

HotPot International Co., Ltd.



User Manual

AHM-TCU6

High Density CCD Barcode Scanner

(Ver: 1.07)

Contents

Chapter 1

1-1 Operation and installation	1-01
1-2 Code ID Table List	1-02
1-3 Data Output Format	1-02
1-4 Settings	1-03

Chapter 2 Barcode Setting

System Settings	2-01
Output Interfaces	2-01
Code ID Selection	2-02
Buzzer Settings	2-02
Select Keyboard Type	2-03
Select KBD Wedge Character Table Type	2-03
Capital Lock Settings	2-04
Digits Transmission	2-04
RS232 Baud Rate	2-05
RS232 Parity	2-05
RS232 Data Bit	2-06
RS232 Flow Control Settings	2-06
RS232 ACK/NAK Transmission.....	2-06
RS232 Flow Control Waiting Time Settings	2-07
RS232 STX/ETX	2-07
Scan Mode	2-08
Read Redundancy	2-08
Termination Character Transmission	2-08
Prefix/Suffix Settings	2-09
Inter-Block Delay	2-10
Inter-Character Delay	2-10
Length Code	2-11
Enable/Disable All Barcodes Length	2-13
Negative Barcode Setting	2-13
Interleaved 25	2-14
Standard/Full ASCII Code 39	2-15
Code 128	2-16
EAN 128	2-17
Codabar	2-18
Italy Pharmacode (Code 32)	2-19

Code 93	2-19
China Postal Code	2-20
Industrial 25	2-21
Matrix 25	2-22
UPCA	2-23
UPCE	2-24
EAN13	2-25
EAN8	2-26
DataBar(RSS)-14	2-27
DataBar(RSS)-Limited	2-27
DataBar(RSS)-Expanded	2-27

Chapter 3 Barcode Editing Formats

Activate Editing Formats	3-02
Exclusive Data Editing	3-02
Define Data Criteria – Applicable Code Type	3-03
Define Data Criteria – Data Length	3-04
Define Data Criteria – Matching String & Location of Matching String	3-04
Divide Data into Fields – Total Number of Fields	3-05
Divide Data into Fields – Field-1 setting	3-06
Divide Data into Fields – Field-2 setting	3-06
Divide Data into Fields – Field-3 setting	3-07
Divide Data into Fields – Field-4 setting	3-07
Divide Data into Fields – Field-5 setting	3-07
Divide Data into Fields – Additional Fields	3-08
Field Transmission Sequence (12 Fields can output at the same time)	3-09
Appendix A: ASCII Number	3-10
Appendix B : ASCII Character	3-11
Appendix C : Function Code	3-15
Appendix D : KBD Wedge Character Table	3-16
Appendix E : RS232 Character Table	3-17

Chapter 1 Contents

1-1: Operation and Install

The barcode reader for a short distance from the reader to the scope necessary to trigger the barcode scan machine of Button, to be lit up with red light irradiation and a complete parallel in the barcode reader, and the attention of barcode machines and read the barcode of each other point of view, as far as possible to avoid optical total reflection, so can greatly increase the ability to read bar code machine to the user in order to provide reference

Sequence of operation suggestion :

- a. Interface to be confirmed.
- b. Cable and determine the bar code machine interface to be the same.
- c. Set the bar code you want to drive into the system.
- d. And then basis for decoding the barcode to be done in detail the types of settings.
- e. Edit the output data format.
- f. After reading to confirm whether the correct Output.

Keyboard Wedge Interface to connect :

- a. The closure of the terminal (PC) Power Supply.
- b. The bar code machine PS2 joint connected to the terminal (PC), then the original terminal (PC) access to the barcode machine keyboard PS2.
- c. Open the terminal (PC) Power Supply.
- d. You can start software testing instruments such as (Word \ Notepad...).

RS232 Interface to connect :

- a. Barcode machine to DB9 to a terminal connector (PC), then the DC Transformer DC 5V/500mA received on board the DC Barcode machine connector.
- b. Connected to DC power transformer.
- c. Set the terminal (PC) of the Com Pore, Baud Rate ... and so on, need to set consistent with the barcode machine.

※ DC 5V/500mA the DC transformer connection, please note that the positive and negative voltage polarity is correct barcode machine in order to avoid machine damage.

HID USB Interface to connect :

- a. The barcode machine USB (public Block) joint connected to the terminal (PC).
- b. Wait for the terminal (PC) the completion of the search device (device is defined as HID Keyboard).
- c. You can start software testing instruments such as (Word \ Notepad...).

1-2: Code ID Table List

The following table lists the barcode machine can read the barcode type of support, and corresponds to the factory of the Default ID, and the United States, bar associations (AIM) of the Code ID set out.

