

SAFETY INSTRUCTIONS – CUTTING TABLE.

OPERATING INSTRUCTIONS – AUTOMATIC FEEDER.

The table should be operated by one (1) person only. The cutting section presses with a pressure of approx. 40 tons.

Have the automatic feeder power switch turned off before operating.

When you operate the automatic feeder do not use your fingers in the feeding process.

Take the blanket and feed it under the wheels. Take one of the edges of the blanket and feed it to the very small gap in the cutting section. When you have contact, take away your hands, and turn on the power. Use the feeding pedal when you feed the blanket.

When pressing the pedal, the feeding wheels will go down and press the blankets against the roller and start feeding the blanket. Take notice and avoid having your hands near the wheels. See picture below:



Beware that you don't press the pedal while handling the blanket.

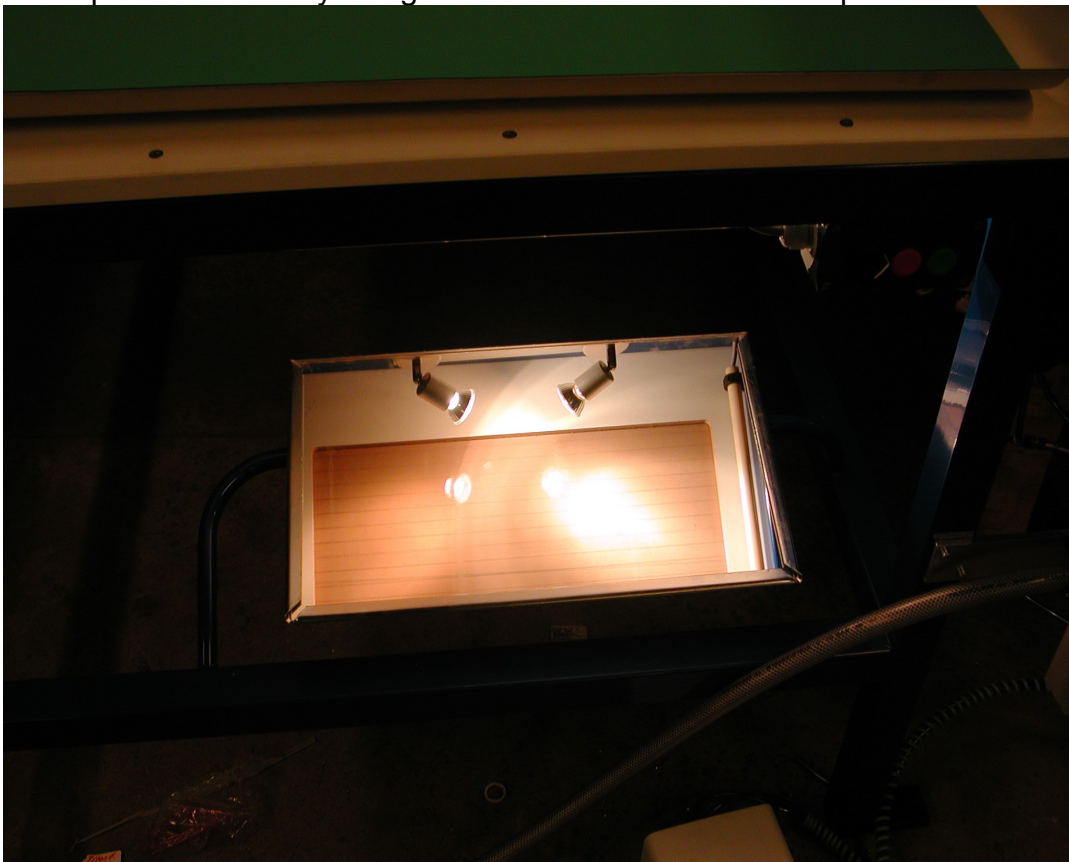
When you have finished your work, always turn of the power to the feeder.

OPERATING INSTRUCTIONS – CUTTING SECTION.

Don't ever try to put your fingers or other objects into the cutting section, between the knife and the cutting stick.

Take one of the edges of the blanket and feed it to the very small gap in the cutting section. Push the blanket from one side gently until you can reach it from the other side with your fingers (minimum 100 mm).

Line up the blankets by using the mirrors on the table. See picture.



