

ome p	Segm time	Tornet sen	Ovelas	Min tolerance	May tolerance	Parat 🔺	OK
1	00:02:00	1 alget beg.	0	-50.000	70.000		Cancel
2	00:05:00	1	0	-50.000	70.000		Gancor
3	00:10:00	1	0	-50.000	70.000		Print
4	00:10:00	1	0	-50.000	70.000		
5	00:08:00	1	0	-50.000	70.000		
6	00:15:00	1	0	-50.000	70.000		
7	00:10:00	1	0	-50.000	70.000		
8	00:01:00	1	0	-50.000	70.000		
9							
10							
11							
• ¹²							
[. 1				
	opy <u>I</u> ns	ert <u>D</u> e	elete	I <u>n</u> sert line	De <u>l</u> ete line		



Universal Profile Program Editor

B 70.0754 Operating Instructions

5.99/00374963

Contents

1	Introduction	3
1.1	Preface	. 3
1.2	Delivery package	. 3
1.3	Typographical conventions	. 4
2	Installation	5
2.1	Hardware requirements	5
2.2	Software requirements	5
2.3	Starting the installation program	. 5
3	Project planning example	7
3.1	Basic information	. 8
3.2	Explanation of the toolbar	10
3.3	System file	11
3.4	Project	12
3.5	Profile program source	14
3.6 3.6.1 3.6.2	JUMO DICON 1001 Select channel number Profiles	16 16 17
3.7 3.7.1 3.7.2 3.7.3	JUMO PR-100 Select channel Profiles Time switch	19 19 19 21
3.8 3.8.1 3.8.2	Programs for the meat processing industry JUMO LPF-100/200 JUMO PRF-100	22 23 28
4	Profile Program Editor EdiProg	33
4.1 4.1.1 4.1.2 4.1.3 4.1.4 4.1.5	System file	33 33 34 34 34 34
4.1.6 4.2	Quit Project	34 35
4.2.1 4.2.2 4.2.3 4.2.4	NewEditSave asDelete	35 36 36 36

Contents

4.2.5	Print	37
4.3	Profile program source	38
4.3.1	New	38
4.3.2	Edit	39
4.3.3	Save as	40
4.3.4	Delete	40
4.3.5	Load configuration data	40
4.3.6	Transfer	41
4.3.7	Process steps	41
4.4	Profile program	42
4.4 4.4.1	Profile program New	42 42
4.4 4.4.1 4.4.2	Profile program New Edit	42 42 42
4.4 4.4.1 4.4.2 4.4.3	Profile program New Edit Save as	42 42 42 42
4.4 4.4.1 4.4.2 4.4.3 4.4.4	Profile program New Edit Save as Rename	42 42 42 42 42
4.4 .1 4.4.2 4.4.3 4.4.4 4.4.5	Profile program New Edit Save as Rename Delete	42 42 42 42 42 42
4.4 4.4.1 4.4.2 4.4.3 4.4.4 4.4.5 4.4.6	Profile program New Edit Save as Rename Delete Transfer	42 42 42 42 42 42 43
4.4 .1 4.4.2 4.4.3 4.4.4 4.4.5 4.4.6	Profile program New Edit Save as Rename Delete Transfer	42 42 42 42 42 42 43

1.1 Preface

	The Universal profile program editor "EdiProg" is software which is intended for the quick and convenient creation of profiles. Profiles from different JUMO profile instruments can be managed easily, in the form of a hierarchical structure. These Operating Instructions describe the EdiProg software version 103.02.07 / data- base version 3.0.
PC knowledge	The processes and concepts described in the operating instructions require substan- tial experience in using the Microsoft-Windows ¹ operating system.
Literature	When entering profiles, the corresponding operating instructions of the profile instruments must be available, since this description only deals with the functions of EdiProg.
1.2 Delivery	y package
	Check every delivery to make sure it is complete and undamaged. If something is missing or damaged, please contact your nearest subsidiary or the main factory.
Address	M. K. JUCHHEIM GmbH & Co Moltkestraße 13 - 31 D-36039 Fulda, Germany Phone in Germany (0661) 60 03-727 from abroad (++49) 661 6003-0 Fax in Germany (0661) 60 03-508 from abroad (++49) 661 6003-607
Delivery	 3 diskettes Operating Instructions Software licensing agreement

- Registration card

1. Microsoft and Windows are registered trademarks of Microsoft Corporation

1 Introduction

1.3 Typographical conventions

Warning signs

The signs for **Danger** and **Warning** are used in these Operating Instructions under the following conditions:



Danger

This sign is used when there may be **danger to personnel** if the instructions are disregarded or not followed accurately!



