Changes for the Better

MITSUBISHI ELECTRIC

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

January 2007

No. OC375
REVISED EDITION-A

TECHNICAL & SERVICE MANUAL

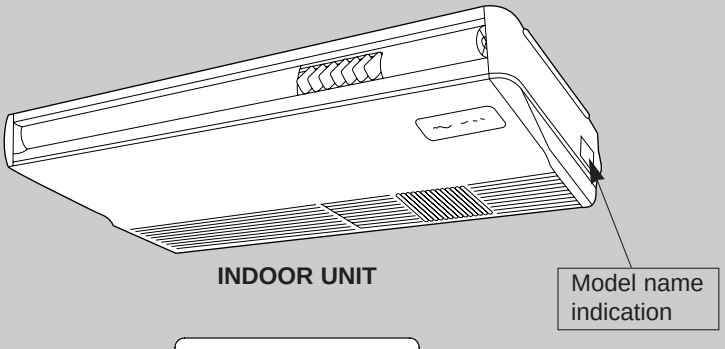
Series PCH Ceiling Suspended R22

Indoor unit [Model names]	[Service Ref.]
PCH-2GAK	PCH-2GAK
PCH-2.5GAK	PCH-2.5GAK
PCH-3GAK	PCH-3GAK
PCH-4GAK	PCH-4GAK
PCH-5GAK	PCH-5GAK
PCH-6GAK	PCH-6GAK
PCH-2GAKH	PCH-2GAKH
PCH-2.5GAKH	PCH-2.5GAKH
PCH-3GAKH	PCH-3GAKH
PCH-4GAKH	PCH-4GAKH
PCH-5GAKH	PCH-5GAKH
PCH-6GAKH	PCH-6GAKH

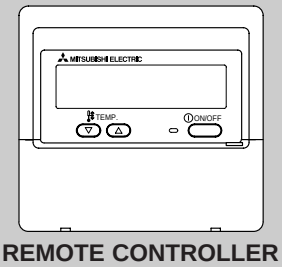
Revision:
- RoHS PARTS LIST is added.
- Service Ref. of outdoor unit has been modified.
- Some descriptions have been modified.

• Please void OC375.

Note:
- This manual describes only service data of the indoor units.
- RoHS compliant products have <G> mark on the spec name plate.
- For servicing of RoHS compliant products, refer to the RoHS Parts List.



INDOOR UNIT



REMOTE CONTROLLER

CONTENTS

Mr.SLIM™

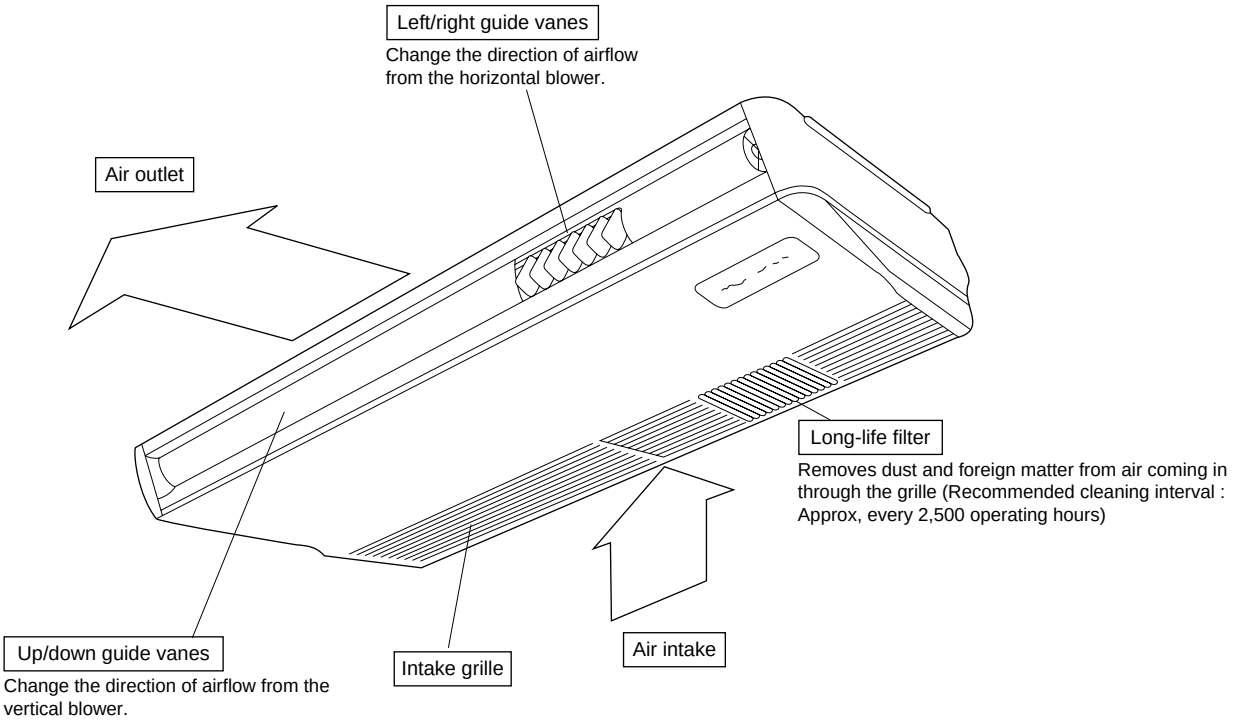
1 REFERENCE MANUAL

1-1. OUTDOOR UNIT'S SERVICE MANUAL

Service Ref.	Service Manual No.
PUH-2/2.5AKA$_1$.TH-A, PUH-2/2.5AKA$_2$.TH-A PUH-3VKA$_2$.TH-A, PUH-3VKA$_3$.TH-A PUH-3YKA$_1$.TH-A, PUH-3YKA$_2$.TH-A PUH-4YKSA$_1$.TH-A PUH-5/6YKSA$_3$.TH-A, PUH-5/6YKSA$_4$.TH-A	OC156
PUH-2/2.5/3VKA.TH, PUH-2/2.5/3VKA$_1$.TH PUH-3YKA.TH, PUH-3YKA$_1$.TH PUH-4/5/6YKSA.TH, PUH-5/6YKSA$_1$.TH	OC325
PUH-2/2.5/3NKA.TH, PUH-2/2.5/3NKA$_1$.TH PUH-4/5/6TKSA.TH, PUH-5/6TKSA$_1$.TH	OC354

2 PART NAMES AND FUNCTIONS

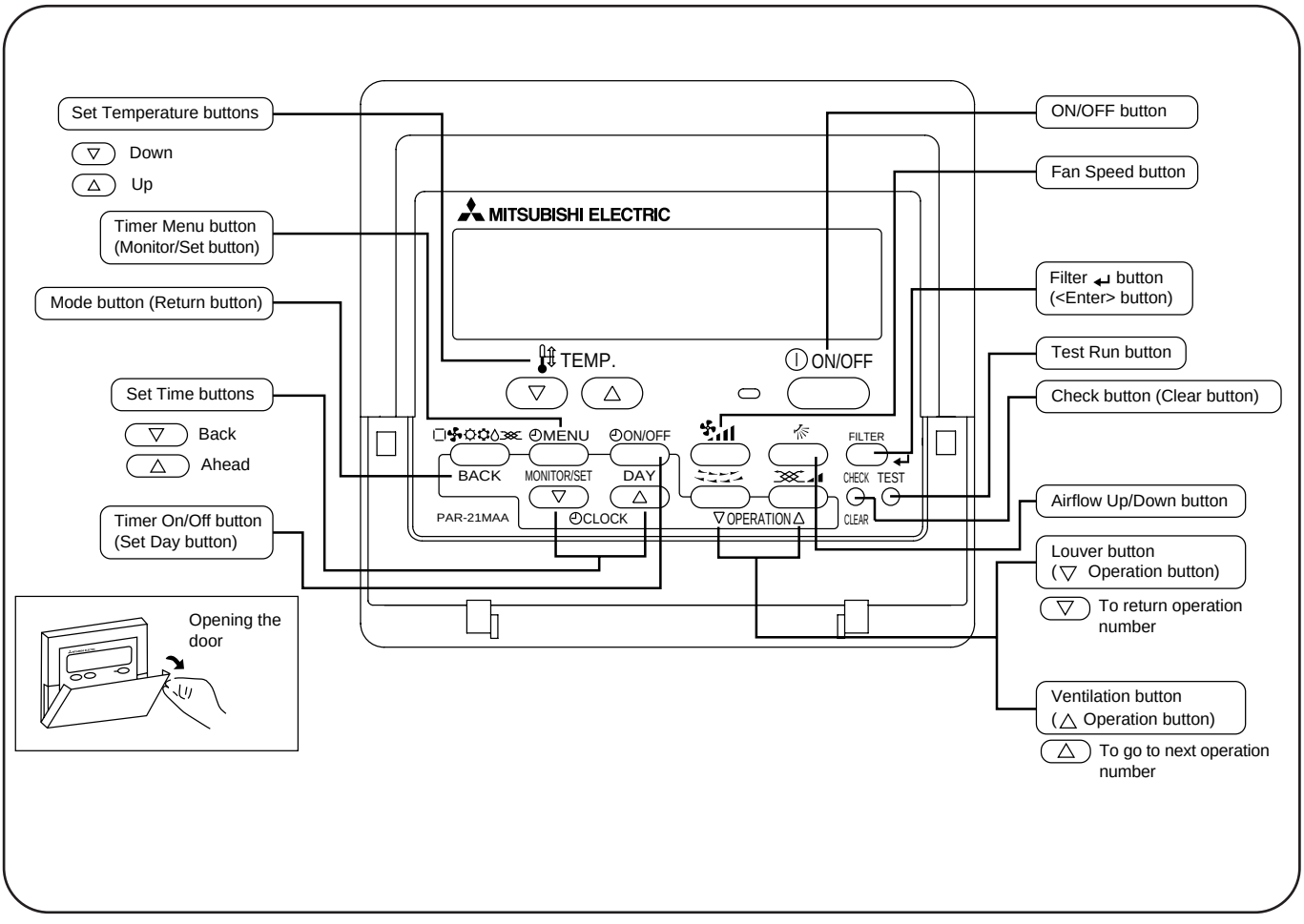
● Indoor Unit



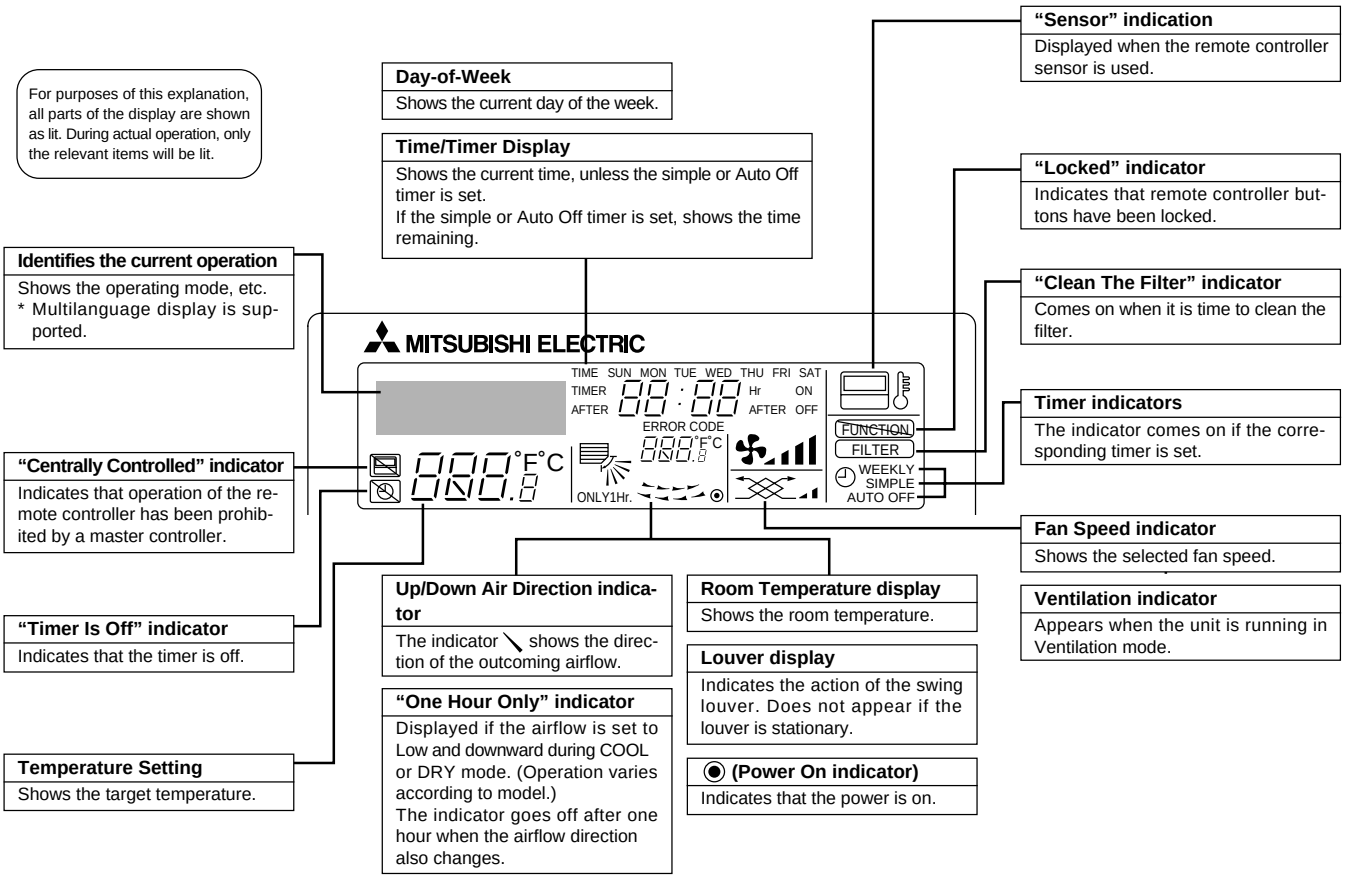
● Remote controller

Once the controls are set, the same operation mode can be repeated by simply pressing the ON/OFF button.

● Operation buttons



● Display



Caution

- Only the Power on indicator lights when the unit is stopped and power supplied to the unit.
- If you press a button for a feature that is not installed at the indoor unit, the remote controller will display the "Not Available" message.
  If you are using the remote controller to drive multiple indoor units, this message will appear only if the feature is not present at the parent unit.
- When power is turned ON for the first time, it is normal that "PLEASE WAIT" is displayed on the room temperature indication (For max. 2minutes). Please wait until this "PLEASE WAIT" indication disappear then start the operation.

3 SPECIFICATIONS

Rating Conditions (JIS B8616)

Item			Service Ref.	PCH-2GAK(H)		PCH-2.5GAK(H)	
Function				Cooling	Heating	Cooling	Heating
Capacity			Btu/h	18,400	21,200 (25,900)	23,900	24,200 (31,400)
			W	5,400	6,200 (7,600)	7,000	7,100 (9,200)
Total input			kW	2.30	2.32 (3.72)	2.59	2.36 (4.46)
INDOOR UNIT	**Service Ref.**			**PCH-2GAK(H)**		**PCH-2.5GAK(H)**	
	Power supply			Single phase. 50Hz. 220-240V			
		Input	kW	0.10	0.10 (1.50)	0.13	0.13 (2.23)
		Running current	A	0.43	0.43(6.21)	0.55	0.55 (9.30)
		Starting current	A	1.20	1.20 (6.98)	1.27	1.27 (10.02)
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Sirocco (direct)×2		Sirocco (direct)×3	
		Fan motor output	kW	0.054		0.07	
		Airflow(Low-High)	m³/min <CFM>	10 -13 <353-459>		14 -18 <494-635>	
		External static pressure	Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	(1.4)		(2.1)	
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	37 - 42		37 - 43	
	Cond. drain connection O.D.		mm,(in)	26(1)			
	Dimensions	W	mm,(in)	1,000 (39-3/8)		1,310 (51-9/16)	
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	210 (8-1/4)			
	Weight		kg,(lbs)	27 (60) [28.5 (63)]		34 (75) [36 (79)]	
OUTDOOR UNIT	**Service Ref.**			**PUH-2VKA1.TH**		**PUH-2.5VKA1.TH**	
	Power supply			Single phase. 50Hz. 220-240V			
		Input	kW	2.20	2.22	2.46	2.23
		Running current	A	9.86	9.95	10.68	9.78
		Starting current	A	45	45	52	52
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
		Model		NH38VMDT		NH41VMDT	
		Motor output	kW	1.7		2.0	
		Starter type		Line start			
		Protection devices		Internal thermostat. High-pressure switch			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Propeller (direct)×1			
		Fan motor output	kW	0.065		0.085	
		Airflow	m³/min <CFM>	45 (1,590)		50 (1,764)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38			
	Noise level		dB(A)	49		52	
	Dimensions	W	mm,(in)	870 (34-1/4)			
		D	mm,(in)	295 + 24 (11-5/8 add 1)			
		H	mm,(in)	650 (25-5/8)		850 (33-7/16)	
	Weight		kg,(lbs)	64 (141)		68 (150)	
REFRIGERANT PIPING	Refrigerant			R-22			
		Charge	kg,(lbs)	2.2 (4.9)		2.8 (6.2)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)			
		Gas	mm,(in)	15.88 (5/8)			
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 40m		Max. 50m	
		Piping length		Max. 40m		Max. 50m	

Notes1. Rating Conditions (JIS B8616)

Cooling : Indoor : 27℃(80°F)DB. 19℃(66°F)WB
Outdoor : 35℃(95°F)DB. 24℃(75°F)WB
Heating : Indoor : 20℃(68°F)DB.
Outdoor : 7℃(45°F)DB. 6℃(43°F)WB
Refrigerant piping length (one way) : 5m(16ft)

3. Above data based on indicated voltage
Indoor Unit 1 phase 240V 50Hz
Outdoor Unit 1 phase 240V 50Hz

2. Guaranteed operating range

		Indoor	Outdoor
Cooling	Upper limit	35℃ DB, 22.5℃ WB	46℃ DB
	Lower limit	21℃ DB, 15.5℃ WB	-5℃ DB
Heating	Upper limit	27℃ DB	21℃ DB, 15.5℃ WB
	Lower limit	20℃ DB	-8.5℃ DB, -9.5℃ WB

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-2GAK		PCH-2.5GAK	
Function				Cooling	Heating	Cooling	Heating
Capacity			Btu/h	18,100	21,300	23,200	24,200
			W	5,300	6,250	6,800	7,100
Total input			kW	2.28	2.29	2.53	2.33
INDOOR UNIT	**Service Ref.**			**PCH-2GAK**		**PCH-2.5GAK**	
	Power supply			Single phase. 50Hz. 240V			
	Input		kW	0.10	0.10	0.13	0.13
	Running current		A	0.43	0.43	0.55	0.55
	Starting current		A	1.20	1.20	1.27	1.27
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Sirocco (direct) x 2		Sirocco (direct) x 3	
	Fan motor output		kW	0.054		0.07	
	Airflow(Low-High)		m³/min (CFM)	10 -13 (353-459)		14 -18 (494-635)	
	External static pressure		Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	–		–	
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	37 - 42		37 - 43	
	Cond. drain connection O.D.		mm,(in)	26 (1)			
	Dimensions	W	mm,(in)	1,000 (39-3/8)		1,310 (51-9/16)	
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	210 (8-1/4)			
	Weight		kg,(lbs)	27 (60)		34 (75)	
OUTDOOR UNIT	**Service Ref.**			**PUH-2AKA2.TH-A**		**PUH-2.5AKA2.TH-A**	
	Power supply			Single phase. 50Hz. 240V			
	Input		kW	2.18	2.19	2.40	2.20
	Running current		A	9.77	9.81	10.20	9.75
	Starting current		A	45	45	45	45
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
	Model			NH38AMDT		NH41AMDT	
	Motor output		kW	1.7		2.0	
	Starter type			Line start			
	Protection devices			Internal thermostat. High-pressure switch			
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Propeller (direct) x 1			
	Fan motor output		kW	0.065		0.085	
	Airflow		m³/min (CFM)	45 (1,590)		50 (1,764)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38			
	Noise level		dB(A)	49		52	
	Dimensions	W	mm,(in)	870 (34-1/4)			
		D	mm,(in)	295 + 24 <11-5/8 add 1>			
		H	mm,(in)	650 (25-5/8)		850 (33-7/16)	
	Weight		kg,(lbs)	64 (141)		68 (150)	
REFRIGERANT PIPING	Refrigerant			R-22			
	Charge		kg,(lbs)	2.7 (6.0)		2.8 (6.2)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)			
		Gas	mm,(in)	15.88 (5/8)			
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 40m		Max. 50m	
		Piping length		Max. 40m		Max. 50m	

Notes1. Rating Conditions

Cooling : Indoor : D.B. 27℃(80ºF) W.B. 19℃(66ºF)
Outdoor : D.B. 35℃(95ºF) W.B. 24℃(75ºF)
Heating : Indoor : D.B. 20℃(68ºF)
Outdoor : D.B. 7℃(45ºF) W.B. 6℃(43ºF)
Refrigerant piping length (one way) : 5m(16ft)

3. Above data based on indicated voltage
Indoor Unit 1 phase 240V 50Hz
Outdoor Unit 1 phase 240V 50Hz

2. Guaranteed operating range

		Indoor	Outdoor
Cooling	Upper limit	D.B. 35℃ W.B. 22.5℃	D.B. 46℃
	Lower limit	D.B. 21℃ W.B. 15.5℃	D.B. -5℃
Heating	Upper limit	D.B. 27℃	D.B. 21℃ W.B.15.5℃
	Lower limit	D.B. 20℃	D.B.-8.5℃ W.B.-9.5℃

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-2GAK		PCH-2.5GAK	
Function				Cooling※1/※2	Heating ※2	Cooling ※1/※2	Heating ※2
Capacity			Btu/h	18,100 / 15,000	21,300	23,900 / 20,500	27,300
			W	5,300 / 4,400	6,250	7,000 / 6,000	8,000
Total input			kW	2.54 / 2.96	2.58	3.06 / 3.58	2.95
INDOOR UNIT	**Service Ref.**			**PCH-2GAK**		**PCH-2.5GAK**	
	Power supply			Single phase. 60Hz. 220V			
	Input		kW	0.13	0.13	0.15	0.15
	Running current		A	0.61	0.61	0.70	0.70
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Sirocco (direct)×2		Sirocco (direct)×3	
	Fan motor output		kW	0.054		0.07	
	Airflow(Low-High)		m³/min (CFM)	10 -13 (353-459)		14 -18 (494-635)	
	External static pressure		Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	–		–	
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	37 - 42		37 - 43	
	Cond. drain connection O.D.		mm,(in)	26(1)			
	Dimensions	W	mm,(in)	1,000 (39-3/8)		1,310 (51-9/16)	
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	210 (8-1/4)			
	Weight		kg,(lbs)	27(60)		34(75)	
OUTDOOR UNIT	**Service Ref.**			**PUH-2NKA1.TH**		**PUH-2.5NKA1.TH**	
	Power supply			Single phase. 60Hz. 220V			
	Input		kW	2.41 / 2.83	2.45	2.91 / 3.43	2.80
	Running current		A	11.07 / 12.99	11.2	13.50 / 15.75	13.0
	Starting current		A	45	45	58	58
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
	Model			NHJ33NBDT		NHJ38NBDT	
	Motor output		kW	1.5		1.7	
	Starter type			Line start			
	Protection devices			Internal thermostat. High-pressure switch			
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Propeller (direct)×1			
	Fan motor output		kW	0.065		0.085	
	Airflow		m³/min (CFM)	45 (1,590)		50 (1,764)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38			
	Noise level		dB(A)	49		52	
	Dimensions	W	mm,(in)	870 (34-1/4)			
		D	mm,(in)	295 + 24 (11-5/8 add 1)			
		H	mm,(in)	650 (25-5/8)		850 (33-7/16)	
	Weight		kg,(lbs)	66.5 (147)		74 (163)	
REFRIGERANT PIPING	Refrigerant			R-22			
	Charge		kg,(lbs)	2.2 (4.9)		2.8 (6.2)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)			
		Gas	mm,(in)	15.88 (5/8)			
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 40m		Max. 50m	
		Piping length		Max. 40m		Max. 50m	

Notes : ※1. Rating conditions (JIS 8616)
(INDOOR) Cooling : D.B. 27℃ W.B. 19℃
(OUTDOOR) Cooling : D.B. 35℃
※2. Rating conditions (SSA 385)
(INDOOR) Cooling : D.B. 29℃ W.B.19℃ Heating : D.B. 21℃
(OUTDOOR) Cooling : D.B. 46℃ Heating : D.B. 7℃ D.B. 6℃

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-3GAK	
Function				Cooling	Heating
Capacity			Btu/h	25,900	29,000
			W	7,600	8,500
Total input			kW	3.28	3.07
INDOOR UNIT	**Service Ref.**			**PCH-3GAK**	
	Power supply			Single phase. 50Hz.220-240V	
		Input	kW	0.13	0.13
		Running current	A	0.55	0.55
		Starting current	A	1.27	1.27
	External finish			Munsell 0.70Y 8.59 / 0.97	
	Heat exchanger			Plate fin coil	
		Fan(drive) x No.		Sirocco (direct)×3	
		Fan motor output	kW	0.070	
		Airflow(Low-High)	m³/min (CFM)	14 -18 (494-635)	
		External static pressure	Pa(mmAq)	0 (direct blow)	
	Booster heater		kW	–	
	Operation control & Thermostat			Remote controller & built-in	
	Noise level(Low-High)		dB(A)	37 - 43	
	Cond. drain connection O.D.		mm,(in)	26 (1)	
	Dimensions	W	mm,(in)	1,310(51-9/16)	
		D	mm,(in)	680 (26-3/4)	
		H	mm,(in)	210(8-1/4)	
	Weight		kg,(lbs)	34 (75)	
OUTDOOR UNIT	**Service Ref.**			**PUH-3VKA$_1$.TH, PUH-3VKA$_3$.TH-A/ PUH-3YKA$_1$.TH, PUH-3YKA$_2$.TH-A**	
	Power supply			VKA...1phase, 50Hz, 220-240V / YKA...3phase, 50Hz, 400-415V, 4wires	
		Input	kW	3.15	2.94
		Running current	A	13.82 / 5.16	12.89 / 4.81
		Starting current	A	58 / 37	58 / 37
	External finish			Munsell 3.0Y 7.8/1.1	
	Refrigerant control			Capillary tube	
	Compressor			Hermetic	
		Model		NH52VNHT/ NH52YDAT	
		Motor output	kW	2.2/ 2.4	
		Starter type		Line start	
		Protection devices		VKA-A...Inner thermostat. High-pressure switch YKA-A...Anti-phase protector, Thermal relay, thermal switch, High-pressute switch	
	Heat exchanger			Plate fin coil	
		Fan(drive) x No.		Propeller (direct)×1	
		Fan motor output	kW	0.085	
		Airflow	m³/min (CFM)	50 (1,764)	
	Defrost method			Reverse cycle	
	Crankcase heater		W	38	
	Noise level		dB(A)	52	
	Dimensions	W	mm,(in)	870 (34-1/4)	
		D	mm,(in)	295 + 24 (11-5/8 add 1)	
		H	mm,(in)	850 (33-7/16)	
	Weight		kg,(lbs)	75 (165)	
REFRIGERANT PIPING	Refrigerant			R-22	
	Charge		kg,(lbs)	3.2 (7.1)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)	
		Gas	mm,(in)	15.88 (5/8)	
	Connection method	Indoor side		Flared	
		Outdoor side		Flared	
	Between the indoor & outdoor unit	Height difference		Max. 50m	
		Piping length		Max. 50m	

Notes1. Rating Conditions

Cooling : Indoor : D.B. 27℃(80ºF) W.B. 19℃(66ºF)
Outdoor : D.B. 35℃(95ºF) W.B. 24℃(75ºF)
Heating : Indoor : D.B. 20℃(68ºF)
Outdoor : D.B. 7℃(45ºF) W.B. 6℃(43ºF)
Refrigerant piping length (one way) : 5m(16ft)

2. Guaranteed operating range

		Indoor	Outdoor
Cooling	Upper limit	D.B. 35℃ W.B. 22.5℃	D.B. 46℃
	Lower limit	D.B. 21℃ W.B. 15.5℃	D.B. -5℃
Heating	Upper limit	D.B. 27℃	D.B. 21℃ W.B.15.5℃
	Lower limit	D.B. 20℃	D.B.-8.5℃ W.B.-9.5℃

3. Above data based on indicated voltage
Indoor Unit 1 phase 240V 50Hz
Outdoor Unit 1 phase 240V 50Hz / 3 phase 415V 50Hz

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-3GAK(H)		PCH-4GAK(H)	
Function				Cooling	Heating	Cooling	Heating
Capacity			Btu/h	25,600	29,000 (36,200)	34,100	35,700 (44,900)
			W	7,500	8,500 (10,600)	10,000	10,450 (13,150)
Total input			kW	3.28	3.07 (5.17)	3.36	3.35(6.05)
INDOOR UNIT	**Service Ref.**			**PCH-3GAK(H)**		**PCH-4GAK(H)**	
	Power supply			Single phase. 50Hz. 220-240V			
		Input	kW	0.13	0.13 (2.23)	0.16	0.16 (2.86)
		Running current	A	0.55	0.55 (9.30)	0.70	0.70 (11.95)
		Starting current	A	1.27	1.27 (10.02)	1.48	1.48 (12.73)
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Sirocco (direct) × 3			
		Fan motor output	kW	0.07		0.09	
		Airflow(Low-High)	m³/min <CFM>	14 -18 <494-635>		20 -25 <706-883>	
		External static pressure	Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	(2.1)		(2.7)	
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	37 - 43		40 - 45	
	Cond. drain connection O.D.		mm,(in)	26 (1)			
	Dimensions	W	mm,(in)	1,310 (51-9/16)			
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	210 (8-1/4)		270 (10-5/8)	
	Weight		kg,(lbs)	34 (75) [36 (79)]		37 (82) [39.5 (87)]	
OUTDOOR UNIT	**Service Ref.**			**PUH-3VKA$_1$.TH/ PUH-3YKA$_1$.TH**		**PUH-4YKSA.TH, PUH-4YKSA$_1$.TH-A**	
	Power supply			VKA...1phase, 50Hz, 220-240V / YK(S)A...3phase, 50-380Hz, 415V, 4wires			
		Input	kW	3.15	2.94	3.20	3.19
		Running current	A	13.82 / 5.16	12.89 / 4.81	5.24	5.22
		Starting current	A	58 / 37	58 / 37	40	40
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
		Model		NH52VNHT/ NH52YDAT		NH56YDAT	
		Motor output	kW	2.2 / 2.4		2.7	
		Starter type		Line start			
		Protection devices		VKA...Inner thermostat. High-pressure switch YKA...Anti-phase protector, Thermal relay, Thermal switch, High-pressute switch			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Propeller (direct) × 1		Propeller (direct) × 2	
		Fan motor output	kW	0.085		0.065 + 0.065	
		Airflow	m³/min <CFM>	50 (1,764)		95 (3,350)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38		38	
	Noise level		dB(A)	52		54	
	Dimensions	W	mm,(in)	870 <34-1/4>			
		D	mm,(in)	295 + 24 <11-5/8 add 1>			
		H	mm,(in)	850 (33-7/16)		1,258 (49-1/2)	
	Weight		kg,(lbs)	75 (165)		94 (207)	
REFRIGERANT PIPING	Refrigerant			R-22			
	Charge		kg,(lbs)	3.2 (7.1)		4.2 (9.2)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)		9.52 (3/8)	
		Gas	mm,(in)	15.88 (5/8)		19.05 (3/4)	
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 50m			
		Piping length		Max. 50m			

Notes1. Rating Conditions (JIS B8616)
Cooling : Indoor : 27℃(80°F)DB. 19℃(66°F)WB
Outdoor : 35℃(95°F)DB. 24℃(75°F)WB
Heating : Indoor : 20℃(68°F)
Outdoor : 7℃(45°F)DB. 6℃(43°F)WB.
Refrigerant piping length (one way) : 5m(16ft)

2. Guaranteed operating range

		Indoor	Outdoor
Cooling	Upper limit	35℃ DB, 22.5℃ WB	46℃ DB
	Lower limit	21℃ DB, 15.5℃ WB	-5℃ DB
Heating	Upper limit	27℃ DB	21℃ DB, 15.5℃ WB
	Lower limit	20℃ DB	-8.5℃ DB, -9.5℃ WB

3. Above data based on indicated voltage
Indoor Unit 1 phase 240V 50Hz
Outdoor Unit 1 phase 240V 50Hz / 3 phase 415V 50Hz

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-3GAK		PCH-4GAK	
Function				Cooling ※1/※2	Heating ※2	Cooling※1/※2	Heating ※2
Capacity			Btu/h	25,900 / 22,500	30,900	37,900 / 33,600	42,100
			W	7,600 / 6,600	9,050	11,100 / 9,850	12,350
Total input			kW	3.67 / 4.28	3.48	4.34 / 5.21	4.16
INDOOR UNIT	**Service Ref.**			**PCH-3GAK**		**PCH-4GAK**	
	Power supply			Single phase. 60Hz. 220V			
	Input		kW	0.15	0.15	0.20	0.20
	Running current		A	0.70	0.70	0.95	0.95
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Sirocco (direct) × 3			
	Fan motor output		kW	0.070		0.09	
	Airflow(Low-High)		m³/min (CFM)	14 -18 (494-635)		20 -25 (706-883)	
	External static pressure		Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	–		–	
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	37 - 43		40 - 45	
	Cond. drain connection O.D.		mm,(in)	26 (1)			
	Dimensions	W	mm,(in)	1,310 (51-9/16)			
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	210 (8-1/4)		270 (10-5/8)	
	Weight		kg,(lbs)	34 (75)		37 (82)	
OUTDOOR UNIT	**Service Ref.**			**PUH-3NKA1.TH**		**PUH-4TKSA.TH**	
	Power supply			Single, 60Hz, 220V		3, 60Hz, 220V	
	Input		kW	3.52 / 4.13	3.33	4.14 / 5.01	3.96
	Running current		A	16.49 / 18.77	15.6	11.81 / 14.14	11.3
	Starting current		A	80	80	69	69
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
	Model			NHJ47NADT		NHJ56TKAT	
	Motor output		kW	2.2		2.7	
	Starter type			Line start			
	Protection devices			Inner thermostat, HP. switch		※3	
	Heat exchanger			Plate fin coil			
	Fan(drive) x No.			Propeller (direct) × 1		Propeller (direct) × 2	
	Fan motor output		kW	0.085		0.065 + 0.065	
	Airflow		m³/min (CFM)	50 (1,764)		95 (3,350)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38		38	
	Noise level		dB(A)	52		54	
	Dimensions	W	mm,(in)	870 (34-1/4)			
		D	mm,(in)	295 + 24 (11-5/8 add 1)			
		H	mm,(in)	850 (33-7/16)		1,258 (49-1/2)	
	Weight		kg,(lbs)	78 (172)		4.7 (10.4)	
REFRIGERANT PIPING	Refrigerant			R-22			
	Charge		kg,(lbs)	3.2 (7.1)		4.7 (10.4)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)		9.52 (3/8)	
		Gas	mm,(in)	15.88 (5/8)		19.05 (3/4)	
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 50m			
		Piping length		Max. 50m			

Notes: ※ 1. Rating conditions (JIS 8616)

(INDOOR) Cooling : D.B. 27℃ W.B. 19℃

(OUTDOOR) Cooling : D.B. 35℃

※2. Rating conditions (SSA 385)

(INDOOR) Cooling : D.B. 29℃ W.B. 19℃ Heating : D.B. 21℃

(OUTDOOR) Cooling : D.B. 46℃ Heating : D.B. 7℃ W.B. 6℃

※3. Thermal relay, Thermal switch, Reversed phase protector, HP switch.

Rating Conditions (JIS B8616)

Item / Service Ref.				PCH-5GAK(H)		PCH-6GAK(H)	
Function				Cooling	Heating	Cooling	Heating
Capacity			Btu/h	42,300	47,400 (57,700)	49,500	51,200 (61,400)
			W	12,400	13,900 (16,900)	14,500	15,000 (18,000)
Total input			kW	4.45	4.40 (7.40)	4.97	4.82 (7.82)
INDOOR UNIT	**Service Ref.**			**PCH-5GAK(H)**		**PCH-6GAK(H)**	
	Power supply			Single phase. 50Hz. 220-240V			
		Input	kW	0.24	0.24 (3.24)	0.24	0.24 (3.24)
		Running current	A	1.06	1.06 (13.56)	1.06	1.06 (13.56)
		Starting current	A	2.20	2.20 (14.70)	2.20	2.20 (14.70)
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Sirocco (direct) × 4			
		Fan motor output	kW	0.15			
		Airflow(Low-High)	m³/min <CFM>	27 -34 <953-1,200>			
		External static pressure	Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	(3.0)			
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	41-46		42-48	
	Cond. drain connection O.D.		mm,(in)	26 (1)			
	Dimensions	W	mm,(in)	1,620 (63-3/4)			
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	270 (10-5/8)			
	Weight		kg,(lbs)	43 (95) [46 (101)]		45 (99) [48 (106)]	
OUTDOOR UNIT	**Service Ref.**			**PUH-5YKSA$_1$.TH, PUH-5YKSA$_4$.TH-A**		**PUH-6YKSA$_1$.TH, PUH-6YKSA$_4$.TH-A**	
	Power supply			3 phases. 50Hz. 380-415V (4 wires)			
		Input	kW	4.21	4.16	4.73	4.58
		Running current	A	6.89	6.81	7.74	7.50
		Starting current	A	53	53	74	74
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
		Model		ZR61KC-TFD		ZR68KC-TFD	
		Motor output	kW	3.5		4.0	
		Starter type		Line start			
		Protection devices		Anti-phase protector, Internal thermostat, Thermal switch, High-pressure switch			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Propeller (direct) × 2			
		Fan motor output	kW	0.085 + 0.085		0.10 + 0.10	
		Airflow	m³/min <CFM>	95 (3,350)		100 (3,530)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38			
	Noise level		dB(A)	55		56	
	Dimensions	W	mm,(in)	970 (38-3/16)			
		D	mm,(in)	345 + 24 (13-9/16 add 1)			
		H	mm,(in)	1,258 (49-1/2)			
	Weight		kg,(lbs)	114 (251)		117 (258)	
REFRIGERANT PIPING	Refrigerant			R-22			
		Charge	kg,(lbs)	5.4 (11.9)		5.0 (11.0)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)			
		Gas	mm,(in)	19.05 (3/4)			
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 50m			
		Piping length		Max. 50m			

Notes1. Rating Conditions (JIS B8616)
Cooling : Indoor : 27℃(80°F)DB. 19℃(66°F)WB
Outdoor : 35℃(95°F)DB. 24℃(75°F)WB
Heating : Indoor : 20℃(68°F)DB.
Outdoor : 7℃(45°F)DB. 6℃(43°F)WB.
Refrigerant piping length (one way) : 5m(16ft)

3. Above data based on indicated voltage
Indoor Unit 1 phase 240V 50Hz
Outdoor Unit 3 phase 415V 50Hz

2. Guaranteed operating range

		Indoor	Outdoor
Cooling	Upper limit	35℃ DB, 22.5℃ WB	46℃ DB
	Lower limit	21℃ DB, 15.5℃ WB	-5℃ DB
Heating	Upper limit	27℃ DB	21℃ DB, 15.5℃ WB
	Lower limit	20℃ DB	-8.5℃ DB, -9.5℃ WB

Rating Conditions (SSA 385)

Item / Service Ref.				PCH-5GAK		PCH-6GAK	
Function				Cooling	Heating	Cooling	Heating
Capacity			Btu/h	37,500	56,300	45,700	59,700
			W	11,000	16,500	13,400	17,500
Total input			kW	6.76	6.00	7.28	6.66
INDOOR UNIT	**Service Ref.**			**PCH-5GAK**		**PCH-6GAK**	
	Power supply			Single phase. 60Hz. 220V			
		Input	kW	0.24	0.24	0.24	0.24
		Running current	A	1.08	1.08	1.06	1.06
		Starting current	A	–	–	–	–
	External finish			Munsell 0.70Y 8.59 / 0.97			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Sirocco (direct) × 4			
		Fan motor output	kW	0.15			
		Airflow(Low-High)	m³/min <CFM>	27 -34 <953-1,200>			
		External static pressure	Pa(mmAq)	0 (direct blow)			
	Booster heater		kW	–			
	Operation control & Thermostat			Remote controller & built-in			
	Noise level(Low-High)		dB(A)	41-46		42-48	
	Cond. drain connection O.D.		mm,(in)	26 (1)			
	Dimensions	W	mm,(in)	1,620 (63-3/4)			
		D	mm,(in)	680 (26-3/4)			
		H	mm,(in)	270 (10-5/8)			
	Weight		kg,(lbs)	43 (95)		45 (99)	
OUTDOOR UNIT	**Service Ref.**			**PUH-5TKSA1.TH**		**PUH-6TKSA1.TH**	
	Power supply			3 phases. 60Hz,220V			
		Input	kW	6.52	5.76	7.04	6.42
		Running current	A	19.23	17.38	20.3	18.51
		Starting current	A	135	135	140	140
	External finish			Munsell 3.0Y 7.8/1.1			
	Refrigerant control			Capillary tube			
	Compressor			Hermetic			
		Model		ZR61KC-TF5		ZR68KC-TF5	
		Motor output	kW	3.5		4.0	
		Starter type		Line start			
		Protection devices		Anti-phase protector, Internal thermostat, Thermal switch, High-pressure switch			
	Heat exchanger			Plate fin coil			
		Fan(drive) x No.		Propeller (direct) × 2			
		Fan motor output	kW	0.085 + 0.085		0.10 + 0.10	
		Airflow	m³/min <CFM>	95 (3,350)		100 (3,530)	
	Defrost method			Reverse cycle			
	Crankcase heater		W	38			
	Noise level		dB(A)	55		56	
	Dimensions	W	mm,(in)	970 (38-3/16)			
		D	mm,(in)	345 + 24 (13-9/16 add 1)			
		H	mm,(in)	1,258 (49-1/2)			
	Weight		kg,(lbs)	114 (251)		117 (258)	
REFRIGERANT PIPING	Refrigerant			R-22			
		Charge	kg,(lbs)	5.4 (11.9)		5.0 (11.0)	
	Pipe size O.D.	Liquid	mm,(in)	9.52 (3/8)			
		Gas	mm,(in)	19.05 (3/4)			
	Connection method	Indoor side		Flared			
		Outdoor side		Flared			
	Between the indoor & outdoor unit	Height difference		Max. 50m			
		Piping length		Max. 50m			

Notes: ※ 1. Rating conditions (SSA 385)

Cooling: Indoor : D.B. 29℃ W.B. 19℃

Outdoor : D.B. 46℃

Heating: Indoor : D.B. 21℃

Outdoor : D.B. 7℃(45˚F) W.B. 6℃(43˚F)

Refrigerant piping length(one way):5m(16ft)

