

# **GTR-220**

## **User manual**



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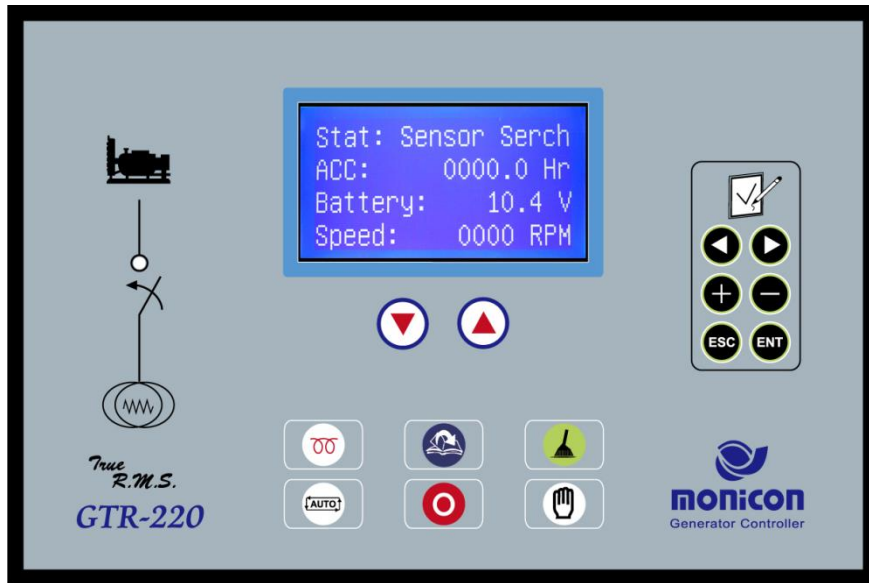
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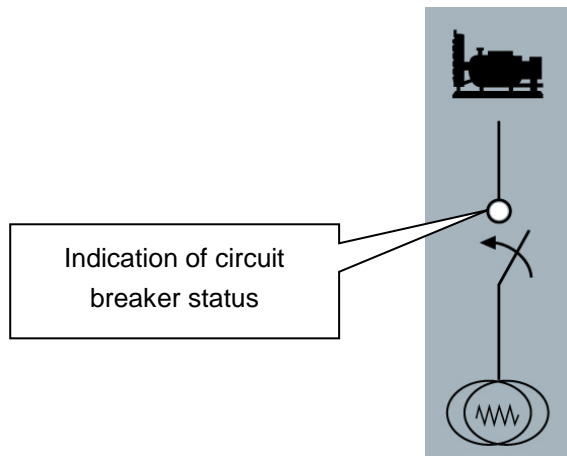
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# 1. Panel descriptions



## A. Circuit Breaker status LED



**Genset Indicators** : When ATS transfers load from Mains to the Genset, the LED turns ON if connector 26 detects signal from ATS switch.

## B. Setup Keypad



1. In password entry mode, this keypad represents the first-digit.
2. Under PARAMETER setting, this keypad switches to the next parameter.



1. In password entry mode, this keypad represents the second-digit.
2. Under PARAMETER setting, this keypad switches to previous parameter.



1. In CODE entry mode, this keypad represents the third-digit.
2. Under PARAMETER setting, this keypad increases the setting value.



1. In CODE entry mode, this keypad represents the fourth-digit.
2. Under the PARAMETER setting mode, this keypad reduces the setting value.



Enter or exit the parameter setting mode





Confirm and save the settings



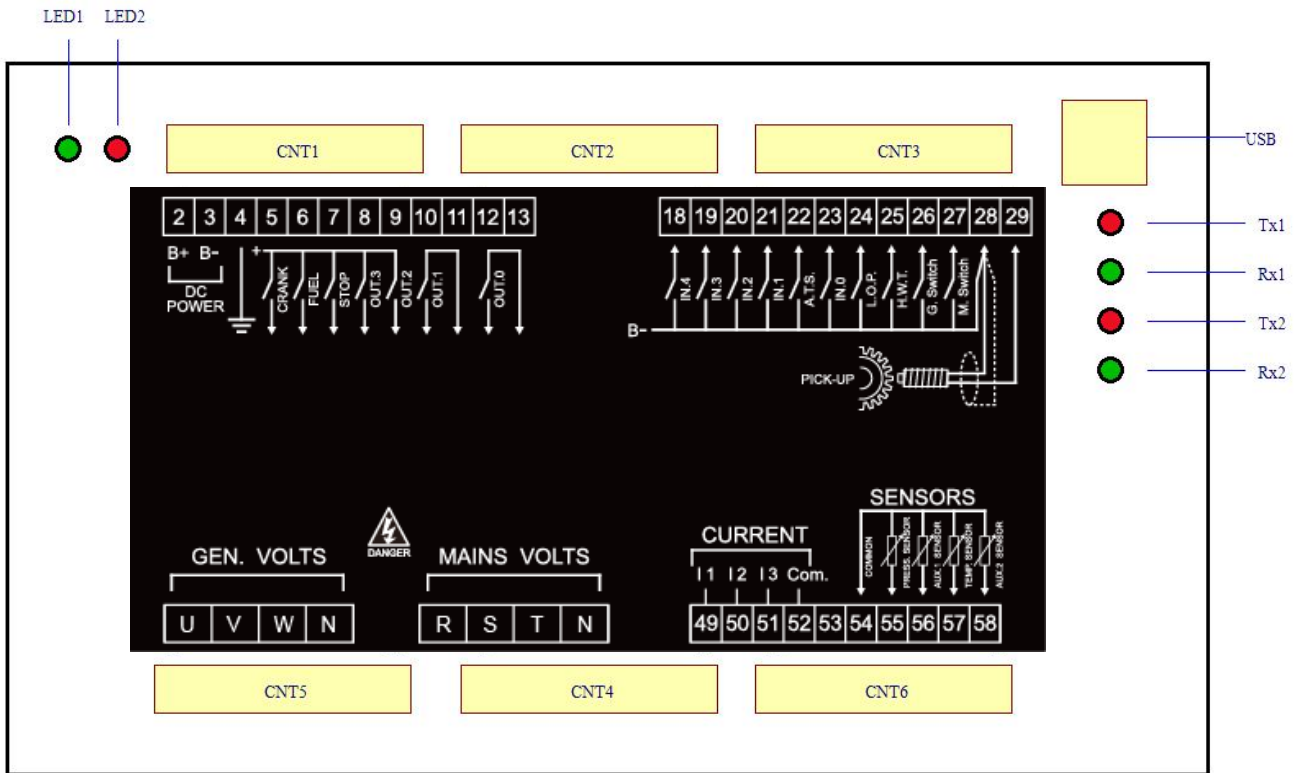
These keypads alternately change the display of Genset information, evenlog, and error code.

