

Service Service Service


Volta ao Menu

PRODUCT FAMILY DORIS2 – PB2

Service Manual



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**CLASS 1
LASER PRODUCT**



PHILIPS

TECHNICAL SPECIFICATION

General

Dimensions (WxHxD)	: 128x28x139mm
Weight without batteries	: 220g

Power supply modes

DC-in socket	: 2.5-6.0V
Primary batteries (2xLR6)	: 1.6-3.6V
Rechargeable batteries (AY3362)	: 1.6-3.6V

Battery lifetime

BATTERY TYPE	ESP OFF	ESP ON
Primary batteries 2 x LR6	≥14h (20h typ.)	≥14h (17h typ.)
Rechargeable batteries AY3362 (1200mAh)	≥7h (9.5h typ.)	≥7h (9.5h typ.)

Battery level detection

DETECTION LEVEL	Primary batteries	Rechargeable batteries
Battery empty	1.8V +100/-50mV	1.8V +100/-50mV
Battery weak 1	battery empty level + 0.9V ±100mV	battery empty level + 0.7V ±100mV
Battery weak 2	battery empty level + 0.6V ±100mV	battery empty level + 0.5V ±100mV
Battery weak 3	battery empty level + 0.3V ±100mV	battery empty level + 0.3V ±100mV

Charge section (not on all versions)

Charge current	: 250mA ±10%
Charge time for 80% AY3362	: 4.0h nom.
Max. charge time (μP controlled)	: 7h
Temperature protection	: 50°C ±5°C

Current consumption

OPERATION MODE	DC-IN SUPPLY (4.5V)		BATT. SUPPLY (2.25V)	
	ESP OFF	ESP ON	ESP OFF	ESP ON
Play-mode	100mA typ.	100mA typ.	120mA typ.	120mA typ.
Jump-mode	220mA typ.	220mA typ.	300mA typ.	400mA typ.
Stand-by (excl. recharge)	30mA typ.		100μA typ.	

Shock resistance

+X/-X direction	: ≥2.5g
+Y/-Y direction	: ≥2.5g
+Z/-Z direction	: ≥2.0g

Headphone out (measured with 16Ω load, DBB/ESP off)

Output power (THD=10%)	
/17 version only	: 2x6mW (+1/-3dB)
all other versions	: 2x3mW (+1/-3dB)
Frequency response (1mW)	: 100Hz-20kHz within 6dB
S/N ratio (unwght)	: ≥78dB (81dB typ.)
S/N ratio (A-wght)	: ≥81dB (84dB typ.)
THD+N (1kHz, 1mW)	: ≤1% (0.2% typ.)
Channel crosstalk (1kHz, no load)	: ≤-24dB (-44dB typ.)
Channel unbalance (-40dB)	: ≤5dB
Volume attenuation (1kHz)	: ≥60dB

Dynamic Bass Boost DBB

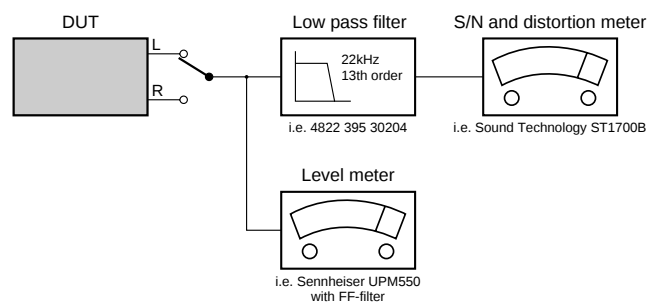
DBB STAGE	Frequency response		
	63kHz	1kHz	10kHz
DBB 1	+6dB ±2dB	0dB ±2dB	0dB ±2dB
DBB 2	+9dB ±2dB	0dB ±2dB	+5dB ±2dB

Laser

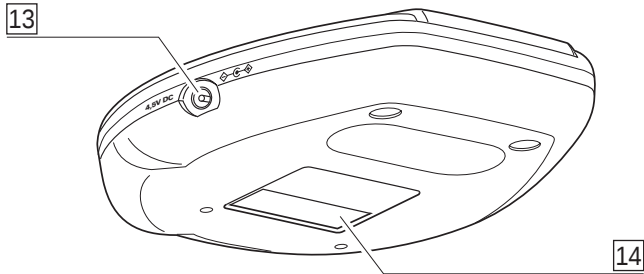
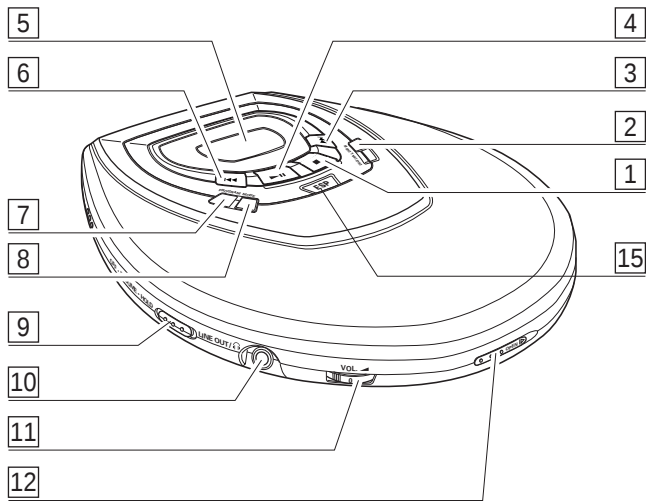
Output power	: <5mW (3mW typ.)
Wavelength	: 780nm

Measurement setup

Use Audio Signal disc SBC429 4822 397 30184



CONNECTIONS AND CONTROLS



- 1

■

.....stops CD play, clears a program or switches the player off
- 2

DBB

.....DIGITAL DYNAMIC BASS BOOST switches the bass enhancement on and off
- 3

▶▶

.....skips and searches CD tracks forwards
- 4

▶||

.....switches the player on, starts or pauses CD play
- 5

.....display
- 6

◀◀

.....skips and searches CD tracks backwards
- 7

PROGRAM

.....programs tracks and reviews the program
- 8

MODE

.....selects the different playing possibilities:
SHUFFLE, SHUFFLE REPEAT ALL, REPEAT, REPEAT ALL and *SCAN*
- 9

RESUME

.....stores the last position of a CD track played
HOLDlocks all buttons
OFFswitches RESUME and HOLD off
- 10

LINE OUT/

.....3.5mm headphone socket, socket to connect the player to another analogue audio input of an additional appliance
- 11

VOL

.....adjusts the volume
- 12

OPEN ▶

.....opens the CD lid
- 13

4.5V DC

.....socket for external power supply
- 14

.....typeplate
- 15

ESP

.....Electronic Skip Protection ensures continuous CD playback regardless of vibrations and shocks

TROUBLESHOOTING (excerpt from the Instruction For Use)

Problem	Possible cause	Solution
No power, playback does not start	Batteries	
	Batteries inserted incorrectly	Insert the batteries correctly
	Batteries are empty	Change the batteries
	Contact pins are dirty	Clean them with a cloth
	Mains adapter	
	Loose connection	Connect the adapter securely
	In-car use	
	Cigarette lighter is not powered when ignition is off	Switch on ignition or insert batteries
	CD-RW (CD-R) is not recorded properly	Use FINALIZE on the CD Recorder to complete the recording
no disc indication	The CD is badly scratched or dirty	Replace or clean the CD
	CD is not or incorrectly inserted	Insert a CD, label upwards
	The laser lens is steamed up	Wait until the lens has cleared
Hold indication and/or no reaction to controls	HOLD is activated	Deactivate HOLD
	Electrostatic discharge	Disconnect the set from power supply or take out the batteries for a few seconds

Problem	Possible cause	Solution
CD skips tracks	The CD is damaged or dirty	Replace or clean the CD
	RESUME, SHUFFLE or PROGRAM is active	Switch RESUME, SHUFFLE or PROGRAM off
No sound or bad sound quality	PAUSE is activated	Press ▶
	Loose, wrong or dirty connections	Check and clean connections
	Volume is not adjusted	Adjust the volume
	Malfunctions due to vicinity of active mobile phones	Keep the player away from active mobile phones
	Strong magnetic fields near the player	Change the player's position or connections
	In-car use	
	Cassette adapter is inserted incorrectly	Insert the cassette adapter correctly
	Temperature inside the car is too high/low	Let the player adjust to the temperature
	Cigarette lighter socket is dirty	Clean the cigarette lighter socket
	Wrong playback direction of the car cassette player's autoreverse feature	Change the autoreverse direction

FEATURES

FEATURES OF CD-PORTABLE PRODUCT FAMILY “DORIS2 – PB2”	AZ7902	AZ9001	AZ9002	AZ9003	AZ9011	AZ9101	AZ9102	AZ9103	AZ9104	AZ9106	AZ9111	AZ9113	AZ9141	AZ9142	AZ9143	AZ9201	AZ9202	AZ9203	AZ9211	AZ9213	AZ9214	AZ9218
CD-RW COMPATIBILITY	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
ELECTRONIC SKIP PROTECTION	–	12s	12s	12s	12s	40s	40s	40s	40s	40s	40s	45s	40s	40s	40s	45s	45s	45s	45s	45s	45s	45s
ESP DRAM SIZE [Mbit]	–	4	4	4	4	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
HOLD / RESUME FUNCTION	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●	●/●
DBB STAGES	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
ACOUSTIC FEEDBACK	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
PROGRAM MEMORY	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99	99
RECHARGE NiCd / NiMH	●/●	–/–	●/●	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	●/●	–/–	–/–	–/–	–/–	–/–
CORD REMOTE CONTROL	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	●	–
LCD BACKLIGHT	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
LINE / OPT. DIGITAL OUTPUT	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–	–/–

ACCESSORIES

ACCESSORIES FOR CD-PORTABLE PRODUCT FAMILY “DORIS2 – PB2”		/00	AZ7902	/00	AZ9001	/00z	/05	/11	/17	/00	AZ9002	/05	/01	AZ9003	/09	/10	/18	/19	/00	AZ9011	/17	AZ9101	/17	AZ9102	/17	AZ9103	/16	AZ9104	/17	/17	AZ9106	/17	AZ9111	/17	AZ9113	/17	AZ9141	/17	AZ9142	/17	AZ9143	/00	AZ9201	/00	AZ9202	/05	/11	/13	/10	AZ9203	/00	AZ9211	/17	AZ9213	/00	AZ9214	/17	/17	AZ9218																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												

X...supplied with the set, O...optional available

SAFETY & WARNINGS

ⒼⒷ WARNING

All ICs and many other semiconductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wristband with resistance. Keep components and tools at this potential.

