



## Operating instructions Profibus

- >pDRIVE< MX eco 4V
- >pDRIVE< MX pro 4V
- >pDRIVE< MX pro 6V
- >pDRIVE< MX multi-eco
- >pDRIVE< MX multi-pro



# General remarks

The following symbols should assist you in handling the instructions:



Advice, tip !



General information, note exactly !

The requirements for successful commissioning are correct selection of the device, proper planning and installation. If you have any further questions, please contact the supplier of the device.

## Capacitor discharge !

Before performing any work on or in the device, disconnect it from the mains and wait at least 15 minutes until the capacitors have been fully discharged to ensure that there is no voltage on the device.

## Automatic restart !

With certain parameter settings it may happen that the frequency inverter restarts automatically when the mains supply returns after a power failure. Make sure that in this case neither persons nor equipment is in danger.

## Commissioning and service !

Work on or in the device must be done only by duly qualified staff and in full compliance with the appropriate instructions and pertinent regulations. In case of a fault contacts which are normally potential-free and/or PCBs may carry dangerous voltages. To avoid any risk to humans, obey the regulations concerning "Work on Live Equipment" explicitly.

## Terms of delivery

The latest edition "General Terms of Delivery of the Austrian Electrical and Electronics Industry Association" form the basis of our deliveries and services.

## Specifications in this instructions

We are always anxious to improve our products and adapt them to the latest state of the art. Therefore, we reserve the right to modify the specifications given in this instructions at any time, particular those referring to measures and dimensions. All planning recommendations and connection examples are non-binding suggestions for which we cannot assume liability, particularly because the regulations to be complied depend on the type and place of installation and on the use of the devices.

## Regulations

The user is responsible to ensure that the device and its components are used in compliance with the applicable regulations. It is not permitted to use these devices in residential environments without special measures to suppress radio frequency interferences.

## Trademark rights

Please note that we do not guarantee that the connections, devices and processes described herein are free from patent or trademark rights of third parties.

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# Option Profibus DP for the frequency inverters

## >pDRIVE< MX pro

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This instructions describe the functions software version APSpro\_B00\_02 and higher

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The instructions in hand cover the topics operation, parameterization and diagnostics of the Profibus DP option PBO11. Moreover, the principles of the Profibus architecture and their main components are explained in detail.



Use this instructions additionally to the device documentation "Description of functions" and "Mounting instructions".



The slave-specific configuration file pDMX09F9.gsd (8783448) is required for parameterization and configuration of the DP master. It is provided on the CD-ROM which is attached to each inverter as well as under [www.pdrive.com](http://www.pdrive.com).



In order to address an inverter via fieldbus also during mains cut-off (line contactor control, disconnecting switch, ...) the >pDRIVE< MX pro has to be supplied with an external 24 V buffer voltage.



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# PBO11 / Profibus DP function

The fieldbus system Profibus DP is coupled with the >pDRIVE< MX pro frequency inverter by installing the fieldbus option >pDRIVE< PBO11 at the front side of the device (see also chapter "Hardware").

The data exchange between "DP master" and "DP slave (MX)" is designed in accordance with the specifications for the Profibus DP as defined in the standard DIN EN 50170.

## Principle function

The serial fieldbus concept "Profibus" is structured as a logical TokenRing bus. It physically represents an asynchronous, half-duplex RS485 system. Several Profibus masters can exist on the bus at the same time. The master authorization (Token) is handed over to the next master after each telegram cycle. A conflict of bus access is prevented because only that master which holds the Token has write access for the bus.

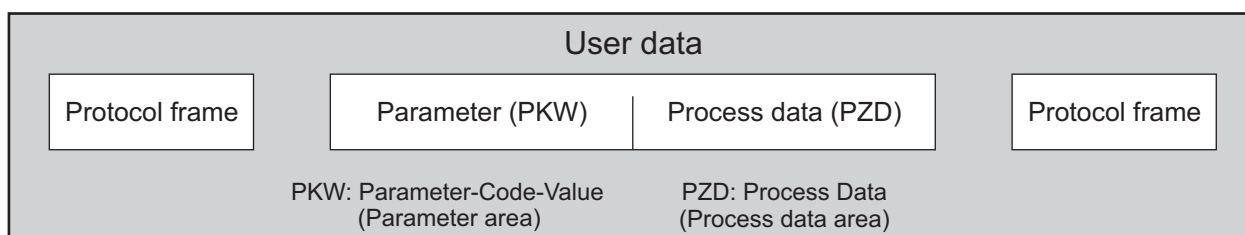
After each telegram sent by the master, the addressed slave confirms the message and sends a response telegram to the master. The telegrams are processed cyclically (continuous) (DPV0).

The different types of protocols FMS, DP and PA are based on this system.

In the area of drive engineering, the Profibus DP (Decentralized Periphery) profile is mostly used. This is a fast operating system with a definite hierarchy.

## Structure of the Profibus DP user data / Drive profile

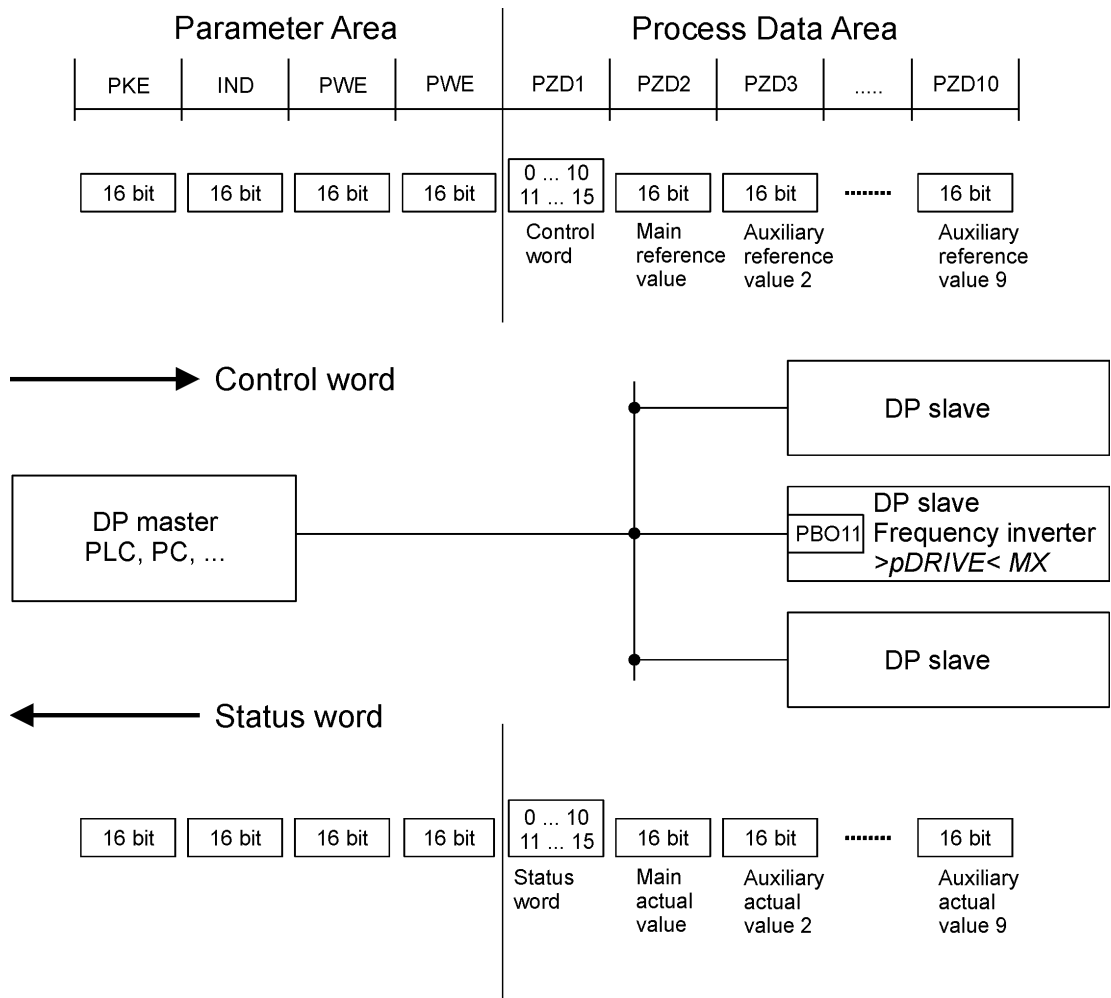
The structure of the user data is arranged according to the profile for variable speed drives and is described in the VDE Directive 3689 Sheet 1.



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## Diagram of the data exchange according to Profidrive profile



In accordance with the PPO types (Parameter Process-data Object) defined in the Profibus Profile for variable speed drives the process data area (PZD) of the control word consists of the following user data:

- Control word:* 16 bit chain of commands,  
11 bit corresponding to Profidrive profile, 5 bit freely usable
- Main ref. value:* 16 bit display, -200...+200 %, resolution  $2^{-14}$

The status word consists of the following user data:

- Control word:* 16 bit chain of commands,  
11 bit corresponding to Profidrive profile, 5 bit freely usable
- Main actual value:* 16 bit display, -200...+200 %, resolution  $2^{-14}$

If parameter values should be read or adjusted in addition to the exchange of process data (data exchange), further 4 words are required → see PKW (Parameter Code Value).

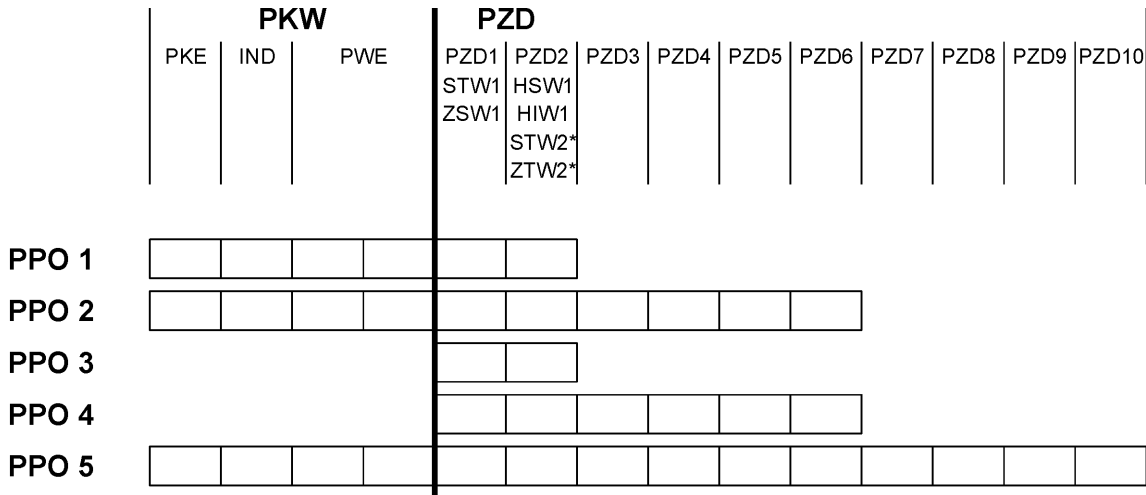
All data (PKW and PZD) are 16-bit chains of information which should be regarded as "words".

Transmission is carried out in two 8-bit bytes, whereby the high byte (8...15) is transmitted before the low byte (0...7).

The desired length of the telegram (PPO type) is defined during the configuration of the DP master and is transmitted to the inverter during the initialization of the bus by means of the configuration telegram.

# Structure of the telegram

The Parameter Process-data Object (PPO) is defined for the cyclical transmission of data between DP master and slave. Process data as well as parameters can be transmitted with this object. It describes the number and the meaning of the individual words of the available user data structures. PPO types 3 and 4 are purely process data objects, types 1 and 2 additionally enable cyclical parameter processing.

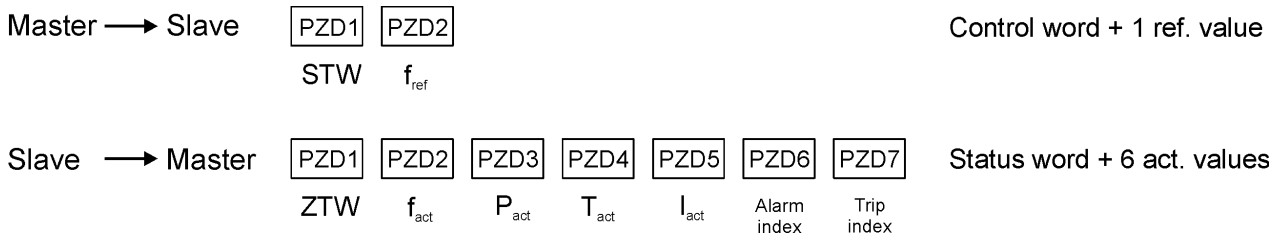


- PKW: Parameter code value
- PZD: Process data
- PKE: Parameter code
- IND: Index
- PWE: Parameter value
- STW: Control word
- ZSW: Status word
- HSW: Main reference value
- HIW: Main actual value

\* According to the communication-specific demands, the process data word PZD2 can be also used as second control word or second status word.

In addition to the telegram structure predefined by the Profidrive profile, the lengths of the telegrams can also be freely defined for both directions (master → slave / slave → master). As a result the telegram length can be optimized according to the existing requirements of the process. The configuration of the freely definable telegrams or the selection of the PPO type is performed with the applied bus configuration tool (e.g. SyCon / company Hilscher).

## Example of an optimized telegram





## Network configuration

Use the slave-specific Profibus DP device master file for the network configuration of a DP master connection. For the frequency inverters *>pDRIVE< MX pro* the configuration file **pDMX09F9.gsd** (8783448) has to be used. It is provided on the CD-ROM which is attached to each inverter as well as in the Internet under [www.pdrive.com](http://www.pdrive.com).

```

; -----
; (c) VA TECH ELIN EBG Elektronik GmbH & Co
; 8783448
; Geratetestamdatei für die Frequenzumrichter
; der Reihen: >pDRIVE< MX Eco
;             >pDRIVE< MX Pro
; Profibus DP Anschaltung mit Optionskarte PBO11
;
; Erstellt:
; 17.10.2005 TS/Jagodic
;
; Aenderungen:
;
; -----
;
;
#PROFIBUS_DP

GSD_Revision = 1

; Device identification
Vendor_Name   = "VA TECH ELIN EBG Elektronik"
Model_Name    = ">pDRIVE< MX eco/pro"
Revision      = "Version 1.00"
Ident_Number  = 0x09F9
Protocol_Ident = 0           ; DP protocol
Station_Type  = 0           ; DP Slave device
FMS_supp     = 0           ; FMS not supported
Hardware_Release = "8P01103" ; Option PBO11
Software_Release = "PBS01"

; Supported baudrates
9.6_supp     = 1
19.2_supp    = 1
.
.
.
```

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The device master file contains the whole information (according to Profibus DP standard) which are required for coupling the *>pDRIVE< MX pro* with a Profibus DP network. The file is designed in such a manner that it can be read by means of a text editor.

If the GSD-file is read in to the bus configuration tool, specific bus data like ident number, Watch Dog information, available baud rate and communication types a.s.o. are available in the device. The address ranges are defined by means of configuration and the configuration settings are transmitted during boot up of the network from the master to the individual slaves via the parameterization and configuration telegram. The slave checks the plausibility of both telegrams. If the parameterization telegram as well as the configuration telegram are valid the slave changes to "data exchange" mode and participates in the cyclical data exchange of the bus network.

In addition to the GSD-file also three graphic files are available which can be optionally used in the configuration tool.



MX09F9S.dib



MX09F9R.dib

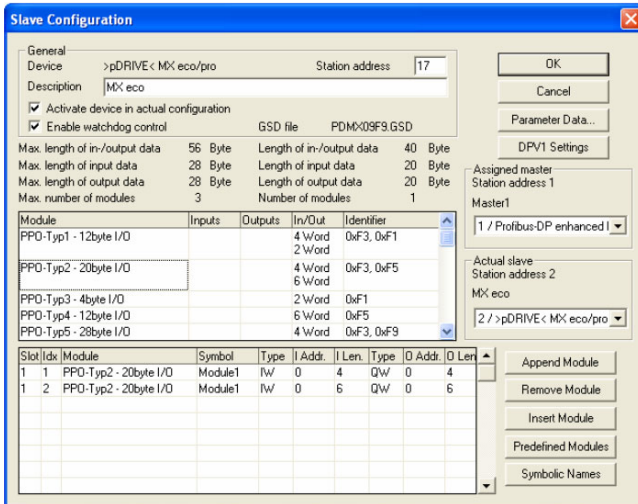


MX09F9D.dib



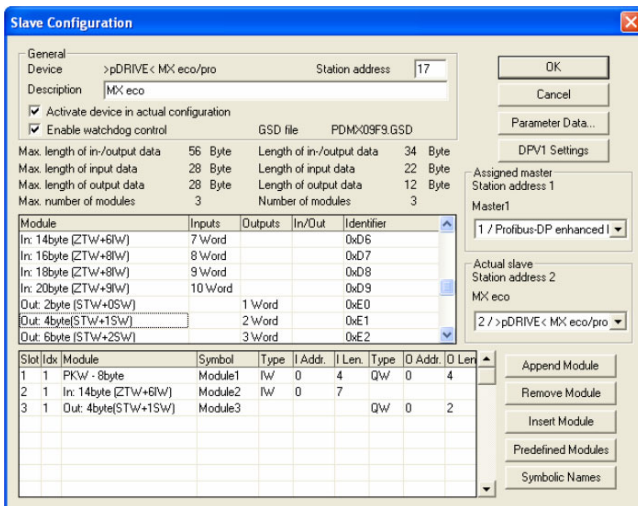
Modifying the GSD-file leads to faulty action and is therefore not allowed!

### Examples for slave configuration



Communication type PPO2

(configuration tool SyCon)



Optimized telegram length

PZD master → slave 2 words

slave → master 6 words + PKW service

(configuration tool SyCon)



Using the parameters D6.34 to D6.42 it is possible to make a diagnosis of the configuration which is set by the bus master.



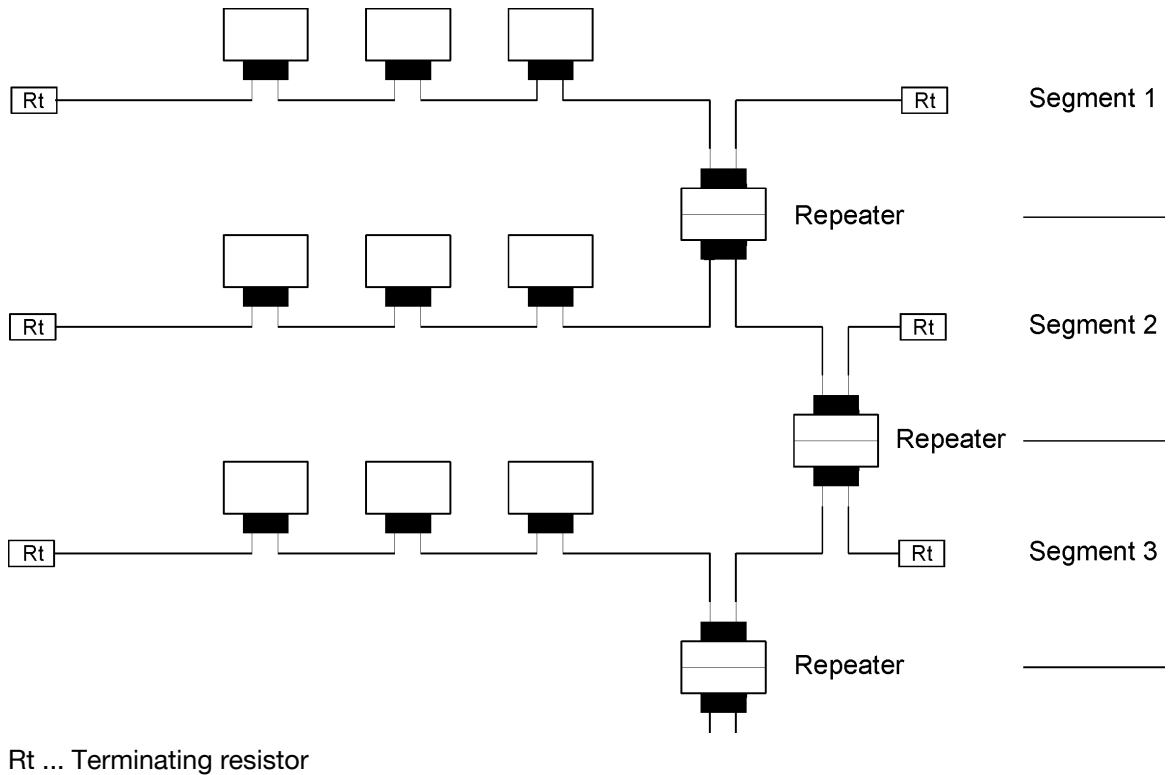
In case of problems with the network configuration please ensure that the valid GSD-file is used. Please contact the supplier of the Profibus DP master system for support.

## Structure of the network

The bus access method of the Profibus DP is based on the master/slave principle whereby a slave can be read from each master but it can only be written to the slave by one master.

A maximum of 126 subscribers can be operated on the bus, but only in separately segments. The maximum number of subscribers per segment is 32 including the repeater.

### Electric network



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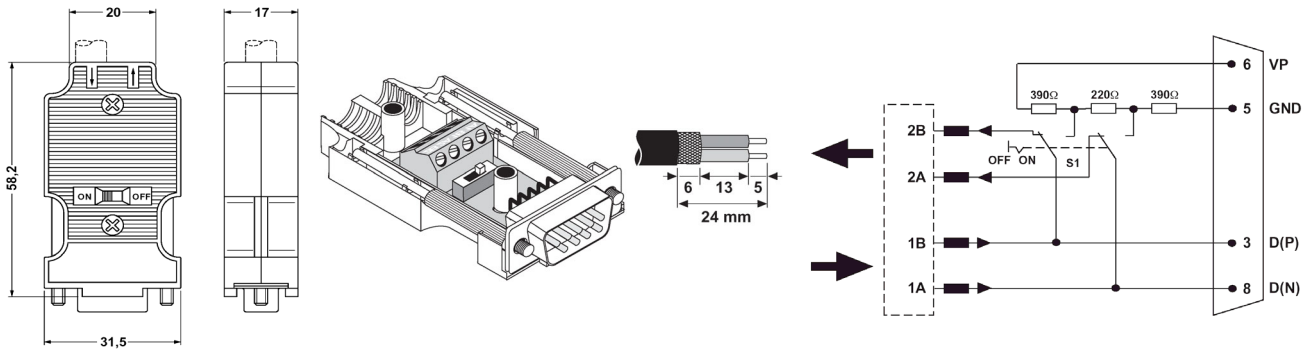
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Technical data of on electrical network	
Max. number of subscribers	126 in all segments
Max. number of subscribers per segment	32 including the repeater
Maximum repeater cascading	7 at 500 kbaud bus speed 4 at 1.5 Mbaud bus speed
Bus cable	Use a screened, twisted two-wire line as bus cable (wire type A, e.g. <i>LAPPKABEL</i> UNITRONIC® BUS-L2/FIP UL/CSA). Characteristic impedance: $150 \Omega \pm 15\Omega$ Distributed capacitance: $< 30 \text{ nF / km}$ Loop resistance: $< 110 \Omega / \text{km}$ Wire cross-section: $> 0.64 \text{ mm}^2$

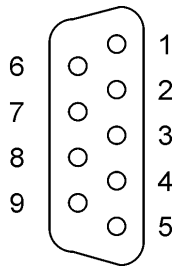
Each bus segment must be provided with a resistance combination at both ends. The terminal resistors are in the bus plug of the two outer bus subscribers, which also supply them with electricity.

The bus is connected using a 9-pin sub-D plug connector. The male multipoint connector is located on the bus cable, the multipoint socket connector (female) is located on the bus subscriber.

The bus plugs option *>pDRIVE< PROFIBUS PLUG* (order number 8 P01 306) are designed as T junctions, whereby the bus line sections are connected inside of the plug connector. The terminal resistors are located in the bus plug and can be switched on and off using DIP switches.



**Assignment of the Profibus interface at the option card PBO11**



9-pin Sub-D (female)

Pole	Signal	Meaning
1	Screen	Screen
2	M24	Ground of 24 V output voltage
3	RXD/TxD-P	Received/Transmitted data -P
4	CNTR-P	Control signals for the repeater
5	DGND	Reference potential for 5 V
6	VP	Supply voltage of the terminating resistor +5 V
7	P24	Output voltage +24 V
8	RxD/TxD-N	Received/Transmitted data -N
9	CNTR-P	Control signals of the repeater for control of direction

Depending on the baud rate and when using the described bus cable (type A), the following line lengths per segment are permitted:

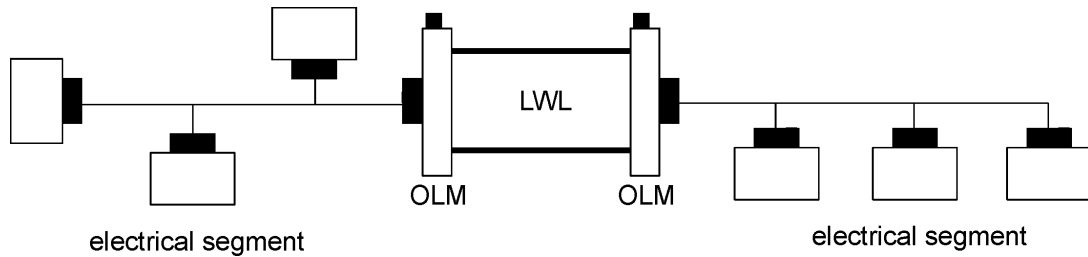
Baud rate [kbit/s]	9.6	19.2	93.75	187.5	500	1500	3000	6000	12000
Length [m]	1200	1200	1200	1000	400	200	100	100	100

## Optical (mixed) network

The optical network can be built up in a line, ring or star structure by means of OLM's (Optical Link Modules or active star connectors).

