

Reference Manual CEPE Eco Footprint Tool

User guide | Beta version | May 2013



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1 About the CEPE Eco Footprint Tool

This Eco footprint tool was created by CEPE, the European council for the paint, Printing ink and artists' colours Industry. It is available for CEPE members to calculate the Eco footprint of a specific paint. The tool is based on two databases:

- A coating manufacturing processes database, which includes the production processes of waterborne, solvent borne or powder paint. For this database data was collected at CEPE members sites.
- A database for coating raw materials. This data set was collected by CEPE with the help of its raw materials suppliers, and is now the most representative database for the coatings Industry.

Disclaimer: The Eco footprints calculated with the Eco footprint tool are based on industry mean data and do not necessarily provide an accurate measure of the product's true environmental footprint from a specific producer. The goal of the Eco footprint tool is to give an overview of the environmental impact of a kilogram of coating and is designed for coatings companies to do a quick impact screening for their products. The Eco footprints that are created do not automatically meet the requirements imposed on Life Cycle Assessments (LCAs) or Environmental Product Declarations (EPDs: FDES, carbon footprint, etc.) and therefore **should not be used in market claims or external communication, without a transfer into the required format and a review by an LCA expert.** The person or company creating an Eco footprint has full responsibility for the quality of the Eco footprint results and the way they are communicated.

Information uploaded in the tool is protected by a personal login and password. It will be kept confidential and not be accessible by others. CEPE and Ecomatters (the developers of the tool) will preserve confidentiality of all data added to and processed by the tool.

The raw material Life Cycle Inventory data is owned or licensed by CEPE. To get access to the full LCI database, please contact CEPE. The Eco footprint tool may be used by CEPE members only, and may exclusively be used to calculate the Eco footprints of member's own coating products. Use of the tool and/or calculated results for commercial purposes is not permitted. By using the Eco footprint tool, you agree to be bound to these terms and conditions of use.

2 How to use the Eco footprint tool

The Eco Footprint Tool enables you to calculate a product's eco footprint in three simple steps. This reference manual will guide you through this process for the first time. Let's get started.

2.1 Product List

When logged-in, you will be shown the *Product list* screen. To add a new product, click *Add Product*.

The screenshot displays the 'Eco footprint tool' interface. At the top, there is a header with the title 'Eco footprint tool' and a 'Reference manual' link. Below this is a navigation bar with 'Products' and 'Account' tabs, and 'About' and 'Logout' links. A 'Welcome Client' message is shown on the left, and a '5 Add Product' button is on the right. The main content area is titled 'Product list' and features a 'Filters' dropdown. A table with 1 row and 4 columns is shown. The first column is 'Name' with the value 'Example Product'. The second column is 'Description' with the value 'Description of this product'. The third column is 'Finalize the Eco footprint.' with a green checkmark. The fourth column is 'Action' with a green arrow labeled 'EF' and a red minus sign. A '5 Add Product' button is visible in the top right corner. The footer shows '© Ecomatters 2013'.

1. The name and description of the products are shown in the *Product list*. You can edit a product by clicking on its name.
2. The green check sign or red – symbol indicates whether or not the data collection for a product is finalized. After finalization, the eco footprint can be created.
3. *Create Eco footprint*: By clicking on the green EF-arrow, you will go directly to the *Eco footprint* screen to calculate the product's eco footprint.
4. *Delete*: To remove a product from the *Product list*, click on the red – symbol.
5. *Add product*: To add another product, click on *Add product*. You will be directed to step 1 (*Product*).

2.2 Product

On the *Product* screen you will be asked to enter the general product information.