Ⓕ ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD). Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.

Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfilez le bracelet serti d'une résistance de sécurité.

Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

Ⓓ WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatischen Entladungen (ESD).

Unvorsichtige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren.

Sorgen Sie dafür, daß Sie im Reparaturfall über ein Puls-armband mit Widerstand mit dem Massepotential des Gerätes verbunden sind.

Halten Sie Bauteile und Hilfsmittel ebenfalls auf diesem Potential.

ESD



ⒶⒶ WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD).

Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen. Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.

Houd componenten en hulpmiddelen ook op hetzelfde potentiaal.

Ⓘ AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).

La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione. Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.

Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

ⒼⒷ AVAILABLE ESD PROTECTION EQUIPMENT :

anti-static table mat large 1200x650x1.25mm 4822 466 10953
small 600x650x1.25mm 4822 466 10958

anti-static wristband 4822 395 10223

connection box (3 press stud connections, 1MΩ) 4822 320 11307

extendible cable (2m, 2MΩ, to connect wristband to connection box) 4822 320 11305

connecting cable (3m, 2MΩ, to connect table mat to connection box) 4822 320 11306

earth cable (1MΩ, to connect any product to mat or to connection box) 4822 320 11308

KIT ESD3 (combining all 6 prior products - small table mat) 4822 310 10671

wristband tester 4822 344 13999

ⒼⒷ

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

Safety components are marked by the symbol ⚠

Ⓕ

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

Les composants de sécurité sont marqués ⚠

SAFETY



Ⓓ

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Gerätes darf nicht verändert werden. Für Reparaturen sind Originalersatzteile zu verwenden.

Sicherheitsbauteile sind durch das Symbol ⚠ markiert.

ⒶⒶ

Veiligheidsbepalingen vereisen, dat het apparaat in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast. De Veiligheidsonderdelen zijn aangeduid met het symbool ⚠

Ⓘ

Le norme di sicurezza estigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

Componenti di sicurezza sono marcati con ⚠

ⒼⒷ

DANGER: Invisible laser radiation when open.
AVOID DIRECT EXPOSURE TO BEAM.

**CLASS 1
LASER PRODUCT**

Ⓐ Varning !

Osynlig laserstrålning när apparaten är öppnad och spärren är urkopplad. Betrakta ej strålen.

ⒹⒶ Advarsel !

Usynlig laserstrålning ved åbning når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

ⒶⒶ Varoitus !

Avatussa laitteessa ja suojalukituksen ohitettaessa olet alttiina näkymättömälle laserisäteilylle. Älä katso säteeseen !

ⒼⒷ

After servicing and before returning the set to customer perform a leakage current measurement test from all exposed metal parts to earth ground, to assure no shock hazard exists.

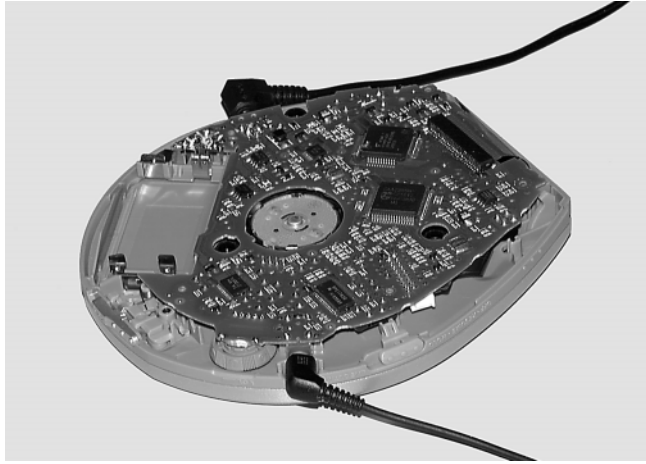
The leakage current must not exceed 0.5mA.

Ⓕ

"Pour votre sécurité, ces documents doivent être utilisés par des spécialistes agréés, seuls habilités à réparer votre appareil en panne".

SERVICE HINTS

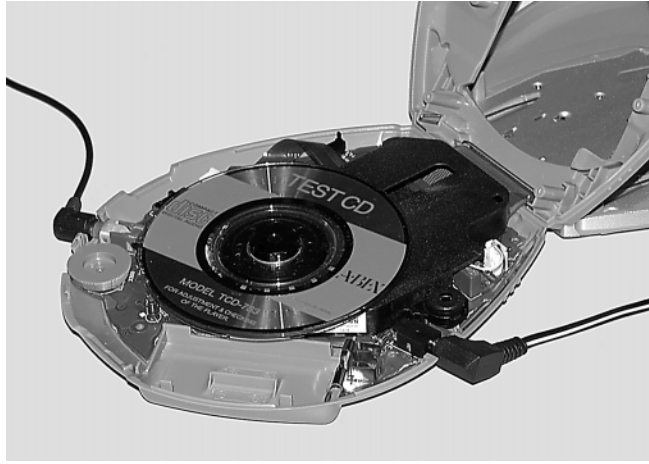
REPAIR POSITION COPPERSIDE



To get access to the copperside of the printed board assembly proceed as follows:

1. Remove the bottom screws (6x)
2. Lift the bottom-cabinet
3. Supply the unit via external DC-socket
4. Take care that the door switch is closed during measurements

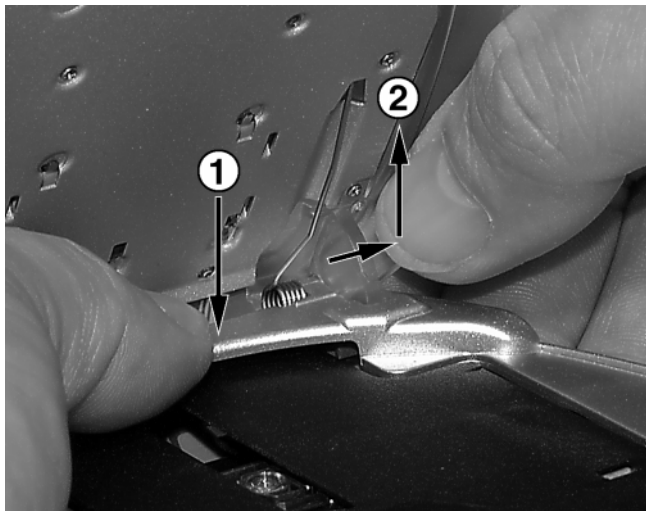
REPAIR POSITION COMPONENTSIDE



To get access to the componentside of the printed board assembly proceed as follows:

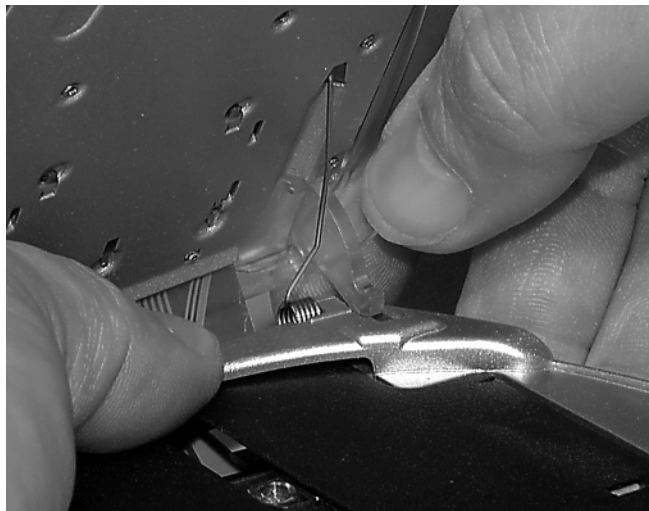
1. Remove the bottom screws (6x)
2. Open the CD-door
3. Lift the top-cabinet and put it backwards on the table
4. Supply the unit via the external DC-socket
5. Take care that the door switch is closed during measurements

DISMANTLING THE CD-DOOR



To dismantle the CD-door proceed as follows:

1. Disconnect the membrane keyboard (flex-foil connector on copperside of printed board)
2. Smoothly bend the bridge of the cabinet downwards as shown in ①. Take care not to touch the lens
3. Smoothly pull out the right hinge of the CD-door as shown in ②.
4. Lift the CD-door



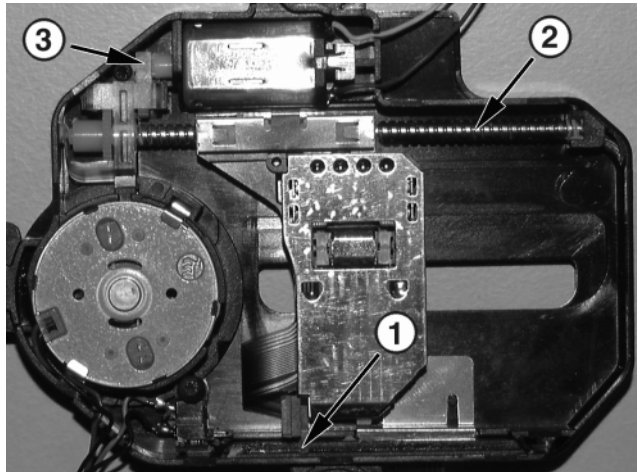
Remark: Do not use screwdrivers or tools like that.
Sharp edges could damage hinge or cabinet part.

VAM2103/08 – DRIVE CLEANING & LUBRICATION

Lubrication of the CD-drive is only necessary in case of symptom “skipping tracks”. The reason can be dirt which sticks to the grease or the grease is getting aged.

Use an acid-free synthetic grease – i.e. “Tribol 9890-2” or equivalent.

Before greasing the mechanism first remove the old grease from the mechanism. Use a cotton swab dipped in alcohol to clean the mechanism.

**Cleaning the mechanism**

1. Clean the lower and upper sledge guidance plane (optical pick-up).
2. Clean the spindle shaft.
3. Clean the area between the worm gear, idler wheel and clamping spring.

Lubricating the mechanism

1. Put one dot of grease onto the upper sledge guidance plane on each side of the sledge. Move the sledge to the inner and outer position to spread the grease.
Put one dot of grease onto the lower sledge guidance plane on each side of the sledge. Move the sledge to the inner and outer position to spread the grease.
2. Put one dot of grease onto the spindle shaft on both sides of the sledge. Move the sledge to the inner and outer position to spread the grease.
3. Put one dot of grease between the worm gear and the clamping spring.