Barcode Type	Default ID			AIM ID
Code 39	C	M	Y	J A0
Codabar	N		X	J F0
Interleave 25	I	Z		J I0
China Postal Code	D			J X0
Industrial 25	H			J S0
Matriax 25	U			J X0
UPCA	A			J E0
EAN13	A	F		J E0
EAN8	B	FF		J E4
UPCE	C	E		J E0
Code 128	K			J C0
Code 93	L			J G0
Full ASCII Code 39	O			J A0
Italy Pharmacode	P			J X0
EAN 128	W			J C1
DataBar-14	R			J e0
DataBar-Limited	S			J e0
DataBar-Expanded	T			J e0

1-3: Data Output Format

Barcode sequence data output format is as follows:

ST	Prefix	Code	Code	Barcode	Suffix	ETX
X	Code	Length	ID	Data	Code	

1-4: Settings

The main manual setting mode, is divided into two broad categories as follows :

1. Input non-Annex :

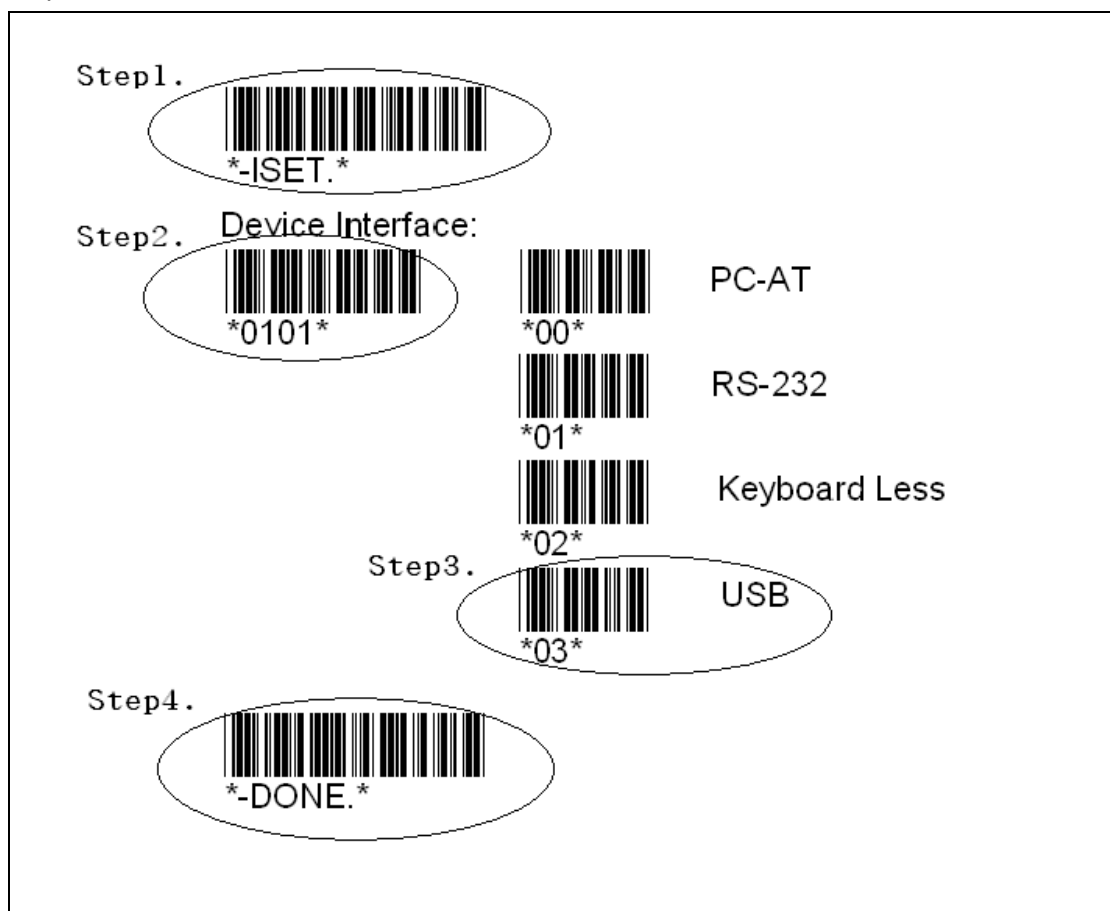
Example: HID USB interface, the steps set.

Step1: set to enter the barcode.

Step2: set the barcode feature.

Step3: the options barcode.

Step4: to leave the store barcode.



2. Annex input methods:

Example: Set Code 128 character minimum length of 17 characters step.

Step1: set to enter the barcode.

Step2: set the barcode feature.

Step3: the options barcode.

Step4: the length of 1.

Step5: length 7.

Step6: Set the end of the annex to enter the barcode.

Step7: to leave the store barcode.

The diagram illustrates the sequence of barcode inputs for configuring Code 128 character minimum length. It is organized into several sections:

- Step 1:** A barcode labeled `*ISET.*`.
- Step 2:** A barcode labeled `*0405*` with the text "Code 128:" next to it.
- Step 3:** Two barcodes: the first is labeled `*02*` with "Min Length(01)/06" next to it, and the second is labeled `*03*` with "Max Length (48)/48" next to it.
- Step 4:** A barcode labeled `*1*`.
- Step 5:** A barcode labeled `*7*`.
- Step 6:** A barcode labeled `*-EXIT.*`.
- Step 7:** A barcode labeled `*DONE.*`.

