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SWIMMING POOL EQUIPMENT

Thank you for choosing our product and for your trust in our company. To ensure that you can fully enjoy the product, please read these instructions carefully and strictly follow the user guide so as not to damage the device and to avoid unnecessary injuries.

I. Package content



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- ① swimming pool heat pump
- 2 instructions
- 3 2 pieces of fitting
- (1) display cover for placement on the wall
- (5) spare display cover
- ⁽⁶⁾ 4 pieces of silent blocks
- \bigcirc connection cable for display
- (8) 2 pieces of terminals fro condensate drain
- (9) 4 pieces of fixing srews

II. Performance and properties

High performance

Our heat pumps are very efficient in transferring heat from air to water in the pool. They can provide savings of up to 80% in energy compared to an electric heater.

Long life

The heat exchanger is made from a PVC/titanium composite pipe resistant to the long-term effects of pool water.

Simple operation and maintenance

The device is easy to control: switch it on and set the required temperature of the water in the pool. The system incorporates a microcomputer control unit which allows all the operational parameters to be specified. The state of operation can be displayed on the control unit through an LED display.

III. System design

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- Heat pumps make use of free heat from the sun by collecting and absorbing energy from the outside air.
- This device contains a ventilator which draws the outside air in and makes it flow over the surface of the EVAPORATOR (energy collector). The liquid coolant in the EVAPORATOR pipeline absorbs the heat from the outside air and the coolant vaporises.
- The warm gas in the pipeline passes through the COMPRESSOR which gathers the heat and increases the temperature to generate very hot gas which then passes to the CONDENSER (water heat exchanger). This is where the heat exchange occurs the hot gas transfers heat to the colder water from the pool which is circulating through the coil.
- The pool water is heated and the hot gas is cooled when passing through the CONDENSER pipeline it regains its liquid form and, after the passage through the CAPILLARY TUBE, the whole process recommences.
- The current technology used in the heat pump allows efficient use even at an outside air temperature of 7 to 10 °C. For tropical and subtropical climates, this means that 26 to 32 °C may be maintained in the pool under almost any conditions all year round. In northern countries, the heat pump considerably extends the swimming season.



IV. Performance properties

Performance properties of a monoblock-type heat pump for swimming pools

Code			THP 55	THP 100	THP 120	THP 170
Nominal heat output - at an outside temperature of 15°C		W	5500	9900	11800	17300
		BTU	19000	34000	41300	59500
		C.O.P.	≥4,5	≥5,1	≥4,5	≥4,7
Heat input		W	1240	1940	2650	3670
Operating current for heat	ing	А	5,5	9,6	13,3	18
Current supply		V/phase/Hz		220-240/1/50		
Number of compressors			1	1	1	1
Compressor				Rotary		Scroll
Number of ventilators			1	1	1	1
Input of ventilators		W	25	50	50	50
Ventilator speed		RPM	950	950	950	950
Noise		dB(A)	53	55	57	59
Mains pipe	Mains pipe		50	50	50	50
Water flow		m³/h	2-4	4-6	6-8	8-10
Decrease in water pressure		kpa	20	20	20	20
Coolant (R407C)		kg	0,8	1,3	1,3	2,1
	L		935	1090	1090	1165
Net dimensions	W	mm	360	370	370	470
	Н		550	615	615	685
	L		1060	1140	1140	1195
Packaged dimensions	W	mm	380	400	400	485
Н			600	660	660	730
Weight	net	ling	40	62	65	99
weight	gross	kg	48	71	77	104



V. Dimensions

Dimensions of heat pumps (monoblock-type) for swimming pools



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Model	THP 55	THP 100	THP 120
L	1000	1090	1090
W	360	370	370
Н	550	612	612
А	330	340	340
В	680	640	640
E	81	84	84
F	200	270	270

Unit: mm



VI. Preparations for installation

6.1 Selection of the installation position

- The heat pump has to be installed in a spacious and well ventilated place.
- Its position has to guarantee adequate free space for the exhaust (the location of the air inlet is shown in the diagram on the next page).
- The heat pump has to be situated close to a drain or vent so as to make water discharge easier.
- The installation base or brace has to be firm enough to ensure smooth operation of the device.
- Make sure the device, when installed, is situated vertically, without any inclination.
- Do not install the device in places where there is contamination, corrosive gas or where dirt or fallen leaves accumulate.
- The heat pump must not be installed in the vicinity of an inflammable or explosive environment or near things that are a common cause of fire.
- Maintain the distances from obstacles as indicated with arrows in the picture below.