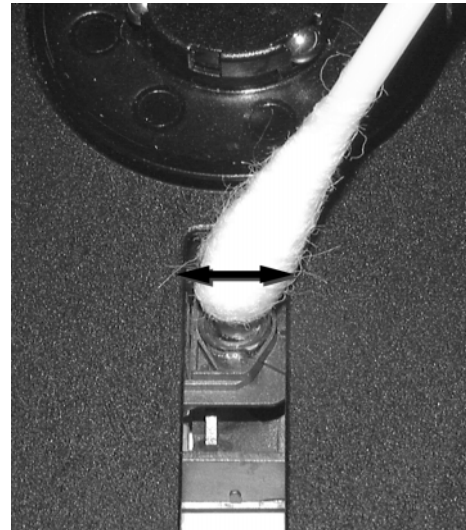
VAM2103/08 – LENS CLEANING

Before touching the lens it is advised to clean the surface of the lens by blowing clean air over it in order to avoid that little particles make scratches on the lens.

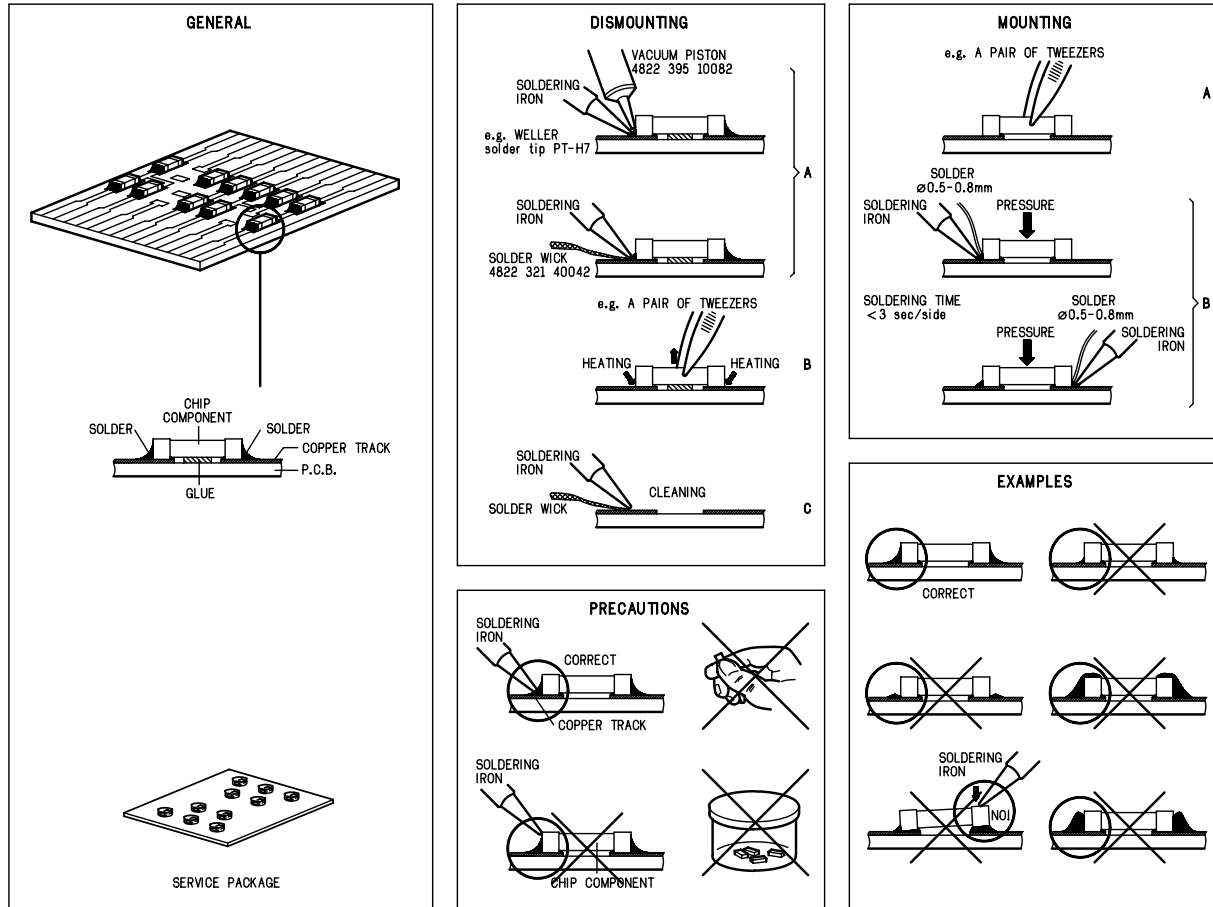
Because the material of the lens is synthetic and coated with a special anti-reflectivity layer, cleaning must be done with a non-aggressive cleaning fluid. It is advised to use “KODAK LENS CLEANER CAT 176 71 36”, available in normal photo shops.

The actuator is a very precise mechanical component and may not be damaged in order to guarantee its full function. It is advised to clean the lens gently (don't press too hard) with a soft and clean cotton bud moistened with the special lens cleaner.

The direction of cleaning must be in the way as indicated in the picture below.



HANDLING CHIP COMPONENTS



SERVICE TOOLS

Audio signal disc **SBC429**

Playability test disc **SBC444**

Test disc 5 (disc without errors) + Test disc 5A (disc with dropout errors, black spots and fingerprints) **SBC426/SBC426A**

4822 397 30184

4822 397 30245

4822 397 30096

ESD PROTECTION EQUIPMENT

Anti-static table mat large 1200x650x1.25mm

small 600x650x1.25mm

4822 466 10953

4822 466 10958

Anti-static wristband

4822 395 10223

Connection box (3 press stud connections, 1M Ω)

4822 320 11307

Extendible cable (2m, 2M Ω , to connect wristband to connection box)

4822 320 11305

Connecting cable (3m, 2M Ω , to connect table mat to connection box)

4822 320 11306

Earth cable (1M Ω , to connect any product to mat or to connection box)

4822 320 11308

KIT ESD3 (combining all 6 prior products - small table mat)

4822 310 10671

Wristband tester

4822 344 13999

PIN DESCRIPTION OF INTEGRATED CIRCUITS

TDA1300T – HF-PREAMPLIFIER AND LASER SUPPLY CIRCUIT (part of CD-drive VAM2103/08)

Pin	Name	Direction	Description
1	O4	HF-preamp → CD10	output of current amplifier 4
2	O6	HF-preamp → CD10	output of current amplifier 6
3	O3	HF-preamp → CD10	output of current amplifier 3
4	O1	HF-preamp → CD10	output of current amplifier 1
5	O5	HF-preamp → CD10	output of current amplifier 5
6	O2	HF-preamp → CD10	output of current amplifier 2
7	LDON	CD10 → HF-preamp	control pin for switching the laser on/off
8	VDDL	+2.7	laser supply voltage
9	VRFE	HF-preamp →	equalized output voltage of sum signal of amplifiers 1...4
10	VRF	HF-preamp →	unequalized output
11	HG	GND	control pin for gain switch
12	LS	CD10 → HF-preamp	control pin for double speed switch (switches equalization)
13	C	external connection	external capacitor (bandwidth of ALPC)
14	ADJ	→ HF-preamp	reference input
15	GND	GND	0V supply, substrate connection
16	LO	HF-preamp → laser diode	current output to laser diode
17	MI	monitor diode → HF-preamp	laser monitor diode input
18	VDD	+3	positive supply voltage
19	I2	GND	photo detector input 2 (not used)
20	I5	diode array → HF-preamp	photo detector input 5 (satellite)
21	I1	diode array → HF-preamp	photo detector input 1 (central)
22	I3	diode array → HF-preamp	photo detector input 3 (central)
23	I6	diode array → HF-preamp	photo detector input 6 (satellite)
24	I4	diode array → HF-preamp	photo detector input 4 (central)

MPC17A50VM – 4-CHANNEL H-BRIDGE SERVODRIVER

Pin	Name	Direction	Description
1	CGND	GND	ground (control part)
2	VLG	+2.7	power supply input (control part)
3	ERR2	CD10 → servo driver	error level input (slide error signal)
4	NI2	→ servo driver	filter capacitor connection in ABS amp circuit section
5	OP2	→ servo driver	filter capacitor connection in ABS amp circuit section
6	ERR1	CD10 → servo driver	error level input (focus error signal)
7	NI1	→ servo driver	filter capacitor connection in ABS amp circuit section
8	OP1	→ servo driver	filter capacitor connection in ABS amp circuit section
9	LIM	→ servo driver	limit control level signal input
10	VR	→ servo driver	control reference voltage input (VR=VLG/2)
11	CLK	→ servo driver	clock signal input
12	OP3	→ servo driver	filter capacitor connection in ABS amp circuit section
13	NI3	→ servo driver	filter capacitor connection in ABS amp circuit section
14	ERR3	CD10 → servo driver	error level input (radial error signal)
15	OP4	→ servo driver	filter capacitor connection in ABS amp circuit section
16	NI4	→ servo driver	filter capacitor connection in ABS amp circuit section
17	ERR4	CD10/μP → servo driver	error level input (motor speed error signal)
18	PHSW	GND	CH4 mode setup (if PHSW=high, CH4 operates half-bridge)
19	POL	CD10 →	CH4 polarity monitor output
20	CFL4	→ servo driver	pin for connecting filter for capacitor
21	CFL3	→ servo driver	pin for connecting filter for capacitor
22	OUT4A	servo driver → disc motor	H-bridge output A
23	OUT4B	servo driver → disc motor	H-bridge output B
24	VIN34	+A	CH3 and CH4 output stage power supply
25	OUT3B	servo driver → track actuator	H-bridge output B
26	PGND34	GND	CH3 and CH4 output stage ground
27	OUT3A	servo driver → track actuator	H-bridge output A
28	OUT1A	servo driver → focus actuator	H-bridge output A
29	PGND12	GND	CH1 and CH2 output stage ground
30	OUT1B	servo driver → focus actuator	H-bridge output B
31	VIN12	+A	CH1 and CH2 output stage power supply
32	OUT2B	servo driver → slide motor	H-bridge output B
33	OUT2A	servo driver → slide motor	H-bridge output A
34	CFL1	→ servo driver	pin for connecting filter for capacitor
35	CFL2	→ servo driver	pin for connecting filter for capacitor
36	VG	VG	power supply input (predriver circuit)

