

# VERTEX ANTENNENTECHNIK GmbH

Ein Unternehmen der General Dynamics Gruppe

## AMiBA TELESCOPE

## HEXAPOD MOUNT

### Servo System User Manual

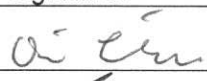

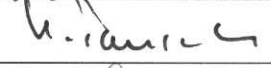
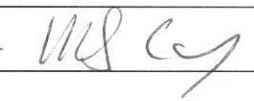
Part 9

### Pointing Error Model

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### Update Record

Release 1.2, Sep 2005	page 5:	handling of mount rotation changed handling of u-joint coordinates added
Release 1.3, May 2006	par. 3.1.2:	description of error application in ACU modified
	par. 3.3.2:	sign definition added
	par. 3.3.3:	formula for calculation of water vapour pressure added
	par. 3.3.4:	modified formula for OPT correction
	par. 3.3.5:	new paragraph "optical refraction correction"

## **1. INTRODUCTION**

### **1.1 Purpose of this Manual**

This section of the Servo System User Manual contains a description of the pointing error model of the AMiBA Hexapod Telescope at Mauna Loa, Hawaii.

The pointing error model is used to eliminate known systematic pointing errors caused by non-linearities, deformations, temperature variations etc. A description of the hexapod kinematics is contained as well.

The compensation algorithms themselves are implemented in the Pointing Computer (PTC). Any accessible parameters can be modified at the PTC, see part 3 of this User Manual (description of PTC Local User Interface).

### **1.2 Software Identification**

This Error Model Description describes the algorithms as implemented in the PTC software version:

M1002114P-2.7.

### **1.3 Acronym List**

ACU	Antenna Control Unit
Az	Azimuth
EI	Elevation
EMI	electromagnetic interference
HPC	Hexapod Computer
ICD	Interface Control Document
LCP	Local Control Panel
LUI	Local User Interface
PCU	Portable Control Unit
PLC	Programmable Logic Controller
PTC	Pointing Computer
STC	Station Computer

## 2. HEXAPOD KINEMATICS

The kinematics of the AMiBA telescope is a mathematical optimized kinematics of a hexapod structure which is shown in Fig. 1.

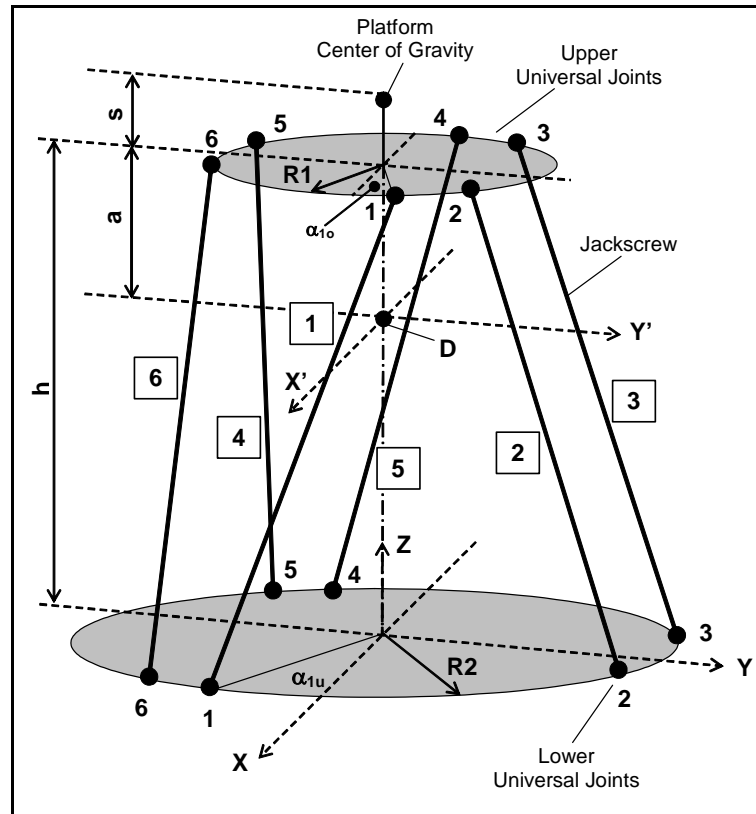


Fig. 1: Hexapod coordinate system and mount parameters

The kinematical equation of the hexapod structure is

$$L_i = \left| \left( Rz(\varphi_{az}) Rx(\varphi_{zen}) Rz(\varphi_{pol}) Rz(\varphi_{az})^T \right) (mov_i - v) + v + dv - fix_i \right|, i = 1, \dots, 6$$

with the notations

- $\varphi_{az}$  azimuth angle
- $\varphi_{zen}$  zenith angle ( $\varphi_{zen} = \pi/2 - \varphi_{el}$  with elevation angle  $\varphi_{el}$ )
- $\varphi_{pol}$  hexa-pol polarisation angle (alternatively obs-pol polarisation angle)
- $\varphi_{pol\_Obs} = \varphi_{pol} - \varphi_{az}$
- $v$  vector of the rotation point D with  $v = (0, 0, 3580)^T$  [mm]
- $fix$  vector of the (lower) fixed point of the jackscrew
- with  $fix_i = (xf_i, yf_i, zf_i)^T, i = 1, \dots, 6$