On the right side, there is a grid of barcodes labeled "附件A 数字条码或附件B ASCII 字节条码" (Attachment A: Numeric Barcode or Attachment B: ASCII Byte Barcode). The grid contains ten barcodes labeled `*0*` through `*9*`. The `*1*` and `*7*` barcodes are circled and labeled "Step 4" and "Step 5" respectively.

※ Enter the characters in length is fixed at 2-digit, such as: length of 1->01, length 9->09, length 15->15.



-ISET.



-EXIT.

Chapter 2 Barcode Setting

System Settings



0100



00

Restore Default Settings



01

Firmware Version



02

Enable Power Saving



03

Disable Power Saving

※Keyboard less mode if Power Saving function without.

Output Interfaces



0101



00

PC AT



01

RS 232



02

Keyboard less



03

HID USB

※ If the interface configuration is not correct, would lead to output barcode machine can not be correct.

※ If the models are not allowed to change the function-type Cable can not be used.



-DONE.



-ISET.



-EXIT.

Select ID Set 1~4: ID function to choose the factory order of its corresponding barcode
UPCE/EAN13/EAN8/Interleave 25/Code 39/Codabar ◦

Code ID Selection



0202



00

Clear All Code ID Settings



01

ID Set 1(C/A/B/I/M/N)



02

ID Set 2(E/F/FF/I/M/N)



03

ID Set 3(E/A/B/I/C/N)



04

ID Set 4(C/A/B/Z/Y/X)



05

Select AIM ID



06

Select User Defined ID

Buzzer Settings



0204



00

Buzzer Disable



01

4.3K Hz



02

2.4K Hz



03

1.5K Hz



-DONE.



-ISET.



-EXIT.

Select Keyboard Type



0102



00

Alt Key Mode



01

PCAT (US)



02

PCAT (French)



03

PCAT (German)



04

PCAT (Italy)



05

PCAT (Swiss)



06

PCAT (Japanese)



07

PCAT (UK)



08

PCAT (Spanish)

※ If the keyboard language setting is not correct, would lead to output characters or when the machine is wrong.

※ If there is the phenomenon when the machine restart after power and give you the right settings.

In the PC-AT, Keyboard Less, HID-USB interface, etc., can choose the output type of ASCII characters in table Please refer to Appendix D, E.

Select KBD Wedge Character Table Type



0104



00

Type 1



01

Type 2



-DONE.



-ISET.



-EXIT.

Capital Lock Settings



0106



00

Auto Detection



01

Capital Lock Off



02

Capital Lock On



03

Fixed Lower Case



04

Fixed Upper Case

Alphanumeric Key: Figure out the side of the keyboard number keys.

Numeric Key: Figure out the right side of the keyboard number keys.

Digits Transmission



0209



00

Alphanumeric Key



01

Numeric Key



-DONE.



-ISET.



-EXIT.

RS232 Baud Rate



0300



00

1200 bps



01

2400 bps



02

4800 bps



03

9600 bps



04

19200 bps



05

38400 bps



06

57600 bps



07

115200 bps

RS232 Parity



0301



00

Even



01

Odd



02

Mark



03

Space



04

No Parity



-DONE.



-ISET.



-EXIT.

RS232 Data Bit



0302



00

7 Bits



01

8 Bits

RS232 Flow Control Settings



0304



00

No Flow Control



01

Data Ready



02

Scanner Ready

RS232 ACK/NAK Transmission



0305



00

Disable



01

Enable



-DONE.



-ISET.



-EXIT.

RS232 Flow Control Waiting Time Settings



0306



00

1 sec



01

5 sec



02

15 sec



03

Unlimited

※ Unlimited options to choose, if the host did not respond have been waiting for the barcode and the machine will be unable to operate, please re-operation in order to restore power.

RS232 STX/ETX



0307



00

Disable



01

Enable



-DONE.



-ISET.



-EXIT.

Scan Mode



0205



00

Test



01

Alternate



02

Continuous with flashing



03

Auto Scan



04

Continuous Auto Off



05

Continuous



06

Auto Off

Read Redundancy



0201



00

No Redundancy



01

1 Time



02

2 Times



03

3 Times



04

4 Times



05

5 Times

※ If the more the number of settings will affect the rate of barcode decoding machine.

Termination Character Transmission



0200



00

CR



01

CR+LF (Enter)



02

LF



03

Disable



-DONE.



-ISET.



-EXIT.

Information in the bar code before and after adding custom characters and special function keys output.

Prefix/Suffix Settings



0203



00

Enable Prefix



01

Disable Prefix



02

Enable Suffix



03

Disable Suffix



04

Prefix code (max 8 digits)



05

Clear Prefix code



06

Suffix code (max 8 digits)



07

Clear Suffix code



-DONE.