SAA7324 – DECODER, DIGITAL SERVO IC AND D/A-CONVERTER CD10 (low voltage version)

<i>Pin</i>	<i>Name</i>	<i>Direction</i>	<i>Description</i>
1	HFREF	→ CD10	comparator common mode input
2	HFIN	→ CD10	comparator signal input
3	ISLICE	CD10 →	current feedback from data slicer
4	VSSA1	GND	analog ground 1
5	VDDA1	+2.7	analog supply voltage 1
6	IREF	CD10 →	reference current output pin
7	VRIN	CD10 →	reference voltage for servo ADC's
8	D1	HF-preamp → CD10	unipolar current input (central diode signal input)
9	D2	HF-preamp → CD10	unipolar current input (central diode signal input)
10	D3	HF-preamp → CD10	unipolar current input (central diode signal input)
11	D4	HF-preamp → CD10	unipolar current input (central diode signal input)
12	R1	HF-preamp → CD10	unipolar current input (satellite diode signal input)
13	R2	HF-preamp → CD10	unipolar current input (satellite diode signal input)
14	VSSA2	GND	analog ground 2
15	CROUT	CD10 → X-TAL	crystal/resonator output
16	CRIN	X-TAL → CD10	crystal/resonator input
17	VDDA2	+2.7	analog supply voltage 2
18	LN	CD10 →	DAC left channel differential output - negative
19	LP	CD10 →	DAC left channel differential output - positive
20	VNEG	→ CD10	DAC negative reference input
21	VPOS	→ CD10	DAC positive reference input
22	RN	CD10 →	DAC right channel differential output - negative
23	RP	CD10 →	DAC right channel differential output - positive
24	SELPLL	+2.7	selects whether internal clock multiplier PLL is used
25	TEST1	GND	test control input 1; this pin should be tied low
26	CL16	CD10 →	16.9344 MHz system clock output
27	DATA	CD10 → NPC	serial data output (3-state)
28	WCLK	CD10 → NPC	word clock output (3-state)
29	SCLK	CD10 → NPC	serial bit clock output (3-state)
30	EF	CD10 →	C2 error flag output (3-state)
31	TEST2	GND	test control input 2; this pin should be tied low
32	KILL	CD10 → HF-preamp	kill output (programmable; open-drain)
33	VSSD1	GND	digital ground 2
34	V2/V3	CD10 → NPC	versatile I/O: input versatile pin 2 or output versatile pin 3 (open-drain)
35	WCLI	NPC → CD10	word clock input (for data loopback to DAC)
36	SDI	NPC → CD10	serial data input (for data loopback to DAC)
37	SCLI	NPC → CD10	serial bit clock input (for data loopback to DAC)
38	RESETn	μP → CD10	power-on reset input (active low)
39	SDA	μP ↔ CD10	microcontroller interface data I/O line (open-drain output)
40	SCL	μP → CD10	microcontroller interface clock line input
41	RAB	μP → CD10	microcontroller interface R/W and load control line input (4-wire bus mode)
42	SILD	μP → CD10	microcontroller interface R/W and load control line input (4-wire bus mode)
43	STATUS	CD10 →	servo interrupt request line/decoder status register output (open-drain)
44	TEST3	GND	test control input 3; this pin should be tied low
45	RCK	→ CD10	subcode clock input
46	SUB	CD10 →	P-to-W subcode bits output (3-state)
47	SFSY	CD10 → μP	subcode frame sync output (3-state)
48	SBSY	CD10 → NPC	subcode block sync output (3-state)
49	CL11/4	CD10 →	11.2896 MHz or 4.2336 MHz (for microcontroller) clock output
50	VSSD2	GND	digital ground 3
51	DOBM	CD10 →	bi-phase mark output (externally buffered; 3-state)
52	VDDD1P	+2.7	digital supply voltage 2 for periphery
53	CFLG	CD10 →	correction flag output (open-drain)
54	RA	CD10 → servo driver	radial actuator output
55	FO	CD10 → servo driver	focus actuator output
56	SL	CD10 → servo driver	slide control output
57	VDDD2C	+2.7	digital supply voltage 3 for core
58	VSSD3	GND	digital ground 4
59	MOTO1	CD10 → servo driver	motor output 1; versatile (3-state)
60	MOTO2	CD10 →	motor output 2; versatile (3-state)
61	V4	CD10 → HF-EQ switch	versatile output pin 4
62	V5	CD10 → HF-GAIN switch	versatile output pin 5
63	V1	innerswitch → CD10	versatile input pin 1
64	LDON	CD10 → HF-preamp	laser drive on output (open-drain)

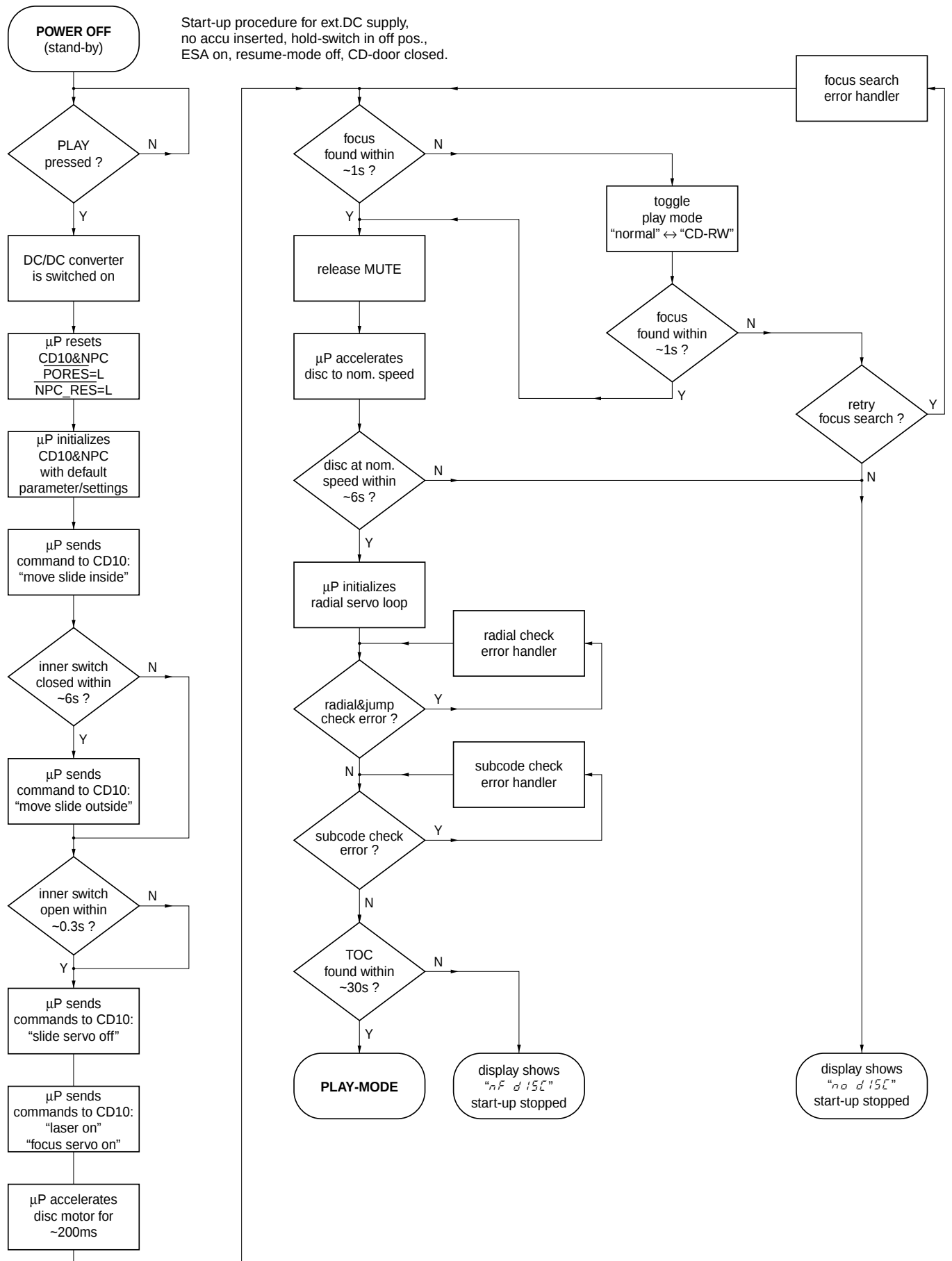
SM5903BF – COMPRESSION-TYPE ANTI-SHOCK MEMORY CONTROLLER NPC

<i>Pin</i>	<i>Name</i>	<i>Direction</i>	<i>Description</i>
1	VDD	+2.7	supply voltage
2	UC1	NPC ↔	μP interface extension I/O line 1
3	UC2	NPC ↔	μP interface extension I/O line 2
4	UC3	NPC ↔	μP interface extension I/O line 3
5	UC4	NPC ↔	μP interface extension I/O line 4
6	UC5	NPC ↔	μP interface extension I/O line 5
7	TEST1/DIT	NPC →	digital audio interface output
8	TEST2	+2.7	test pin
9	CLK	CD10 → NPC	16.9344MHz clock input
10	VSS	GND	ground
11	YSRDATA	CD10 → NPC	audio serial data input
12	YLRCK	CD10 → NPC	audio serial L/R clock input
13	YSCK	CD10 → NPC	audio serial bit clock input
14	ZSCK	NPC → CD10	audio serial bit clock output
15	ZLRCK	NPC → CD10	audio serial L/R clock output
16	ZSRDATA	NPC → CD10	audio serial data output
17	YFLAG	CD10 → NPC	signal processor IC RAM overflow flag
18	YFCLK	GND	crystal-controlled frame clock input
19	YBLKCK	CD10 → NPC	subcode block clock signal output
20	RESET	μP → NPC	system reset input (active low)
21	ZSENSE	NPC → μP	μP interface status output
22	VDD2	+3	supply voltage
23	YDMUTE	GND	forced mute input
24	YMLD	μP → NPC	μP interface latch clock input
25	YMDATA	μP → NPC	μP interface serial data input
26	YMCLK	μP → NPC	μP interface shift clock input
27	OE	NPC → DRAM	DRAM OE control output (active low)
28	CAS	NPC → DRAM	DRAM CAS control output (active low)
29	D2	NPC ↔ DRAM	DRAM data input/output 2
30	D3	NPC ↔ DRAM	DRAM data input/output 3
31	D0	NPC ↔ DRAM	DRAM data input/output 0
32	D1	NPC ↔ DRAM	DRAM data input/output 1
33	WE	NPC → DRAM	DRAM WE control output (active low)
34	RAS	NPC → DRAM	DRAM RAS control output (active low)
35	A9	NPC → DRAM	DRAM address output 9
36	A8	NPC → DRAM	DRAM address output 8
37	A7	NPC → DRAM	DRAM address output 7
38	A6	NPC → DRAM	DRAM address output 6
39	A5	NPC → DRAM	DRAM address output 5
40	A4	NPC → DRAM	DRAM address output 4
41	A0	NPC → DRAM	DRAM address output 0
42	A1	NPC → DRAM	DRAM address output 1
43	A2	NPC → DRAM	DRAM address output 2
44	A3	NPC → DRAM	DRAM address output 3