WARNING:

- Do not put your hand or any object into the air outlet or ventilator, as this could damage the device and cause an injury.
- In the event of any abnormalities, switch off the device immediately and contact an expert technician.
- If needed, you should place barriers next to the device to keep children away from the running heat pump.



6.2 Fitting diagram



Discharge connection





6.3 Electrical connection

IMPORTANT: The installation and connection of this device to the power supply can be provided only by authorized person according to order publication no. 50/1978 sb. Although the heat pump is electrically insulated from the rest of the unit, this fact only prevents the passage of electrical current to or from the water in the swimming pool. It is still necessary to earth the unit to protect yourself against short-circuit inside the unit. Ensure the appropriate earthing. To supply voltage please prepend circuit broker with current value according to type of heat pump you are connecting, and current protektor with residual current 0,03A.

Before connecting the unit, check whether the electrical mains voltage corresponds to the voltage of the heat pump.

For horizontal models: remove the panel to the right of the ventilator aperture.

Please connect the wires to terminal block marked as source power A second terminal is located next to this connector labelled "water pump", which a filtration pump can be connected to (max. 5 A / 230 V). This connection allows you to control the operation of the filtration pump via the heat pump.

Various possibilities: see table.



Model	Voltage (V)	Circuit breaker (A)	Nominal current (A)	Cable diameter (mm ²) pro max. délku 15 m
THP55	220-240	10	5,7	2 x 2,5 + 2,5
THP100	220-240	16	9,7	2 x 2,5 + 2,5
THP120	220-240	20	12,7	2 x 4,0 + 4,0
THP170	220-240	32	17,2	2 x 6,0 + 4,0



Models: THP 170





VIII. Operating the control unit

Preliminary steps before start-up

A) Inspect the heat pump

- Visually check the device or the pipeline within the device to ensure that the device was not damaged during transport.
- Check that the ventilator does not touch any other part of the device.

B) Check the electric connections

- Check that the electricity supply complies with the technical data in this guide or on the device identification plate.
- Check that the wiring is correctly and safely connected in accordance with the wiring diagram. An adequate earth connection is necessary to protect from electric shocks.

8.1 Picture of the control unit

A. \bigcup On / off button.

- **B. MODE** Mode selector automatic, heating or cooling. There are indicator lights for the selected modes.
- C. $\nabla^{\text{or}} \Delta$ Buttons for changing the numbers displayed.
- **D. (D)** Button for setting the switch-on time.
- **E. (D)** Button for setting the switch-off time.
- F. 🔘

Button for adjusting the time.

8.2 How to activate the heat pump



When connected to a power supply, the control unit will show the time. This means the device is in standby mode. Pushing the button \bigcup will activate the heat pump. The control unit display will now show the temperature of the input water.





NOTE: In order for the unit to be able to heat the swimming pool (or spa), the filtration pump must be in operation in order for water to be able to circulate via the heat pump. The heat pump will not start without circulation.

After checking all connections, you should follow the steps as set out below:

- 1. Switch on the filtration pump. Check whether any water is leaking out and check the flow to and from the swimming pool.
- 2. Connect the power supply to the unit and then press the ON/OFF button on the electronic control panel. After a short time delay, the unit should start up.
- 3. After the unit has been running for a few minutes, check whether the air coming out of it is cooler.
- 4. Check the functioning of the flow switch as follows: switch off the filtration pump when the unit is running. The unit should also automatically switch off.
- 5. The whole unit and the filtration pump will operate for 24 hours a day until the required water temperature in the swimming pool is achieved. After the set temperature is achieved, the unit switches itself off. The unit then automatically starts (if the filtration pump is working) if the water temperature in the swimming pool drops by more than 1 °C below the set temperature.

