

WM-EX20

SERVICE MANUAL

Ver 1.0 1999.08



*US Model
Canadian Model
AEP Model
UK Model
E Model
Australian Model
Tourist Model*

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Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	MT-WMEX20-162

SPECIFICATIONS

Tape section

Frequency response
(Dolby NR off)
Output

Playback: 30 – 18,000 Hz
Headphones (REMOTE \curvearrowright jack)
Load impedance 8 – 300 Ω

General

Power requirements

1.5 V
One rechargeable battery or
one R6 (size AA) battery
Dimensions (w/h/d)
Approx. 78.7 × 108.6 × 18.7 mm
(3¹/₈ × 4³/₈ × 3³/₄ inches), incl.
projecting parts and controls
Mass
Approx. 180 g (6.4 oz)
Approx. 240 g (8.5 oz) (incl.
rechargeable battery and a cassette)

Supplied accessories

Battery case (1)
Stereo earphones with remote control (1)
Battery charger (1)
US, CND model : BC-7DC
AEP, FR model : BC-7DY
E, JE model : BC-7HT
UK model : BC-7S
AUS model : BC-7SG
KR model : BC-9HR
Rechargeable battery (1)
US, CND, AEP, UK, FR, AUS model :
NC-6WM, 1.2V, 600mAh, Ni-Cd
KR, E, JE model:
NH-14WM, 1.2V, 1400mAh, Ni-MH
Rechargeable battery carrying case (1)
Carrying pouch (1)
E, JE, model:
AC plug adaptor (1)

Design and specifications are subject to change without notice

• Abbreviation

CND : Canadian model
FR : French model
AUS : Australian model
KR : Korea model
JE : Tourist model

CASSETTE PLAYER

SONY®

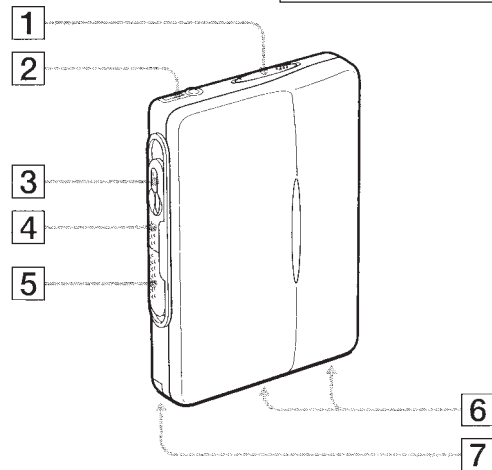


SECTION 1 GENERAL

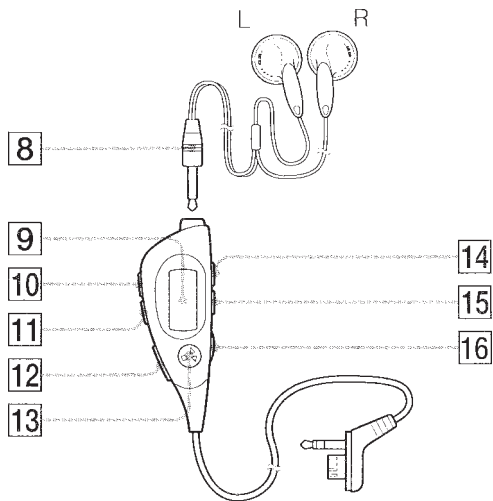
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This section is extracted from instruction manual.



- 1 ▲ VOL knob
- 2 Ⓞ REMOTE jack
- 3 Operation button
- 4 HOLD/OPERATION knob
- 5 OPEN knob
- 6 Dry battery case contact
- 7 Rechargeable battery compartment



- 8 Headphones plug
- 9 DISPLAY window
- 10 SOUND button
- 11 MODE button
- 12 HOLD button
- 13 ◀▶ (PLAY), ■ (STOP), button
- 14 FF button
- 15 REW button
- 16 VOL knob

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK \triangle OR DOTTED LINE WITH MARK \triangle ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFÉS PAR UNE MARQUE \triangle SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

SECTION 2 SERVICE NOTE

[Service Mode]

The service mode enables to operate the mechanism of WM-EX20 while the MAIN board is opened.

Rotation of the idler gear (A) (S side) is detected using the photo-reflector (PH702) in the WM-EX20. PH702 is located on the MAIN board, therefore the rotation of the idler gear (A) (S side) cannot be detected by PH702 when the MAIN board is removed. As a result, the motor cannot be controlled and cannot run correctly.

To repair the machine after the MAIN board is removed while the main power is turned on, follow the procedures as described below.

1. Setting

- 1) Remove the cabinets referring to section "3. DISASSEMBLY". Open the MAIN board.
- 2) Connect the motor (M601) and the plunger solenoid (PM701) to the MAIN board using the jumper wires. When the extension jig (1-769-143-11) (10 wires as a set) is used, they can be connected easily.
- 3) Short the TAPE IN switch land (BP1) with solder. Input a square (or sine) wave of 10 Hz (at 1.3 Vp-p) to both PH IN T land (TP37) and PH IN S land (TP36) with jumper wire.
- 4) Connect DC 1.3 V from external regulated power supply to ⊕ and ⊖ terminals of the battery.

2. PRE-SET status

The set must be in this state before the PLAY, FF and REW modes can be entered.

- 1) Make sure that the slider (F/R) is in the center position and that the F/R switch (S702) is in the center position. Make sure that the reel gear does not rotate by rotating the flywheel on the F side clockwise. If improper, place the set in the preset state according to the following instructions:
- 2) Repeat the step below some times to ensure the above conditions.
- * Pull away the trigger level from the plunger with tweezers or other means. Then rotate the flywheel on the F side clockwise.
- 3) Turn the stabilized power supply OFF once and then ON.

3. FF, REW modes

- 1) Check for "2. Preset state" and push the FF switch and the REW switch.
- 2) Move the F/R switch (S702) to the movement of the slider to enter the FF/REW mode.

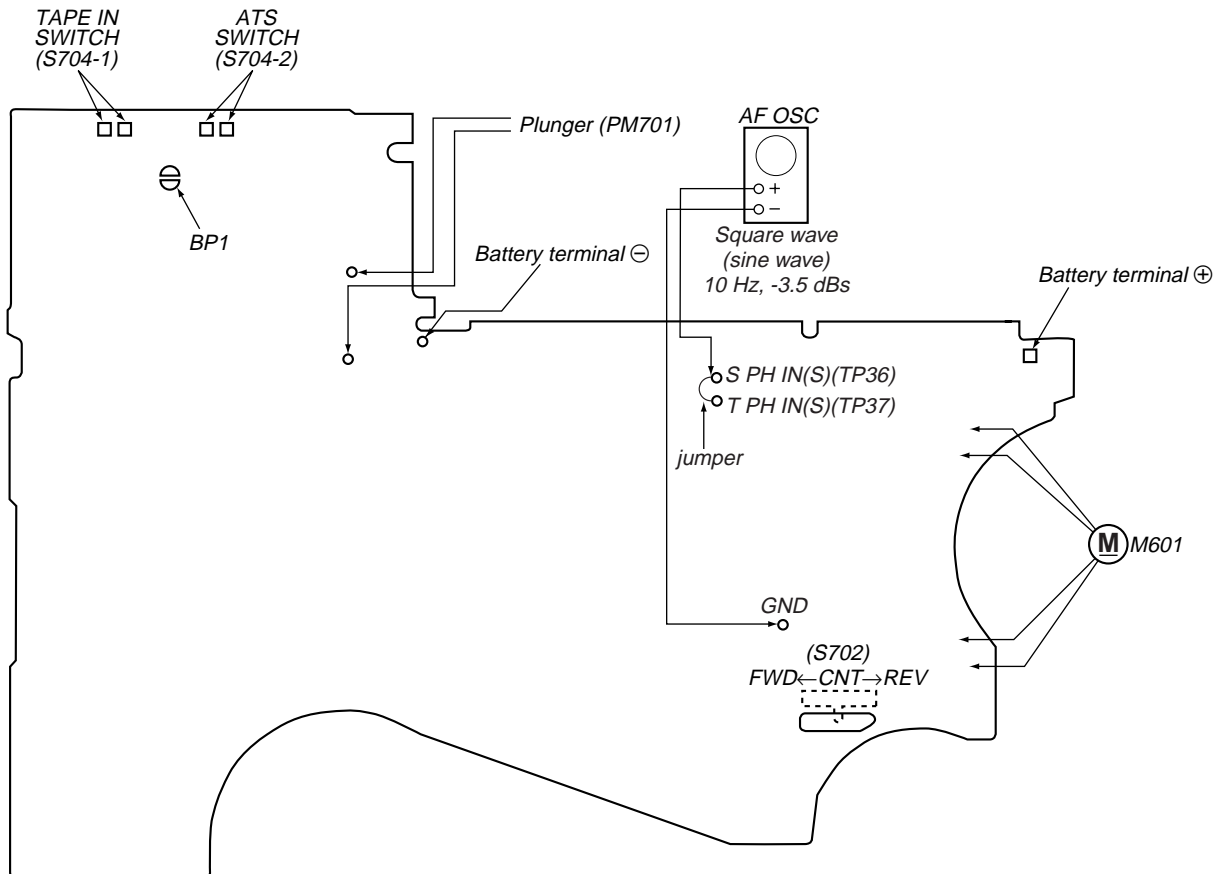
4. PLAY mode

- 1) Check for "2. Preset state".
- 2) Push the ◀▶ switch on the remote commander to move the lever (SW) toward the R side. With timing to this, move the F/R switch (S702) to enter the PLAY (R side) mode.

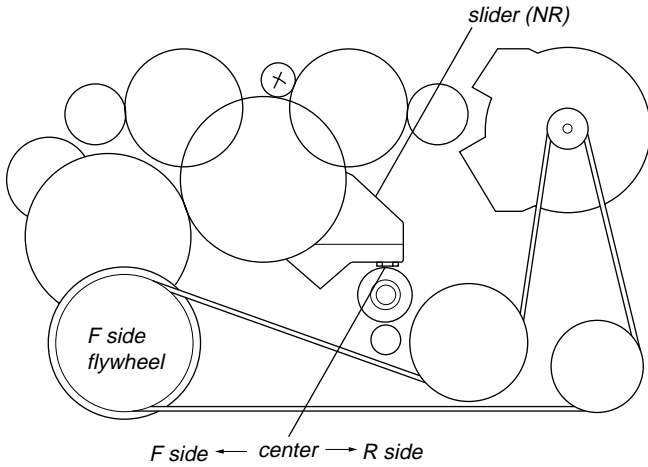
Note 1: If failed, retry from the preset state.

Note 2: The ◀▶, ■, FF, and REW switches on the remote commander should be used whenever possible.

— MAIN BOARD (SIDE B) —

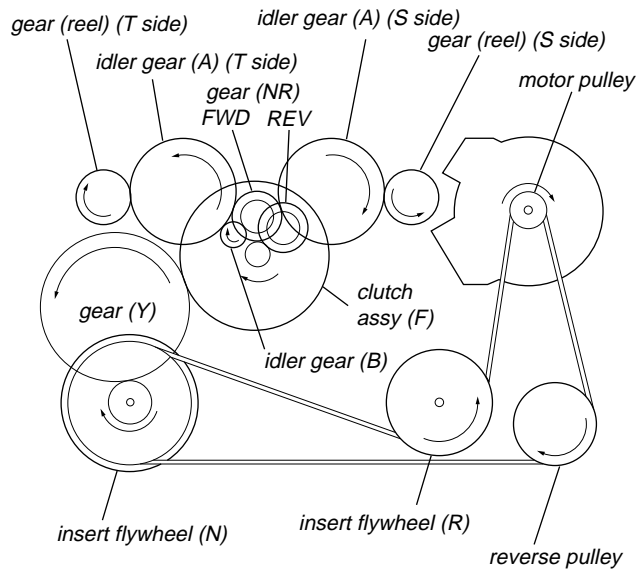


[Slider (NR)]

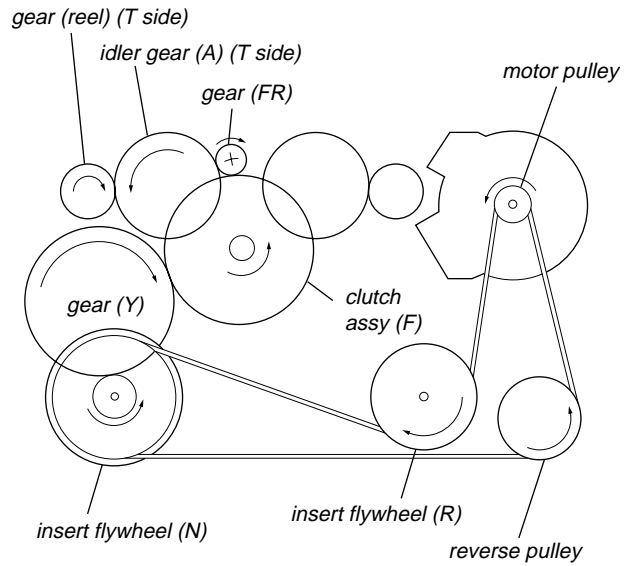


[Rotational system]