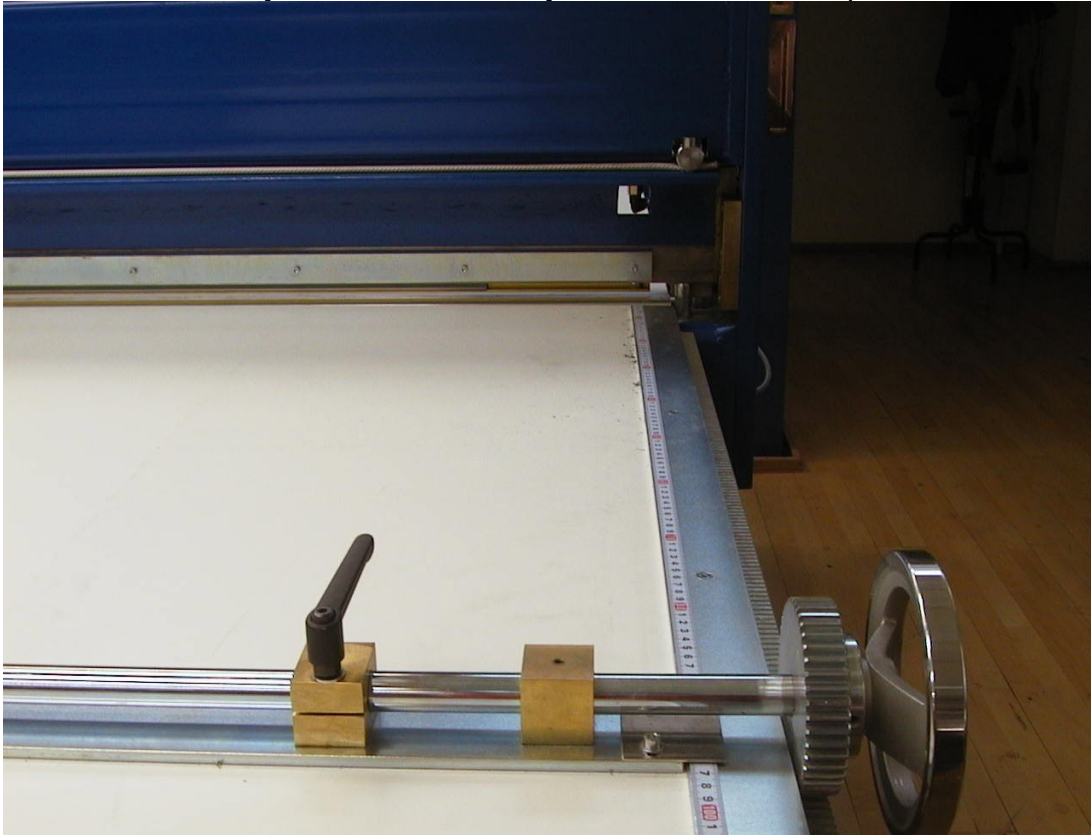
When you have the blanket in position and ready to cut, keep your hands on the blanket and in position, then press the pedal to do the cut.

Always keep your hands away from the cutting sections when operating.

Don't ever try to get small pieces or "left over" in the cutting section with the help of your fingers. Use a piece of blanket or a wooden stick instead.

Be aware of where the foot pedal is located, so you don't press it by mistake while operating the table.

You can now easily take the measure you need to cut. See picture.



Repeat until you have reached the number of blankets required.

Now changes the measure bar into the width or length required.

Take the blankets you've cut the first time and cut to the final size.

CHANGING CUTTING STICK AND CUTTING KNIFE.

Read carefully the instruction that comes with the drawings.

Always use the security knobs made (attached on the each side of the table on the cutting section) of metal when changing either cutting stick or cutting knife.

Don't use force when trying to change the knife. Be aware of risks and use adequate methods to loosen knife. Protect your fingers against cutting.

Always use original parts from producer.

Do not take any chances. If in question, please contact Piculell.

BEWARE: - THIS TABLE IS ONLY MANUFACTURED TO CUT RUBBER PRINTING BLANKETS. DO NOT TRY TO CUT ANY OTHER OBJECTS IN THIS MACHINE. IT IS BEYOND OUR RESPONSIBILITY IF YOU USE THIS TABLE TO OTHER THINGS THAT IT'S MENTIONED FOR.