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1) Product 2) Process 3) Eco footprint

Product

Product details

1 Name * Example coating

Description * Description of this product

Scenario set up

2 Surface covering * 30 m²/kg

Production Process * Solvent borne production

* mandatory field

3 Save & go to Process 4 Return to Product list

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1. *Product details*: enter the product name and give a short description.
2. *Scenario set up*: the calculated eco footprint will report the environmental performance indicators associated with the production of 1 kg of product. Enter the *surface coverage* equivalent to this functional unit of 1 kg here, and select the correct *production process* for the product.
3. *Save & go to Process*: Click to save the entered data and continue to step 2 (*Process*).
4. *Return to Product list*: Click to return to the *Product list*. Entered data will not be saved.

2.3 Process

2.3.1 Raw materials

On the *Process* screen, you will be asked to provide information regarding the production process of the product.

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Item has been successfully created.

1) Product 2) Process 3) Eco footprint

Process

Raw materials

Select a minimum of three raw materials. The industry selection below is only a filter function

Name

Butyl glycol (2-butoxyethanol or ethylene glycol monobutyl ether)
Diethylene glycol (DEG)
Diethylene glycol monobutyl ether (2-(2-butoxyethoxy)ethanol or Butyl diglycol(Ether solvent)
Dipropylene Glycol Methyl Ether (2-(Methoxy propoxy)propanol)
Dipropylene Glycol n-Butyl Ether (Ether solvents, unspecified)
Ester Alcohol e.g. Texanol (Ester solvents, unspecified)
Hydrocarbon solvent
Monoethylene glycol (MEG)
Propylene glycol
Propylene Glycol Methyl Ether (Ether solvents, unspecified)
Propylene Glycol Methyl Ether Acetate (Ether solvents, unspecified)
Propylene Glycol n-Butyl Ether (Ether solvents, unspecified)

Industry: Decorative Coatings

Category: Solvents

Subcategory: All

Bill of materials

Enter the grams of raw materials that are in reality needed to create 1000 grams of coating. Taking a waste into account, this is usually more than 1000 grams. The minimum total weight should always be more than 1000 grams.

Symbol	Material	Quantity
-	Additives: Ammonia solution, 25% in water	10 g
Total:		10 g

A minimum of three *raw materials* needs to be selected. The substance present in the highest quantity may not constitute more than 85% of the total product mass.

1. You can filter the list of raw materials according to *industry*, *category* and *subcategory*, or you can search for a substance by entering its name in the search box.
2. To add a raw material to the *Bill of materials*, select it in the list and click on the green + symbol.
3. After adding a raw material to the *Bill of materials*, enter the actual used mass of the raw material in grams. Since the functional unit is 1 kg of product, the total must equal at least 1000 g. However, since waste is always generated the total will more likely be higher.
4. To delete a raw material from the *Bill of materials*, click on the red - symbol.

2.3.2 Electricity use and additional input parameters

The values entered for *Electricity use* and *Additional input parameters* are provided by CEPE, and are the default values for the selected production process (production of solvent borne, water borne or powder coating). Manual alteration is not compulsory, but is allowed.

For the selected process (solvent borne, water borne or powder coatings), default values are given for electricity use and for the section 'additional input parameters'. If the user wants to replace the default values with specific input for the calculation, the following sections can be filled. Keep in mind the functional unit, all consumptions and emissions values should be given per 1 kg of product.

Electricity use

1 Grinding time * h

Power grinding equipment * kW

Total grinding energy 46.80 kWh

Power source *

Other electric energy * kWh

Total energy 47.04 kWh

Additional input parameters 2

* mandatory field 3

3 Save & go to Eco footprint 4 Return to Product 5 Return to Product list

1. *Electricity use*: you may choose to adjust the default values for *grinding time*, *power of grinding equipment* and/or *other power use*. You must select an appropriate power source.
2. *Additional input parameters*: you can unfold the *Additional input parameters* menu by clicking on the blue header. You may choose to adjust the default values for *raw material transport*, *packaging material*, *direct emissions* and *auxiliaries of total production*, *heating*, *waste* and/or *forklifts*.
3. *Save & go to Eco footprint*: Click to save the entered data and continue to step 3 (*Eco footprint*).
4. *Return to Product*: Click to return to the *Product* screen. Entered data will not be saved.
5. *Return to Product list*: Click to return to the *Product list*. Entered data will not be saved.