Warning

This sign is used if there may be **damage to equipment or data** if the instructions are disregarded or not followed accurately!

Note signs



Note This sign is used when your **special attention** is drawn to a remark.



Reference

This sign refers to further information in other manuals, chapters or sections.



Footnote

Footnotes are notes which refer to certain points in the text. Footnotes consist of two parts:

Marking in the text and the footnote text.

The markings in the text are arranged as continuous raised (superscript) numbers. The footnote text (in smaller typeface) is placed at the bottom of the page and starts with a number and a full stop.

* Action

This sign indicates that an action to be peformed is described. The individual steps are marked by this asterisk, e.g.:

- * Switch off supply
- * Pull screw-clamp connectors off the module

Program →New Command chain

Italic script together with the arrow indicates the "logical" program sequence, i.e. how the function is started from the menu bar.

2.1 Hardware requirements

The following hardware requirements must be met when operating the "Ediprog" program.

Minimum configuration	- - - -	IBM-PC or compatible PC from 486 processor 4MB main memory 3.5 " disk drive mouse one free serial port (communication with instrument) 6.5MB available on hard disk VGA graphics
Recommended configuration	- - - -	IBM-PC or compatible Pentium ¹ PC 8MB main memory mouse one free serial port (communication with instrument) 20MB free disk space Super VGA graphics (from 800x600 pixels)

2.2 Software requirements

- Windows 3.1 / 3.11 or Windows 95

2.3 Starting the installation program

- * Start Microsoft Windows 95
- * Insert diskette 1/3 of the Universal profile program editor
- * Call up installation using the *Start* →*Run* function "a:\install" or "b:\install", depending on drive letter

Neues Office-Dokument Office-Dokument öffnen					
📾 Programme	۲	Ausführe	n		? ×
🕒 Dokumente	F				
🔛 Einstellungen	F		Dokuments an, da	men des Programm: s bzw. der geöffnet	s, Urdners oder werden soll.
🔊 <u>S</u> uchen	F	<u>222</u>			
<u>₩</u> ilfe		U <u>f</u> rnen:	Attinstallexe		•
📁 Aus <u>f</u> ühren					
🗊 <u>B</u> eenden			OK	Abbrechen	Durchsuchen
🚯 Start					

- * Enter "a:\install" or "b:\install", depending on drive letter
- * Click on OK

The installation program will lead you through the rest of the installation with screen messages.

1. Pentium is a registered trademark of Intel Corporation

3.1 Basic information

The program editor can be used for the convenient creation of profile programs for JUMO profile controllers.

The programs are structured hierarchically in a system file and managed in the form of a database (tree structure). This ensures that the programs are easily saved and recovered.

The example below shows the structure of the program management.

The DICON 1001 is used on different production sites for the operation and control of air-conditioning cabinets and burn-in furnaces. When used in production, different profile programs are required, which can be created and managed using the program editor. The path indicated in the picture is described below.



The following template (basic display) will appear after the profile program starts. When the program is first started, it creates a system file called EDIPROG.MDB

This chapter describes the direct path to program creation.



Close applications for setup programs when COM1 or COM2 are used for Ediprog.



3.2 Explanation of the toolbar

The individual menu items can be called up quickly and directly using the buttons on the toolbar.

In the description below, these symbols are shown on the left side:

N	lew program
JUMO program editor - [EDIPROG.MDB] System file Project Profile program source Profile program Profile Project Profile Program Image: Profile program	Edit program
Load all progra ⇒ Section 4.3 Transfer all progra ⇒ Section 4.3.6 " New program source ⇒ Section 3.5 "Profi	Read program from device Transmit program to device ams from device 3.6 "Transfer" ams to device "Transfer" le program source"
⇔ Section 3.4 "Project"	
Print project ⇔ Section 3.4 "Project"	
Save database as	
Open database	
⇔ Section 3.3 "System file"	
Database new	
⇔ Section 3.3 "System file"	
Functions which are shown greyed out car	nnot be executed.



3.3 System file

D

Create

Next, a new database name which corresponds to the application is assigned. The program automatically suggests the name "ediprog.mdb".

Create new database		? ×
Dateiname: *.mdb	Ordner: d:\progra~1\edipr_gb	OK Abbrechen N <u>e</u> tzwerk
Dateityp: Prg.Editor *.mdb ▼	Laufwerke:	

The menu item System file → Save as can also be used to assign a different name.

Save as

ateiname: .mdb ediprog.mdb	Ordner: d:\progra~1\edipr_gb	OK Abbrechen N <u>e</u> tzwerk
)atei <u>typ:</u> Pra Editor * mdb	Laufwerke:	

Open

ß

If a database already exists, it is also possible to open a database at this point.