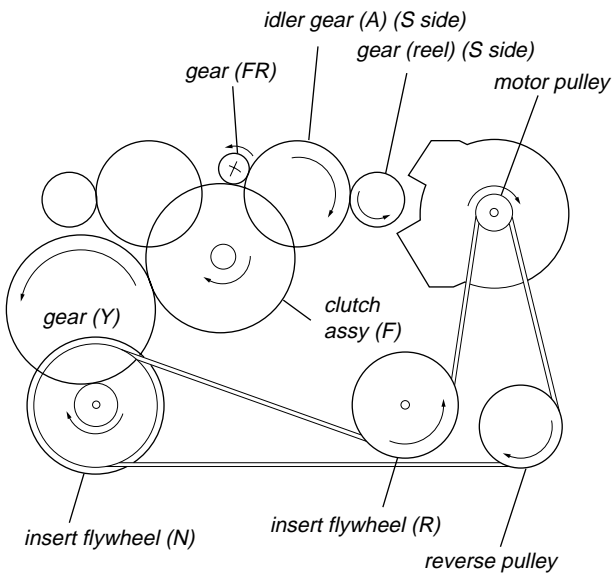
1. Rotational System of PLAY Mode



2. Rotational System of FF Mode



3. Rotational System of REW Mode



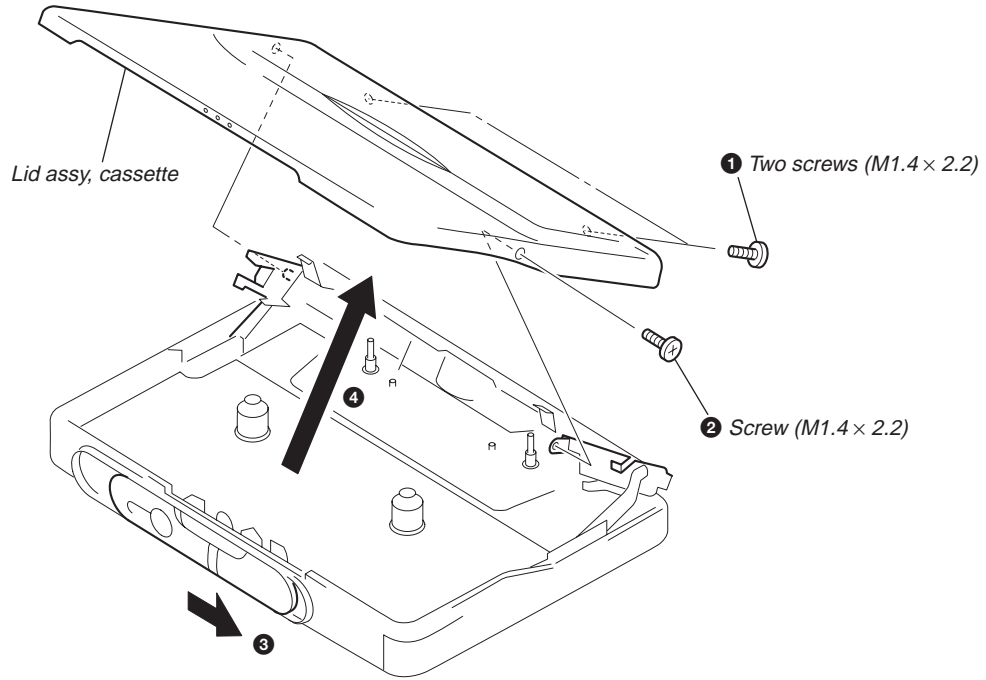
SECTION 3 DISASSEMBLY

• The equipment can be removed using the following procedure.

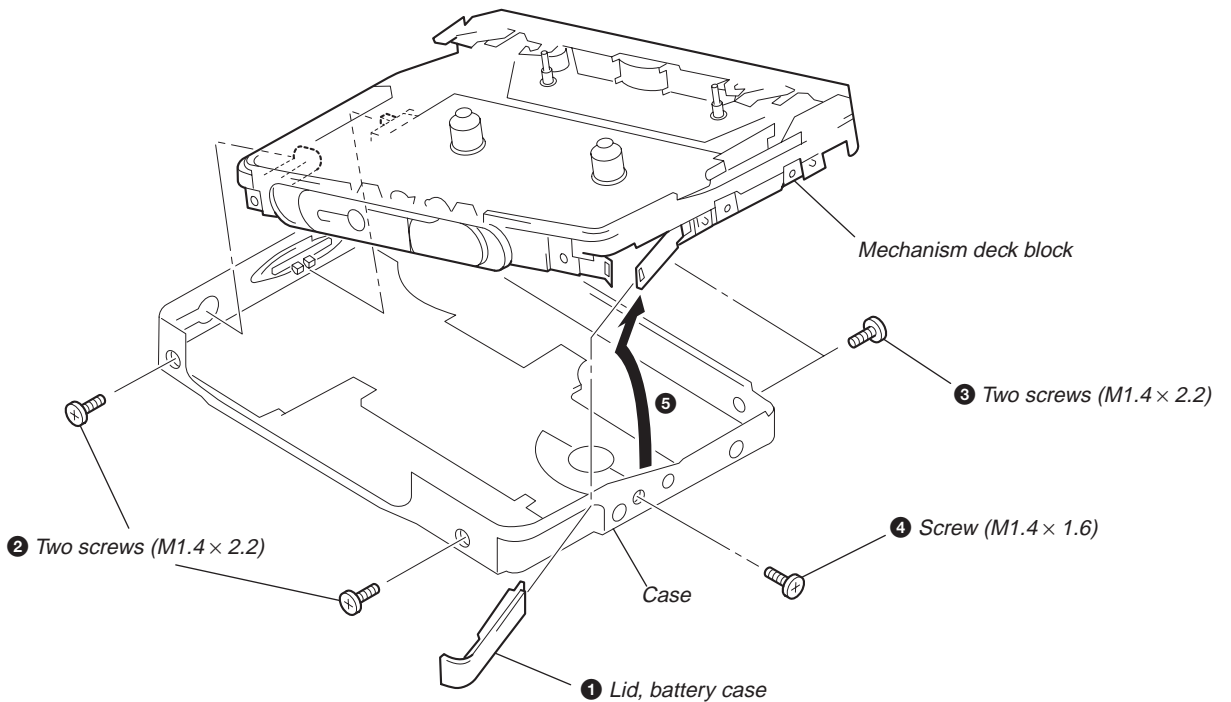
Set → Lid Assy, Cassette → Case → Ornament (OPEN) Block Assy → "Sub Board", "Switch, Leaf", "Main Board" → Belt (F1), Motor (M601)
 ↓
 Holder Assy → Pinch Lever (N)/(R) Assy → Magnetic Head (HP701)

Note : Follow the disassembly procedure in the numerical order given.

