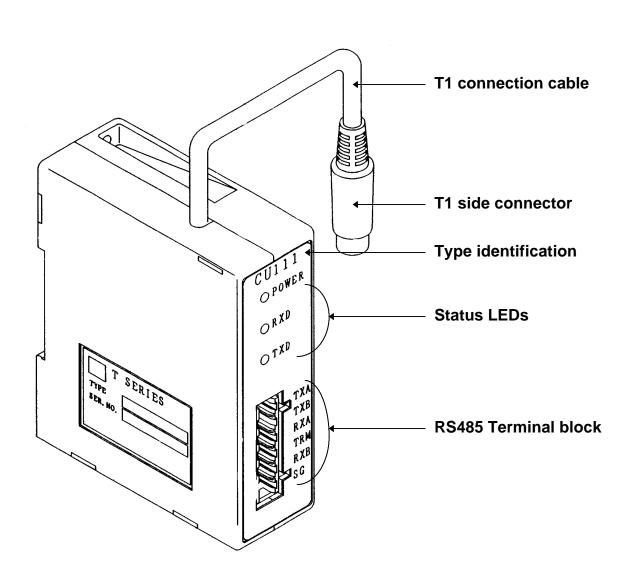
TOSHIBA

PROGRAMMABLE CONTROLLER

PROSEC T1

RS232C/RS485 MULTI-DROP ADAPTER CU111 ■USER'S MANUAL



Precaution and Checks

Thank you for purchasing a TOSHIBA product.

Please confirm the product has arrived in good condition and use it according to this guide. This guide has been prepared for users who have general knowledge of the programmable controllers and control systems. If any parts of this guide are not clear to you, contact TOSHIBA agent.

CAUTION

- 1. Use the multi-drop adapter in the environment specified in the T1 user's manual. Using the multi-drop adapter in the illegal environment may lead to electric shock, fire, failure, or malfunction.
- 2. Neither disassemble nor modify the multi-drop adapter. Otherwise, it may get fired, failed, or malfunctioned.
- 3. The multi-drop adapter CU111 is designed for the T1. Do not use it for other purposes.
- 4. Turn off the power of the T1 main unit before connecting the cable.
- 5. Do not pull the T1 connection cable without grasping the connector. It can cause cable disconnection.
- 6. Do not extend the T1 connection cable.

■ Unpacking confirmation

Check the product matches the type notation on the packing case.

Also, check the followings are in the packing case.

Multi-drop adapter (CU111) 1
Metal fitting for screw 1
Terminal block (attached) 1
Guide (this document) 1

■ Product identification

Product type : CU111
Part number : TCU111**S

Handling precautions

The multi-drop adapter specification confirm to the T1 main unit.

Please read the following documents.

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T1 USER'S GUIDE (UG-TS07***-E007)
T1 USER'S MANUAL - Basic Hardware and Function - (UM-TS01***-E001)
T1 USER'S MANUAL - Option Cards and I/O Modules - (UM-TS01***-E002)
T1 USER'S MANUAL - Computer Link Function - (UM-TS01***-E003)
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Also, keep this guide and related manuals so that you can read them anytime while the T1 is in operation.

CU111 Specifications

1.Overview

Connecting the RS232C/RS485 multi-drop adapter (CU111) to the T1's programmer port, you can use the RS485 computer link function.

By this function, long-distance and one -to- N communications become available.

2. Specifications

(1)Function specification

Item		Specification	
Connection	RS232C	DIN - 8pin (T1 programmer port connector)	
	RS485	Removable terminal block 6pin	
Length of T1 connection cable		30cm	
Status LEDs		3 (Refer to the following table)	
Isolation		Non isolation between RS232C and RS485	
Power Supply		5Vdc from T1 main unit	
Current consumption		75mA	
Size		$30\text{mm}(W) \times 90\text{mm}(H) \times 75\text{mm}(D)$ (except cable)	

(2)Transmission specification

Item	Specification		
Interface	Conforms to RS232C (T1 side)		
	Conforms to RS485 (Host side)		
Transmission distance	30cm (between T1 and adapter)		
	Max. 1km (RS485)		
Transmission speed	9600 bps		
Framing	Start bit 1bit (Fixed)		
	Dta bit 8bits (Fixed)		
	Parity Odd parity/ Non (automatic detection)		
	Stop bit 1bit (Fixed)		
Number of stations	Max. 32		

(3)RS485 transmission cable

Shieled twisted cable which conforms to the RS485, should be used for communication cable. It's recommended that 0.9mm diameter or more, 3 pairs or more cables are used.