## 2. Operation keypads



1. **Manual** : Press manual keypad for 2 seconds to start the engine. Then LCD shows pre-heat function; after pre-heat, engine starts immediately. If engine fails to start, the GTR-220 returns to the OFF mode. The pre-heat state may not perform, if parameter setting is 0 second. If Pre-fuel is activated, the fuel outputs before crank procedure.
2. **AUTO** : In the Auto mode, the GTR-600 starts the engine by ATS signal and then the LCD shows preheat, if pre-heat function is enabled. After pre-heat, the engine starts to crank. If engine fails to start, the system returns to the pre-heat state and then start to crank the engine again. For example, if the conditions and parameter settings are given as follows:  
1.stop duration is 10 seconds, crank attempt is 3 times. The engine cranks for 10 seconds and then rest for 10 seconds, after 3 attempts, the LCD shows the over crank and triggers the alarm.
3. **OFF** : Switch to OFF stops the engine and then “stop” appears on the LCD. The idle also appears on the LCD, if the idle function is enabled. After 10 seconds of delay (depends on the setting), the engine stops completely and idle icon disappears.
4. **Reset** : Press reset to clear error and deactivates alarm. The LCD turns red when errors are detected and then stops the engine and shows the error messages on the LCD. Press and hold  clears error and switches into OFF mode.
5. **Preheat** : Press the keypad  to manually activate the pre-heat output under OFF or AUTO mode. If the generator is running, the pre-heat function is prohibited.
6. **Event Log** : Press to display 1024 event records.