- mov vector of the (upper) movable point of the jackscrew  
with  $\text{mov}_i = (x_{m_i}, y_{m_i}, z_{m_i})^T, i = 1, \dots, 6$
- L Jackscrew length with  $L_i, i = 1, \dots, 6$
- dv1 manually pre-set translation movement (normally  $\text{dv1} = (0, 0, 0)^T$  [mm])
- dv2 automatically translation movement to reduce the travel ranges  
of the universal joints

$$\begin{aligned} \text{dv2}(\varphi_{az}, \varphi_{zen}) &= |a| \frac{90^\circ - \varphi_{el} [^\circ]}{90^\circ - \varphi_{el, \min} [^\circ]} \begin{pmatrix} \sin(\varphi_{az}) \\ -\cos(\varphi_{az}) \\ 0 \end{pmatrix} \\ &= |a| \frac{\varphi_{zen}}{\theta_{\max}} \begin{pmatrix} \sin(\varphi_{az}) \\ -\cos(\varphi_{az}) \\ 0 \end{pmatrix} \end{aligned}$$

optimized parameter :  $a = 850 \text{ mm}, \theta_{\max} = 60^\circ$

- dv total translation movement with  $\text{dv}(\varphi_{az}, \varphi_{zen}) = \text{dv1} + \text{dv2}(\varphi_{az}, \varphi_{zen})$

rotation matrices

$$R_x(\alpha) := \begin{pmatrix} 1 & 0 & 0 \\ 0 & \cos(\alpha) & -\sin(\alpha) \\ 0 & \sin(\alpha) & \cos(\alpha) \end{pmatrix}$$

$$R_y(\alpha) := \begin{pmatrix} \cos(\alpha) & 0 & \sin(\alpha) \\ 0 & 1 & 0 \\ -\sin(\alpha) & 0 & \cos(\alpha) \end{pmatrix}$$

$$R_z(\alpha) := \begin{pmatrix} \cos(\alpha) & -\sin(\alpha) & 0 \\ \sin(\alpha) & \cos(\alpha) & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

The kinematics can be different in the forward and backward transformation. Beside the topology data the forward transformation needs the angles  $\varphi_{az}, \varphi_{zen}, \varphi_{pol}$  and the translation movement  $\text{dv1}$  as input data and yields the jackscrew lengths  $L_i, i = 1, \dots, 6$ , while the backward transformation needs the jackscrew lengths  $L_i, i = 1, \dots, 6$  as input data and yields the angles  $\varphi_{az}, \varphi_{zen}, \varphi_{pol}$  and the translation movement  $\text{dv1}$ .

The global coordinate system of the AMiBA telescope together with the sky orientation is shown in Fig. 2, assuming that the mount is orientated to due North.

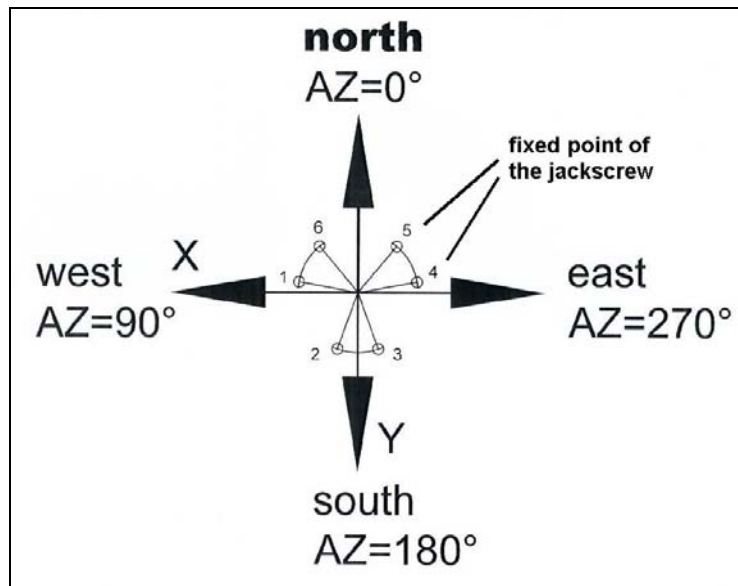


Fig. 2: Orientation of Hexapod Mount

The theoretical coordinates of the jackscrew points, which are given by an mathematical optimization calculation, are listed in Table 1.

	lower universal joints (variable "fix")			upper universal joints (variable "mov")		
Jack	x [mm]	y [mm]	z [mm]	x [mm]	y [mm]	z [mm]
1	$R2 \cdot \cos(350^\circ)$	$R2 \cdot \sin(350^\circ)$	0.0	$R1 \cdot \cos(21^\circ)$	$R1 \cdot \sin(21^\circ)$	4620.0
2	$R2 \cdot \cos(70^\circ)$	$R2 \cdot \sin(70^\circ)$	0.0	$R1 \cdot \cos(39^\circ)$	$R1 \cdot \sin(39^\circ)$	4620.0
3	$R2 \cdot \cos(110^\circ)$	$R2 \cdot \sin(110^\circ)$	0.0	$R1 \cdot \cos(141^\circ)$	$R1 \cdot \sin(141^\circ)$	4620.0
4	$R2 \cdot \cos(190^\circ)$	$R2 \cdot \sin(190^\circ)$	0.0	$R1 \cdot \cos(159^\circ)$	$R1 \cdot \sin(159^\circ)$	4620.0
5	$R2 \cdot \cos(230^\circ)$	$R2 \cdot \sin(230^\circ)$	0.0	$R1 \cdot \cos(261^\circ)$	$R1 \cdot \sin(261^\circ)$	4620.0
6	$R2 \cdot \cos(310^\circ)$	$R2 \cdot \sin(310^\circ)$	0.0	$R1 \cdot \cos(279^\circ)$	$R1 \cdot \sin(279^\circ)$	4620.0

Table 1 : Theoretical jackscrew points with R1=1550.0, R2=1850.0

The real coordinates of the jackscrew points have been measured during in-plant installation of the telescope in may 2004 in Duisburg, Germany by VERTEX. As a result of fabrication tolerances the actual coordinates differ slightly from the theoretical ones. They are listed in Table 2.