Open database		? ×
Datei <u>n</u> ame: •.mdb ediprog.mdb	Ordner: d:\progra~1\edipr_gb a d:\ a progra~1 a edipr_gb	OK Abbrechen N <u>e</u> tzwerk
Datei <u>typ:</u> Prg.Editor *.mdb	Laufwerke:	

3 Project planning example

3.4 Project

Create new project



Project (2)

The entire system file is divided into different projects. The example below shows the division into different buildings (click on the ProjectName field).

Create new project		X
Project <u>N</u> ame:	Available projects:	
Project		ОК
		<u>C</u> ancel
Information on project:		
(Text length: max. 255 charac	sters)	
Project Info	<u></u>	

* Enter project name

An info text of max. 255 characters can be entered for each project.

If the program is to be processed later, it can be easily recovered. Information could be given here on which chambers can be found in the building, for example.

Create new project		×
Project <u>N</u> ame:	Available projects:	
BuildingNo.1	Project	ОК
		<u>C</u> ancel
Information on project:		
(Text length: max. 255 characters)		
Project Info 1st floor Environmental simulation 2nd floor Burn-in oven	×	

- * Confirm with OK
- * Enter next project

When all projects have been set up, then the corresponding program source (in the example: DICON 1001) can be assigned. To this end, the appropriate project name has to be selected in the "Profile program editor - project management" template.

Example

* Select project "Building No.1" by clicking on the selector field.

🗃 JUMO program editor - [EDIPROG.MDB]	
🛗 System file Project Profile program source Profile pro	gram <u>D</u> isplay <u>H</u> elp
Profile program editor - project management	I
Project	Project information
BuildingNo.4	Project Info
BuildingNo.1	Burn-in oven1
Bullungko.4	
Program source for project	associated programs
Program source information	

3 Project planning example

3.5 Profile program source

The term "profile program source" indicates a JUMO profile instrument which is selected in the subsequent template.

Create new profile program source



Na

Profile program source (3)

* Select Profile program source →New

A dialog appears in which the program source used is defined.

Source - <u>N</u> ame:	Available sources:	
Name		ОК
Source - <u>T</u> ype:		<u>C</u> ancel
Jumo DICON 1001 💌		
Device <u>a</u> ddress: <u>N</u> etwork addr	ess:	
0 1		
Information on profile program so	urce:	
(Text length: max. 255 character	\$]	
Info on profile program source		<u>_</u>

An info text with max. 255 characters can be entered for each program source. If the program is to be processed later on, then it can be easily recovered. Information about the process can be given here, for example.

* Confirm with OK

Example

dit profile program source		
Source - <u>N</u> ame: Environmental Simulation Device <u>a</u> ddress: <u>N</u> etwork a	Source - <u>T</u> ype: Jumo DICON 1001 address: <u>M</u> ode Modbus :	OK <u>C</u> ancel
0 1 Edit information for profile pr	Setup -> Modbus	
Section 12, Room No.410 Manager Mr. Burnstone; Pho	one: 562	

After all program sources have been entered in this project, then the profile program can be created. To do this, the required "profile program source" (simulation of environment) has to be selected within the program editor project management.

* Select profile program source "Simulation of environment" by clicking on the selector field.

JUMO program editor - [EDIPROG.MDB] Image: System file Project Profile program source Profile Image: System file Project Profile Profile Image: System file Image: System file Project Profile Image: System file Image: System file Image: System file Profile Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file Image: System file <td< th=""><th>e program Display Help</th><th></th></td<>	e program Display Help	
Profile program editor - project managem	nent	
Project	Project information	
BuildingNo.1	Project Info 1st floor Environmental simulation 2nd floor Burn-in oven	
Program source for project	associated programs	
Burn-in-controller Environm_simulation_control		
Program source information		
Into on profile program source Manager: Mr. Afterburner; Phone 969		
-		

At this point, the input structure, which is identical for all program sources, ends. The text below deals with the creation of profiles for the different JUMO instruments.

3 Project planning example

3.6 JUMO DICON 1001

* Click on *Profile program* →*New* in the toolbar

New profile			
	Create new profile program		×
	Profile program name:	Available profile programs:	
	Program Name		ОК
Profile program	,		<u>C</u> ancel
(4)			

* Enter program name (desert, tropical rain forest etc.)

3.6.1 Select channel number

Two profiles can be selected under the program name (channel 1 / channel 2).

Select channel number	X
Channel number © Chan. 1	OK
C Chan. 2	<u>C</u> ancel



With the program editor, counting of the segments starts at segment 1 (corresponds to segment 0 in the device).

