



This operating instructions contains safety information that if ignored can endanger life or result in serious injury. They are indicated by this icon.



Use of this pump with radioactive chemicals is forbidden!



Keep the pump protected from sun and water. Avoid water splashes.



## OPERATING INSTRUCTIONS MANUAL FOR “KMS MF” DOSING PUMP

Read Carefully !



ENGLISH Version

R1-04-08



"KMS MF" series solenoid dosing pumps comply with the following European regulations:

EN60335-1 : 1995, EN55014, EN50081-1/2, EN50082-1/2, EN6055-2, EN60555,3

Based on directive CEE 73/23 c 93/68 (DBT Low voltage directive) and directive 89/336/ CEE (EMC Electromagnetic Compatibility)



## GENERAL SAFETY GUIDELINES

**Danger!** In emergencies the pump should be switched off immediately! Disconnect the power cable from the power supply!

When using pump with aggressive chemicals observe the regulations concerning the transport and storage of aggressive fluids!

When installing always observe national regulations!

Manufacturer is not liable for any unauthorized use or misuse of this product that may cause injury, damage to persons or materials.

**Caution!** Pump must be accessible at all times for both operating and servicing. Access must not be obstructed in any way!

Feeder should be interlocked with a no-flow protection device.

Pump and accessories must be serviced and repaired by qualified and authorized personnel only!

Always discharge the liquid end before servicing the pump!

Empty and rinse the liquid end before work on a pump which has been used with hazardous or unknown chemicals!

Always read chemical safety datasheet!

Always wear protective clothing when handling hazardous or unknown chemicals!

### *Introduction:*

Metering Pumps “KMS MF” Series are the ideal solution for low / middle dosing of chemicals. All control and setup parameters are available through a digital keyboard and they are displayed on a LCD backlit display. Pump has: “Standby” input, “SEFL” input, “LEVEL” input and “Alarm” (contact) output. *Note: “SEFL” not included.*

### *Pump's capacity*

Flow rate is determined by the stroke length and by the stroke speed. The stroke length is adjustable from 0 to 100% using the stroke length adjustment knob. However dosing accuracy is guarantee within an adjustment range from 30% to 100%.

### *Working modes:*

Pump can work in differents ways.  
See related chapters for extended description of each single mode.

#### **CONSTANT mode.**

Pump doses at a constant rate set in “SPH” (strokes for hour), “SPM” (strokes for minute) or “LPH” (litres per hour) parameters set during program session.

#### **DIVIDE mode.**

External pulses from a water meter are divided by a value set during program session. The pump doses with a rate determined by this parameter.

#### **MULTIPLY mode.**

External pulses from a water meter are multiplied by a value set during program session. The pump doses with a rate determined by this parameter.

#### **PPM mode.**

Dosing rate is determined by pulses from a water meter on the base of set PPM, chemical product concentration (%) and quantity for each single stroke set during program session.

#### **PERC mode**

Dosing rate is determined by pulses from a water meter on the base of set PERC (%), chemical product concentration (%) and quantity for each single stroke set during program session.

#### **MLQ mode**

Dosing rate is determined by pulses from a water meter on the base of set MLQ (milliliters per quintal), chemical product concentration (%) and quantity for each single stroke set during program session.

#### **BATCH mode.**

Signal from an external contact starts the pump to dose the set quantity.

#### **VOLT mode.**

Voltage from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session (0+10 VDC).

#### **mA mode.**

Current from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session.

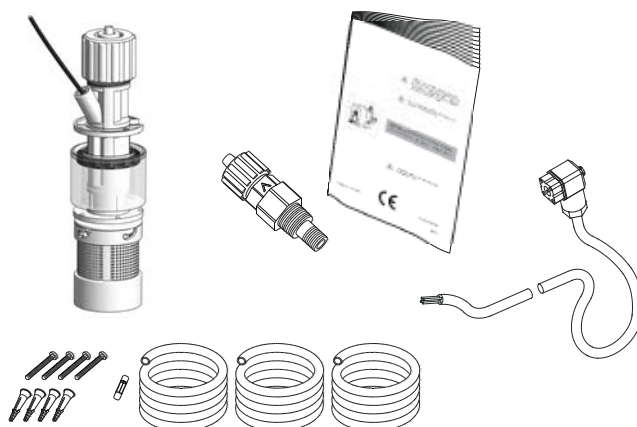
## 2. Unpacking

*Included into package:*

n.4	Dibbles ø6
n.4	Self tapping screws 4,5 x 40
n.1	Delayed fuse 5 X 20
n.1	Foot filter with valve
n.1	Injection valve
n.1	Level probe
m 2	Delivery pipe * (PVDF)
m 2	Suction pipe * (transparent PVC)
m 2	Discharge pipe (transparent PVC)
m 2,5	Signal cable for "Stand-by" and "Alarm"
n.1	This installation manual

\* If hose is 6x8 there is only a 4meters long hose.  
Cut to obtain suction and delivery hoses.

Remove the contents from the box.



**PLEASE DO NOT TRASH PACKAGING.  
IT CAN BE USED TO RETURN THE PUMP.**

3. Pump's description

to delivery hose

to discharge hose

Pump head

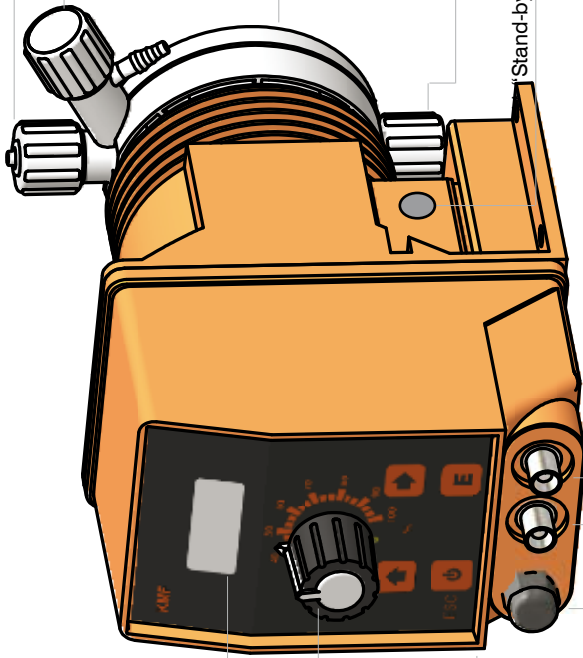
to suction hose

"Stand-by" and "Alarm" connections

Level probe input

External Signal input

to power supply



LCD Display

\* Stroke length Knob

"SEFL" Input

\* Note: if knob isn't on 100% position then the pump will dose at pressure greater than the one declared on label.

\*\* See page 13 for "Stand-by" and "Alarm" connections.

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## 4. Before to Install warnings

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Pump's installation and operativity is made in 4 main steps:

*Pump's installation*

*Hydraulic Installation (hoses, level probe, injection valve)*

*Electrical Installation (main power connection, SEFL installation, priming)*

*Programming the pump.*

Before to start, please read carefully the following safety information.

### *Protective clothes*



*Wear always protective clothes as masks, gloves, safety glasses and further security devices during ALL installation procedure and while handling chemicals.*

### *Installation location*



*Pump must be installed in a safety place and fixed to the table / wall to avoid vibration problems!*

*Pump must be installed in a easy accessible place!*

*Pump must be installed in horizontal position!*

*Avoid water splashes and direct sun!*

### *Hoses and Valves*



*Suction and delivery hoses must be installed in vertical position!  
All hoses connections must be performed using only hands' force!  
No tongs required!*

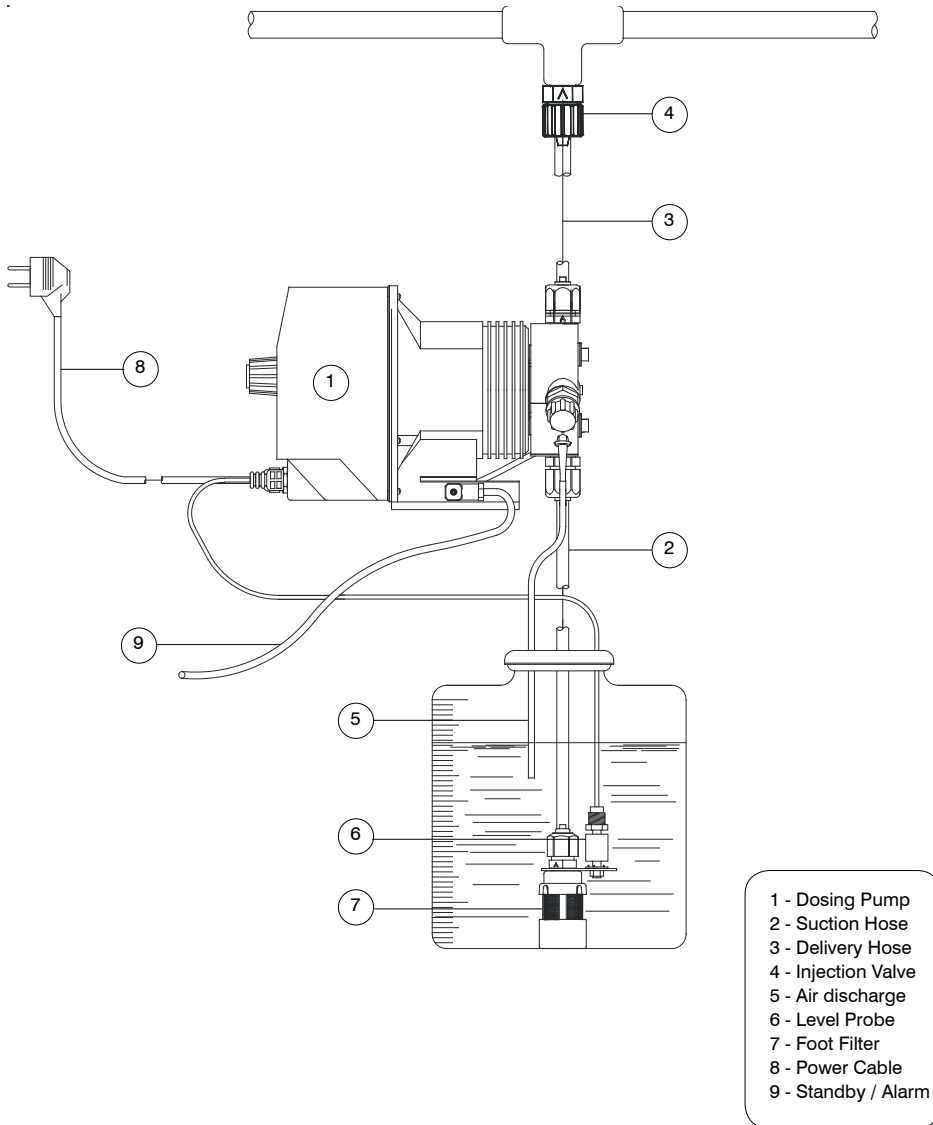
***Delivery hose must be firmly fixed to avoid suddenly movements that could damage near objects!***

***Suction hose must be shorter as possible and installed in vertical position to avoid air bubbles suction!***

*Use only hoses compatibles with product to dose! See chemical compatibility table. If dosing product is not listed please consult full compatibility table or contact chemical's manufacturer!*

## 5. Installation Draw

Pump must be installed in a stable support (for example a table) at a maximum height (**from tank's bottom**) of 1,5 meters.



## 6. Hydraulic Installation

Hydraulic connections are:

*Suction Hose with level probe and foot filter*  
*Delivery Hose with injection valve*  
*Discharge Hose*

### Suction Hose.

Completely unscrew tightening nut from pump's head and remove assembling components: *tightening nut, holding ring and pipe holder*.

Assembly as shown in fig. (A). Insert hose into pipe holder until it reaches the bottom.

Lock hose on pump's head by screwing down the tightening nut.  
Use only hands to do it!

Connect other side of the hose to the foot filter using the same procedure.