2.4 Eco footprint

2.4.1 Data overview

On the Eco footprint screen, an *Overview of the input data* as well as an *Eco footprint overview* is given.

The screenshot displays the 'Eco footprint tool' interface. At the top, there is a navigation bar with 'Products' and 'Account' tabs, and 'About' and 'Logout' links. A green notification bar states 'Item has been successfully updated.' Below this is a progress indicator with three steps: '1) Product' (highlighted in blue), '2) Process' (highlighted in orange), and '3) Eco footprint' (highlighted in green). The main content area is titled 'Eco footprint' and is divided into two sections: 'Overview input data' and 'Eco footprint overview'. The 'Overview input data' section contains a form with the following fields: 'Name' (Example Product), 'Description' (Description of this product), 'Surface covering' (30 m²/kg), and 'Production Process' (Solvent borne production). The 'Eco footprint overview' section is titled 'Impact Categories' and lists the following values: Global Warming Potential (4444.1 ton CO₂ eq), Ozone Depletion Potential (816.1 g CFC-11 eq), Photochemical Ozone Creation Potential (1795.3 kg C₂H₄ eq), Acidification Potential (15257.5 kg SO₂ eq), and Eutrophication Potential (4799.2 kg PO₄ eq). Red circles with numbers 1 and 2 are placed over the 'Overview input data' and 'Eco footprint overview' sections, respectively.

1. *Overview input data*: The name, description, surface covering and production process of the coating are listed. This information will also be shown on the Eco Footprint Leaflet.
2. *Eco footprint overview*: The main environmental impact categories, energy content, waste production and resource consumption are listed. This information will be shown as the summary of the product's environmental performance on the full Eco Footprint Leaflet.

2.4.2 Finalization product and extraction eco footprint

The screenshot shows the 'Resource Consumption' section with three input fields: 'Non Renewable' (0 kg), 'Renewable' (0.4 kg), and 'Water' (3446.3 kg). Below this is the 'Finalize Eco footprint' section, which includes a disclaimer box and a checkbox labeled 'Finalize the Eco footprint.' (marked with a red circle 1). Underneath is the 'Extract the Eco footprint' section with two radio button options: 'Full Eco footprint (Word format)' (selected, marked with a red circle 2) and 'Carbon footprint (Word format)'. At the bottom, there are three buttons: 'Create footprint' (green, marked with a red circle 3), 'Return to Process' (orange, marked with a red circle 4), and 'Return to Product list' (grey, marked with a red circle 5). The copyright notice '© Ecomatters 2013' is visible in the bottom right corner.

1. *Finalize the Eco footprint:* if the input data are entered correctly and you've read the disclaimer, you can finalize the product by checking the finalization checkbox. By finalizing the product, the *Create footprint* button will be enabled. Please note that if after checking the checkbox changes are made to the input data, the product automatically loses its 'finalized'-status and must be finalized again before an updated eco footprint can be created.
2. *Extract the Eco footprint:* Select the eco footprint format of choice.
3. *Create footprint:* Click to extract the eco footprint in the chosen format.
4. *Return to Process:* Click to return to the *Process* screen, to edit the input data.
5. *Return to Product list:* Click to return to the *Product list*.

2.5 Account settings

On the *Account settings* screen, you can enter and/or edit your account information.

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Account settings

Login details

1 Username * Client
Plain Password

Company

2 Company name * Client
Logo
Logo

Contact information

3 Name * Client
Telephone 156497987
Email * Client@Client.Client
Comment

1. *Login details*: you can edit your *username* and/or *password*.
2. *Company*: you can edit the name of the company and upload a company logo. This logo will be printed onto the Eco Footprint Leaflet, with the dimensions 2.24 x 4.41 (height x width). Since larger images will be reduced to this size, please make sure the ratio of the height and width of the uploaded image is 1:2. The logo can be removed by clicking *Remove image*.
3. *Contact information*: you can edit the contact information and add a comment. Please note that the contact information entered here will be printed on the full Eco Footprint Leaflet or the Carbon Footprint.