### 3. Rear connectors :



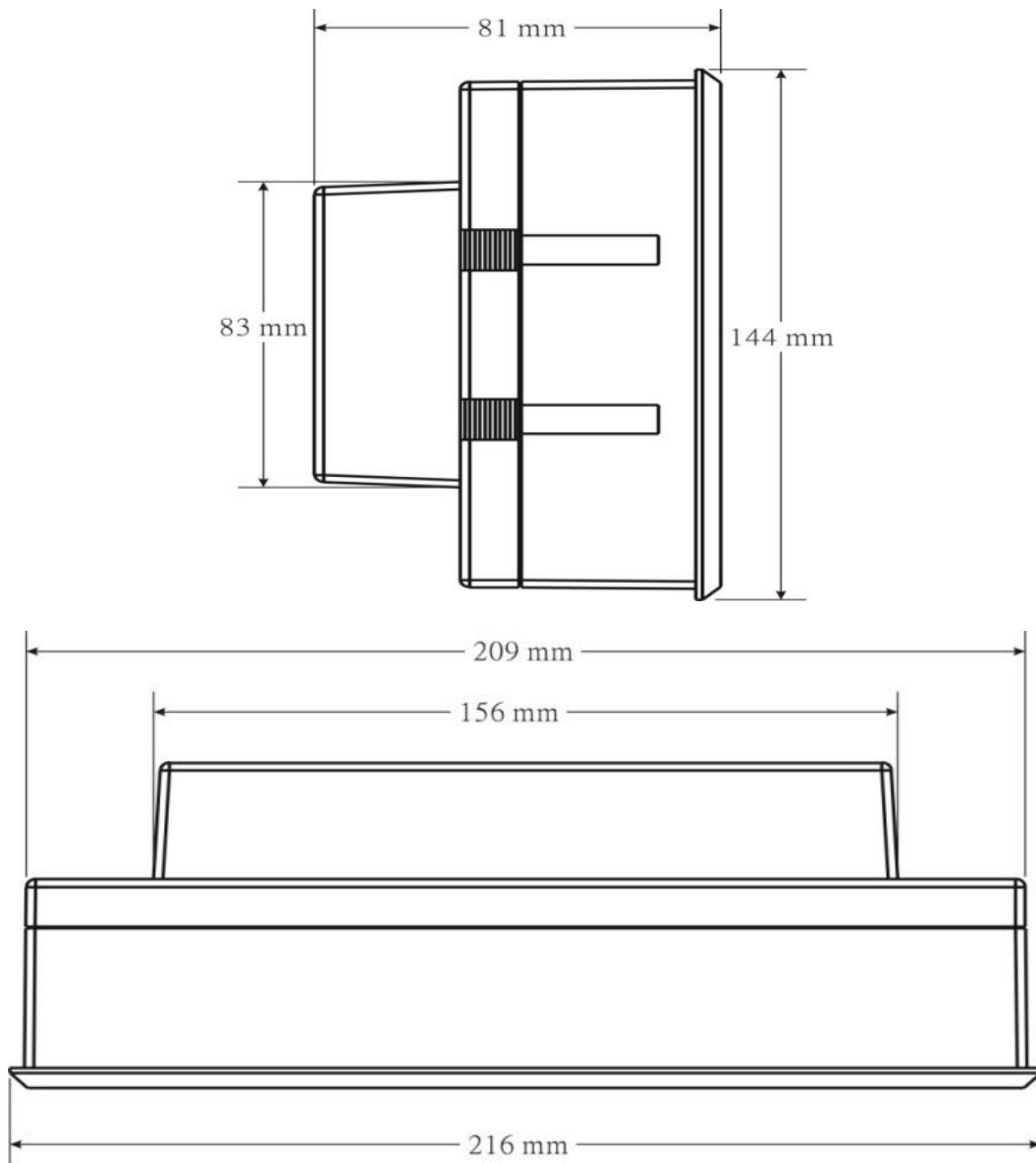
Pin	Description	英文代碼
2	Battery +	B+
3	Battery -	B+
4	Ground	GND
5	Starter output	Crank
6	Fuel output	Fuel
7	Stop output	STOP
8	User define Output 3	Out.3
9	User define Output 2	Out.2
10	User define Output 1	Out.1
11	User define Output 1	Out.1
12	User define Output 0	Out.0
13	User define Output 0	Out.0
18	User define input 4	In.4
19	User define input 3	In.3
20	User define input 2	In.2
21	User define input 1	In.1
22	ATS input	ATS
23	User define input 0	In.0

24	Low oil pressure switch	L.O.P.
25	High water temperature switch	H.W.T.
28	Pickup	Pickup
29	Pickup	Pickup
49	Genset CT1 (U)	I1
50	Genset CT2 (V)	I2
51	Genset CT3 (W)	I3
52	Genset CT N	COM
53	Sensor V+	Sensor V+
54	Sensor GND	Common
55	Oil Pressure sensor	Oil press
56	Oil temperature sensor	Oil Temp
57	Water temperature sensor	Coolant Temp.
58	AUX temperature sensor	Auxiliary
U	Genset voltage U	R
V	Genset voltage V	S
W	Genset voltage W	T
N	Genset voltage N	N
J5-1	CANBUS HI	CAN H
J5-2	CANBUS LOW	CAN L
J5-3	CANBUS GND	CAN GND
J5-4	RS-485 D+	485 A
J5-5	RS-485 D-	485 B

## 4. Wiring Diagram



## 5. Dimension



## 6. Specification

### A. Function

1. Parameter settings
2. Mains OFF warning
3. Fuel level sensing
4. Frequency display
5. Genset voltage/current display
6. KW、KVAR、KWH、KVARH、P.F.
7. RPM
8. Running hours
9. Battery voltage display
10. Exerciser
11. Water temperature/Oil pressure display
12. 1024 Event log and
13. 64 Error record

### B. Remote access:

1. Start, stop, and reset
2. Parameter settings
3. Genset monitoring
4. Error code access

### C. Front panel:

1. Manual start / Stop
2. Auto (ATS)
3. Mains OFF simulation
4. Reset

### D. Protections

#### Engine

- 1.High water temperature
- 2.Low oil pressure
- 3.Low coolant
- 4.Over crank
- 5.Over speed
- 6.Low fuel

#### Generator

- 1.Over load
- 2.Short
- 3.High voltage
- 4.Low voltage
- 5.High frequency
- 6.Low frequency

#### Battery

- 1.Low voltage
- 2.High voltage
- 3.Charge fail
- 4.Under voltage

## E. Specification

<b>DC input :</b>	8~36 VDC
<b>Power consumption :</b>	Max. 24 W
<b>Voltage measurement :</b>	0~500VAC( $\pm 0.2$ %)
<b>Current measurement :</b>	0~5 A * CT ratio ( $\pm 0.2$ %)
<b>Frequency measurement :</b>	0~80 Hz( $\pm 0.02$ %)
<b>Charger or pickup voltage :</b>	5 V ~ 70 V(peak to peak)
<b>Charger or pickup frequency :</b>	62 Hz ~ 5KHz
<b>Relay output :</b>	10 A/30 VDC (Output 3 Max. 1 A).
<b>Communication protocol :</b>	A. Power environment Communication protocol B. Modbus master Communication protocol
<b>Working temperature :</b>	-10 °C ~ 60 °C
<b>Dimension(W * H * D) :</b>	216 mm * 144 mm * 89 mm
<b>Opening(W * H) :</b>	210 mm * 138 mm
<b>Weight :</b>	1 Kg