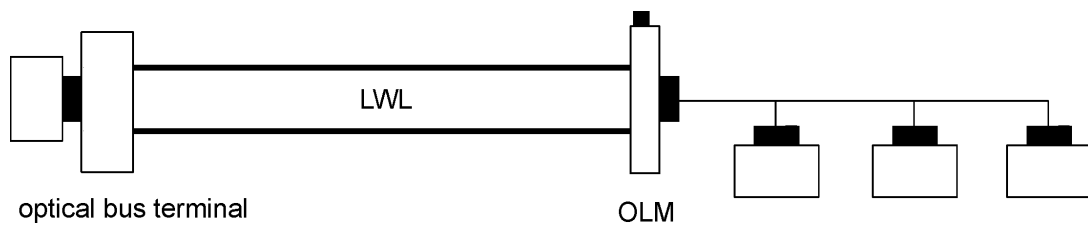
### Optical Link Module (OLM's)

- optical coupling modules for connecting electric segments with repeater function
- 9.6 kbaud to 12 Mbaud transmission rate



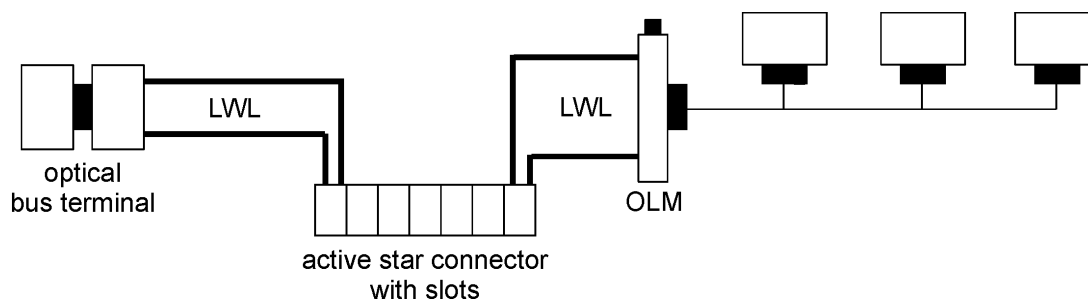
### Optical bus terminal

- for connecting individual subscribers with OLM's or star connectors
- supply from the bus subscriber



### Active star connectors

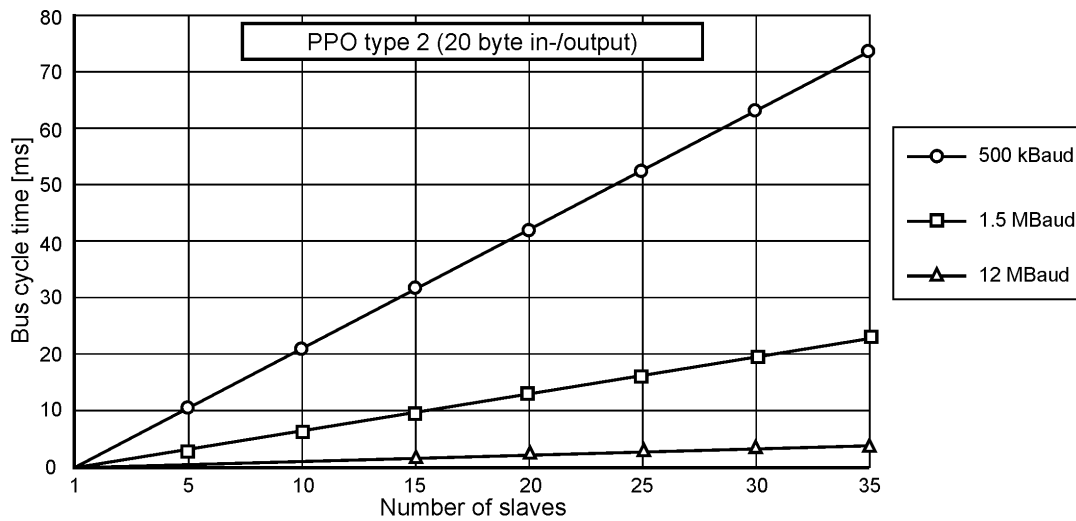
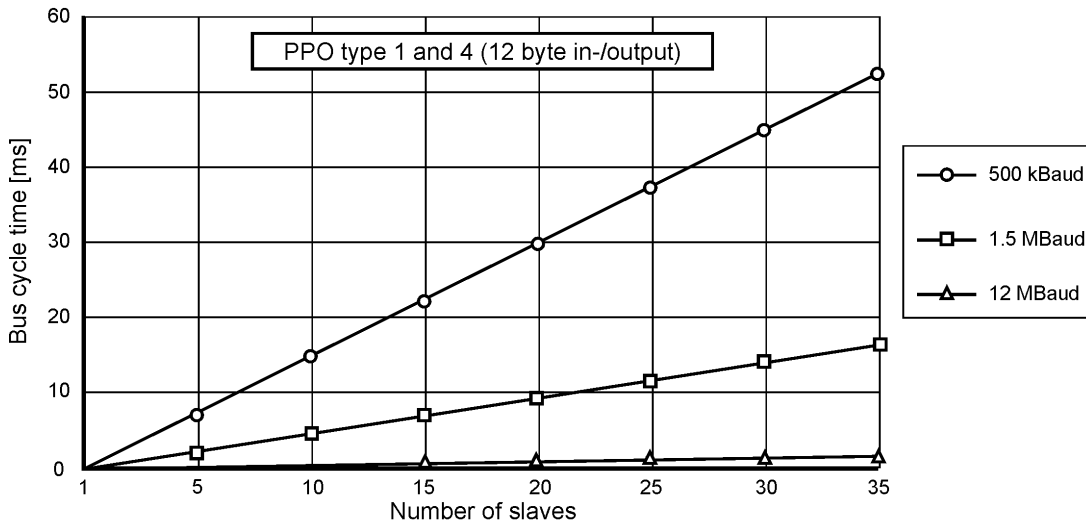
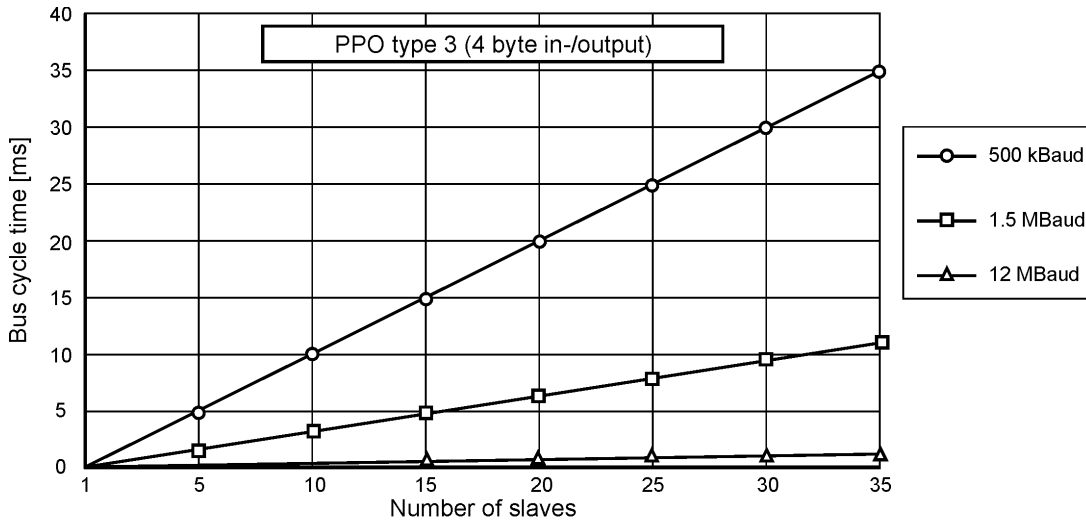
- to build up star structures
- max. 16 slots (subscribers)
- slots for optical waveguides made of plastics and glass



For technical details of the optical bus components, please refer to the relevant documentation of the manufacturer.

## Cycle times

The bus cycle times depending on the number of DP bus subscribers are given in the following diagrams for each PPO type.



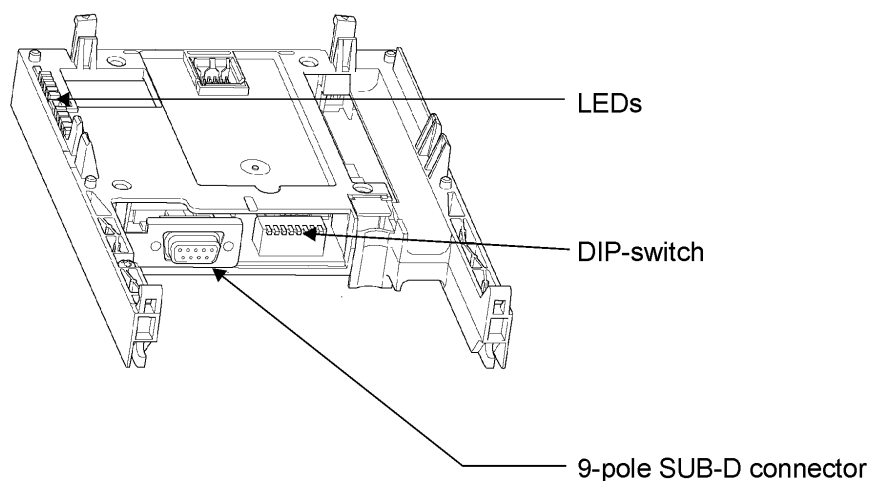
The following calculation principles apply to the calculation of the bus cycle time:

$t_{sdi} = 37 \text{ bit}$ ;  $t_{sdr} = 11 \text{ bit}$ ; for worst case 50% telegram repeats ! (pessimistic assumption)

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## Mechanical construction



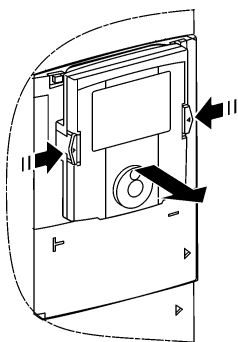
### Installing the option **>pDRIVE< PBO11**

Installing of the option card into the *>pDRIVE< MX pro* frequency inverter is finished after a few steps.

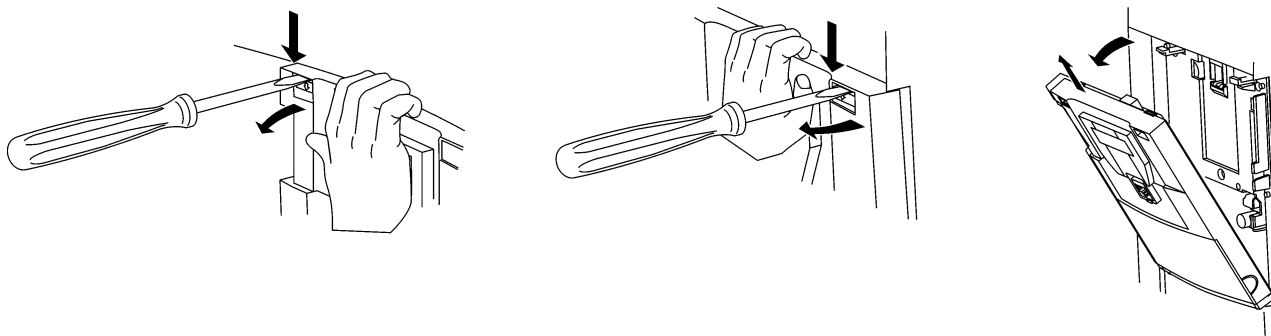


Only install the option card when there is no voltage on the inverter. Non-observance leads to destruction of the card.

1. Remove the Matrix operating panel BE11 from the front side of the device.

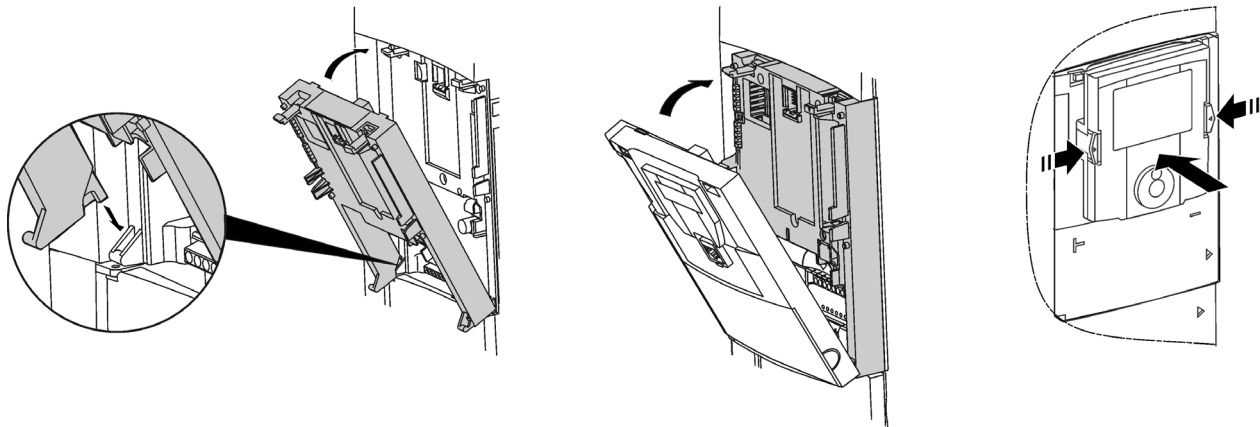


2. Remove the front cover of the device by releasing both mechanical interlocks.

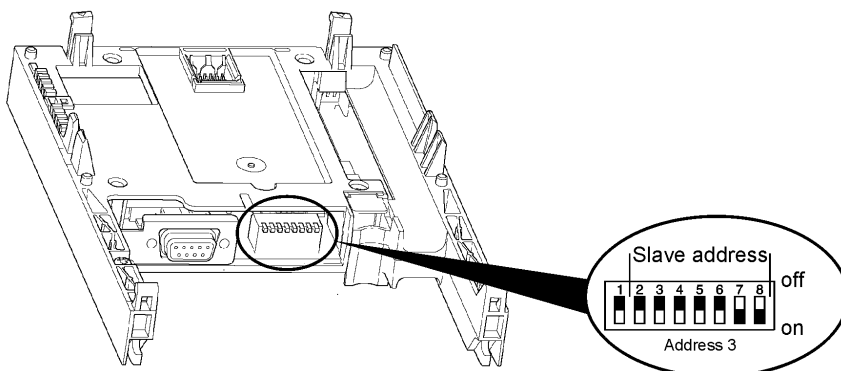




3. Mount the option card.



### Adjusting the bus address



Address	Switch	Address	Switch	Address	Switch	Address	Switch
0	0000 00100	32	0010 0000	64	0100 0000	96	0110 0000
1	0000 0001	33	0010 0001	65	0100 0001	97	0110 0001
2	0000 0010	34	0010 0010	66	0100 0010	98	0110 0010
3	0000 0011	35	0010 0011	67	0100 0011	99	0110 0011
4	0000 0100	36	0010 0100	68	0100 0100	100	0110 0100
5	0000 0101	37	0010 0101	69	0100 0101	101	0110 0101
6	0000 0110	38	0010 0110	70	0100 0110	102	0110 0110
7	0000 0111	39	0010 0111	71	0100 0111	103	0110 0111
8	0000 1000	40	0010 1000	72	0100 1000	104	0110 1000
9	0000 1001	41	0010 1001	73	0100 1001	105	0110 1001
10	0000 1010	42	0010 1010	74	0100 1010	106	0110 1010
11	0000 1011	43	0010 1011	75	0100 1011	107	0110 1011
12	0000 1100	44	0010 1100	76	0100 1100	108	0110 1100
13	0000 1101	45	0010 1101	77	0100 1101	109	0110 1101
14	0000 1110	46	0010 1110	78	0100 1110	110	0110 1110
15	0000 1111	47	0010 1111	79	0100 1111	111	0110 1111
16	0001 0000	48	0011 0000	80	0101 0000	112	0111 0000
17	0001 0001	49	0011 0001	81	0101 0001	113	0111 0001
18	0001 0010	50	0011 0010	82	0101 0010	114	0111 0010
19	0001 0011	51	0011 0011	83	0101 0011	115	0111 0011
20	0001 0100	52	0011 0100	84	0101 0100	116	0111 0100
21	0001 0101	53	0011 0101	85	0101 0101	117	0111 0101
22	0001 0110	54	0011 0110	86	0101 0110	118	0111 0110
23	0001 0111	55	0011 0111	87	0101 0111	119	0111 0111
24	0001 1000	56	0011 1000	88	0101 1000	120	0111 1000
25	0001 1001	57	0011 1001	89	0101 1001	121	0111 1001
26	0001 1010	58	0011 1010	90	0101 1010	122	0111 1010
27	0001 1011	59	0011 1011	91	0101 1011	123	0111 1011
28	0001 1100	60	0011 1100	92	0101 1100	124	0111 1100
29	0001 1101	61	0011 1101	93	0101 1101	125	0111 1101
30	0001 1110	62	0011 1110	94	0101 1110	126	0111 1110
31	0001 1111	63	0011 1111	95	0101 1111		



The bus addresses 0 and 1 are reserved for the Profibus master (class 1 and 2).  
Avoid using bus address 126 due to incompatibility to various configuration tools.



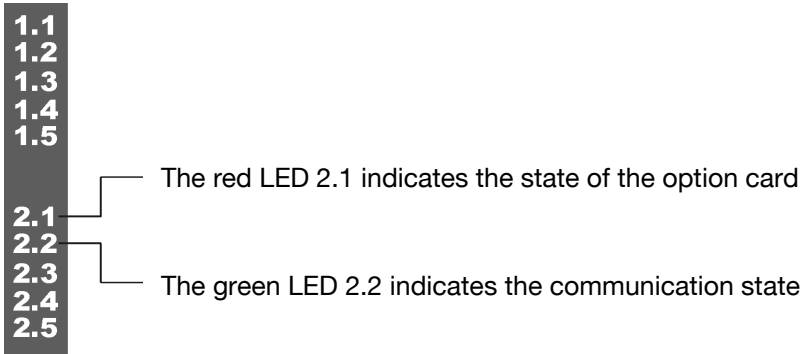
The bus address which is adjusted by means of the DIP switches is active after booting the PBO11.  
Therefrom changes which are carried out during operation are without any effect !



The adjusted (effective) bus address can be read out by means of parameter D6.30.

## LED - Indicator lamps

The Profibus option >pDRIVE< PBO11 includes two diagnostic LED's which are placed at the front of the device left to the operating panel.



Meaning of the LED indication		
LED 2.1 (red)		The bus option has received a valid parameter and configuration telegram from the master.
LED 2.2 (green) lights		Communication state "Data Exchange" is active, that means that cyclical data exchange with the DP master takes place.
LED 2.1 (red) flashes		The bus option expects a valid parameterization and configuration telegram from the master.
LED 2.2 (green)		
LED 2.1 (red) lights		Bus fault
LED 2.2 (green)		



The green LED L2.2 lights as soon and as long as the slave is in the mode "data exchange". If Watch Dog was not activated by the master, the slave remains in this mode, even if no data transfer takes place; e.g. if the bus cable is removed !



# Process data area

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# General

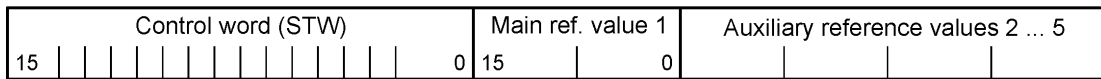
During the cyclical exchange of process data, binary or analog reference and actual values are exchanged between the bus subscribers, i.e. between DP master and DP slaves.

The achievable cycle time depends on the bus structure, the number of bus subscribers and the transmission rate. See chapter "Network configuration".

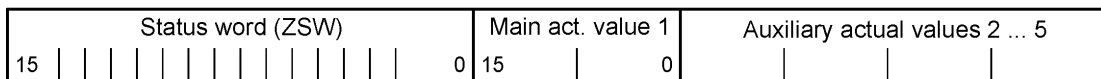
Every 5 ms the inverter internally reads in a control word or prepares a status word for the master.

The standardized information in the control and status word (bit 0...10) do not require any further internal inverter settings. The reference use, the assignment of actual values as well as the use of the free bits 11...15) of the first (STW1) and second control word (STW2) must be adjusted accordingly in matrix field "D6 Fieldbus".

Process data from master to slave (outputs)



Process data from slave to master (inputs)



## Control word

### Assignment

Bit 15		
Bit 14	5 freely configurable	
Bit 13	control bits for internal or external	
Bit 12	frequency inverter commands	
Bit 11		
Bit 10	Control O.K.	No control
Bit 9	-	-
Bit 8	-	-
Bit 7	Reset	-
Bit 6	Release reference value	Lock reference value
Bit 5	Release ramp integrator	Lock ramp integrator
Bit 4	Release ramp output	Lock ramp output
Bit 3	Release operation	Lock operation
Bit 2	Operating condition	OFF 3 (Fast stop)
Bit 1	Operating condition	OFF 2 (Impulse inhibit)
Bit 0	On	OFF 1
	High = 1	Low = 0

## Description of control word bits

Bit	Value	Meaning	Note
0	1	ON	<ul style="list-style-type: none"> <li>Is accepted when the drive state is "1 .. Ready to switch on" and changes to drive state "3 Ready to run" if the DC link is charged.</li> <li>At active line contactor control: Change to drive state "2 .. Charge DC link", after successful charging the drive state changes to "3 .. Ready to run".</li> </ul>
	0	OFF 1	<ul style="list-style-type: none"> <li>When the command has been accepted, the drive state changes to "13 .. OFF 1 active" and thus the drive is shut down along the deceleration ramp.</li> <li>When the output frequency reaches zero Hz: the drive state changes from "0 .. Not ready to switch on" to "1 .. Ready to switch on" if the basic state (bit 1 = 0, bit 2 = 1, bit 3 = 1 and bit 10 = 1) is present.</li> <li>If a renewed OFF 1 (On) command occurs during deceleration, the inverter tries to reach the given reference value along the acceleration ramp. Thereby the drive state changes to "7 .. Run".</li> <li>At active line contactor control, the line contactor is switched off if the drive state changes to "1 .. Ready to switch on".</li> </ul>
1	1	Operating condition	"OFF 2" command canceled
	0	OFF 2 (Impulse inhibit)	<ul style="list-style-type: none"> <li>When the command has been accepted, the inverter will be locked and the drive state changes to "19 .. Lock switching-on".</li> <li>At active line contactor control the main contactor is switched off.</li> <li>If the basic state (bit 1 = 0, bit 2 = 1, bit 3 = 1 and bit 10 = 1) is given, the drive state changes to "1 .. Ready to switch on".</li> </ul> <p>The OFF 2 command can also be triggered by means of the terminal function Impulse enable !</p>
2	1	Operating condition	"OFF 3" command canceled
	0	OFF 3	<ul style="list-style-type: none"> <li>When the command has been accepted, the drive state changes to "14 .. OFF 3 active" and the drive is shut down as quickly as possible with maximum current and maximum DC link voltage.</li> <li>When the output frequency reaches zero Hz, the drive state changes to "19 .. Lock switching-on".</li> <li>Thereby, at active line contactor control the main contactor is switched off. If the OFF 3 command (bit 2 = 1) is canceled during deceleration, fast stop is executed all the same.</li> </ul>
3	1	Operation released	When the command has been accepted, the inverter is released (Impulse enable) in drive state "3 .. Ready to run" and afterwards the drive state changes to "4 .. Operation released".
	0	Lock operation	<ul style="list-style-type: none"> <li>When the command has been accepted, the inverter will be locked and the drive state changes to "3 .. Ready to run".</li> <li>If the drive state is "13 .. OFF 1 active", the inverter will be locked and the drive state changes to "0 .. Not ready to switch on".</li> <li>Thereby, at active line contactor control the main contactor is switched off.</li> <li>If the basic state (bit 1 = 0, bit 2 = 1, bit 3 = 1 and bit 10 = 1) is given, the drive state changes to "1 .. Ready to switch on".</li> <li>If the drive state is "14 .. OFF 3 active", the procedure is executed all the same !</li> </ul>

Bit	Value	Meaning	Note
4	1	Release ramp output	Drive state "5 .. Ramp output released"
	0	Lock ramp output	When the command has been accepted, the output of the ramp function generator is set to zero. The drive stops with maximum current and maximum DC link voltage. The drive state changes to "4 .. Operation released".
5	1	Release ramp integrator	Drive state "6 .. Ramp output released"
	0	Stop ramp integrator	When the command has been accepted, the output of the ramp function generator is set to zero. The drive stops with maximum current and maximum DC link voltage. The drive state changes to "4 .. Operation released".
6	1	Release reference value	When the command has been accepted, the given reference value at the input of the ramp function generator is released. The drive state changes to "7 .. Run".
	0	Lock reference value	When the command has been accepted, the input of the ramp function generator is set to zero. As a result the drive decelerates along the set ramp. The drive state changes to "6 .. Ramp released".
7	1	Reset	<ul style="list-style-type: none"> <li>– The reset command is accepted at the positive edge when the drive state is "20 .. Fault".</li> <li>– If there is no fault anymore, the drive state changes to "19 .. Lock switching-on".</li> <li>– If a fault is still remaining the drive state is furthermore "20 .. Fault".</li> </ul> The reset command can also be triggered by means of the terminal function "Ext. reset" as well as by means of the Stop/Reset key on the keypad.
	0	no meaning	
8	1	Jog 1 start	Command not provided
	0	Jog 1 off	Command not provided
9	1	Jog 2 start	Command not provided
	0	Jog 2 off	Command not provided
10	1	Control O.K.	When the command has been accepted, the DP slave is controlled via the bus interface. The process data become valid. This bit must be set in order to accept control commands and/or the free bits as well as analog signals !
	0	No control	<ul style="list-style-type: none"> <li>– When the command has been accepted, all data are processed depending in status bit 9 "Control requested". Control requested == 1 → Behaviour according to bus fault</li> <li>– If the DP slave requests control furthermore, the frequency inverter switches over to fault state with the fault message BUS_COMM2 (depending on the setting of parameter D6.03 "Bus error behaviour"). In this case an alarm message is always set ! Control requested == 0 → Data to 0 ! → only I/O or panel operation</li> </ul>



## Summary of the most important control commands

Function		Control word	
		Binary	Hexadecimal
ON Start with controlled acceleration		0000010001111111	47F
OFF 1 Stop according to the set deceleration ramp		0000010001111110 corresponds with the "basic state"	47E
OFF 2 Impulse inhibit (free-wheeling)		0000010001111101 results in drive state Lock switching-on !	47D
OFF 3 Emergency stop (deceleration at current or DC link voltage limit)		0000010001111011 results in drive state Lock switching-on !	47B
Reset		xxxxxx1xx1xxxxxxxx	e.g. 480
Use of a free bit (e.g. 13) during operation		0000010001111111 <u>+0010000000000000</u> 0010010001111111	47F <u>+2000</u> 247F
Canceling "Lock switching-on"	Basic state start command	"15 Lock switching-on" 0000010001111110 0000010001111111	e.g.: 47E 47F

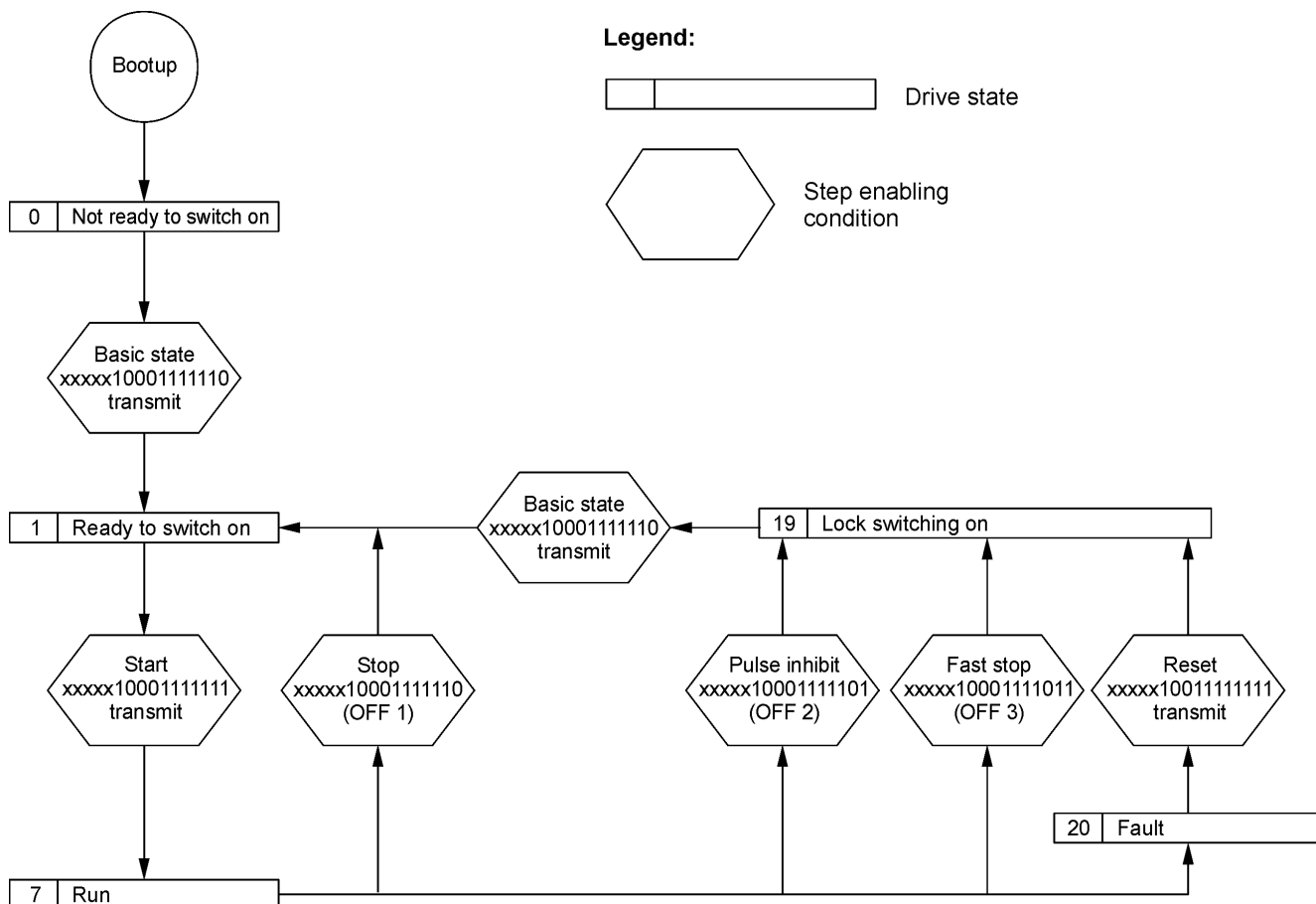
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## Simplified state machine

For standard control with the commands:

- Start / Stop along the inverter-internal acceleration / deceleration ramps
- Impulse inhibit
- Emergency stop
- Reset of a fault



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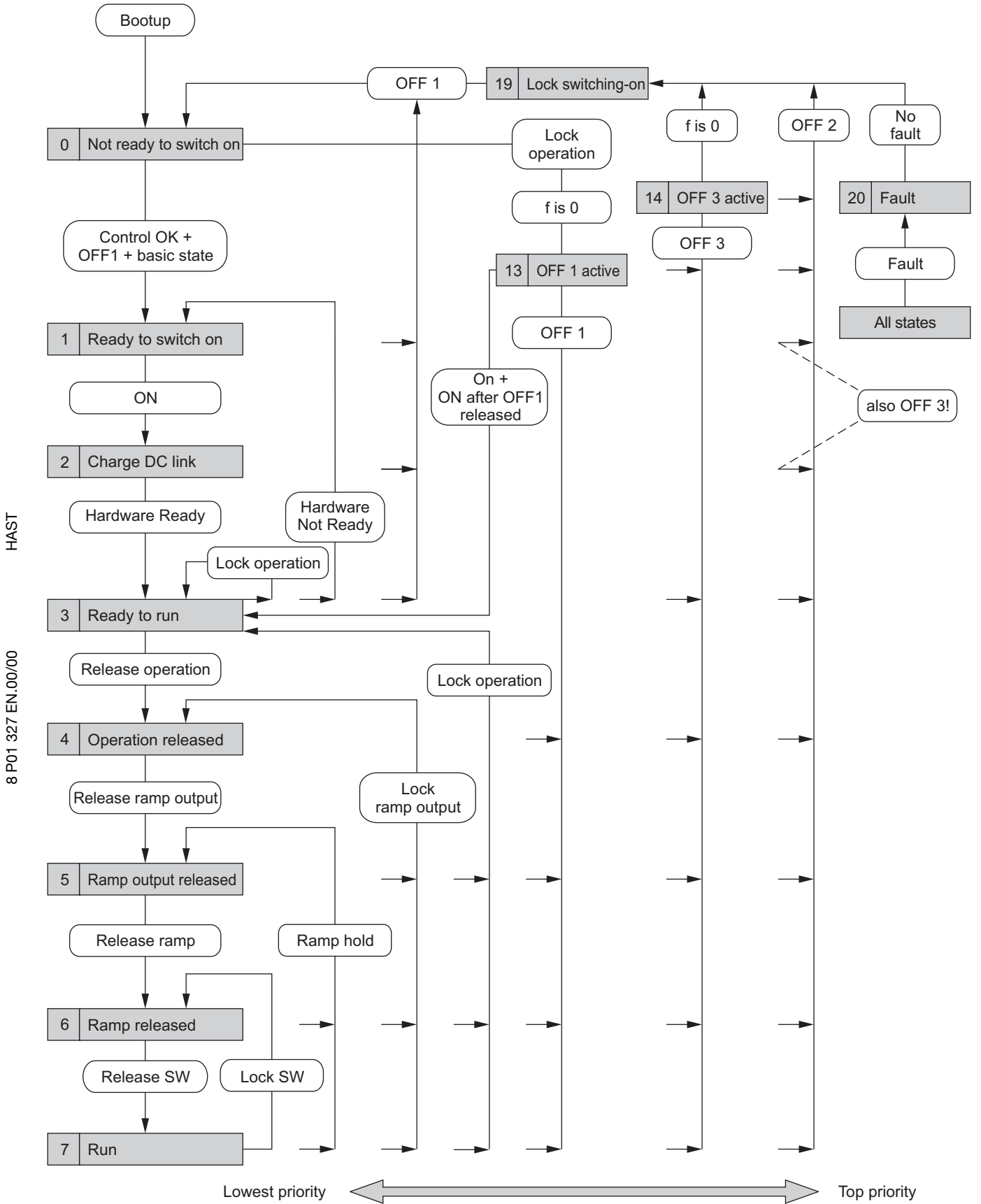
The commands Impulse inhibit (OFF 2), Fast stop (OFF 3) as well as a fault which has been reset always result in drive state "Lock switching-on" !

