating.

Ice Dispense

- Not used this model.

Control Button Use

Recall diagnostic code:

- Hold off button in for 3 seconds. Release.
- Press and release the Clean button to cycle through each of the last 10 error codes from most recent to oldest.

Clear diagnostic code:

- Hold Clean and Off buttons in for 3 seconds to clear all prior codes.

Reset control:

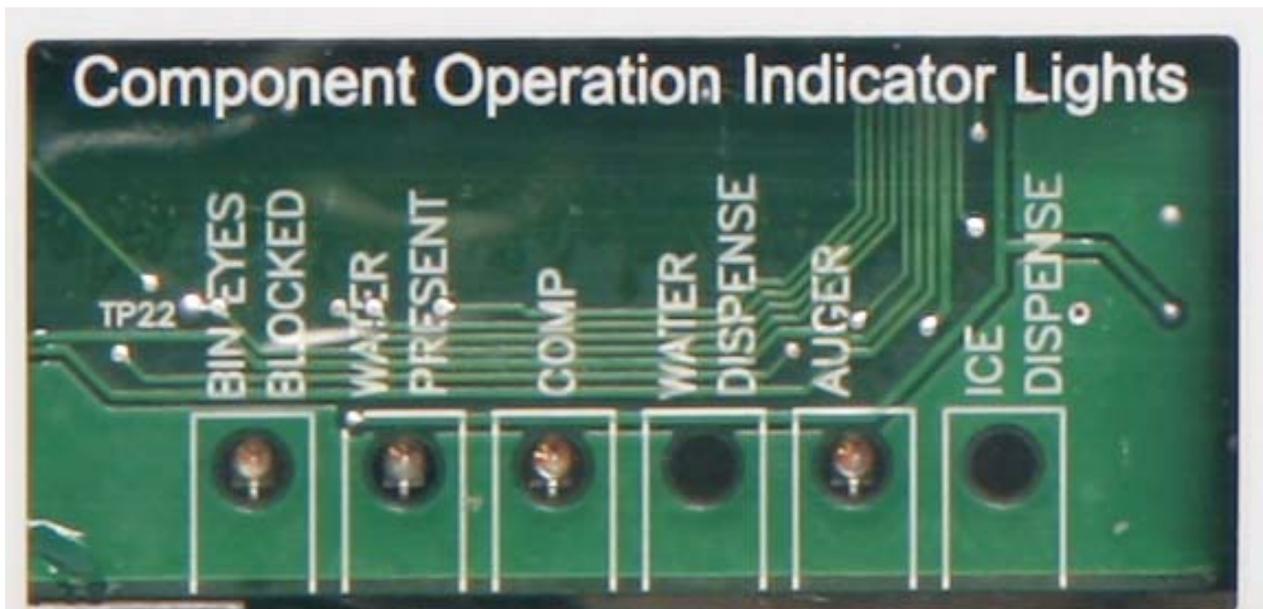
- Depress and release Off, then depress and release On

Start Test Mode:

- Hold Off button in for 3 seconds. Release.
- Hold Clean button in for 3 seconds. Release.

Lock / Unlock control:

- Hold On button in for 3 seconds, keep holding then press and release Off twice.



Electrical Component Details

Compressor

- Operated by the compressor contactor.

Contactors

- Operated by the controller. Line voltage coil. When energized the Compressor indicator light will be ON.

Fan Motor(s)

- Operated by the contactor

High pressure cut out

- All models have a high pressure cut out switch that signals the controller if the discharge pressure is too high. It is an automatic reset.

Low pressure switch

- On remote models it controls the compressor contactor. Will close on pressure rise, pressure rises when liquid line valve opens. Opens at a lower pressure.
- Air and Water cooled models use a low pressure cut out.

Liquid line valve

- Remote only. Opened by the controller to start ice making. Closed to shut unit off. Line voltage coil.

Controller

- Senses water, ice making, discharge pressure, low side pressure, and auger amps. Controls compressor contactor, fan motor, and auger motor. Indicates status and component operation.

Transformer

- 12 volt secondary, supplies power to controller only. The Power light will be ON when the transformer has provided 12 volts AC to the controller.

Water Level Sensor

- Two probe conductivity sensor. When water touches it the Water Present light will be ON.

Auger Motor

- Four pole, split phase motor that operates the gear reducer. When operating, the Auger indicator light will be ON. The gear reducer lowers the input speed from about 1500 RPM to 11. Auger rotation is CCW when viewed from above.

Photo-electric eyes

- An LED emitter and photo transistor receiver set. Pulsed infrared light is continuously emitted and received to detect ice in the chute.

Refrigeration

Refrigerant: R-404A

Compressors: Copeland or Tecumseh hermetic by model

Expansion valve: Non adjustable, internally equalized.

Condensers: Air is forced draft type, water cooled is counterflow type.

Air filters: Surface mounted to panels. Filter media removable without removing panels.

Fan blades: Reduced vibration blades in most air cooled models.

Remote Systems: Head pressure control valve in condenser. Headmaster protected by filters (not filter driers). Controller pumps unit down by closing the liquid line valve. Pump down switch controls the compressor..

High pressure cut out. WC, RC, AC

Low pressure cut out, WC, AC

Pump down pressure switch, RC

Evaporator: Coil-wrapped stainless steel with a stainless steel, double-flight auger inside.

Initial Start Up

1. Turn the water supply on.
2. Switch the electrical power on. Confirm voltage is correct for the model.
3. Push and release the On button. The machine will start in about two minutes.
4. Soon after starting, air cooled models will begin to blow warm air out the back of the cabinet and water cooled models will drain warm water from the condenser drain tube. Remote models will be discharging warm air from the remote condenser. After about 5 minutes, ice will begin to drop into the bin or dispenser.
5. Check the machine for unusual rattles. Tighten any loose screws, be sure no wires are rubbing moving parts. Check for tubes that rub.
6. Fill out the warranty registration form and either file it on line or mail it.
7. Notify the user of the maintenance requirements and whom to call for service.

Change De-Scale Notification Interval

This feature is accessible only from standby (Status Light Off).

1. Press and hold Clean button for 3 seconds.

This starts the Time to Clean Adjustment State and displays the current time to clean setting.

2. Press the clean button repeatedly to cycle through the 4 possible settings:

- 1 year (8760 hours)
- 0 (disabled)
- 4 months (2920 hrs)
- 6 months (4380 hours) (default)

3. Push Off to confirm the selection.

Sequence of Operation

The ice machine's function is to continuously produce ice until the ice level control senses that there is enough ice in the bin or dispenser. There are three systems that operate in close coordination to make ice. They are the electrical system, the water system and the refrigeration system.

The electrical system includes the compressor, auger drive assembly, fan motor and control system (the auger drive assembly includes the gear reducer, auger and top bearing).

The water system includes the float valve, reservoir, inside of the evaporator and the drain tubing.

The refrigeration system includes the compressor, condenser, expansion valve and outside of the evaporator.

Control System

As noted, the electrical system includes a control system. The control system consists of a controller and sensors. It automatically operates the machine to make ice only when needed. It also monitors the refrigeration system, water system and auger drive assembly for proper function.

Sensors are used to monitor the machine. A continuity probe water sensor is located near the float reservoir. A tube from the float tank allows water to touch the sensor's two stainless steel probes, making a connection between them. That signals to the controller the presence of water. The controller will not allow the machine to make ice unless this sensor's probes have continuity.

A set of photo-electric eyes (infrared emitter and receiver) is located at the base of the ice discharge chute. They are used to sense ice. As ice is made, it falls through the infrared beam from the emitter, causing the receiver to detect it. When ice has filled the bin, the top of the ice pile will continuously stop the beam, breaking the light to the receiver, and that signals to the controller that the bin is full.

Additionally, the control system uses the photo-eyes to confirm ice making. As the machine makes ice, the falling ice causes breaks in the infrared beam. In operation, the first 6 minutes of ice making are ignored to give the machine time to start producing ice. After that, the controller will look for a minimum of one beam-break in 10 minutes. If this is not achieved, the control will shut the machine down for 10 minutes and add the incident to a strike counter. During the wait period, a 1 will be flashing in the code display.

After the 10 minute wait, the machine will restart. If no ice is sensed three times in a row, the machine will shut down on a no ice error and must be manually reset. The 1 in the code display will change from flashing to continuous.

If ice is detected within 10 minutes after any restart, the strike counter will be reset to zero, and the code display will show F, for freeze mode.

The auger drive motor amperage is monitored by the controller. If the auger motor is overloaded and is drawing too many amps, the controller will shut the machine off, and a 2 will be flashing in the code display. The controller will attempt a restart of the auger motor in 4 minutes. If during the first 60 seconds after restart the auger motor current stays within limits, the compressor is restarted and the machine returns to normal operation. If the auger motor's current is excessive within 60 seconds after the restart, the process will be repeated once more. If during that try the current is still excessive the machine shuts down and must be manually reset. The 2 in the code display will change from flashing to continuous.

Water System

The water level in the evaporator is maintained by a float valve in a separate reservoir. As ice is made, and water is used, the water level in the reservoir drops, opening the float valve. The open valve adds water to the reservoir to resupply it.

N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522
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Refrigeration System

The refrigeration system is monitored by the high pressure cut out switch. If the refrigeration discharge pressure exceeds the pre-set point of the switch, it will open, causing the controller to shut the machine off. The discharge pressure control is an automatic reset switch, and after the discharge pressure drops, the controller will restart the unit. A 4 in the code display indicates high discharge pressure.

The refrigeration system is also monitored by the low pressure cut out switch. If the refrigeration low side pressure drops below a pre-set point, the switch will open. When that occurs, the controller will shut the machine off. The low pressure cut out switch is an automatic reset switch and after the low side pressure increases to the cut in point, the controller will restart the machine. A 4 will show in the code display to indicate low suction pressure.