TA2120FN – Stereo Headphone Amplifier

<i>Pin</i>	<i>Name</i>	<i>Direction</i>	<i>Description</i>
1	DBB NF	→ headphone-amp	NF of DBB amplifier
2	ADD OUT	headphone-amp →	output of ADD amplifier
3	RF IN	→ headphone-amp	terminal for ripple filter circuit
4	PWC	→ headphone-amp	center amplifier on/off switch (open = on)
5	VCC	+A/2.7	positive supply voltage
6	B	headphone-amp → HP-socket	output of power amplifier
7	C	headphone-amp → HP-socket	output of center amplifier
8	A	headphone-amp → HP-socket	output of power amplifier
9	GND	GND	ground of power amplifier
10	MIX OUT	headphone-amp →	output of power amplifier (mixed)
11	ALC IN	→ headphone-amp	input terminal for ALC detector circuit
12	ALC DET	→ headphone-amp	smoothing for ALC detection (GND = ALC off, open = ALC ON)
13	ATT	→ headphone-amp	power amplifier gain switch (open/VCC = ATT off, GND = ATT on)
14	IN A	→ headphone-amp	input of power amplifier
15	IN B	→ headphone-amp	input of power amplifier
16	GND	GND	ground of input stage in power amplifier
17	BEEP IN	μP → headphone-amp	input terminal for beep sound
18	MUTE TC	→ headphone-amp	terminal for mute smoothing
19	MUTE SW	CD10/μP → headphone-amp	power mute switch (GND/open = mute off, VCC = mute on)
20	POWER	→ headphone-amp	power switch (VCC = power on, GND/open = power off)
21	BIAS	headphone-amp →	BIAS voltage
22	BIAS IN	→ headphone-amp	filter terminal for BIAS circuit
23	DBB SW	μP → headphone-amp	DBB on/off switch (open/VCC = DBB on, GND = DBB off)
24	DBB OUT	headphone-amp →	Output of DBB amplifier (terminal for filter)

START-UP PROCEDURE – FLOW CHART



SERVICE TEST PROGRAM

1. PRELIMINARY SETUP

- To enter the service test program open the CD-door and hold the buttons "MODE" & "NEXT" depressed while turning POWER ON (i.e. connecting the AC/DC adaptor).
- The display shows the software version of the built-in μP (i.e. "5 - 13"). Versions are counted from "00" onwards; that means the higher the number the newer the software.
- The program is now in the main menu – various tests can be entered by pressing the corresponding buttons (see flow chart on next page or detailed description of available tests below).
- To exit the service test program press the "STOP" button or disconnect the set from the power source.

2. DISPLAY TEST

Purpose: Check functionality of display and display driver.

- To enter the display test start the service test program and press the "NEXT" button.
- The display shows test pattern1. All segments are activated for finding open circuits (see flow chart on next page).
- To jump to the next pattern press the "NEXT" button.
- The display shows test pattern2. All alternate pins (2, 4, ...) are activated for finding short circuits (see flow chart on next page).
- To jump back to test pattern1 press the "NEXT" button, to exit the display test and return to the main menu press the "STOP" button.

3. KEY TEST

Purpose: Check operation of keys and cord remote control.

- To enter the key test start the service test program and press the "MODE" button.
- The display shows "- -".
- Hold key depressed and check corresponding key code on the display. Key codes can be found in table1 (see flow chart on next page).
- To exit the key test and return to the main menu press the "STOP" button.

4. PLAYBACK TEST WITH ERROR ANALYSIS

Purpose: Analyze errors that occur during playback and search for intermittent failures.

- To enter the playback test start the service test program and press the "DBB" button.
- To start the error analysis press the "PLAY" button. Note that the playback test can only be entered if the CD-door is closed.
- The set will read the TOC and start playback.

As long as the playback is free of errors the display shows track and time information like in normal play-mode. In case of errors corresponding error codes will be displayed. The meaning of these error codes can be found in table2 (see flow chart on next page).

Note: Errors can either be "fatal" or "non fatal". Fatal errors always stop the playback, non fatal errors only cause a short interruption of the music. Fatal errors are displayed as long as the set is connected to the power source, non fatal errors are displayed until a new error occurs or a button is pressed.

- To stop the playback test disconnect the set from the power source.

5. SERVO TEST

Purpose: Check door switch, inner switch of CD-drive, movement of slide and acceleration of discmotor.

- To enter the servo test start the service test program and press the "PLAY" button.
- The display shows "5 xy".
"x" indicates state of door switch;
"y" indicates state of inner switch.
 $x,y = "0"$ means switch is closed; "1" means switch is open.
- To move slide outside hold the "NEXT" button depressed.
- To move slide inside hold the "PREV" button depressed.
- To accelerate the discmotor clockwise hold the "MODE" button depressed.
- To accelerate the discmotor counter-clockwise hold the "PROG" button depressed.
- To enter the focus test press the "PLAY" button, to exit the servo test and return to the main menu press the "STOP" button.

6. FOCUS TEST

Purpose: Check movement of lens and operation of focus servo in "normal" and "CD-RW compatible" mode.

Since the CD-RW reflects much less light than an ordinary CD-A, the gain of the HF-amplifier stage and the sensitivity of the ADC inside the signal processor "CD10" must be increased.
The gain is switched via the HF-GAIN line (pin62 of CD10), the ADC-sensitivity is switched via software ($\mu P \rightarrow CD10$).
During start-up the correct mode is chosen automatically; in the service test program it can be switched manually in order to allow individual measurements in both conditions.

- The focus servo loop is switched on and the set starts searching the focus ("focus ramping"). As soon as the focus has been found the focus servo loop is closed and the state of the focus is monitored continuously.
- If the focus is OK the display shows " F", else "- F".
- The ESP-flag indicates the playback mode.
ESP-flag off means "normal" playback mode (default setting).
ESP-flag on means "CD-RW compatible" playback mode.
- To toggle between playback modes press the "DBB" button.
- To move slide outside hold the "NEXT" button depressed.
- To move slide inside hold the "PREV" button depressed.
- To accelerate the discmotor clockwise hold the "MODE" button depressed.
- To accelerate the discmotor counter-clockwise hold the "PROG" button depressed.
- In case the focus is OK the discmotor test can be entered by pressing the "PLAY" button, to exit the focus test and return to the main menu press the "STOP" button.

7. DISCMOTOR TEST

Purpose: Check speed regulation of discmotor.

- The speed regulation is switched on and the discmotor starts rotating. If the speed reaches 75% of the nom. speed the display shows " d", else "- d".
- In parallel also the state of the focus is monitored continuously (display " F" or "- F").
- In case the disc speed is OK and the focus is OK the radial test can be entered by pressing the "PLAY" button, to exit the discmotor test and return to the main menu press the "STOP" button.

8. RADIAL TEST

Purpose: Check if radial loop locks and an audio signal is audible at the headphone output.

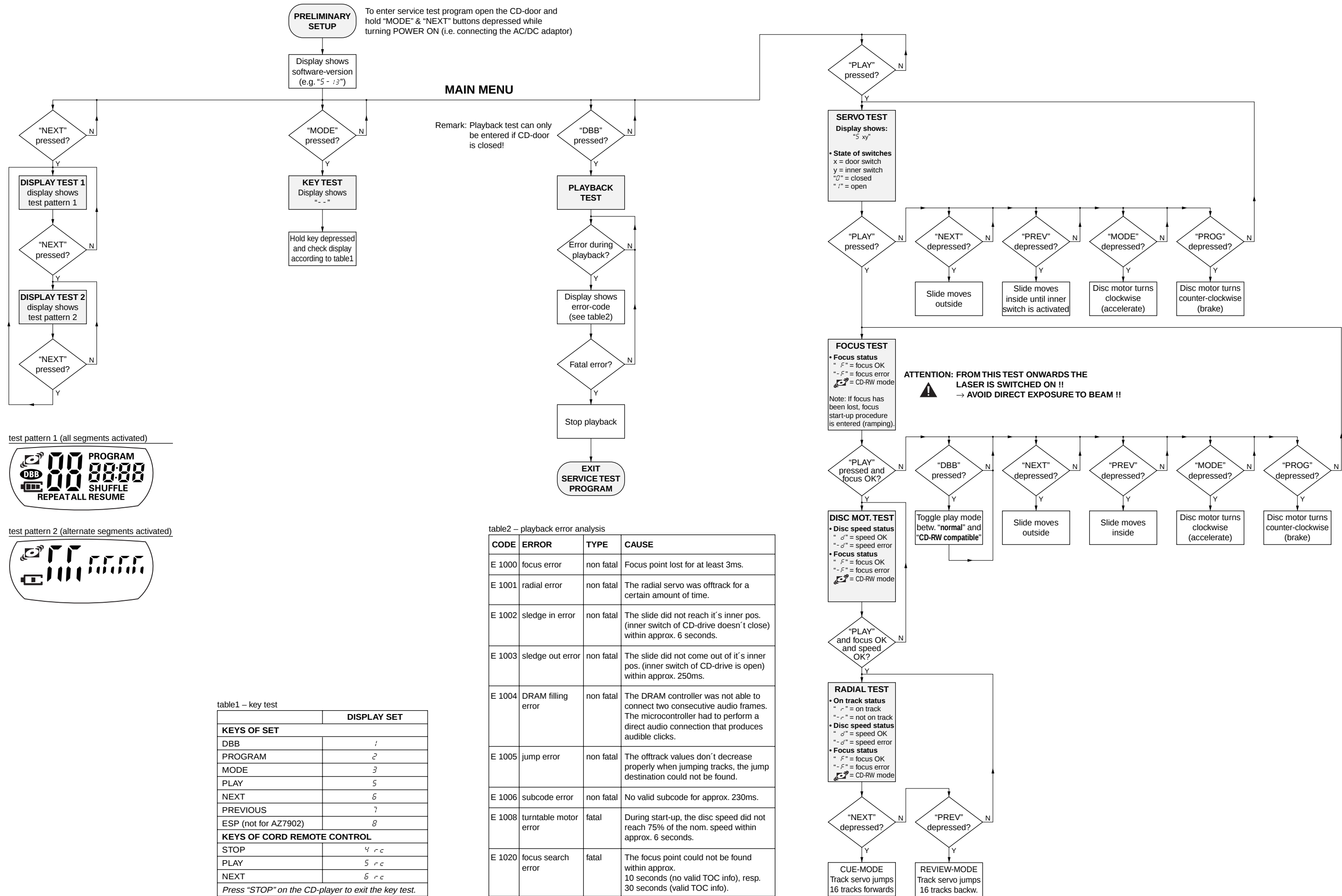
- The radial servo loop is switched on, mute is released and the audio signal is audible. If the system is on track the display shows " r", else "- r".
- In parallel also the disc speed (display " d" or "- d") and the state of the focus (display " F" or "- F") are monitored continuously.
Note: In case of radial errors the audio output is muted and muting is not released automatically when the systems recovers from the error. "- r" remains on the display.
To open mute again press the "NEXT" or "PREV" button.
- To jump 10 tracks outside press the "NEXT" button.
- To jump 10 tracks inside press the "PREV" button.
- To exit the radial test and return to the main menu press the "STOP" button, to exit the service test program disconnect the set from the power source.