(4)Operation Status LEDs

1 7 - 1			
Name	Direction	LED Status	
(color)		Lit	Not Lit
POWER		5V power is normal and	5V power is not normal.
(green)		connected to T1	
RXD	Host → T1	Data receiving	Data not receiving
(green)		(RXD = 0)	(RXD = 1)
TXD	T1 → Host	Data transmitting	Data not transmitting
(green)		(TXD = 0)	(TXD = 1)

3.Installation

1.Installing the adapter

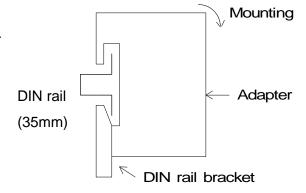
Either DIN rail or screw mounting is available.

The length of the T1 connection cable is 30cm. Consider the cable length when installing the multi-drop adapter.

Please read the installation section of the T1 user's manual.

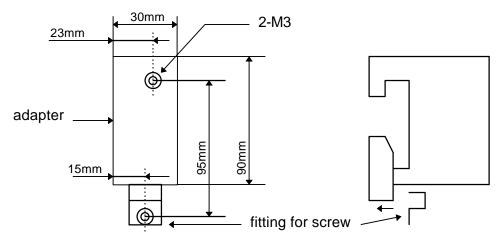
(Mounting on a DIN rail)

- (1)Hang the adapter on the DIN rail at first. Next, push the adapter and hook the DIN rail.
- (2)Please check that the DIN rail bracket hooks the DIN rail.



(Screw mounting)

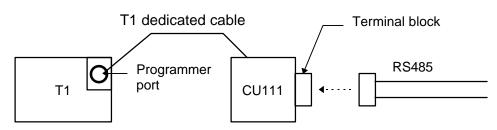
Attach the metal fittings for screw to the DIN rail bracket and screw securely using the M3 screws.



2. Connecting the dedicated cable

Turn off the power of the T1 main unit. Connect the T1 side connector to the T1's programmer port and RS485 cables to the terminal block.

Do not connect or remove the cables while power to the T1 is on.

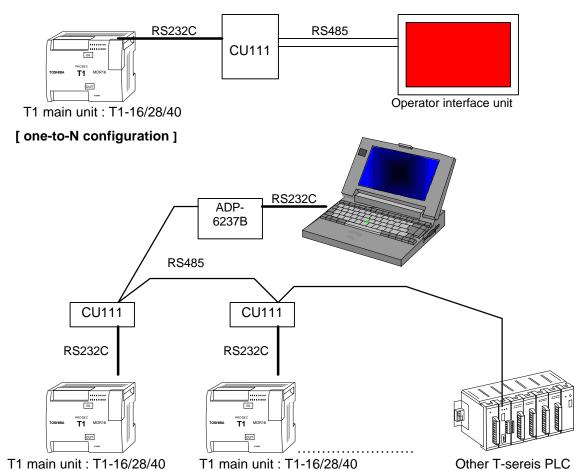


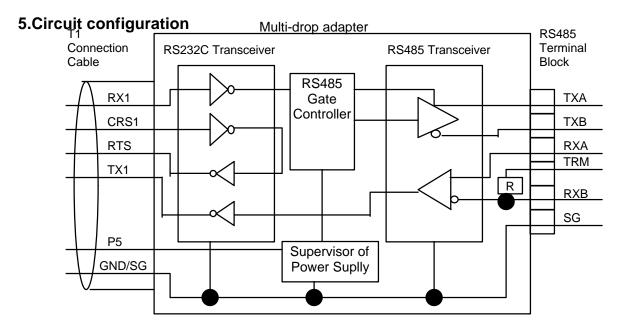
4

CU111 Configuration

4. System configuration example

[one-to-one configuration]