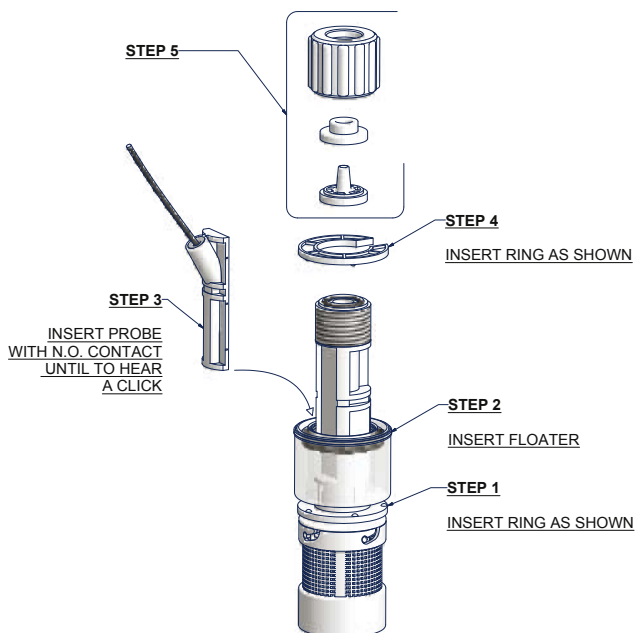


fig. (A)



### Assembling foot filter with level probe.

Level probe must be assembled with foot filter using the provided kit. Foot valve is made to be installed into tank's bottom without sediments priming problem.



Connect BNC from level probe into pump's level input (front side of the pump). Put level probe assembled with foot filter into tank's bottom.

**Warning:** If there is a mixer installed into tank, install a suction lance instead of level probe / foot filter.

### Delivery Hose.

Completely unscrew tightening nut from pump's head and remove assembling components: *tightening nut, holding ring and pipe holder*.

Assembly as shown in fig. (A). Insert hose into pipe holder until it reaches the bottom.

Lock hose on pump's head by screwing down the tightening nut. Use only hands to do it!

Connect other side of the hose to the injection valve using the same procedure.

## 6. Hydraulic Installation

### ***Injection Valve.***

Injection valve must be installed on plant from water's input.  
Injection valve will open at pressure greater than 0,3bar.

### ***Discharge hose.***

Insert one side of discharge hose into discharge connector as shown in fig (C).

Insert other side of discharge hose into product's tank.  
During priming procedure product exceeding will flow into tank.

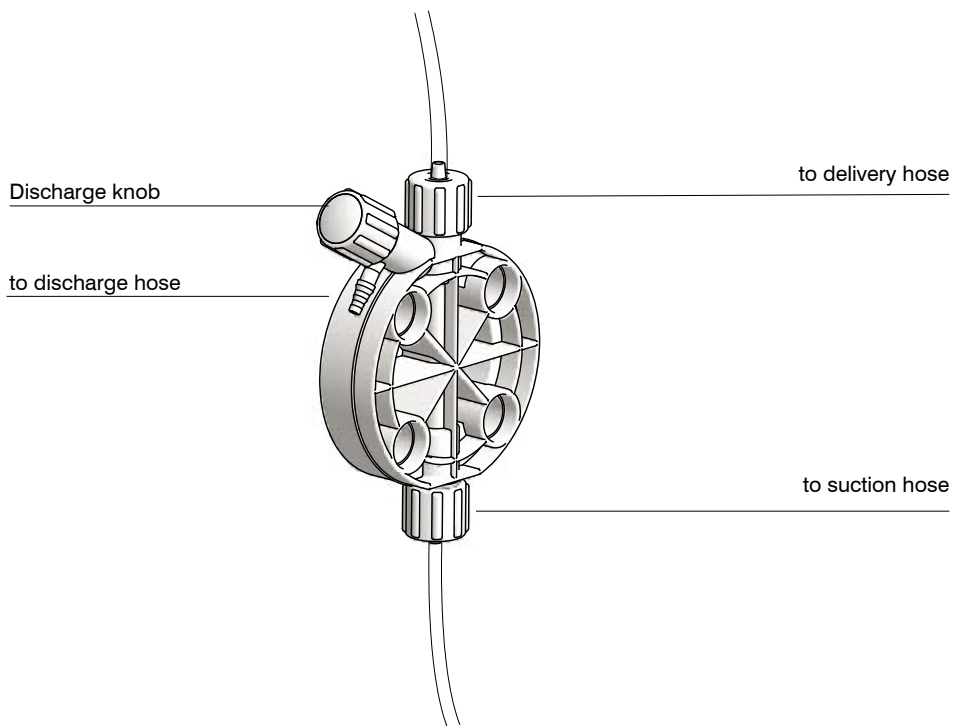
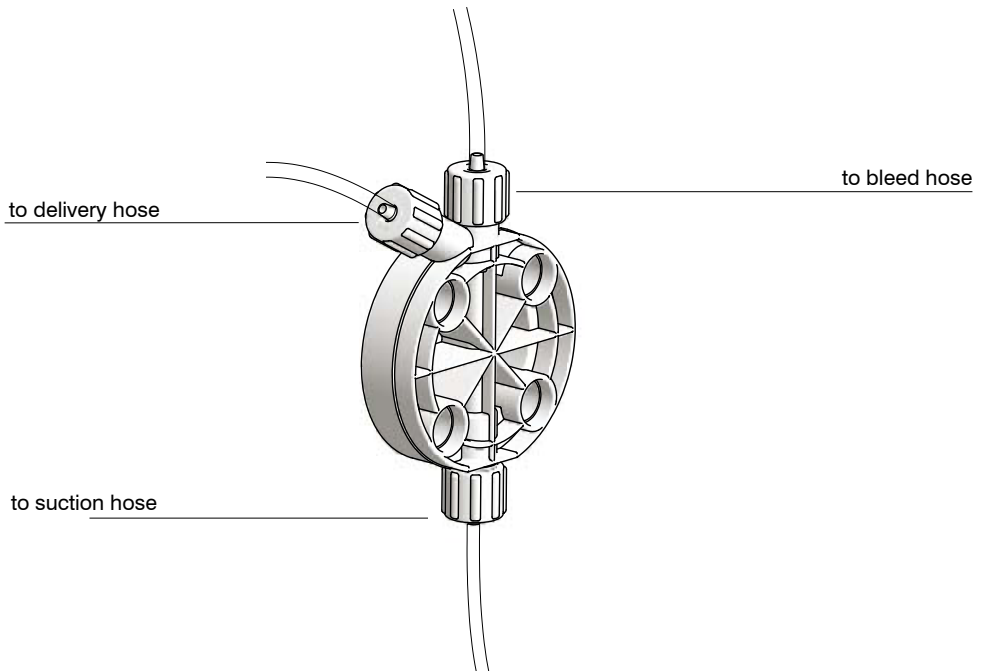


fig (C)

For priming procedure see the paragraph "Priming".

### **Self-venting pump head.**



*Self-venting* pump head must be used when using chemicals that produce gas (i.e. hydrogen peroxide, ammonium, sodium hypochlorite at particular conditions).

Hoses assembling procedure (*including purge hose*) is described in fig. (A).

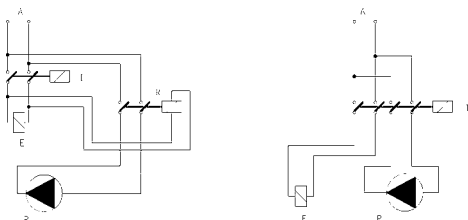
#### **Notes:**

- suction, delivery and purge valves are DIFFERENT! Do not exchange them!
- delivery and purge hoses are made of same material!
- it's allowed to lightly bend discharge hose!
- during calibration procedure ("TEST") insert discharge hose into BECKER test-tube!

## 7. Electrical Installation

All electrical connections must be performed by **AUTHORIZED AND QUALIFIED** personnel only. Before to proceed, please, verify the following steps:

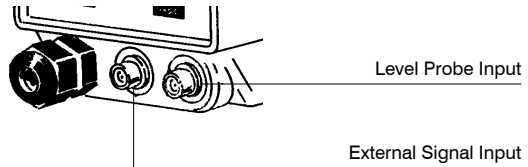
- verify that pump's label values are compatible with main power supply.
- pump must be connected to a plant with a differential switch (0,03A sensitivity) if there isn't a good ground.
- to avoid damages to the pump do not install it in parallel with heavy inductance load (for example: engines). A relay switch must be used. See below picture.



**P** - Dosing Pump  
**R** - Relay  
**I** - Switch or safety device  
**E** - Electrovalve or inductance load  
**A** - Main Power

Once verified previous steps proceed as follows:

- check that "BNC" of level probe has been connected as described in "Hydraulic Installation" chapter.
- connect "BNC" and external signal to pump's "INPUT" connectors.  
This input may be used as follows:
  - as pulse sender water meter or
  - as startup contact for "BATCH" mode or
  - as voltage input for "VOLT" mode or
  - as current input for "mA" mode



- connect alarm and/or stand-by signal as described below fig (D):

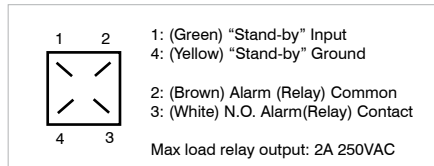


fig (D)

- Notes:
- "Alarm" signal isn't fuse protected
  - "Standby" signal has main priority on pump's enabling / disabling.

- proceed to "SEFL" connection (Flow sensor is optional) as described in page 54.

## 8. Basic Settings

LCD backlit display

Storke Lenght Knob

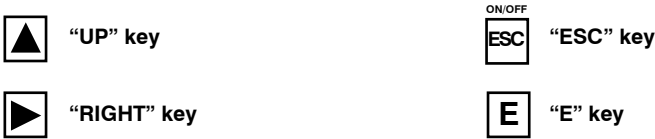
Scroll and increase digit

Turn the pump on or off and exit from setup menu (without saving parameters)

Enter / exit from setup menu (saving parameters)



The “KMS MF” pump is equipped with a keyboard. To avoid any misunderstanding during next chapters all keys will be described as shown on this legend:



### Menu navigation:

To enter into programming mode press and keep pressed “E” key from main screen (fig.3):



fig.3

After about 4 seconds the pump will show the password screen (fig.5):



fig.5

Default password is “0000”. Just press “E” key. Otherwise insert password using “UP” and “RIGHT” keys.

### Saving / Discarding changes / Activating working mode

Once edited data into setup menu it's possible to save them by pressing "E" key or to discard them by pressing "ESC" key.

To activate a working mode (*Constant, Divide, Multiply, PPM, PERC, MLQ, Batch, Volt, mA*) select the required mode and confirm it using "E" key.

### Turning on and off the pump

"ESC" key has a double function. It can be used to discard all changes made into setup mode or to turn on/off the pump. To turn on/off the pump press and keep pressed this key while in main screen (fig.3). The pumps will show:



fig.6

To return into operating mode press "ESC" key.

### Alarm output logical working.

The pump has an "Alarm" output that changes its status (from N.O. to N.C. or viceversa) when a signal is received from "LEVEL" and/or "SEFL" and/or "STAND-BY". To set this alarm refer to related chapter.

### Full menu / Short Menu mode

When entering into SETUP display shows access mode menu:

If this is the first time into SETUP menu then the pump will automatically set itself into "FULL" menu mode as shown in fig. A. Just press "E" key to confirm. This mode will show all pump functions and working modes.



fig. A



fig. B

Next time the SETUP menu will be reached it will possible to operate with "SHORT" menu configuration to change only selected mode parameters as shown in fig. B. Press "E" to confirm.

**Note:** "SHORT" menu option is not available during first time into SETUP menu or after a reset.

## 9. Priming

### PRIMING

To proceed follow these steps: connect all hoses to the pump; open discharge valve by completely turning the discharging knob (counter clock-wise). Power up the pump and turn stroke lenght knob to 100%. After pump's intro (fig.1):

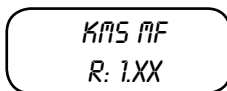


fig.1

the pump will show the "Delay" (pump's activation delay) as shown fig.2:

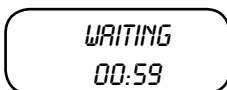


fig.2

Press any key to skip the "Delay". Pump will show "Strokes" (actual strokes) as shown in fig.3:

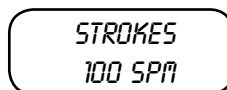


fig.3

In any working mode, if a SEFL is installed and enabled (see SEFL Setup procedure), the display will show the icon (asterisk as in fig. 4):

- if SEFL works correctly, the asterisk blinks to any pulses given by the solenoid;
- if the asterisk does not appear, there is an anomaly (i.e.: hoses and/or valves are obstructed, SEFL in not connected, etc.).