Note: the low pressure control for a Remote is a pump down switch, and when it opens the compressor stops and no change is noted by the controller.

Electrical Sequence

Pushing and releasing the On button starts the machine. The sequence of operation begins with water. Water must be sensed or the controller will not start the ice making process. If there is no water, a 3 will show in the code display. If there is water, and there is nothing blocking the infrared beam of the ice sensors, the controller will start the machine. A flashing F will show in the code display while the auger drive motor starts up. When it has started, the compressor will start and the flashing F will change to a continuous F. This continues until the ice level control senses a full bin, at that time the compressor is shut off, and the auger motor continues to operate for a short time to clear the evaporator of any left over ice. A b will show in the code display.

		Indicator Lights & Their Meanings			
		Power	Status	Water	De-Scale & Sanitize
Light Actions	Steady Green	Normal	Normal	-	-
	Blinking Green	Self Test Failure	Switching on or off. When Smart-Board used, machine attention recommended.	-	-
	Blinking Red	-	Diagnostic shut down	Lack of water	-
	Yellow	-	-	-	Time to descale and sanitize
	Blinking Yellow	-	-	-	In Cleaning Mode
	Light Off	No power	Switched to Off	Normal	Normal
	All Blinking	Unit is remotely locked out - check with leasing company			

Water System

Water enters the machine through the 3/8" male flare at the rear of the cabinet, goes to the water reservoir which it enters through the float valve.

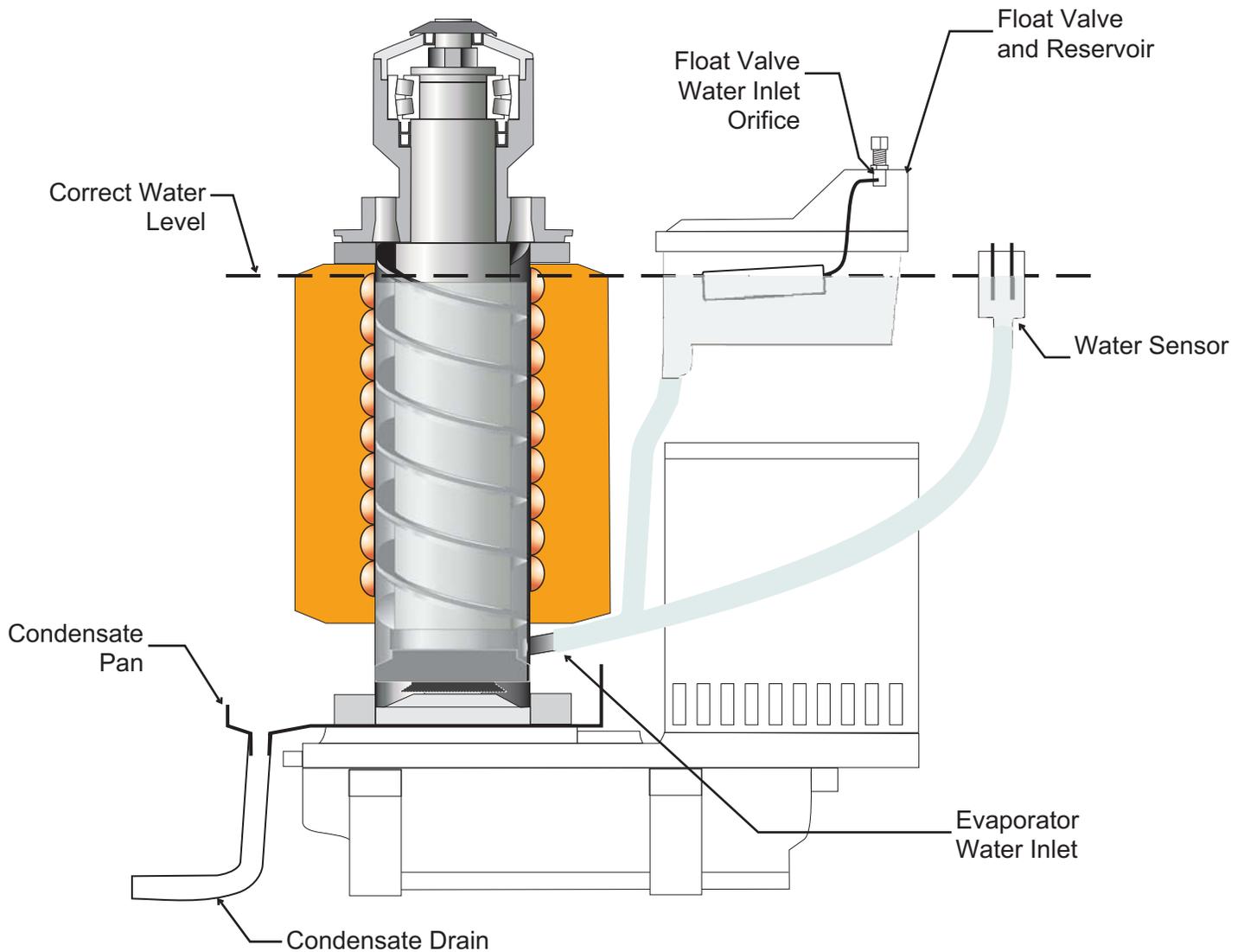
The float valve maintains a constant level of water in the reservoir and evaporator, as water flows out the bottom of the reservoir tank to fill the evaporator.

Reservoir overflow or evaporator condensation is routed to the drain. Water cooled models have a separate water circuit for the cooling water: it enters the fitting at the rear, goes to the water

regulating valve, then to the water cooled condenser and down the drain.

Water Level: The correct water level should be checked when the machine is making ice. Check the water level in the reservoir and compare it to the horizontal line molded into the side of the reservoir.

The correct level should be between 1/8" above and 1/4" below the line. If needed, bend the float arm up or down to adjust the water level.



Water System Schematic

Air Cooled Refrigeration

The compressor concentrates the heat from ice making into high pressure, hot discharge gas. The high pressure forces the gas to the water cooled condenser.

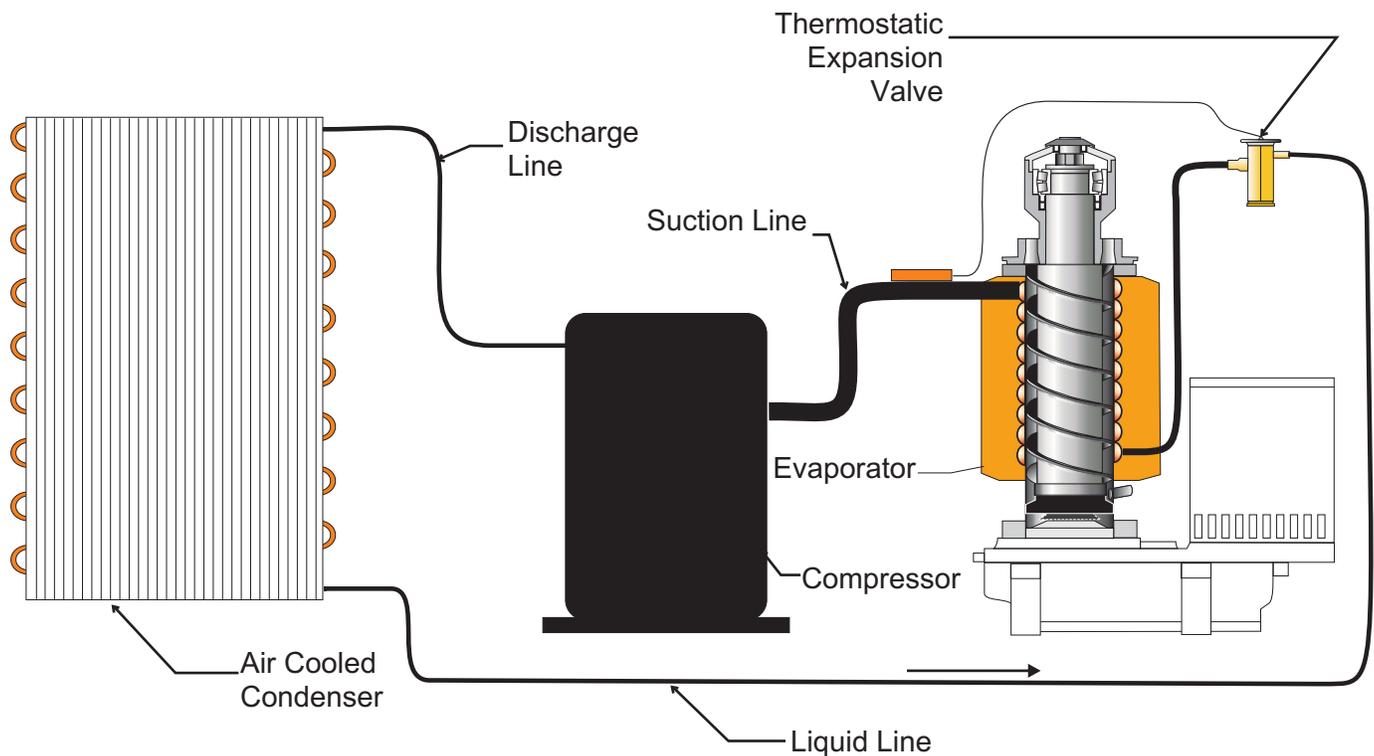
At the condenser, refrigerant gas flows through a serpentine tube that is connected to fins. Room air is forced by a fan motor through the fins. As the relatively cooler air comes in contact with the fins and tubing, heat flows from the hot refrigerant gas into the fins and tubing and into the cooler air passing over them. When the refrigerant cools, it condenses into a liquid.

