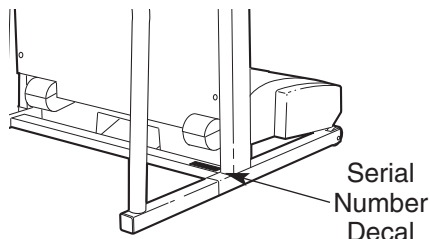


# PRO·FORM® 625PT

Model No. PFTL69190

Serial No. \_\_\_\_\_

Find the serial number in the location shown below. Write the serial number in the space above for reference.



## QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

CUSTOMER HOT LINE:

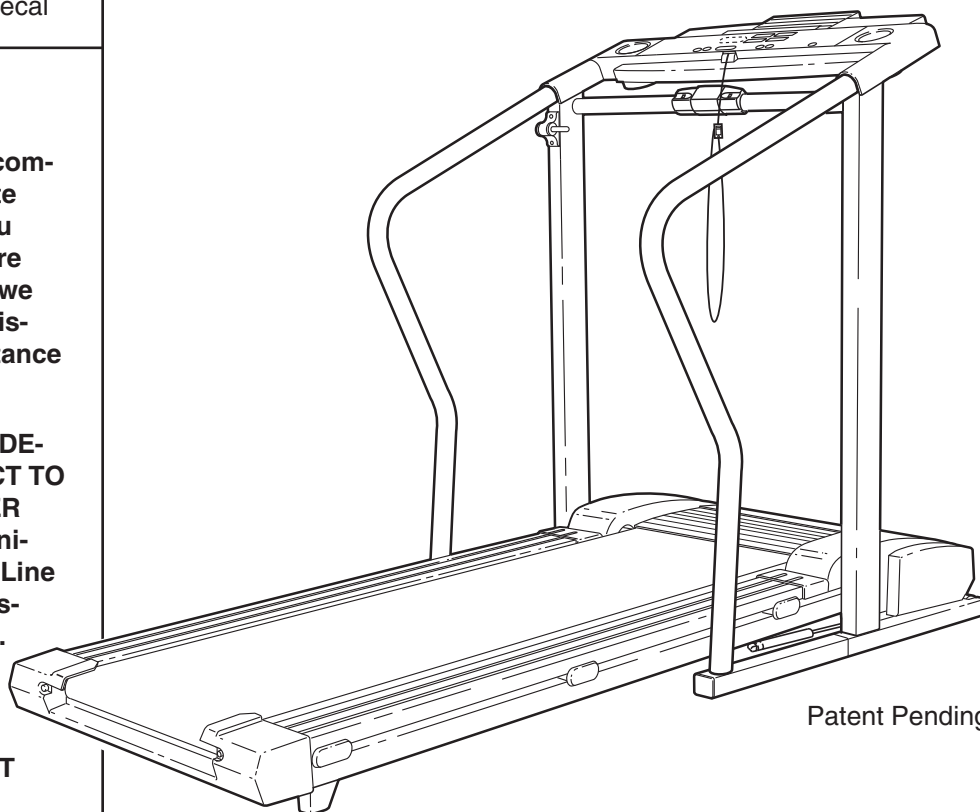
**1-800-999-3756**

Mon.–Fri., 6 a.m.–6 p.m. MST

## ⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

## USER'S MANUAL



Patent Pending



Visit our website at

[www.proform.com](http://www.proform.com)

*new products, prizes,  
fitness tips, and much more!*

# **PRO·FORM<sup>®</sup> 625PT**

---

## **TABLE OF CONTENTS**

---

|  |             |
|--|-------------|
| IMPORTANT PRECAUTIONS .....              | 3           |
| BEFORE YOU BEGIN .....                   | 5           |
| ASSEMBLY .....                           | 6           |
| OPERATION AND ADJUSTMENT .....           | 8           |
| HOW TO FOLD AND MOVE THE TREADMILL ..... | 19          |
| TROUBLE-SHOOTING .....                   | 20          |
| CONDITIONING GUIDELINES .....            | 22          |
| PART LIST .....                          | 23          |
| ORDERING REPLACEMENT PARTS .....         | .Back Cover |
| LIMITED WARRANTY .....                   | .Back Cover |

Note: An EXPLODED DRAWING is attached in the center of this manual.

# IMPORTANT PRECAUTIONS

**⚠ WARNING:** To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described in this manual.
3. Place the treadmill on a level surface, with at least eight feet of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children under the age of 12 and pets away from the treadmill at all times.
7. The treadmill should not be used by persons weighing more than 250 pounds.
8. Never allow more than one person on the treadmill at a time.
9. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
10. When connecting the power cord (see page 8), plug the power cord into a surge protector (not included) and plug the surge protector into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit. Do not use an extension cord.
11. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
12. Keep the power cord and the surge protector away from heated surfaces.
13. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See **BEFORE YOU BEGIN** on page 5 if the treadmill is not working properly.)
14. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
16. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
17. Never leave the treadmill unattended while it is running. Always remove the key, unplug the power cord and move the on/off switch to the off position when the treadmill is not in use. (See the drawing on page 5 for the location of the on/off switch.)
18. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See **ASSEMBLY** on page 6, and **HOW TO FOLD AND MOVE THE TREADMILL** on page 19.) You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.
19. Do not change the incline of the treadmill by placing objects under the treadmill.
20. When folding or moving the treadmill, make sure that the storage latch is fully closed.

21. When using iFit.com CD's and videos, an electronic "chirping" sound will alert you when the speed and/or incline of the treadmill is about to change. Always listen for the "chirp" and be prepared for speed and/or incline changes. In some instances, the speed and/or incline may change before the personal trainer describes the change.

22. When using iFit.com CD's and videos, you can manually override the speed and incline settings at any time by pressing the speed and incline buttons. However, when the next "chirp" is heard, the speed and/or incline will change to the next settings of the CD or video program.

23. Always remove iFit.com CD's and videos from your CD player or VCR when you are not using them.

24. Inspect and tighten all parts of the treadmill regularly.

25. Never insert or drop any object into any opening.

26. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.

27. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

**! WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

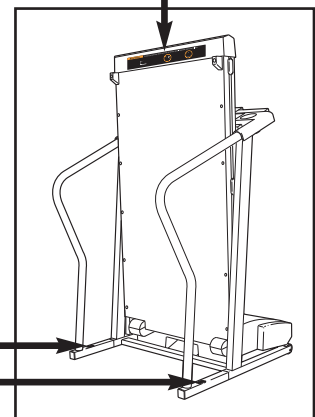
## SAVE THESE INSTRUCTIONS

The decals shown below have been placed on your treadmill. If the decal is missing, or if it is not legible, please call our Customer Service Department, toll-free, to order a free replacement decal (see ORDERING REPLACEMENT PARTS on the back cover of this manual). Apply the decal in the location shown.

**! WARNING:** Protect yourself and others from risk of serious injury. Read the user's manual and:

- Fully engage storage latch before treadmill is moved or stored.
- Reduce incline to lowest level before folding treadmill into storage position.
- Stand only on side rails when starting or stopping treadmill.
- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Never allow children on or around treadmill.
- Remove key when not in use.
- Keep clothing, fingers, and hair away from moving belt.
- Never try to adjust or fix the belt while it is moving.
- Always wear athletic shoes while operating treadmill.

Note: This decal is shown at 38% of actual size.



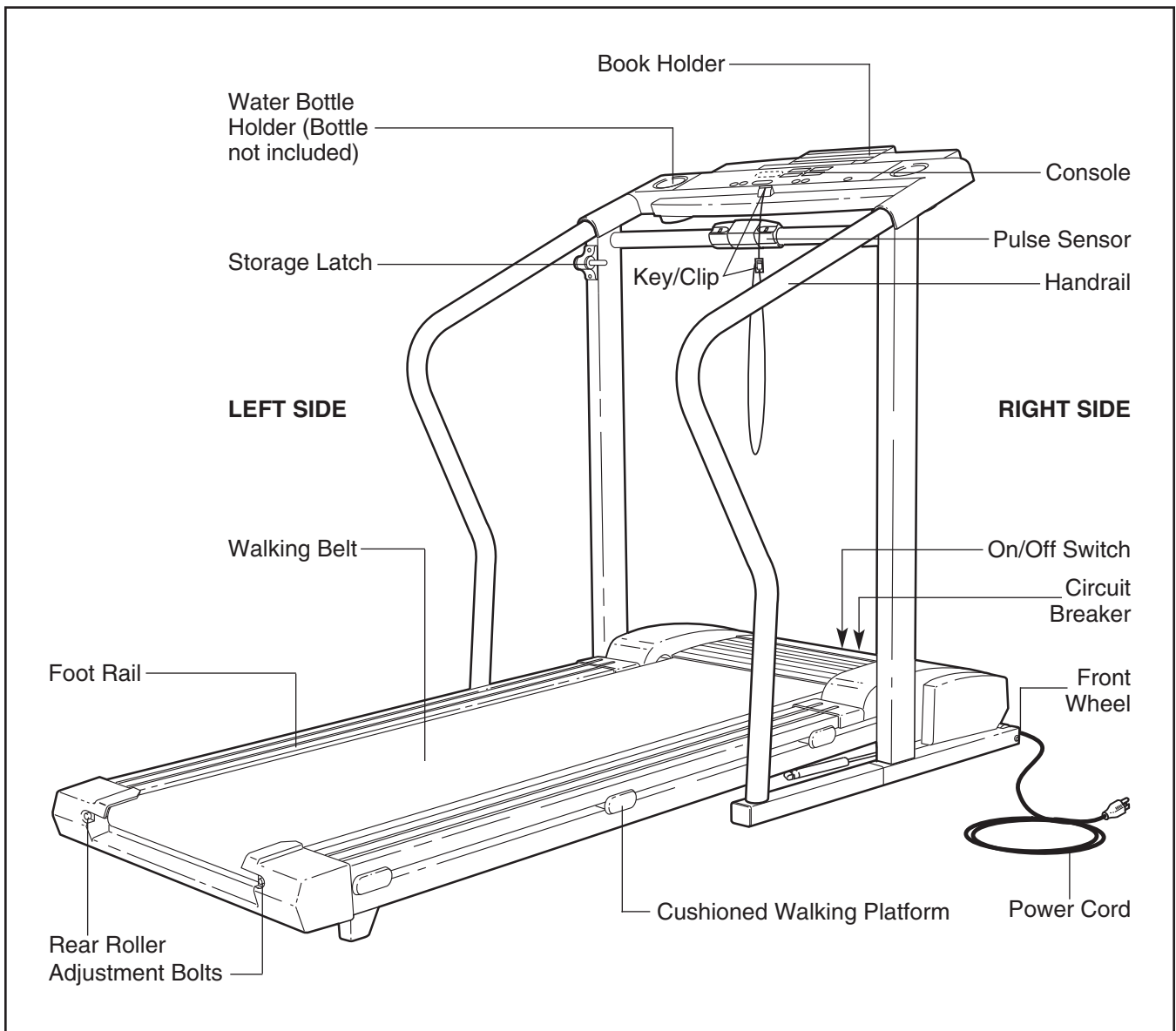
# BEFORE YOU BEGIN

Thank you for selecting the revolutionary PROFORM® 625PT treadmill. The 625PT treadmill combines advanced technology with innovative design to help you get the most from your exercise program in the convenience of your home. And when you're not exercising, the unique 625PT can be folded up, requiring less than half the floor space of other treadmills.