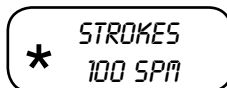


fig.4

Press and keep pressed the "RIGHT" key to enter into priming mode. Pump will go for 30 seconds into priming mode as shown in fig.5.



fig.5

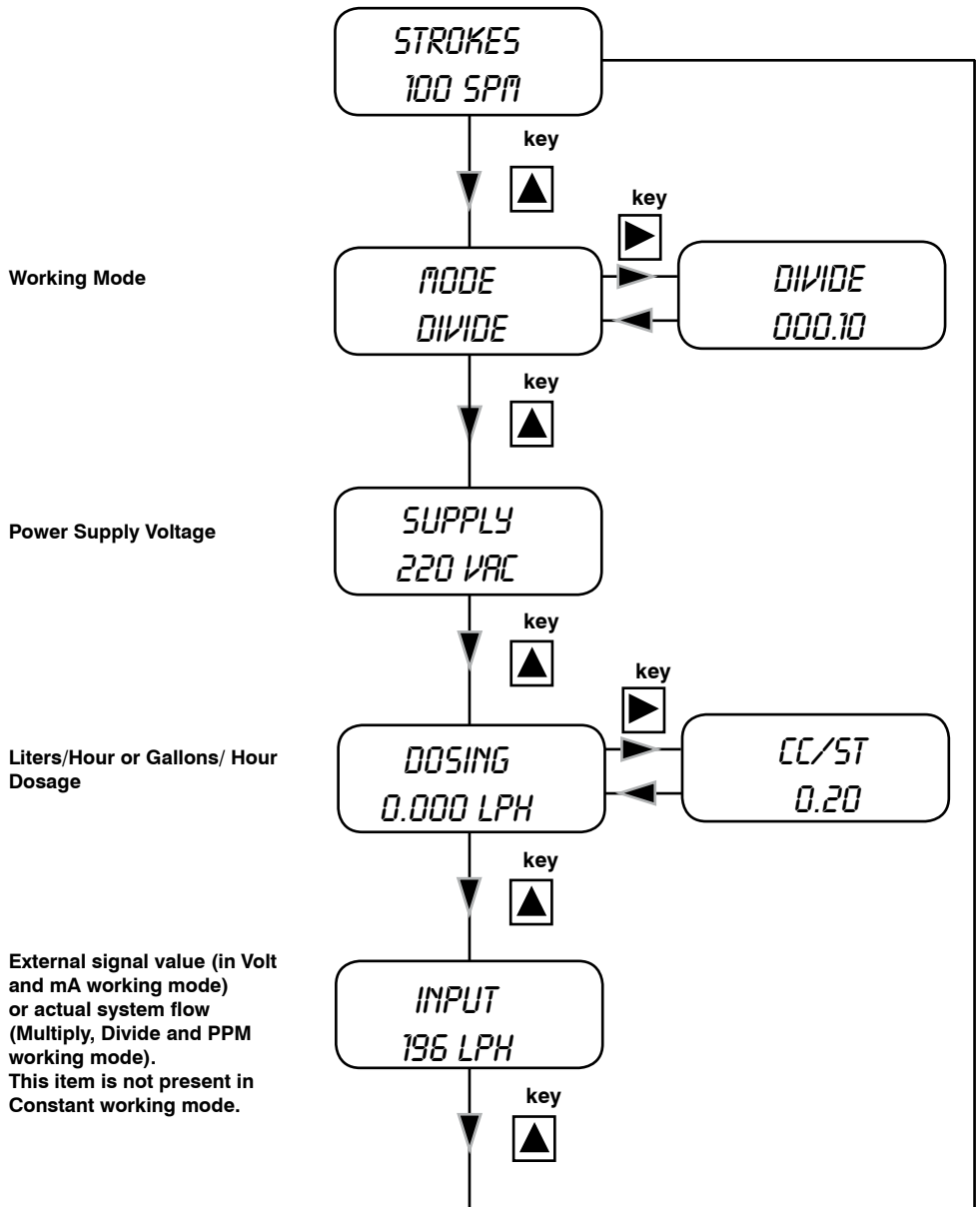
When the chemical begins to flow out from the outgassing hose then completely close the outgassing knob (except for self-venting pump heads). This ends the priming procedure. If countdown for priming is not yet ended press "ESC" key.

**Now the pump is operative. Proceed to setup and programming.**



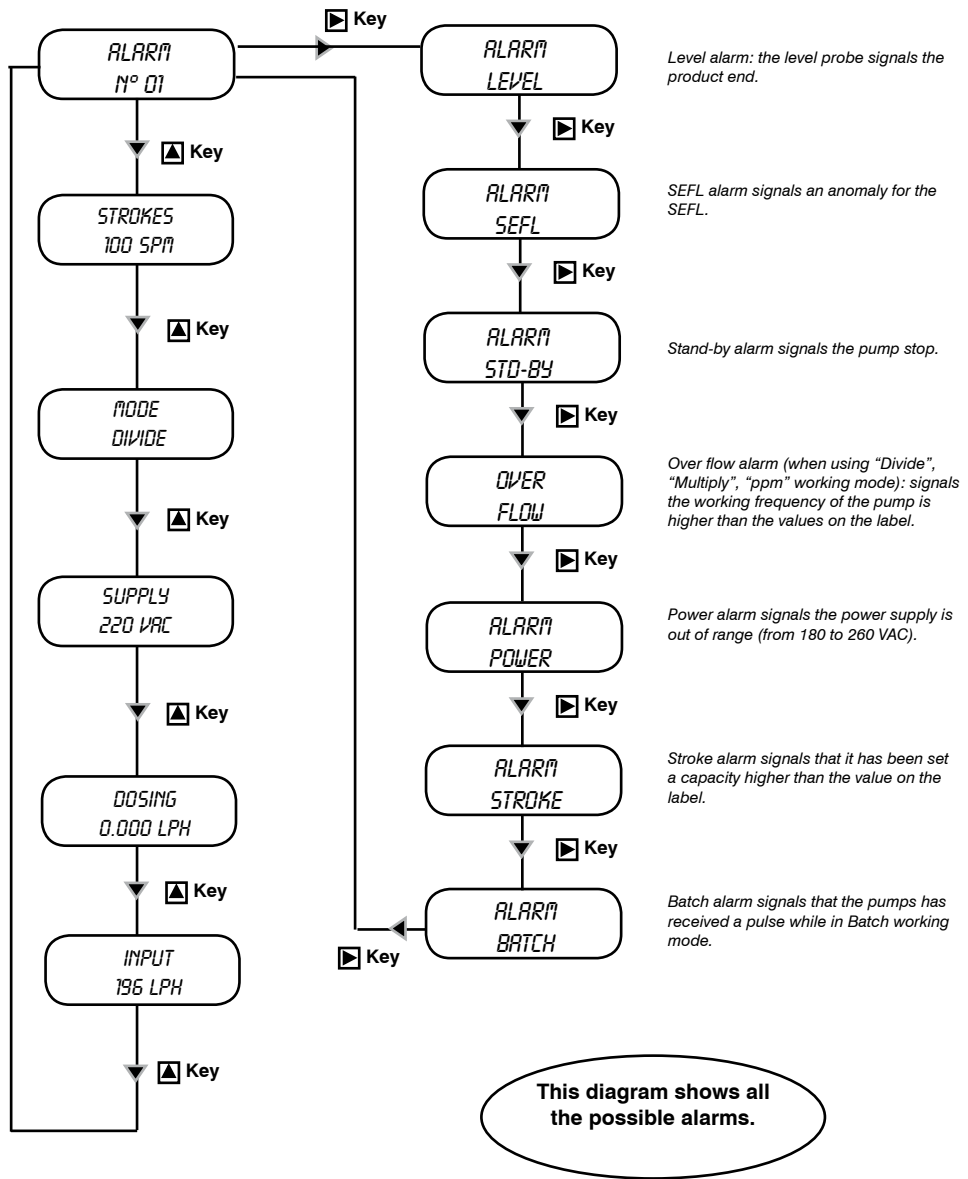
### Pump's functions summary

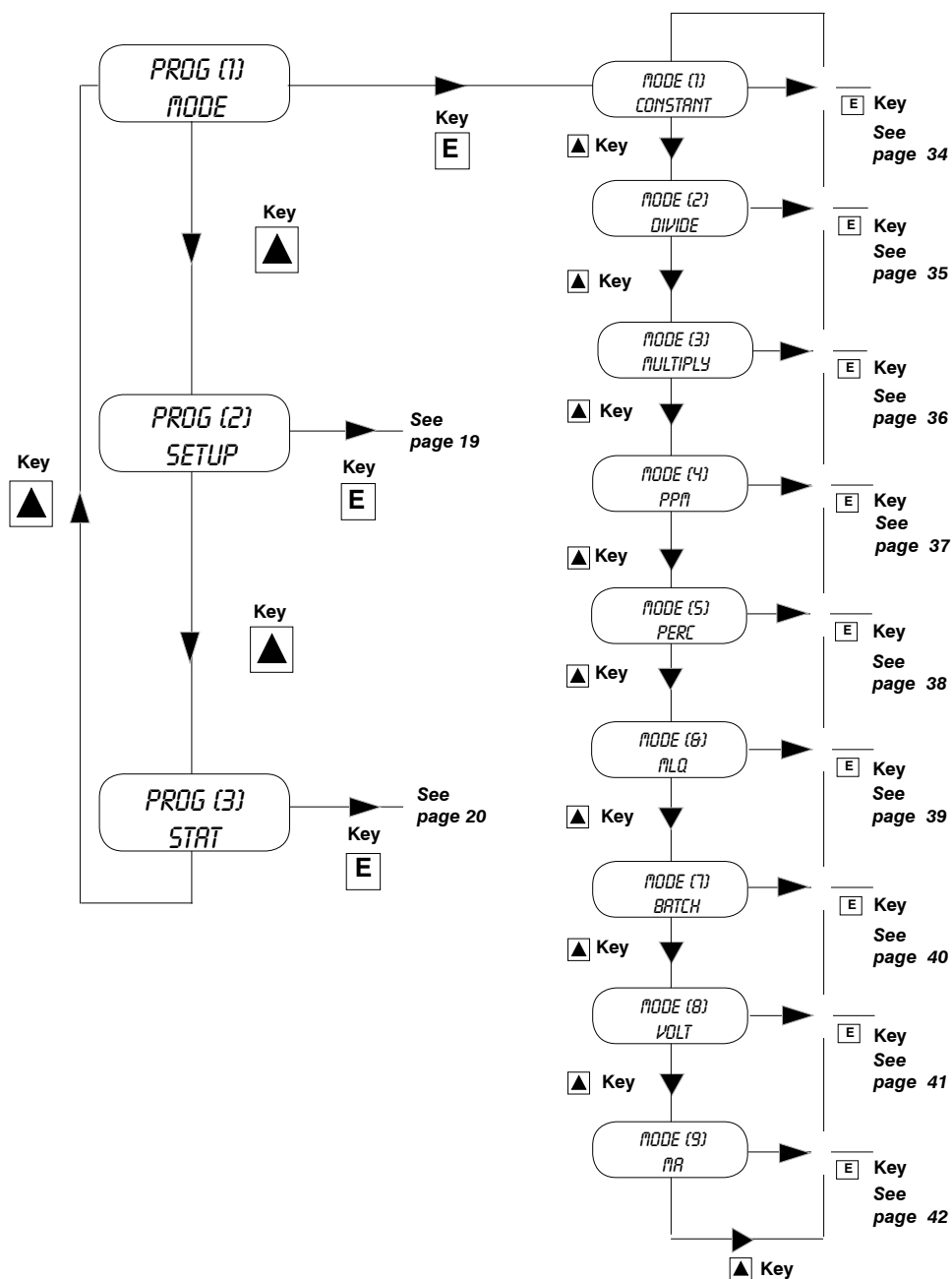
During pump's working mode is it possible to see further working information.  
Press more times the "UP" key to cycle through following information:



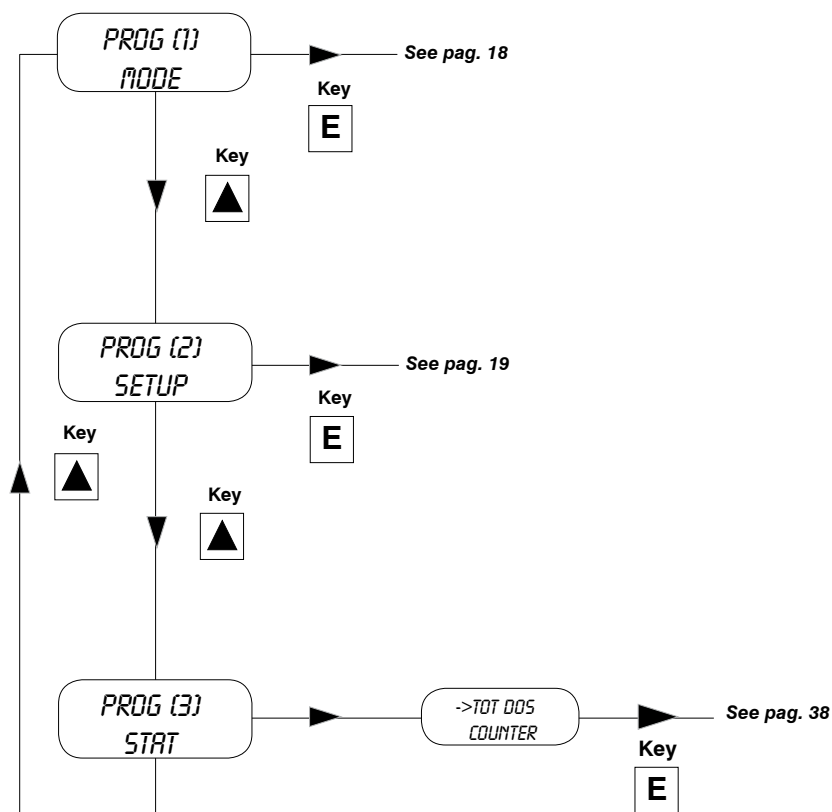
# 10. Pump’s functions summary- ALARMS

If any alarm is active, in the menù “**Pump’s functions summary**” a general alarm display will show the **number** of alarm active at the moment. Enter into this menu with “**RIGHT**” key. **The windows displayed show which alarms are active.**





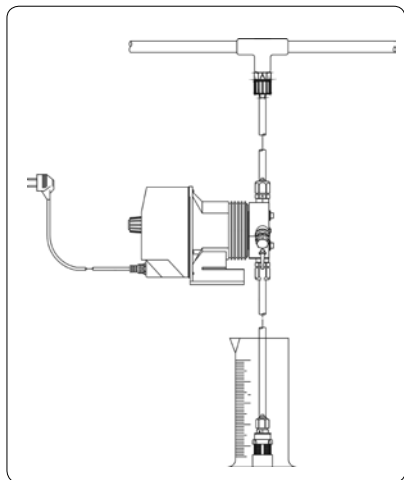
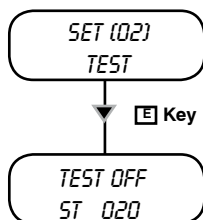
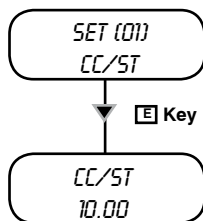




## 15. Setup

### Pump's initial setup

Apart of choosen working mode, the pump must be prepared to operate by setting the main parameters into "SETUP" menu. To enter into this menu please follow the "Quick Guide through menu" at page 20.



#### CC per Stroke.

Enter here the cc/stroke value obtained during "Test" mode (calibration).

Use "UP" key to increase of one unit the blinking digit "\_".

Press "RIGHT" key to skip on next digit.

Press "E" key to save data and "ESC" exit to main menu.

Otherwise press "ESC" to discard data and exit to main menu.

#### Calibration.

This procedure defines the cc quantity (cubical centimeters) that the pump feed every single injection. To determine this value the pump must be calibrated.

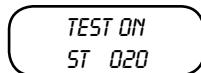
1) Install the pump on plant and insert the suction hose (with its level probe / foot filter) into a BEKER "test-tube". If pump's model is self-priming put the discharge hose into the "test-tube" too.

2) Power up the pump and turn the flow's knob to required position.

3) Fill up the "test-tube" with the chemical until to reach a known value.

4) From setup menu choose "TEST", and insert "20". This value is the strokes that the pump will produce during the procedure.

6) Press "E". The pump will begin to produce the 20 strokes and to suck the chemical from the "test-tube".



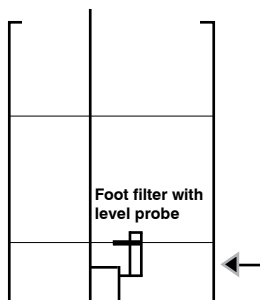
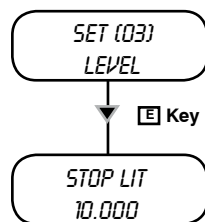
7) At the end of 20 strokes the pump will stop. Read the value of chemical left into "test-tube".

8) Subtract the initial value to the left value.

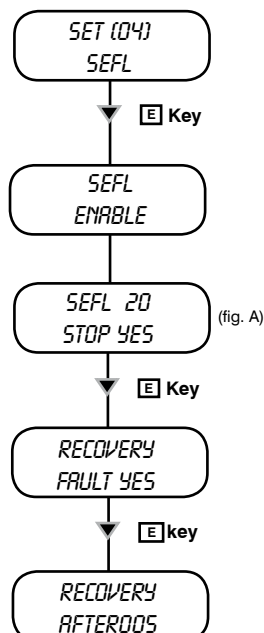
9) Divide the result with the ST value (20).

10) Type this value into "CC/ST" (Set [01]) as previously described.

11) If obtained result is too small or too big, please, try to change strokes value (20).



**Customizable Reserver**  
(liters / gallons)

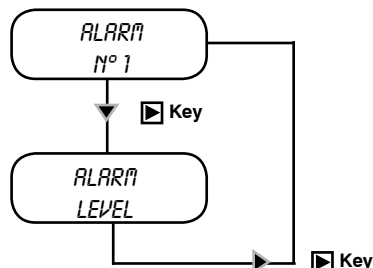


#### Pre Level Alarm (Reserve).

This function defines a pre-alarm status to inform user that the dosing product is near to end. Reserve value to be set, must be calculated on product quantity left between foot filter and pump's suction level.

- Use "UP" key to increase the blinking " \_ " digit.
- Press "RIGHT" key to skip on next digit.
- Press "E" key to save data and "ESC" exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

During the alarm the pump continues to dose but it'll show the following picture:

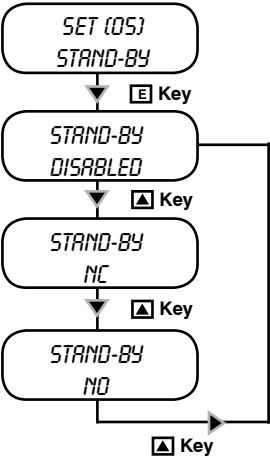


#### Flow Sensor (SEFL).

This function enables an external alarm and, eventually, stops the dosage if the pump does not receive a "confirmation signal" from the "SEFL". ("SEFL" accessories is optional).

- Use "UP" key to increase the blinking " \_ " digit and set the number of failing strokes before to stop or not the pump. It is possible to set a number from 1 to 99. Setting 00, the SEFL will be disabled (DIS).
  - Press "RIGHT" key to skip on next digit.
  - Press again "RIGHT" key to choose the working procedure.
  - Press "UP" key to choose if pump must be stopped after a numbers of pulses (YES) or continue to dose (NO).
  - Press "E" key to setup fault recovery (recovery fault) options. Setting "YES" as selected option if the flow sensor will have unreliable strokes it will recover them while flow sensor is still working in synching with it. Set this function by choosing how many unreliable strokes will be needed to recover dosage. If entered value is lower than previous one (fig. A) then SEFL function will be disabled.
- While into recovering mode, if there is not synchrony with SEFL, the unreliable strokes numbers will not decrease. The maximum unreliable strokes numbers is determined by the number of failing strokes previously set. Passing over this value an alarm (ALARM SEFL) will be generated by the pump. Press "UP" to set Recovery fault on NO.
- Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

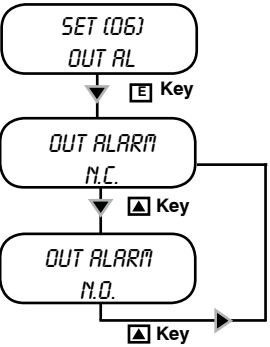
# 15. Setup



*"Stand-By" signal.*

This function allows the pump to dose only when an external signal is received from "Stand-by" input. This signal can be enabled as a N.O. contact (Normally Opened) , N.C. contact (Normally Closed) or disabled.

- Use "UP" key to change working mode for "Stand by" signal.
- Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

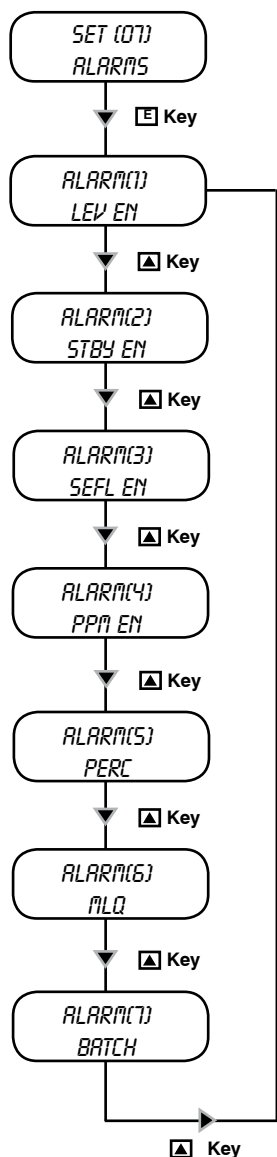


*"Out Alarm" signal.*

This function allows to manage the alarm output contact . The alarm can be set as "N.O." contact (Normally Open) or "N.C." contact (Normally Closed).

- Use "UP" key to change working mode for "Out Al" signal.
- Press "E" key to save data and exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.





### Alarms Management.

Use this function to enable/disable the relay output for level alarm (lev) and/or standby (stby) and/or flow sensor (sefl) and/or ppm and/or percentage (PERC) and/or MLQ and/or Batch.

*If alarm is activated for one or more events then the output relay will be enabled, the pump will show the alarm status and it'll stop or not the dosing activity.*

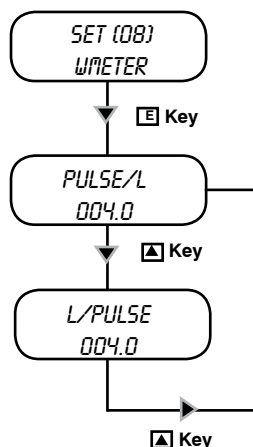
*If alarm is not activated for one or more events then the output relay will be disabled, the pump will show the alarm status and it'll stop or not the dosing activity.*

- Use **"UP"** key to choose the alarm to set.

-Use **"RIGHT"** key to enable (EN) or disable (DI) the alarm.

-Press **"E"** key to save data and **"ESC"** to exit to main menu. Otherwise press **"ESC"** to discard data and exit to main menu.

## 15. Setup



### Water Meter Setup.

Use this function to setup the water meter information.

By entering the amount of pulses produced by the water meter the pump will optimize the working mode when programmed to work in ppm and update the stats menu.

- Use "UP" key to choose from "Pulse/L" (pulse/liter) or "L/Pulse" (liter/pulse).

Choose "Pulse/L" for a water meter that produces many pulses.

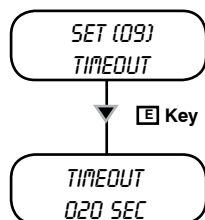
Choose "L/Pulse" for a water meter that produces few pulses.

Setting "000.0", the pump does not accept the signal and it is not possible to save the data.

- Use "UP" key to increase the blinking " \_ " digit. Enter number of pulses that pump must receive to stop or not the pump.

-Press "RIGHT" key for next digit / field.

-Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.



*Pulses Timeout (only for "Multiply" working mode and "PPM", "PERC" and "MLQ" working mode when the result is a multiplication).*

When the pump receives a pulse from the water meter it starts the dosing activity through an amount of time (from the first pulse to the following one).

At the beginning the pump doesn't know the time lapse between the first and the second pulse. So it'll dose the product in the fastest way. From the second pulse, the pump will dose the product correctly.