From the condenser the high pressure liquid refrigerant flows through the liquid line to the metering device - a thermostatic expansion valve.

At the expansion valve, liquid refrigerant passes from a high pressure zone to one of relatively low pressure, and in the low pressure zone it evaporates.

The low pressure zone where the refrigerant evaporates is the evaporator. The evaporator is a vertical metal tube surrounded by a coil of tubing, which the refrigerant flows through. As refrigerant evaporates in the coil, it absorbs heat from the metal parts of the evaporator and the water inside it. As the auger inside the evaporator turns, ice is continuously forced out of the evaporator and make up water flows in.

From the evaporator, the refrigerant, carrying the heat from ice making, flows back to the compressor through the suction line, and the cycle continues.



Refrigeration Schematic

Water Cooled Refrigeration

The compressor concentrates the heat from ice making into high pressure, hot discharge gas. The high pressure forces the gas to the water cooled condenser.

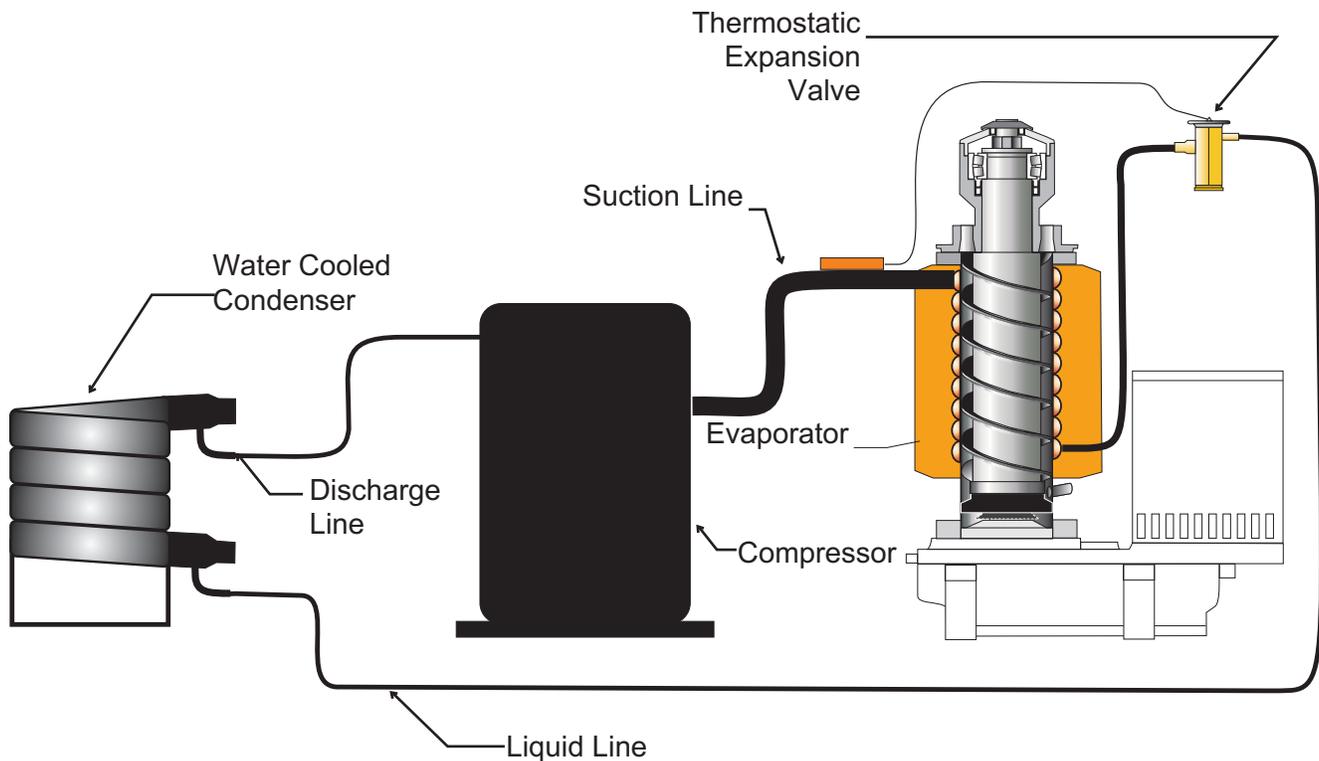
At the condenser, refrigerant gas and water flow through connected parallel tubes, but in opposite directions. Heat moves from the hotter discharge gas to the cooler water, and the refrigerant condenses into a liquid. The water flows out of the condenser warmed up to about 110oF. Water flow is controlled by a water regulating valve on the inlet of the condenser's water circuit.

From the condenser the high pressure liquid refrigerant flows through the liquid line to the metering device - a thermostatic expansion valve.

At the expansion valve, liquid refrigerant passes from a high pressure zone to one of relatively low pressure, and in the low pressure zone it evaporates.

The low pressure zone where the refrigerant evaporates is the evaporator. The evaporator is a vertical metal tube surrounded by a coil of tubing, where the refrigerant flows through. When the refrigerant evaporates in the coil, it absorbs heat from the metal parts of the evaporator and the water inside it. As the auger inside the evaporator turns, ice is continuously forced out of the evaporator and make up water flows in.

From the evaporator, the refrigerant, carrying the heat from ice making, flows back to the compressor through the suction line, and the cycle continues.



Refrigeration Schematic

Remote Air Cooled Refrigeration

The compressor concentrates the heat from ice making into high pressure, hot discharge gas. The high pressure forces the gas to the remote condenser. At the remote condenser, the discharge gas will either enter the coils or bypass them through the headmaster. The head master maintains a minimum discharge pressure to keep flash gas out of the liquid line.

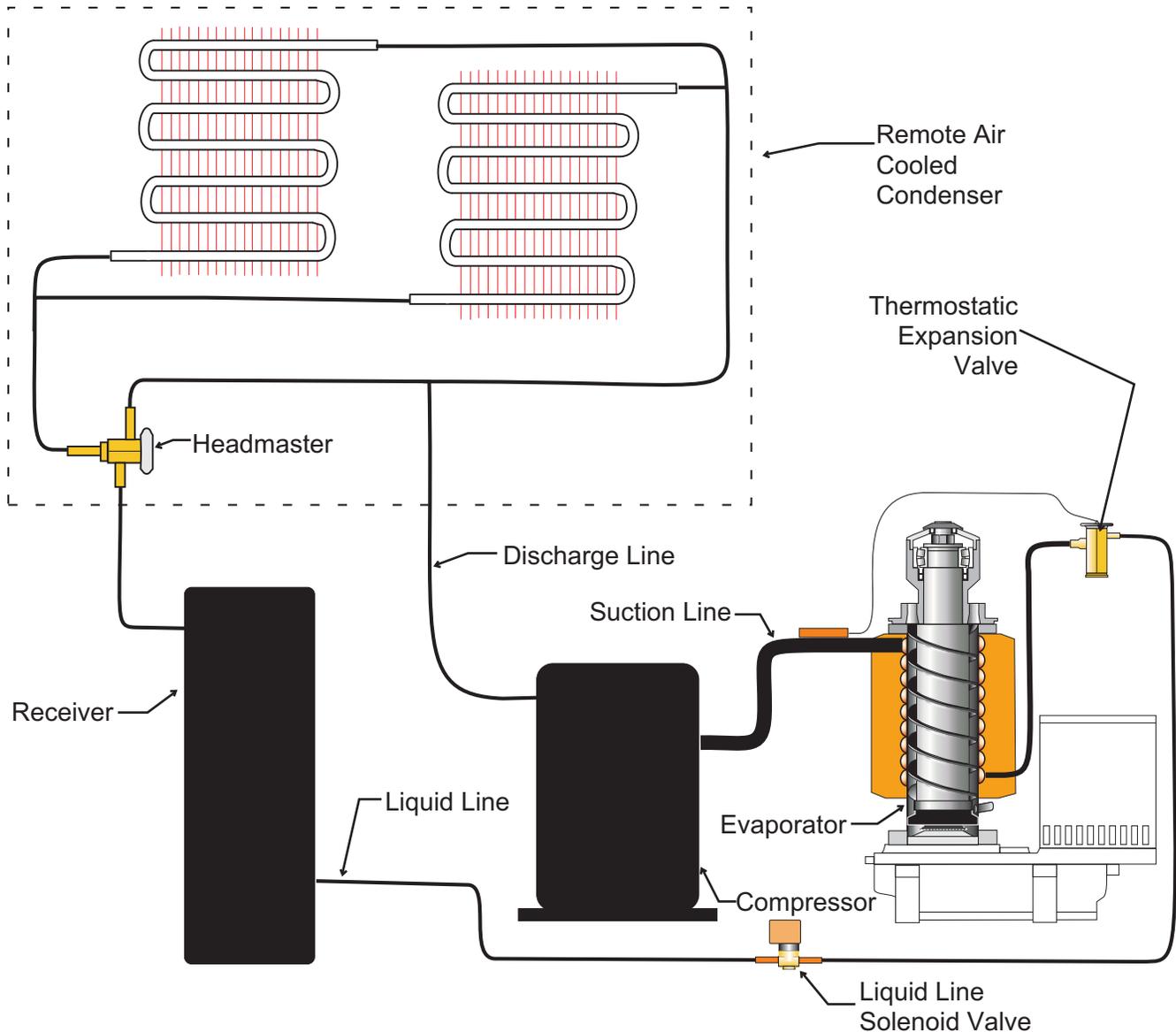
From the condenser, refrigerant flows to the receiver. It can be either liquid or gas, depending upon the modulation of the head master.