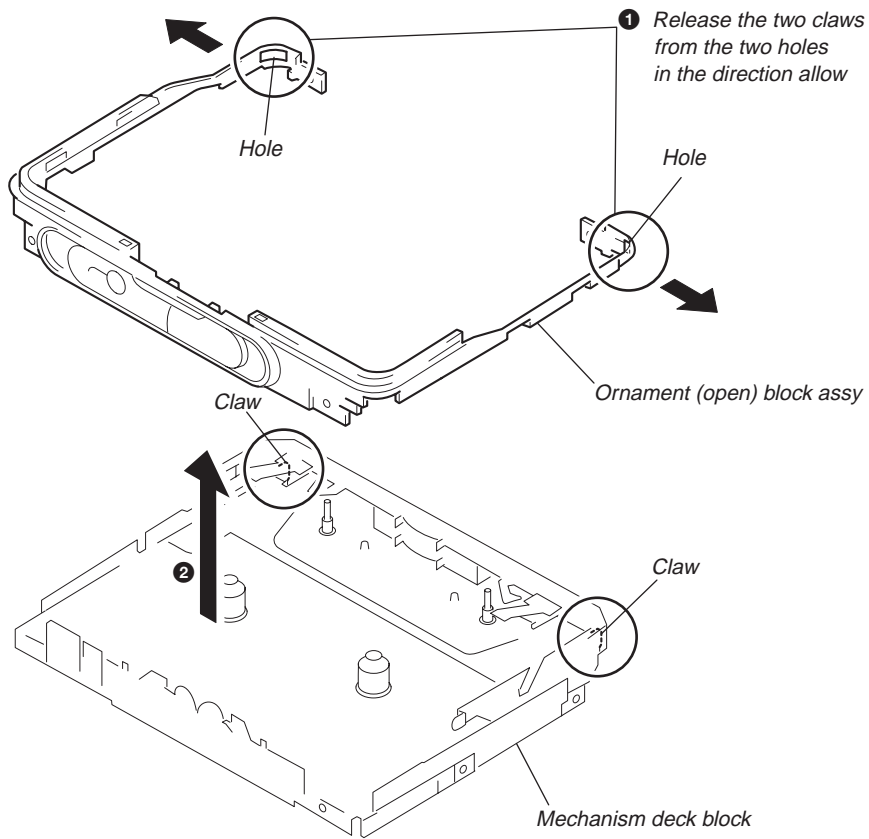
3-1. LID ASSY, CASSETTE



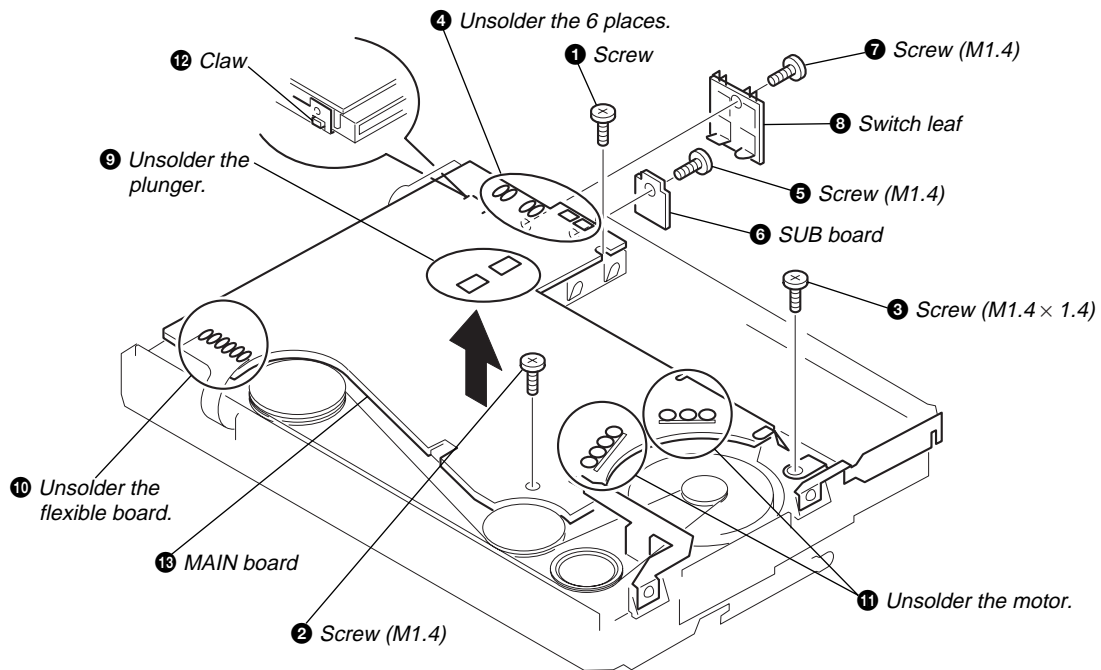
3-2. CASE



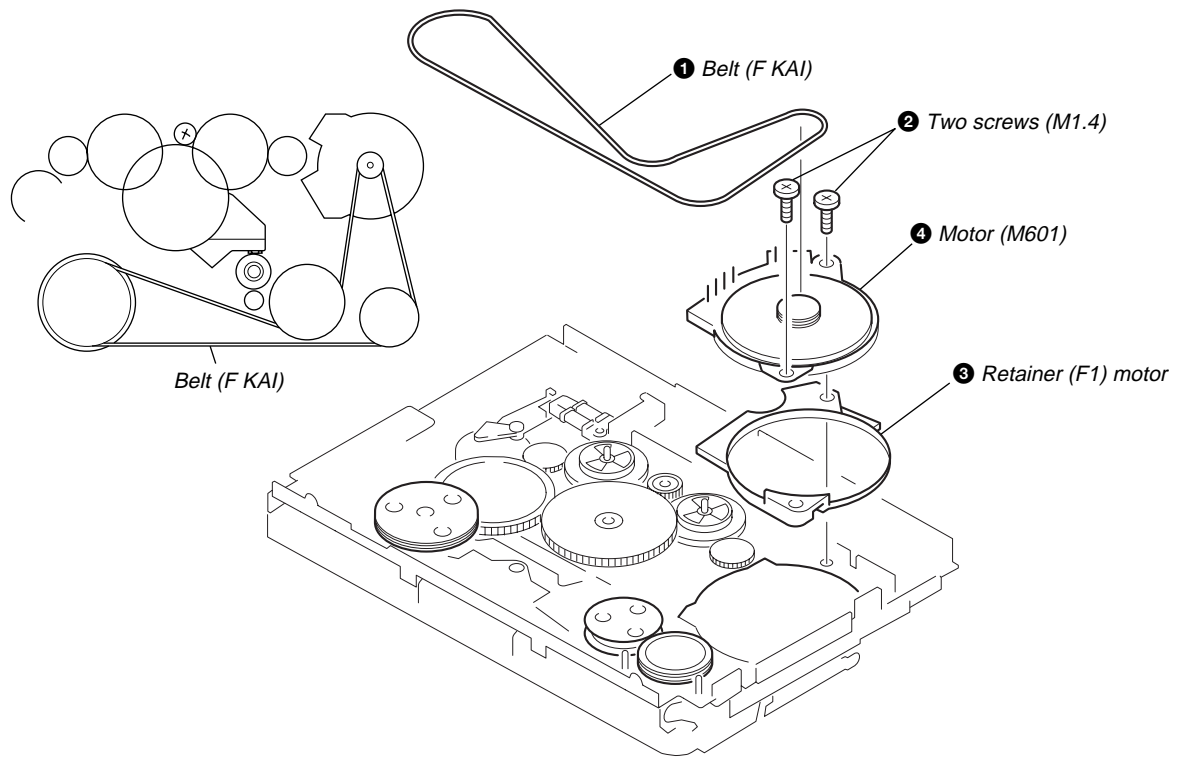
3-3. ORNAMENT (OPEN) BLOCK ASSY



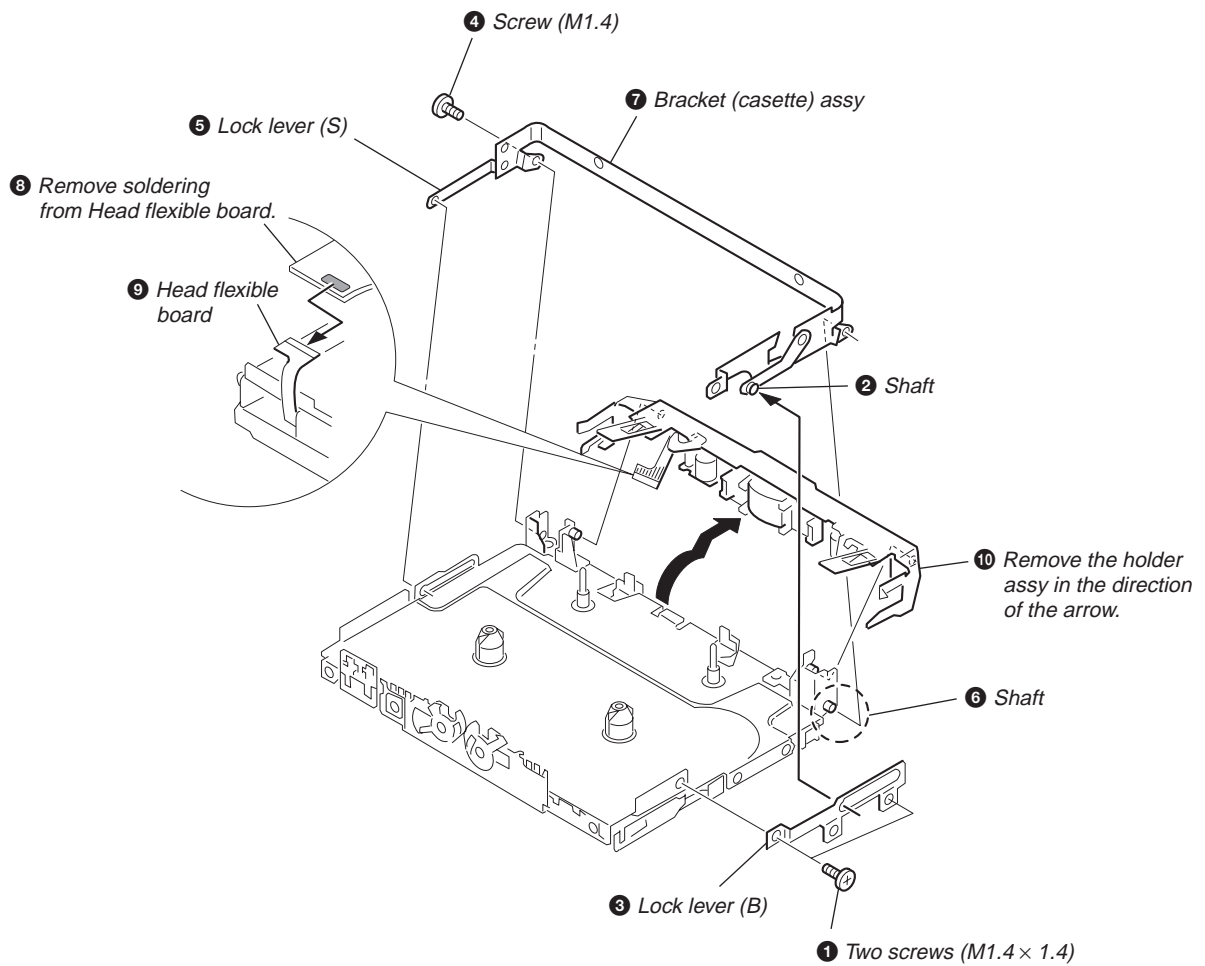
3-4. "SUB BOARD", "SWITCH, LEAF", "MAIN BOARD"



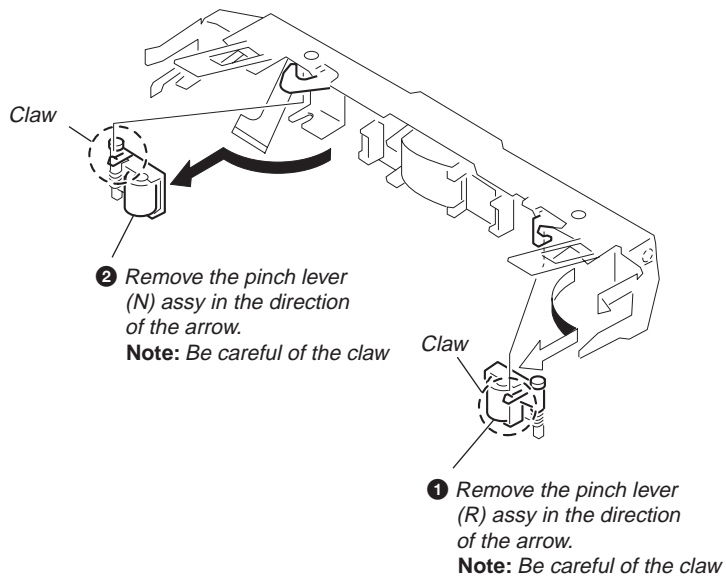
3-5. BELT (F KAI), MOTOR (M601)



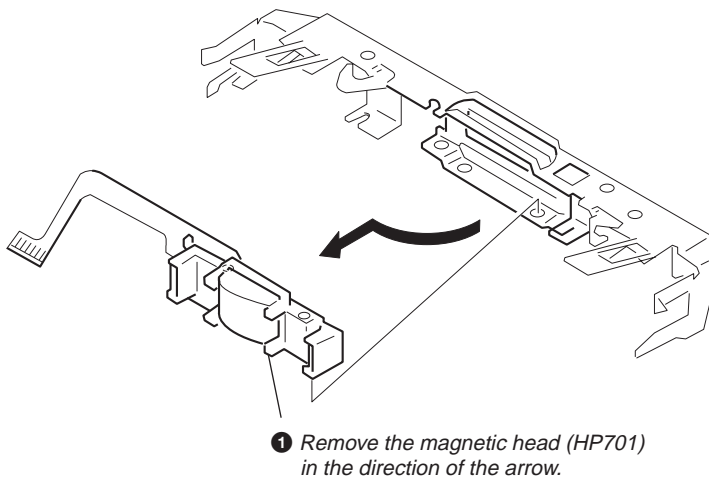
3-6. HOLDER ASSY



3-7. PINCH LEVER (N)/(R) ASSY



3-8. MAGNETIC HEAD (HP701)



SECTION 4 MECHANICAL ADJUSTMENTS

PRECAUTION

- Clean the following parts with a denatured-alcohol-moistened swab :
 - playback head
 - capstan
 - pinch roller
 - rubber belt
- Demagnetize the playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage (1.3 V) unless otherwise noted.

Torque Measurement

Mode	Torque Meter	Meter Reading
FWD	CQ-102C	15 – 25 g • cm (0.21 – 0.35 oz • inch)
FWD back tension		less than 2 g • cm (less than 0.03 oz • inch)
REV	CQ-102RC	15 – 25 g • cm (0.21 – 0.35 oz • inch)
REV back tension		less than 2 g • cm (less than 0.03 oz • inch)
FF, REW	CQ-201B	more than 50 g • cm (more than 0.69 oz • inch)

SECTION 5 ELECTRICAL ADJUSTMENT

PRECAUTION

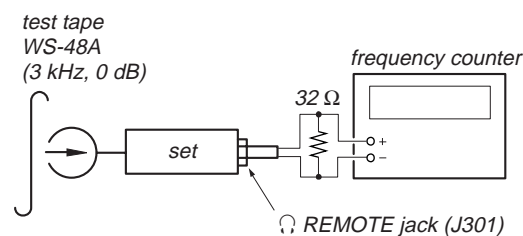
- Supplied voltage : 1.3 V
- Switch and control position
 - VOL switch : NORM
 - HOLD switch : OFF
 - VOL control : MAX
 - SOUND mode : NORM
 - DOLBY mode : OFF

Test tape

Type	Signal	Used for
WS-48A	3 kHz, 0 dB	tape speed adjustment

Tape Speed Adjustment

Procedure :



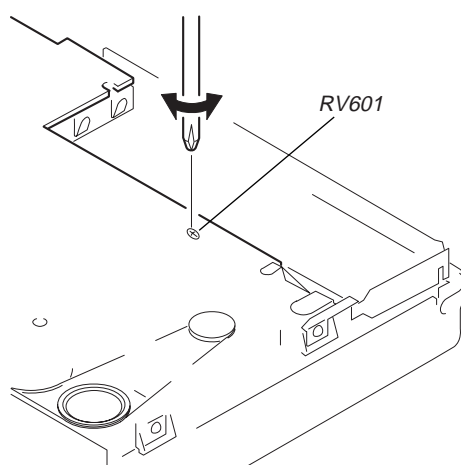
- Playback WS-48A (tape center part) in the REV state and adjust RV601 so that the frequency counter reading becomes 3,000 Hz.