!!! It may take several days for the water to reach the required temperature depending on the initial water temperature in the swimming pool and the air temperature. You can shorten this time significantly by covering the swimming pool.

Flow switch

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The unit is equipped with a flow switch, which switches on if sufficient amounts of water pass through the unit and switches off again if the water flow is too low (e.g. if the filtration pump is switched off). This system avoids only water found in the heat pump itself being heated.

Condensation

When heating the water in the swimming pool using the heat pump, the incoming air is significantly cooled, which could cause condensation on the ribs of the evaporator. Condensation amounts may reach several litres per hour in the event of high atmospheric moisture. This condition is sometimes incorrectly regarded as leakage of water.



8.3 How to change the mode

Press the **MODE** button to change the mode to automatic, heating or cooling. The appropriate indicator light will be illuminated on the right side of the control unit.

8.4 How to check the settings and the current measured values

In the standby mode or operation mode, use the buttons $\nabla^{\text{or}} \Delta$ to find the parameter 0-A and the current measured values

Parameter	Meaning	Scope	Factory setting
00	Required water temperature in cooling mode	8–28 °C	12 °C
01	Required water temperature in heating mode	15–40 °C	40 °C
02	Defrosting cycle	30–90 min.	45 min.
03	Set temperature on the evaporator for start of defrosting	−30−0 °C	−7 °C − not displayed
04	Set temperature on the evaporator for end of defrosting	2–30 °C	13 °C
05	Maximum duration of defrosting	1–15 min.	8 min.
06	Number of compressors in the system	1–2	1
07	Restart after power failure	0-1	1 (ano)
08	Type: only cooling 0/ Heating and cooling 1/ Heating and cooling + supplementary heating 2/ Only heating 3/	0–3	1
09	Various water pump operating modes: Water pump working constantly 0/ Water pump working in harmony with the heat pump 1/	0-1	0
А	Required water temperature in automatic mode	8–40 °C	28 °C
В	Actual temperature of incoming water	-9 +90 °C	
С	Actual temperature of outgoing water	-9 +90 °C	
D	Pipe water temperature in the system 1	-9 +90 °C	
Е	Pipe water temperature in the system 1 (only for double system)	-9 +90 °C	
F	Ambient temperature	-9 +90 °C	

IMPORTANT: The ",-" icon, which symbolises levels below 0 CANNOT be displayed here. The value ", 1-30" represents ",-1 °C" to ",-30 °C". The default setting ",7 °C" actually represents ",-7 °C".



Parameter 1





8.5 How to tell the current status

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If the heat pump is in operation, press $\nabla^{and}\Delta$ to check the current status of the unit. You can check the temperature of the incoming/outgoing water, the temperature of the condenser and the temperature of the outside air. Please be careful not to touch the controller for five seconds; the controller will return to the main interface, which displays the temperature of the incoming and outgoing water.

If the heat pump is in standby mode, the controller will only show the temperature of the outside air.

NOTES: Standby mode means that the unit is connected to the power supply but not in operation. *Parameters 00–09 can ONLY be changed in standby mode!*

8.6 How to adjust the parameter configurations

- 1. Find the regime you want to change (AUTO, HEAT, or COOL) by pressing the MODE button in the standby regime (a control light will lit next to the active mode)
- 2. Press the button (arrows) and then press the button (arrows) once more to change the values of the mode next to which the control light lits (AUTO, HEAT, COOL)
- 3. Should no button on the control unit be pressed within 5 seconds, the system will automatically save the data and the unit will return to stand-by regime.

Advanced parameter control (the manufacturer does not recommend adjusting these values)

- 4. In order to adjust or check the remaining parameters (2-9 and B-F), press the MODE button after having executed instructions under section 2 above and then select the parameter you want to adjust by pressing the button (arrows).
- 5. After selecting the parameter you want to adjust and pressing the MODE button once more, changes can be made to the parameter by pressing the button (arrows).
- 6. Should no button on the control unit be pressed within 5 seconds, the system will automatically save the data and the unit will return to stand-by regime.