From the receiver, liquid refrigerant flows to the thermostatic expansion valve. At the expansion

valve, liquid refrigerant passes from a high pressure zone to one of relatively low pressure, and in the low pressure zone it evaporates, absorbing heat.

From the evaporator, the refrigerant, carrying the heat from ice making, flows back to the compressor through the suction line, and the cycle continues.

When enough ice has been made, the control system closes the liquid line solenoid valve and the machine pumps down, forcing refrigerant out of the low side until the pump down pressure switch stops the compressor.



Refrigeration Schematic

How Ice Is Made

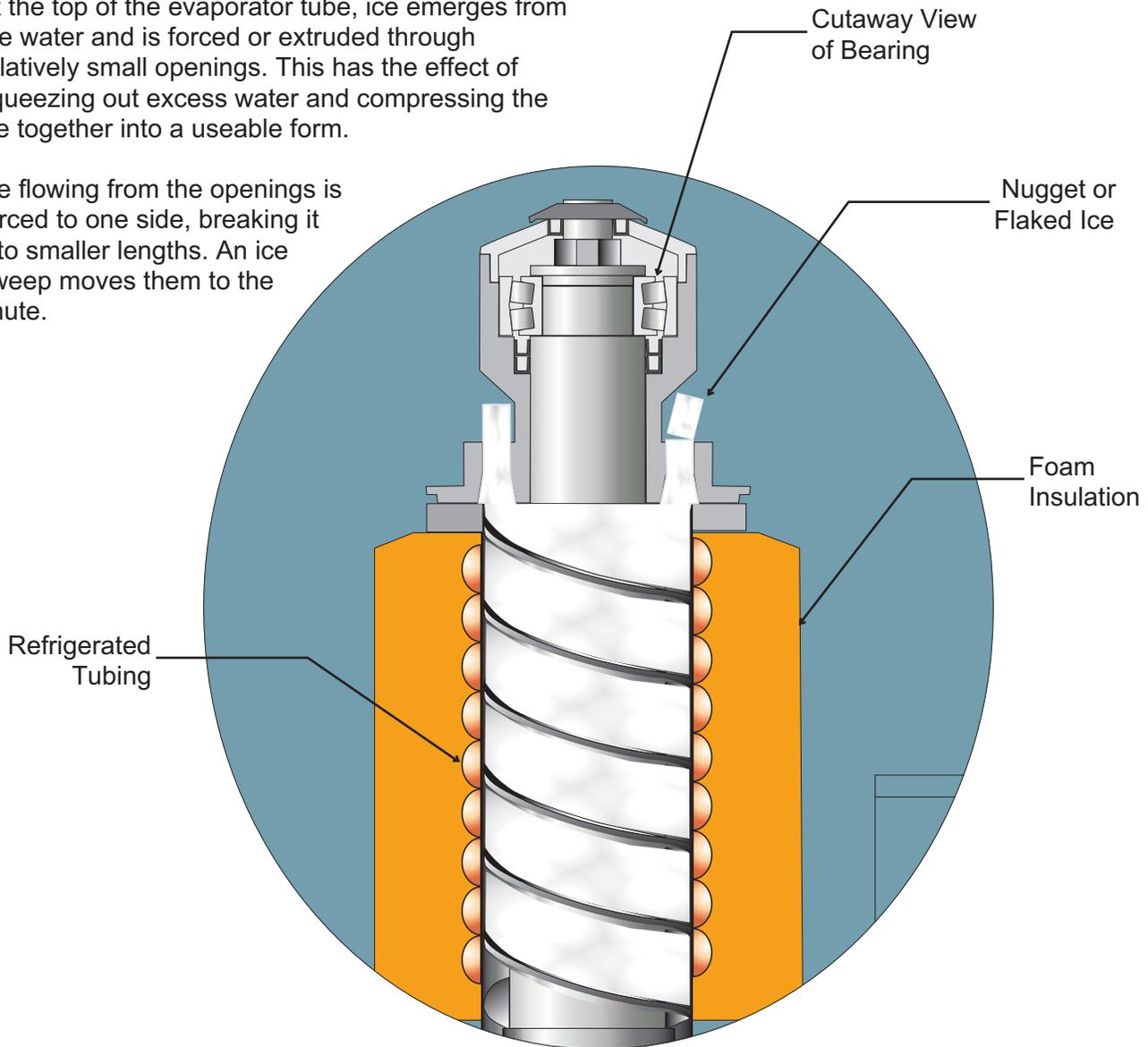
Refrigeration effect is applied to the water between the auger and the evaporator. When that water's temperature drops to its freezing point, ice crystals form throughout it. A continually rotating auger moves the ice up the evaporator tube. At this point the ice is a soft ribbon that fills the space between the auger and evaporator.

At the top of the evaporator tube, ice emerges from the water and is forced or extruded through relatively small openings. This has the effect of squeezing out excess water and compressing the ice together into a useable form.

Ice flowing from the openings is forced to one side, breaking it into smaller lengths. An ice sweep moves them to the chute.

Flaked ice machines have 6 oblong and curved slots that ice flows from, and they produce a softer, wetter ice form.

Nugget ice machines have 16 round holes that form the nugget, which is more heavily compressed and contains less water than freshly made flaked ice.



Technical Information

Pressure Switches

	Cut IN (PSIG)	Cut OUT (PSIG)
High pressure switch, AC, WC, RC	350	450
Low pressure switch, AC or WC	30	15
Low pressure pump down (remote)	30	15

Compressor Amp Draw

Model	Voltage	Brand	Amps
N0422, F0522	115	Tecumseh	5.9-6.1
N0622, F0822	115	Tecumseh	5.9-6.1
N0622, F0822	230	Tecumseh	
N0922, F1222	230 single phase	Tecumseh	4.7-5.1
N0922, F1222	230 three phase	Copeland	3.9-4.1
N1322, F1522	230 single phase	Copeland	6.9-7.2

Auger Drive Motor Amps

Model	Ice Machine Voltage	Auger Motor Amps	Control Cut Out Amps
N0422 or F0522	115	3.4 - 4	6
N0622 or F0822	115	3.4 - 4	6
N0622 or F0822	230	1.1 - 2	3
N0922 or F1222	230 single phase	1.1 - 2	3
N0922 or F1222	230 three phase	1.1 - 2	3
N1322 or F1522	230 single phase	1.1 - 2	3
N1322 or F1522	230 three phase	1.1 - 2	3

Components

- Motor: 115 volt or 230 volt versions. 1/4 HP split phase.
- Gear Case: Aluminum die cast, service part has no bearings
- First gear: Phenolic for noise suppression. Pressed on ball bearing.
- Second gear: Steel. Pressed on ball bearing.
- Output gear: Steel, pressed shaft and bearings. Supplied with gear case cover.
- Output shaft. Provides engagement to auger, uses centering pin for auger alignment. Supplied with gear case cover.
- Input or motor shaft seal. Labyrinth type with o-ring to seal rotor bearing to cover.
- Output shaft seal. Lip seal, supplied with gear case cover.

N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522

Air, Water or Remote Service Manual

Heat Load, Charge and Condenser GPM

Heat Load - Average heat load for air conditioning unit sizing

Refrigerant Charge

Model	BTUH
N0422, F0522A	5000
N0622, F0822A	7100
N0922, F1222A	10500
N01322, F1522A	16000

Model	R-404A (oz)
N0422A, F0522A	14
N0422W, F0522W	11
N0622A, F0822A	14
N0622W, F0822W	11
N0622R, F0822R	192
N0922A, F1222A	18
N0922W, F1222W	20
N0922R, F1222R	192
N1322A, F1522A	34
N1322W, F1522W	18
N1322R, F1522R	192

Water Cooled **Water Use** - Condenser Only

Model	GPM @ Supply Water Temp	
	@ 50°F water	@ 70°F water
N0422, F0522W	.14 @ 50°F water	.23 @ 70°F water
N0622, F0822W	.21 @ 50°F water	.40 @ 70°F water
N0922, F1222W	.68 @ 50°F water	.76 @ 70°F water
N01322, F1522W	.32 @ 50°F water	.59 @ 70°F water

N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522**Air, Water or Remote Service Manual****Refrigeration System Pressures**

Refrigeration system pressures of continuous flow ice machines do not vary a great deal while in operation. They will vary by model, condenser type and ambient.

Model	70/50		90/70	
	Suction (PSIG)	Discharge (PSIG)	Suction (PSIG)	Discharge (PSIG)
N0422A	37-39	235-245	45-46	255-265
N0422W	38-40	240-250	38-42	240-250
F0522A	37-39	235-245	40-42	250-260
F0522W	37-39	240-250	39-41	240-250
N0622A	28-31	235-245	35-40	275-285
N0622W	29-32	240-250	30-34	240-250
N0622R	35-37	240-250	36-38	250-260
F0822A	28-31	235-245	34-39	285-295
F0822W	29-32	240-250	30-34	240-250
F0822R	35-37	240-250	36-38	250-260
N0922A	22-25	205-215	32-33	280-290
N0922W	22-25	240-250	31-33	240-250
N0922R	28-30	240-250	31-32	245-255
F1222A	22-25	205-215	31-33	280-290
F1222W	22-25	240-250	30-33	240-250
F1222R	28-30	240-250	31-32	245-255
N1322A	22-25	205-215	30-32	295-305
N1322W	26-28	240-250	25-28	240-250
N1322R	29-30	230-240	30-31	245-255
F1522A	22-25	205-215	28-32	295-305
F1522W	26-28	240-250	25-28	240-250

Maintenance

This ice machine needs five types of maintenance:

- Air cooled and remote models need their air filters or condenser coils cleaned regularly.
- All models need scale removed from the water system.
- All models require regular sanitization.
- All models require sensor cleaning.
- All models require a top bearing check.