Specification Value :

Digital frequency counter
2,985 to 3,015 Hz

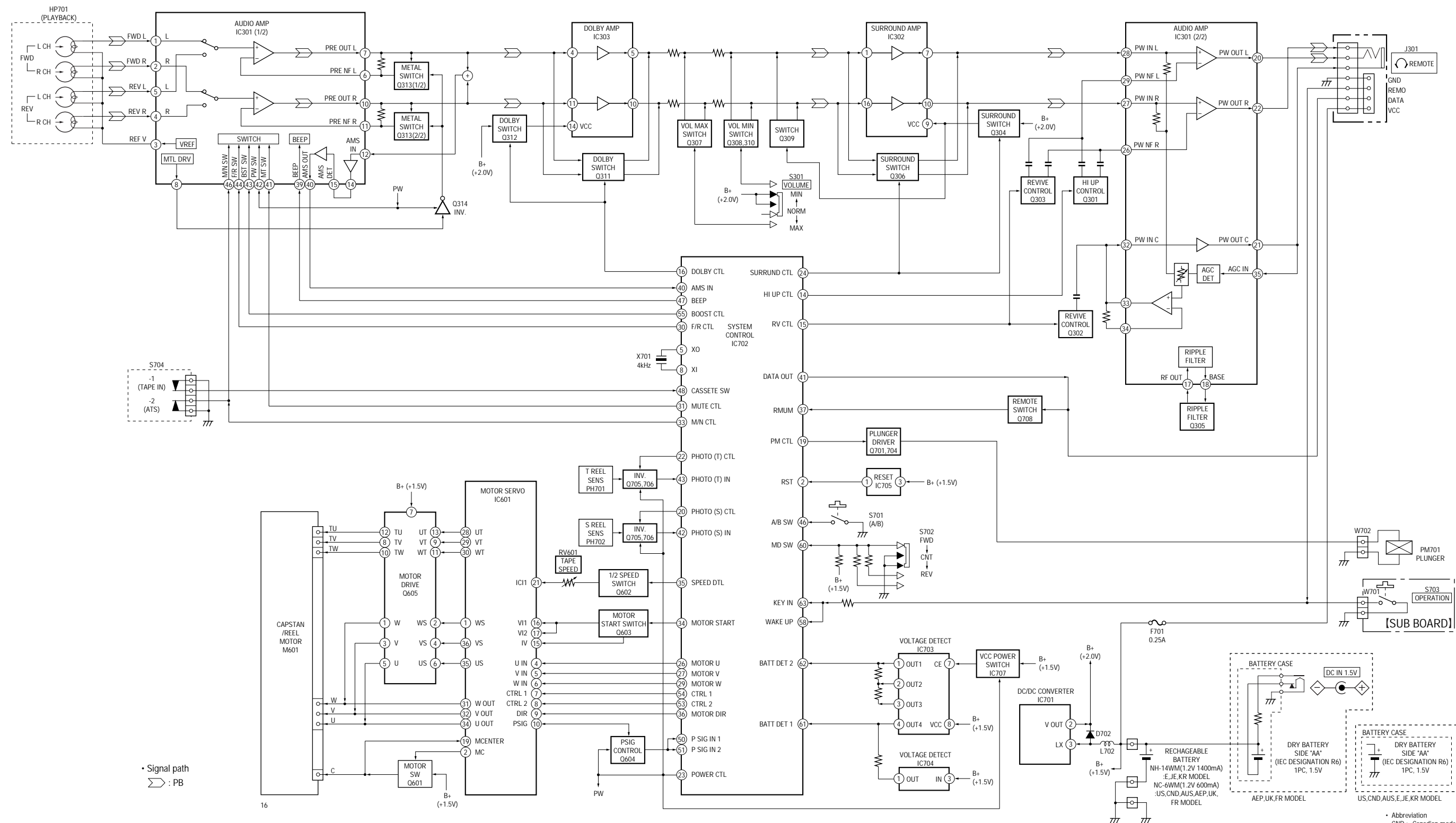
- Playback WS-48A (tape counter part) in the FWD state. Check that frequency counter reading is within 2.5% of reading of step 1.

Adjustment Location :



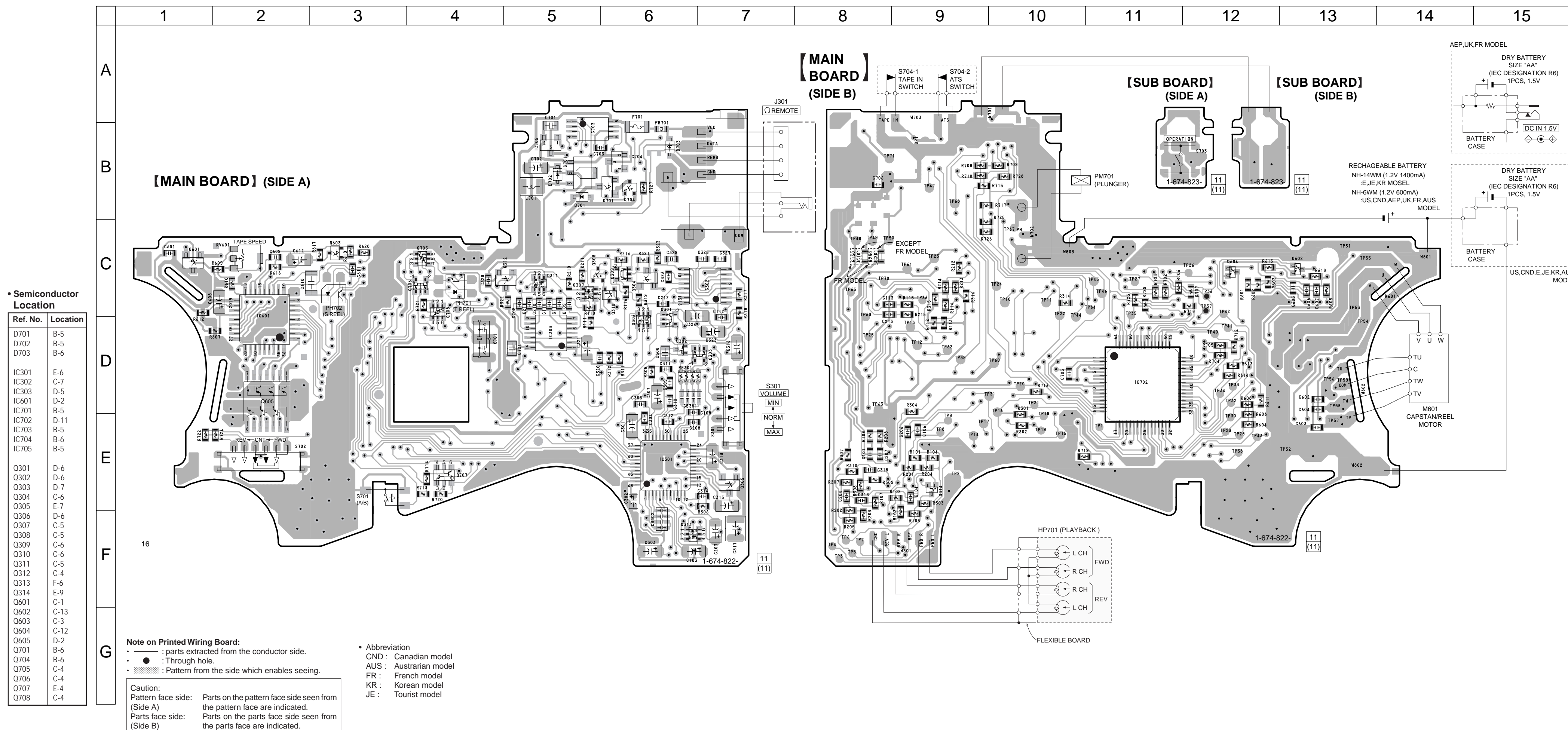
SECTION 6 DIAGRAMS

6-1. BLOCK DIAGRAM

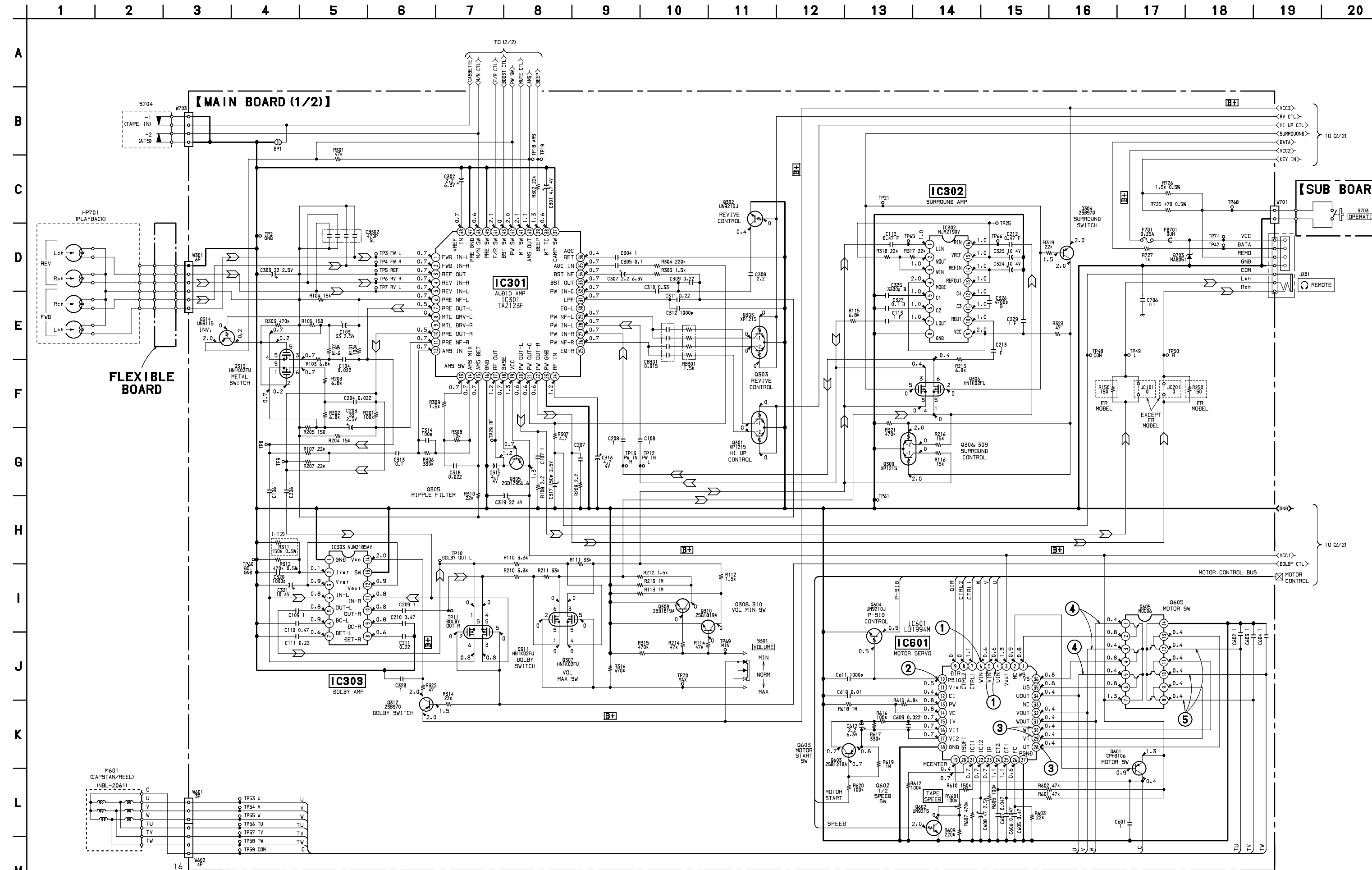


• Abbreviation
 CND : Canadian model
 AUS : Australian model
 FR : French model
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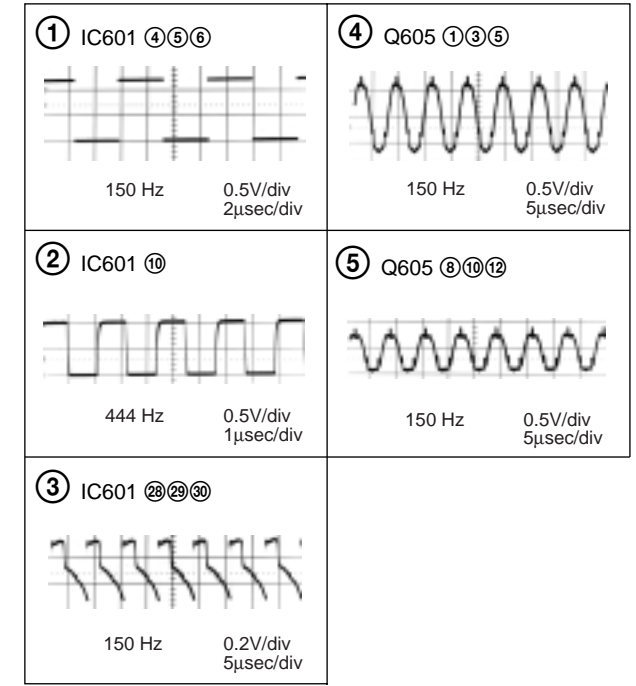
6-2. PRINTED WIRING BOARD



6-3. SCHEMATIC DIAGRAM MAIN (1/2) SECTION • Refer to page 21, 22 for IC Block Diagrams.



