

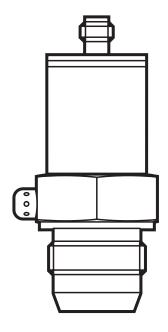


Operating instructions Electronic pressure sensor

efectorsoo

**PL265**x

UK



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# 1 Preliminary note

## 1.1 Symbols used

- Instruction
- > Reaction, result
- [...] Designation of buttons, switches or indications
- → Cross-reference
- Important note

Non-compliance can result in malfunctions or interference.

# 2 Safety instructions

- Read this ducument before installing the unit. Ensure that the product is suitable for your application without any restrictions.
- Non-adherence to the operating instructions or technical data can lead to personal injury and/or damage to property.
- In all applications check compliance of the product materials (→ 10 Technical data) with the media to be measured.
- Use in gases at pressures > 25 bar only after contacting the manufacturer ifm.

For the scope of validity cULus: The device shall be supplied from an isolating transformer having a secondary Listed fuse rated as noted in the following table.

Overcurrent protection				
Control-circuit wire size		Maximum protective device rating		
AWG	(mm²)	Ampere		
26	(0.13)	1		
24	(0.20)	2		
22	(0.32)	3		
20	(0.52)	5		
18	(0.82)	7		
16	(1.3)	10		

The Sensor shall be connected only by using any R/C (CYJV2) cord, having suitable ratings.

## 3 Functions and features

The pressure sensor detects the system pressure of machines and installations.

## 3.1 Applications

Type of pressure: relative pressure

Order no.	Measuring range		Permissible overload pressure		Bursting pressure	
	bar	PSI	bar	PSI	bar	PSI
PL2652	-1100	-101450	200	2 900	650	9 425
PL2653	-125	-15363	100	1 450	350	5 070
PL2654	-0.510	-7145	50	725	150	2 175
PL2656	-0.132.5	-1.836.3	20	290	50	725
	mbar	PSI	bar	PSI	bar	PSI
PL2657	-501 000	-0.714.5	10	145	30	450
	mbar	inH2O	bar	inH2O	bar	inH2O
PL2658	-12.5250	-5.0100.4	10	4 000	30	12 000

 $MPa = bar \div 10 / kPa = bar \times 100$ 



Static and dynamic overpressures exceeding the indicated overload pressure are to be avoided by taking appropriate measures.

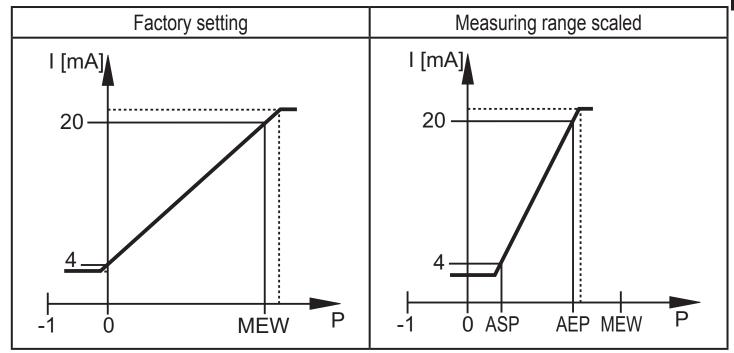
The indicated bursting pressure must not be exceeded. Even if the bursting pressure is exceeded only for a short time, the unit can be destroyed. NOTE: Risk of injury!

#### 4 Function

### 4.1 Processing of the measured signals

The unit converts the system pressure into an analogue output signal (4...20 mA). The measuring range can be scaled to up to 25% of the finalvalue of the measuring range.

- By setting the parameter ASP you define the measured value at which the output signal is 4 mA.
- By setting the parameter AEP you define the measured value at which the output signal is 20 mA.



P = system pressure, MEW = final value of the measuring range

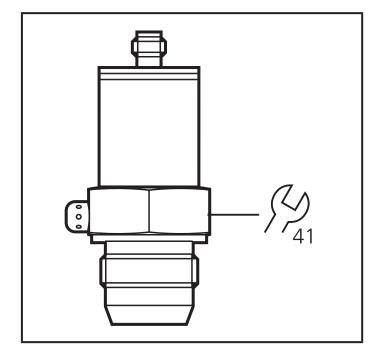
The output signal is between 4 and 20 mA. It is also indicated:

- System pressure above the measuring range: output signal > 20 mA.
- System pressure below the measuring range: output signal between 4 and 3.2 mA.

The unit is ready for operation when delivered. Factory preset: not scaled (ASP = 0 bar; AEP = 100% of the final value of the measuring range).

