

# USER MANUAL

# SXP-500

Read this guide thoroughly and follow the installation and operation procedures carefully in order to prevent any damage to the units and/or any devices that connect to them.

This package contains:

- 1 Bidirectional Serial/Parallel Converter (SXP-500)
- 1 User Manual

If anything is damaged or missing, contact your dealer.

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#### OVERVIEW

The SXP-500 is an interface converter that allows Centronics and RS-232 devices to communicate with each other (a computer with an RS-232 output to a Centronics printer, for example)

The SXP-500 provides a DB-9 RS-232C (DCE) compatible connector, and a C-36 Centronics connector. The serial baud rate is from 1200 to 115200 bps., selectable by a combination of DIP Switch and Jumper settings. The parallel interface speed is 92.16 KB/sec.

The unit supports both hardware and software (XON/XOFF) handshaking. Setup is extremely easy. All that is involved is setting the DIP Switch, Jumper (JP1), and connecting the cables.

#### FEATURES

- Both Hardware and XON/XOFF Handshaking
- Non-powered
- Easy Installation
- Compact Size

#### FRONT VIEW



-1-

# **REAR VIEW**



# DIP SWITCH CONFIGURATION

# OVERVIEW:

The SXP-500 is configured by setting an eight segment DIP Switch as follows:

| Switch      | Purpose                      |
|-------------|------------------------------|
| 1<br>2<br>3 | Baud rate Setting            |
| 4           | Handshake Setting            |
| 5           | Data and Stop Bits Setting   |
| 6<br>7      | Parity Setting               |
| 8           | Conversion Direction setting |

An explanation of each DIP Switch setting is given in the next section.

Note: 1. When the segment is set in the direction of the arrow, it is ON.2. In each table, the default setting is highlighted.

- 2 -

#### DIP SWITCH SETTINGS

#### Baud Rate:

The baud rate is set with DIP Switch segments 1 - 3 (located on the bottom panel), and JP1 (located inside the housing), as shown in the table, below:

| DIP Switch Segment |     |     | Baud Ra   | ate (bps) |
|--------------------|-----|-----|-----------|-----------|
| 1                  | 2   | 3   | JP1 Short | JP1 Open  |
| ON                 | ON  | ON  | 1200      | 38400     |
| ON                 | ON  | OFF | 2400      | 57600     |
| ON                 | OFF | ON  | 9600      | 76800     |
| ON                 | OFF | OFF | 14400     | 115200    |
| OFF                | ON  | ON  | 19200     | 153600    |
| OFF                | ON  | OFF | 38400     | 230400    |
| OFF                | OFF | ON  | 57600     | 460800    |
| OFF                | OFF | OFF | 115200    | 921600    |

# Handshake:

Data and Stop Bits:

Segment

**5** ON

OFF

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| Segment | Handshake  |   |
|---------|------------|---|
| 4<br>ON | XON / XOFF | - |
| OFF     | Hardware   |   |

Parity:

| Segi | Parity |                |
|------|--------|----------------|
| 6    | 7      | Failty         |
| ON   | Either | Parity Inhibit |
| OFF  | ON     | Even Parity    |
| OFF  | OFF    | Odd Parity     |

Data Bits

7

8

Stop Bits

2

1

| Conversion Direction: |                    |  |
|-----------------------|--------------------|--|
| Segment               |                    |  |
| 8                     | Direction          |  |
| ON                    | Parallel to Serial |  |
| OFF                   | Serial to Parallel |  |

- 3 -

#### CABLING

# SERIAL TO PARALLEL:

When performing a Serial to Parallel interface conversion:

- 1. Plug the attached serial cable (with DB 9 female connector) leading out of the SXP-500 into the PC's serial port
- 2. Plug the female end of a C-36 male/female printer cable into the SXP-500's printer connector
- 3. Plug the male end of the C-36 male/female printer cable into the printer.
- **Note:** If the distance to the printer is close enough, you can plug the SXP-500 directly into the printer, without the need for a printer cable.