• Waveform



Note on Schematic Diagram:

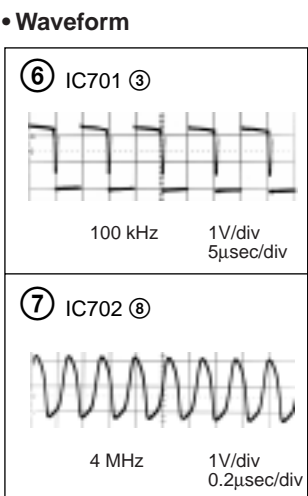
- All capacitors are in μF unless otherwise noted. pF: pF
- 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/4 W or less unless otherwise specified.
- △ : internal component.
- : panel designation.
- B+ : B+ Line.
- : adjustment for repair.
- Power voltage is dc 1.5 V and fed with regulated dc power supply from battery terminal.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions. no mark : PLAY
- Voltages are taken with a VOM (Input impedance 10 MΩ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- ∩ : PB
- Abbreviation
- CND : Canadian model.
- AUS : Australian model.
- JE : Tourist model.
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6-4. SCHEMATIC DIAGRAM MAIN (2/2) SECTION

• Refer to page 21, 22 for IC Block Diagrams. • Refer to page 23, 24 for IC Pin Function Description.

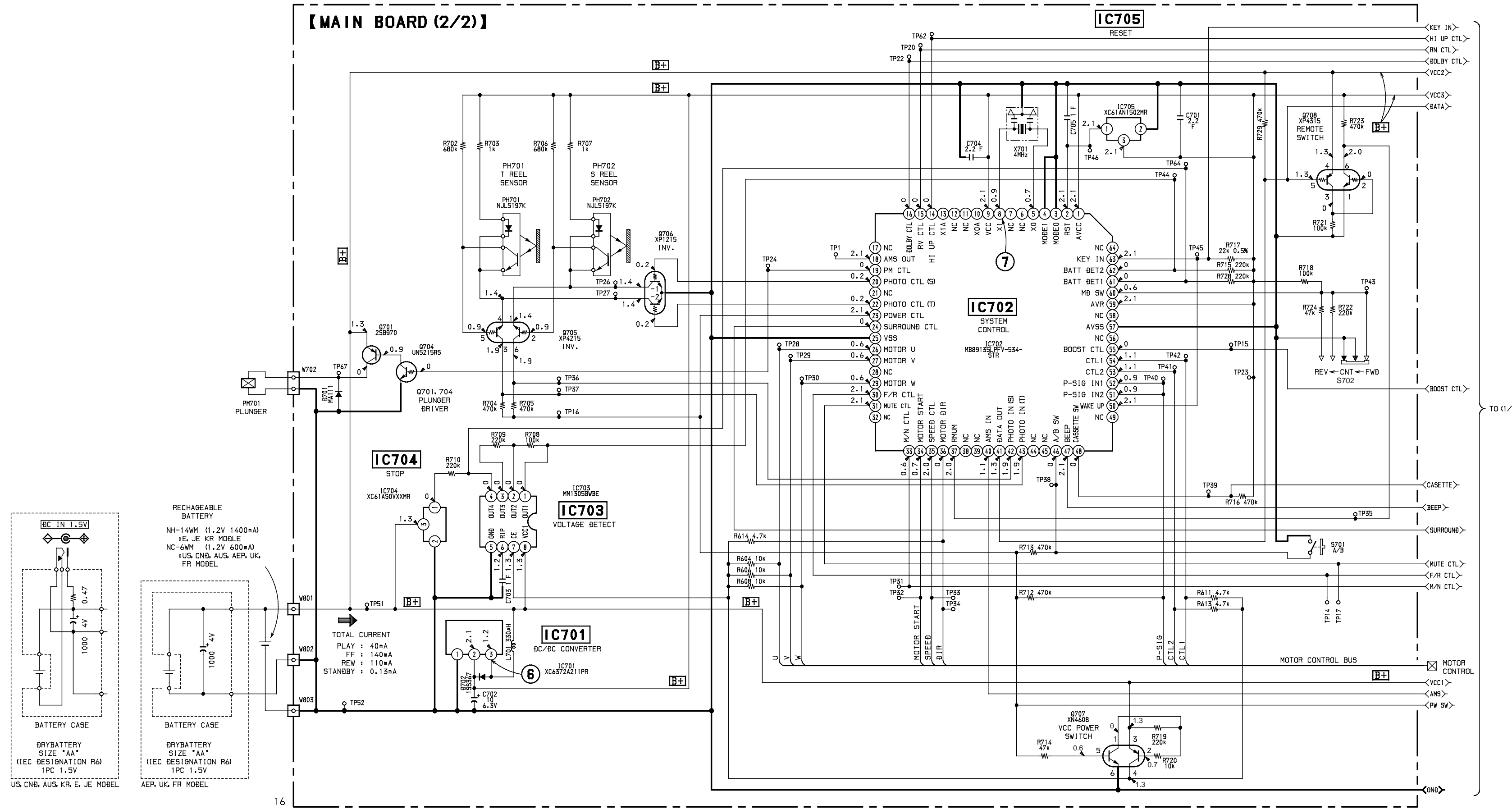
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

A
B
C
D
E
F
G
H
I
J



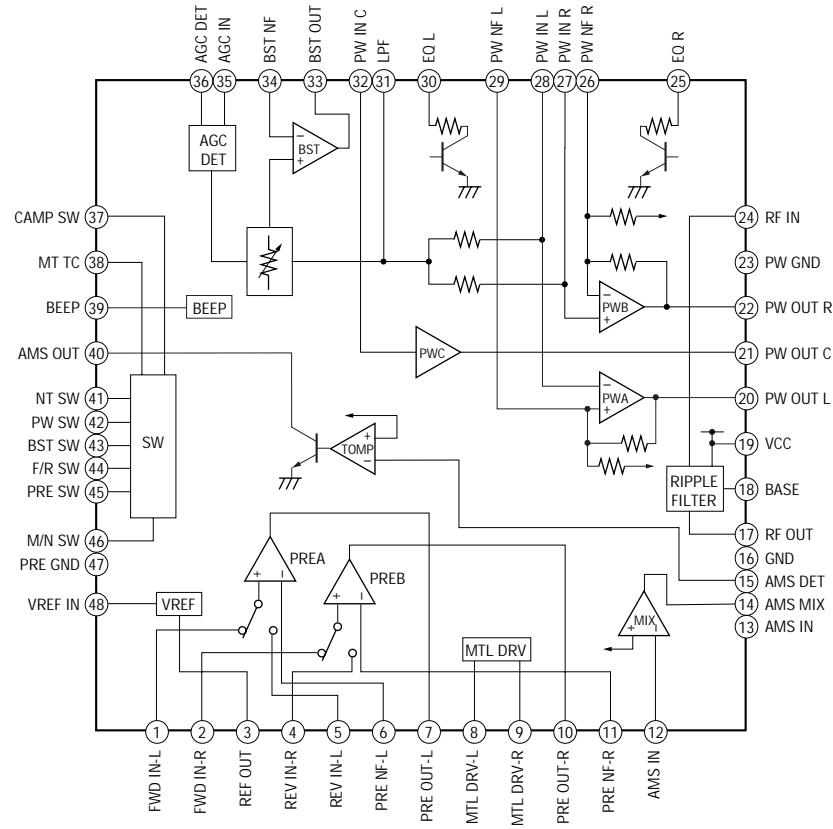
Note on Schematic Diagram:

- All capacitors are in µF unless otherwise noted. pF: pF; µF: µF
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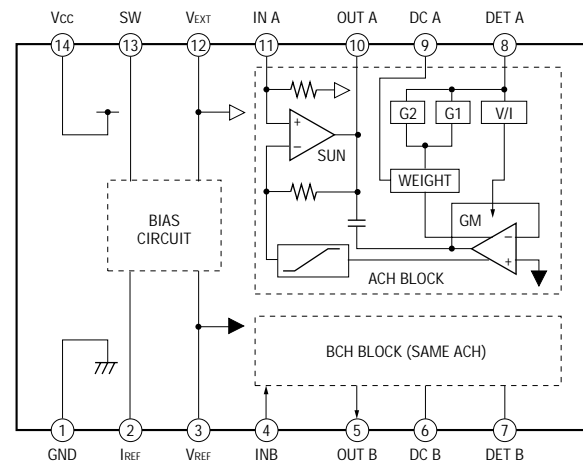