## 7. Engine Crank Settings

1. Detect Frequency  
Setting : Disable/ Enable  
Default : Enable  
Description : Detect presence of frequency before cranking the engine.
2. Detect oil press  
Setting : Disable/ Enable  
Default : Enable  
Description : Detect presence of oil pressure before cranking the engine.
3. Crank Inteval  
Setting : 5~40(seconds)  
Default : 10  
Description : Set the duration of each crank period.
4. Crank attempts  
Setting : 1~10  
Default : 3  
Description : Set total number of crank attempts.
5. Escape Up Limit  
Setting : 15~30(Hz)  
Default : 20  
Description : Frequency above setting disconnects starter motor.
6. Engage Low Limit  
Setting : 15~30(Hz)  
Description : Frequency below setting activates crank procedure
7. OP Build up Time  
Setting : 0.2~2.0(Seconds)  
Default : 0.6  
Description : Time delay after activation of oil pressure switch before disconnecting starter motor. (“Check oil pressure before crank” must be enabled.)
8. Idle Inteval  
Setting : 0~600(Seconds)  
Default : 300  
Description : Duration of engine idle

## 8. Engine Settings

1. PreAdd Fuel Time  
Setting : 0.0~5.0(seconds)

- Default : 3  
Description : Activates fuel pump before initiating crank procedure.
2. Pre-heat Time  
Setting : 1~20(Seconds)  
Default : 0  
Description : Duration of Preheat before engine crank.
  3. Energied To Stop  
Setting : 1~30(seconds)  
Default : 10  
Description : Output duration for stop solenoid to shut down the engine.
  4. Failed to Stop  
Setting : 1~10(Seconds)  
Default : 4  
Description : Time delay before crank procedure after user press reset button.
  5. Trip then shut  
Setting : Disable/ Enable  
Default : Enable  
Description : When error occurred, timer starts before shutdown the engine
  6. Trip Duration  
Setting : 30~900(Seconds)  
Default : 780  
Description : When error occurred, RUN LED flashes and controller outputs error signal, if error is not cleared within setting, system initiates Genset shutdown.
  7. Cooling Time  
Setting : 0~1250(Seconds)  
Default : 310  
Description : Set engine cooling time for normal Genset shutdown. Engine cooling time is disabled during malfunction shutdown
  8. Freq versus RPM  
Setting : 0~200  
Description: To conver RPM from frequency, divide RPM by frequency ( $1800\text{rpm}/60\text{HZ}=30$ ), 30 is the ratio for this setting.
  9. Man. Inst. Stop  
Setting : Disable/ Enable  
Default : Enable  
Description : Manual shutdown the Genset without cooling down the engine

## 9. Hour Meter

1. ACC. Seconds/  
Setting : 0~59(Seconds)  
Default : 0  
Description : Set the hour meter in seconds.
2. ACC. Minutes  
Setting : 0~59(Minutes)  
Default : 0  
Description : Set the hour meter in minutes
3. ACC. Hour  
Setting : 0~99(Hour)  
Default : 0  
Description : Set the hour meter in hours.
4. ACC. 100Hour  
Setting : 0~99(\*100)  
Default : 0  
Description : Set the hour meter in 100 hours scale.

## 10. Sensors Switche

1. H.W.T. Detection  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates high water temperature protection
2. W.T. Sw. Type  
Setting : NC/NO  
Default : NO  
Description : Setup the switch type to normally close or normally open.
3. H.W.T. Sw. Delay  
Setting : 1~9.5(Seconds)  
Default : 5  
Description : When high water temperature occurs, timer starts before activating protection
4. L.O.P. Detection  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates low oil pressure protection
5. O.P. switch type  
Setting : NC/NO

Default : NO

Description : Setup the switch type to normally close or normally open.

6. L.O.P Sw. Delay

Setting : 0.2~6.0(Seconds)

Default : 3

Description : When low oil pressure occurs, timer starts before activating protection

## 11. Auxiliary Input

1. Auto Input Delay

Setting : 0.2~5(Seconds)

Default : 1

Description : Time delay for AUTO start.

2. Input0 Detect

Setting : Disable/ Enable

Default : Enable

Description : Activates Aux 0 function

3. Input0 Name

Setting : 1~13

(1.Emergency Stop 2.Over Frequency 3.Low battery Voltage 4. System Fault 5.High fuel level 6. System trip 7.Insulation fail 8.Heat Fan out 9.Pre-Alarm 10.Charge fail 11.Over Load 12.Low water temperature 13.Preheat)

Default : 7.

Description : Define the function for AUX 0 input

4. In 0 Protection

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 3.

Description : Setup the action when AUX 0 activates

5. In0 Switch Type

Setting : NC/NO

Default : NO

Description : Setup AUX 0 to normally close or normally open

6. Input 0 delay

Setting : 0.2~5.0(Seconds)

Default : 0.6

Description : When AUX 0 input activates, timer starts before activating protection

7. Input 1 Detect

Setting : Disable/ Enable

Default : Enable

Description : Activates Aux 1 function

8. Input1 Name

Setting : 1~13

(1.Battle Switch 2. Over Frequency 3.Low battery Voltage 4. System Fault 5.High fuel level 6. System trip 7.Insulation fail 8.Heat Fan out 9.Pre-Alarm 10.Charge fail 11.Over Load 12.Low water temperature 13.Preheat)

Default : 5.