	lower universal joints (variable "fix")			upper universal joints (variable "mov")		
Jack	x [mm]	y [mm]	z [mm]	x [mm]	y [mm]	z [mm]
1	1822.8350	-320.5483	0.0	$R1 \cdot \cos(21^\circ)$	$R1 \cdot \sin(21^\circ)$	4620.0
2	632.4422	1738.0707	0.0	$R1 \cdot \cos(39^\circ)$	$R1 \cdot \sin(39^\circ)$	4620.0
3	-633.0782	1737.6624	0.0	$R1 \cdot \cos(141^\circ)$	$R1 \cdot \sin(141^\circ)$	4620.0

	lower universal joints (variable "fix")			upper universal joints (variable "mov")		
Jack	x [mm]	y [mm]	z [mm]	x [mm]	y [mm]	z [mm]
4	-1823.6568	-320.3860	0.0	$R1 \cdot \cos(159^\circ)$	$R1 \cdot \sin(159^\circ)$	4620.0
5	-1191.2478	-1416.5320	0.0	$R1 \cdot \cos(261^\circ)$	$R1 \cdot \sin(261^\circ)$	4620.0
6	1190.9897	-1417.3090	0.0	$R1 \cdot \cos(279^\circ)$	$R1 \cdot \sin(279^\circ)$	4620.0

Table 2: Actual coordinates of the jackscrew points with R1=1550.0

The mount installation on Mauna Loa differs from this symmetrical coordinates; the Az = 0 axes of the telescope as shown in Fig. 1 does not point exactly to North but is rotated by several degrees.

This Azimuth offset is must be entered at ACU, HPC and PTC as a parameter.

The following relationship applies:

$$Az_{sky} = Az_{mount} + Offset_{Az}$$

Internally, the coordinate transformations inside the three servo computer continue to use the telescope coordinate system. Commands from user or superior computer was well as position displays show the azimuth related to the "world coordinates". The position commands are converted accordingly before being entered into the hexapod coordinate transformation:

$$Az_{mount,cmd} = Az_{sky,cmd} - Offset_{Az}$$

From this point of view, all azimuth angles contained in definitions and formulae earlier in this paragraph are mount related azimuth angles.

The [mount related] coordinates of upper and lower u-joints are stored in an ASCII file on the CF memory cards of ACU, PTC and HPC.

**The coordinate files of all three computers must be identical at all times!**

## WARNING

**Any significant change in coordinates, any typos or swapped digits may lead to severe damage of the telescope because collision situations could occur without being detected by software or hardware. Utmost caution is needed when modifications to the geometry file(s) are required. Such changes should only be modified by well trained and experienced staff. The manufacturer cannot be held responsible for malfunctions and/or any damage resulting from modification of the geometry file(s).**



### 3. POINTING ERROR MODEL

#### 3.1 Overview

##### 3.1.1 Components of Pointing Error Model

The pointing error model includes the following compensations:

- Compensation curves for jackscrew pitch non-linearities, based on i-plant calibration measurements for each jacks (ΔL<sub>p</sub>).
- A compensation algorithm for jackscrew length variations due to temperature (ΔL<sub>t</sub>).
- A compensation for non-measured length variations of a jackscrew due to rotation of the upper u-joints (ΔL<sub>r</sub>).
- An algorithm calculating the shift of the lower u-joint coordinates due to distortion of the telescope base due to temperature.
- A compensation algorithm for deformations of the telescope including platform depending on the actual position. This compensation is derived from error tables generated during pointing calibration measurements (ΔAz<sub>err</sub> , ΔEI<sub>err</sub> , ΔPol<sub>err</sub>).
- A compensation algorithm for RF refraction (ΔEI<sub>refract</sub>)
- A compensation algorithm for optical refraction (required only for alignment measurements using an optical pointing telescope) (ΔEI<sub>refract</sub>).
- A compensation algorithm for misalignment of the optical pointing telescope (ΔAz<sub>opt</sub> , ΔEI<sub>opt</sub>)

The actual corrections are displayed at the PTC Local User Interface.

The individual compensations can be enabled and disabled separately at the PTC Local User Interface or from remote by the station computer.

##### 3.1.2 Combination of Error Terms

The Pointing Computer will transfer the sum of all enabled corrections to the ACU, separately for jack related and telescope level corrections.

$$\begin{aligned} \Delta L_{tot,i} &= \Delta L_{p,i} + \Delta L_{t,i} + \Delta L_{r,i} \\ \Delta Az_{tot} &= \Delta Az_{err} + \Delta Az_{opt} \\ \Delta EI_{tot} &= \Delta EI_{err} + \Delta EI_{opt} + \Delta EI_{refract} \\ \Delta Pol_{tot} &= \Delta Pol_{err} \end{aligned}$$

The ACU will apply the corrections as follows:

a) Actual jack length ( $L_{act}$ ):

$$L_{act} = L_{meas,i} + \Delta L_{tot,i}$$

b) Commanded hexapod position:

$$\begin{aligned} AZ_{cmd\_forTransformation} &= AZ_{cmd\_nominal} - \Delta AZ_{tot} \\ EI_{cmd\_forTransformation} &= EI_{cmd\_nominal} - \Delta EI_{tot} \\ Pol_{cmd\_forTransformation} &= Pol_{cmd\_nominal} - \Delta Pol_{tot} \end{aligned}$$

c) Actual hexapod position:

$$\begin{aligned} AZ_{true} &= AZ_{from\_transformation} + \Delta AZ_{tot} \\ EI_{true} &= EI_{from\_transformation} + \Delta EI_{tot} \\ Pol_{true} &= Pol_{from\_transformation} + \Delta Pol_{tot} \end{aligned}$$

This actual position is displayed at the ACU and reported as actual position to the STC. This means that the actual position always is the real position after applying all corrections and not the uncorrected mount position.

## 3.2 Corrections on Jack Level

### 3.2.1 Overview

The corrections on jack level consist of the compensations for

- jackscrew pitch error,
- temperature compensation,
- jack length measuring error depending on telescope position (due to rotation of upper u-joints)
- support cone deformation due to temperature.

All this corrections (except support cone correction) yield jack length corrections  $\Delta L_1 \dots \Delta L_6$  for each of the jackscrews 1...6. On the other hand the special case effects a coordinate change of the lower universal joints which also can be interpreted as a length change of the jackscrews. All modules are described in the following chapters.

### 3.2.2 Jackscrew pitch error

The telescope positioned is determined by measuring the positions of the six jackscrew actuators. Since not the real length of the jackscrews is measured but only the rotation, any jack pitch error (e.g. machining errors, non-linearities etc.) directly leads to a telescope positioning error.

