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## 1. SAFETY REGULATIONS AND NOTES

Please read these operating instructions carefully before starting to work with the device. Observe the following warnings to prevent malfunctions or physical damage to both property and people.

These operating instructions are to be regarded as part of this device.

If the device is sold or transferred, the operating instructions must accompany it.

These operating instructions may be duplicated and forwarded for information about potential dangers and their prevention.

### 1.1 Levels of hazard warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



#### **DANGER**

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Compliance with the measures is mandatory.

#### **WARNING**

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Exercise extreme caution while working.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage of property.

#### **NOTE**

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

### 1.2 Staff qualification

Only specialised electrical personnel may install the device, perform the test run and work on the electrical system.

Only trained and authorised specialist personnel are permitted to transport, unpack, assemble, operate or maintain the device, or to use it in any other manner.

### 1.3 Basic safety rules

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.

Observe the following when working on the unit:

- ⇒ Do not make any modifications, additions or conversions to the device without the approval of ebm-papst.

### 1.4 Electrical voltage

- ⇒ Check the electrical equipment of the device at regular intervals, refer to chapter 5.2 Safety test.

- ⇒ Replace loose connections and defective cables immediately.



#### **DANGER**

##### **Electrical load on the device**

Risk of electric shock

- Stand on a rubber mat if you are working on an electrically charged device.

#### **CAUTION**

##### **In the event of failure, there is electric voltage at the rotor and impeller**

The rotor and impeller are base insulated.

- Do not touch the rotor and impeller once they are installed.

**CAUTION**

**The motor restarts automatically when operating voltage is applied, e.g. after a power failure.**

Danger of injury

- Keep out of the danger zone of the motor.
- When working on the motor, switch off the mains supply voltage and secure the latter from being switched on again.
- Wait until the motor stops.

**1.5 Electromagnetic radiation**

Interference from electromagnetic radiation is possible, e.g. in conjunction with open and closed-loop control devices.

If unacceptable emission intensities occur when the fan is installed, appropriate shielding measures have to be taken by the user.

**NOTE**

**Electrical or electromagnetic interferences after integrating the device in installations on the customer's side.**

- Verify that the entire setup is EMC compliant.

**1.6 Mechanical movement****WARNING****Rotating device**

Long hair, loose items of clothing and jewellery could become entangled and pulled into the device. You could be injured.

- Do not wear any loose clothing or jewellery while working on rotating parts.
- Protect long hair by wearing a cap.

**WARNING****Flying parts**

If the motor is operated with attached fan blades, missing safety devices may cause balancing weights or broken fan blades to be ejected and cause bodily injuries.

- Take the appropriate safety measures; e.g. install guard grilles.
- Keep out of the exhaust zone.

**1.7 Hot surface****CAUTION****High temperature at the motor housing**

Danger of burn injuries

- Ensure that sufficient protection against accidental contact is provided.

**1.8 Transport****CAUTION****Transport of motor**

Crushing hazard



- Wear safety shoes and cut-resistant safety gloves.
- Transport the motor in its original packaging only.
- Secure the device so that it does not slip, e.g. by using a clamping strap.

**1.9 Storage**

- ⇒ Store the device, partially or fully assembled, in a dry and weatherproof manner in the original packing in a clean environment.
- ⇒ Protect the device from environmental impacts and dirt until the final installation.
- ⇒ We recommend storing the device for a maximum up to one year to guarantee proper operation and longest possible service life.
- ⇒ Even devices explicitly suited for outdoor use are to be stored as described prior to being commissioned.
- ⇒ Maintain the storage temperature, see chapter 3.5 Transport and storage conditions.

**1.10 Disposal**

When disposing of the device, please comply with all relevant requirements and regulations applicable in your country.

## 2. PROPER USE

The device is designed exclusively for use as a drive motor.

Any other or secondary use is deemed improper and constitutes a misuse of the device.

Installations on the customer's side must meet the mechanical, thermal and service life-related stresses that can occur.

### Proper use also includes:

- Using the device in accordance with the permitted ambient temperature, see chapter 3.5 Transport and storage conditions and chapter 3.2 Nominal data.
- Operating the device with all protective features in place.
- Minding the operating instructions.