In order to reach drive state "Run" it is necessary to send the basic state (bit 0 = 0, bit 1, 2 = 1) before transmitting the start command (bit 0 = 1).



After connecting the mains (bootup of the drive) the basic state (bit 0 = 0, bit 1, 2 = 1) must be provided in order to reach drive state "Ready to switch on".

# State machine Profidrive



## Main reference value (Auxiliary reference values)

Depending on the used PPO type one to nine reference values are available in the Profibus user data protocol. The meaning of the individual reference values (each 16 bit) is defined by parameterization of the  $\text{>pDRIVE<}$  *MX pro* using the Matrix surface.

The reference values can be divided into two groups:

- inverter-internal reference values like e.g. f-reference, PID actual/reference value and suchlike (according to the reference use)
- forwarding to the analog outputs for external use, without influencing the inverter control (bit 10 STW must be 1!).

The reference values are linear scaled values with 16 bit display.

That is: 0 % = 0 (0 hex), 100 % = 214 (4000 hex)

Therefrom a presentable data range of -200...+200 % with a resolution of  $2^{-14}$  (0.0061 %) results.

%	Binary	Hexadecimal	Decimal
199.9939	01111111 11111111	7FFF	32767
100.0000	01000000 00000000	4000	16384
0.0061	00000000 00000001	0001	1
0.0000	00000000 00000000	0000	0
-0.0061	11111111 11111111	FFFF	-1
-100.0000	11000000 00000000	C000	-16384
-200.0000	10000000 00000000	8000	-32768

The reference values are scaled by means of parameterization in matrix field D6. All reference values are scaled in Hz or %.

### Using bits 11...15 of the control word

According to the Profibus profile bits 11...15 are not defined and therefore they can be freely used by the user. If more than five free control bits are required, process data word PZD2 can be defined as additional control word STW2 using parameter D6.100.

When the frequency inverter is parameterized appropriate, this digital information can be used

- for inverter-internal control signals (corresponding to the use of the digital inputs) or
- totally separated from the inverter functions in order to transmit information using the digital outputs of the frequency inverter (bit 10 STW1 must be 1!).

Use	Free control bits	Possible reference values
Inverter – "internal"	f-reference 2 2nd ramp External fault PID active Mains ON(OFF) ... (for the complete list see matrix filed D6)	f-reference 1 f-reference 2 f-correction PID ref. value PID actual value
Inverter – "external"	Relay and digital outputs of the basic card or the option card IO11 or IO12	Analog output of the basic card or the option card $\text{>pDRIVE<}$ IO12

# Status word

## Assignment

Bit 15		
Bit 14	5 freely configurable	
Bit 13	status bits for internal or external	
Bit 12	frequency inverter messages	
Bit 11		
Bit 10	$f(n) \geq f$ level	$f(n) \leq f$ level
Bit 9	Control requested	No control rights requested
Bit 8	$f(n) = f(n)$ ref	$f(n) \neq f(n)$ ref
Bit 7	Alarm	No alarm
Bit 6	Lock switching-on	No Lock switching-on
Bit 5	No OFF 3	OFF 3 (Emergency stop)
Bit 4	No OFF 2	OFF 2 (Impulse inhibit)
Bit 3	Fault	No fault
Bit 2	Operation released	Operation locked
Bit 1	Ready to run	Not ready to run
Bit 0	Ready to switch on	Not ready to switch on
	High = 1	Low = 0

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Listing of the most important drive states	Status word bits											
	10	9	8	7	6	5	4	3	2	1	0	
0 .. Not ready to switch on	x	1	x	x	0	x	x	0	0	0	0	
1 .. Ready to switch on	x	1	x	x	0	x	x	0	0	0	1	
3 .. Ready to run	x	1	x	x	0	x	x	0	0	1	1	
7 .. Run	x	1	x	x	0	1	1	0	1	1	1	
19 .. Lock switching on	x	1	x	x	1	x	x	0	0	0	0	
20 .. Fault	x	1	x	x	0	x	x	1	0	0	0	

- 0 .. Bit state zero
- 1 .. Bit state one
- x .. Bit state is undefined

## Description of status word bits

Bit	Value	Meaning	Note
0	1	Ready to switch on	The drive state is "1 .. Ready to switch on". The inverter is locked. At active line contactor control the main contactor is switched off.
	0	Not ready to switch on	The drive state is "0 .. Not ready to switch on" or "19 .. Lock switching-on".
1	1	Ready to run	The drive state is "3 .. Ready to run". That means that there is voltage on the power part and there are no faults. But the inverter is still locked. At active line contactor control the Run message already occurs during charging → drive state "2 .. Charge DC link"
	0	Not ready to run	
2	1	Operation released	The drive state is "4 .. Operation released", "5 .. Ramp output released", "6 .. Ramp released", "7 .. Run", "13 .. OFF 1 active" or "14 .. OFF 3 active". The inverter is operating with impulse enable and there is voltage on the output terminals.
	0	Operation locked	
3	1	Fault	The drive is not in operation due to a fault. The drive state is "20 .. Fault". After successful trouble shooting and reset of the fault the drive state changes to "19 .. Lock switching-on".
	0	Failure-free	
4	1	no OFF 2	
	0	OFF 2 (Impulse inhibit)	An OFF 2 (impulse inhibit) command is given.
5	1	no OFF 3	
	0	OFF 3 (emergency stop)	An OFF 3 (emergency stop) command is given.
6	1	Lock switching-on	The inverter has drive state "19 .. Lock switching-on". This state occurs in consequence of the commands OFF 2, OFF 3 and "Lock operation" as well as after successful resetting of a fault. This drive state is canceled by means of bit 0 STW = 0.  The drive state "Lock switching-on" is canceled by means of bit 1 of the control word (OFF1/ON).
	0	No lock switching-on	
7	1	Alarm	There is an alarm message, resetting is not required.
	0	No alarm	
8	1	f, (n) = f, (n) ref	Comparison of reference and actual value for frequency or speed. A tolerance of 0.5 Hz is accepted.
	0	f, (n) ≠ f, (n) ref	

Bit	Value	Meaning	Note
9	1	Control requested	<p>If the frequency inverter is parameterized for bus operation by means of parameter D6.01 (control via bus), the inverter asks the DP master for assumption of control after mains connection or connecting an external 24 V buffer voltage.</p> <p>As long as the master does not assume control, an alarm message (ZTW bit 7) is given.</p>
	0	No bus operation	<p>If the inverter is disconnected from the bus communication because of switching to panel mode (key on the keypad), bit 9 is reset to zero.</p> <ul style="list-style-type: none"> <li>– If the master does not send "Control OK" (STW bit10 = 0), an alarm message is set.</li> <li>– If the drive is switched to remote mode = bus operation again, the automation system has to answer with "Control OK" within 2 seconds. Otherwise the drive is switched back to panel mode automatically.</li> </ul>
10	1	$f \geq f$ level	Function not provided
	0	$f \leq f$ level	Function not provided

## Main actual value (Auxiliary actual values)

Depending on the used PPO type one to nine actual values are available in the Profibus user data protocol.

The meaning of the individual actual values is defined by parameterization of the  $\text{>pDRIVE< MX pro}$  using the Matrix surface.

The actual values can be divided into two groups:

- inverter-internal actual values like e.g. actual value of speed, torque a.s.o. (according to the analog outputs of the frequency inverter)
- assumption of the analog inputs for external use by means of the DP master (without influencing the inverter control). Bit 10 STW must be 1 !

The actual values are linear scaled values with 16 bit display.

That is 0 % = 0 (0 hex), 100 % = 214 (4000 hex)

Therefrom a presentable data range of -200...+200 % with a resolution of  $2^{-14}$  (0.0061 %) results.

%	Binary	Hexadecimal	Decimal
199.9939	01111111 11111111	7FFF	32767
100.0000	01000000 00000000	4000	16384
0.0061	00000000 00000001	0001	1
0.0000	00000000 00000000	0000	0
-0.0061	11111111 11111111	FFFF	-1
-100.0000	11000000 00000000	C000	-16384
-200.0000	10000000 00000000	8000	-32768

The actual values are scaled by means of parameterization in matrix field D6. The scaling of the individual actual values is fixed for each output value. See matrix field D6.

### Using bits 11...15

According to the Profibus profile bits 11...15 of the status word ZTW1 are not defined and therefore they can be freely used by the user. When the frequency inverter is parameterized appropriate, this digital information can be derived from inverter-internal operating states (corresponding to the digital outputs) as well as totally separated from the inverter functions by means of the digital inputs of the frequency inverter.

If more than five free status word bits are required, process data word PZD2 can be defined as additional status word ZTW2 using parameter D6.137 Fieldbus actual values.

Use	Free status word bits	Actual values
Inverter – "internal"	Ready Run Ready / run Fault ... (for the complete list see matrix field D6)	Output frequency  Output frequency  Output current Torque ... (for the complete list see matrix field D6)
Inverter – "external"	DI1...DI6 DI7...DI10 or DI11...DI14	Analog inputs of the basic card or the option card $\text{>pDRIVE< IO12}$



# Parameterization – PKW area

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# General

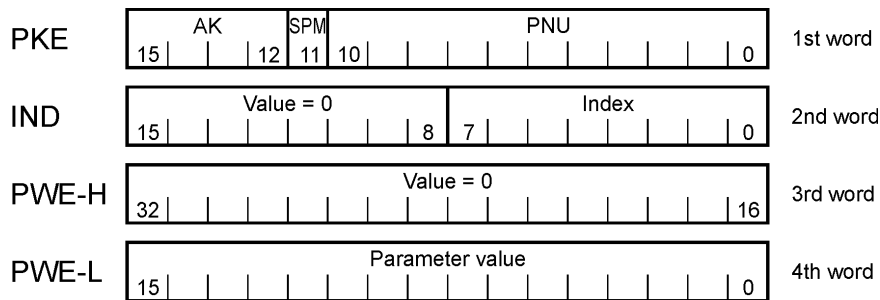
Using the PKW service (Parameter code value) each parameter of the inverter can be read and written by means of the bus. The PKW service is designed on the basis of the Profidrive profile and contains 4 words.

In the PKW mechanism, the master frames a request, the inverter processes the request and returns a corresponding response.

Processing parameterization happens inverter-internal in the background. Parameter requests are processed time-optimized there, i.e. a request is accepted and a response is provided to be picked up at the same time.

The inverter provides the response until the master frames a new request.

Request and response are of following data type:



## First word "PKE"

The parameter code is used to select parameters by means of their logical address. Addresses are valid in the range of 0...2047 (11 bits) and they are mentioned in the parameter list which is provided in the appendix. The address is used in the request telegram as well as in the response telegram.

## Second word "IND"

In the second word, the "index", the request and response code is transmitted.

In the request telegram there is a read and write command defined. If a request telegram is executed positive, the original request is transmitted as response code in the response telegram.

If the requests are not executable the value 004E hex is appears as response code in the index field.

Request code	Index		Pos. response		Neg. response	
No request	0000 hex	0 dec	0000 hex	0 dec	0000 hex	0 dec
Request parameter value (read)	0052 hex	82 dec	0052 hex	82 dec	004E hex	78 dec
Write parameter value	0057 hex	87 dec	0057 hex	87 dec	004E hex	78 dec

### Third and fourth word "PWE - High", "PWE - Low"

If read or write requests are successfully processed, the value of the parameter which is defined by the logical address is transmitted in the two words PWE-High and PWE-Low. Thereby the value of the third word is always zero.

If a request is not executable, a corresponding fault code is transmitted in the 4th word (PWE-Low) instead of the parameter value.

Fault code (PWE-Low)	Fault	Possible causes of fault
0000 hex = dec	Faulty addressing	<ul style="list-style-type: none"> <li>- Inadmissible logical address</li> <li>- Access to a logical address which does not exist</li> </ul>
0001 hex = dec	Faulty parameterization	<ul style="list-style-type: none"> <li>- Parameter is of type "actual value"</li> <li>- Parameter cannot be changed during operation</li> <li>- Parameter cannot be changed due to double assignment</li> <li>- Parameterising station (F6.03) is not set to "Profibus"</li> </ul>

### Rules for processing of requests / responses

- The master must repeat a request until he receives a corresponding response from the inverter. During processing the request the inverter still sends the response of the previous request.
- The master has to identify the response to the sent request:
  - due to evaluation of the response code
  - due to evaluation of the parameter number
  - due to evaluation of the parameter value
- requests and responses must be transmitted completely in one telegram, combined requests are not possible.
- In case of responses which include actual values the inverter always returns the actual value when repeating the response telegrams.
- If no information should be exchanged by means of the PKW mechanism, the master has to define the request code "no request".
- For write requests, the value which is transmitted in the answer must be evaluated (the request is canceled if the value remains the same or if a fault occurs).
- After responses which contain a fault number (response code 4E) "no response" must be entered in the request list if the next regular request refers to the same logical address (deleting the last fault message).
- After changing a parameter a storage command must be sent in order to protect the data against voltage loss. The storage command takes place when writing value 1 to the logical address 0028 hex / 40 dec. After successful storage the value must be set to 0 again.

## Examples

### Reading the shaft power (parameter A2.07)

#### Request telegram

0 0 0 0	0	0 0 1 0 0 0 0 0 1 1 1	A2.07: logical address 107 dec / 006B hex
0 0 0 0 0 0 0 0	0	0 1 0 1 0 0 1 0	Bit 8...15 always zero / request code "read" (82 dec / 52 hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required

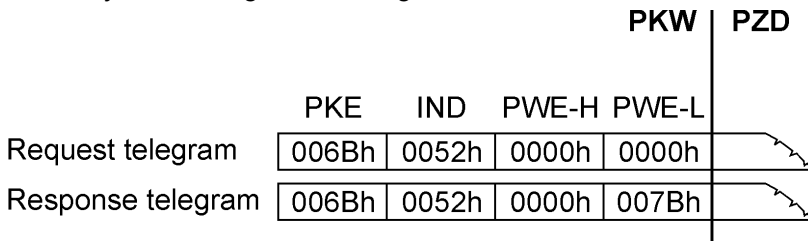
#### Response telegram

0 0 0 0	0	0 0 1 0 0 0 0 0 1 1 1	A2.07: logical address 107 dec / 006B hex
0 0 0 0 0 0 0 0	0	0 1 0 1 0 0 1 0	Bit 8...15 always zero / positive response "read" (82 dec / 52 hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 0 0 0 0 0 0 0	0	0 1 1 1 1 0 1 1	Binary value of the actual shaft power = 123 dec

Scaling: Real value = transmitted value / factor (see the factor in the parameter list given in the appendix)

$$P = 123 / 10 = 12.3 \text{ kW}$$

#### Summary of the telegram exchange



### Adjusting the parameterizing station to Profibus (F6.03 = setting 4)

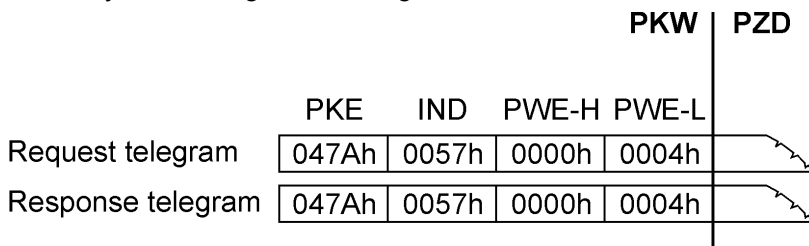
#### Request telegram

0 0 0 0	0	1 0 0 0 1 1 1 1 0 1 0	F6.03: logical address 1146 dec / 047A hex
0 0 0 0 0 0 0 0	0	0 1 0 1 0 1 1 1	Bit 8...15 always zero / request code "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required
0 0 0 0 0 0 0 0	0	0 0 0 0 0 1 0 0	Binary value 4

#### Response telegram

0 0 0 0	0	1 0 0 0 1 1 1 1 0 1 0	F6.03: logical address 1146 dec / 047A hex
0 0 0 0 0 0 0 0	0	0 1 0 1 0 1 1 1	Bit 8...15 always zero / positive response "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 0 0 0 0 0 0 0	0	0 0 0 0 0 1 0 0	Binary value 4

Summary of the telegram exchange



It is necessary to set parameter F6.03 "Parametrising station" to setting "4 .. Profibus" in order to be qualified for adjusting other parameters.

Assignment of the digital input DI1 to Motorpot + (D2.01 = setting 14)

Request telegram

0 0 0 0	0	0 1 0 1 1 1 1 1 1 1	D2.01: logical address 767 dec / 02FF hex
0 0 0 0 0 0 0 0	0	1 0 1 0 1 1 1	Bit 8...15 always zero / request code "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required
0 0 0 0 0 0 0 0	0	0 0 0 0 1 1 1 0	Binary value 14

Response telegram (when the request has been accepted)

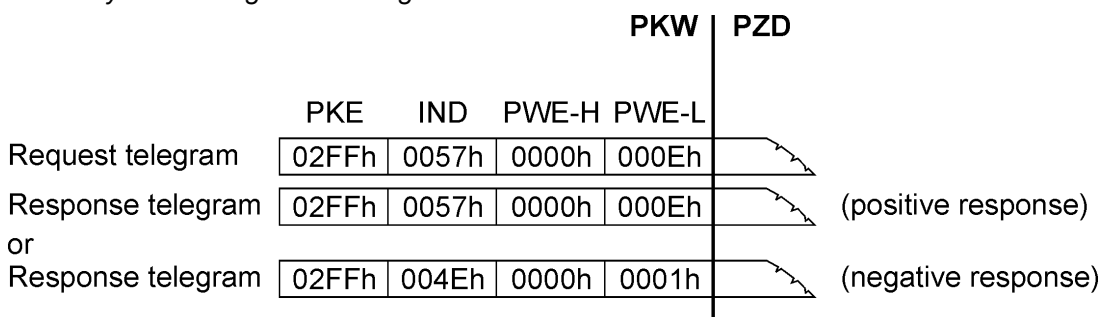
0 0 0 0	0	0 1 0 1 1 1 1 1 1 1	D2.01: logical address 767 dec / 02FF hex
0 0 0 0 0 0 0 0	0	1 0 1 0 1 1 1	Bit 8...15 always zero / positive response "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 0 0 0 0 0 0 0	0	0 0 0 0 1 1 1 0	Binary value 14

Response telegram (when the request is not executable)

0 0 0 0	0	0 1 0 1 1 1 1 1 1 1	D2.01: logical address 767 dec / 02FF hex
0 0 0 0 0 0 0 0	0	1 0 0 1 1 1 0	Bit 8...15 always zero / fault code (78 dec / 004E hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 1	Fault code 01 (faulty parameterization)

01 .. Parameter value cannot be written (Adjusting parameters is only permitted during impulse inhibit. You try to assign the digital function "Motorpot +" twice or the parameterization station is not set to "Profibus".)

Summary of the telegram exchange



### Adjustment of an analog value (D3.04 "AO1 max. value" = 150 %)

#### Request telegram

0 0 0 0	0	0 1 1 0 0 0 1 0 0 0 1	D3.04: logical address 785 dec / 0311 hex
0 0 0 0 0 0 0 0	0	1 0 1 0 1 1 1	Bit 8...15 always zero / request code "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required
0 0 1 1 1 0 1 0	1	0 0 1 1 0 0 0	Binary value 15000 dec / 3A98 hex

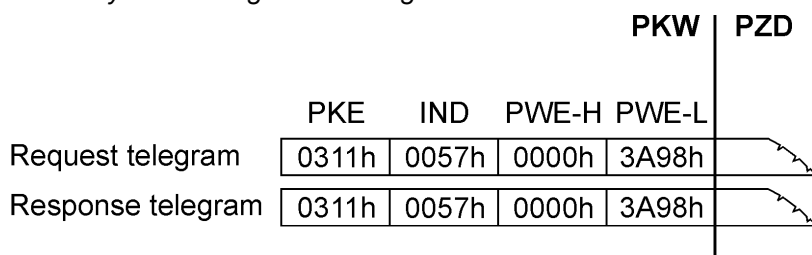
Scaling: value which should be transmitted = real value \* factor  
(see the factor in the parameter list given in the appendix)

$$150.00\% * 100 = 15000$$

#### Response telegram

0 0 0 0	0	0 1 1 0 0 0 1 0 0 0 1	D3.04: logical address 785 dec / 0311 hex
0 0 0 0 0 0 0 0	0	1 0 1 0 1 1 1	Bit 8...15 always zero / positive response "write" (87dec / 57hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 0 1 1 1 0 1 0	1	0 0 1 1 0 0 0	Binary value 15000 dec / 3A98 hex

#### Summary of the telegram exchange



### Reading the drive reference F1.01

The drive reference is a parameter of the type text. It is read out in ASCII-coded form.

Corresponding to the expected length of text the start address and a certain number of ensuing parameters has to be read. See parameter list given in the appendix.

#### Request telegram

0 0 0 0	0	0 0 0 0 0 0 0 1 0 1 1	F1.01: logical address 11 dec / 000B hex
0 0 0 0 0 0 0 0	0	1 0 1 0 0 1 0	Bit 8...15 always zero / request code "read" (82 dec / 52 hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	No entry required

#### Response telegram

0 0 0 0	0	0 0 0 0 0 0 0 1 0 1 1	F1.01: logical address 11 dec / 000B hex
0 0 0 0 0 0 0 0	0	1 0 1 0 0 1 0	Bit 8...15 always zero / positive response "read" (82 dec / 52 hex)
0 0 0 0 0 0 0 0	0	0 0 0 0 0 0 0 0	Bit 0...15 always zero
0 1 0 0 1 1 0 1	0	1 0 1 1 0 0 0	bit 8...15: ASCII "M"      bit 0...7: ASCII "X"

Request telegram

0 0 0 0   0   0 0 0 0 0 0 0 1 1 0 0	Response for logical address 12 dec / 000C hex
0 1 1 0 0 1 0 1   0 1 1 0 0 0 1 1	bit 8...15: ASCII "e"      bit 0...7: ASCII "c"
0 0 0 0   0   0 0 0 0 0 0 0 1 1 0 1	Response for logical address 13 dec / 000D hex
0 1 1 0 1 1 1 1   0 1 1 0 1 0 0 0	bit 8...15: ASCII "o"      bit 0...7: ASCII "4"
0 0 0 0   0   0 0 0 0 0 0 0 1 1 1 0	Response for logical address 14 dec / 000E hex
0 1 0 1 0 1 1 0   0 0 1 1 0 0 0 1	bit 8...15: ASCII "V"      bit 0...7: ASCII "1"
0 0 0 0   0   0 0 0 0 0 0 0 1 1 1 1	Response for logical address 15 dec / 000F hex
0 0 1 0 1 1 1 0   0 0 1 1 0 1 0 1	bit 8...15: ASCII "."      bit 0...7: ASCII "5"
0 0 0 0   0   0 0 0 0 0 0 1 0 0 0 0	Response for logical address 16 dec / 0010 hex
0 0 1 0 0 0 0 0   0 0 0 0 0 0 0 0	bit 8...15: ASCII "_"      bit 0...7: ASCII "\n"
0 0 0 0   0   0 0 0 0 0 0 1 0 0 0 1	Response for logical address 17 dec / 0011 hex
0 0 0 0 0 0 0 0   0 0 0 0 0 0 0 0	bit 8...15: ASCII "\n"      bit 0...7: ASCII "\n"
0 0 0 0   0   0 0 0 0 0 0 0 0 0 1 0	Response for logical address 18 dec / 0012 hex
0 0 0 0 0 0 0 0   0 0 0 0 0 0 0 0	bit 8...15: ASCII "\n"      bit 0...7: ASCII "\n"

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Summary of the telegram exchange

	PKE	IND	PWE-H	PWE-L	PKW	PZD
Request telegram	000Bh	0052h	0000h	0000h		
Response telegram	000Bh	0052h	0000h	4D58h		
Request telegram	000Ch	0052h	0000h	0000h		
Response telegram	000Ch	0052h	0000h	6563h		

4D 58 65 63 6F 34 56 31 2E 35 20 00 00 00 00 00

(MXeco4V1.5\_)

If you string the characters decoded with ASCII together, you get the drive reference  
MXeco4V1.5\_  
(in case of this device only 10 characters are used)

# ASCII code table

ISO / IEC 10 367

Basic G0 Set

Latin Alphabet No. 1 supplementary set

hex	Char	hex	Char	hex	Char	hex	Char	hex	Char	hex	Char
20	Space	40	@	60	`	A1	ı	C1	Á	E1	á
21	!	41	A	61	a	A2	ç	C2	Â	E2	â
22	"	42	B	62	b	A3	£	C3	Ã	E3	ã
23	§	43	C	63	c	A4	¤	C4	Ä	E4	ä
24	\$	44	D	64	d	A5	¥	C5	Å	E5	å
25	%	45	E	65	e	A6	ı	C6	Æ	E6	æ
26	&	46	F	66	f	A7	§	C7	Ç	E7	ç
27	'	47	G	67	g	A8	¨	C8	È	E8	è
28	(	48	H	68	h	A9	©	C9	É	E9	é
29	)	49	I	69	i	AA	ª	CA	Ê	EA	ê
2A	*	4A	J	6A	j	AB	«	CB	Ë	EB	ë
2B	+	4B	K	6B	k	AC	¬	CC	Ì	EC	ì
2C	,	4C	L	6C	l	AD		CD	Í	ED	í
2D	-	4D	M	6D	m	AE	®	CE	Î	EE	î
2E	.	4E	N	6E	n	AF	¯	CF	Ï	EF	ï
2F	/	4F	O	6F	o	B0	°	D0	Ð	F0	ð
30	0	50	P	70	p	B1	±	D1	Ñ	F1	ñ
31	1	51	Q	71	q	B2	²	D2	Ò	F2	ò
32	2	52	R	72	r	B3	³	D3	Ó	F3	ó
33	3	53	S	73	s	B4	´	D4	Ô	F4	ô
34	4	54	T	74	t	B5	µ	D5	Õ	F5	õ
35	5	55	U	75	u	B6	¶	D6	Ö	F6	ö
36	6	56	V	76	v	B7	·	D7	×	F7	÷
37	7	57	W	77	w	B8	¸	D8	Ø	F8	ø
38	8	58	X	78	x	B9	¹	D9	Ù	F9	ù
39	9	59	Y	79	y	BA	º	DA	Ú	FA	ú
3A	:	5A	Z	7A	z	BB	»	DB	Û	FB	û
3B	;	5B	[	7B	{	BC	¼	DC	Ü	FC	ü
3C	<	5C	\	7C		BD	½	DD	Ý	FD	ý
3D	=	5D	]	7D	}	BE	¾	DE	Þ	FE	þ
3E	>	5E	^	7E	~	BF	¿	DF	ß	FF	ÿ
3F	?	5F	_	7F	DEL	C0	À	E0	à	0	\n

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# Inverter settings

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<b>D6</b>		<b>Fieldbus</b>	Settings of the serial communication properties
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## General fieldbus settings

Parameter group D6 Fieldbus is used for configuration of all fieldbus connections which are possible with the >pDRIVE< MX pro. The two fieldbus connections CANopen and Modbus are available as standard. Further fieldbuses like e.g. Profibus DP can be realized by means of optional PCBs which can be built-in.