Important remark:

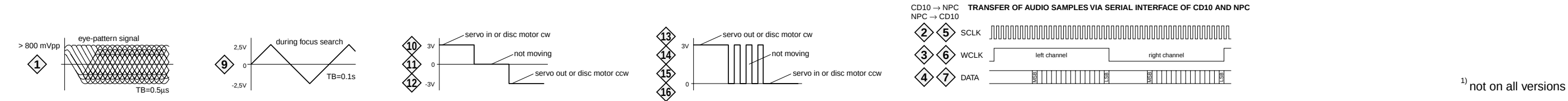
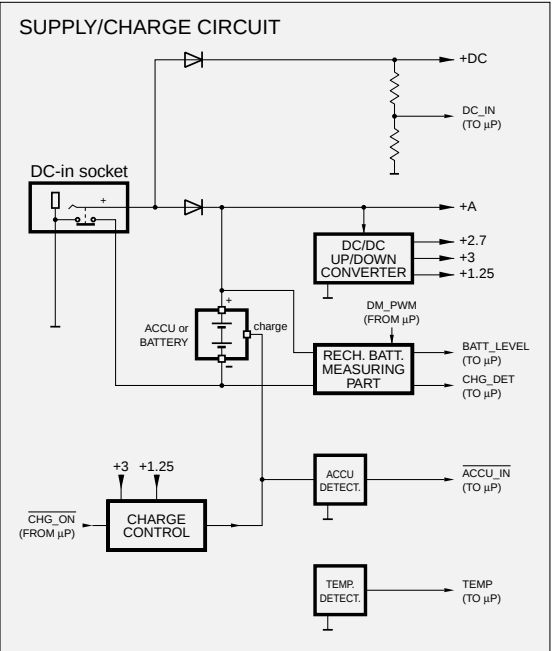
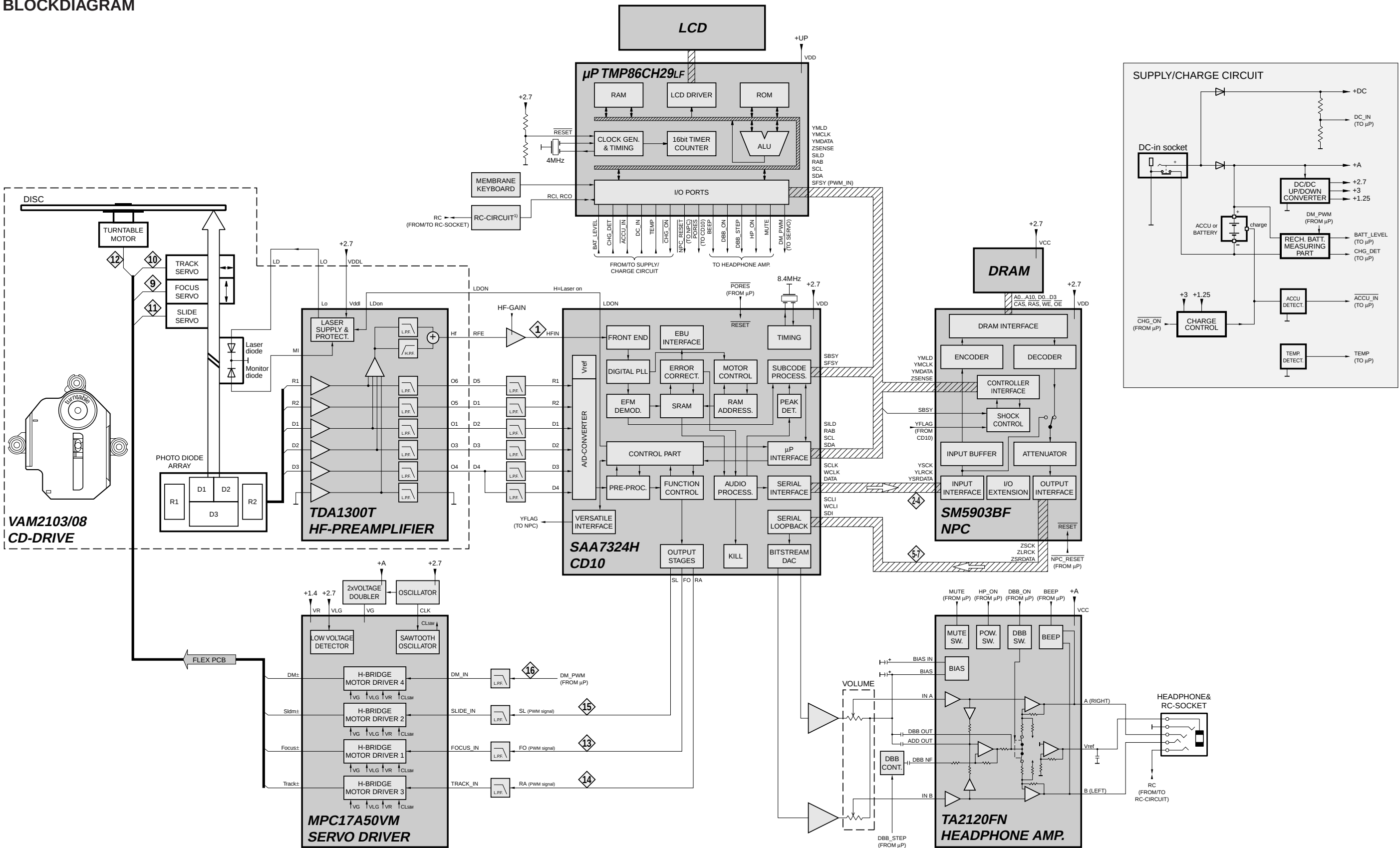
In radial test mode data to the DRAM is written at 1.2 times the nominal speed, and read from the DRAM at nominal speed. Because writing is done faster than reading the DRAM gets full after a certain time.

In normal play mode the system would now wait until the DRAM is partly emptied again, jump backwards and resume filling at the last written position. However, in radial test mode the jumps would disturb measurements on the radial servo loop. Therefore this function has been disabled and filling restarts immediately from the current position of the pick-up unit. As a result "jumps" are audible during playback.