#### 5 Installation

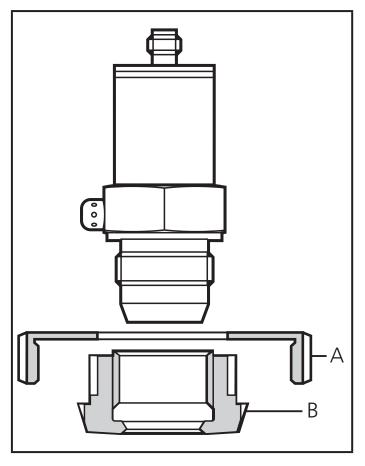
- Ensure that no pressure is applied to the installation while mounting or removing the sensor.
- Screw the sensor into a G 1 process fitting.
- ► Tighten the sensor with a spanner. Tightening torque: 20 Nm.



The unit is adaptable for various G 1 process fittings. G 1 process adapters to be ordered separately as accessories.

- ► Mount the adapter (B) to the sensor.
- ► Fix sensor + adapter by means of a coupling nut, a clamp flange or similar (A) to the process connection.

If it is not possible to slide the fixing element (A) down over the top of the sensor: slide it up over the bottom of the sensor before the adapter is mounted.

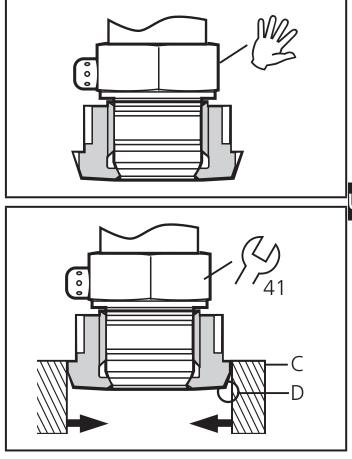


#### Mounting the adapter

➤ Screw the unit into the adapter until it is hand-tight. Do not damage the sealing chamfers.

- ► Clamp sensor and adapter into a clamping device (C). Tighten the clamping device only slightly so that the adapter does not warp. The sealing chamfers (D) must not be damaged.
- ► Tighten the sensor using a spanner .

Tightening torque: 20 Nm.



NOTE: A guarantee for a long-term stable and maintenance-free fitting with no bug traps in the hygienic sealing of the metal seal (Aseptoflex connection) is only valid for once-only mounting.

### Welding adapter

First weld the adapter, then mount the sensor. Follow the instructions included with the adapter.

## 6 Electrical connection

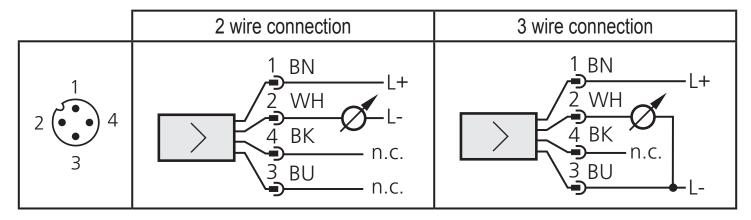
!

The unit must be connected by a qualified electrician.

The national and international regulations for the installation of electrical equipment must be adhered to.

Voltage supply to EN50178, SELV, PELV.

- ▶ Disconnect power.
- ► Connect the unit as follows:



Core colours of ifm sockets:

1 = BN (brown), 2 = WH (white), 3 = BU (blue), 4 = BK (black)

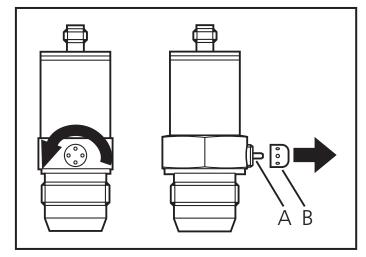
# 7 Operation

After power on of the supply voltage the unit is in the Run mode (= normal operation). It carries out its measurement and evaluation functions and provides an analogue signal proportional to the system pressure.

## 7.1 Cleaning of the filter cover

If viscous and residues producing media clog the filter cover of the sensor (and thus reduce the measuring accuracy slightly), you can clean it.

- ► Unscrew the filter cover (B) (use a pair of pliers with plastic-covered jaws for this).
- ► Clean the cover thoroughly.

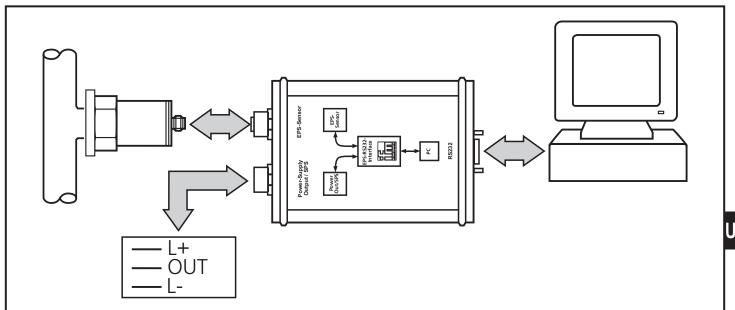


The vent (A) should only be cleaned by skilled personnel and with utmost care. Possible medium residues must not be compressed and pressed into the vent. This could clog the filter system and reduce the measuring accuracy of the sensor.