The following profile shows the entry in the program dialog:

3.6.2 Profiles

Example



Set operating contact

* In the *Timing contacts* window, mark *Contact 01* with a cross (A hexadecimal number is shown in the column)

s B C	IMO proj iystem file Profile p	gram editor Project Pro	(EDIPROG.MDB) file program source DICON 1001 Pr Min tolerance	Profile program Disp mogram: tropical rai	lay <u>H</u> elp]	Contacts		_]
	1	Taiget seg.	25	70	i alam. set	Contacto		<u> </u>		
	2		25	70				Cancel		
	3		25	70						
	4	1	25	70				<u>P</u> rint		l
	5 6 7 8 9 10 11 11 ▲ 12 ▲	ppy <u>I</u> ns	ert <u>[</u> s 1 - 8 of t	g contacts Contact 01 Contact 02 Contact 03 Contact 04 Contact 05 Contact 06 Contact 07 Contact 08	₽ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		×	Timebase – © hh:mm:ss © Gradient		
								NU	м	ī

The profile is entered in tabular form. Each line corresponds to the individual segments to be programmed. The segment number appears in numerical order on the left side of the screen.

3 Project planning example

the dialog which is shown.									
		from se	gment	1					
	repeat	1 cycle							
Profile pro	ogram edito	DICON 1001	Progra	m: tro	pical ra	in Chan. 1			×
	Setpoint	Segm.time	Cycles	Tar	et seg.	Min. tolerance	Max. tolerar 🔺	ОК	
1	25	1:30:00				25		Canaal	-
2	100	1:00:00				25		Lancer	
3	100	1:30:00	1		1	25			
4	25	00:00:01				25		<u>P</u> rint	
<u> </u>									
7								- Timebase -	
8								• hh:mm:s	\$
9								O Gradient	
10									
11									
12									
Cor	u Ins	ert Del	ete		Incert li	ine Delete li	ne		
				_					
Segme	ent setpoint					_			
_				-		_			-
							delete line		
						l insert line			
			dele	ete r	narke	d fields			
		insert o	content	s of	clipbo	oard			
		at the	oositior	n ma	arked	by the cursor			
	copy marked fields to the clipboard								
Segn	nent num	nber							

The program can be printed via the "Print" button in |

* Store the profile with OK

3.7 JUMO PR-100

The program entry for the PR-100 is very similar to the entry on the unit. Within one program, 4 profile curves (setpoint curves) and 8 timing diagrams are entered along a time axis.

Up to 50 different programs can be accommodated in a unit.

- * Click on program source "Burn-in furnace"
- * Profile program →New

reate new profile program		
Profile program name:	Available profile programs:	
IC ageing		OK
,,		Cancel

* Confirm with OK

3.7.1 Select channel



3.7.2 Profiles

⇒ Operating Instructions B75.3201.2 System hardware for PR-100 Process Control System

3 Project planning example

Example



Entry



Operating functions * Click on Contacts in table

3 Project planning example

Opera	ating	conta	cts								×
C00		C08		C16	C24	C32	C40		C48	C56	
C01		C09	Γ	C17	C25	C33	C41		C49	C57	
C02		C10		C18	C26	C34	C42		C50	C58	
C03		C11		C19	C27	C35	C43		C51	C59	
C04		C12		C20	C28	C36	C44		C52	C60	
C05		C13		C21	C29	C37	C45		C53	C61	
C06		C14	Γ	C22	C30	C38	C46		C54	C62	
C07		C15		C23	C31	C39	C47		C55	C63	
					OK		<u>C</u> ance	el			
				_							

3.7.3 Time switch

Profile p	orogram editor	PR100 Prog	ram: IC ageing ZP 0			2	<
	Param. set A	Param. set B	Contacts		-	ОК	
1						Cancel	
2						Drint	
3						<u>r</u> um	
4			0000000 0000002				
5							
6			0000000 0000002				
7							
8							
9							
10							
11							
.12	1			1			
_							
<u><u>C</u></u>	opy <u>I</u> nse	rt <u>D</u> ele	ete I <u>n</u> sert line	De <u>l</u> ete line			
Oper	ating contacts	0-63 of segn	nent				

* Save entry with OK

3.8 Programs for the meat processing industry

As far as programming is concerned, differences arise between the equipment manufacturers and the users with regard to the functions used. EdiProg is suitable for both parties.

EquipmentGenerally, the equipment manufacturer enters the process steps (fixed segments) andmanufacturersdelivers the operable installation with the standard programs.

Users The user, on the other hand, uses the set segments, which are protected by a password, and alters existing programs or creates new ones with the aid of the process steps (fixed segments) supplied with it.

The program management is structured in the way described on the previous pages. The picture below shows an example from the meat processing industry.

