



500 Tennessee Waltz Parkway
Ashland City, TN 37015

**GAS-FIRED COPPER BOILERS FOR
HYDRONIC HEATING AND HOT WATER SUPPLY**

- **Operation**
- **Maintenance**
- **Limited Warranty**



**USER'S MANUAL
MODELS:
VB/VW 1500, 2000
SERIES 100/101**



WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- **Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.**
- **WHAT TO DO IF YOU SMELL GAS:**
 - **Do not try to light any appliance.**
 - **Do not touch any electrical switch; do not use any phone in your building.**
 - **Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.**
 - **If you cannot reach your gas supplier, call the fire department.**
- **Installation and service must be performed by a qualified installer, service agency or the gas supplier.**



⚠ WARNING

Read and understand this manual and all Warnings and Cautions within before installing and using this appliance.

Place these instructions adjacent to boiler and notify owner to keep for future reference.

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www.hotwater.com

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SAFE INSTALLATION, USE AND SERVICE

The proper installation, use and servicing of this boiler is extremely important to your safety and the safety of others.

Many safety-related messages and instructions have been provided in this manual and on your boiler to warn you and others of a potential injury hazard. Read and obey all safety messages and instructions throughout this manual. It is very important that the meaning of each safety message is understood by you and others who install, use, or service this boiler.

	<p>This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.</p>
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	<p>DANGER indicates an imminently hazardous situation which, if not avoided, will result in injury or death.</p>
	<p>WARNING indicates a potentially hazardous situation which, if not avoided, could result in injury or death.</p>
	<p>CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.</p>
	<p>CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, could result in property damage.</p>

All safety messages will generally tell you about the type of hazard, what can happen if you do not follow the safety message, and how to avoid the risk of injury.

The California Safe Drinking Water and Toxic Enforcement Act requires the Governor of California to publish a list of substances known to the State of California to cause cancer, birth defects, or other reproductive harm, and requires businesses to warn of potential exposure to such substances.

This product contains a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm. This appliance can cause low level exposure to some of the substances listed in the Act.

IMPORTANT DEFINITIONS

- **Gas Supplier:** The Natural Gas or Propane Utility or service who supplies gas for utilization by the gas burning appliances within this application. The gas supplier typically has responsibility for the inspection and code approval of gas piping up to and including the Natural Gas meter or Propane storage tank of a building. Many gas suppliers also offer service and inspection of appliances within the building.

APPROVALS



GENERAL SAFETY

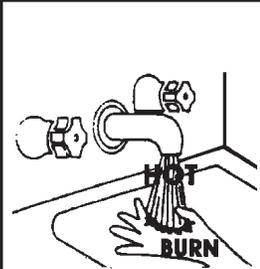


⚠️ WARNING

Read and understand this manual and all Warnings and Cautions within before installing and using this appliance.

Place these instructions adjacent to boiler and notify owner to keep for future reference.

⚠️ DANGER



Untempered hot water can cause severe burns instantly resulting in severe injury or death.

Children, elderly, and the physically or mentally disabled are at highest risk for scald injury.

Feel water before bathing or showering. Temperature limiting valves are available.

Read instruction manual for safe temperature setting.

⚠️ DANGER

Fire or Explosion Hazard

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Avoid all ignition sources if you smell gas.
- Do not expose boiler control to excessive gas pressure.
- Use only gas shown on rating plate.
- Maintain required clearances to combustibles.
- Keep ignition sources away from faucets after extended period of non-use.



Read instruction manual before installing, using or servicing.



⚠️ WARNING

Fire Hazard

For continued protection against risk of fire:

- Do not install boiler on carpeted floor.
- Do not operate boiler if flood damaged.

⚠️ DANGER

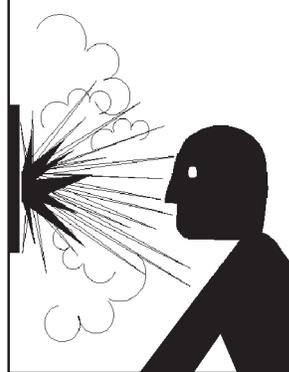
Fire or Explosion Hazard

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.



⚠️ WARNING

Explosion Hazard



- Overheated water can cause water tank explosion.
- Properly sized temperature and pressure relief valve must be installed.

⚠️ WARNING

Breathing Hazard - Carbon Monoxide Gas



- Special consideration must be taken with installation above 4500 feet.
- Please contact an A. O. Smith qualified service agent to obtain the proper setup and instructions before lighting.
- Failure to implement the proper setup will result in improper and inefficient operation of the appliance resulting in production of increased levels of carbon monoxide gas in excess of the safe limits which could result in serious personal injury or death.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

CAUTION

Improper installation and use may result in property damage.

- Do not operate boiler if flood damaged.
- Install in location with drainage.
- Fill boiler with water before operation.
- Be alert for thermal expansion.

Refer to instruction manual for installation and service.

INTRODUCTION

This design complies with the current edition of the ANSI Z21.13 - CSA 4.9 Standard for Gas Fired Low Pressure Steam and Hot Water Boilers.

Compliance under this standard implies that when the boiler underwent test, the gas manifold and control assembly provided on the boiler met safe lighting and other performance criteria.

Detailed installation diagrams are found in this manual. These diagrams will serve to provide the installer a reference for the materials and methods of piping necessary. It is essential that all water, gas piping and wiring be installed as shown on the diagrams. You should thoroughly read and understand this manual before installation and/or operation of this boiler.

The factory warranty will be void if the boiler(s) have been improperly installed or operated.

AL 29-4C® is a registered trademark of Allegheny Ludlum Corporation.

The installation must conform to all instructions contained in

this manual and the local code authority having jurisdiction. These should be carefully followed in all cases. Authorities having jurisdiction should be consulted before installation begins if there are any questions regarding compliance with local, state or national codes.

In the absence of local codes, the installation must comply with the current editions of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and the National Electrical Code, NFPA 70 or CAN/CSA-B149.1, the Natural Gas and Propane Installation Code and CSA C22.1, the Canadian Electrical Code.

Where required by the authority having jurisdiction, the installation must conform to the Standard for Controls and Safety Devices from Automatically Fired Boilers, ANSI/ASME CSD-1.

All documents are available from the Canadian Standards Association, 8501 East Pleasant Valley Road, Cleveland, OH 44131. NFPA documents are also available from the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02269.

INSTALLATION REQUIREMENTS FOR THE COMMONWEALTH OF MASSACHUSETTS

For all side wall terminated, horizontally vented power vent, direct vent, and power direct vent gas fueled water heaters installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements should be satisfied:.

INSTALLATION OF CARBON MONOXIDE DETECTORS At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter should observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter should observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the sidewall horizontal vented gas fueled equipment. It should be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner should have a period of thirty (30) days to comply with the above requirements provided that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm should be installed.

APPROVED CARBON MONOXIDE DETECTORS Each carbon monoxide detector as required in accordance with the above provisions should comply with NFPA 720 and be ANSI/UL 2034 listed and CSA certified.

SIGNAGE A metal or plastic identification plate should be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign should read, in print size no less than one-half (1/2) inch in size, "**GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS.**"

INSPECTION The state or local gas inspector of the side wall horizontally vented gas fueled equipment should not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

EXEMPTIONS: The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and
2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building, or structure used in whole or in part for residential purposes.

MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system should include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and
2. A complete parts list for the venting system design or venting system.

MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems," the following requirements should be satisfied by the manufacturer:

1. The referenced "special venting system" instructions should be included with the appliance or equipment installation instructions; and
2. The "special venting systems" should be Product Approved by the Board, and the instructions for that system should include a parts list and detailed installation instructions.

A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions should remain with the appliance or equipment at the completion of the installation.

VB/VW 1500/2000 SCHEMATIC DIAGRAM

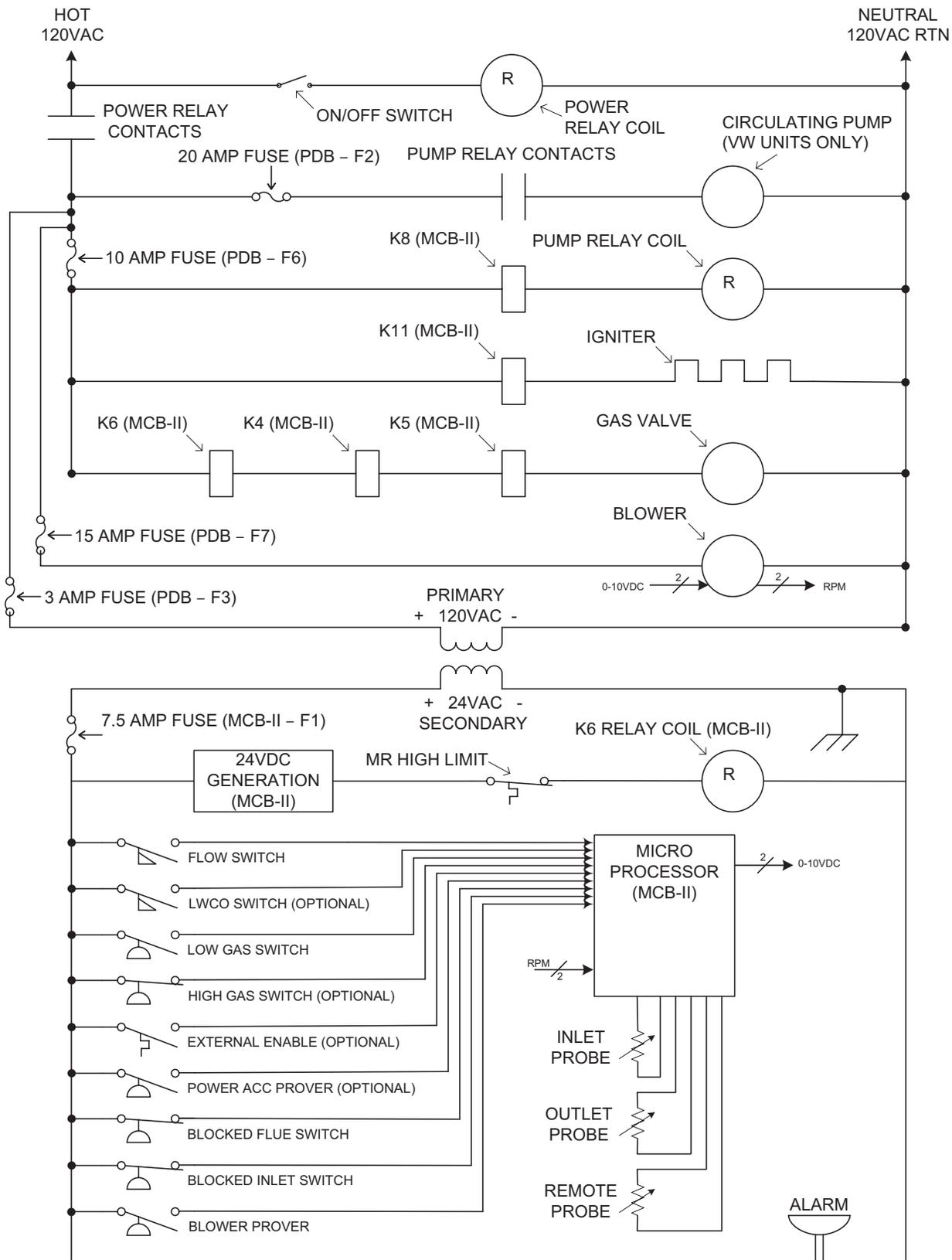


FIGURE 1 - SCHEMATIC DIAGRAM

CIRCUIT BOARD JUMPERS

MCB-II – JP1 (not used), JP2 (used – 2.7A igniter), JP3 & JP4 (used – removed for hipot test).
PDB – JP1 (used – run selection, JP2 & JP3 (used – removed for hipot test).