Annex I Guidance on specific products

100% liquid paints

For 100% liquid paints, select the solvent borne process, which approximates the actual manufacturing of these products the strongest.

Two-component products

Two-component products can be handled in two ways:

- 1) Looking at the components individually: create 2 Ecofootprints, one for a kilo of each component. When calculating the impact of the finally mixed components, apply the mixing ratio on the Ecofootprints

Example: Component A and B have the associated Ecofootprints A and B (EF_A and EF_B), and are used in a 5 to 2 ratio. The Ecofootprint of the applied product is:

$$EF_{\text{"2-pack"}} = (EF_A * 5 + EF_B * 2) / (5 + 2)$$

- 2) Looking at the combination: create one Ecofootprint respecting the ratio for each component when applied to get a kilo of the combined components.

Products that have used a longer grinding time than average

For products that have used a longer grinding time than average. two options are possible:

- 1) Level 1: Adjust the use of electricity according to specific knowledge of the grinding process: both grinding time and grinding power must be inputted. The electricity used elsewhere in the plant (such as heating, office electricity etc.) will keep the default values.
- 2) Level 2: the value of the total use of electricity for **the whole site** can be directly indicated in the box "total power use".

Annex II Description main impact categories

Global Warming Potential (GWP)

Global Warming Potential is a relative measure of how much heat a greenhouse gas traps in the atmosphere over a specific time interval, commonly 20, 100 or 500 years.

Reference unit: The GWP of a substance is expressed as a factor of the impact of carbon dioxide, whose GWP is standardized to 1 (g CO₂ eq).

Ozone Depletion Potential (ODP)

The ozone depletion potential is the integrated change in total stratospheric ozone (the breakdown of the ozone layer in the upper atmosphere) per unit mass emission of a specific compound.

Reference unit: The ODP of a substance is expressed as a factor of the impact of trichlorofluoromethane, whose ODP is standardized to 1 (µg CFC-11 eq).

Photochemical Ozone Creation Potential (POCP)

The photochemical ozone creation occurs due to chemical reactions brought about by the light energy of the sun. The reaction of nitrogen oxides with hydrocarbons in the presence of sunlight to form ozone is an example of a photochemical reaction.

Reference unit: The POCP of a substance is expressed as a factor of the impact of ethylene, whose POCP is standardized to 1 (mg C₂H₄ eq).

Acidification Potential (AP)

Examples of chemical compounds responsible for the acidification potential are: sulphur dioxide (SO₂), nitrogen oxides (NO_x) and ammonia (NH₃). Acid depositions have negative impacts on natural ecosystems and the man-made environment including buildings. The main sources for emissions of acidifying substances are agriculture and fossil fuel combustion used for electricity production, heating and transport.

Reference unit: The AP of a substance is expressed as a factor of the impact of sulfur dioxide, whose AP is standardized to 1 (g SO₂ eq).

Eutrophication Potential (EP)

Eutrophication is the excessive enrichment of water and continental surfaces with nutrients, and the associated adverse biological effects.

Reference unit: The EP of a substance is expressed as a factor of the impact of ionic phosphate, whose EP is standardized to 1 (mg PO₄³⁻ eq).

Abiotic Depletion Potential (ADP)

Abiotic depletion potential measures the gradual depletion of non-renewable non-organic materials.

Reference unit: The ADP of a substance is expressed as a factor of that of elemental antimony, whose depletion is standardized to 1 (mg Sb eq).

Dust and Particulate Matter (PM)

Dust and particulate matter includes acids (such as nitrates and sulphates), organic chemicals, metals, and soil or dust particles. PM is a potential health hazard through risk of inhalation.