Maintenance Frequency:

Air filters: At least twice a year, but in dusty or greasy air, monthly.

Scale removal. At least twice a year, in some water conditions it might be every 3 months.

Sanitizing: Every time the scale is removed or as often as needed to maintain a sanitary unit.

Sensor Cleaning: Every time the scale is removed.

Top bearing check: At least twice a year or every time the scale is removed.

Maintenance: Air filters

1. Pull air filter(s) from panel.
2. Wash the dust and grease off the filter(s).
3. Return it(them) to their original position(s).

Do not operate the machine without the filter in place except during cleaning.

Maintenance: Air cooled condenser

If the machine has been operated without a filter the air cooled condenser fins will need to be cleaned.

They are located under the fan blades. The services of a refrigeration technician will be required to clean the condenser.

Maintenance: Remote air cooled condenser

The condenser fins will occasionally need to be cleaned of leaves, grease or other dirt. Check the coil every time the ice machine is cleaned.

Maintenance: Exterior Panels

The front and side panels are durable stainless steel. Fingerprints, dust and grease will require cleaning with a good quality stainless steel cleaner.

Note: If using a sanitizer or a cleaner that contains chlorine on the panels, after use be sure to wash the panels with clean water to remove chlorine residue.

Maintenance: Water filters

If the machine has been connected to water filters, check the cartridges for the date they were replaced or for the pressure on the gauge. Change cartridges if they've been installed more than 6 months or if the pressure drops too much during ice making.

Maintenance: Scale Removal

Note: Following this procedure will reset the de-scale and sanitize light.

1. Remove front panel.
 2. Push and release the Off button.
 3. Remove ice from bin or dispenser.
 4. Turn the water supply to the ice machine OFF.
 5. Drain the water and evaporator by disconnecting the leg of the hose connected to the water sensor and draining it into the bin. Return the hose to its original position
 6. Remove the water reservoir cover.
 7. Mix a solution of 8 ounces of Scotsman Clear One Scale Remover and 3 quarts of 95-115 degree F. potable water.
- | | |
|---|---|
| CAUTION | Ice machine scale remover contains acids. Acids can cause burns. |
|  | If concentrated cleaner comes in contact with skin, flush with water. If swallowed, do NOT induce vomiting. Give large amounts of water or milk. Call Physician immediately. Keep out of the reach of children. |
8. Pour the scale remover solution into the reservoir. Use a small cup for pouring.
 9. Push and release the Clean button: the auger drive motor and light are on, C is displayed and the De-scale light blinks. After 20 minutes the compressor will start.
 10. Operate the machine and pour the scale remover into the reservoir until it is all gone. Keep the reservoir full. When all the scale remover solution has been used, turn the water supply back on. After 20 minutes of ice making the compressor and auger motor will shut off.
 11. Turn the water supply to the ice machine OFF

12. Drain the water reservoir and evaporator by disconnecting the leg of the hose connected to the water sensor and draining it into the bin or a bucket. Return the hose to its original position. Discard or melt all ice made during the previous step.
13. To sanitize the water system, mix a locally approved sanitizing solution. An example of a sanitizing solution is mixing one ounce of liquid household bleach and two gallons of 95 – 115 degree F. water.
14. Pour the sanitizing solution into the reservoir.
15. Push and release the On button.
16. Switch the water supply to the ice machine on.
17. Operate the machine for 20 minutes.
18. Push and release the Off button.
19. Wash the reservoir cover in the remaining sanitizing solution.
20. Return the reservoir cover to its normal position.
21. Melt or discard all ice made during the sanitizing process.
22. Wash the inside of the ice storage bin with the sanitizing solution.
23. Push and release the On button.
24. Return the front panel to its original position and secure with the original screws.

Note: If the reservoir is not kept full during step 10, the scale removal process will be incomplete and the de-scale light will remain on.

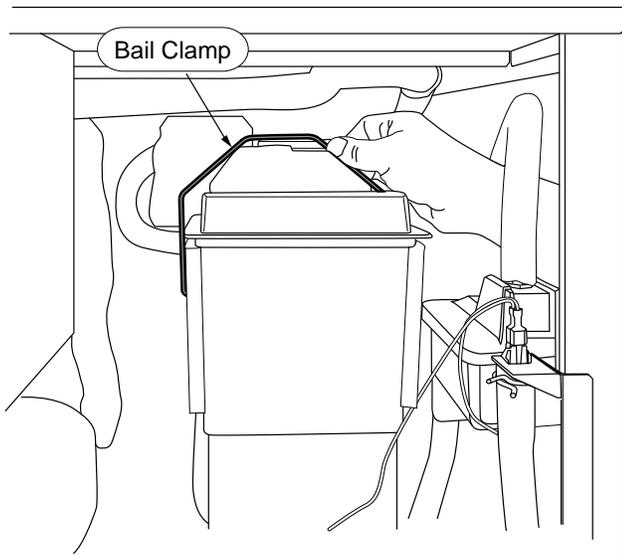
Maintenance: Check Top Bearing

This task should only be done by a qualified service technician

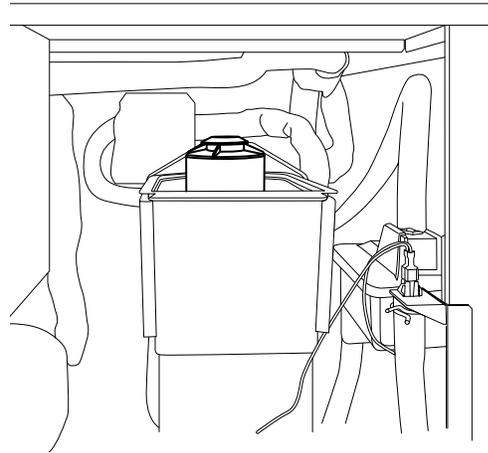
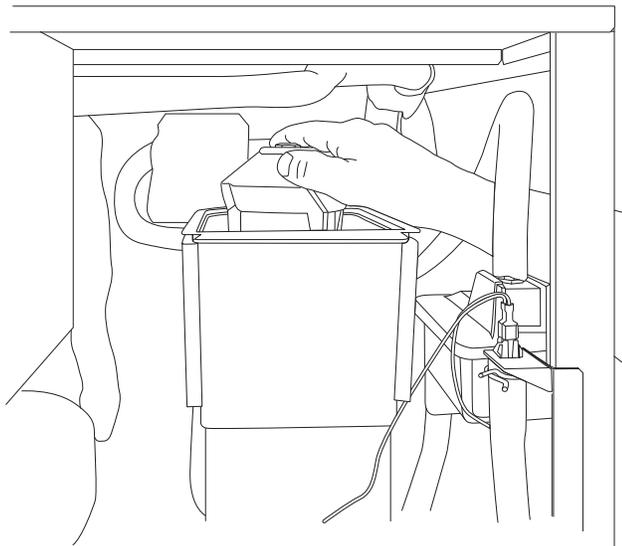
The bearing in the breaker should be checked at least two times per year.

Check the bearing by:

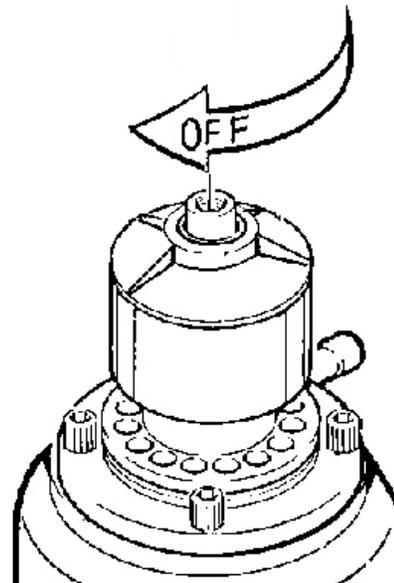
1. Removing the bail clamp and ice chute cover



2. Unscrewing the ice sweep



3. Removing the water shed & unscrewing the breaker cover (left hand threads).

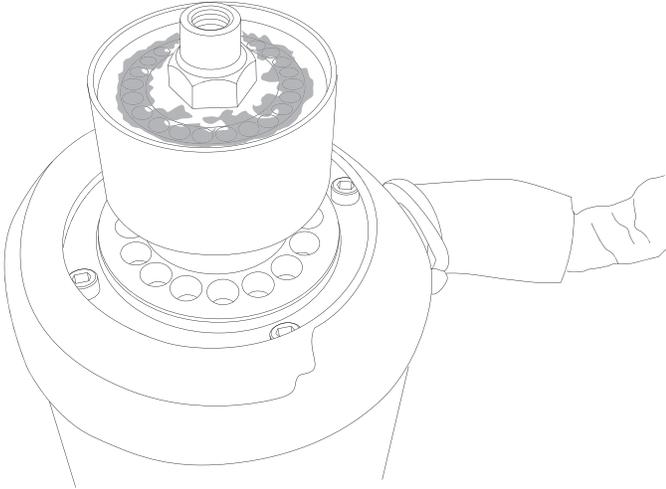


Inspect the top of the bearing. When new the grease is white, over time a small amount gray will appear over the rollers, that is normal. Add grease to replace the gray grease or if gaps between rollers are visible. If grease is watery, all gray or rust is visible, have the bearing replaced. See the next page for more information.

