

# Service Information

## PFR1WS-B MODEL FUEL INJECTION PUMP SERVICE MANUAL REVISION

One of the tightening torques in the 'INSPECTION' section of the 'PFR1WS-B MODEL FUEL INJECTION PUMP SERVICE MANUAL' is incorrect and has been corrected.

### 1. APPLICABLE SERVICE MANUAL

Publication no.	Manual title
EE12E-11070	PFR1WS-B MODEL FUEL INJECTION PUMP, CONSTRUCTION & OPERATION, REPAIR & MAINTENANCE

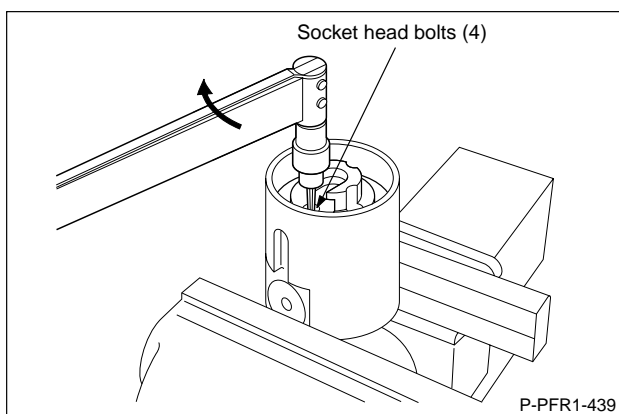
### 2. CORRECTION (Tightening torque and Note at bottom of page 22; see underlined text in figure below)

<b>Correct</b>	<ul style="list-style-type: none"> <li>Specified torque: 2 ~ 3 N·m {0.2 ~ 0.3 kgf·m}</li> <li>Socket head bolts: SW3</li> </ul>
<b>Incorrect</b>	<ul style="list-style-type: none"> <li>Specified torque: 9.8 ~ 11.8 N·m {1 ~ 1.2 kgf·m}</li> <li>Socket head bolts: SW5</li> </ul>

### 3. LOCATION OF CORRECTION

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#### 8 INSPECTION



(4) Apply 'Lock tight 242' to the socket head bolt threads.

(5) Tighten diagonally opposed socket head bolts gradually and evenly to the specified torque.

**Specified torque:** 2 ~ 3 N·m  
{0.2 ~ 0.3 kgf·m}

#### Advice

Leave for about one day to allow the Locktight to harden.

#### Note:

Socket head bolts: SW3