Description : Define function for AUX 1

9. In1 Protection

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 3.

Description : Setup the action when AUX 0 activates

10. In 1 Switch type

Setting : NC/NO

Default : NO

Description : Define AUX1 type to normally close or normally open

11. Input 1 delay

Setting : 0.2~5.0(Seconds)

Default : 1.0

Description : When AUX 1 input activates, timer starts before activating protection

12. Input 2 Detect

Setting : Disable/ Enable

Default : Enable

Description : Activates Aux 2 function

13. Input 2 Name

Setting : 1~13

(1.Low coolant level 2. Over Frequency 3.Low battery Voltage 4. System Fault 5.High fuel level 6. System trip 7.Insulation fail 8.Heat Fan out 9.Pre-Alarm 10.Charge fail 11.Over Load 12.Low water temperature 13.Preheat)

Default : 3.

Description : Define function for AUX 2

14. In 2 Protection

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 2

Description : Setup the action when AUX 2 activates

15. In 2 Switch type

Setting : NC/NO

Default : NO



Description : Setup AUX2 to normally close or normally open

16. Input 2 delay

Setting : 0.2~5.0(Seconds)

Default : 0.4

Description : When AUX 2 input activates, timer starts before activating protection

17. Input 3 Detect

Setting : Disable/ Enable

Default : Enable

Description : Activates Aux 3 function

18. Input 3 Name

Setting : 1~13

(1.Low fuel 2. Over Frequency 3.Low battery Voltage 4. System Fault 5.High fuel level 6. System trip 7.Insulation fail 8.Heat Fan out 9.Pre-Alarm 10.Charge fail 11.Over Load 12.Low water temperature 13.Preheat)

Default : 8.

Description : Define function for AUX 3

19. In 3 Protection

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 2.

Description : Setup the action when AUX 3 activates

20. In 3 Switch type

Setting : NC/NO

Default : NO

Description : Setup AUX 3 to normally close or normally open

21. Input 3 delay

Setting : 0.2~5.0(Seconds)

Default : 0.4

Description : When AUX 3 input activates, timer starts before activating protection

## 12. Auxiliary Output

1. Output 0 function

Setting : 1~45

1.All errors	2.System trip	3.Preheat	4.Idle
5.Reset	6.Main breaker ON	7.Main breaker hold	8. Genset normal
9.Engine running	10.Over crank	11.Over speed	12.Over frequency
13.Low frequency	14.Low oil pressure(switch)	15. High water temperature(switch)	16.High AC voltage
17.Low AC voltage	18.Overload	19.Short circuit	20.Low battery

21.High DC volt	22.Aux IN0 Activat	23. Aux IN1 Activat	24. Aux IN2 Activat
25. Aux IN3Activat	26.Sen. Fault Alarm	27.HWT Value Alarm	28. LOP Value Alarm
29. LFL Value Alarm	30.HFL Value Alarm	31.System not in AUTO	32.System in AUTO
33.Manual Start	34.AUTO Start	35.Standby	36.Pre-heat
37.Pre add fuel	38.Cranking	39.Crank rest	40.System in normal
41.System Alarm	42.System Trip	43.Stop inteval	44. Cooling interval
45.Reverse power			

Default : 3.

Description : Setup the function for AUX output 0

2. Output 1 function

Setting : 1~45

Default : 3.

Description : Setup the function for AUX output 1

3. Output 2 function

Setting : 1~45

Default : 4.

Description : Setup the function for AUX output 2

4. Output 3 function

Setting : 1~45

Default : 5.

Description : Setup the function for AUX output 3

## 13. CAN BUS J1939

1. J1939

Setting : Disable/ Enable

Default : Enable

Description : Enables Canbus

2. Brand Selection

Range :

Caterpillar	Cummins	Chrysler	Detroit Diesel	Deutz	GM
Isuzu	Iveco	JCB	John Deere	Logger	MAN
MTU	Perkins	Scania	SISU	Standard	Steyer
VM	Volvo				

## 14. Frequency

1. System Frequency

- Setting : 50/60(Hz)  
Description : Setup Genset frequency in 50Hz or 60Hz
2. Hi freq. Detect  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates high frequency protection
  3. H. F. set point  
Setting : 50~60/60~72(Hz)  
Default : 55/66Hz  
Description : When AC frequency is higher than setting, controller shuts down the engine and display high frequency error, if high frequency is enable.
  4. Hi Freq. Delay  
Setting : 1~9(Seconds)  
Default : 2  
Description : When high frequency occurs, timer starts before activating protection
  5. Low freq. Detect  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates low frequency protection
  6. L.F. protection  
Setting : 1.Warning 2.Alarm 3.Trip 4.shutdown  
Default : 3  
Description : Setup the action when low frequency occurs
  7. .L.F. set point  
Setting : 40~50/48~60(Hz)  
Default : 45/56Hz  
Description : When AC frequency is lower than setting, controller outputs trip signal.
  8. Low freq. Delay  
Setting : 1~9(seconds)  
Default : 3  
Description : When low frequency occurs, timer starts before activating protection
  9. Mini. Freq. Det.  
Setting : Disable/ Enable  
Default : 1  
Description : Activates Extreme low frequency protection.
  10. M.F. Set Point  
Setting : 15~30(Hz)

Default : 20

Description : When sudden drop of frequency belows setting; low frequency protection automatically disables and engine operates at idle speed.