Reference unit: The PM emitted by a substance is expressed as a factor of the emission of particulate matter with a diameter of 10 micrometers, which is standardized to 1 (mg PM10 eq).

Human Toxicity Potential (HTP)

The human toxicity potential measures exposure of humans to toxic substances by breathing (air), drinking (water) and ingestion (food, soil particles).

Reference unit: The HTP of a substance is expressed as a factor of the impact of 1,4-dichlorobenzene, whose HTP is standardized to 1 (g 1,4-DB eq).

Freshwater Toxicity Potential

The freshwater toxicity measures the exposure of freshwater flora and fauna to toxic substances.

Reference unit: The FTP of a substance is expressed as a factor of the impact of 1,4-dichlorobenzene, whose FTP is standardized to 1 (g 1,4-DB eq).

Marine Aquatic Toxicity Potential

The marine toxicity measures the exposure of marine flora and fauna to toxic substances.

Reference unit: The marine aquatic toxicity potential of a substance is expressed as a factor of the impact of 1,4-dichlorobenzene, whose marine aquatic toxicity potential is standardized to 1 (kg 1,4-DB eq).

Terrestrial Eco Toxicity Potential

The terrestrial eco toxicity potential measures the exposure of terrestrial flora and fauna to toxic substances.

Reference unit: The terrestrial eco toxicity potential of a substance is expressed as a factor of the impact of 1,4-dichlorobenzene, whose terrestrial eco toxicity potential is standardized to 1 (g 1,4-DB eq).

Annex III GHG protocol and energy use

To help delineate direct and indirect emissions sources, improve transparency, and provide utility for different types of organizations with different needs and purposes, three 'scopes' are defined for green house gas (GHG) accounting and reporting purposes.

The GHG Protocol recommends that companies account for and report scopes 1 and 2 at a minimum.

Scope 1: Direct GHG emissions

Scope 1 accounts for direct GHG emissions from sources that are owned or controlled by the reporting company. Scope 1 emissions are principally the result of the following activities:

- production of electricity, heat, or steam
- physical or chemical processing², e.g. cement, adipic acid and ammonia manufacture
- transportation of materials, products, waste, and employees, e.g. use of mobile combustion sources, such as: trucks, trains, ships, airplanes, buses, and cars
- fugitive emissions: intentional or unintentional releases such as: equipment leaks from joints, seals; methane emissions from coal mines; HFC emissions during the use of air conditioning equipment; and CH₄ leakages from gas transport

Scope 2: GHG emissions from imports of electricity, heat, or steam

Scope 2 accounts for indirect emissions associated with the generation of imported/purchased electricity, heat, or steam.

Emissions attributable to the generation of exported/sold electricity, heat, or steam should be reported separately under supporting information. These emissions must also be included in scope 1. To increase data transparency, emissions data associated with imported and exported electricity, heat, or steam should not be netted.

The emissions associated with the generation of imported electricity, heat, or steam are a special case of indirect emissions. For many companies, electricity usage represents one of the most significant opportunities to reduce GHG emissions.

Companies can reduce their use of electricity and/or use it more efficiently by investing in energy efficient technologies. Additionally, emerging green power markets³ enable some companies to switch to less GHG intensive electricity suppliers. Companies can also install an efficient co-generation plant on site to replace the import of more GHG intensive electricity from the grid. Scope 2 facilitates the transparent accounting of such choices.

Scope 3: Other indirect GHG emissions

Scope 3 allows for the treatment of other indirect emissions that are a consequence of the activities of the reporting company, but occur from sources owned or controlled by another company, such as:

- employee business travel
- transportation of products, materials, and waste

- outsourced activities, contract manufacturing, and franchises
- emissions from waste generated by the reporting company when the point of GHG emissions occurs at sources or sites that are owned or controlled by another company, e.g. methane emissions from landfilled waste
- emissions from the use and end-of-life phases of products and services produced by the reporting company
- employees commuting to and from work
- production of imported materials