-ISET.



-EXIT.

Each set of data and the delay time between data.

Inter-Block Delay



0206



00

None



01

10 ms



02

50 ms



03

100 ms



04

500 ms



05

1 sec



06

3 sec



07

5 sec

Each set of characters and the delay time between characters.

Inter-Character Delay



0207



00

None



01

1 ms



02

2 ms



03

5 ms



04

10 ms



05

30 ms



06

50 ms



07

100 ms



-DONE.



-ISET.



-EXIT.

Information in the barcode data before sending the median length of 2.

Ex: Barcode = 1234567890

Output = 101234567890

Length Code



0208



00

Disable



01

Enable



-DONE.



-ISET.



-EXIT.

This feature can be set out all types of bar code data length, all types of bar code data length can not be sent alone to choose the length of the output data need to bar code types.

Enable/Disable All Barcodes Length



0210



00

All Code Length Enable



01

All Code Length Disable



02

Code 39 Enable



03

Code 39 Disable



04

Codabar Enable



05

Codabar Disable



06

Interleave 25 Enable



07

Interleave 25 Disable



08

China Postal Code Enable



09

China Postal Code Disable



10

Industrial 25 Code Enable



11

Industrial 25 Code Disable



12

Matriax 25 Code Enable



13

Matriax 25 Code Disable



14

UPCA Enable



15

UPCA Disable



16

EAN13 Enable



17

EAN13 Disable



18

EAN8 Enable



19

EAN8 Disable



20

UPCE Enable



21

UPCE Disable



22

Code 128 Enable



23

Code 128 Disable



-DONE.



-ISET.



-EXIT.

Enable/Disable All Barcodes Length



0210



24

Code 93 Enable



25

Code 93 Disable



26

Full ASCII Code 39 Enable



27

Full ASCII Code 39 Disable



28

Italy Pharmacode Enable



29

Italy Pharmacode Disable



30

EAN 128 Enable



31

EAN 128 Disable



32

DataBar-14 Enable



33

Databar-14 Disable



34

DataBar-Limited Enable



35

DataBar-Limited Disable



36

DataBar-Expanded Enable



37

DataBar-Expanded Disable



38

PDF417 Enable



39

PDF417 Disable

Negative Barcode Setting



0211



00

Disable



01

Enable



-DONE.



-ISET.



-EXIT.

Interleave 25



0401



00

Disable



01

Enable



02

Checksum Verification and Transmission



03

Checksum Verification and no Transmission



04

Checksum no Verification



05

First digit ignored



06

Last digit ignored



07

No ignored



08

Min Length (01)/**[10]**



09

Max Length (82)/**[82]**



10

Set User Defined ID



11

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

Standard / Full ASCII Code 39



0400



00

Disable



01

Enable



02

Full ASCII



03

Standard



04

Checksum Verification and Transmission



05

Checksum Verification and no Transmission



06

Checksum no Verification



07

Enable Start/Stop Transmission



08

Disable Start/Stop Transmission



09

Min Length (01)/[01]



10

Max Length (82)/[82]



11

Set User Defined ID



12

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

Code 128



0405



00

Disable



01

Enable



02

Min Length (01)/**01**



03

Max Length (82)/**82**



04

Set User Defined ID



05

Clear User Defined ID



06

Disable Code128 A



07

Enable Code128 A



08

Disable Code128 B



09

Enable Code128 B



10

Disable Code128 C



11

Enable Code128 C



-DONE.



-ISET.



-EXIT.

EAN 128



0503



00

Disable



01

Enable



02

Enable AIM ID



03

Disable AIM ID



04

Field Separator Defined



05

Enable Field Separator



06

Disable Field Separator



07

Set User Defined ID



08

Clear User Defined ID



09

Disable EAN-128 A



10

Enable EAN-128 A



11

Disable EAN-128 B



12

Enable EAN-128 B



13

Disable EAN-128 C



14

Enable EAN-128 C



-DONE.



-ISET.



-EXIT.

Codabar



0402



00

Disable



01

Enable



02

Enable Start/Stop Transmission



03

Disable Start/Stop Transmission



04

Checksum Verification and Transmission



05

Checksum Verification and no Transmission



06

Checksum no Verification



07

Enable CLSI Conversion



08

Disable CLSI Conversion



09

Min Length (01)/**[10]**



10

Max Length (82)/**[82]**



11

Set User Defined ID



12

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

Italy Pharmacode (Code 32)