**For your benefit, read this manual carefully before using the treadmill.** If you have additional questions, please call our Customer Service Department toll-free

at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PFTL69190. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



# ASSEMBLY

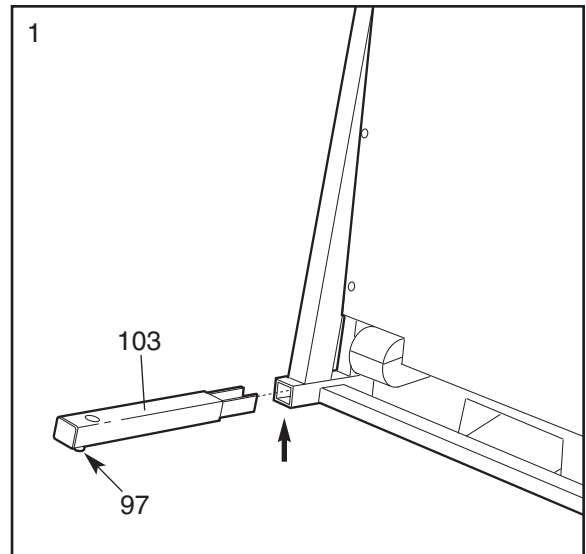
**Assembly requires two people.** Set the treadmill in a cleared area and remove all packing materials. Do not dispose of the packing materials until assembly is completed. **Assembly requires the included allen wrench and your own phillips screwdriver**  .

Note: The underside of the treadmill walking belt is coated with high-performance lubricant. During shipping, a small amount of lubricant may be transferred to the top of the walking belt or the shipping carton. This is a normal condition and does not affect treadmill performance. If there is lubricant on top of the walking belt, simply wipe off the lubricant with a soft cloth and a mild, non-abrasive cleaner.

1. With the help of a second person, carefully raise the treadmill to the upright position.

While a second person tips the treadmill to one side and holds it, insert one of the Extension Legs (103) into the treadmill as shown. Make sure that the Extension Leg is turned so the Base Pad (97) is on the bottom.

Next, tip the treadmill to the other side and insert the other Extension Leg (not shown) in the same way. Lower the side of the treadmill so that both Extension Legs (103) are resting flat on the floor.

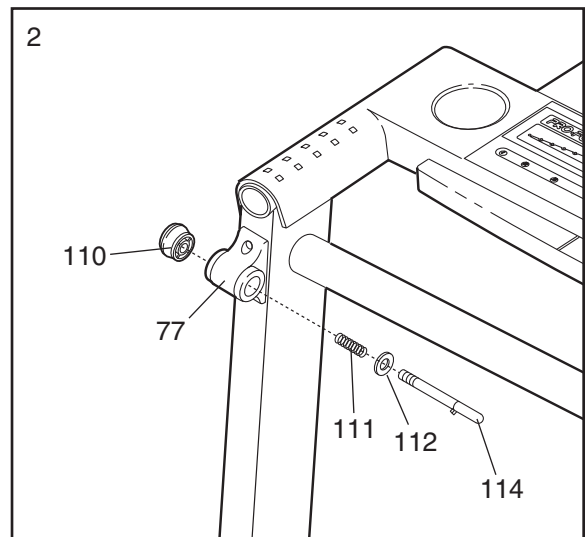


2. Refer to HOW TO LOWER THE TREADMILL FOR USE on page 19. Follow the instructions in step 2 to lower the treadmill.

Remove the Lock Knob (110) from the Lock Pin (114).

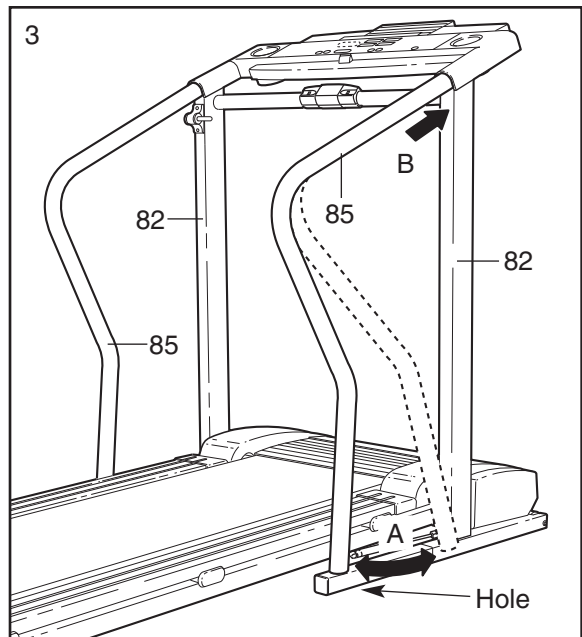
Make sure that the Lock Pin Collar (112) and the Spring (111) are on the Lock Pin as shown. Insert the Lock Pin into the Latch Bracket (77).

Tighten the Lock Knob (110) onto the Lock Pin (114).



- Insert the upper end of a Handrail (85) into the right Upright (82) as shown. **Note: It will be necessary to pivot the Handrail to the side and back repeatedly (see arrow A) while pushing on the Handrail (see arrow B) to insert it fully into the Upright.** Next, pivot the lower end of the Handrail down, **push it toward the right Upright**, and then align it with the indicated hole.

Insert the other Handrail (85) into the left Upright (82) as described above.



- With the help of a second person, carefully tip the Uprights (82) down as shown. **Make sure that the Extension Legs (103) remain in the Uprights.**

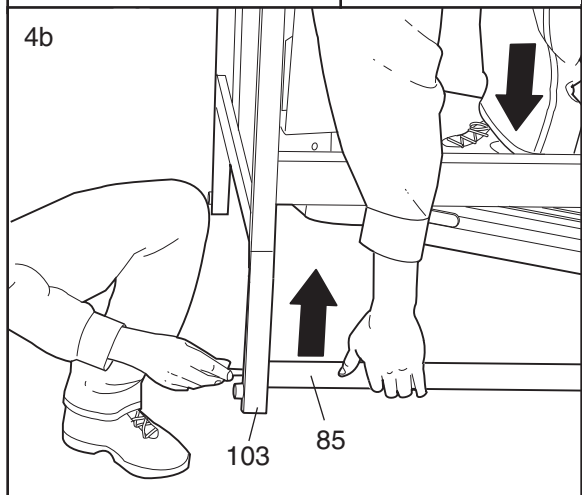
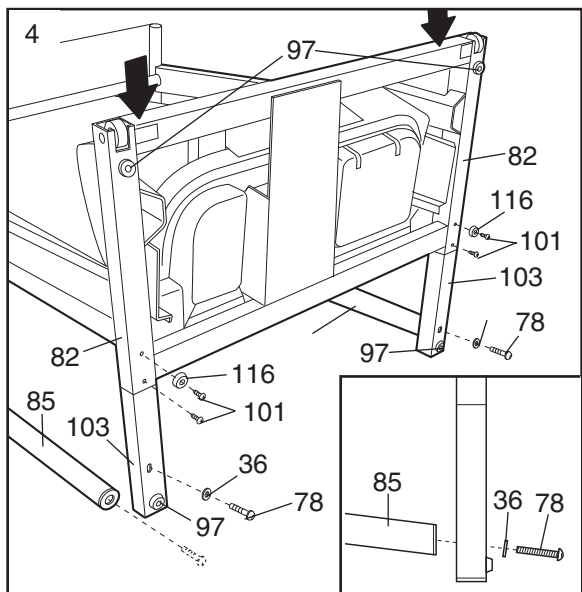
Tighten a Handrail Bolt (78) with a Handrail Washer (36) into each Extension Leg (103) and Handrail (85). Note: If it is difficult to thread the Handrail Bolts into the Handrails, pull one of the Handrails to the side and thread a Handrail Bolt into the bottom of the Handrail. Notice the angle of the Bolt. When attaching the Handrails to the Extension Legs, insert the Bolts and Washers at the observed angle. It should be close to the same angle as the Handrails (see the inset drawing).

Note: Refer to figure 4b. If it is difficult to align the hole in a Handrail (85) with the hole in an Extension Leg (103), it may be necessary to move the Handrail up or down or have a second person stand on the treadmill and lift the Handrail.

Next, attach each Extension Leg (103) with two Screws (101) and a Base Pad (116) as shown in drawing 4. Make sure that the Extension Legs are fully inserted into the Uprights (82). It may be necessary to push down on the Uprights as you tighten the Screws.

With the help of a second person, carefully tip the Uprights (82) back to the upright position.

Note: One replacement Base Pad (116) and Spacer (not shown) are included. If a Base Pad becomes worn and needs to be replaced, use the replacement Base Pad. If a Thick Base Pad (97) needs to be replaced, use the replacement Base Pad with the Spacer.



- Make sure that all parts are tightened before you use the treadmill.** Keep the included allen wrench in a secure place. The allen wrench is used to adjust the walking belt (see page 21). To protect the floor or carpet from damage, place a mat under the treadmill.