SERVICE TEST PROGRAM – FLOW CHART

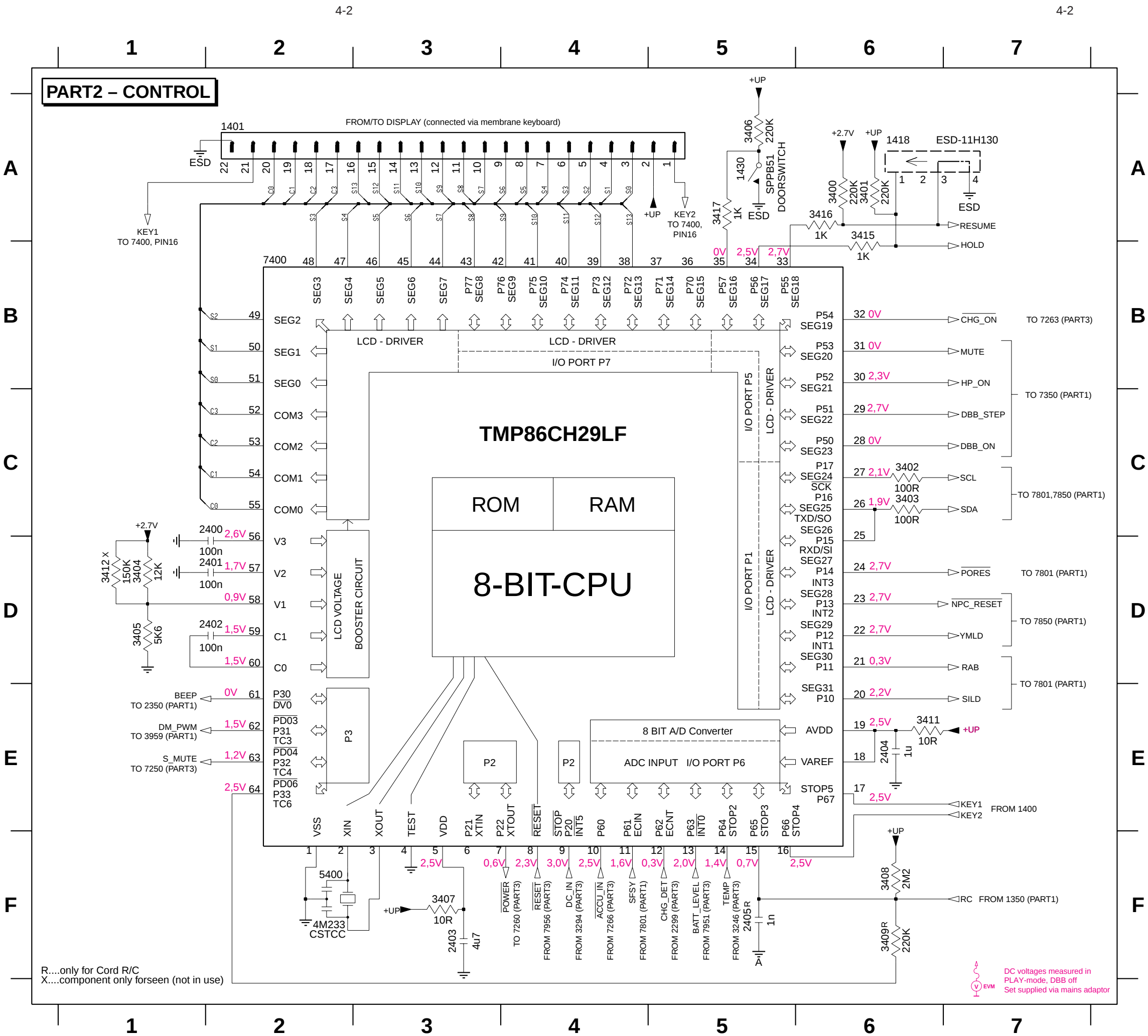


BLOCKDIAGRAM



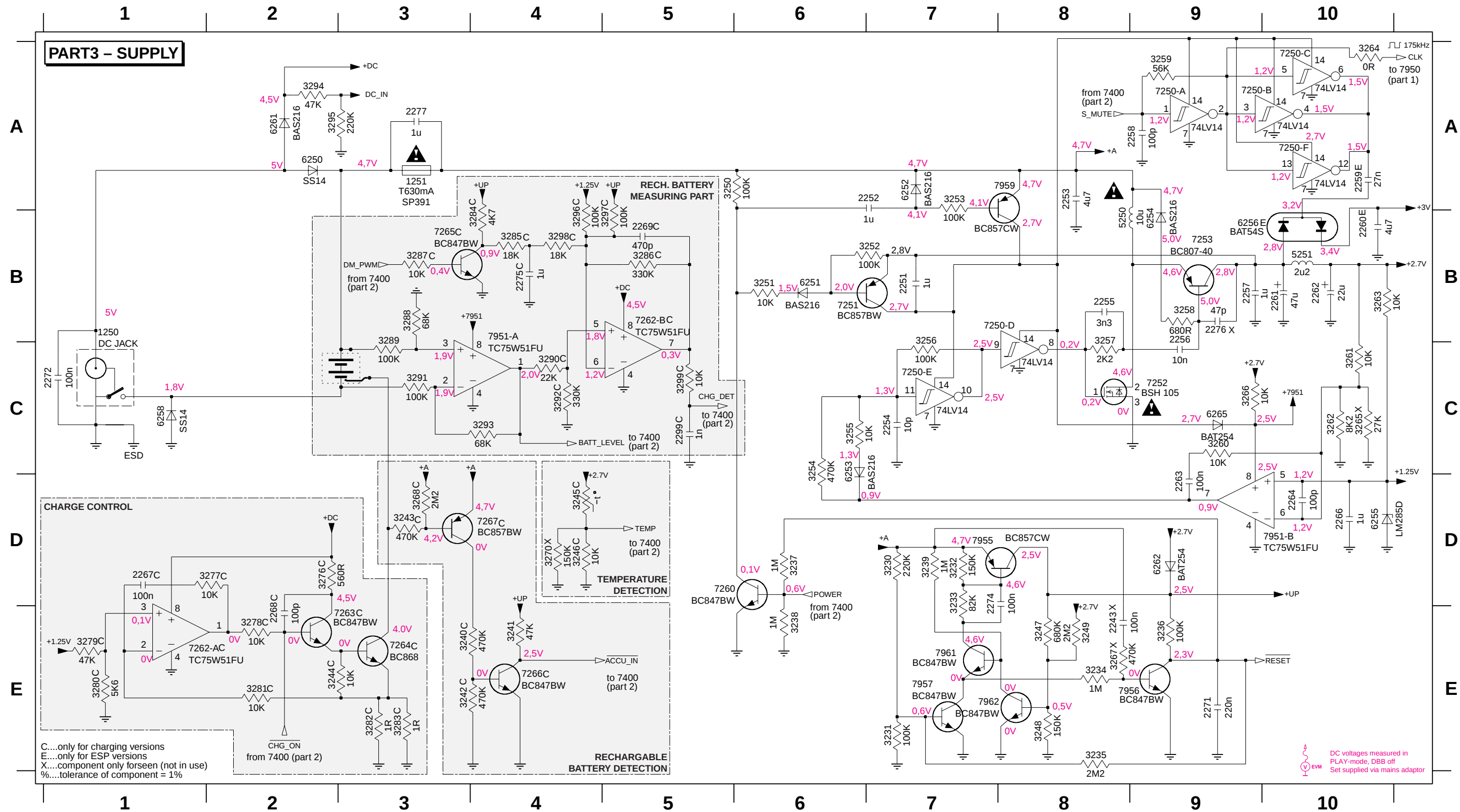
1) not on all versions

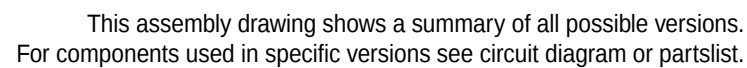




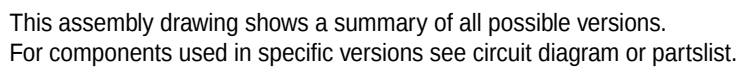
1401 A5
1418 A6
1430 A5
2400 C2
2401 D2
2402 D2
2403 F3
2404 E6
2405 F5
3400 A6
3401 A6
3402 C6
3403 C6
3404 D1
3405 D1
3406 A5
3407 F3
3408 F6
3409 F6
3411 E6
3412 D1
3415 A6
3416 A6
3417 A5
5400 F2
7400 B2

1250 B1	2255 B8	2262 B10	2271 E9	3230 D7	3237 D6	3244 E2	3251 B6	3258 B9	3265 C10	3278 E2	3285 B4	3292 C4	3299 C5	6254 B9	7250-A A9	7252 C9	7265 B3	7957 E7
1251 A3	2256 C9	2263 D9	2272 C1	3231 E7	3238 E6	3245 D4	3252 B7	3259 A9	3266 C9	3279 E1	3286 B5	3293 C4	5250 B8	6255 D10	7250-B A9	7253 B9	7266 E4	7959 A7
2243 E8	2257 B9	2264 D10	2274 D7	3232 D7	3239 D7	3246 D4	3253 A7	3260 C9	3267 E8	3280 E1	3287 B3	3294 A2	5251 B10	6256 B9	7250-C A10	7260 D6	7267 D4	7961 E7
2251 B7	2258 A9	2266 D10	2275 B4	3233 D7	3240 E3	3247 E8	3254 C6	3261 C10	3268 D3	3281 E2	3288 B3	3295 A2	6250 A2	6258 C1	7250-D B7	7262-A E1	7951-A B4	7962 E8
2252 A7	2259 A10	2267 D1	2276 B9	3234 E8	3241 E4	3248 E8	3255 C6	3262 C10	3270 D4	3282 E3	3289 C3	3296 B4	6251 B6	6261 A2	7250-E C7	7262-B B5	7951-B C10	
2253 A8	2260 B10	2268 E2	2277 A3	3235 E8	3242 E3	3249 E8	3256 C7	3263 B10	3276 D2	3283 E3	3290 C4	3297 B5	6252 A7	6262 D9	7250-F A10	7263 E2	7955 D7	
2254 C7	2261 B10	2269 B5	2299 C5	3236 E9	3243 D3	3250 A5	3257 C8	3264 A10	3277 D2	3284 B4	3291 C3	3298 B4	6253 C6	6265 C9	7251 B6	7264 E3	7956 E8	