Screw the filter cover again tightly.

The sensor is sufficiently protected against harsh ambient conditions (protection IP 67). The protection rating can be increased by a special accessory (order no. E30043).

# 8 Programming / Use with EPS RS232 interface



- ► Connect the sensor to a PC via the EPS-RS232 interface (order no. E30066).
- > The sensor is supplied with operating voltage by the interface.
- > It transmits its data (measured values, analogue signal and parameter settings) continuously via the interface.

It provides the following options:

- Remote display Indication of the current system pressure by PC or display.
- Remote evaluation
   Output of the current analogue value.
- Programming / remote programming of the sensor
   Scaling the measuring range, damping for the analogue output, calibration of the sensor. Parameters can be set before the sensor is mounted and set up or during operation.
- If you change the parameters during operation, the functioning of the plant will be affected. Ensure that plant malfunction is prevented.

#### 8.1 Wiring of sensor and EPS interface

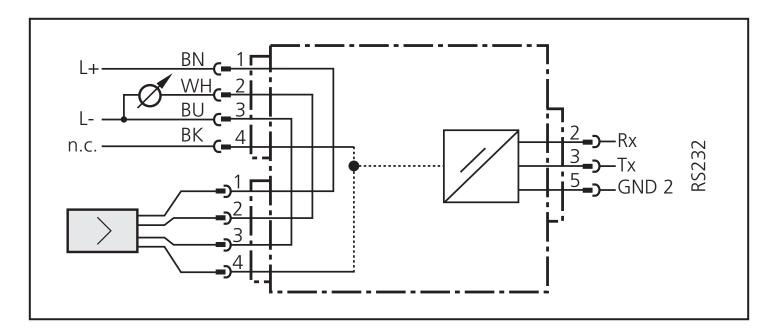
For use of the sensor with EPS interface prior to installation of the sensor: Use a suitable power supply (24V power supply; ifm order no. E30080).

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For mobile use of the interface after installation of the sensor:

Disconnect power before connecting the unit.

Do not disconnect these connections while live.



## 8.2 Programming

For programming of the sensor please use the FDT service program ifm container (order no. E30110).

EPS RS-232 interface, FDT service program, power supply and connection cable available as a set (order no. ZZ0050).

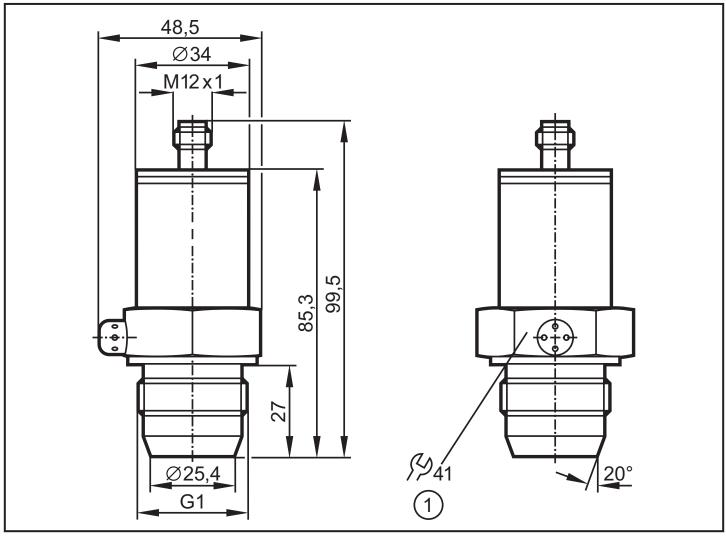
## 8.3 Adjustable parameters

ASP	Analogue start point Measured value at which 4 mA is provided.
AEP	Analogue end point Measured value at which 20 mA is provided. Minimum distance between ASP and AEP = 25% of the span.
HI LO	Min-Max memory for system pressure  • HI: displays the highest measured pressure.  • LO: displays the lowest measured pressure.
COF	Calibration offset The internal measured value (operating value of the sensor) is offset against the real measured value.  • Setting range: -5 +5% of the value of the span (with scaling as factory setting (ASP = 0 bar and AEP = final value of measuring range) in steps of 0.1% of the value of the span.
CAr	Calibration reset Resets the calibration set by COF.