Time delay

The unit is fitted with a three-minute delay before starting up in order to protect the electrical components and contacts. After this time delay has passed, the unit automatically restarts. Even a short power cut will activate the time delay and prevent the unit from being started immediately. A further power cut during this time delay will not have any effect on the three-minute countdown.

8.7 How to set the clock

- 1. In the standby mode, press button O. The hour digits will start flashing to show that they can be changed using buttons $\nabla^{\text{or}} \Delta$.
- 2. Again, press button O. The minute digits will start flashing to show that they can be changed using buttons $\nabla^{\text{or}} \Delta$.
- 3. To confirm the time setting, press button \bigcirc .

8.8 How to set the switch-on and switch-off time using the timer

- a) Press button () to activate the timer switch-on time setting mode. The hour and minute digits will start flashing.
- b)Again, press button O to activate clock setting. The hour digits will start flashing to show that they can be changed using buttons $\nabla_{and}\Delta$.
- c) Press button () to confirm the setting. The display will return to standby mode. The green indicator light for the switch-on time of the timer will be illuminated.



d) To set the switch-off time of the timer, take the same steps. Instead of button use button the green indicator light for the switch-off time of the timer will be illuminated. *NOTE:* You can set both the switch-on and switch-off times of the timer, or only one.

8.9 How to cancel / reset the timer function

For activation, press button \bigcirc or \bigcirc . The appropriate indicator light will start flashing. To cancel / reset the timer function, press button \bigcirc .

8.10 Lock / Unlock the keyboard

When you have finished setting the parameters, pressing buttons $\nabla^{\text{or}}\Delta$ simultaneously for three seconds (until a beep is heard) will lock the keyboard. To unlock it, press these two buttons simultaneously for other three seconds.

IX. Instructions

9.1 Protection against high and low pressure in the coolant gas

Protection against high pressure ensures that the heat pump is not damaged in the event of excessive gas pressure. Protection against low pressure sends a signal if the coolant gas is leaking from the pipes and the unit cannot be maintained in operation.

9.2 Operating pressure

Operating pressure and gas temperature are displayed by the built-in manometer. If the heat pump is operating correctly, the hands of the manometer will be seen in the green zone. Pressure and gas are scanned in the pipes at the compressor outlet before the heat exchanger.

9.3 Protection of the compressor against overheating

This protection protects the compressor against overheating.

9.4 Automatic regulation of defrosting

If the air is damp and cold, ice could form on the evaporator. If this is the case, a thin layer of ice will appear, which will continue to grow while the heat pump is operating. When the temperature of the evaporator gets too low, automatic regulation of defrosting will be activated, which will reverse the cycle of the heat pump in such a way that hot gas will flow through the evaporator for a short period of time in order to defrost it.

9.5 Temperature difference between incoming and outgoing water

Under normal operation of the heat pump, the temperature difference between incoming and outgoing water will be approximately 1–2 °C. If the time switch is not working and water stops circulating, the temperature probe monitoring outgoing water will always detect increased temperature. As soon as the temperature difference between the incoming and outgoing water exceeds 13 °C, the heat pump will automatically switch off.

9.6 Shut-off if the temperature is low

If during cooling, the temperature of the outgoing water reaches 5 °C or drops below this temperature, the heat pump will switch itself off until the water temperature again increases to 7 °C or exceeds this temperature.



9.7 Chemical composition of water in the swimming pool

Special attention should be given to the chemical balance of water in the swimming pool. The water values should always remain within the following limits:

pH	7,2-7,6
active chlorine (mg/l)	0,1-0,6

IMPORTANT: Non-adherence to these limits will result in loss of validity of the guarantee.

NOTE: Exceeding one or more of these limits may damage the heat pump beyond repair. Always fit equipment for water treatment behind the discharge pipe from the heat pump, especially if chemicals are added to the water automatically. A backflow valve should also be fitted, specifically between the heat pump discharge pipe and this equipment in order to prevent flow of substances back into the heat pump if the filtration pump stops.

9.8 Preparation of the heat pump for winter

IMPORTANT: If effective and essential measures to prepare the heat pump for winter are not taken, the heat pump could be damaged, which will result in loss of validity of the guarantee.