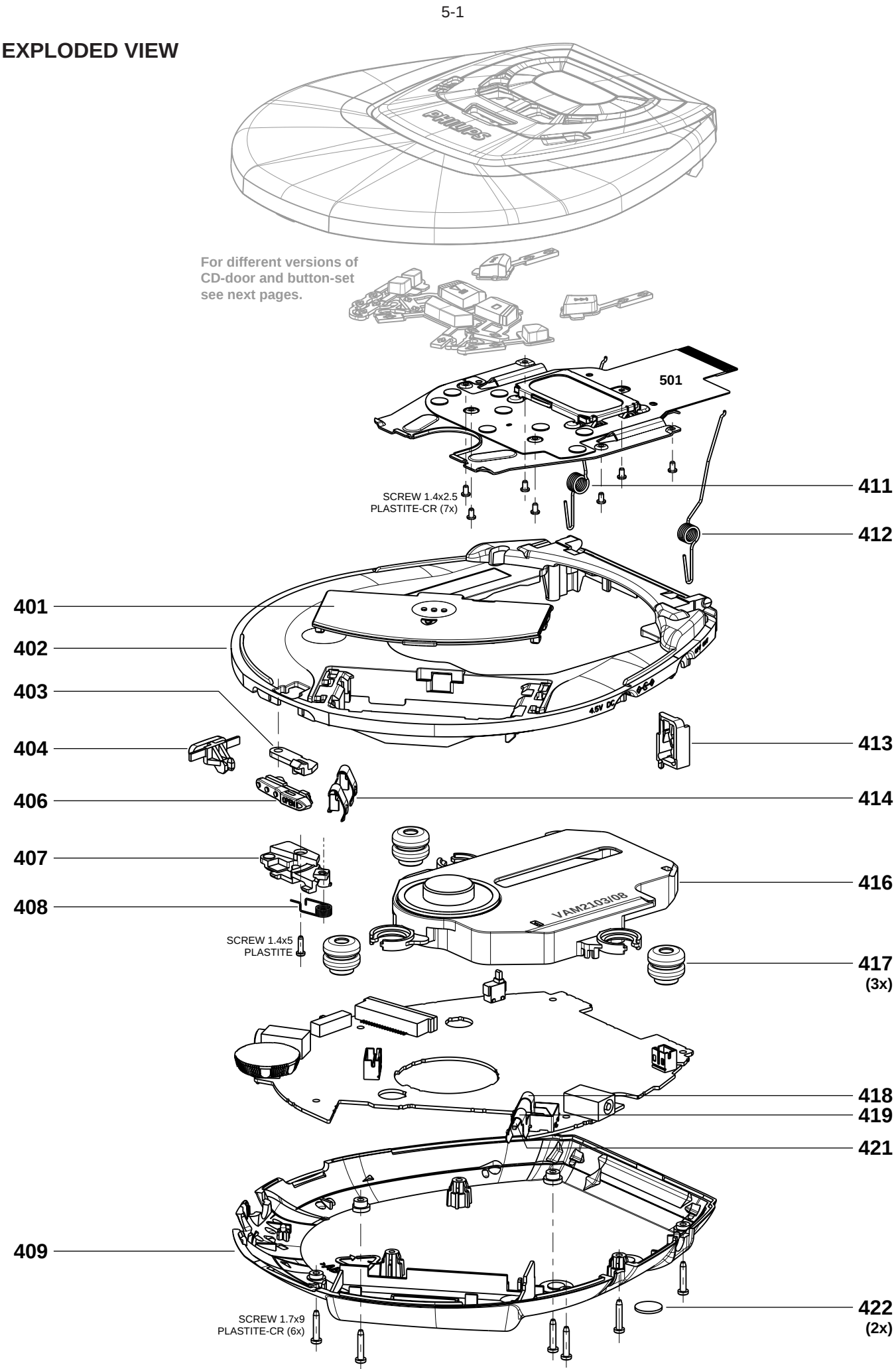




1250	E8	2969	H4	3957	H3
1251	C7	2970	I3	5250	C6
1350	G1	2971	I3	6261	E7
1418	F1	2972	H4	6350	G1
1430	C1	3244	G5	6351	H4
1800	E1	3257	B7	6352	I3
1950	B6	3282	G6	7252	B7
1951	G3	3294	E7	7253	C7
2253	B7	3295	E8	7264	G5
2255	B7	3300	H2	7300	F2
2257	C7	3301	F2	7301	G1
2261	C7	3302	F3	7302	F2
2262	C7	3303	F2	7351	G1
2300	G2	3304	G2	7355	G2
2301	F2	3305	F2	7870	C2
2304	G3	3308	G3	7950	H3
2305	F2	3309	F2	7958	G4
2306	G2	3310	G2		
2307	F2	3311	F2		
2308	G2	3312	G2		
2309	F2	3313	G2		
2310	G3	3314	G3		
2312	G2	3315	F3		
2313	G2	3317	G2		
2352	F1	3318	F2		
2353	F1	3320	G1		
2354	F2	3321	G1		
2357	G1	3322	G1		
2365	H2	3323	G1		
2366	H2	3349	F2		
2368	G2	3350	D1		
2804	E2	3351	G3		
2805	E2	3363	G2		
2809	D1	3364	G3		
2811	F2	3366	G2		
2827	E2	3367	F1		
2853	C2	3800	D1		
2854	C2	3801	E2		
2870	C2	3808	D1		
2871	B2	3809	F2		
2872	B2	3822	D1		
2950	H3	3835	D1		
2951	I3	3870	C1		
2952	I3	3871	C1		
2953	H3	3877	C1		
2954	H3	3878	B2		
2955	H3	3879	B2		
2958	H4	3881	D1		
2959	I2	3951	I3		
2960	H3	3952	H4		
2961	H3	3953	I3		
2962	H3	3954	H4		
2968	H4	3955	H4		



2243	A2	2816	E6	3264	D2	3417	C4	3958	G5
2251	D1	2817	E4	3265	E2	3802	E6	3959	G5
2252	D2	2818	D4	3266	E2	3803	E6	3961	H5
2254	D1	2819	E3	3267	B3	3804	E6	3963	G5
2256	C1	2820	E4	3268	H4	3805	E7	5251	C2
2258	C1	2821	D4	3270	I4	3807	D7	5400	C2
2259	C2	2822	C4	3276	F3	3810	F6	5800	D4
2260	C1	2823	D6	3277	F2	3811	F6	5801	D6
2263	E2	2824	C5	3278	F2	3812	E5	5802	C5
2264	E2	2825	C6	3279	F3	3813	E5	5806	D7
2266	D2	2826	C6	3280	F2	3814	G5	5834	C7
2267	F2	2850	B5	3281	F3	3815	D3	6250	D1
2268	G3	2852	C6	3283	F3	3816	E3	6251	E2
2269	E2	2890	F6	3284	E2	3817	D4	6252	D2
2271	D3	2891	F6	3285	E3	3818	D4	6253	E2
2272	E1	2956	D3	3286	E2	3819	E3	6254	B1
2274	B3	2957	E3	3287	E3	3820	D3	6255	D3
2275	E3	2963	G5	3288	F2	3821	D4	6256	C2
2276	B2	2964	G5	3289	E1	3823	D4	6258	E1
2277	C1	2965	E3	3290	F2	3824	D4	6262	B2
2299	E3	2967	C5	3291	F2	3825	C4	6265	E2
2350	G6	3230	B2	3292	F2	3826	C4	7250	D2
2351	F7	3231	B3	3293	F2	3827	C4	7251	D1
2355	F7	3232	B2	3296	E2	3829	B4	7260	A3
2356	H7	3233	B2	3297	E2	3830	B4	7262	F2
2358	G7	3234	B2	3298	E2	3831	C5	7263	G3
2359	G7	3235	B3	3299	E3	3832	C5	7265	E3
2360	G7	3236	B3	3316	H6	3833	C5	7266	I5
2361	G7	3237	B3	3352	F7	3834	D6	7267	H5
2362	H7	3238	B3	3353	G7	3836	F6	7350	G7
2363	H7	3239	A2	3354	G7	3837	E5	7352	H6
2364	H7	3240	H5	3355	G7	3838	D7	7353	G6
2367	G6	3241	D3	3356	H7	3839	C7	7400	C3
2369	G7	3242	I5	3357	G7	3850	B5	7800	F6
2370	F6	3243	H4	3359	G6	3851	B5	7801	D5
2400	B3	3245	I4	3360	G6	3852	B5	7850	B6
2401	B3	3246	I5	3361	F7	3853	C5	7890	G6
2402	C3	3247	A3	3362	G6	3854	C5	7891	F5
2403	D3	3248	A3	3365	H6	3855	C5	7892	C6
2404	D3	3249	A3	3400	C4	3856	C6	7951	F2
2405	G7	3250	D2	3401	B4	3872	C6	7955	B2
2800	E6	3251	D2	3402	C4	3873	C7	7956	B3
2801	E7	3252	D2	3403	C4	3874	C6	7957	B2
2802	E6	3253	D2	3404	B2	3875	C6	7959	D2
2803	E6	3254	E2	3405	C2	3876	C7	7961	A2
2806	E6	3255	E2	3406	B4	3880	B6	7962	A2
2807	E6	3256	D1	3407	D2	3882	C5		
2808	D7	3258	B2	3408	D3	3890	F6		
2810	D7	3259	D2	3409	C2	3891	F6		
2812	E5	3260	E2	3411	D4	3892	F5		
2813	E6	3261	E2	3412	B3	3893	E5		
2814	E5	3262	E2	3415	C4	3894	F6		



LISTA DE PEÇAS

POS	Código	DESCRIÇÃO	POS	Código	DESCRIÇÃO
401	3103 304 68080	TAMPA DA BATERIA 2 AZ7901	213	4806 444 67050	CJ PLACA 2C45-LAC AZ7901
402	3103 307 99250	CJ GABINETE-2	501	4806 410 97063	TECLA TIPO MEMBRANA AZ9003
403	3103 304 68060	ALAVANCA OPEN-2 AZ7901	225	4806 459 87016	GABINETE AZ7901
404	3103 304 68110	ALAVANCA DE FUNÇÕES AZ9003	300	4822 242 11004	FONE DE OUVIDO AY3677 - AZ7901
406	3103 307 97940	CJ CURSOR AZ7901	4	4806 219 00001	ADAPTADOR CASSETE P/ CARRO
407	3103 304 68070	SUPORTE BOTÃO-APEN2 AZ9003	305	4806 219 00002	ADAPTADOR DC/DC PARA CARRO
408	3103 301 06500	MOLA-SLIDER-OPEN-2 AZ7901	354	4806 219 00003	ADAPTADOR SS AC/DC AY3170/19
409	4806 459 87015	GABINETE INFERIOR SD41-02	1001	4806 444 67051	CJ PAINEL 8 CD-P
411	3103 301 06520	MOLA OPEN-LONG-L AZ7901	1021	4806 240 99018	ALTO FALANTE AY3677-022
412	3103 301 06510	MOLA OPEN-LONG-R AZ7901	1022	3140 119 04730	ALTO FALANTE AY3677-022
413	4806 401 27002	TRAVA AZ7901	3300	3103 308 52850	POTENCIÔMETRO 2X 10K
414	3103 301 45180	MOLA BATTERY AZ7901	5250	4822 157 5162	10uH
416	9305 22 13208	CDM VAM 2103/08	5251	4822 157 70299	2,2uH
417	4806 529 57019	SUSPENSÃO AZ7901	5400	4822 242 10845	RESSONADOR CERÂMICO 4,23MHZ
418	3103 301 45200	MOLA DA BATERIA (-)	5800	4822 157 11781	FILTRO 100MHZ
419	3103 301 45190	MOLA DA BATERIA PLUS	5801	4822 242 81546	RESSONADOR CERÂMICO 8,4672MHZ
422	1806 462 77124	PE	5802	4822 157 11781	FILTRO 100MHZ
451	4806 443 67208	CJ PORTA-CD AZ9003	5806	4822 157 11781	FILTRO 100MHZ
452	4806 410 97060	CJ BOTÃO PLAY AZ9003	5834	4822 157 11781	FILTRO 100MHZ
453	4806 410 97061	CJ BOTÃO PREV-2C40-LAC AZ9003	6295	4806 130 97046	DIODO ZENER 3V6
454	4806 410 97062	CJ BOTÃO NEXT-2C40-LAC AZ9003	6296	4822 130 31878	DIODO 1N4003
	4806 459 87014	GABINETE FRONTAL SD-41-01	6297	4822 130 31878	DIODO 1N4003
	4806 320 97002	CABO DE SAÍDA	7000	4806 130 47228	TRANS BIP SINAL BC337-25
	4806 146 57029	TRANSFORMADOR DE REDE 110/220V	7001	4806 130 47288	TRANS BIP SINAL BC337-25
	4806 272 97007	CHAVE	7002	4806 130 47333	TRANS BIP SINAL BC337-25
	4806 454 97002	LOGOTIPO PHILIPS	7003	4806 130 47333	TRANS BIP SINAL BC337-25
211	4806 130 97045	DISPLAY LCD AZ7901	8201	4806 321 97004	CABO AY3677 - 201