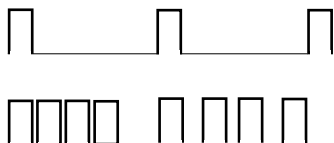
This function set the maximum time between a pulse and the following one. Once that this time is exceeded the pump will reinitialize the dosing activity as the first time that a pulse has been received.

Default value is 120 seconds.

To set "Timeout" function, between the minimum (1 sec.) and the maximum (999 sec.), proceed as follow:

- Use **"UP"** key to increase the blinking "\_" digit.  
Enter number of pulses that pump must receive to stop or not the pump.
- Press **"RIGHT"** key for next digit / field.
- Press **"E"** key to save data and **"ESC"** to exit to main menu. Otherwise press **"ESC"** to discard data and exit to main menu.

Pulses Timeout does not take part in "Divide" working mode and in all working modes when the result is a division.



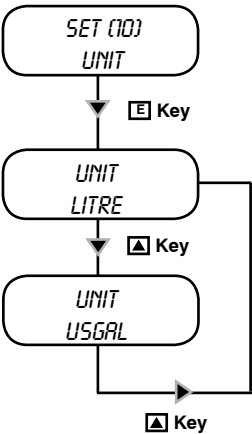
External Pulses

The first time that the pump receives a pulse it doesn't know the time between this pulse and the following one. So the pump will run faster as possible. "Timeout" function forces the pump to work in this way, once a specified amount of time has been exceeded.

After second pulse the pump will know the time between a pulse and the following one.

So it'll dose optimizing the dosage through the time.

# 15. Setup

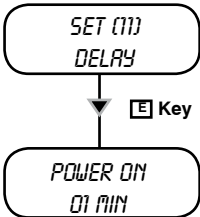


## Unit Change.

This function allows to choose between liters or gallons measurement unit.

-Use “UP” key to switch between liter or gallons measurement unit.

-Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.



## Startup Delay Setup.

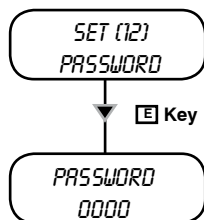
When the pump is powered is it possible to have a delay time (from 0 to 10 minutes) before dosing activities.

-Use “UP” key to choose the alarm to set.

-Use “RIGHT” key for next digit.

-Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

*Note:* Press any key during delay time to skip it.



#### *Password Setup.*

"Setup" menu is password protected. Default value to enter into "setup" menu is "0000" (only numeric units). To change this password proceed as follows:

- Use "**UP**" key to change first digit.
- Press "**RIGHT**" key to move cursor over next digit.
- Press "**E**" key to save data and "**ESC**" to exit to main menu. Otherwise press "**ESC**" to discard data and exit to main menu.

*Note: For lost password, please, follow the "Load default" procedure.*

---

## 16. “Load default” and “Reset Password” procedure

---

### “LOAD DEFAULT” procedure

This procedure deletes all programming data set. It reloads the default data of the pump.

Follow this instructions:

- unplug power supply;
- pressing both “UP” and “RIGHT” keys, plug in power supply.

For few seconds, the display shows LOAD DEFAULT before start up the pump.

### “RESET PASSWORD” procedure

This procedure resets the password set and reloads the default password of the pump (“0000”).

Follow this instructions:

- unplug power supply;
- pressing both “UP” and “ESC” keys, plug in power supply.

For few seconds, the display shows RESET PASSWORD before start up the pump.

### Introduction.

“MF” pump can work in different modes.

#### **CONSTANT mode.**

Pump doses at a constant rate set in “SPH” (strokes for hour), “SPM” (strokes for minute) or “LPH” (litres per hour) parameters set during program session.

##### **When to use this mode ?**

This mode is useful when there isn't an input signal to control the dosing activity. Pump doses requested product quantity in constantly.

##### **Which parameters must be set ?**

SPH (strokes per hour), SPM (strokes per minute) LPH (litres per hour)

#### **DIVIDE mode.**

External pulses from a water meter are divided by a value set during program session. The pump doses with a rate determined by this parameter.

##### **When to use this mode ?**

This mode is useful using an external signal from a pulse sender water meter that produces elevated quantities of pulses. Pump divides these pulses to allow a correct dosing activity.

##### **Which parameters must be set ?**

DIVIDE (division factor)

#### **MULTIPLY mode.**

External pulses are multiplied by a value set during program session. The pump doses with a rate determined by this parameter.

##### **When to use this mode ?**

This mode is useful using an external signal from a pulse sender water meter that produces low quantities of pulses. Pump multiplies these pulses to allow a correct dosing activity.

##### **Which parameters must be set ?**

MULTIPLY (multiply factor)  
TIMEOUT

#### **PPM mode.**

Dosing rate is determined by pulses from a water meter, desired concentration in PPM, chemical product concentration (%) and quantity for each single stroke set during program session.

##### **When to use this mode ?**

This mode is useful using an external signal from a pulse sender water meter and it's necessary to specify only PPM (parts per million) and product concentration, leaving the pump to manage coming pulses.

##### **Which parameters must be set ?**

PPM (parts per million product quantity)  
CONC (% of product's concentration)  
Water Meter Pulses  
CC/Stroke  
TIMEOUT

---

## 17. Working procedure setup

---

### **PERC mode.**

Dosing rate is determined by pulses from a water meter, percentage (%), chemical product concentration and quantity for each single stroke set during program session.

#### **When to use this mode ?**

This mode is useful using an external signal from a pulse sender water meter and it's necessary to specify only % , leaving the pump to manage coming pulses.

#### **Which parameters must be set ?**

% (percentual product to dose)  
CONC (percentual of product concentration)  
Water Meter Pulses  
CC/STROKE  
TIMEOUT

#### **Product quantity to dose:**

$$\frac{(\text{percentual product to dose} * \text{pump capacity l/h})}{\text{Percentual of product concentration}}$$

#### **Water meter:**

Use a water meter to reach its maximum pulsating capabilities.

Note: maximum frequency for this pump is 1Khz (1000 pulses per second).



### **MLQ mode.**

Dosing rate is determined by pulses from a water meter on the base of set MLQ (milliliters per quintal), chemical product concentration (%) and quantity for each single stroke set during program session.

#### **When to use this mode ?**

This mode is useful when with an external signal from a pulse sender (as a water meter), it is necessary to dose the product quantity set specifying the MLQ (milliliters per quintal) and leaving the pump to manage the coming pulses.

#### **Which parameters must be set ?**

MLQ (product quantity in milliliters per quintal)  
CONC (% of product's concentration): set 100% if product is pure  
Water Meter Pulses  
CC/Stroke  
TIMEOUT

### **BATCH mode.**

Signal from an external contact starts the pump to dose product or to produce an amount of strokes set during program session.

#### **When to use this mode ?**

This function allows to begin dosing activities when pump receives an external signal.

#### **Which parameters must be set ?**

ST (strokes)  
CC (product's quantity to dose)

### **VOLT mode.**

Voltage from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session.

#### **When to use this mode ?**

This mode is used with controllers provided of a proportional output in voltage.

#### **Which parameters must be set ?**

HIV (maximum tension)  
LOV (minimum tension)  
SPM (strokes per minute)

### **mA mode.**

Current from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session.

#### **When to use this mode ?**

This mode is used with controllers provided of a proportional output in current.

#### **Which parameters must be set ?**

HImA (maximum current)  
LOmA (minimum current)  
SPM (strokes per minute)

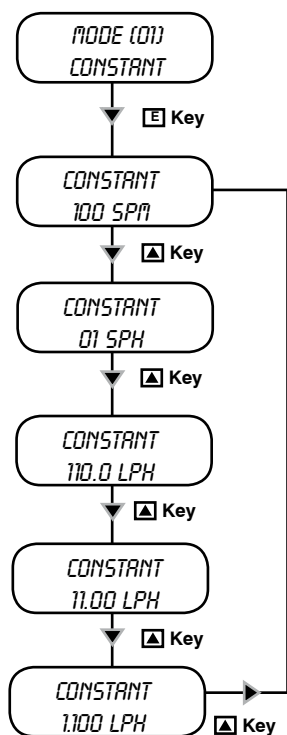
## 18. "CONSTANT" working mode

### CONSTANT mode.

Pump doses at a constant rate set in "SPH" (strokes for hour), "SPM" (strokes for minute), "LPH" (litres per hour) parameters set during program session.

#### Which parameters must be set ?

SPH (strokes per hour), SPM (strokes per minute), LPH (litres per hour).



Choose "CONSTANT" working mode: "SPH" (strokes per hour), "SPM" (strokes per minute), "LPH" (litres per hour).

Use "UP" key to choose between these two modes. Use "RIGHT" key to change value. For next digit press again "RIGHT" key.

"LPH" value accuracy depends on cc/st value set into the Setup menu (SET [01] CC/ST).

LPH max value depends on the max frequency of the pump (refer to the pump's label). If an higher value is set, the pump will show an alarm message (ALARM STROKE).

Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

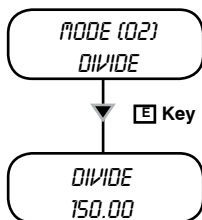
*Note: last mode displayed before press the "E" key will be the active one.*

### **DIVIDE mode.**

External pulses are divided by a value set during program session. The pump doses with a frequency determined by this parameter.

#### **Which parameters must be set ?**

DIVIDE (divisor factor)



Use this mode if connected pulse sender water meter produces many pulses and pump must divide them for correct dosing activities. See formula below to verify this value.

Minimum value accepted is 001.00. Setting a lower value the pump does not save the data.

Use "UP" key to modify the value. Press "RIGHT" key to move on next digit.

Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

**Use the following formula to find the divider to keep desired concentration.**

$$\left( \frac{[imp/l] \times [cc]}{[ppm] \times [K]} \right) \times 1000 = N$$

*N* - divisor value to enter into the pump

*[imp/l]* - pulses/liter from pulse sender water meter

*[cc]* - single injection quantity of dosing pump

*[ppm]* - part per millions product quantity to dose (gr/m<sup>3</sup>)

*[K]* - product dilution coefficient.

If obtained "N" is < 1 then install a pulse sender water meter that produces more pulses. Otherwise use the "MULTIPLY" mode and multiply for 1/N. It's also possible to fix the problem trying to decrease product dilution.

## 20. "MULTIPLY" working mode

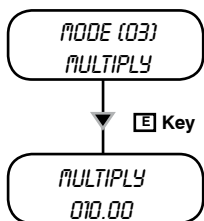
### **MULTIPLY mode.**

External pulses are multiplied by a value set during program session. The pump doses with a frequency determined by this parameter.

#### **Which parameters must be set ?**

MULTIPLY (multiply factor)

TIMEOUT



Use this mode if: connected pulse sender water meter produces few pulses and pump must multiply them for correct dosing activities. See formula below to verify this value.

Minimum value accepted is 001.00. Setting a lower value the pump does not save the data.

Use "UP" key to modify the value. Press "RIGHT" key to move on next digit.

Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

**Use the following formula to find the divider to keep desired concentration.**

$$\left( \frac{[\text{ppm}] \times [K]}{([\text{imp/l}] \times [\text{cc}]) \times 1000} \right) = N$$

*N* - multiplier value to enter into the pump  
*[imp/l]* - pulses/liter from pulse sender water meter  
*[cc]* - single injection product quantity of dosing pump  
*[ppm]* - part per millions product quantity to dose (gr/m<sup>3</sup>)  
*[K]* - product dilution coefficient.

If obtained "N" is < 1 then install a pulse sender water meter that produces less pulses. Otherwise use the "DIVIDE" mode and divide for 1/N. It's also possible to fix the problem trying to decrease product dilution.

*Note: before to use this mode please set the "TIMEOUT" parameter as described at page 26.*

### PPM mode.

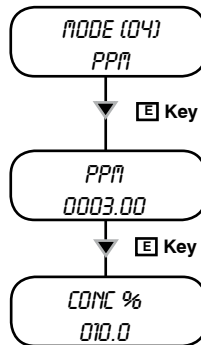
Dosing rate is determined by pulses from a water meter, PPM, chemical product (%) concentration and quantity for each single stroke set during program session.

#### Which parameters must be set ?

PPM (parts per million product quantity)

CONC (% of product's concentration)

TIMEOUT



Use “UP” key to change selected unit (“\_” blinking cursor) of PPM.

To move on next digit press “RIGHT” key.

To modify quantity of product concentration press “E” key.