The heat pump, filtration pump, filter and pipes must be protected in places where the temperature could fall below the freezing point. Remove all water from the heat pump as follows:

- 1. Disconnect the power supply to the heat pump.
- 2. Close the water inlet to the heat pump: completely close valves 2 and 3 in the circulation system.
- 3. Disconnect the connection parts of the heat pump for intake and outlet of water and allow the water to drain from the unit.
- 4. Loosely reconnect the connection parts for water intake and outlet to/from the heat pump in order to avoid any pollutants getting into the pipes.

9.9 Starting up the pump again after winter

If you cleaned out the heat pump in preparation for winter, you should take the following steps in the spring before starting the unit up:

- 1. First check whether there are any pollutants in the pipes and whether there are any structural problems.
- 2. Check whether the connection parts for water intake and outlet are properly secured to the heat pump.
- 3. Start up the filtration pump in order to start the flow of water to the heat pump. Restart circulation.
- 4. Reconnect the power supply to the heat pump and switch it on.

X. Checks

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Our heat pump was developed and assembled in such a way as to last if fitted correctly and can function under normal conditions. If you want your heat pump to function for many years to come without interruption, safely and effectively, regular checks are important.

- 1. Ensure easy access to the service panel.
- 2. Keep the area around the heat pump clean free of any organic waste.
- 3. Remove plants near the heat pump to ensure enough free space around it.
- 4. Remove any water sprinklers from the vicinity of the heat pump. They could damage the pump.
- 5. Avoid rain water trickling from the roof directly onto the heat pump. Fit the appropriate rainwater drainage.

6. Do not use the heat pump if it was flooded. Immediately contact a qualified specialist to check the pump and repair it if necessary.

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Condensation may occur when the heat pump is running. This condensation may drain away from the aperture in the bottom of the unit. The amount of condensed water increases if atmospheric moisture is high. Remove any pollutants, which could prevent drainage of condensation.

When the unit is running, 10 to 20 litres of condensed water may be produced. If more water than this is created, stop the heat pump and wait for one hour before checking for leaks in the pipes.

IMPORTANT: A quick method of checking whether water flowing from the condensation pipe really is condensed, is to stop the unit and leave the swimming pool pump in operation. If water stops flowing from the condensation pipe, it is condensed. AN EVEN FASTER METHOD is TESTING FOR THE PRESENCE OF CHLORINE IN THE water coming from the pipe. If no chlorine is found, the water being drained is the result of condensation.

Also make sure that the air intake and outlet is clear. Prevent waste air from immediately returning to the unit via the intake.

XI. Problem solving

Incorrect fitting could lead to electrical discharge, which could lead to fatal or serious injury to users of the swimming pool as a result of electric shock and could also cause damage to property.

DO NOT ATTEMPT to change the internal configuration of the heat pump.

- 1. In order to avoid injury, make sure that your hands and hair do not come into the vicinity of the ventilator blades.
- 2. If you are not familiar with filtration systems and the heat pump in your swimming pool:
 - a. **Do not attempt** to set or adjust equipment without advice from your dealer or a specialist supplier of treatment and air-conditioning equipment.
 - b. Before using the equipment for the first time, adjusting or setting the unit, read the whole installation and operating instructions.

NOTE: Before commencing maintenance or repairs, disconnect the power supply. Note that only authorized person can provide maintanence of any electric device.

IMPORTANT: If a defect cannot be resolved immediately, in order to analyse the problem itself, it will be necessary to know details of the message (error code), which is shown on the display of the controller, as well as the values for the settings (parameters 0–A for the LED display) and for the status of the heat pump (ambient air temperature, temperature of the incoming/outgoing water and coil temperature) directly before the defect or, if possible, directly after it.

The following pages contain a summary of various types of problems, which may occur, together with instructions for their resolution.



