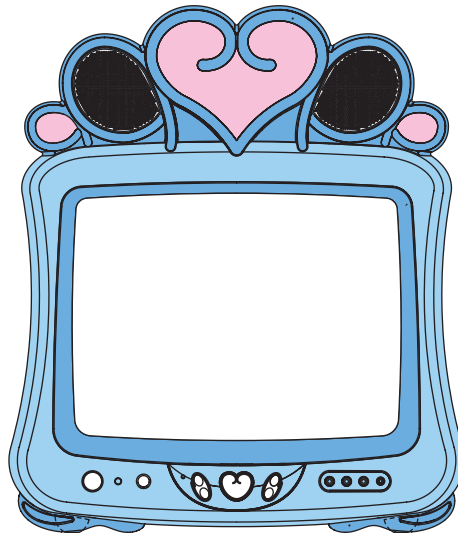


Disney

MD20080

SERVICE MANUAL

COLOR TELEVISION RECEIVER



**ORIGINAL
CHASSIS CODE B**

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the CHASSIS CODE.)

1. MODEL NUMBER and CHASSIS CODE
You can find it in the back of your unit.
2. PART NO. and DESCRIPTION
You can find it in your SERVICE MANUAL.

IMPORTANT

Inferior silicon grease can damage IC's and transistors.
When replacing an IC's or transistors, use only specified silicon grease (YG6260M).
Remove all old silicon before applying new silicon.

ABOUT LEAD FREE SOLDER (PbF)

Distinction of PbF PCB:

PCBs (manufactured) using lead free solder will have a PbF printing on the PCB.
(Please refer to figures.)



Caution:

- Pb free solder has a higher melting point than standard solder;
Typically the melting point is 50°F~70°F(30°C~40°C) higher.
Please use a soldering iron with temperature control and adjust it to 650°F ± 20°F (350°C ± 10°C).
In case of using high temperature soldering iron, please be careful not to heat too long.
- Pb free solder will tend to splash when heated too high (about 1100°F/ 600°C).
- All products with the printed circuit board with PbF printing must be serviced with lead free solder.
When soldering or unsoldering, completely remove all of the solder from the pins or solder area,
and be sure to heat the soldering points with the lead free solder until it melts sufficiently.

Recommendations

Recommended lead free solder composition is Sn-3.0Ag-0.5Cu.

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GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	14 inch / 335.4mmV	
			CRT Type	Normal	
			Deflection	90 degree	
			Magnetic Field BV/BH	+0.45G/0.18G	
			Color System	PAL / SECAM / MESECAM	
			Speaker	2 Speaker	
				Position	Ext
				Size	3 Inch
				Impedance	8 ohm
			Sound Output	MAX	0.5+0.5 W
		10%(Typical)	-- W		
	PAL60Hz		Yes		
G-2	Tuning System	Broadcasting System		FRANCE+CCIR System B/G L	
		Tuner and Receive CH	System	1Tuner	
			Destination	CCIR (W/HYPER), FRENCH CATV	
			Tuning System	F-Synth	
			Input Impedance	VHF/UHF 75 ohm	
			CH Coverage	PAL: E2 - E4, X - Z+2, S1 - S10, E5 - E12, S11 - S41, E21 - E69 SECAM: F2-F4, FB-FQ,F21-F69	
		Intermediate Frequency	Picture(FP) Sound(FS) FP-FS	PAL,SECAM(U&VH),SECAM(VL) 38.9,38.9,34.4MHz 33.4,32.4,40.9MHz 5.5,6.5,6.5MHZ	
		Auto Tuning Method		All Band (Not CCIR CH Plan)	
		Preset CH		80	
		StereoTV Sound (Ext Audio Input Only)		Yes	
Tuner Sound Muting		Yes			
G-3	Power	Power Source	AC	230V AC 50Hz	
			DC	-	
		Power Consumption		at AC	
			Stand by (at AC) Per Year	44 W at AC 230 V 50 Hz 5 W at AC 230 V 50 Hz -- kWh/Year	
G-4	Regulation	Protector	Power Fuse	Yes	
			Safety Circuit	Yes	
			IC Protector(Micro Fuse)	No	
G-5	Temperature	Safety		CE	
		Radiation		CE	
		X-Radiation		PTB	
G-6	Operating Humidity	Operation		+5°C ~ +40°C	
		Storage		-20°C ~ +60°C	
G-7	On Screen Display	Menu		Yes	
		Menu Type		Disney Character	
		Picture		Yes	
			Contrast	Yes	
			Brightness	Yes	
			Color	Yes	
			Tint	No	
			Sharpness	Yes	
			Audio	No	
			Bass	No	
			Treble	No	
			Balance	No	
			BBE On/Off	No	
			Stable Sound On/Off	No	
			CH Tuning	Yes	
			Manual	Yes	
			Auto	Yes	
			CH Allocation	Yes	
			Language	Yes	
			Clock Set	No	
			On/Off Timer Set	No	
			Pin Code Registration	No	
			Nicam Auto Off	No	
			Colour System	No	
			Sound System	No	
			AV2 Output Source	No	
			Control Level	Yes	
			Volume	Yes	
			Brightness	Yes	
			Contrast	Yes	
	Color	Yes			
	Tint (NTSC Only)	No			

GENERAL SPECIFICATIONS

		Sharpness	Yes
		Tuning	Yes
		Bass	No
		Treble	No
		Balance	No
		Back Light	No
		Nicam ST	No
		Tone 1/2	No
		Pin Code	No
		AV	Yes
		Skip	Yes
		Channel	Yes
		Hotel Lock	No
		Sleep Timer	Yes
		Sound Mute	Yes
G-8	OSD Language		English French Spanish German Italian
G-9	Clock and Timer	Sleep Timer	Max Time 120 Min
		On/Off Timer	Step 10 Min
		Wake Up Timer	Program(On Timer / Off Timer) No
		Timer Back-up (at Power Off Mode)	more than -- Min Sec
G-10	Remote Control	Unit	RC-JP
		Glow in Dark Remocon	No
		Format	NEC
		Custom Code	80-63 h
		Power Source	Voltage(D.C) 3V
		Total Keys	UM size x pcs 24 Keys
		Keys	Power(Stand By) Yes
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		TV/AV	Yes
		CH Up	Yes
		CH Down	Yes
		Volume Up / +	Yes
		Volume Down / -	Yes
		Quick View	Yes
		Sleep	Yes
		Info(CH Call)	Yes
		Normal	No
		Menu	Yes
		Enter	No
		Mute	Yes
		Fine Tuning +	Yes
		Fine Tuning -	Yes
		Skip	Yes
		Tone 1/2	No
		TTEXT Keys	TEXT / MIX / TV No
			CH Up / Page Up No
			CH Down / Page Down No
			Red No
			Green No
			Yellow / Fine Tuning - No
			Cyan / Fine Tuning + No
			F/T/B(Expand) / Normal No
			Reveal / Skip No
			Display Cancel No
			Reset No
			Reset / Tone 1/2 No
			Hold / Status No
			Sub Page / Quick View No
G-11	Features	Auto Degauss	Yes
		Auto Shut Off	Yes
		Canal+	Yes
		CATV	Yes
		Anti-theft	No
		Memory(Last CH)	Yes
		Memory(Last Volume)	Yes

GENERAL SPECIFICATIONS

		BBE		No
		Auto Search		Yes
		CH Allocation		Yes
		Channel Lock		No
		Just Clock Function		No
		Game Position		No
		CH Label		No
		VM Circuit		No
		Full OSD		No
		TText		No
			Text type	-
			Text Language	-
		Premiere		No
		Comb Filter		No
			Lines	
		Auto CH Memory		Yes
		Auto Set Up		No
		Stable Sound		No
		FBT Leak Test Protect		No
		Hotel Lock		No
		Power On Memory		Yes
G-12	Accessories	Owner's Manual	Language	English/Germany/French/Spanish Portuguese/Italian/Dutch/Finnish Swedish/Danish/Norwegian
			w/Guarantee Card	No
		Remote Control Unit		Yes
		Rod Antenna		No
			Poles	-
			Terminal	-
		Loop Antenna		No
			Terminal	-
		U/V Mixer		No
		DC Car Cord (Center+)		No
		Guarantee Card		Yes
		Warning Sheet		No
		Circuit Diagram		No
		Antenna Change Plug		No
		Service Facility List		No
		Important Safeguard		No
		Dew/AHC Caution Sheet		No
		AC Plug Adapter		No
		Short Instbook (Spa/Por/IT/Dutch/Fin/Swe/Dan/Nor)		No
		Quick Set-up Sheet		No
		Battery		Yes
			UM size x pcs	UM-4 x 2 pcs
			OEM Brand	No
		AC Cord		No
		AV Cord (2Pin-1Pin)		No
		Registration Card		No
		Safety Strap		No
		Printed Matter for Disney		No
		300 ohm to 75 ohm Antenna Adapter		No
G-13	Interface	Switch	Front	Power
				System Select
				Main Power SW
				Sub Power
				Channel Up
				Channel Down
				Volume Up
				Volume Down
				Menu
				TV/AV
			Rear	AC/DC
				TV/CATV Selector
				Degauss
				Main Power SW
		Indicator		Power
				Stand-by
				On Timer
		Terminals	Front	Video Input
				Audio Input
				Other Terminal
			Rear	Video Input(Rear1)
				Video Input(Rear2)
				Audio Input(Rear1)
				RCA x1
				RCA x2
				Head Phone
				No
				No
				No

GENERAL SPECIFICATIONS

		Audio Input(Rear2)	No
		Video Output	No
		Audio Output	No
		Euro Scart(21Pin)	Yes (x1)
		Component Input	No
		Diversity	No
		Ext Speaker	No
		DC Jack 12V(Center +)	No
		VHF/UHF Antenna Input	Din Type
		AC Outlet	No
G-14	Set Size	Approx. W x D x H (mm)	<u>401.5 x 371 x 465.5</u>
		w/o Speaker,Legs Approx. W x D x H (mm)	<u>401.5 x 371 x 350</u>
G-15	Weight	Net (Approx.)	<u>11.0kg (24.3lbs)</u>
		Net w/o Speaker,Legs Approx.	<u>9.5 kg (20.9lbs)</u>
		Gross (Approx.)	<u>13.5kg (29.8lbs)</u>
G-16	Carton	Master Carton	No
		Content	---- Sets
		Material	-- /--
		Dimensions W x D x H(mm)	-- x -- x --
		Description of Origin	No
		Gift Box	Yes
		Material	Double/Full Color
		Dimensions W x D x H(mm)	<u>493 x 423 x 465</u>
		Design	As per Buyer's
		Description of Origin	No
		Drop Test	Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces
		Height (cm)	62
		Container Stuffing	<u>640</u> Sets/40' container
G-17	Material	Cabinet	Cabinet Front PS 94HB
			Cabinet Rear PS 94HB
			Cover Yes
		PCB	Non-Halogen Demand No
			Eyelet Demand No
G-18	Environment	Environmental s	Green procurement of ORION
		Pb-free	Phase3 (Phase3A)
		WEEE	Yes

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 1-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated screwdriver, touch the support of the Anode with the tip of the screwdriver.

A cracking noise will be heard as the voltage is discharged.

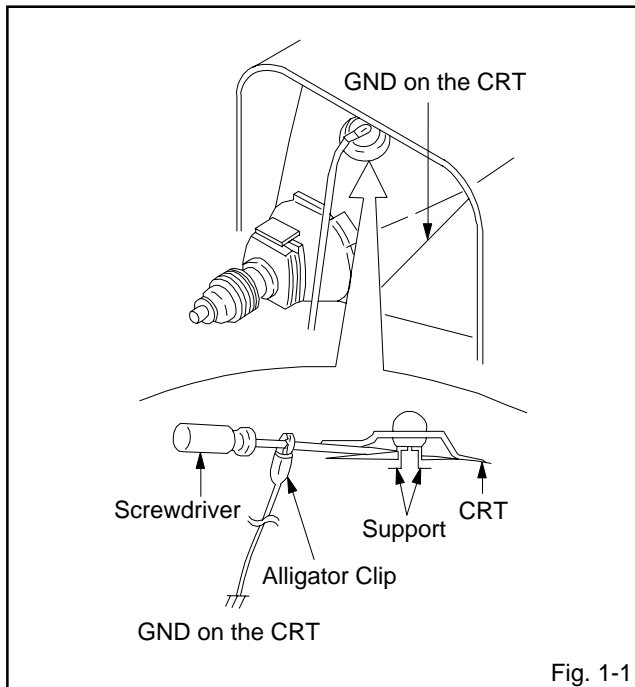


Fig. 1-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. (Refer to Fig. 1-2.)

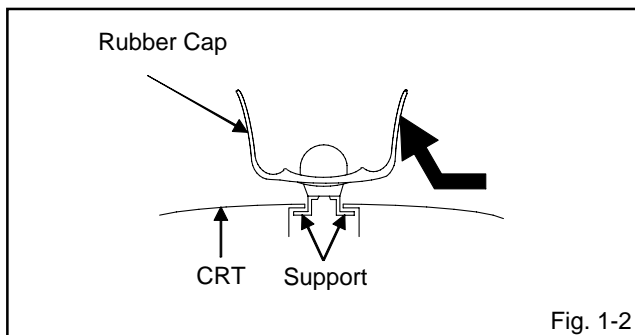


Fig. 1-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 1-3.)