Program management in the program editor

Menu item in the program editor



3.8.1 JUMO LPF-100/200

Before entering the program, the process steps have to be defined, or already existing ones loaded from the instrument.

- Create program source LPF-100/200 or
 - click on it if LPF-100/200 has already been entered in the standard display "Profile program source of project".

profile program	Create new profile program source					
source	Source - <u>N</u> ame:	Available sources:				
	Cook_chambNo1		ОК			
	Source - <u>T</u> ype:		<u>C</u> ancel			
	LPF 100/200					
	Device <u>a</u> ddress: <u>N</u> etwork address:					
	255 127					
	Information on profile program source:					
	(Text length: max. 255 characters)					
	Info on profile program source	A]			

* Save with OK

Read in configuration data

Create new

★ Execute Profile program source →Load configuration data The "data transfer" window opens and the configuration data are read, so that EdiProg can recognise the process steps which are already available.

Read configuration data from device?	<u>S</u> tart
object	<u>C</u> ancel
Profile program number in device:	
D 61	

- * Click on "Start"
- * Execute Profile program → New (program name is marked)

New program

	Create new profile program		×
	Profile program name: Program Name	Available profile programs:	OK <u>C</u> ancel
* Ente	er program name (salami, te	st etc.)	
★ Sav	e with <i>OK</i>		

The profile is entered in tabular form. Each line corresponds to the individual segments to be programmed. The segment number appears in numerical order on the left side of the screen.

^o rofile p	rogram	editor LPF 100.	/200 Pro	ogram: sal	ami					X
	Proc.	Seg. name	Time	Chamber	Humidity	Core	Extra	Delta	ОК	
1									Cancel	
2									Print	
3										-1
4									Process step	
5										
6									T:	
7									• hh:mm	
8									O mm; ss	
9										
10									Humidity	
11									Setpoint	
12									© Pause time	
				ı —		-1			F/C value	
<u>C</u> o	ру	<u>I</u> nsert	<u>D</u> elete	<u> </u>	<u>n</u> sert line	Del	ete line		○ C value	
Numb	er of th	ne process							O F value	

Select process steps

- * Click on "Process steps"
- Confirm with OK
 The process step is entered in the table

38B		₽₽	enne pregn		\mathbf{O}				_
Profile program	editor LPF 100	/200 Pro	gram: sa	lami					X
Proc.	Seg. name	Time	Chambei	r Humidity	Core	Extra	Delta	OK	
1								Cancel	
2	Sele	ct a fixed	segment	:			×	Print	
4		01 - Proc.	01			OK		Process step	1
5		02 - Proc. 03 - Proc.	02 03			Cance			
6		04 - Proc. 05 - Proc.	04 05				<u> </u>		
7		06 - Proc.	06					Timebase	
8		07 - Proc. 08 - Proc.	07					• hh:mm	
9		09 - Proc.	09					C mm:ss	
10		10 - Proc.	10					•• •••	
10		11 - Proc.	11					Humidity	
11		12 - Proc. 13 - Proc.	12					Setpoint	
12		14 - Proc.	14		-		Ľ	C Pause time	
			_		1		P	F/C value —	
<u>С</u> ору	<u>I</u> nsert	<u>D</u> elete		I <u>n</u> sert line	De	ete line		○ C value	
								C E value	

The operating outputs defined in the process steps are protected by a password against alteration.

 In the "Operating functions" window, set function 01 by clicking with the mouse (password is required)

5.99/Universal Profile Program Editor

24

Set operating

Setpoint curve: Chamber °C Seg.time 01:30:00 Seg.time Seg.time 01:00:00 1 cycle starting with segment 1 01:30:00 100 70 20 1.5 h 1 h 1.5 h 2 'n 4 t Setpoint curve: Relative humidity % rH 100 20 ¦3 t 2 4 Setpoint curve: Additional temperature °C 100 70 20 3 2 t 4 Operating contact 1 On Off t

The profile below shows the entry in the program dialog.

Example



If specific program segments are to be repeated, the target segment "Target seg." and the number of repeats are entered under "Cycles".