# OPERATION AND ADJUSTMENT

## THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.**

## HOW TO PLUG IN THE POWER CORD

**⚠ DANGER:** Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off.

**To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.**

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

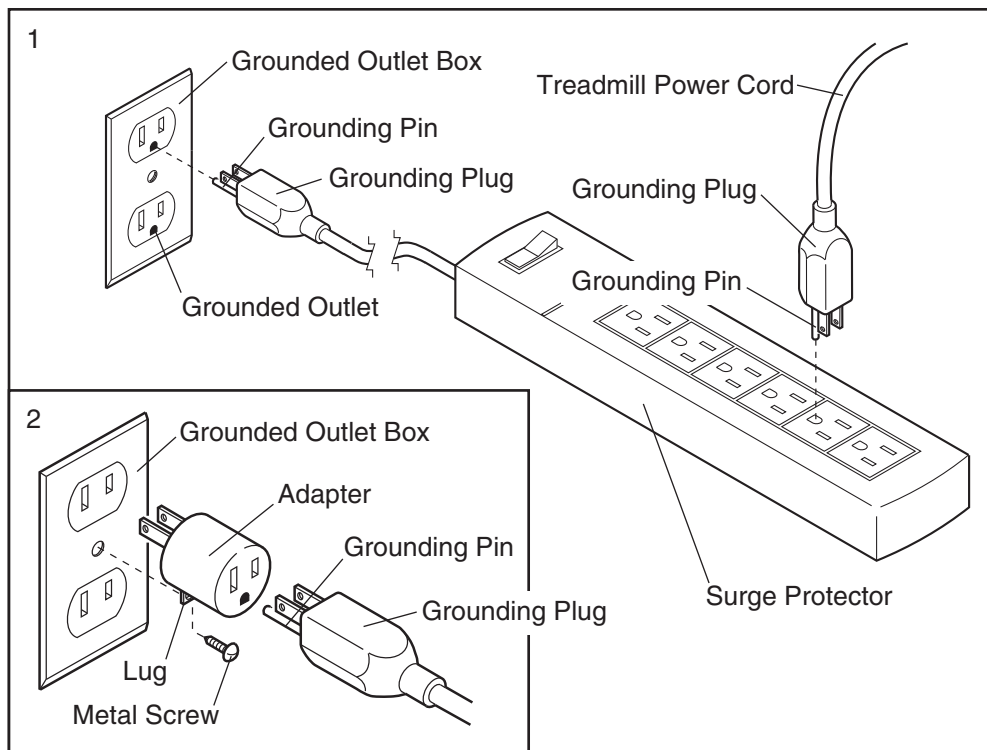
**This product must be grounded.** If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk

of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. Important: The treadmill is not compatible with GFCI-equipped outlets.**

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

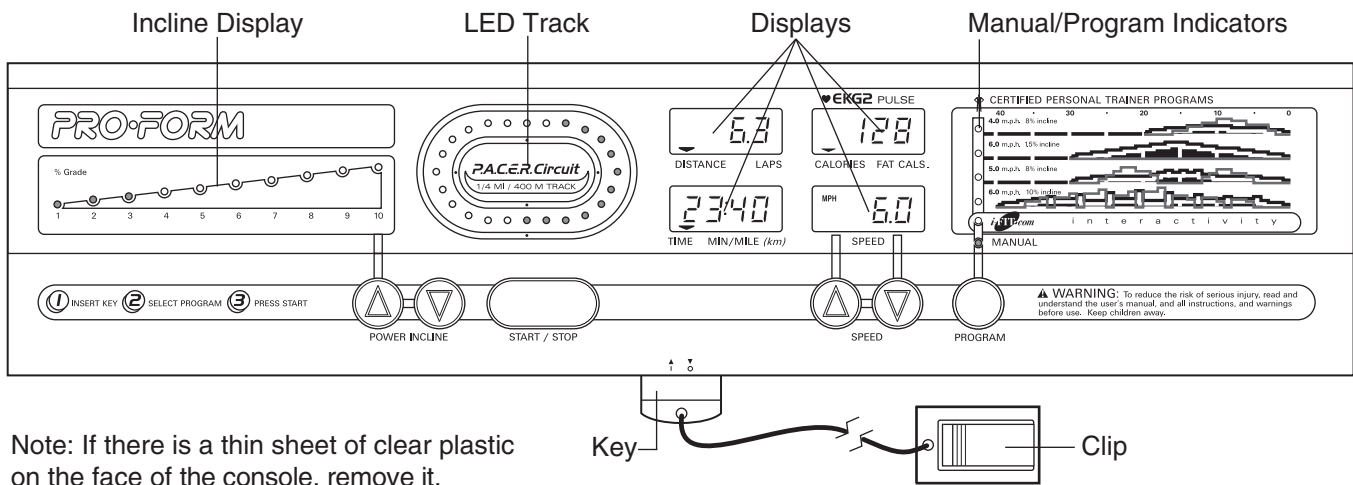
The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**





## CONSOLE DIAGRAM



Note: If there is a thin sheet of clear plastic on the face of the console, remove it.

### **CAUTION:** Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power.
- Always wear the clip (see the drawing above) while operating the treadmill.
- Adjust the speed in small increments in order to avoid sudden jumps in speed.
- To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console and place only a sealed water bottle in the water bottle holder.

## FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features to help you get the most from your exercise. When the console is in the manual mode, the speed and incline of the treadmill can be controlled with a touch of a button. As you exercise, the LED track and the four displays will provide continuous exercise feedback. You can even measure your heart rate using the built-in pulse sensor.

Four certified personal trainer programs are also offered. Each program automatically controls the speed and incline of the treadmill as it guides you through an effective workout.

The console also features advanced iFit.com interactive technology. iFit.com technology is like having a personal trainer right in your home. Using the included audio cable, you can connect the treadmill to your

home stereo, portable stereo, or computer and play special iFit.com CD programs (CD's are sold separately). iFit.com CD programs automatically control the speed and incline of the treadmill as a personal trainer guides you through every step of your workout. High-energy music provides added motivation. Each CD features two different programs designed by certified personal trainers.

In addition, you can connect the treadmill to your VCR and TV and play iFit.com video programs (videocassettes are sold separately). Video programs offer the same benefits as iFit.com CD programs, but add the excitement of working out with a class and an instructor—the hottest new trend at health clubs.

With the treadmill connected to your computer, you can also go to our new internet site at [www.iFit.com](http://www.iFit.com) and access even more programs. Choose from a selection of basic programs that interactively control the speed and incline of your treadmill to help you achieve your personal exercise goals. Or, use iFit.com audio and video programs directly from our internet site. Visit [www.iFit.com](http://www.iFit.com) for complete details.

By adding an optional upgrade module to the treadmill, you can use virtually endless features from our internet site. See [www.iFit.com](http://www.iFit.com) to learn about other iFit.com features.

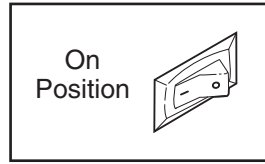
To purchase iFit.com CD's, iFit.com videocassettes, or an optional upgrade module, call toll-free 1-800-735-0768.

**To use the manual mode of the console**, follow the steps beginning on page 10. **To use a personal trainer program**, see page 12. **To use an iFit.com CD or video program**, refer to page 15. **To use iFit.com programs directly from our internet site**, see page 17.

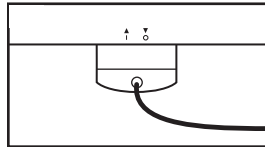
## HOW TO TURN ON THE POWER

**1** Plug in the power cord (see HOW TO PLUG IN THE POWER CORD on page 8).

**2** Locate the on/off switch on the front of the treadmill near the power cord. Make sure that the on/off switch is in the on position.



**3** Stand on the foot rails of the treadmill. Find the clip attached to the key and slide the clip onto the waistband of your clothing. Next, insert the key into the console. After a moment, the displays and various indicators on the console will light.



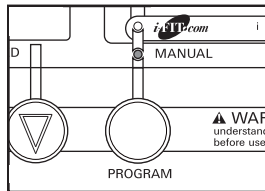
## HOW TO USE THE MANUAL MODE

**1** Insert the key fully into the console.

See HOW TO TURN ON THE POWER above.

**2** Select the manual mode.

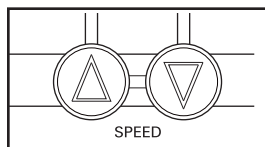
When the key is inserted, the manual mode will automatically be selected and the manual indicator will light. If a program has been selected, press the PROGRAM button repeatedly to select the manual mode.



**3** Press the START/STOP button or the SPEED  $\Delta$  button to start the walking belt.

A moment after the button is pressed, the walking belt will begin to move at 1.0 mph. Hold the handrails and carefully begin walking.

As you exercise, change the speed of the walking belt as desired by pressing the SPEED buttons. Each time one of the buttons is pressed, the speed will change by 0.1 mph. If a

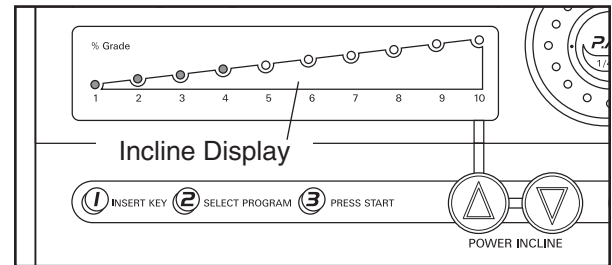


button is held down, the speed will change in increments of 0.5 mph. The speed range of the walking belt is 0.5 mph to 10 mph.

To stop the walking belt, press the START/STOP button. The TIME/MIN/MILE display will begin to flash. To restart the walking belt, press the START/STOP button or the SPEED  $\Delta$  button.

**4** Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the incline buttons. Each time a button is pressed, the incline will change by 0.5%. The buttons can be held down to change the incline rapidly.

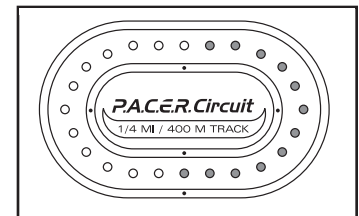


Note: In the incline display, the first indicator will light when the incline is set at 1.5%. The second indicator will light when the incline is set at 2% or 2.5%, the third indicator will light when the incline is set at 3% or 3.5%, and so forth. After the incline buttons are pressed, it will take a moment for the treadmill to reach the selected incline setting.

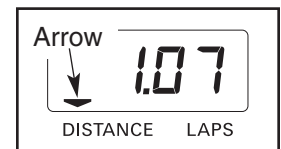
**5** Follow your progress with the LED track and the four displays.

### The LED Track—

The LED track represents a distance of 1/4 mile. As you exercise, the indicators around the track will light one at a time until you have completed 1/4 mile. A new lap will then begin.

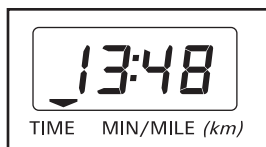


**DISTANCE/LAPS display**—This display shows the distance that you have walked or run and the number of laps you have completed (one lap equals 1/4 mile). The display will alternate between one number and the other every seven seconds, as shown by the arrows in the display.



### TIME/MIN/MILE

**display**—When the manual mode or an iFit.com program is selected, this display shows the elapsed time and your current pace (pace is measured in *minutes per mile*). Your pace will be shown for three seconds each time the speed is adjusted. When a personal trainer program is selected, this display shows the time remaining in the program.