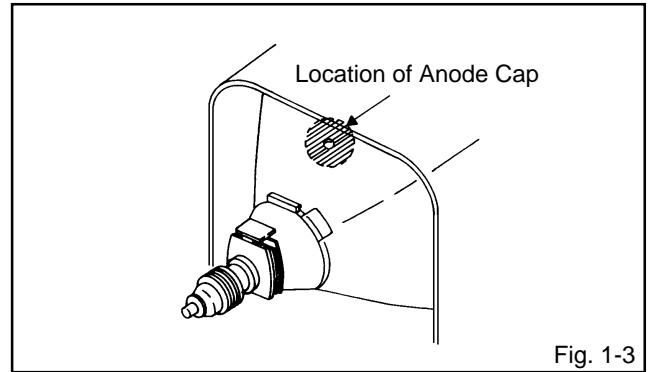


Fig. 1-3

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. (Refer to Fig. 1-4.)

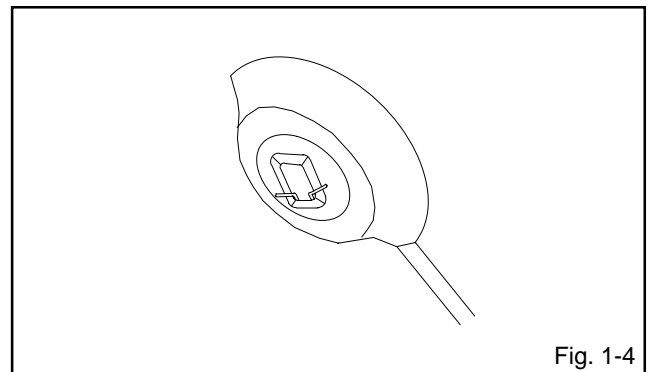


Fig. 1-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 1-5.

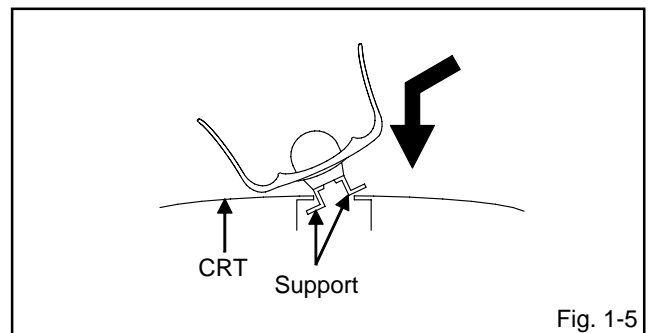


Fig. 1-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

DISASSEMBLY INSTRUCTIONS

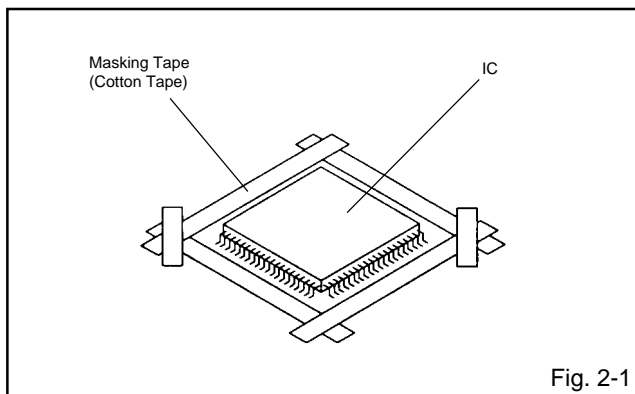
2. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 2-1.)

NOTE

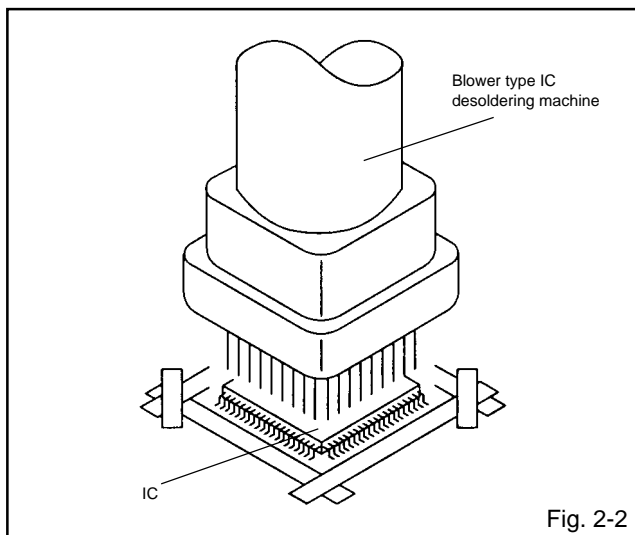
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 2-2.)

NOTE

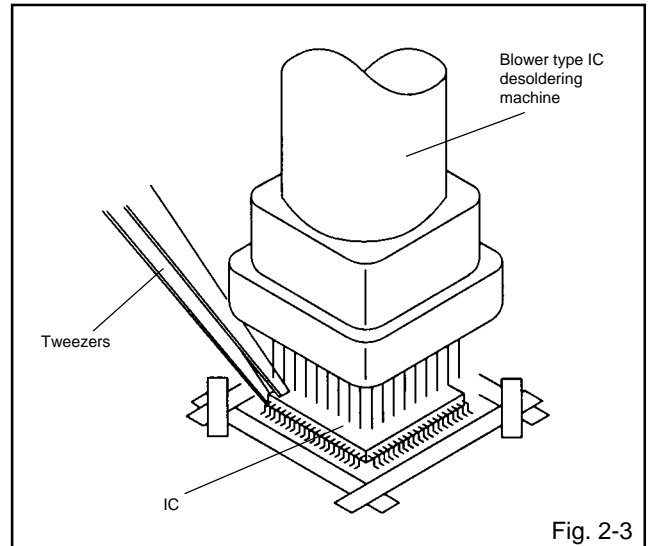
Do not rotate or move the IC back forth until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 2-3.)

NOTE

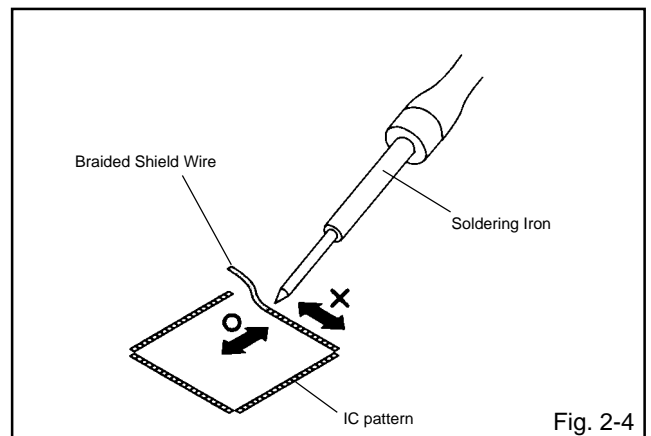
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 2-4.)

NOTE

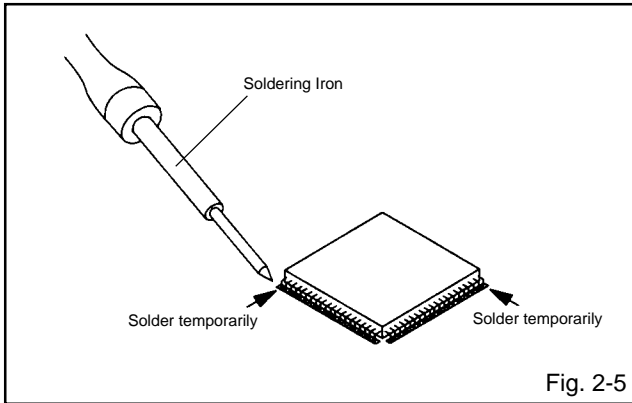
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



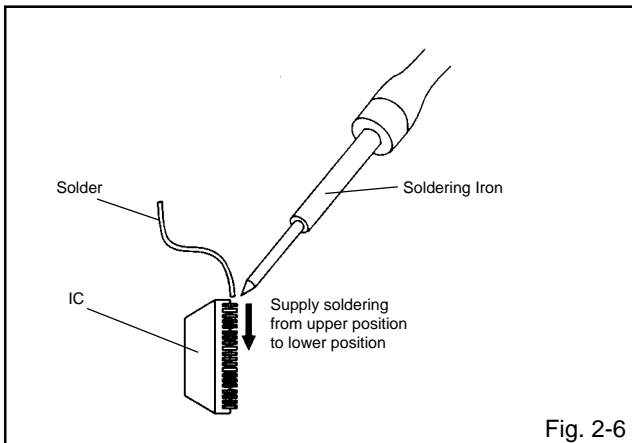
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. **(Refer to Fig. 2-5.)**



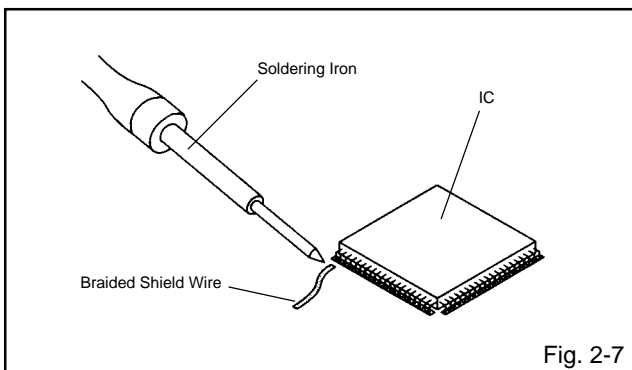
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. **(Refer to Fig. 2-6.)**



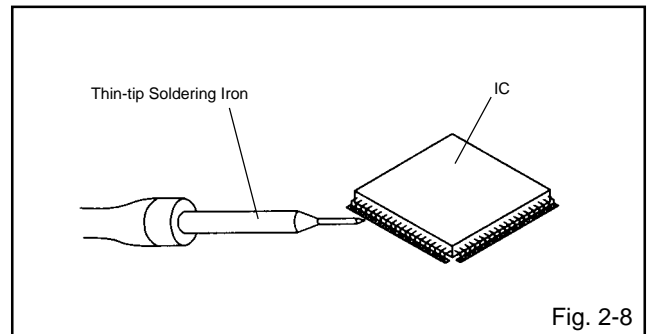
3. Absorb the solder left on the lead using the Braided Shield Wire. **(Refer to Fig. 2-7.)**

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. **(Refer to Fig. 2-8.)**



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

SERVICE MODE LIST

This unit is provided with the following SERVICE MODES so you can repair, examine and adjust easily. To enter the Service Mode, press both set key and remote control key for more than 1 second.

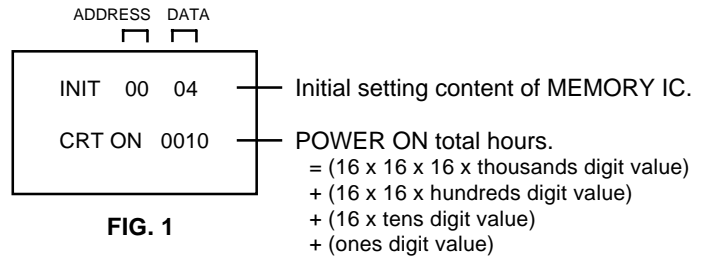
Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD and LOCK PASSWORD.
VOL. (-) MIN	1	Initialization of factory data. NOTE: Do not use this for normal servicing. If you set factory initialization, the memories are reset such as the clock setting, the channel setting, the POWER ON total hours, and PLAY/REC total hours.
VOL. (-) MIN	6	POWER ON total hours is displayed on the screen. Refer to the "CONFIRMATION OF HOURS USED". Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set factory initialization, the total hours is reset to "0".

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second.
3. After the confirmation of using hours, turn off the power.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	04	74	60	90	82	02	00	00	3F	00	00	00	00	00	C2	AA
10	02	8A	C0	40	06	00	70	C4	00	00	00	80	00	4A	00	00
20	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control for more than 1 second. ADDRESS and DATA should appear as FIG 1.
3. ADDRESS is now selected and should "blink". Using the VOL. +/- button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using VOL. +/- button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.
After the data input, set to the initializing of shipping.
9. Turn POWER on.
10. While holding down VOLUME button on front cabinet, press key 1 on remote control for more than 1 second.
11. After the finishing of the initializing of shipping, the unit will turn off automatically.

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor with a heat sink, apply silicon grease (**YG6260M**) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. Pattern Generator

On-Screen Display Adjustment

1. In the condition of NO indication on the screen. Press the VOL. DOWN button on the set and the Channel button (**9**) on the remote control for more than 2 seconds to appear the adjustment mode on the screen as shown in **Fig. 1-1**.