### Improper use

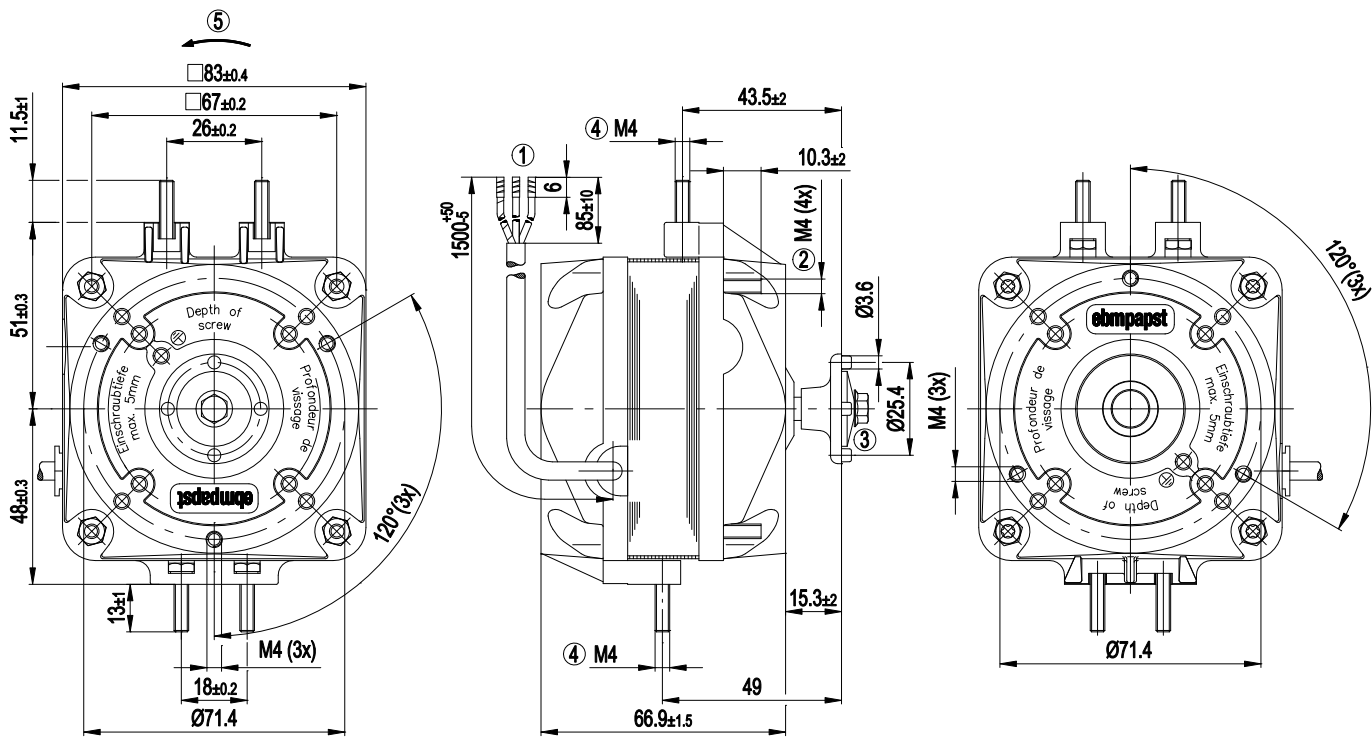
Using the device in the following ways is particularly prohibited and may cause hazards:

- Moving air that contains abrasive particles.
- Moving highly corrosive air, e.g. salt spray mist. Exceptions are devices that are intended for salt spray mist and protected accordingly.
- Moving air that contains dust pollution, e.g. suctioning off saw dust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or for taking on safety-related functions.
- Operation with completely or partially disassembled or modified protective features.
- In addition, all application options that are not listed under proper use.



3. TECHNICAL DATA

3.1 Product drawing



All measures have the unit mm.

|   |  |
|---|--|
| 1 | Connection line PVC, 3x brass lead tips crimped                            |
| 2 | Nut tightening torque, for fastening the wall ring or guard grille: 2.3 Nm |
| 3 | Screw tightening torque, for fastening the impeller: 1.4 Nm                |
| 4 | Nut tightening torque, for fastening the mounting bracket: 2.3 Nm          |
| 5 | Direction of rotation counter-clockwise, seen on shaft end                 |