Use “UP” key to change selected unit (“\_” blinking cursor) of CONC%.

To move on next digit press “RIGHT” key.

Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

*Note: before to use this mode we suggest to set the “TIMEOUT” parameter.*

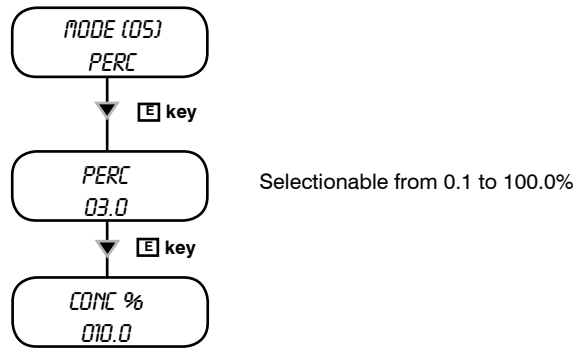
*“TIMEOUT” take part when the result is a multiplication.*

## 22. “PERC” working mode

### PERC mode.

Dosing rate is determined by pulses from a water meter, percentage (%), chemical product concentration and quantity for each single stroke set during program session.

Which parameters must be set ?  
% (percentage of product quantity to dose)  
CONC (% of product's concentration): set 100% if product is pure  
CC/STROKE (refer to CC/ST setup)  
WMETER (water meter)  
TIMEOUT



Use “UP” key to change selected unit (“\_” blinking cursor) of PPM.

To move on next digit press “RIGHT” key.

To modify quantity of product concentration press “E” key.

Use “UP” key to change selected unit (“\_” blinking cursor) of CONC%.

To move on next digit press “RIGHT” key.

Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

*Note: before to use this mode we suggest to set the “TIMEOUT” parameter.  
“TIMEOUT” take part when the result is a multiplication.*

### MLQ mode.

Dosing rate is determined by pulses from a water meter on the base of set MLQ (milli liters per quintal), chemical product concentration (%) and quantity for each single stroke set during program session.

Which parameters must be set ?

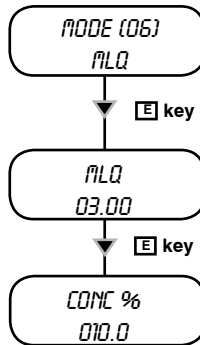
MLQ (product quantity in milliliters per quintal)

CONC (% of product's concentration): set 100% if product is pure

CC/STROKE (refer to CC/ST setup)

WMETER (water meter)

TIMEOUT



Use “UP” key to change selected unit (“\_” blinking cursor) of MLQ.

To move on next digit press “RIGHT” key.

To modify quantity of product concentration press “E” key.

Use “UP” key to change selected unit (“\_” blinking cursor) of CONC%.

To move on next digit press “RIGHT” key.

Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

*Note: before to use this mode we suggest to set the “TIMEOUT” parameter.*

*“TIMEOUT” take part when the result is a multiplication.*

## 24. “BATCH” working mode

### BATCH mode.

Signal from an external contact starts the pump to dose the needed quantity set during program session or for the set number of strokes.

#### When to use this mode ?

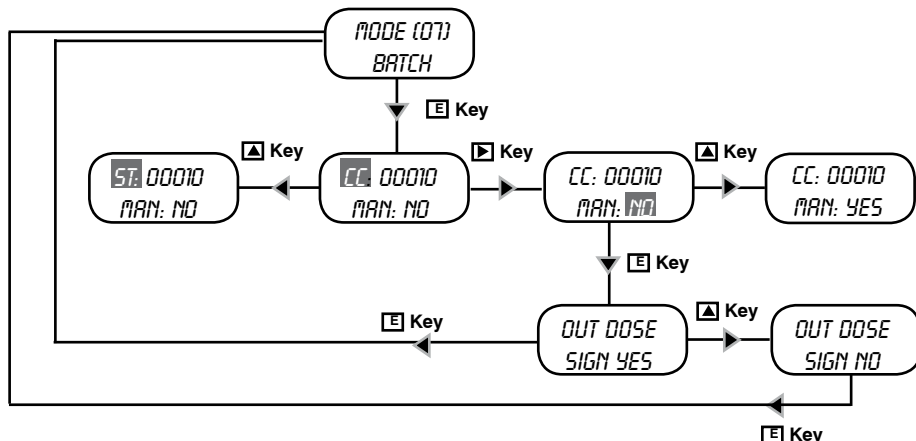
This function allows to begin dosing activities when pump receives an external signal.

#### Which parameters must be set ?

ST (strokes)

CC (product's quantity to dose only if programmed to feed a set amount of chemical)

CC/STROKE (see “setup CC/ST”)



First of all choose if dosage must be made per strokes or per cc of product. Pump must be calibrated (“TEST” function) in order to work properly into this mode. Do not change flow’s knob position: leave it as during calibration procedure. It’s not possible to program the pump for both modes. Last entry overwrite previous ones.

#### Set CC or ST

At the beginning the cursor is on “CC” working unit.

Press “UP” key to change it and to work into “ST” mode.

Press “RIGHT” key and insert the working value: use “UP” key to increase/decrease the unit; “RIGHT” key to move on next digits. At the end, the cursor will move on “MAN:NO”.

#### Set Automatic (“MAN:NO”) or Manual (“MAN:YES”)

**Manual (“MAN:YES”):** to start immediately the manual dosing activity change “MAN:NO” into “MAN:YES” pressing “UP” key.

Into this mode (MAN:YES), press:

- “E” to start dosing activity;
- “ESC” to stop dosing activity;
- “UP” go back to MAN:NO.

**Automatic (“MAN:NO”):** to start dosing activity automatically after exit from this menu do not modify this set.

With this setting, during dosing activity if the pump receives an external pulse, an alarm will be activated (ALARM BATCH).

Into this mode (MAN:NO), press:

- “E” to move on next setting (“OUT DOSE SIGN YES”);
- “ESC” to esc from this working mode;
- “UP” to move on MAN:YES.

Setting “OUT DOSE SIGN YES”, at the end of the dosing activity there is a signal (alarm contact) of 2 seconds. To disable this option set “OUT DOSE SIGN NO” pressing “UP” key.

Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

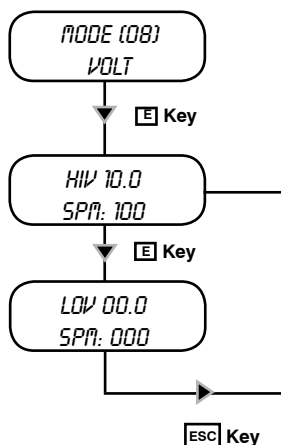


### VOLT mode.

Voltage from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session.

#### Which parameters must be set ?

HIV (maximum tension)  
LOV (minimum tension)  
SPM (strokes per minute)



To work in this mode is necessary to specify the "HIV" (maximum working tension), "LOV" (minimum working tension) and "SPM" (strokes per minute) values that pump will produce between the parameters.

To setup this values enter into "VOLT" mode. The cursor will blink on first digit ("HIV" field). Insert maximum tension value that will be supplied to the pump ("UP" key). To move on next digit press "RIGHT" key.

The cursor will blink on "SPM" field. Insert strokes per minute that pump will produce near "HIV" value ("UP" key). To move on next digit press "RIGHT" key.

Press "E" key to move on "LOV".

The cursor will blink on first digit ("LOV" field). Insert minimum tension value that will be supplied to the pump ("UP" key). To move on next digit press "RIGHT" key.

The cursor will blink on "SPM" field. Insert strokes per minute that pump will produce near "LOV" value ("UP" key). To move on next digit press "RIGHT" key.

Press "E" key to save data and "ESC" to exit to main menu. Otherwise press "ESC" to discard data and exit to main menu.

**Attention:** if a wrong data is set (for example, it has been set the same value for HIV and LOV) an error message (WRONG ENTRY) will appear.

## 26. “mA” working mode

### ***mA mode.***

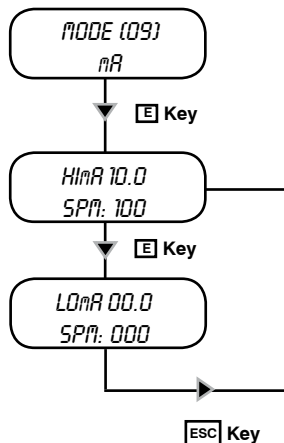
Current from an external device drives the pump that doses proportionally using a minimum and maximum of strokes for minute set during program session.

#### **Which parameters must be set ?**

HlmA (maximum current)

LOmA (minimum current)

SPM (strokes per minute)



To work in this mode is necessary to specify the “HlmA” (maximum working current), “LOmA” (minimum working current) and “SPM” (strokes per minute) values that pump will produce between the parameters.

To setup this values enter into “mA” mode. The cursor will blink on first digit (“HlmA” field). Insert maximum current value that will be supplied to the pump (“UP” key). To move on next digit press “RIGHT” key.

The cursor will blink on “SPM” field. Insert strokes per minute that pump will produce near “HlmA” value (“UP” key). To move on next digit press “RIGHT” key.

Press “E” key to move on “LOmA”.

The cursor will blink on first digit (“LOmA” field). Insert minimum current value that will be supplied to the pump (“UP” key). To move on next digit press “RIGHT” key.

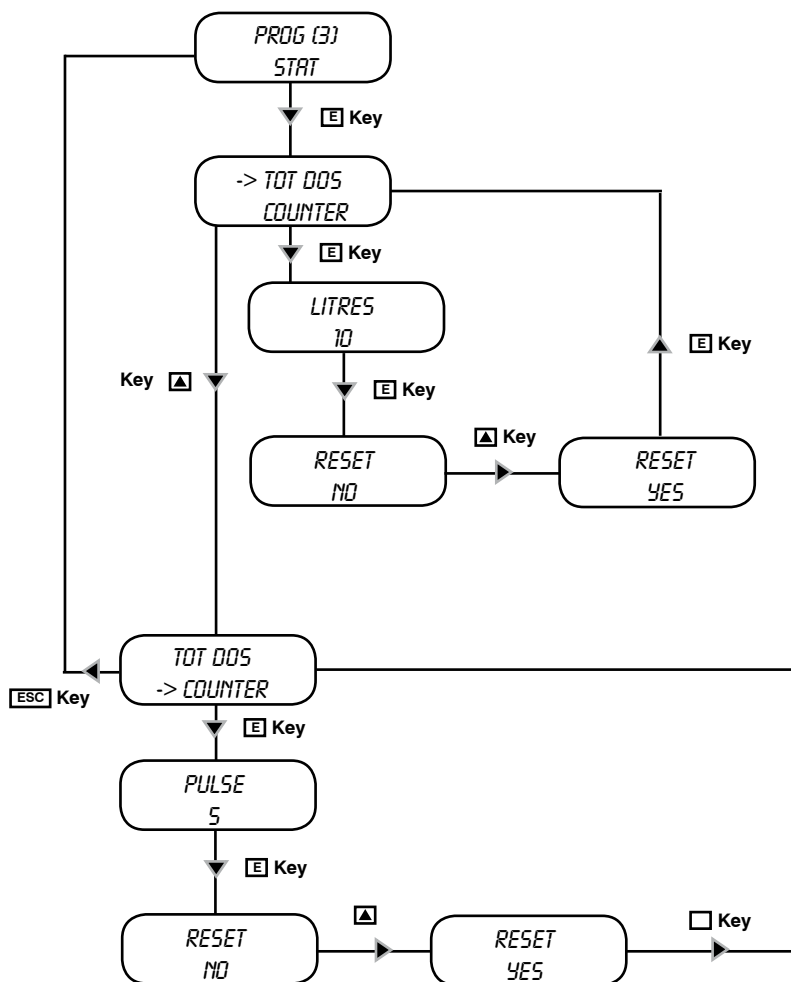
The cursor will blink on “SPM” field. Insert strokes per minute that pump will produce near “LOmA” value (“UP” key). To move on next digit press “RIGHT” key.

Press “E” key to save data and “ESC” to exit to main menu. Otherwise press “ESC” to discard data and exit to main menu.

**Attention:** if a wrong data is set (for example, it has been set the same value for HIV and LOV) an error message (WRONG ENTRY) will appear.

**Stat.**

To see dosing statistics choose "STAT" from main menu. See quick guide at pag. 21



"TOT DOS" means total dosed product since pump last reset.  
 "COUNTER" means strokes numbers since pump last reset.