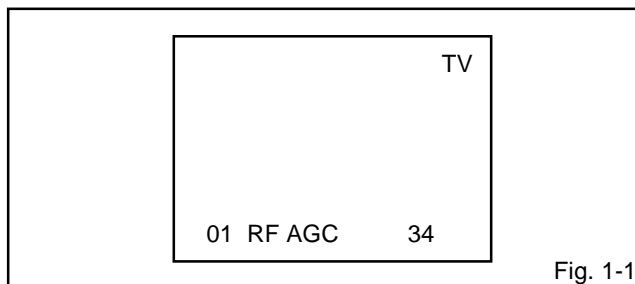


Fig. 1-1

2. Use the Channel UP/DOWN button or Channel button (**0-9**) on the remote control to select the options shown in **Fig. 1-2**.
3. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	CUT OFF	21	CONT CENT
01	RF AGC	22	CONT MAX
02	AGC GAIN	23	CONT MIN
03	R DRIVE	24	COLOR CENT
04	R CUT OFF	25	COLOR MAX
05	G DRIVE	26	COLOR MIN
06	G CUT OFF	28	SHARP
07	B DRIVE	29	M R CUT OFF
08	H POSI	30	M G CUT OFF
10	V POSI	31	M B CUT OFF
12	V SIZE	32	CVBS OUT
14	VCO COASE	33	APR THR
15	VCO FINE	34	BELL
16	VCO COASE L1	35	BANDPASS
17	VCO FINE L1	36	H POSI OSD
18	BRIGHT CENT		
19	BRIGHT MAX		
20	BRIGHT MIN		

Fig. 1-2

2. BASIC ADJUSTMENTS

2-1: AGC VOLTAGE

1. Place the set in Aging Test for more than 15 minutes.
2. Receive the UHF ($63 \pm 1\text{dB}$).
3. Connect the digital voltmeter between the **TP001** and the **GND**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**01**) on the remote control to select "RF AGC".
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is $2.4 \pm 0.05\text{V}$.

2-2: CUT OFF

1. Place the set in Aging Test for more than 15 minutes.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**00**) on the remote control to select "CUT OFF".
4. Adjust the **Screen Volume** until a dim raster is obtained.

2-3: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set in Aging Test for more than 10 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**29**) on the remote control to select "M R CUT OFF".
5. Using the VOL. UP/DOWN button on the remote control, adjust the M R CUT OFF.
6. Press the CH. UP/DOWN button on the remote control to select the "R DRIVE", "G DRIVE", or "M G CUT OFF".
7. Using the VOL. UP/DOWN button on the remote control, adjust the R DRIVE, G DRIVE, M G CUT OFF or M R CUT OFF.
8. Perform the above adjustments 6 and 7 until the white color is achieved.

2-4: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-5: CONSTANT VOLTAGE

1. Place the set in Aging Test for more than 15 minutes.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to **W066**.
4. Set condition is AV MODE without signal.
5. Adjust the **VR501** until the digital voltmeter is $135 \pm 0.5\text{V}$.

ELECTRICAL ADJUSTMENTS

2-6: HORIZONTAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**08**) on the remote control to select "H POSI".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-7: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**12**) on the remote control to select "V SIZE".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes $8 \pm 3\%$.
5. Receive a broadcast and check if the picture is normal.

2-8: BRIGHT CENT

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the monoscope pattern. (RF Input)
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**18**) on the remote control to select "BRIGHT CENT".
5. Press the VOL. UP/DOWN button on the remote control until the GLAY SCALE 25% section become to be the half black.
6. Receive the monoscope pattern. (Audio Video Input)
7. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 3~5.

2-9: CONT CENT

1. Place the set with Aging Test for more than 15 minutes.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**21**) on the remote control to select "CONT CENT".
3. Press the VOL. UP/DOWN button on the remote control until the cont cent step No. becomes "30".
4. Press the AV button on the remote control to set the AV mode. Then perform the above adjustments 1~3.

2-10: COLOR CENT

1. Receive the color bar pattern. (RF Input)
2. Connect the oscilloscope to **TP023**.
3. Using the remote control, set the brightness, contrast and color to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**24**) on the remote control to select "COLOR CENT".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 5 scales on the screen of the oscilloscope.
6. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $85 \pm 10\%$ for the white level. (**Refer to Fig. 2-1**)
7. Receive the color bar pattern. (Audio Video Input)
8. Press the AV button on the remote control to set the AV mode. Then perform the above adjustments 2~6.

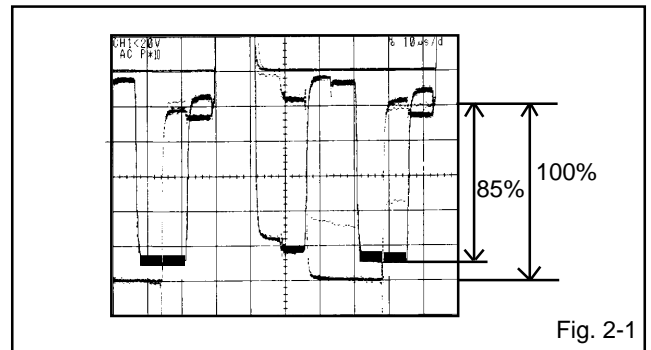


Fig. 2-1

2-11: VCO COARSE/VCO FINE

1. Connect the oscillator (38.9MHz) to between the **TP002** and the **(GND)** of **TU001**.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**14**) on the remote control to select "VCO COARSE".
3. Press the VOL. UP/DOWN button on the remote control until the "+" appear on the screen.
4. Press the CH UP button once to set to "VCO FINE" mode.
5. Press the VOL. UP/DOWN button on the remote control to select the 3 step down point from the upper limit on the "+".
(Example: In case of the "+" point 30~41, select 37.)

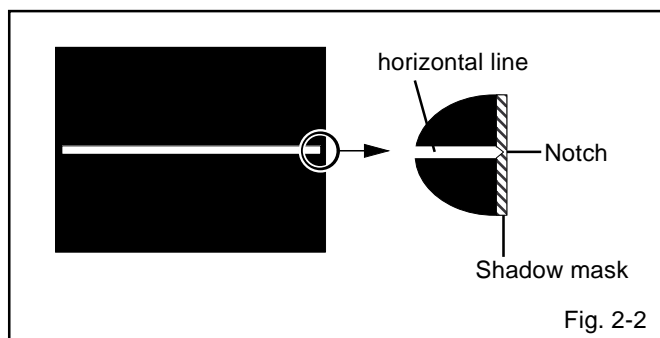
2-12: VCO COARSE L1/VCO FINE L1

1. Connect the oscillator (33.95MHz) to between the **TP002**.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**16**) on the remote control to select "VCO COARSE L1".
3. Press the VOL. UP/DOWN button on the remote control until the "+" appear on the screen.
4. Press the CH UP button once to set to "VCO FINE L1" mode.
5. Press the VOL. UP/DOWN button on the remote control to select the 5 step down point from the upper limit on the "+".
(Example: In case of the "+" point 30~41, select 37.)

ELECTRICAL ADJUSTMENTS

2-13: VERTICAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(10)** on the remote control to select "V POSI".
4. Check if the step No. V. POSI is "11".
5. Adjust the **VR401** until the horizontal line becomes fit to notch of the shadow mask. **(Refer to Fig. 2-2)**

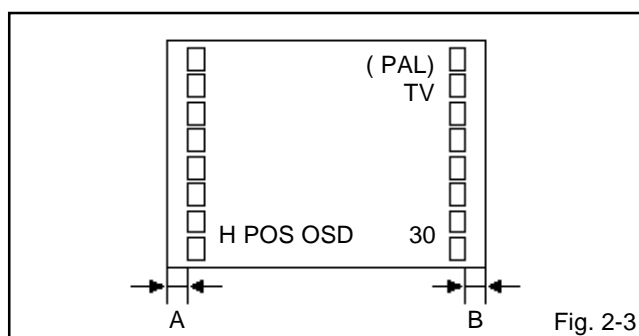


2-14: VERTICAL LINEARITY

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Adjust the **VR420** until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

2-15: OSD HORIZONTAL

1. Using the remote control, set the brightness and contrast to normal position.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(36)** on the remote control to select "H POS OSD".
3. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. **(Refer to Fig. 2-3)**



2-16 : Confirmation of Fixed Value (Step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below.

NO.	FUNCTION	RF	AV
02	AGC GAIN	00	---
04	R CUT OFF	00	---
06	G CUT OFF	00	---
07	B DRIVE	25	---
19	BRIGHT MAX	35	35
20	BRIGHT MIN	05	05
22	CONT MAX	55	55
23	CONT MIN	04	04
25	COLOR MAX	48	48
26	COLOR MIN	10	10
28	SHARP	12	---
31	M B CUT OFF	80	---
32	CVBS OUT	12	---
33	APR THR	04	---
34	BELL FILTER	00	---
35	BANDPASS	00	---

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

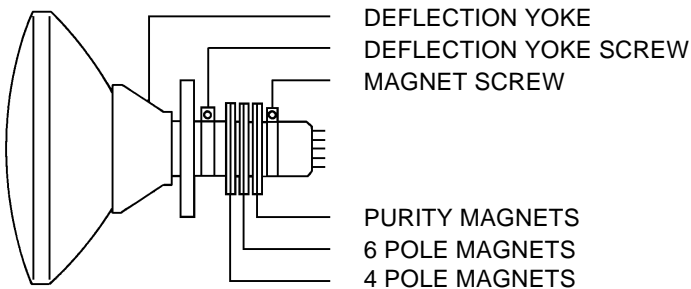


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

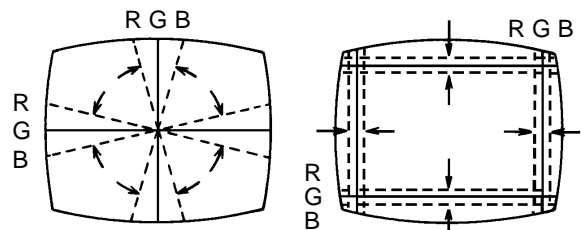
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

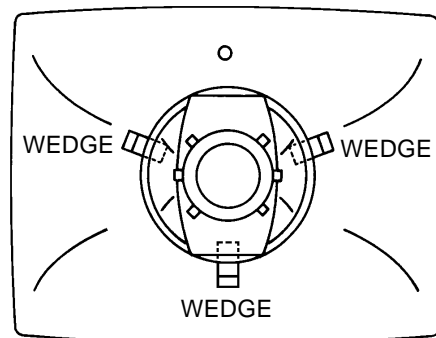
Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