### 3.2 Nominal data

|                                      |           |      |
|--------------------------------------|-----------|------|
| <b>Motor</b>                         | M4Q045-CA |      |
| <b>Phase</b>                         | 1~        | 1~   |
| <b>Nominal voltage / VAC</b>         | 230       | 230  |
| <b>Frequency / Hz</b>                | 50        | 60   |
| <b>Type of data definition</b>       | me        | me   |
| <b>Valid for approval / standard</b> | CE        | CE   |
| <b>Speed / min<sup>-1</sup></b>      | 1300      | 1550 |
| <b>Power input / W</b>               | 36        | 34   |
| <b>Power output / W</b>              | 10        | 9    |
| <b>Current draw / A</b>              | 0.25      | 0.22 |
| <b>Max. ambient temperature / °C</b> | 40        | 40   |
| <b>Starting current / A</b>          | 0.33      | 0.3  |

ml = max. load · me = max. efficiency · fa = running at free air  
 cs = customer specs · cu = customer unit

Subject to alterations

### 3.3 Technical features

|   |  |
|---|--|
| <b>Mass</b>   | 1.2 kg   |
| <b>Size</b>   | 45 mm  |
| <b>Material of end shield</b>   | Die-cast aluminium                               |
| <b>Direction of rotation</b>  | Counter-clockwise, seen on rotor                 |
| <b>Type of protection</b>   | IP 20  |
| <b>Insulation class</b>   | "B"  |
| <b>Mounting position</b>  | Shaft horizontal                                 |
| <b>Condensate discharge holes</b>   | None   |
| <b>Operation mode</b>   | S1   |
| <b>Motor bearing</b>  | Calotte bearing                                  |
| <b>Touch current acc. IEC 60990 (measuring network Fig. 4, TN system)</b> | < 0.75 mA  |
| <b>Motor protection</b>   | Impedance protected                              |
| <b>Cable exit</b>   | Lateral  |
| <b>Protection class</b>   | I (if protective earth is connected by customer) |
| <b>Product conforming to standard</b>                                     | EN 60335-1; CE                                   |
| <b>Approval</b>   | VDE  |



For cyclic speed loads, note that the rotating parts of the device are designed for maximum one million load cycles. If you have specific questions, contact ebm-papst for support.

### 3.4 Mounting data

For depth of screw, see chapter 3.1 Product drawing

⇒ Secure the mounting screws against accidentally coming loose (e.g. by using self-locking screws).

|   |     |
|---|-----|
| <b>Strength class for mounting screws</b> | 8.8 |
|---|-----|

You can obtain additional mounting data from the product drawing if necessary.

### 3.5 Transport and storage conditions

⇒ Use the device in accordance with its protection type.

|  |         |
|--|---------|
| <b>Max. permissible ambient motor temp. (transp./ storage)</b> | + 80 °C |
| <b>Min. permissible ambient motor temp. (transp./storage)</b>  | - 40 °C |

## 4. CONNECTION AND START-UP

### 4.1 Connecting the mechanical system



#### WARNING

##### Hot motor housing

Fire hazard

- Ensure that no combustible or flammable materials are located close to the motor.



#### CAUTION

##### Cutting and crushing hazard when removing the motor from the packaging



- Carefully remove the device from its packaging. Make sure to avoid any shock.

- Wear safety shoes and cut-resistant safety gloves.

- ⇒ Check the device for transport damage. Damaged devices must no longer be installed.

- ⇒ Install the undamaged device according to your application.

### 4.2 Connecting the electrical system



#### DANGER

##### Electric voltage on the device

Electric shock

- Always install a protective earth first.
- Check the protective earth.



#### DANGER

##### Incorrect insulation

Risk of fatal injury from electric shock

- Use only cables that meet the specified installation requirements for voltage, current, insulation material, load etc.
- Route cables such that they cannot be touched by any rotating parts.



#### DANGER

##### Electrical load (>50 µC) between mains wire and protective earth connection after switching of the supply when switching multiple devices in parallel.

Electric shock, risk of injury

- Make sure that sufficient protection against accidental contact is provided.  
Before working on the electrical connection, the connections to the mains supply and PE must be shorted.

#### NOTE

##### Water penetration into leads or wires

Water enters at the cable end on the customers side and can damage the device.

- Make sure that the cable end is connected in a dry environment.



Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.