6-5. IC BLOCK DIAGRAMS

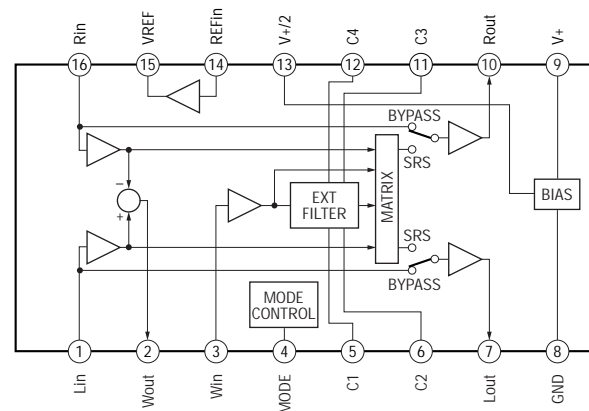
IC301 TA2123AF



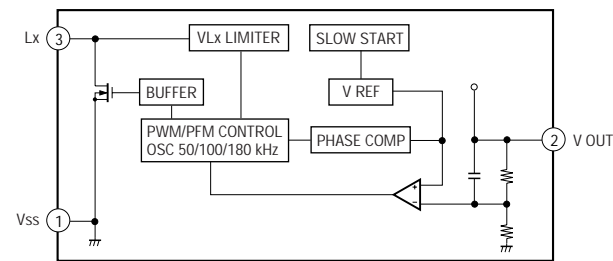
IC303 NJM2185AV



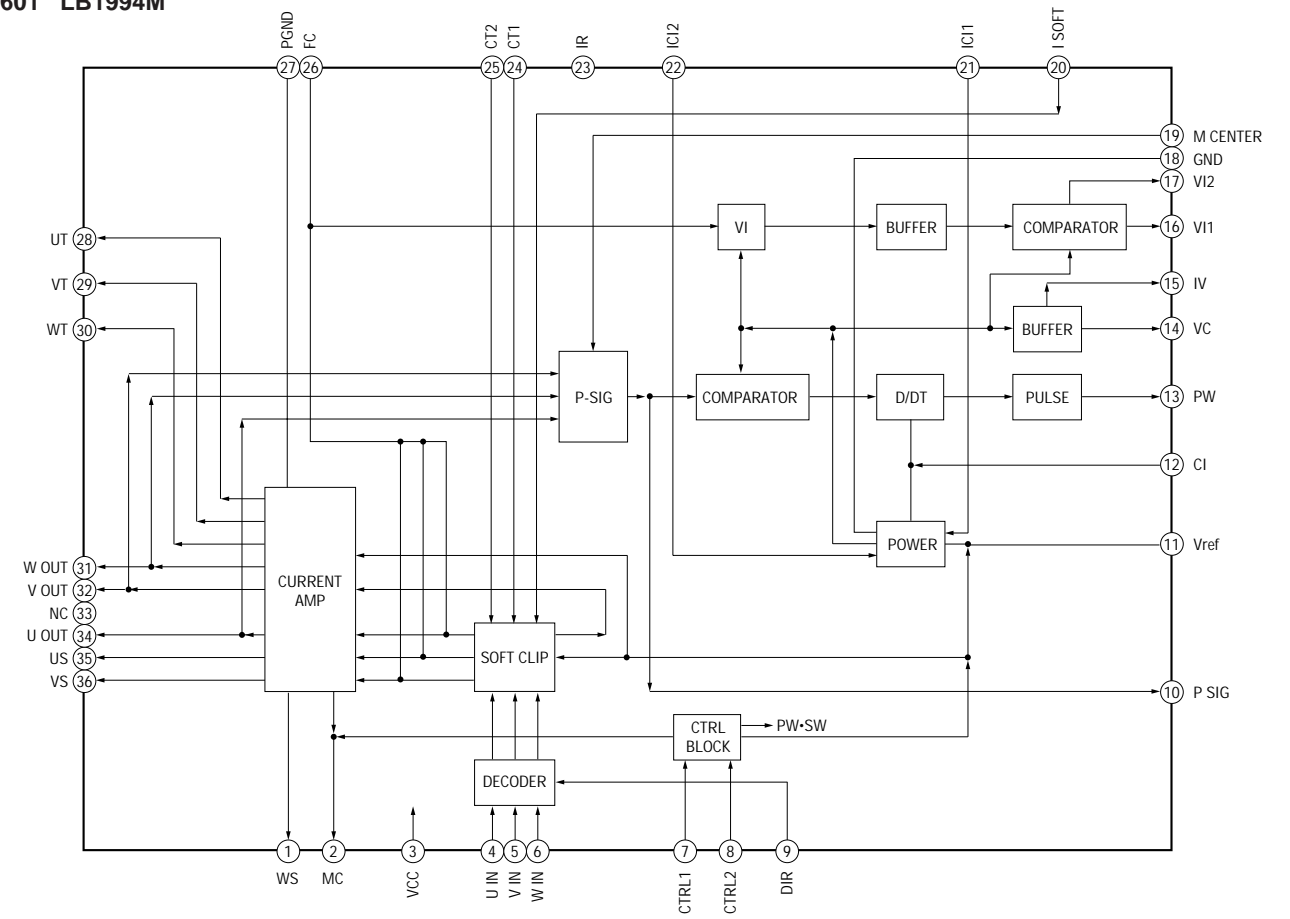
IC302 NJM2190V



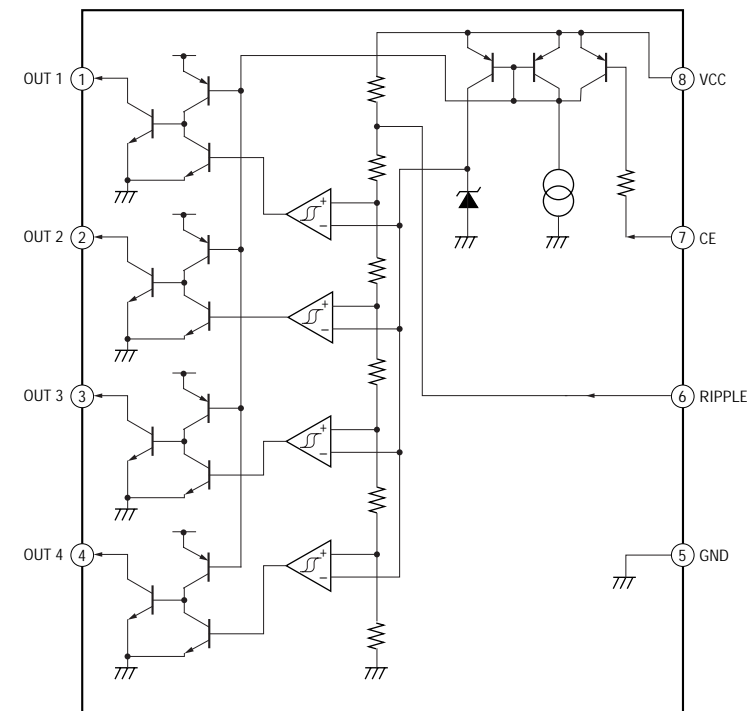
IC701 XC6372A211PR



IC601 LB1994M



IC703 MM1305BWBE



6-6. IC PIN FUNCTION DESCRIPTION
• IC702 MB89135LPFV (SYSTEM CONTROL)

Pin No.	Pin Name	I/O	Description
1	AVCC	–	Power supply terminal. (A/D)
2	RST	I	Reset signal input.
3	MODE0	I	Test input terminal. (Connect to Vss terminal.)
4	MODE1	I	Test input terminal. (Connect to Vss terminal.)
5	X0	I	Crystal oscillator connection terminal. (4 MHz)
6, 7	NC	–	Not used. (Open)
8	X1	O	Crystal oscillator connection terminal. (4 MHz)
9	VCC	–	Power supply pin.
10	X0A	O	Not used. (Open)
11, 12	NC	–	Not used. (Open)
13	X1A	O	Not used. (Open)
14	HI UP CTL	O	Tone select switch signal output. H: HI UP ON
15	RV CTL	O	Tone select switch signal output. H: REVIVE ON
16	DOLBY CTL	O	Dolby circuit control signal output. L: ON
17	NC	–	Not used. (Open)
18	AMS OUT	O	Music with/without detection (AMS) signal output. (H : with, L :without)
19	PM CLT	O	Plunger control signal output. H : ON
20	PHOTO(S)CTL	O	Rotational detection intermittent signal output. H : ON
21	NC	–	Not used. (Open)
22	PHOTO(T)CTL	O	Rotational detection intermittent signal output. H : ON
23	POWER CTL	O	Audio circuit and DDC control signal output. L : STOP, H : NORMAL
24	SURROUND CTL	O	Surround circuit control signal output. L : ON
25	VSS	–	Ground
26	MOTOR U	O	Motor control signal output.
27	MOTOR V	O	Motor control signal output.
28	NC	–	Not used. (Open)
29	MOTOR W	O	Motor control signal output.
30	F/R CTL	O	Head select signal output. L : FWD, H : RVS
31	MUTE CTL	O	Audio muting control signal output. L : MUTE ON
32	NC	–	Not used. (Open)
33	M/N CTL	O	Metal/normal tape select signal output.
34	MOTOR START	O	Motor wake-up signal output. L : wake-up, open : normally
35	SPEED CTL	O	Motor speed 1/2 control signal output. L :1/2 speed, H :normally
36	MOTOR DIR	O	Motor rotational derrection control signal output. L :CW, Open :CCW
37	RMUM	I	Remote control with/without detection signal input.
38, 39	NC	–	Not used. (Open)
40	AMS IN	I	Music with/without detection (AMS) signal input. H : without
41	DATA OUT	O	Communication data signal output.
42	PHOTO(S)IN	I	Rotational detectionsignal input.
43	PHOTO(T)IN	I	Rotational detectionsignal input.
44, 45	NC	–	Not used. (Open)
46	A/B SW	I	Side A/B detection switch dignal input. L :side A, H : side B
47	BEEP	O	Beep signal output.
48	CASSETTE SW	I	Cassette with/without detection switch signal input. L :with, H :without
49	NC	–	Not used. (Open)
50	WAKE UP	I	Clock make up signal input.

Pin No.	Pin Name	I/O	Description
51	P-SIG IN2	I	Motor P-SIG signal input.
52	P-SIG IN1	I	Motor P-SIG signal input.
53	CTL2	O	Mode select signal output to Motor servo IC (IC601).
54	CTL1	O	Mode select signal output to Motor servo IC (IC601).
55	BOOST CTL	O	Tone select switch signal output. L : OFF, Open : BOOSTON
56	NC	–	Not used. (Open)
57	AVss	–	Ground. (A/D)
58	NC	–	Non connection
59	AVR	I	Reference voltage input. (A/D)
60	MD SW	I(A/D)	MD mode switch signal input. (FWD/CENTER/RVS mode)
61	BATT DET1	I(A/D)	Power voltage detection signal input.
62	BATT DET2	I(A/D)	Power voltage detection signal input.
63	KEY IN	I(A/D)	Operation switch signal input.
64	NC	–	Not used. (Open)

SECTION 7 EXPLODED VIEWS

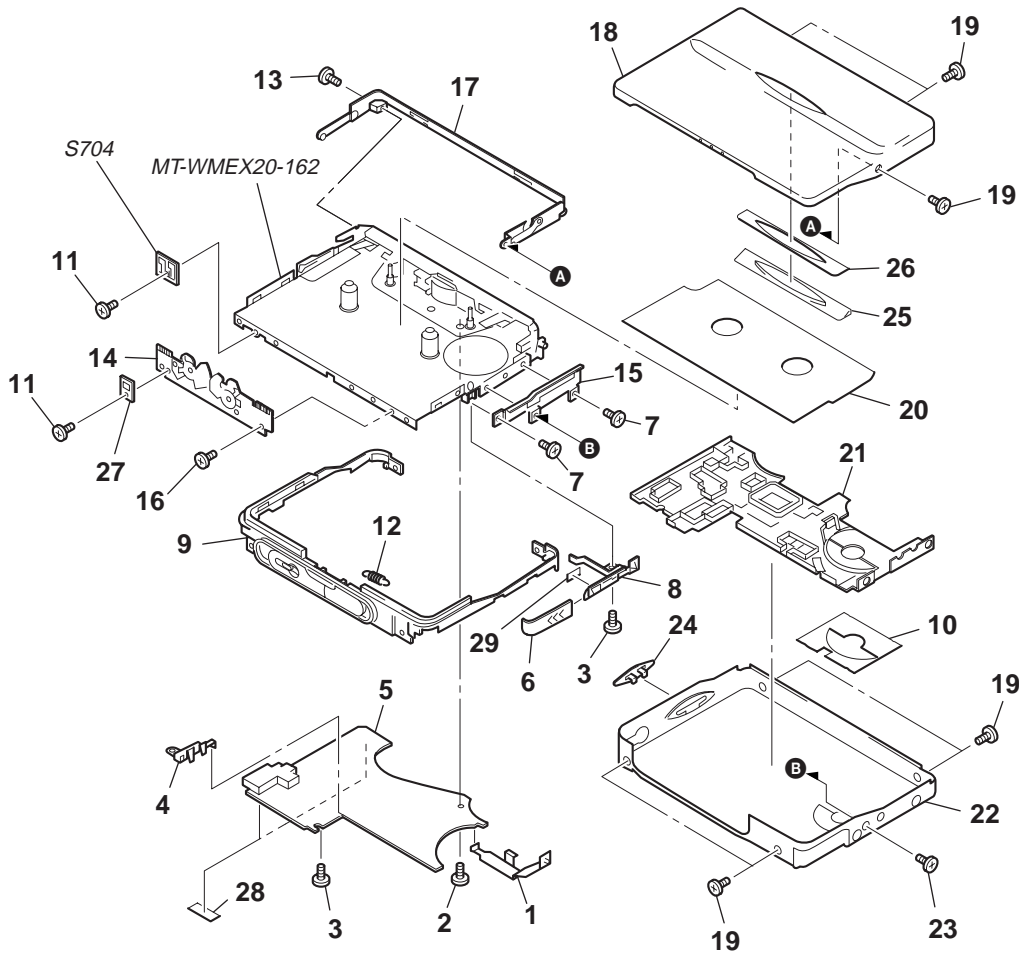
NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.
- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.
- Color Indication of Appearance Parts Example:
KNOB, BALANCE (WHITE) . . . (RED)

↑
↑

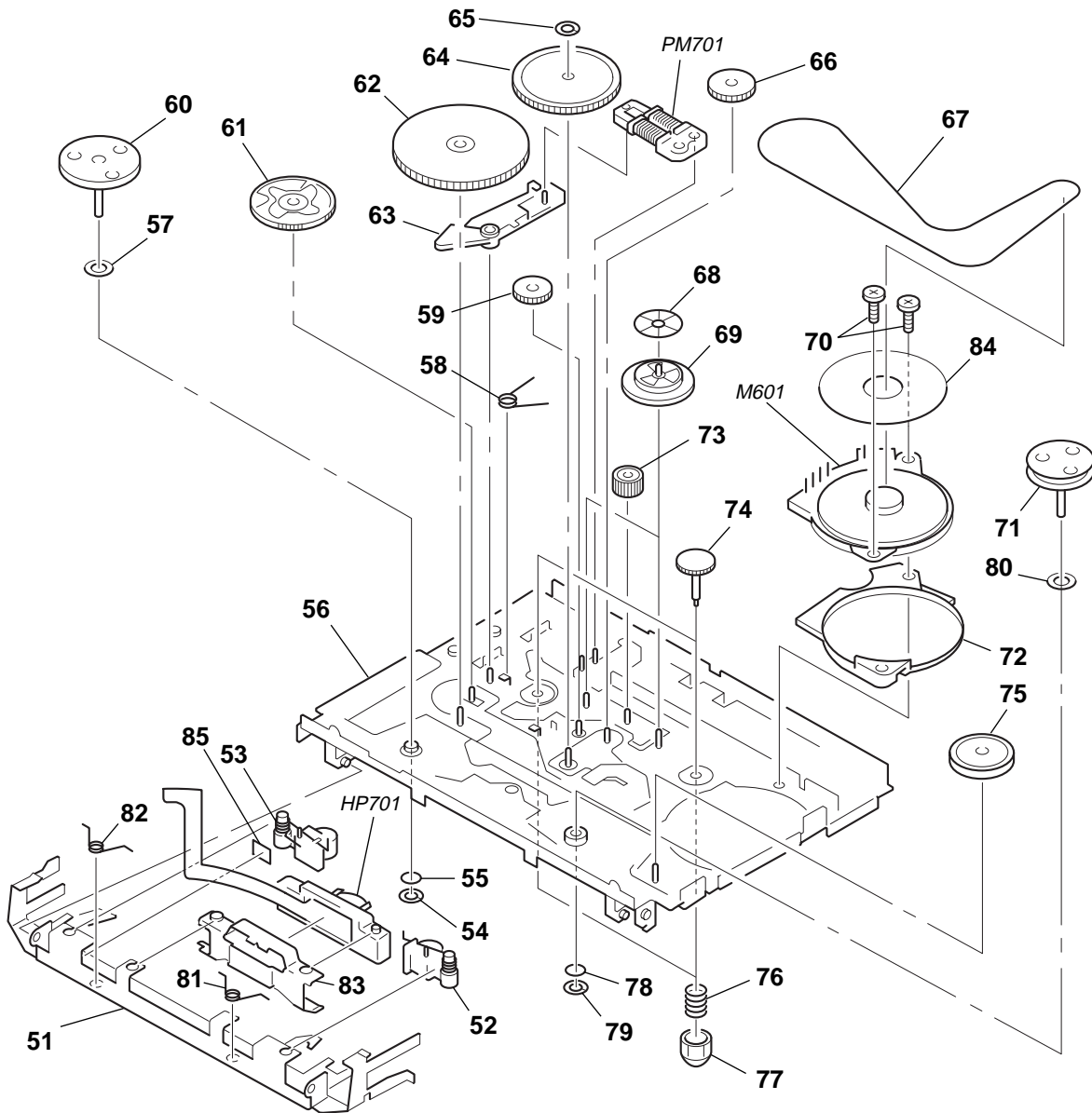
Parts of Color Cabinet's Color
- Abbreviation
CND : Canadian model
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7-1. CASE SECTION