- 4 -

#### PARALLEL TO SERIAL:

When performing a Parallel to Serial interface conversion:

- 1. Use an IEEE1284 Parallel cable with a male D25 connector at one end, and a female C-36 connector at the other:
  - a) Plug the D25 end of the cable into the PC's parallel port
  - b) Plug the C-36 end of the cable into the SXP-500's Centronics connector
- 2. Use a serial cable with a male D9 connector at one end, and a male D25 connector at the other:
  - a) Plug the D9 end of the cable into the SXP-500's attached serial cable.
  - b) Plug the D25 end of the serial cable into the printer's serial port.



- 5 -

# SERIAL PORT CABLING:

| Devic | e Conr | nector's | Pin # | Cables                  | XP-500 |
|-------|--------|----------|-------|-------------------------|--------|
| DCE   | DTE    | DCE      | DTE   | a 25-pin/25-pin cable   | DCE    |
| DB-9  | DB-9   | DB-25    | DB-25 | or a 9-pin/25-pin cable | DB-9   |
| 2     | 3      | 3        | 2     | Tx► Rx                  | 3      |
| 3     | 2      | 2        | 3     | Rx 🚽 Tx                 | 2      |
| 8     | 7      | 5        | 4     | RTS CTS                 | 7      |
| 7     | 8      | 4        | 5     | CTS \prec RTS           | 8      |
| 4     | 6      | 20       | 6     | DSR < DTR               | 6      |
| 6     | 4      | 6        | 20    | DTR DSR                 | 4      |
| 5     | 5      | 7        | 7     | GND GND                 | 5      |

#### PARALLEL PORT CABLING:

|        |          | a 25-pin/36-pinCables    |         |
|--------|----------|--------------------------|---------|
| Device | 's Pin # | or a 36-pin/36-pin cable | SXP-500 |
| DB-25  | C-36     |                          | C-36    |
| 1      | 1        | STROBE                   | 1       |
| 2-9    | 2-9      | <u>D0-D7</u>             | 2-9     |
| 10     | 10       | ACK                      | 10      |
| 11     | 11       | BUSY                     | 11      |
| 12     | 12       | PE                       | 12      |
| 13     | 13       | SLCT                     | 13      |
| 14     | 14       | AUTOFEED-XT              | 14      |
| 15     | 32       | ERROR                    | 32      |
| 16     | 31       | INIT                     | 31      |
| 17     | 36       | SLCT-IN                  | 36      |
| 18-25  | 19-30    | GND                      | 19-30   |

- 6 -

### **OPERATION**

When operating the SXP-500, please take note of the following:

- 1. Since the SXP-500 is a DCE device, the serial device it connects to must be configured as a DTE device.
- 2. In DCE mode, the unit uses RTS/DTR (pins 6 and 8) handshaking. When RTS/DTR is set High, the computer is allowed to transmit data. When the unit is busy, it sets the RTS/DTR line to Low, and the computer stops transmitting data. Consequently, if the computer can not identify the RTS/DTR signal, it may result in data loss.
- 3. The unit's baud rate, data length, stop bits and parity settings must be configured to match those of the computer.
- 4. You must reset the parallel printer before printing.
- Make sure you have set the desired Conversion Direction (with DIP switch 8).

#### APPENDIX

#### SPECIFICATIONS

| Function                |            | Specification                       |
|-------------------------|------------|-------------------------------------|
| Power Consumption       |            | AC 9V 50m A (max.)                  |
| Data Transmission Dista | nce        | Up to 5 m (30')                     |
| Connectors              | RS-232C    | DB-9 female DCE                     |
|                         | Centronics | C-36 male                           |
| Interface Exchange      | In         | Serial or Parallel                  |
|                         | Out        | Parallel or Serial                  |
| Serial Communications   | Node       | DCE Only                            |
| LEDs                    |            | Green & Red                         |
| Microcontroller         |            | ASIC                                |
| Temperature             | Operating  | 50 <sup>°</sup> - 40 <sup>°</sup> C |
| Storage                 |            | -20 <sup>0</sup> -60 <sup>0</sup> C |
| Humidity                |            | 0 -80%                              |
| Housing                 |            | Plastic                             |
| Weight                  |            | 120 g                               |
| Dimensions              |            | (L x W x H) 101 x 62 x 25.5 mm      |