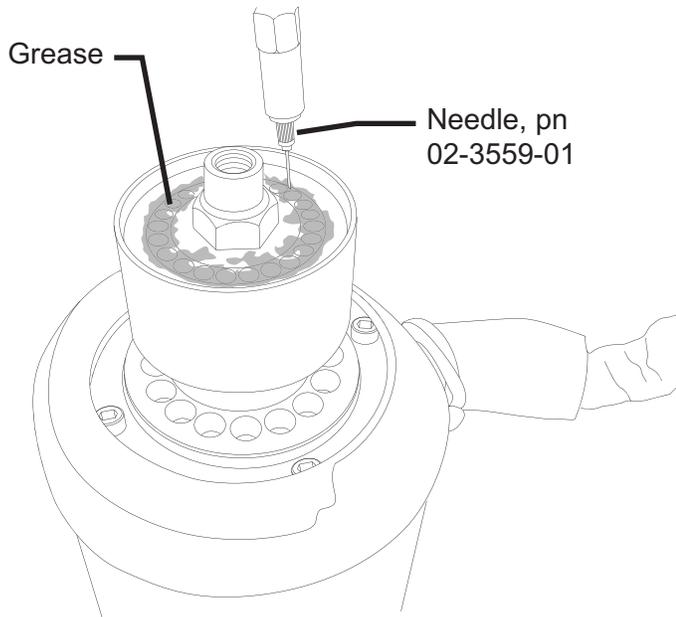
Note: When checking the top bearing, always inspect the drip pan for water seal leaks. If water is present in the drip pan, service the water seal and check the gear reducer's lubricant. See the next page.

Service Top Bearing

If the grease is uniformly white, and the bearing has no play, no further action is needed. If very gray, rusty, wet or has any embedded metal, have the bearing replaced.



If the bearing only needs grease, or to confirm the quality of the grease low in the bearing, inject grease into the lower part of the bearing using Scotsman grease needle pn 02-3559-01 and Scotsman bearing grease cartridge, pn A36808-001. Be sure to inject grease evenly and thoroughly.



Check Gear Reducer Lubricant

Although there is no normal access to the gear reducer lubricant, it can be checked without removal and complete disassembly. The auger drive motor must be removed and the lubricant checked through the input shaft area.

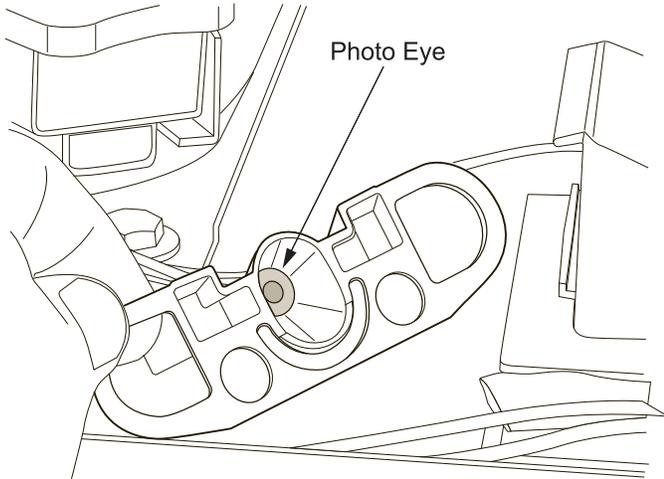


Normal Oil Level

Because of a shelf under the motor hole, only about 3/16 of oil should be on the tip of the screwdriver blade. Any more and there may be water in the gear case, any less and it may be low. The correct oil charge is 14 ounces.

Maintenance: Sensors

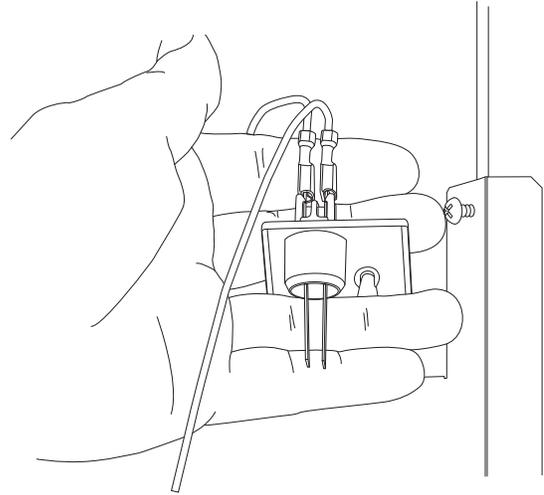
The control that senses bin full and empty is a photo-electric eye, therefore it must be kept clean so it can “see”. At least twice a year, remove the ice level sensors from the base of the ice chute, and wipe the inside clean, as illustrated.



1. Remove front panel.
2. Pull photo eye holders forward to release them.
3. Wipe clean as needed. Do not scratch the photo-eye portion.
4. Return the eye holders to their normal positions and return the front panel to its original position.

Note: Eye holders must be mounted properly. They snap into a centered position and are properly located when the wires are routed to the back and the left eye is the one with 2 wires at the connector.

The ice machine senses water by a probe located in the water reservoir. At least twice a year, the probe should be removed from the reservoir, and wiped clean of mineral build-up.



1. Shut off the water supply.
2. Remove front panel.
3. Remove the hose from the water sensor, use a hose clamp pliers for this.
4. Loosen mounting screw and release the water sensor from the frame of the unit.
5. Wipe probes clean,

Service Diagnosis - Air Cooled

Symptom	Probable Cause	Possible Correction	
No ice	No power	Check that ice machine has power. If power light is out, check transformer.	
	Code 3: No water	Restore water, check filters, water level and sensor	
	Status light is off	Push and release ON switch	
	Code 1: No ice sensed		Check for ice flow down chute. if very slow or no ice being made, check for refrig. system failure
			Check auger motor for power, if no power, check controller component indicator light. If there is power to the motor, check motor windings
	Code 2: Auger motor draws too many amps, controller shut unit off.		Check for damage to gear reducer or auger bearings.
			Check for restriction between reservoir and evaporator
	Bin Eyes Blocked light is On		Ice is in the chute.
			No ice in the chute. Check position of sensors, check sensors for scale build up
	Code 4: Refrigeration system over or under pressure		Check for proper operation of the fan and motor; check for proper flow of water into evaporator; check for proper refrigerant charge
	Code 4: Chute thermostat opened		Unit overfilled chute, check photo eye system
	Everything is in operation, but no refrigeration effect		Check compressor
Check TXV superheat			
Check refrigerant charge			
Optional bin thermostat is open		Check thermostat or jumper wire on blue wires to #5 & #6	
Optional ultrasonic system senses false bin full		Check sensor for proper installation and operation	
Low ice making capacity	Scale build up	Remove scale from evaporator and water system	
	Air filter dirty	Clean air filter	
	Condenser fins dirty	Clean condenser	
	Expansion valve superheat incorrect	Check superheat	

Service Diagnosis - Water Cooled

Symptom	Probable Cause	Possible Correction	
No ice	No power	If power light is out and there is power to the unit, check transformer.	
	Code 3: No water	Restore water, check filters, water level and sensor	
	Status light is off	Push and release ON switch	
	Code 1: No ice sensed		Check for ice flow down chute. if very slow or no ice being made, check for refrigeration system failure
			Check auger motor for power, if no power, check controller component indicator light. If there is power to the motor, check motor windings
	Code 2: Auger motor draws too many amps, controller shut unit off.	Check for damage to gear reducer or auger bearings.	
	Bin Eyes Blocked light is On		Ice is in the chute.
			No ice in the chute. Check position of sensors, check sensors for scale build up
	Code 4: Refrigeration system over or under pressure	Check water flow to condenser; check for proper flow of water into evaporator; check refrigerant charge	
	Code 4: Chute thermostat opened	Unit overfilled, check photo eye system	
	Everything is in operation, but no refrigeration effect		Check water regulating valve
			Check TXV superheat
			Check refrigerant charge
	Optional bin thermostat is open	Check thermostat or jumper wire on blue wires to #5 & #6	
Optional ultrasonic system set too low	Adjust selector switch to a higher position		
Optional ultrasonic system senses false bin full	Check sensor for proper installation and operation		
Low ice making capacity	Scale build up	Remove scale from evaporator and water system	
	High discharge pressure	Check water regulating valve	
	Expansion valve superheat incorrect	Check superheat	

Service Diagnosis - Remote

Symptom	Probable Cause	Possible Correction	
No ice	No power	If ice machine has power and power light is out, check transformer.	
	Code 3: No water	Restore water, check filters, water level and sensor	
	Status light is off	Push and release ON switch	
	Code 1: No ice sensed		Check for ice flow down chute. if very slow or no ice being made, check for refrigeration system failure
			Auger motor working, compressor off. Check liquid line valve and pump down switch
			Check auger motor for power, if no power, check controller component indicator light. If there is power to the motor, check motor windings or start switch
	Code 2: Auger motor draws too many amps, controller shuts unit off.		Check liquid line valve for leak through, causing auger to freeze in place
			Check for damage to gear reducer or auger bearings.
	Bin Eyes Blocked light is On		Ice is in the chute.
			No ice in the chute. Check position of sensors, check sensors for scale build up
	Code 4: High discharge pressure		Check remote condenser fan motor
	Code 4: Chute thermostat opened		Unit overfilled, check photo eyes
	Everything is in operation, but no refrigeration effect		Check liquid line valve
			Check compressor
			Check TXV superheat
Check refrigerant charge			
Optional ultrasonic system set too low		Adjust selector switch to a higher position	
Optional bin thermostat is open		Check thermostat or jumper wire on blue wires to #5 & #6	
Optional ultrasonic system senses false bin full		Check sensor for proper installation and operation	

Service Diagnosis - Remote

Symptom	Probable Cause	Possible Correction
Low ice making capacity	Scale build up	Remove scale from evaporator and water system
	High discharge pressure	Check remote condenser
		Check headmaster
	Expansion valve superheat incorrect	Check superheat
	Compressor cycles on and off frequently	Check liquid line valve for leak through
May be normal, pump down switch will operate compressor as pump down switch closes and opens		

Service Diagnosis - Refrigeration System Failure

Symptom	Probable Cause	Possible Correction
Compressor is not operating	Contactor not pulled in	Check voltage to coil of contactor, if correct, check coil of contactor
		Check if Low or High pressure cut outs open, Code 4 in code display
		Check if remote pump down switch not closed - if open, check low side pressure and liquid line valve
		Check for control board relay not supplying power to contactor
	Compressor overheated	Check for low refrigerant charge
		Check for high TXV superheat
		Check for high amp draw, possible start relay keeping start winding powered
	Compressor overload open	Check for overheating, or over amp draw
	Compressor will not start	Check start relay and start capacitor
		Check voltage at compressor
Check voltage at contactor		
Check compressor windings		
Compressor on, no refrigeration	Low charge	Check system charge
	Condenser dirty	Check condenser
	Remote - liquid line valve restricted	Check liquid line valve
	TXV not metering	Check superheat
	Auger not turning	Check gear reducer
	Remote headmaster in bypass mode	Check headmaster
	Inefficient compressor	Check compressor amp draw, if normal not likely inefficient
Compressor internal relief open	Check suction and discharge pressure. Relief valve opens at a pressure differential between 450 and 550 and will not re-close until differential between suction and discharge is reduced to less than 450.	