## 15. Battery

### 1. System DC volt

Setting : 12/24(V)

Default : 24

Description : Setup DC voltage in 12V or 24V

### 2. Batt. Fault Alarm

Setting : Disable/ Enable

Default : 1

Description : Activates battery error protections

### 3. L. Batt set point

Setting : 8.4~12/16.8~24(V)

Default : 10.8/20

Description : When battery voltage is below setting, controller displays low DC volt warning.

### 4. H. Batt. Set point

Setting : 12~16.8/24~33.6(V)

Default : 14.4/28.4

Description : When battery voltage is above setting, controller displays high DC volt warning.

### 5. Weak Batt. Detect

Setting : Disable/ Enable

Default : 1

Description : Activates weak battery protection

### 6. W. Batt. Set point

Setting : 4.8~8.4/9.6~16.8(V)

Default : 6/9.6

Description : When battery voltage is below setting, controller displays battery warning.

### 7. Charge failed

Setting : 9.6~14.4/19.2~28.8(V)

Default : 12.6/22.6V

Description : When voltage is out of range, controller displays charge fail.

## 16. AC Voltage

### 1. System AC volt

Setting : 110/120/190/208/220/380V/440/480/660/3300/4160/6600/7620/11400

Default : 380V

- Description : Setup Genset AC voltage
2. Hi ACV Detect  
Setting : Disable/ Enable  
Default : 1  
Description : Activates high voltage protection.
  3. Hi ACV protect  
Setting : 1.Warning 2.Alarm 3.Trip 4.Stop  
Default : 3  
Description : Setup the action when high voltage occurs.
  4. Hi ACV set point  
Setting : 110~132/120~144/190~228/208~250/220~264/380~456(V)  
Default : 122/122/210/242/242/418  
Description : When AC voltage is above the setting, the controller outputs trip signal.
  5. Hi ACV Delay  
Setting : 0.5~5(Seconds)  
Default : 1.5  
Description : When high voltage occurred, timer starts before activating protection
  6. Low ACV Detect  
Setting : Disable/ Enable  
Default : 1  
Description : Activates low voltage protection
  7. Low ACV protect  
Setting : 1.Warning 2.Alarm 3.Trip 4.Stop  
Default : 3  
Description : Setup the action when low voltage occurs
  8. Low ACV setpoint  
Setting : 78~110/84~120/134~190/146~208/154~220/266~380(V)  
Default : 108/108/172/198/198/342  
Description : When AC voltage is below setting, controller outputs trip signal
  9. Low ACV Delay  
Setting : 0.5~5(Seconds)  
Default : 2.5  
Description : When low voltage occurred, timer starts before activating protection
  10. Mini. ACV Detect  
Setting : Disable/ Enable  
Default : 1  
Description : Activates extreme low voltage protection.

### 11. Mini. ACV Setpoint

Setting : 34~88/36~96/58~152/62~166/66~176/114~304(V)

Default : 56/60/96/110/110/190

Description : When sudden drop of AC voltage blows setting, low voltage protection is disabled.

### 12. ACV Escape Motor

Setting : Disable/ Enable

Description : Disconnect starter motor by Genset voltage

### 13. Esc.AC V Setpoint

Setting : 44~100/48~108/76~172/84~188/88~198/152~342(V)

Default : 72/72/124/124/132/228

Description : Disconnect starter motor when AC Voltage reaches disconnection setting

## 17. AC Current

### 1. Current Ratio :

Range : 1~31

20:5	30:5	40:5	50:5	60:5
75:5	80:5	100:5	150:5	200:5
250:5	300:5	400:5	500:5	600:5
700:5	750:5	800:5	900:5	1000:5
1200:5	1500:5	1600:5	2000:5	2500:5
3000:5	3200:5	4000:5	5000:5	6000:5

Default : 500:5

Description : Setup the current transformer ratio

### 2. Over load Detect :

Setting : Disable/ Enable

Default : 0

Description : Activates overload protection

### 3. Overload Protection :

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 2

Description : Setup the action when overload occurs

### 4. O.L. set point :

Range : 1~31

0.4~5.0(A)	0.8~10.0(A)	1.2~15.0(A)	1.6~20.0(A)	2.4~30.0(A)
3.2~40.0(A)	4.0~50.0(A)	4.8~60.0(A)	5.0~75.0(A)	6.4~80.0(A)
8.0~100.0(A)	12.0~150.0(A)	16.0~200.0(A)	20.0~250.0(A)	24.0~300.0(A)

32.0~400.0(A)	40.0~500.0(A)	48.0~600.0(A)	50.0~750.0(A)	64.0~800.0(A)
72.0~900.0(A)20	80.0~1000.0(A)	96.0~1200.0(A)	120.0~1500.0(A)	128.0~1600.0(A)
160.0~2000.0(A)	200.0~2500.0(A)	240.0~3000.0(A)	252.0~3200.0(A)	320.0~4000.0(A)
400.0~5000.0(A)				