Problem	Symptoms	Possible cause	Solution
The heat pump is not working.	The display does not light up and the ventilator/compressor is not emitting any sound.	No power supply.	Check the power supply (cabling, fuses).
The heat pump is working normally, but there is no / insufficient heating.	The display is showing the temperature, but no error codes.	1. Insufficient capacity of the heat pump in relation to the size of the swimming pool.	1. Install a larger model or additional heat pump. Cover the swimming pool in order to limit heat loss.
		2. The compressor is working, but the ventilator is not.	2. Check the electrical connection to the ventilator. If necessary, replace the condenser or ventilator motor.
		3. The ventilator is working, but the compressor is not.	3. Check the electrical connection to the compressor. If necessary, replace the condenser or compressor.
		 The heat pump was not positioned in the optimum position. 	4.Ensure sufficient circulation of air (for details, see manual).
		5. Incorrectly set temperature.	5. Set the correct temperature.
		6. Circulation is not set.	6. Have circulation preset by the supplier.
		7. Significant creation of ice on the evaporator.	7. Have the supplier check the settings for automatic regulation of defrosting.
		8. Insufficient coolant.	 Have the heat pump checked by a heating specialist.
The heat pump is working normally, but the water is being cooled instead	The display shows the temperature,	1. The wrong mode was selected.	1. Check the parameters and select the correct mode.
of heated. but no error codes.	2. The controller is not working.	2. Check the voltage in the electrical conduit to the four-way valve. If no electrical potential is measured, replace the controller.	
		3. The four-way valve is not working.	3. Check the voltage in the electrical conduit to the four-way valve. If electrical potential is measured, replace the coil. If the problem persists, have the heat pump checked by a cooling specialist.

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Problem	Problem Symptoms		Solution
The heat pump is not working.	The display does not light up and the ventilator/compressor is not emitting any sound.	1. Incorrect setting of the parameters.	1. Check the set parameters and if necessary reset them (setting just above the capacity of the heat pump).
		2. The pressure switch is not working.	 Check the functioning of the pressure switch by switching off the filtration pump and restarting it. If the heat pump does not react to this, the pressure switch must be adjusted or replaced.
		3. Electrical defect.	3. Contact your supplier.
Water leakage.	There is water under the heat pump.	1. Condensation as a result of atmospheric moisture.	1. No action required.
		2. Water leakage.	 Try to localise the leak and check for the presence of chlorine in the water. If this is present, the heat pump must be replaced provisionally during repair.
An abnormal amount of ice is being created on the evaporator.	Most of the evaporator is covered with ice.	1. Insufficient air intake.	1. Check the positioning of the heat pump and remove all pollutants, which are found on the evaporator.
		2. High water temperature.	 If the water in the swimming pool is already relatively hot (hotter than 29°C), the likelihood of ice forming is increased. A possible solution is decreasing the set temperature.
		3. Incorrect setting of the automatic regulation for defrosting.	3. Check the settings of the defrosting function together with your supplier.
		 The four-way valve is not working. 	 Check the voltage in the electrical conduit to the four-way valve. If electrical potential is measured, replace the coil. If the problem persists, have the heat pump checked by a cooling specialist.
		5. Insufficient coolant.	5. Have the heat pump checked by a cooling specialist.



XII. Summary of error codes on the display (LED CONTROLLER)

Protection / defect	Electric remote control	Check	Solution
Defect to the temperature sensor for incoming water.	PP1	1. Check the connection of the water intake sensor.	1. Reconnect the sensor.
		2. Check whether the sensor is broken.	2. Replace the sensor.
Defect to the temperature sensor for outgoing water .	PP2	1. Check the connection of the water intake sensor.	1. Reconnect the sensor.
		2. Check whether the sensor is broken.	2. Replace the sensor.
Defect to the temperature sensor for the coil.	PP3	1.Check the connection of the water intake sensor.	1. Reconnect the sensor.
		2. Check whether the sensor is broken.	2. Replace the sensor.
Defect to the temperature sensor for the surroundings.	PP5	1. Check the connection of the water intake sensor.	1. Reconnect the sensor.
		2. Check whether the sensor is broken.	2. Replace the sensor.
Protection against too great temperature differences between	PP6	1. Check whether the water circulation is blocked.	1. Remove the blockage.
incoming and outgoing water.		2. Check whether the water flow is sufficient.	2. Increase the water flow.
		3. Check whether the water pump has stopped working.	3. Repair or replace the water pump.
Protection against frost for cooling.	PP7	See PP06	See PP06
Protection against frost in winter I.	PP7	No action required.	
Protection against frost in winter II.	PP7	No action required.	
Protection against high pressure.	EE1	1. Check whether the high pressure switch is broken.	1. Replace the high pressure switch.
		2. Check whether the water circulation is blocked or whether the water flow is sufficient.	2. Top up with sufficient coolant.
		3. Check whether the cooling circulation is blocked.	3. Remove blockage or set a higher water flow.
			4. Send the heat pump to the dealer for a detailed check to be made.
Protection against low pressure.	EE2	1. Check whether the low pressure switch is broken.	1. Replace the low pressure switch.
		2. Check whether there is a lack of coolant.	2. Top up with sufficient coolant.
		3. The temperature of the outside air and incoming water is too low.	3. Send the heat pump to the dealer for a detailed check to be made.

