## Instrument Troubleshooting Guide

Conditions	Possible Causes	
"Turntable" symbol displayed when Start key pressed.		
No microwave power.	Door ajar. Door interlock(s) defective or out of adjustment. Faulty PC board.	
Microwave power on.	Loose connection to PC board. Faulty PC board. Shorted triac.	
No microwave power.		
Display shows microwaves on.	Faulty PC board. High voltage component failure.	
Display shows microwaves off.	Faulty thermal switch. Faulty triac. Faulty PC board.	
Low microwave power (less than 900 W).	Low line voltage. Defective high voltage transform- er, rectifier or capacitor, fila- ment transformer or magnetron.	
No display, instrument inoperative.	Blown fuse. Loose connection to power switch.	
Fuse blows repeatedly during heat- ing cycle.	High voltage component failure. Faulty PC board.	
Fuse blows when cavity door is opened.	Door safety interlock defective. Interlock switches out of adjustment.	
No rise in pressure in control vessel.	Microwave Transparent Valve in pressure sensing line is closed. Leak in pressure sensing line. Leak at vent fitting of LEV or pressure control cover. Rupture membrane missing from vent fitting of LEV or pressure control vessel. Solvent does not absorb microwave energy.	

## Vessel Troubleshooting Guide

Problem	Possible Cause(s)	Corrective Action
Rupture membrane of Lined Extraction Vessel Ruptures	High moisture content in sample	Place high moisture sample in control vessel
	Microwave Transparent Valve in pressure sensing line of control vessel is closed	Allow vessels to cool and remove from system. Do not continue extraction program.
has come loose from control vessel or microwave trans- parent valve	Tubing is not fully inserted and sealed into mating fitting by the ferrule nut	Allow vessels to cool and remove control vessel and check sample volume to ensure starting amount is present. If sample loss has occurred, replace sample in control vessel to equivalent amount in other vessels.
		Check to see that pressure sensing line is completely filled with water. Flush and fill with additional water if loss has occurred. Reconnect pressure sensing line by loosening ferrule nut and fully inserting tubing. Hand tighten ferrule nut, then tighten half a turn using a wrench.
	Microwave Transparent Valve in pressure sensing line of control vessel is closed, causing tubing to blow the seal at fitting	Allow vessels to cool. Remove control vessel and check sample volume to ensure starting amount is present. If sample loss has occurred, replace sample in control vessel to equivalent amount in other vessels.
		Reconnect pressure sensing line by loosening ferrule nut and fully inserting tubing. Hand tighten ferrule nut, and then tighten half a turn using a wrench.