In order to be able to compensate for this error each jackscrew has undergone an in-plant calibration measurement. A correlation function (see Fig. 3) between the linear movement of the jackscrew and the encoder readout has been derived for each jackscrew.

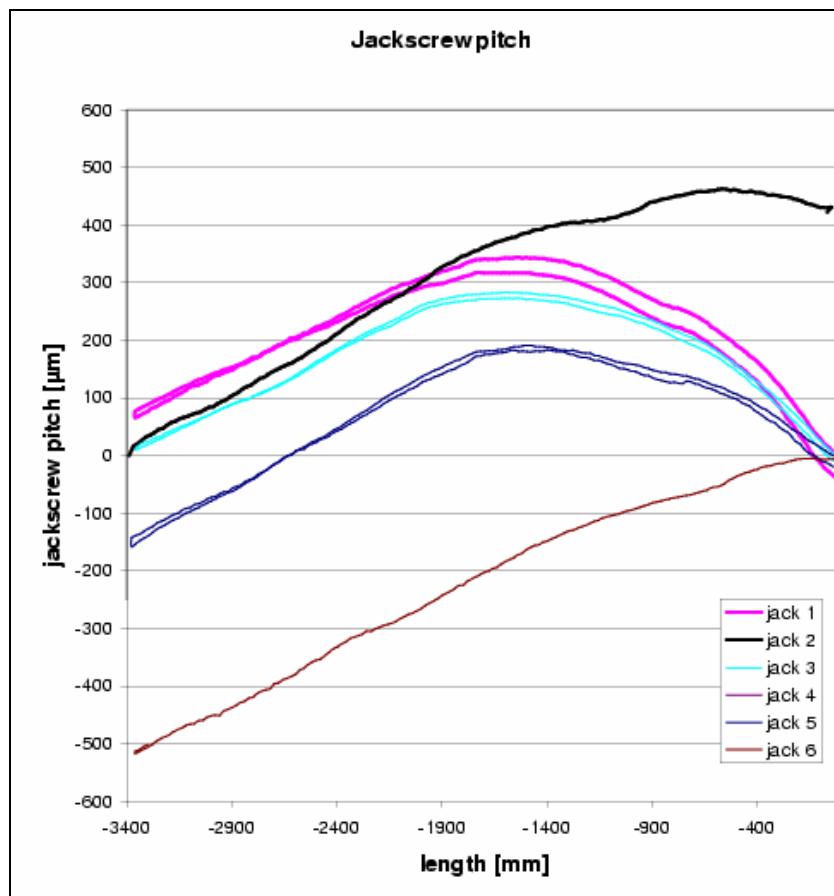


Fig. 3: Error curves for jackscrew pitch

Each measurement curve in Fig. 3 can be described by a polynomial of the order 10 in the

form  $f(x) = \sum_{i=0}^{10} a_i x^i$ . The vector  $a$  of the coefficients for each jackscrew is listed in Table 3.

a	jackscrew 1	jackscrew 2	jackscrew 3	a
a <sub>0</sub>	-2.024509761765160*10 <sup>1</sup>	4.254599813289640*10 <sup>2</sup>	-1.424616467483780*10 <sup>1</sup>	a <sub>0</sub>
a <sub>1</sub>	-4.690421834325520*10 <sup>-2</sup>	-2.015506873855310*10 <sup>-2</sup>	-3.014122368016800*10 <sup>-1</sup>	a <sub>1</sub>
a <sub>2</sub>	3.175818812949300*10 <sup>-3</sup>	-1.279223138765940*10 <sup>-4</sup>	5.333730182112170*10 <sup>-4</sup>	a <sub>2</sub>
a <sub>3</sub>	1.000966699300860*10 <sup>-5</sup>	-2.079059533885010*10 <sup>-6</sup>	1.767559120263330*10 <sup>-6</sup>	a <sub>3</sub>
a <sub>4</sub>	1.541352099930610*10 <sup>-8</sup>	-6.590341383524090*10 <sup>-9</sup>	2.504907224531590*10 <sup>-9</sup>	a <sub>4</sub>
a <sub>5</sub>	1.387921160762620*10 <sup>-11</sup>	-9.238622036561910*10 <sup>-12</sup>	2.285806763018910*10 <sup>-12</sup>	a <sub>5</sub>
a <sub>6</sub>	7.764892416501680*10 <sup>-15</sup>	-7.095505201937470*10 <sup>-15</sup>	1.446531162237440*10 <sup>-15</sup>	a <sub>6</sub>
a <sub>7</sub>	2.743812116375030*10 <sup>-18</sup>	-3.198287869016120*10 <sup>-18</sup>	6.245759670530750*10 <sup>-19</sup>	a <sub>7</sub>
a <sub>8</sub>	5.973058848219020*10 <sup>-22</sup>	-8.457849525584240*10 <sup>-22</sup>	1.714087876766300*10 <sup>-22</sup>	a <sub>8</sub>
a <sub>9</sub>	7.325619589449050*10 <sup>-26</sup>	-1.217131472371950*10 <sup>-25</sup>	2.645713864558710*10 <sup>-26</sup>	a <sub>9</sub>
a <sub>10</sub>	3.877049825835910*10 <sup>-30</sup>	-7.368087558944830*10 <sup>-30</sup>	1.731246066850530*10 <sup>-30</sup>	a <sub>10</sub>
a	jackscrew 4	jackscrew 5	jackscrew 6	a
a <sub>0</sub>	2.743324175636780*10 <sup>1</sup>	-9.120596249290690*10 <sup>0</sup>	-8.464647627231470*10 <sup>-2</sup>	a <sub>0</sub>
a <sub>1</sub>	1.816390007961940*10 <sup>-2</sup>	2.994017883033060*10 <sup>-2</sup>	1.399391192743870*10 <sup>-1</sup>	a <sub>1</sub>
a <sub>2</sub>	2.040482864105740*10 <sup>-3</sup>	1.853475595088450*10 <sup>-3</sup>	1.296102525136170*10 <sup>-3</sup>	a <sub>2</sub>
a <sub>3</sub>	6.306703070241420*10 <sup>-6</sup>	4.707048964999170*10 <sup>-6</sup>	5.695909876093460*10 <sup>-6</sup>	a <sub>3</sub>
a <sub>4</sub>	9.461016317632950*10 <sup>-9</sup>	5.301560895763430*10 <sup>-9</sup>	1.109389698870550*10 <sup>-8</sup>	a <sub>4</sub>
a <sub>5</sub>	8.105379713701580*10 <sup>-12</sup>	2.787891685747700*10 <sup>-12</sup>	1.187703984708340*10 <sup>-11</sup>	a <sub>5</sub>
a <sub>6</sub>	4.193397675987190*10 <sup>-15</sup>	3.403289908214870*10 <sup>-16</sup>	7.580116027803620*10 <sup>-15</sup>	a <sub>6</sub>
a <sub>7</sub>	1.320217138374700*10 <sup>-18</sup>	-3.342955508378500*10 <sup>-19</sup>	2.961352291320270*10 <sup>-18</sup>	a <sub>7</sub>
a <sub>8</sub>	2.423328419428810*10 <sup>-22</sup>	-1.739067723782910*10 <sup>-22</sup>	6.948301798710590*10 <sup>-22</sup>	a <sub>8</sub>
a <sub>9</sub>	2.285716445585560*10 <sup>-26</sup>	-3.372908043046730*10 <sup>-26</sup>	8.991790206208470*10 <sup>-26</sup>	a <sub>9</sub>
a <sub>10</sub>	7.708311059986410*10 <sup>-31</sup>	-2.432377395612230*10 <sup>-30</sup>	4.932382220905220*10 <sup>-30</sup>	a <sub>10</sub>