Fig. 3-2-a

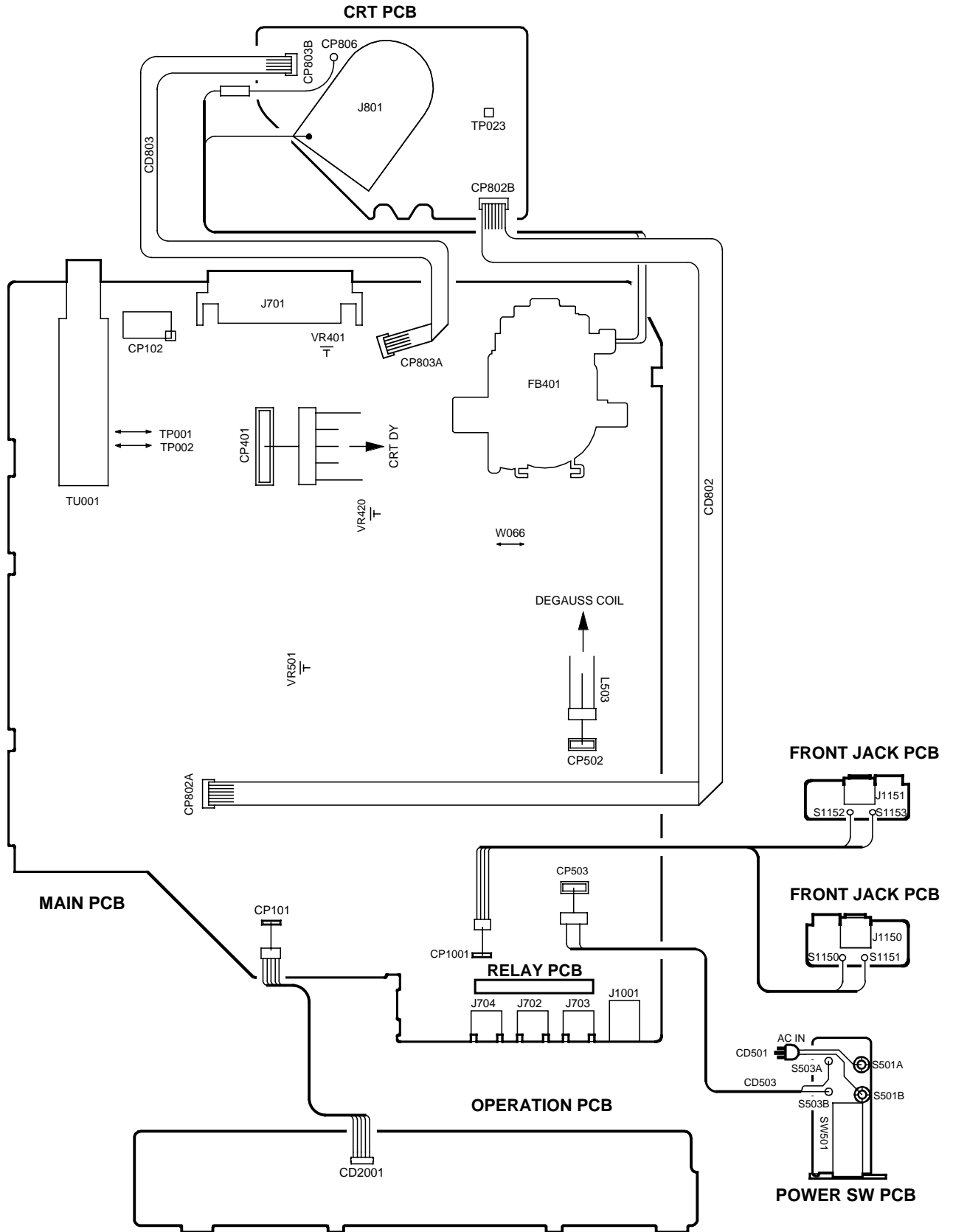


WEDGE POSITION

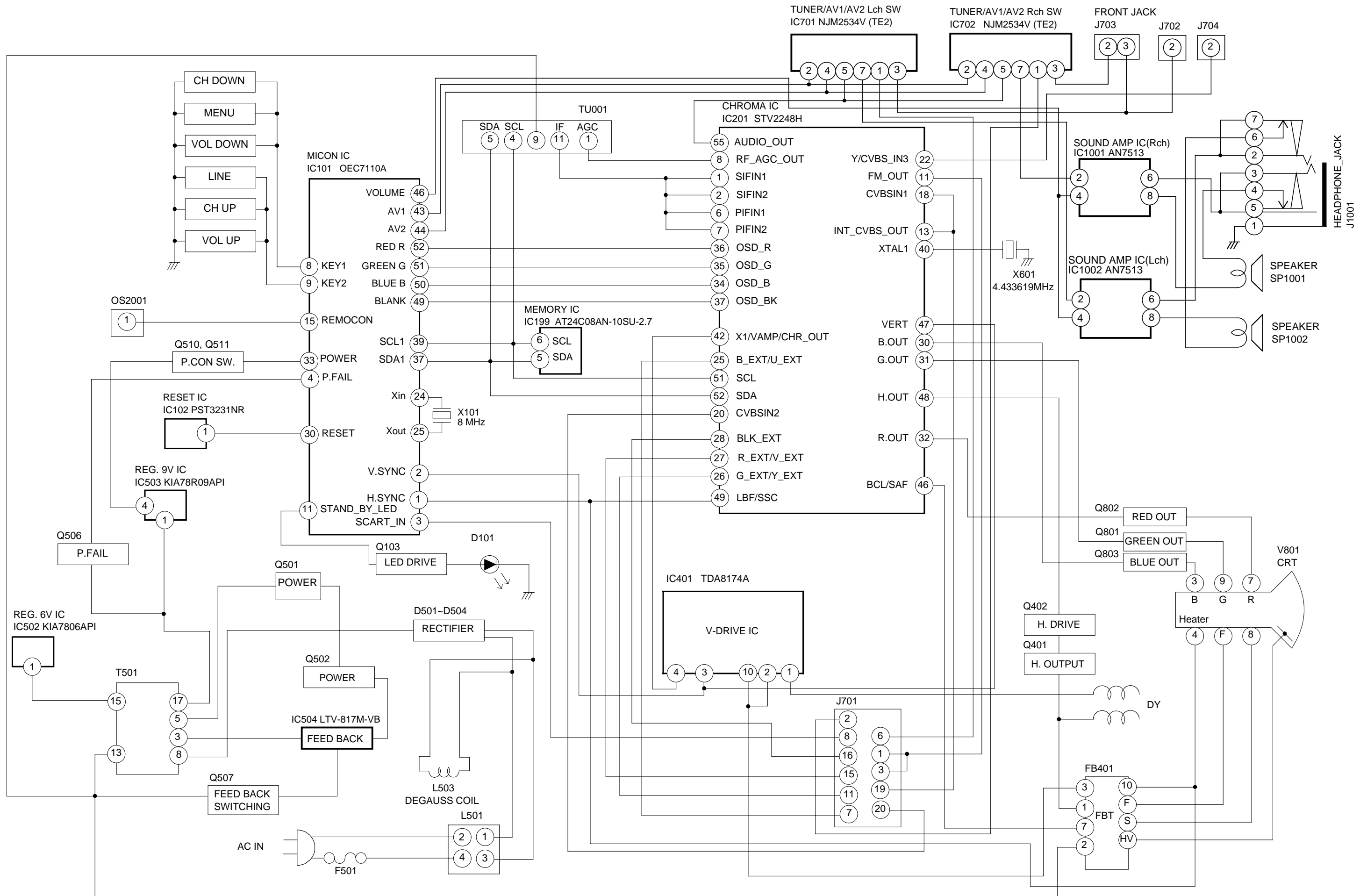
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

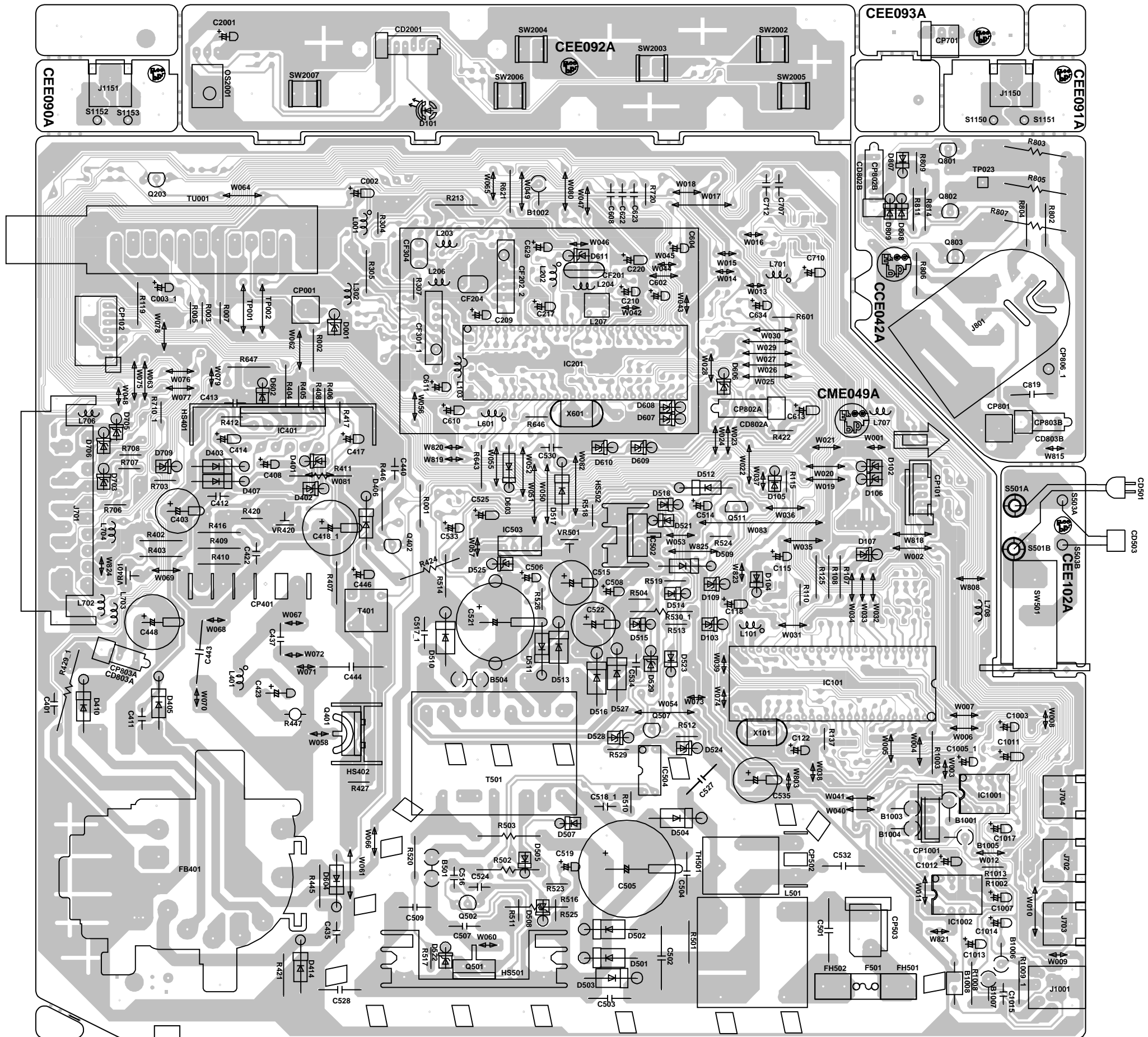
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