## 28. Troubleshooting

Problem	Possible Cause
<b>Pump doesn't turn on.</b>	<p><i>Pump isn't powered. Connect it to main supply.</i></p> <p><i>Pump's protection fuse is broken. Replace it. See page 45 for replacement procedure.</i></p> <p><i>Pump's main board is broken. Replace it. See page 45 for replacement procedure.</i></p>
<b>Pump is not dosing and solenoid is operating.</b>	<p><i>The foot filter is obstructed. Clean it.</i></p> <p><i>Suction hose is empty. Pump must be primed. Repeat priming procedure.</i></p> <p><i>Air bubbles inside hydraulic circuit. Check valves - hoses - fittings.</i></p> <p><i>Product to dose is generating gas. Turn discharge knob and let air flow away.</i></p> <p><i>Use a self-venting pump head.</i></p>
<b>Pump is not dosing and solenoid isn't operating or slightly operating.</b>	<p><i>Crystals presence inside valves. Check them and try to dose 2-3 liters of normal water. Change valves.</i></p> <p><i>Injection valve obstructed. Change it.</i></p>
<b>Pump's display shows "ERROR MEM" or "ERROR DATA"</b>	<p><i>ERROR MEM: error in data storage. it is necessary to reload pump's default data, as described in "Load default procedure" on page 28.</i></p> <p><i>ERROR DATA: error in data setting. Check the values set. If they are correct, but the message still appears, the pump is underdimensioned.</i></p>

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## 29. Fuse and main board replacement

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Fuse or main board replacement is allowed to qualified personnel only. Before to operate disconnect the pump from main power and all hydraulic connections.

For fuse replacement is necessary to use a 3x16 and 3x15 screwdriver and a new fuse (same model of old one).

For main board replacement is necessary to use a 3x16 and 3x15 screwdriver and a new main board (same model of old one).

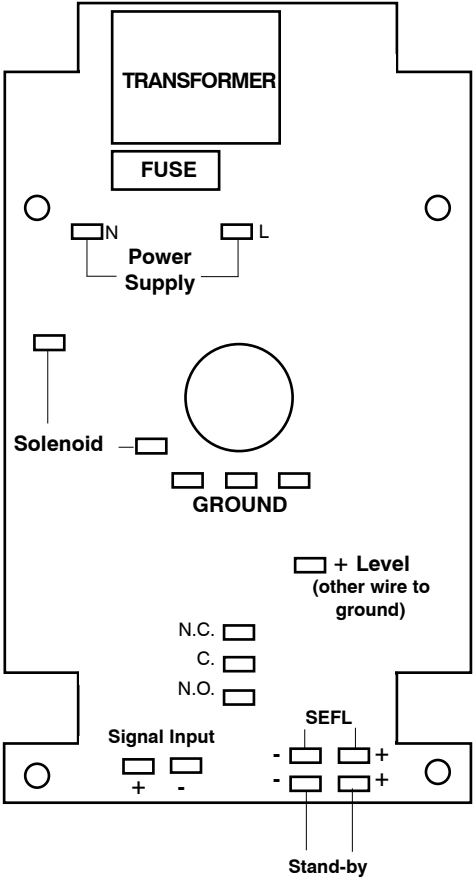
### ***Fuse replacement procedure:***

- Turn pump's injection knob on 0%.
- Remove 6 screws from pump's back.
- Pull pump's back cover until it's completed separated from pump's front. Be careful of the knob's spring.
- Locate the blown fuse and replace it.
- Reassemble the pump. Be careful to put back the knob's spring.
- Reinsert screws.

### ***Main board replacement procedure:***

- Turn pump's injection knob on 0%.
- Remove 6 screws from pump's back.
- Pull pump's back cover until it's completed separated from pump's front. Be careful of the knob's spring.
- Remove board's screws.
- Completely disconnect wires from main board and replace it. Reinsert screws.
- Reconnect wires to the main board (see enclosed picture).
- Reassemble the pump. Be careful to put back the knob's spring.
- Reinsert screws.

30. Main Board



During normal operating mode, pump must be checked once for month. Wear needed safety devices and check hoses and all hydraulic components for:

- product leak
- broken hoses
- corroded connections

**All maintenance operations must be performed by authorized and trained personnel only. If pump needs factory assistance please use original package to return it.**

**Before to do it, please, remove all dosing product inside the pump and hoses.**

**Use only original spare parts!**

## B Appendix. Construction Materials and Technical info

### TECHNICAL FEATURES

Power supply:	230 VAC (190-265 VAC)
Power supply:	115 VAC (90-135 VAC)
Power supply:	24 VAC (20-32 VAC)
Power supply:	12 VDC (10-16 VDC)
Pump Strokes:	0 ÷ 180
Suction Height:	1,5 metres
Environment Temperature:	0 ÷ 45°C (32 ÷ 113°F)
Chemical Temperature:	0 ÷ 50°C (32 ÷ 122°F)
Installation Class:	II
Pollution Level:	2
Audible Noise:	74dba
Packaging and Transporting Temperature:	-10 ÷ 50°C (14 ÷ 122°F)
Protection degree:	IP 65

### MANUFACTURING MATERIALS

Case:	PP
Pump head:	PVDF, Acrylic, SS *
Diaphragm:	PTFE
Balls:	CERAMIC, PTFE, SS *
Suction Pipe	PVC
Delivery Pipe:	PVDF
Valve Body:	PVDF, PE, SS *
O-ring:	FP, EP, PTFE *
Injection connector	PVDF (ceramic, HASTELLOY C276 spring)
Level Probe:	PVDF
Level probe cable:	PE
Foot Filter:	PVDF

\*as ordered.

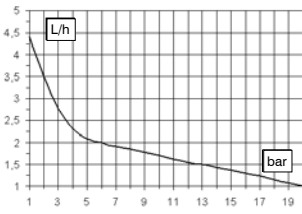
INFORMATION								
	Flow				cc per stroke		max pressure	
	Min cc/h	Max l/h	Min GPH	Max GPH	Min	Max		
2001	0.03	1	0.000008	0.26	0.03	0.09	20 bar	290 PSI
1802	0.06	2	0.000016	0.53	0.06	0.19	18 bar	261 PSI
1504	0.11	4	0.000029	1.06	0.11	0.37	15 bar	217 PSI
1005	0.14	5	0.000037	1.32	0.14	0.46	10 bar	145 PSI
0808	0.22	8	0.000058	2.11	0.22	0.74	8 bar	116 PSI
0510	0.28	10	0.000074	2.64	0.28	0.93	5 bar	72 PSI
0218	0.50	18	0.00013	4.76	0.50	1.67	2 bar	29 PSI
INFORMATION SELF VENTING MODELS								
1801	0.03	1	0.000008	0.26	0.03	0.09	18 bar	261 PSI
1503	0.08	3	0.000021	0.79	0.08	0.28	15 bar	217 PSI
103,5	0.10	3.5	0.000026	0.92	0.10	0.32	10 bar	145 PSI
085,5	0.15	5,5	0.000040	1.45	0.15	0.51	8 bar	116 PSI
057,5	0.21	7.5	0.000055	1.98	0.21	0.69	5 bar	72 PSI
0213	0.37	13	0.000098	3.43	0.37	1.20	2 bar	29 PSI



Pump head I

20 01

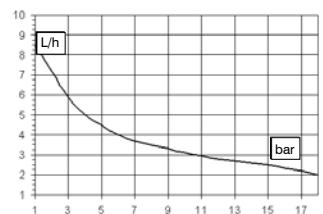
$\frac{\text{L/h } 01}{\text{bar } 20}$



Pump head L

18 02

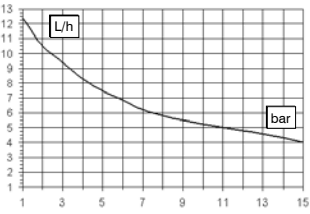
$\frac{\text{L/h } 02}{\text{bar } 18}$



Pump head L

15 04

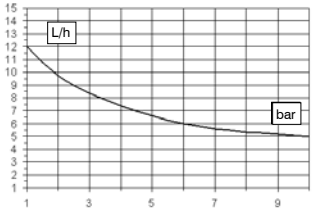
$\frac{\text{L/h } 04}{\text{bar } 15}$



Pump head L

10 05

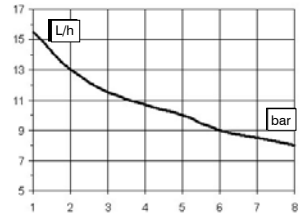
$\frac{\text{L/h } 05}{\text{bar } 10}$



Pump head L

08 08

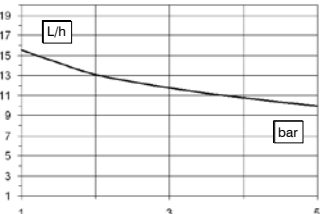
$\frac{\text{L/h } 08}{\text{bar } 08}$



Pump head L

05 10

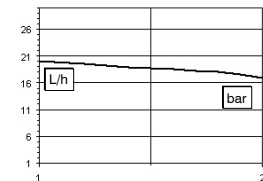
$\frac{\text{L/h } 10}{\text{bar } 05}$



Pump head M

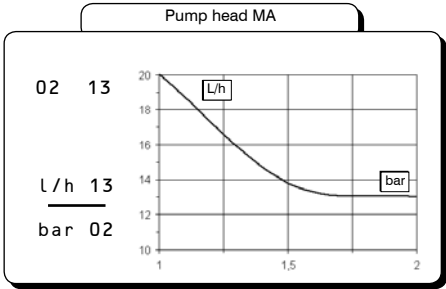
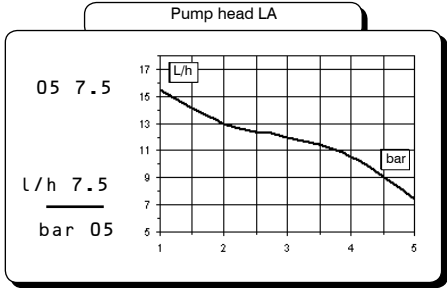
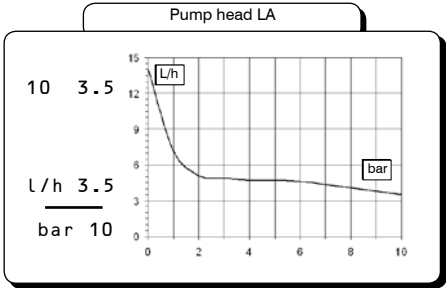
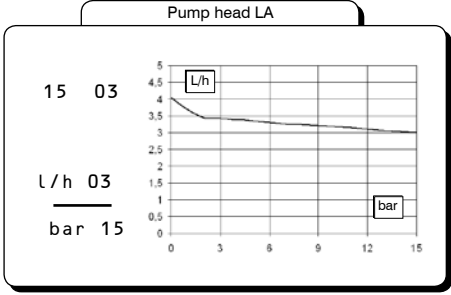
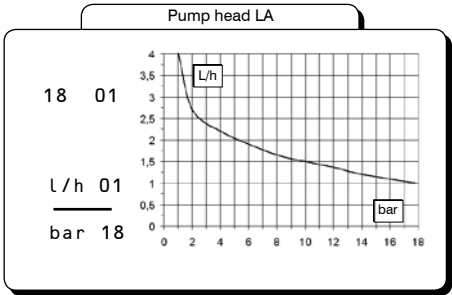
02 18

$\frac{\text{L/h } 18}{\text{bar } 02}$

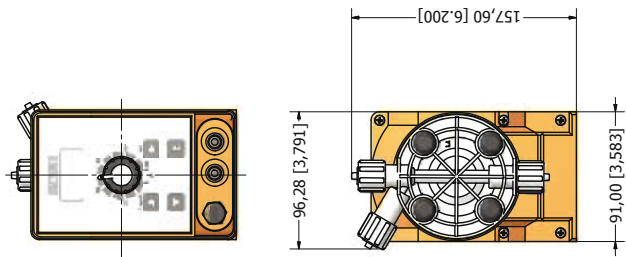
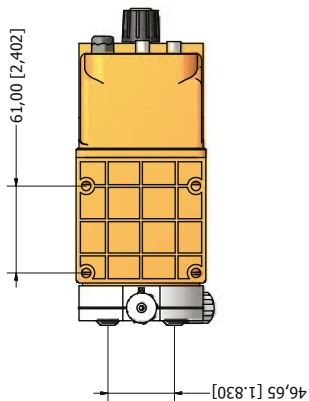
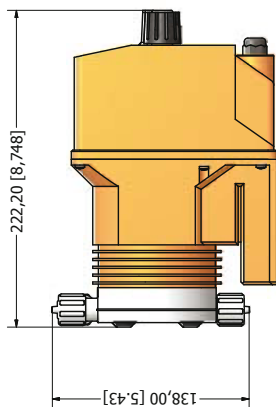


Flow rate indicated is for  $\text{H}_2\text{O}$  at  $20^\circ\text{C}$  at the rated pressure. Dosing accuracy  $\pm 2\%$  at constant pressure  $\pm 0,5$  bar.