Table 3: Vector 'a' for each jackscrew

Finally the measurement curves must shifted depending on of the real jackscrew length L [mm] and the characteristic measurement data (see Fig. 4)

- C1 jackscrew length,
- C2 reference switch,
- C3 measurement limit extended jackscrew,
- C4 measurement retracted jackscrew,
- C5 movement of the curve with C5 = -f(C2),

so that the jackscrew pitch error can be calculated by

$$\Delta L [mm] = (f(L - C1 + C2) + C5) 10^{-3} .$$

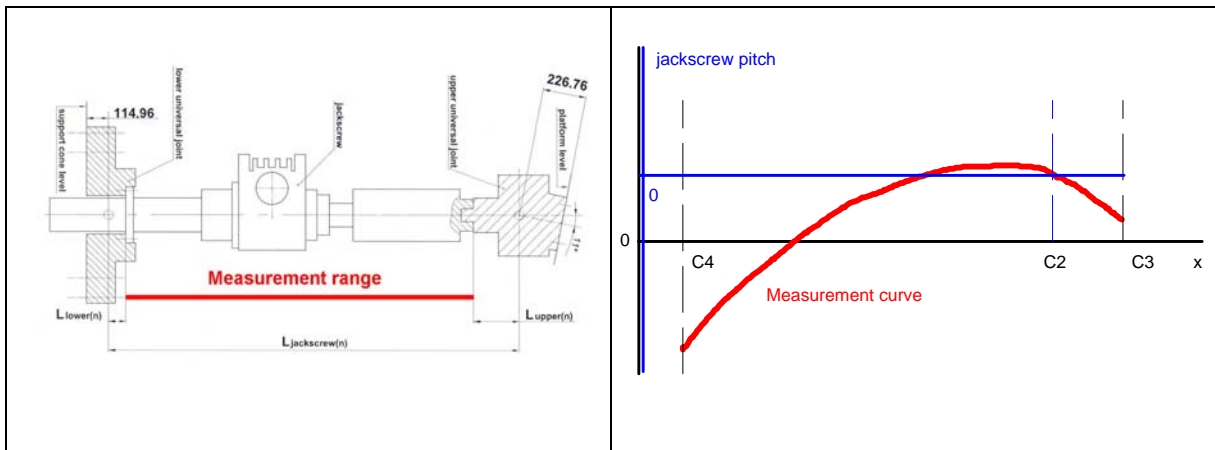


Fig. 4: Jackscrew with measurement curve

The measurement curve is situated in the range of  $C4 < L-C1+C2 < C3$ . The data  $C1...C5$  are listed in Table 4.

Jack	C1 [mm]	C2 [mm]	C3 [mm]	C4 [mm]	C5 [ $\mu$ m]
1	6150.366	-36.624	-19.1972	-3359.1970	14.7324
2	6149.009	-86.603	-47.7033	-3407.7029	-427.2679
3	6149.542	-38.486	-19.7907	-3359.79012	1.9514
4	6149.961	-25.151	-27.3491	-3367.3489	-28.1705
5	6150.103	-56.476	-35.8999	-3375.8999	5.6953
6	6150.360	-20.820	-17.6202	-3357.6202	2.4857

Table 4 : Correction factors for each jackscrew

The coefficient vector 'a' is coded in the hexapod software and the correction variables  $C1$  until  $C5$  are stored in an external file. This file has to be replaced along with the related jackscrew if a jackscrew needs to be exchanged.

The correction algorithm yields length corrections  $\Delta L_{p1}$  until  $\Delta L_{p6}$ .