VB/VW 1500/2000

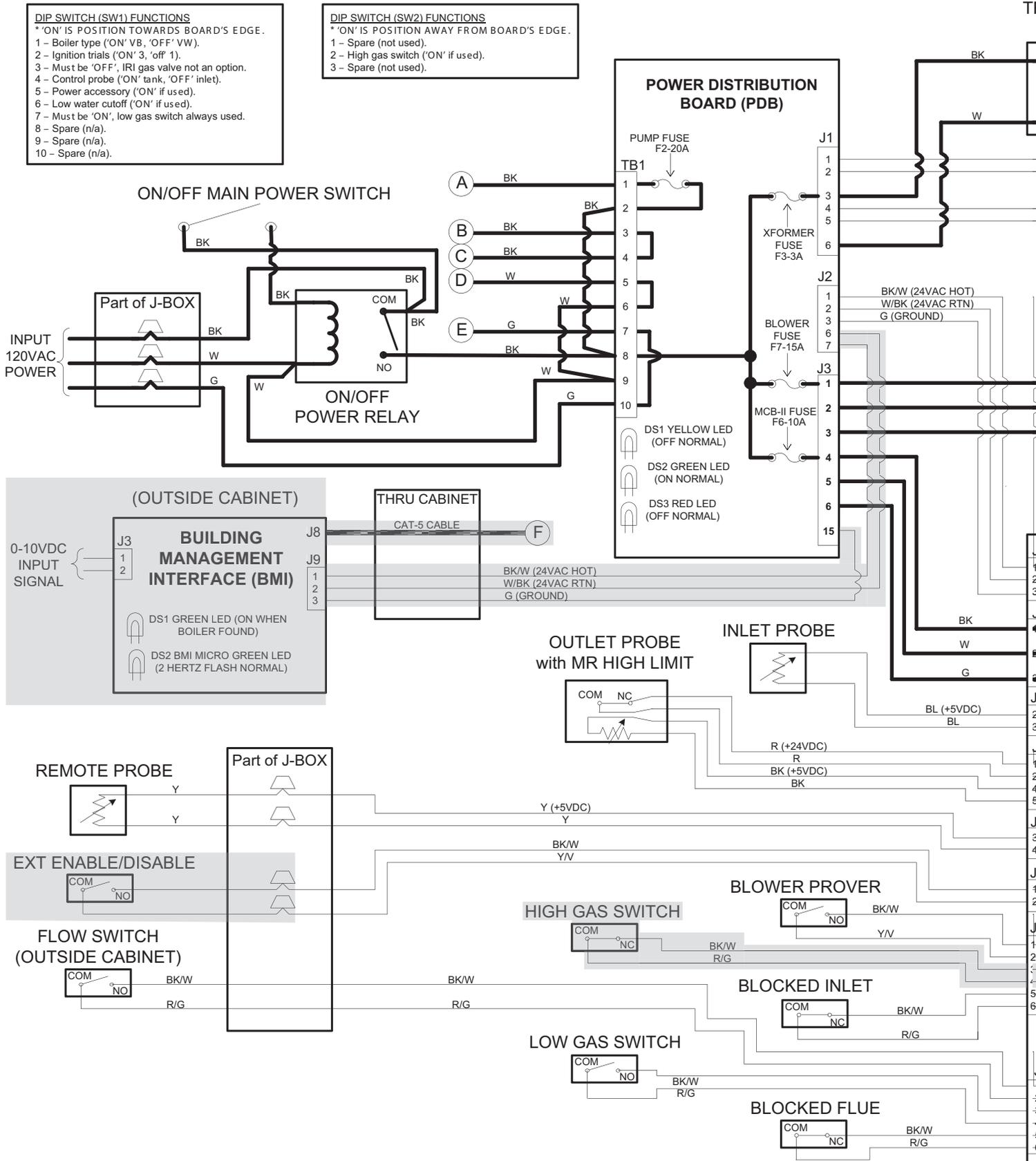
MCB-II DETAIL A

DIP SWITCH (SW1) FUNCTIONS
 * 'ON' IS POSITION TOWARDS BOARD'S EDGE.
 1 – Boiler type ('ON' VB, 'OFF' VW).
 2 – Ignition trials ('ON' 3, 'off' 1).
 3 – Must be 'OFF', IRI gas valve not an option.
 4 – Control probe ('ON' tank, 'OFF' inlet).
 5 – Power accessory ('ON' if used).
 6 – Low water cutoff ('ON' if used).
 7 – Must be 'ON', low gas switch always used.
 8 – Spare (n/a).
 9 – Spare (n/a).
 10 – Spare (n/a).

MCB-II DETAIL B

DIP SWITCH (SW2) FUNCTIONS
 * 'ON' IS POSITION AWAY FROM BOARD'S EDGE.
 1 – Spare (not used).
 2 – High gas switch ('ON' if used).
 3 – Spare (not used).

FIGURE 2. CONNECTION DIAGRAM



WIRING DIAGRAM

LEGEND

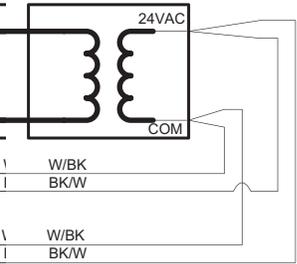
-  120VAC WIRING
-  LOW VOLTAGE WIRING
-  CAT-5 COMM CABLE
-  AVAILABLE OPTION

NOTE1: IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, REPLACE WITH EQUIVALENT GAUGE WIRE, INSULATION TYPE 105°C, 600 VOLTS.

NOTE2: UNIT MAY HAVE ALL, SOME, OR NONE OF THE OPTIONS.

NOTE3: VW UNITS COME EQUIPPED WITH PUMP, VB UNITS DO NOT.

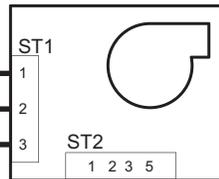
TRANSFORMER
120/24 VAC



CAT-5 CABLE

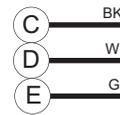
USER INTERFACE MODULE (UIM)

BLOWER



PUMP (EXTERNAL)
1 HP MAX
(SEE NOTE3)

Part of J-BOX



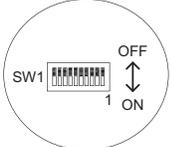
F

CAT-5 CABLES

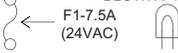
J12 or J13 (External Comm) J20 or J21 (Internal Comm) J24

MODULATING CONTROL BOARD II (MCB-II)
SEE MCB-II DETAIL A

SEE MCB-II DETAIL A



DS1 RED LED (ON FOR BLOWN F1 FUSE)



SEE MCB-II DETAIL B



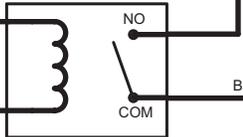
DS2 MAIN MICRO YELLOW LED (2 HERTZ FLASH NORMAL)



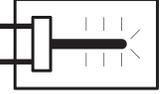
DS3 FLAME MICRO YELLOW LED (2 HERTZ FLASH NORMAL)



PUMP RELAY



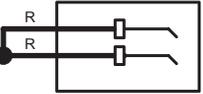
IGNITER



GAS VALVE



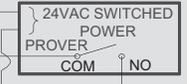
FLAME SENSE



CONFIGURATION KEY



EXTERNAL POWER ACCESSORY INTERFACE



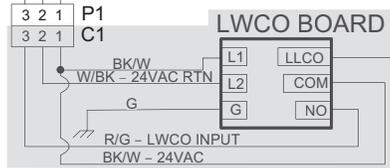
EXTERNAL ALARM



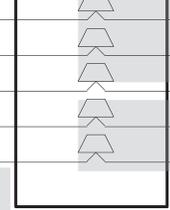
- J3 1 2 3
- J1 1 2 3
- J8 2 3
- J7 1 2 3 4 5
- J9 3 4
- J11 1 2
- J17 1 2 3 4 5 6
- J5 1 2 3 4 5 6
- J24 1 2 6 7
- J2 1 2
- J18 1 2
- J19 1 2
- J16 1 2
- J23 1 2
- J4 1 2 3 4 5 6 7 8

BK/W - POWER ACC 24VAC
W/G - POWER ACC PROVER
W/BK - POWER ACC 24VAC RTN

BK/W - ALARM 24VAC
W/BK - ALARM 24VAC RTN



Part of J-BOX



LWCO PROBE



OPERATION

IMPORTANT

Only a Certified Start-up agent should perform the initial firing of the boiler. At this time the user should not hesitate to ask the start-up technician any questions regarding the operation and maintenance of the unit. If you still have questions, please contact the factory or your local A.O. Smith representative.

Lighting and Operating instructions are included with this manual. By using these instructions, the user may be able to make minor operational adjustments and save unnecessary service calls. However the user should not attempt repairs, but should contact a service technician or gas supplier.

GENERAL

Never operate the boiler without first making sure the boiler and system are filled with water, in addition:

For hot water supply installations:

- Make sure the pressure relief valve is installed at the boiler and a temperature/pressure relief valve installed in the storage tank. Also check for leaks.

For heating boiler installations:

- Make sure that the boiler and system have been purged of air and checked for leaks.

Also be sure to check the gas piping for leaks before beginning the initial firing of the boiler.

FILLING AND PURGING OF HEATING BOILER INSTALLATION

1. Fast fill system through bypass until pressure approaches desired system pressure. Close bypass valve and permit pressure to be established by the pressure reducing valve.
2. Vent all high points in system to purge system of air.

Provisions should be made to permit manual venting of radiators or convectors.

FILLING HOT WATER SUPPLY BOILER INSTALLATION

1. Close the system's drain valve by turning handle clockwise.
2. Open a nearby hot water faucet to permit the air to escape.
3. Fully open the cold water inlet pipe valve allowing the boiler and piping to be filled.
4. Close the hot water faucet as water starts to flow.
5. The boiler is ready to be operated.

PURGING GAS LINE

Gas line purging is required with new piping or systems in which air has entered.

CAUTION

Purging should be performed by persons experienced in this type of gas service to avoid risk of fire or explosion. Purge discharge must not enter confined areas or spaces where ignition can occur. The area must be well ventilated and all sources of ignition must be deactivated or removed.

Before placing the boiler in operation, check for gas leakage. Use a soap and water solution or other material acceptable for the purpose of locating gas leaks. Do not use matches, candles, flame or other sources of ignition for this purpose.

WARNING

Fire Explosion Hazard

The manual gas valve must be in the off position for at least five minutes. This waiting period is an important safety step to permit gas in the combustion chamber to clear.