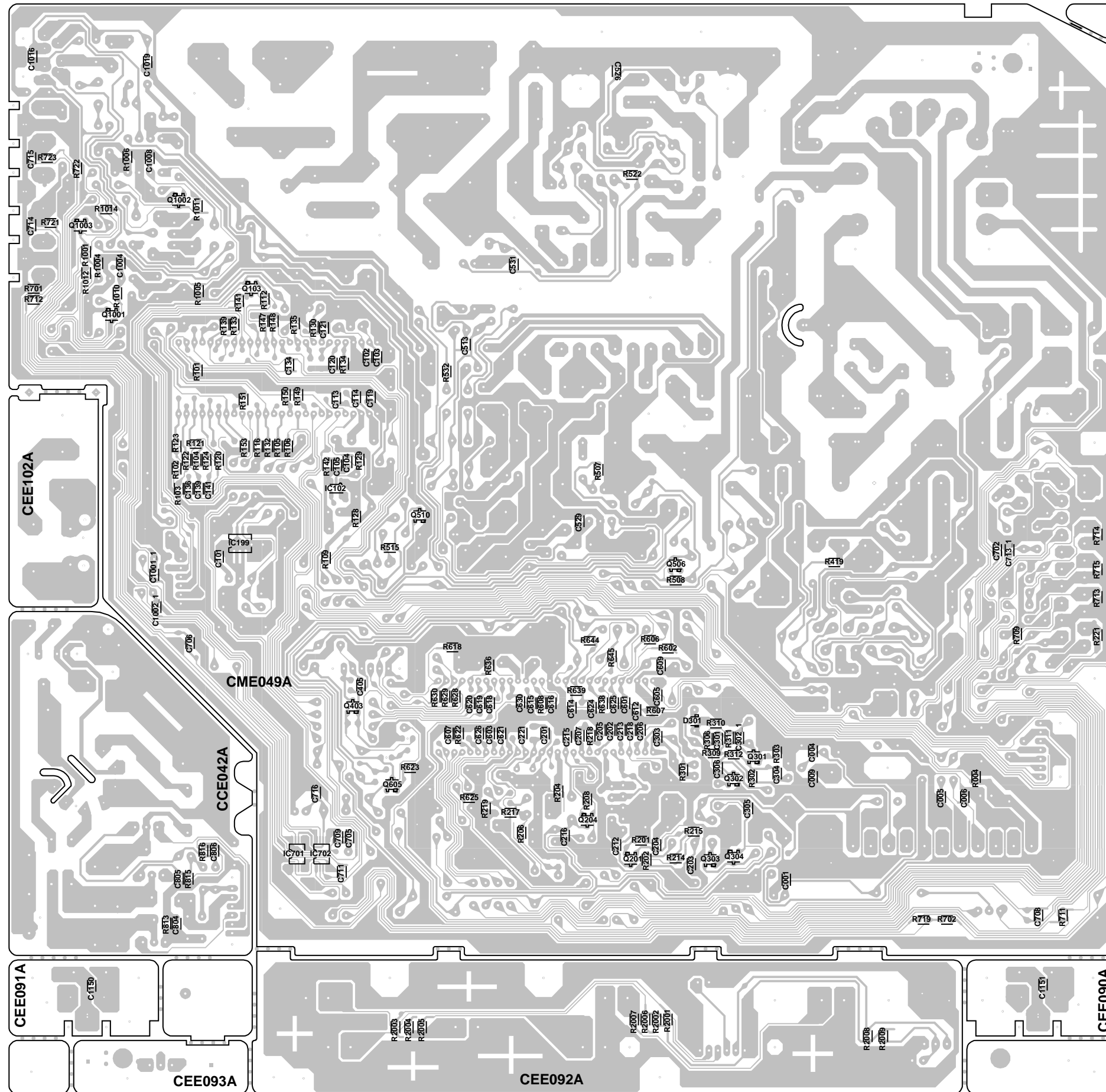
BLOCK DIAGRAM



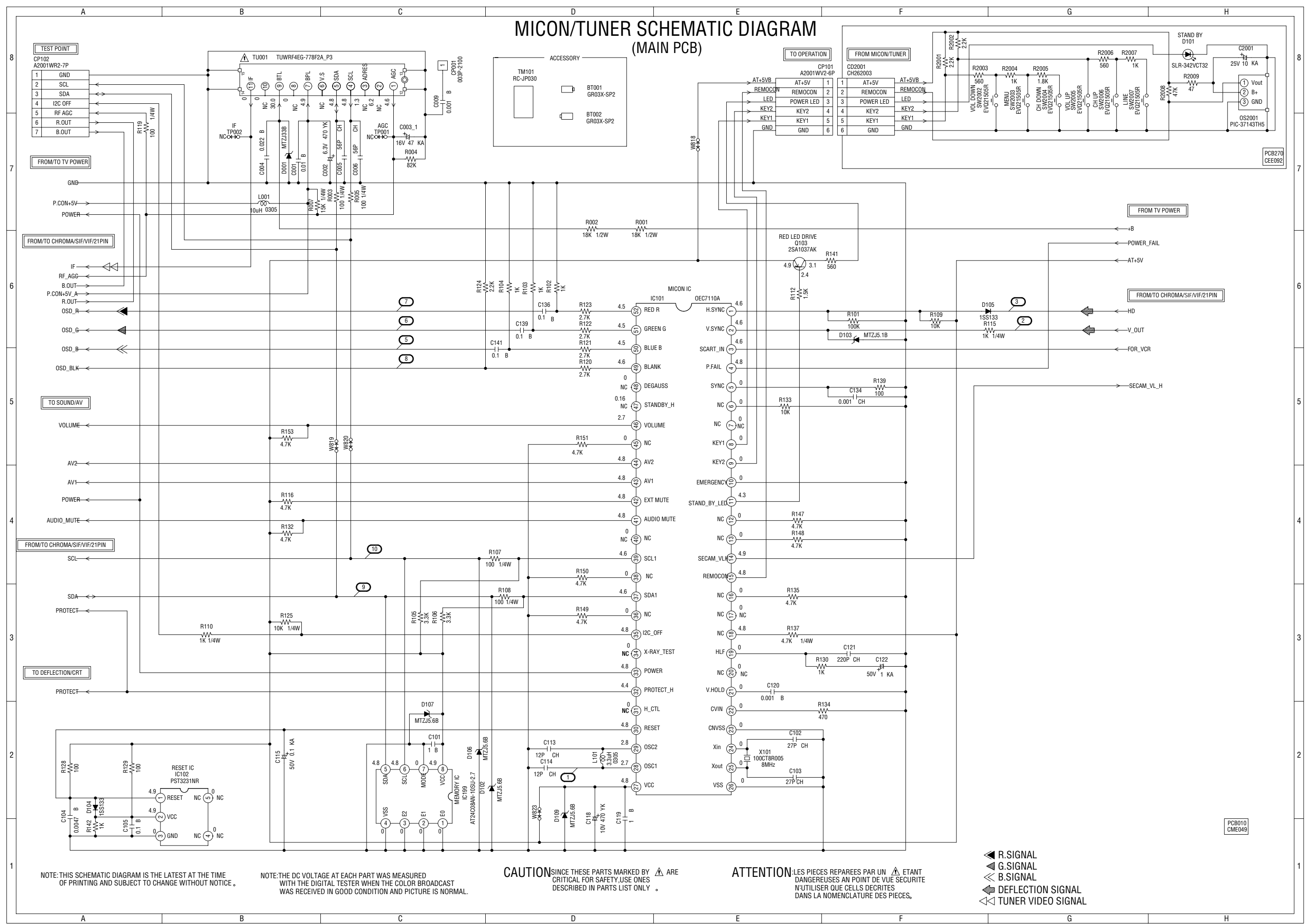
**PRINTED CIRCUIT BOARDS
 MAIN/CRT/OPERATION/FRONT JACK/POWER SW/RELAY (INSERTED PARTS)
 SOLDER SIDE**



PRINTED CIRCUIT BOARDS
MAIN/CRT/OPERATION/FRONT JACK (CHIP MOUNTED PARTS)
SOLDER SIDE



MICON/TUNER SCHEMATIC DIAGRAM (MAIN PCB)



TEST POINT

1	GND
2	SCL
3	SDA
4	I2C OFF
5	RF AGC
6	R.OUT
7	B.OUT

FROM/TO TV POWER

GND
P.CON+5V
POWER

FROM/TO CHROMA/SIF/VIF/21PIN

IF
RF_AGC
B.OUT
P.CON+5V_A
R.OUT
OSD_R
OSD_G
OSD_B
OSD_BLK

TO SOUND/AV

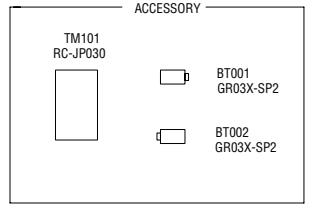
VOLUME
AV2
AV1
POWER
AUDIO_MUTE

FROM/TO CHROMA/SIF/VIF/21PIN

SCL
SDA
PROTECT

TO DEFLECTION/CRT

PROTECT

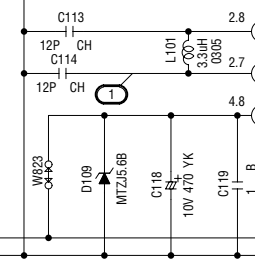
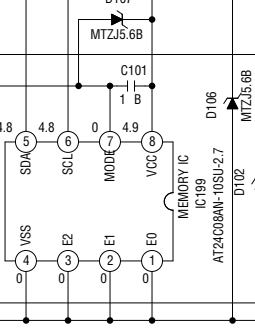
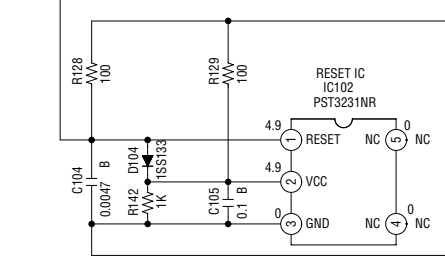


TO OPERATION

AT+5VB	1
REMOCON LED	2
POWER LED	3
KEY2	4
KEY1	5
GND	6

FROM MICON/TUNER

AT+5VB	1
REMOCON	2
POWER LED	3
KEY2	4
KEY1	5
GND	6



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

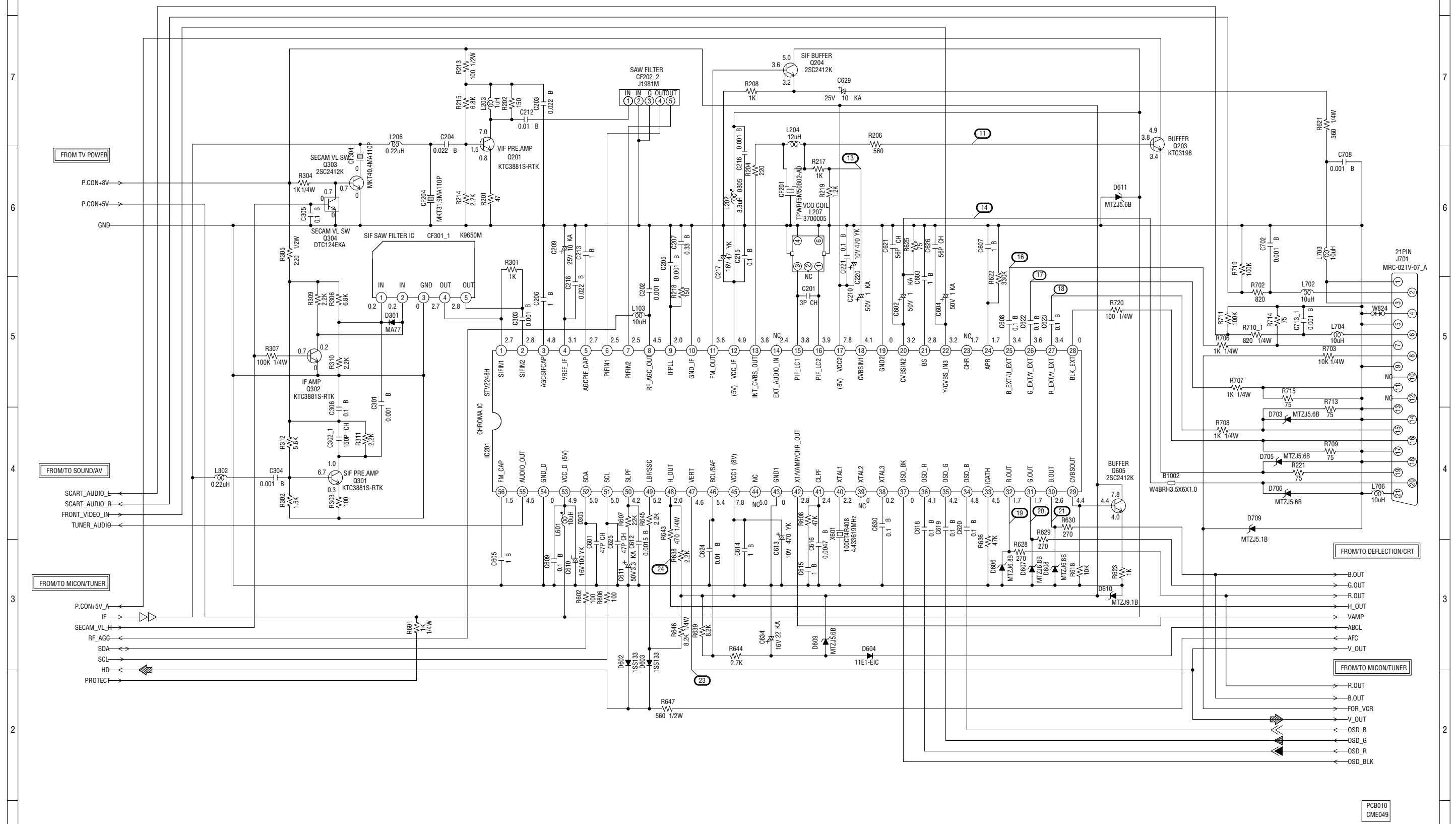
ATTENTION LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL
- TUNER VIDEO SIGNAL

PCB010 CME049

PCB270 CEE092

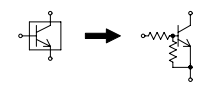
CHROMA/SIF/VIF/21PIN SCHEMATIC DIAGRAM (MAIN PCB)



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NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

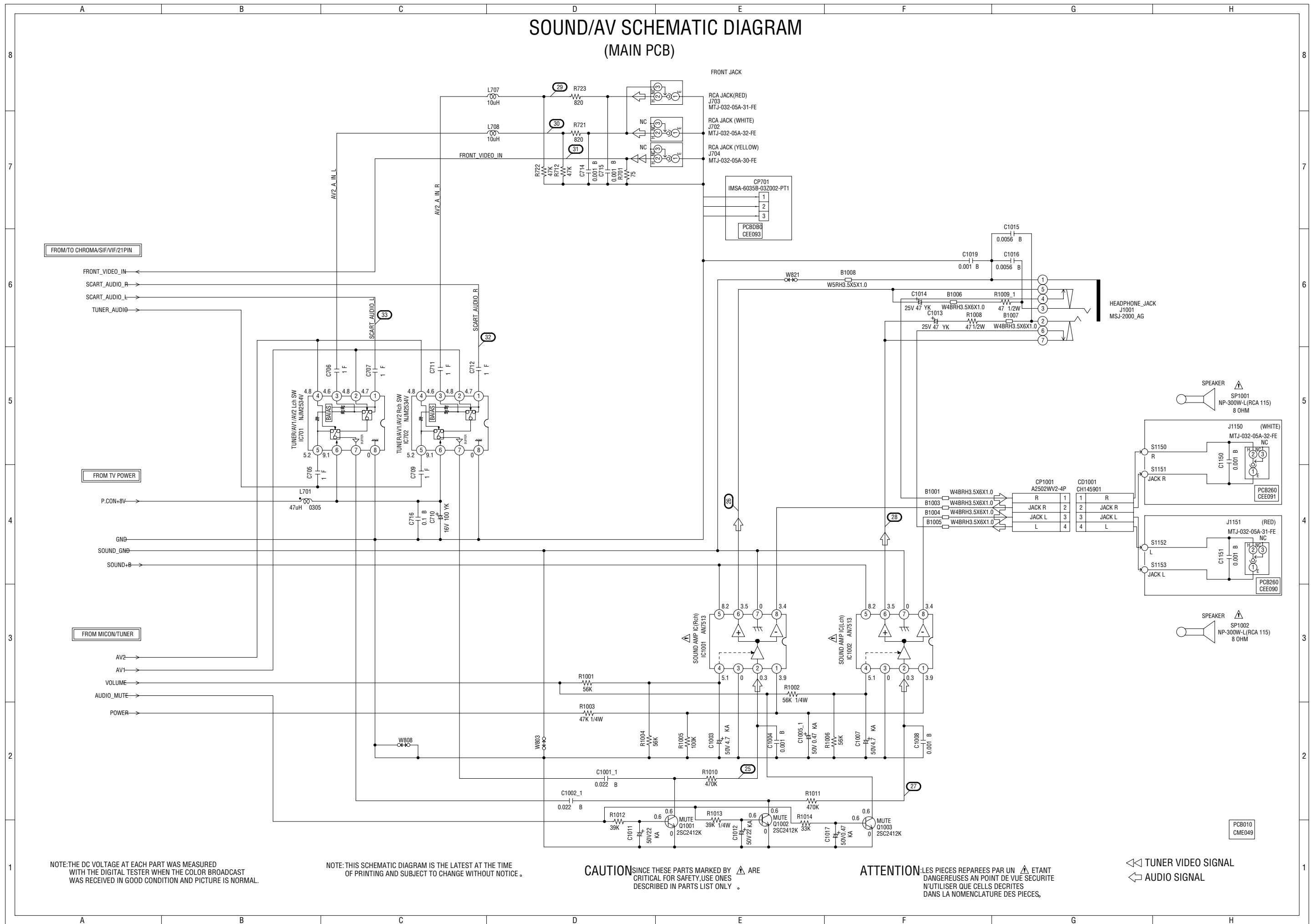
CAUTION: DIGITAL TRANSISTOR



- DEFLECTION SIGNAL
- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- TUNER VIDEO SIGNAL