0404



00

Disable



01

Enable



02

Enable alphabet Transmission



03

Disable alphabet Transmission



04

Enable Checksum Transmission



05

Disable Checksum

Transmission



06

Set User Defined ID



07

Clear User Defined ID

Code 93



0502



00

Disable



01

Enable



02

Min Length (01)/**[06]**



03

Max Length (82)/**[82]**



04

Set User Defined ID



05

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

China Postal Code



0403



00

Disable



01

Enable



02

Checksum Verification and Transmission



03

Checksum Verification and no Transmission



04

Checksum no Verification



05

Min Length (01)/**[11]**



06

Max Length (82)/**[82]**



07

Set User Defined ID



08

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

Industrial 25



0500



00

Disable



01

Enable



02

Checksum Verification and Transmission



03

Checksum Verification and no Transmission



04

Checksum no Verification



05

Min Length (01)/**[10]**



06

Max Length (82)/**[82]**



07

Set User Defined ID



08

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

Matrix 25



0501



00

Disable



01

Enable



02

Checksum Verification and Transmission



03

Checksum Verification and no Transmission



04

Checksum no Verification



05

Min Length (01)/**[10]**



06

Max Length (82)/**[82]**



07

Set User Defined ID



08

Clear User Defined ID



-DONE.



-ISET.



-EXIT.

UPCA



0504



00

Disable



01

Enable



02

EN 1st digit Transmission



03

DS 1st digit Transmission



04

EN Checksum Transmission



05

DS Checksum Transmission



06

Enable Addon 2



07

Disable Addon 2



08

Enable Addon 5



09

Disable Addon 5



10

Enable No Addon



11

Disable No Addon



12

Enable Addon Space



13

Disable Addon Space



14

Enable Convert to EAN13



15

Disable Convert to EAN13



16

Set User Defined ID



17

Clear User Defined ID

※ EN = Enable

※ DN = Disable



-DONE.



-ISET.



-EXIT.

UPCE



0505



00

Disable



01

Enable



02

EN 1st digit Transmission



03

DS 1st digit Transmission



04

EN Checksum Transmission



05

DS Checksum Transmission



06

Enable Addon 2



07

Disable Addon 2



08

Enable Addon 5



09

Disable Addon 5



10

Enable No Addon



11

Disable No Addon



12

Enable Addon Space



13

Disable Addon Space



14

Enable Convert to UPCA



15

Disable Convert to UPCA



16

Enable System Number 0



17

Disable System Number 0



18

Enable System Number 1



19

Disable System Number 1



20

Set User Defined ID



21

Clear User Defined ID

※ EN = Enable

※ DN = Disable



-DONE.



-ISET.



-EXIT.

EAN13



0600



00

Disable



01

Enable



02

EN 1st digit Transmission



03

DS 1st digit Transmission



04

EN Checksum Transmission



05

DS Checksum Transmission



06

Enable Addon 2



07

Disable Addon 2



08

Enable Addon 5



09

Disable Addon 5



10

Enable No Addon



11

Disable No Addon



12

Enable Addon Space



13

Disable Addon Space



14

Enable ISBN Conversion



15

Disable ISBN Conversion



16

Enable ISSN Conversion



17

Disable ISSN Conversion



18

Set User Defined ID



19

Clear User Defined ID

※ EN = Enable

※ DN = Disable



-DONE.



-ISET.



-EXIT.

EAN8



0601



00

Disable



01

Enable



02

EN 1st digit Transmission



03

DS 1st digit Transmission



04

EN Checksum Transmission



05

DS Checksum Transmission



06

Enable Addon 2



07

Disable Addon 2



08

Enable Addon 5



09

Disable Addon 5



10

Enable No Addon



11

Disable No Addon



12

Enable Addon Space



13

Disable Addon Space



14

Set User Defined ID



15

Clear User Defined ID

※ EN = Enable

※ DN = Disable



-DONE.



-ISET.



-EXIT.