According to the used bus which is selected with parameter D6.01 only parameters for this bus are displayed in matrix field D6.

D6.01	Bus selection			0 .. No bus
0 ...No bus 1 ...Modbus 2 ...CanOpen 3 ...Profibus				

The desired fieldbus system is activated by means of parameter D6.01 "Bus selection". The activation influences the principle data exchange between the bus subscribers in respect of the transmitted process data (reference / actual values) and the parameterization service.

In order to use the bus control word of the respective bus profile for the control of the >pDRIVE< MX pro, Control source 1 or 2 (E4.01, E4.02) must be set to "Bus".

See also parameter group E4 of the >pDRIVE< MX pro Description of functions.

D6.02	Control requested			1 .. Active
0 ...Not active 1 ...Active				

In order to recognize a communication problem at the serial fieldbus interface, two different monitoring routines are available.

### Watch dog timing





The watch dog timing checks the fieldbus interface for a cyclical signal of the active bus master or scanner and therefrom it is a check of the bus hardware (cable break, malfunction of the master component, ...). The monitoring time depends on the existing network configuration like the number of subscribers, set baud rate a.s.o.. It is automatically transmitted from the master to the slave by means of the parameterization telegram or it has to be set at the inverter.

### Loss of control

In contrast to the watch dog timing the control monitoring checks the data content of the serial data traffic. If a malfunction occurs at the fieldbus master or its respective PLC, all outgoing data are set to zero (Fail Save Mode). Therefore, the slave receives a telegram (with data content zero) periodically whereby the triggering of the watch dog timing is prevented.

In order to recognize this state and to take suitable measures, a monitoring of control can be activated with parameter D6.02 (typical for Profibus DP).


If parameter D6.02 Control requested is set to "1 .. Active" the inverter monitors bit 10 of the control word. If this bit equals state "Low", loss of control is detected.

D6.03	Bus error behaviour				1 .. Trip
1 ...Trip 2 ...Last ref. val & alarm 3 ...Emerg. ref.val. & alarm					
D6.04	Bus error delay time				0.5 s
0...3200 s					

Parameter D6.03 defines the behaviour of the inverter if a bus error occurs. Depending on the process demands one of the following reactions can be selected:

Setting	Behaviour in case of a bus fault
1 .. Trip	Fault shut-down with the message "Bus fault".
2 .. Last ref. val & alarm	The alarm message "Bus fault" is set. The drive still remains in operation and uses the last valid reference value of this source instead of the missing bus reference value. If the bus connection is available again, the bus reference value is used and the alarm message is reset.
3 .. Emerg. ref.val. & alarm	The alarm message "Bus fault" is set. The drive still remains in operation and uses the value according setting SW1-9 emergency value (see matrix field D6) instead of the missing bus reference value. If the bus connection is available again, the bus reference value is used and the alarm message is reset.



## Profibus DP settings

D6.30	DP slave address				
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

For control reasons, parameter D6.30 "DP slave address" shows the adjusted slave address which is set using the DIP switches at the Profibus option PBO11.



After adjusting the address (using the DIP switches) the drive has to be disconnected from the mains (and a possibly existing 24 V buffer voltage) for a short time or activate the routine Software reset (F2.46) in order to reboot the drive and to assign the set slave address to the communication processor.



D6.31	DP baud rate				
0 ...12000 kbaud                      6... 93,75 kbaud 1 ...6000 kbaud                        7... 45,45 kbaud 2 ...3000 kbaud                        8... 19,2 kbaud 3 ...1500 kbaud                        9... 9,6 kbaud 4 ...500 kbaud 5 ...187,5 kbaud					

If a running DP master is operating on the bus the PBO11 interface is automatically synchronized to the bus speed given from the DP master. Parameter D6.31 shows the active baud rate.

D6.32	Slave state				
0...Init 1...Real-time operation 2...Parametrisation phase 5...Fault 6...Busy 7...Config. phase					

Displays the actual operating state of the Profibus connection.


Function	Meaning
0 .. Init	Boot phase after initialization of the communication processor state if no PBO11 option is installed
1 .. Real-time operation	Data exchange between master/slave active
2 .. Parametrisation phase	PBO11 is waiting for the parameterization telegram of the DP master
5 .. Fault	CPU fault at PBO11
7 .. Config. phase	PBO11 is waiting for the configuration telegram of the DP master



D6.33	On after off 1				1 .. Active
0...Inactive 1...Active					

Parameter D6.33 "On after off 1" defines whether anew acceleration is possible during deceleration (initiated by an OFF 1 command, i.e. bit 0 is set to 0) by means of resetting this bit to "1".

In case of "0 .. Inactive" the inverter changes to "Lock switching-on", i.e. before restart the "basic state" must be provided.

## Diagnostics of the configuration settings

D6.34	Request master	0110			
0.. Ident number OK <input type="checkbox"/> / <input checked="" type="checkbox"/> 1.. Watch dog <input type="checkbox"/> / <input checked="" type="checkbox"/> 2.. Freeze mode <input type="checkbox"/> / <input checked="" type="checkbox"/> 3.. Sync mode <input type="checkbox"/> / <input checked="" type="checkbox"/>					

D6.35	DP master address				
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Parameters D6.34 and D6.35 show the most important information of the parameter telegram sent from the master to the slave.

D6.36	Config buffer 1				hex
D6.37	Config buffer 2				hex
D6.38	Config buffer 3				hex

The configuration buffer contains the code bytes of the configuration telegram sent from the DP master to the DP slave which is defined in Profibus DP. It contains the amount of the input/output data ranges as well as information about the data length and their consistency. Each configuration buffer corresponds with one byte (8 bit) of the telegram and is displayed hexadecimal.

*Meaning of the individual bits:*



Bit	Designation	Value (bin)	Meaning
0...3	Length of data (+1)	0001	2 words
		0101	6 words
4, 5	Special code format	00	According EN 50170 vol. 2
	Input data	01	Status word, actual values
	Output data	10	Control word, reference values
	Input/output data	11	Equal length of input/output data
6	Length	0	Byte
		1	Word
7	Consistency	0	Byte or word
		1	Total length

According to the defined PPO types the configuration buffers contain the following values:

	PPO1	PPO2	PPO3	PPO4	PPO5
Configuration buffer 1	F3 hex	F3 hex	F1 hex	F5 hex	F3 hex
Configuration buffer 2	F1 hex	F5 hex	00 hex	00 hex	F9 hex
Configuration buffer 3	00 hex	00 hex	00 hex	00 hex	00 hex

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D6.39	DP diagnostic buffer 1			hex
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DP diagnostic buffer 1 includes the data contents of the diagnostic telegram (Station\_status\_1) of the DP slave which is defined in Profibus DP. The buffer corresponds with one byte (8 bit) of the telegram.

Octet 1 shows the bit oriented station status 1 in hexadecimal form.

The individual bits have following meaning:

Bit	Function	Meaning
0	Diag. Station_Non_Existent	This bit is set by the DP master if the DP slave cannot be reached via the bus. When this bit is set the diagnostic bits contain the state of the last diagnostic report or the initial value. The DP slave sets this bit fix to zero.
1	Diag. Station_Not_Ready	This bit is set by the DP slave if it is not ready for data exchange yet.
2	Diag. Cfg_Fault	This bit is set from the DP slave as soon as the last configuration data transmitted from the DP master do not correspond with those the DP slave determined.
3	Diag. Ext_Diag	Not provided by PBO11.
4	Diag. Not_Supported	This bit is set from the DP slave as soon as a function is requested which is not provided by the DP slave.
5	Diag. Invalid_Slave_Response	This bit is set from the DP master as soon as it receives an implausible response from the addressed slave. The DP slave sets this bit fix to zero.
6	Diag. Prmt_Fault	This bit is set from the DP slave if the last parameterization telegram was faulty.
7	Diag. Master_Lock	The DP slave has been parameterized from another master. This bit is set from the DP master (class 1) if the address in octet 4 is not 255 and not the same as its own address. The DP slave sets this bit fix to zero.

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The DP diagnostic buffer 2 includes the data contents of the diagnostic telegram (Station\_status\_2) of the DP slave which is defined in Profibus DP. The buffer corresponds with one byte (8 bit) of the telegram.

Octet 2 shows the bit oriented station status 2 in hexadecimal form.

The individual bits have following meaning:

Bit	Function	Meaning
0	Diag. Prm_Req	If the DP slave sets this bit, it must be parameterized and configured again.
1	Diag. Stat_Diag	If the DP slave sets this bit, the DP master has to continue collecting diagnostic information until this bit is canceled. For example, the DP slave sets this bit if it cannot provide valid user data.
2	Fixed to 1	
3	Diag. WD_On	The bit is set from the DP slave as soon as its Watch Dog timing is activated.
4	Diag. Freeze_Mode	The bit is set from the DP slave as soon as it received the Freeze control command.
5	Diag. Sync_Mode	The bit is set from the DP slave as soon as it received the Sync control command.
6	Reserved	
7	Diag. Deactivated	This bit is set from the DP master as soon as the DP slave is marked as inactive in the respective parameter set and has been excluded from the cyclical processing. The DP slave sets this bit always to zero.

D6.41	Group number				
D6.42	Global command				

The Global command includes the data content of the command "Global control" from the DP master to the DP slave which is defined in Profibus DP. Octet 1 shows the bit oriented command which should be carried out in hexadecimal form.



The individual bits have following meaning:

Bit	Function	Meaning
0	Reserved	
1	Clear_Data	All outputs are canceled.
2	Unfreeze	The freezing of the inputs is canceled.
3	Freeze	The states of the inputs are read and frozen. This process is repeated when the Freeze command is given again.
4	Unsync	The command Unsync cancels the command Sync.
5	Sync	The output states transmitted with the Data_Exchange function are issued and frozen. Output data which are transmitted afterwards are not issued until the next Sync control command is given.
6	Reserved	
7	Reserved	



## Configuration of the fieldbus reference values

Corresponding to the configured telegram length one to nine reference values are available in addition to the digital control word.



D6.100	No. of Bus-ref. values				5 .. 1 STW + 5 SW
	1 ...1 STW + 1 SW	7... 1 STW + 7 SW	13...2 STW + 4 SW		
	2 ...1 STW + 2 SW	8... 1 STW + 8 SW	14...2 STW + 5 SW		
	3 ...1 STW + 3 SW	9... 1 STW + 9 SW	15...2 STW + 6 SW		
	4 ...1 STW + 4 SW	10..2 STW + 1 SW	16...2 STW + 7 SW		
	5 ...1 STW + 5 SW	11 ..2 STW + 2 SW	17...2 STW + 8 SW		
	6 ...1 STW + 6 SW	12 ..2 STW + 3 SW			

According to the set number of reference values D6.100 only relevant parameters are displayed in matrix field D6 in order to guarantee clear parameterization.

PPO type	Number of bus reference values
PPO1	1 STW + 1 SW
PPO2	1 STW + 5 SW
PPO3	1 STW + 1 SW
PPO4	1 STW + 5 SW
PPO5	1 STW + 9 SW

The references for the different functions of the *>pDRIVE< MX pro* can be provided in different ways (see chapters reference sources /reference value distributor in the Description of functions).

One way is the usage of fieldbus reference values. Thereby, the reference values are provided by means of automation devices (PLC) which transmit the required reference values serial to the activated fieldbus interface.

D6.101	Ref. value1 selection				0 .. Not used
	0...Not used	8... T-ref. in %			
	1 ...f-reference 1 [Hz]	9... T-limitation in %			
	2 ...f-reference 2 [Hz]	14 .. Load measurement			
	3 ...f-correction [Hz]	15 .. Request [%]			
	6...PID-reference val. [%]				
	7 ...PID-actual value [%]				

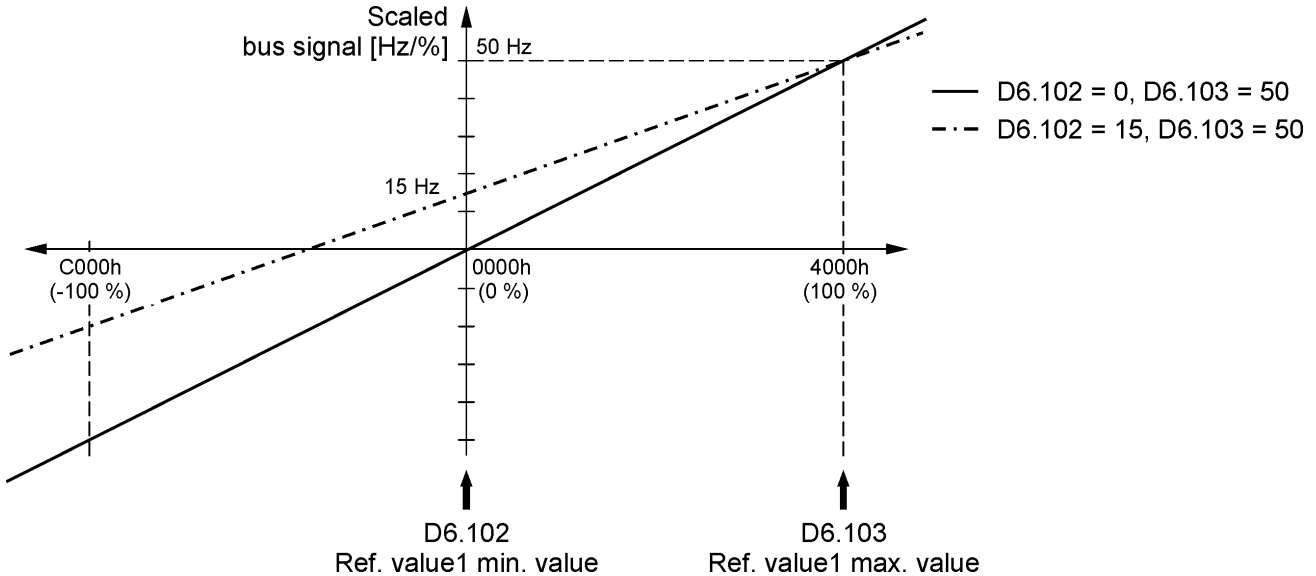
The output of the reference source Bus SW1 can be set as source for different uses according to the reference value distributor. Parameter D6.101 "Ref. value1 selection" assigns the reference value to the desired use (see also chapter reference sources, reference value distributor in the Description of functions).

D6.102	Ref. value1 min. value -300...300 % or Hz			0 % or Hz
D6.103	Ref. value1 max. value -300...300 % or Hz			50 % or Hz

The two parameters D6.102 "Ref. value1 min. value" and D6.103 "Ref. value1 max. value" are used for linear scaling of the transmitted reference value. D6.102 assigns an output value to the reference point at 0 % (0 dec = 0000 hex), D6.103 assigns it to the reference point at 100 % (16384 dec = 4000 hex).

The unit of the reference value is scaled according to the reference use "D6.101 "Ref. value1 selection" for all frequency values in Hz, while the remaining signals are scaled in %.

*Bus SW-1 scaling*



D6.104	Ref. value1 emergency 0...65535 hex			0 hex
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















































In case of setting D6.03 Bus error behaviour to "3 .. Emerg. ref.val. & alarm" the set emergency reference value is used during a bus fault. The unit of the emergency reference value corresponds to that of the min/max scaling.



It is not possible to assign reference paths twice. If you try to assign a second reference source to a use which is already allocated in the reference value distributor, the parameterization will prevent this and the alarm message " Multiple usage of inputs not possible !" will be shown in the display.

D6.105	Ref. value2 selection			0 .. Not used
D6.106	Ref. value2 min. value			0
D6.107	Ref. value2 max. value			50
D6.108	Ref. value2 emergency			0 hex



D6.109	Ref. value3 selection			0 .. Not used
D6.110	Ref. value3 min. value			0
D6.111	Ref. value3 max. value			50
D6.112	Ref. value3 emergency			0 hex

D6.113	Ref. value4 selection				0 .. Not used
D6.114	Ref. value4 min. value				0
D6.115	Ref. value4 max. value				50
D6.116	Ref. value4 emergency				0 hex
D6.117	Ref. value5 selection				0 .. Not used
D6.118	Ref. value5 min. value				0
D6.119	Ref. value5 max. value				50
D6.120	Ref. value5 emergency				0 hex
D6.121	Ref. value6 selection				0 .. Not used
D6.122	Ref. value6 min. value				0
D6.123	Ref. value6 max. value				50
D6.124	Ref. value6 emergency				0 hex
D6.125	Ref. value7 selection				0 .. Not used
D6.126	Ref. value7 min. value				0
D6.127	Ref. value7 max. value				50
D6.128	Ref. value7 emergency				0 hex
D6.129	Ref. value8 selection				0 .. Not used
D6.130	Ref. value8 min. value				0
D6.131	Ref. value8 max. value				50
D6.132	Ref. value8 emergency				0 hex
D6.133	Ref. value9 selection				0 .. Not used
D6.134	Ref. value9 min. value				0
D6.135	Ref. value9 max. value				50
D6.136	Ref. value9 emergency				0 hex

The settings of the bus reference values 2...9 are logical identical with those of bus reference value 1 (see parameters D6.101...D6.104).

## Configuration of the fieldbus actual values

Corresponding to the configured telegram length one to nine actual values are available in addition to the digital status word.

D6.137	Number actual values			5 .. 1 ZTW + 5 IW
	1 ...1 ZTW + 1 IW	7... 1 ZTW + 7 IW	13.. 2 ZTW + 4 IW	
	2 ...1 ZTW + 2 IW	8... 1 ZTW + 8 IW	14.. 2 ZTW + 5 IW	
	3 ...1 ZTW + 3 IW	9... 1 ZTW + 9 IW	15.. 2 ZTW + 6 IW	
	4 ...1 ZTW + 4 IW	10 ..2 ZTW + 1 IW	16.. 2 ZTW + 7 IW	
	5 ...1 ZTW + 5 IW	11 ..2 ZTW + 2 IW	17.. 2 ZTW + 8 IW	
	6 ...1 ZTW + 6 IW	12 ..2 ZTW + 3 IW		

According to the set number of actual values D6.137 only relevant parameters are displayed in matrix field D6 in order to guarantee clear parameterization.

PPO type	Number of bus actual values
PPO1	1 ZTW + 1 IW
PPO2	1 ZTW + 5 IW
PPO3	1 ZTW + 1 IW
PPO4	1 ZTW + 5 IW
PPO5	1 ZTW + 9 IW

The *>pDRIVE< MX pro* provides analog outputs and serial fieldbus actual values to forward analog information of the actual values. The size to be issued as well as their scaling can be freely configured.

Following process sizes can be transmitted as actual values:

Process size	Value	Unit	Scaling
1 .. Output frequency	100.0	Hz	100.0
2 ..  Output frequency	100.0	Hz	100.0
3 .. Motor current	100.0	%	Nominal current >pDRIVE< MX pro
4 .. Torque	100.0	%	Nominal motor torque
5 ..  Torque	100.0	%	Nominal motor torque
8 .. Power	100.0	%	Nominal inverter power
9 ..  Power	100.0	%	Nominal inverter power
10 .. Motor voltage	100.0	%	Nominal voltage motor
11 .. Speed	100.0	%	Nominal speed at $f_{MAX}$ (C2.02)
12 ..  Speed	100.0	%	Nominal speed at $f_{MAX}$ (C2.02)
15 .. Int. f-ref. before ramp	100.0	Hz	100.0
16 .. Int. f-ref. after ramp	100.0	Hz	100.0
17 .. PID-reference val. [%]	100.0	%	100.0
18 .. PID-actual value [%]	100.0	%	100.0
19 .. PID-deviation [%]	100.0	%	100.0
20 .. PID-output	100.0	%	100.0
23 .. Int. ref. switch-over	100.0	Hz	100.0
24 .. Calculator	100.0	%	100.0
25 .. Curve generator	100.0	%	100.0
26 .. Counter (average)	100.0	%	100.0
27 .. Total counter	100.0	%	100.0
30 .. T reference value	100.0	%	Nominal motor torque
33 .. DC voltage	100.0	%	1000 V DC
34 .. Tmax motor	100.0	%	Nominal motor torque
35 .. Tmax generator	100.0	%	Nominal motor torque
36 .. Thermal load M1	100.0	%	100.0
37 .. Thermal load M2	100.0	%	100.0
38 .. Thermal load BR	100.0	%	100.0
39 .. Thermal load VSD	100.0	%	100.0
41 .. AI 1	100.0	%	10 V = 4000 hex
42 .. AI 2	100.0	%	10 V or 20 mA = 4000 hex
43 .. AI 3	100.0	%	20 mA = 4000 hex
44 .. AI 4	100.0	%	10V or 20 mA = 4000 hex
45 .. Frequency input	100.0	%	D1.33 = 4000 hex
47 .. Bus SW 1	100.0	%	100.0
48 .. Bus SW 2	100.0	%	100.0
49 .. Bus SW 3	100.0	%	100.0
50 .. Bus SW 4	100.0	%	100.0
51 .. Bus SW 5	100.0	%	100.0
52 .. Bus SW 6	100.0	%	100.0
53 .. Bus SW 7	100.0	%	100.0
54 .. Bus SW 8	100.0	%	100.0
55 .. Bus SW 9	100.0	%	100.0
58 .. Act. Error Code	–	Integer	See table alarm index given in the appendix
59 .. Act. alarm Code	–	Integer	See table alarm index given in the appendix
62 .. Position value LOW	–	hex	
63 .. Position value HIGH	–	hex	

D6.138	Act. value1 selection				1 .. Output frequency
0	Not used	23	Int. ref. switch-over	45	Frequency input
1	Output frequency	24	Calculator	47	Bus SW 1
2	Output frequency	25	Curve generator	48	Bus SW 2
3	Motor current	26	Counter (average)	49	Bus SW 3
4	Torque	27	Total counter	50	Bus SW 4
5	Torque	30	T reference value	51	Bus SW 5
8	Power	33	DC voltage	52	Bus SW 6
9	Power	34	Tmax motor	53	Bus SW 7
10	Motor voltage	35	Tmax generator	54	Bus SW 8
11	Speed	36	Thermal load M1	55	Bus SW 9
12	Speed	37	Thermal load M2	58	Act. Error Code
15	Int. f-ref. before ramp	38	Thermal load BR	59	Act. alarm Code
16	Int. f-ref. after ramp	39	Thermal load VSD	62	Position value LOW
17	PID-reference val. [%]	41	AI 1	63	Position value HIGH
18	PID-actual value [%]	42	AI 2		
19	PID-deviation [%]	43	AI 3		
20	PID-output	44	AI 4		

Selection of the size which should be transmitted at bus actual value 1.

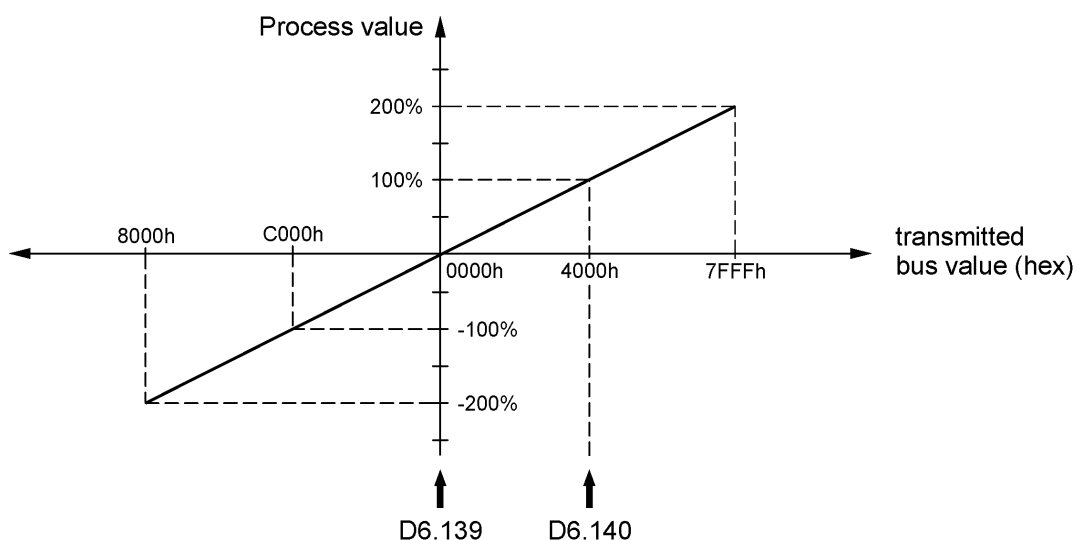
D6.139	Act. value1 min. value				0 % or Hz
-300...300 % or Hz					
D6.140	Act. value1 max. value				50 % or Hz
-300...300 % or Hz					

The two parameters D6.139 "Act. value1 min. value" and D6.140 "Act. value1 max. value" are used for linear scaling of the transmitted bus actual value. D6.139 assigns the minimum value to the actual value point 0 % (0 dec = 0000 hex), D6.140 assigns the maximum value of a process size to the actual value point 100 % (16384 dec = 4000 hex).

The scaling of the process size and their unit can be seen from the table above.

Settings example for bus actual value 1

Process size	Scaling	D6.139 "Act. value1 min. value"	D6.140 "Act. value1 max. value"	Scaling of the output signal
8 .. Power	100 % = Nom. motor power (e.g. 90 kW)	0 %	100 %	4000 hex (16384 dec) at 100 % $P_{N\text{Motor}}$ (max. presentable range = 200 %)



D6.141	Act. value1 filter-time				0.1 s
0...30 s					

During the measurement of dynamically changing values, such as current or torque, it may be a good idea to filter the actual value which should be transmitted already in the inverter. The measurement value can be stabilized before transmission by setting an appropriate filter time at the output filter.

At setting 0.0 seconds the filter is deactivated.

D6.142	Act. value2 selection				3 .. Motor current
D6.143	Act. value2 min. value				0
D6.144	Act. value2 max. value				100
D6.145	Act. value2 filter-time				0.1 s

D6.146	Act. value3 selection				4 .. Torque
D6.147	Act. value3 min. value				0
D6.148	Act. value3 max. value				100
D6.149	Act. value3 filter-time				0.1 s


D6.150	Act. value4 selection				8 .. Power
D6.151	Act. value4 min. value				0
D6.152	Act. value4 max. value				100
D6.153	Act. value4 filter-time				0.1 s

D6.154	Act. value5 selection				0 .. Not used
D6.155	Act. value5 min. value				0
D6.156	Act. value5 max. value				100
D6.157	Act. value5 filter-time				0.0 s

D6.158	Act. value6 selection				0 .. Not used
D6.159	Act. value6 min. value				0
D6.160	Act. value6 max. value				100
D6.161	Act. value6 filter-time				0.1 s



D6.162	Act. value7 selection				0 .. Not used
D6.163	Act. value7 min. value				0
D6.164	Act. value7 max. value				100
D6.165	Act. value7 filter-time				0.1 s

D6.166	Act. value8 selection				0 .. Not used
D6.167	Act. value8 min. value				0
D6.168	Act. value8 max. value				100
D6.169	Act. value8 filter-time				0.1 s


D6.170	Act. value9 selection				0 .. Not used
D6.171	Act. value9 min. value				0
D6.172	Act. value9 max. value				100
D6.173	Act. value9 filter-time				0.1 s

The settings of the bus reference values 2...9 are logical identical with those of bus reference value 1 (see parameters D6.138...D6.141).