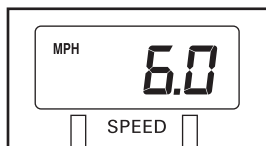
### CALS./FAT CALS./

**PULSE display**—This display shows the approximate numbers of *calories* and *fat calories* you have burned (see FAT BURNING on page 22). Every seven seconds, the display will change from one number to the other, as shown by the arrows in the display. This display will also show your heart rate when the pulse sensor is used (see step 6 on this page).

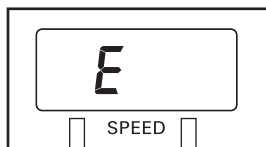


### SPEED display

—This display shows the speed of the walking belt, in miles per hour or kilometers per hour. The letters “MPH” or “KPH” will show which unit of measurement is selected.



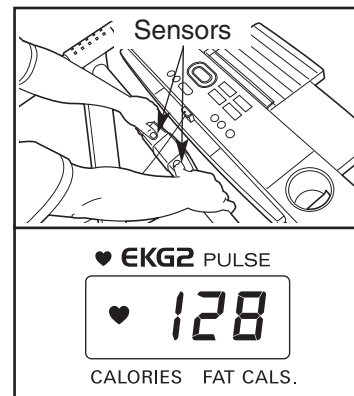
To change the unit of measurement, hold down the START/STOP button while inserting the key into the console. An “E,” for english miles, or an “M,” for metric kilometers, will appear in the SPEED display. Press the SPEED  $\Delta$  button to change the unit of measurement. When the desired unit of measurement is selected, remove the key and then reinsert it.



## 6 Measure your pulse, if desired.

Note: When using the pulse sensor, make sure that your hands are clean. The pulse sensor should also be kept clean with a damp cloth and mild detergent.

To measure your pulse, stand on the foot rails and place **both thumbs** on the pulse sensors as shown. **Do not press too hard, or the circulation in your thumbs will be restricted and your pulse will not be detected.**

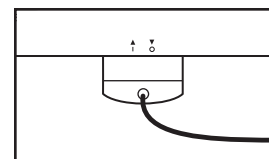


Next, wait until the heart-shaped indicator in the CALS./FAT CALS./PULSE display flashes **steadily**. After a few seconds, three dashes will appear in the display and your pulse will be shown. Hold your thumbs on the sensor for another 15 seconds for the most accurate reading.

If the displayed pulse appears to be too high or too low, or if your pulse is not displayed, lift your thumbs off the sensors and allow the display to reset. Then, place your thumbs on the sensors as described above. Try the pulse sensor several times until you become familiar with it. Remember to stand still while measuring your pulse.

## 7 When you are finished exercising, remove the key.

Step onto the foot rails, press the START/STOP button, and remove the key from the console. Keep the key in a safe place. **Note: If the displays and various indicators on the console remain lit after the key is removed, the console is in the “demo” mode. Refer to page 18 and turn off the demo mode.**



When you are finished using the treadmill, move the on/off switch near the power cord to the off position.

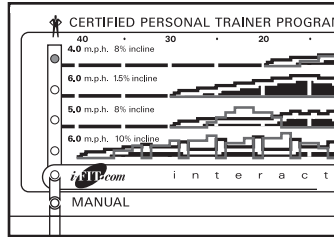
## HOW TO USE PERSONAL TRAINER PROGRAMS

### 1 Insert the key into the console.

See HOW TO TURN ON THE POWER on 10.

### 2 Select one of the personal trainer programs.

When the key is inserted, the manual mode will be selected and the manual indicator will light. To select one of the personal trainer programs, press the PROGRAM button repeatedly until one of the four personal trainer program indicators lights.



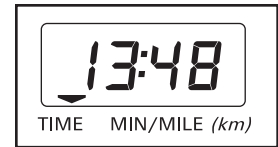
The profiles on the console show how the speed and incline of the treadmill will change during the personal trainer programs. The numbers beside the profiles show the maximum speed and incline settings for the programs. For example, the upper profile shows that the treadmill will reach a maximum speed of 4.0 mph and a maximum incline of 8% during the first program. The TIME/MIN/MILE display will show how long the selected program will last.

### 3 Press the START button or the SPEED $\Delta$ button to start the program.

A moment after the button is pressed, the treadmill will automatically adjust to the first speed and incline settings for the program. Hold the handrails and begin walking.

Each program is divided into several time periods of different lengths. One speed setting and one incline setting are programmed for each period. When only three seconds remain in the first period of the program, a series of tones will sound and the treadmill will automatically adjust to the speed and incline settings for the second period.

The program will continue in this way until the TIME/MIN/MILE display counts down to zero. The walking belt will then slow to a stop.



If the speed or incline setting for the current period is too high or too low, you can manually override the settings by pressing the SPEED or INCLINE buttons on the console. **However, when the next period begins, the treadmill will adjust to the next speed and incline settings for the program.**

To stop the program, press the START/STOP button. The TIME/MIN/MILE display will begin to flash. To restart the program, press the START/STOP button or the SPEED  $\Delta$  button. To end the program, press the STOP button, remove the key, and then reinsert the key.

### 4 Follow your progress with the LED track and the four displays.

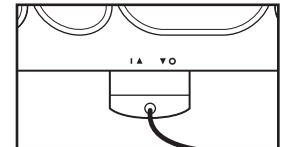
Refer to step 5 on page 10.

### 5 Measure your pulse, if desired.

See step 6 on page 11.

### 6 When the program is completed, remove the key from the console.

When the program is completed, remove the key from the console. Keep the key in a safe place. **Note: If the displays and indicators**



**on the console remain lit after the key is removed, the console is in the “demo” mode. Refer to page 18 and turn off the demo mode.**

When you are finished using the treadmill, move the on/off switch near the power cord to the off position.

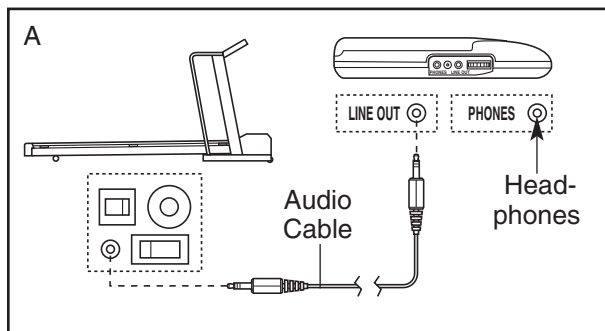
## HOW TO CONNECT THE TREADMILL TO YOUR CD PLAYER, VCR, OR COMPUTER

To use **iFit.com CD's**, the treadmill must be connected to your portable CD player, portable stereo, home stereo, or computer with CD player. See pages 13 and 14 for connecting instructions. To use **iFit.com videocassettes**, the treadmill must be connected to your VCR. See page 15 for connecting instructions. To use **iFit.com programs directly from our internet site**, the treadmill must be connected to your home computer. See page 14 for connecting instructions.

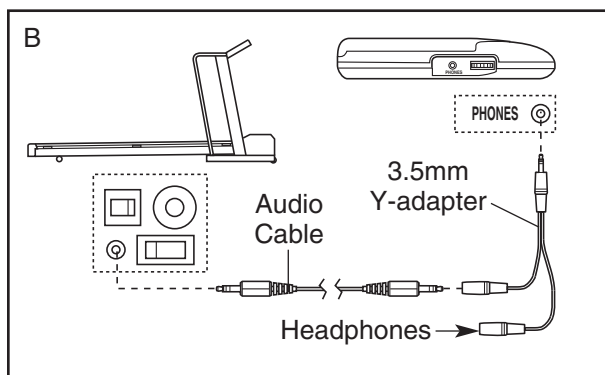
## HOW TO CONNECT YOUR PORTABLE CD PLAYER

**Note:** If your CD player has separate **LINE OUT** and **PHONES** jacks, see instruction A below. If your CD player has only one jack, see instruction B.

- A. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the **LINE OUT** jack on your CD player. Plug your headphones into the **PHONES** jack.



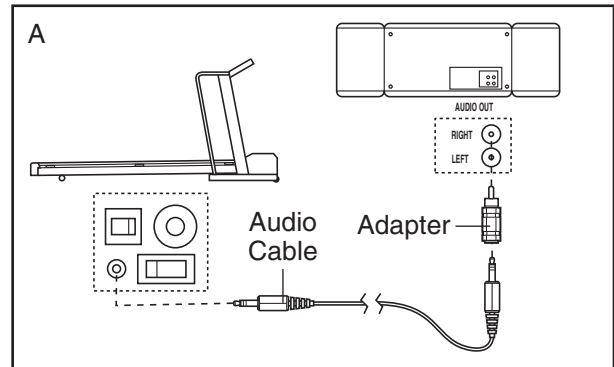
- B. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into a 3.5mm Y-adapter (available at electronics stores). Plug the Y-adapter into the **PHONES** jack on your CD player. Plug your headphones into the other side of the Y-adapter.



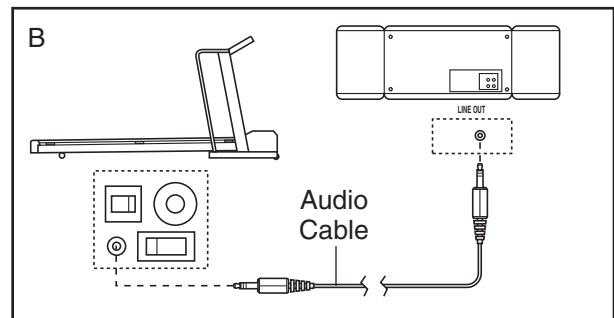
## HOW TO CONNECT YOUR PORTABLE STEREO

**Note:** If your stereo has an **RCA-type AUDIO OUT** jack, see instruction A below. If your stereo has a **3.5mm LINE OUT** jack, see instruction B. If your stereo has only a **PHONES** jack, see instruction C.

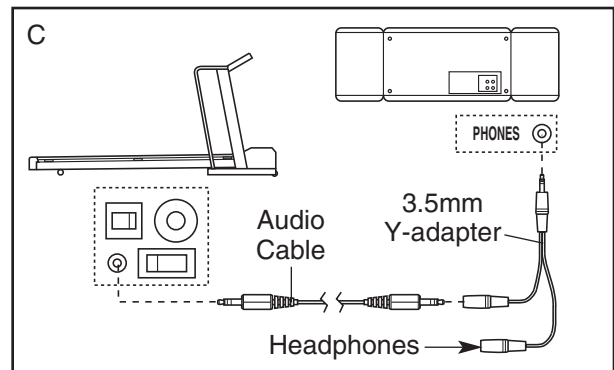
- A. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the included adapter. Plug the adapter into an **AUDIO OUT** jack on your stereo.