※2. Above data based on indicated voltage

Indoor Unit 1 phase 220V 60Hz

Outdoor Unit 3 phase 220V 60Hz

4 DATA

4-1. PERFORMANCE DATA 50Hz

1) COOLING CAPACITY

Service Ref.	Indoor Intake air WB°C	Outdoor intake air DB°C											
		20		25		30		35		40		45	
		CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PCH-2GAK,	16	5448	1.84	5299	1.92	5104	2.07	4897	2.22	4678	2.37	4447	2.52
PCH-2GAKH/	18	5800	1.88	5648	1.96	5442	2.12	5226	2.27	5000	2.43	4764	2.58
PUH-2VKA$_1$.TH	20	6157	1.92	6012	2.00	5798	2.16	5574	2.33	5341	2.49	5099	2.66
	22	6517	1.95	6392	2.04	6171	2.21	5940	2.38	5700	2.56	5451	2.75
PCH-2GAK/	16	5347	1.83	5200	1.91	5009	2.05	4806	2.20	4592	2.35	4365	2.50
PUH-2AKA$_2$.TH-A	18	5693	1.86	5543	1.94	5341	2.10	5129	2.25	4908	2.41	4676	2.56
	20	6043	1.90	5901	1.98	5690	2.14	5471	2.31	5242	2.47	5004	2.64
	22	6396	1.93	6274	2.02	6057	2.19	5830	2.36	5595	2.54	5350	2.73
PCH-2.5GAK,	16	7062	2.08	6869	2.16	6616	2.33	6348	2.50	6064	2.67	5765	2.84
PCH-2.5GAKH/	18	7519	2.12	7321	2.21	7054	2.38	6775	2.56	6482	2.73	6176	2.91
PUH-2.5VKA$_1$.TH	20	7981	2.16	7794	2.25	7515	2.44	7225	2.62	6923	2.81	6609	3.00
	22	8448	2.20	8286	2.30	7999	2.49	7700	2.68	7389	2.89	7067	3.10
PCH-2.5GAK/	16	6860	2.03	6672	2.11	6427	2.28	6167	2.44	5891	2.60	5600	2.77
PUH-2.5AKA$_2$.TH-A	18	7304	2.07	7112	2.16	6853	2.33	6581	2.50	6296	2.67	5999	2.84
	20	7753	2.11	7571	2.20	7301	2.38	7019	2.56	6726	2.74	6421	2.93
	22	8207	2.15	8050	2.24	7771	2.43	7480	2.62	7178	2.82	6865	3.02
PCH-3GAKH/	16	7566	2.63	7359	2.74	7089	2.95	6802	3.16	6515	3.38	6199	3.59
PUH-3VKA$_1$.TH,	18	8056	2.68	7844	2.80	7558	3.02	7259	3.24	6954	3.46	6632	3.68
PUH-3YKA$_1$.TH	20	8551	2.73	8350	2.85	8052	3.08	7741	3.32	7419	3.55	7089	3.79
	22	9052	2.78	8878	2.91	8571	3.15	8250	3.40	7910	3.65	7570	3.92
PCH-3GAK/	16	7667	2.63	7457	2.74	7184	2.95	6.892	3.16	6585	3.38	6259	3.59
PUH-3VKA$_1$.TH,	18	8164	2.68	7948	2.80	7659	3.02	7358	3.24	7038	3.46	6705	3.68
PUH-3VKA$_3$.TH-A,	20	8665	2.73	8462	2.85	8159	3.08	7845	3.32	7517	3.55	7176	3.79
PUH-3YKA$_1$.TH,	22	9172	2.78	8997	2.91	8685	3.15	8360	3.40	8023	3.65	7672	3.92
PUH-3YKA$_2$.TH-A													
PCH-4GAK,	16	10088	2.69	9812	2.81	9452	3.02	9069	3.24	8686	3.46	8266	3.68
PCH-4GAKH/	18	10741	2.75	10459	2.87	10078	3.09	9678	3.32	9272	3.55	8842	3.77
PUH-4YKSA.TH	20	11402	2.80	11134	2.92	10736	3.16	10322	3.40	9892	3.64	9451	3.89
PUH-4YKSA$_1$.TH-A	22	12069	2.85	11838	2.98	11427	3.23	11000	3.48	10547	3.74	10094	4.01
PCH-5GAK,	16	12510	3.57	12167	3.72	11720	4.00	11245	4.29	10771	4.58	10249	4.87
PCH-5GAKH/	18	13319	3.64	12969	3.79	12496	4.10	12001	4.40	11497	4.70	10964	5.00
PUH-5YKSA$_1$.TH	20	14138	3.71	13806	3.87	13313	4.19	12799	4.50	12266	4.82	11720	5.15
PUH-5YKSA$_4$.TH-A	22	14965	3.78	14679	3.95	14170	4.27	13640	4.61	13078	4.96	12516	5.32
PCH-6GAK,	16	14628	3.98	14228	4.15	13705	4.47	13150	4.79	12595	5.12	11985	5.44
PCH-6GAKH/	18	15575	4.06	15165	4.24	14613	4.57	14033	4.91	13445	5.25	12821	5.58
PUH-6YKSA$_1$.TH	20	16532	4.14	16144	4.32	15568	4.67	14967	5.03	14344	5.39	13705	5.75
PUH-6YKSA$_4$.TH-A	22	17500	4.22	17164	4.41	16570	4.77	15951	5.15	15293	5.54	14636	5.94

Notes CA : Capacity (W)
P.C. : Power consumption (kW)

Cooling capacity correction factors

Service Ref.	Refrigerant piping length (one way)									
	5m	10m	15m	20m	25m	30m	35m	40m	45m	50m
PCH-2GAK(H)	1.00	0.992	0.983	0.978	0.966	0.959	0.950	0.945	—	—
PCH-2.5GAK(H)	1.00	0.989	0.980	0.970	0.960	0.950	0.940	0.930	0.920	0.910
PCH-3GAK(H)	1.00	0.981	0.968	0.952	0.940	0.925	0.913	0.900	0.886	0.874
PCH-4GAK(H)	1.00	0.989	0.980	0.970	0.960	0.950	0.940	0.930	0.920	0.910
PCH-5GAK(H)	1.00	0.981	0.968	0.952	0.940	0.925	0.913	0.900	0.886	0.874
PCH-6GAK(H)	1.00	0.975	0.955	0.935	0.918	0.900	0.884	0.869	0.855	0.840

2) HEATING CAPACITY

Service Ref.	Indoor Intake air DB°C	Outdoor intake air WB°C											
		-10		-5		0		5		10		15	
		CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PCH-2GAK,	15	4246	1.58	4866	1.75	5546	1.93	6285	2.11	7082	2.31	7936	2.52
PCH-2GAKH/	20	4066	1.71	4675	1.89	5337	2.08	6051	2.28	6816	2.49	7632	2.71
PUH-2VKA$_1$.TH	25	3907	1.81	4485	2.01	5125	2.22	5827	2.44	6590	2.67	7413	2.91
PCH-2GAK/	15	4280	1.56	4905	1.73	5591	1.90	6336	2.09	7139	2.28	8000	2.49
PUH-2AKA$_2$.TH-A	20	4098	1.68	4713	1.86	5380	2.05	6100	2.25	6871	2.46	7963	2.68
	25	3939	1.79	4521	1.98	5167	2.19	5874	2.41	6643	2.64	7473	2.87
PCH-2.5GAK,	15	4862	1.61	5573	1.78	6351	1.96	7198	2.15	8110	2.35	9088	2.57
PCH-2.5GAKH/	20	4656	1.73	5354	1.92	6112	2.11	6929	2.32	7806	2.53	8740	2.76
PUH-2.5VKA$_1$.TH	25	4474	1.84	5136	2.04	5869	2.26	6673	2.48	7546	2.72	8489	2.96
PCH-2.5GAK/	15	4862	1.59	5573	1.76	6351	1.93	7198	2.12	8110	2.32	9088	2.53
PUH-2.5AKA$_2$.TH-A	20	4656	1.71	5354	1.89	6112	2.09	6929	2.29	7806	2.50	8740	2.73
	25	4474	1.82	5136	2.02	5869	2.23	6673	2.45	7546	2.68	8489	2.92
PCH-3GAK, **PCH-3GAKH/** **PUH-3VKA$_1$.TH,** **PUH-3VKA$_3$.TH-A,** **PUH-3YKA$_1$.TH,** **PUH-3YKA$_2$.TH-A**	15	5821	2.09	6671	2.31	7604	2.55	8617	2.80	9710	3.06	10880	3.34
	20	5574	2.26	6409	2.49	7317	2.75	8296	3.01	9345	3.30	10463	3.59
	25	5356	2.40	6149	2.66	7027	2.94	7989	3.23	9034	3.53	10163	3.85
PCH-4GAK,	15	7156	2.29	8202	2.53	9348	2.78	10594	3.05	11937	3.34	13376	3.64
PCH-4GAKH/ **PUH-4YKSA.TH**	20	6852	2.46	7880	2.72	8996	3.00	10199	3.29	11488	3.60	12863	3.92
PUH-4YKSA$_1$.TH-A	25	6585	2.61	7560	2.90	8639	3.20	9821	3.52	11107	3.86	12495	4.21
PCH-5GAK,	15	9519	3.00	10910	3.32	12434	3.65	14091	4.01	15878	4.39	17792	4.78
PCH-5GAKH/ **PUH-5YKSA$_1$.TH**	20	9115	3.23	10481	3.58	11966	3.94	13566	4.32	15281	4.72	17110	5.15
PUH-5YKSA$_4$.TH-A	25	8759	3.43	10056	3.81	11491	4.21	13064	4.63	14774	5.07	16620	5.52
PCH-6GAK,	15	10272	3.29	11773	3.63	13418	4.00	15206	4.39	17135	4.81	19200	5.24
PCH-6GAKH/ **PUH-6YKSA$_1$.TH**	20	9836	3.54	11311	3.92	12912	4.31	14640	4.73	16491	5.18	18464	5.64
PUH-6YKSA$_4$.TH-A	25	9453	3.76	10851	4.17	12400	4.61	14098	5.07	15943	5.55	17935	6.05

Notes CA : Capacity (W)
P.C. : Power consumption (kW)

Heating capacity correction factors

Service Ref.	Refrigerant piping length (one way)									
	5m	10m	15m	20m	25m	30m	35m	40m	45m	50m
PCH-2GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	—	—
PCH-2.5GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-3GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-4GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-5GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-6GAK(H)	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990

4-2. PERFORMANCE DATA 60Hz

1) COOLING CAPACITY

Service Ref.	Indoor Intake air W.B.(°C)	Outdoor intake air D.B.(°C)											
		20		25		30		35		40		45	
		CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PCH-2GAK/ PUH-2NKA1.TH	16	5347	2.04	5200	2.12	5009	2.29	4806	2.45	4592	2.62	4365	2.78
	18	5693	2.08	5543	2.17	5341	2.34	5129	2.51	4908	2.68	4676	2.85
	20	6043	2.12	5901	2.21	5690	2.39	5471	2.57	5242	2.75	5004	2.94
	22	6396	2.16	6274	2.25	6057	2.44	5830	2.63	5595	2.83	5350	3.04
PCH-2.5GAK/ PUH-2.5NKA1.TH	16	7062	2.45	6869	2.56	6616	2.75	6348	2.95	6064	3.15	5765	3.35
	18	7519	2.50	7321	2.61	7054	2.82	6775	3.02	6482	3.23	6176	3.44
	20	7981	2.55	7794	2.66	7515	2.88	7225	3.10	6923	3.32	6609	3.54
	22	8448	2.60	8286	2.71	7999	2.94	7700	3.17	7389	3.41	7067	3.66
PCH-3GAK/ PUH-3NKA1.TH	16	7667	2.94	7457	3.07	7183	3.30	6892	3.54	6601	3.78	6282	4.02
	18	8164	3.00	7949	3.13	7659	3.38	7355	3.63	7047	3.87	6720	4.12
	20	8665	3.06	8462	3.19	8160	3.45	7845	3.71	7518	3.98	7183	4.24
	22	9172	3.11	8997	3.25	8685	3.52	8360	3.80	8016	4.09	7671	4.38
PCH-4GAK/ PUH-4TKSA.TH	16	11198	3.48	10892	3.63	10491	3.91	10066	4.19	9642	4.47	9175	4.75
	18	11923	3.55	11609	3.70	11186	3.99	10743	4.29	10292	4.58	9815	4.87
	20	12656	3.62	12358	3.77	11917	4.08	11457	4.39	10980	4.70	10491	5.02
	22	13396	3.68	13140	3.85	12684	4.17	12210	4.50	11707	4.84	11204	5.18

Notes CA : Capacity (W)
P.C. : Power consumption (kW)

Cooling capacity correction factors

Service Ref.	Refrigerant piping length (one way)									
	5m	10m	15m	20m	25m	30m	35m	40m	45m	50m
PCH-2GAK	1.00	0.992	0.983	0.978	0.966	0.959	0.950	0.945	—	—
PCH-2.5GAK	1.00	0.989	0.980	0.970	0.960	0.950	0.940	0.930	0.920	0.910
PCH-3GAK	1.00	0.981	0.968	0.952	0.940	0.925	0.913	0.900	0.886	0.874
PCH-4GAK	1.00	0.989	0.980	0.970	0.960	0.950	0.940	0.930	0.920	0.910
PCH-5GAK	1.00	0.981	0.968	0.952	0.940	0.925	0.913	0.900	0.886	0.874
PCH-6GAK	1.00	0.975	0.955	0.935	0.918	0.900	0.884	0.869	0.855	0.840

2) HEATING CAPACITY

Service Ref.	Indoor Intake air D.B.(°C)	Outdoor intake air W.B.(°C)											
		-10		-5		0		5		10		15	
		CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.	CA	P.C.
PCH-2GAK/ PUH-2NKA1.TH	15	4280	1.76	4905	1.95	5591	2.14	6336	2.35	7139	2.57	8000	2.80
	20	4098	1.90	4713	2.10	5380	2.31	6100	2.53	6871	2.77	7693	3.02
	25	3939	2.01	4521	2.23	5167	2.47	5874	2.71	6643	2.97	7473	3.24
PCH-2.5GAK/ PUH-2.5NKA1.TH	15	5479	2.01	6279	2.22	7157	2.45	8110	2.69	9138	2.94	10240	3.21
	20	5246	2.17	6032	2.40	6887	2.64	7808	2.90	8795	3.17	9847	3.45
	25	5041	2.30	5787	2.55	6613	2.82	7519	3.10	8503	3.40	9565	3.70
PCH-3GAK/ PUH-3NKA1.TH	15	6198	2.37	7103	2.62	8096	2.89	9175	3.17	10338	3.47	11584	3.78
	20	5934	2.56	6824	2.83	7791	3.11	8833	3.42	9949	3.74	11140	4.07
	25	5703	2.72	6547	3.01	7481	3.33	8506	3.66	9619	4.01	10821	4.37
PCH-4GAK/ PUH-4TKSA.TH	15	8457	2.84	9693	3.14	11048	3.45	12520	3.79	14107	4.15	15808	4.52
	20	8098	3.06	9312	3.38	10631	3.72	12053	4.09	13577	4.47	15202	4.87
	25	7783	3.25	8934	3.60	10209	3.98	11607	4.37	13126	4.79	14766	5.22

Notes CA : Capacity (W)
P.C. : Power consumption (kW)

Heating capacity correction factors

Service Ref.	Refrigerant piping length (one way)									
	5m	10m	15m	20m	25m	30m	35m	40m	45m	50m
PCH-2GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	—	—
PCH-2.5GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-3GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-4GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-5GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990
PCH-6GAK	1.00	1.00	1.00	1.00	1.00	1.00	0.998	0.995	0.993	0.990

4-3. ELECTRICAL DATA

Rating Conditions (JIS B8616)
Indoor·····220V 50Hz 1phase
Outdoor··· 220V 50Hz 1phase / 380V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAKH		PCH-2.5GAKH		PCH-3GAKH		PCH-4GAKH		PCH-5GAKH		PCH-6GAKH	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,300	6,100 [7,280]	6,900	7,000 [8,760]	7,400	8,400 [10,160]	9,900	10,350 [12,620]	12,200	13,700 [16,220]	14,400	14,800 [17,320]
Total Input (kW)		2.20	2.22 [3.40]	2.52	2.27 [4.03]	3.24	3.03 [4.79]	3.31	3.30 [5.57]	4.39	4.33 [6.85]	4.84	4.76 [7.28]
Indoor	Input (kW)	0.08	0.08	0.11	0.11	0.11	0.11	0.14	0.14	0.20	0.20	0.20	0.20
	Current (A)	0.38	0.38	0.51	0.51	0.51	0.51	0.68	0.68	0.96	0.96	0.96	0.96
	Starting current (A)	1.10	1.10	1.17	1.17	1.17	1.17	1.36	1.36	2.0	2.0	2.0	2.0
Outdoor	Input (kW)	2.12	2.14	2.41	2.16	3.13	2.92	3.17	3.16	4.19	4.13	4.64	4.56
	Current (A)	9.83	9.93	11.18	10.02	14.67/5.23	13.68/4.88	5.29	5.28	7.32	7.21	8.10	7.96
	Starting current (A)	43	43	52	52	54 / 34	54 / 34	37	37	49	49	68	68

Indoor·····230V 50Hz 1phase
Outdoor··· 230V 50Hz 1phase / 400V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAKH		PCH-2.5GAKH		PCH-3GAKH		PCH-4GAKH		PCH-5GAKH		PCH-6GAKH	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,350	6,150 [7,440]	6,950	7050 [8,980]	7,450	8,450 [10,380]	9,950	10,400 [12,880]	12,300	13,800 [16,560]	14,450	14,900 [17,660]
Total Input (kW)		2.25	2.27 [3.56]	2.56	2.32 [4.25]	3.26	3.05 [4.98]	3.34	3.33 [5.81]	4.42	4.37 [7.13]	4.91	4.79 [7.55]
Indoor	Input (kW)	0.09	0.09	0.12	0.12	0.12	0.12	0.15	0.15	0.22	0.22	0.22	0.22
	Current (A)	0.41	0.41	0.53	0.53	0.53	0.53	0.69	0.69	1.01	1.01	1.01	1.01
	Starting current (A)	1.15	1.15	1.22	1.22	1.22	1.22	1.42	1.42	2.10	2.10	2.10	2.10
Outdoor	Input (kW)	2.16	2.18	2.44	2.20	3.14	2.93	3.19	3.18	4.20	4.15	4.69	4.57
	Current (A)	9.78	9.87	10.94	9.86	14.22 / 5.21	13.27 /4.86	5.23	5.22	7.05	6.97	7.87	7.67
	Starting current (A)	44	44	52	52	56 / 36	56 / 36	39	39	51	51	71	71

Indoor·····240V 50Hz 1phase
Outdoor··· 240V 50Hz 1phase / 415V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAKH		PCH-2.5GAKH		PCH-3GAKH		PCH-4GAKH		PCH-5GAKH		PCH-6GAKH	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,400	6,200 [7,600]	7,000	7,100 [9,200]	7,500	8,500 [10,600]	10,000	10,450 [13,150]	12,400	13,900 [16,900]	14,500	15,000 [18,000]
Total Input (kW)		2.30	2.32 [3.72]	2.59	2.36 [4.46]	3.28	3.07 [5.17]	3.36	3.35 [6.05]	4.45	4.40 [7.40]	4.97	4.82 [7.82]
Indoor	Input (kW)	0.10	0.10	0.13	0.13	0.13	0.13	0.16	0.16	0.24	0.24	0.24	0.24
	Current (A)	0.43	0.43	0.55	0.55	0.55	0.55	0.70	0.70	1.06	1.06	1.06	1.06
	Starting current (A)	1.20	1.20	1.27	1.27	1.27	1.27	1.48	1.48	2.20	2.20	2.20	2.20
Outdoor	Input (kW)	2.20	2.22	2.46	2.23	3.15	2.94	3.20	3.19	4.21	4.16	4.73	4.58
	Current (A)	9.86	9.95	10.68	9.78	13.82 / 5.16	12.89 / 4.81	5.24	5.22	6.89	6.81	7.74	7.50
	Starting current (A)	45	45	52	52	58 / 37	58 / 37	40	40	53	53	74	74

Indoor·····240V 50Hz 1phase
Outdoor··· 240V 50Hz 1phase

MODEL	Indoor unit	PCH-2GAK		PCH-2.5GAK	
	Outdoor unit	PUH-2AKA		PUH-2.5AKA	
Mode		Cooling	Heating	Cooling	Heating
Capacity (W)		5,300	6,250	6,800	7,100
Total Input (kW)		2.28	2.29	2.53	2.33
Indoor	Input (kW)	0.10	0.10	0.13	0.13
	Current (A)	0.43	0.43	0.55	0.55
	Starting current (A)	1.20	1.20	1.27	1.27
Outdoor	Input (kW)	2.18	2.19	2.40	2.20
	Current (A)	9.77	9.81	10.20	9.75
	Starting current (A)	45	45	45	45

Rating Conditions (JIS B8616)
Indoor……220V 50Hz 1phase
Outdoor… 220V 50Hz 1phase / 380V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAK		PCH-2.5GAK		PCH-3GAK		PCH-4GAK		PCH-5GAK		PCH-6GAK	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,300	6,100	6,900	7,000	7,500	8,400	9,900	10,350	12,200	13,700	14,400	14,800
Total Input (kW)		2.20	2.22	2.52	2.27	3.24	3.03	3.31	3.30	4.39	4.33	4.84	4.76
Indoor	Input (kW)	0.08	0.08	0.11	0.11	0.11	0.11	0.14	0.14	0.20	0.20	0.20	0.20
	Current (A)	0.38	0.38	0.51	0.51	0.51	0.51	0.68	0.68	0.96	0.96	0.96	0.96
	Starting current (A)	1.10	1.10	1.17	1.17	1.17	1.17	1.36	1.36	2.0	2.0	2.0	2.0
Outdoor	Input (kW)	2.12	2.14	2.41	2.16	3.13	2.92	3.17	3.16	4.19	4.13	4.64	4.56
	Current (A)	9.83	9.93	11.18	10.02	14.67/5.23	13.68/4.88	5.29	5.28	7.32	7.21	8.10	7.96
	Starting current (A)	43	43	52	52	54 / 34	54 / 34	37	37	60	60	68	68

Indoor……230V 50Hz 1phase
Outdoor… 230V 50Hz 1phase / 400V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAK		PCH-2.5GAK		PCH-3GAK		PCH-4GAK		PCH-5GAK		PCH-6GAK	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,350	6,150	6,950	7050	7,500	8,450	9,950	10,400	12,300	13,800	14,450	14,900
Total Input (kW)		2.25	2.27	2.56	2.32	3.26	3.05	3.34	3.33	4.42	4.37	4.91	4.79
Indoor	Input (kW)	0.09	0.09	0.12	0.12	0.12	0.12	0.15	0.15	0.22	0.22	0.22	0.22
	Current (A)	0.41	0.41	0.53	0.53	0.53	0.53	0.69	0.69	1.01	1.01	1.01	1.01
	Starting current (A)	1.15	1.15	1.22	1.22	1.22	1.22	1.42	1.42	2.10	2.10	2.10	2.10
Outdoor	Input (kW)	2.16	2.18	2.44	2.20	3.14	2.93	3.19	3.18	4.20	4.15	4.69	4.57
	Current (A)	9.78	9.87	10.94	9.86	14.22 / 5.21	13.27 /4.86	5.23	5.22	7.05	6.97	7.87	7.67
	Starting current (A)	44	44	52	52	56 / 36	56 / 36	39	39	63	63	71	71

Indoor……240V 50Hz 1phase
Outdoor… 240V 50Hz 1phase / 415V 50Hz 3phase

MODEL	Indoor unit	PCH-2GAK		PCH-2.5GAK		PCH-3GAK		PCH-4GAK		PCH-5GAK		PCH-6GAK	
	Outdoor unit	PUH-2VKA		PUH-2.5VKA		PUH-3VKA/PUH-3YKA		PUH-4YKSA		PUH-5YKSA		PUH-6YKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		5,400	6,200	7,000	7,100	7,600	8,500	10,000	10,450	12,400	13,900	14,500	15,000
Total Input (kW)		2.30	2.32	2.59	2.36	3.28	3.07	3.36	3.35	4.45	4.40	4.97	4.82
Indoor	Input (kW)	0.10	0.10	0.13	0.13	0.13	0.13	0.16	0.16	0.24	0.24	0.24	0.24
	Current (A)	0.43	0.43	0.55	0.55	0.55	0.55	0.70	0.70	1.06	1.06	1.06	1.06
	Starting current (A)	1.20	1.20	1.27	1.27	1.27	1.27	1.48	1.48	2.20	2.20	2.20	2.20
Outdoor	Input (kW)	2.20	2.22	2.46	2.23	3.15	2.94	3.20	3.19	4.21	4.16	4.73	4.58
	Current (A)	9.86	9.95	10.68	9.78	13.82 / 5.16	12.89 / 4.81	5.24	5.22	6.89	6.81	7.74	7.50
	Starting current (A)	45	45	52	52	58 / 37	58 / 37	40	40	65	65	74	74

Indoor ……220V 60Hz 1phase
Outdoor····220V 60Hz 1phase/3phases
Rating conditions (Cooling)…Indoor : D.B. 27℃ W.B. 19℃ Outdoor : D.B. 35℃

MODEL	Indoor unit	PCH-2GAK	PCH-2.5GAK
	Outdoor unit	PUH-2NKA	PUH-2.5NKA
Mode		Cooling	Cooling
Capacity (W)		5,300	7,000
Total Input (kW)		2.54	3.06
Indoor unit	Input (kW)	0.13	0.15
	Current (A)	0.61	0.70
	Starting current (A)	1.03	1.11
Outdoor unit	Input (kW)	2.41	2.91
	Current (A)	11.07	13.50
	Starting current (A)	45	58

Rating condition (Cooling)…Indoor : D.B. 29℃ W.B.19℃ Outdoor : D.B. 46℃
Rating condition (Heating)…Indoor : D.B. 21℃ Outdoor : D.B. 7℃ W.B. 6℃ } (SSA385,386)

MODEL	Indoor unit	PCH-2GAK		PCH-2.5GAK	
	Outdoor unit	PUH-2NKA		PUH-2.5NKA	
Mode		Cooling	Heating	Cooling	Heating
Capacity (W)		4,400	6,250	6,000	8,000
Total Input (kW)		2.96	2.58	3.58	2.95
Indoor unit	Input (kW)	0.13	0.13	0.15	0.15
	Current (A)	0.61	0.61	0.70	0.70
Outdoor unit	Input (kW)	2.83	2.45	3.43	2.80
	Current (A)	12.99	11.2	15.75	13.0
	Starting current (A)	45	45	58	58

Rating conditions (Cooling)…Indoor : D.B. 27℃ W.B. 19℃ Outdoor : D.B 35℃

MODEL	Indoor unit	PCH-3GAK	PCH-4GAK
	Outdoor unit	PUH-3NKA	PUH-4TKSA
Mode		Cooling	Cooling
Capacity (W)		7,600	11,100
Total Input (kW)		3.67	4.34
Indoor unit	Input (kW)	0.15	0.20
	Current (A)	0.70	0.95
	Starting current (A)	1.11	1.27
Outdoor unit	Input (kW)	3.52	4.14
	Current (A)	16.49	11.81
	Starting current (A)	80	69

Rating condition (Cooling)…Indoor : D.B. 29℃ W.B. 19℃ Outdoor : D.B. 46℃ W.B. 24℃
Rating condition (Heating)…Indoor : D.B. 21℃ Outdoor : D.B. 7℃ W.B. 6℃ } (SSA385,386)

MODEL	Indoor unit	PCH-3GAK		PCH-4GAK		PCH-5GAK		PCH-6GAK	
	Outdoor unit	PUH-3NKA		PUH-4TKSA		PUH-5TKSA		PUH-6TKSA	
Mode		Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity (W)		6,600	9,050	9,850	12,350	11,000	16,500	13,400	17,500
Total Input (kW)		4.28	3.48	5.21	4.16	6.76	6.00	7.28	6.66
Indoor unit	Input (kW)	0.15	0.15	0.20	0.20	0.24	0.24	0.24	0.24
	Current (A)	0.70	0.70	0.95	0.95	1.08	1.08	1.06	1.06
Outdoor unit	Input (kW)	4.13	3.33	5.01	3.96	6.52	5.76	7.04	6.42
	Current (A)	18.77	15.6	14.14	11.3	19.23	17.38	20.3	18.51
	Starting current (A)	80	80	69	69	135	135	140	140

4-4. STANDARD OPERATION DATA

Rating Conditions (JIS B8616)

Service Ref.			PCH-2GAKH		PCH-2.5GAKH		PCH-3GAKH		PCH-4GAKH		PCH-5GAKH		PCH-6GAKH	
Mode			Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Total	Capacity	W	5,400	6,200 [7,600]	7,000	7,100 [9,200]	7,500	8,500 [10,600]	10,000	10,450 [13,150]	12,400	13,900 [16,900]	14,500	15,000 [18,000]
	Input	KW	2.30	2.32 [3.72]	2.59	2.36 [4.46]	3.28	3.07 [5.17]	3.36	3.35 [6.05]	4.45	4.40 [7.40]	4.97	4.82 [7.82]
Electrical circuit	**Indoor unit Service Ref.**		**PCH-2GAKH**		**PCH-2.5GAKH**		**PCH-3GAKH**		**PCH-4GAKH**		**PCH-5GAKH**		**PCH-6GAKH**	
	Phase, Hz		1, 50		1, 50		1, 50		1, 50		1, 50		1, 50	
	Volts	V	240		240		240		240		240		240	
	Amperes	A	0.43	0.43	0.55	0.55	0.55	0.55	0.70	0.70	1.06	1.06	1.06	1.06
	Outdoor unit Service Ref.		**PUH-2VKA$_1$.TH**		**PUH-2.5VKA$_1$.TH**		**PUH-3VKA$_1$.TH** **PUH-3YKA$_1$.TH**		**PUH-4YKSA.TH**		**PUH-5YKSA$_1$.TH**		**PUH-6YKSA$_1$.TH**	
	Phase, Hz		1, 50		1, 50		1/3, 50		3, 50		3, 50		3, 50	
	Volts	V	240		240		240 / 415		415		415		415	
	Amperes	A	9.86	9.95	10.68	9.78	13.82/ 5.16	12.89/ 4.81	5.24	5.22	6.89	6.81	7.74	7.50
Refrigerant circuit	Discharge pressure	Mpa·G(kgf/cm²·G)	1.92 (19.6)	1.90 (19.4)	2.05 (20.9)	1.73 (17.6)	2.04 (20.8)	1.94 (19.8)	1.83 (18.7)	1.72 (17.5)	1.92 (19.6)	1.78 (18.1)	1.97 (20.1)	1.80 (18.4)
	Suction pressure	Mpa·G(kgf/cm²·G)	0.47 (4.8)	0.37 (3.77)	0.53 (5.4)	0.38 (3.87)	0.43 (4.39)	0.36 (3.67)	0.50 (5.1)	0.39 (3.98)	0.48 (4.90)	0.37 (3.77)	0.45 (4.59)	0.38 (3.88)
	Discharge temperature	°C	87	89	85	77	87	83	78	75	75	70	74	69
	Condensing temperature	°C	50	—	53	—	53	—	48	—	50	—	51	—
	Suction temperature	°C	3.8	-2.7	6.9	-2.1	1.6	-2.9	6.7	-1.0	4.4	-2.8	2.6	-1.8
	Ref. pipe length	m	5	5	5	5	5	5	5	5	5	5	5	5
Indoor side	Intake air temperature	DB °C	27	20	27	20	27	20	27	20	27	20	27	20
		WB °C	19	15	19	15	19	15	19	15	19	15	19	15
	Discharge air temperature	DB °C	11.5	44.8	12.4	40.4	11.1	44.8	11.1	42.1	12.4	42.4	10.0	44.9
Outdoor side	Intake air temperature	DB °C	35	7	35	7	35	7	35	7	35	7	35	7
		WB °C	24	6	24	6	24	6	24	6	24	6	24	6
SHF			0.68	—	0.69	—	0.66	—	0.68	—	0.73	—	0.65	—
BF			0.11	—	0.14	—	0.15	—	0.12	—	0.07	—	0.14	—

The unit of pressure has been changed to Mpa on the international system of unit (SI unit system).
The converted score against the traditional unit system can be gotten according to the formula below.
1(Mpa·G)=10.2(kgf/cm²·G)

Service Ref.				PCH-2GAK		PCH-2.5GAK		PCH-3GAK		PCH-4GAK		PCH-5GAK		PCH-6GAK	
Mode				Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Total	Capacity		W	5,300	6,250	6,800	7,100	7,600	8,500	10,000	10,450	12,400	13,900	14,500	15,000
	Input		KW	2.28	2.29	2.53	2.33	3.28	3.07	3.36	3.35	4.45	4.40	4.97	4.82
Electrical circuit	**Indoor unit Service Ref.**			**PCH-2GAK**		**PCH-2.5GAK**		**PCH-3GAK**		**PCH-4GAK**		**PCH-5GAK**		**PCH-6GAK**	
	Phase, Hz			1, 50		1, 50		1, 50		1, 50		1, 50		1, 50	
	Volts		V	240		240		240		240		240		240	
	Amperes		A	0.43	0.43	0.55	0.55	0.55	0.55	0.70	0.70	1.06	1.06	1.06	1.06
	Outdoor unit Servise Ref.			**PUH-2AKA$_2$.TH-A**		**PUH-2.5AKA$_2$.TH-A**		**PUH-3VKA$_3$.TH-A** **PUH-3YKA$_2$.TH-A**		**PUH-4YKSA$_1$.TH-A**		**PUH-5YKSA$_4$.TH-A**		**PUH-6YKSA$_4$.TH-A**	
	Phase, Hz			1, 50		1, 50		1/3, 50		3, 50		3, 50		3, 50	
	Volts		V	240		240		240 / 415		415		415		415	
	Amperes		A	9.77	9.81	10.20	9.75	13.82/5.16	12.89/4.81	5.24	5.22	6.89	6.81	7.74	7.50
Refrigerant circuit	Discharge pressure		MPa (kgf/cm^2)	1.92 (19.6)	1.90 (19.4)	2.01 (20.5)	1.75 (17.9)	2.04 (20.8)	1.94 (19.8)	1.83 (18.7)	1.72 (17.5)	1.92 (19.6)	1.78 (18.1)	1.97 (20.1)	1.80 (18.4)
	Suction pressure		MPa (kgf/cm^2)	0.47 (5.8)	0.37 (3.8)	0.52 (5.3)	0.38 (3.9)	0.43 (4.4)	0.36 (3.7)	0.50 (5.1)	0.39 (4.0)	0.48 (4.9)	0.37 (3.8)	0.45 (4.6)	0.38 (3.9)
	Discharge temperature		°C	91	90	82	74	87	83	78	75	75	70	74	69
	Condensing temperature		°C	50	—	50	—	53	—	48	—	50	—	51	—
	Suction temperature		°C	3.8	-2.8	6.8	-1.9	1.6	-2.9	6.7	-1.0	4.4	-2.8	2.6	-1.8
	Ref. pipe length		m	5	5	5	5	5	5	5	5	5	5	5	5
Indoor side	Intake air temperature	D.B.	°C	27	20	27	20	27	20	27	20	27	20	27	20
		W.B.	°C	19	15	19	15	19	15	19	15	19	15	19	15
	Discharge air temperature	D.B.	°C	11.4	44.7	12.3	40.4	10.9	44.8	11.1	42.1	12.4	42.4	10.0	44.9
Outdoor side	Intake air temperature	D.B.	°C	35	7	35	7	35	7	35	7	35	7	35	7
		W.B.	°C	24	6	24	6	24	6	24	6	24	6	24	6
SHF				0.68	—	0.69	—	0.67	—	0.68	—	0.73	—	0.65	—
BF				0.11	—	0.14	—	0.15	—	0.12	—	0.07	—	0.14	—

The unit of pressure has been changed to MPa based on the international SI system.
The conversion factor is : 1(MPa)=10.2(kgf/cm^2)

Service Ref.				PCH-2GAK		PCH-2.5GAK		PCH-3GAK		PCH-4GAK	
Mode				Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
Total	Capacity		W	4,400	6,250	6,000	8,000	6,600	9,050	9,850	12,350
	Input		KW	2.96	2.58	3.58	2.95	4.28	3.48	5.21	4.16
Electrical circuit	**Indoor unit service Ref.**			**PCH-2GAK**		**PCH-2.5GAK**		**PCH-3GAK**		**PCH-4GAK**	
	Phase, Hz		V	1, 60		1, 60		1, 60		1, 60	
	Volts		A	220		220		220		220	
	Amperes			0.61	0.61	0.70	0.70	0.70	0.70	0.95	0.95
	Outdoor unit service Ref.			**PUH-2NKA$_1$.TH**		**PUH-2.5NKA$_1$.TH**		**PUH-3NKA$_1$.TH**		**PUH-4TKSA.TH**	
	Phase, Hz			1, 60		1, 60		1, 60		3, 60	
	Volts		V	220		220		220		220	
	Amperes		A	12.99	11.2	15.75	13.0	18.77	15.6	14.14	11.3
Refrigerant circuit	Discharge pressure		MPa (kgf/㎠)	2.48 (2.53)	1.99 (20.3)	2.59 (26.4)	1.95 (19.9)	2.52 (25.7)	2.09 (21.3)	2.45 (25.0)	2.01 (20.5)
	Suction pressure		MPa (kgf/㎠)	0.49 (5.0)	0.36 (3.7)	0.52 (5.3)	0.37 (3.8)	0.42 (4.3)	0.35 (3.6)	0.47 (4.8)	0.36 (3.7)
	Discharge temperature		℃	94	97	92	87	93	94	95	92
	Condensing temperature		℃	70	–	69	–	70	–	68	–
	Suction temperature		℃	6.7	-2.4	7.2	-2.5	2.2	-3.4	6.1	-2.2
	Ref. pipe length		m	5	5	5	5	5	5	5	5
Indoor side	Intake air temperature	D.B.	℃	29	21	29	21	29	21	29	21
		W.B.	℃	19	15	19	15	19	15	19	15
	Discharge air temperature	D.B.	℃	14.0	46.7	13.9	44.3	13.6	48.2	11.7	48.1
Outdoor side	Intake air temperature	D.B.	℃	46	7	46	7	46	7	46	7
		W.B.	℃	24	6	24	6	24	6	24	6

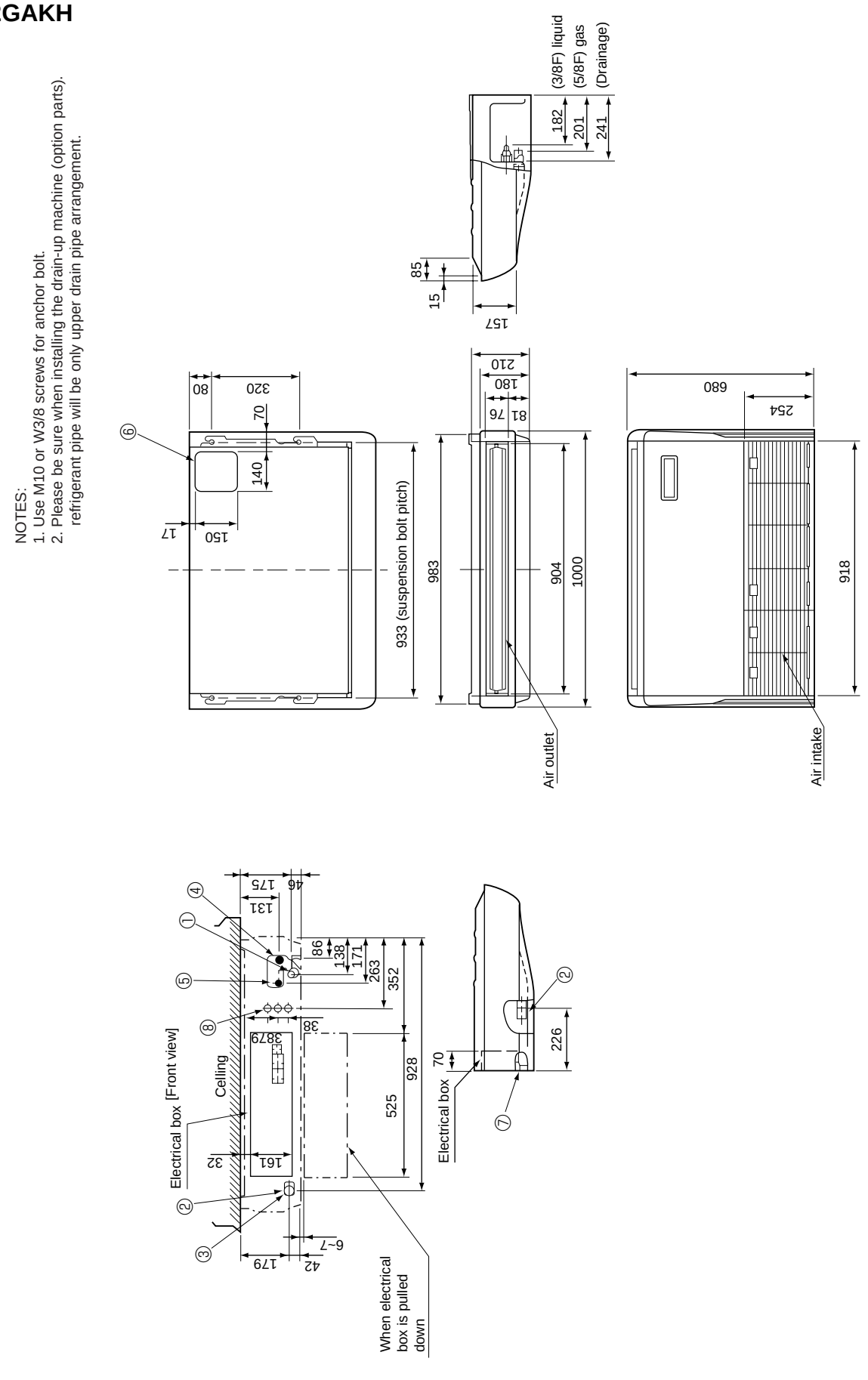
Service Ref.				PCH-5GAK		PCH-6GAK	
Mode				Cooling	Heating	Cooling	Heating
Total	Capacity		W	11,000	16,500	13,400	17,500
	Input		KW	6.76	6.00	7.28	6.66
Electrical circuit	**Indoor unit service Ref.**			**PCH-5GAK**		**PCH-6GAK**	
	Phase, Hz			1, 60		1, 60	
	Volts		V	220		220	
	Amperes		A	1.06	1.08	1.06	1.06
	Outdoor unit service Ref.			**PUH-5TKSA$_1$.TH**		**PUH-6TKSA$_1$.TH**	
	Phase, Hz			3, 60		3, 60	
	Volts		V	220		220	
	Amperes		A	19.23	17.38	20.3	18.51
Refrigerant circuit	Discharge pressure		MPa (kgf/㎠)	1.92 (19.6)	2.23 (22.8)	1.97 (20.1)	2.37 (24.1)
	Suction pressure		MPa (kgf/㎠)	0.38 (3.88)	0.33 (3.37)	0.36 (3.67)	0.33 (3.37)
	Discharge temperature		℃	78.2	94.3	78.9	91.9
	Condensing temperature		℃	50.8	–	49.2	–
	Suction temperature		℃	0.6	-2.9	0.2	-2.1
	Ref. pipe length		m	5	5	5	5
Indoor side	Intake air temperature	D.B.	℃	29	21	29	21
		W.B.	℃	19	15	19	15
	Discharge air temperature	D.B.	℃	12.9	49.5	11.8	50.3
Outdoor side	Intake air temperature	D.B.	℃	46	7	46	7
		W.B.	℃	24	6	24	6