C Appendix. Delivery Curves for self-purge pump head



Flow rate indicated is for H<sub>2</sub>O at 20°C at the rated pressure. Dosing accuracy ± 2% at constant pressure ± 0,5 bar.



*bold : mm  
( ) : inches*

## E Appendix. Chemical Compatibility Table

Solenoid driven metering pumps are widely used to dose chemical fluids and it is important that the most suitable material in contact with fluid is selected for each application. This compatibility table serves as a useful help in this respect. All the informations in this list are verified periodically and believed to be correct on the date of issuance. All the informations in this list are based on manufacturer’s data and its own experience but since the resistance of any material depends by several factors this list is supplied only as an initial guide, in no way ATA makes warranties of any matter respect to the informations provided in this list.

Product	Formula	Ceram.	PVDF	PP	PVC	SS 316	PMMA	Hastel.	PTFE	FPM	EPDM	NBR	PE
Acetic Acid, Max 75%	CH3COOH	2	1	1	1	1	3	1	1	3	1	3	1
Hydrochloric Acid, Concentrate	HCl	1	1	1	1	3	1	1	1	1	3	3	1
Hydrofluoric Acid 40%	H2F2	3	1	1	2	3	3	2	1	1	3	3	1
Phosphoric Acid, 50%	H3PO4	1	1	1	1	2	1	1	1	1	1	3	1
Nitric Acid, 65%	HNO3	1	1	2	3	2	3	1	1	1	3	3	2
Sulphuric Acid, 85%	H2SO4	1	1	1	1	2	3	1	1	1	3	3	1
Sulphuric Acid, 98.5%	H2SO4	1	1	3	3	3	3	1	1	1	3	3	3
Amines	R-NH2	1	2	1	3	1	-	1	1	3	2	3	1
Sodium Bisulphite	NaHSO3	1	1	1	1	2	1	1	1	1	1	1	1
Sodium Carbonate (Soda)	Na2CO3	2	1	1	1	1	1	1	1	2	1	1	1
Ferric Chloride	FeCl3	1	1	1	1	3	1	1	1	1	1	1	1
Calcium Hydroxide (Slaked Lime)	Ca(OH)2	1	1	1	1	1	1	1	1	1	1	1	1
Sodium Hydroxide (Caustic Soda)	NaOH	2	1	1	1	1	1	1	1	2	1	2	1
Calcium Hypochlor.(Chlor.ted Lime)	Ca(OCl)2	1	1	1	1	3	1	1	1	1	1	3	1
Sodium Hypochlorite, 12.5%	NaOCl + NaCl	1	1	2	1	3	1	1	1	1	1	2	2
Potassium Permanganate, 10%	KMnO4	1	1	1	1	1	1	1	1	1	1	3	1
Hydrogen Peroxide, 30% (Perydrol)	H2O2	1	1	1	1	1	3	1	1	1	2	3	1
Aluminium Sulphate	Al2(SO4)3	1	1	1	1	1	1	1	1	1	1	1	1
Copper-II-Sulphate (Roman Vitriol)	CuSO4	1	1	1	1	1	1	1	1	1	1	1	1

### Resistance rating

Resistant	1
Fairly resistant	2
Not resistant	3

### Materials

Polyvinylidene fluoride	PVDF	Pump Heads, valves, fitting, tubing
Polypropylene	PP	Pump Heads, valves, fitting, level floater
PVC	PVC	Pump Heads
Stainless steel	SS 316	Pump Heads, valves
Polymethyl Metacrilate (Acrylic)	PMMA	Pump Heads
Hastelloy C-276	Hastelloy	Injection valve spring
Polytetrafluoroethylene	PTFE	Diaphragm
Fluorocarbon (Viton® B)	FPM	Sealings
Ethylene propylene	EPDM	Sealings
Nitrile	NBR	Sealings
Polyethylene	PE	Tubing

## F Appendix. Hoses resistance table

Hose features are very important for a reliable dosage. Every pump's model is made to work in the best way using selected hoses according to pump's capacity / model. Information reported here are intended for standard use only. For extended information ask to hose's manufacturer.

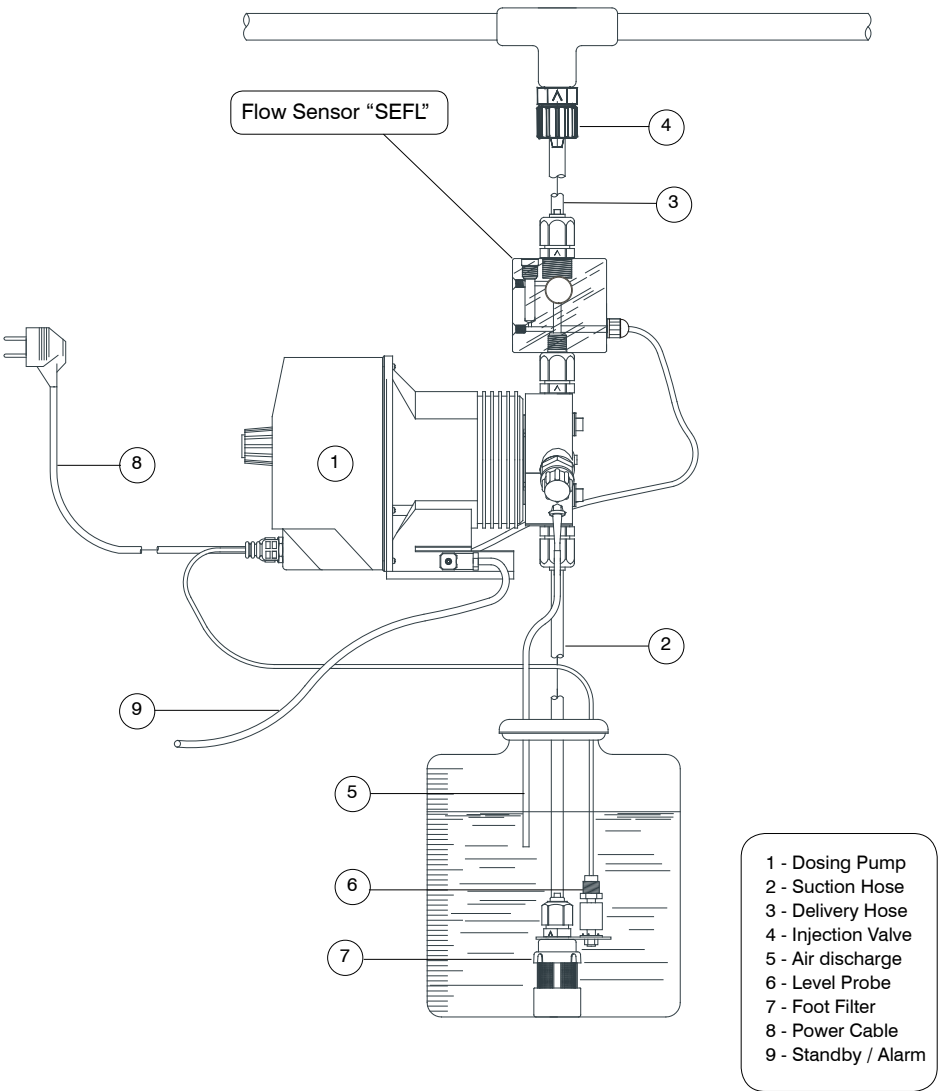
Suction / Delivery Hose			
4x6 mm PVC (transparent)	4x8 mm PE (opaque)	6x8 mm PE (opaque)	8x12 mm PVC (transparent)

Delivery Hose	Working Pressure				Breaking Pressure			
4x6 mm PE 230 (opaque)	20°C 12 bar	30°C 10.5 bar	40°C 8.5 bar	50°C 6.2 bar	20°C 36 bar	30°C 31.5 bar	40°C 25.5 bar	50°C 18.5 bar
4x8 mm PE 230 (opaque)	20°C 19 bar	30°C 15.7 bar	40°C 12 bar	50°C 7.5 bar	20°C 57 bar	30°C 47 bar	40°C 36 bar	50°C 22.5 bar
6x8 mm PE 230 (opaque)	20°C 8.6 bar	30°C 6.8 bar	40°C 4.8 bar	50°C 2.3 bar	20°C 26 bar	30°C 20.5 bar	40°C 14.5 bar	50°C 7 bar
8x12 mm PE 230 (opaque)	20°C 12 bar	30°C 10.5 bar	40°C 8.5 bar	50°C 6.2 bar	20°C 36 bar	30°C 31.5 bar	40°C 25.5 bar	50°C 18.5 bar
4x6 mm PVDF Flex 2800 (opaque)	20°C 40 bar	30°C 34 bar	40°C 30 bar	50°C 27 bar	60°C 24.8 bar	80°C 20 bar	90°C 10 bar	
6x8 mm PVDF Flex 2800 (opaque)	20°C 29 bar	30°C 25.5 bar	40°C 22 bar	50°C 20 bar	60°C 18 bar	80°C 14.5 bar	90°C 7.3 bar	
8X10 mm PVDF Flex 2800 (opaque)	20°C 18 bar	30°C 15.5 bar	40°C 13.5 bar	50°C 12.5 bar	60°C 11.2 bar	80°C 9 bar	90°C 4.5 bar	
1/4 PE 230 (opaque)	20°C 17.6 bar							
3/8 PE 230 (opaque)	20°C 10.6 bar							
1/2 PE 230 (opaque)	20°C 10.6 bar							

# G Appendix. “SEFL” Installation

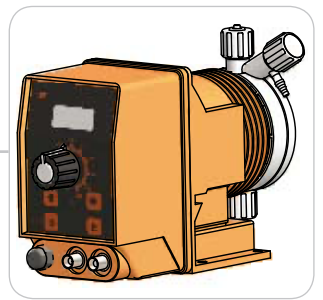
Connect SEFL flow sensor as shown.

For a proper installation please put SEFL “signal wire” perpendicularly to pump’s solenoid.



# Summary

1. Introduction .....	3
2. Unpacking .....	4
3. Pump's description .....	5
4. Before to Install warnings .....	6
5. Installation Draw .....	7
6. Hydraulic Installation .....	8
7. Electrical Installation .....	12
8. Basic Settings .....	14
9. Priming .....	16
10. Pump's functions summary .....	17
10. Pump's functions summary- ALARMS .....	18
12. Quick Guide - Main Menu (Prog [2] Setup) .....	20
15. Setup .....	22
16. "Load default" and "Reset Password" procedure .....	30
17. Working procedure setup .....	31
18. "CONSTANT" working mode .....	34
19. "DIVIDE" working mode .....	35
20. "MULTIPLY" working mode .....	36
21. "PPM" working mode .....	37
22. "PERC" working mode .....	38
23. "MLQ" working mode .....	39
24. "BATCH" working mode .....	40
25. "VOLT" working mode .....	41
26. "mA" working mode .....	42
27. STATISTICS management .....	43
28. Troubleshooting .....	44
29. Fuse and main board replacement .....	45
30. Main Board .....	46
A Appendix. Maintenance .....	47
B Appendix. Construction Materials and Technical info .....	48
C Appendix. Delivery Curves .....	49
C Appendix. Delivery Curves for self-purge pump head .....	50
D Appendix. Dimensions .....	51
E Appendix. Chemical Compatibility Table .....	52
F Appendix. Hoses resistance table .....	53
G Appendix. "SEFL" Installation .....	54
H Appendix. Summary .....	55



*When dismantling a pump please separate material types and send them according to local recycling disposal requirements.  
We appreciate your efforts in supporting your local Recycle Environmental Program.  
Working together we'll form an active union to assure the world's invaluable resources are conserved.*