						The p out vi	orofile a "Print	progran :".	n can	be printec
							Delta	a cookin	ig	
					A	dditiona	al setpo	oint		
						Cor	e			
					Humidi	ty				
			(Chamb	er					
		Segme	ent time)						
gme	nt r	name								
ofile pi	rogra	m editor	LPF 100/	200 Pro	ogran: sal	ami				
	Proc	Sed	name	Time	Chamber	Humidity	Core	Extra	Delta 🔺	ОК
1	01	Proc. 01	lianto	01:03	40	30	00.0	20		Cancel
2	03	Proc. 03		01:00	100	50		100		Print
3	05 07	Proc. 05 Proc. 07		01:30	70	20		20		Process s
5										
6										– Timebase
7										hh:mm
9										O mm:ss
10										- Humidity -
11									_	• Setpoint
									► •	
			1				- I			F/C value
	ру	<u>I</u> nse	ert	<u>D</u> elete		<u>n</u> sert line		ete line		F/C value © C value
L J <u>C</u> o Name	opy e of ti	lns he proce	ert	Delete		<u>n</u> sert line		ete line	_	F/C value © C value © F value
LJ <u>C</u> o Name	opy e of ti	lns he proce	ert	Delete		<u>n</u> sert line		ete line		F/C value © C value © F value
<u>C</u> o Name	ppy s of t	lns he proce	ss	Delete		<u>n</u> sert line	De <u>l</u>	ete line		F/C value © C value © F value
L Co Name	py soft	<u>l</u> ns he proce	ert .	Delete		<u>n</u> sert line		ete line)	F/C value © C value O F value
L J <u>C</u> o Name	ppy soft	he proce	ert	Delete		nsert line		ete line		F/C value © C value © F value
	apy a of th	l <u>I</u> nsu	ss	Delete	in ete mar	nsert line nsert line	de s	ete line		F/C value © C value O F value
	PPy 5 of ti	he proci	ent		ete mar	nsert line	de de	ete line	2	F/C value © C value O F value
Na me	ppy a of the	he proce	insert o	Delete	ete mar s of clip	nsert line hsert line ked field board a he curso	Del de s t the r	ete line		F/C value © C value O F value
Name	CO CO	be processing the processing of the classical data and the classical	insert o position arked fie	Delete dele ontent n mark	ete mar s of clip	nsert line hsert line ked field board a he curso	de de t the r	ete line		F/C value © C value O F value

Timebase,
humidity,If changes are made to these settings, then the setpoints are shown in a different co-
lour.F/C-value* Save the profile with OK

3 Project planning example

Transfer one EdiProg	★ Execute Profile Program → Transfer → to device	
program	Data transfer	×
	Transfer profile program to device?	
	object <u>C</u> ancel	
	Profile program number in device:	
	Profile program name: salami	

Transfer several EdiProg programs

- * Click on "Profile program source" in the basic display
- * Execute Profile program source → Transfer → to device

Program transfer to LPF 100/200		×
	Profile programs 76-99	1
Profile programs 1-25	Profile programs 26-50	Profile programs 51-75
Profile programs 1-25		×
01	10	19
02 salami 💌	11	20
03	12	21
04	13	22
05	14	23
06	15	24
07	16	25
08	17	
09	18	
	OK <u>C</u> ancel	Help

* Select programs required

 Start transfer with OK (the bar indicates the percentage of the program that has already been transferred)

3.8.2 JUMO PRF-100

When working with EdiProg, "fixed segments" can be entered in the PRF-100. These fixed segments have special names, such as drying, baking, spraying etc.

This makes it very much easier for the operator to enter the program, since he can work with the designations that are usual in his industry.

Afterwards, the user can enter his programs and give them program names, such as salami, gammon, and so on.

The program names and the designations for "fixed segments" are also shown in the graphical display of the PRF-100.

The operating outputs in the process steps can only be changed by using a password, so that only certain people can alter important system functions provided by the equipment manufacturer.

* Create program source LPF-100/200 or

click on it if LPF-100/200 has already been entered in the standard display "Profile program source of project".

Create new		
profile program	Create new profile program source	×
source	Create new profile program source Source - Name: SmokingChamber No10 Source - Type: PRF 100 Device address: Network address:	sources: ambNo1 OK <u>C</u> ancel
	U Information on profile program source: (Text length: max. 255 characters) Info on profile program source	A

* Save with OK

Read in configuration data

★ Execute Profile program source →Load configuration data The "data transfer" window opens and the configuration data are read so that EdiProg can, for example, recognise "fixed segments" which already exist.

Data transfer	×
Read configuration data from device?	<u>S</u> tart
object	<u>C</u> ancel
Profile program number in device:	1
Profile program name:	

- * Click on "Start"
- * Execute Profile program → New (program name is marked)

New profile program

	ю		
	÷.	ц	ы
	E	_	
	F	_	
Ш	E	=	-

Profile program name:	Available profile programs:	
liver sausage	salami	OK
		<u>C</u> ancel

- * Enter program name (liver sausage, salami etc.)
- * Save with OK

The profile is entered in tabular form. Each line corresponds to the individual segments to be programmed. The segment number appears in numerical order on the left side of the screen.