If you detect gas odor at the end of the five minute period, do not proceed with lighting. Gas odor, even if it seems weak, may indicate the presence of accumulated gas in the area with risk of fire or explosion. See the front page of this manual for necessary steps.

INLET GAS PRESSURE

The inlet gas pressure is measured by removing the 1/8" NPT Plug located on the upstream side of the supply gas valve, and insert a 1/8" NPT hose barb fitting to be connected to a manometer or pressure gauge. Once pressure has been checked and/or adjusted, replace the plug and check for leaks. The maximum value specified on the rating plate must not be exceeded. The minimum values, shown on the rating plate, must be maintained under both load and no load conditions (static and firing conditions). The combination gas valves supplied with the boiler are for low pressure service. If upstream pressure exceeds 14.0" W.C., an intermediate gas pressure regulator of the lockup type must be installed.

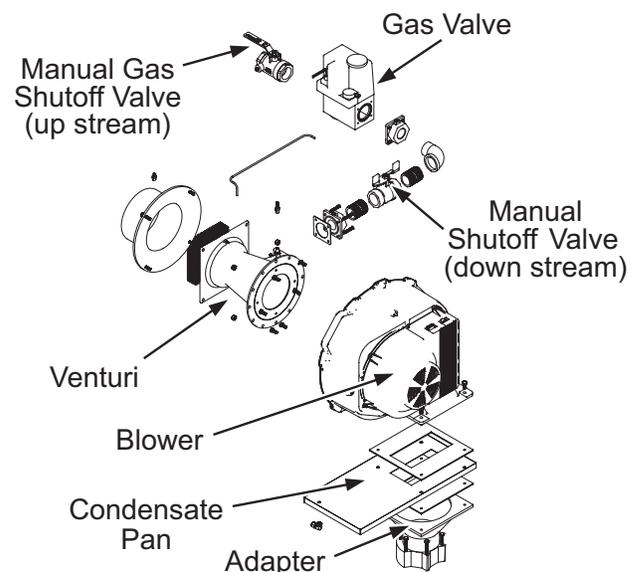


FIGURE 3. GAS TRAIN ASSEMBLY.

TABLE 1. GAS AND ELECTRICAL CHARACTERISTICS

Models	Manifold Pressure			Maximum Supply Pressure		Minimum Supply Pressure	
	Type of Gas	Inches W.C.	kPa	Inches W.C.	kPa	Inches W.C.	kPa
VB/VW-1500,2000	Natural	-.2 to -4.9	-.04 to -1.22	14.0	3.49	4.0	1.0
VB/VW-1500,2000	Propane	-.2 to -4.9	-.04 to -1.22	14.0	3.49	8.0	2.0

Electrical Power: 120v, 60hz, and 30 amps.

MANIFOLD PRESSURE CONNECTIONS

Take the manifold pressure, refer to Table 1, by removing the pipe plug and inserting a suitable 1/8" NPT hose barb for connection to the manometer/pressure gauge. Upon completion of measurements and adjustments, remove the hose barb and replace the pipe plug. Check for gas leaks and insure all connections are gas tight, see Figure 3.

⚠ CAUTION

Gas Supply

Should overheating occur or the gas supply fail to shut off, turn off the gas supply at a location external to the boiler (i.e., main manual gas shutoff valve).

Light the boiler in accordance with the instructions provided on the label affixed to the boiler's front door on the inside.

WATER TEMPERATURE REGULATION

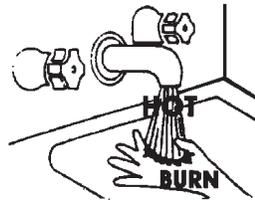
⚠ DANGER

Untempered hot water can cause severe burns instantly resulting in severe injury or death.

Children, elderly, and the physically or mentally disabled are at highest risk for scald injury.

Feel water before bathing or showering. Temperature limiting valves are available.

Read instruction manual for safe temperature setting.



HOT WATER CAN SCALD: Boilers are intended to produce hot water. Water heated to a temperature which will satisfy space heating, clothes washing, dish washing and other sanitizing needs can scald and permanently injure you upon contact. Some people are more likely to be permanently injured by hot water than others. These include the elderly, children, the infirm or physically/mentally disabled. If anyone using hot water in your home fits into one of these groups or if there is a local code or state law requiring a specific temperature water at the hot water tap, then you must take special precautions. In addition to using the lowest possible temperature setting that satisfies your hot water needs, a means such as a mixing valve should be used at the hot water taps used by these people or at the hot water supply tank. Mixing valves are available at plumbing supply or hardware stores. Follow the manufacturer's instructions for installation of the valves. Before changing the thermostat setting on the hot water system controller, see Table 2.

Hot water temperatures required for automatic dishwasher and laundry use can cause scald burns resulting in serious personal injury and/or death. The temperature at which injury occurs varies with the person's age and time of exposure. The slower response time of children, aged or disabled persons increases the hazards to them. Never allow small children to use a hot water tap, or to draw their own bath water. Never leave a child or disabled person unattended in a bathtub or shower.

The boiler should be located in an area that is inaccessible to the general public.

Never allow small children to use a hot water tap or to draw their own bath water. Never leave a child or handicapped person unattended in a bathtub or shower.

TABLE 2. Risk of Scalds.

Water Temperature	Time to Produce 2nd & 3rd Degree Burns on Adult Skin
180°F (82°C)	Nearly instantaneous
170°F (77°C)	Nearly instantaneous
160°F (71°C)	About 1/2 second
150°F (66°C)	About 1-1/2 seconds
140°F (60°C)	Less than 5 seconds
130°F (54°C)	About 30 seconds
120°F (49°C)	More than 5 minutes

SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, TURN OFF THE MAIN MANUAL GAS SHUTOFF VALVE TO THE APPLIANCE.

The operating temperature of boiler must be maintained as follows:

- 120°F (49°C) or higher inlet water temperature to the boiler.
- 20°F (11°C) differential between boiler's inlet and outlet (e.g. 120°F [49°C] inlet, 140°F [60°C] outlet minimum design temperatures).

If inlet water temperature into boiler is less than 120°F (49°C), adjustments on the water bypass and outlet valves at the rear of boiler are required. Wait at least one minute between adjustments for the temperature to stabilize.

- 1) If necessary, throttle down (close) the water outlet gate/ball valve until the desired outlet water temperature (120°F [49°C] minimum) is reached. Wait one minute.
- 2) Note the outlet and inlet temperature indicator readings.
 - a) If the inlet water temperature is less than 120°F (49°C), open, in small increments, the bypass (balancing) valve until the minimum 120°F (49°C) inlet water temperature or 20°F (11°C) differential, whichever has the higher inlet temperature, is attained.
 - b) If the inlet water temperature is greater than 120°F (49°C) and the 20°F (11°C) differential is not present, close the bypass valve until the 20°F (11°C) differential is attained.

NOTE: It may be necessary to make further adjustments on the outlet and bypass valves until the desired inlet and outlet water temperatures are reached.

LIGHTING AND OPERATING INSTRUCTIONS

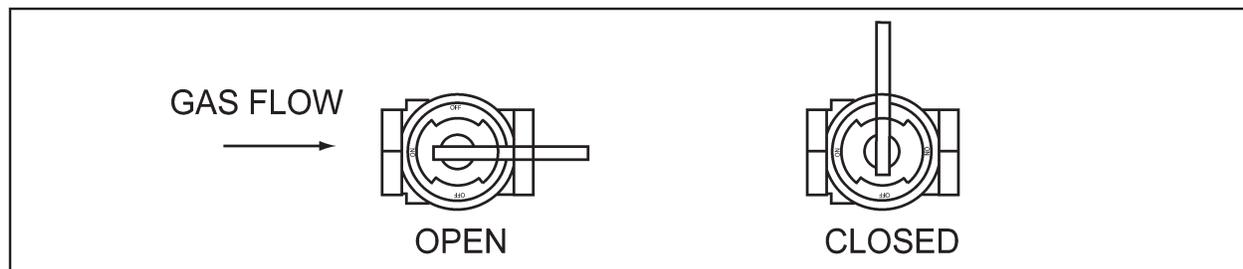
FOR YOUR SAFETY READ BEFORE OPERATING



WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.



- A. THIS APPLIANCE DOES NOT HAVE A PILOT. IT IS EQUIPPED WITH AN IGNITION DEVICE WHICH AUTOMATICALLY LIGHTS THE BURNER. DO **NOT** TRY TO LIGHT THE BURNER BY HAND.
- B. **BEFORE LIGHTING:** SMELL ALL AROUND THE APPLIANCE AREA FOR GAS. BE SURE TO SMELL NEXT TO THE FLOOR BECAUSE SOME GAS IS HEAVIER THAN AIR AND WILL SETTLE ON THE FLOOR.
WHAT TO DO IF YOU SMELL GAS
- DO NOT TRY TO LIGHT ANY APPLIANCE.
 - DO NOT TOUCH ANY ELECTRIC SWITCH;
 - DO NOT USE ANY PHONE IN YOUR BUILDING.
 - IMMEDIATELY CALL YOUR GAS SUPPLIER FROM A NEIGHBOR'S PHONE. FOLLOW THE GAS SUPPLIER'S INSTRUCTIONS.
 - IF YOU CAN NOT REACH YOUR GAS SUPPLIER, CALL THE FIRE DEPARTMENT.
- C. USE ONLY YOUR HAND TO TURN THE MAIN MANUAL GAS VALVE. NEVER USE TOOLS. IF THE KNOB WILL NOT PUSH IN OR TURN BY HAND, DON'T TRY TO REPAIR IT. CALL A QUALIFIED SERVICE TECHNICIAN. FORCE OR ATTEMPTED REPAIR MAY RESULT IN A FIRE OR EXPLOSION.
- D. DO NOT USE THIS APPLIANCE IF ANY PART HAS BEEN UNDER WATER. IMMEDIATELY CALL A QUALIFIED SERVICE TECHNICIAN TO INSPECT THE APPLIANCE AND TO REPLACE ANY PART OF THE CONTROL SYSTEM AND ANY GAS CONTROL WHICH HAS BEEN UNDER WATER.
- E. DO NOT OPERATE APPLIANCE UNLESS UNIT IS FILLED WITH WATER AND WATER LINES ARE FULLY OPEN.



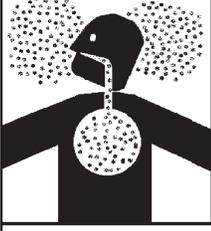
OPERATING INSTRUCTIONS

1. STOP! READ THE SAFETY INFORMATION ABOVE ON THIS LABEL.
2. SET SYSTEM TEMPERATURE CONTROLLER TO LOWEST SETTING.
3. TURN OFF ELECTRIC POWER TO THE BOILER.
4. CLOSE MAIN VALVE. TURN MAIN MANUAL GAS VALVE TO "OFF" OR CLOSED POSITION. THE VALVE IS "OFF" WHEN THE HANDLE IS PERPENDICULAR TO THE GAS FLOW DIRECTION.
5. WAIT FIVE (5) MINUTES TO CLEAR OUT ANY GAS. THEN SMELL FOR GAS INCLUDING NEAR THE FLOOR. IF YOU SMELL GAS STOP! FOLLOW "B" IN THE SAFETY INFORMATION ABOVE ON THIS LABEL. IF YOU DO NOT SMELL GAS, GO TO THE NEXT STEP.
6. OPEN MAIN VALVE. TURN MAIN GAS VALVE TO "ON" OR OPEN POSITION. THE VALVE IS IN THE "ON" POSITION WHEN THE HANDLE IS PARALLEL TO THE GAS FLOW DIRECTION.
7. THIS APPLIANCE IS EQUIPPED WITH AN IGNITION DEVICE WHICH AUTOMATICALLY LIGHTS THE BURNER. DO NOT TRY TO LIGHT THE BURNER BY HAND.
8. TURN ON POWER TO THE APPLIANCE.
9. SET SYSTEM TEMPERATURE CONTROLLER TO DESIRED OPERATING TEMPERATURE.
10. IF THE APPLIANCE WILL NOT OPERATE, FOLLOW THE INSTRUCTIONS TO TURN OFF GAS TO APPLIANCE. CALL YOUR SERVICE TECHNICIAN OR GAS SUPPLIER.

