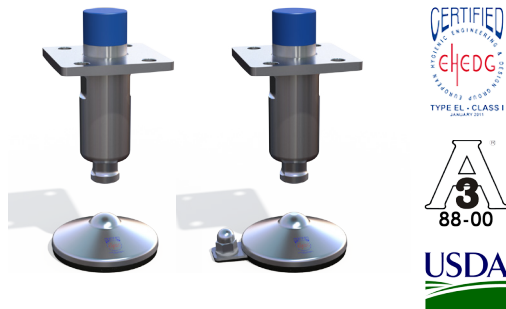


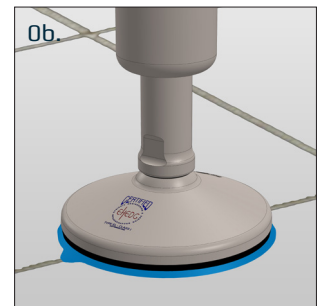
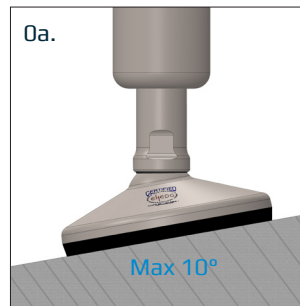
INSTALLATION MANUAL XHFT



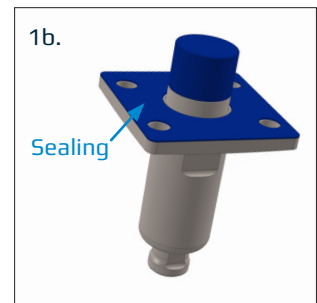
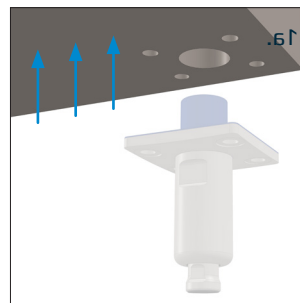
INSTALLATION OF XHFT FOOT ASSEMBLY

This guideline describes how to install the XHFT foot assembly onto the machine or component for which it is intended to support.

- 0a. Prior to installation of the foot assembly ensure that the incline of floor area intended to support the foot plate does not exceed 10 degrees relative to horizontal.
- 0b. Assure that the foot pad will not span over cracks, grout lines or other floor imperfections when mounted. If unavoidable the cavity between the load bearing foot assembly and the floor must be sealed with injecting bonding material under and around the edge of the load bearing foot.

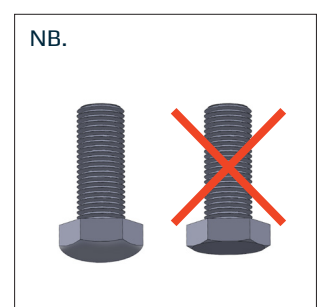
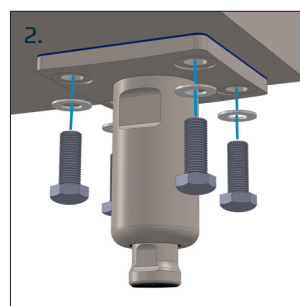


- 1a. Lift/Jack up the machine for free access to mount the foot assembly.
- 1b. Check that the sealing is correctly mounted between the machine and the foot assembly.



- 2. Insert dome head screws with sealing washers into the four holes and tighten the screws with a torque wrench. Apply a torque of maximum 33 Nm.

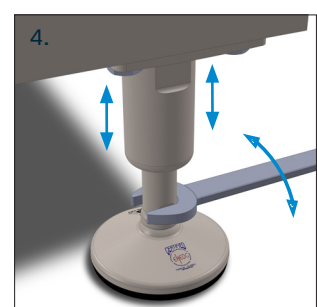
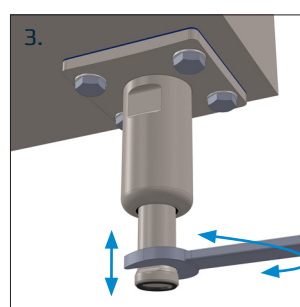
NB. Standard hexagon screws are prohibited and metal to metal contact must be avoided.



- 3. Use a wrench to adjust the height of the machine foot assembly.