Description : When current is above setting, the controller outputs trip signal

5. Overload Delay :

Setting : 10~300(Second)

Default : 260

Description : When overload occurs, timer starts before activating protection

6. Short Detect :

Setting : Disable/ Enable

Default : 0

Description : Activates AC short protection

7. Short protect :

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 1

Description : Setup the action when AC short occurs

8. Short set point :

Setting : 1~31

0.1~20.0(A)	0.1~30.0(A)	0.1~40.0(A)	0.1~50.0(A)	0.1~60.0(A)
0.1~75.0(A)	0.1~80.0(A)	0.2~100.0(A)	0.3~150.0(A)	0.4~200.0(A)
5.0~250.0(A)	6.0~300.0(A)	8.0~400.0(A)	10.0~500.0(A)	12.0~600.0(A)
14~700.0(A)	15.0~750.0(A)	16.0~800.0(A)	18.0~900.0(A)	20.0~1000.0(A)
24.0~1200.0(A)	30.0~1500.0(A)	32.0~1600.0(A)	40.0~2000.0(A)	50.0~2500.0(A)
60.0~3000.0(A)	64.0~3200.0(A)	80.0~4000.0(A)	100.0~5000.0(A)	120~6000(A)

Description : When current is above the setting, controller outputs trip signal

9. Short Delay :

Setting : 0.1~1.0(Second)

Default : 0.4

Description : When AC short occurs, timer starts before activating protection

## 18. RPM

1. RPM Mul. Factor

Setting : 1~200

Default : 60

Description : Please use value calculated in next parameter setting

2. RPM Div. Factor

Setting : 1~200

Default : 40

Description : The R.P.M. numerator and denominator are the ratio of engine revolution versus total number of fly wheel teeth; or the RPM of fly wheel versus the RPM of alternator charger. For example: Set up the RPM numerator and the denominator to 1 to find input pulse from the LCD.

(A) If the engine revolution is 1800 and alternator revolution is 460 (input pulse), the R.P.M. numerator could be set to 90→ (1800÷20) and R.P.M. denominator could be set to 23→(460÷20).

Solution:  $1800 / 460 = 3.913$

The R.P.M. calculation formula is as below

R.P.M. = Input pulse \* (RPM numerator / RPM denominator)

$1800 = 460 * (90/23)$

(B) If the engine revolution is 1500 and total count of fly wheel teeth in one second is 4437 (input pulse), the R.P.M. numerator should be set to 45 and R.P.M. denominator should be set to 133.

Solution:  $1500 / 4437 = 0.338$

The R.P.M. calculation formula is as below

R.P.M. = Input pulse \* (revolution numerator / revolution denominator)

$1500 = 4437 * (45/133)$

(C) If the teeth count of engine flywheel is 118. Assume the rated rpm of Gen-set is 1500 rpm. Then the  $1500 \text{ rpm}/50\text{hz} \Rightarrow 30 \text{ rpms/per second}$  also generate  $30 \times 118 = 3540$  electronic signals. Then  $1500 / 3540 = 0.423$  ( $75/177=0.423$ ), set the R.P.M. numerator to 75 and R.P.M. denominator to 177.

### 3. RPM Escape Motor

Setting : Disable/ Enable

Description : Disconnect starter motor by RPM setting

### 4. RPM Esc. Setpoint

Setting : 300~900(RPM)

Default : 480

Description : Disconnect starter motor when RPM reaches setting

### 5. RPM Disp. Source

Setting : 1.Alternator, 2.Frequency)

Default : Alternator

Description : Converts the RPM from frequency or alternator speed.

### 6. O.S. Detection

Setting : Disable/ Enable

Default : Enable

Description : Activates over speed protection.

### 7. O.S. Set Point

Setting : 1350~2100(RPM)



Default : 1920

Description : If engine speed is higher than setting, controller shuts down the engine only if over speed is enabled

8. Over Speed Delay

Setting : 1~10(Second)

Default : 4

Description : When over speed occurs, timer starts before activating protection

## 19. Sensors Options

1. LFL value Alarm

Setting : Disable/ Enable

Default : Enable

Description : Activates low fuel warning

2. L.F.L. Set point

Setting : 6~55(%)

Default : 45

Description : When fuel level is below setting, controller displays warning message.

3. H.F.L. Set Point

Setting : 35~99(%)

Default : 95

Description : When fuel level is above setting, controller displays warning message

4. LOP Value Fun.

Setting : Disable/ Enable

Default : Enable

Description : Activates low oil pressure warning

5. LOP Set Point

Setting : 15~60(Psi)

Default : 26

Description : When oil pressure is below setting, controller displays warning message

6. HWT Value Fun.

Setting : Disable/ Enable

Default : Enable

Description : Activates high water temperature protection.

7. HWT Set Point

Setting : 85~110( °C)

Default : 104

Description : When water temperature is above setting, controller displays warning message

8. OP Escape Motor

Setting : Disable/ Enable

Default : Enable

Description : Disconnect starter motor when oil pressure reaches setting.