TO TURN OFF GAS TO APPLIANCE

- A. SET SYSTEM TEMPERATURE CONTROLLER TO LOWEST SETTING.
- B. TURN OFF ELECTRICAL POWER TO BOILER.
- C. CLOSE MAIN VALVE. TURN MAIN MANUAL GAS VALVE TO "OFF" OR CLOSED POSITION. THE VALVE IS IN THE "OFF" POSITION WHEN THE HANDLE IS PERPENDICULAR TO THE GAS FLOW DIRECTION.

ADJUSTMENT

⚠ WARNING	
Breathing Hazard - Carbon Monoxide Gas	
	<p>Failure to make accurate adjustments could cause improper combustion resulting in death.</p>
<p>Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.</p>	

There must be sufficient load to operate the boiler at high fire to perform the following adjustments. Start the boiler and observe proper operating parameters for the system.

Required Tools:

TORX® T40 or 5mm hex wrench
3mm or 7/64in hex wrench
Combustion analyzer

These boilers are equipped with a Honeywell combined gas/air control and gas safety shut off control valves. The valve functions in parallel with the variable speed combustion blower to supply the correct gas air ratio for optimum performance and efficiency. The combustion blower speed is controlled automatically and determines the amount of negative pressure experienced by the gas safety shut off/control valves. The gas/air regulator adjusts gas flow to maintain the proper pressure at the outlet nozzle of the associated valve.

SETTING OF THE TEST MODE

On UIM go to main menu, scroll down to user settings and press select. Scroll down to MOD mode, press select. Use the up and down keys to select options: MIN (MINIMUM FIRING RATE), MAX (MAXIMUM FIRING RATE), MOD (FOR AUTOMATIC MODULATION MODE). Press select for the desired option. For checking the combustion setup on MIN or MAX the boiler will remain in this state for ten minutes before defaulting to the MOD (modulation) mode.

HIGH FIRE SETTING

NATURAL GAS	8.5 - 11.0% CO₂
PROPANE	9.5 - 12.0% CO₂

Set boiler to the “Test Mode High,” as described above, to achieve maximum firing rate of the boiler. Check combustion readings using a combustion analyzer. If combustion readings are not in accordance with the chart above adjust the gas valve as follows: remove the flat, round, blue plastic cap from the cover. Using a 3mm (7/64”) hex wrench, turn the adjustment screw counterclockwise to increase or clockwise to decrease gas flow and achieve the desired CO₂ level. See Table referenced above for correct settings. There will be a slight time delay between the adjustment and the response of the CO₂ measuring instrument. Adjust the settings in small increments and allow the combustion readings to stabilize before readjusting. When desired adjustments are complete, reinstall the blue plastic cap on the cover. Combustion samples should be taken in the stack within two feet of the boiler.

LOW FIRE SETTING

NATURAL GAS	7.5 - 9.5% CO₂
PROPANE	9.5 - 12.0% CO₂

Set boiler to the “Test Mode Low,” as described above, to achieve minimum firing rate of the boiler. Check combustion readings using a combustion analyzer. If combustion readings are not in accordance with the chart shown above adjust as follows: remove the cap on the gas regulator using a slotted screwdriver. This will expose the offset adjustment screw. Using a TORX® T40 or a 5mm hex wrench, carefully adjust the low fire gas setting to achieve the CO₂ level prescribed in above reference table. **Note: The rotation of the Low Fire adjustment is opposite of the High Fire as follows: Clockwise rotation increases gas flow, counterclockwise rotation decreases gas flow.**

Adjustments to the offset pressure regulators should not exceed 1/4 turn at a time before allowing the readings to respond and stabilize.

After proper low fire offset adjustment is made, reinstall the slotted cap on the regulator.

Following all gas valve adjustments, check for proper light-off and verify correct fuel/air mix and combustion quality throughout the entire firing range (from lowest to highest fan speed).

CONTROL SYSTEM

The EMC modulation control system is a fully integrated, state of the art electronic control system. It consists of sensors, output devices, a power switch, a 24VAC transformer, wiring, and the following printed circuit boards:

- Modulation Control Board (MCB), see Figure 2.
- Power Distribution Board (PDB), see Figure 2.
- User Interface Module (UIM), see Figure 4.

The MCB contains circuitry for both master control and flame control. Dip switches on the MCB are used to configure the system. The User Interface Module (UIM) communicates with the user through a set of touch pads and a 4-line, 20-character LCD display. The PDB provides connection points for input power, the water pump, and the transformer. It also distributes power to the system and contains the system fuses.

iCOMM™ & BAC net COMPATIBLE

VF boilers are compatible with the iCOMM™ remote monitoring system. The iCOMM™ system hardware and monitoring service is purchased separately. It allows users to monitor critical operational, diagnostic and energy usage data from a secure web site. The iCOMM™ system can automatically notify selected personnel via email and/or cellular phone text messages if operational problems or user defined Alert Conditions occur.

iCOMM™ system hardware is compatible with BACnet compliant supervisory controls and building management systems. For more information call 888 928-3702.

There are several microcontrollers used on the boards. These control the temperature and ignition control functions for the boiler. Inherent in the design are the normal operating sequences and safety features associated with a gas ignition control system. The system continuously performs various diagnostic tests to verify proper appliance and control operation. Should an unsafe condition occur, the control will shut down the burner and display a red service light as well as indicate the cause of the error on the display. The operating programs for the system are stored in permanent memory inside the microcontrollers. User-selectable operating parameters and a history of detected faults are stored in rewritable memory in the microcontrollers. A loss of power does not affect either of the memories.

INPUTS TO MCB

TEMPERATURE SENSORS:

Temperature probes (MCB - outlet and either inlet or tank are required): The MCB accepts analog temperature inputs from up to three sensors (inlet, outlet, and tank).

Manual Reset High Limit (MCB - required): The MRHL or manual reset high limit is a hi-limit switch located inside the outlet probe. It is a normally closed switch that opens if the probe is exposed to a temperature higher than the trip point. Once tripped, the control system needs to be manually reset.

Thermostat input or Enable/Disable (MCB - optional): This input is set up to work with an externally connected thermostat that provides a contact closure. If this input is closed and everything else is in the proper state, a "call for heat" condition will be initiated. These leads should be shorted together when a thermostat is not being used. If it is desired that the thermostat control the temperature of the boiler, the operating setpoint of the system should be set higher than the temperature that the thermostat is controlling. This will allow the thermostat to control the boiler. When the thermostat closes, a call for heat will be generated until the thermostat determines that the required temperature has been reached.

AIR PRESSURE SENSORS (OPEN CONDITION INDICATES FAULT):

Blocked Flue (MCB - required): Normally closed switch that opens if the flue becomes blocked during operation.

Blower Prover (MCB - required): Normally open switch that closes when the air pressure produced by the blower is above the set point.

GAS PRESSURE SENSORS (OPEN CONDITION INDICATES FAULT):

Low Gas (MCB - required): Normally open switch that closes when the gas pressure rises above the trip level. This input is enabled/disabled by a dip switch on the MCB

Hi Gas (MCB - optional): Normally closed switch that opens if the gas pressure exceeds a set value. This input is enabled/disabled by a dip switch on the MCB.

WATER LEVEL SENSOR (OPEN CONDITION INDICATES FAULT):

Low Water Cut Off (MCB - optional): Normally closed switch that opens when water drops below a preset level. This input is enabled/disabled by a dip switch on the MCB.

WATER FLOW SENSOR:

Flow (MCB - required): Normally open switch that closes when flow meets a set value.

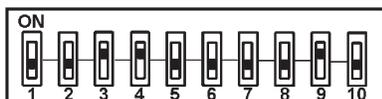
MCB - Ten Position Dipswitch SW1:

Dipswitch configurations are **READ ONLY ON POWER UP**. These switches are only to be set at the factory or by authorized trained personnel! Once set the boiler will operate according to the chosen options. If a switch is changed, power must be cycled before the change will take effect. The status of all dipswitches can be observed on the system status screen on the UIM.

MCB/FCB Dipswitches:

Dipswitch Function	Switch Position	
	Hot Water Boilers	Hydronic Heating Boiler
SW1 P1: Selection of the type of boiler application:	On = VW	Off = VB
SW1 P2: Trials for ignition:	On = 3	Off = 1
SW1 P3: IRI Gas Valve Not Available:	NOT USED	NOT USED
SW1 P4: Controlling Probe:	On = Tank (Remote)	Off = Inlet
SW1 P5: Powered Venter:	On = Yes	Off = No
SW1 P6: Low Water Cut Off: (LWCO)	On = Yes	Off = No
SW1 P7: Low Gas Pressure	On = Yes	Off = No
SW1 P8: Modulation:	NOT USED	NOT USED
SW1 P9:	NOT USED	NOT USED
SW1 P10:	NOT USED	NOT USED

NOTE: If the unit powers up with the number of stages selected by dip switches exceeding the number of FCBs, the MCB will detect this condition and go into a hard lockout. After changing the dipswitches, the power must be cycled off and back on to accept any changes.



Example of Dipswitch configuration:

VB model, 1ignition trial, not used, tank / remote probe, no power vent, No LWCO, no low gas pressure, modulation, not used, not used.

FLAME SENSOR:

Flame (MCB - required): Returns a signal to the microprocessor when flame is detected on the burner. If the flame rod is missing or shorted, the flame will not be detected.

OUTPUTS FROM MCB

RELAY CONTACT OUTPUT:

Alarm (MCB - 24VAC - optional): Provides electrical power to operate an external alarm. This can be an audio device (i.e., Sonalert), a visual device (lamp), or any other device that will operate with the voltage and current level provided.

Pump (MCB - 120VAC - required on systems that do not have an external pump): Provides electrical power to directly operate a pump or the coil of an externally connected contactor.

Blower (MCB - 120VAC - required): Variable speed blowers utilize the high blower output only.

Igniter (MCB - 120VAC - required): Provides power to operate the HSI igniters.

Gas Valve (MCB - 24VAC - required): Provides power to activate the gas valve. The gas valve cannot be activated when the MRHL contacts are open.

Low Water Cut Off (MCB - 24VAC - optional): Directly connected to the 24VAC line to provide power to operate an external LWCO device.