The unit of pressure has been changed to MPa based on the international SI system.
The conversion factor is : 1(MPa)=10.2(kgf/㎠)

5 OUTLINES AND DIMENSIONS

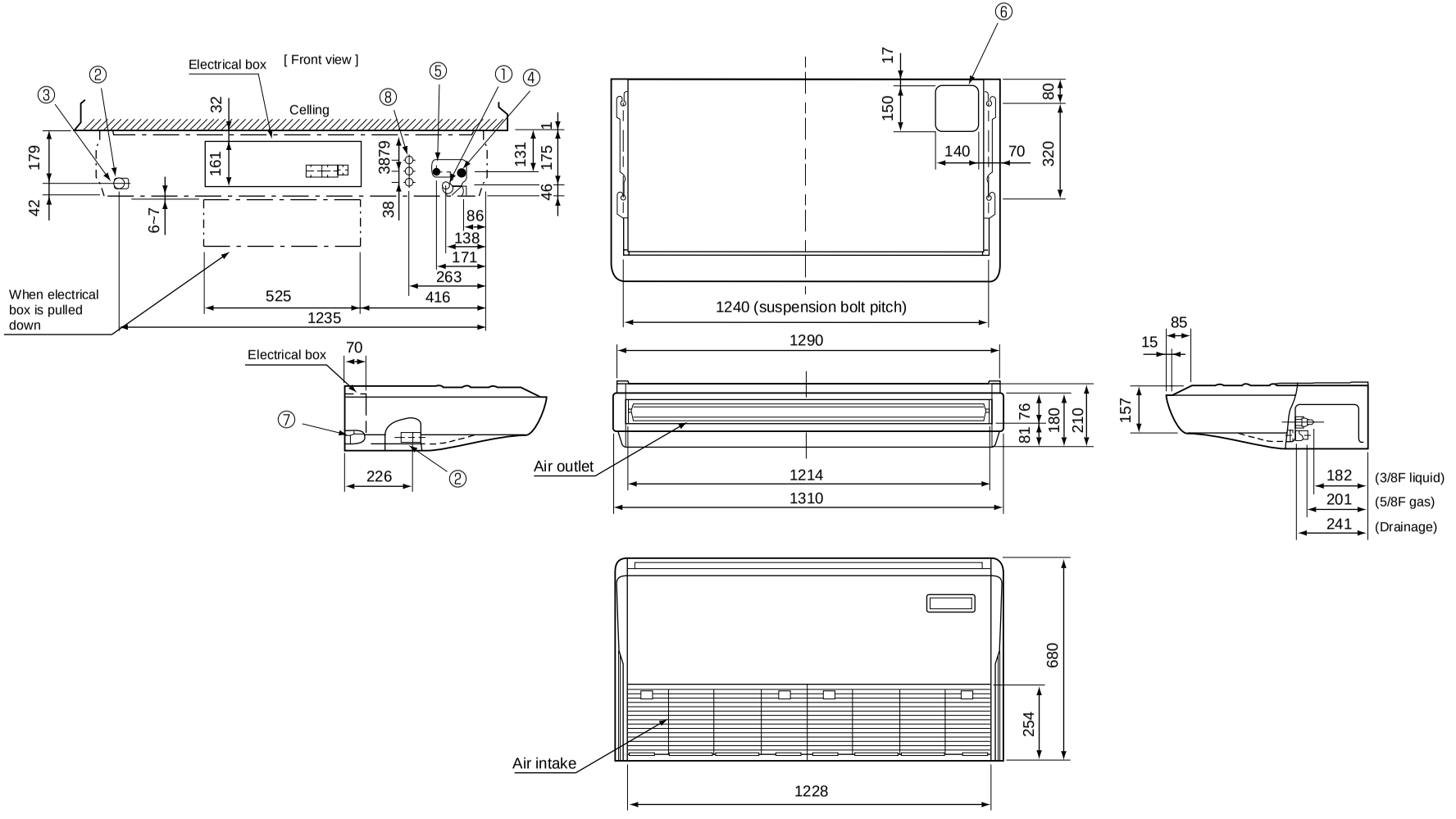
PCH-2GAK
PCH-2GAKH

Unit : mm



① Drainage pipe connection (26mm I.D.)
② Drainage pipe connection (for the left arrangement)
③ Knock out hole for left drain-piping arrangement
④ Refrigerant-pipe connection (gas pipe side/flared connection)
⑤ Refrigerant-pipe connection (liquid pipe side/flared connection)
⑥ Knock out hole for upper pipe arrangement
⑦ Knock out hole for left drain pipe arrangement
⑧ Knock out hole for wiring arrangement

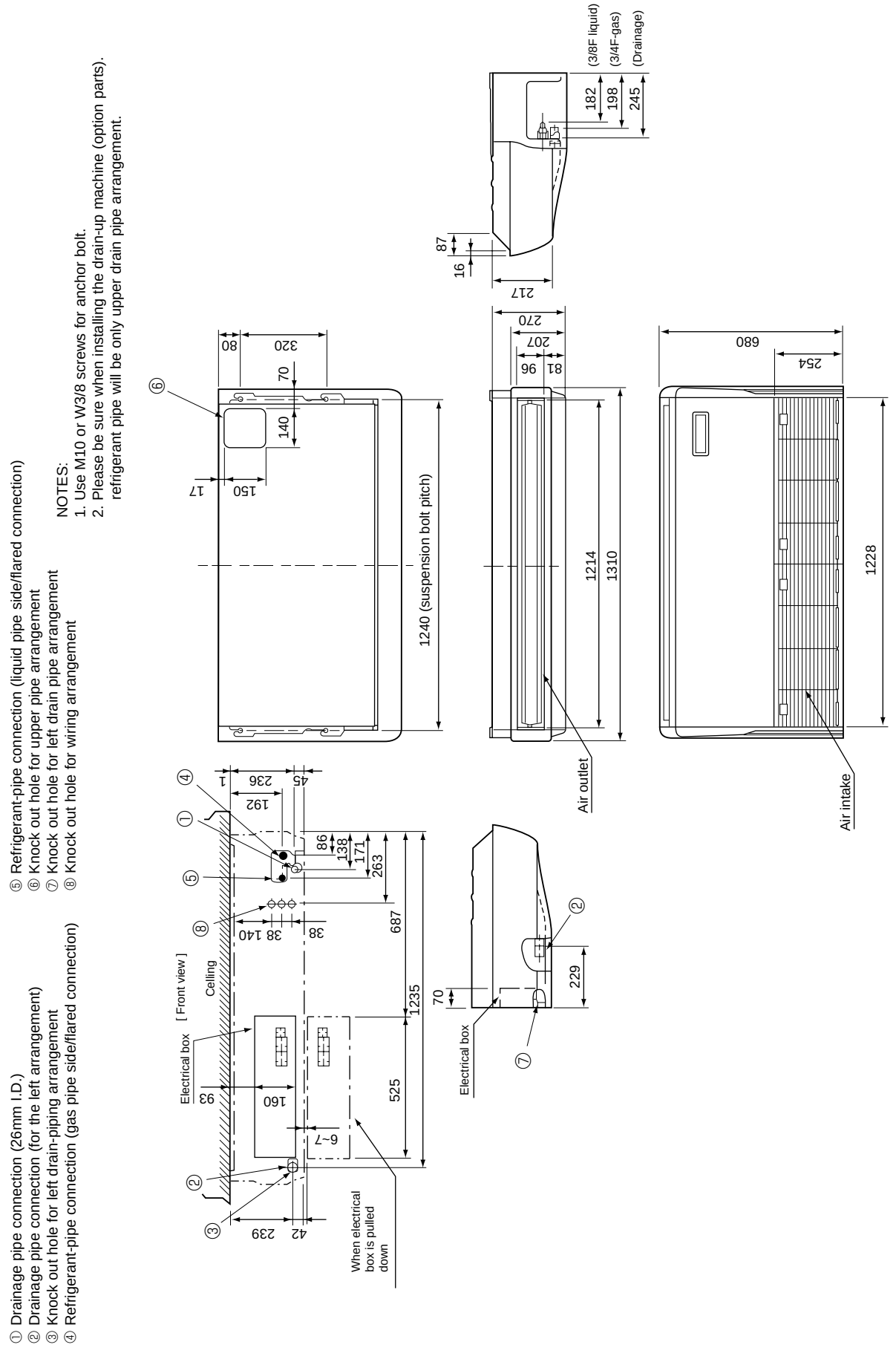
NOTES:
1. Use M10 or W3/8 screws for anchor bolt.
2. Please be sure when installing the drain-up machine (option parts). refrigerant pipe will be only upper drain pipe arrangement.



Unit : mm

PCH-4GAK
PCH-4GAKH

Unit : mm

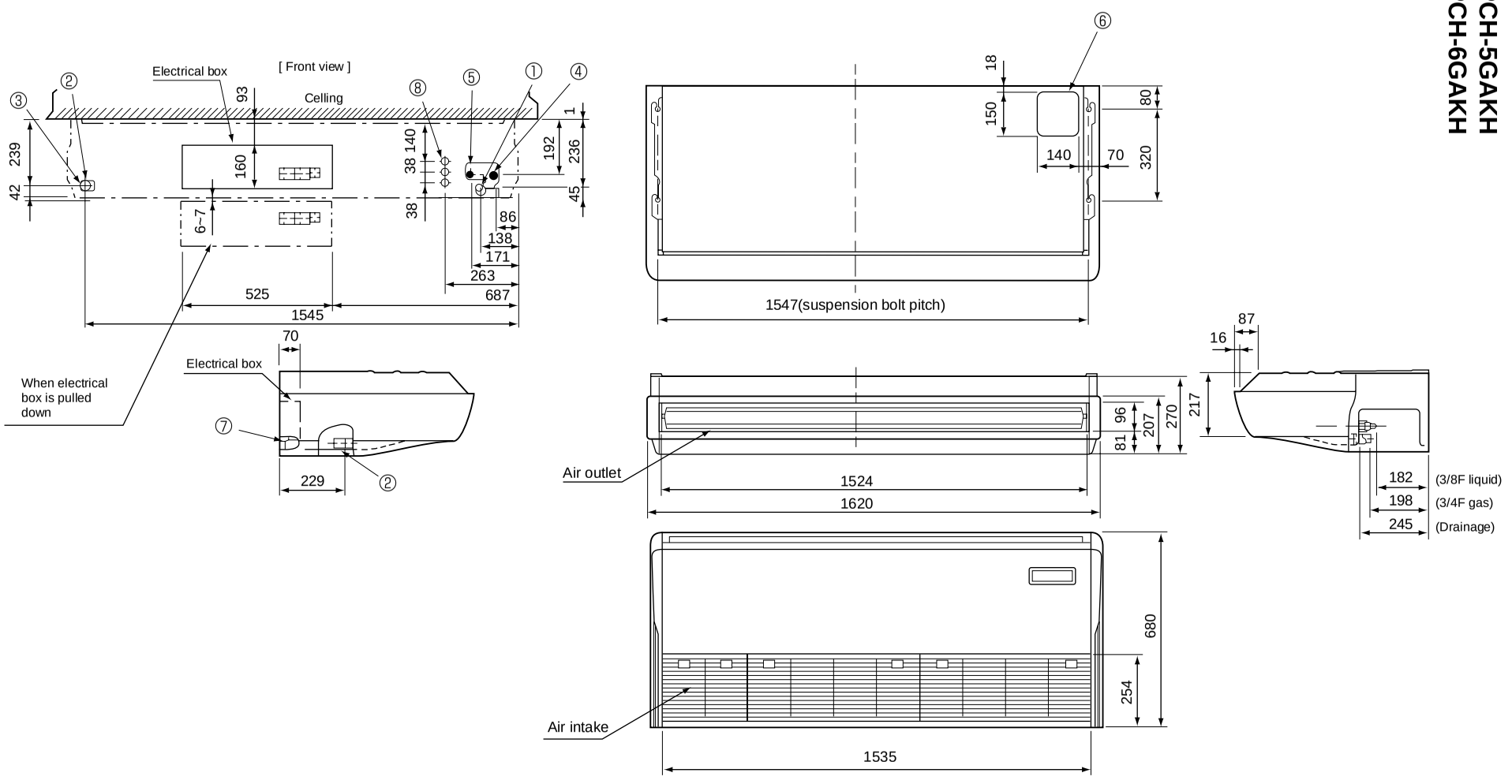


① Drainage pipe connection (26mm I.D.)
② Drainage pipe connection (for the left arrangement)
③ Knock out hole for left drain-piping arrangement
④ Refrigerant-pipe connection (gas pipe side/flared connection)
⑤ Refrigerant-pipe connection (liquid pipe side/flared connection)
⑥ Knock out hole for upper pipe arrangement
⑦ Knock out hole for left drain pipe arrangement
⑧ Knock out hole for wiring arrangement

NOTES:
1. Use M10 or W3/8 screws for anchor bolt.
2. Please be sure when installing the drain-up machine (option parts). refrigerant pipe will be only upper drain pipe arrangement.

① Drainage pipe connection (26mm I.D.)
② Drainage pipe connection (for the left arrangement)
③ Knock out hole for left drain-piping arrangement
④ Refrigerant-pipe connection (gas pipe side/flared connection)
⑤ Refrigerant-pipe connection (liquid pipe side/flared connection)
⑥ Knock out hole for upper pipe arrangement
⑦ Knock out hole for left drain pipe arrangement
⑧ Knock out hole for wiring arrangement

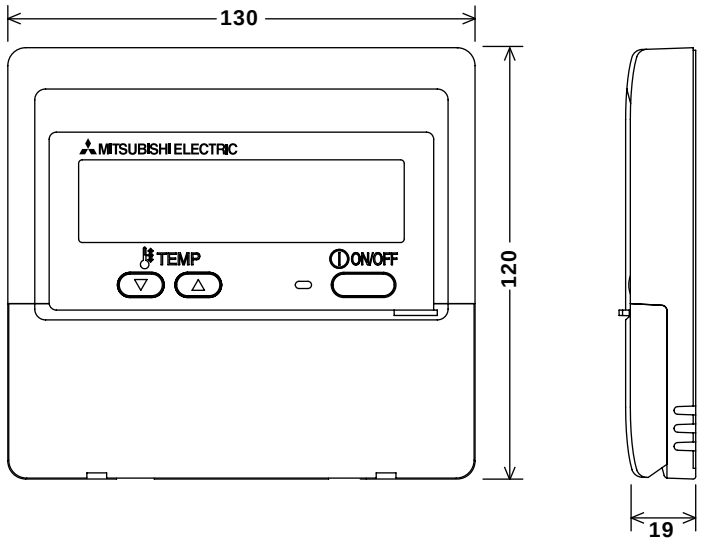
NOTES:
1. Use M10 or W3/8 screws for anchor bolt.
2. Please be sure when installing the drain-up machine (option parts). refrigerant pipe will be only upper drain pipe arrangement.

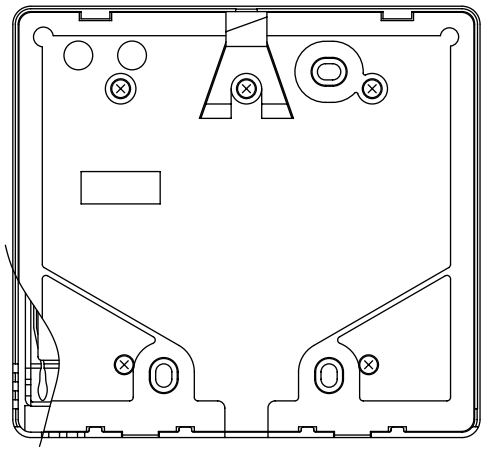


Unit : mm

WIRED REMOTE CONTROLLER

Unit : mm





6 WIRING DIAGRAM

PCH-2GAK(H) PCH-2.5GAK(H) PCH-3GAK(H)
PCH-4GAK(H) PCH-5GAK(H) PCH-6GAK(H)

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
P.B	INDOOR POWER BOARD	C	CAPACITOR<FAN MOTOR>	W.B	WIRELESS REMOTE CONTROLLER BOARD<OPTION>
I.B	INDOOR CONTROLLER BOARD	MF	FAN MOTOR	RU	RECEIVING UNIT
FUSE	FUSE (T6.3AL250V)	MV	VANE MOTOR	BZ	BUZZER
ZNR	VARISTOR	DP	DRAIN-UP MACHINE (OPTIONAL)	LED1	LED<RUN INDICATOR >
CN2L	CONNECTOR<LOSSNAY>	TB2	TERMINAL BLOCK (POWER SUPPLY)	LED2	LED<HOT ADJUST>
CN32	CONNECTOR<REMOTE SWITCH>	TB4	TERMINAL BLOCK<INDOOR/OUTDOOR CONNECTING LINE>	SW1	SWITCH<HEATING ON/OFF>
CN41	CONNECTOR<HA TERMINAL-A>			SW2	SWITCH<COOLING ON/OFF>
CN51	CONNECTOR<CENTRALLY CONTROL>	TB5	TERMINAL BLOCK<REMOTE CONTROLLER TRANSMISSION LINE >	R.B	WIRED REMOTE CONTROLLER BOARD
SW1	SWITCH <MODEL SELECTION>*See Table 1.			TB6	TERMINAL BLOCK<REMOTE CONTROLLER TRANSMISSION LINE >
SW2	SWITCH <CAPACITY CODE>*See Table 2.	TH1	ROOM TEMP.THERMISTOR <0℃/15kΩ, 25℃/5.4kΩ DETECT>	HEATER	
SW5	SWITCH<SYSTEM SELECTION>*See Table 3.			FS1,2	THERMAL FUSE <98℃ 10A: 2GAKH/ 117℃ 16A: 4GAKH/ 110℃ 16A: 2.5, 3, 5,6GAKH>
SW6	SWITCH<EMERGENCY OPERATION>	TH2	PIPE TEMP.THERMISTOR/LIQUID <0℃/15kΩ, 25℃/5.4kΩ DETECT>		
SWE	CONNECTOR<EMERGENCY OPERATION>			H1	HEATER
X1	RELAY<DRAIN PUMP>			26H	HEATER THERMAL SWITCH
X4	RELAY<FAN MOTOR>			88H	HEATER CONTACTOR
BCR	FAN CONTROL ELEMENT				
LED1	POWER SUPPLY<I.B>				
LED2	POWER SUPPLY<R.B>				

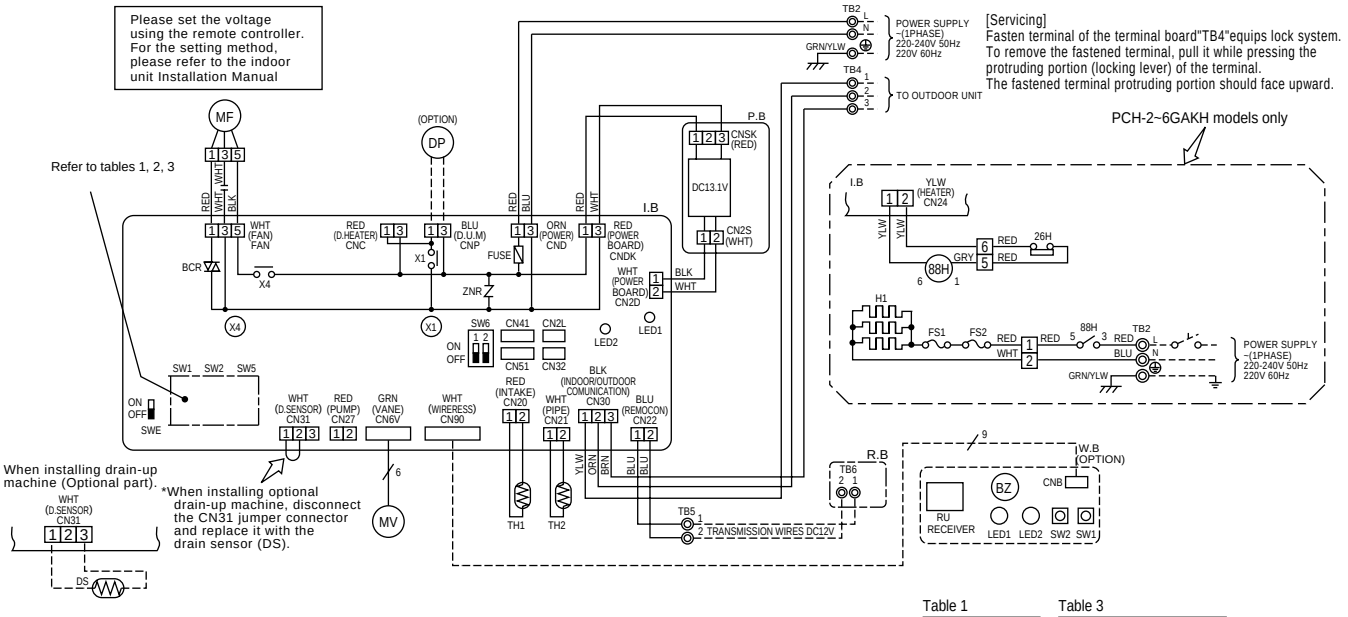


Table 1

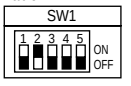


Table 3

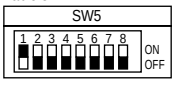


Table 2

MODELS	SW2	MODELS	SW2
PCH-2GAK(H)		PCH-4GAK(H)	
PCH-2.5GAK(H)		PCH-5GAK(H)	
PCH-3GAK(H)		PCH-6GAK(H)	

[Self-diagnosis]
1. For details on how to operate self-diagnosis with the wireless remote control, refer to the technical manuals etc.
2. For the wired remote control : When you quickly press twice the CHECK switch on the remote control, the unit begins self-diagnosis, and Check Codes generated in the past appear on the display. For Check Codes and Symptoms refer to the table.

Check code	Symptom
P1	Abnormality of room temperature thermistor.(TH1).
P2	Abnormality of pipe temperature thermistor / Liquid.(TH2).
P4	Abnormality of drain sensor(DS).
P5	Malfunction of drain-up machine.
P6	Freezing / overheating protection is working.
P8	Abnormality in outdoor unit. Refer to outdoor unit wiring diagram.
E0–E5	Abnormality of the signal transmission between remote controller and indoor unit.
Fb	Abnormality of indoor controller board.
——	No trouble generated in the past.
FFFF	No corresponding unit.

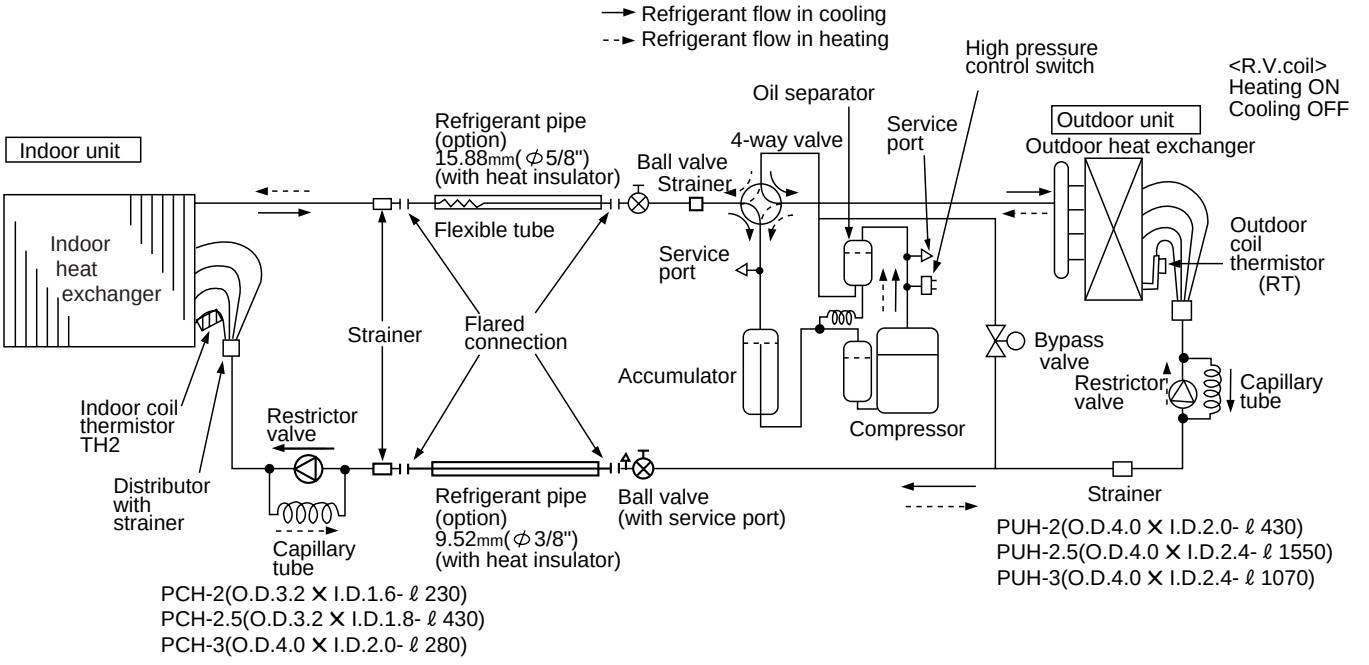
NOTES:
1. Since the outdoor side electric wiring may change, be sure to check the outdoor unit electric wiring for servicing.
2. Indoor and outdoor connecting wires are made with polarities, make wiring matching terminal numbers (1, 2, 3).
3. Symbols used in wiring diagram above are, □□□: Connector, ◎ : Terminal (block).

[Emergency operation procedure]
1.When the indoor unit microcomputer has failed, but all other components work properly, if you set the switch(SWE,SW6)on the indoor control board, the indoor unit will begin Emergency Operation.
2.When you activate emergency operation of the cooling or heating, you have to set the switch(SWE)and switch(SW6)on indoor controller.
SWE:ON · Indoor fan is running high speed.
· Drain-up machine(optional)is working.
SW6-1:ON · Emergency operation of cooling mode.
SW6-1,2:ON · Emergency operation of heating mode.
3.Before you activate emergency operation, check the following points:
Emergency operation cannot be activated when:
· The outdoor unit malfunctions. · The indoor fan malfunctions.
Emergency operation becomes continuous only by switching the power source on / off. ON / OFF on the remote control or temperature control etc. does not function.
Avoid operating for a long time when the outdoor unit begins defrosting while emergency operation of the heating is activated, because it will start to blow cold air.
Emergency cooling should be limited to 10 hours maximum (The indoor unit heat exchanger may freeze).
After emergency operation has been deactivated, set the switches etc. to their original positions.
Movement of the vanes does not work in emergency operation, therefore you have to slowly set them manually to the appropriate position.

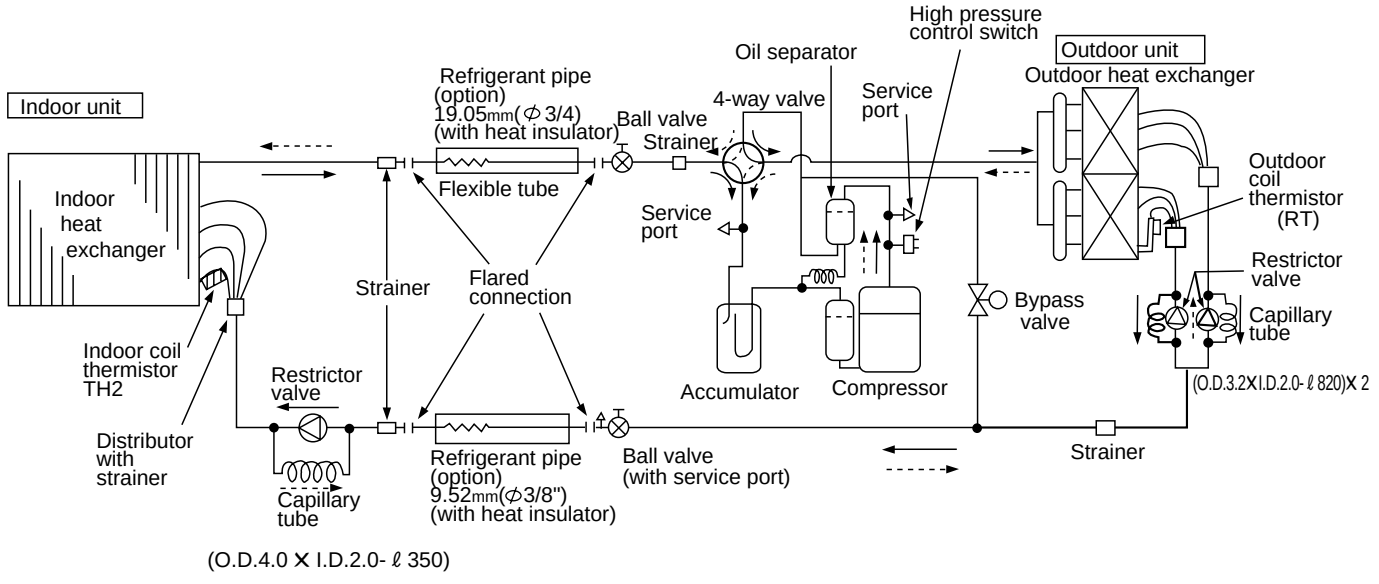
7 REFRIGERANT SYSTEM DIAGRAM

PCH-2GAK(H) / PUH-2VKA1.TH, PUH-2AKA2.TH-A, PUH-2NKA1.TH
PCH-2.5GAK(H) / PUH-2.5VKA1.TH, PUH-2.5AKA2.TH-A, PUH-2.5NKA1.TH
PCH-3GAK(H) / PUH-3VKA1.TH, PUH-3VKA3.TH-A, PUH-3NKA1.TH
PUH-3YKA1.TH, PUH-3YKA2.TH-A

Unit : mm

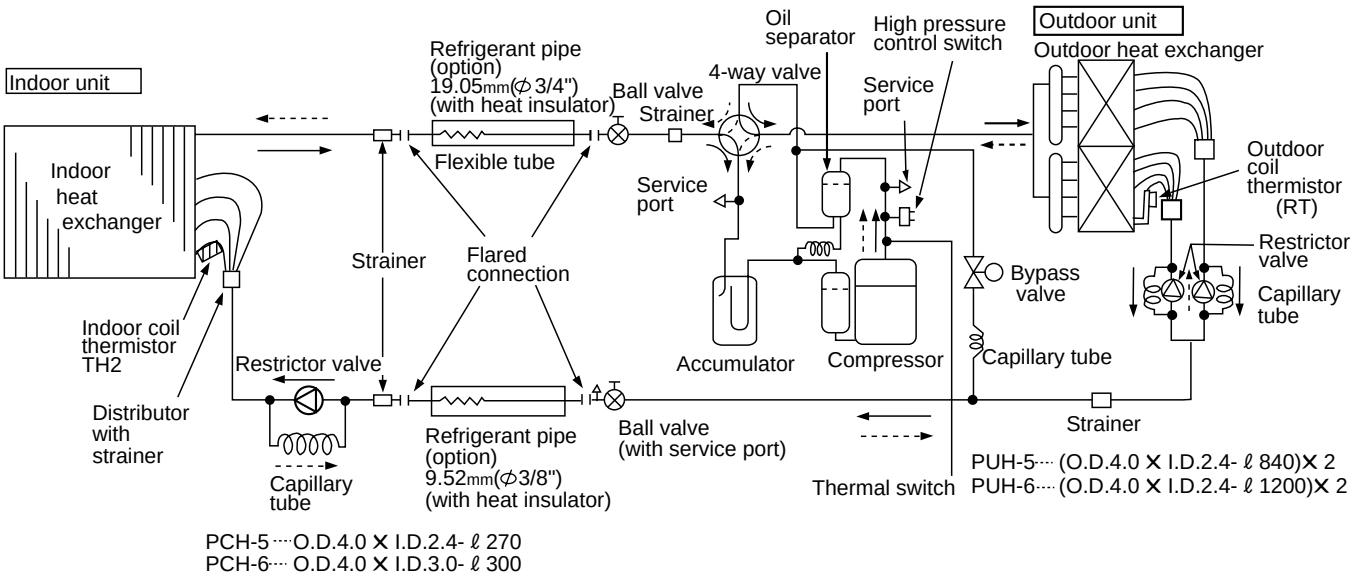


PCH-4GAK(H) / PUH-4YKSA.TH, PUH-4YKSA1.TH-A, PUH-4TKSA.TH

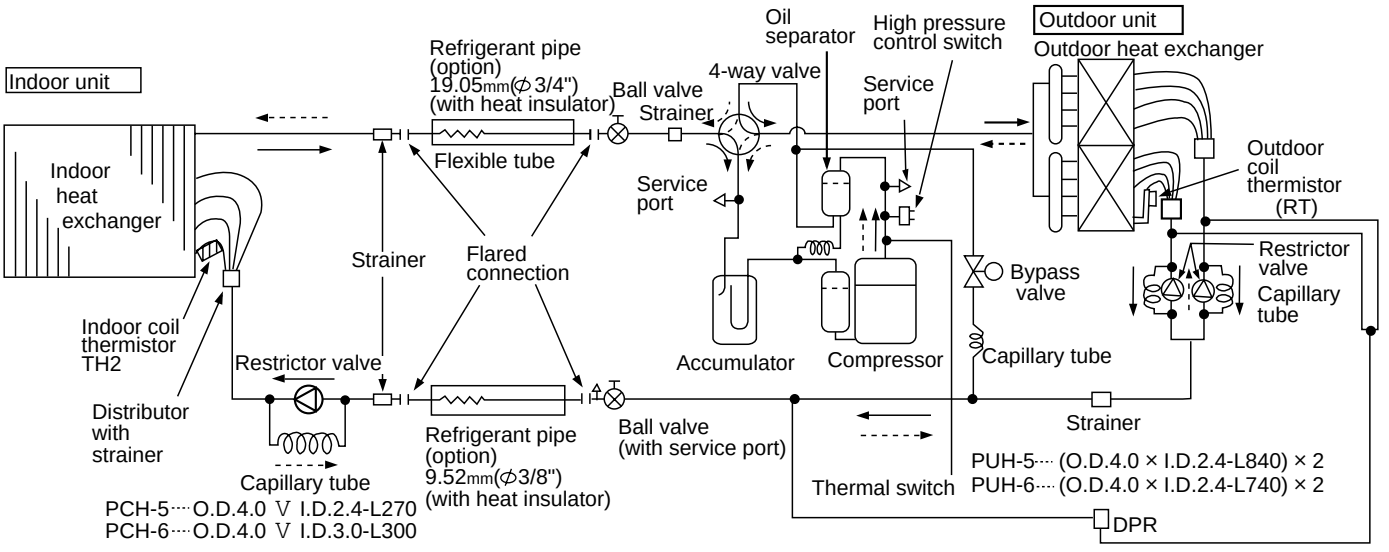


PCH-5GAK(H) / PUH-5YKSA1.TH, PUH-5YKSA4.TH-A
PCH-6GAK(H) / PUH-6YKSA1.TH, PUH-6YKSA4.TH-A

Unit : mm



PCH-5GAK / PUH-5TKSA1.TH
PCH-6GAK / PUH-6TKSA1.TH



8 TROUBLESHOOTING

8-1. TROUBLESHOOTING

<Error code display by self-diagnosis and actions to be taken for service (summary)>

Present and past error codes are logged and displayed on the wired remote controller or controller board of outdoor unit. Actions to be taken for service,which depends on whether or not the the inferior phenomenon is reoccurring at service, are summarized in the table below. Check the contents below before investigating details.

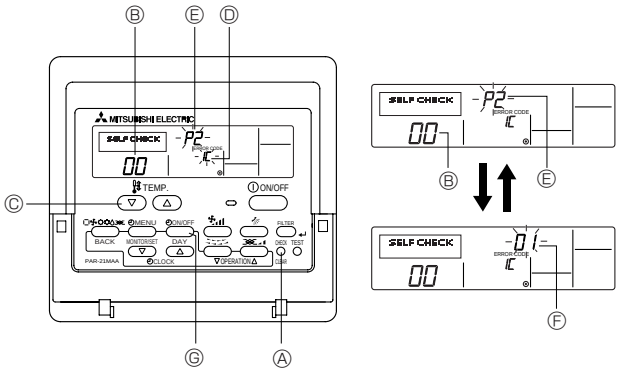
Unit conditions at service	Error code	Actions to be taken for service (summary)
The inferior phenomenon is reoccurring.	Displayed	Judge what is wrong and take a corrective action according to “SELF-DIAGNOSIS ACTION TABLE” (8-3).
	Not displayed	Identify the cause of the inferior phenomenon and take a corrective action according to “TROUBLESHOOTING BY INFERIOR PHENOMENA ” (8-4).
The inferior phenomenon is not reoccurring.	Logged	①Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise and etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the inferior phenomenon occurred, and wiring related. ②Reset error code logs and restart the unit after finishing service. ③There is no abnormality in electrical components, controller boards, and remote controller.
	Not logged	①Recheck the abnormal symptom. ②Identify the cause of the inferior phenomenon and take a corrective action according to “TROUBLESHOOTING BY INFERIOR PHENOMENA ” (8-4). ③Continue to operate unit for the time being if the cause is not ascertained. ④There is no abnormality in electrical components, controller boards, remote controller etc.

8-2. MALFUNCTION-DIAGNOSIS METHOD BY REMOTE CONTROLLER

<In case of trouble during operation>

When a malfunction occurs to air conditioner, both indoor unit and outdoor unit will stop and operation lamp blinks to inform unusual stop.

■ Wired remote controller



① Turn on the power.
② Press the [CHECK] button twice.
③ Set address with [TEMP] button if system control is used.
④ Press the [ON/OFF] button to stop the self-check.

Ⓐ CHECK button
Ⓑ Address
Ⓒ TEMP. button
Ⓓ IC : Indoor unit
OC: Outdoor unit
Ⓔ Check code (– – – – : No trouble generated in the past. / F F F F : No corresponding unit.)
Ⓕ Unit No.
Ⓖ Timer ON/OFF button

<To delete check code>

① Display the error code at the self-check result display screen.
② The address for self-check will blink when the Ⓖ ◴ ON/OFF button is pressed twice within three seconds.

Wired remote controller ① Check code	Symptom	Remark
P1	Intake sensor error	
P2	Pipe (TH2) sensor error	
P4	Drain sensor error	
P5	Drain pump error	
PA	Forced compressor stop	
P6	Freezing/ Overheating protection operation	
P8	Pipe temperature error / Outdoor unit error	
E4, E5	Remote controller signal receiving error	
–	–	
–	–	
Fb	Indoor unit control system error (memory error, etc.)	
E0, E3	Remote controller transmission error	
E1, E2	Remote controller control board error	

• On wired remote controller
①Check code displayed in the LCD.

• If the unit cannot be operated properly after the above test run has been performed, refer to the following table to remove the cause.

Symptom		Cause
Wired remote controller		
PLEASE WAIT	For about 2 minutes after power-on	•For about 2 minutes after power-on,operation of the remote controller is not possible due to system start-up. (Correct operation)
PLEASE WAIT → Error code	After about 2 minutes has expired after power-on	•Connector for the outdoor unit's protection device is not connected. •Reverse or open phase wiring for the outdoor unit's power terminal block
Display messages do not appear even when operation switch is turned ON (operation lamp does not light up).		•Incorrect wiring between indoor and outdoor units •Remote controller wire short

On the wireless remote controller with condition above, following phenomena take place.
• No signals from the remote controller are accepted.
• Operation lamp is blinking.
• The buzzer makes a short piping sound.

Note:
Operation is not possible for about 30 seconds after cancellation of function selection. (Correct operation)

For description of each LED (LED1, 2) provided on the indoor controller, refer to the following table.

LED1 (power for microcomputer)	Indicates whether control power is supplied. Make sure that this LED is always lit.
LED2 (power for wired remote controller)	Indicates whether power is supplied to the wired remote controller. This LED lights only in the case of the main indoor unit.

8-3. SELF-DIAGNOSIS ACTION TABLE

Note: Refer to the manual of outdoor unit for the details of display such as F, U, and other E.

Error Code	Meaning of error code and detection method	Cause	Countermeasure
P1	**Abnormality of room temperature thermistor (TH1)** ① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has normally reset.) ② Constantly detected during cooling, drying, and heating operation. Short: 90℃ or more Open: -40℃ or less	① Defective thermistor characteristics ② Contact failure of connector (CN20) on the indoor controller board (Insert failure) ③ Breaking of wire or contact failure of thermistor wiring ④ Defective indoor controller board	①–③ Check resistance value of thermistor. 0℃ ·····15.0kΩ 10℃ ····9.6kΩ 20℃ ····6.3kΩ 30℃ ····4.3kΩ 40℃ ····3.0kΩ If you put force on (draw or bend) the lead wire with measuring resistance value of thermistor breaking of wire or contact failure can be detected. ② Check contact failure of connector (CN20) on the indoor controller board. Refer to 8-7. Turn the power back on and check restart after inserting connector again. ④ Check room temperature display on remote controller. Replace indoor controller board if there is abnormal difference with actual room temperature. Turn the power off, and on again to operate after check.
P2	**Abnormality of pipe temperature thermistor/Liquid (TH2)** ① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has normally reset.) ② Constantly detected during cooling, drying, and heating (except defrosting) operation. Short: 90℃ or more Open: -40℃ or less	① Defective thermistor characteristics ② Contact failure of connector (CN21) on the indoor controller board (Insert failure) ③ Breaking of wire or contact failure of thermistor wiring ④ Defective refrigerant circuit is causing thermistor temperature of 90℃ or more or -40℃ or less. ⑤ Defective indoor controller board	①–③ Check resistance value of thermistor. For characteristics, refer to (P1) above. ② Check contact failure of connector (CN21) on the indoor controller board. Refer to 8-7. Turn the power on and check restart after inserting connector again. ④ Check pipe <liquid> temperature with remote controller in test run mode. If pipe <liquid> temperature is exclusively low (in cooling mode) or high (in heating mode), refrigerant circuit may have defective. ⑤ Check pipe <liquid> temperature with remote controller in test run mode. If there is exclusive difference with actual pipe <liquid> temperature, replace indoor controller board. Turn the power off, and on again to operate after check.
P4	**Abnormality of drain sensor (DS)** ① Suspensive abnormality, if short/open of thermistor is detected for 30 seconds continuously. Turn off compressor and indoor fan. ② Short/open is detected for 30 seconds continuously during suspensive abnormality. (The unit returns to normal operation, if it has normally reset.) ③ Detect the following condition. • During cooling and drying operation. • In case that pipe <liquid> temperature - room temperature <-10deg (Except defrosting) • When pipe <liquid> temperature or room temperature is short/open temperature. • During drain pump operation.	① Defective thermistor characteristics ② Contact failure of connector (CN31) on the indoor controller board. (Insert failure) ③ Breaking of wire or contact failure of drain sensor wiring ④ Defective indoor controller board	①–③ Check resistance value of thermistor. 0℃ ·····6.0kΩ 10℃ ····3.9kΩ 20℃ ····2.6kΩ 30℃ ····1.8kΩ 40℃ ····1.3kΩ ② Check contact failure of connector (CN31) on the indoor controller board. Refer to 8-7. Turn the power back on and check restart after inserting connector again. ④ Replace indoor controller board if drain pump operates with the line of drain sensor connector CN31-① and ② is short-circuited, and abnormality reappears. Turn the power off, and on again to operate after check.
P5	**Malfunction of drain pump (DP)** ① Suspensive abnormality, if thermistor of drain sensor is let heat itself and temperature rises slightly. Turn off compressor and indoor fan. ② Drain pump is abnormal if the condition above is detected during suspensive abnormality. ③ Constantly detected during drain pump operation.	① Malfunction of drain pump ② Defective drain Clogged drain pump Clogged drain pipe ③ Attached drop of water at the drain sensor • Drops of drain trickles from lead wire. • Clogged filter is causing wave of drain. ④ Defective indoor controller board.	① Check if drain-up machine works. ② Check drain function. ③ Check the setting of lead wire of drain sensor and check clogs of the filter. ④ Replace indoor controller board if drain pump operates with the line of drain sensor connector CN31-① and ② is short-circuited and abnormality reappears. Refer to 8-7. Turn the power off, and on again to operate after check.