### 4.2.1 Prerequisites

- ⇒ Check whether the data on the type plate agree with the connection data.
- ⇒ Before connecting the device, ensure that the supply voltage matches the operating voltage of the device.
- ⇒ Only use cables designed for current according to the type plate. For determining the cross-section, follow the basic principles in accordance with EN 61800-5-1. The protective earth must have a cross-section equal to or greater than the outer conductor cross-section.  
We recommend the use of 105°C cables. Ensure that the minimum cable cross-section is at least AWG26/0.13 mm².

### 4.2.2 Voltage control



With open loop speed control using transformers or electronic voltage regulators (e.g. phase angle control), excessive current may occur.

In addition, noises can occur with phase angle control depending on the mounting situation.

### 4.2.3 Frequency inverter



Fit sinusoidal filters that work on all poles (live-live and live-earth) between the frequency inverter and the motor for operation with frequency inverters.

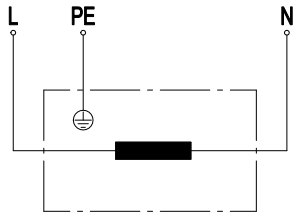
Depending on how the device is installed, noises may occur.

### 4.3 Connection of the cables

External leads are brought out of device.

- ⇒ First connect the "PE" (protective earth) connection.
- ⇒ Connect the lines according to your application. When doing so, observe chapter 4.4 Connection screen.

## 4.4 Connection screen



|           |              |
|-----------|--------------|
| <b>L</b>  | blue         |
| <b>PE</b> | green/yellow |
| <b>N</b>  | brown        |

#### 4.5 Checking the connections

- ⇒ Make sure that the power is off (all phases).
- ⇒ Secure it from being switched on again.
- ⇒ Check the correct fit of the connection lines.

#### 4.6 Switch on device

- ⇒ Inspect the device for visible external damage and the proper function of the protective features before switching it on.
- ⇒ Check the air flow paths of the fan for foreign objects and remove any that are found.
- ⇒ Apply the nominal voltage to the voltage supply.

#### 4.7 Switching off the device

- ⇒ Disconnect the device from the supply voltage at the main switch for the supply line.
- ⇒ When disconnecting, be sure to disconnect the earth wire connection last.

### 5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Return the device to ebm-papst for repair or replacement.

#### CAUTION

**The motor restarts automatically when operating voltage is applied, e.g. after a power failure.**

Danger of injury

- Keep out of the danger zone of the motor.
- When working on the motor, switch off the mains supply voltage and secure the latter from being switched on again.
- Wait until the motor stops.



If the device remains out of use for some time, e.g. when in storage, we recommend switching the device on for at least two hours to allow any condensate to evaporate and to move the bearings.

| Malfunction/error        | Possible cause               | Possible remedy   |
|--------------------------|------------------------------|---|
| Rotor running roughly    | Imbalance in rotating parts  | Clean the device, if imbalance still evident after cleaning, replace device |
| Motor does not turn      | Mechanical blockage          | Switch off, de-energise, and remove mechanical blockage.                    |
|                          | Mains supply voltage faulty  | Check mains supply voltage, restore power supply.                           |
|                          | Faulty connection            | De-energise, correct connection, see connection diagram.                    |
|                          | Unacceptable operating point | Check operating point   |
| Overtemperature of motor | Ambient temperature too high | Lower ambient temperature if possible                                       |
|                          | Insufficient cooling         | Improve cooling   |



If you have any other problems, contact ebm-papst.

#### 5.1 Cleaning

##### NOTE

**Damage to the device during cleaning.**

Malfunction possible

- Do not clean the device using a water jet or high-pressure washer.
- Do not use any cleaners containing acids, bases or solvents.
- Do not use any pointed or sharp-edged objects to clean.



**5.2 Safety test**

| What has to be tested?   | How to test?  | Frequency               | Which measure?   |
|--|---|-------------------------|--|
| Device for damage  | Visual inspection                                   | At least every 6 months | Replace device   |
| Mounting the connection lines  | Visual inspection                                   | At least every 6 months | Fasten   |
| Mounting of protective earth connection  | Visual inspection                                   | At least every 6 months | Fasten   |
| Check the insulation of the wires for damage   | Visual inspection                                   | At least every 6 months | Replace wires  |
| Check the ball bearings to ensure they are quiet, can move easily and are free of play | Manual check by turning the rotor in shut-off state | At least every 6 months | Replace device in case of noise, difficulty of movement or clearance of the bearings |