MCB AND PDB INDICATOR LAMPS AND FUSES

A green LED is mounted on the PDB to indicate when line voltage is applied (the PDB also contains a yellow and red LED, and a test/run jumper that are used during installation to verify proper power connections). A red LED on the MCB is used to indicate when the 24VAC input fuse has blown.

Yellow LEDs are located near the microcontrollers on the MCB. These LEDs are "heartbeat indicators," and blink approximately twice per second to indicate that the microcontrollers are running.

MCB JUMPERS

The MCB has two jumpers. JP1 on the MCB is used to terminate the external communications line. It is normally left off and installed when the external cable is very long.

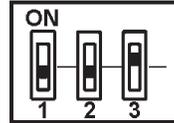
IGNITERS

The EMC 5000 modulation system operates with a Hot surface Igniter.

MCB - Three position Dipswitch SW2:

This dipswitch is similar to the FCB dipswitches described below, but with only three switches being used: the number of blower speeds (switch #3), Hi Gas option (switch #2) and a spare (switch #1). Only the blower speed and Hi Gas options are the required selection, within the MCB, see Figure 2.

Dipswitch Function	Dipswitch Position	
SW2 P1: Spare:	NOT USED	NOT USED
SW2 P2: Hi Gas pressure switch:	On = Yes	Off = No
SW2 P3: Number of Blower Speeds:	NOT USED	NOT USED



Example of Dipswitch configuration:
No High Gas, 1 blower speed.

OPERATING SEQUENCE

- The EMC modulation controller has four modes of operation: Initialization, Standby, Running/Modulation, and Service. The internal MCB micro control these modes through a sequence of steps (or States) which are further described in the "UIM Operating Procedures" section.
- When power is applied to the system, it enters the initialization mode and the following automatic functions are performed:
 - A. O. Smith opening screen is displayed.
 - The system goes through a calibration indicated by the green running LED blinking and then staying on; next the red service LED and yellow standby LEDs come on, next the service and runnings LEDs blink ON and OFF.
 - Stored values are recalled from memory.
 - Configuration dipswitches are read.
 - Pending faults are recalled
 - Micros on all boards start running (indicated by a flashing Yellow LED near each micro)
 - Input sensors are read
- After initialization is complete (approximately 10 seconds) system turns green LED off and goes to standby mode (yellow "Standby" LED on), unless a previously stored fault has been recalled, which will send system into service model (red "Service" LED on). In standby mode display shows temperature screen and in fault mode current error screen is displayed.
- The system then compares the temperature read from the controlling probe (inlet or tank) to the setpoint temperature. If the temperature is less than the operating setpoint minus the setpoint differential temperature and the enable/disable input is closed then a call for heat is established and the system shifts to the run mode (green "Running" LED turns on).
- The heating sequence begins by applying power to the pump.
- After a few seconds the blower is turned on for 30-second pre-purge period of combustion chamber.
- The igniter is turned on.
- After the igniter has reached a minimum of 2.8 amps, the gas valve is energized to allow gas flow to burner.
- After an additional one second, the system checks status of the flame through the flame rod (sensor). If the flame is not verified within 4 seconds, the gas valve is immediately shut off followed by 15-second inter-purge period, then the system returns to step 7, if the "Trial for Ignition" dipswitch is set for three (3) tries. If the dipswitch is set for one (1) trial, the system will declare an error and boiler will require resetting the control.
- Boiler will remain running until set point is satisfied. Once satisfied, blower will continue for 15-second post purge period.
- Once set point has have been satisfied, the boiler pump will continue to run for the programmed post-circulate cycle.
- The control now enters the idle state as displayed by the "Standby" LED. The control will continue to monitor heat demand and state of other system devices. Upon a drop of water temperature below the set parameters, the control will

return to step 5 and repeat the entire operating cycle. Note: Any fault detection, during standby or running modes, will halt the heating sequence and shift the system to the service mode where the detected fault will be displayed.

NOTE: In standby and running modes the system constantly monitors the signals and the internal operation for faults. Any detected fault will halt the heating sequence and shift the system to the service mode, where the detected fault will be displayed.

TEMPERATURE SETPOINTS (SYSTEM CONTROL ALGORITHM)

The boiler has a hysteresis type control, which means that it will begin heating the water when the temperature sensed by the control probe (inlet or tank) falls below the operating setpoint minus the differential setpoint. It will stop heating the water when the temperature rises to the operating setpoint.

UIM OPERATING PROCEDURES

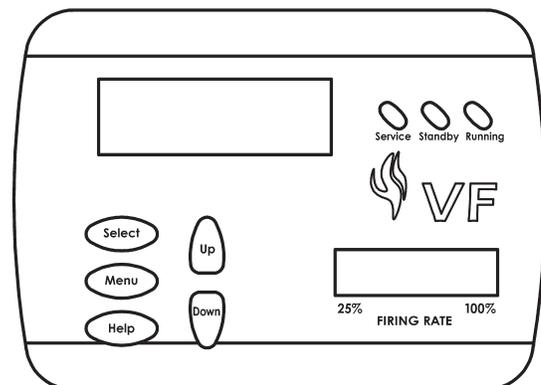


FIGURE 4. UIM, USER INTERFACE MODULE

The UIM receives commands from user and displays operational information to user via an LCD (liquid crystal display) up to eleven LED's, and five touch switches. The LCD provides information to user by use of 10 menu-activated screens. Within each of the screens, helpful information can be displayed by pressing "Help" button. The LED's visually inform user about the mode the system is in. The touch switches allow user to control operation of system. The operation of these parts is described in the following section:

UIM Screens:

On all screens a double vertical bar appears on right side of display each time a key is touched to indicate that a key has been activated. On several screens an indicator ">" appears on left side of display to indicate active line. The "Up/Down" keys are used to move the indicator to the desired line and the "Select" key is pressed to select the line. Also, on most of the screens, up/down arrows appear on the right side of the screen to indicate that there is additional lines either above or below the displayed four lines.

• Menu Screen:

Displayed when the user presses the "Menu" key. This screen is the selection point for the other 9 screens.

- **Temperature Screen:**

Displays the sensed temperatures of the Outlet, Inlet, and Tank probes. Also displayed is the calculated Delta T (Outlet minus Inlet) for the system. Shorted ("Short") and disconnected ("----") probes are also displayed.

- **System Status Screen:**

This screen is used to view status of switch inputs and output states. An asterisk (*) is displayed next to label when status is "True" (the description is fulfilled). For example, if water is flowing, or detected by flow sensor, then an "*" will appear in front of Flow label (i.e. *Flow). Another example would be the MRHL switch. If outlet temperature is too high the display will show: *MRHL.

The System monitors the inputs at these times:

- Low Gas, Hi Limit, and Hi Gas - at all times for a fault condition.
- Tstat - at all times for open/closed conditions.
- Flow - for an on condition when pump is on (no check for off state)
- Blower Prover - Pre and Post purge.
- Igniter Current - for an on condition approximately 18 seconds after the Igniter is turned on until the igniter is turned off and an off condition at all other times.
- Flame - for an on condition approximately 5 seconds after the gas valve is turned on until the valve is turned off and at all other times for an off condition.
- Blocked Flue, Blocked Inlet during heating mode

Control Status Screen:

Displays status that the MCB micros are in. The MCB has 5 possible states and the FCB have 9. The normal MCB states sequence is to move from Idle to Pre-Circulate when a call for heat is initiated. Once heat has been satisfied or the Thermostat is opened, the sequence moves to Post-Circulate and then back to Idle. If a fault occurs at any time, the process jumps out of sequence and goes directly to the appropriate Hard or Soft Fault state.

Description of MCB control states:

- **Idle:**
The yellow "Standby" LED is turned on and system waits for a heat request (determined by Thermostat or controlling probe inputs). All outputs are off in this state except that if Post-Circulate time is set to continuous, pump will be on. When heat request is received, system moves to Pre-Circulate state.
- **Pre-Circulate:**
The yellow LED is turned off and the green "Running" LED is turned on. The green LED will remain on for all other states except the fault states. Cold purging clears out any combustion gas that may be in the combustion chamber. When purging is complete the system moves to the Heat State.
- **Heat Stage**
The system will command FCB micros to start their heat sequence. will be activated in order based on an algorithm that determines how much heat is needed. The system will remain in this state until heat request is satisfied, Tstat is opened, or a fault occurs.
- **Soft Fault State:** (See "Fault Description" section for list of soft and Auto Reset faults.)

Pump remains on for selected post-circulate time to cycle hot water out of boiler. The FCB is commanded to shut down and Alarm output is turned on. Green LED turns off and red "Service" turns on. MCB remains in this state until one of following occurs:

- One hour passes (automatic restart after one hour)
- If Communications error system will automatically restart if communications re-establishes.
- If user presses Select key while current error screen is displayed (Hard reset).
- If high-limit error - the outlet temperature drops below the high limit trip point minus the high limit differential. (outlet water temperature drops to safe level). The fault is logged in the error history when the fault state is exited.
- **Hard Fault State:** (See "Fault Description" section for list of soft and Auto Reset faults.) The pump remains on for the

selected post-circulate time to cycle the hot water out of the boiler. The FCB is commanded to shut down and the Alarm output is turned on. The green LED turns off and the red "Service" turns on and off (flashes). The only way to exit this state is for the user to press the Select key while the current error screen is displayed. The fault is logged in the error history when the fault state is exited.

While the MCB is in the Heating mode the FCB moves from Idle, to Pre-Purge, to Heat Igniter, to Check for Flame, and then to Heating. The process waits in this state until the call for heat is satisfied, the thermostat input is opened, or a fault occurs. When heat is satisfied, the sequence continues to Post-Purge and then back to Idle. If three tries for ignition has been selected on the MCB dipswitch and flame is not detected at the appropriate time, then the sequence moves to the Inter-Purge state for 15 seconds and the FCB heat sequence is repeated. If flame is still not detected after the third try the process declares a fault, jumps out of sequence and goes to the error state. Other types of faults detected at any time will also cause a jump to the error state.

Description of FCB control states:

- **Idle State:**
When any error is declared during idle state-The system will remain in this state until the MCB request a heating cycle, or a cold purge.
- **Pre-Purge State:**
The blower is turned on. After 10 to 34 seconds (34 seconds for cold purging) the system switches to the Heat Igniter State.
- **Heat Igniter State:**
Sequence of operation is as follows: "The igniter relay is energized and heat up period begins. After 18-20 seconds, if igniter has reached a minimum of 2.8 amps, gas valve safety circuit is then activated. If in this amount of time, igniter fails to reach a minimum amp draw of 2.8 amps, unit will re-cycle up to 3 times before locking out on igniter hardware failure. If igniter does reach minimum required amp draw of 2.8 amps, gas valve circuit is energized, and system advances to Flame Check status.
- **Check for Flame State:**
The gas valve is turned on. After 1.5 seconds, the system checks that the gas valve relay is on. If it is not, the ignition trial is considered to have failed and the system advances to the Inter-Purge state, if any ignition trials remain, otherwise an error is declared.