Error Code	Meaning of error code and detection method	Cause	Countermeasure
P6	**Freezing/overheating protection is working** ① Freezing protection (Cooling mode) The unit is in six-minute resume prevention mode if pipe temperature stays under -15℃ for 3 minutes, 3 minutes after the compressor started. Abnormal if it stays under -15℃ for 3 minutes again within 16 minutes after 6-minute resume prevention mode. <Frost prevention mode> If pipe temperature is 1℃ or below when 16 minutes has passed after compressor starts operating, unit will start operating in frost prevention mode which stops compressor operation. After that, when pipe temperature stays 10℃ or more for 3 minutes, frost prevention mode will be released and compressor will restart its operation. ② Overheating protection (Heating mode) The units is in 6-minute resume prevention mode if pipe temperature is detected as over 70℃ after the compressor started. Abnormal if the temperature of over 70℃ is detected again within 10 minutes after 6-minute resume prevention mode.	(Cooling or drying mode) ① Clogged filter (reduced airflow) ② Short cycle of air path ③ Low-load (low temperature) operation beyond the tolerance range ④ Defective indoor fan motor • Fan motor is defective. • Indoor controller board is defective. ⑤ Defective outdoor fan control ⑥ Overcharge of refrigerant ⑦ Defective refrigerant circuit (clogs) (Heating mode) ① Clogged filter (reduced airflow) ② Short cycle of air path ③ Over-load (high temperature) operation beyond the tolerance range ④ Defective indoor fan motor • Fan motor is defective. • Indoor controller board is defective. ⑤ Defective outdoor fan control ⑥ Overcharge of refrigerant ⑦ Defective refrigerant circuit (clogs) ⑧ Bypass circuit of outdoor unit is defective.	(Cooling or drying mode) ① Check clogs of the filter. ② Remove shields. ④ Measure the resistance of fan motor's winding. Measure the output voltage of fan's connector (FAN) on the indoor controller board. ※The indoor controller board should be normal when voltage of AC 220~240V is detected while fan motor is connected. Refer to 8-7. ⑤ Check outdoor fan motor. ⑥⑦ Check operating condition of refrigerant circuit. (Heating mode) ① Check clogs of the filter. ② Remove shields. ④ Measure the resistance of fan motor's winding. Measure the output voltage of fan's connector (FAN) on the indoor controller board. ※The indoor controller board should be normal when voltage of AC 220~240V is detected while fan motor is connected. Refer to 8-7. ⑤ Check outdoor fan motor. ⑥~⑧Check operating condition of refrigerant circuit.
P8	**Abnormality of pipe temperature** <Cooling mode> Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes later of compressor start and 6 minutes later of the liquid pipe is out of cooling range. Note 1) It takes at least 9 min. to detect. Note 2) Abnormality P8 is not detected in drying mode. Cooling range : -5 deg ≧ (TH2-TH1) TH2: Liquid pipe temperature TH1: Intake temperature <Heating mode> When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes. Note 3) It takes at least 27 minutes to detect abnormality. Note 4) It excludes the period of defrosting (Detection restarts when defrosting mode is over) Heating range : 5 deg ≦ (TH2-TH1)	① Slight temperature difference between indoor room temperature and pipe temperature thermistor • Shortage of refrigerant • Disconnected holder of pipe thermistor • Defective refrigerant circuit ② Converse connection of extension pipe (on plural units connection) ③ Converse wiring of indoor/outdoor unit connecting wire (on plural units connection) ④ Defective detection of indoor room temperature and pipe temperature thermistor ⑤ Stop valve is not opened completely.	①~④ Check pipe temperature with room temperature display on remote controller. ②③Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire.
	Abnormality in outdoor unit	① Wrong wiring of indoor/outdoor connecting wire ② Reversed phase ③ Protection device is working ④ Damaged outdoor coil thermistor	① Check the indoor/outdoor connecting wire. ② Change the connection of electric wiring. ③ Check the protection device. ④ Measure the resistance of the outdoor coil thermistor. If the resistance is normal, replace the outdoor controller board.

Error Code	Meaning of error code and detection method	Cause	Countermeasure
E0 or E4	**Remote controller transmission error(E0)/signal receiving error(E4)** ① Abnormal if main or sub remote controller can not receive normally any transmission from indoor unit of refrigerant address “0” for 3 minutes. (Error code : E0) ② Abnormal if sub remote controller could not receive for any signal for 2 minutes. (Error code: E0) ① Abnormal if indoor controller board can not receive normally any data from remote controller board or from other indoor controller board for 3 minutes. (Error code: E4) ② Indoor controller board cannot receive any signal from remote controller for 2 minutes. (Error code: E4)	① Contact failure at transmission wire of remote controller ② All remote controllers are set as “sub” remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board. ③ Mis-wiring of remote controller ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board of refrigerant address “0” ⑥ Noise has entered into the transmission wire of remote controller.	① Check disconnection or looseness of indoor unit or transmission wire of remote controller. ② Set one of the remote controllers “main”. If there is no problem with the action above. ③ Check wiring of remote controller. • Total wiring length: max.500m (Do not use cable x 3 or more) • The number of connecting indoor units: max.16units • The number of connecting remote controller: max.2units When it is not the above-mentioned problem of ①~③ ④ Diagnose remote controllers. a) When “RC OK” is displayed, Remote controllers have no problem. Put the power off, and on again to check. If abnormality generates again, replace indoor controller board. b) When “RC NG” is displayed, Replace remote controller. c) When “RC E3” is displayed, d) When “ERC 00-06” is displayed, [c),d)→Noise may be causing abnormality.] ∗ If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address “0” may be abnormal.
E3 or E5	**Remote controller transmission error(E3)/signal receiving error(E5)** ① Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Error code: E3) ② Remote controller receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E3) ① Abnormal if indoor controller board could not find blank of transmission path. (Error code: E5) ② Indoor controller board receives transmitted data at the same time, compares the data,and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E5)	① Two remote controller are set as “main.” (In case of two remote con trollers) ② Remote controller is connected with two indoor units or more. ③ Repetition of refrigerant address ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Noise has entered into transmission wire of remote controller.	① Set a remote controller to main, and the other to sub. ② Remote controller is connected with only one indoor unit. ③ The address changes to a separate setting. ④~⑥ Diagnose remote controller. a) When “RC OK”is displayed, remote controllers have no problem. Put the power off,and on again to check. When becoming abnormal again, replace indoor controller board. b)When “RC NG”is displayed, replace remote controller. c)When “RC E3”or “ERC 00-66”is displayed, noise may be causing abnormality.

Error Code	Meaning of error code and detection method	Cause	Countermeasure
Fb	**Abnormality of indoor controller board** Abnormal if data cannot be normally read from the nonvolatile memory of the indoor controller board.	① Defective indoor controller board	① Replace indoor controller board.
E1 or E2	**Abnormality of remote controller control board** ① Abnormal if data cannot be normally read from the nonvolatile memory of the remote controller control board. (Error code: E1) ② Abnormal if the clock function of remote controller cannot be normally operated. (Error code: E2)	① Defective remote controller	① Replace remote controller.
PA (2502) (2500)	**Forced compressor stop (due to water leakage abnormality)** ① When the intake temperature subtracted with liquid pipe temperature is less than -10℃, drain sensor is detected whether it is soaked in the water or not at the interval of 90 seconds. (Drain pump will start operating when the drain sensor is detected to be soaked in the water.) ② The unit has a water leakage abnormality when the following conditions, a and b, are satisfied while the above-mentioned detection is performed. a) The drain sensor is detected to be soaked in the water 10 times in a row. b) The intake temperature subtracted with liquid pipe temperature is detected to be less than -10℃ for a total of 30 minutes. (When the drain sensor is detected to be NOT soaked in the water, the detection record of a and b will be cleared.) ③ The drain sensor detection is performed in operations other than cooling. (When the unit stops operating, during heating or fan operation, when the unit stops because of some abnormality) *Once the water leakage abnormality is detected, abnormality state will not be released until the main power is reset.	1) Drain pump trouble 2) Drain defective · Drain pump clogging · Drain pipe clogging 3) Open circuit of drain sensor side heater 4) Contact failure of drain sensor connector 5) Dew condensation on drain sensor · Drain water descends along lead wire. · Drain water waving due to filter clogging 6) Extension piping connection difference at twin, triple, quadruple system 7) Mis-wiring of indoor/ outdoor connecting at twin, triple, quadruple system 8) Room temperature thermistor / liquid pipe temperature thermistor detection is defective.	Check the drain pump. Performance Please confirm whether water can be drained. Confirm the resistance of the drain sensor side heater. Check the connector contact failure. ① Check the drain sensor leadwire mounted. ② Check the filter clogging Check the piping connection. Check the indoor/ outdoor connecting wires. Check the room temperature display of remote controller. Check the indoor liquid pipe temperature display of outdoor controller board.

8-4. TROUBLESHOOTING BY INFERIOR PHENOMENA

Phenomena	Cause	Countermeasure
(1)LED2 on indoor controller board is off.	• When LED1 on indoor controller board is also off. ① Power supply of 220~240V AC is not supplied to indoor unit.	① Check the voltage of indoor power supply terminal block (L,N). • When AC220~240V is not detected. Check the power supply wiring. • When AC220~240V is detected. -Check ② (below).
	② Defective indoor controller board	② Check voltage output from CNDK on indoor controller board. • When AC220~240V is not detected. Check the fuse on indoor controller board. Check the wiring connection between indoor power supply terminal block and CND on indoor controller board. • When AC220~240V is detected. -Check ③ (below).
	③ Defective indoor power board	③ Check voltage output from CN2S on indoor power board. • When no voltage output. Check the wiring connection between CNDK on indoor controller board and CNSK on indoor power board. If no problem are found,indoor power board is defective. • When DC12.5~13.7V is detected. Check the wiring connection between CN2S on indoor power board and CN2D on indoor power board. If no problem are found,indoor controller board is defective.
	• When LED1 on indoor controller board is lit. ① Mis-setting of main/sub for indoor unit (There is no unit corresponding to main unit.)	① Reconfirm the setting of main/sub for indoor unit Set the main unit. Set main/sub using SW5-3 on indoor controller board.
(2)LED2 on indoor controller board is blinking.	• When LED1 on indoor controller board is also blinking. Connection failure of indoor/outdoor unit connecting wire	Check indoor/outdoor unit connecting wire for connection failure.
	• When LED1 is lit. ① Mis-wiring of remote controller wires When 2 indoor units are wired in one refrigerant system, each indoor unit sets main unit. (SW5-3)	① Check the connection of remote controller wires in case of twin triple indoor unit system. When 2 or more indoor units are wired in one refrigerant system, connect remote controller wires to one of those units.
	② Short-cut of indoor/outdoor unit connecting wire	② Remove indoor/outdoor connecting wires and check LED2 on indoor controller board. • When LED2 is blinking, check the short-cut of indoor/outdoor connecting wires. • When LED2 is lit, connect indoor/outdoor connecting wires again, and; if LED2 is blinking, outdoor unit's controller board is defective; if LED2 is lit, connection failure of indoor/outdoor terminal block etc. has returned to normal.
	③ Short-cut of remote controller wires ④ Defective remote controller	③④ Remove remote controller wires and check LED2 on indoor controller board. • When LED2 is blinking, check the short-cut of remote controller wires. • When LED2 is lit, connect remote controller wires again and: if LED2 is blinking, remote controller is defective; if LED2 is lit, connection failure of remote controller terminal block etc. has returned to normal.

Phenomena	Cause	Countermeasure
(3)Upward/downward vane performance failure	① The vane is not downward during defrosting and heat preparation and when the thermostat is OFF in HEAT mode. (Working of COOL protection function) ② Vane motor does not rotate. • Defective vane motor • Breaking of wire or connection failure of connector • Up/down vane setting is “No vanes”. ③ Upward/downward vane does not work. • The vane is set to fixed position.	① Normal operation (The vane is set to horizontal regardless of remote control.) ② Check ② (left). • Check the vane motor. (Refer to “How to check the parts”.) • Check for breaking of wire or connection failure of connector. • Check “Up/down vane setting”. (Unit function selection by remote controller). ③ Normal operation (Each connector on vane motor side is disconnected.)
(4)Receiver for wireless remote controller	① Weak batteries of wireless remote controller ② Contact failure of connector (CNB) on wireless remote controller board (Insert failure) ③ Contact failure of connector (CN90) on indoor controller board(Insert failure) ④ Contact failure of connector between wireless remote controller board and indoor controller board	① Replace batteries of wireless remote controller. ②~④ Check contact failure of each connector. If no problems are found of connector, replace indoor controller board. When the same trouble occurs even if indoor controller board is replaced, replace wireless remote controller board.

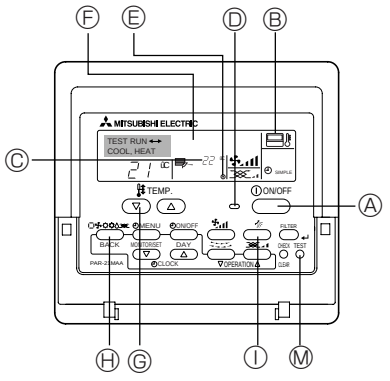
8-5. TEST RUN AND EMERGENCY OPERATION

8-5-1. Before test run

- **After completing installation and the wiring and piping of the indoor and outdoor units, check for refrigerant leakage, looseness in the power supply or control wiring, wrong polarity, and no disconnection of one phase in the supply.**
- **Use a 500-volt megohmmeter to check that the resistance between the power supply terminals and ground is at least 1.0MΩ.**
- **Do not carry out this test on the control wiring (low voltage circuit) terminals.**

⚠ **Warning:**
Do not use the air conditioner if the insulation resistance is less than 1.0MΩ.
Insulation resistance

8-5-2. Test run (Using wired remote controller)



Ⓐ ON/OFF button
Ⓑ Test run display
Ⓒ Indoor temperature liquid line temperature display
Ⓓ ON/OFF lamp
Ⓔ Power display
Ⓕ Error code display
Test run remaining time display
Ⓖ Set temperature button
Ⓗ Mode selection button
Ⓘ Fan speed button
Ⓜ TEST button

① Turn on the power at least 12 hours before the test run.
② Press the [TEST] button twice. ➜ "TEST RUN" liquid crystal display
③ Press the [Mode selection] button. Make sure that wind is blown out.
④ Press the [Mode selection] button and switch to the cooling (or heating) mode.
➜ Make sure that cold (or warm) wind is blown out.
⑤ Press the [Fan speed] button. ➜ Make sure that the wind speed is switched.
⑥ Check operation of the outdoor unit fan.
⑦ Release test run by pressing the [ON/OFF] button. ➜ Stop
⑧ Register a telephone number.
The telephone number of the repair shop, sales office, etc., to contact if an error occurs can be registered in the remote controller. The telephone number will be displayed when an error occurs. For registration procedures, refer to the operation manual for the indoor unit.

8-5-3. When wired remote controller or indoor unit micro computer troubles

[Emergency operation procedure]
1.When the indoor unit microcomputer has failed, but all other components work properly,
if you set the switch(SWE,SW6)on the indoor control board, the indoor unit will begin Emergency Operation.
2.When you activate emergency operation of the cooling or heating, you have to set the switch(SWE)and switch(SW6)on indoor controller.
SWE:ON · Indoor fan is running high speed.
· Drain-up machine(optional)is working.
SW6-1:ON · Emergency operation of cooling mode.
SW6-1,2:ON · Emergency operation of heating mode.
3.Before you activate emergency operation, check the following points:
Emergency operation cannot be activated when:
· The outdoor unit malfunctions. · The indoor fan malfunctions.
Emergency operation becomes continuous only by switching the power source on / off.
ON / OFF on the remote control or temperature control etc. does not function.
Avoid operating for a long time when the outdoor unit begins defrosting
while emergency operation of the heating is activated, because it will start to blow cold air.
Emergency cooling should be limited to 10 hours maximum (The indoor unit heat exchanger may freeze).
After emergency operation has been deactivated, set the switches etc. to their original positions.
Movement of the vanes does not work in emergency operation, therefore you have to slowly set them manually to the appropriate position.

8-6. HOW TO CHECK THE PARTS
PCH-2, 2.5, 3, 4, 5, 6GAK
PCH-2, 2.5, 3, 4, 5, 6GAKH

Parts name: Room temperature thermistor (TH1) / Pipe temperature thermistor (TH2)

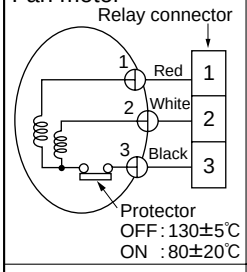
Check points:

Disconnect the connector then measure the resistance using a tester.
(Surrounding temperature 10℃~30℃)

Normal	Abnormal
4.3kΩ~9.6kΩ	Open or short

(Refer to the next pege for a detail.)

Parts name: Fan motor

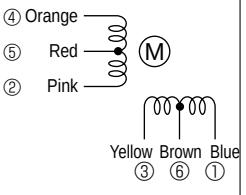


Check points:

Measure the resistance between the terminals using a tester.
(Winding temperature 20℃)

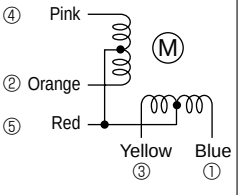
Motor terminal or Relay connector	Normal				Abnormal
	2GAK(H)	2.5, 3GAK(H)	4GAK(H)	5, 6GAK(H)	
Red–Black	70.6Ω	45.0Ω	43.7Ω	20.4Ω	Open or short
White–Black	69.6Ω	44.8Ω	55.3Ω	20.7Ω	

Parts name: Vane motor



Check points:

Connector	Normal		Abnormal
	2GAK(H)	2.5, 3GAK(H)	
Brown–Yellow	186~214Ω	140~160Ω	Open or short
Brown–Blue			
Red–Orange			
Red–Pink			



Connector	Normal	Abnormal
	4, 5, 6GAK(H)	
Brown–Yellow	140~160Ω	Open or short
Brown–Blue		
Red–Orange		
Red–Pink		

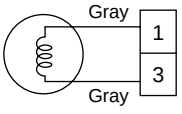
Parts name: Heater (Only PCH-GAKH)

Check points:

Measure the resistance of each heater element by using a tester.
(Surrounding temperature 20℃)

Normal				Abnormal
2GAKH	2.5, 3GAKH	4GAKH	5, 6GAKH	
13.7Ω	9.1Ω	7.1Ω	6.4Ω	Open or short
0.467kW 80V	0.7kW 80V	0.9kW 80V	1.0kW 80V	

Parts name: Drain-up mechanism (Option)



Check points:

Measure the resistance between the terminals using a tester.
(Winding temperature 20℃)

Normal	Abnormal
195Ω	Open or short

Parts name: Contactor (Only PCH-GAKH)

Check points:

Measure the resistance between the terminals using a tester.

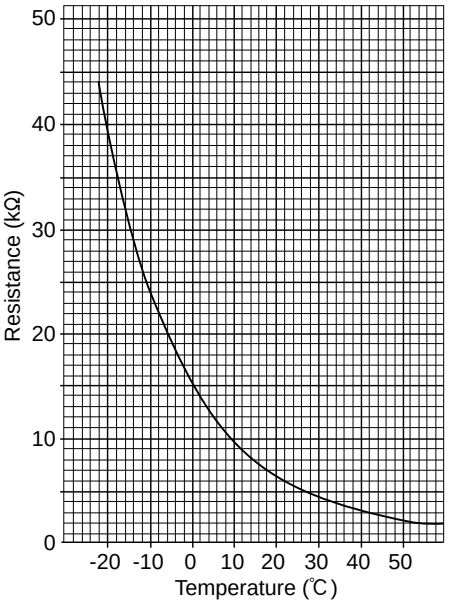
Normal	Abnormal
6 — 88H — 1 160Ω	Open or short

<Thermistor Characteristic graph>

Thermistor for lower temperature

Room temperature thermistor(TH1)
Pipe temperature thermistor(TH2)

< Thermistor for lower temperature >



Thermistor R_0=15kΩ ± 3%
Fixed number of B=3480 ± 2%

$$Rt=15\exp\{3480(\frac{1}{273+t}-\frac{1}{273})\}$$

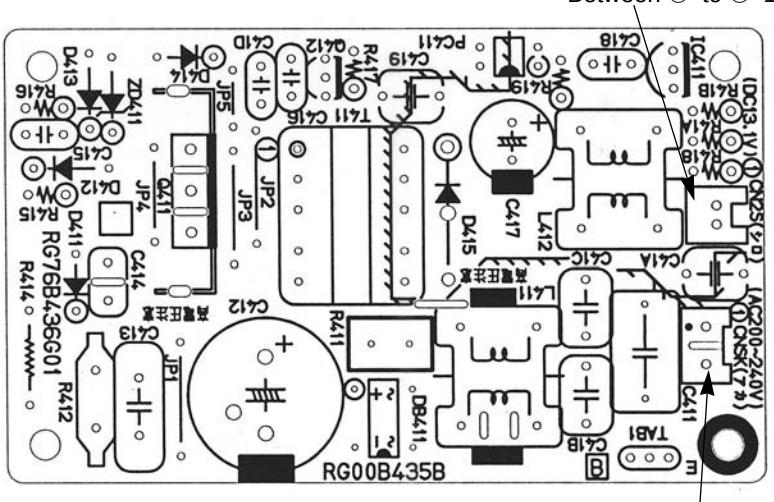
0℃	15kΩ
10℃	9.6kΩ
20℃	6.3kΩ
25℃	5.4kΩ
30℃	4.3kΩ
40℃	3.0kΩ

8-7.TEST POINT DIAGRAM

8-7-1. Power board

PCH-2GAK PCH-2GAKH
PCH-2.5GAK PCH-2.5GAKH
PCH-3GAK PCH-3GAKH
PCH-4GAK PCH-4GAKH
PCH-5GAK PCH-5GAKH
PCH-6GAK PCH-6GAKH

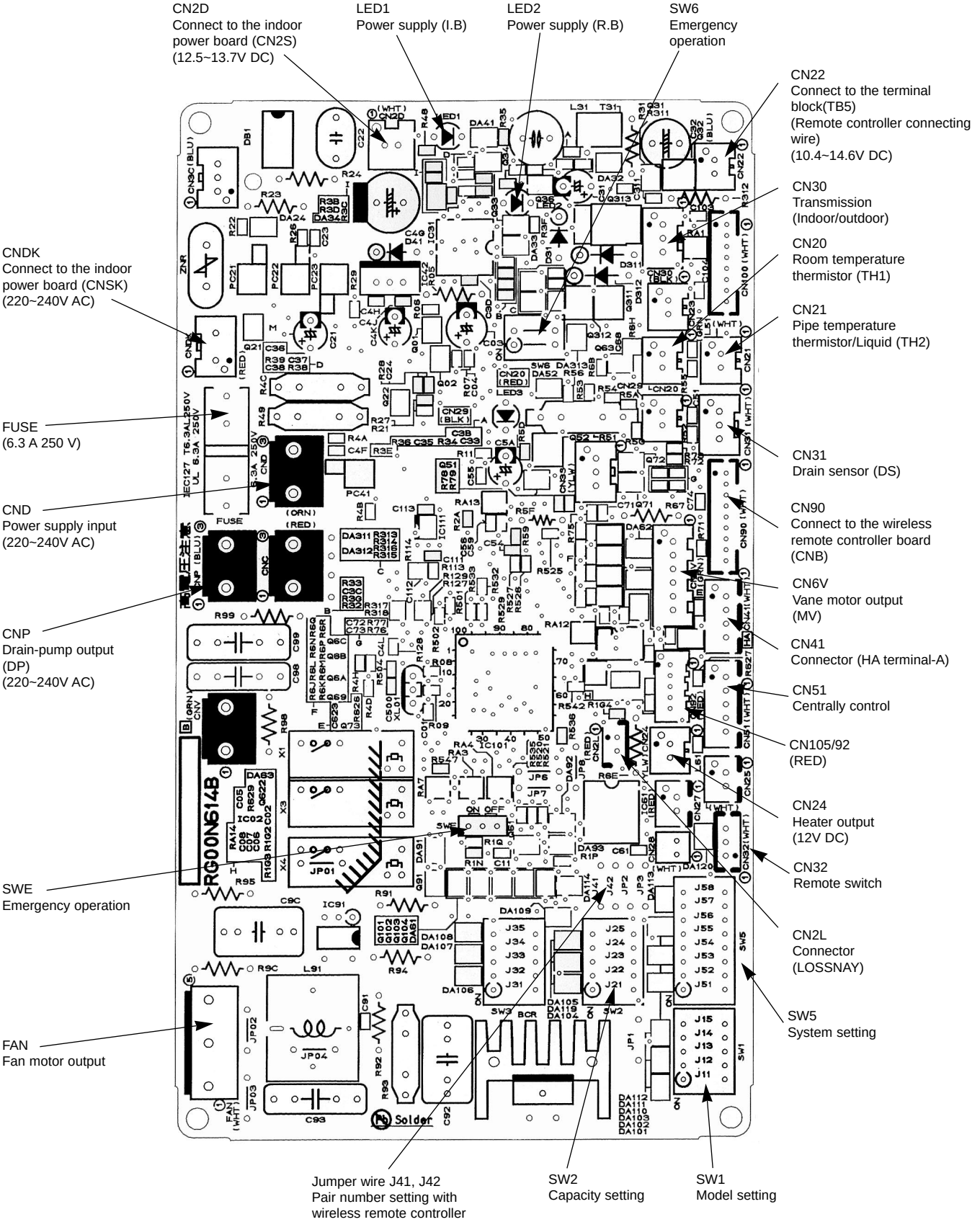
CN2S
Connect to the indoor controller board (CN2D)
Between ① to ③ 12.6-13.7V DC (Pin① (+))



CNSK
Connect to the indoor controller board (CNDK)
Between ① to ③ 220-240V AC

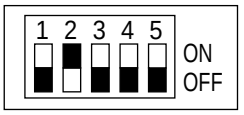
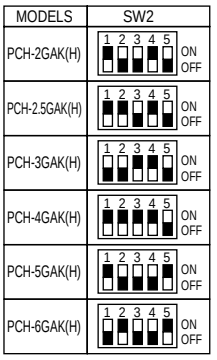
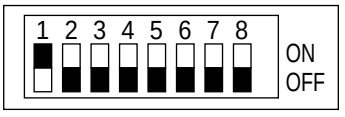
8-7-2. Indoor controller board

PCH-2GAK PCH-2GAKH
PCH-2.5GAK PCH-2.5GAKH
PCH-3GAK PCH-3GAKH
PCH-4GAK PCH-4GAKH
PCH-5GAK PCH-5GAKH
PCH-6GAK PCH-6GAKH



8-8. FUNCTIONS OF DIP SWITCH AND JUMPER WIRE

Each function is controlled by the dip switch and the jumper wire on control p.c. board.

<table>
<tr><th>Jumper wire</th><th>Functions</th><th>Setting by the dip switch and jumper wire</th><th>Remarks</th></tr>
<tr><td>SW1</td><td>Model settings</td><td> 
</td><td></td></tr>
<tr><td>SW2</td><td>Capacity settings</td><td> 
</td><td></td></tr>
<tr><td>SW5</td><td>System settings</td><td> 
</td><td>SW5-3 Main/Sub setting
OFF : Main ON : Sub
SW5-4 Rotaion operation setting
OFF : Not avairable ON : avairable</td></tr>
<tr><td>J41
J42</td><td>Pair number setting with wireless remote controller</td><td><table>
<tr><th rowspan="2">Wireless remote controller setting</th><th colspan="2">Control PCB setting</th></tr>
<tr><th>J41</th><th>J42</th></tr>
<tr><td>0</td><td>○</td><td>○</td></tr>
<tr><td>1</td><td>×</td><td>○</td></tr>
<tr><td>2</td><td>○</td><td>×</td></tr>
<tr><td>3 ~ 9</td><td>×</td><td>×</td></tr>
</table></td><td><Settings at time of factory shipment>
Wireless remote controller: 0
Control PCB: ○ (for both J41 and J42)
Four pair number settings are supported.
The pair number settings of the wireless remote controller and indoor control PCB (J41/J42) are given in the table on the left.
('×' in the table indicates the jumper line is disconnected.)</td></tr>
</table>

8-9. OUTDOOR UNIT SERVICE FUNCTIONS (OUTDOOR CONTROLLER BOARD)

(1) Compulsory defrosting

①When all of the following conditions are satisfied, pressing SW2 starts the compulsory defrosting.

- ● During HEAT mode
- ● The compressor is ON.
- ● The outdoor coil temperature is being displayed by LED. (Outdoor controller board dip switch SW3-1 : OFF, SW3-2 : ON)
- ● The outdoor coil thermistor reads 8°C or below.

②The operation state and the termination conditions of the compulsory defrosting are the same as those of the normal defrosting. As an exception, the defrost interval after the defrosting completion is 50 minutes.

(2) Fixed fan-output

While the compressor is operating (except during defrosting) and the fan output step is indicated by LED, pressing SW2 fixes the fan output. The fixed fan-output can be released when any of the following conditions are satisfied.

①SW2 is pressed again.
②SW3 setting is changed.
③The compressor stops.
④Defrosting operation starts.

(3) Function of switches on the outdoor controller board

SW1: Clears the check code memory (push-button switch)
SW2: Switches the output state indication and the check code display (push-button switch)
SW3-1,2: Switches the output state indication items (dip switch)

(4) 100% fan output

Fan output is fixed to 100% by shorting the connector CN22. However, the fan stops during compressor OFF or defrosting. Open-circuit of CN22 restarts the normal fan control.

(5) Time shortening

Short circuit of the connector CN21 shortens the time as follows

①Fan control period: 30 seconds → 3 seconds
②Three-minutes time delay function : 3 minutes → 3 seconds
③Max. time of defrosting : 15 minutes → 15 seconds
④Defrost interval : 30 ~ 120 minutes → 3 ~ 12 seconds
⑤Compressor ON/OFF time for bypass valve ON/OFF : 30 minutes → 3 seconds
⑥Compressor ON time to start other functions : x minutes → x seconds
⑦Crankcase heater operation : 1 hour → 6 seconds

(6) Crankcase heater control

①With jumper wire J3
The crankcase heater is ON from when the power is turned ON until the compressor starts, and then turns ON one hour after the compressor stops.
②Without jumper wire J3
The crankcase heater is ON from when the power is turned ON until the compressor starts, and repeats 1-hour ON and 1-hour OFF, after the compressor stops.

9 FUNCTION SETTING

9-1. UNIT FUNCTION SETTING BY THE REMOTE CONTROLLER

Each function can be set according to necessity using the remote controller. The setting of function for each unit can only be done by the remote controller. Select function available from the table 1.

(1) Functions available when setting the unit number to 00 (Select 00 referring to ④ setting the indoor unit number.)

※1 The functions below are available only when the wired remote controller is used.The functions are not available for floor standing models.

<Table 1> Function selections

Function	Settings	Mode No.	Setting No.	Initial setting (when sent from the factory)	Remarks
Power failure automatic recovery	OFF	01	1	●	The setting is applied to all the units in the same refrigerant system.
	ON		2		
Indoor temperature detecting	Indoor unit's (Main) internal sensor	02	1	●	
			2		
	Remote controller's internal sensor ※1		3		
LOSSNAY connectivity	Not supported	03	1	●	
	Supported (indoor unit not equipped with outdoor air intake)		2		
	Supported (indoor unit equipped with outdoor air intake)		3		
Power supply voltage	240V	04	1		
	220V,230V		2	●	
Frost prevention temperature	1℃ (Normal)	15	1	●	
	-3℃		2		
Humidifier control	When the compressor operates, the humidifier also operates.	16	1	●	
	When the fan operates, the humidifier also operates.		2		
Rotation	24h cycle	20	1		
	168cycle		2		
	Back up function		3	●	

(2) Functions available when setting the unit number to 01-03 or AL (07 in case of wireless remote controller)

- When setting functions for an indoor unit in an independent system, set the unit number to 01 referring to ④ setting the indoor unit number.
- When setting functions for a simultaneous- Twin indoor unit system, set the unit number to 01 to 02 for each indoor unit in case of selecting different functions for each unit referring to ④ setting the indoor unit number.
- When setting the same functions for an entire simultaneous Twin indoor unit system, set refrigerant address to AL (07 in case of wireless remote controller) referring to ④ setting the indoor unit number.

Function	Settings	Mode No.	Setting No.	Initial setting (Factory setting) - : Not available					
				4-Way cassette		Ceiling concealed	Ceiling suspended	Wall mounted	Floor standing
				PLH-AAK(H)	PLH-KAK(H)	PEH-EAK(H) PEHD-EAK(H)	PCH-GAK(H)	PKHGAKL(H) PKA-FAKL(H)	PSH-GAK(H)
Filter sign	100Hr	07	1					●	
	2500Hr		2	●	●		●		●
	No filter sign indicator		3			●			
Air flow (Fan speed)	Quiet / Standard (PLH-AAK(H))	08	1	●		-		-	-
	Standard / High ceiling① (PLH-AAK(H))		2		●	-	●	-	-
	High ceiling / High ceiling② (PLH-AAK(H))		3			-		-	-
No.of air outlets	4 directions	09	1	●	●	-	-	-	-
	3 directions		2			-	-	-	-
	2 directions		3		-	-	-	-	-
Optional high efficiency filter	Not supported	10	1	●	●	-	●	-	-
	Supported		2			-		-	-
Vane setting	No vanes (Vane No.3 setting:PLH-AAK(H)only)	11	1			-		-	-
	Vane No.1 setting		2	●	●	-	●	-	-
	Vane No.2 setting		3			-		-	-
Energy saving air flow (Heating mode)	Disabled	12	1	●	●	-	●	-	-
	Enabled		2			-		-	-
Optional humidifier (PLH-AAK(H) only)	Not supported	13	1	●	-	-	-	-	-
	Supported		2		-	-	-	-	-
Vane differential setting in heating mode (cold wind prevention)	No.1 setting (TH2: 24-28℃)	14	1			-			-
	No.2 setting (Standard, TH2:28-32℃)		2	●	●	-	●	●	-
	No.3 setting (TH2: 32-38℃)		3			-			-
Swing	Not available	23	1			-			-
	Available		2	●	●	-	●	●	-
Set temperature in heating mode (4 deg up)	Available	24	1	●	●	●	●	●	
	Not available		2						●
Fan speed when the heating thermostat is OFF	Extra low	25	1	●	●	●	●	●	●
	Stop		2						
	Set fan speed		3						
Quiet operation mode of PLH-AAK(H)(Fan speed)	Disabled (Standard)	26	1	●	-	-	-	-	-
	Enabled (Quiet operation mode)		2		-	-	-	-	-
Fan speed when the cooling thermostat is OFF	Set fan speed	27	1	●	●	●	●	●	●
	Stop		2						
Detection of abnormality of the pipe temperature (P8)	Available	28	1	●	●	●	●	●	●
	Not available		2						

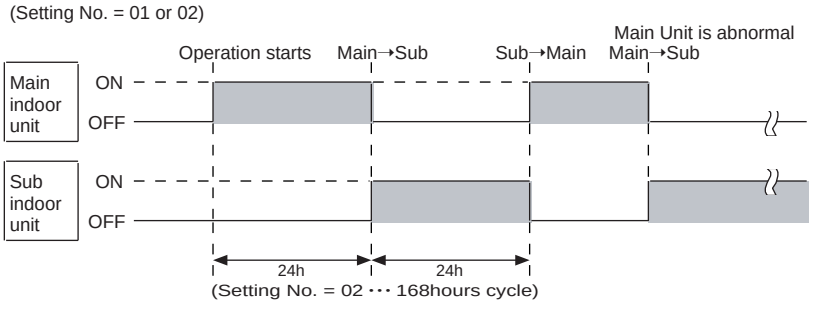
Rotation setting (Function setting mode No.20)

Function setting		Features	Indoor controller board	
Mode No.	Setting No.		SW5-3 setting	SW5-4 setting
19	01 (24hours cycle)	Each system operates alternately for 24hours.	OFF : Main ON : Sub	ON
	02 (168hours cycle)	Each system operates alternately for 168hours.		
	03 (Back up function)	When abnormality occurs while operating, it changes as a back up unit, and operating continues.		

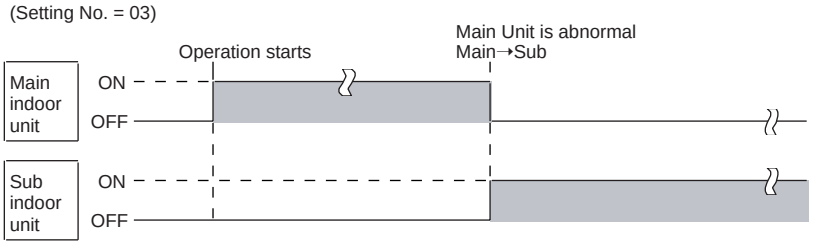
This system can correspond only by the pattern of two refrigerant group by 1 : 1 (indoor and outdoor unit combination) systems.

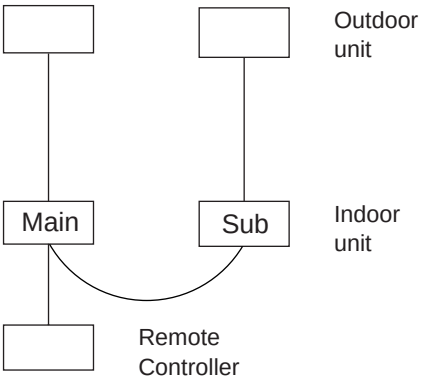
Example of unit's operation

(Setting No. = 01 or 02)



(Setting No. = 03)

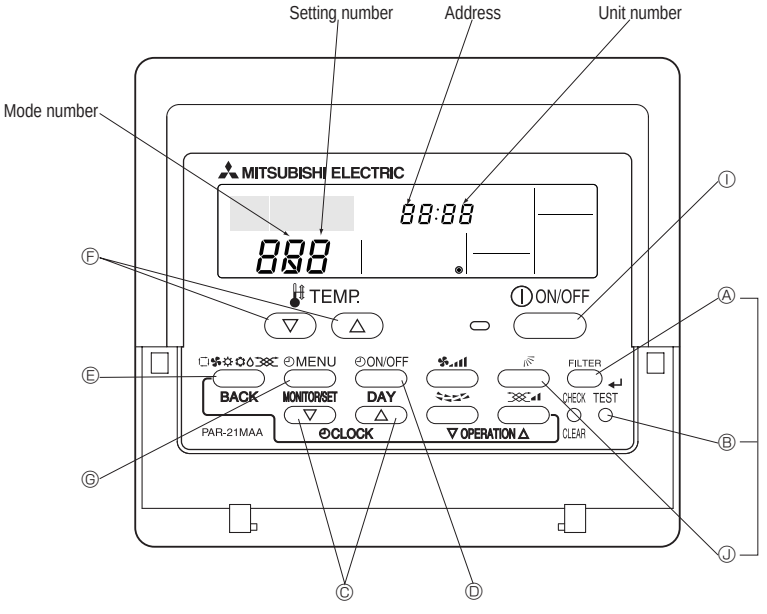




9-1-1. Selecting functions using the wired remote controller

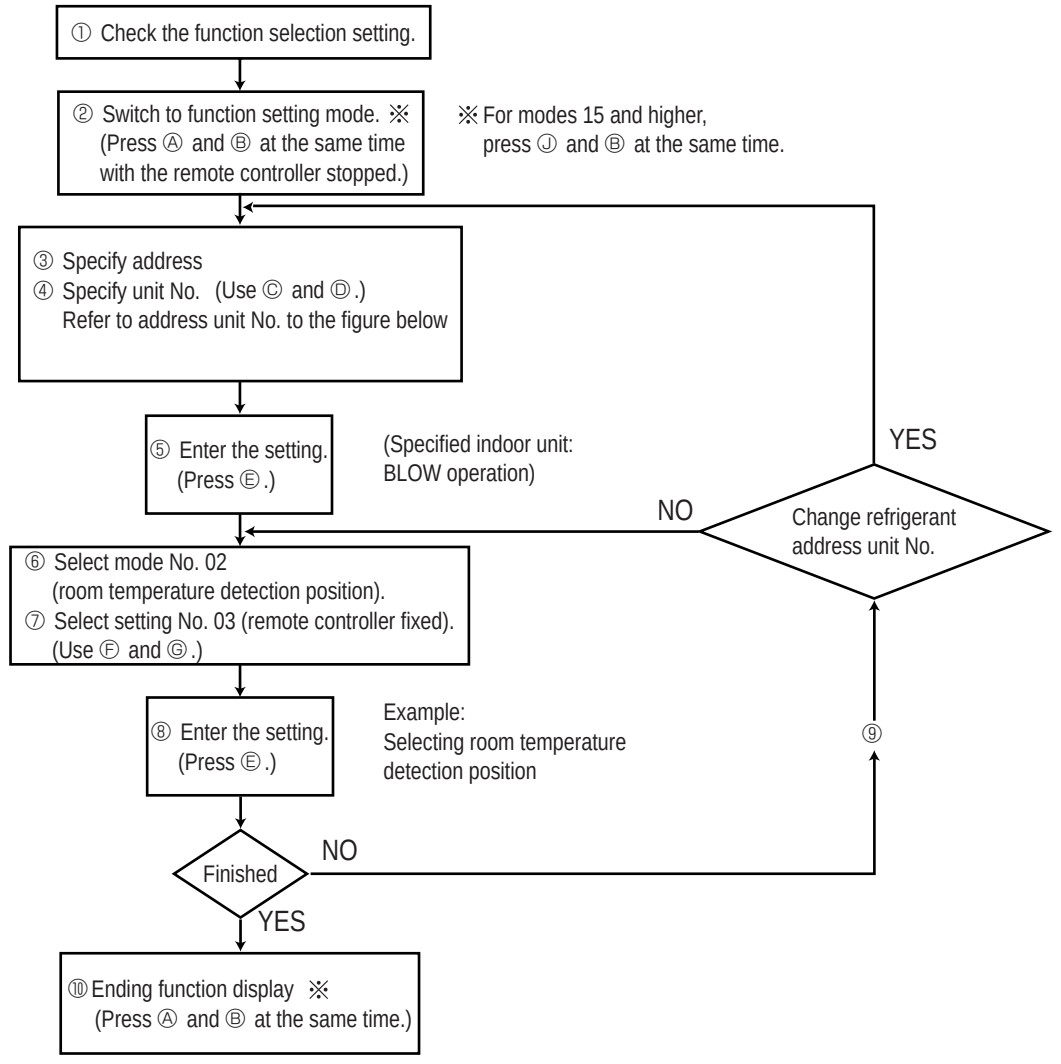
First, try to familiarize yourself with the flow of the function selection procedure. In this section, an example of setting the room temperature detection position is given.