		_
dAA	Damping for the analogue output Pressure peaks of short duration or high frequency can be filtered out. dAA-value = response time between pressure change and change of the switching status in milliseconds (ms). • Setting range: 0 (= dAA is not active) / 0.1 s / 0.5 s / 2 s.	
Uni	Display unit The measured values and values for ASP / AEP can be indicated in the following units: bar, mbar, PSI, MPa, kPa, inH2O (only PL2658), mmWS (only PL2658).	
diS	Setting of the display d1 / d2 / d3 = update of the measured value every 50ms / 200ms / 600ms. The update interval only refers to the display. ph = display of the measured peak value remains for a short time (peak hold).	

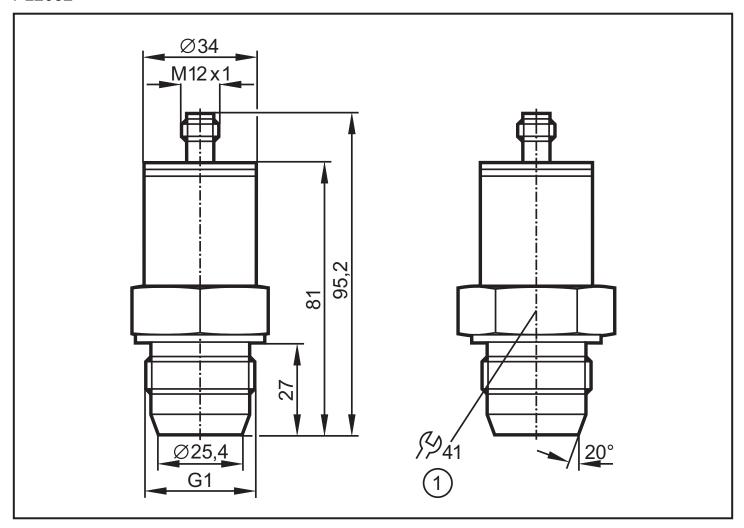
# 9 Scale drawing

PL2653 ...PL2658



Dimensions are in mm

1: tightening torque 20 Nm



Dimensions are in mm 1: tightening torque 20 Nm

#### 10 Technical data

	ace with sensor [V]1	5.530 DC			
reverse polarity / overload prote					
	(U				
Min. response time analog outp	ut [ms]	3			
Accuracy / deviation (in % of the	e span)¹¹				
- Characteristics deviation (linea	arity. incl. hysteresis and				
• · · · · · · · · · · · · · · · · · · ·	e fluctuations < 10 K)				
, ,	span per year)				
. ,	the compensated temperature range 0 80°C	(in % of the			
span per 10 K)					
	PL2652PL2657	PL2658			
Greatest TC of the zero point	< ± 0.1	< ± 0.1			
Greatest TC of the span	< ± 0.2	< ± 0.4			
Materials (wetted parts)					
stainless s	teel 316L / 1.4435; surface characteristics: Ra	< 0.4 / Rz 4			
	ceramics (99.9 % Al2	: O3); PTFE			
_	stainless steel 316L / 1.4404; PEI;	` ,			
Protection class					
	Insulation resistance [MΩ]> 100 (500 V DC)				
Shock resistance [g]					
Vibration resistance [g]	20 (DIN / IEC 68-2-6, 10	) - 2000 Hz)			

<sup>1)</sup> all indications are referred to a turn down of 1:1

<sup>&</sup>lt;sup>2)</sup> limit value setting to DIN 16086

# 10.1 Setting ranges

		AS	ASP AEP		P	ΔΡ	
		min	max	min	max	ΔΡ	
52	bar	-1.0	75.0	24.0	100.0	0.1	
PL2652	PSI	-10	1090	350	1450	10	
PL	MPa	-0.10	7.50	2.40	10.00	0.01	
53	bar	-1.0	18.8	5.3	25.0	0.1	
PL2653	PSI	-15	272	76	363	1	
H	MPa	-0.10	1.88	0.53	2.50	0.01	
54	bar	-0.50	7.49	2.00	9.99	0.01	
PL2654	PSI	-7	109	29	145	1	
PI	kPa	-50	749	200	999	1	
56	bar	-0.13	1.88	0.50	2.50	0.01	
PL2656	PSI	-1.8	27.2	7.3	36.3	0.1	
_ I	kPa	-13	188	50	250	1	
22	mbar	-50	749	200	999	1	
PL2657	PSI	-0.7	10.9	2.9	14.5	0.1	
P	kPa	-5.0	74.9	20.0	99.9	0.1	
	mbar	-12.5	100.0	50.0	250.0	0.5	
PL2658	kPa	-1.25	10.00	5.00	25.00	0.05	
	inH₂O	-5.0	40.2	20.2	100.4	0.2	
	mmWS	-125	1020	515	2550	5	

 $\Delta P$  = increments

More information at www.ifm.com