The flame sensor is checked. If flame is detected, the igniter is turned off. The state machine then advances to the Heating State. If after 5 seconds, the flame is still not sensed then the ignition trial is considered to have failed. The state machine advances to Inter-Purge if any ignition trials remain, otherwise an error is declared.
- **Heating State:**
The system remains in this state until the call for heat is cancelled or a fault occurs. The system returns to the Idle state if the call for heat is cancelled, or satisfied and to the appropriate fault state if a fault occur.
- **Inter-Purge State:**
The gas valve and the igniter are turned off. The blower is on. After approximately 15 seconds the system goes back to the Heating Igniter State.
- **Post-Purge State**
The gas valve and the igniter are turned off. If this stage does not have a blower the system returns to the idle state. If it does have a blower then the blower is left on. After approximately 25 seconds, the system returns to the Idle state.
- **Error State**
The gas valve and the igniter are turned off. The FCB micro tells the MCB micro which error has occurred. The system waits in

this state until the MCB sends a command to clear the error, and the system returns to the idle state.

- **Cold Purge State**

Cold purge occurs when the MCB micro commands the blower to go on before lighting to clear the unit of residual gases. This state normally lasts approximately 32 seconds but on a special situation can last up to 5 minutes. If on the first call for heat after power up, blower prover switch is open, this state will take up to 5 minutes before declaring an error.

The MCB will wait the normal cold purge time (normally 32 seconds) before checking for activation of all active blower prover. If blower prover is active at this time the MCB cancels the cold purge request. After the first cold purge has been done a flag is set to prevent further activation of the shutter adjust 5 minute delay. Any further requests for cold purge will last the normal cold purge time. The FCB will go into fault mode if the blower prover does not activate after 15 seconds. This time allows the blower relay to activate, the blower to come up to speed, and the response from the blower prover to be filtered.

- **User Settings Screen:**

Each setpoint or user setting has either a limited selection of values, or a limited range of values. The Up/Down keys are used to change values. After changing an item, the Select key is pressed to accept the change, or the Menu key is pressed to reject the change and restore the item to its original value. The following setpoints can be changed:

- **Operating Setpoint:**

This setpoint sets the base temperature for the control algorithm.

OPERATING SETPOINT ADJUSTMENT PROCEDURE

The system has a standard programmable Operating Setpoint range of 70°F (21°C) to 190°F (88°C) for a VW and of 70°F (21°C) to 220°F (104°C) for a VB for either a Remote or inlet probe depending on selection. The user can easily change Operating Setpoint at any time by using the following procedure. When any configuration or setpoint is changed (and Select key touched), new value is IMMEDIATELY saved to non-volatile memory. The factory default setting is 120°F (49°C).

1. Press the MENU key.
2. Scroll the ">" with the DOWN key next to the USER SETTING SCREEN.
3. Press the SELECT key.
4. Scroll the ">" with the DOWN key until it is pointing to OPERATING SETPOINT.
5. Press the SELECT key.
6. Use the UP or DOWN key to select the value you wish to enter.
7. Press the SELECT key to accept and store the new value.

- **High Limit:**

The outlet temperature probe contains both an MRHL switch and a thermistor for temperature measurement. The sensed outlet temperature is used for automatically resettable High Limit setpoint. If sensed outlet temperature exceeds High Limit setpoint, a "soft lockout" condition will occur and burner will be shut off. This fault condition is automatically cleared when temperature drops below high limit setpoint minus high limit differential.

AUTO HIGH LIMIT SETPOINT ADJUSTMENT PROCEDURE/ OUTLET TEMPERATURE PROBE

The High Limit setpoint has a range of 90°F (32°C) to 210°F (99°C) for a VW and a range of 90° (32°C) to 235°F (113°C) for a VB. Use the following procedure to change the automatically resettable High Limit Setpoint:

1. Press the MENU key.

2. Scroll the ">" with the DOWN key next to USER SETTING SCREEN.
3. Press the SELECT key.
4. Scroll the ">" with the DOWN key until it is pointing to HIGH LIMIT SETPOINT.
5. Press the SELECT KEY.
6. Use the UP and DOWN key to select the value you wish to enter.
7. Press the SELECT key to accept and store the new value.

- **High Limit Differential:**

The outlet temperature must be below the automatic High Limit setpoint minus the High Limit Differential setpoint before a call for heat can be generated.

HIGH LIMIT DIFFERENTIAL SETPOINT ADJUSTMENT PROCEDURE

The High Limit Differential Setpoint has a range of 1°F to 50°F for all models. Use the following procedure to change the High Limit Differential Setpoint:

1. Press the MENU key.
2. Scroll the ">" with the down key next to USER SETTING SCREEN.
3. Press the SELECT key.
4. Scroll the ">" with the DOWN key until it is pointing to HIGH LIMIT DIFFERENTIAL SETPOINT.
5. Press the SELECT key.
6. Use the UP or DOWN key to select the value you wish to enter.
7. Press the SELECT key to accept and store the new value.

- **Operating Differential Setpoints:**

Each of the two stages has an independent Operating Differential setpoint.

- **Temperature Units:**

Temperature can be displayed in either °F or °C units.

- **Post Circulate Delay Time:**

The time circulation pump will stay on after the burner is turned off. The time in seconds is adjustable with the following values: 45, 90, 180 or continuous. If the continuous value is selected the pump will remain on at all times and the post circulate state time will be set at 45 seconds.

- **Network Address:**

This is a unique number assigned to this boiler to differentiate it from other boilers or water heater on the same A. O. Smith proprietary network. A valid Network Address can be any number from 1 to 31. It is set by default to zero, which is an invalid address. The boiler will not communicate until it is changed to a valid and unique number. This prevents two units from trying to respond to the same request from the PC or supervisory network device.

- **Configuration Settings Screen:**

Displays the status of the dipswitches installed on all boards as described earlier.

- **Log & System Info Screen:**

Displays the following information:

Elapsed hours of operation (Total time system has been powered up)

Number of running minutes (Number of minutes system has been in the run mode)

kBtu rating of the boiler (0 to 5750kBtu in 10kBtu increments)

The software revision level of the MCB.

- **Current Error Screen:**

Displays the last error that the system has detected plus a time stamp of when the error occurred. (The time stamp is based on the elapsed hours value at the time the error occurred. It is displayed in hours and minutes. This error remain displayed as long as it is still valid. When cleared it is moved to the Error History Screen. The system will automatically jump to this screen when an error is detected. It will also go to this screen upon power-up if an error was still valid when power was turned off.

NOTE: Errors are cleared from this screen by pressing the “select” key.

- **Error History Screen:**

This screen displays a list of the last 9 errors (with time stamps) that have occurred. The last error to occur is displayed first. If a new error occurs this screen is presented to display the error.

- **Reload Defaults Screen:**

From this screen the user can restore the factory default values for screen adjustable configurations by pressing the Select key. The values restored are as follows:

VW Models

Oper Setpnt (Operating Setpoint) - 145° F (63° C)
Hi Limit (High Limit Setpoint) = 210° F (99° C)
Hi Limit Dif (High Limit Differential) = 20° F (11° C)

VB Models

Oper Setpnt (Operating Setpoint) = 190° F (88° C)
Hi Limit (High Limit Setpoint) = 230° F (110° C)
Hi Limit Dif (High Limit Differential) = 20° F (11° C)

Both Models

Tempert Units (Temperature Units) = F
Post Cir Secs (Post Circulation pump delay) = 45 seconds
Network Address (Network Address) = (none)

UIM Touch Switches

Below the LCD display are five touch switches or keys, that the operator uses to operate the system.

- **Menu Key:**
Pressing this key activates the menu screen where the other screens can be accessed.
- **Select Key:**
This key performs several functions. Screens can be selected from the menu screen by pressing this key when the “>” appears next to the screen desired.

On the User Settings screen items that appear next to a “>” symbol can be selected with this key. If a setpoint configuration item is selected, the “>” will then flash slowly to indicate that the item has been selected. The Up and Down keys are then used to change its value.

From the Current Error Screen this key is used to reset the system from an error:

- **Up and Down Keys:**
These keys are used to move upwards and downwards in screens to reach a desired item and to change setpoints and user settings. They have an auto increment/decrement feature for some of the configurations and values. When you first press one of the keys and value changes by 1 count, then wait 1/2 second and changes slowly until the key is released or if held for 3 or more seconds it will change the value quickly.
- **Help Key:**
Pressing the Help key from any screen displays helpful information about that screen. From the menu screen, general help information is displayed as to how to use the user interface. To return to the previous screen press the Help or Select keys, or press Menu key to go to the menu screen. If a small down arrow appears in the lower right hand corner then there is off screen content below what is displayed. Press the down arrow to scroll down to this information. After scrolling down an up arrow will appear in the upper right hand corner to indicate off screen content above what is displayed.

UIM LED's

The three LED's to the right of the LCD indicate the status of the overall system. The red LED indicates that a fault has been detected and the system has stopped running. It is on continuously for soft faults and flashes for hard faults. The Yellow LED indicates that the boiler is in a ready mode waiting for a call for heat command. When on continuously the Green LED indicates that the system is in the heating mode. If it is flashing it indicates that the UIM is in the initialization mode and the touch switches are being calibrated.

The VF® boiler has a display on the UIM which is a scaled display indicating the current firing rate of the boiler (25% to 100%).

Fault Messages and Troubleshooting Guide

The EMC 5000 modulation system does excessive self-diagnostics and displays detected faults on the UIM display in an easy to read manner. There are approximately 80 different faults that can be detected. Some of the faults are caused by internal problems and some by external causes. The faults create different types of system lockouts (shut down). Hard lockouts are serious problems that require the user to manually restart the system. Soft lockouts can be reset by the user or after 60 minutes the system will automatically clear the error and restart. Auto Reset lockouts will monitor the cause of the fault and if the fault clears itself the system resets itself. The following table shows the fault messages and some possible troubleshooting hints:

TROUBLESHOOTING IGNITION SYSTEM

Fault Messages and Lockout Status (* = stage number: 1, 2, 3, or 4)