9. Esc.OP Set Point

Setting : 25~65(PSI)

Default : 39

Description : Disconnect starter motor when oil pressure reaches setting.

10. OP Sensor Brand

Setting :

VDO 10 Bar	KD 10 Bar	YG 962	N 010 B2	KL 3967251
MHI 10 Bar	DATCON 10 Bar	SUSUKI 10 Bar	VDO 5 Bar	KP 6 Bar
User Define				

Description : Setup oil pressure sensor brand.

11. WT Sensor Brand

Setting :

VDO 120	KD 120	WGI 900131	KP130	YB 054
KL 3967250	MHI 98	SUSUKI	PRO	SCD
User Define				

Description : Setup water temperature sensor brand

12. FL sensor Brand

Setting :

FUEL_LEVEL 100	User Define
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Description : Setup fuel sensor brand

13. Chk. Before Start

Setting : Disable/ Enable

Default : Enable

Description : Setup the system to check sensors during controller boot up.

14. Cel. Or Feh.

Setting : 0~1(°F / °C)

Default : 1

Description : Setup water temperature unit in Fahrenheit or Celsius.

15. P.S.I or Bar

Setting : 0~1(BAR /PSI)

Default : PSI

Description : Setup oil pressure unit in Bar or PSI

## 20. Exercise Funct.

1. Exercise Funct.  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates exerciser function.
2. Date / week Depend  
Setting : 0~1(Date/Week)  
Default : 0  
Description : Setup monthly exercise by date or week.
3. Date Set Point  
Setting : 1~31(date)  
Default : 1  
Description : Setup date of monthly exercise
4. Week Set Point  
Setting : 0~6(week)  
Default : 1  
Description : Setup week of monthly exercise
5. Hour Set Point  
Setting : 0~23(hour)  
Default : 12  
Description : Setup the starting hour of the exercise
6. Minute Set Point  
Setting : 0~59(minute)  
Default : 0  
Description : Setup the starting minute of the exercise
7. Running Inteval  
Setting : 0~510(minute)  
Default : 4  
Description : Setup the duration of each exercise

## 21. Maintain

1. Maintain Funct.  
Setting : Disable/ Enable  
Default : Enable  
Description : Activates service reminder function
2. Maintain Protect  
Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Default : 2

Description : Setup the action when service reminder reaches setting

3. Maintain Code0

Setting : 0~99

Default : 12

Description : Setup Second digit of service password

4. Maintain Code 1

Setting : 0~99

Default : 15

Description : Setup first digit of service password

5. Maintain Dncount

Setting : 0~1275(hour)

Default : 1200

Description : Setup the duration between each service

## 22. Reverse Power

1. Reverse PowerDet

Setting : Disable/ Enable

Description : Activates Reverse power detection.

2. R.P. protect

Setting : 1~4(1.Warning 2.Alarm 3.Trip 4.Stop)

Description : Setup the action when reverse power occurred

3. R.P. Set Point

Setting : 0~1084.0(KW)

Description : Setup the reverse power upper limit. (Upper limit changes with AC voltage setting and CT ratio)

4. R.P. Delay

Setting : 1~20(Seconds)

Description : When reverse power reaches setting, timer starts before activating protection

## 23. OverLoad Protect

1. Over Load Detect

Setting : Disable/ Enable

Description : Activates over load detection.

2. Overload protect

Setting : 1.Warning 2.Alarm 3.Trip 4.Stop

Description : Setup the action when over load occurred

### 3. O. Load Setpoint

Setting :

0.08~20.0(KW)	0.1~30.0(KW)	0.1~40.0(KW)	0.1~50.0(KW)	0.1~60.0(KW)
0.1~75.0(KW)	0.1~80.0(KW)	0.2~100.0(KW)	0.3~150.0(KW)	0.4~200.0(KW)
5.0~250.0(KW)	6.0~300.0(KW)	8.0~400.0(KW)	10.0~500.0(KW)	12.0~600.0(KW)
14~700.0(KW)	15.0~750.0(KW)	16.0~800.0(KW)	18.0~900.0(KW)	20.0~1000.0(KW)
24.0~1200.0(KW)	30.0~1500.0(KW)	32.0~1600.0(KW)	40.0~2000.0(KW)	50.0~2500.0(KW)
60.0~3000.0(KW)	64.0~3200.0(KW)	80.0~4000.0(KW)	100.0~5000.0(KW)	120~6000(KW)

Description : Setup the Earth fault amperage limit

### 4. Over Load Delay

Setting : 1~20(Seconds)

Description : When Earth fault reaches setting, timer starts before activating protection

## 24. Other

#### 1. Protect Pending

Setting : 1 ~ 30 (seconds)

Default : 10.5

Description : Time delay for displaying warning or error messages after engine starts.

#### 2. Language

Setting : 0 ~ 1

Default : 1

Description : Choose between English or Chinese language

#### 3. Comm. address

Setting : 0 ~ 255(00H~FFH)

Default : 01H

Description : Multiple Genset networking via RS-485 requires individual address for each controller.

#### 4. Not in AUTO

Setting : Disable/ Enable

Description : When GTR-220 is in OFF mode, controller triggers alarm.

#### 5. Contrast Adjust

Setting : 1 ~ 19

Description : Set the contrast of LCD screen