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Protection / defect	Electric remote control	Check	Solution
Defect to the flow switch.	EE3	1. Check whether the cable connection to the flow switch is in order.	1. Reconnect the cable.
		2. Check whether the flow is sufficient.	2. Increase the water flow.
		3. Check whether the flow switch is broken.	3. Replace the flow switch.
		4.Check whether a defect has occurred with the water pump.	4. Repair or replace the water pump.
Defect of excessive temperature difference between incoming	EE5	1. Check whether the water flow is sufficient.	1. Set a greater water flow.
and outgoing water.		2. Check whether a defect has occurred with the temperature sensor for incoming/outgoing water.	2. Replace the sensor in question
Defrosting.	No display		
Communication defect.	EE8	Check the connection.	Reconnect the connection cable.

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NOTES: After the heat pump has been working for one minute, it will begin to take readings of the temperature of the incoming and outgoing water. If the temperature difference over a period of 10 seconds is more than 13 degrees, the heat pump will stop and the controller will display PP06; after three minutes, the heat pump will restart, if over the course of 30 minutes, the pump stops three times due to PP06, the controller will display EE05.

XIII. Maintenance

- Make frequent checks on intake and outflow of water. Intake of water and air into the system should be sufficient, in order to ensure that its performance and reliability are not decreased. You should regularly clean the swimming pool filter, in order to avoid damage to the unit as a result of the filter being clogged.
- The area around the unit should be large enough and well ventilated. Regularly clean the walls of the heat pump in order to maintain good heat exchange and save energy.
- Check whether all processes in the unit are fit for operation and devote special attention to the operating pressure in the cooling system.
- Make regular checks on the power supply and cable connections. If the unit begins to behave in an abnormal manner or if you notice a smell coming from the electrical components, ensure timely repair or replacement of broken part.
- You should also clean the water if the unit will not be used for a longer period of time. You should thoroughly check all parts of the unit and before restarting the system, completely fill it with water.



\land WARNING

- Before installation, check that the electricity supply complies with the technical conditions of your heat pump. The details are specified on the plaque fitted to the device or in this guide.
- Install recommended electric protective devices in accordance with local regulations.
- The heat pump has to be earthed to protect you from electric shocks due to possible short circuits.
- This guide includes a wiring diagram.

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- For safety reasons, do not make any unauthorised changes to the heat pump or carry out repairs to the device without authorisation.
- Do not insert any objects into the pump when it is operating as they might touch the ventilator and damage it or cause accidents (especially in the presence of children).
- Do not use the heat pump without a grille or protective plate as this could result in accidents or abnormal operation of the device.
- If water gets into the device, immediately contact the supplier. The device may be used again only after examination by our technicians.
- Unauthorized technicians may not adjust the sensors, valves or control units of the device.

Conditions of guarantee

The conditions of guarantee are governed by your supplier's general conditions of trade and conditions of guarantee.

Safe disposal of the product after its service life

After its service life is over, have the product disposed of ecologically by a specialized company.



Warranty claims and servicing

Warranty claims are governed by applicable consumer protection legislation. In the event a fault cannot be rectified, please contact your supplier in writing.

Date.....

Supplier