DataBar(RSS)-14



0602



00

Disable



01

Enable



02

Set User Defined ID



03

Clear User Defined ID

DataBar(RSS)-Limited



0603



00

Disable



01

Enable



02

Set User Defined ID



03

Clear User Defined ID

DataBar(RSS)-Expanded



0604



00

Disable



01

Enable



02

Set User Defined ID



03

Clear User Defined ID



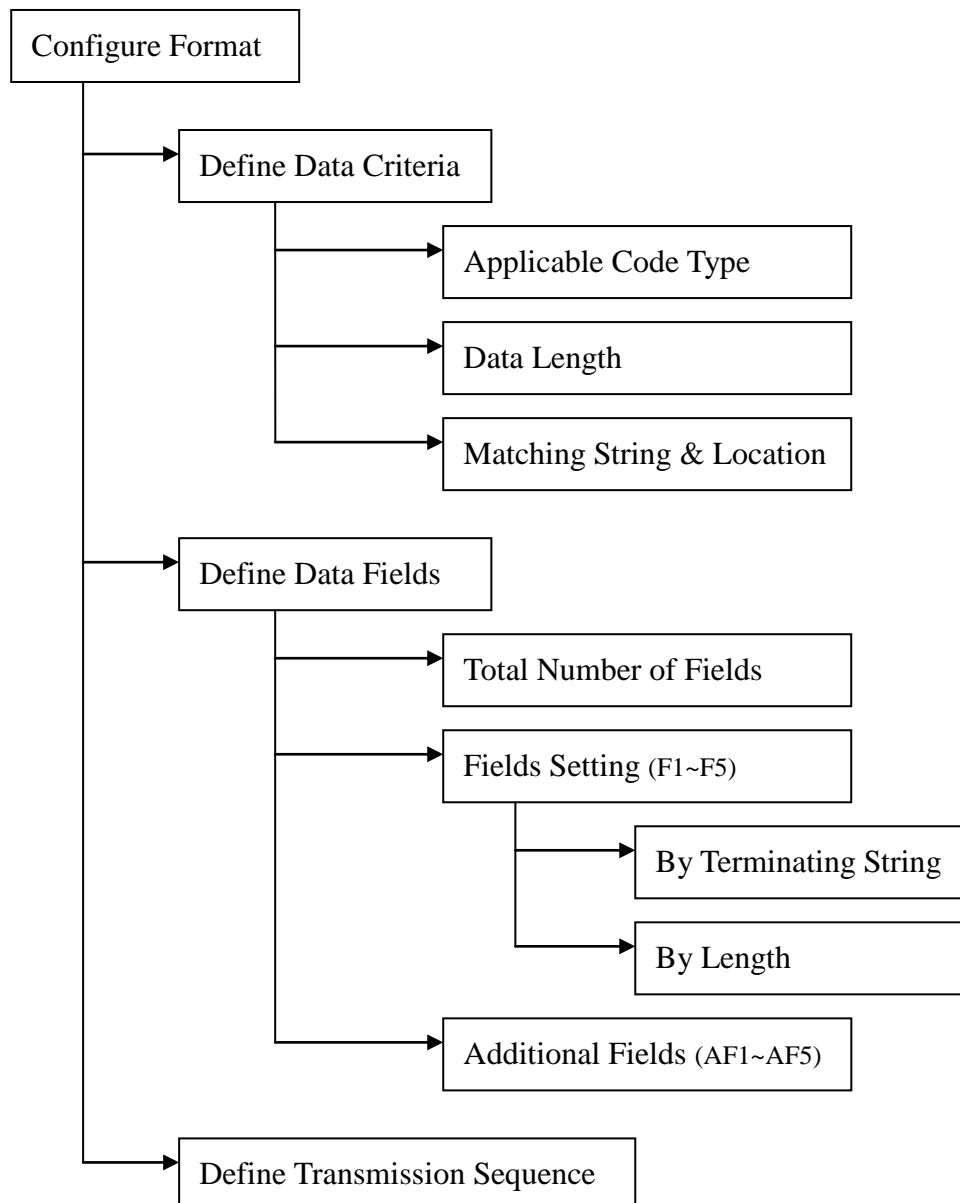
-DONE.



Chapter 3 Barcode Editing Formats

Edit Settings barcode information can be divided into 3 parts:

1. Set up the opening of the basic conditions for editing data (Define Data Criteria).
2. Set the bar code information or to insert a string section (Define Data Fields).
3. Data set or sub-string output sequence (Define Transmission Sequence).





-ISET.



-EXIT.

Activate Editing Format



0800



00

Enable Editing Format



01

Disable Editing Format



02

Clear All Format

Normal: When the barcode data editing and data checking settings do not meet the conditions, the output information on the contents of the original bar code.

Reject Non-conforming Data: When the barcode data editing and data checking settings when conditions are not consistent with such a significant amount of data is not output.

Exclusive Data Editing



0801



00

Normal



01

Reject Non-conforming Data

First step (Define Data Criteria):

<i>Editing Format</i>	<i>Defaults</i>	<i>Data Range</i>
Applicable Code Type	All	None ~ All
Data Length (Min)	0	0 ~ 99
Data Length (Max)	0	0 ~ 99
Matching String...	None	0 ~ 4 chars
Matching String Location	0	0 ~ 99



-DONE.



-ISET.



-EXIT.

Election will be the first step to check the barcode types (can be multiple choice).

Define Data Criteria – Applicable Code Type



0802



00

Apply to all Code Type



01

Clear All



02

Code 39



03

Code 128



04

Interleave 25



05

Italy Pharmacode



06

Codabar



07

Code 93



08

China Postal Code



09

Industrial 25



10

Matrix 25



11

EAN 128



12

UPCA



13

UPCE



14

EAN13



15

EAN8



16

DataBar-14



17

DataBar-Limited



18

DataBar-Expanded



-DONE.



-ISET.



-EXIT.

Set the length of barcode data range (0 ~ 99), when the Data Length (Min & Max) are both 0, this condition will be ignored.

Define Data Criteria – Data Length



0803



00

Min Length (0~99)



01

Max Length (0~99)

Matching string ...: set the string to search for a maximum of four characters.

Location of Matching string ...: set the bar code information from the first location to start looking for a few strings, when the Matching String Location for 0, this condition will be ignored.