Service Diagnosis - Optional Ice Level Controls

Vari-Smart (KVS)

Symptom	Probable Cause	Possible Correction
No ice, bin full light is ON	Adjustment knob set too low	Rotate knob to first position, knob's arrow pointing to the left of the L in Lower (on the label)
	Obstruction beneath sensor	Check for and clear any item that might be below the sensor
	Sensor recessed	Check sensor, sensor must be flush in its holder and not recessed.
No ice, power light on, bin full light is OFF	Photo-eye in chute blocked	Check controller display code. If a b, check for blockage or scale build up on photo eyes in chute
		Check for photo eye failure
	Optional Smart-Board is controlling ice level	Check Smart-Board settings.
Ice level too high	Adjustment knob set to maximum fill	Check if knob's arrow points to label arrow.
	Sensor wire disconnected	Check for proper connection of sensor wire to VS control board

Bin Thermostat

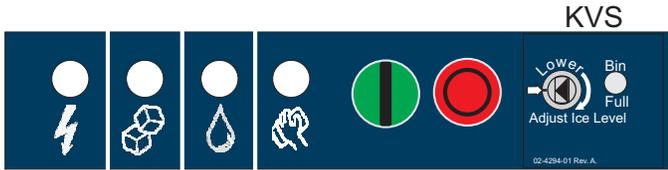
Symptom	Probable Cause	Possible Correction
No ice, b in code display	Bin stat is open	Check for ice on bin thermostat capillary tube
		Check for cold ambient in bin
		Check continuity of bin thermostat when capillary tube is warm, replaced if does not close
Unit overfills, shuts off on photo-eyes	Bin stat is stuck closed	Check position of bin thermostat capillary tube.
		Check continuity of bin thermostat when ice is on the capillary tube, replaced if does not open

Options

Vari-Smart

Optional adjustable ice level control (KVS)

When this option is present there is an adjustment post and an additional indicator light to the right of the four indicator lights mentioned earlier.



The ultrasonic ice level control allows the user to control the point that the ice machine will stop making ice before the bin or dispenser is full. Reasons for this include:

- Seasonal changes in ice used
- Planning to sanitize the bin
- Faster turnover for fresher ice
- Certain dispenser applications where maximum ice level is not desired

Use of adjustable ice level control

There are several positions the ice level can be set to, including Off (knob and label indicators lined up), where it fills the bin until the standard bin control shuts the machine off. See the kit's instructions for complete details.

Note: There are two holes in the base for the sensor: one for bins (nearest the back) and one for dispenser applications.

Rotate the adjustment post to the desired ice level. The machine will fill up to that level and when it shuts off the indicator light next to the adjustment post will be On.

Note: The maximum fill position is when the arrow on the knob points to the arrow on the label.



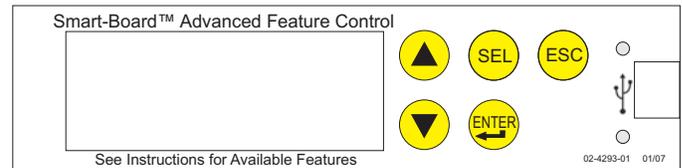
Dispenser applications:

Set the adjustment knob to either the first or second position CW after the maximum fill position.



Smart-Board

Optional Advanced Feature Board (KSBU)



When this option is present there is an additional display panel in the area below the main control board. It is not visible when the front panel is on.

The Advanced Feature Board's features include:

- Seven day programmable ice level setting when used with the optional Ultrasonic ice level control
- Recording of machine operation
- Recall of malfunctions with the time they occurred.

Optional Remote Lock Out (KSL)

This add on allows remote on-off control of the machine, and is generally installed by leasing companies. When the board has been remotely locked out and shut off it must be reset by the person or company that locked it out. It cannot be reset on site.

N0422, F0522, N0622, F0822, N0922, F1222, N1322, F1522 Air, Water or Remote Service Manual

Options: Bin Thermostat

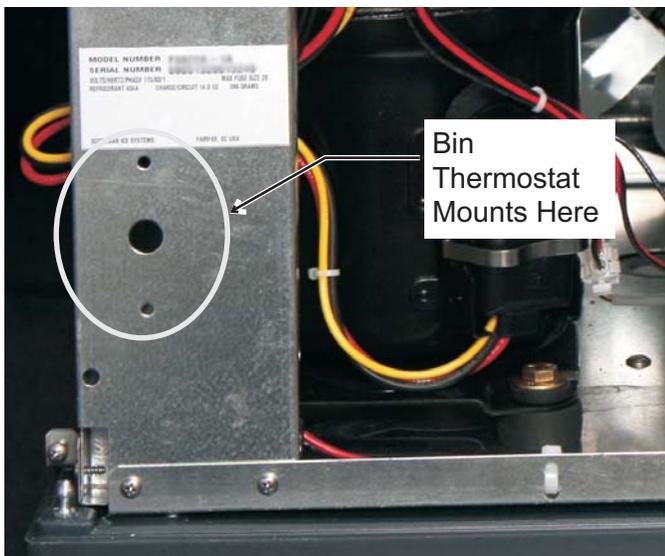
Another bin control method available on these machines is a bin thermostat.

Type: Opens on temperature fall.

Connects: To blue wires to controller, in place of the jumper connecting the blue wires between terminals 5 and 6.

Use: In certain ice dispenser kits or whenever a permanently lowered ice level is desired and a KVS is not suitable.

Mounts: To the control box support post.



Result when open: Machine shuts down, b in code display.

Results when closed: Machine makes ice until either the circuit opens or the photo-eyes are blocked by ice.

Circuit voltage type: Low

Repair Procedures: Bearing And Breaker

Note: Removal of the auger, water seal, evaporator and gear reducer w/ motor must begin at the top of the assembly.

Note: Seals must be pressed in with a tool, they will not install by hand. A 2" PVC coupling works well as an insertion tool. Seals install open side up.

To Remove the Breaker Bearing Assembly:

Lip seals must be lubricated with food grade grease prior to assembly.

1. Remove panels and disconnect electrical power.

	⚠ WARNING
	Electrical Shock Hazard. Disconnect electrical power before beginning.



2. Push back bail clamp and remove ice chute cover.

3. Unscrew and remove ice sweep.

4. Lift up and remove ice chute.

5. The breaker may be removed from the auger and evaporator without disturbing the auger.

Replace parts as required. Re-grease bearing with Scotsman part no. A36808-001 bearing grease. Replace top seal, and check the o-rings, replace if cut or torn.

- a. Unscrew breaker cover from breaker (left hand threads)
- b. Unscrew auger stud from top of auger.
- c. Unscrew 4 allen head cap screws holding breaker to evaporator.
- d. Lift up, and remove breaker/bearing assembly from auger & evaporator.

7. Reverse to reassemble: specific tools and materials are required to install properly.

6. Service the bearing. Check for rust, rough spots and damage.

a. Add food grade grease such as Scotsman part number 19-0569-01 to the seal area before installing on the auger.

- a. The bearing is pressed into the breaker, to remove the bearing and replace it an arbor press is needed.
- b. Replace lower seals before installing new bearing in breaker.

b. Check the seal to shaft areas for cuts, or rough spots: none are permitted.

Repair Procedures: The Auger

Turn off the water to the machine, and unclip the evaporator drain hose, pull it down and drain the evaporator into the bin or a container.

1. Remove the the top panel.
2. Remove ice chute cover.
3. Unscrew ice sweep.
4. Remove ice chute body.
5. The auger and breaker/bearing may now be removed as an assembly.
 - a. Unscrew 4 allen head cap screws holding breaker to evaporator.
 - b. Lift up on breaker and remove auger from evaporator.



Ice Sweep Removed

Note: If the auger is stuck, the breaker must be removed from the auger.

The breaker may be removed from the auger and evaporator without disturbing the auger.

- a. Unscrew breaker cover from breaker (left hand threads)
- b. Unscrew auger stud from top of auger.
- c. Unscrew 4 allen head cap screws holding breaker to evaporator.
- d. Lift up & remove breaker from evaporator.
- e. If the auger will not lift up use a slide hammer type puller to pull on the auger at the threaded hole. The size of that hole is 5/8"-18.



Remove allen head cap screws

Inspect the auger, see the next page.

Auger and Evaporator Inspection

The auger must be carefully inspected for wear and scale. The wear areas are the top bearing surface, drive junction and the edges of the flights. The edges of the auger have horizontal serrations and there are highly machined areas in between. If the auger has contacted the evaporator wall, it will have very rough flight edges and should be replaced.