For actual operations, refer to steps ① to ⑩.



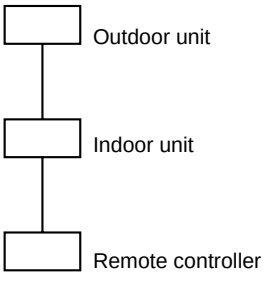
Modes 01 to 14 can be activated by pressing buttons Ⓐ and Ⓑ simultaneously, and modes 15 to 28 by pressing buttons Ⓑ and Ⓙ.

Selecting functions using the wired remote controller



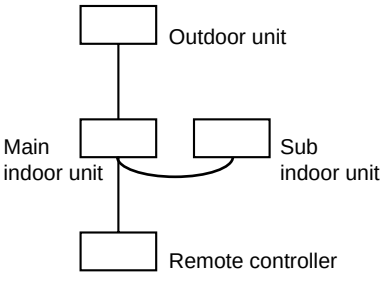
The above procedure must be carried out only if changes are necessary.

1 : 1 system



Indoor unit
address = 00
unit No. = 01

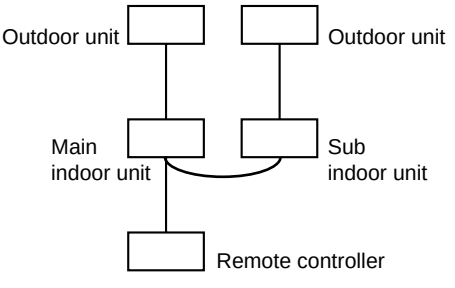
Simultaneous twin system



Main indoor unit
address = 00
unit No. = 01

Sub indoor unit
address = 01
unit No. = 02

Rotation system



Main indoor unit
address = 00
unit No. = 01

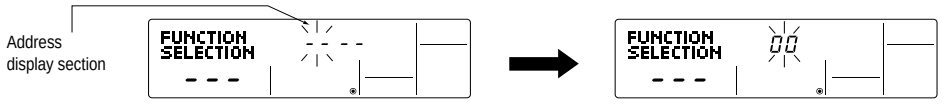
Sub indoor unit
address = 01
unit No. = 01

[Operating Procedure]

① Check the setting items provided by function selection.
If settings for a mode are changed by function selection, the functions of that mode will be changed accordingly. Check all the current settings according to steps ② to ⑦, fill in the "Check" column in Table 1, and then change them as necessary. For factory settings, refer to the indoor unit's installation manual.

② Switch off the remote controller.

Ⓐ Hold down the FILTER and (mode 15 or more) Ⓑ TEST buttons simultaneously for at least two seconds. FUNCTION SELECTION will start to flash, and then the remote controller's display content will change as shown below.



③ Set the outdoor address.

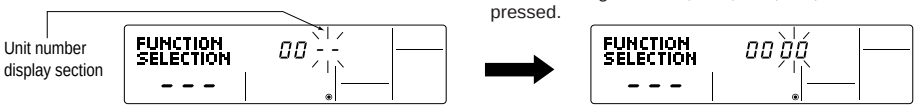
Ⓒ Press the [CLOCK] buttons (▽ and △) to select the desired address. The address changes from "00" to "15".

* If the unit stops after FUNCTION SELECTION flashed for two seconds or "88" flashes in the room temperature display area for two seconds, a transmission error may have occurred. Check to see if there are any sources of noise or interference near the transmission path.

Note
If you have made operational mistakes during this procedure, exit function selection (see step ⑩), and then restart from step ②.

④ Set the indoor unit number.

Ⓓ Press the ON/OFF button so that "- -" flashes in the unit number display area.

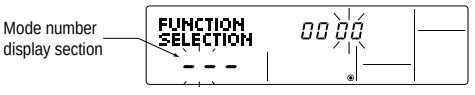


Ⓒ Press the [CLOCK] buttons (▽ and △) to select the unit number of the indoor unit for which you want to perform function selection. The unit number changes to "00", "01", "02","03",04" and "AL" each time a button is pressed.

* To set modes 01 to 06 or 15 to 22 select unit number "00".
* To set modes 07 to 14 or 23 to 28 carry out as follows:
- To set each indoor unit individually, select "01" to "04".
- To set all the indoor units collectively, select "AL".

⑤ Confirm the address and unit number.

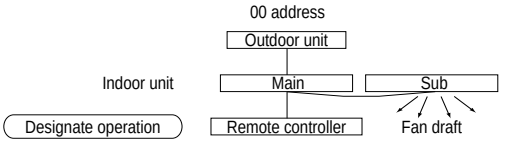
Ⓔ Press the MODE button to confirm the address and unit number.
After a while, "- - " will start to flash in the mode number display area.



* "88" will flash in the room temperature display area if the selected address does not exist in the system.
Furthermore, if "F" appears and flashes in the unit number display area and the address display area also flashes, there are no units that correspond to the selected unit number. In this case, the address and unit number may be incorrect, so repeat steps ② and ③ to set the correct ones.

Ⓔ When the address and unit number are confirmed by pressing the MODE button, the corresponding indoor unit will start fan operation. This helps you find the location of the indoor unit for which you want to perform function selection. However, if "00" or "AL" is selected as the unit number, all the indoor units corresponding to the specified address will start fan operation.

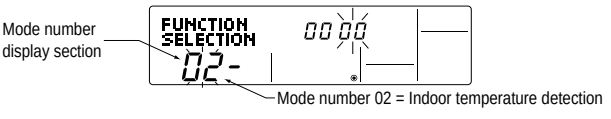
Example) When the address is set to 01 and the unit number is 02.



* When grouping different systems, if an indoor unit other than the one to which the address has been set performs fan operation, there may be another address that is the same as the specified one. In this case, check the DIP switch of the outdoor unit to see whether such a address exists.

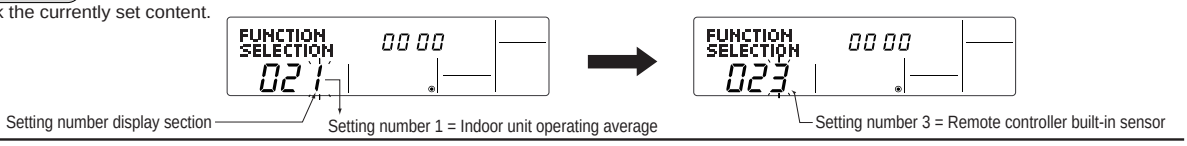
⑥ Select the mode number.

Ⓕ Press the [TEMP] buttons (▽ and △) to set the desired mode number.
(Only the selectable mode numbers can be selected.)



⑦ Select the setting content for the selected mode.

Ⓖ Press the MENU button. The currently selected setting number will flash, so check the currently set content.



Ⓕ Press the [TEMP] buttons (▽ and △) to select the desired setting number.

⑧ Register the settings you have made in steps ③ to ⑦.

Ⓔ Press the MODE button. The mode number and setting number will start to flash and registration starts.

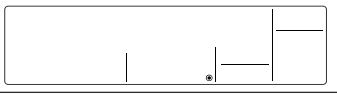
The mode number and setting number will stop flashing and remain lit, indicating the end of registration.

* If "- - -" is displayed for both the mode number and setting number and "88" flashes in the room temperature display area, a transmission error may have occurred. Check to see if there are any sources of noise or interference near the transmission path.

⑨ If you wish to continue to select other functions, repeat steps ③ to ⑧.

⑩ Complete function selection.

Ⓐ Hold down the FILTER and (mode 15 or more) TEST buttons simultaneously for at least two seconds.
After a while, the function selection screen will disappear and the air conditioner OFF screen will reappear.



* Do not operate the remote controller for at least 30 seconds after completing function selection. (No operations will be accepted even if they are made.)

Note
If a function of an indoor unit is changed by function selection after installation is complete, make sure that a "○" mark, etc., is given in the "Check" column of Table 1 to indicate the change.

9-2. FUNCTION SELECTION OF REMOTE CONTROLLER

The setting of the following remote controller functions can be changed using the remote controller function selection mode.
Change the setting when needed.

Item 1	Item 2	Item 3 (Setting content)
1.Change Language ("CHANGE LANGUAGE")	Language setting to display	• Display in multiple languages is possible.
2.Function limit ("FUNCTION SELECTION")	(1) Operation function limit setting (operation lock) ("LOCKING FUNCTION")	• Setting the range of operation limit (operation lock)
	(2) Use of automatic mode setting ("SELECT AUTO MODE")	• Setting the use or non-use of "automatic" operation mode
	(3) Temperature range limit setting ("LIMIT TEMP FUNCTION")	• Setting the temperature adjustable range (maximum, minimum)
3.Mode selection ("MODE SELECTION")	(1) Remote controller main/sub setting ("CONTROLLER MAIN/SUB")	• Selecting main or sub remote controller * When two remote controllers are connected to one group, one controller must be set to sub.
	(2) Use of clock setting ("CLOCK")	• Setting the use or non-use of clock function
	(3) Timer function setting ("WEEKLY TIMER")	• Setting the timer type
	(4) Contact number setting for error situation ("CALL.")	• Contact number display in case of error • Setting the telephone number
4.Display change ("DISP MODE SETTING")	(1) Temperature display ℃/°F setting ("TEMP MODE ℃/°F")	• Setting the temperature unit (℃ or °F) to display
	(2) Room air temperature display setting ("ROOM TEMP DISP SELECT")	• Setting the use or non-use of the display of indoor (suction) air temperature
	(3) Automatic cooling/heating display setting ("AUTO MODE DISP C/H")	• Setting the use or non-use of the display of "Cooling" or "Heating" display during operation with automatic mode

[Function selection flowchart] Refer to next page.
[1] Stop the air conditioner to start remote controller function selection mode. → [2] Select from item1. → [3] Select from item2. → [4] Make the setting. (Details are specified in item3) → [5] Setting completed. → [6] Change the display to the normal one. (End)

[Detailed setting]

[4] -1. CHANGE LANGUAGE setting

The language that appears on the dot display can be selected.
- Press the [◴MENU] button to change the language.

① Japanese (JP), ② English (GB), ③ German (D), ④ Spanish (E),
⑤ Russian (RU), ⑥ Italian (I), ⑦ Chinese (CH), ⑧ French (F)

[4] -2. Function limit

(1) Operation function limit setting (operation lock)
- To switch the setting, press the [◴ON/OFF] button.

① no1 : Operation lock setting is made on all buttons other than the [ⓘON/OFF] button.
② no2 : Operation lock setting is made on all buttons.
③ OFF (Initial setting value) : Operation lock setting is not made

* To make the operation lock setting valid on the normal screen, it is necessary to press buttons (Press and hold down the [FILTER] and [ⓘ ON/OFF] buttons at the same time for two seconds.) on the normal screen after the above setting is made.

(2) Use of automatic mode setting

When the remote controller is connected to the unit that has automatic operation mode, the following settings can be made.
- To switch the setting, press the [◴ON/OFF] button.

① ON (Initial setting value) : The automatic mode is displayed when the operation mode is selected.
② OFF : The automatic mode is not displayed when the operation mode is selected.

(3) Temperature range limit setting

After this setting is made, the temperature can be changed within the set range.
- To switch the setting, press the [◴ ON/OFF] button.

① LIMIT TEMP COOL MODE :
The temperature range can be changed on cooling/dry mode.
② LIMIT TEMP HEAT MODE :
The temperature range can be changed on heating mode.
③ LIMIT TEMP AUTO MODE :
The temperature range can be changed on automatic mode.
④ OFF (initial setting) : The temperature range limit is not active.

* When the setting, other than OFF, is made, the temperature range limit setting on cooling, heating and automatic mode is made at the same time. However the range cannot be limited when the set temperature range has not changed.
- To increase or decrease the temperature, press the [TEMP (▽) or (△)] button.
- To switch the upper limit setting and the lower limit setting, press the [ ] button. The selected setting will flash and the temperature can be set.
- Settable range

Cooling/Dry mode :	Lower limit: 19 ℃ ~ 30℃	Upper limit: 30 ℃ ~ 19℃
Heating mode :	Lower limit: 17 ℃ ~ 28℃	Upper limit: 28 ℃ ~ 17℃
Automatic mode :	Lower limit: 19 ℃ ~ 28℃	Upper limit: 28 ℃ ~ 19℃

[4] -3. Mode selection setting

(1) Remote controller main/sub setting
- To switch the setting, press the [◴ON/OFF] button.

① Main : The controller will be the main controller.
② Sub : The controller will be the sub controller.

(2) Use of clock setting
- To switch the setting, press the [◴ON/OFF] button.

① ON : The clock function can be used.
② OFF : The clock function cannot be used.

(3) Timer function setting
- To switch the setting, press the [◴ON/OFF] button (Choose one of the followings.).

① WEEKLY TIMER (initial setting): The weekly timer can be used.
② AUTO OFF TIMER: The auto off timer can be used.
③ SIMPLE TIMER: The simple timer can be used.
④ TIMER MODE OFF: The timer mode cannot be used.

* When the use of clock setting is OFF, the "WEEKLY TIMER" cannot be used.

(4) Contact number setting for error situation
- To switch the setting, press the [◴ON/OFF] button.

① CALL OFF : The set contact numbers are not displayed in case of error.
② CALL **** *** **** : The set contact numbers are displayed in case of error.
CALL_ : The contact number can be set when the display is as shown on the left.
- Setting the contact numbers

To set the contact numbers, follow the following procedures.
Move the flashing cursor to set numbers. Press the [TEMP. (▽) and (△)] button to move the cursor to the right (left). Press the [◴CLOCK (▽) and (△)] button to set the numbers.

[4] -4. Display change setting

(1) Temperature display ℃/°F setting
- To switch the setting, press the [◴ ON/OFF] button.

①℃ : The temperature unit ℃ is used.
② °F: The temperature unit °F is used.

(2) Suction air temperature display setting
- To switch the setting, press the [◴ON/OFF] button.

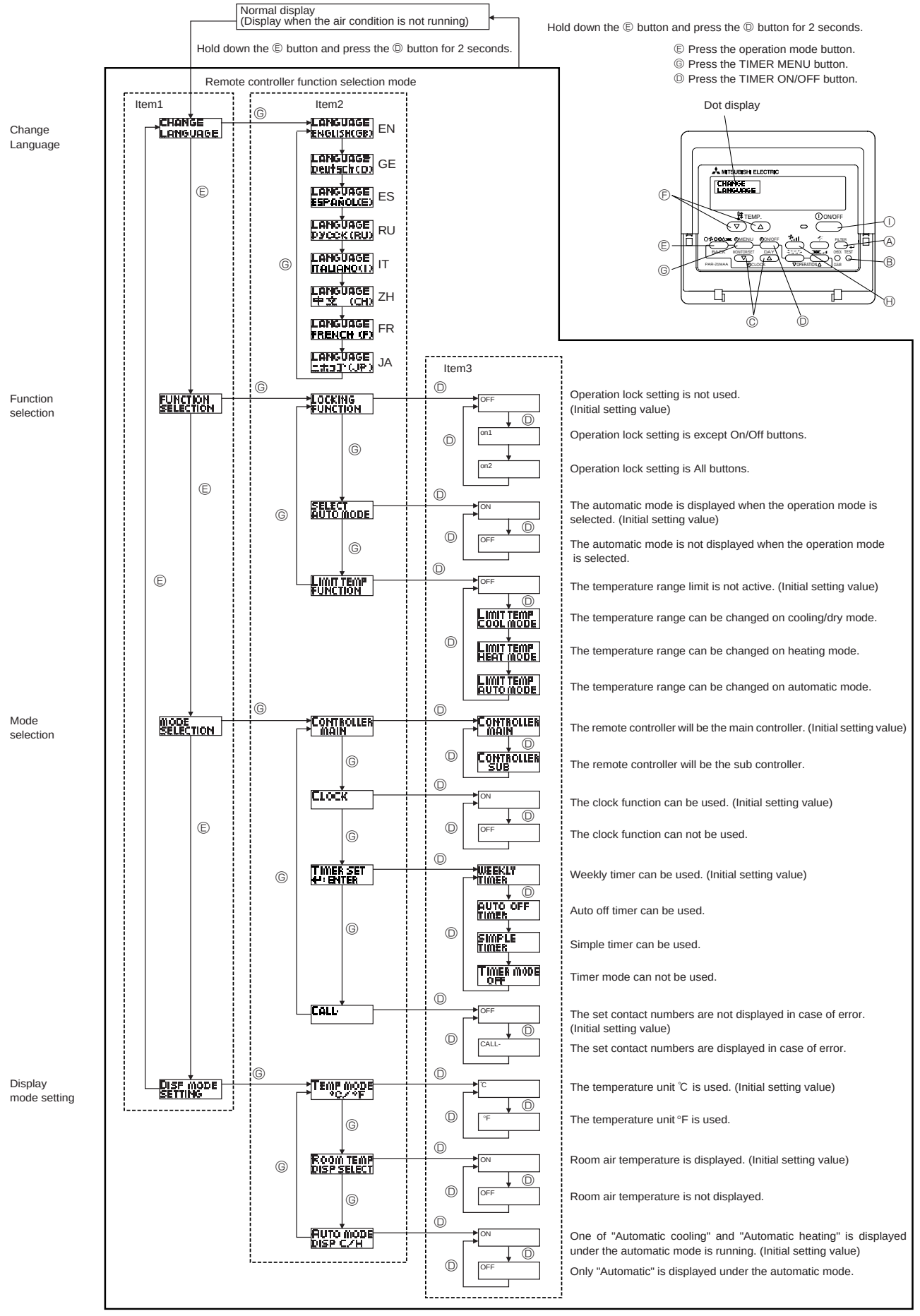
① ON : The suction air temperature is displayed.
② OFF : The suction air temperature is not displayed.

(3) Automatic cooling/heating display setting
- To switch the setting, press the [◴ON/OFF] button.

① ON : One of "Automatic cooling" and "Automatic heating" is displayed under the automatic mode is running.
② OFF : Only "Automatic" is displayed under the automatic mode.

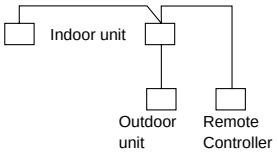
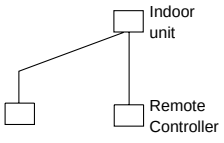
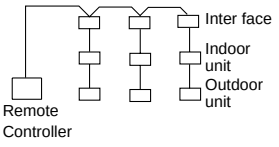
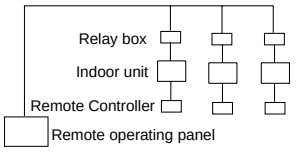
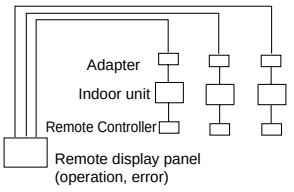
Flowchart of Function Setting

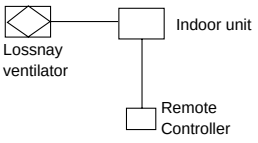
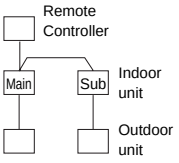
Setting language (English)



10 SYSTEM CONTROL

10-1. VARIETY OF SYSTEM CONTROL FUNCTIONS

System Name	System Diagram	Features	Parts Required in Addition to Standard System Components (Indoor/Outdoor Units, Remote Controller)
A.Remote controller operation (Standard)		• There are two types of remote controllers: wired type and wireless type. • Simultaneous twin indoor units are started or stopped simultaneously.	———
B.Remote controller operation Use of two controllers enables operation of the air conditioner both from a distance and nearby.	 * One of the wired remote controllers must be set as a sub remote controller.	• Up to two remote controllers can be connected to one group. • Simultaneous twin units are counted as each unit. • Operation control by the latest command (last entered priority) • Wired and wireless remote controllers can be combined as a pair.	Wired remote controller (additional) (PAR-21MAA)
C.Group control operation Use of one remote controller to control multiple air conditioners with the same settings simultaneously.		• One group can consist of up to 16 indoor units, and they can be started sequentially by connecting the remote controller to them and assigning an address to each inter face. • Simultaneous twin units are counted as one unit. • All the units belonging to the same group are operated in the same mode, but thermostats can be turned ON/OFF individually for each indoor unit. • Up to two remote controllers can be connected.	Inter face MAC-397IF-E
D.Remote/local combined control operation Allows start/stop of the air conditioner from a distance, and prohibits/permits start/stop from remote controllers.		• All the air conditioners can be turned ON/OFF collectively from a distance. • Operation can be switched between the remote operating panel and local controller. • Operations (e.g., temperature adjustment, airflow, airflow direction) except for start/stop operations can be performed even if the operations from the local remote controllers are prohibits. • In the case of simultaneous twin units, connect the controller to one indoor unit only. If connected to two indoor units, an error (operation stop) may occur. • Control by an external timer is possible by connecting it.	Remote ON/OFF adapter (PAC-SE55RA-E) Relay box (Part to be provided at your site) Remote operating panel (Part to be provided at your site)
E.Operation by external signal	———	• Use of optional "remote ON/ OFF adapter" enables remote control via relay. (Level signal)	Remote ON/OFF adapter (PAC–SE55RA-E)
F.Control and remote display by external signal (extraction of monitor signal) Enables you to display the operation state and control start/stop from a distance.		Extraction of non-voltage contact output • Use of optional "remote operation adapter" and "remote display panel" (Part to be provided at your site) provides non-voltage contact outputs of signals (operation, error) and operation/stop input function.	Remote operation adapter (PAC-SF40RM-E) Remote display panel (Part to be provided at your site)
		Extraction of DC12 V contact output • Use of optional "multiple remote controller adapter" and "remote display panel" (Part to be provided at your site) provides DC12 V contact outputs of signals (operation, error) and operation/stop input function.	Multiple remote controller adapter (PAC-SA88HA) Remote display panel (Part to be provided at your site)

System Name	System Diagram	Features	Parts Required in Addition to Standard System Components (Indoor/Outdoor Units, Remote Controller)
G. Timer operation Enables control of start and stop. * For control by external timer, refer to Remote/ handheld combined control operation".	——	• Weekly timer: In addition to ON/OFF, up to eight temperature patterns can be set for each day of the week. * Only one timer can be selected; the auto off, simple and weekly timers cannot be combined. • Simple timer: Start and stop operations can each be performed once within 72 hours (can be set in 1-hour increments). • Auto off timer: Operation is stopped when the preset time elapses following the start of operation. The time can be set from 30 minutes to 4 hours in 30-minute increments. * Only one timer can be selected; the simple and auto off timers cannot be combined.	MA Remote controller (PAR-21MAA)
H.Interlock operation with peripheral equipment Enables control of Mitsubishi Lossnay ventilator by remote controller.		• Connecting a Lossnay ventilator and an indoor unit enables control of interlock/solo ventilation operation and airflow. (Only the microcomputer type Lossnay ventilator can be used.)	
I.Rotation		• When abnormality occurs while operating, it changes into operating the back up unit, and operating is continued. (Unit function Mode No. 20 setting No.3 , Indoor controller board SW-5-4 ON) Main / Sub setting Main : Indoor controller board SW5-3 : OFF Sub : Indoor controller board SW5-3 : ON • Each system operates alternately for 24 hours or 168 hours. (Unit function Mode No. 20 setting No.1: 24 hours/ No.2 : 168 hours, Indoor controller board SW 5-4 ON) Main / Sub setting Main : Indoor controller board SW5-3 : OFF Sub : Indoor controller board SW5-3 : ON	This system can correspond only by the pattern of two refrigerant group by 1 : 1 (indoor and outdoor unit combination) systems.

10-2. ONE REMOTE CONTROLLER (STANDARD) OPERATION

(1) One Wired Remote Controller

(OC: Outdoor unit IC: Indoor unit R: Remote controller (for wireless type: receiver)

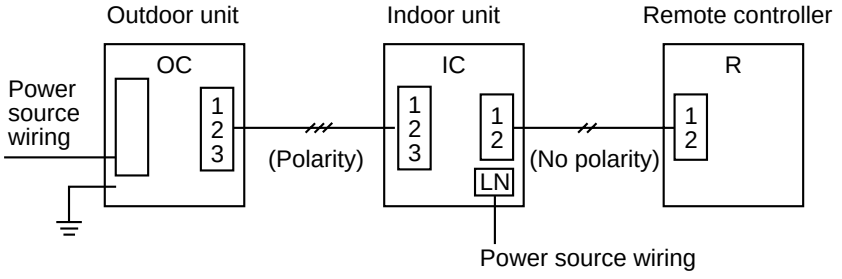
Slim Air Conditioners System		Standard 1:1	Simultaneous Twin
System diagram (Wired remote controller)	Outdoor unit OC Indoor unit IC Wired remote controller R	Indoor/Outdoor connection cable Remote controller cable OC, 3, IC-1, 2, R	OC, 3, IC-1, IC-2, 2, R

Indoor controller board switch setting	
SW5-3	Indoor unit IC
OFF	IC-1 (Main)
ON	IC-2 (Sub)

(Reference)

① If simultaneous twin, connect the remote controller to an indoor unit. All functions of the indoor unit can control even if different models (different types) are mixed.

② Electrical wiring diagram



- Power supply terminal block L, N
- Indoor/outdoor connection cable terminal block 1,2 (Polarity)
- Remote controller cable terminal block 1,2 (No polarity)

(2) Wireless remote controller

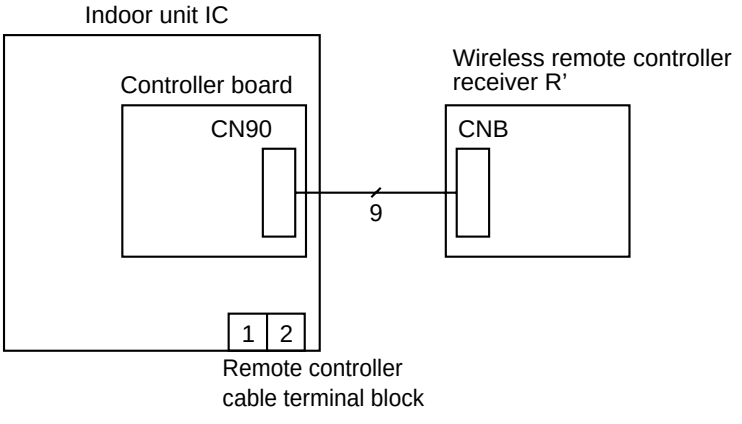
Slim Air Conditioners System		Standard 1:1	Simultaneous Twin
System diagram (Wireless remote controller receiver)	Outdoor unit OC Indoor unit IC Wireless remote controller receiver section R'	Indoor/Outdoor connection cable Wireless remote controller cable OC, 3, IC-1, 9, R'	Wireless remote controller cable OC, 3, IC-1, IC-2, 9, 2, R'

Indoor controller board switch setting	
SW5-3	Indoor unit IC
OFF	IC-1 (Main)
ON	IC-2 (Sub)

(Reference)

① If simultaneous twin, connect the remote controller to an indoor unit. All functions of the indoor unit can control even if different models (different types) are mixed.

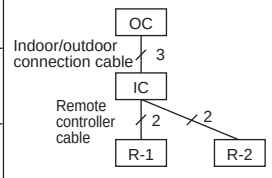
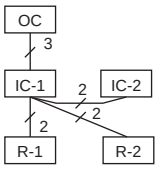
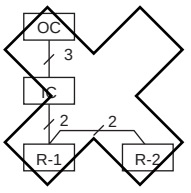
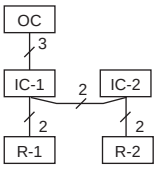
② Electrical wiring diagram



10-3. TWO-REMOTE CONTROLLER OPERATION

(1) Two Wired Remote Controllers

(R: Wired remote controller)

Slim Air Conditioner System		Standard 1:1	Simultaneous Twin
System diagram (wired remote controller)	Outdoor unit OC Indoor unit IC Wired remote controller R		
	Outdoor unit OC Indoor unit IC Wired remote controller R		

Indoor controller board switch setting

SW5-3	Indoor unit IC
OFF	IC-1 (Main)
ON	IC-2 (Sub)

[Reference]

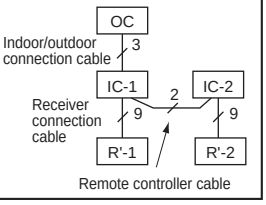
① In the case of free component multi type systems consisting of simultaneous twin units, connect the remote controllers to each indoor unit. All the functions of the connected indoor units can be controlled even if the system consists of different models.

② In the case of free component multi type systems consisting of simultaneous twin units, the indoor units should be connected by crossover wiring.

③ Set one of the remote controllers as the main controller (factory setting) and the other as the sub controller using the remote controller's function selection.

(2) Two Wireless Remote Controllers

(R': Wireless remote controller receiver)

Slim Air Conditioner System		Standard 1:1	Simultaneous Twin
System diagram (wireless remote controller receiver)	Outdoor unit OC Indoor unit IC Wireless remote controller receiver section R'	—	

Indoor controller board switch setting

SW5-3	Indoor unit IC
OFF	IC-1 (Main)
ON	IC-2 (Sub)

* Numbers given in ( ) apply when power is supplied to the indoor and outdoor units separately.

[Reference]

① In the case of free component multi type systems consisting of simultaneous twin units, connect two wireless remote controller receivers (one each) to any two of the indoor units. All the functions of the connected indoor units can be controlled even if the system consists of different models.

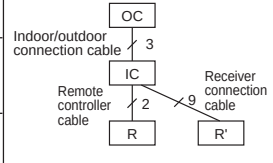
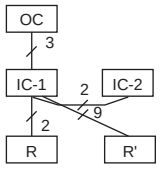
② In the case of free component multi type systems consisting of simultaneous twin units, the indoor units should be connected by crossover wiring.

③ In the case of "standard 1:1" connection, it is not possible to connect two remote controller receivers to the indoor units. However, with systems consisting of simultaneous twin units, it is possible to connect a remote controller receiver to two indoor units. In this case, all the pair numbers will be "0" (factory setting, no change necessary), and all the units will be turned ON/OFF simultaneously.

④ When using two or more wireless remote controllers, the display contents on the remote controllers may differ from the actual settings, since the operation made last by any of the remote controllers will be effective.

(3) One Wired and One Wireless Remote Controller

(R: Wired remote controller, R': Wireless remote controller receiver)

Slim Air Conditioner System		Standard 1:1	Simultaneous Twin
System diagram (wired remote controller and wireless remote controller receiver)	Outdoor unit OC Indoor unit IC •Wired remote controller R •Receiver R'		

Indoor controller board switch setting

SW5-3	Indoor unit IC
OFF	IC-1 (Main)
ON	IC-2 (Sub)

[Reference]

① In the case of free component multi type systems consisting of simultaneous twin units, connect both the wired remote controller and wireless remote controller receiver to any one of the indoor units. All the functions of the connected indoor units can be controlled even if the system consists of different models.

② In the case of free component multi type systems consisting of simultaneous twin units, the indoor units should be connected by crossover wiring.

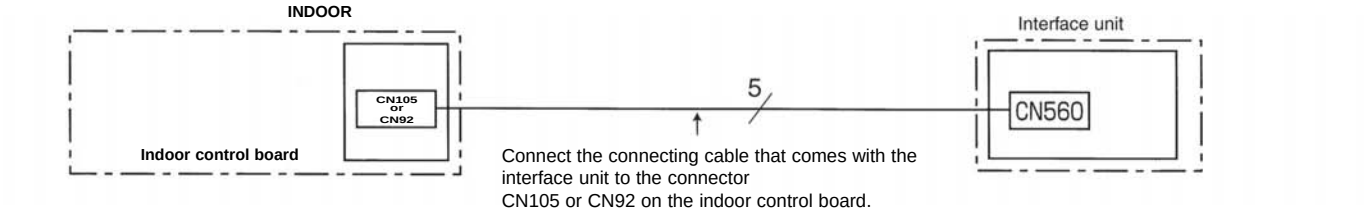
③ When using two or more wireless remote controllers, the display contents on the remote controllers may differ from the actual settings, since the operation made last by any of the wireless remote controllers will be effective.

10-4. GROUP CONTROL OPERATION
(COLLECTIVE OPERATION AND CONTROL OF MULTIPLE REFRIGERANT SYSTEMS (2 to 16))

- Group control can be operated by using MAC-397IF-E.
- The setting of wired remote controller is subjected to variation according to the function of the indoor unit.
  (for mode operation, setting temperature, fan step, air direction)
- The display of remote controller and operating the indoor unit might be different.
- Neither the test run nor the function setting can be done by MA remote controller connected with MAC-397IF-E.

1.Connecting the MA& CONTACT TERMINAL Interface to the Indoor Unit

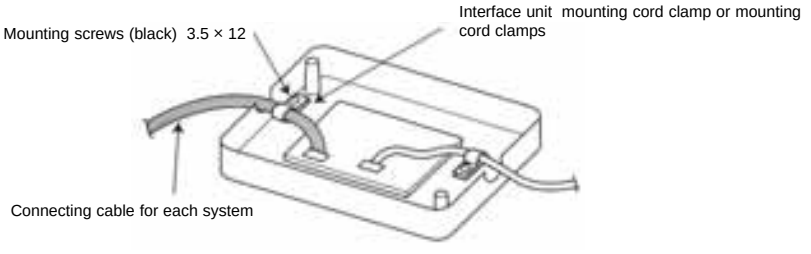
- Connect the interface unit and the indoor control board using the connecting cable that came with the interface.
- Extending or shortening the connecting cable that comes out of the interface may cause it to malfunction. Also, keep the connecting cable as far as possible away from the electrical wires and ground wire. Do not bundle them together.



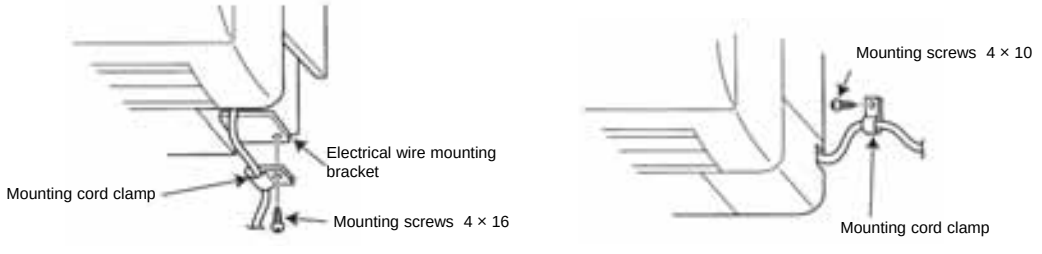
2.Connecting the remote control interface with each system

(For details on each system, see the relevant instruction manual.)

- Replace the interface unit mounting cord clamp with a supplied mounting cord clamp based on the thickness of the connecting cable used for each system.



- The cables connected to the Indoor unit should be mounted on or near the Indoor unit.
  If the connecting cable is not securely mounted, the connector may detach, break, or malfunction.



- Set the interface dip switch (SW500–502) settings before turning on the power.
- If the interface dip switch (SW500–502) settings are not set correctly, the system will not function properly.

Use as a Wired Remote Control (Using the MA Remote Controller)

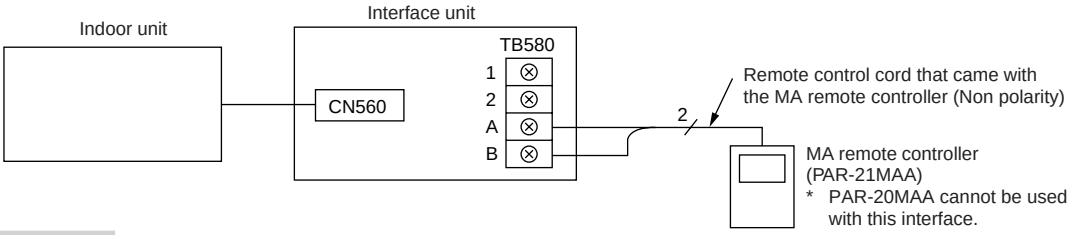
Note:

1. Be sure the Auto Heating/Cooling Display Setting on the MA remote controller is set to OFF before use.
- **For information on how to set the Auto/Heating Cooling Display Setting, see the MA remote controller instruction manual.**
- **The actual operating status of the unit may differ from what is shown on the remote controller display**

2. A test run cannot be initiated using the test run switch on the MA remote controller.

3. The horizontal vanes on the unit cannot be operated using the louver switch.

4. The range of room temperature indication is between 10℃ and 38℃.



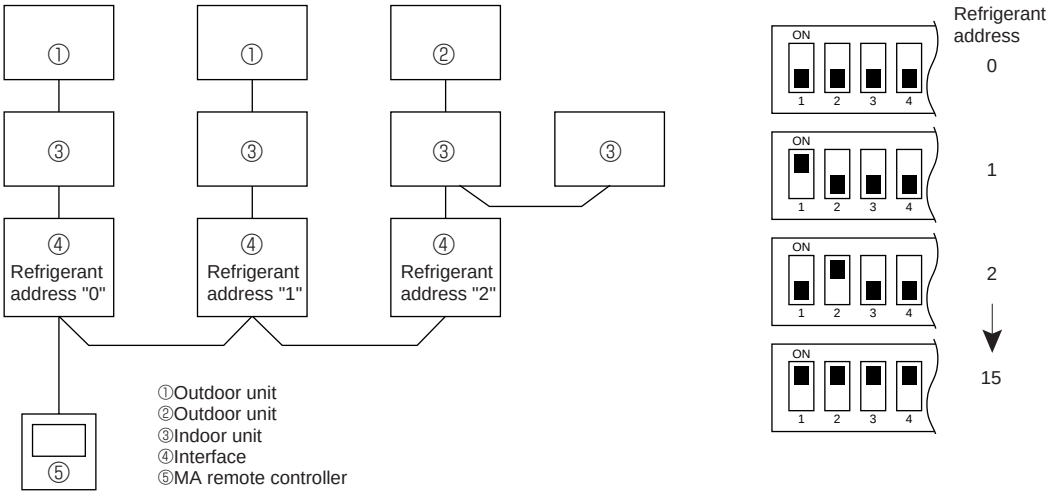
Dip switch settings

SW500 does not have to be set.

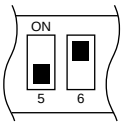
SW501:

SW501- No. 1-4: Refrigerant address

- Set this switch when multiple indoor units (and remote control interfaces) are connected to a single MA remote controller.
- Always start the refrigerant address at "0".
  Even when connecting multiple outdoor units, set a different refrigerant address for each indoor unit.

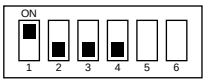
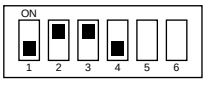
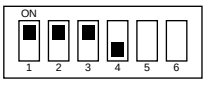
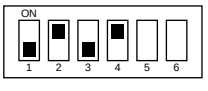
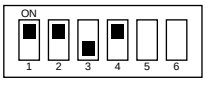
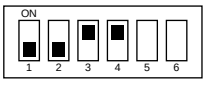
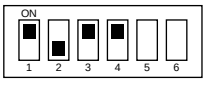
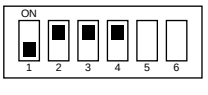
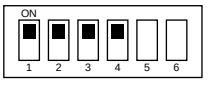


SW501- No. 5–6



In case of connecting MAC-397IF-E to this model,
No. 5 should be set to OFF and No.6 should be set to ON..

SW501: Settings to accommodate MA remote controller and settings to accommodate outdoor units

SW No.	Functions	OFF	ON	Comments
No. 1 No. 2 No. 3 No. 4	 Refrigerant address 0  Refrigerant address 1  Refrigerant address 2  Refrigerant address 3  Refrigerant address 4  Refrigerant address 5  Refrigerant address 6  Refrigerant address 7  Refrigerant address 8  Refrigerant address 9  Refrigerant address 10  Refrigerant address 11  Refrigerant address 12  Refrigerant address 13  Refrigerant address 14  Refrigerant address 15			Only specify these settings when connecting an MA remote controller.

SW No.	Functions	OFF	ON	Comments
No. 5	Room temperature detector	Indoor unit	Remote control	This should be set to OFF.
No. 6	The model of Mr. SLIM exists in the same group.	Not mixed	Mixed	This should be set to ON.

SW502 : Air Conditioner Function Settings

<table>
<tr><th>SW No.</th><th>Functions</th><th>OFF</th><th>ON</th><th>Comments</th></tr>
<tr><td>No. 1</td><td>Cooling only type/ Heat pump type</td><td>Heat pump type</td><td>Cooling only type</td><td>Set the mode in accordance with the operation manual for the indoor unit.</td></tr>
<tr><td>No. 2</td><td rowspan="2">Auto mode</td><td>Not available
(setting No.3 disabled)</td><td>Available
(setting No.3 enabled)</td><td>Heat pump type : Set to ON.
Cooling only type : Set to OFF.</td></tr>
<tr><td>No. 3</td><td>Available
(unit)</td><td>Available
(remote controller)</td><td>Set to OFF.</td></tr>
<tr><td>No. 4</td><td>Fan speed</td><td>4 speeds</td><td>3 speeds (2-speed model set ON)</td><td>When operating a 2-speed model with the 3-speed setting (ON), the MA remote controller display will indicate 3 fan speeds.
The table below shows the displays and the actual outputs at that time.
<table>
<tr><th>Display</th><th>Meaning</th><th>Indoor unit output</th></tr>
<tr><td></td><td>Low speed</td><td>Low speed</td></tr>
<tr><td></td><td>Medium speed</td><td>High speed</td></tr>
<tr><td></td><td>High speed</td><td>High speed</td></tr>
</table></td></tr>
<tr><td>No. 5</td><td>Vane</td><td>Available</td><td>Not available</td><td>The Vane function of either of indoor unit :
When the function is provided, it is Available (OFF).
When the function is not provided, it is Not available (ON).</td></tr>
<tr><td>No. 6</td><td>Swing</td><td>Available</td><td>Not available</td><td>The Swing function of either of indoor unit :
When the function is provided, it is Available (OFF).
When the function is not provided, it is Not available (ON).</td></tr>
<tr><td>No. 7</td><td>Not in use</td><td>–</td><td>–</td><td>Permanently set to OFF.</td></tr>
<tr><td>No. 8</td><td>Fan mode</td><td>Not available</td><td>Available</td><td>Set to ON.</td></tr>
</table>

* Fan speed 2 step model : An actual fan speed is 2 step though the display of remote controller becomes 4 step or 3 step.