- B. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the **LINE OUT** jack on your stereo.



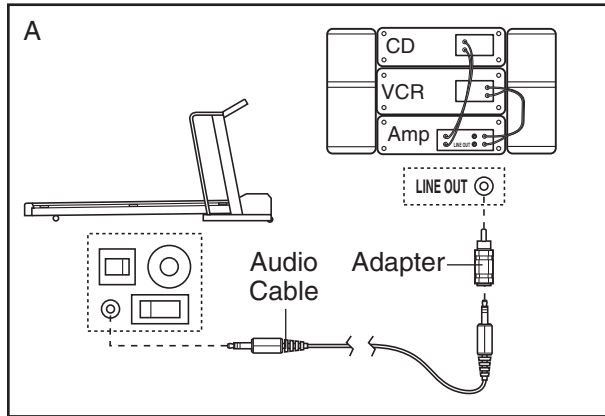
- C. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into a 3.5mm Y-adapter (available at electronics stores). Plug the Y-adapter into the **PHONES** jack on your stereo. Plug your headphones into the other side of the Y-adapter.



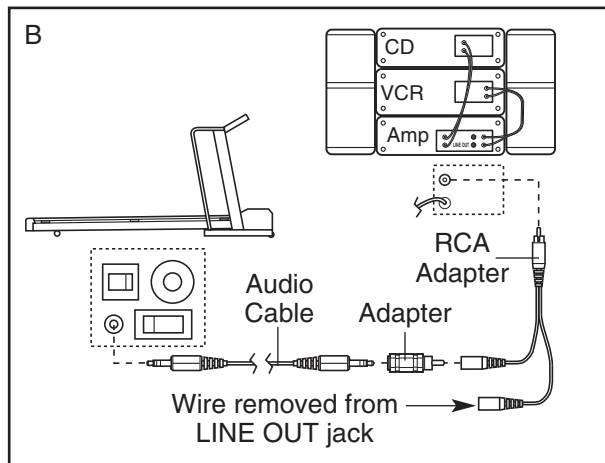
## HOW TO CONNECT YOUR HOME STEREO

**Note:** If your stereo has an unused **LINE OUT** jack, see instruction **A** below. If the **LINE OUT** jack is being used, see instruction **B**.

- A. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the included adapter. Plug the adapter into the **LINE OUT** jack on your stereo.



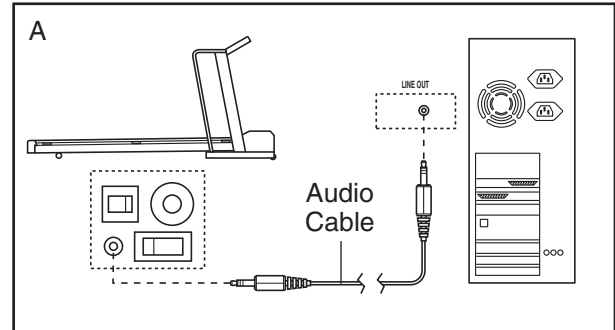
- B. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the included adapter. Plug the adapter into an **RCA adapter** (available at electronics stores). Next, remove the wire that is currently plugged into the **LINE OUT** jack on your stereo and plug the wire into the unused side of the **RCA adapter**. Plug the **RCA adapter** into the **LINE OUT** jack on your stereo.



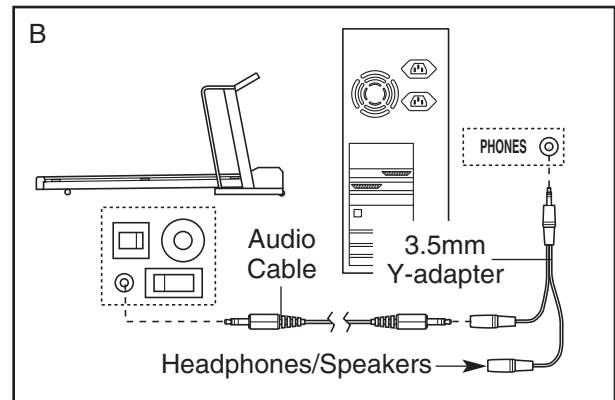
## HOW TO CONNECT YOUR COMPUTER

**Note:** If your computer has a **3.5mm LINE OUT** jack, see instruction **A**. If your computer has only a **PHONES** jack, see instruction **B**.

- A. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the **LINE OUT** jack on your computer.



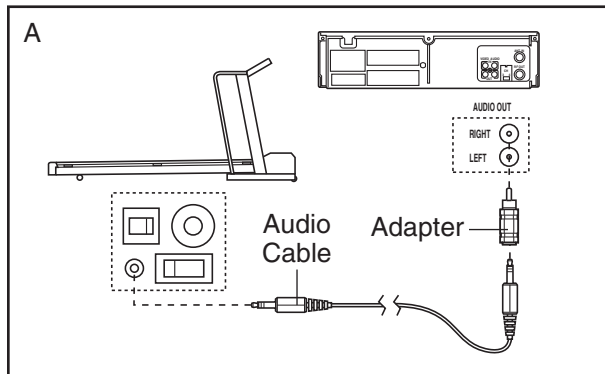
- B. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into a **3.5mm Y-adapter** (available at electronics stores). Plug the **Y-adapter** into the **PHONES** jack on your computer. Plug your headphones or speakers into the other side of the **Y-adapter**.



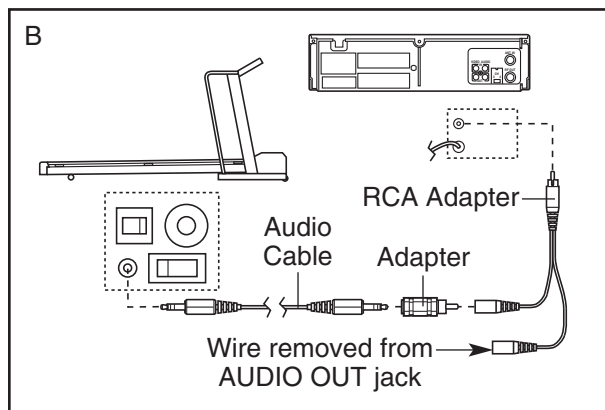
## HOW TO CONNECT YOUR VCR

**Note:** If your VCR has an unused AUDIO OUT jack, see instruction A below. If the AUDIO OUT jack is being used, see instruction B. If you have a TV with a built-in VCR, see instruction B. If your VCR is connected to your home stereo, see **HOW TO CONNECT YOUR HOME STEREO** on page 14.

- A. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the included adapter. Plug the adapter into the AUDIO OUT jack on your VCR.



- B. Plug one end of the audio cable into the jack on the front of the treadmill near the power cord. Plug the other end of the cable into the included adapter. Plug the adapter into an RCA adapter (available at electronics stores). Next, remove the wire that is currently plugged into the AUDIO OUT jack on your VCR and plug the wire into the unused side of the RCA adapter. Plug the RCA adapter into the AUDIO OUT jack on your VCR.



## HOW TO USE IFIT.COM CD AND VIDEO PROGRAMS

To use iFit.com CD's or videocassettes, the treadmill must be connected to your portable CD player, portable stereo, home stereo, computer with CD player, or VCR. See **HOW TO CONNECT THE TREADMILL TO YOUR CD PLAYER, VCR, OR COMPUTER** on page 13. **Note:** To purchase iFit.com CD's or iFit.com videocassettes, call toll-free 1-800-735-0768.

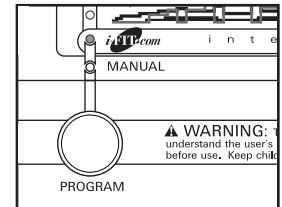
Follow the steps below to use an iFit.com CD or video program. **Note:** The instructions included in the CD case describe how to use the CD with a variety of treadmills. Some instructions may not apply to this treadmill.

### 1 Insert the key fully into the console.

See **HOW TO TURN ON THE POWER** on page 10.

### 2 Select the iFit.com mode.

When the key is inserted, the manual mode will automatically be selected and the manual indicator will light. To use an iFit.com CD or video program, press the PROGRAM button repeatedly until the iFit.com indicator lights.



### 3 Insert the iFit.com CD or videocassette.

If you are using an iFit.com CD, insert the CD into your CD player. If you are using an iFit.com videocassette, insert the videocassette into your VCR.

### 4 Press the PLAY button on your CD player or VCR.

A moment after the button is pressed, your personal trainer will begin guiding you through your workout. Simply follow your personal trainer's instructions.

During the CD or video program, an electronic "chirping" sound will alert you when the speed and/or incline of the treadmill is about to change. **CAUTION: Always listen for the "chirp" and be prepared for speed and/or incline changes. In some instances, the speed and/or incline may change before the personal trainer describes the change.**

If the speed or incline settings are too high or too low, you can manually override the settings at any time by pressing the SPEED or INCLINE buttons on the console. However, **when the next “chirp” is heard, the speed and/or incline will change to the next settings of the CD or video program.**

To stop the walking belt at any time, press the START/STOP button on the console. The TIME/MIN/MILE display will begin to flash. To restart the program, press the START/STOP button again. After a moment, the walking belt will begin to move at 1.0 mph. **When the next “chirp” is heard, the speed and incline will change to the next settings of the CD or video program.** The program can also be stopped by pressing the STOP button on your CD player or VCR.

When the CD or video program is completed, the walking belt will stop and the TIME/MIN/MILE display will begin to flash. Note: To use another CD or video program, press the START/STOP button or remove the key and go to step 1 on page 15.

**Note: If the speed or incline of the treadmill does not change when a “chirp” is heard:**

- **make sure that the iFit.com indicator is lit and that the TIME/MIN-MILE display is not flashing. If the TIME/MIN-MILE display is flashing, press the Start button or the Speed  $\Delta$  button on the console**
- **adjust the volume of your CD player or VCR. If the volume is too high or too low, the console may not detect the program signals**
- **make sure that the audio cable is properly connected, that it is fully plugged in, and that it is not wrapped around a power cord**
- **if you are using your portable CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.**

## **5 Follow your progress with the LED track and the four displays.**

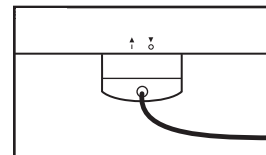
See step 5 on page 10.

## **6 Measure your pulse, if desired.**

See step 6 on page 11.

## **7 When the iFit.com CD or video program is finished, remove the key.**

Step onto the foot rails and remove the key from the console. Keep the key in a safe place.