Profile p	rogram	editor JUMO	PRF 100 P	rogram: liver	_sausag			×
	Proc.	Seg. name	Kammer	Feuchte	Kern	deltaKo	Tir≜	OK
1								Cancel
2								Print
3								
4								
5								<u>Fixed</u> segment
6								
7								-
8								l imebase
9								C mm:co
10								5 mm. 35
11								- Humidity
1 ² 1								C Operation
								Control loop
<u>C</u> o	ору	<u>I</u> nsert	<u>D</u> elete	l <u>n</u> se	rt line	De <u>l</u> ete line		· · · · ·
Numb	per of t	he process						

Select fixed segments

* Click on "Fixed segments"

* Confirm with OK

The fixed segment is entered in the table.

The operating outputs defined in the "Fixed segments" are protected against alterations by a password.

 $\Rightarrow~$ Operating Instructions B 75.3101.2 System hardware for PRF-100 Process Control System



The profile below shows the entry in the program dialog:

Example





3 Project planning example

Transfer one * E EdiProg program

* Execute Profile program → Transfer → to device

Data transfer	X
Transfer profile program to device?	<u>S</u> tart
object	<u>C</u> ancel
Profile program number in device:	
Profile program name: liver_saus	ag

Transfer several EdiProg programs

- * Click on "Profile program source" in the basic display
- * Execute Profile program source → Transfer → to device

Programmübertragung	j zum PRF-100			×
Programs 0-24	Programs 25-49	Programs 50-74	Programs 75 - 99	1
Programs 0-24				\times
00 BlackFor_Ha	m 🔽 09	•	18	_
01	▼ 10	•	19	•
02	▼ 11	•	20	_
03	12	•	21	_
04	▼ 13	•	22	_
05	14	•	23	
06	▼ 15	•	24	_
07	▼ 16	•		
08	▼ 17	•		
	OK	<u>C</u> ancel		<u>H</u> elp

- * Select programs required
- Start transfer with OK (the bar indicates the percentage of the program that has already been transferred)

4.1 System file

Overview

System file	
New	
<u>O</u> pen	Ctrl+O
<u>S</u> ave as	
Close	Ctrl+E
Standard settings	
1 D:\PROGRA~1\EDIPR_GB\EDIPROG.MDB	
2 D:\PROGRA~1\EDIPROG\EDIPROG.MDB	
<u>Q</u> uit	

4.1.1 New

D

A database name which is appropriate for the application is assigned here. The program automatically suggests "ediprog.mdb".

)atei <u>n</u> ame:	Ordner:	OK
.mdb	d:\progra~1\edipr_gb	Abbrechen
	A G:\ A A A A A A A A A A A A A A A A A A A	N <u>e</u> tzwerk
	V	1

4.1.2 Open

Ē

If a database already exists, it can be opened by activating the button.

Open database		? ×
Datei <u>n</u> ame:	<u>O</u> rdner:	OK
*.mdb ediprog.mdb	d:\progra~1\edipr_gb	Abbrechen
	a u.v a progra~1 a edipr_gb	N <u>e</u> tzwerk
Dateityp: Prg.Editor *.mdb	Laufwerke:]	

4 Profile Program Editor EdiProg

4.1.3 Save as

The menu item System file \Rightarrow Save as can be used to assign a different name.

Save Database as		? ×
Dateiname: Indb ediprog.mdb	Ordner: d:\progra~1\edipr_gb d:\ progra~1 @ edipr_gb	OK Abbrechen N <u>e</u> tzwerk
Dateityp: Prg.Editor *.mdb	Laufwerke:	

4.1.4 Close

This command saves and closes the system file. A different system file can be opened.

4.1.5 Standard settings

Interface

The COM interface is selected here, from which EdiProg transfers the programs to or from the device.

Standard Settings		×
- Interface for prof COM 1	file program transfer CCOM 3	ОК
• COM 2	C COM 4	<u>C</u> ancel

4.1.6 Quit

Closes EdiProg and returns to the operating system.

4.2 Project

Overview

Pr <u>oj</u> ect	
<u>N</u> ew	Shift+N
<u>E</u> dit	Shift+E
Save <u>a</u> s	Shift+S
<u>D</u> elete	
<u>P</u> rint	Ctrl+P
Printer setup	

4.2.1 New

ΞŌ

The entire system file is divided into different projects. In the example below, a division into different buildings is made (click on the selector field).

Create new project		×
Project Name:	Available projecte:	
Project		OK
		<u>C</u> ancel
Information on project:		
(Text length: max. 255 characters	:]	
Project Info	4	
	V	

* Enter project name

An info text with up to 255 characters can be entered for each project. If the program is to be processed later on, it can be easily recovered. For example, information could be given here on which chambers can be found in the building.