### Configuration of bits 11...15 of the control word STW1


D6.174	Bit 11 STW1 selection				0 .. Not used																																																												
<table border="0" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">0 ...Not used</td> <td style="width: 33%;">40 .. Feed in pressure OK</td> <td style="width: 33%;">76.. 2nd parameter set</td> </tr> <tr> <td>9 ...Jog REV</td> <td>41 .. Level OK</td> <td>77.. 15P selection B</td> </tr> <tr> <td>11...f-ref reverse</td> <td>42 .. Level &lt;</td> <td>78.. 15P selection C</td> </tr> <tr> <td>14...Motor pot. +</td> <td>45 .. T-limitation active</td> <td>81.. n-contr. active (M/S)</td> </tr> <tr> <td>15...Motor pot. -</td> <td>46 .. Ext. T-limitation active</td> <td>82.. n-controller ext. I</td> </tr> <tr> <td>16...Pre-set A</td> <td>47 .. 2nd I-limit active</td> <td>83.. n-controller static on</td> </tr> <tr> <td>17...Pre-set B</td> <td>56 .. Mains cut-off</td> <td>86.. S-ramp OFF</td> </tr> <tr> <td>18...Pre-set C</td> <td>57 .. ON-lock</td> <td>87.. Save reference value</td> </tr> <tr> <td>19...Pre-set D</td> <td>58 .. Locking</td> <td>88.. Feedback brake</td> </tr> <tr> <td>22...f-reference 2 [Hz]</td> <td>59 .. Feedb. motor cont.</td> <td>89.. Enable BU</td> </tr> <tr> <td>23...Control source 2</td> <td>60 .. Motor heating</td> <td>90.. Reset position</td> </tr> <tr> <td>24...2nd ramp</td> <td>61 .. Operation with IR</td> <td>93.. Position switch FW</td> </tr> <tr> <td>25...Reference value B</td> <td>64 .. Pulse counter input</td> <td>94.. Position switch REV</td> </tr> <tr> <td>26...Panel operation</td> <td>65 .. Pulse counter reset</td> <td>95.. Position switch OFF</td> </tr> <tr> <td>29...Ext. fault 1</td> <td>66 .. n-monitoring</td> <td>98.. Slowdown FWD</td> </tr> <tr> <td>30...Ext. fault 2</td> <td>67 .. Parameter locked</td> <td>99.. Position switch FWD</td> </tr> <tr> <td>32...Emergency oper.</td> <td>68 .. Curve gen. start</td> <td>100 Slowdown REV</td> </tr> <tr> <td>35...PID-active</td> <td>69 .. Curve gen. reset</td> <td>101 Position switch REV</td> </tr> <tr> <td>36...PID-lock</td> <td>70 .. Curve gen. hold</td> <td>102 Pos/Slowdown OFF</td> </tr> <tr> <td>37...PID-wind up</td> <td>75 .. 2nd motor</td> <td></td> </tr> </table>						0 ...Not used	40 .. Feed in pressure OK	76.. 2nd parameter set	9 ...Jog REV	41 .. Level OK	77.. 15P selection B	11...f-ref reverse	42 .. Level <	78.. 15P selection C	14...Motor pot. +	45 .. T-limitation active	81.. n-contr. active (M/S)	15...Motor pot. -	46 .. Ext. T-limitation active	82.. n-controller ext. I	16...Pre-set A	47 .. 2nd I-limit active	83.. n-controller static on	17...Pre-set B	56 .. Mains cut-off	86.. S-ramp OFF	18...Pre-set C	57 .. ON-lock	87.. Save reference value	19...Pre-set D	58 .. Locking	88.. Feedback brake	22...f-reference 2 [Hz]	59 .. Feedb. motor cont.	89.. Enable BU	23...Control source 2	60 .. Motor heating	90.. Reset position	24...2nd ramp	61 .. Operation with IR	93.. Position switch FW	25...Reference value B	64 .. Pulse counter input	94.. Position switch REV	26...Panel operation	65 .. Pulse counter reset	95.. Position switch OFF	29...Ext. fault 1	66 .. n-monitoring	98.. Slowdown FWD	30...Ext. fault 2	67 .. Parameter locked	99.. Position switch FWD	32...Emergency oper.	68 .. Curve gen. start	100 Slowdown REV	35...PID-active	69 .. Curve gen. reset	101 Position switch REV	36...PID-lock	70 .. Curve gen. hold	102 Pos/Slowdown OFF	37...PID-wind up	75 .. 2nd motor	
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37...PID-wind up	75 .. 2nd motor																																																																

Parameter D6.174 assigns a digital input function to bit 11 of the control word. A description of this function can be found in the >pDRIVE< MX pro Description of functions (matrix field D2).

D6.175	Bit 12 STW1 selection				0 .. Not used
D6.176	Bit 13 STW1 selection				0 .. Not used
D6.177	Bit 14 STW1 selection				0 .. Not used
D6.178	Bit 15 STW1 selection				0 .. Not used

Setting possibilities see D6.174.



D6.179	Bit at term.-mode act.	0110			
	0...STW1 Bit 11	<input type="checkbox"/> / <input checked="" type="checkbox"/>			
	1...STW1 Bit 12	<input type="checkbox"/> / <input checked="" type="checkbox"/>			
	2...STW1 Bit 13	<input type="checkbox"/> / <input checked="" type="checkbox"/>			
	3...STW1 Bit 14	<input type="checkbox"/> / <input checked="" type="checkbox"/>			
	4...STW1 Bit 15	<input type="checkbox"/> / <input checked="" type="checkbox"/>			

When the control source selection (see Matrix field E4) is used to switch between terminal and fieldbus operation it might be necessary to have individual bits (11...15) of the bus control word active despite the fact that the control source has been switched to the terminals.

This exception from switch-over can be configured by the appropriate selection with parameter D6.179 "Bit at term.-mode act.".

#### Example: External fault

In case of a process fault the inverter is shut-down systematically using bit 11 of the control word. This behaviour should be also guaranteed in case of controlling the drive via local operation (by means of terminal commands). Digital input DI4 can be used to switch between terminal strip operation and bus operation.

D6.174 "Bit 11 STW1 selection" = "29 .. Ext. fault 1"

If a switch-over from bus operation to terminal strip operation takes place, the commands of the control word become ineffective! The parameterized function "Ext. fault 1" is not effective any longer.

For this reason, for control word bits that shall be effective both in the bus operation as well as the terminal operation bit 11 must be marked in parameter D6.179 "Bit at term.-mode act.".





Adjust parameter D2.15 "DI at bus mode active" on the other hand, if a digital input should be effective in terminal operation as well as in bus operation,

































If a control signal is configured both on a free bit at the bus as well as on the terminals which are active during bus operation, the bus command will be preferred.


## Configuration of bits 0...15 of the control word STW2

D6.180	Bit 0 STW2 selection				0 .. Not used
	0 ...Not used	40 .. Feed in pressure OK	76.. 2nd parameter set		
	9 ...Jog REV	41 .. Level OK	77.. 15P selection B		
	11...f-ref reverse	42 .. Level <	78.. 15P selection C		
	14...Motor pot. +	45 .. T-limitation active	81.. n-contr. active (M/S)		
	15...Motor pot. -	46 .. Ext. T-limitation active	82.. n-controller ext. I		
	16...Pre-set A	47 ..2nd I-limit active	83.. n-controller static on		
	17...Pre-set B	56 .. Mains cut-off	86.. S-ramp OFF		
	18...Pre-set C	57 .. ON-lock	87.. Save reference value		
	19...Pre-set D	58 .. Locking	88.. Feedback brake		
	22...f-reference 2 [Hz]	59 .. Feedb. motor cont.	89.. Enable BU		
	23...Control source 2	60 .. Motor heating	90.. Reset position		
	24...2nd ramp	61 .. Operation with IR	93.. Position switch FW		
	25...Reference value B	64 .. Pulse counter input	94.. Position switch REV		
	26...Panel operation	65 .. Pulse counter reset	95.. Position switch OFF		
	29...Ext. fault 1	66 .. n-monitoring	98.. Slowdown FWD		
	30...Ext. fault 2	67 .. Parameter locked	99.. Position switch FWD		
	32...Emergency oper.	68 .. Curve gen. start	100 Slowdown REV		
	35...PID-active	69 .. Curve gen. reset	101 Position switch REV		
	36...PID-lock	70 .. Curve gen. hold	102 Pos/Slowdown OFF		
	37...PID-wind up	75 ..2nd motor			

Parameter D6.180 assigns a digital input function to bit 0 of the control word STW2. A description of this function can be found in the *>pDRIVE< MX pro* Description of functions (matrix field D2).

D6.181	Bit 1 STW2 selection				0 .. Not used
D6.182	Bit 2 STW2 selection				0 .. Not used
D6.183	Bit 3 STW2 selection				0 .. Not used
D6.184	Bit 4 STW2 selection				0 .. Not used
D6.185	Bit 5 STW2 selection				0 .. Not used
D6.186	Bit 6 STW2 selection				0 .. Not used
D6.187	Bit 7 STW2 selection				0 .. Not used
D6.188	Bit 8 STW2 selection				0 .. Not used
D6.189	Bit 9 STW2 selection				0 .. Not used
D6.190	Bit 10 STW2 selection				0 .. Not used
D6.191	Bit 11 STW2 selection				0 .. Not used
D6.192	Bit 12 STW2 selection				0 .. Not used
D6.193	Bit 13 STW2 selection				0 .. Not used
D6.194	Bit 14 STW2 selection				0 .. Not used
D6.195	Bit 15 STW2 selection				0 .. Not used



Setting possibilities see D6.180.

D6.196	Bit at term.-mode act.		0110			
	0...STW 2 Bit 00	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. STW 2 Bit 08			
	1...STW 2 Bit 01	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. STW 2 Bit 09			
	2...STW 2 Bit 02	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. STW 2 Bit 10			
	3...STW 2 Bit 03	<input type="checkbox"/> / <input checked="" type="checkbox"/>	11.. STW 2 Bit 11			
	4...STW 2 Bit 04	<input type="checkbox"/> / <input checked="" type="checkbox"/>	12.. STW 2 Bit 12			
	5...STW 2 Bit 05	<input type="checkbox"/> / <input checked="" type="checkbox"/>	13.. STW 2 Bit 13			
	6...STW 2 Bit 06	<input type="checkbox"/> / <input checked="" type="checkbox"/>	14.. STW 2 Bit 14			
	7...STW 2 Bit 07	<input type="checkbox"/> / <input checked="" type="checkbox"/>	15.. STW 2 Bit 15			









When the control source selection (see Matrix field E4) is used to switch between terminal and fieldbus operation it might be necessary to have individual bits (0...15) of the bus control word STW2 active despite the fact that the control source has been switched to the terminals.

This exception from switch-over can be configured by the appropriate selection with parameter D6.196 "Bit at term.-mode act.".

### Configuration of bits 11...15 of the status word ZTW1



D6.197	Bit 11 ZTW1 selection					0 .. Not used
	0...Not used	22..Ext. T-limitation active	55...Bus STW bit 12			
	1...Ready	23..T-control active	56...Bus STW bit 13			
	2...Operation	24..Motor heating active	57...Bus STW bit 14			
	3...Ready / run	25..Motorfluxing active	58...Bus STW bit 15			
	4...Trip	27..DC link charged	61...Digital input DI1			
	5...Sum alarm	28..Line Contactor ON	62...Digital input DI2			
	6...Motor turns	29..Motor contactor ON	63...Digital input DI3			
	7...f = f ref	36..Alarm cat. 1	64...Digital input DI4			
	8...Generator operation	37..Alarm cat. 2	65...Digital input DI5			
	9...T-controller at n-limit	38..Alarm cat. 3	66...Digital input DI6			
	11...Shut down	41..Output T1	67...Digital input DI7			
	12...Panel mode active	42..Output T2	68...Digital input DI8			
	13...Motor 1 active	43..Output T3	69...Digital input DI9			
	14...Motor 2 active	44..Output T4	70...Digital input DI10			
	15...Param.-set 1 active	45..Output T5	71...Digital input DI11			
	16...Param.-set 2 active	46..Output T6	72...Digital input DI12			
	19...Safe standstill active	49..Brake release	73...Digital input DI13			
	20...Limitation active	50..Hoist emerg. (n≠0)	74...Digital input DI14			
	21...BU active	54..Bus STW bit 11				

Parameter D6.197 assigns the respective digital state information to bit 11 of the status word. A description of the individual digital output functions can be found in the *>pDRIVE< MX pro* Description of functions (matrix field D4).































D6.198	Bit 12 ZTW1 selection				0 .. Not used
D6.199	Bit 13 ZTW1 selection				0 .. Not used
D6.200	Bit 14 ZTW1 selection				0 .. Not used
D6.201	Bit 15 ZTW1 selection				0 .. Not used

Setting possibilities see D6.179.

## Configuration of bits 0...15 of the status word ZTW2

D6.202	Bit 0 ZTW2 selection			0 .. Not used
	0 ...Not used	22 .. Ext. T-limitation active	55.. Bus STW bit 12	
	1 ...Ready	23 .. T-control active	56.. Bus STW bit 13	
	2 ...Operation	24 .. Motor heating active	57.. Bus STW bit 14	
	3 ...Ready / run	25 .. Motorfluxing active	58.. Bus STW bit 15	
	4 ...Trip	27 .. DC link charged	61.. Digital input DI1	
	5 ...Sum alarm	28 .. Line Contactor ON	62.. Digital input DI2	
	6 ...Motor turns	29 .. Motor contactor ON	63.. Digital input DI3	
	7 ...f = f ref	36 .. Alarm cat. 1	64.. Digital input DI4	
	8 ...Generator operation	37 .. Alarm cat. 2	65.. Digital input DI5	
	9 ...T-controller at n-limit	38 .. Alarm cat. 3	66.. Digital input DI6	
	11...Shut down	41 .. Output T1	67.. Digital input DI7	
	12...Panel mode active	42 .. Output T2	68.. Digital input DI8	
	13...Motor 1 active	43 .. Output T3	69.. Digital input DI9	
	14...Motor 2 active	44 .. Output T4	70.. Digital input DI10	
	15...Param.-set 1 active	45 .. Output T5	71.. Digital input DI11	
	16...Param.-set 2 active	46 .. Output T6	72.. Digital input DI12	
	19...Safe standstill active	49 .. Brake release	73.. Digital input DI13	
	20...Limitation active	50 .. Hoist emerg. (n≠0)	74.. Digital input DI14	
	21...BU active	54 .. Bus STW bit 11		

Parameter D6.202 assigns the respective digital state information to bit 0 of the status word ZTW2. A description of the individual digital output functions can be found in the *>pDRIVE< MX pro* Description of functions (matrix field D4).

D6.203	Bit 1 ZTW2 selection			0 .. Not used
D6.204	Bit 2 ZTW2 selection			0 .. Not used
D6.205	Bit 3 ZTW2 selection			0 .. Not used
D6.206	Bit 4 ZTW2 selection			0 .. Not used
D6.207	Bit 5 ZTW2 selection			0 .. Not used
D6.208	Bit 6 ZTW2 selection			0 .. Not used
D6.209	Bit 7 ZTW2 selection			0 .. Not used
D6.210	Bit 8 ZTW2 selection			0 .. Not used
D6.211	Bit 9 ZTW2 selection			0 .. Not used
D6.212	Bit 10 ZTW2 selection			0 .. Not used
D6.213	Bit 11 ZTW2 selection			0 .. Not used
D6.214	Bit 12 ZTW2 selection			0 .. Not used
D6.215	Bit 13 ZTW2 selection			0 .. Not used
D6.216	Bit 14 ZTW2 selection			0 .. Not used
D6.217	Bit 15 ZTW2 selection			0 .. Not used

Setting possibilities see D6.202.

# Bus - Diagnostics

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# Diagnostics of the control / status word

## Diagnostics STW (Bus → Inverter)

D6.218	Bus STW hex				hex
D6.219	Bus STW bin	0110			
	0.. STW1 Bit 0	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. STW1 Bit 8	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	1.. STW1 Bit 1	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. STW1 Bit 9	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	2.. STW1 Bit 2	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. STW1 Bit 10	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	3.. STW1 Bit 3	<input type="checkbox"/> / <input checked="" type="checkbox"/>	11.. STW1 Bit 11	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	4.. STW1 Bit 4	<input type="checkbox"/> / <input checked="" type="checkbox"/>	12.. STW1 Bit 12	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	5.. STW1 Bit 5	<input type="checkbox"/> / <input checked="" type="checkbox"/>	13.. STW1 Bit 13	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	6.. STW1 Bit 6	<input type="checkbox"/> / <input checked="" type="checkbox"/>	14.. STW1 Bit 14	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	7.. STW1 Bit 7	<input type="checkbox"/> / <input checked="" type="checkbox"/>	15.. STW1 Bit 15	<input type="checkbox"/> / <input checked="" type="checkbox"/>	

Presentation of the control word STW1 received at the >pDRIVE< MX pro.

D6.220	Bus STW2 hex				hex
D6.221	Bus STW2 bin	0110			
	0...STW 2 Bit 0	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. STW 2 Bit 8	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	1...STW 2 Bit 1	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. STW 2 Bit 9	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	2...STW 2 Bit 2	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. STW 2 Bit 10	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	3...STW 2 Bit 3	<input type="checkbox"/> / <input checked="" type="checkbox"/>	11.. STW 2 Bit 11	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	4...STW 2 Bit 4	<input type="checkbox"/> / <input checked="" type="checkbox"/>	12.. STW 2 Bit 12	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	5...STW 2 Bit 5	<input type="checkbox"/> / <input checked="" type="checkbox"/>	13.. STW 2 Bit 13	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	6...STW 2 Bit 6	<input type="checkbox"/> / <input checked="" type="checkbox"/>	14.. STW 2 Bit 14	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	7...STW 2 Bit 7	<input type="checkbox"/> / <input checked="" type="checkbox"/>	15.. STW 2 Bit 15	<input type="checkbox"/> / <input checked="" type="checkbox"/>	

Presentation of the control word STW2 received at the >pDRIVE< MX pro.

## Diagnostics ZTW (Inverter → Bus)

D6.222	Bus ZTW hex				hex
D6.223	Bus ZTW bin	0110			
	0.. ZTW1 Bit 0	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. ZTW1 Bit 8	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	1.. ZTW1 Bit 1	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. ZTW1 Bit 9	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	2.. ZTW1 Bit 2	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. ZTW1 Bit 10	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	3.. ZTW1 Bit 3	<input type="checkbox"/> / <input checked="" type="checkbox"/>	11.. ZTW1 Bit 11	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	4.. ZTW1 Bit 4	<input type="checkbox"/> / <input checked="" type="checkbox"/>	12.. ZTW1 Bit 12	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	5.. ZTW1 Bit 5	<input type="checkbox"/> / <input checked="" type="checkbox"/>	13.. ZTW1 Bit 13	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	6.. ZTW1 Bit 6	<input type="checkbox"/> / <input checked="" type="checkbox"/>	14.. ZTW1 Bit 14	<input type="checkbox"/> / <input checked="" type="checkbox"/>	
	7.. ZTW1 Bit 7	<input type="checkbox"/> / <input checked="" type="checkbox"/>	15.. ZTW1 Bit 15	<input type="checkbox"/> / <input checked="" type="checkbox"/>	

Presentation of the status word ZTW1 sent at the >pDRIVE< MX pro.

D6.224	Bus ZTW2 hex				hex
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D6.225	Bus ZTW2 bin	0110			
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0...ZTW 2 Bit 0	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. ZTW 2 Bit 8	<input type="checkbox"/> / <input checked="" type="checkbox"/>
1...ZTW 2 Bit 1	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. ZTW 2 Bit 9	<input type="checkbox"/> / <input checked="" type="checkbox"/>
2...ZTW 2 Bit 2	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. ZTW 2 Bit 10	<input type="checkbox"/> / <input checked="" type="checkbox"/>
3...ZTW 2 Bit 3	<input type="checkbox"/> / <input checked="" type="checkbox"/>	11.. ZTW 2 Bit 11	<input type="checkbox"/> / <input checked="" type="checkbox"/>
4...ZTW 2 Bit 4	<input type="checkbox"/> / <input checked="" type="checkbox"/>	12.. ZTW 2 Bit 12	<input type="checkbox"/> / <input checked="" type="checkbox"/>
5...ZTW 2 Bit 5	<input type="checkbox"/> / <input checked="" type="checkbox"/>	13.. ZTW 2 Bit 13	<input type="checkbox"/> / <input checked="" type="checkbox"/>
6...ZTW 2 Bit 6	<input type="checkbox"/> / <input checked="" type="checkbox"/>	14.. ZTW 2 Bit 14	<input type="checkbox"/> / <input checked="" type="checkbox"/>
7...ZTW 2 Bit 7	<input type="checkbox"/> / <input checked="" type="checkbox"/>	15.. ZTW 2 Bit 15	<input type="checkbox"/> / <input checked="" type="checkbox"/>

Presentation of the status word ZTW2 sent at the >pDRIVE< MX pro.

## Diagnostics of the operating state

D6.226	Internal control word				hex
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D6.227	Internal condition	0110			
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0...Ready to switch on	<input type="checkbox"/> / <input checked="" type="checkbox"/>	6.. Lock switching on	<input type="checkbox"/> / <input checked="" type="checkbox"/>
1...Ready to run	<input type="checkbox"/> / <input checked="" type="checkbox"/>	7.. Alarm	<input type="checkbox"/> / <input checked="" type="checkbox"/>
2...Operation released	<input type="checkbox"/> / <input checked="" type="checkbox"/>	8.. f = f ref.	<input type="checkbox"/> / <input checked="" type="checkbox"/>
3...Fault	<input type="checkbox"/> / <input checked="" type="checkbox"/>	9.. Control	<input type="checkbox"/> / <input checked="" type="checkbox"/>
4...No Off 2	<input type="checkbox"/> / <input checked="" type="checkbox"/>	10.. f > level	<input type="checkbox"/> / <input checked="" type="checkbox"/>
5...No Off 3	<input type="checkbox"/> / <input checked="" type="checkbox"/>		

Presentation of the internal affecting drive state.





















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## Diagnostics of the "Bus raw data"

D6.228	PRx 01				hex
D6.229	PRx 02				hex
D6.230	PRx 03				hex
D6.231	PRx 04				hex
D6.232	PRx 05				hex
D6.233	PRx 06				hex
D6.234	PRx 07				hex
D6.235	PRx 08				hex
D6.236	PRx 09				hex
D6.237	PRx 10				hex

Presentation of the incoming data words 1...10 at the bus.

D6.242	PTx 01				hex
D6.243	PTx 02				hex
D6.244	PTx 03				hex
D6.245	PTx 04				hex
D6.246	PTx 05				hex
D6.247	PTx 06				hex
D6.248	PTx 07				hex
D6.249	PTx 08				hex
D6.250	PTx 09				hex
D6.251	PTx 10				hex

Presentation of the outgoing data words 1...10 at the bus.



# Application examples

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# General

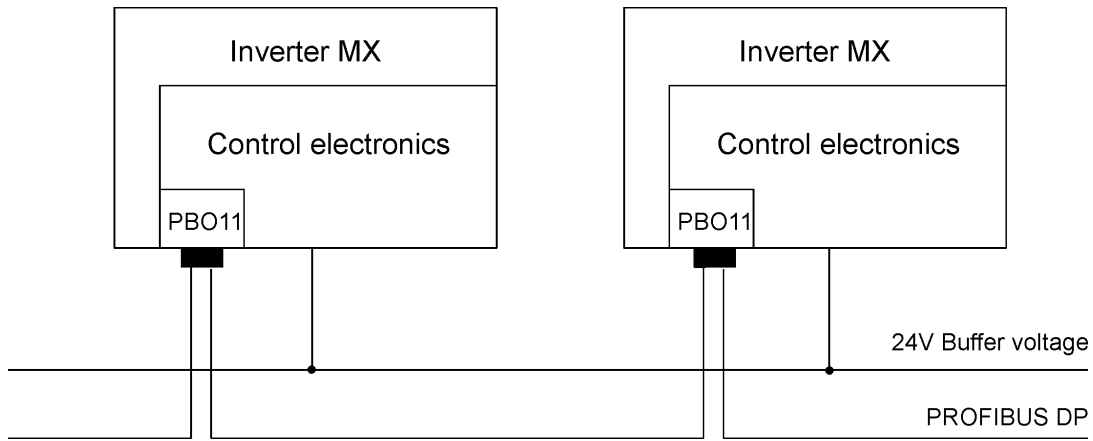
In addition to the typical "Bus operation" (all inverters are controlled via fieldbus) also a "Mixed operation" (i.e. simultaneous use of bus control and conventional control via terminals) is available due to the simple configuration of the reference and actual values and the free areas of the control and status word.

Following all three basic control types are described in form of block diagrams.  
A mixed operation of these variants is certainly possible.

## Controlling the MX by means of the fieldbus interface → "Pure bus operation"

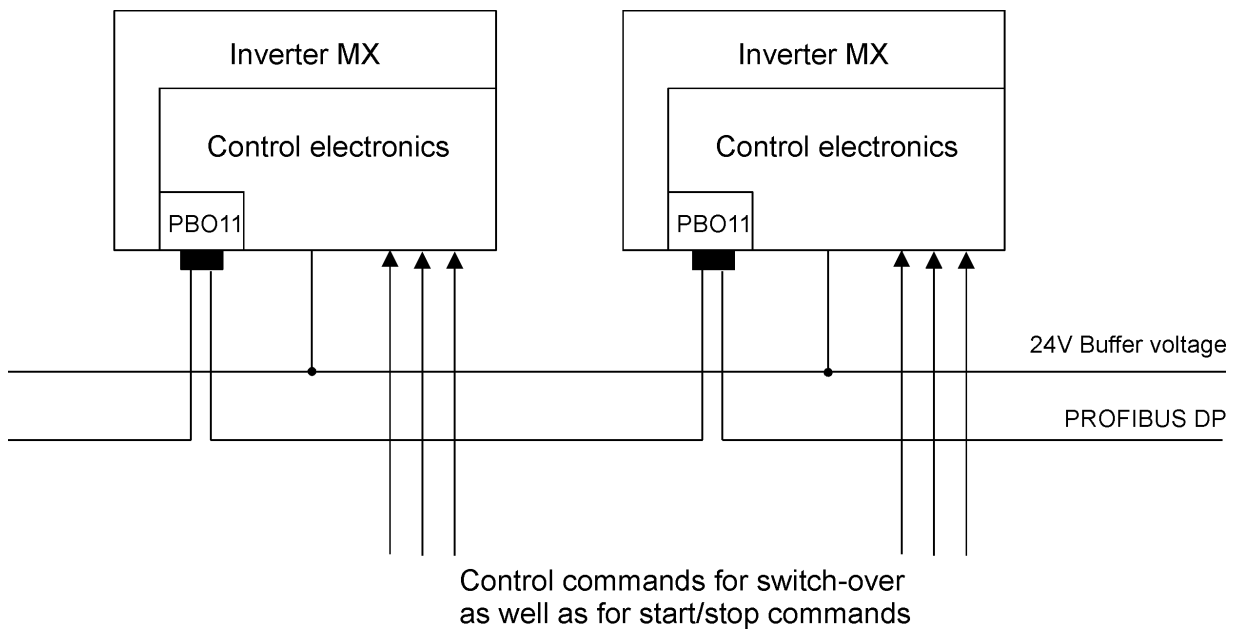
The whole control and diagnostics of the inverter is carried out by means of the bus coupling.  
The possibility to implement conventional control elements is not used.

 In order to address an inverter via fieldbus also during mains cut-off (line contactor control, disconnecting switch, ...) the >pDRIVE< MX pro has to be supplied with an external 24 V buffer voltage.



## Controlling the MX alternatively by means of the fieldbus interface or the terminals → "Control source switch-over"

The inverter is controlled depending on a digital signal (at the terminals or the bus) via the bus control word or digital commands at the inverter terminals. Further information about the selection of the control source are given in matrix field E4 and the presetting of macro 4 in matrix field B2.