Scale forms on the auger during normal ice making. If scale is still on the auger after cleaning in the ice machine, the scale can be removed using ice machine cleaner and a nylon scrub pad.

Inspect the auger, the critical areas of the auger are:

1. The auger body. It should be clean and shining. Sometimes an auger will appear clean when wet, but after it is dry it will be seen to be stained. Scrub the auger with ice machine cleaner and hot water.

Caution: Ice machine cleaner is an acid. Handle it with extreme care, keep out of the reach of children.

2. The water seal area. Because the auger has been removed, the water seal will have to be replaced. Remove the water seal top half from the auger, and remove any sealant or debris from the shoulder of the auger where the water seal was.

Inspect the evaporator's interior. The interior is stainless steel that should be bright and shiny when dry. If it isn't the scale on the surface must be removed. To remove scale:

1. Remove the water seal; it will have to be replaced.
2. Use a brass wire brush and scrub the interior of the evaporator vertically to remove any scale.
3. Clean up any debris from the top of the gear reducer.



Example of a Clean Auger



Example of Scale Build Up on Evaporator Wall

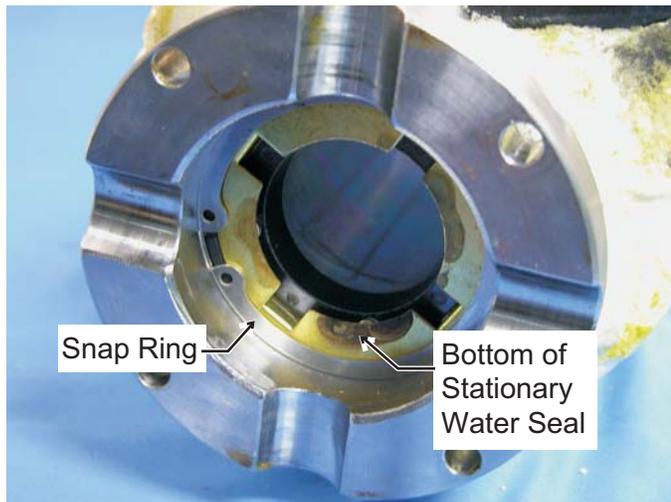
Repair Procedures: The Water Seal

(Assuming all steps to remove the auger have been performed.)

1. The gear reducer/evaporator assembly will have to be exposed.
2. Remove the 4 hex head cap screws holding the evaporator to the gear reducer assembly. Lift the evaporator up and off of the gear reducer.



3. Remove the snap ring or wire retainer from the groove under the water seal.

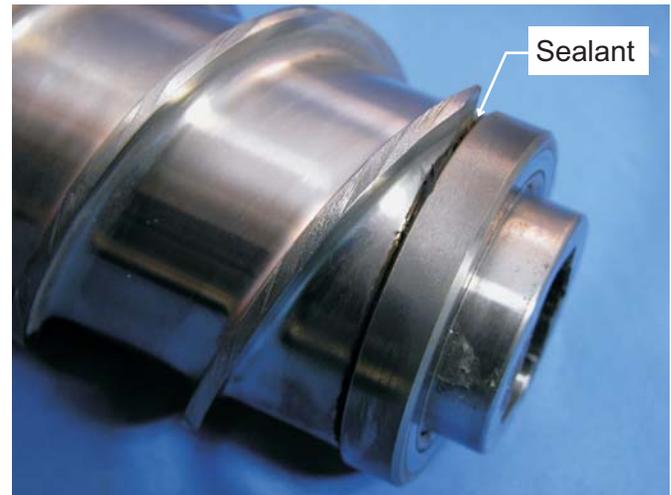


4. Pull or drive out the lower half of the water seal.

Tip: Push one side of seal in so the seal is turned 90 degrees to the evaporator and pull it out.

To Replace the Water Seal:

1. Lubricate the water seal with a thin coating of food grade grease or oil, and push the water seal into the bottom of the evaporator slightly past the groove for the snap ring.
2. Replace the snap ring and pull the water seal down against it.
3. The part of the water seal that rotates with the auger must also be replaced. Remove the old part from the auger and clean the mounting area.
4. Place a small bead of food grade silastic sealant (such as 732 RTV or Scotsman part number 19-0529-01) on the area of the auger where the water seal is to be mounted.
5. Carefully push the water seal (rubber side against the auger shoulder and the silastic sealant).



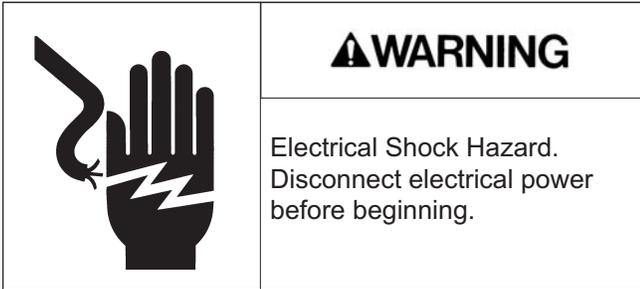
Do not get any sealant onto the face of the seal.

6. Allow the auger and seal to air dry until the sealant is dry on the surface.
7. If the original water seal was leaking, it would be a good idea to inspect the interior of the gear reducer.

Repair Procedures: Replace the Evaporator:

(Assuming all the steps for removal of the thrust bearing, breaker, auger, and water seal have been performed.)

2. Lower the auger into the evaporator barrel, slightly turning it to match up with the drive end. Do Not Drop Into the Evaporator.



3. Complete the reassembly by reversing the disassembly for the breaker & thrust bearing assembly.

1. Recover the refrigerant from the ice maker.

2. Unsweat the refrigerant connections:

- a) At the thermostatic expansion valve outlet.

Heat sink the TXV body when unsweating or resweating the adjacent tubing.

- b) At the suction line at the joint about 3" from the evaporator.

3. Remove the evaporator.

4. Unsweat the drier from the liquid line.

5. After installing a new water seal in the new evaporator (see "To Replace the Water Seal") sweat in the new evaporator at the old tubing connections.

6. Install an new drier in the liquid line.

7. Evacuate the system until dehydrated, then weigh in the nameplate charge. Check for leaks.

8. Install auger, breaker, breaker bearing assembly, and ice discharge chute in reverse order of disassembly.

To Reassemble the Evaporator and Auger

1. After the gear reducer has been inspected, fasten the evaporator to the gear reducer. Torque the bolts to 110 inch pounds.

Repair Procedures: The gear reducer

(Assuming that the procedures through removal of the water seal have been performed.)

	⚠ WARNING
	Electrical Shock Hazard. Disconnect electrical power before beginning.

1. Remove the electrical wires from the gear drive motor.
2. Unscrew the 4 cap screws holding the gear reducer to the ice machine.
3. Remove the gear reducer from the icemaker.

To Inspect the gear reducer.

1. Remove the cap screws holding the gear reducer case halves together and pry the two cases apart.

2. To lift off the cover, lift up until you can feel internal contact, then pull the cover towards the output gear end, and then lift the cover (with drive motor attached) up and away from the gear reducer case.

Note: The case cover output gear, bearings, and shaft are one pressed together assembly. Replace as a unit.

3. Inspect the oil, gears, and bearings. If the oil level and condition is acceptable, quickly check the gears and bearings. They are likely to be fine if the oil is.

If there is evidence of water in the oil (rusty bearings and gears; the oil having a creamy white appearance; oil level too high) carefully inspect the bearings and gears. If in doubt about the condition of a part, replace it. The oil quantity is 14 fluid ounces, do not overfill.

Note: The gears and bearings are available only as pressed together sets.

4. After replacing parts as required, (if any) reassemble the gear case and cover. The two smaller gears and the oil should be in the lower case, the output gear will be with the cover. As you lower the cover onto the lower case, cover will have to be moved closer to the second gear after the output gear has cleared the second gear top bearing.

5. After the case is together, and the locating pins are secure in both ends, replace all cap screws.

6. Bench test the gear reducer, check for oil leaks, noise, and amp draw.



Replacement Drive Motor



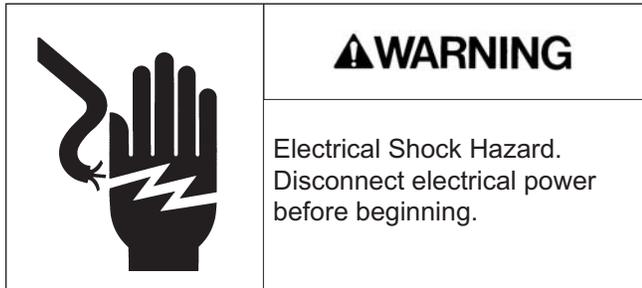
Gear Case Cover Assembly



Gear Case with First and Second Gears

Repair Procedures: Thermostatic Expansion Valve

1. Remove front panel.
2. If the machine was in operation, push and release the off button to shut it down.
3. Disconnect electrical power.



4. Recover refrigerant.
5. Remove insulation covering expansion valve and bulb.
6. Remove strap securing bulb to suction line.
7. Unsweat the expansion valve from the liquid line. Remove it.
8. Unsweat the drier from the liquid line. Remove it.
9. Connect nitrogen to discharge access valve.
10. Immediately place new valve in ice machine.
11. Open nitrogen bottle and braze expansion valve inlet and outlet joints together. Braze new drier into system.
12. Shut off nitrogen, shut access valves.
13. Evacuate to at least 300 microns.
14. Weigh in the nameplate charge. Check for leaks.
15. Attach bulb to suction line. Position at 4 or 8 o'clock on the tube. Secure tightly but do not crush the bulb with the strap.
16. Attach valve and bulb insulation.
17. Reconnect electrical power.
18. Return all panels to their original positions.