**Note: If the displays and various indicators**

**on the console remain lit after the key is removed, the console is in the “demo” mode. Refer to page 18 and turn off the demo mode.**

**CAUTION: Always remove iFit.com CD’s and videocassettes from your CD player or VCR when you are finished using them.**

When you are finished using the treadmill, move the on/off switch near the power cord to the off position.



## HOW TO USE PROGRAMS DIRECTLY FROM OUR INTERNET SITE

Our new internet site at [www.iFit.com](http://www.iFit.com) allows you to access a selection of programs that interactively control your treadmill to help you achieve your specific exercise goals. In addition, you can play iFit.com audio and video programs directly from the internet. By adding an optional upgrade module to the console, you can use virtually endless features on our internet site. Explore [www.iFit.com](http://www.iFit.com) for details. To purchase an upgrade module, call toll-free 1-800-735-0768.

To use programs from our internet site, the treadmill must be connected to your home computer. See HOW TO CONNECT YOUR COMPUTER on page 14. In addition, you must have an internet connection and an internet service provider. A list of specific system requirements will be found on our internet site.

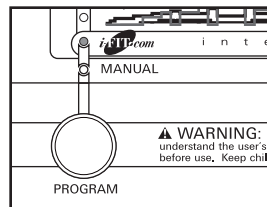
Follow the steps below to use a program from our internet site.

### 1 Insert the key into the console.

See HOW TO TURN ON THE POWER on page 10.

### 2 Select the iFit.com mode.

When the key is inserted, the manual mode will be selected and the manual indicator will light. To use a program from our internet site, press the PROGRAM button repeatedly until the iFit.com indicator lights.



### 3 Go to your computer and start an internet connection.

### 4 Start your web browser, if necessary, and go to our internet site at [www.iFit.com](http://www.iFit.com).

### 5 Follow the desired links on our internet site to select a program.

Read and follow the on-line instructions for using a program.

### 6 Follow the on-line instructions to start the program.

When you start the program, an on-screen countdown will begin.

### 7 Return to the treadmill and stand on the foot rails. Find the clip attached to the key and slide the key onto the waistband of your clothing.

When the on-screen countdown ends, the program will begin and the walking belt will begin to move. Hold the handrails, step onto the walking belt, and begin walking.

During the program, an electronic “chirping” sound will alert you when the speed and/or incline of the treadmill is about to change. **CAUTION: Always listen for the “chirp” and be prepared for speed and/or incline changes.**

If the speed or incline settings are too high or too low, you can manually override the settings at any time by pressing the SPEED or INCLINE buttons on the console. **However, when the next “chirp” is heard, the speed and/or incline will change to the next settings of the program.**

To stop the walking belt at any time, press the START/STOP button on the console. The TIME/MIN/MILE display will begin to flash. To restart the program, press the START/STOP button. After a moment, the walking belt will begin to move at 1.0 mph. **When the next “chirp” is heard, the speed and incline will change to the next settings of the program.**

When the program is completed, the walking belt will stop and the TIME/MIN/MILE display will begin to flash. Note: To use another program, press the START/STOP button and go to step 5.

**Note: If the speed or incline of the treadmill does not change when a “chirp” is heard, make sure that the iFit.com indicator is lit and that the TIME/MIN/MILE display is not flashing. In addition, make sure that the audio cable is properly connected, that it is fully plugged in, and that it is not wrapped around a power cord.**

**8** Follow your progress with the LED track and the four displays.

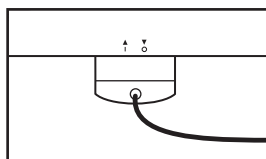
See step 5 on page 10.

**9** Measure your pulse, if desired.

See step 6 on page 11.

**10** When the program is finished, remove the key.

Step onto the foot rails and remove the key from the console. Keep the key in a secure place. **Note: If the displays and various indicators on the console remain lit after the key is removed, the console is in the “demo” mode. Refer to the instructions at the right and turn off the demo mode.**



When you are finished using the treadmill, move the on/off switch near the power cord to the off position.

**THE INFORMATION MODE/DEMO MODE**

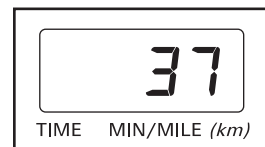
The console features an information mode that keeps track of the total number of hours that the treadmill has been operated and the total number of miles that the walking belt has moved. The information mode also allows you to switch the console from miles per hour to kilometers per hour. In addition, the information mode allows you to turn on and turn off the demo mode.

To select the information mode, hold down the START/STOP button while inserting the key into the console. When the information mode is selected, the following information will be shown:

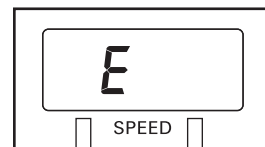
The DISTANCE/LAPS display will show the total number of miles that the walking belt has moved.



The TIME/MIN/MILE display will show the total number of hours the treadmill has been used.



An “E,” for english miles, or an “M,” for metric kilometers, will appear in the SPEED display. Press the SPEED Δ button to change the unit of measurement.



**IMPORTANT: The CALS./FAT CALS./PULSE display should be blank.** If a “d” appears in the display, the console is in the “demo” mode. This mode is intended to be used only when a treadmill is displayed in a store. When the console is in the demo mode, the power cord can be plugged in, the key can be removed from the console, and the displays and indicators on the console will automatically



light in a preset sequence, although the buttons on the console will not operate. **If a “d” appears in the CALS./FAT CALS./PULSE display when the information mode is selected, press the SPEED ▽ button so the CALS./FAT CALS./PULSE display is blank.**



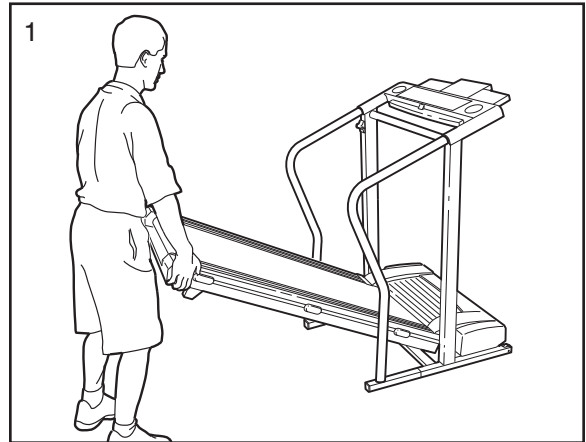
To exit the information mode, remove the key from the console.

# HOW TO FOLD AND MOVE THE TREADMILL

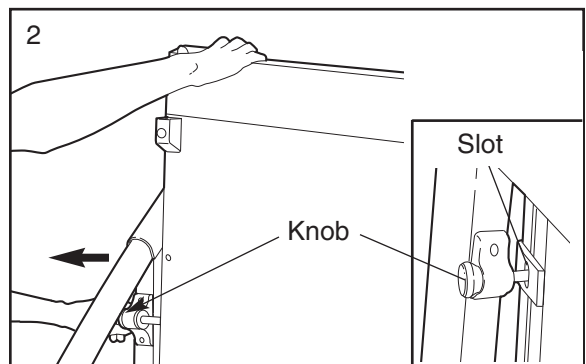
## HOW TO FOLD THE TREADMILL FOR STORAGE

Before folding the treadmill, adjust the incline to the lowest position. If this is not done, the treadmill may be permanently damaged. Next, unplug the power cord. **CAUTION: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.**

1. Hold the treadmill with your hands in the locations shown at the right. **CAUTION: To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Hold the lock knob with your left hand and pull it to the left. Raise the treadmill until the lock knob is aligned with the slot in the catch. Note: You may need to push the handrail to the side slightly. Slowly release the lock knob. **Make sure that the pin on the lock knob is inserted into the slot.**

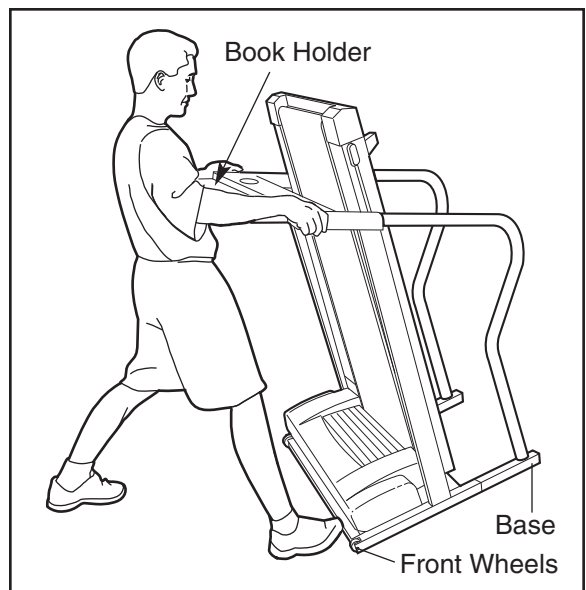


**To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.**

## HOW TO MOVE THE TREADMILL

Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the pin on the lock knob is inserted into the slot in the catch.**

1. Hold the handrails as shown and place one foot against a wheel. **Do not hold or push on the book holder or the book holder may be damaged.**
2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not attempt to move the treadmill over an uneven surface.**
3. Place one foot on the base, and carefully lower the treadmill until it is resting in the storage position.



## HOW TO LOWER THE TREADMILL FOR USE

1. Refer to drawing 2 above. Hold the upper end of the treadmill with your right hand as shown. Using your left hand, pull the lock knob to the left and hold it. Pivot the treadmill down until the frame is past the pin on the lock knob. Note: You may need to push the handrail to the side slightly.
2. Refer to drawing 1 above. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **CAUTION: To decrease the possibility of injury, bend your legs and keep your back straight.**

# TROUBLE-SHOOTING

Most treadmill problems can be solved by following the steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays).

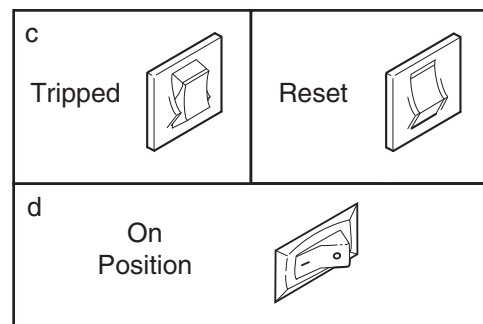
## PROBLEM: The power does not turn on

**SOLUTION:** a. Make sure that the power cord is plugged into a surge protector, and that the surge protector is plugged into a properly grounded outlet. (See HOW TO PLUG IN THE POWER CORD on page 8.) Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Important: The treadmill is not compatible with GFCI-equipped outlets.

b. After the power cord has been plugged in, make sure that the key is fully inserted into the console.

c. Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.

d. Check the on/off switch located on the treadmill near the power cord. The switch must be in the on position.