PCB010
CME049

SOUND/AV SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

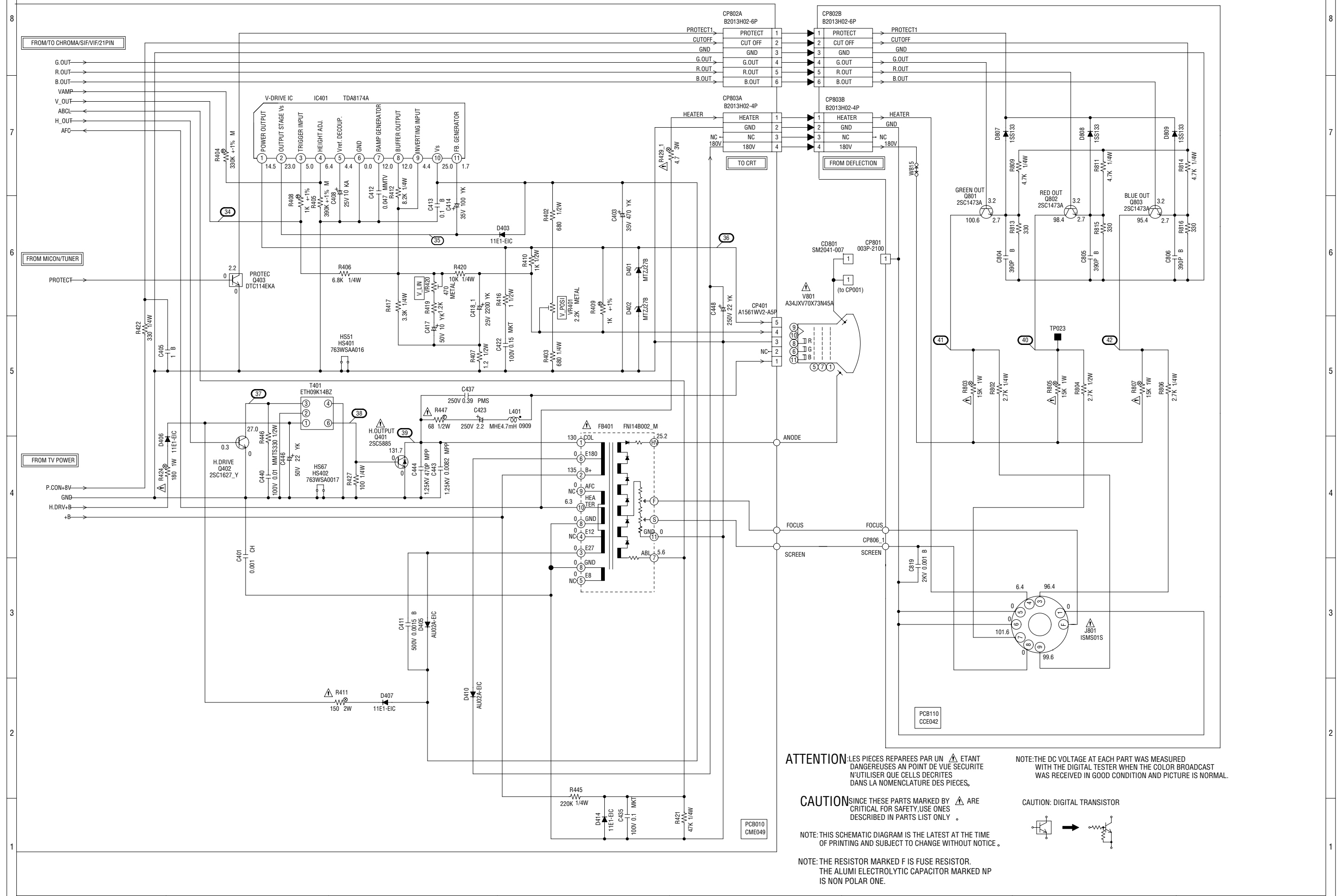
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

TUNER VIDEO SIGNAL
 AUDIO SIGNAL

DEFLECTION/CRT SCHEMATIC DIAGRAM (MAIN PCB)

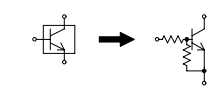


ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CAUTION: DIGITAL TRANSISTOR

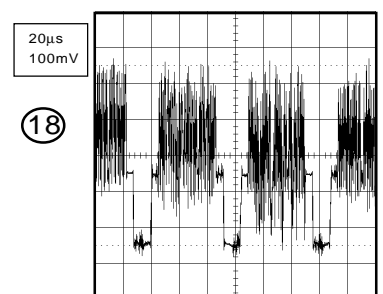
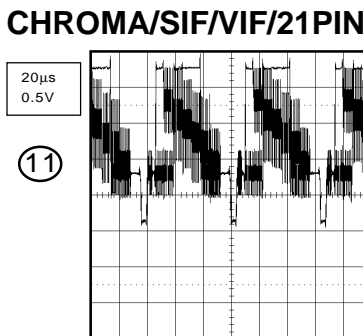
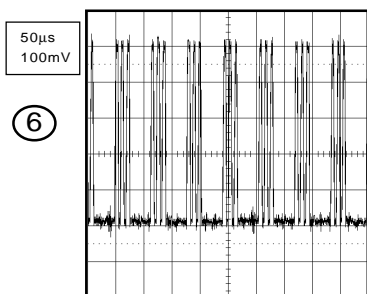
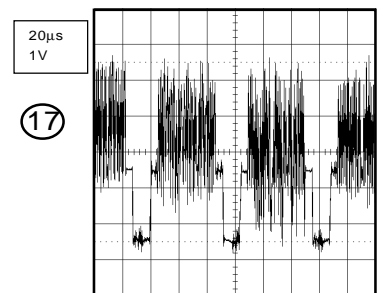
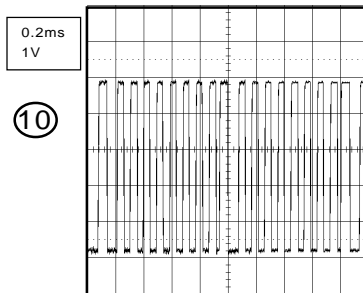
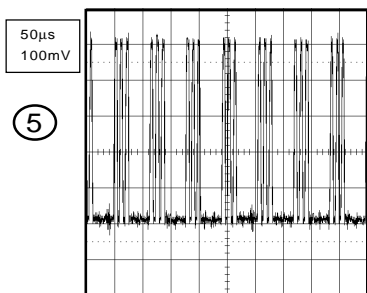
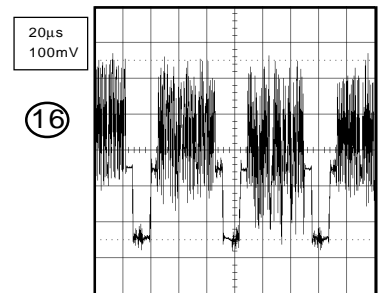
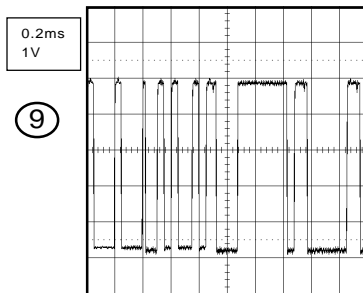
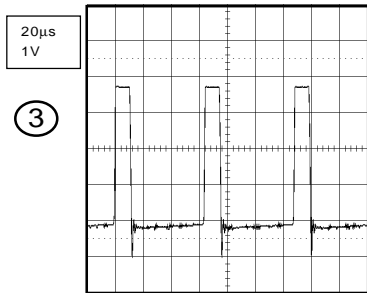
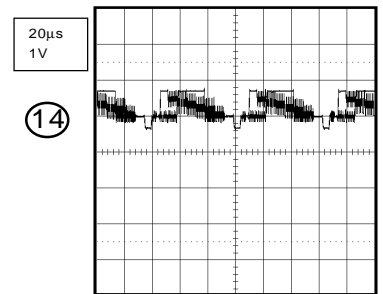
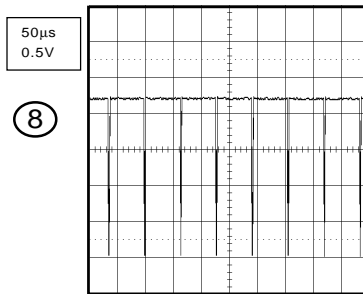
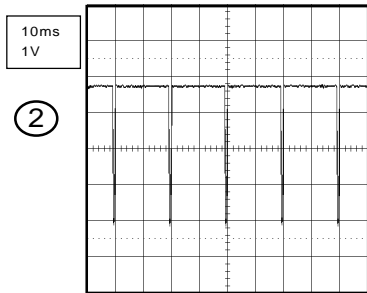
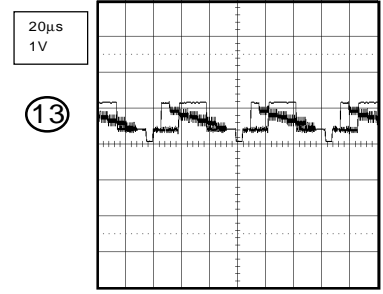
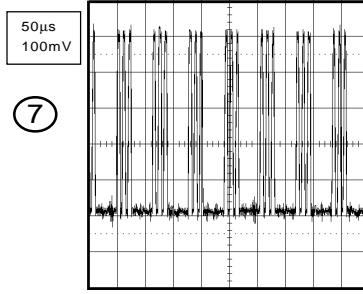
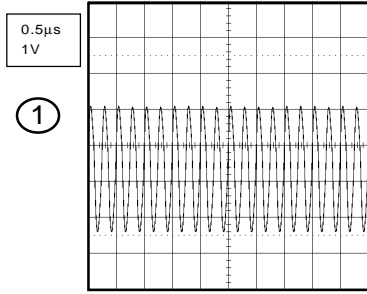


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

WAVEFORMS

MICON/TUNER

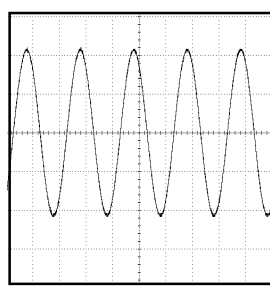
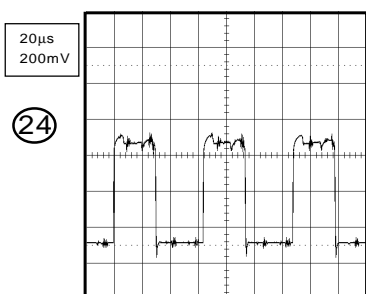
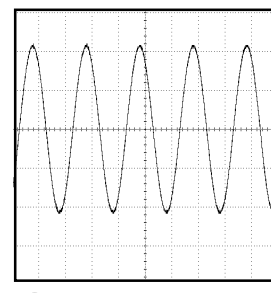
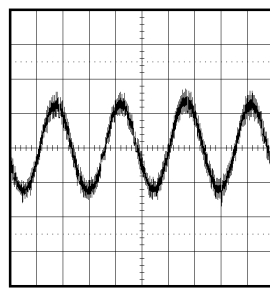
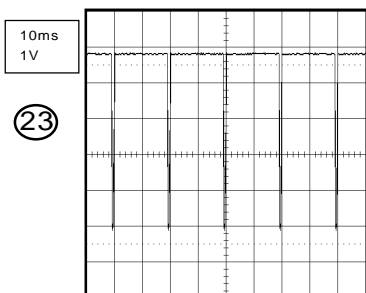
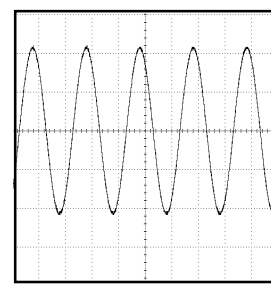
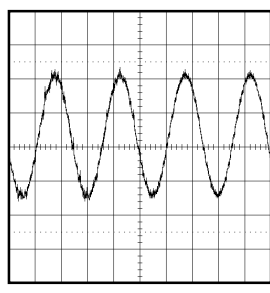
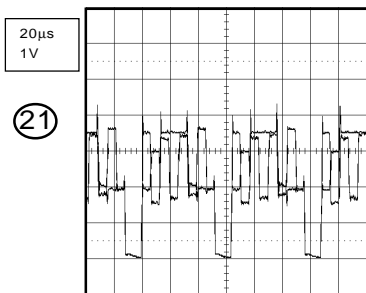
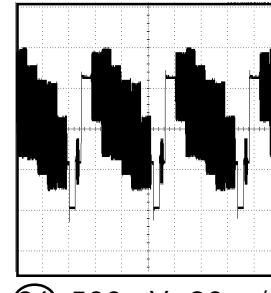
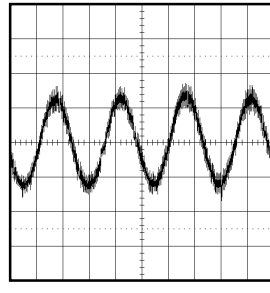
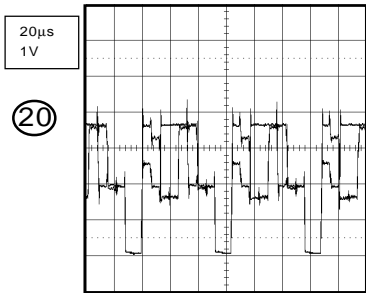
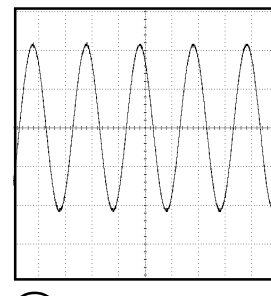
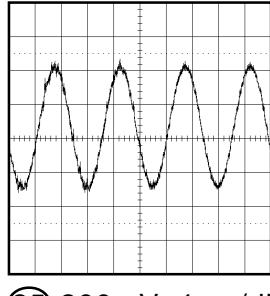
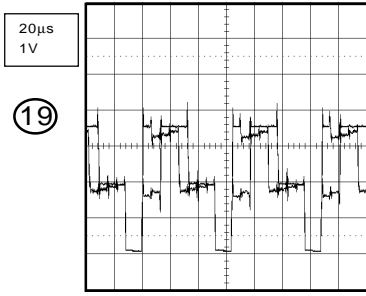