Define Data Criteria – Matching String & Location of Matching String



0804



00

Matching string...(4 chars)



01

Location of Matching string...(0~99)

Second step (Define Data Fields):

<i>Editing Format</i>	<i>Defaults</i>	<i>Data Range</i>
Total Number of Fields	1	1 ~ 6
F1~F5 Terminating string...	None	0 ~ 2 chars
F1~F5 Include/Discard string	Include	Include or Discard
F1~F5 Divide Field by Field length	0	0 ~ 99
Additional Field 1 (AF1~AF5)	None	0 ~ 5 chars



-DONE.



Information on the second step can be divided into up to 6, respectively, then Field 1 ~ Field 6, default is 1, that is, do not use this function, the successful decoding of the bar code information will be deemed to be the paragraph 1 information display in Field 1 in.

The use of examples:

1. Barcode data to be divided into 2, but only need the information in paragraph 1 of editors, to choose Two Fields.
2. Barcode data to be divided into 2, but only in paragraph 2 of the need for data editing, to choose Three Fields.
3. Barcode data to be divided into 2, but in paragraph 1 and 2 need to edit the information, it is necessary to choose Three Fields.

Because when there is data after partition, if there are remaining, which the rest of the information will automatically be assigned to the next section, only Field 1 ~ Field 5 can perform data editing, Field 6 can not.

Divide Data into Fields – Total Number of Fields



One Field



Two Fields



Three Fields



Four Fields



Five Fields



Six Fields





-ISET.



-EXIT.

Contents of the following Field-1 setting to the Field-5 setting common Description:

Select Field Terminating string ...: to find the information in line with the paragraphs of the characters as do the split point up to 2 characters.

Include string: the characters look for reservation.

Discard string: delete the character to look into.

Divide Field by Field Length: set in accordance with paragraphs in length as do the split point.

※ If you set the Select Field Terminating string ... conditions Divide Field by Field Length conditions will be automatically ignored, these two conditions can only choose one to use, not at the same time.

Divide Data into Fields – Field-1 setting



0806



00

Select Field Terminating string...(2 chars)



01

Include string



02

Discard string



03

Divide Field by Field Length (0~99)

Divide Data into Fields – Field-2 setting



0807



00

Select Field Terminating string...(2 chars)



01

Include string



02

Discard string



03

Divide Field by Field Length (0~99)



-DONE.



-ISET.



-EXIT.

Divide Data into Fields – Field-3 setting



0808



00

Select Field Terminating string...(2 chars)



01

Include string



02

Discard string



03

Divide Field by Field Length (0~99)

Divide Data into Fields – Field-4 setting



0809



00

Select Field Terminating string...(2 chars)



01

Include string



02

Discard string



03

Divide Field by Field Length (0~99)

Divide Data into Fields – Field-5 setting



0810



00

Select Field Terminating string...(2 chars)



01

Include string



02

Discard string



03

Divide Field by Field Length (0~99)



-DONE.



-ISET.



-EXIT.

Additional Field: In addition to the barcode data can be divided into 6 data, but also to increase the 5 additional user-defined data, each Additional Field can be added up to 5 characters.

※ If the user interface for the PS2 or HID-USB, the characters can be added and included in Appendix B Appendix C of the characters.

※ If the user interface for the RS232, the characters can be added only in Appendix B of the characters

Divide Data into Fields – Additional Fields



0811



00

Additional Field 1



01

Additional Field 2



02

Additional Field 3



03

Additional Field 4



04

Additional Field 5



-DONE.



-ISET.



-EXIT.

Transmission Sequence: Set all the information above to order the order of output, a total of 12 sections for the order, the output of the information above can be repeated with, for example:

<F1> <AF1> <F2> <AF2> <F3> <AF2>.

Set by:

1. Read <* 0812 *>.
2. Re-read <* 00 *>.
3. And then to the output data in accordance with the order, read the <* A *> to <* J *> of the barcode.

Field Transmission Sequence (12 Fields can output at the same time)



0812



00

Set Field Transmission Sequence



A Field 1



B Field 2



C Field 3



D Field 4



E Field 5



F Field 6



G Additional Field 1



H Additional Field 2



I Additional Field 3



J Additional Field 4



K Additional Field 5



-DONE.



-ISET.



-EXIT.

Appendix A : ASCII Number



0 0



5 5



1 1



6 6



2 2



7 7



3 3



8 8



4 4



9 9



-DONE.



-ISET.



-EXIT.

Appendix B : ASCII Character -1



%U NUL



\$A SOH



\$B STX



\$C ETX



\$D EOT



\$E ENQ



\$F ACK



\$G BEL



\$H BS



\$I HT



\$J LF



\$K VT



\$L FF



\$M CR



\$N SO



\$O SI



\$P DLE



\$Q DC1



\$R DC2



\$S DC3



\$T DC4



\$U NAK



\$V SYN



\$W ETB



\$X CAN



\$Y EM



\$Z SUB



%A ESC



%B FS



%C GS



%D RS



%E US



-DONE.