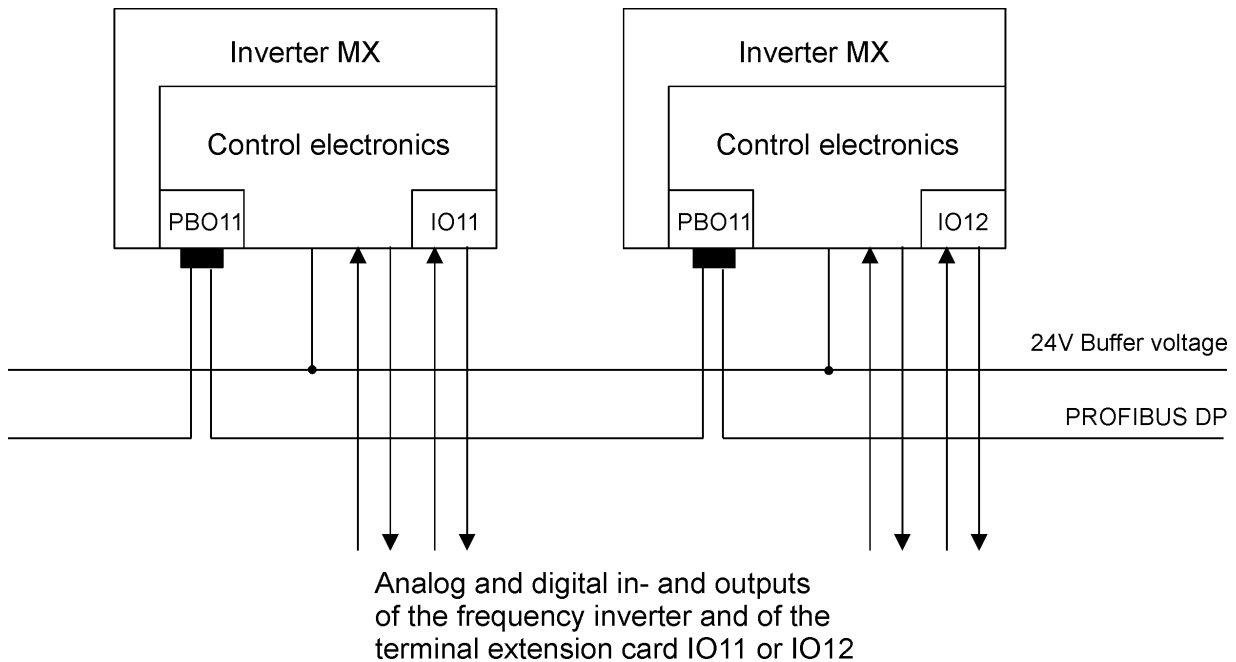


In order to address an inverter via fieldbus also during mains cut-off (line contactor control, disconnecting switch, ...) the *>pDRIVE< MX pro* has to be supplied with an external 24 V buffer voltage.

## Controlling the MX by means of the fieldbus interface and the terminals of the device → "Mixed operation"

The whole control and diagnostics of the inverter is carried out by means of the bus coupling. However, also additionally external information for inverter operation (additional reference values, control signals) or system information which do not directly affect the drive are implemented in the automation concept using the standard terminals or the terminal extension IO11 or IO12.

An external supply of the inverter electronics with 24 V buffer voltage is necessary if the system information have to be exchanged furthermore via the DP master even if the inverter is cut from the mains.



### **Example 1:** Use of the MX internal PID process controller

Reference value: provided serial from the fieldbus

Actual value: A sensor provides a 0...10 V analog signal directly for the control terminals of the inverter.

### **Example 2:** A screw conveyor is connected and disconnected by means of a filling level indicator.

The filling level indicator provides two floating-ground signals which can be directly integrated in the telegram to the DP master by means of the digital inputs DI1 and DI2 of the inverter and thus they are available for the control program of the system.

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# Parameter list of the >pDRIVE< MX pro

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>A2 Motor values</b>								
Motor values								
A2.01 Speed	101	65			1			rpm
A2.02 Direction of rotation	102	66						
A2.03 Torque	103	67			see table			Nm
A2.04 Operating quadrant	104	68						
A2.05 Motor current in A	105	69			see table			A
A2.06 Motor current in %	106	6A			1			%
A2.07 Shaft power in kW	107	6B			see table			kW
A2.08 Shaft power in HP	108	6C			see table			Hp
A2.09 Apparent power	109	6D			see table			kVA
A2.10 Motor voltage	110	6E			1			V
A2.11 Thermal load M1	111	6F			1			%
A2.12 Thermal load M2	112	70			1			%
A2.13 Process speed	113	71			10			rpm
A2.14 Multiplier - n	451	1C3			1	-1000	1000	
A2.15 Divisor - n	452	1C4			1	1	1000	
A2.16 Offset - n	453	1C5			100	-100	100	rpm
A2.17 Symbol for A2.13	454	1C6	txt					
Ensuing parameter	458	1CA	txt					
A2.18 Unit for A2.13	456	1C8	txt					
Ensuing parameter	457	1C9	txt					
A2.19 Process torque	459	1CB			1			%
A2.20 Multiplier - T	460	1CC			1	1	10000	
A2.21 Divisor - T	461	1CD			1	1	1000	
A2.22 Offset - T	462	1CE			100	-100	100	%
A2.23 Symbol for A2.19	463	1CF	txt					
Ensuing parameter	464	1D0	txt					
A2.24 Unit for A2.19	465	1D1	txt					
Ensuing parameter	466	1D2	txt					
A2.25 Active motor	114	72						
A2.26 Position value Low	115	73			1			hex
A2.27 Position value High	116	74			1			hex

<b>A3 Inverter values</b>								
Inverter values								
A3.01 Output frequency	117	75			100			Hz
A3.02 Inverter load	118	76			1			%
A3.03 Mains voltage	119	77			1			V
A3.04 DC voltage	120	78			1			V
A3.05 Thermal load VSD	121	79			1			%
A3.06 Active pulse frequency	122	7A			10			kHz
A3.07 Thermal load BR	124	7C			1			%

<b>A4 Reference values</b>								
Monitoring of analog inputs								
A4.01 AI1 ref. value [%]	125	7D			10			%
A4.02 AI1 ref. value scaled	126	7E			100			% / Hz
A4.03 AI2 ref. value [%]	127	7F			10			%
A4.04 AI2 ref. value scaled	128	80			100			% / Hz
A4.05 AI3 ref. value [%]	129	81			10			%

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
A4.06 AI3 ref. value scaled	130	82			100			% / Hz
A4.07 AI4 ref. value [%]	131	83			10			%
A4.08 AI4 ref. value scaled	132	84			100			% / Hz
A4.09 FP ref. value in kHz	133	85			100			kHz
A4.10 FP ref. value scaled	134	86			100			% / Hz
<b>Monitoring of digital reference sources</b>								
A4.11 Motor pot. ref. value	135	87			100			% / Hz
A4.12 MX-wheel ref. value	136	88			100			Hz
A4.13 Pre-set reference	137	89			100			% / Hz
<b>Monitoring of internal reference sources</b>								
A4.14 Ref. value switch-over	138	8A			100			% / Hz
A4.15 Calculator	139	8B			100			% / Hz
A4.16 Act. value selection	140	8C			100			% / Hz
A4.17 Curve generator	141	8D			100			% / Hz
<b>Monitoring of digital inputs</b>								
A4.18 DI state basic device	142	8E	0110					
A4.19 DI state IO11	143	8F	0110					
A4.20 DI state IO12	144	90	0110					
<b>Monitoring of bus reference sources</b>								
A4.21 Bus reference 1 scaled	145	91			100			% / Hz
A4.22 Bus reference 2 scaled	146	92			100			% / Hz
A4.23 Bus reference 3 scaled	147	93			100			% / Hz
A4.24 Bus reference 4 scaled	148	94			100			% / Hz
A4.25 Bus reference 5 scaled	149	95			100			% / Hz
A4.26 Bus reference 6 scaled	150	96			100			% / Hz
A4.27 Bus reference 7 scaled	151	97			100			% / Hz
A4.28 Bus reference 8 scaled	152	98			100			% / Hz
A4.29 Bus reference 9 scaled	153	99			100			% / Hz
<b>A5 Counter</b>								
<b>Operating hours</b>								
A5.01 Operating hours motor1	154	9A			1			h
A5.02 Interval motor 1	468	1D4			1	0	10000	h
A5.03 Interval counter M1	155	9B			1			h
A5.04 Operating hours motor2	156	9C			1			h
A5.05 Interval motor 2	469	1D5			1	0	10000	h
A5.06 Interval counter M2	157	9D			1			h
A5.07 Power on hours	158	9E			1			h
A5.08 Interval power on	470	1D6			1	0	10000	h
A5.09 Interval count. PowerOn	159	9F			1			h
A5.10 Operating hours fan	160	A0			1			h
A5.11 Interval fan	471	1D7			1	0	10000	h
A5.12 Interval counter fan	161	A1			1			h
A5.13 Clear intervall counter	162	A2						
<b>Energy meter</b>								
A5.14 MWh meter mot.	163	A3			1			MWh
A5.15 kWh meter mot.	164	A4			10			kWh
A5.16 MWh meter gen.	165	A5			1			MWh
A5.17 kWh meter gen.	166	A6			10			kWh

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>A6 Display configuration</b>								
Configuration of the display								
A6.01	Selection upper field	472	1D8					
A6.02	Selection middle field	473	1D9					
A6.03	Selection lower field	474	1DA					
A6.04	View all parameters	475	1DB					
A6.05	Limitations	398	18E					
<b>B1 Language selection</b>								
Language selection								
B1.01	Select language	477	1DD					
<b>B2 Macro configuration</b>								
Parameter management								
B2.01	Active parameter set	167	A7					
B2.02	Macro selection	478	1DE					
B2.03	Parameter mode	479	1DF					
B2.04	Create backup	1801	709					
B2.05	Restore backup	1802	70A					
B2.06	Copy parameter set	1803	70B					
B2.07	Name parameter set 1	481	1E1	txt				
	Ensuig parameter	482	1E2	txt				
	Ensuig parameter	483	1E3	txt				
	Ensuig parameter	484	1E4	txt				
	Ensuig parameter	485	1E5	txt				
	Ensuig parameter	486	1E6	txt				
	Ensuig parameter	487	1E7	txt				
B2.08	Name parameter set 2	488	1E8	txt				
	Ensuig parameter	489	1E9	txt				
	Ensuig parameter	490	1EA	txt				
	Ensuig parameter	491	1EB	txt				
	Ensuig parameter	492	1EC	txt				
	Ensuig parameter	493	1ED	txt				
	Ensuig parameter	494	1EE	txt				
<b>B3 Inverter data</b>								
Line voltage								
B3.01	Mains voltage	495	1EF					
Motor control								
B3.02	Control mode	496	1F0					
B3.03	Starting voltage	497	1F1			1	0	1000 V
B3.04	V/f - V1	498	1F2			1	0	1000 V
B3.05	V/f - f1	499	1F3			10	0	300 Hz
B3.06	V/f - V2	500	1F4			1	0	1000 V
B3.07	V/f - f2	501	1F5			10	0	300 Hz
B3.08	V/f - V3	502	1F6			1	0	1000 V
B3.09	V/f - f3	503	1F7			10	0	300 Hz
B3.10	V/f - V4	504	1F8			1	0	1000 V
B3.11	V/f - f4	505	1F9			10	0	300 Hz
B3.12	V/f - V5	506	1FA			1	0	1000 V
B3.13	V/f - f5	507	1FB			10	0	300 Hz
B3.16	Inverter power	1151	47F					
B3.17	Starting torque	508	1FC			1	25	200 %
B3.18	Slip compensation	509	1FD			1	0	150 %
B3.19	Vmax field weakening	510	1FE			1	100	200 %



Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
<b>General settings</b>									
B3.24	Stop mode	513	201						
B3.25	decel. persistant freq.	515	203			10	0	50	Hz
B3.26	decel. persistant time	516	204			1	0	3600	s
B3.27	Motor fluxing	514	202						
B3.30	Skip frequency	517	205			10	2	16	kHz
B3.32	Vmot optimization	519	207						
B3.35	Catch on the fly	520	208						
B3.36	Allowed catch direction	521	209						
B3.37	Sensibility	522	20A			10	0.4	12	
B3.40	Output filter	523	20B						
B3.41	Fan control	524	20C						
B3.42	Auto tune at power on	525	20D						
B3.43	Automatic SC test	526	20E						
B3.44	Operation with IR	527	20F						

## B4 Motor data

<b>Motor selection</b>									
B4.01	Motor type	528	210						
B4.02	Motor selection	529	211						
B4.03	Start tuning	1804	70C						

<b>Motor data M1</b>									
B4.05	Nominal power M1	531	213			see table	0.2	3500	kW
B4.06	Nominal current M1	532	214			see table	0	4000	A
B4.07	Nominal voltage M1	533	215			1	0	1000	V
B4.08	Nominal frequency M1	534	216			10	0	300	Hz
B4.09	Nominal speed M1	535	217			1	0	65000	rpm
B4.10	Nominal slip M1	168	A8			100			Hz
B4.11	No. of pole pairs M1	169	A9			1			
B4.12	Stator resistor M1	536	218			see table	0	65000	mOhm
B4.13	Rotortime constant M1	537	219			1	0	10000	ms
B4.14	Fluxing current M1	538	21A			10	0	4000	A
B4.15	Stray reactance M1	539	21B			100	0	655.35	mH

<b>Motor data M2</b>									
B4.17	Nominal power M2	541	21D			see table	0.2	3500	kW
B4.18	Nominal current M2	542	21E			see table	0	4000	A
B4.19	Nominal voltage M2	543	21F			1	0	1000	V
B4.20	Nominal frequency M2	544	220			10	0	300	Hz
B4.21	Nominal speed M2	545	221			1	0	65000	rpm
B4.22	Nominal slip M2	170	AA			100			Hz
B4.23	No. of pole pairs M2	171	AB			1			
B4.24	Stator resistor M2	546	222			see table	0	65000	mOhm
B4.25	Rotortime constant M2	547	223			1	0	10000	ms
B4.26	Fluxing current M2	548	224			10	0	4000	A
B4.27	Stray reactance M2	549	225			100	0	655.35	mH

<b>Motor data M0</b>									
B4.29	Nominal power M0	172	AC			see table			kW
B4.30	Nominal current M0	173	AD			see table			A
B4.31	Nominal voltage M0	174	AE			1			V
B4.32	Nominal frequency M0	175	AF			10			Hz
B4.33	Nominal speed M0	176	B0			1			rpm
B4.34	Nominal slip M0	177	B1			100			Hz
B4.35	No. of pole pairs M0	178	B2			1			
B4.36	Stator resistor M0	179	B3			see table			mOhm

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Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
B4.37	Rotortime constant M0	180	B4			1		ms	
B4.38	Fluxing current M0	181	B5			10		A	
B4.39	Stray reactance M0	182	B6			100		mH	
B4.40	Load default motor	397	18D						
<b>Motor data SM1</b>									
B4.44	Nominal power SM1	551	227			see table	0.2	3500	kW
B4.45	Nominal current SM1	552	228			see table	0	4000	A
B4.46	Nominal voltage SM1	1152	480			1	0	1000	V
B4.47	Nominal speed SM1	553	229			1	0	65000	rpm
B4.48	No. of pole pairs SM1	554	22A			1	1	100	
B4.49	Nominal frequency SM1	556	22C			10			Hz
B4.50	EMC constant SM1	555	22B			10	0	6553.5	V
B4.51	d-axis inductivity SM1	558	22E			100	0	655.35	mH
B4.52	q-axis inductivity SM1	1153	481			100	0	655.35	mH
B4.53	Stator resistor SM1	557	22D			see table	0	65000	mOhm
<b>Motor data SM2</b>									
B4.55	Nominal power SM2	560	230			see table	0.2	3500	kW
B4.56	Nominal current SM2	561	231			see table	0	4000	A
B4.57	Nominal voltage SM2	1154	482			1	0	1000	V
B4.58	Nominal speed SM2	562	232			1	0	65000	rpm
B4.59	No. of pole pairs SM2	563	233			1	1	100	
B4.60	Nominal frequency SM2	565	235			10			Hz
B4.61	EMC constant SM2	564	234			10	0	6553.5	V
B4.62	d-axis inductivity SM2	567	237			100	0	655.35	mH
B4.63	q-axis inductivity SM2	1155	483			100	0	655.35	mH
B4.64	Stator resistor SM2	566	236			see table	0	65000	mOhm
<b>Motor data SM0</b>									
B4.66	Nominal power SM0	569	239			see table			kW
B4.67	Nominal current SM0	183	B7			see table			A
B4.68	Nominal voltage SM0	406	196			1			V
B4.69	Nominal speed SM0	184	B8			1			rpm
B4.70	No. of pole pairs SM0	185	B9			1			
B4.71	Nominal frequency SM0	187	BB			10			Hz
B4.72	EMC constant SM0	186	BA			10			V
B4.73	d-axis inductivity SM0	189	BD			100			mH
B4.74	q-axis inductivity SM0	407	197			100			mH
B4.75	Stator resistor SM0	188	BC			see table			mOhm
<b>B5 Brake function</b>									
<b>Brake mode</b>									
B5.01	Braking mode	570	23A						
<b>Braking unit</b>									
B5.02	BU-braking level	580	244			1	700	785	V
B5.05	BR overload activation	582	246						
B5.06	BR overload response	583	247						
B5.07	Time Δt	584	248			10	0	200	s
B5.08	BR continuous power	585	249			100	0	650	kW
B5.09	BR Ohm value	586	24A			10	0.5	1000	Ohm
B5.10	BR-thermal load	190	BE			10			%
<b>DC-brake</b>									
B5.15	DC-brake I-start	571	23B			1	0	100	%
B5.16	DC-brake t-start	572	23C			10	0	100	s
B5.17	DC-brake I-cont.	573	23D			1	0	100	%
B5.18	DC-brake t-cont.	574	23E			10	0	100	s

Parameter name		Log. address		Type	Adjust-ability	Factor	Setting range		Unit
		dec	hex				min	max	
<b>DC-Holdingbrake</b>									
B5.20	DC-holdingbrake	575	23F						
B5.21	DC-holdingbrake l-start	576	240			1	0	100	%
B5.22	DC-holdingbrake t-start	577	241			10	0	100	s
B5.23	DC-holdingbrake l-cont.	578	242			1	0	100	%
B5.24	DC-holdingbrake t-cont.	579	243			10	0	100	s
<b>C1 Int. reference</b>									
<b>Preset reference values</b>									
C1.01	Pre-set ref. selection	588	24C						
C1.02	Pre-set reference 1	589	24D			100	-300	300	% / Hz
C1.03	Pre-set reference 2	590	24E			100	-300	300	% / Hz
C1.04	Pre-set reference 3	591	24F			100	-300	300	% / Hz
C1.05	Pre-set reference 4	592	250			100	-300	300	% / Hz
C1.06	Pre-set reference 5	593	251			100	-300	300	% / Hz
C1.07	Pre-set reference 6	594	252			100	-300	300	% / Hz
C1.08	Pre-set reference 7	595	253			100	-300	300	% / Hz
C1.09	Pre-set reference 8	596	254			100	-300	300	% / Hz
C1.10	Pre-set reference 9	597	255			100	-300	300	% / Hz
C1.11	Pre-set reference 10	598	256			100	-300	300	% / Hz
C1.12	Pre-set reference 11	599	257			100	-300	300	% / Hz
C1.13	Pre-set reference 12	600	258			100	-300	300	% / Hz
C1.14	Pre-set reference 13	601	259			100	-300	300	% / Hz
C1.15	Pre-set reference 14	602	25A			100	-300	300	% / Hz
C1.16	Pre-set reference 15	603	25B			100	-300	300	% / Hz
C1.17	Pre-set reference 16	604	25C			100	-300	300	% / Hz
<b>Motor potentiometer</b>									
C1.18	Motor pot. selection	605	25D						
C1.19	Motor pot. control	606	25E						
C1.20	Motor pot. min. value	607	25F			100	-300	300	% / Hz
C1.21	Motor pot. max. value	608	260			100	-300	300	% / Hz
C1.22	Motor pot. accel. time	609	261			10	0	6500	s
C1.23	Motor pot. decel. time	610	262			10	0	6500	s
C1.24	Motor pot. ref. storage	611	263						
C1.25	Motor pot. tracking	612	264						
<b>Panel reference sources</b>									
C1.29	MX-wheel selection	613	265						
C1.30	MX-wheel f min. value	614	266			10	0	300	Hz
C1.31	MX-wheel f max. value	615	267			10	0	300	Hz
C1.32	MX-wheel T-min. value	616	268			10	-300	300	%
C1.33	MX-wheel T max. value	617	269			10	-300	300	%
C1.34	MX-wheel single step	618	26A			100	0	50	
C1.35	Store MX-wheel ref.	619	26B						
<b>Calculator</b>									
C1.38	Calculator selection	620	26C						
C1.39	Calculator input A	621	26D						
C1.40	Calculator input B	622	26E						
C1.41	Calculator function	623	26F						
C1.42	Reference value	624	270			100	-300	300	
C1.43	Multiplier	625	271			1	1	30000	
C1.44	Divisor	626	272			1	1	1000	
C1.45	Calculator min. value	627	273			100	-300	300	% / Hz
C1.46	Calculator max. value	628	274			100	-300	300	% / Hz

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
<b>Actual value selection</b>									
C1.49	Actual value usage	629	275						
C1.50	Actual value selection	630	276						
C1.51	Actual value filter time	631	277			100	0	20	s
C1.52	Value at 0Hz [%]	632	278			100	-300	300	% / Hz
C1.53	Value at 100Hz [%]	633	279			100	-300	300	% / Hz
<b>Reference value switch</b>									
C1.54	Ref. val. switch usage	634	27A						
C1.55	Ref. val. switch selec.	635	27B						
C1.56	Ref. val. switch input A	636	27C						
C1.57	Ref. val. switch input B	637	27D						
<b>Jog mode</b>									
C1.58	Jog frequency	638	27E			10	0	20	Hz
C1.59	Jog ramp	1156	484			10	0	300	s
<b>Curve generator</b>									
C1.61	Curve generator selec.	639	27F						
C1.62	Curve gen. start mode	640	280						
C1.63	Ref. value 0	641	281			100	-300	300	% / Hz
C1.64	Time - Δt1	642	282			100	0	650	s
C1.65	Ref. value 1	643	283			100	-300	300	% / Hz
C1.66	Time - Δt2	644	284			100	0	650	s
C1.67	Ref. value 2	645	285			100	-300	300	% / Hz
C1.68	Time - Δt3	646	286			100	0	650	s
C1.69	Ref. value 3	647	287			100	-300	300	% / Hz
C1.70	Time - Δt4	648	288			100	0	650	s
C1.71	Ref. value 4	649	289			100	-300	300	% / Hz
C1.72	Time - Δt5	650	28A			100	0	650	s
C1.73	Ref. value 5	651	28B			100	-300	300	% / Hz
C1.74	Time - Δt6	652	28C			100	0	650	s
C1.75	Ref. value 6	653	28D			100	-300	300	% / Hz
C1.76	Time - Δt7	654	28E			100	0	650	s
<b>XY Graph</b>									
C1.90	XY graph selection	1157	485						
C1.91	XY graph input selection	1158	486						% / Hz
C1.92	No. of value pairs	1159	487			1	2	6	
C1.93	XY Graph min	1160	488			100	-300	300	% / Hz
C1.94	XY Graph max	1161	489			100	-300	300	% / Hz
C1.95	XY Graph - IN 1	1162	48A			100	-300	300	% / Hz
C1.96	XY Graph - OUT 1	1163	48B			100	-300	300	% / Hz
C1.97	XY Graph - IN 2	1164	48C			100	-300	300	% / Hz
C1.98	XY Graph - OUT 2	1165	48D			100	-300	300	% / Hz
C1.99	XY Graph - IN 3	1166	48E			100	-300	300	% / Hz
C1.100	XY Graph - OUT 3	1167	48F			100	-300	300	% / Hz
C1.101	XY Graph - IN 4	1168	490			100	-300	300	% / Hz
C1.102	XY Graph - OUT 4	1169	491			100	-300	300	% / Hz
C1.103	XY Graph - IN 5	1170	492			100	-300	300	% / Hz
C1.104	XY Graph - OUT 5	1171	493			100	-300	300	% / Hz
C1.105	XY Graph - IN 6	1172	494			100	-300	300	% / Hz
C1.106	XY Graph - OUT 6	1173	495			100	-300	300	% / Hz
<b>C2 Ramp / frequency</b>									
<b>Frequency range</b>									
C2.01	Minimum frequency	655	28F			10	0	300	Hz
C2.02	Maximum frequency	656	290			10	10	300	Hz

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Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
<b>Direction of rotation</b>									
C2.03	Direction enable	657	291						
C2.04	Phase rotation	658	292						
<b>Acceleration/deceleration ramps</b>									
C2.05	Acceleration ramp 1	659	293			10	0	6000	s
C2.06	Deceleration ramp 1	660	294			10	0	6000	s
C2.07	Acceleration ramp 2	661	295			10	0	6000	s
C2.08	Deceleration ramp 2	662	296			10	0	6000	s
C2.09	Switch 1st/2nd accel.	663	297			10	0	300	Hz
C2.10	Switch 2nd/1st decel.	664	298			10	0	300	Hz
C2.11	Start ramp	665	299			10	0	6000	s
C2.12	S-ramp mode	666	29A						
C2.13	S-ramp	667	29B			1	1	100	%
C2.14	Limitation	1174	496						

<b>C3 Crane application</b>									
<b>Crane control</b>									
C3.45	Brake control	1175	497						
C3.46	Engage frequency	1180	49C			10	0	10	Hz
C3.47	Brake release time	1178	49A			100	0	5	s
C3.48	Release frequency	1182	49E			10	0	10	Hz
C3.49	Stop delay time	1186	4A2			100	0	5	s
C3.50	Brake engage time	1179	49B			100	0	5	s
C3.51	DC-brake current	1187	4A3			1	0	120	%
C3.52	Skipfrequency 0Hz	1181	49D			10	0	10	Hz
C3.53	Start delay	1185	4A1			100	0	5	s
C3.56	Hoist options	1189	4A5	0110					
C3.57	Starting torque ↑	1176	498			1	0	140	%
C3.58	Starting torque ↓	1177	499			1	0	140	%
C3.59	Ramp time	1184	4A0			100	0	5	s
C3.60	Feedback Timeout	1190	4A6			10	0	5	s
<b>External load measurement</b>									
C3.65	Loadadapting brakecont.	1191	4A7						
C3.66	Loadpoint 1	1192	4A8			1	-300	300	%
C3.67	Starting torque 1	1193	4A9			1	-140	140	%
C3.68	Loadpoint 2	1194	4AA			1	-300	300	%
C3.69	Starting Torque 2	1195	4AB			1	-140	140	%

<b>C4 PID configuration</b>									
<b>Monitoring of PID values</b>									
C4.01	PID reference value	196	C4			10			%
C4.02	PID actual value	197	C5			10			%
C4.03	PID deviation	198	C6			1			%
C4.04	PID output	199	C7			100			% / Hz
<b>Basic setting</b>									
C4.07	Control mode	694	2B6						
C4.08	Control sense	695	2B7						
C4.09	Proportional gain	696	2B8			1000	0	30	
C4.10	Integration time	697	2B9			100	0	600	s
C4.11	Derive time	698	2BA			100	0	600	s
C4.12	Max. D-part	699	2BB			100	0	300	
C4.13	Output level min.	700	2BC			100	-300	300	
C4.14	Output level max.	701	2BD			100	-300	300	
C4.15	Limitation	1196	4AC						
C4.17	Frequency tracking	702	2BE						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
C4.18 Ref. value acceleration	703	2BF			10	0	6000	s
C4.19 Ref. value deceleration	704	2C0			10	0	6000	s
<b>Compensation of pressure drop</b>								
C4.22 Pressure drop	705	2C1			10	0	300	%
C4.23 Start compensation	706	2C2			10	0	300	Hz
C4.24 Compensation dynamic	707	2C3			10	0	300	s
<b>Advanced functions</b>								
C4.32 PID-lock	711	2C7						
C4.33 Wind-up behaviour	712	2C8						
C4.34 PID multiplier	713	2C9			1	-1000	1000	
C4.35 PID divisor	714	2CA			1	1	1000	
C4.36 PID offset	715	2CB			100	-100	100	
C4.37 Process unit	716	2CC	txt					
Ensuing parameter	717	2CD	txt					
<b>C5 n/T-controller</b>								
<b>Speed controller</b>								
C5.01 Speed prop. gain	1197	4AD			1	0	1000	%
C5.02 Speed time integral	1198	4AE			1	1	1000	%
C5.03 Ref. Filterfactor	1199	4AF			1	0	100	%
<b>T-controller</b>								
C5.07 Torque controller	1200	4B0						
C5.08 T-offset value	1213	4BD			100	-300	300	%
C5.09 positiv T-ramp	1206	4B6			10	0	300	s
C5.10 neg. T-Ramp	1207	4B7			10	0	300	s
C5.11 T-ref min	1208	4B8			10	-300	300	%
C5.12 T ref max	1209	4B9			10	-300	300	%
C5.13 Limitation	1210	4BA						
<b>Speed limitation</b>								
C5.16 + Δn limit	1211	4BB			100	0	300	Hz
C5.17 - Δn limit	1212	4BC			100	0	300	Hz
C5.18 Response at n-limitation	1201	4B1						
C5.19 Time Δt	1202	4B2			10	0	100	s
<b>Stop behaviour</b>								
C5.22 T-controller stop mode	1203	4B3						
C5.23 Standby time	1204	4B4			1	0	3600	s
<b>C6 Special functions</b>								
<b>Motor heating</b>								
C6.05 Motor heating	722	2D2						
C6.06 Heating current	723	2D3			1	0	50	%
<b>Line contactor control</b>								
C6.07 Contactor control	724	2D4						
<b>Motor contactor control</b>								
C6.08 Motor contactor control	725	2D5						
<b>Standby Mode</b>								
C6.11 Standby mode	726	2D6						
C6.12 Off delay time	727	2D7			10	1	3000	s
C6.13 On delay time	728	2D8			10	1	100	s
C6.14 Max. level	729	2D9			10	0	300	%
C6.15 Min. level	730	2DA			10	0	300	%
<b>Impulse Counter</b>								
C6.18 Pulse counter	731	2DB						
C6.19 Total counter	200	C8			10			