CHROMA/SIF/VIF/21PIN

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

SOUND/AV

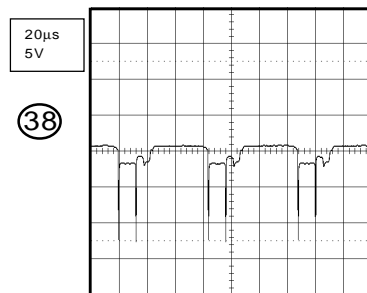
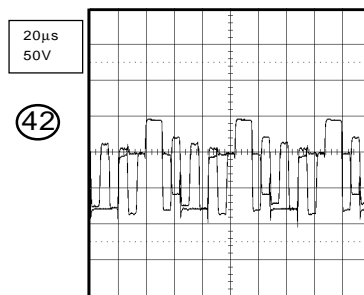
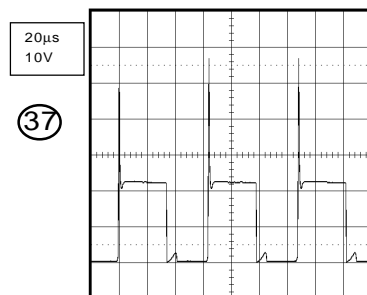
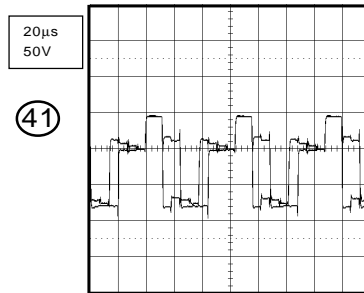
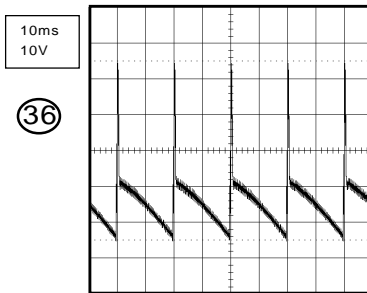
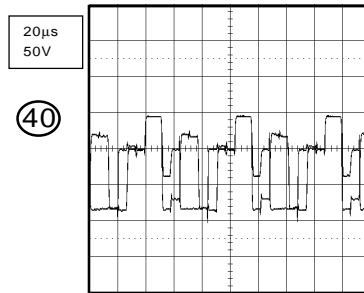
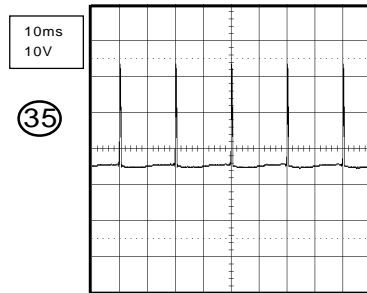
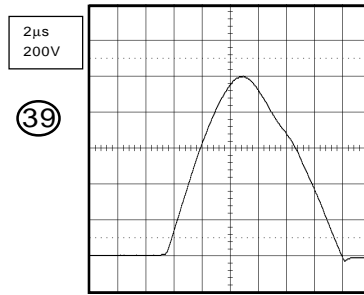
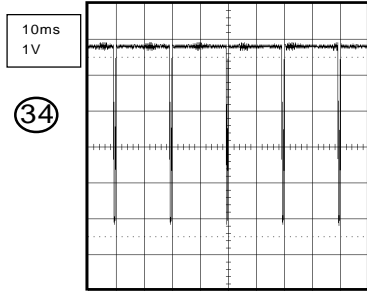


29 200mV 500 μ s/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

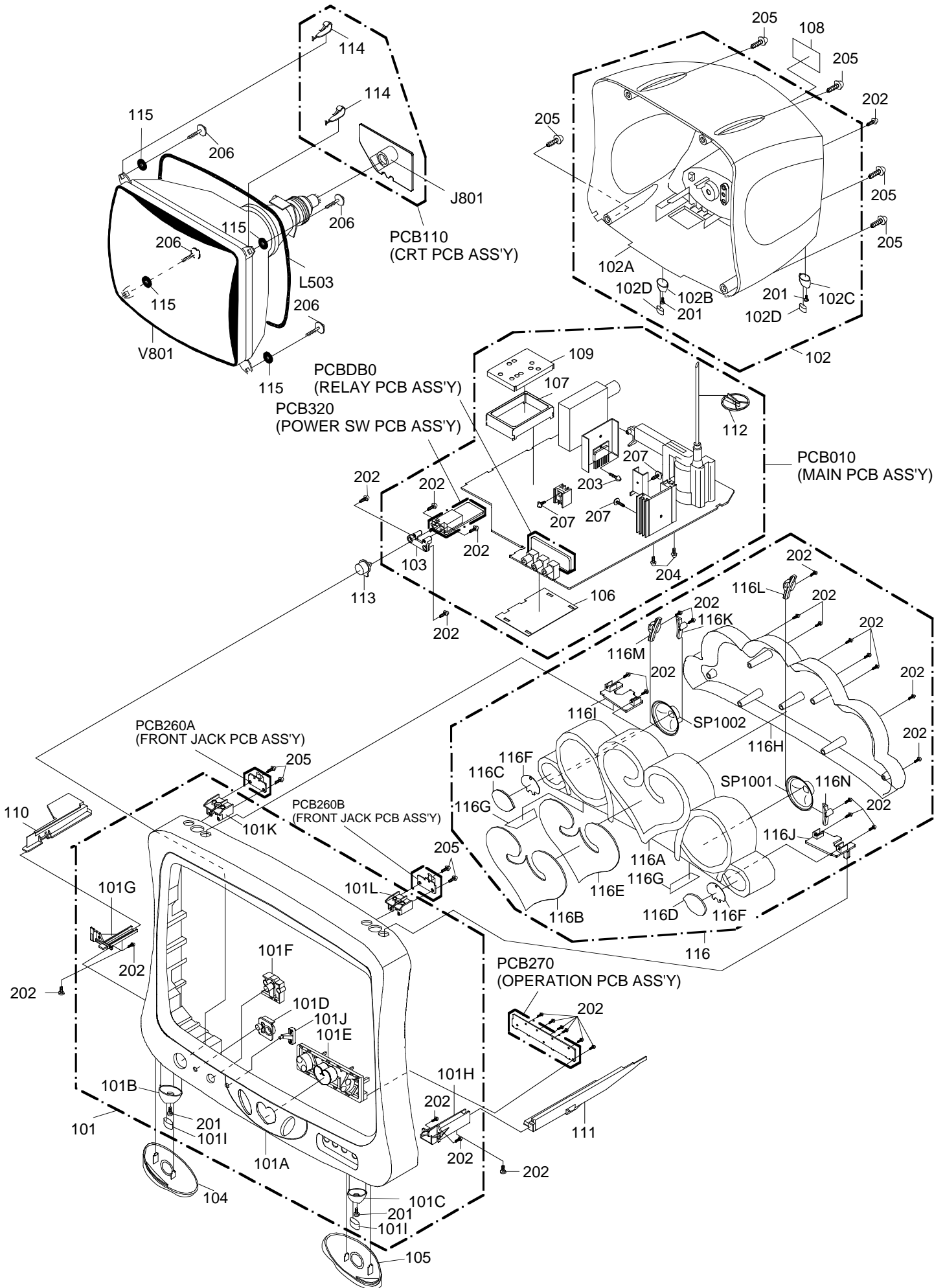
WAVEFORMS

DEFLECTION/CRT



NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
101	7A701A567A	FRONT CABI ASS'Y		
101A	701WPJD162	CABINET,FRONT		
101B	704WPAA029	LEG-FRONT(L)		
101C	704WPAA030	LEG-FRONT(R)		
101D	713WPAA174	GUIDE REMOCON		
101E	738WPJA023	BUTTON FRAME-PRINCESS		
101F	738WPBA132	BUTTON,FRAME		
101G	761WPAA096	HOLDER,PCB-2(L)		
101H	761WPAA097	HOLDER PCB-2(R)		
101I	800WFA0060	CUSHION LEG		
101J	713WPAA175	GLASS LED		
101K	761WPAA133	HOLDER,SPEAKER-PCB(L)		
101L	761WPAA134	HOLDER,SPEAKER-PCB(R)		
102	7A702A172A	BACK CABI ASS'Y		
102A	702WPBA206	CABINET BACK		
102B	704WPAA027	LEG-BACK(L)		
102C	704WPAA028	LEG-BACK(R)		
102D	800WFA0060	CUSHION LEG		
103	735WPAA782	HOLDER,POWER SW		
104	704WPAA031	LEG,PRINCESS(L)		
105	704WPAA032	LEG,PRINCESS(R)		
106	752WSAA006	PLATE,SHIELD		
107	752WSAA008	SHIELD,CASE		
108	722616A031	SHEET RATING		
109	752WSAA013	SHIELD,LID		
110	761WPAA107	HOLDER,PCB (L)		
111	761WPAA108	HOLDER,PCB (R)		
112	899HV3T000	HOLDER ANODE WIRE		
113	735WPBB239	BUTTON,POWER		
114	8994101000	HOLDER CRT WIRE		
115	800WR0A011	SHEET CRT SUPPORT (D)		
116	7A701A568A	SPEAKER CABI ASS'Y		
116A	701WPBA062	CABINET FRONT-SP		
116B	711WPAA116	PLATE,HEART-CENTER		
116C	711WPAA117	PLATE,HEART(L)		
116D	711WPAA118	PLATE,HEART(R)		
116E	729WDAA001	DUBLE,FACE-TAPE 1		
116F	729WDAA002	DUBLE,FACE-TAPE 2		
116G	800WQ0A086	FELT SHEET		T=0.5
116H	702WPBA205	CABINET BACK SP.1/2		
116I	761WPAA109	HOLDER,TIARA(L)		
116J	761WPAA110	HOLDER,TIARA(R)		
116K	761WPAA111	HOLDER,SPEAKER1(L)		
116L	761WPAA112	HOLDER,SPEAKER1(R)		
116M	761WPAA113	HOLDER,SPEAKER2(L)		
116N	761WPAA114	HOLDER,SPEAKER2(R)		
201	8117330A0U	SCREW TAPPING(BO)	FLAT	3x10
202	8110630A0U	SCREW TAP TITE(P)	BRAZIER	3x10
203	810763080U	SCREW TAP TITE(S)	BRAZIER	3x8
204	810963080Q	SCREW TAP TITE(B)	BRAZIER	3x8
205	8117540A6U	SCREW TAP TITE(B0)	TRUSS	4x16
206	8121J50B5U	SCREW TAP TITE(P)	GW20	5x28
207	810913080U	SCREW TAP TITE(B)	WH7	3x8
---	793WCDC966	GIFT BOX		
---	791WHAA122	FILM BAG		
---	791WHAA137	LIGHTRON SHEET		
---	792UHAA057	PACKAGE,BOTTOM		
---	792UHAA064	PACKAGE,TOP		
---	A3Q909W975	INSTRUCTION BOOK KIT		
---	J3Q90502A	GUARANTEE CARD		
---	J3Q909B1A	INSTRUCTION BOOK		
---	JA4XD200	POLYBAG,INSTRUCTION(RED CAUTION)		