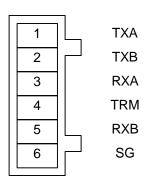


*Termination registors : 1/2W 120 Ω

CU111 connection

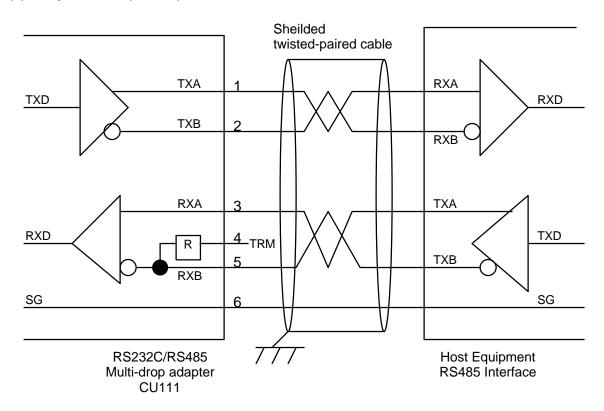
6.Computer Link (RS485) interface

(1)Computer Link (RS485) signal name and pin assignment



Pin No.	Signal Name	Function	
1	TXA	CU111→RS485 (In phase signal)	
2	TXB	CU111→RS485 (Reverse signal)	
3	RXA	CU111←RS485 (In phase signal)	
4	TRM	Termination	
5	RXB	CU111←RS485 (Reverse signal)	
6	SG	Signal Ground	

(2)Computer Link (RS485) interface connection



Short between RXA(Pin No.3) and TRM(Pin No.4) for termination of one-to-one configuration at CU111. Refer to the next page.

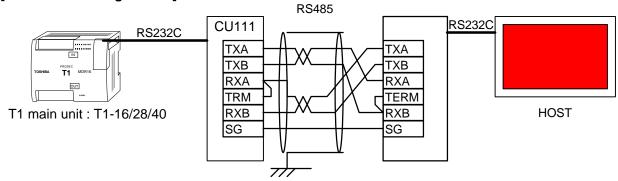
Note

- ① Use the shielded twisted-paired cable for noise immunity and ground the cable shield at one end.
- ② Connect SG (Signal Ground) each other.
- 3 The adapter does not have the frame ground (FG) terminal, so please ground directly.
- ④ Please make the program transmitting again.

CU111 Connection

(3)Computer Link signal and connect termination registors

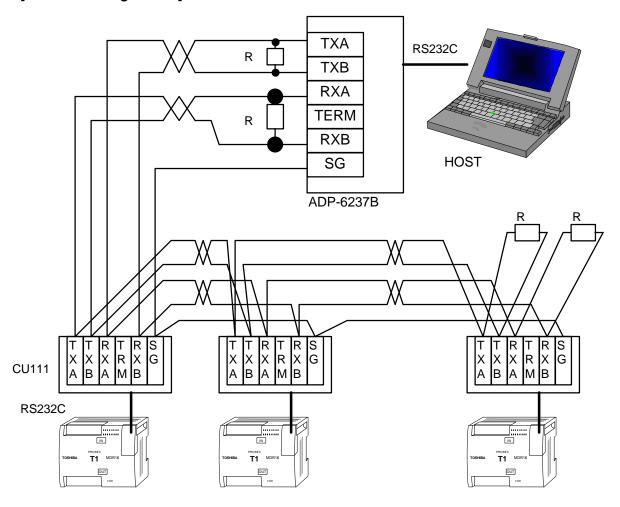
[one-to-one configuration]



Connect cables according to the above diagram.

Short between RXA and TRM(TERM) for termination at the end of both CU111 and ADP-6237B.

[one-to-N configuration]



Connect cables according to the above diagram.

Connect termination registor $1/2W-220\Omega$ between RXA and TXB, and between TXA and TXB at both terminal stations.

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