Parameter name		Log. address		Type	Adjust-ability	Factor	Setting range		Unit
		dec	hex				min	max	
C6.20	Counter (average)	201	C9			10			
C6.21	Scaling	732	2DC			1000	0	65	
C6.22	Time base pulse counter	733	2DD			1	0	3600	s
C6.23	Pulse type	734	2DE						
C6.24	Symbol pulse counter	735	2DF	txt					
	Ensuing parameter	736	2E0	txt					
C6.25	Pulse counter unit	737	2E1	txt					
	Ensuing parameter	738	2E2	txt					
<b>Correction reference value</b>									
C6.26	f-correction	740	2E4						
<b>Load balance</b>									
C6.29	Load sharing	1214	4BE						
C6.30	Correction frequency	1215	4BF			10	0	300	Hz
C6.31	Load sharing f-start	1216	4C0			10	0	300	Hz
C6.32	Load sharing T-start	1218	4C2			1	0	300	%
C6.33	Dynamic	1219	4C3			10	0	20	s
<b>SlowDown Functionality</b>									
C6.37	SlowDown	1220	4C4						
C6.38	SlowDown function	1221	4C5						
C6.39	Deceleration time	1222	4C6			10	0	3200	s
C6.40	Persistence time	1223	4C7			10	0	3600	s
C6.41	Start distancemeasuring	1813	715						
<b>Reference take over</b>									
C6.44	Reference take over	1224	4C8						
C6.45	Delaytime	1225	4C9			100	0	10	s
C6.46	Edge	1226	4CA						
<b>D1 Analog inputs</b>									
<b>Analog input AI1</b>									
D1.01	AI1 selection	741	2E5						
D1.02	AI1 level	742	2E6						
D1.03	AI1 min. value	743	2E7			100	-300	300	% / Hz
D1.04	AI1 max. value	744	2E8			100	-300	300	% / Hz
D1.05	AI1 filter-time	745	2E9			100	0	30	s
<b>Analog input AI2</b>									
D1.08	AI2 selection	746	2EA						
D1.09	AI2 level	747	2EB						
D1.10	AI2 min. value	748	2EC			100	-300	300	% / Hz
D1.11	AI2 max. value	749	2ED			100	-300	300	% / Hz
D1.12	AI2 filter-time	750	2EE			100	0	30	s
<b>Analog input AI3</b>									
D1.15	AI3 selection	751	2EF						
D1.16	AI3 level	752	2F0						
D1.17	AI3 min. value	753	2F1			100	-300	300	% / Hz
D1.18	AI3 max. value	754	2F2			100	-300	300	% / Hz
D1.19	AI3 filter-time	755	2F3			100	0	30	s
<b>Analog input AI4</b>									
D1.22	AI4 selection	756	2F4						
D1.23	AI4 level	757	2F5						
D1.24	AI4 min. value	758	2F6			100	-300	300	% / Hz
D1.25	AI4 max. value	759	2F7			100	-300	300	% / Hz
D1.26	AI4 filter-time	760	2F8			100	0	30	s
<b>Frequency input FP</b>									
D1.29	FP selection	761	2F9						
D1.30	FP min.	762	2FA			100	0	30	kHz

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
D1.31 FP max.	763	2FB			100	0	30	kHz
D1.32 FP min. value	764	2FC			100	-300	300	% / Hz
D1.33 FP max. value	765	2FD			100	-300	300	% / Hz
D1.34 FP filter-time	766	2FE			100	0	30	s

## D2 Digital inputs

Digital Inputs									
D2.01 DI1 selection	767	2FF							
D2.02 DI2 selection	768	300							
D2.03 DI3 selection	769	301							
D2.04 DI4 selection	770	302							
D2.05 DI5 selection	771	303							
D2.06 DI6 selection	772	304							
D2.07 DI7 selection	773	305							
D2.08 DI8 selection	774	306							
D2.09 DI9 selection	775	307							
D2.10 DI10 selection	776	308							
D2.11 DI11 selection	777	309							
D2.12 DI12 selection	778	30A							
D2.13 DI13 selection	779	30B							
D2.14 DI14 selection	780	30C							
D2.15 DI at bus mode active	781	30D	0110						

## D3 Analog outputs

Analog output AO1									
D3.01 AO1 selection	782	30E							
D3.02 AO1 level	783	30F							
D3.03 AO1 min. value	784	310			100	-300	300	% / Hz	
D3.04 AO1 max. value	785	311			100	-300	300	% / Hz	
D3.05 AO1 filter-time	786	312			100	0	30	s	
D3.06 AO1 value	64	40			100			V / mA	
Analog output AO2									
D3.08 AO2 selection	787	313							
D3.09 AO2 level	788	314							
D3.10 AO2 min. value	789	315			100	-300	300	% / Hz	
D3.11 AO2 max. value	790	316			100	-300	300	% / Hz	
D3.12 AO2 filter-time	791	317			100	0	30	s	
D3.13 AO2 value	65	41			100			V / mA	
Analog output AO3									
D3.15 AO3 selection	792	318							
D3.16 AO3 level	793	319							
D3.17 AO3 min. value	794	31A			100	-300	300	% / Hz	
D3.18 AO3 max. value	795	31B			100	-300	300	% / Hz	
D3.19 AO3 filter-time	796	31C			100	0	30	s	
D3.20 AO3 value	66	42			100			V / mA	

## D4 Digital outputs

Digital outputs									
D4.01 R1 selection	797	31D							
D4.02 R2 selection	798	31E							
D4.03 R3 selection	799	31F							
D4.04 DO1 selection	800	320							
D4.05 DO2 selection	801	321							
D4.06 R4 selection	802	322							



Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
D4.07 DO3 selection	803	323						
D4.08 DO4 selection	804	324						
D4.11 DO invertation	805	325	0110					

## D5 Encoder configuration

Encoder									
D5.01 SFB use for	1227	4CB							
D5.02 Encoder pulses	1228	4CC			1	100	5000		
D5.03 SFB signals	1229	4CD							
D5.04 Encoder rotation	1230	4CE							

Encoder failure									
D5.06 Encoder slip detection	1231	4CF							
D5.07 f-detection level	1232	4D0			10	0	100	Hz	
D5.08 Delay time	1233	4D1			10	0.1	10	s	

Encoder									
D5.09 Encoder pulses calc.	408	198			1				

## D6 Fieldbus

Fieldbus configuration									
D6.01 Bus selection	1301	515							
D6.02 Control requested	1302	516							
D6.03 Bus error behaviour	1303	517							
D6.04 Bus error delay time	1304	518			10	0	3200	s	
D6.10 Modbus address	1305	519			1	0	247		
D6.11 Modbus baud rate	1306	51A							
D6.12 Modbus format	1307	51B							
D6.13 Modbus frame count	202	CA			1				
D6.14 Modbus CRC errors	203	CB			1				
D6.15 Modbus time-out	1308	51C			10	0	300	s	
D6.20 CANopen address	1319	527			1	0	127		
D6.21 CANopen baud rate	1320	528							
D6.22 CANopen status	206	CE							
D6.23 CANopen error register	207	CF	0110						
D6.24 CANopen Rx errorcount	204	CC			1				
D6.25 CANopen Tx errorcount	205	CD			1				
D6.30 DP slave address	1321	529			1				
D6.31 DP baud rate	208	D0							
D6.32 Slave state	209	D1							
D6.33 On after off 1	1322	52A							
D6.34 Request master	210	D2	0110						
D6.35 DP master address	211	D3			1				
D6.36 Config buffer 1	212	D4			1	0	FA	hex	
D6.37 Config buffer 2	213	D5			1	0	FA	hex	
D6.38 Config buffer 3	214	D6			1	0	FA	hex	
D6.39 DP diagnostic buffer 1	215	D7			1			hex	
D6.40 DP diagnostic buffer 2	216	D8			1			hex	
D6.41 Group number	217	D9			1				
D6.42 Global command	218	DA			1				

Fieldbus references									
D6.100 No. of Bus-ref. values	1323	52B							
D6.101 Ref. value1 selection	1324	52C							
D6.102 Ref. value1 min. value	1325	52D			100	-300	300	% / Hz	
D6.103 Ref. value1 max. value	1326	52E			100	-300	300	% / Hz	
D6.104 Ref. value1 emergency	1327	52F			1	0	FFFF	hex	

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
D6.105	Ref. value2 selection	1328	530						
D6.106	Ref. value2 min. value	1329	531			100	-300	300	% / Hz
D6.107	Ref. value2 max. value	1330	532			100	-300	300	% / Hz
D6.108	Ref. value2 emergency	1331	533			1	0	FFFF	hex
D6.109	Ref. value3 selection	1332	534						
D6.110	Ref. value3 min. value	1333	535			100	-300	300	% / Hz
D6.111	Ref. value3 max. value	1334	536			100	-300	300	% / Hz
D6.112	Ref. value3 emergency	1335	537			1	0	FFFF	hex
D6.113	Ref. value4 selection	1336	538						
D6.114	Ref. value4 min. value	1337	539			100	-300	300	% / Hz
D6.115	Ref. value4 max. value	1338	53A			100	-300	300	% / Hz
D6.116	Ref. value4 emergency	1339	53B			1	0	FFFF	hex
D6.117	Ref. value5 selection	1340	53C						
D6.118	Ref. value5 min. value	1341	53D			100	-300	300	% / Hz
D6.119	Ref. value5 max. value	1342	53E			100	-300	300	% / Hz
D6.120	Ref. value5 emergency	1343	53F			1	0	FFFF	hex
D6.121	Ref. value6 selection	1344	540						
D6.122	Ref. value6 min. value	1345	541			100	-300	300	% / Hz
D6.123	Ref. value6 max. value	1346	542			100	-300	300	% / Hz
D6.124	Ref. value6 emergency	1347	543			1	0	FFFF	hex
D6.125	Ref. value7 selection	1348	544						
D6.126	Ref. value7 min. value	1349	545			100	-300	300	% / Hz
D6.127	Ref. value7 max. value	1350	546			100	-300	300	% / Hz
D6.128	Ref. value7 emergency	1351	547			1	0	FFFF	hex
D6.129	Ref. value8 selection	1352	548						
D6.130	Ref. value8 min. value	1353	549			100	-300	300	% / Hz
D6.131	Ref. value8 max. value	1354	54A			100	-300	300	% / Hz
D6.132	Ref. value8 emergency	1355	54B			1	0	FFFF	hex
D6.133	Ref. value9 selection	1356	54C						
D6.134	Ref. value9 min. value	1357	54D			100	-300	300	% / Hz
D6.135	Ref. value9 max. value	1358	54E			100	-300	300	% / Hz
D6.136	Ref. value9 emergency	1359	54F			1	0	FFFF	hex
<b>Fieldbus actual values</b>									
D6.137	Number actual values	1360	550						
D6.138	Act. value1 selection	1361	551						
D6.139	Act. value1 min. value	1362	552			100	-300	300	% / Hz
D6.140	Act. value1 max. value	1363	553			100	-300	300	% / Hz
D6.141	Act. value1 filter-time	1364	554			100	0	30	s
D6.142	Act. value2 selection	1365	555						
D6.143	Act. value2 min. value	1366	556			100	-300	300	% / Hz
D6.144	Act. value2 max. value	1367	557			100	-300	300	% / Hz
D6.145	Act. value2 filter-time	1368	558			100	0	30	s
D6.146	Act. value3 selection	1369	559						
D6.147	Act. value3 min. value	1370	55A			100	-300	300	% / Hz
D6.148	Act. value3 max. value	1371	55B			100	-300	300	% / Hz
D6.149	Act. value3 filter-time	1372	55C			100	0	30	s
D6.150	Act. value4 selection	1373	55D						
D6.151	Act. value4 min. value	1374	55E			100	-300	300	% / Hz
D6.152	Act. value4 max. value	1375	55F			100	-300	300	% / Hz
D6.153	Act. value4 filter-time	1376	560			100	0	30	s
D6.154	Act. value5 selection	1377	561						
D6.155	Act. value5 min. value	1378	562			100	-300	300	% / Hz
D6.156	Act. value5 max. value	1379	563			100	-300	300	% / Hz
D6.157	Act. value5 filter-time	1380	564			100	0	30	s
D6.158	Act. value6 selection	1381	565						
D6.159	Act. value6 min. value	1382	566			100	-300	300	% / Hz

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
D6.160 Act. value6 max. value	1383	567			100	-300	300	% / Hz
D6.161 Act. value6 filter-time	1384	568			100	0	30	s
D6.162 Act. value7 selection	1385	569						
D6.163 Act. value7 min. value	1386	56A			100	-300	300	% / Hz
D6.164 Act. value7 max. value	1387	56B			100	-300	300	% / Hz
D6.165 Act. value7 filter-time	1388	56C			100	0	30	s
D6.166 Act. value8 selection	1389	56D						
D6.167 Act. value8 min. value	1390	56E			100	-300	300	% / Hz
D6.168 Act. value8 max. value	1391	56F			100	-300	300	% / Hz
D6.169 Act. value8 filter-time	1392	570			100	0	30	s
D6.170 Act. value9 selection	1393	571						
D6.171 Act. value9 min. value	1394	572			100	-300	300	% / Hz
D6.172 Act. value9 max. value	1395	573			100	-300	300	% / Hz
D6.173 Act. value9 filter-time	1396	574			100	0	30	s
<b>Assignment free bits STW</b>								
D6.174 Bit 11 STW1 selection	1397	575						
D6.175 Bit 12 STW1 selection	1398	576						
D6.176 Bit 13 STW1 selection	1399	577						
D6.177 Bit 14 STW1 selection	1400	578						
D6.178 Bit 15 STW1 selection	1401	579						
D6.179 Bit at term.-mode act.	1402	57A	0110					
<b>Assignment bit 0 - 15 PZD2 STW</b>								
D6.180 Bit 0 STW2 selection	1403	57B						
D6.181 Bit 1 STW2 selection	1404	57C						
D6.182 Bit 2 STW2 selection	1405	57D						
D6.183 Bit 3 STW2 selection	1406	57E						
D6.184 Bit 4 STW2 selection	1407	57F						
D6.185 Bit 5 STW2 selection	1408	580						
D6.186 Bit 6 STW2 selection	1409	581						
D6.187 Bit 7 STW2 selection	1410	582						
D6.188 Bit 8 STW2 selection	1411	583						
D6.189 Bit 9 STW2 selection	1412	584						
D6.190 Bit 10 STW2 selection	1413	585						
D6.191 Bit 11 STW2 selection	1414	586						
D6.192 Bit 12 STW2 selection	1415	587						
D6.193 Bit 13 STW2 selection	1416	588						
D6.194 Bit 14 STW2 selection	1417	589						
D6.195 Bit 15 STW2 selection	1418	58A						
D6.196 Bit at term.-mode act.	1419	58B	0110					
<b>Assignment free bits ZTW</b>								
D6.197 Bit 11 ZTW1 selection	1420	58C						
D6.198 Bit 12 ZTW1 selection	1421	58D						
D6.199 Bit 13 ZTW1 selection	1422	58E						
D6.200 Bit 14 ZTW1 selection	1423	58F						
D6.201 Bit 15 ZTW1 selection	1424	590						
<b>Assignment bit 0 - 15 PZD2 ZTW</b>								
D6.202 Bit 0 ZTW2 selection	1425	591						
D6.203 Bit 1 ZTW2 selection	1426	592						
D6.204 Bit 2 ZTW2 selection	1427	593						
D6.205 Bit 3 ZTW2 selection	1428	594						
D6.206 Bit 4 ZTW2 selection	1429	595						
D6.207 Bit 5 ZTW2 selection	1430	596						
D6.208 Bit 6 ZTW2 selection	1431	597						
D6.209 Bit 7 ZTW2 selection	1432	598						
D6.210 Bit 8 ZTW2 selection	1433	599						
D6.211 Bit 9 ZTW2 selection	1434	59A						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
D6.212 Bit 10 ZTW2 selection	1435	59B						
D6.213 Bit 11 ZTW2 selection	1436	59C						
D6.214 Bit 12 ZTW2 selection	1437	59D						
D6.215 Bit 13 ZTW2 selection	1438	59E						
D6.216 Bit 14 ZTW2 selection	1439	59F						
D6.217 Bit 15 ZTW2 selection	1440	5A0						
<b>Diagnosis STW (BUS -&gt; VSD)</b>								
D6.218 Bus STW hex	219	DB			1			hex
D6.219 Bus STW bin	220	DC	0110					
D6.220 Bus STW2 hex	221	DD			1			hex
D6.221 Bus STW2 bin	222	DE	0110					
<b>Diagnosis ZTW (VSD -&gt; BUS)</b>								
D6.222 Bus ZTW hex	223	DF			1			hex
D6.223 Bus ZTW bin	224	E0	0110					
D6.224 Bus ZTW2 hex	225	E1			1			hex
D6.225 Bus ZTW2 bin	226	E2	0110					
<b>Diagnosis of the operating state</b>								
D6.226 Internal control word	227	E3			1			hex
D6.227 Internal condition	228	E4	0110					
<b>Diagnosis BUS -&gt; VSD</b>								
D6.228 PRx 01	230	E6			1			hex
D6.229 PRx 02	231	E7			1			hex
D6.230 PRx 03	232	E8			1			hex
D6.231 PRx 04	233	E9			1			hex
D6.232 PRx 05	234	EA			1			hex
D6.233 PRx 06	235	EB			1			hex
D6.234 PRx 07	236	EC			1			hex
D6.235 PRx 08	237	ED			1			hex
D6.236 PRx 09	238	EE			1			hex
D6.237 PRx 10	239	EF			1			hex
<b>Diagnosis VSD -&gt; BUS</b>								
D6.242 PTx 01	250	FA			1			hex
D6.243 PTx 02	251	FB			1			hex
D6.244 PTx 03	252	FC			1			hex
D6.245 PTx 04	253	FD			1			hex
D6.246 PTx 05	254	FE			1			hex
D6.247 PTx 06	255	FF			1			hex
D6.248 PTx 07	256	100			1			hex
D6.249 PTx 08	257	101			1			hex
D6.250 PTx 09	258	102			1			hex
D6.251 PTx 10	259	103			1			hex

<b>E1 Process protection</b>									
<b>Limitations</b>									
E1.01	I max 1	806	326			1	10	165	%
E1.02	I max 2	807	327			1	10	165	%
E1.03	Inverter temp. model	1234	4D2						
E1.05	T max. motor	808	328			1	10	300	%
E1.06	T max generator	809	329			1	10	300	%
E1.07	T lim activation	810	32A						
E1.08	T limit source	811	32B						
E1.13	P max. motor	814	32E			1	10	300	%
E1.14	P max. generator	815	32F			1	10	300	%

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>Behaviour at limitations</b>								
E1.17	Reaction at limitation	816	330					
E1.18	Time $\Delta t$	817	331			100	0	300
E1.19	Ref. after acc. extension	818	332					
E1.21	Reaction at deceleration	819	333					
E1.22	Time $\Delta t$	820	334			100	0	300
E1.23	Ref. after dec. extension	821	335					
<b>Skip frequencies</b>								
E1.25	Skip frequency 1	822	336			10	-300	300
E1.26	Hysteresis 1	823	337			100	0	10
E1.27	Skip frequency 2	824	338			10	-300	300
E1.28	Hysteresis 2	825	339			100	0	10
E1.29	Skip frequency 3	826	33A			10	-300	300
E1.30	Hysteresis 3	827	33B			100	0	10
E1.31	Skip frequency 4	828	33C			10	-300	300
E1.32	Hysteresis 4	829	33D			100	0	10
<b>Speed monitoring</b>								
E1.38	n-monitoring	830	33E					
E1.39	Pulse / rotation	831	33F			1	0	100
E1.40	Filter-time	832	340			10	0	300
E1.41	Detected speed	270	10E			10		rpm
E1.42	Ratio factor	833	341			100	0	10
E1.43	Calculated slip	271	10F			10		rpm
E1.44	Tolerance	834	342			10	0	500
E1.45	n-monitoring response	835	343					
E1.46	Time $\Delta t$	836	344			10	0	300
<b>Feed-in monitoring</b>								
E1.49	Feed in monitoring	837	345					
E1.50	Feed in mon. reaction	838	346					
E1.51	Time $\Delta t$	839	347			10	0	300
<b>Rotation angle monitoring</b>								
E1.54	Rot. angle monitoring	1235	4D3					
E1.55	Revolutions	1236	4D4			100	0	500
E1.56	Response	1237	4D5					
E1.57	Time $\Delta t$	1238	4D6			10	0	300
E1.58	$\Delta$ - rotational angle	409	199			100		rpm
<b>E2 Motor protection</b>								
<b>Thermistor control</b>								
E2.01	TH1 motor allocation	840	348					
E2.02	TH1 activation	841	349					
E2.03	TH1 response	842	34A					
E2.04	TH1 Time $\Delta t$	843	34B			1	0	300
E2.05	TH1 verification	844	34C					
E2.06	TH2 motor allocation	845	34D					
E2.07	TH2 activation	846	34E					
E2.08	TH2 response	847	34F					
E2.09	TH2 Time $\Delta t$	848	350			1	0	300
E2.10	TH2 verification	849	351					
E2.11	TH3 motor allocation	850	352					
E2.12	TH3 activation	851	353					
E2.13	TH3 response	852	354					
E2.14	TH3 Time $\Delta t$	853	355			1	0	300
E2.15	TH3 verification	854	356					

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
<b>Thermal mathematical motor model</b>									
E2.18	M1 - overl. monitoring	855	357						
E2.19	M1 - response	856	358						
E2.20	M1 - I <sub>max</sub> at 0Hz	857	359			1	0	300	%
E2.21	M1 - I <sub>max</sub> at f <sub>nom</sub> .	858	35A			1	0	150	%
E2.22	M1 - therm. f-limitation	859	35B			10	0	300	Hz
E2.23	M1 - motor-time	860	35C			1	0	500	min
E2.24	M1 - cooling temp.	861	35D			1	-10	80	°C
E2.25	M1 - alarm level	862	35E			1	0	300	%
E2.26	M1 - trigger level	863	35F			1	0	300	%
E2.27	M1 - thermal load	272	110			1			%
E2.30	M2 - overl. monitoring	864	360						
E2.31	M2 - response	865	361						
E2.32	M2 - I <sub>max</sub> at 0Hz	866	362			1	0	300	%
E2.33	M2 - I <sub>max</sub> at f <sub>nom</sub> .	867	363			1	0	150	%
E2.34	M2 - therm. f-limitation	868	364			10	0	300	Hz
E2.35	M2 - motor-time	869	365			1	0	500	min
E2.36	M2 - cooling temp.	870	366			1	-10	80	°C
E2.37	M2 - alarm level	871	367			1	0	300	%
E2.38	M2 - trigger level	872	368			1	0	300	%
E2.39	M2 - thermal load	273	111			1			%
<b>Stall protection</b>									
E2.42	Stall protection	873	369						
E2.43	Stalling time	874	36A			10	0	200	s
E2.44	Stalling frequency	875	36B			10	0	20	Hz
E2.45	Stalling current	876	36C			1	0	150	%
<b>Overspeed protection</b>									
E2.48	Overspeed monitoring	877	36D						
E2.49	Overspeed response	878	36E						
E2.50	Overspeed level	879	36F			1	0	20000	rpm
E2.51	Time Δt	880	370			10	0	300	s
<b>Loss of motor phase</b>									
E2.54	Motor phase monitor	881	371						
<b>Underload protection</b>									
E2.61	Underload monitor	882	372						
E2.62	Underload response	883	373						
E2.63	Underload level n <sup>2</sup>	884	374			1	0	100	%
E2.64	Underload level ½ fn	885	375			1	0	100	%
E2.65	Underload level fn	886	376			1	0	100	%
E2.66	Underload start time	887	377			10	0	300	s
E2.67	Time Δt	888	378			10	0	300	s
E2.68	Filter-time	889	379			10	0	300	s
<b>E3 Fault configuration</b>									
<b>Behaviour in case of faults</b>									
E3.01	Reaction at a trip	890	37A						
E3.03	Auto reset	891	37B						
E3.04	Auto reset selection	892	37C	0110					
E3.06	Auto reset trials	893	37D			1	1	20	
E3.07	Period	275	113			1	60	600	s
<b>Emergency operation</b>									
E3.09	Enable emergency op.	894	37E						
E3.10	Emergency op. active	276	114						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>Loss of reference value</b>								
E3.13	AI2 - 4mA monitor	895	37F					
E3.14	AI2 - 4mA response	896	380					
E3.15	AI2 - emergency val.	897	381			10	4	20
E3.16	AI3 - 4mA monitor	898	382					
E3.17	AI3 - 4mA response	899	383					
E3.18	AI3- emergency val.	900	384			10	4	20
E3.19	AI4 - 4mA monitor	901	385					
E3.20	AI4 - 4mA response	902	386					
E3.21	AI4 - emergency val.	903	387			10	4	20
E3.22	FP - f monitoring	904	388					
E3.23	FP - monitoring resp.	905	389					
E3.24	FP - emergency val.	906	38A			100	0	30
<b>Loss of line phase</b>								
E3.27	Mains phase monitoring	907	38B					
<b>Behaviour at undervoltage</b>								
E3.29	V< response	908	38C					
E3.30	Allowed V< time	909	38D			10	0	300
E3.31	Max. V< time	910	38E			10	0	3000
<b>External fault</b>								
E3.34	Ext. fault 1 monitor	911	38F					
E3.35	Ext. fault 1 response	912	390					
E3.36	Start delay time	913	391			10	0	600
E3.37	Time Δt	914	392			10	0	300
E3.38	Ext. fault 1 name	915	393	txt				
	Ensuing parameter	916	394	txt				
	Ensuing parameter	917	395	txt				
	Ensuing parameter	918	396	txt				
	Ensuing parameter	919	397	txt				
	Ensuing parameter	920	398	txt				
	Ensuing parameter	921	399	txt				
	Ensuing parameter	922	39A	txt				
E3.41	Ext. fault 2 monitor	923	39B					
E3.42	Ext. fault 2 response	924	39C					
E3.43	Start delay time	925	39D			10	0	600
E3.44	Time Δt	926	39E			10	0	300
E3.45	Ext. fault 2 name	927	39F	txt				
	Ensuing parameter	928	3A0	txt				
	Ensuing parameter	929	3A1	txt				
	Ensuing parameter	930	3A2	txt				
	Ensuing parameter	931	3A3	txt				
	Ensuing parameter	932	3A4	txt				
	Ensuing parameter	933	3A5	txt				
	Ensuing parameter	934	3A6	txt				
<b>ON lock</b>								
E3.48	ON lock activation	935	3A7					
E3.49	ON lock response	936	3A8					
E3.50	Time Δt	937	3A9			10	0	300
<b>Alarm categories</b>								
E3.51	Alarm category 1	938	3AA	0110				
E3.54	Alarm category 2	940	3AC	0110				
E3.57	Alarm category 3	942	3AE	0110				

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>E4 Control configuration</b>								
Control logic								
E4.01	Control source 1	944	3B0					
E4.02	Control source 2	945	3B1					
E4.03	3-wire-control	946	3B2					
<b>E5 Keypad</b>								
Panel operation								
E5.01	Local mode	947	3B3					
E5.02	Local reset	948	3B4					
E5.03	Keypad stop button	949	3B5					
Parametertransfer with keypad								
E5.04	Copy: MX -> Keypad	1805	70D					
E5.05	Copy: Keypad -> MX	1806	70E					
<b>E6 Function blocks</b>								
Comparator C1 - C4								
E6.01	Comparator C1	950	3B6					
E6.02	C1 signal A selection	951	3B7					
E6.03	C1 signal A filter-time	952	3B8			100	0	300 s
E6.04	C1 signal B selection	953	3B9					
E6.05	C1 signal B ref. value	954	3BA			100	-300	300
E6.06	C1 signal B filter-time	955	3BB			100	0	300 s
E6.07	C1 function	956	3BC					
E6.08	C1 hysteresis/band	957	3BD			100	0	650
E6.09	C1 output	277	115					
E6.10	Comparator C2	958	3BE					
E6.11	C2 signal A selection	959	3BF					
E6.12	C2 signal A filter-time	960	3C0			100	0	300 s
E6.13	C2 signal B selection	961	3C1					
E6.14	C2 signal B ref. value	962	3C2			100	-300	300
E6.15	C2 signal B filter-time	963	3C3			100	0	300 s
E6.16	C2 function	964	3C4					
E6.17	C2 hysteresis/band	965	3C5			100	0	650
E6.18	C2 output	278	116					
E6.19	Comparator C3	966	3C6					
E6.20	C3 signal A selection	967	3C7					
E6.21	C3 signal A filter-time	968	3C8			100	0	300 s
E6.22	C3 signal B selection	969	3C9					
E6.23	C3 signal B ref. value	970	3CA			100	-300	300
E6.24	C3 signal B filter-time	971	3CB			100	0	300 s
E6.25	C3 function	972	3CC					
E6.26	C3 hysteresis/band	973	3CD			100	0	650
E6.27	C3 output	279	117					
E6.28	Comparator C4	974	3CE					
E6.29	C4 signal A selection	975	3CF					
E6.30	C4 signal A filter-time	976	3D0			100	0	300 s
E6.31	C4 signal B selection	977	3D1					
E6.32	C4 signal B ref. value	978	3D2			100	-300	300
E6.33	C4 signal B filter-time	979	3D3			100	0	300 s
E6.34	C4 function	980	3D4					
E6.35	C4 hysteresis/band	981	3D5			100	0	650
E6.36	C4 output	280	118					