### 3.2.3 Temperature Compensation

The varying temperature of the different jackscrews with the length  $L$  produces a length change  $\Delta L_i$  of each jackscrew compared to the length at calibration temperature. Taking into account the material specific thermal expansion coefficient  $\alpha = 12.0 \cdot 10^{-6} [1/K]$  and the temperature difference  $\Delta T$  between the individual jackscrews, which will be measured and averaged by three temperature sensors ( $P_{sens1}, \Delta T1$ ), ( $P_{sens2}, \Delta T2$ ), ( $P_{sens3}, \Delta T3$ ) along the jackscrew (see Fig. 5),

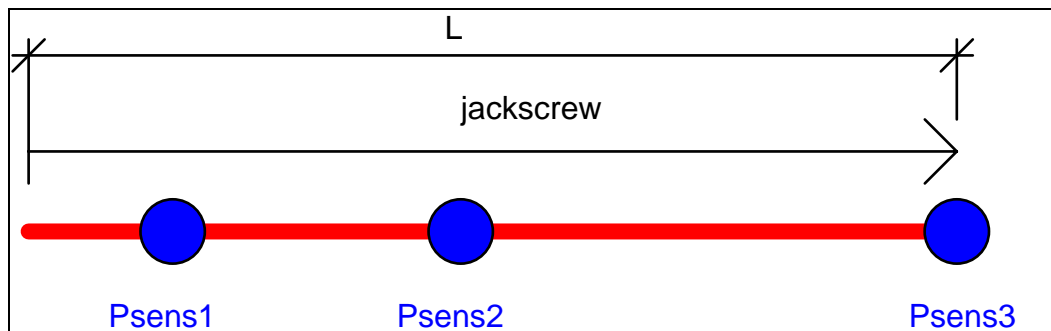


Fig. 5: Jackscrew with temperature sensors

the length change results approximately in a linear temperature characteristics function

$$f(x) = \begin{cases} \Delta T1 & x \leq P_{sens1} \\ \frac{\Delta T2 - \Delta T1}{P_{sens2} - P_{sens1}} x + \frac{\Delta T1 P_{sens2} - \Delta T2 P_{sens1}}{P_{sens2} - P_{sens1}} & P_{sens1} < x \leq P_{sens2} \\ \frac{\Delta T3 - \Delta T2}{P_{sens3} - P_{sens2}} x + \frac{\Delta T2 P_{sens3} - \Delta T3 P_{sens2}}{P_{sens3} - P_{sens2}} & P_{sens2} < x \leq P_{sens3} \\ \Delta T3 & x > P_{sens3} \end{cases} \quad \text{if}$$

to

$$\Delta L_i = \int_0^{P_{sens1}} \alpha f(x) dx + \int_{P_{sens1}}^{P_{sens2}} \alpha f(x) dx + \int_{P_{sens2}}^{P_{sens3}} \alpha f(x) dx.$$

Calibration temperature is  $+17^\circ\text{C}$ , so

$$\Delta T = T_{sens} - 17^\circ\text{C}.$$

With the position of the sensors  $P_{sens1}=122.0 \text{ mm}$ ,  $P_{sens2}=1250.0 \text{ mm}$ ,  $P_{sens3}=L_i$  and the readouts of the temperatures at the sensors, the results of the module temperature correction are the correction lengths  $\Delta L_{t1} \dots \Delta L_{t6}$ .

### 3.2.4 Jackscrew Rotation Error

Each jackscrew spindle rotates with the angle  $\beta_z$  (see also Fig. 6) relative to the jackscrew nut when tilting and rotating the telescope mount. Because of the spindle thread a jackscrew length change can occur which is not detected by the encoder on the still standing worm gear shaft. This influence is calculated by a mathematical algorithm derived from the kinematics of the jackscrew at any position.

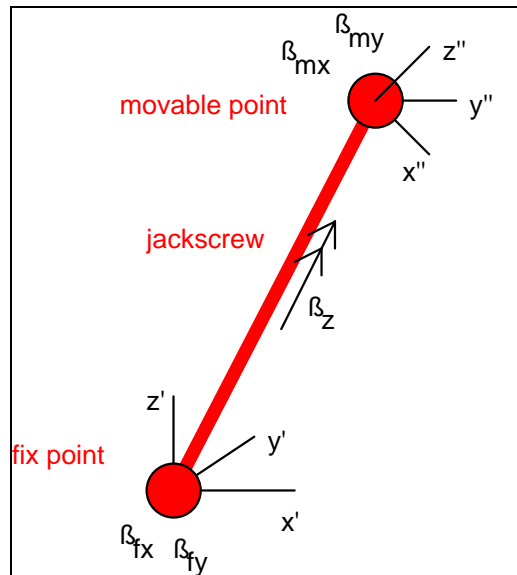


Fig. 6: Rotation of the jackscrew

Each jackscrew kinematics consists of the five degrees of rotations  $\beta_{fx}$ ,  $\beta_{fy}$ ,  $\beta_{mx}$ ,  $\beta_{my}$  and  $\beta_z$ . A special algorithm calculates the essential data  $\beta_z$ . With a jackscrew pitch of  $p = 20$  mm/rotation and the basis rotation angle  $\beta_{z,basis}$  (is equal to  $\beta_z$  in the hexapod basis position) the jackscrew length error by rotation of the jackscrew against the fixed nut is

$$\Delta L_r = (\beta_{z,basis} - \beta_z) \frac{p}{2 \pi}.$$

The algorithm is coded in the hexapod software and the results are the correction lengths  $\Delta L_{r1} \dots \Delta L_{r6}$ .

## 3.2.5 *Support Cone Compensation Mode*

The coordinates of the 6 lower (fixed) universal joints has been measured during in-plant assembly of the AMiBA Telescope in May 2004 at an ambient temperature of 17° C. The x and y coordinates vary with the temperature of the support cone. This error is taken into account by the formulae

$$x_{\text{new}} = x * \alpha * (T - T_0)$$

$$y_{\text{new}} = y * \alpha * (T - T_0)$$

with the notations

$\alpha$  specific thermal expansion coefficient with  $\alpha = 12.0 * 10^{-6}$  [1/K],

T average value of the temperature which is measured by several sensors at the cone,

$T_0$  basis measurement temperature of 17° C,

x, y coordinates of the lower (fixed) universal joints (see Table 2, page 5).

Together with the readout temperatures at the sensors and the original x, y coordinates of the lower universal joints at a temperature of 17° C, the results of the module support cone compensation mode are corrected x, y coordinates for the 6 lower universal joints.



