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XI-42 Vertical Baler Operating Instructions

- 1) Lay a large flat piece of material inside the bottom of the bale chamber. **It is very important to securely close the bottom door.** Tighten the latch wheel by hand only. Do not over tighten by any other method.
- 2) Feed material into the baler. (spreading material out evenly increases bale weight)
- 3) Close the top door. (door must not be obstructed by material).
- 4) Press the “Start” button and the ram will proceed downward compressing the material. At the end of the downward stroke, the ram will automatically rise and lift the top door.
- 5) Repeat steps 2, 3 and 4 until the “full” light illuminates.
- 6) When full, press and hold the eject button until the ram reaches the top position.
- 7) Place a large flat piece of material inside the baler on top of the bale being made.
- 8) Close the top door.
- 9) Press the “start” button. The ram will proceed downward on the bale and the full light will re-activate.
- 10) Turn the “off/on” switch to off.
- 11) With everyone clear from the front of the baler, release the bottom door latch and open the bottom door.
- 12) **WEAR LEATHER GLOVES AND SAFETY GLASSES FOR THIS PROCESS;**
 - Standing in front of the baler insert and push the bale “tie probe” through one of the **top** slots. The “tie probe” will be guided around the back of the baler and will protrude out at the corresponding bottom slot.
 - Attach cord to the end of the “tie probe” protruding out of bottom slot. With cord attached pull “tie probe” back through and out the top slot.
 - Un-attach the cord and securely tie the two ends together.
 - Repeat this procedure for all 6 slots.
- 13) Place a skid in front of baler.
- 14) Ensure everyone is clear from the front of the baler.
- 15) Turn the “off/on” switch to on.
- 16) To eject bale, push and hold the “eject” button. The ram will lift the top door up and the bale will automatically eject onto the skid. Release the eject button.
- 17) Congratulations! You just made a bale. Go to step (1).