<u>FAULT DISPLAYED</u>	<u>DESCRIPTION</u>	<u>RED LED</u>	<u>LOCKOUT</u>
“Display Fail”	Communications with UIM interrupted Check communication cable to UIM. Try moving to other Internal Communications connector on MCB. Also check the connectors where the cable is plugged in for best connecting wires.	Continuous	Auto Reset
“Blocked Intake”	The Intake air venting is blocked Caused by the blocked Intake switch being open when it should be closed. Check for Intake air vent blockage, switch contacts and wiring.	Continuous	SOFT
“Low AC Voltage”	Line voltage less than 90 vac Check incoming power line for loss of voltage. May also be caused by a power line brown-out (momentary loss of voltage)	Continuous	Auto Reset
“Low 24VAC” transformer	Voltage from transformer less than 18 vac Check transformer output. Should be over 24vac. May be caused by excessive current drain or a faulty transformer	Continuous	Auto Reset
“Brown Out Reset”	Indicates a brown out reset occurred Caused by a momentary dip in voltage on the MCB +5vdc power bus. Contact factory. (Not considered a serious problem if it only occurs on very rare occasions.)	---	None
“Timeout Reset”	Indicates a watchdog reset occurred Caused when the micro executes the software in an improper way. Contact factory. (Not considered a serious problem if it only occurs on very rare occasions.)	---	None
“FCB Comm Timeout”	FCB did not receive command from MCB Caused when communications between the MCB and the FCB are interrupted. May occur when a surge of power on a nearby device (i.e. arc welder) creates an EMI burst. Not a serious problem if it occurs rarely.	Continuous	SOFT
“No Flow”	Water is not flowing Caused by the flow switch being open when it should be closed. Check water lines, pump, flow switch contacts, wiring.	Continuous	SOFT
“Blower Prov Stg*”	Blower pressure is too low if they should have been closed. Check blower, switch contact, wiring, and for air leaks.	Continuous	SOFT
“Blocked Flue”	Flue is Blocked Caused by the blocked flue switch contacts being open when they should have been closed. Check for flue blockage, switch contacts, wiring.	Continuous	SOFT
“High Limit”	Outlet temp. exceeded high limit setpoint Caused when the temperature of the outlet probe exceeds the high limit setpoint. This is an internal “software” limit switch and not an actual device. Check that the over temperature is not being caused by improper setup or operation of the boiler.	Continuous	Auto Reset
“MRHL fault”	Outlet temp is too high Caused when the MRHL (a thermostat) contacts in the Outlet probe are open when they should be closed. Fault may be due to high outlet temperature, bad switch contacts in the Probe, or disconnected wiring. Note: The MRHL can be checked by disconnecting the outlet probe from the MCB and reading the resistance across the two active pins on the connector at the end of the probe cable. The value should be approximately 0 ohms when the temperature of the probe is less than 220°F.	Flashing	HARD
“Low Water”	Water level is too low Caused by the Low Water Cut Out device not closing its feedback switch contacts when it should. Check water line, switch contacts, wiring, LWCO.	Flashing	HARD
“Low Gas”	Gas pressure is too low Caused by the Low Gas switch being open when it should be closed. Check gas line, switch contacts, wiring.	Flashing	HARD
“Powered Vent”	Power vent not running Caused by the Powered Vent device not closing its feedback switch contacts when it should. Could also be caused by a problem with the relay output on the MCB. Check output to powered vent, switch contacts, wiring.	Flashing	HARD
“No Config Key”	No configuration Key is plugged into J23 Check the J23 socket on the MCB to make sure it is installed.	Flashing	HARD
“Inlet Probe”	Inlet probe shorted or open Caused when the thermistor in the probe or the wiring to the probe is shorted or disconnected. Check the probe. Note: The thermistor and wiring can be checked by disconnecting the probe from the MCB and reading the resistance across the two active pins on the connector at the end of the probe cable. The value should be approximately 10K ohms (value will change slightly with changes in temperature).	Flashing	HARD
“Outlet Probe:”	Outlet probe shorted or open Caused when the thermistor in the probe or the wiring is shorted or disconnected. Check the probe. Note: the thermistor and wiring can be checked by disconnecting the probe from the MCB and reading the resistance across the two active pins on the connector at the end of the probe cable. The value should be approximately 10K ohms (value will change slightly with changes in temperature).	Flashing	HARD
“Tank Probe”	Tank (Remote) probe shorted or open Caused when the thermistor in the probe or the wiring is shorted or disconnected. Check the probe. Note: the thermistor and wiring can be checked by disconnecting the probe from the MCB and reading the resistance across the two active pins on the connector at the end of the probe cable. The value should be approximately 10K ohms (value will change slightly with changes in temperature).	Flashing	HARD
“Igniter Stg**”	Igniter current is too low Caused by a low current draw problem with the igniter. This may occur if the igniter is old, damaged, or disconnected and no longer draws the proper level of current. This condition will affect the ability of the igniter to get hot enough to fire the gas properly. Check the igniter and its associated wiring.	Flashing	HARD
“Igniter Pwr Stg**”	Improper power applied to the igniter circuit Caused by improper line power being applied to the igniter circuitry. Check line connections. Paying particular attention to the earth ground connection. Also check that line voltage does not exceed 132 VAC RMS.	Flashing	HARD
“Flame Stg* 1”	Flame not detected	Flashing	HARD

TROUBLESHOOTING GAS VALVE

Problem: Non-linear CO₂ curve on adjusted boiler (deviation more than 3-6%)

1. Possible blockage at the air inlet that prevents uniform, constant air flow.
2. The gas inlet pressure is too low at full load.

Problem: Unstable CO₂ level at minimum load

The minimum load (low fire) is too low. The pressure difference on the pressure regulator at minimum load must be at least 0.2 in wc (50 Pa). If the pressure difference does not meet this requirement, it may be necessary to adjust low fire setting, see Setting Test Mode.

The pressure difference on the regulator can be measured between the venturi and the feedback tube. It is necessary to unscrew the pressure tap on the venturi for this measurement, and to close it afterwards.

With 17% of the reference load and a CO₂ level of 8.7%, it should be possible to reach this minimum pressure difference. If the CO₂ level is higher, the minimum power also has to be proportionally higher than 17%.

Problem: No gas, no burner start up

Check whether both coils of the two shutoff valves are energized and whether both shutoff valves are opening (you should hear a double “click” in the valve). Also check the gas inlet pressure.

Problem: Gas OK, no burner start up (both shutoff valves are open, fan turns)

There is not enough gas to accommodate a start up. Turn throttle screw ½ turn counterclockwise and try to start again with more gas.

Problem: Boiler makes noise at high CO₂ level

Premix-boilers may have a loud whistle noise problem at high CO₂ levels. This can sometimes be alleviated by decreasing the CO₂ level.

Problem: Strong oscillations at burner start

It is normal for a small oscillation to occur in the first second of the burner start. If the oscillation is very strong or lasts very long, decrease the resistance of the chimney by using a shorter tube with a larger diameter. An additional solution is to change the start up power of the burner.

Problem: Nominal power of the mixing unit is unattainable

Possible causes for this issue are:

1. the boiler and burner head pressure drop is too large;
2. fan not turning at correct speed.
3. sensing tube is clogged or broken.

Problem: After some time, the pressure regulation of the valve fails

Dirt in the valve finer than 0.013” (0.34mm) can prevent the correct function of the servo pressure regulator. Replace the valve and add a gas filter in front of the new valve.

PREVENTATIVE MAINTENANCE

This is a pre-mix burner system. The flame is not supposed to be directly on the burner. The flame should be just above the burner deck approximately 1/8” and blue in color, see Figure 5.

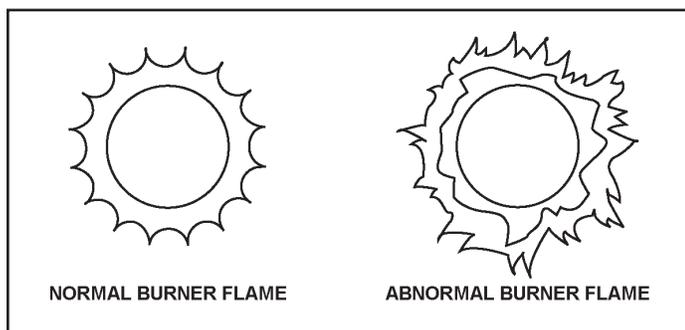


FIGURE 5. BURNER FLAMES

Visually check flame characteristics through the view port located on the top head of the boiler. Figure 5 shows the normal flame condition.

These boilers are designed to give many years of efficient and satisfactory service when properly operated and maintained. To assure continued good performance, the following recommendations are made.

The area around the unit should be kept clean and free from lint and debris. Sweeping the floor around the boiler should be done carefully. This will reduce the dust and dirt which may enter the burner and heat exchanger, causing improper combustion and sooting.

MAIN BURNER

Check main burner every three months for proper flame characteristics. The main burner should display the following characteristics:

- Provide complete combustion of gas.
- Cause rapid ignition and carry over of flame across entire burner.
- Give reasonably quiet operation during initial ignition, operation and extinction.
- Cause no excessive lifting of flame from burner ports, see Figure 5.

If the preceding burner characteristics are not evident, check for accumulation of lint or other foreign material that restricts or blocks the air openings to the burner or boiler. To check burners:

1. Shut off all gas and electricity to unit. Allow unit to cool.
2. Remove main burners from unit.
3. Check that burner ports are free of foreign matter.
4. Clean burner with vacuum cleaner. DO NOT distort burner ports.
5. Reinstall burners in unit. Ensure that all the screws on the burner flange are tightened securely so that the gasket will provide a good seal.
6. Also check for good flow of combustion and ventilating air to the unit.

After placing the boiler in operation, check the ignition system safety shut-off devices for proper operation. To accomplish this with the main burner operating, close the valve on the manifold. Within four seconds the main burners should extinguish. If this does not occur immediately, discontinue gas supply by closing main manual shut-off and call a qualified serviceman to correct the situation. If the burners extinguish, then light boiler in accordance with lighting and operating instructions.

⚠ WARNING

Combustion Air

The flow of combustion air to the boiler must not be obstructed.

The boiler area must be kept clear and free from combustible materials, gasoline and other flammable vapors and liquids.

Any safety devices including low water cutoffs used in conjunction with this boiler should receive periodic (every six months) inspection to assure proper operation. A low water cutoff device of the float type should be flushed every six months. Periodic checks, at least twice a year, should be made for water leaks.

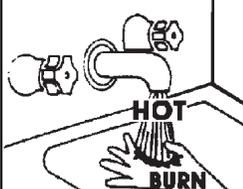
More frequent inspections may be necessary depending on water conditions.

The boiler-mounted gas and electrical controls have been designed to give both dependable service and long life. However, malfunction can occur, as with any piece of equipment. It is therefore recommended that all components be checked periodically by a qualified serviceman for proper operation.

RELIEF VALVE

The safety relief valve should be opened at least twice a year to check its working condition. This will aid in assuring proper pressure relief protection. Lift the lever at the top of the valve several times until the valve seats properly and operates freely.

⚠ DANGER



- Burn hazard.
- Hot water discharge.
- Keep hands clear of drain valve discharge.

⚠ WARNING

Gas Supply

Should overheating occur or the gas supply fail to shut off, turn off the manual gas control valve to the appliance.

BLOWER COMPARTMENT

The blower compartment should be cleaned annually to remove any dirt and lint that may have accumulated in the compartment or on the blower and motor. Buildups of dirt and lint on the blower and motor can create excessive loads on the motor resulting

in higher than normal operating temperatures and possible shortened service life.

BURNER MAINTENANCE

Qualified servicers should follow this procedure when the boiler's burner needs cleaning.

1. Turn off the electrical power to the boiler and close the main manual gas shutoff valve(s). Allow the boiler parts to cool before disassembly.
2. Loosen the flange and separate the gas train from the manifold assembly.
3. Separate the burner from the blower adapter by first removing the four (4) bolts and subsequently, the blower gaskets. The blower should be free to move at this point.

FOR DIRECT VENT UNITS: It is necessary to loosen and slide the rubber coupling on the blower adaptor in order to move the blower.

4. Loosen the seven bolts on the blower adapter at the base and move the burner ground wire (Green) aside.
5. Lift the blower adapter and remove the manifold assembly up from the 6 studs located on the cover plate and remove the burner gasket.
6. Remove any loose foreign material such as dust or lint with a vacuum. Check all ports for blockage. Dislodge any foreign material causing blockage. Remove any soot or carbon deposits with a rag making sure to remove any lint left on the burner by vacuuming again.
7. Reverse the steps to reassemble the unit.
8. Restore electrical power and gas supply to the boiler.
 - Put the boiler back in operation by following the Lighting and Operating instructions in this manual.
 - Check for gas leaks and proper boiler and vent operation.