## PROBLEM: The power turns off during use

**SOLUTION:** a. Check the circuit breaker located on the treadmill frame near the power cord (see c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in.

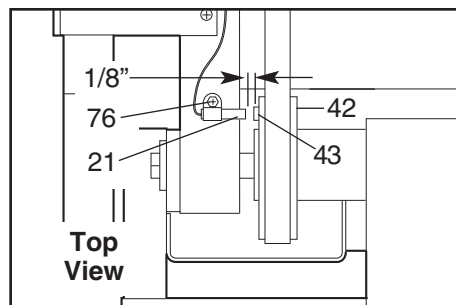
c. Remove the key from the console. Reinsert the key fully into the console.

d. Make sure that the on/off switch is in the on position.

e. If the treadmill still will not run, please call our Customer Service Department, toll-free.

## PROBLEM: The displays of the console do not function properly

**SOLUTION:** a. Remove the key from the console and **unplug the power cord**. Remove the screws from the hood and carefully remove the hood. Locate the Reed Switch (21) and the Magnet (43) on the left side of the Pulley (42). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8"**. If necessary, loosen the Reed Switch Screw (76) and move the Reed Switch slightly. Retighten the Screw. Re-attach the hood, and run the treadmill for a few minutes to check for a correct speed reading.



## PROBLEM: The pulse display on the console does not function properly

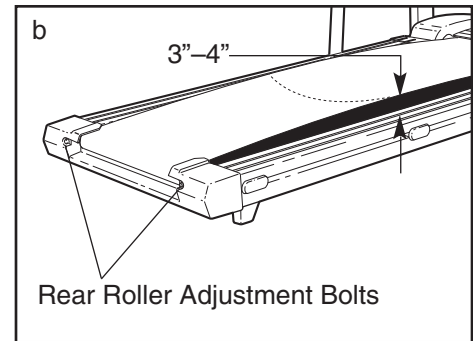
**SOLUTION:** a. Wash your hands prior to using the pulse sensor. Clean the sensor with a damp cloth and a little dish soap.

b. Make sure that there is not a bright light or direct sunlight shining directly on the pulse sensor.

**PROBLEM: The walking belt slows when walked on**

**SOLUTION:** a. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

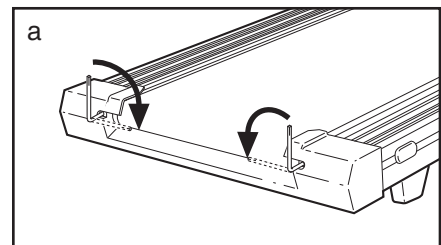
b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn both rear roller adjustment bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each side of the walking belt 3 to 4 inches off the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



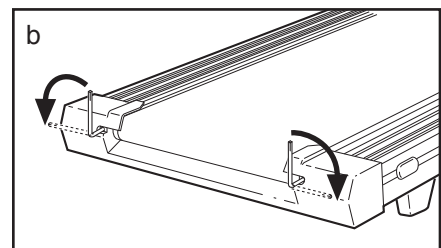
c. If the walking belt still slows, please call our Customer Service Department, toll-free.

**PROBLEM: The walking belt is off-center**

**SOLUTION:** a. **If the walking belt has shifted to the left**, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise, and the right bolt counterclockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.

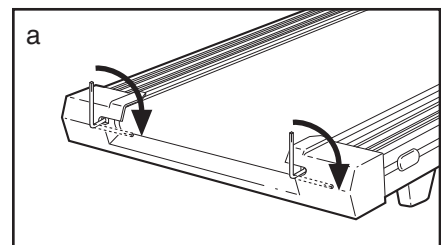


b. **If the walking belt has shifted to the right**, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise, and the right bolt clockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



**PROBLEM: The walking belt slips when walked on**

**SOLUTION:** a. If the walking belt slips when walked on, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn both rear roller adjustment bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each side of the walking belt 3 to 4 inches off the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the key and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



**PROBLEM: The incline of the treadmill does not change correctly or does not change when iFit.com CD's and videos are played**

**SOLUTION:** a. With the key inserted into the console, press one of the **INCLINE** buttons. **While the incline is changing, remove the key.** After a few seconds, re-insert the key. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will recalibrate the incline.

# CONDITIONING GUIDELINES

**⚠️ WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The sensor is intended only as an exercise aid in determining heart rate trends in general.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines only. For more detailed exercise information, obtain a reputable book or consult your physician.

## EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning and aerobic exercise.

|              |     |     |     |     |     |     |     |
|--------------|-----|-----|-----|-----|-----|-----|-----|
| AEROBIC      | 165 | 155 | 145 | 140 | 130 | 125 | 115 |
| MAX FAT BURN | 145 | 138 | 130 | 125 | 118 | 110 | 103 |
| FAT BURN     | 125 | 120 | 115 | 110 | 105 | 95  | 90  |
| Age          | 20  | 30  | 40  | 50  | 60  | 70  | 80  |

To find the proper heart rate for you, first find your age near the bottom of the chart (ages are rounded off to the nearest ten years). Next, find the three numbers above your age. The three numbers define your “training zone.” The lower two numbers are recommended heart rates for fat burning; the higher number is the recommended heart rate for aerobic exercise.

To measure your heart rate during exercise, use the pulse sensor on the console. If your heart rate is too high or too low, adjust the speed and incline of the treadmill.

## Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body

uses easily accessible *carbohydrate calories* for energy. Only after the first few minutes does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until your heart rate is near the lowest number in your training zone.

For maximum fat burning, adjust the speed and incline of the treadmill until your heart rate is near the middle number in your training zone.

## Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be “aerobic.” Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the speed and incline of the treadmill until your heart rate is near the highest number in your training zone.

## WORKOUT GUIDELINES

Each workout should include the following three parts:

**A Warm-up**—Start each workout with 5 to 10 minutes of stretching and light exercise. A proper warm-up increases your body temperature, heart rate and circulation in preparation for exercise.

**Training Zone Exercise**—After warming up, increase the intensity of your exercise until your pulse is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your pulse in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

**A Cool-down**—Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles and will help prevent post-exercise problems.

## Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

# PART LIST—Model No. PFTL69190

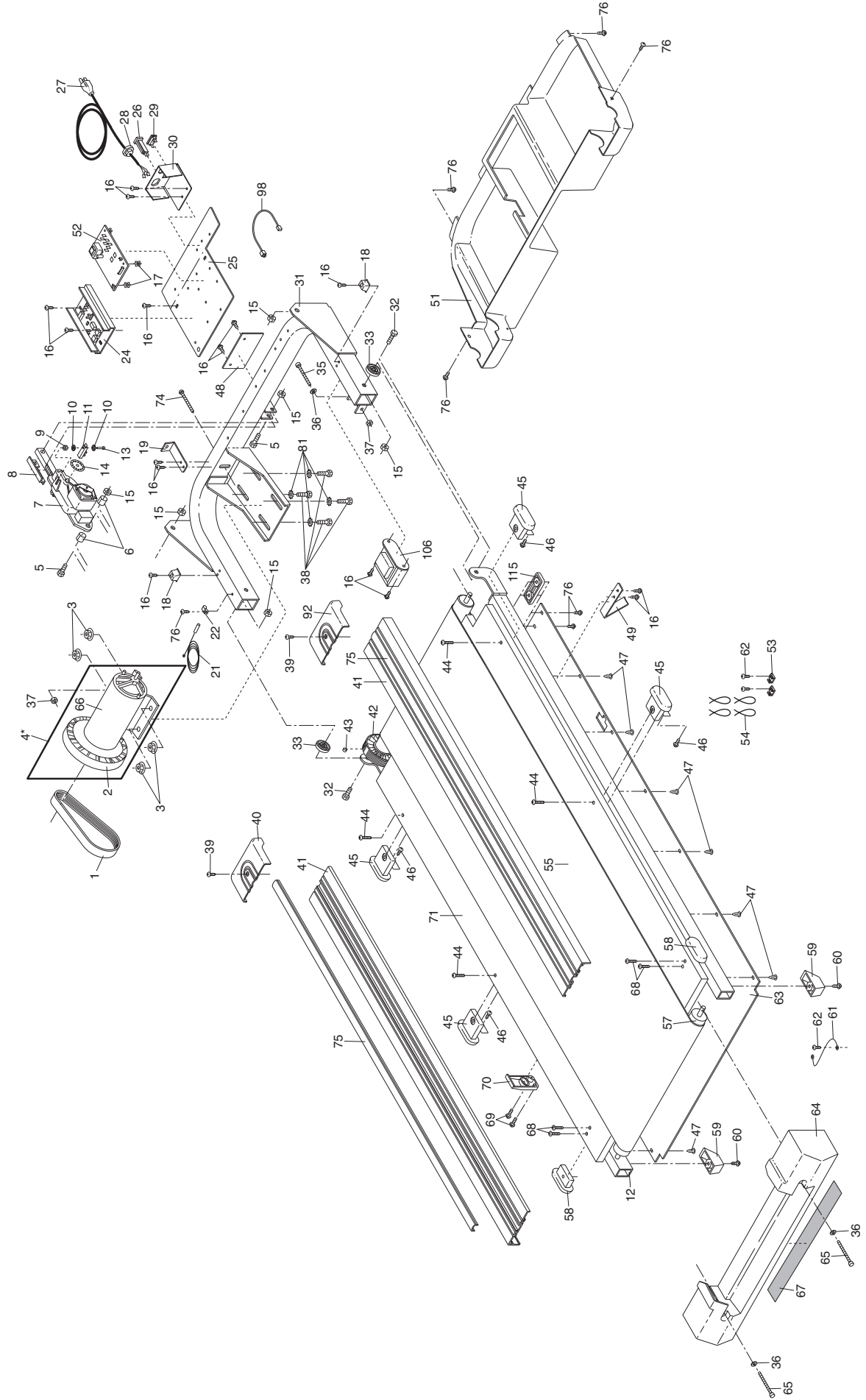
R0500A

To locate the parts listed below, refer to the EXPLODED DRAWING attached in the center of this manual.