3. Test Run (Check Operations)

Interface status monitor

You can check the status of the interface by the LED lamp on the interface unit board.

LED lamp no.	Lamp off	Lamp on	Blinking
LED521	DC 12 V is not being supplied from the air conditioner.	DC 12 V is being supplied from the air conditioner.	–
LED522	Device is not communicating properly with the air conditioner.	–	Blinking at approx. 1 second intervals: Device is communicating normally with the air conditioner.
LED523	Device is not communicating properly with the MA remote controller.	–	Blinking at approx. 8 second intervals: Device is communicating normally with the MA remote controller.

* Use the table above to check the device operations.

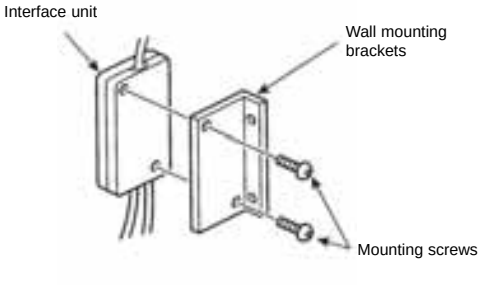
4. Mounting the Remote Control Interface Unit

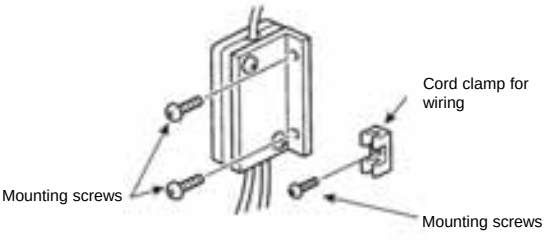
The Interface unit should be placed in a location where the connecting cable from the interface can reach an indoor unit. The device will not function properly if the connecting cable is extended so the connecting cable should not be extended. Mount the interface unit securely to a pillar or wall using 2 or more screws.

■ When Using Wall Mounting Brackets

1 Attach the wall mounting brackets to the interface unit using 2 mounting screws.

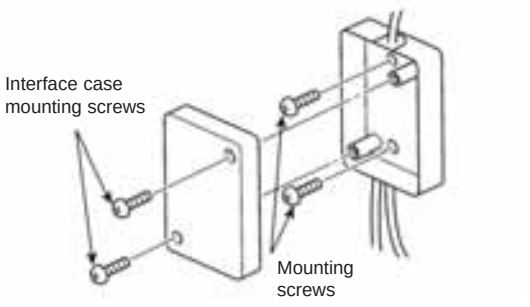
2 Mount the unit to a pillar or wall using 2 mounting screws.



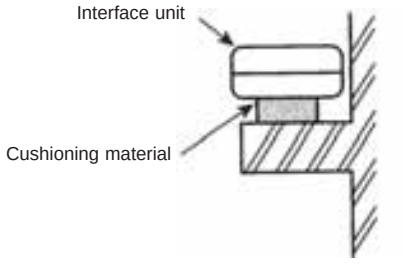


■ When Mounting Directly to a Wall

Mount the interface unit case to the wall using the mounting screws.



* When mounting the interface unit using a cushioning material , be sure to mount it in a location where it will not fall.



When mounting the interface unit inside a ceiling or wall, install an access door to facilitate maintenance.

When the interface unit is mounted above an indoor unit, it should be positioned 40 mm or more away from the unit to ensure that ceiling grills can be removed.

40 mm or more

Attach the interface unit connecting cable here. Store extra connecting cable in the ductwork space behind the indoor unit.

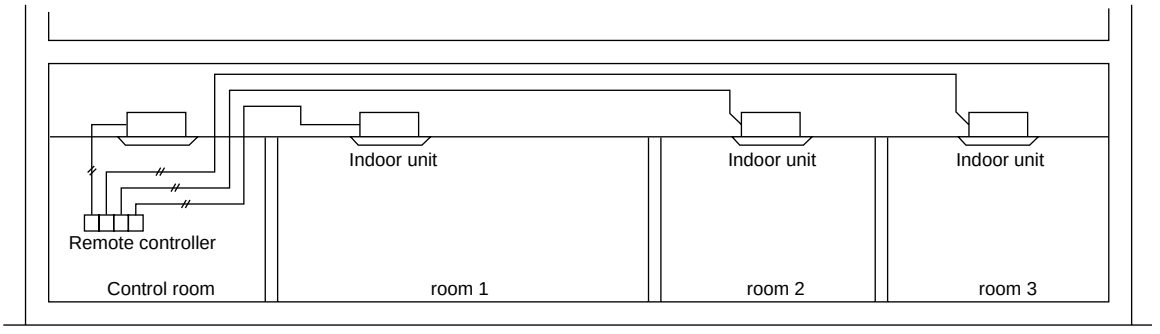
* If there is any slack in the connecting cable, use a fastener to keep it in place.

10-5. POWER OUTAGE AUTOMATIC RECOVERY OPERATION

- Whenever a power outage or switching of the power supply causes the power supply of an operating air conditioner to go from OFF to ON, this function will automatically restore the operation of the air conditioner to its previous operating mode.
  ※ If the power is turned from OFF to ON when the air conditioner is not in operation, the air conditioner will not automatically be turned on. However, the timer operation will be cancelled if the air conditioner is in timer operation (including when the unit is waiting for its start time). Setting for timer operation must be performed once again.
- If there is a momentary power outage of less than one second while the air conditioner is in operation, there may not be a clear determination of whether or not there was a power failure. When it has been determined that there has been a power failure, recovery will take approximately four minutes after the power is restored. Please wait. (Once "PLEASE WAIT" has appeared on the display, a protection system will operate to prevent the unit from restarting for three minutes.)
  When it has been determined that there has been no power failure, operation will continue as is.
- Settings can be made by function selections from the remote controller.
- When there is group control, selection of all refrigerants is required.

10-6. INDIVIDUAL CONTROL OPERATION FROM A SEPARATE ROOM

- By simply centralizing the remote controllers installed in each room in a separate control room, individual control or centralized monitoring of the air conditioners in each room can be attained.
- Air conditioner control can be performed up to a total of 500 meters away by connecting the indoor units and remote controllers with 0.3 to 1.25 mm^2 2-core cable.



- If a remote controller is installed in a room and control room, refer to the section on operating with two remote controllers.

10-7. COMBINED REMOTE/LOCAL CONTROL

- Operation/remote controller prohibit/ stop can be controlled from a remote location by routing the remote stop/start adapter (PAC-SE55RA-E sold separately) through the relay box installed on site. When this remote control is cancelled, the local remote controller can be used for operating and stopping the air conditioner.

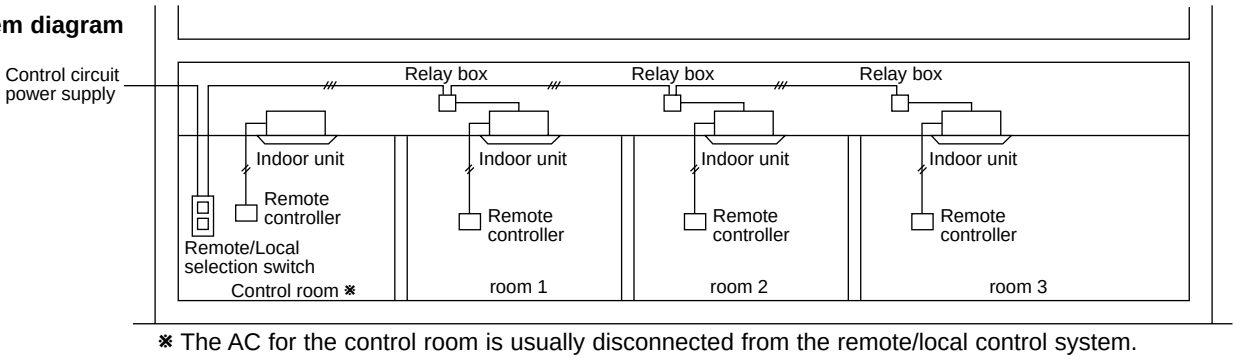
1. Basic system wiring

- Use the remote start/stop adapter (PAC-SE55RA-E) and connect the "Start/Stop Circuit From Remote Location" that comes from the relay box and remote/local selection switch and connect it to the CN32 connector on the printed circuit board for the indoor unit

<Points of precaution>

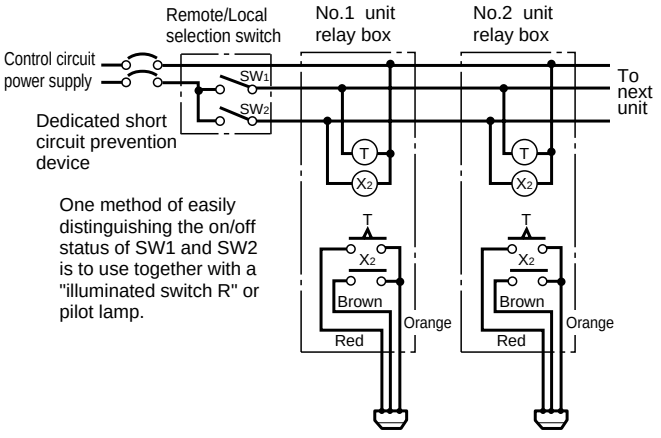
① Match the rated power supply voltage of the remote/local selection switch and relay (X2) with the power supply for the controller.
② When performing group control of multiple outdoor unit using a timer, be sure to arrange the timer so that all units do not start at the same time. If this is not performed, all of the units will start at one time creating an over current that will cause the circuit breaker to operate.
③ An on-delay system is one that includes specifications for operating a limited time when an on signal is received and has a temporary off timer for recovery operations.
④ Use a connecting relay when the wiring length exceeds 10 meters, such as when performing remote wiring. If this is not provided, abnormal operation will occur.

(1) System diagram



※ The AC for the control room is usually disconnected from the remote/local control system.

(2) Basic wiring diagram



Note: When using group address, connect to refrigerant address "0" on the inside.

(3) Part specifications

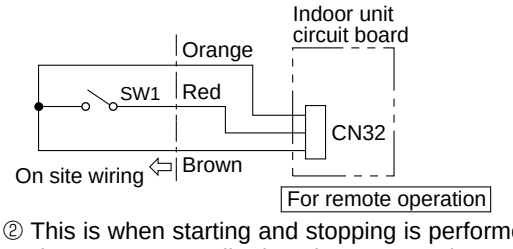
① Remote/Local selection switch	② Adapter for remote start/stop	③ Relay box
(Example) Single polarity single-throw switch (125V rating)	Model PAC-SE55RA-E (Sold separately)	Ⓣ Timer (On delay system) Ⓧ Relay

Remote control	SW1	ON		OFF	
Remote/Local selection switch	SW2	ON	OFF	ON	OFF
Description of functions		• Starting/stopping with remote controller disabled. • AC is in operation. • Starting/stopping by remote operation enabled.	• Starting/stopping with remote controller disabled. • Starting/stopping by remote operation enabled.	• Starting/stopping with remote controller disabled. • AC is in operation. • Starting/stopping by remote operation enabled.	• Starting/stopping with remote controller disabled. • Starting/stopping by remote operation enabled.

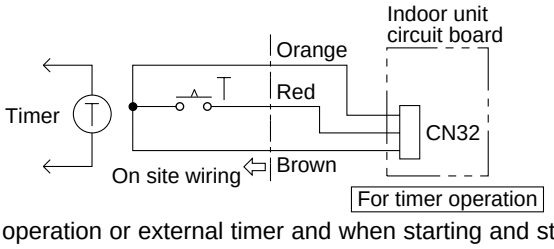
2. Examples of system applications

In any of the following examples, there is a five to six second delay from the time the operating command is issued until the operation begins.

① This is when starting and stopping is performed by remote operation or external timer and when starting and stopping by the remote controller is to be prohibited.

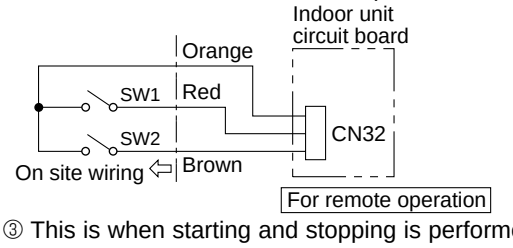


For remote operation

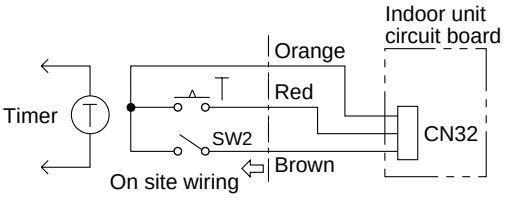


For timer operation

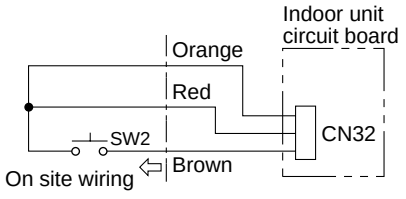
② This is when starting and stopping is performed by remote operation or external timer and when starting and stopping by the remote controller is to be separated.



For remote operation

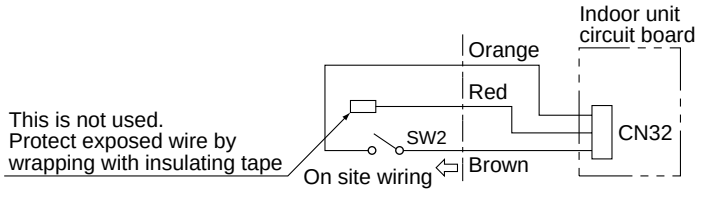


③ This is when starting and stopping is performed by remote operation and then allowing starting or stopping by remote control at any time.



Use momentary switch for SW2. (Manual operation/automatic recover switch on time is more than one second.)
Press SW2 (on time is more than one second) and operation starts. After this has been done, stopping or restarting can be down by remote controller.

④ This is when permitting or prohibiting operation by remote controller is performed by external circuit.



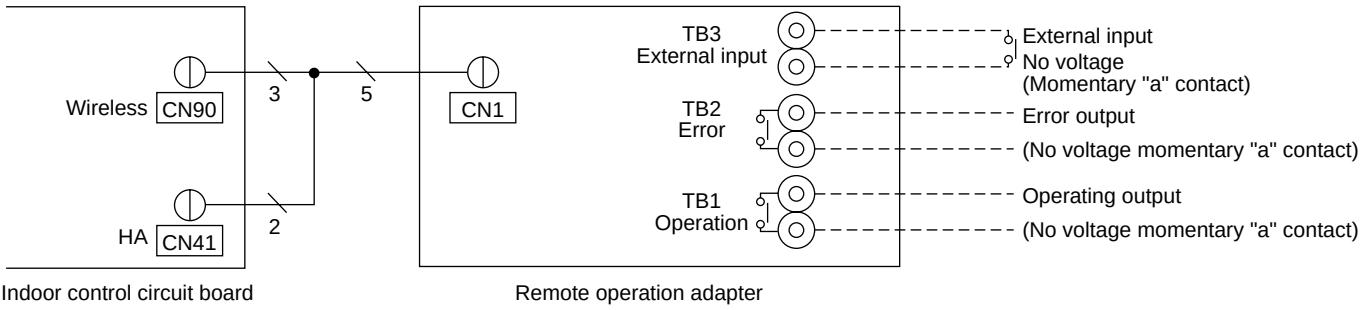
If SW2 is on, operation by remote controller cannot be performed.
If SW2 is off, operation by remote controller is permitted.

10-8. OBTAINING REMOTE DISPLAY

The model of a wireless type can not correspond.

Use the remote operation adapter (PAC-SF40RM-E) to provide operation/error non-voltage contact output and on/off input function.

(1) Wiring method



Indoor control circuit board — Remote operation adapter

⚠Caution	**TB3 is a dedicated terminal for contact point input. Never input voltage. It will damage the indoor control circuit board.**

<Connections on the indoor unit side>

① When using external output function
Insert the 9-prong connector (3-core) of the attached cable to CN90 on the indoor control circuit board.

② When using the external input function
Insert the 4-prong connector (2-core) of the attached cable to CN41 on the indoor control circuit board.

※ The connector is direction-sensitive. Use care not to make an error when inserting.
Never force the connectors. This will result in damage.

(2) Locally procured parts

Item	Name	Model and specifications
External output function	External output signal wire	Use sheathed vinyl coated cord or cable. Wire type: CV, CVS or equivalent. Wire size: Stranded wire 0.5mm² to 1.25mm² Single straged: ϕ0.65mm to 1.25mm
	Display lamp, etc.	No voltage “a” contact AC200V (DC30V), 1A or less
External input function	External input signal wire	Use sheathed vinyl coated cord or cable. Wire type: CV, CVS or equivalent. Wire size: Stranded wire 0.5mm² to 1.25mm² Single straged: ϕ0.65mm to 1.2mm
	Switch	No voltage “a” contact (Start and stop operation is switched by inputting a pulse of 200ms or more)

10-9. TIMER OPERATION

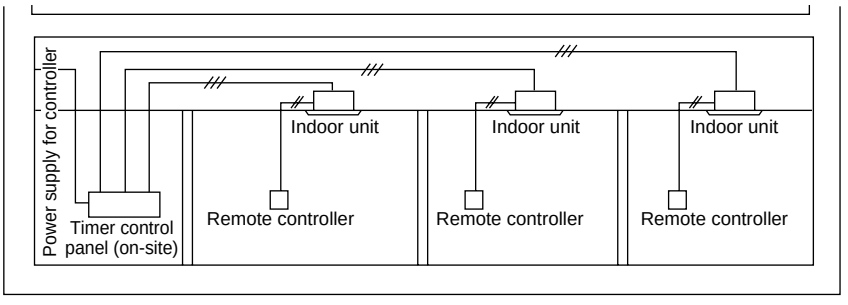
- Timer operation can be performed by setting the wired or wireless remote controller timer. Start and stop times can be set in 10-minute increments within a 24-hour period.
- When used in combination with the central control remote controller of the M-NET control system for the outdoor unit, one program timer can be used for individual timer settings for each group of the central control system. (Each timer setting can be stored in data memory so timer settings for up to 50 groups can be set individually.)

※ Please refer to the MELANS catalog or technical information for details about the central control remote controller.

Operating with on-site timer

(1) Summary of system

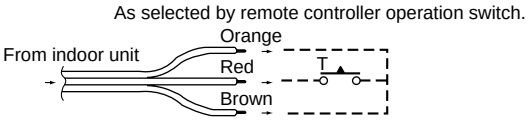
If the “Remote ON/OFF adapter” (PAC-SE55RA-E) (sold separately) is used, the on-site timer can be operated to turn each unit on and off.



(2) Basic pattern for timer control

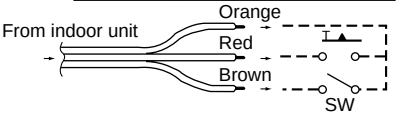
Use a no-voltage contact point output timer (one that has separate circuits for the load side and timer power supply).

a) Timer-independent control



b) Combined control by timer and remote controller

SW ON	Timer control
SW OFF	Remote controller control



(3) Basic system

Refer to 10-7. COMBINED REMOTE/LOCAL CONTROL.

10-10. LINKED OPERATION WITH PERIPHERAL AIR CONDITIONERS EQUIPMENT

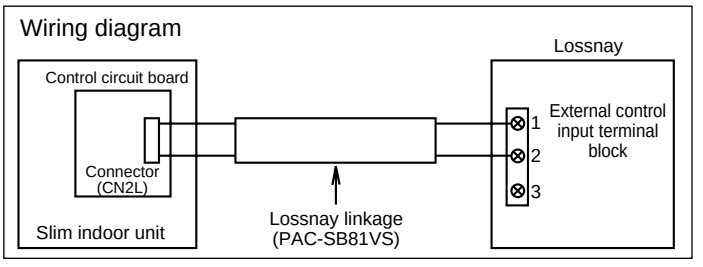
■ Lossnay operation

● Linked operation with a Lossnay unit can be obtained by connecting Lossnay linkage cable (Model PAC-SB81VS - sold separately) to the CN2L (Remote kit) on the circuit board of the indoor unit. This function must be selected from the remote controller.

① **Summary of wiring**

● Connect the Lossnay linkage cable (Model PAC-SB81VS) connector to CN2L on the indoor unit on the circuit board of the indoor unit.

● Connect the lead wire of the Lossnay linkage cable to the Lossnay external control input terminal blocks (1) and (2)
(At this time, the input terminal blocks (1) and (2) have no polarity.)



② **Precautions when wiring**

● The Lossnay linkage cable can be extended up to a maximum of 500 meters.
When extending the Lossnay linkage cable, be sure to connect securely and take proper steps to ensure insulation.
(Extension cable specifications: Sheathed vinyl cord or cable 0.5 to 0.75mm^2)

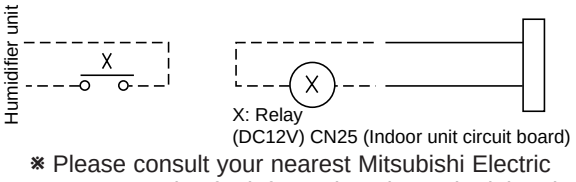
● Lossnay linked cable

● Arrange wiring so that there can be no contact between the Lossnay linkage cable and the power supply cord. Contact may cause malfunctioning. (Separate by 5cm or more.)

10-11. OBTAINING HUMIDIFIER SIGNAL

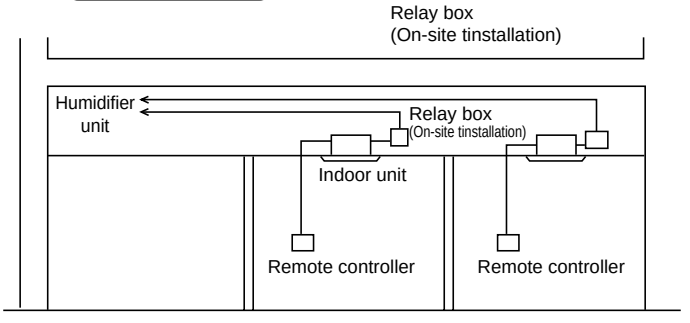
● The humidifier signal that is linked to the AC heating operation (indoor unit ventilator) can be obtained by connecting the adapter for the humidifier signal to connector CN25 on the printed circuit for the indoor unit and wiring it to the humidifier unit via the on-site relay box. There is no output when the thermostat is off, during heating preparation and during defrosting.

Basic wiring



※ Please consult your nearest Mitsubishi Electric representative for information about obtaining the adapter for humidifier signal.

System example



10-12. EXTERNAL MOUNTING OF TEMPERATURE SENSOR

● Temperature control from an alternative external location can be performed by connecting the temperature sensor (Model PAC-SE41TS-E - sold separately) to the CN20 connector on the circuit board for the indoor unit.

● The wired remote controller also has an internal temperature sensor. Function selection from the remote controller is required.
Refer to “FUNCTION SETTING” for information of installation manual about selecting functions with the remote controller.

10-13. MULTIPLE REMOTE CONTROL DISPLAY

You can control several units with a multiple remote control display, by wiring an optional multiple remote controller adapter (PAC-SA88HA-E) with relays and lamps on the market.

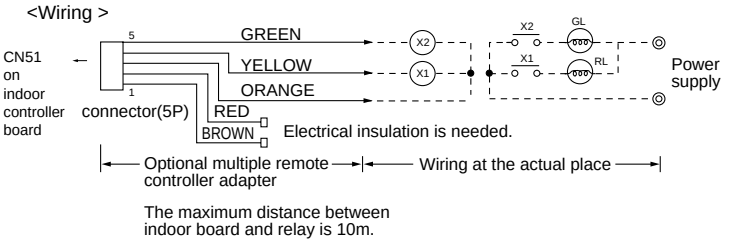
Refer to 8-7-2. Indoor controller board.

How to wire

(1) Connect the multiple remote controller adapter to the connector CN51 on the indoor controller board.

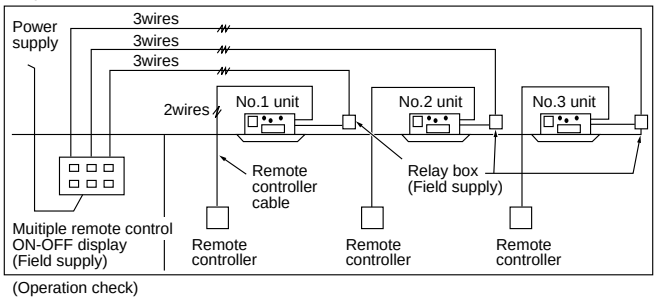
(2) Wire three of the five wires from the multiple remote controller adapter as shown in the figure below.

<Wiring >



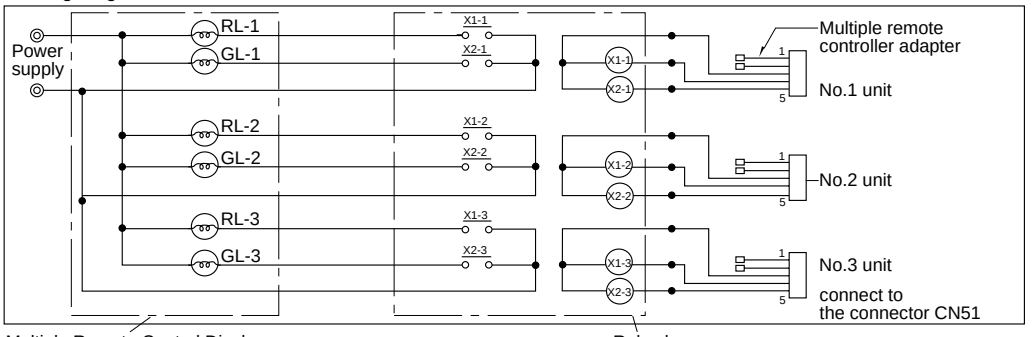
[Notes on Signs]
X1:Relay (for operation lamp)
X2:Relay (for check lamp)
RL:Operation Lamp
GL:Check Lamp
[Field supplied parts]
Relays:12V DC with rated coil power consumption below 0.9W.
Lamps:Matching to power supply voltage.

<System>



(Operation check)

<Wiring diagram>



10-14. INTERLOCKING OPERATION METHOD WITH DUCT FAN (Booster fan)

●Whenever the indoor unit is operating, the duct fan operates.

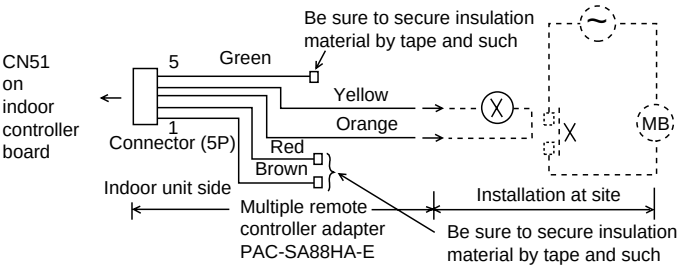
(1)Connect the optional multiple remote controller adapter(PAC-SA88HA-E)to the connector CN51 on the indoor controller board.

(2)Drive the relay after connecting the 12V DC relay between the Yellow and Orange connector lines.

Use a relay under 1W.

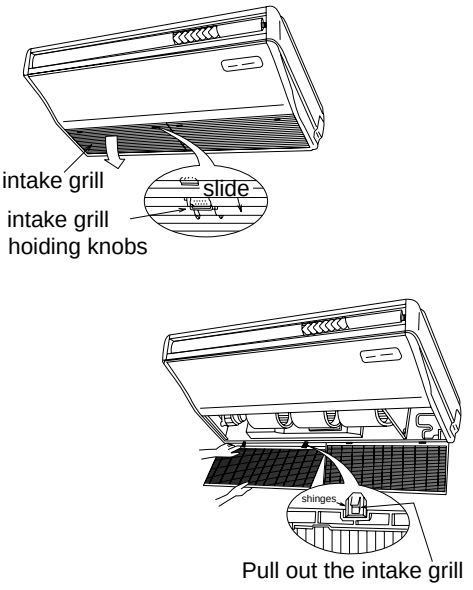
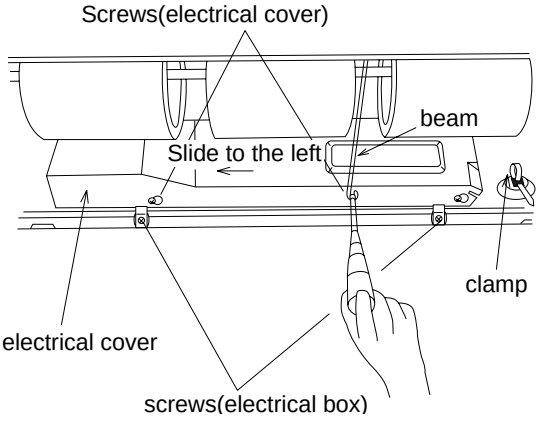
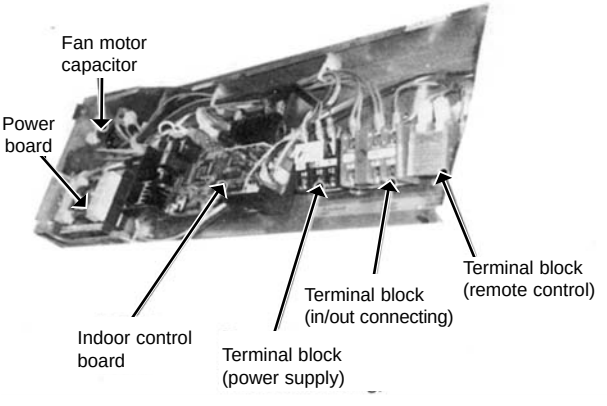
MB: Electromagnetic switch power relay for duct fan.

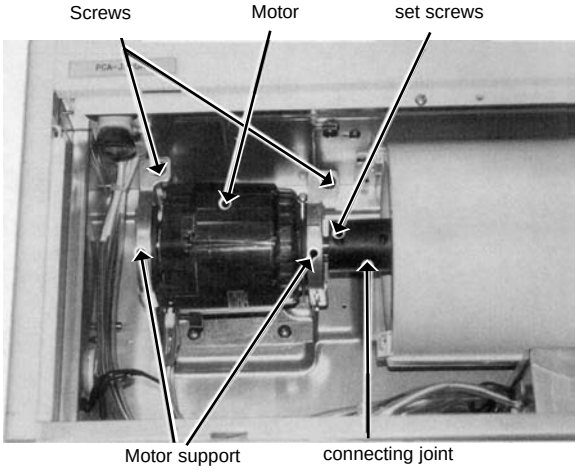
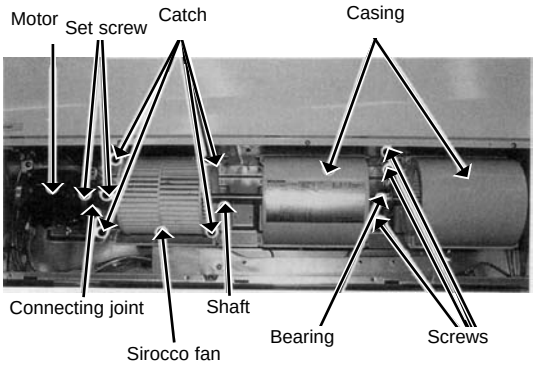
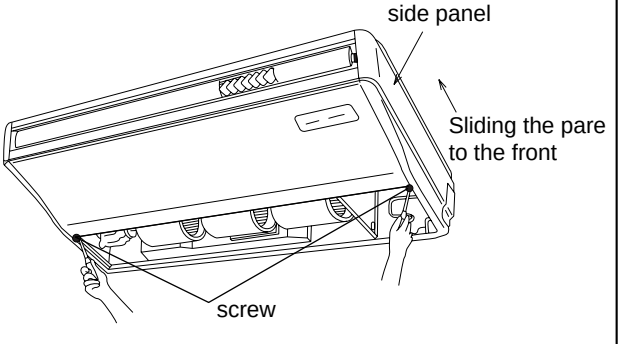
X: Auxiliary relay (12V DC LY-1F)

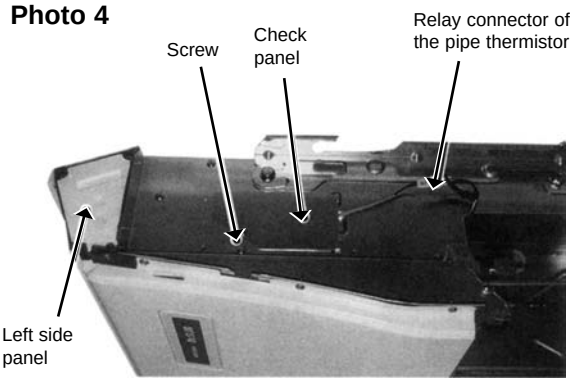
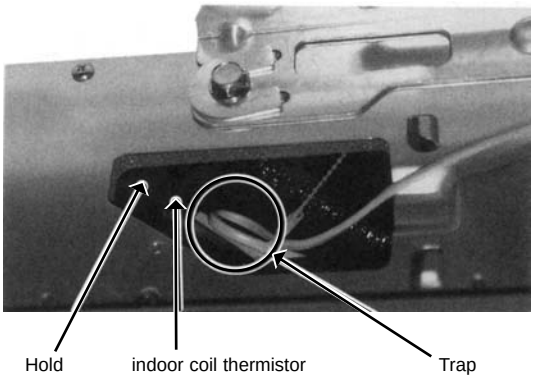
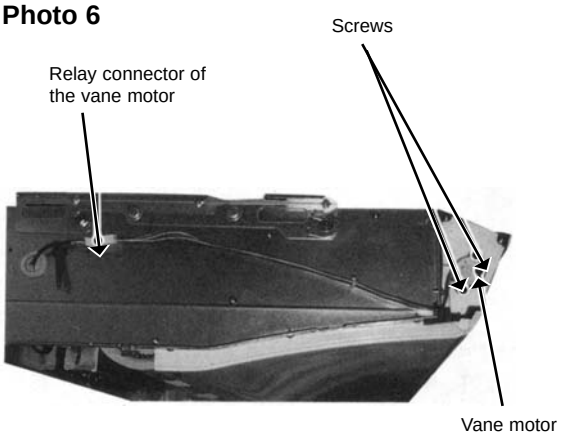
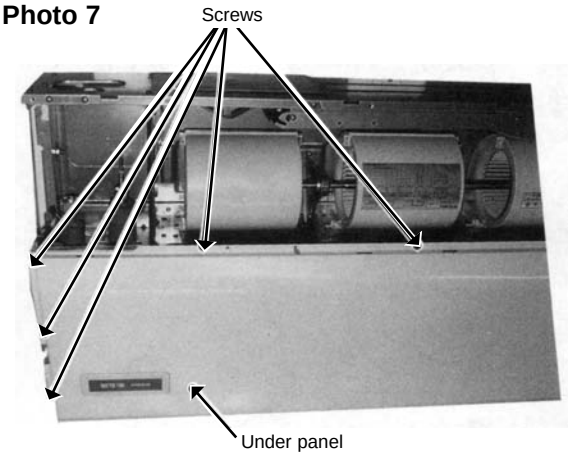


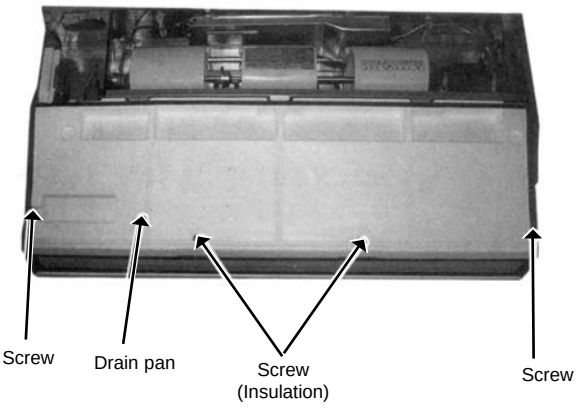
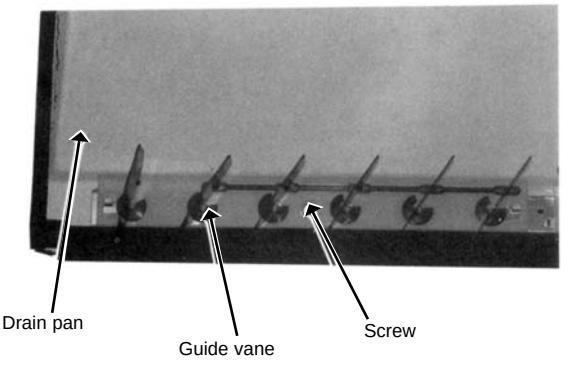
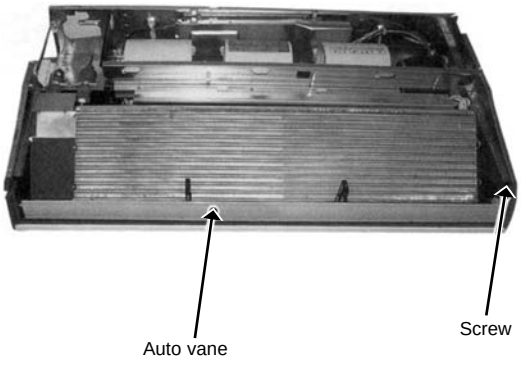
11 DISASSEMBLY PROCEDURE

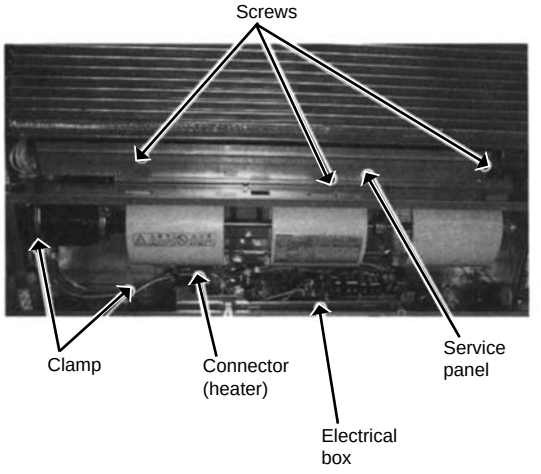
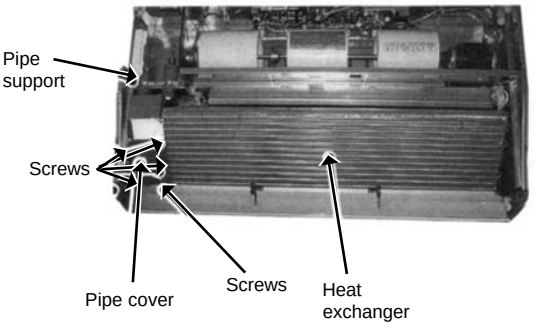
INDOOR UNIT PCH-3GAKH

OPERATING PROCEDURE	PHOTOS&ILLUSTRATION
1. Removing the air intake grill (1) Slide the intake grill holding knobs (at two locations) backward to open the intake grill. (2) When the intake grill left open, push the stoppers on the rear hinges (at two locations) to pull out the intake grill.	**Figure 1** 
2. Removing the electrical box (1) Remove the air intake grill. (2) Remove the screw from the beam and remove the beam. (3) Remove the screws from the electrical cover, and remove the electrical cover. (4) Disconnectors including CN6V and CN21. (5) Remove the screws from the electrical box and pull out the electrical box. <Electrical parts in the electrical box> Terminal block (for power supply) Terminal block (for in/outdoor connecting wire) Terminal block (for remote controller) Fan motor capacitor Indoor control board Power board	**Figure 2**  **Photo 1** 

OPERATING PROCEDURE	PHOTOS&ILLUSTRATION
3. Removing the fan motor (1) Remove the air intake grill. (2) Remove the screw for removing the motor support at both left and right side. (3) Loosen the set screws at the fan motor side of the connecting joint. (4) Slide the fan motor to the left side and pull it out.	**Photo 2** 
4. Removing the sirocco fan (1) Remove the air intake grill. (2) Remove 1 beam. (3) Remove the lower casing while pressing the stoppers at upper side of the casing. (4) Loosen the set screws at the connecting joint. (5) Remove the sirocco fan and shaft together by sliding the shaft to the left. (Note) Make sure that the upper side casing is snapped to the fan plate securely with catch.	**Photo 3** 
5. Removing the side panel (right or left) (1) Remove the air intake grill. (2) Remove the screw from the side panel, and remove the side panel by sliding the panel to the front.	**Figure 2** 