NB. Spindle can be adjusted to max. height (a fixed position) without any threads exposed.

- 4. Lower the machine so that the machine feet assemblies rest on the floor. Perform final height adjustment if needed and ensure that the load is uniformly distributed

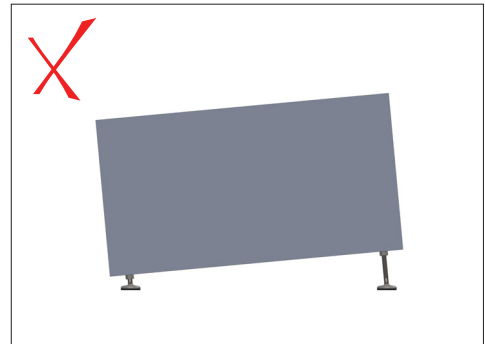
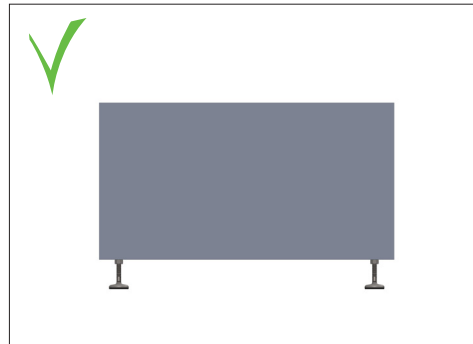


POSITIONING OF LEGS UNDER MACHINE

For the optimal positioning of the machine, the machine feet must be positioned in accordance with a few guidelines.

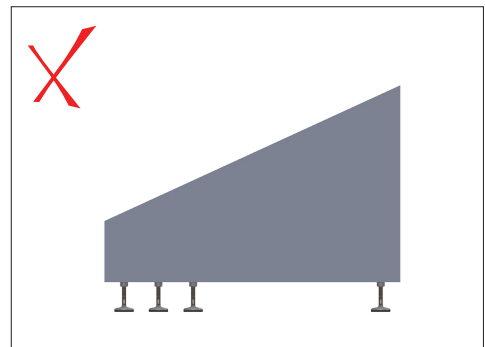
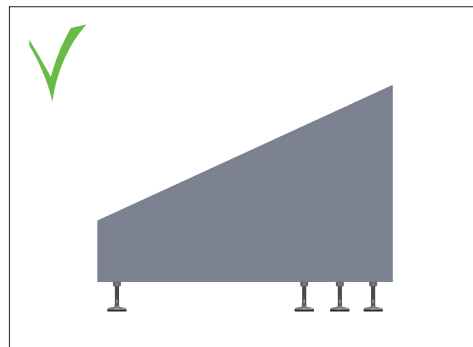
Level

The machine must be level



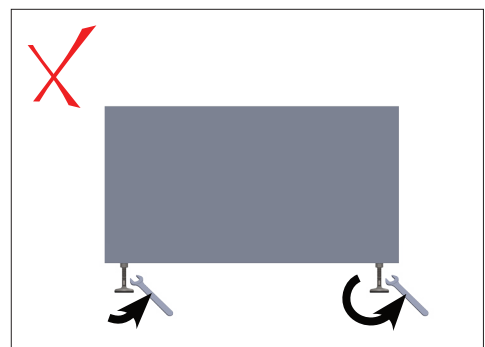
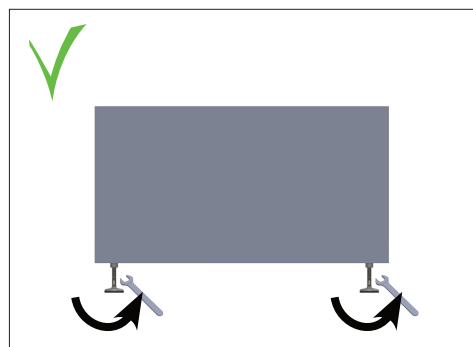
Even load

If the machine is not even weight, the machine feet will preferably be placed accordingly, so that the weight is evened out.



Leveling

For a stabile result the machine feet should be adjusted (justeret med lige meget spænding i hver fod)



Sloping floor

For a stabile result the maximum slope of the floor may not excide the recommendations for the specific foot.