Parameter name		Log. address		Type	Adjust-ability	Factor	Setting range		Unit
		dec	hex				min	max	
<b>Logic module L1 - L6</b>									
E6.46	Logic 1	982	3D6						
E6.47	LM1 signal A selection	983	3D7						
E6.48	LM1 signal B selection	984	3D8						
E6.49	LM1 signal C selection	985	3D9						
E6.50	LM1 function	986	3DA						
E6.51	LM1 output reverse	987	3DB						
E6.52	LM1 output	281	119						
E6.53	Logic 2	988	3DC						
E6.54	LM2 signal A selection	989	3DD						
E6.55	LM2 signal B selection	990	3DE						
E6.56	LM2 signal C selection	991	3DF						
E6.57	LM2 function	992	3E0						
E6.58	LM2 output reverse	993	3E1						
E6.59	LM2 output	282	11A						
E6.60	Logic 3	994	3E2						
E6.61	LM3 signal A selection	995	3E3						
E6.62	LM3 signal B selection	996	3E4						
E6.63	LM3 signal C selection	997	3E5						
E6.64	LM3 function	998	3E6						
E6.65	LM3 output reverse	999	3E7						
E6.66	LM3 output	283	11B						
E6.67	Logic 4	1000	3E8						
E6.68	LM4 signal A selection	1001	3E9						
E6.69	LM4 signal B selection	1002	3EA						
E6.70	LM4 signal C selection	1003	3EB						
E6.71	LM4 function	1004	3EC						
E6.72	LM4 output reverse	1005	3ED						
E6.73	LM4 output	284	11C						
E6.74	Logic 5	1006	3EE						
E6.75	LM5 signal A selection	1007	3EF						
E6.76	LM5 signal B selection	1008	3F0						
E6.77	LM5 signal C selection	1009	3F1						
E6.78	LM5 function	1010	3F2						
E6.79	LM5 output reverse	1011	3F3						
E6.80	LM5 output	285	11D						
E6.81	Logic 6	1012	3F4						
E6.82	LM6 signal A selection	1013	3F5						
E6.83	LM6 signal B selection	1014	3F6						
E6.84	LM6 signal C selection	1015	3F7						
E6.85	LM6 function	1016	3F8						
E6.86	LM6 output reverse	1017	3F9						
E6.87	LM6 output	286	11E						
<b>Flip Flop</b>									
E6.94	SR module 1	1018	3FA						
E6.95	SR1 signal S selection	1019	3FB						
E6.96	SR1 signal R selection	1020	3FC						
E6.97	SR1 function	1021	3FD						
E6.98	SR1 output	287	11F						
E6.99	SR module 2	1022	3FE						
E6.100	SR2 signal S selection	1023	3FF						
E6.101	SR2 signal R selection	1024	400						
E6.102	SR2 function	1025	401						
E6.103	SR2 output	288	120						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
<b>Time device</b>								
E6.109	Time module 1	1026	402					
E6.110	T1 signal A selection	1027	403					
E6.111	T1 function	1028	404					
E6.112	T1 Time Δt	1029	405			10	0	6500 s
E6.113	T1 output	289	121					
E6.114	T1 selection	1030	406					
E6.115	Time module 2	1031	407					
E6.116	T2 signal A selection	1032	408					
E6.117	T2 function	1033	409					
E6.118	T2 Time Δt	1034	40A			10	0	6500 s
E6.119	T2 output	290	122					
E6.120	T2 selection	1035	40B					
E6.121	Time module 3	1036	40C					
E6.122	T3 signal A selection	1037	40D					
E6.123	T3 function	1038	40E					
E6.124	T3 Time Δt	1039	40F			10	0	6500 s
E6.125	T3 output	291	123					
E6.126	T3 selection	1040	410					
E6.127	Time module 4	1041	411					
E6.128	T4 signal A selection	1042	412					
E6.129	T4 function	1043	413					
E6.130	T4 Time Δt	1044	414			10	0	6500 s
E6.131	T4 output	292	124					
E6.132	T4 selection	1045	415					
E6.133	Time module 5	1046	416					
E6.134	T5 signal A selection	1047	417					
E6.135	T5 function	1048	418					
E6.136	T5 Time Δt	1049	419			10	0	6500 s
E6.137	T5 output	293	125					
E6.138	T5 selection	1050	41A					
E6.139	Time module 6	1051	41B					
E6.140	T6 signal A selection	1052	41C					
E6.141	T6 function	1053	41D					
E6.142	T6 Time Δt	1054	41E			10	0	6500 s
E6.143	T6 output	294	126					
E6.144	T6 selection	1055	41F					

HAST

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<b>F1 Info</b>								
<b>Identification of the device</b>								
F1.01	Drive reference	11	B	txt				
	Ensuing parameter	12	C	txt				
	Ensuing parameter	13	D	txt				
	Ensuing parameter	14	E	txt				
	Ensuing parameter	15	F	txt				
	Ensuing parameter	16	10	txt				
	Ensuing parameter	17	11	txt				
	Ensuing parameter	18	12	txt				
F1.02	Nominal power	295	127					
F1.03	Nominal current	296	128			10		A
F1.04	Nominal voltage	297	129					
F1.05	Drive serial number	19	13			1		

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
F1.06 Facility description	23	17	txt	GGGG				
Ensuing parameter	24	18	txt	GGGG				
Ensuing parameter	25	19	txt	GGGG				
Ensuing parameter	26	1A	txt	GGGG				
Ensuing parameter	27	1B	txt	GGGG				
Ensuing parameter	28	1C	txt	GGGG				
Ensuing parameter	29	1D	txt	GGGG				
Ensuing parameter	30	1E	txt	GGGG				
F1.07 APP software	31	1F	txt	XXXX				
Ensuing parameter	32	20	txt	XXXX				
Ensuing parameter	33	21	txt	XXXX				
Ensuing parameter	34	22	txt	XXXX				
Ensuing parameter	35	23	txt	XXXX				
Ensuing parameter	36	24	txt	XXXX				
Ensuing parameter	37	25	txt	XXXX				
Ensuing parameter	38	26	txt	XXXX				
F1.08 Service notice	1993	7C9	txt	GG				
Ensuing parameter	1994	7CA	txt	GGGG				
Ensuing parameter	1995	7CB	txt	GGGG				
Ensuing parameter	1996	7CC	txt	GGGG				
Ensuing parameter	1997	7CD	txt	GGGG				
Ensuing parameter	1998	7CE	txt	GGGG				
Ensuing parameter	1999	7CF	txt	GGGG				
Ensuing parameter	2000	7D0	txt	GGGG				
Ensuing parameter	2001	7D1	txt	GGGG				
Ensuing parameter	2002	7D2	txt	GGGG				
Ensuing parameter	2003	7D3	txt	GGGG				
Ensuing parameter	2004	7D4	txt	GGGG				

F2 Test routines								
Force operation								
F2.01 Force operation	1807	70F		GGGG				
F2.02 Force DI1	1056	420		GGGG				
F2.03 Force DI2	1057	421		GGGG				
F2.04 Force DI3	1058	422		GGGG				
F2.05 Force DI4	1059	423		GGGG				
F2.06 Force DI5	1060	424		GGGG				
F2.07 Force DI6	1061	425		GGGG				
F2.08 Force DI7	1062	426		GGGG				
F2.09 Force DI8	1063	427		GGGG				
F2.10 Force DI9	1064	428		GGGG				
F2.11 Force DI10	1065	429		GGGG				
F2.12 Force DI11	1066	42A		GGGG				
F2.13 Force DI12	1067	42B		GGGG				
F2.14 Force DI13	1068	42C		GGGG				
F2.15 Force DI14	1069	42D		GGGG				
F2.16 Force R1	1070	42E		GGGG				
F2.17 Force R2	1071	42F		GGGG				
F2.18 Force R3	1072	430		GGGG				
F2.19 Force DO1	1073	431		GGGG				
F2.20 Force DO2	1074	432		GGGG				
F2.21 Force R4	1075	433		GGGG				
F2.22 Force DO3	1076	434		GGGG				
F2.23 Force DO4	1077	435		GGGG				
F2.24 Force AI1	1078	436		GGGG				
F2.25 Force value AI1	1079	437	⊙	GGGG	100	-10	10	V

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
F2.26 Force AI2	1080	438						
F2.27 Force value AI2	1081	439			100	0	20	V / mA
F2.28 Force AI3	1082	43A						
F2.29 Force value AI3	1083	43B			100	0	20	mA
F2.30 Force AI4	1084	43C						
F2.31 Force value AI4	1085	43D			100	0	20	V / mA
F2.32 Force FP	1086	43E						
F2.33 Force value FP	1087	43F			100	0	30	kHz
F2.34 Force AO1	1088	440						
F2.35 Force value AO1	1089	441			100	0	20	V / mA
F2.36 Force AO2	1090	442						
F2.37 Force value AO2	1091	443			100	-20	20	V / mA
F2.38 Force AO3	1092	444						
F2.39 Force value AO3	1093	445			100	-20	20	V / mA

#### Test routines

F2.40 Start IGBT test	1808	710						
F2.41 Test charging circuit	1809	711						
F2.42 Test encoder	1814	716						
F2.43 Status SFB	1816	718						
F2.45 Simulation mode	1094	446						
F2.46 Software reset	1095	447						
F2.47 Test Brake	1815	717						
F2.48 Testing torque	1812	714			1	0	300	%

### F3 Fault memory

#### Fault memory

F3.01 Number of faults	298	12A			1			
F3.02 Review	1096	448						
F3.03 Fault number	299	12B			1			
F3.04 Fault cause	300	12C						
F3.05 Operating hours	301	12D			1			h
F3.06 Min / sec	302	12E			100			m:s
F3.07 Reference value [Hz]	303	12F			10			Hz
F3.08 Actual value [Hz]	304	130			10			Hz
F3.09 Output current	305	131			see table			A
F3.10 DC voltage	306	132			1			V
F3.11 Thermal load VSD	307	133			1			%
F3.12 Control mode	308	134						
F3.13 Operating status	309	135						
F3.14 Alarm message	310	136						
F3.15 Drive state	312	138						
F3.16 Control word bus	311	137	0110					
F3.17 Bus statusword	313	139	0110					

### F4 Diagnosis

#### Data-Logger

F4.01 Data logger channel 1	1097	449						
F4.02 Data logger channel 2	1098	44A						
F4.03 Data logger channel 3	1099	44B						
F4.04 Time base	1100	44C			1	0	1500	min
F4.05 Rating channel 1	1101	44D						
F4.06 Rating channel 2	1102	44E						
F4.07 Rating channel 3	1103	44F						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit	
	dec	hex				min	max		
<b>State digital inputs</b>									
F4.10	DI state basic device	314	13A	0110					
F4.11	DI state IO11	315	13B	0110					
F4.12	DI state IO12	316	13C	0110					
<b>State digital outputs</b>									
F4.13	DO state basic device	317	13D	0110					
F4.14	DO state IO11	318	13E	0110					
F4.15	DO state IO12	319	13F	0110					
<b>Analog checkpoints</b>									
F4.16	f-reference 1 [Hz]	320	140			10		Hz	
F4.17	f-reference 2 [Hz]	321	141			10		Hz	
F4.18	f-reference after sel.	322	142			10		Hz	
F4.19	f-ref. after FW/REV	323	143			10		Hz	
F4.20	f-correction	324	144			10		Hz	
F4.21	f-ref. before ramp	325	145			10		Hz	
F4.22	f-ref. after ramp	326	146			10		Hz	
F4.23	f-ref. after PID act.	327	147			10		Hz	
F4.24	f-ref. after loc/rem	328	148			10		Hz	
F4.25	f-ref. after f-corr.	329	149			10		Hz	
F4.26	PID reference value	330	14A			10		%	
F4.27	PID actual value	331	14B			10		%	
F4.28	PID deviation	332	14C			1		%	
F4.29	PID output	333	14D			100			
F4.30	T reference	334	14E			1		%	
F4.31	T-ref after PID active	335	14F			1		%	
F4.32	T before ramp	336	150			1		%	
F4.33	T after ramp	337	151			1		%	
F4.35	Ext. T-limit	339	153			1		%	
F4.36	T max motor	340	154			1		%	
F4.37	T max generator	341	155			1		%	
F4.38	I limit	342	156			10		A	
F4.39	Load measure signal	343	157			1		%	
<b>Power part</b>									
F4.44	DC voltage	344	158			1		V	
F4.45	IGBT overload time	123	7B			1	0	65535	s
F4.46	Thermal load VSD	345	159			1		%	
F4.47	Thermal load M1	346	15A			1		%	
F4.48	Thermal load M2	347	15B			1		%	
F4.49	Thermal load BR	348	15C			1		%	
F4.50	Fan status	349	15D						
<b>State option cards</b>									
F4.56	Option 1 type	350	15E						
F4.57	Option 2 type	351	15F						
F4.58	SFB type	352	160						
F4.59	Status SFB	353	161						
F4.60	Status APP	354	162						
F4.61	Status MC	355	163						
F4.62	Status LCD-keypad	356	164						
<b>Reference value linkage</b>									
F4.65	Source f-reference 1	399	18F						
F4.66	Source f-reference 2	400	190						
F4.67	Source f-correction	401	191						
F4.68	Source PID-reference	402	192						

Parameter name	Log. address		Type	Adjust-ability	Factor	Setting range		Unit
	dec	hex				min	max	
F4.69 Source PID-actual	403	193						
F4.70 Source T-reference	404	194						
F4.71 Source T-limit	405	195						

**F6 Code**

Security settings									
F6.01 Code	1144	478			1	0	9999		
F6.02 Code value	1145	479			1	0	9999		
F6.03 Parametrising station	1146	47A							
F6.04 Impulse inhibit	1147	47B							
F6.05 Service code	1148	47C			1	0	59999		

System parameters									
Store parameter values	40	28							

Factors depending on the device

>pDRIVE< devices	Unit					
	A	kW	kVA	Hp	Nm	mΩ
MX eco 4V0,75...4V7,5	100	100	100	100	100	1
MX eco 4V11...4V75	10	10	10	10	10	1
MX eco 4V90...4V630	1	1	1	1	1	1000

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# Inverter messages

## Alarm/Info messages

Matrix operating panel	Alarm index (dec.)	Description
Force active	01	The force mode is active (see F2.01 Force operation).
Emergency op. active	02	The inverter is switched over to the status "Emergency operation" via a digital input command. See parameter E3.10.
Ext. fault 1 (or free editable text E3.38)	03	An external fault is signaled via a digital input command (see E3.34 to E3.38). It is processed as an alarm message corresponding to the setting of E3.35 Ext. fault 1 response.
Ext. fault 2 (or free editable text E3.45)	04	An external fault is signaled via a digital input command (see E3.41 to E3.45). It is processed as an alarm message corresponding to the setting of E3.42 Ext. fault 2 response.
Undervoltage	05	There is an undervoltage situation. This leads to an alarm message corresponding to the setting of E3.29 V< response.
Reference fault AI2	06	At analog input AI2 the reference value fell below 2 mA. This leads to an alarm message corresponding to the setting of E3.13 AI2 - 4mA monitor and E3.14 AI2 - 4mA response. If the reference value exceeds 2.5 mA again, the alarm message will be reset.
Reference fault AI3	07	At analog input AI3 the reference value fell below 2 mA. This leads to an alarm message corresponding to the setting of E3.16 AI3 - 4mA monitor and E3.17 AI3 - 4mA response. If the reference value exceeds 2.5 mA again, the alarm message will be reset.
Reference fault AI4	08	At analog input AI4 the reference value fell below 2 mA. This leads to an alarm message corresponding to the setting of E3.19 AI4 - 4mA monitor and E3.20 AI4 - 4mA response. If the reference value exceeds 2.5 mA again, the alarm message will be reset.
Bus fault	09	According to the setting of D6.03 Bus error behaviour a bus fault caused by exceeded runtime or a loss of control leads to an alarm message.
BR overload	10	The thermal mathematical model has detected an overload of the braking resistor.
Reference fault FP	11	At the frequency input FP the reference value fell short by 50 % of the setting $f_{min}$ . This leads to an alarm message corresponding to the setting of E3.22 FP - f monitoring and E3.23 FP - monitoring resp..
Feed in <	12	According to the setting of E1.49 Feed in monitoring and E1.50 Feed in mon. reaction the trigger of the feed-in monitoring leads to an alarm message.
ON-lock from DI	13	The digital input function ON-lock (E3.48) signals a problem which leads to an alarm message corresponding to the setting of E3.49 ON lock response.
Speed check fault	14	The function n-monitoring (E1.38) leads to an alarm message corresponding to the setting of E1.45 n-monitoring response.
↻ M1 >	15	The thermal mathematical motor model has reached the set alarm level for motor M1. See parameter E2.19 M1 - response.

Matrix operating panel	Alarm index (dec.)	Description
☞ M2 >	16	The thermal mathematical motor model has reached the set alarm level for motor M2. See parameter E2.31 M2 - response.
Overspeed	17	The overspeed protection (E2.48) has triggered and signalizes an alarm corresponding to the setting of the parameter E2.49 Overspeed response.
TH - ☞ M1 >	18	At least one of the thermistors (PTC) or thermal switches assigned to motor M1 (see motor assignment E2.01, E2.06, E2.11) has detected an overtemperature. An alarm message is as a result activated corresponding to the reaction setting for the respective thermistor.
TH - ☞ M2 >	19	At least one of the thermistors (PTC) or thermal switches assigned to motor M1 (see motor assignment E2.01, E2.06, E2.11) has detected an overtemperature. An alarm message is as a result activated corresponding to the reaction setting for the respective thermistor.
TH - ☞ Ext >	20	At least one of the thermistors (PTC) or thermal switches, which is planned for the general use (see assignment E2.01, E2.06, E2.11) has detected an overtemperature. An alarm message is as a result activated corresponding to the reaction setting for the respective thermistor.
Underload	21	The underload function (E2.61) recognises a motor underload and activates an alarm message corresponding to the setting of E2.62 Underload response.
Limitation active	22	A limitation function is active.
Ramp adaption	23	The set acceleration or deceleration ramp cannot be maintained and is automatically extended.
Service M1	24	The operating hours counter (A5.01) for motor M1 has exceeded the set time interval (A5.02).
Service M2	25	The operating hours counter (A5.04) for motor M2 has exceeded the set time interval (A5.05).
Service Power On	26	The operating hours counter (A5.07) for the power part of the device (device is supplied with mains voltage) has exceeded the set time interval (A5.08).
Service fan	27	The operating hours counter (A5.10) for the power part fan has exceeded the set time interval (A5.11).
Simulation active	28	The Simulation mode (F2.45) is activated.
Download active	29	The PC program Matrix 3 executes a parameter download. After transmission it is necessary to confirm the parameterization on the LED keypad with shortcut "Digit + ↑" (or shortcut "Digit + ↓" to deny parameterization) in order to return to the regular operating state. Alternatively confirmation is possibly by means of the service code F6.05 = 33. (When using the matrix operating panel BE11 the function keys F1/F3 are provided for confirmation.)
E6 incomplete	30	<i>Parameterization alarm</i> One or several function modules in parameter group E6 are parameterized incompletely or faulty.
XY-Graph set faulty	31	<i>Parameterization alarm</i> The reference source XY graph is parameterized incompletely or faulty.



Matrix operating panel	Alarm index (dec.)	Description
wrong control mode	32	<i>Parameterization alarm</i> The selected function cannot be combined with the actual control mode.
$\Delta\varphi >$	33	The monitoring of the rotation angle has detected a too high deviation.
Hoist emerg. ( $n \neq 0$ )	34	A speed was measured at the motor in spite of closed brake → malfunction of the brake
Hoist emergency (def)	35	The state of the brake and the confirmation are contradictory.
Para. Set 1	36	Faulty Eprom-zone for parameter set 1
Para. Set 2	37	Faulty Eprom-zone for parameter set 2
IGBT $\vartheta >$	38	IGBT overtemperature, determined by the thermal mathematical inverter model
SFB-selection faulty	39	<i>Parameterization alarm</i> If B3.02 Control mode is set to "4 .. VC feedback", the use of the encoder D5.01 has to be set to "2 .. VC feedback".
V/f 7 point set faulty	40	<i>Parameterization alarm</i> Incomplete or faulty parameterization of the V/f characteristic.
Stopfrequency $<<$	41	<i>Parameterization alarm</i> Parameter C3.48 Release frequency is set greater than or equal with the start frequency. (The start frequency must be set at least 0.1 Hz greater than the stop frequency.)
T-controller at n-limit	42	Torque control operation has been interrupted because of active speed limitation.
Hoist emergency (SFB)	43	<i>Parameterization alarm</i> Using the hoist options "Emergency operation at brake fault" and "Emergency operation at $n \neq 0$ " is only possible when B3.02 Control mode is set to "4 .. VC feedback".
Brake monitoring fault	44	<i>Parameterization alarm</i> The hoist option "Monitor brake feedback always" requires a digital input which is parameterized to the function "Feedback brake".

## Trip messages

Matrix operating panel	Trip index (dec.)	Description
Undervoltage	01	There is an undervoltage situation. See parameter E3.29 V< response.
V>> at deceleration	02	The DC link voltage has exceeded the hardware protection level of 825 V due to a deceleration. Extend deceleration ramps or activate motor brake B5.01 Braking mode.
Line overvoltage	03	The DC link voltage has exceeded the protection level of 756 V. As the fault evaluation only occurs with impulse inhibit, a line overvoltage situation takes place !
MC not ready	04	The charging process of the DC link could not be completed.
DC missing	05	The frequency inverter is operated at the intelligent rectifier >pDRIVE< LX. The DC link voltage, made available by this rectifier, has shut down.
Precharging fault	06	Fault of the soft charge device (half controlled thyristor bridge). Only for devices larger than >pDRIVE< MX pro 4V18.
Precharging fault	07	The given start command could not be carried out because the DC link is not charged yet.
Line fault 1p	08	Loss of one mains phase
Line fault 2-3p	09	Loss of two or three mains phases
Overcurrent	10	Overcurrent at the output
Motor earth fault	11	Earth fault at the output Registration by means of the software (only with devices up to and including >pDRIVE< MX pro 4V75)
Insulation fault	12	The differential current determined from the three motor phases is larger than 25 % of the nominal current of the inverter.
Overcurrent	13	Overcurrent at the output Registration by means of the software (only with devices up to and including >pDRIVE< MX pro 4V75)
IGBT ж >>	14	IGBT overtemperature, determined by the thermal mathematical inverter model
Motor phase fault 3p	15	Loss of the three motor phases
Motor phase U lost	16	Loss of motor phase U
Motor phase V lost	17	Loss of motor phase V
Motor phase W lost	18	Loss of motor phase W
Inverter overtemp.	19	Inverter overtemperature (overload, cooling problem)
Unknown MC	20	Unknown power part
PTC short circuit	21	Short-circuit at a thermistor sensor (PTC).
PTC open circuit	22	A thermistor sensor (PTC) is open
ASIC Init fault	23	Asic on the motor control cannot be initialised.
SFB fault	24	Fault at the encoder
IGBT fault	25	The desaturation protection of an IGBT has triggered. The registration of this fault occurs only with devices larger than >pDRIVE< MX pro 4V75.
IGBT schort circuit	27	Electronically determined short circuit at one of the IGBTs.

Matrix operating panel	Trip index (dec.)	Description
Motor short circuit	28	The automatically running test routine B3.43 Automatic SC test has detected a short circuit at the output.
Current measure fault	30	Fault of the current transformer, its voltage supply or the evaluation electronics. The registration of this fault occurs only with devices larger than <i>&gt;pDRIVE&lt; MX pro 4V75</i> .
Braking unit fault	31	Fault at the braking unit
MC E <sup>2</sup> zones invalid	32	Motor control EEPROM defect
CPU fault	33	Internal electronic fault
ISL fault	34	Communication fault on the internal serial link
MTHA fault	35	Asic for time measurement defect (undervoltage time determination)
Overspeed	36	The motor has exceeded the maximum allowed Overspeed level (E2.50).
Safe Standstill	37	There is a fault in the area of the internal monitoring for function "Safe Standstill" (PWR).
IO12 comm. fault	38	Communication fault at option card <i>&gt;pDRIVE&lt; IO12</i>
Opt. comm. fault	39	Communication fault at an option card
Wrong option board	40	Defect or unknown option card used
Bus fault	41	A bus fault occurred due to exceeded run time or loss of control.
Param. config. fault	42	Parameter settings invalid
Reference fault AI2	43	At analog input AI2 the reference value fell below 2 mA.
Reference fault AI3	44	At analog input AI3 the reference value fell below 2 mA.
Reference fault AI4	45	At the analog input AI4 the reference value fell below 2 mA.
Reference fault FP	46	At the frequency input FP the reference value fell short by 50 % of the setting $f_{min}$ .
TH ɳ M1 >>	47	At least one of the thermistors (PTC) or thermal switches assigned to motor M1 (see motor assignment E2.01, E2.06, E2.11) has detected an overtemperature.
TH ɳ M2 >>	48	At least one of the thermistors (PTC) or thermal switches assigned to motor M2 (see motor assignment E2.01, E2.06, E2.11) has detected an overtemperature.
TH ɳ Ext >>	49	At least one of the thermistors (PTC) or thermal switches, which is planned for the general use (see assignment E2.01, E2.06, E2.11), has detected an overtemperature.
ɳ M1 >>	50	The thermal mathematical motor model has reached the set trigger level for motor M1.
ɳ M2 >>	51	The thermal mathematical motor model has reached the set trigger level for motor M2.
Stall protection	52	The stall protection has triggered due to a rotor blockade or a highly overloaded starting. See parameters E2.42 to E2.45.
Underload	53	The underload function (E2.61) has recognized a motor underload.
Speed check fault	54	The function n-monitoring (E1.38) has recognized an overspeed.
Feed in <<	55	The function Feed in monitoring(E1.49) has triggered.
AT-fault 1	56	Fault at the execution of the autotuning routine
Config. fault	57	EEPROM application software incompatible or changed power part

Matrix operating panel	Trip index (dec.)	Description
Ext. fault 1	58	An external fault is signaled via a digital input function (see E3.34 to E3.38).
Ext. fault 2	59	An external fault is signaled via a digital input function (see E3.41 to E3.45).
Contactors fault	60	Line contactor control defect (response monitoring)
Motor contactor error	61	Feedback for motor contactor control faulty
Motor contactor error	62	Feedback for motor contactor control faulty
ON-lock	63	The digital input function ON-lock (E3.48) caused a protective shut-down.
Internal SW error	64	Internal software bug
Power rating fault	65	Unclear power part assignment
Incompatible MC	66	Motor control is not compatible to the application software
Flash fault APP	67	Flash Eprom on the application software defect
Indus zone fault	68	Value for calibration on the application software defect
Eprom fault APP	69	EEProm on the application software defect
BR - fault	70	Shut-down by the thermal mathematical model due to inadmissible high temperature of the braking resistor.
Limitation active	71	A limitation function of the motor control (current or torque) is active.
Ramp adaption	72	The set acceleration or deceleration ramp cannot be maintained and is automatically extended.
24V fault	73	Problem with the external 24 V buffer voltage
Encoder fault	74	An inadmissible high slip, coupling break or loss of the signal has been detected at the encoder.
Encoder test failed	75	The test of the encoder could not be carried out.
T-controller at n-limit	76	An inadmissible long speed limitation occurred during torque control operation.
No motor available	77	No motor for prefluxing available.
Brake fault	78	The state of the brake and the confirmation are contradictory.
$\Delta\varphi \gg$	79	The monitoring of the rotation angle has detected a too high deviation.





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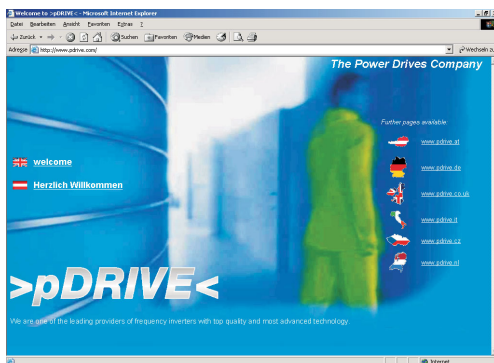
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