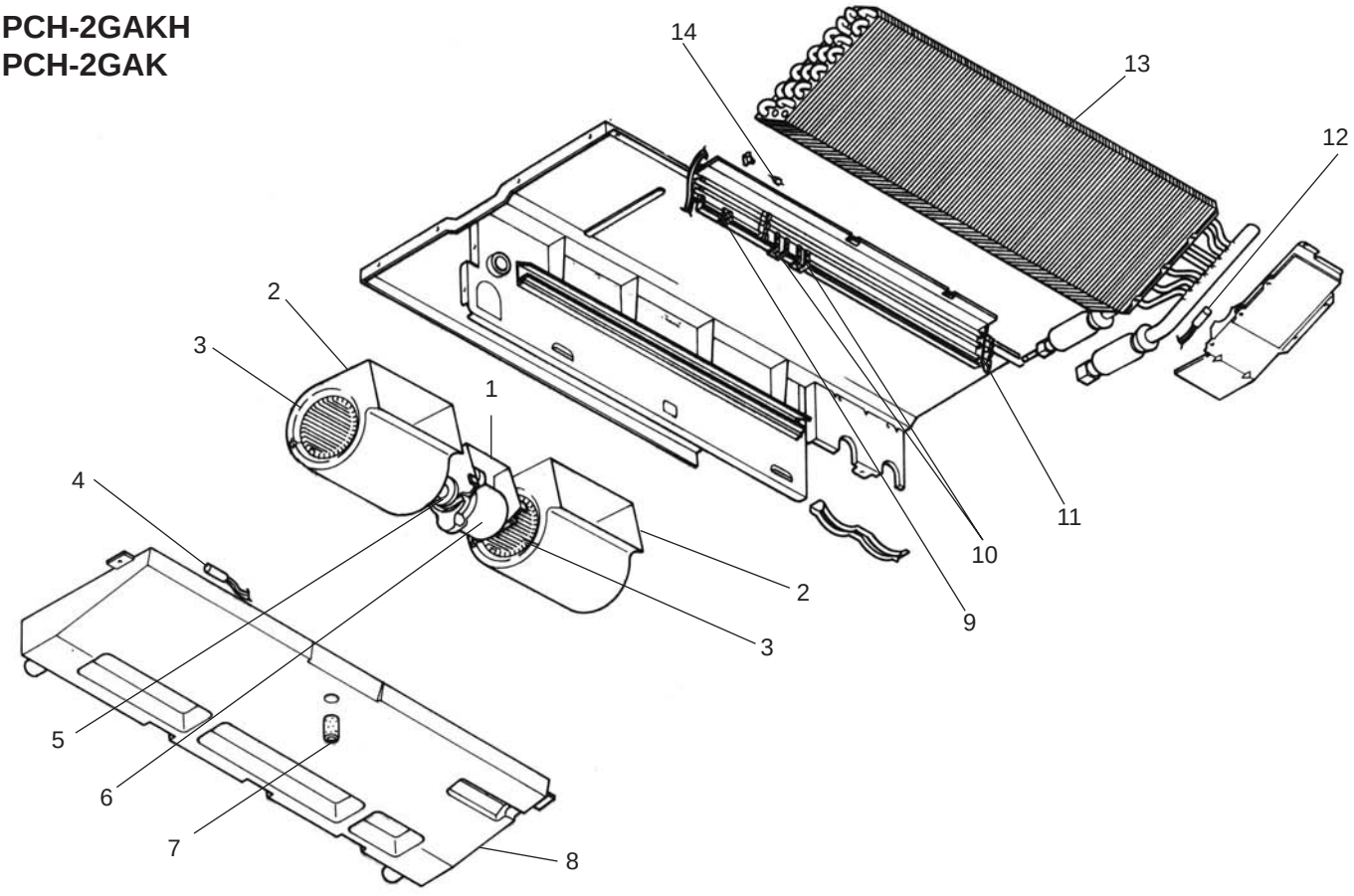
OPERATING PROCEDURE	PHOTOS&ILLUSTRATION
6. Removing the vane motor (1) Remove the air intake grill. (2) Remove the left side panel. (3) Remove the relay connector of vane motor. (4) Remove the electrical box. (5) Remove the screws of vane motor, then remove vane motor. (Note) Connect the lead wires and connectors properly and place them in the proper position so that the wires are not pinched by other parts.	**Photo 4**  **Photo 5** 
7. Removing the indoor coil thermistor (1) Remove the air intake grill. (2) Remove the right side panel. (3) Remove the relay connector of the indoor coil thermistor. (4) Remove the screw, and remove the check panel. (5) Extract the indoor coil thermistor from the holder. <Caution for the installation> There is a possibility for the short circuit when connector gets wet by water through the thermistor lead wire. Therefore, lead wire of the pipe thermistor should be trapped as shown in the picture.	**Photo 6** 
7. Removing the Under panel (1) Remove the air intake grill. (2) Remove the beam. (3) Remove the side panel (right and left). (4) Unscrew the screws of the under panel, then remove the under panel. ※ Weight of the under panel : approx. 2kg.	**Photo 7** 

OPERATING PROCEDURE	PHOTOS&ILLUSTRATION
9. Removing the drain pump (option) (1) Remove the air intake grill. (2) Remove the beam. (3) Remove the side panel (right and left). (4) Remove the under panel. Remove the screws of the right and left side drain pan. (5) Remove the insulation in center of the drain pan, and after removing the screw, remove the drain pan. (Note) Please aware that there might be drain left in the drain pan when you remove the drain pump.	**Photo 8** 
10. Removing the guide vane (1) Remove the intake grill. (2) Remove the beam. (3) Remove the side panel (right and left). (4) Remove the under panel. (5) Remove the drain pan. (6) Remove the screw from the guide vane, then remove the guide vane.	**Photo 9** 
11. Removing the Auto vane (1) Remove the intake grill. (2) Remove the left side panel. (3) Remove the left side box. (4) Remove the under panel. (5) Remove the screw from the auto vane. (6) Slide the auto vane to the right side and pull the auto vane out.	**Photo 10** 

OPERATING PROCEDURE	PHOTOS&ILLUSTRATION
12. Removing the electric heater. (1) Remove the air intake grille. (See the figure 1) (2) Remove the beam. (3) Remove the electrical box cover and disconnect the connector (6P red) of the heater. (4) Loosen 2 clamps for the heater lead wires. (5) Remove the side panels (right and left). (See the figure 3) (6) Remove the under panel. (See the photo 7) (7) Remove the drain pan. (See the photo 8) (8) Remove the 3 screws from the service panel. (9) Pull out the heater with the service panel.	**Photo 11** 
13. Removing the heat exchanger. (1) Remove the air intake grille. (See the figure 1) (2) Remove the beam. (3) Remove the panels (right and left). (See the figure 2) (4) Disconnect the relay connector of the pipe thermistor. (5) Remove the under panel. (See the photo 7) (6) Remove the drain pan. (See the photo 8) (7) Unscrew the screw of the pipe cover, and remove the pipe cover. (8) Unscrew the screw of the pipe support, and remove the pipe support. (9) Unscrew the screw of the heat exchanger, and remove the heat exchanger. Remove the heat exchanger with care. Since this is quite heavy, removing work should be done with more than 2 people. ※Weight of heat exchanger : approx. 5.3kg	**Photo 12** 

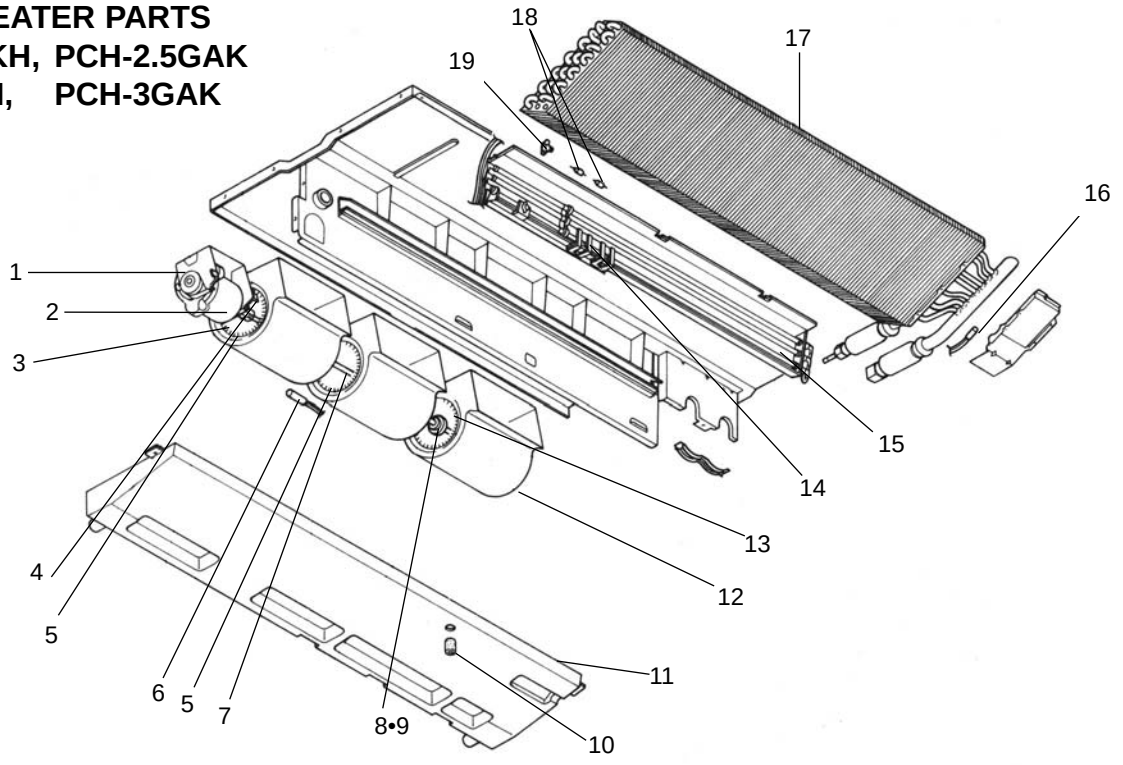
12 PARTS LIST

FAN AND HEATER PARTS
PCH-2GAKH
PCH-2GAK



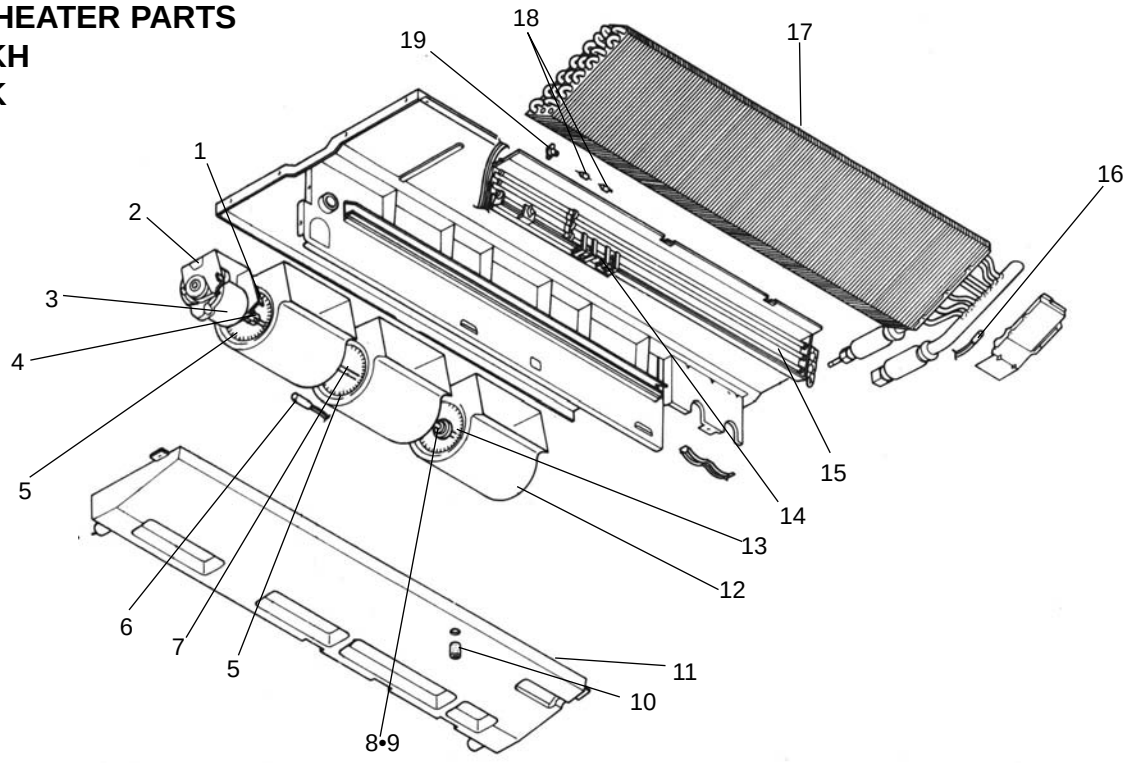
No.	Parts No.	Parts Name	Specifications	Q'ty / set		Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
				PCH					Unit	Amount
				2GAKH	2GAK					
1	R01 17J 130	MOTOR LEG		1	1					
2	T7W B06 110	CASING		2	2					
3	R01 E16 114	SIROCCO FAN		2	2					
4	R01 E26 202	ROOM TEMPERATURE THERMISTOR		1	1		TH1			
5	R01 43E 126	PIECE (MOTOR)		1	1					
6	R01 17J 220	FAN MOTOR	D09B4P54MS	1	1		MF			
7	R01 17J 524	DRAIN PLUG		1	1					
8	R01 A14 529	DRAIN PAN ASSY		1	1					
9	R01 46K 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1			26H			
10	R01 18J 303	INSULATOR		3						
	R01 20J 303	INSULATOR		1						
11	T7W 23J 300	HEATER ELEMENT	80V 466W	3			H1			
12	R01 17J 202	PIPE TEMPERATURE THERMISTOR		1	1		TH2			
13	T7W H32 480	HEAT EXCHANGER		1	1					
14	R01 P02 706	THERMAL FUSE	250V 98℃ 10A	1			FS1,2			

FAN AND HEATER PARTS
PCH-2.5GAKH, PCH-2.5GAK
PCH-3GAKH, PCH-3GAK



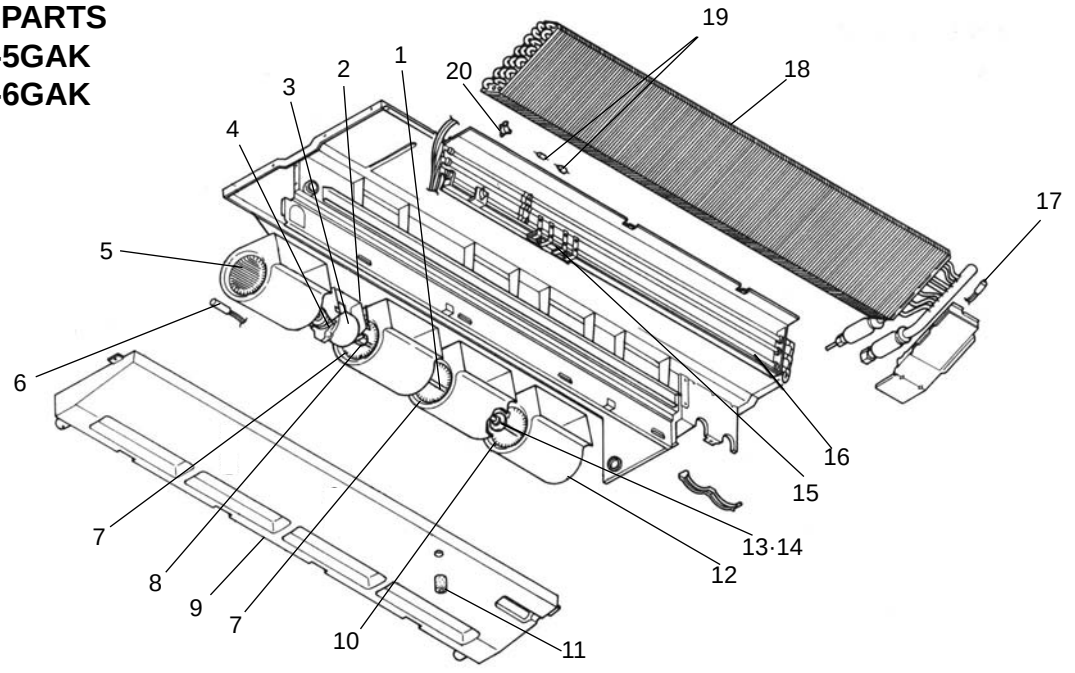
No.	Parts No.	Parts Name	Specifications	Q'ty / set				Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
				PCH							Unit	Amount
				2.5 GAKH	3 GAKH	2.5 GAK	3 GAK					
1	R01 29J 130	MOTOR LEG		1	1	1	1					
2	T7W 30J 762	FAN MOTOR	DO9C4P70MS	1	1	1	1		MF			
3	R01 700 116	SHAFT JOINT		1	1	1	1					
4	R01 43E 126	PIECE (MOTOR)		1	1	1	1					
5	R01 E17 114	SIROCCO FAN		2	2	2	2					
6	R01 E26 202	ROOM TEMPERATURE THERMISTOR		1	1	1	1		TH1			
7	R01 29J 100	SHAFT (FAN)		1	1	1	1					
8	R01 E00 103	SLEEVE BEARING		1	1	1	1					
9	R01 29J 145	BEARING SUPPORT		1	1	1	1					
10	R01 17J 524	DRAIN PLUG		1	1	1	1					
11	R01 A15 529	DRAIN PAN ASSY		1	1	1	1					
12	T7W B06 110	CASING		3	3	3	3					
13	R01 E15 114	SIROCCO FAN		1	1	1	1					
14	R01 20J 303	INSULATOR		1	1							
	R01 30J 303	INSULATOR		3	3							
15	T7W 30J 300	HEATER ELEMENT	80V 700W	3	3				H1			
16	R01 17J 202	PIPE TEMPERATURE THERMISTOR		1	1	1	1		TH2			
17	R01 29J 480	HEAT EXCHANGER		1		1						
	R01 33J 480	HEAT EXCHANGER			1		1					
18	T7W 23J 706	THERMAL FUSE	110℃ 16A 250V	1	1				FS1,2			
19	R01 46K 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1	1				26H			

FAN AND HEATER PARTS
PCH-4GAKH
PCH-4GAK



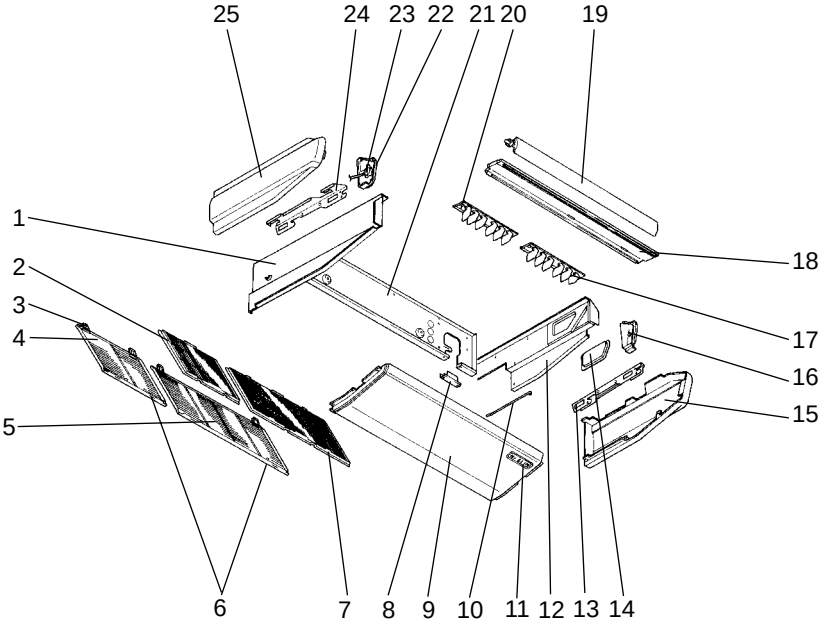
No.	Parts No.	Parts Name	Specifications	Q'ty / set		Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
				PCH-4					Unit	Amount
				GAKH	GAK					
1	R01 43E 126	PIECE (MOTOR)		1	1					
2	R01 35J 130	MOTOR LEG		1	1					
3	R01 35J 220	FAN MOTOR	D10B4P90MS	1	1		MF			
4	R01 700 116	SHAFT JOINT		1	1					
5	R01 E19 114	SIROCCO FAN		2	2					
6	R01 E26 202	ROOM TEMPERATURE THERMISTOR		1	1		TH1			
7	R01 29J 100	SHAFT		1	1					
8	R01 E00 103	SLEEVE BEARING		1	1					
9	R01 35J 145	BEARING SUPPORT		1	1					
10	R01 17J 524	DRAIN PLUG		1	1					
11	R01 A16 529	DRAIN PAN ASSY		1	1					
12	T7W B07 110	CASING		3	3					
13	R01 E20 114	SIROCCO FAN		1	1					
14	R01 20J 303	INSULATOR		1						
	R01 36J 303	INSULATOR		3						
15	T7W 39J 300	HEATER ELEMENT	80V 900W	3			H1			
16	R01 17J 202	PIPE TEMPERATURE THERMISTOR		1	1		TH2			
17	R01 37J 480	HEAT EXCHANGER		1	1					
18	T7W 589 706	THERMAL FUSE	117℃ 16A 250V	1			FS1,2			
19	R01 46K 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1			26H			

FAN AND HEATER PARTS
PCH-5GAKH, PCH-5GAK
PCH-6GAKH, PCH-6GAK



No.	Parts No.	Parts Name	Specifications	Q'ty / set				Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
				PCH							Unit	Amount
				5 GAKH	6 GAKH	5 GAK	6 GAK					
1	R01 29J 100	SHAFT		1	1	1	1					
2	R01 41J 130	MOTOR LEG		1	1	1	1					
3	R01 41J 220	FAN MOTOR	D10B4P150MS	1	1	1	1		MF			
4	R01 43E 126	PIECE (MOTOR)		1	1	1	1					
5	R01 E18 114	SIROCCO FAN		1	1	1	1					
6	R01 E26 202	ROOM TEMPERATURE THERMISTOR		1	1	1	1		TH1			
7	R01 E19 114	SIROCCO FAN		2	2	2	2					
8	R01 700 116	SHAFT JOINT		1	1	1	1					
9	R01 A17 529	DRAIN PAN ASSY		1	1	1	1					
10	R01 E20 114	SIROCCO FAN		1	1	1	1					
11	R01 17J 524	DRAIN PLUG		1	1	1	1					
12	T7W B07 110	CASING		4	4	4	4					
13	R01 E00 103	SLEEVE BEARING		1	1	1	1					
14	R01 35J 145	BEARING SUPPORT		1	1	1	1					
15	R01 20J 303	INSULATOR		1	1							
	R01 36J 303	INSULATOR		6	6							
16	T7W 43J 300	HEATER ELEMENT	80V 1000W	3	3				H1			
17	R01 17J 202	PIPE TEMPERATURE THERMISTOR		1	1	1	1		TH2			
18	R01 41J 480	HEAT EXCHANGER		1		1						
	T7W H33 480	HEAT EXCHANGER			1		1					
19	T7W 23J 706	THERMAL FUSE	110℃ 16A 250V	1	1				FS1,2			
20	R01 46K 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1	1				26H			

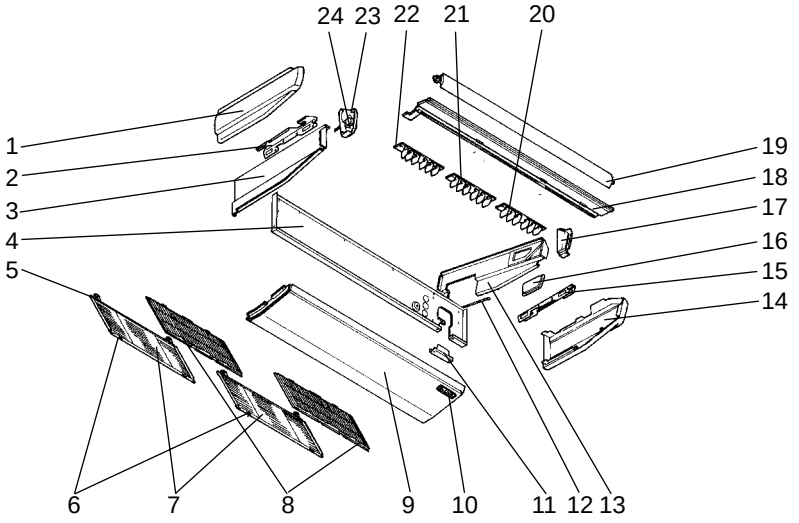
STRUCTURAL PART
PCH-2GAK
PCH-2GAKH



Part numbers that are circled are not shown in the figure.

No.	Parts No.	Parts Name	Specifications	Q'ty/set PCH-2GAK PCH-2GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	R01 57N 666	S.PLATE-L		1					
2	R01 A15 500	L.L FILTER		1					
3	R01 17J 061	GRILLE HINGE		4					
4	R01 18J 691	GRILLE ASSY		1					
5	R01 17J 691	GRILLE ASSY		1					
6	R01 17J 054	GRILLE CATCH		4					
7	R01 A14 500	L.L FILTER		1					
8	—	REAR SUPPORT		1	(BG02H454K01)				
9	R01 17J 669	UNDER PANEL		1					
10	—	BEAM(GA)		2	(BG17H464H08)				
11	T7W E01 070	W.BOARD CASE		1					
12	R01 18J 665	S.PLATE-R		1					
13	R01 17J 808	RIGHT LEG (R)		1					
14	R01 17J 668	SERVICE PANEL		1					
15	R01 17J 661	RIGHT SIDE PANEL		1					
16	R01 17J 067	RIGHT SIDE BOX		1					
17	R01 37J 085	G.V ASSY-6R		1					
18	R01 17J 651	FRONT PANEL		1					
19	R01 17J 002	AUTO VANE		1					
20	R01 37J 086	G.V ASSY-6L		1					
21	R01 A14 676	REAR PANEL		1					
22	R01 17J 068	LEFT SIDE BOX		1					
23	R01 E03 223	VANE MOTOR		1		MV			
24	R01 17J 809	LEFT LEG (L)		1					
25	R01 17J 662	LEFT SIDE PANEL		1					
㉖	R01 17J 523	JOINT SOCKET		1					
㉗	T7W E00 072	DRAIN HOSE COVER		1					

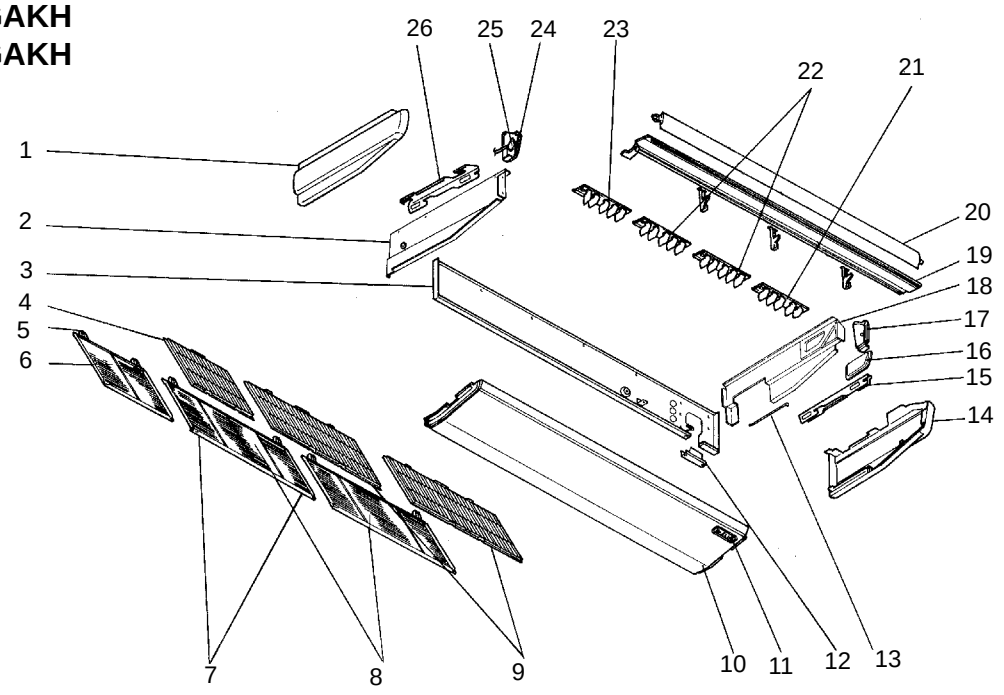
STRUCTURAL PART
PCH-2.5GAK
PCH-3GAK
PCH-4GAK
PCH-2.5GAKH
PCH-3GAKH
PCH-4GAKH



Part numbers that are circled are not show in the figure.

No.	Parts No.	Parts Name	Specifications	Q'ty/set PCH 2.5, 3 GAK, GAKH	Q'ty/set PCH 4 GAK, GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	R01 17J 662	LEFT SIDE PANEL		1						
	R01 35J 662	LEFT SIDE PANEL			1					
2	R01 17J 809	LEFT LEG		1	1					
3	R01 57N 666	S.PLATE-L		1						
	R01 35J 666	S.PLATE-L			1					
4	R01 A15 676	REAR PANEL		1						
	R01 A16 676	REAR PANEL			1					
5	R01 17J 061	GRILLE HINGE		4	4					
6	R01 17J 054	GRILLE CATCH		4	4					
7	R01 17J 691	GRILLE ASSY		2	2					
8	R01 A14 500	L.L FILTER		2	2					
9	R01 29J 669	UNDER PANEL		1	1					
10	T7W E01 070	W.BOARD CASE		1	1					
11	—	REAR SUPPORT		1	1	(BG02H454K01)				
12	—	BEAM (GA)		2	2	(BG17H464H08)				
13	R01 18J 665	S.PLATE-R		1						
	R01 35J 665	S.PLATE-R			1					
14	R01 17J 661	RIGHT SIDE PANEL		1						
	R01 35J 661	RIGHT SIDE PANEL			1					
15	R01 17J 808	RIGHT LEG		1	1					
16	R01 17J 668	SERVICE PANEL		1						
	R01 18J 668	SERVICE PANEL			1					
17	R01 17J 067	RIGHT SIDE BOX		1						
	R01 35J 067	RIGHT SIDE BOX			1					
18	R01 29J 651	FRONT PANEL		1						
	R01 36J 651	FRONT PANEL			1					
19	R01 29J 002	AUTO VANE		1						
	R01 35J 002	AUTO VANE			1					
20	R01 37J 085	G.V ASSY-6R		1	1					
21	R01 37J 087	G.V ASSY-6C		1	1					
22	R01 37J 086	G.V ASSY-6L		1	1					
23	R01 17J 068	LEFT SIDE BOX		1						
	R01 E00 068	LEFT SIDE BOX			1					
24	R01 29J 223	VANE MOTOR		1			MV			
	R01 35J 223	VANE MOTOR			1		MV			
(25)	R01 17J 523	JOINT SOCKET		1	1					
(26)	T7W E00 072	DRAIN HOSE COVER		1	1					

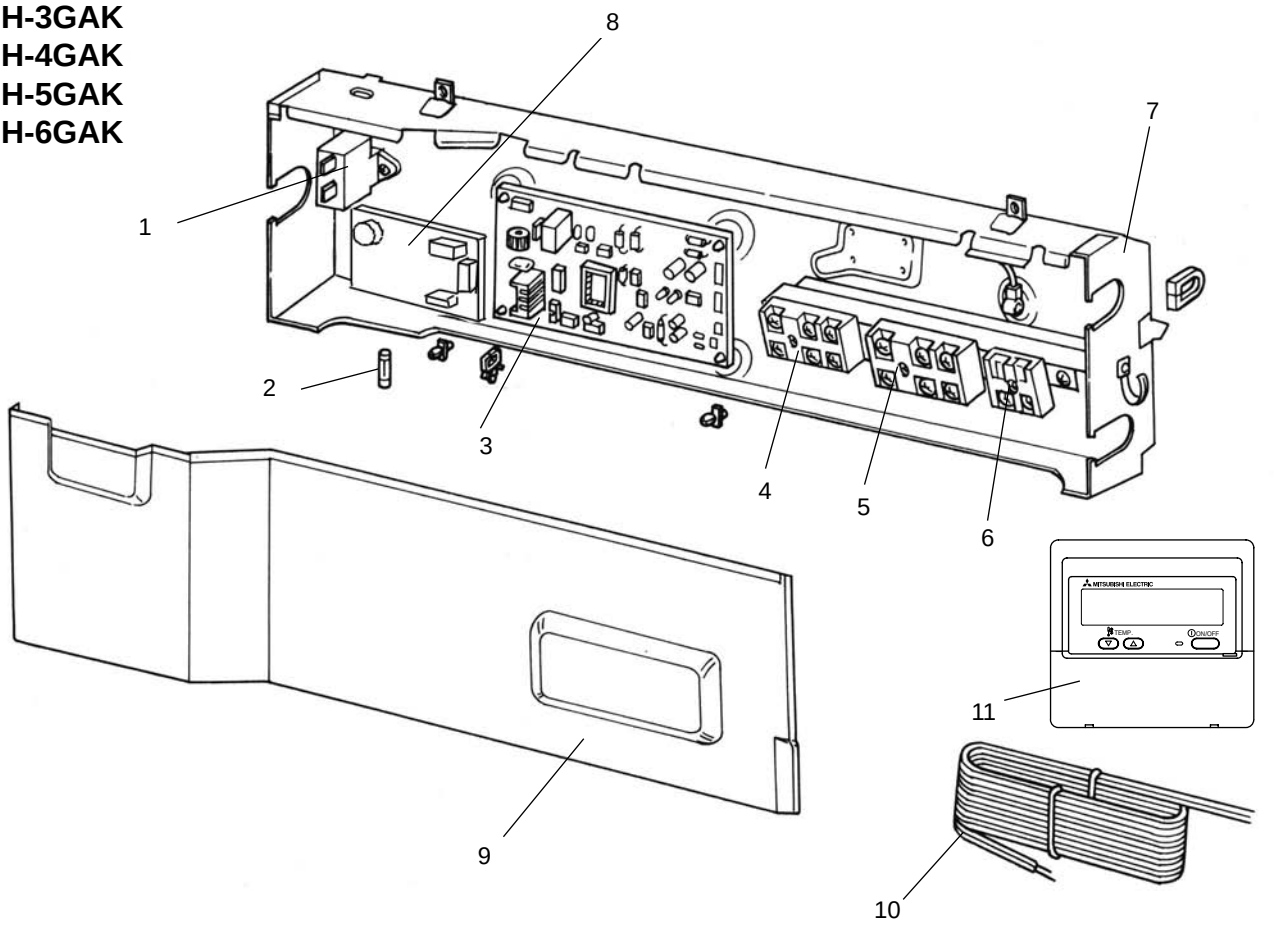
STRUCTURAL PART
PCH-5GAK
PCH-6GAK
PCH-5GAKH
PCH-6GAKH



Part number that are circled are not shown in the figure.

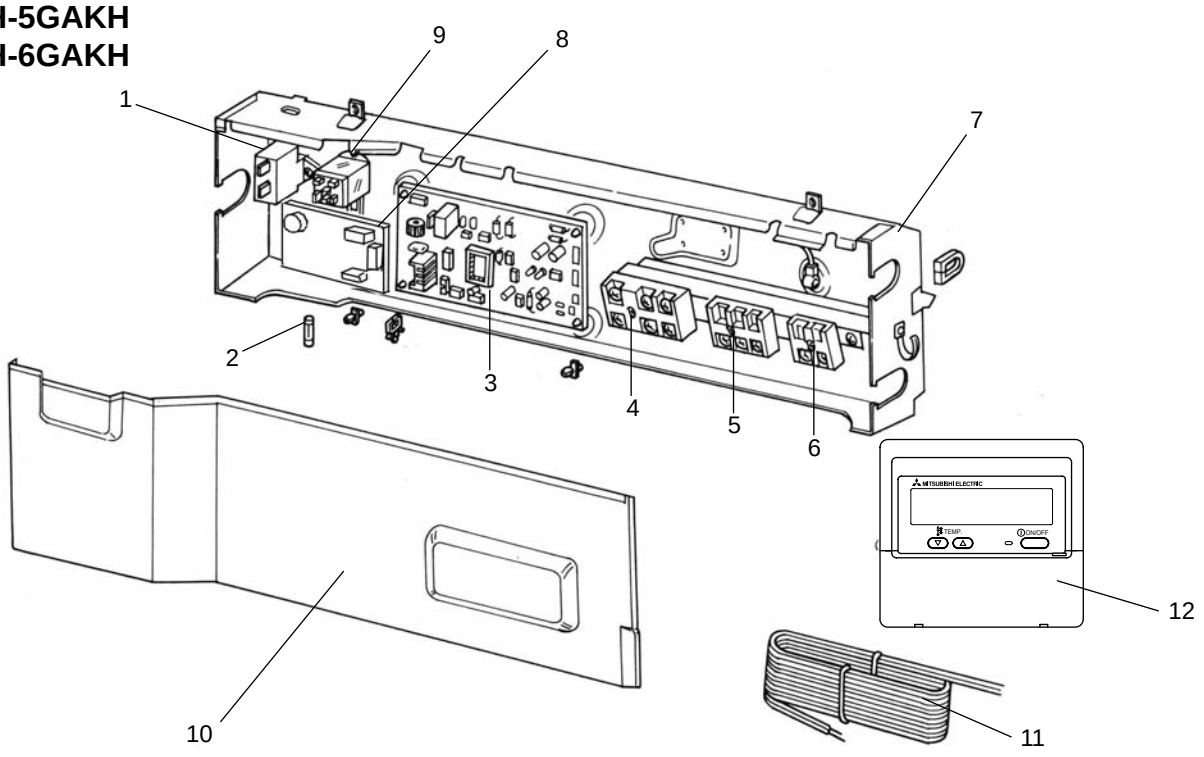
No.	Parts No.	Parts Name	Specifications	Q'ty/set PCH-5, 6GAK PCH-5, 6GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	R01 35J 662	LEFT SIDE PANEL		1					
2	R01 35J 666	S.PLATE-L		1					
3	R01 A17 676	REAR PANEL		1					
4	R01 A15 500	L.L FILTER		1					
5	R01 17J 061	GRILLE HINGE		6					
6	R01 18J 691	GRILLE ASSY		1					
7	R01 17J 054	GRILLE CATCH		6					
8	R01 17J 691	GRILLE ASSY		2					
9	R01 A14 500	L.L FILTER		2					
10	R01 41J 669	UNDER PANEL		1					
11	T7W E01 070	W.BOARD CASE		1					
12	—	REAR SUPPORT		1	(BG02H454K01)				
13	—	BEAM(GA)		3	(BG17H464H08)				
14	R01 35J 661	RIGHT SIDE PANEL		1					
15	R01 17J 808	RIGHT LEG		1					
16	R01 18J 668	SERVICE PANEL		1					
17	R01 35J 067	RIGHT SIDE BOX		1					
18	R01 35J 665	S.PLATE-R		1					
19	R01 41J 651	FRONT PANEL		1					
20	R01 41J 002	AUTO VANE		1					
21	R01 41J 085	G.V ASSY-5R		1					
22	R01 43J 087	G.V ASSY-5C		2					
23	R01 42J 086	G.V ASSY-5L		1					
24	R01 E00 068	LEFT SIDE BOX		1					
25	R01 35J 223	VANE MOTOR		1		MV			
26	R01 17J 809	LEFT LEG		1					
㉗	R01 17J 523	JOINT SOCKET		1					
㉘	T7W E00 072	DRAIN HOSE COVER		1					

ELECTRICAL PARTS
PCH-2GAK
PCH-2.5GAK
PCH-3GAK
PCH-4GAK
PCH-5GAK
PCH-6GAK



No.	Parts No.	Parts Name	Specifications	Q'ty / set PCH 2	Q'ty / set PCH 2.5, 3	Q'ty / set PCH 4	Q'ty / set PCH 5, 6	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
				GAK								
1	R01 30L 255	CAPACITOR	3μF 440V	1					C			
	T7W 39J 255	CAPACITOR	4μF 440V		1	1			C			
	R01 A13 255	CAPACITOR	6μF 440V				1		C			
2	R01 E02 239	FUSE	250V 6.3A	1	1	1	1		FUSE			
3	T7W E47 310	INDOOR CONTROLLER BOARD		1	1	1	1		I.B			
4	T7W A14 716	TERMINAL BLOCK	3P (L,N, ⏚)	1	1	1	1		TB2			
5	T7W E27 716	TERMINAL BLOCK	3P (1,2,3)	1	1	1	1		TB4			
6	T7W 512 716	TERMINAL BLOCK	2P (1,2)	1	1	1	1		TB5			
7	—	CONTROL BOX		1	1	1	1	(BG00N015G40)				
8	T7W E24 313	POWER BOARD		1	1	1	1		P.B			
9	—	CONTROL COVER		1				(BG02A804G38)				
	—	CONTROL COVER			1		1	(BG02A804G39)				
	—	CONTROL COVER				1		(BG02A804G40)				
10	T7W E01 305	REMOTE CONTROLLER CORD	10m	1	1	1	1					
11	T7W E08 713	REMOTE CONTROLLER	PAR-21MAA	1	1	1	1		R.B			

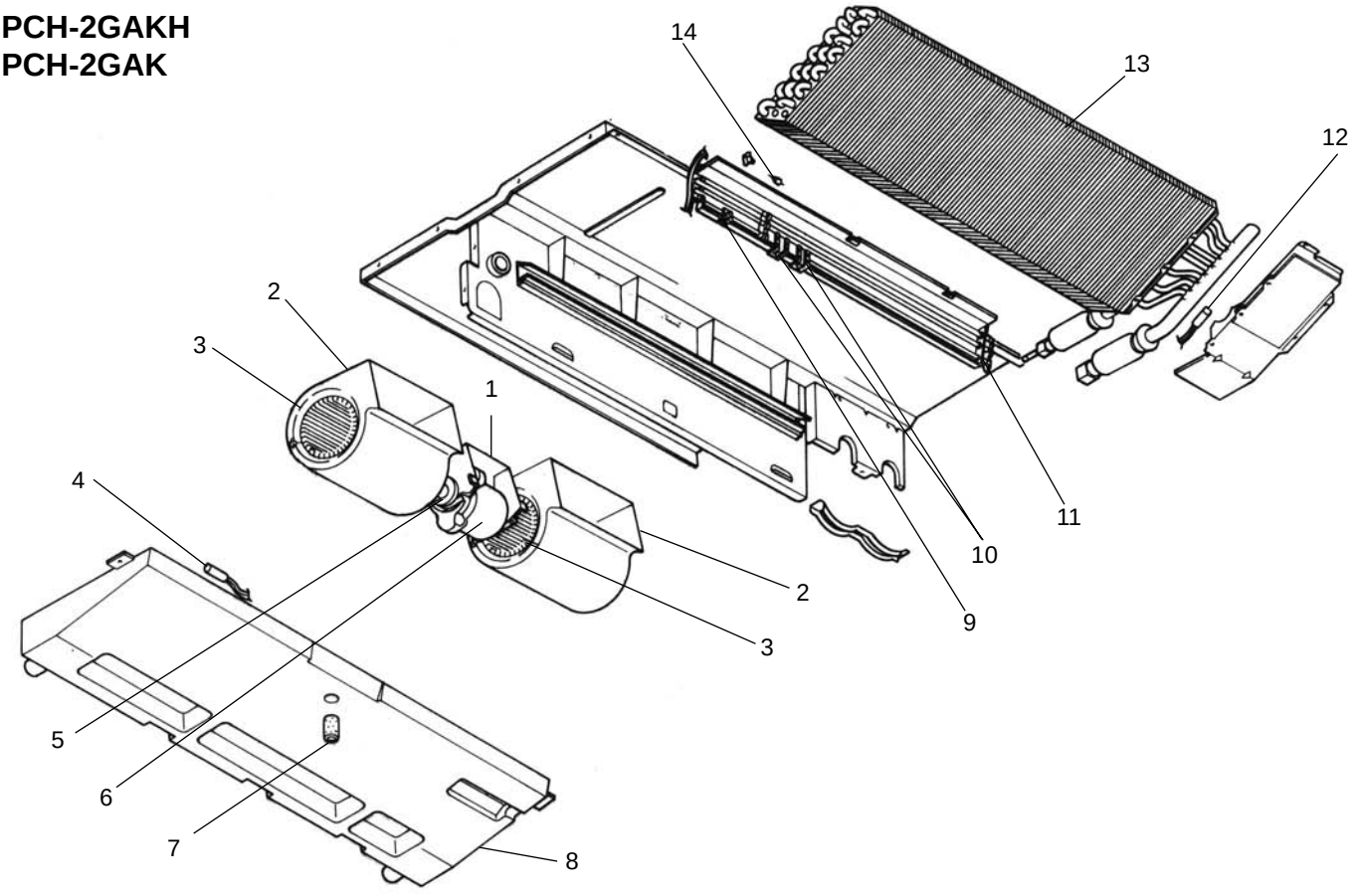
ELECTRICAL PARTS
PCH-2GAKH
PCH-2.5GAKH
PCH-3GAKH
PCH-4GAKH
PCH-5GAKH
PCH-6GAKH



No.	Parts No.	Parts Name	Specifications	Q'ty / set PCH 2	Q'ty / set PCH 2.5, 3	Q'ty / set PCH 4	Q'ty / set PCH 5, 6	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
				GAKH								
1	R01 30L 255	CAPACITOR	3μF 440V	1					C			
	T7W 39J 255	CAPACITOR	4μF 440V		1	1			C			
	R01 A13 255	CAPACITOR	6μF 440V				1		C			
2	R01 E02 239	FUSE	250V 6.3A	1	1	1	1		FUSE			
3	T7W E47 310	INDOOR CONTROLLER BOARD		1	1	1	1		I.B			
4	T7W A14 716	TERMINAL BLOCK	3P (L,N, ⏚)	1	1	1	1		TB2			
5	T7W E27 716	TERMINAL BLOCK	3P (1,2,3)	1	1	1	1		TB4			
6	T7W 512 716	TERMINAL BLOCK	2P (1,2)	1	1	1	1		TB5			
7	—	CONTROL BOX		1	1	1	1	(BG00N015G42)				
8	T7W E24 313	POWER BOARD		1	1	1	1		P.B			
9	R01 71G 215	RELAY	JC-1A DC12V	1	1	1	1		88H			
10	—	CONTROL COVER		1				(BG02A804G38)				
	—	CONTROL COVER			1		1	(BG02A804G39)				
	—	CONTROL COVER				1		(BG02A804G40)				
11	T7W E01 305	REMOTE CONTROLLER CORD	10m	1	1	1	1					
12	T7W E08 713	REMOTE CONTROLLER	PAR-21MAA	1	1	1	1		R.B			