-ISET.



-EXIT.

Appendix B : ASCII Character -2



** Space



/C #



/F &



/I)



/L ,



/O /



/R 2



/U 5



/X 8



/%F ;



/%I >



/A !



/D \$



/G ,



/J *



/M -



/P 0



/S 3



/V 6



/Y 9



/%G <



/%J ?



/B ,



/E %



/H (



/K +



/N .



/Q 1



/T 4



/W 7



/Z :



/%H =



-DONE.



-ISET.



-EXIT.

Appendix B : ASCII Character -3



%V @



A A



B B



C C



D D



E E



F F



G G



H H



I I



J J



K K



L L



M M



N N



O O



P P



Q Q



R R



S S



T T



U U



V V



W W



X X



Y Y



Z Z



%K [



%L \



%M]



%N ^



%O _



-DONE.



-ISET.



-EXIT.

Appendix B : ASCII Character -4



%V



+C



+F



+I



+L



+O



+R



+U



+X



%P



%S



+A



+D



+G



+J



+M



+P



+S



+V



+Y



%Q



%T



+B



+E



+H



+K



+N



+Q



+T



+W



+Z



%R



-DONE.



-ISET.



-EXIT.

Appendix C : Function Code



F1Z6R800 F1



F1Z6R801 F2



F1Z6R802 F3



F1Z6R803 F4



F1Z6R804 F5



F1Z6R805 F6



F1Z6R806 F7



F1Z6R807 F8



F1Z6R808 F9



F1Z6R809 F10



F1Z6R810 F11



F1Z6R811 F12



F1Z6R812 Home



F1Z6R813 End



F1Z6R814 Right



F1Z6R815 Left



F1Z6R816 Up



F1Z6R817 Down



F1Z6R818 Page Up



F1Z6R819 Page Down



F1Z6R820 Tab



F1Z6R821 Back Tab



F1Z6R822 Esc



F1Z6R823 Enter



F1Z6R824 Back Space



F1Z6R825 Insert



F1Z6R826 Delete



F1Z6R827 Alt Make



F1Z6R828 Alt Break



F1Z6R829 Shift Make



F1Z6R830 Shift Break



F1Z6R831 Ctrl Make



F1Z6R832 Ctrl Break



-DONE.



Appendix D : KBD Wedge Character Table

	0		1		2	3	4	5	6	7	8
	Type 1	Type 2	Type 1	Type 2							
0	^@		^P	F2	SP	0	@	P	`	p	
1	^A	Ins	^Q	F3	!	1	A	Q	a	q	
2	^B	Del	^R	F4	“	2	B	R	b	r	
3	^C	Home	^S	F5	#	3	C	S	c	s	
4	^D	End	^T	F6	\$	4	D	T	d	t	
5	^E	Up	^U	F7	%	5	E	U	e	u	
6	^F	Down	^V	F8	&	6	F	V	f	v	
7	^G	Left	^W	F9	‘	7	G	W	g	w	
8	^H	BS	^X	F10	(8	H	X	h	x	
9	^I	HT	^Y	F11)	9	I	Y	i	y	
A	^J	LF	^Z	F12	*	:	J	Z	j	z	
B	^K	Right	^[Esc	+	;	K	[k	{	
C	^L	PgUp	^\ ^_	Exec	,	<	L	\	l		
D	^M	Enter	^] ^_		-	=	M]	m	}	
E	^N	PgDn	^^		.	>	N	^	n	~	
F	^O	F1	^_		/	?	O	_	o	DEL	

Note 1: If the KBD Wedge Character Table selected as Type 1, the output of Table 00 ~ 1F blue please refer to Type 1 fonts.

Note 2: If the KBD Wedge Character Table selected as Type 2, the output of Table 00 ~ 1F please refer to Type 2 red font.

Note 3: In addition to the above 00 ~ 1F Table different from other Table Type 1 and Type 2 are the same.





-ISET.



-EXIT.

Appendix E : RS232 Character Table

	0	1	2	3	4	5	6	7
0	NUL	DLE	SP	0	@	P	`	p
1	SOH	DC1	!	1	A	Q	a	q
2	STX	DC2	“	2	B	R	b	r
3	ETX	DC3	#	3	C	S	c	s
4	EOT	DC4	\$	4	D	T	d	t
5	ENQ	NAK	%	5	E	U	e	u
6	ACK	SYN	&	6	F	V	f	v
7	BEL	ETB	‘	7	G	W	g	w
8	BS	CAN	(8	H	X	h	x
9	HT	EM)	9	I	Y	i	y
A	LF	SUB	*	:	J	Z	j	z
B	VT	ESC	+	;	K	[k	{
C	FF	FS	,	<	L	\	l	
D	CR	GS	-	=	M]	m	}
E	SO	RS	.	>	N	^	n	~
F	SI	US	/	?	O	_	o	DEL



-DONE.