### 3.3 Corrections on Telescope Level

#### 3.3.1 Overview

The corrections on telescope level consist of the compensations for

- error model for telescope and platform deformations,
- compensation algorithm for RF refraction
- compensation algorithm for optical refraction.

All this corrections (except support cone correction) yield position corrections  $\Delta\varphi_{az}$ ,  $\Delta\varphi_{el}$  and  $\Delta\varphi_{pol}$ .

#### 3.3.2 Telescope Error Model

The idea of the telescope correction mode is to measure the telescope position errors  $\Delta\varphi_{az}$ ,  $\Delta\varphi_{el}$  and  $\Delta\varphi_{pol}$  at different points on the sky by astronomical observation of well known targets. All measurement points together make up a measurement grid. For positions between the data points the delta positions can be calculated by interpolation.

For each data point, the hexapod position (Az, El, Pol) and the measured pointing errors (dAz, dEl, dPol) are entered into a file named inter\_un.dat (see sample file in Table 5). The measurements make up an irregular grid of one sector of the sky. For a good pointing accuracy both the sector size and the number of measurements should be as large as possible. In addition, the measurements should be made at different polarisations.

Definition of sign of pointing error:

- Nominal position of object: (AZ<sub>N</sub> | El<sub>N</sub> | Pol<sub>N</sub>)
- The object has been found at (position display at ACU / PTC): (AZ<sub>F</sub> | El<sub>F</sub> | Pol<sub>F</sub>)
- Error to be entered into table  
   at position (AZ<sub>N</sub> | El<sub>N</sub> | Pol<sub>N</sub>)  
   measured pointing error (AZ<sub>F</sub> - AZ<sub>N</sub> | El<sub>F</sub> - El<sub>N</sub> | Pol<sub>F</sub> - Pol<sub>N</sub>)

```

Transform measurement data by an irregular grid to a regular grid
=====

calculation for an regular grid
azimuth area [degree]      0.00      360.00  step  5.00
elevation area [degree]    30.00      90.00  step  5.00
polarisation area [degree] -25.00     10.00  step  5.00

measurement data, irregular grid
Az           El           Pol           dAz           dEl           dPol
0.00000000  30.00000000  -30.00000000  1.00000000    1.00000000    1.00000000
20.00000000  30.00000000  -30.00000000  5.00000000    1.00000000    2.00000000
40.00000000  30.00000000  -30.00000000  4.00000000    1.00000000    3.00000000
60.00000000  30.00000000  -30.00000000  3.00000000    1.00000000    4.00000000
80.00000000  30.00000000  -30.00000000  6.00000000    2.00000000    6.00000000
160.00000000 30.00000000  -30.00000000  3.00000000    7.00000000    4.00000000
180.00000000 30.00000000  -30.00000000  4.00000000    2.00000000    1.00000000
200.00000000 30.00000000  -30.00000000  6.00000000    3.00000000    4.00000000
220.00000000 30.00000000  -30.00000000  7.00000000    4.00000000    5.00000000
100.00000000 30.00000000  -30.00000000  7.00000000    3.00000000    7.00000000
120.00000000 30.00000000  -30.00000000  3.00000000    4.00000000    2.00000000
140.00000000 30.00000000  -30.00000000  2.00000000    6.00000000    3.00000000
    
```

Table 5: Unsorted position measurements in file inter\_un.dat

The actual position for Pol in the both irregular and regular grids must always be entered as Hex-Pol (polarisation related to the hexapod mount).

After the measurements are done the irregular grid must be transformed into a regular grid and the result is saved in a file named inter.dat (see sample in Table 6).

The file must contain the characteristic data of the regular grid in lines 2...4 as shown in the sample file. This includes:

- upper and lower limits of measured sector in Az, El and Pol
- step size for regular grid in Az, El and Pol.

The grid steps may be different for Az, El and Pol. The interpolation algorithm does not require a particular step size. However, the maximum number of lines in this file may not exceed 100,000.

A possible mathematical algorithm to get a regular grid is known as Shepard method. It can be used as stand-alone software. This method (and of course all other mathematical methods) is only effective inside the measurement sector. Interpolations for positions outside the measurement sector may be inaccurate.

Activating the telescope error model correction requires a file inter.dat. This must be saved on the disk on the PTC flash card in the same directory as the executable software. To read a new file inter.dat the PTC must be re-booted.

The correction software calculates by interpolation the position errors  $\Delta\varphi_{az}$ ,  $\Delta\varphi_{el}$  and  $\Delta\varphi_{pol}$  as a function of the present telescope position. Therefore the regular grid has a great computer time advantage adverse the irregular grid. The linear interpolation algorithm searches the cube of the neighbouring positions in the grid which encloses the actual position, and interpolates the position errors assigned to each corner of the cube. The file inter.dat must contain identical lines for  $Az = 0$  deg and  $Az = 360$  deg.

The telescope error model yields position corrections  $\Delta Az_{err}$ ,  $\Delta El_{err}$  and  $\Delta Pol_{err}$ .