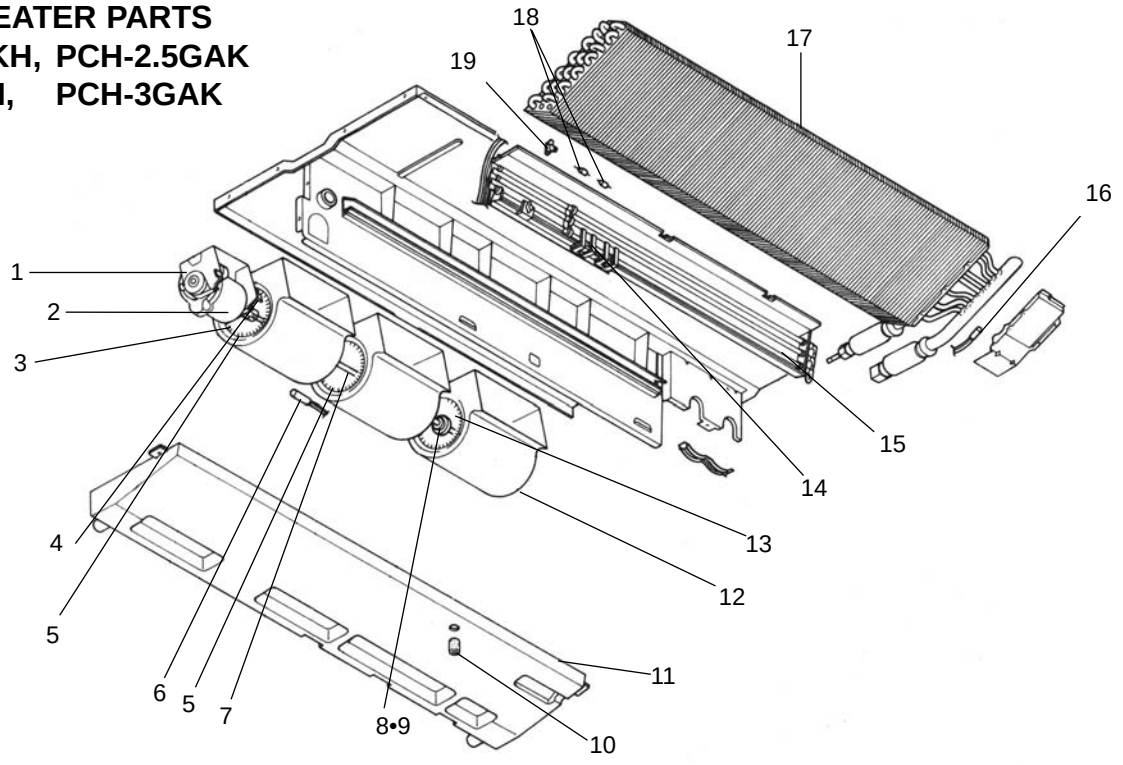
13 RoHS PARTS LIST

FAN AND HEATER PARTS
PCH-2GAKH
PCH-2GAK



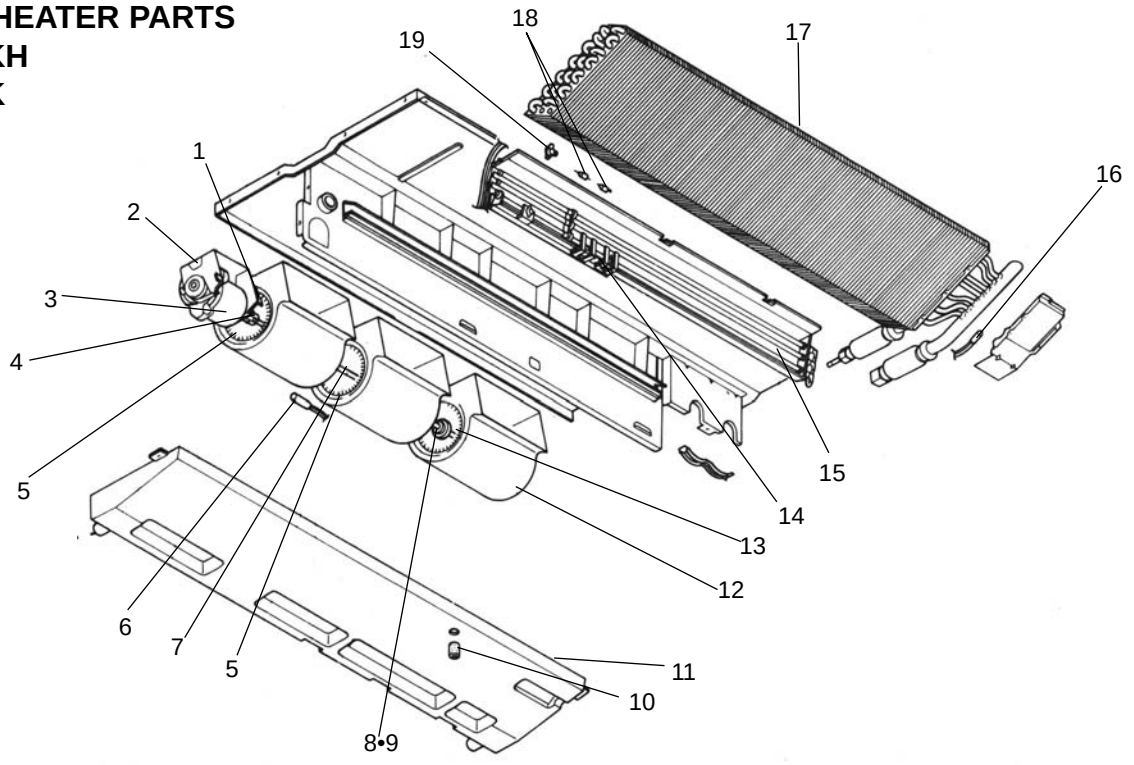
No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set		Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
					PCH					Unit	Amount
					2GAKH	2GAK					
1	G	R01 31J 130	MOTOR LEG		1	1					
2	G	R01 18J 110	CASING		2	2					
3	G	R01 E16 114	SIROCCO FAN		2	2					
4	G	R01 H08 202	ROOM TEMPERATURE THERMISTOR		1	1		TH1			
5	G	R01 45E 126	PIECE (MOTOR)		1	1					
6	G	R01 18J 220	FAN MOTOR	D09B4P54MS	1	1		MF			
7	G	R01 18J 524	DRAIN PLUG		1	1					
8	G	R01 E27 529	DRAIN PAN ASSY		1	1					
9	G	R01 E13 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1			26H			
10	G	R01 21J 303	INSULATOR		3						
	G	R01 31J 303	INSULATOR		1						
11	G	T7W E21 300	HEATER ELEMENT	80V 466W	3			H1			
12	G	R01 H10 202	PIPE TEMPERATURE THERMISTOR		1	1		TH2			
13	G	T7W H32 480	HEAT EXCHANGER		1	1					
14	G	R01 P03 706	THERMAL FUSE	250V 98℃ 10A	1			FS1,2			

FAN AND HEATER PARTS
PCH-2.5GAKH, PCH-2.5GAK
PCH-3GAKH, PCH-3GAK



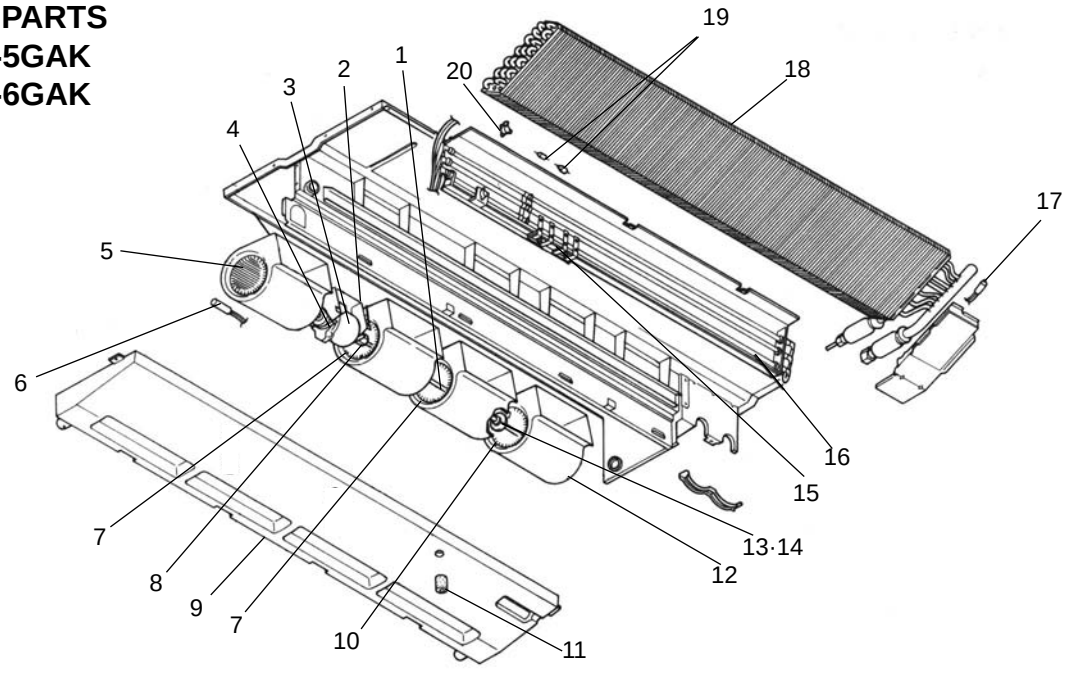
No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set				Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
					PCH							Unit	Amount
					2.5 GAKH	3 GAKH	2.5 GAK	3 GAK					
1	G	R01 30J 130	MOTOR LEG		1	1	1	1					
2	G	T7W 40J 762	FAN MOTOR	DO9C4P70MS	1	1	1	1		MF			
3	G	R01 800 116	SHAFT JOINT		1	1	1	1					
4	G	R01 45E 126	PIECE (MOTOR)		1	1	1	1					
5	G	R01 E17 114	SIROCCO FAN		2	2	2	2					
6	G	R01 H08 202	ROOM TEMPERATURE THERMISTOR		1	1	1	1		TH1			
7	G	R01 30J 100	SHAFT (FAN)		1	1	1	1					
8	G	R01 E02 103	SLEEVE BEARING		1	1	1	1					
9	G	R01 30J 145	BEARING SUPPORT		1	1	1	1					
10	G	R01 18J 524	DRAIN PLUG		1	1	1	1					
11	G	R01 A18 529	DRAIN PAN ASSY		1	1	1	1					
12	G	R01 18J 110	CASING		3	3	3	3					
13	G	R01 E15 114	SIROCCO FAN		1	1	1	1					
14	G	R01 31J 303	INSULATOR		1	1							
	G	R01 40J 303	INSULATOR		3	3							
15	G	T7W E11 300	HEATER ELEMENT	80V 700W	3	3				H1			
16	G	R01 H10 202	PIPE TEMPERATURE THERMISTOR		1	1	1	1		TH2			
17	G	R01 50J 480	HEAT EXCHANGER		1		1						
	G	R01 51J 480	HEAT EXCHANGER			1		1					
18	G	T7W 25J 706	THERMAL FUSE	110℃ 16A 250V	1	1				FS1,2			
19	G	R01 E13 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1	1				26H			

FAN AND HEATER PARTS
PCH-4GAKH
PCH-4GAK



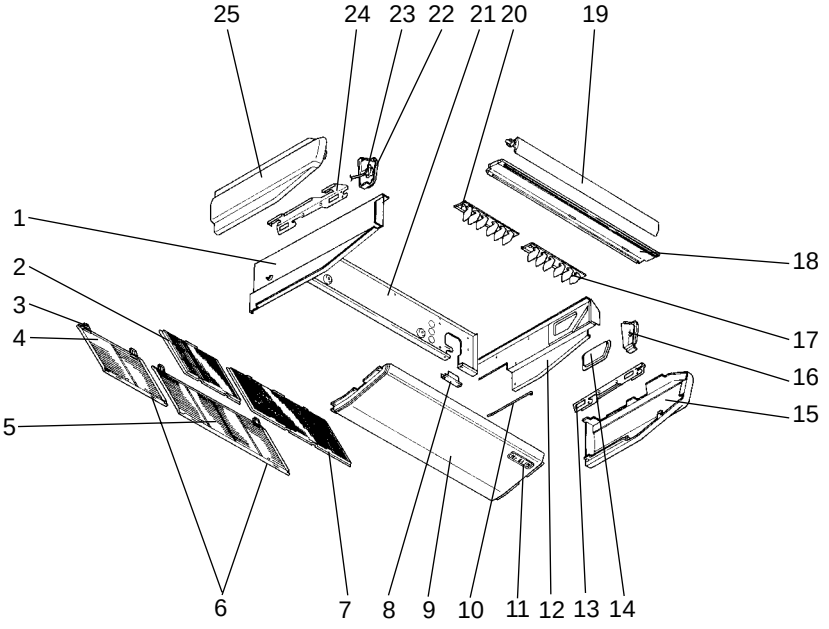
No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set		Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
					PCH-4					Unit	Amount
					GAKH	GAK					
1	G	R01 45E 126	PIECE (MOTOR)		1	1					
2	G	R01 32J 130	MOTOR LEG		1	1					
3	G	R01 19J 220	FAN MOTOR	D10B4P90MS	1	1		MF			
4	G	R01 800 116	SHAFT JOINT		1	1					
5	G	R01 E19 114	SIROCCO FAN		2	2					
6	G	R01 E18 202	ROOM TEMPERATURE THERMISTOR		1	1		TH1			
7	G	R01 30J 100	SHAFT		1	1					
8	G	R01 E02 103	SLEEVE BEARING		1	1					
9	G	R01 36J 145	BEARING SUPPORT		1	1					
10	G	R01 18J 524	DRAIN PLUG		1	1					
11	G	R01 E28 529	DRAIN PAN ASSY		1	1					
12	G	R01 19J 110	CASING		3	3					
13	G	R01 E20 114	SIROCCO FAN		1	1					
14	G	R01 31J 303	INSULATOR		1						
	G	R01 41J 303	INSULATOR		3						
15	G	T7W E22 300	HEATER ELEMENT	80V 900W	3			H1			
16	G	R01 H10 202	PIPE TEMPERATURE THERMISTOR		1	1		TH2			
17	G	R01 52J 480	HEAT EXCHANGER		1	1					
18	G	T7W 11G 706	THERMAL FUSE	117℃ 16A 250V	1			FS1,2			
19	G	R01 E13 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1			26H			

FAN AND HEATER PARTS
PCH-5GAKH, PCH-5GAK
PCH-6GAKH, PCH-6GAK



No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set				Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price	
					PCH							Unit	Amount
					5 GAKH	6 GAKH	5 GAK	6 GAK					
1	G	R01 30J 100	SHAFT		1	1	1	1					
2	G	R01 33J 130	MOTOR LEG		1	1	1	1					
3	G	R01 20J 220	FAN MOTOR	D10B4P150MS	1	1	1	1		MF			
4	G	R01 45E 126	PIECE (MOTOR)		1	1	1	1					
5	G	R01 E18 114	SIROCCO FAN		1	1	1	1					
6	G	R01 H08 202	ROOM TEMPERATURE THERMISTOR		1	1	1	1		TH1			
7	G	R01 E19 114	SIROCCO FAN		2	2	2	2					
8	G	R01 800 116	SHAFT JOINT		1	1	1	1					
9	G	R01 E29 529	DRAIN PAN ASSY		1	1	1	1					
10	G	R01 E20 114	SIROCCO FAN		1	1	1	1					
11	G	R01 18J 524	DRAIN PLUG		1	1	1	1					
12	G	R01 19J 110	CASING		4	4	4	4					
13	G	R01 E02 103	SLEEVE BEARING		1	1	1	1					
14	G	R01 19J 145	BEARING SUPPORT		1	1	1	1					
15	G	R01 31J 303	INSULATOR		1	1							
	G	R01 41J 303	INSULATOR		6	6							
16	G	T7W E12 300	HEATER ELEMENT	80V 1000W	3	3				H1			
17	G	R01 H10 202	PIPE TEMPERATURE THERMISTOR		1	1	1	1		TH2			
18	G	R01 53J 480	HEAT EXCHANGER		1		1						
	G	T7W H33 480	HEAT EXCHANGER			1		1					
19	G	T7W 25J 706	THERMAL FUSE	110℃ 16A 250V	1	1				FS1,2			
20	G	R01 E13 700	THERMAL SWITCH	OFF:50℃ ON:35℃	1	1				26H			

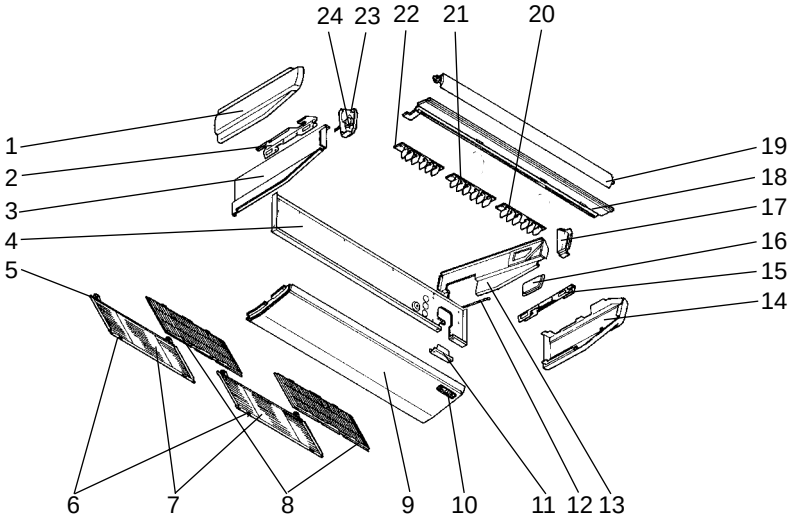
STRUCTURAL PART
PCH-2GAK
PCH-2GAKH



Part numbers that are circled are not shown in the figure.

No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty/set PCH-2GAK PCH-2GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	G	R01 57N 666	S.PLATE-L		1					
2	G	R01 A15 500	L.L FILTER		1					
3	G	R01 17J 061	GRILLE HINGE		4					
4	G	R01 18J 691	GRILLE ASSY		1					
5	G	R01 17J 691	GRILLE ASSY		1					
6	G	R01 17J 054	GRILLE CATCH		4					
7	G	R01 A14 500	L.L FILTER		1					
8	G	—	REAR SUPPORT		1	(BG02H454K01)				
9	G	R01 17J 669	UNDER PANEL		1					
10	G	—	BEAM(GA)		2	(BG17H464H08)				
11	G	T7W E01 070	W.BOARD CASE		1					
12	G	R01 18J 665	S.PLATE-R		1					
13	G	R01 17J 808	RIGHT LEG (R)		1					
14	G	R01 17J 668	SERVICE PANEL		1					
15	G	R01 17J 661	RIGHT SIDE PANEL		1					
16	G	R01 17J 067	RIGHT SIDE BOX		1					
17	G	R01 37J 085	G.V ASSY-6R		1					
18	G	R01 17J 651	FRONT PANEL		1					
19	G	R01 17J 002	AUTO VANE		1					
20	G	R01 37J 086	G.V ASSY-6L		1					
21	G	R01 A14 676	REAR PANEL		1					
22	G	R01 17J 068	LEFT SIDE BOX		1					
23	G	R01 E03 223	VANE MOTOR		1		MV			
24	G	R01 17J 809	LEFT LEG (L)		1					
25	G	R01 17J 662	LEFT SIDE PANEL		1					
㉖	G	R01 17J 523	JOINT SOCKET		1					
㉗	G	T7W E00 072	DRAIN HOSE COVER		1					

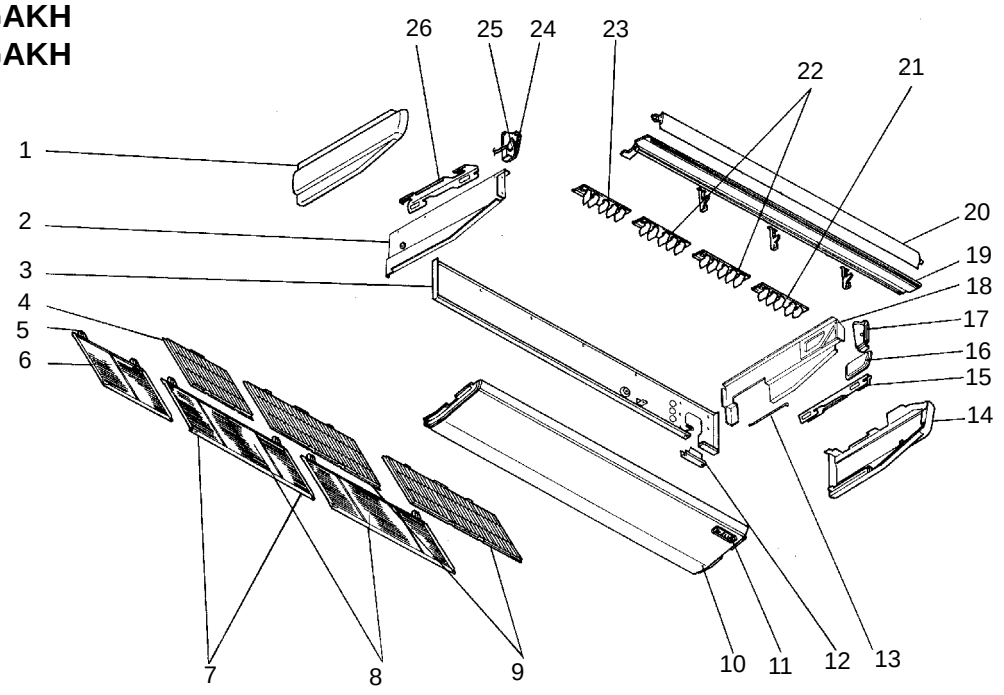
STRUCTURAL PART
PCH-2.5GAK
PCH-3GAK
PCH-4GAK
PCH-2.5GAKH
PCH-3GAKH
PCH-4GAKH



Part numbers that are circled are not show in the figure.

No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty/set PCH 2.5, 3 GAK, GAKH	Q'ty/set PCH 4 GAK, GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	G	R01 18J 662	LEFT SIDE PANEL		1						
	G	R01 36J 662	LEFT SIDE PANEL			1					
2	G	R01 18J 809	LEFT LEG		1	1					
3	G	R01 E00 666	S.PLATE-L		1						
	G	R01 E01 666	S.PLATE-L			1					
4	G	R01 30J 676	REAR PANEL		1						
	G	R01 A21 676	REAR PANEL			1					
5	G	R01 18J 061	GRILLE HINGE		4	4					
6	G	R01 19J 054	GRILLE CATCH		4	4					
7	G	R01 19J 691	GRILLE ASSY		2	2					
8	G	R01 A29 500	L.L FILTER		2	2					
9	G	R01 30J 669	UNDER PANEL		1	1					
10	G	T7W E02 070	W.BOARD CASE		1	1					
11	G	—	REAR SUPPORT		1	1	(BG02H454K01)				
12	G	—	BEAM (GA)		2	2	(BG17H464H08)				
13	G	R01 19J 665	S.PLATE-R		1						
	G	R01 36J 665	S.PLATE-R			1					
14	G	R01 18J 661	RIGHT SIDE PANEL		1						
	G	R01 36J 661	RIGHT SIDE PANEL			1					
15	G	R01 18J 808	RIGHT LEG		1	1					
16	G	R01 19J 668	SERVICE PANEL		1						
	G	R01 20J 668	SERVICE PANEL			1					
17	G	R01 18J 067	RIGHT SIDE BOX		1						
	G	R01 36J 067	RIGHT SIDE BOX			1					
18	G	R01 30J 651	FRONT PANEL		1						
	G	R01 38J 651	FRONT PANEL			1					
19	G	R01 30J 002	AUTO VANE		1						
	G	R01 E14 002	AUTO VANE			1					
20	G	R01 38J 085	G.V ASSY-6R		1	1					
21	G	R01 38J 087	G.V ASSY-6C		1	1					
22	G	R01 38J 086	G.V ASSY-6L		1	1					
23	G	R01 18J 068	LEFT SIDE BOX		1						
	G	R01 E01 068	LEFT SIDE BOX			1					
24	G	R01 E10 223	VANE MOTOR		1			MV			
	G	R01 E12 223	VANE MOTOR			1		MV			
(25)	G	R01 18J 523	JOINT SOCKET		1	1					
(26)	G	T7W E01 072	DRAIN HOSE COVER		1	1					

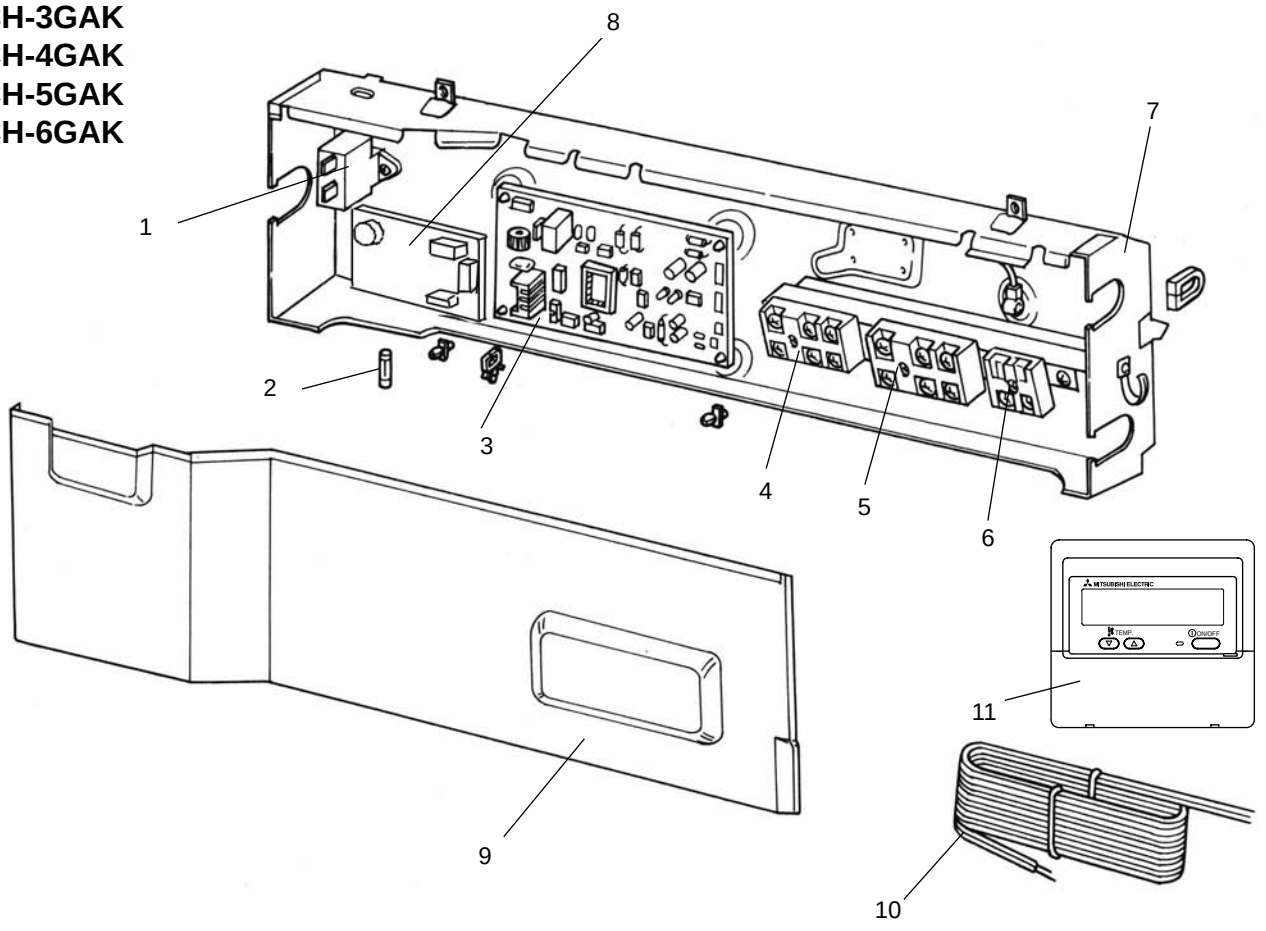
STRUCTURAL PART
PCH-5GAK
PCH-6GAK
PCH-5GAKH
PCH-6GAKH



Part numbers that are circled are not shown in the figure.

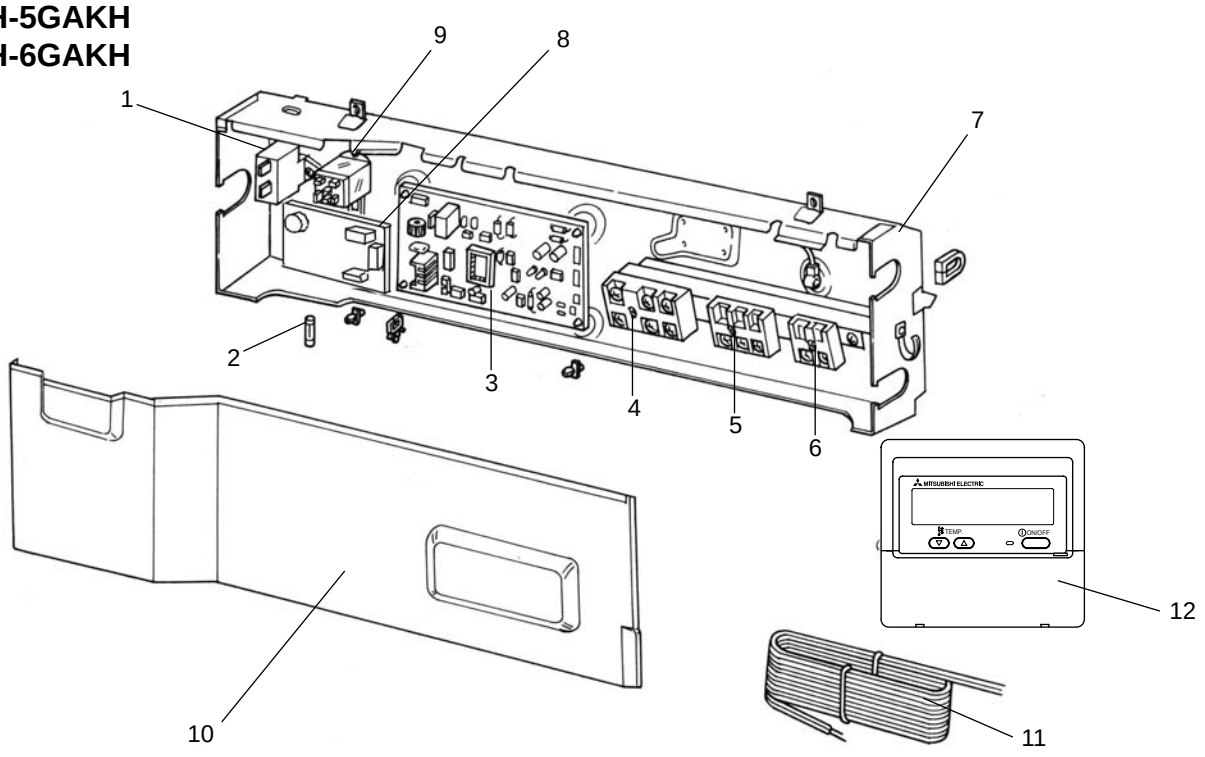
No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty/set PCH-5, 6GAK PCH-5, 6GAKH	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	G	R01 36J 662	LEFT SIDE PANEL		1					
2	G	R01 E01 666	S.PLATE-L		1					
3	G	R01 A19 676	REAR PANEL		1					
4	G	R01 A30 500	L.L FILTER		1					
5	G	R01 18J 061	GRILLE HINGE		6					
6	G	R01 20J 691	GRILLE ASSY		1					
7	G	R01 19J 054	GRILLE CATCH		6					
8	G	R01 19J 691	GRILLE ASSY		2					
9	G	R01 A29 500	L.L FILTER		2					
10	G	R01 32J 669	UNDER PANEL		1					
11	G	T7W E02 070	W.BOARD CASE		1					
12	G	—	REAR SUPPORT		1	(BG02H454K01)				
13	G	—	BEAM(GA)		3	(BG17H464H08)				
14	G	R01 36J 661	RIGHT SIDE PANEL		1					
15	G	R01 18J 808	RIGHT LEG		1					
16	G	R01 20J 668	SERVICE PANEL		1					
17	G	R01 36J 067	RIGHT SIDE BOX		1					
18	G	R01 36J 665	S.PLATE-R		1					
19	G	R01 39J 651	FRONT PANEL		1					
20	G	R01 E15 002	AUTO VANE		1					
21	G	R01 39J 085	G.V ASSY-5R		1					
22	G	R01 39J 087	G.V ASSY-5C		2					
23	G	R01 39J 086	G.V ASSY-5L		1					
24	G	R01 E01 068	LEFT SIDE BOX		1					
25	G	R01 E12 223	VANE MOTOR		1		MV			
26	G	R01 18J 809	LEFT LEG		1					
㉗	G	R01 18J 523	JOINT SOCKET		1					
㉘	G	T7W E01 072	DRAIN HOSE COVER		1					

ELECTRICAL PARTS
PCH-2GAK
PCH-2.5GAK
PCH-3GAK
PCH-4GAK
PCH-5GAK
PCH-6GAK



No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set PCH GAK 2	2.5, 3	4	5, 6	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
1	G	R01 A15 255	CAPACITOR	3μF 440V	1					C			
	G	T7W E13 255	CAPACITOR	4μF 440V		1	1			C			
	G	R01 A14 255	CAPACITOR	6μF 440V				1		C			
2	G	R01 E06 239	FUSE	250V 6.3A	2	2	2	2		FUSE			
3	G	T7W E47 310	INDOOR CONTROLLER BOARD		1	1	1	1		I.B			
4	G	T7W E32 716	TERMINAL BLOCK	3P (L,N, ⏚)	1	1	1	1		TB2			
5	G	T7W E27 716	TERMINAL BLOCK	3P (1,2,3)	1	1	1	1		TB4			
6	G	T7W E33 716	TERMINAL BLOCK	2P (1,2)	1	1	1	1		TB5			
7	G	—	CONTROL BOX		1	1	1	1	(BG00N015G40)				
8	G	T7W E35 313	POWER BOARD		1	1	1	1		P.B			
9	G	—	CONTROL COVER		1				(BG02A804G38)				
	G	—	CONTROL COVER			1		1	(BG02A804G39)				
	G	—	CONTROL COVER				1		(BG02A804G40)				
10	G	T7W E04 305	REMOTE CONTROLLER CORD	10m	1	1	1	1					
11	G	T7W E11 713	REMOTE CONTROLLER	PAR-21MAA	1	1	1	1		R.B			

ELECTRICAL PARTS
PCH-2GAKH
PCH-2.5GAKH
PCH-3GAKH
PCH-4GAKH
PCH-5GAKH
PCH-6GAKH



No.	RoHS	Parts No.	Parts Name	Specifications	Q'ty / set PCH 2	PCH 2.5, 3	PCH 4	PCH 5, 6	Remarks (Drawing No.)	Wiring Diagram Symbol	Recommended Q'ty	Price Unit	Price Amount
					GAKH								
1	G	R01 A15 255	CAPACITOR	3μF 440V	1					C			
	G	T7W E13 255	CAPACITOR	4μF 440V		1	1			C			
	G	R01 A14 255	CAPACITOR	6μF 440V				1		C			
2	G	R01 E06 239	FUSE	250V 6.3A	1	1	1	1		FUSE			
3	G	T7W E47 310	INDOOR CONTROLLER BOARD		1	1	1	1		I.B			
4	G	T7W E32 716	TERMINAL BLOCK	3P (L,N, ⏚)	1	1	1	1		TB2			
5	G	T7W E27 716	TERMINAL BLOCK	3P (1,2,3)	1	1	1	1		TB4			
6	G	T7W E33 716	TERMINAL BLOCK	2P (1,2)	1	1	1	1		TB5			
7	G	—	CONTROL BOX		1	1	1	1	(BG00N015G42)				
8	G	T7W E35 313	POWER BOARD		1	1	1	1		P.B			
9	G	R01 E03 215	RELAY	JC-1A DC12V	1	1	1	1		88H			
10	G	—	CONTROL COVER		1				(BG02A804G38)				
	G	—	CONTROL COVER			1		1	(BG02A804G39)				
	G	—	CONTROL COVER				1		(BG02A804G40)				
11	G	T7W E04 305	REMOTE CONTROLLER CORD	10m	1	1	1	1					
12	G	T7W E11 713	REMOTE CONTROLLER	PAR-21MAA	1	1	1	1		R.B			

14 OPTIONAL PARTS

14-1. REFRIGERANT PIPES

Service Ref. : PCH-2GAK(H), PCH-2.5GAK(H), PCH-3GAK(H)

Part No.	PAC-05FFS-E	PAC-07FFS-E	PAC-10FFS-E	PAC-15FFS-E
Pipe length	5m	7m	10m	15m
Pipe size O.D .	Liquid:ϕ9.52 Gas:ϕ15.88			
Connection method	Indoor unit: Flared Outdoor unit: Flared			

Service Ref. : PCH-4GAK(H),PCH-5GAK(H), PCH-6GAK(H)

Part No.	PAC-PC51PI-E	PAC-SC52PI-E	PAC-SC53PI-E	PAC-SC54PI-E
Pipe length	5m	7m	10m	15m
Pipe size O.D.	Liquid:ϕ9.52 Gas:ϕ19.05			
Connection method	Indoor unit: Flared Outdoor unit: Flared			

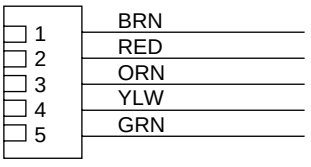
Note 1. How to connect refrigerant pipes.
Factory supplied optional refrigerant pipings contain refrigerant at the above atmospheric pressures. As long as the connection takes no more than 5 minutes, no air will enter, and there will be no need for air purging.
Remove the blind caps and make the connections within 5 minutes. After the connections for the indoor and outdoor units are made, open the stop valve on the outdoor unit to allow refrigerant gas to flow.

Note 2. The following main parts are contained in the optional refrigerant piping kit.
Heat insulating cover, vinyl tapes, nipples, sleeve and flange (for wall hole).

14-2. MULTIPLE REMOTE CONTROLLER ADAPTER

This adapter is needed for remote indication (operation/check).

Part No.	PAC-SA88HA-E
Applicable Service Ref.	PCH-2, 2.5, 3, 4, 5, 6GAK(H)



14-3. REMOTE ON/OFF ADAPTER

Part No.	PAC-SE55RA-E
Applicable Service Ref.	PCH-2, 2.5, 3, 4, 5, 6GAK(H)

14-4. REMOTE SENSOR

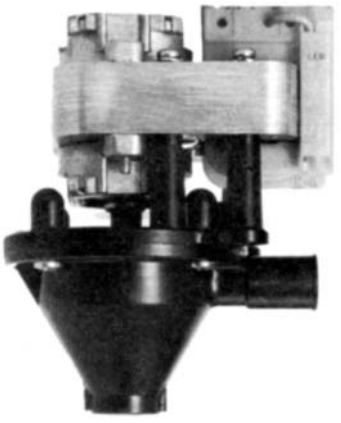
Part No.	PAC-SE41TS-E
Applicable Service Ref.	PCH-2, 2.5, 3, 4, 5, 6GAK(H)

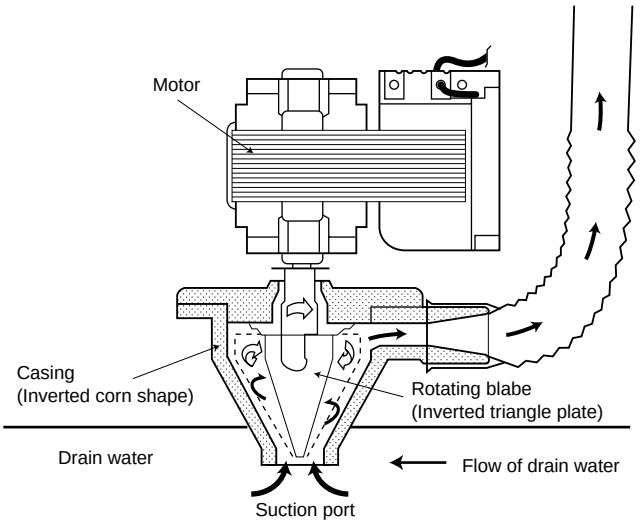
14-5. REMOTE OPERATION ADAPTER

Part No.	PAC-SF40RM-E
Applicable Service Ref.	PCH-2, 2.5, 3, 4, 5, 6GAK(H)

14-6.DRAIN PUMP

Part No.	PAC-SH21DM-E	PAC-SH22DM-E
Applied Service Ref.	PCH-2, 2.5, 3GAK(H)	PCH-4, 5, 6GAK(H)





14-7.HIGH PERFORMANCE FILTER

Part No.	PAC-SE80KF-E	PAC-SE81KF-E	PAC-SE82KF-E
Applicable Service Ref.	PCH-2GAK(H)	PCH-2.5, 3, 4GAK(H)	PCH-5, 6GAK(H)

Mr.SLIM™

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE : TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

Distributed in Jan. 2007 No.OC375 REVISED EDITION-A PDF 8
Distributed in Mar. 2006 No.OC375 PDF 9
Made in Japan.

New publication, effective Jan. 2007
Specifications subject to change without notice.