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			DIODES		
△ R408	R4X5T6102F	R,METAL 1K OHM 1/6W	D602	D1VT001330	DIODE,SILICON 1SS133T-77
△ R411	R3X28A151J	R,METAL OXIDE 150 OHM 2W	D603	D1VT001330	DIODE,SILICON 1SS133T-77
△ R424	R3X181181J	R,METAL OXIDE 180 OHM 1W	D604	D2WT011E10	DIODE SILICON 11E1-EIC
△ R429	R3X28B4R7J	R,METAL OXIDE 4.7 OHM 3W	D606	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△ R447	R638U2680J	R,FUSE 68 OHM 1/2W	D607	D97U06R81B	DIODE,ZENER MTZJ5.6B T-77
△ R501	R002T2155J	RC 1.5M OHM 1/2W	D608	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△ R502	R3X181221J	R,METAL OXIDE 220 OHM 1W	D609	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ R503	R63881R22J	R,FUSE 0.22 OHM 1W	D610	D97U09R11B	DIODE,ZENER MTZJ9.1B T-77
△ R516	R3X181010J	R,METAL OXIDE 1 OHM 1W	D611	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ R520	R002T2155J	RC 1.5M OHM 1/2W	D703	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ R530	R3X1811R5J	R,METAL OXIDE 1.5 OHM 1W	D705	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ R803	R3X181153J	R,METAL OXIDE 15K OHM 1W	D706	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ R805	R3X181153J	R,METAL OXIDE 15K OHM 1W	D709	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77
△ R807	R3X181153J	R,METAL OXIDE 15K OHM 1W	D807	D1VT001330	DIODE,SILICON 1SS133T-77
CAPACITORS			D808	D1VT001330	DIODE,SILICON 1SS133T-77
C418	E02L03222M	CE 2200 UF 25V	D809	D1VT001330	DIODE,SILICON 1SS133T-77
C437	P4J7F3394J	CMPP 0.39 UF 250V PMS	ICS		
C443	P4N8FJ822H	CMPP 0.0082UF 1.25KV	IC101	I56D07110A	IC OEC7110A
△ C444	P4N8FJ471J	CMPP 470 PF 1.25KV	IC102	I9UF032310	IC PST3231NR
C448	E0ELFD220M	CE 22 UF 250V	IC199	A3Q907W015	INIT DATA AT24C08AN-10SU-2.7
△ C501	P2122B224M	CMP 0.22 UF 275V ECQUL	IC201	I0WDE2248H	IC STV2248H
△ C502	P2122B224M	CMP 0.22 UF 275V ECQUL	IC401	I0WTD81740	IC TDA8174A
C503	C0JBB07H3K	CC 0.0022UF 2KV B	IC502	I1KA97806A	IC KIA7806API
C504	C0JBB07H3K	CC 0.0022UF 2KV B	IC503	I1KA98R09A	IC KIA78R09API
C505	E52DHH820M	CE 82 UF 400V	△ IC504	0002E00610	PHOTO COUPLER LTV-817M-VB
C507	C03L0R7B3K	CC 0.0012UF 2KV R	IC701	I0QF02534V	IC NJM2534V(TE2)
C509	C0PLRR7U2K	CC 680 PF 2KV R	IC702	I0QF02534V	IC NJM2534V(TE2)
△ C517	C0PLRR713K	CC 0.001 UF 250V	△ IC1001	I01DP75130	IC AN7513
C521	E62NFB101M	CE 100 UF 160V	△ IC1002	I01DP75130	IC AN7513
△ C527	CD39E0ME3M	CC 0.0015UF 250V	TRANSISTORS		
△ C528	CD39B0MQ2K	CC 470 PF 250V	Q103	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
△ C532	CD39E0M13M	CC 0.001 UF 250V	Q201	T8AA03881S	TRANSISTOR SILICON KTC3881S-RTK
C819	C0JBB0713K	CC 0.001 UF 2KV B	Q203	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)
DIODES			Q204	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D001	D97U03301B	DIODE,ZENER MTZJ33B T-77	Q301	T8AA03881S	TRANSISTOR SILICON KTC3881S-RTK
D101	0021721150	LED SLR-342VCT32	Q302	T8AA03881S	TRANSISTOR SILICON KTC3881S-RTK
D102	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	Q303	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D103	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77	Q304	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D104	D1VT001330	DIODE,SILICON 1SS133T-77	△ Q401	TC1G058850	TRANSISTOR SILICON 2SC5885
D105	D1VT001330	DIODE,SILICON 1SS133T-77	Q402	TC5T01627Y	TRANSISTOR SILICON 2SC1627_Y(TPE2)
D106	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	Q403	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
D107	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	△ Q501	T410K26470	FET 2SK2647-01MR
D109	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	Q502	TCAT032034	TRANSISTOR,SILICON KTC3203_Y-AT
D301	DD1R0MA770	DIODE,SILICON MA77	Q506	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D401	D97U02701B	DIODE,ZENER MTZJ27B T-77	Q507	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)
D402	D97U02701B	DIODE,ZENER MTZJ27B T-77	Q510	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D403	D2WT011E10	DIODE SILICON 11E1-EIC	Q511	TAAT01281Y	TRANSISTOR SILICON KTA1281_Y
D405	D2WTAU02A0	DIODE SILICON AU02A-EIC	Q605	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D406	D2WT011E10	DIODE SILICON 11E1-EIC	△ Q801	TCKT1473A0	TRANSISTOR SILICON 2SC1473A-TA-(RQ)
D407	D2WT011E10	DIODE SILICON 11E1-EIC	△ Q802	TCKT1473A0	TRANSISTOR SILICON 2SC1473A-TA-(RQ)
D410	D2WTAU02A0	DIODE SILICON AU02A-EIC	△ Q803	TCKT1473A0	TRANSISTOR SILICON 2SC1473A-TA-(RQ)
D414	D2WT011E10	DIODE SILICON 11E1-EIC	Q1001	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
△ D501	D2WTRM11C0	DIODE SILICON RM11C-EIC	Q1002	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
△ D502	D2WTRM11C0	DIODE SILICON RM11C-EIC	Q1003	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
△ D503	D2WTRM11C0	DIODE SILICON RM11C-EIC	COILS & TRANSFORMERS		
△ D504	D2WTRM11C0	DIODE SILICON RM11C-EIC	L001	02167F100J	COIL 10 UH
D505	D1VT001330	DIODE,SILICON 1SS133T-77	L101	02167F3R3J	COIL 3.3 UH
D507	D1VT001330	DIODE,SILICON 1SS133T-77	L103	021LA6100K	COIL 10 UH
D508	D97U01801B	DIODE,ZENER MTZJ18B T-77	L202	02167F3R3J	COIL 3.3 UH
D509	D2WT011E10	DIODE SILICON 11E1-EIC	L203	021LA61R0M	COIL 1 UH
D510	D2WXRU2AM0	DIODE SILICON RU2AM-EIC	L204	021LA6120K	COIL 12 UH
D511	D2WXN49370	DIODE SILICON 1N4937	L206	021LA6R22M	COIL 0.22 UH
D512	D2WXS1400	DIODE SCHOTTKY SB140-EIC	L207	033700005R	COIL,VIDEO IFT 3700005
D513	D28T21DQN9	DIODE SCHOTTKY 21DQ09N-TA2B1	L302	021LA6R22M	COIL 0.22 UH
D514	D1VT001330	DIODE,SILICON 1SS133T-77	L401	021679472K	COIL 4.7 MH
D515	D1VT001330	DIODE,SILICON 1SS133T-77	△ L501	029T000094	COIL,LINE FILTER OR7A223F24Y
D516	D28T21DQN9	DIODE SCHOTTKY 21DQ09N-TA2B1	L502	02AHB0A0A4	CORE FERRITE W5T_20X10X10A
D517	D2WT011E10	DIODE SILICON 11E1-EIC	△ L503	028R140018	COIL,DEGAUSS 8R140018
D518	D1VT001330	DIODE,SILICON 1SS133T-77	L601	02167F100J	COIL 10 UH
D521	D1VT001330	DIODE,SILICON 1SS133T-77	L701	02167F470J	COIL 47 UH
D522	D97U01801B	DIODE,ZENER MTZJ18B T-77	L702	021LA6100K	COIL 10 UH
D523	D1VT001330	DIODE,SILICON 1SS133T-77	L703	021LA6100K	COIL 10 UH
D524	D97U03R61B	DIODE,ZENER MTZJ3.6B T-77	L704	021LA6100J	COIL 10 UH
D525	D97U01201B	DIODE,ZENER MTZJ12B T-77	L706	021LA6100K	COIL 10 UH
D527	D28T21DQN9	DIODE SCHOTTKY 21DQ09N-TA2B1	L707	021LA6100K	COIL 10 UH
D528	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	L708	021LA6100K	COIL 10 UH
D529	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	T401	045009003J	TRANS,HORIZONTAL DRIVE ETH09K14BZ

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
COILS & TRANSFORMERS			MISCELLANEOUS		
△ T501	048129110H	TRANSFORMER, SWITCHING 8129110H	TM101	076N0JP030	TRANSMITTER RC-JP030
JACKS			△ TU001	0145517012	TUNER, VHF-UHF TUWRF4EG-778F2A_P3
J701	063D100050	SOCKET, 21PIN MRC-021V-07_A	△ V801	09FY140402	CRT W/DY(B+D) A34JXV70X73N45A
J702	060J421037	RCA JACK MTJ-032-05A-32-FE	X101	100CT8R005	CRYSTAL HC-49/U-S
J703	060J421030	RCA JACK MTJ-032-05A-31-FE	X601	100CT4R408	CRYSTAL HC-49/U
J704	060J421036	RCA JACK MTJ-032-05A-30-FE	RESISTOR RC..... CARBON RESISTOR CAPACITORS CC..... CERAMIC CAPACITOR CE..... ALUMI ELECTROLYTIC CAPACITOR CP..... POLYESTER CAPACITOR CPP..... POLYPROPYLENE CAPACITOR CPL..... PLASTIC CAPACITOR CMP..... METAL POLYESTER CAPACITOR CML..... METAL PLASTIC CAPACITOR CMPP..... METAL POLYPROPYLENE CAPACITOR		
△ J801	066F120018	SOCKET, CATHODE RAY TUBE ISMS01S			
J1001	060J131016	HEADPHONE JACK MSJ-2000_AG			
J1150	060J421037	RCA JACK MTJ-032-05A-32-FE			
J1151	060J421030	RCA JACK MTJ-032-05A-31-FE			
SWITCHES					
△ SW501	0530105019	SWITCH ESB92S22B			
SW2002	0504101T34	SWITCH, TACT EVQ21505R			
SW2003	0504101T34	SWITCH, TACT EVQ21505R			
SW2004	0504101T34	SWITCH, TACT EVQ21505R			
SW2005	0504101T34	SWITCH, TACT EVQ21505R			
SW2006	0504101T34	SWITCH, TACT EVQ21505R			
SW2007	0504101T34	SWITCH, TACT EVQ21505R			
VARIABLE RESISTORS					
VR401	V1K63H3BTE	VOLUME, SEMI FIXED NVG6TLTAB222			
VR420	V1K63Q2BTE	VOLUME, SEMI FIXED NVG6TLTAB471			
VR501	V116313BTC	VOLUME, SEMI FIXED EVNCYAA03B13			
P.C. BOARD ASSEMBLIES					
PCB010	A3Q909W010K	PCB ASS'Y CME049A			
PCB110	A3Q909W110K	PCB ASS'Y CCE042A			
PCB270	A3Q909W270K	PCB ASS'Y CEE092A			
PCB320	A3Q909W320K	PCB ASS'Y CEE102A			
PCBDB0	A3Q909WDB0K	PCB ASS'Y CEE093A			
PCB260A	A3Q909W260K	PCB ASS'Y CEE090A			
PCB260B	A3Q909W260K	PCB ASS'Y CEE091A			
MISCELLANEOUS					
B501	024HT03563	CORE, BEADS W4BRH3.5X6X1.0X2			
B504	024HT03563	CORE, BEADS W4BRH3.5X6X1.0X2			
B1001	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1002	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1003	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1004	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1005	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1006	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1007	024HT03564	CORE, BEADS W4BRH3.5X6X1.0			
B1008	024HT03553	CORE, BEADS W5RH3.5X5X1.0			
BT001	141R004016	BATTERY, MANGAN GR03X-SP2			
BT002	141R004016	BATTERY, MANGAN GR03X-SP2			
△ CD501	1206455821	CORD AC BUSH 6455821			
CD503	06CHU23001	CORD CONNECTOR CHU23001			
CD801	1278140031	BRAIDED WIRE SM2041-007			
CD802	WDL6042038	FLAT CABLE AWG26 6C BLACK 420MM			
CD803	WBL6028038	FLAT CABLE AWG26 4C BLACK 280MM			
CF201	1012T5R515	FILTER, CERAMIC TRAP TPWRF5M50B02-A0			
CF202	102E238R9E	FILTER, SAW J1981M			
CF204	1012T03101	FILTER CERAMIC TRAP MKT31.9MA110P-TF			
CF301	102E238R94	FILTER, SAW K9650M			
CF304	1012T04001	FILTER, CERAMIC TRAP MKT40.4MA110P-TF			
CP001	069W01001A	CONNECTOR PCB SIDE 003P-2100			
CP101	069S260629	CONNECTOR PCB SIDE A2001WV2-6P			
CP102	069S270639	CONNECTOR PCB SIDE A2001WR2-7P			
CP401	069S450089	CONNECTOR PCB SIDE A1561WV2-A5P			
CP502	069S420099	CONNECTOR PCB SIDE A1561WV2-2PK			
CP503	069S320419	CONNECTOR PCB SIDE A3963WV2-3PD			
CP701	069J130340	CONNECTOR PCB SIDE IMSA-6035B-03Z002-PT			
CP801	069W01001A	CONNECTOR PCB SIDE 003P-2100			
CD1001	06CH145901	CORD CONNECTOR CH145901			
CD2001	06CH262003	CORD CONNECTOR CH262003			
CP1001	069S140419	CONNECTOR PCB SIDE A2502WV2-4P			
CP802A	067U006049	WIRE HOLDER B2013H02-6P			
CP802B	067U006049	WIRE HOLDER B2013H02-6P			
CP803A	067U004029	WIRE HOLDER B2013H02-4P			
CP803B	067U004029	WIRE HOLDER B2013H02-4P			
EL002	124120301A	EYE LET XRY20X30BD			
△ F501	080NT04004	FUSE 50T040H			
△ FB401	043214050F	TRANSFORMER, FLYBACK FNI14B002_M			
FH501	06710T0009	HOLDER, FUSE EYF-52BCY			
FH502	06710T0009	HOLDER, FUSE EYF-52BCY			
OS2001	077Q037002	REMOTE RECEIVER PIC-37143TH5			
△ SP1001	070W132024	SPEAKER NP-300W-L(RCA 115)			
△ SP1002	070W132024	SPEAKER NP-300W-L(RCA 115)			
△ TH501	D8E080B100	DEGAUSS ELEMENT B59104-T80-B10			

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