Calculation for an regular grid					
azimuth area [degree]	0.0000	360.0000	step	5.0000	
elevation area [degree]	30.0000	90.0000	step	5.0000	
polarisation area [degree]	-25.0000	10.0000	step	5.0000	
Az	El	Pol	dAz	dEl	dPol
0.00000000	30.00000000	-25.00000000	0.06819019	-0.00858209	0.00000000
0.00000000	30.00000000	-20.00000000	0.06818528	-0.00858367	0.00000000
0.00000000	30.00000000	-15.00000000	0.06818039	-0.00858527	0.00000000
0.00000000	30.00000000	-10.00000000	0.06817552	-0.00858688	0.00000000
0.00000000	30.00000000	-5.00000000	0.06817067	-0.00858849	0.00000000
0.00000000	30.00000000	0.00000000	0.06816586	-0.00859011	0.00000000
0.00000000	30.00000000	5.00000000	0.06816108	-0.00859174	0.00000000
0.00000000	30.00000000	10.00000000	0.06815635	-0.00859336	0.00000000
0.00000000	35.00000000	-25.00000000	0.06829306	-0.00857819	0.00000000
0.00000000	35.00000000	-20.00000000	0.06828835	-0.00857977	0.00000000
0.00000000	35.00000000	-15.00000000	0.06828363	-0.00858136	0.00000000
0.00000000	35.00000000	-10.00000000	0.06827888	-0.00858296	0.00000000
0.00000000	35.00000000	-5.00000000	0.06827412	-0.00858458	0.00000000
0.00000000	35.00000000	0.00000000	0.06826935	-0.00858620	0.00000000
0.00000000	35.00000000	5.00000000	0.06826458	-0.00858782	0.00000000
0.00000000	35.00000000	10.00000000	0.06825981	-0.00858946	0.00000000
0.00000000	40.00000000	-25.00000000	0.06839662	-0.00857429	0.00000000
0.00000000	40.00000000	-20.00000000	0.06839212	-0.00857586	0.00000000
.....					
.....					
.....					
360.00000000	85.00000000	-25.00000000	0.11690180	-0.00683586	0.00000000
360.00000000	85.00000000	-20.00000000	0.13483681	-0.00670948	0.00000000
360.00000000	85.00000000	-15.00000000	0.16171136	-0.00655411	0.00000000
360.00000000	85.00000000	-10.00000000	0.20329068	-0.00648106	0.00000000
360.00000000	85.00000000	-5.00000000	0.28139628	-0.00676227	0.00000000
360.00000000	85.00000000	0.00000000	0.37440990	-0.00703623	0.00000000
360.00000000	85.00000000	5.00000000	0.28172032	-0.00677584	0.00000000
360.00000000	85.00000000	10.00000000	0.20456258	-0.00656923	0.00000000
360.00000000	90.00000000	-25.00000000	0.12713996	-0.00680790	0.00000000
360.00000000	90.00000000	-20.00000000	0.14697311	-0.00664064	0.00000000
360.00000000	90.00000000	-15.00000000	0.17562134	-0.00644921	0.00000000
360.00000000	90.00000000	-10.00000000	0.21738251	-0.00631872	0.00000000
360.00000000	90.00000000	-5.00000000	0.27689824	-0.00643678	0.00000000
360.00000000	90.00000000	0.00000000	0.31867511	-0.00665926	0.00000000
360.00000000	90.00000000	5.00000000	0.27740887	-0.00645507	0.00000000
360.00000000	90.00000000	10.00000000	0.21882686	-0.00639312	0.00000000

Table 6: Sample file inter.dat

### 3.3.3 RF Refraction Correction

The PTC also compensates for atmospheric radio refraction<sup>1</sup>. Enabling/disabling is possible at the PTC Local User Interface.

The algorithm used is taken from 'Astrophysical Quantities', by C.W. Allen (3rd edition, page 124), and is :

$$\begin{aligned} N &= 1 - (7.8e-5 * P + 0.39 * e/T)/T \\ \text{ref0} &= (N*N - 1)/2*N*N \\ \Delta E_{\text{refract}} &= \text{ref0}/\tan(\text{alt}) \end{aligned}$$

where P atmospheric pressure in mb (hPa)  
e water vapour pressure in mb (hPa)  
T temperature in Kelvin  
alt altitude

The correction  $\Delta E_{\text{refract}}$  is to be added to the true altitude to give the apparent altitude.

Actual weather data can be transferred by the station computer to the PTC in order to keep the compensation as accurate as possible.

Calculation of water vapour pressure (e) from relative humidity:

$$\begin{aligned} e &= \text{RH}/100 * \text{ES} \\ \text{ES} &= c_0 * 10^{**} [ c_1 * T_c / (c_2 + T_c) ] \end{aligned}$$

where: e = water vapour pressure in mb (hPa)  
RH = relative humidity in %  
ES = saturation pressure of water vapour in mb (hPa)  
Tc = temperature, deg C  
c<sub>0</sub> = 6.1078  
c<sub>1</sub> = 7.5  
c<sub>2</sub> = 237.3

<sup>1</sup> Algorithms provided by ASIAA

### 3.3.4 Misalignment of Optical Telescope

This correction is only required during observations with the optical pointing telescope. It compensates for any misalignments of this device compared to the pointing direction of the main telescope.

The (x,y,z)-right hand frame of an optical telescope is positioned on the AMiBA platform, whereas the z-axis is normal to the platform and the y-axis the reference line for  $\varphi_{pol} = 0$  degree. With the notations

Hx angle in the x-z plane (rotation around the y-axis, for small angles it points along the x-axis)

Hy angle in the y-z-plane

the pointing correction angles are<sup>2</sup>

$$\Delta Az_{opt} = \frac{Hx \cos(\varphi_{az} + \varphi_{pol}) + Hy \sin(\varphi_{az} + \varphi_{pol})}{\cos(\varphi_{el})}$$

$$\Delta El_{opt} = Hy \cos(\varphi_{az} + \varphi_{pol}) - Hx \sin(\varphi_{az} + \varphi_{pol}).$$

The parameters Hx and Hy can be entered at the PTC Local User Interface, see part 3 of this manual.

The correction algorithm yields position corrections  $\Delta Az_{opt}$  and  $\Delta El_{opt}$ . There is no error in polarization.

---

<sup>2</sup> Formula provided by ASIAA

### 3.3.5 *Optical Refraction Model*

The optical refraction is required only for alignment measurements using an optical pointing telescope. During normal operation this refraction should be disabled. Enabling/disabling is only possible at the PTC Local User Interface.

Correction formula:

$$\Delta\Phi_{\text{RefrOPT}} = 1.2 * \frac{60.101 * \tan(ZD) - 0.0668 * \tan^3(ZD)}{(180 / \pi) * 3600} * \frac{PMB}{1013.2} * \frac{283.15}{TDK}$$

TDK: Ambient temperature [K]

PMB: Atmospheric pressure [mbar]

ZD: Distance from zenith [rad] = (90 degr -  $\Phi_{E1}$ ) \*  $\pi/180$

The formula yields REF in radians.

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