CONDENSATE REMOVAL SYSTEM

Due to the highly efficient operation of this unit, condensate is formed during operation and must be removed by the condensate drain systems. Inspect the condensate drains and tubes at least once a month and insure they will allow the free flow of condensate at all times. The system must be inspected more frequently in cold weather if the drain system is located in an area, such as along the floor, where freezing temperatures are likely to occur. The condensate drain system must be protected against freezing. Contact a qualified service agent to inspect and correct the condition if freezing of the condensate lines is a problem.

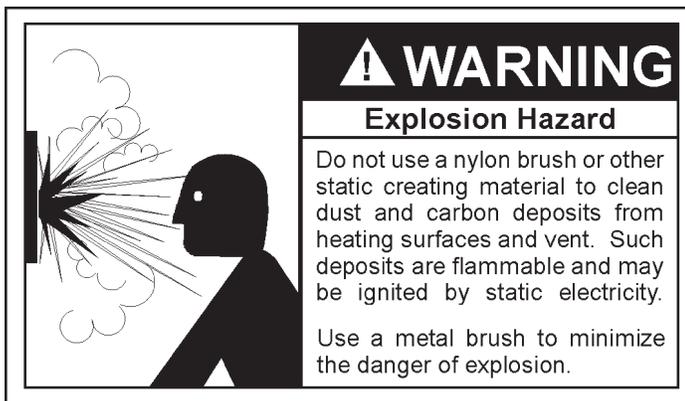
The transparent drain lines and condensate drain on the bottom of the vent collector should be visually inspected at one month intervals for blockage, particularly in the areas of the loops in the lines which trap a small amount of condensate, and the exit point of the vent collector drain. Condensate in portions of the line other than the loop area indicates a blockage in the drain line. Flush the

lines with air or water and clear or replace the blocked portions of the line as necessary. Note that areas of the drain line which include a sag or low spot in the line will also form a condensate trap which can be removed by levelling the tube and does not indicate a blocked system.

Inspect the metal vent drain and vent collector drain connectors at six month intervals. Remove the hoses from the connections, then check with a small wooden dowel or plastic rod passed up through the metal connection to insure the passage is clear, using caution to not bend or damage the connector. Call a qualified service agent to inspect and correct the problem if any obstructions are found in the connectors. Replace all hoses and clamps immediately after inspection and before starting the boiler in accordance with the Lighting and Operating Instructions. **DO NOT OPERATE THE BOILER UNLESS ALL CONDENSATE DRAIN LINES ARE PROPERLY CONNECTED AND WORKING.** When a means to neutralize condensate has been installed you must also follow operating, inspection and maintenance procedures specified by the manufacturer of the product. Inspect the installed device to insure that it does not cause condensate to remain in the boiler or vent for any reason.

VENTING MAINTENANCE

It is recommended that the intake and exhaust piping of the appliance be checked every 6 months for dust, condensate leakage, deterioration and carbon deposits.

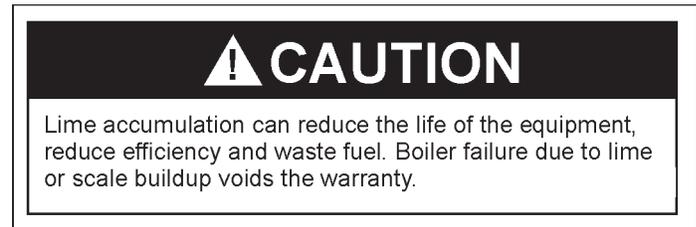


Qualified serviceman should follow this procedure when the boiler's intake and exhaust piping need cleaning:

1. Turn off the electrical power, and manual gas shut-off.
 - Allow boiler parts to cool before disassembly.
2. Remove the vent pipe.
 - Check parts and chimney for obstructions and clean as necessary.
3. Remove burner from boiler and other metal parts as required to clean as necessary.
 - Refer to parts list for disassembly aid.
4. Clean and reinstall the parts removed in steps 2 and 3.
 - Be sure the vent pipe has a minimum upward pitch of 1/4" per foot (2cm/m) of length and is sealed as necessary.
5. Restore electrical power and gas supply to boiler.
 - Check for gas leaks and proper boiler and vent operation.

HEAT EXCHANGER PREVENTIVE MAINTENANCE

In most water supply systems solids exist. As the water is heated, these tend to drop out depositing as scale or lime. This scale must be removed before the heat exchanger tubes become blocked.



DELIMING

The amount of calcium carbonate (lime) released from water is in direct proportion to water temperature and usage. The higher the water temperature or water usage, the more lime deposits are dropped out of the water. This is the lime scale which forms in pipes, boilers and on cooking utensils.

The usage of water softening equipment greatly reduces the hardness of water. However, this equipment does not always remove all of the hardness (lime). For this reason it is recommended that a regular schedule for deliming be maintained.

The time between cleaning will vary from two to six months depending upon water conditions and usage. A change of approximately 5°F (3°C) in the normal temperature rise through the boiler is usually an indication that scale should be removed. For long life, copper or brass is recommended for all valves, pipe and fittings.

TUBE CLEANING PROCEDURE MECHANICAL REMOVAL OF DEPOSITS

Establish a regular inspection schedule, the frequency depends on the local water conditions and severity of service. Do not let the tubes clog up solidly. Clean out deposits over 1/16" (1.6mm) thickness.

To service heat exchanger tubes, remove return header casting on the side opposite the water connections. Use a U.S. standard 5/8" deep socket ratchet to remove the nuts, exposing the tube ends. Inspect to ensure tubes are free of scale and deposits. If scaled, remove deposits with a stiff wire brush or mechanical tube cleaner to bare metal. Reinstall return header casting. Flush system.

Note: Removal of the heat exchanger is not required.

REPLACEMENT PARTS

Replacement parts may be ordered through A. O. Smith dealers, authorized servicers or distributors. Refer to the Yellow Pages for where to call or contact (in United States) the **A. O. Smith Water Products Company, 500 Tennessee Waltz Parkway, Ashland City, TN 37015, 1-800-433-2545** or (in Canada) **A. O. Smith Enterprises Ltd., 768 Erie Street, Stratford, Ontario, Canada N5A 6T3, 519-271-5800**. When ordering parts be sure to state the quantity, part number and description of the item including the complete model and serial number as it appears on the product. Refer to the parts lists (P/N 212802-000) for more information.

For Technical Assistance call A. O. Smith Technical Information Center at 1-800-527-1953.

LIMITED WARRANTY

A. O. Smith Corporation, the warrantor, extends the following LIMITED WARRANTY to the owner of this boiler:

1. If within TEN years after initial installation of the boiler, a heat exchanger or gas burner should prove upon examination by the warrantor to be defective in material or workmanship, the warrantor, at his option will exchange or repair such part or portion. This term is reduced to FIVE years if this boiler is used for water heating purposes other than hydronic space heating.
 - a. This warranty is extended to the owner for all other parts or portion during the FIRST year following initial installation of this boiler.
 - b. The warranty on the repair or replacement of the part or portion will be limited to the unexpired term of the original warranty.

2. CONDITIONS AND EXCEPTIONS

This warranty should apply only when the boiler is installed in accordance with local plumbing and building codes, ordinances and regulations, the printed instructions provided with it and good industry practices. In addition, a pressure relief valve, certified by C.S.A. and approved by the American Society of Mechanical Engineers, must have been installed and fresh water used for filling and make-up purposes.

- a. This warranty should apply only when the boiler is used:
 - (1) with inlet water temperature 120°F (49°C) and above and outlet water temperatures not exceeding the maximum setting of its operative and/or high limit control;
 - (2) at water pressure not exceeding the working pressure shown on the boiler;
 - (3) when filled with boiler water, free to circulate at all times and with the heat exchanger free of damaging scale deposits;
 - (4) in a non-corrosive and non-contaminated atmosphere;
 - (5) in the United States, its territories or possessions, and Canada;
 - (6) at a water velocity flow rate not exceeding or below the boiler's designed rates;
 - (7) indoor installation only.
- b. Any accident to the boiler, any misuse, abuse (including freezing) or alteration of it, any operation of it in a modified form, or any attempt to repair leaks in the heat exchanger will void this warranty.

3. SERVICE AND REPAIR EXPENSE

Under this limited warranty the warrantor will provide only a replacement part. The owner is responsible for all other costs. Such costs may include but are not limited to:

- a. Labor charges for service, removal, repair, or reinstallation of the component part;
- b. Shipping, delivery, handling, and administrative charges for forwarding the replacement part from the nearest distributor and returning the claimed defective part to such distributor.
- c. All cost necessary or incidental for any material and/or permits required for installation of the replacement.

4. LIMITATIONS ON IMPLIED WARRANTIES

Implied warranties, including any warranty of merchantability imposed on the sale of this boiler under state or provincial law are limited to one (1) year duration for the boiler or any of its parts. Some states and provinces do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

5. CLAIM PROCEDURE

Any claim under this warranty should be initiated with the dealer who sold the boiler, or with any other dealer handling the warrantor's products. If this is not practicable, the owner should contact:

U.S. Customers
A. O. Smith Corporation
500Tennessee Waltz Parkway
Ashland City, TN
Telephone: 800 527-1953

Canadian Customers
A. O. Smith Enterprises Ltd.
P. O. Box, 310 - 768 Erie Street
Stratford, Ontario N5A 6T3
Telephone: 800-265-8520

- a. The warrantor will only honor replacement with identical or similar parts thereof which are manufactured or distributed by the warrantor.
- b. Dealer replacements are made subject to in-warranty validation by warrantor.

6. DISCLAIMERS

NO OTHER EXPRESS WARRANTY HAS BEEN OR WILL BE MADE ON BEHALF OF THE WARRANTOR WITH RESPECT TO THE MERCHANTABILITY OF THE BOILER OR THE INSTALLATION, OPERATION, REPAIR OR REPLACEMENT OF THE BOILER. THE WARRANTOR Should NOT BE RESPONSIBLE FOR WATER DAMAGE, LOSS OF USE OF THE UNIT, INCONVENIENCE, LOSS OR DAMAGE TO PERSONAL PROPERTY, OR OTHER CONSEQUENTIAL DAMAGE. THE WARRANTOR Should NOT BE LIABLE BY VIRTUE OF THIS WARRANTY OR OTHERWISE FOR DAMAGE TO ANY PERSONS OR PROPERTY, WHETHER DIRECT OR INDIRECT, AND WHETHER ARISING IN CONTRACT OR TORT.

- a. Some states and provinces do not allow the exclusion or limitation of the incidental or consequential damage, so the above limitations or exclusions may not apply to you.
- b. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state or province to province.

Fill in the following for your own reference. Keep it. Registration is not a condition of warranty. The model and serial number are found on the boiler's rating plate.

Owner _____

Installation Address _____

City and State _____ Zip Code _____

Date Installed _____ Model No. _____ Serial No. _____

Dealer's Name _____ Phone No. _____

Dealer's Address _____

FILL IN WARRANTY AND KEEP FOR FUTURE REFERENCE



500 Tennessee Waltz Parkway, Ashland City, TN 37015
Technical Support: 800-527-1953 • Parts: 800-433-2545 • Fax: 800-644-9306
www.hotwater.com