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
1	3-038-057-01	TERMINAL BOARD, BATTERY		17	X-3377-780-1	BRACKET (CASSETTE) ASSY	
2	3-345-648-71	SCREW(M1.4), TOOTHED LOCK		18	X-3377-779-1	LID ASSY, CASSETTE	
3	3-375-114-41	SCREW		19	3-704-197-41	SCREW (M1.4 × 2.2)	
4	3-038-056-01	TERMINAL BOARD (MINUS) (/M)		20	3-038-630-01	COVER, MD (JE)	
5	A-3061-994-A	MAIN BOARD, COMPLETE (EXCEPT FR)		20	3-038-630-11	COVER, MD (AEP,UK,FR)	
5	A-3061-997-A	MAIN BOARD, COMPLETE (FR)		20	3-038-630-21	COVER, MD (US,CND,E,KR,AUS)	
6	3-038-624-01	LID,BATTERY CASE		21	3-038-616-01	ORNAMENT (CASE)	
7	3-366-892-11	SCREW(M1.4 × 1.4)		22	3-038-615-01	CASE(1680)	
8	X-3377-726-1	TERMINAL BOARD ASSY (/M)		23	3-704-197-01	SCREW (M1.4 × 1.6), LOCKING	
9	A-3052-056-A	ORNAMENT (OPEN) BLOCK ASSY		24	3-038-617-01	KNOB(VOL)	
10	3-038-627-01	SHEET (CASE), ADHESIVE		25	3-038-625-01	WINDOW (CASSETTE), ORNAMENT	
11	4-963-883-51	SCREW (M1.4), PRECISION PAN		26	3-038-628-01	SHEET (CASSETTE WINDOW)	
12	3-029-220-01	SPRING, TENSION		*	27	1-674-823-11	SUB BOARD
13	3-365-630-41	SCREW (M1.4)		28	3-324-509-01	CUSHION	
14	X-3377-717-1	BRACKET ASSY (/M)		29	3-031-460-01	SHEET(BT)	
15	3-038-054-01	LEVER (B) (/M), LOCK		S704	1-762-553-11	SWITCH, LEAF (TAPE IN/ATS)	
16	3-366-892-01	SCREW (M1.4)					

7-2. MECHANISM DECK BLOCK



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
51	X-3377-589-1	HOLDER (FA) ASSY		71	3-029-268-11	FLYWHEEL (R), INSERT	
52	X-3377-995-1	LEVER (R2) ASSY, PINCH		72	3-029-883-01	RETAINER (F1), MOTOR	
53	X-3377-994-1	LEVER (N2) ASSY, PINCH		73	3-029-273-01	GEAR(FR)	
54	3-029-275-01	WASHER (STOPPER N)		74	3-010-273-02	GEAR(REEL)	
55	3-029-278-01	WASHER		75	3-029-288-01	PULLEY, REVERSE	
56	X-3377-037-1	CHASSIS ASSY (FA)		76	3-010-954-01	SPRING (BT), COMPRESSION	
57	3-386-694-01	WASHER		77	3-010-274-02	TABLE, REEL	
58	3-029-287-11	SPRING (TG), TORSION		78	3-029-289-01	WASHER	
59	3-029-281-01	GEAR, IDLER (B)		79	3-029-276-01	WASHER (STOPPER R)	
60	3-029-306-11	FLYWHEEL (N), INSERT		80	3-007-428-01	WASHER (R)	
61	3-029-285-01	GEAR, CAM		81	3-029-271-11	SPRING (HD)	
62	3-029-282-01	GEAR(Y)		82	3-038-611-01	SPRING (HD2)	
63	3-029-284-01	LEVER, TRIGGER		83	3-038-610-01	LEVER, HEAD	
64	X-3376-813-1	CLUCH ASSY (F)		84	3-038-613-01	SEAL(MOTOR)	
65	3-932-724-21	WASHER		85	3-033-757-01	SHEET(H)	
66	3-029-286-01	GEAR(NR)		M601	1-763-165-21	MOTOR (CAPSTAN/REEL MOTOR)	(WITH PULLY)
67	3-038-612-01	BELT(F KAI)		HP701	1-500-623-31	HEAD, MAGNETIC (PLAYBACK)	
68	3-007-433-01	SHEET (N), REFLECTION		PM701	1-454-674-31	SOLENOID, PLUNGER	
69	3-029-283-01	GEAR, IDLER (A)					
70	3-029-765-01	SCREW (M1.4), TOOTHED LOCK					

SECTION 8 ELECTRICAL PARTS LIST

MAIN

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- CAPACITORS:
uF: μ F

- RESISTORS
All resistors are in ohms.
METAL: metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable
- COILS
uH: μ H
- Abbreviation
CND : Canadian model
AUS : Australian model
FR : French model
KR : Korea model
JE : Tourist model

- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA..., μ PA...,
uPB..., μ PB..., uPC..., μ PC...,
uPD..., μ PD...

When indicating parts by reference number, please include the board name.

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque Δ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
	A-3061-994-A	MAIN BOARD, COMPLETE (EXCEPT FR) *****		C323	1-135-201-11	TANTALUM CHIP 10uF 20%	4V
	A-3061-997-A	MAIN BOARD, COMPLETE (FR) *****		C324	1-135-201-11	TANTALUM CHIP 10uF 20%	4V
	3-032-323-01	PAPER (A), SHIELD < CAPACITOR >		C325	1-162-967-11	CERAMIC CHIP 0.0033uF 10%	50V
				C326	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V
				C327	1-107-826-91	CERAMIC CHIP 0.1uF 10%	16V
C103	1-107-520-11	TANTAL. CHIP 33uF 20%	2.5V	C328	1-115-156-11	CERAMIC CHIP 1uF	10V
C104	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V	C329	1-115-156-11	CERAMIC CHIP 1uF	10V
C106	1-115-156-11	CERAMIC CHIP 1uF	10V	C601	1-125-837-91	CERAMIC CHIP 1uF 10%	6.3V
C107	1-115-156-11	CERAMIC CHIP 1uF	10V	C602	1-115-156-11	CERAMIC CHIP 1uF	10V
C108	1-115-156-11	CERAMIC CHIP 1uF	10V	C603	1-115-156-11	CERAMIC CHIP 1uF	10V
C109	1-115-156-11	CERAMIC CHIP 1uF	10V	C604	1-115-156-11	CERAMIC CHIP 1uF	10V
C110	1-117-863-11	CERAMIC CHIP 0.47uF 10%	6.3V	C605	1-117-863-11	CERAMIC CHIP 0.47uF 10%	6.3V
C111	1-115-467-11	CERAMIC CHIP 0.22uF 10%	10V	C606	1-165-176-11	CERAMIC CHIP 0.047uF 10%	16V
C112	1-113-619-11	CERAMIC CHIP 0.47uF	10V	C607	1-165-176-11	CERAMIC CHIP 0.047uF 10%	16V
C113	1-115-156-11	CERAMIC CHIP 1uF	10V	C608	1-119-663-11	TANTAL. CHIP 47uF 20%	2.5V
C203	1-107-520-11	TANTAL. CHIP 33uF 20%	2.5V	C609	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V
C204	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V	C610	1-127-671-91	CERAMIC CHIP 10000PF 5%	50V
C206	1-115-156-11	CERAMIC CHIP 1uF	10V	C611	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
C207	1-115-156-11	CERAMIC CHIP 1uF	10V	C612	1-135-149-21	TANTALUM CHIP 2.2uF 20%	10V
C208	1-115-156-11	CERAMIC CHIP 1uF	10V	C701	1-164-505-11	CERAMIC CHIP 2.2uF	16V
C209	1-115-156-11	CERAMIC CHIP 1uF	10V	C702	1-135-259-11	TANTAL. CHIP 10uF 20%	6.3V
C210	1-117-863-11	CERAMIC CHIP 0.47uF 10%	6.3V	C703	1-115-156-11	CERAMIC CHIP 1uF	10V
C211	1-115-467-11	CERAMIC CHIP 0.22uF 10%	10V	C704	1-164-505-11	CERAMIC CHIP 2.2uF	16V
C212	1-113-619-11	CERAMIC CHIP 0.47uF	10V	C705	1-115-156-11	CERAMIC CHIP 1uF	10V
C213	1-115-156-11	CERAMIC CHIP 1uF	10V	C706	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C301	1-135-151-21	TANTALUM CHIP 4.7uF 20%	4V	< CAPACITOR BLOCK >			
C302	1-113-600-11	TANTAL. CHIP 2.2uF 20%	6.3V	CB301	1-131-597-21	CERAMIC CHIP 15000PF 0	25V
C303	1-135-316-11	TANTAL. CHIP 22uF 20%	2.5V	CB302	1-127-575-21	CERAMIC CHIP 470PF 0	50V
C304	1-115-156-11	CERAMIC CHIP 1uF	10V	< DIODE >			
C305	1-164-360-11	CERAMIC CHIP 0.1uF	16V	D101	8-719-422-37	DIODE MA8051	
C307	1-135-149-21	TANTALUM CHIP 2.2uF 20%	10V	D201	8-719-422-37	DIODE MA8051	
C308	1-164-505-11	CERAMIC CHIP 2.2uF	16V	D301	8-719-422-37	DIODE MA8051	
C309	1-125-837-91	CERAMIC CHIP 1uF 10%	6.3V	D701	8-719-073-01	DIODE MA111-(K8).S0	
C310	1-165-112-11	CERAMIC CHIP 0.33uF	16V	D702	8-719-049-09	DIODE 1SS367-T3SONY	
C311	1-165-128-11	CERAMIC CHIP 0.22uF	16V	D703	8-719-422-37	DIODE MA8051	
C312	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	< FUSE >			
C313	1-164-360-11	CERAMIC CHIP 0.1uF	16V	F701	1-533-792-11	FUSE (SMD) 0.25A/125V	
C314	1-162-927-11	CERAMIC CHIP 100PF 5%	50V	< FERRITE BEAD >			
C315	1-135-151-21	TANTALUM CHIP 4.7uF 20%	4V	FB701	1-414-760-21	INDUCTOR CHIP 0uH	
C316	1-135-151-21	TANTALUM CHIP 4.7uF 20%	4V				
C317	1-125-976-91	TANTAL. CHIP 150PF 20%	2.5V				
C318	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V				
C319	1-104-847-11	TANTAL. CHIP 22uF 20%	4V				
C320	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V				
C321	1-135-201-11	TANTALUM CHIP 10uF 20%	4V				