- 7 -

# **RS-232C** INTERFACE SPECIFICATION

The RS-232C Interface DCE mode (default) specification is given in the table below:

| Pin | Name | Function            |
|-----|------|---------------------|
| 1   | CD   | PULL Up (+9v)       |
| 2   | TxD  | Transmit Data       |
| 3   | RxD  | Receive Data        |
| 4   | DSR  | Data Set Ready      |
| 5   | GND  | Ground              |
| 6   | DTR  | Data Terminal Ready |
| 7   | CTS  | Clear to Send       |
| 8   | RTS  | Request to Send     |
| 9   | RI   | Ring indicator      |

#### **CENTRONICS INTERFACE TIMING CHART**



- 8 -

| Pin   | Name        | Function                  |
|-------|-------------|---------------------------|
| 1     | STB         | DATA STROBE               |
| 2     | DATA BIT 1  | DATA BUS                  |
| 3     | DATA BIT 2  |                           |
| 4     | DATA BIT 3  |                           |
| 5     | DATA BIT 4  |                           |
| 6     | DATA BIT 5  |                           |
| 7     | DATA BIT 6  |                           |
| 8     | DATA BIT 7  |                           |
| 9     | DATA BIT 8  |                           |
| 10    | ACK         | DATA RECEIVED ACKNOWLEDGE |
| 11    | BUSY        | DEVICE BUSY OR NOT        |
| 12    | PAPER EMPTY | PULL UP                   |
| 13    | SLCT        | PULL UP                   |
| 14    | A-F         | PULL UP                   |
| 15    | N.C.        |                           |
| 16-17 | GROUND      | GROUND                    |
| 18    | N.C.        |                           |
| 19-30 | GROUND      | GROUND                    |
| 31    | INIT        | PULL UP                   |
| 32    | ERR         | PULL UP                   |
| 33    | GROUND      | GROUND                    |
| 34-35 | N.C.        |                           |
| 36    | SL-1        | PULL DOWN                 |

# **CENTRONICS INTERFACE SPECIFICATION**

- 9 -

#### TROUBLESHOOTING

| Symptom                      | Possible Cause  | Action  |
|------------------------------|---|---|
| Power LED does not light     | Cables are not properly plugged in.                                       | Make sure that all cables are properly<br>plugged in and fully seated in their<br>connectors.   |
| No Data Transmis-<br>sion    | Cables are not properly<br>plugged in.                                    | Make sure that all cables are properly<br>plugged in and fully seated in their<br>connectors.   |
|                              | Cables are not properly<br>wired  | Rewire the cables making sure they are<br>correctly wired                                       |
|                              | Transmitting or Terminal device has not been set Ready for data transfer. | If powered Off, turn the device On.<br>Otherwise, reset the Transmitting or<br>Terminal device. |
|                              | Transmitting or Terminal device is in incorrect DTE mode.                 | Change the Transmitting or Terminal device<br>to the correct DTE mode, or user's cross<br>line. |
| Incorrect Data Re-<br>ceived | Lines are not properly<br>connected                                       | Rewire the cable lines to be sure they are properly connected.                                  |
|                              | Incorrect serial<br>transmission DIP Switch<br>settings                   | Set the DIP Switch segments to their proper settings.   |

If the above solutions fail to alleviate the problem, contact your dealer for help.

- 10 -

#### RADIO & TV INTERFERENCE STATEMENT

WARNING!!! This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause interference to radio communications. This equipment has been tested and found to comply with the limits for a Class B computing device pursuant to Subpart J of Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference, in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

#### LIMITED WARRANTY

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- 11 -