| Key No. | Qty. | Description                            | Key No. | Qty. | Description                           | Key No.                               | Qty. | Description           |
|---------|------|--|---------|------|---------------------------------------|---------------------------------------|------|-----------------------|
| 1       | 1    | Motor Belt                             | 43      | 1    | Magnet                                | 86                                    | 2    | Wheel Bolt            |
| 2       | 1    | Pulley/Flywheel/Fan                    | 44      | 6    | Platform Screw                        | 87                                    | 1    | Console Base          |
| 3       | 4    | Motor Nut                              | 45      | 4    | Isolator                              | 88                                    | 1    | Console               |
| 4*      | 1    | Motor/Pulley/<br>Flywheel/ Fan         | 46      | 4    | Isolator Screw                        | 89                                    | 11   | 3/4" Screw            |
| 5       | 2    | Incline Motor Bolt                     | 47      | 15   | Belly Pan Fastener                    | 90                                    | 1    | Key/Clip              |
| 6       | 1    | Incline Motor Spacer                   | 48      | 1    | Shield                                | 91                                    | 1    | Incline Motor Plate   |
| 7       | 1    | Incline Motor                          | 49      | 2    | Belt Guide                            | 92                                    | 1    | Right Foot Rail Cap   |
| 8       | 1    | Stop Bracket                           | 50      | 1    | Console Cover                         | 93                                    | 1    | Book Holder           |
| 9       | 1    | Small Nut                              | 51      | 1    | Front Belly Pan                       | 94                                    | 1    | Motor Hood            |
| 10      | 2    | Star Washer                            | 52      | 1    | Power Supply                          | 95                                    | 2    | Front Wheel           |
| 11      | 1    | Optic Switch                           | 53      | 4    | Cable Tie Clamp                       | 96                                    | 1    | Incline Motor Shield  |
| 12      | 1    | Frame                                  | 54      | 4    | Cable Tie                             | 97                                    | 4    | Thick Base Pad        |
| 13      | 1    | Small Bolt                             | 55      | 1    | Walking Belt                          | 98                                    | 1    | 12" Audio Wire        |
| 14      | 1    | Incline Optic Disk                     | 56      | 1    | 20" Wire Harness                      | 99                                    | 1    | Upright Grommet       |
| 15      | 8    | Incline Motor Nut                      | 57      | 1    | Rear Roller                           | 100                                   | 1    | Allen Wrench          |
| 16      | 14   | Small Screw                            | 58      | 2    | Rear Isolator                         | 101                                   | 17   | Screw                 |
| 17      | 4    | Plastic Stand-Off                      | 59      | 2    | Rear Foot                             | 102                                   | 2    | Handrail Insert       |
| 18      | 2    | Hood Bracket (short)                   | 60      | 2    | Rear Foot Screw                       | 103                                   | 2    | Extension Leg         |
| 19      | 2    | Hood Bracket (long)                    | 61      | 1    | Ground Wire                           | 104                                   | 2    | Extension Leg Cap     |
| 20      | 2    | Warning Decal                          | 62      | 7    | Ground Wire Screw                     | 105                                   | 1    | Shock                 |
| 21      | 1    | Reed Switch                            | 63      | 1    | Belly Pan                             | 106                                   | 1    | Choke                 |
| 22      | 1    | Reed Switch Clip                       | 64      | 1    | Rear Endcap                           | 107                                   | 2    | Pulse Bar Bolt        |
| 23      | 1    | Motor/Controller Wire                  | 65      | 2    | Rear Roller Adj. Bolt                 | 108                                   | 2    | Pulse Bar Washer      |
| 24      | 1    | Controller                             | 66      | 1    | Motor                                 | 109                                   | 1    | Pulse Bar             |
| 25      | 1    | Electronics Bracket                    | 67      | 1    | Latch Decal                           | 110                                   | 1    | Lock Knob             |
| 26      | 1    | Circuit Breaker                        | 68      | 2    | Rear Platform Screw                   | 111                                   | 1    | Spring                |
| 27      | 1    | Power Cord                             | 69      | 2    | Catch Screw                           | 112                                   | 1    | Lock Pin Collar       |
| 28      | 1    | Power Cord Grommet                     | 70      | 1    | Latch Catch                           | 113                                   | 1    | Pin Clip              |
| 29      | 1    | On/Off Switch                          | 71      | 1    | Walking Platform                      | 114                                   | 1    | Lock Pin              |
| 30      | 1    | Inlet Bracket                          | 72      | 5    | 8" cable Tie                          | 115                                   | 1    | Belly Pan Spacer      |
| 31      | 1    | Incline Leg                            | 73      | 1    | Jack                                  | 116                                   | 2    | Base Pad              |
| 32      | 2    | Frame Pivot Bolt                       | 74      | 1    | Motor Tension Bolt                    | #                                     | 1    | 10" White Wire, 2F    |
| 33      | 2    | Frame Pivot Spacer                     | 75      | 1    | Left Foot Rail Insert                 | #                                     | 1    | 4" White Wire, M/F    |
| 34      | 1    | Upright Wire Harness                   | 76      | 12   | Reed Switch Screw/<br>Belly Pan Screw | #                                     | 1    | 8" Blue Wire, 2F      |
| 35      | 1    | Front Roller Adj. Bolt                 | 77      | 1    | Storage Latch                         | #                                     | 1    | 4" Blue Wire, 2F      |
| 36      | 5    | Handrail Washer/<br>Roller Adj. Washer | 78      | 2    | Handrail Bolt                         | #                                     | 1    | 4" Black Wire, 2F     |
| 37      | 2    | Motor Tension Nut/<br>Front Roller Nut | 79      | 4    | Long Screw                            | #                                     | 1    | 4" Green Wire, F/Ring |
| 38      | 4    | Motor Bolt                             | 80      | 1    | 10' I-Fit Wire                        | #                                     | 1    | 8" Green Wire, F/Ring |
| 39      | 4    | Cap Screw                              | 81      | 4    | Motor Star Washer                     | #                                     | 1    | 8" Green Wire, 2 Ring |
| 40      | 1    | Left Foot Rail Cap                     | 82      | 1    | Upright                               | #                                     | 1    | User's Manual         |
| 41      | 2    | Foot Rail                              | 83      | 2    | Incline Leg Pivot Bolt                | * Includes all parts shown in the box |      |                       |
| 42      | 1    | Front Roller/Pulley                    | 84      | 2    | Incline Leg Pivot<br>Washer           | # These parts are not illustrated     |      |                       |
|         |      |  | 85      | 2    | Handrail                              |                                       |      |                       |

# EXPLODED DRAWING—Model No. PFTL69190

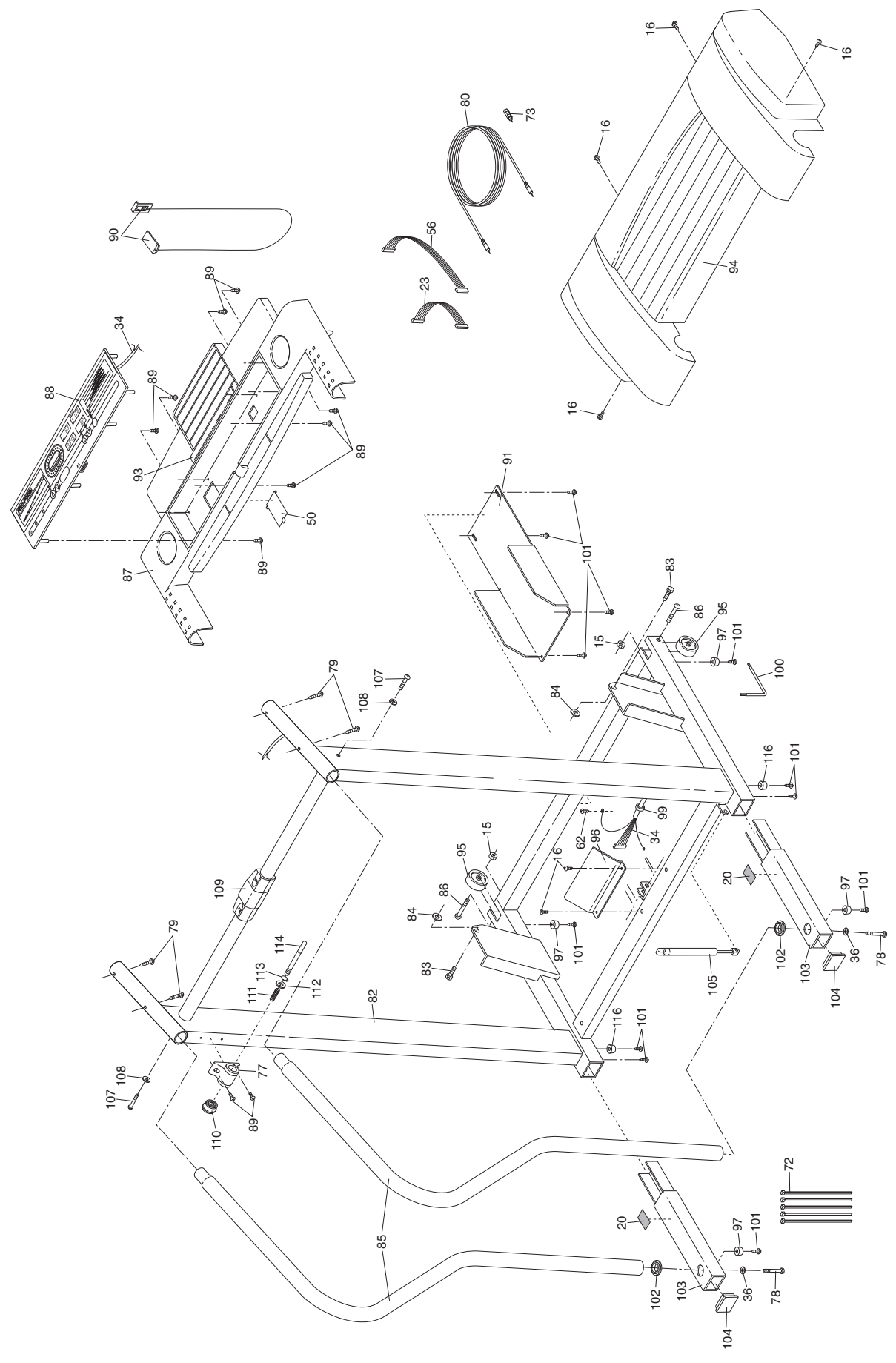
R0500A





# EXPLODED DRAWING—Model No. PFTL69190

R0500A



---

# ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The MODEL NUMBER OF THE PRODUCT (PFTL69190)
- The NAME OF THE PRODUCT (PROFORM® 625PT treadmill)
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual)
- The KEY NUMBER AND DESCRIPTION OF THE PART(S) (see the EXPLODED DRAWING attached in the center of this manual and the PART LIST on page 23).

If possible, place the treadmill near your telephone for easy reference when calling.

PROFORM is a registered trademark of ICON Health & Fitness, Inc.

## LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, to products used for commercial or rental purposes, or to products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

**ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813**