MAIN

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
		< IC >		R107	1-216-837-11	METAL CHIP	22K 5% 1/16W
IC301	8-759-579-12	IC TA2123AF(EL)		R108	1-216-789-11	METAL CHIP	2.2 5% 1/16W
IC302	8-759-597-24	IC NJM2190V(TE2)		R110	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
IC303	8-759-488-80	IC NJM2185AV-TE2		R111	1-216-839-11	METAL CHIP	33K 5% 1/16W
IC601	8-759-553-51	IC LB1994M-TLM		R112	1-216-823-11	METAL CHIP	1.5K 5% 1/16W
IC701	8-759-597-25	IC XC6372A211PR		R113	1-216-857-11	METAL CHIP	1M 5% 1/16W
IC702	8-759-597-27	IC MB89135LPFV-534-STR		R114	1-216-841-11	METAL CHIP	47K 5% 1/16W
IC703	8-759-438-27	IC MM1305BWBE		R115	1-216-831-11	METAL CHIP	6.8K 5% 1/16W
IC704	8-759-445-09	IC XC61AS0VXXMR		R116	1-216-835-11	METAL CHIP	15K 5% 1/16W
IC705	8-759-592-24	IC XC61AN1502MR		R150	1-216-811-11	METAL CHIP	150 5% 1/16W (FR)
		< JACK >		R201	1-216-845-11	METAL CHIP	100K 5% 1/16W
J301	1-779-867-81	JACK (♻️)/REMOTE)		R202	1-216-831-11	METAL CHIP	6.8K 5% 1/16W
		< JUMPER CHIP >		R203	1-216-831-11	METAL CHIP	6.8K 5% 1/16W
JC101	1-216-864-11	METAL CHIP	0 5% 1/16W (EXCEPT FR)	R204	1-216-835-11	METAL CHIP	15K 5% 1/16W
JC201	1-216-864-11	METAL CHIP	0 5% 1/16W (EXCEPT FR)	R205	1-216-811-11	METAL CHIP	150 5% 1/16W
		< COIL >		R207	1-216-837-11	METAL CHIP	22K 5% 1/16W
L701	1-412-034-11	INDUCTOR CHIP	330uH	R208	1-216-789-11	METAL CHIP	2.2 5% 1/16W
		< PHOTO INTERRUPTER >		R210	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
PH701	8-749-016-56	REFLECTOR	NJL5197K-F20(TE1)	R211	1-216-839-11	METAL CHIP	33K 5% 1/16W
PH702	8-749-016-56	REFLECTOR	NJL5197K-F20(TE1)	R212	1-216-823-11	METAL CHIP	1.5K 5% 1/16W
		< TRANSISTOR >		R213	1-216-857-11	METAL CHIP	1M 5% 1/16W
Q301	8-729-426-36	TRANSISTOR	XP1215-TXE	R214	1-216-841-11	METAL CHIP	47K 5% 1/16W
Q302	8-729-037-76	TRANSISTOR	UN9215J-(TX).S0	R215	1-216-831-11	METAL CHIP	6.8K 5% 1/16W
Q303	8-729-426-36	TRANSISTOR	XP1215-TXE	R216	1-216-835-11	METAL CHIP	15K 5% 1/16W
Q304	8-729-046-89	TRANSISTOR	2SB970-S(TX).S0	R250	1-216-811-11	METAL CHIP	150 5% 1/16W (FR)
Q305	8-729-800-71	TRANSISTOR	2SB815B7-TB	R301	1-216-841-11	METAL CHIP	47K 5% 1/16W
Q306	8-729-038-05	TRANSISTOR	HN1K02FU(T5RSONY)	R302	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q307	8-729-038-05	TRANSISTOR	HN1K02FU(T5RSONY)	R303	1-216-853-11	METAL CHIP	470K 5% 1/16W
Q308	8-729-230-63	TRANSISTOR	2SC4116-YG	R304	1-216-849-11	METAL CHIP	220K 5% 1/16W
Q309	8-729-426-36	TRANSISTOR	XP1215-TXE	R305	1-216-823-11	METAL CHIP	1.5K 5% 1/16W
Q310	8-729-230-63	TRANSISTOR	2SC4116-YG	R306	1-216-851-11	METAL CHIP	330K 5% 1/16W
Q311	8-729-038-05	TRANSISTOR	HN1K02FU(T5RSONY)	R307	1-216-793-11	RES,CHIP	4.7 5% 1/16W
Q312	8-729-046-89	TRANSISTOR	2SB970-S(TX).S0	R308	1-216-833-91	RES,CHIP	10K 5% 1/16W
Q313	8-729-038-05	TRANSISTOR	HN1K02FU(T5RSONY)	R309	1-216-823-11	METAL CHIP	1.5K 5% 1/16W
Q314	8-729-037-63	TRANSISTOR	UN9115J-(TX).S0	R310	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q601	8-729-043-94	TRANSISTOR	CPH3106-PM-TL	R311	1-218-899-11	METAL CHIP	150K 0.50% 1/16W
Q602	8-729-037-76	TRANSISTOR	UN9215J-(TX).S0	R312	1-218-887-11	METAL CHIP	47K 0.50% 1/16W
Q603	8-729-420-24	TRANSISTOR	2SB1218A-QRS	R314	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q604	8-729-037-71	TRANSISTOR	UN9210J-(TX).S0	R315	1-216-853-11	METAL CHIP	470K 5% 1/16W
Q605	8-729-039-36	TRANSISTOR	MDC06TR	R316	1-216-853-11	METAL CHIP	470K 5% 1/16W
Q701	8-729-046-89	TRANSISTOR	2SB970-S(TX).S0	R317	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q704	8-729-020-99	TRANSISTOR	UN5215-RS-TX	R318	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q705	8-729-427-51	TRANSISTOR	XP4215-TXE	R319	1-216-837-11	METAL CHIP	22K 5% 1/16W
Q706	8-729-426-36	TRANSISTOR	XP1215-TXE	R321	1-216-853-11	METAL CHIP	470K 5% 1/16W
Q707	8-729-402-16	TRANSISTOR	XN4608	R322	1-216-805-11	METAL CHIP	47 5% 1/16W
Q708	8-729-425-46	TRANSISTOR	XP4315-TXE	R323	1-216-805-11	METAL CHIP	47 5% 1/16W
		< RESISTOR >		R601	1-216-841-11	METAL CHIP	47K 5% 1/16W
R101	1-216-845-11	METAL CHIP	100K 5% 1/16W	R602	1-216-841-11	METAL CHIP	47K 5% 1/16W
R102	1-216-831-11	METAL CHIP	6.8K 5% 1/16W	R603	1-216-837-11	METAL CHIP	22K 5% 1/16W
R103	1-216-831-11	METAL CHIP	6.8K 5% 1/16W	R604	1-216-833-91	RES,CHIP	10K 5% 1/16W
R104	1-216-835-11	METAL CHIP	15K 5% 1/16W	R605	1-216-845-11	METAL CHIP	100K 5% 1/16W
R105	1-216-811-11	METAL CHIP	150 5% 1/16W	R606	1-216-833-91	RES,CHIP	10K 5% 1/16W
				R607	1-216-853-11	METAL CHIP	470K 5% 1/16W
				R608	1-216-833-91	RES,CHIP	10K 5% 1/16W
				R609	1-216-849-11	METAL CHIP	220K 5% 1/16W
				R610	1-216-847-11	METAL CHIP	150K 5% 1/16W
				R611	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
				R612	1-216-845-11	METAL CHIP	100K 5% 1/16W
				R613	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
				R614	1-216-829-11	METAL CHIP	4.7K 5% 1/16W

Ref. No.	Part No.	Description	Remarks
R615	1-216-831-11	METAL CHIP 6.8K	5% 1/16W
R616	1-216-845-11	METAL CHIP 100K	5% 1/16W
R617	1-216-851-11	METAL CHIP 330K	5% 1/16W
R618	1-216-857-11	METAL CHIP 1M	5% 1/16W
R619	1-216-857-11	METAL CHIP 1M	5% 1/16W
R620	1-216-845-11	METAL CHIP 100K	5% 1/16W
R702	1-216-855-11	METAL CHIP 680K	5% 1/16W
R703	1-216-821-11	METAL CHIP 1K	5% 1/16W
R704	1-216-853-11	METAL CHIP 470K	5% 1/16W
R705	1-216-853-11	METAL CHIP 470K	5% 1/16W
R706	1-216-855-11	METAL CHIP 680K	5% 1/16W
R707	1-216-821-11	METAL CHIP 1K	5% 1/16W
R708	1-216-845-11	METAL CHIP 100K	5% 1/16W
R709	1-216-849-11	METAL CHIP 220K	5% 1/16W
R710	1-216-849-11	METAL CHIP 220K	5% 1/16W
R712	1-216-853-11	METAL CHIP 470K	5% 1/16W
R713	1-216-853-11	METAL CHIP 470K	5% 1/16W
R714	1-216-841-11	METAL CHIP 47K	5% 1/16W
R715	1-216-849-11	METAL CHIP 220K	5% 1/16W
R716	1-216-853-11	METAL CHIP 470K	5% 1/16W
R717	1-218-879-11	METAL CHIP 22K	0.50% 1/16W
R718	1-216-845-11	METAL CHIP 100K	5% 1/16W
R719	1-216-849-11	METAL CHIP 220K	5% 1/16W
R720	1-216-833-91	RES.CHIP 10K	5% 1/16W
R721	1-216-845-11	METAL CHIP 100K	5% 1/16W
R722	1-216-849-11	METAL CHIP 220K	5% 1/16W
R723	1-216-853-11	METAL CHIP 470K	5% 1/16W
R724	1-216-841-11	METAL CHIP 47K	5% 1/16W
R725	1-218-839-11	METAL CHIP 470	0.50% 1/16W
R726	1-218-851-11	METAL CHIP 1.5K	0.50% 1/16W
R727	1-216-821-11	METAL CHIP 1K	5% 1/16W
R728	1-216-849-11	METAL CHIP 220K	5% 1/16W
R729	1-216-853-11	METAL CHIP 470K	5% 1/16W
		< COMPOSITION CIRCUIT BLOCK >	
RB301	1-234-214-21	RES, NETWORK 1.5K	(3216)
		< VARIABLE RESISTOR >	
RV601	1-223-325-21	RES, ADJ, METAL GLAZE 100K	
		< SWITCH >	
S301	1-692-605-11	SWITCH, SLIDE (VOLUME)	
S701	1-762-516-11	SWITCH, PUSH (1 KEY)(A/B)	
S702	1-771-475-21	SWITCH, SLIDE (F/R)	
		< VIBRATOR >	
X701	1-767-289-11	VIBRATOR, CERAMIC (4MHz)	

*	1-674-823-11	SUB BOARD	*****
		< SWITCH >	
S703	1-771-053-21	SWITCH, KEY BOARD (OPERATION)	

Ref. No.	Part No.	Description	Remarks
		MISCELLANEOUS	

S704	1-762-553-11	SWITCH, LEAF (TAPE IN/ATS)	
M601	1-763-165-21	MOTOR (CAPSTAN/REEL MOTOR)	(WITH PULLY)
HP701	1-500-623-11	HEAD, MAGNETIC (PLAYBACK)	
PM701	1-454-674-32	SOLENOID, PLUNGER	

		ACCESSORIES & PACKING MATERIALS	

	1-418-544-11	REMOTE CONTROL UNIT(RM-WME22S)	
△	1-528-252-21	BATTERY CHARGER (BC-7S) (UK)	
	1-528-299-41	BATTERY, NI-CD (NC-6WMM) (AEP,UK,FR)	
	1-528-299-51	BATTERY, NI-CD (NC-6WMM) (US,CND)	
△	1-528-434-13	BATTERY CHARGER (BC-7SG) (AUS)	
	1-528-543-22	BATTERY, NI-CD (NC-6WMM) (AUS)	
△	1-528-580-21	BATTERY CHARGER (BC-7HT) (E,JE)	
△	1-528-676-22	BATTERY CHARGER (BC-9HR) (KR)	
△	1-528-713-21	BATTERY CHARGER (BC-7DC) (US,CND)	
△	1-528-744-23	BATTERY CHARGER (BC-7DY) (AEP,FR)	
	1-528-842-11	BATTERY, NICKEL HYDROGEN (NH-14WM)	(E,KR,JE)
△	1-569-007-11	ADAPTOR, CONVERSION 2P (E,JE)	
	1-759-213-11	CASE, BATTERY (US,CND,E,KR,AUS,JE)	
	1-759-700-21	CASE, BATTERY (DC IN 1.5V) (AEP,UK,FR)	
	3-008-521-01	CASE, BATTERY RECHARGEABLE	
	3-029-488-01	POUCH, CARRYING	
	3-867-217-01	MANUAL, INSTRUCTION	(JAPANESE/ENGLISH/KOREAN) (JE)
	3-867-217-11	MANUAL, INSTRUCTION (ENGLISH/FRENCH)	(US,CND,AEP,UK,FR,AUS,CND,CND)
	3-867-217-21	MANUAL, INSTRUCTION (GERMAN/DUTCH)	(AEP)
	3-867-217-31	MANUAL, INSTRUCTION (SWEDISH/ITALIAN)	(AEP)
	3-867-217-41	MANUAL, INSTRUCTION	(SPANISH/PORTUGUESE)(AEP,E)
	3-867-217-51	MANUAL, INSTRUCTION (FINNISH) (AEP)	
	3-867-217-61	MANUAL, INSTRUCTION	(ENGLISH/CHINESE/KOREAN) (E,KR)
	8-953-739-90	HEADPHONE MDR-E832SP	

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.	Les composants identifiés par une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.
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