Create new project		×
Project <u>N</u> ame: BuildingNo.1	Available projects: Project	OK
Information on project:		
Project Info 1st floor Environmental simulation 2nd floor Burn-in oven	×	

- * Confirm with OK
- * Enter next project

4 Profile Program Editor EdiProg

After all projects have been created, the corresponding program sources (in this example: DICON 1001) can be assigned. For this purpose, the appropriate project name is selected in the "Profile program editor - project management" template.

Example

* Select project "Building No.1" with a click on the selector field.

🗃 JUMO program editor - [EDIPROG.MDB]		
System file Project Profile program source Profile	program <u>D</u> isplay <u>H</u> elp]
Profile program editor - project manageme	ent	
Project	Project information	
BuildingNo.4	Project Info Burn-in oven1	
Program source for project	associated programs	
Program source information		
×		

4.2.2 Edit

If a system file is open, this function can be used to alter the project name or the project info if changes occur within a building, as in the example.

4.2.3 Save as

The project can be stored under a different project name. This is appropriate when several buildings are arranged in a similar way, as in the example.

The data are simply stored under a different name and the differences with respect to the original building re-entered.

4.2.4 Delete

The selected project, including all program sources, is deleted without query.

4.2.5 Print

A text editor opens and indicates all sources, the source info text, as well as all programs belonging to stored project. It is subsequently possible to make a print-out.

💋 Ediprog.txt - Editor	
<u>D</u> atei <u>B</u> earbeiten <u>S</u> uchen <u>?</u>	
**************************************	f ;
Project name: BuildingNo.1	
 Source name: Burn -in oven	-
Source type: PR 100	
Device address: Ø	
Source info:	
Info on profile program source Manager Mr. Afterburner, Phone 969	
Profile programs: IC ageing Industry Military	
Source name: Environmental simulation	-
Source type: Jumo DICON 1001	
Device address: Ø	
Source info:	
Info on profile program source Section 12, Room No.410 Manager Mr. Burnstone, Phone 562	
Profile programs: Central Europe Desert Tropical rain forest	

4.3 Profile program source

The term "Profile program source" indicates a JUMO profile instrument to be selected in the next screen template.

Overview



4.3.1 New



* Select Profile program source → New

A dialog appears which determines the program source used.

Source - Name: Available sources: Name OK Source - Lype: Image: Cancel Jumo DICON 1001 Image: Cancel Device address: Network address:	
0 1	Available sources:
Information on profile program source: (Text length: max. 255 characters)	gram source: aracters) nurce

An info text with up to 255 characters can be entered for each program source. If the program is to be processed later on, it can be easily recovered. Information on the process can be given here, for example.

* Confirm with OK

Example

Edit profile program source	×
Source - Mame: Source - Type: Environmental Simulation Jumo DICON 1001 Device address: Network address: Mode Modbus : 0 1 □ Setup -> Modbus Edit information for profile program source (Text length: max. 255 characters)	OK <u>C</u> ancel
Section 12, Room No.410 Manager Mr. Burnstone; Phone: 562	

After all program sources have been entered in this project, program creation can commence. To this end, the required program source (simulation of environment) is selected within the program editor project management.

 Program source "Simulation of environment" can be selected by clicking on the selector field:

JUMO program editor - [EDIPROG.MDB]	ogram <u>D</u> isplay <u>H</u> elp
Profile program editor - project managemen	t
Project	Project information
BuildingNo.1	Project Info 1st floor Environmental simulation 2nd floor Burn-in oven
Program source for project	associated programs
Burn-in-controller Environm_simulation_control	
Program source information	
Info on profile program source	
Manager: Mr. Afterburner; Phone 969	

4.3.2 Edit

When the system file is open, this function can be used to alter the program sources, or the program source information, if, as in the example, changes occur within a process.

4.3.3 Save as

The program source can be saved under a different name. This is appropriate when the system is being expanded and several program sources are using the same programs.

4.3.4 Delete

The selected program source is deleted without query, together with all programs.

4.3.5 Load configuration data

It may have been necessary to adjust certain controller settings in the instrument, such as controller parameters, and alter them with respect to the factory setting. Before starting to write programs, EdiProg first has to recognise all parameters from the unit in order to subsequently transfer them to the unit, together with the programs. This is the case with profiles, which must not exceed the range limits for the transducer.

Data transfer	×
Read configuration data from device?	<u>S</u> tart
object	<u>C</u> ancel
Profile program number in device:	
Profile program name:	



4.3.6 Transfer

Management Using EdiProg, more programs can be managed than can be stored in program sources.



Program assignment

Program	transfer to DICON 1001			×
Progr.00	Central Europe	Progr.09		Progr.18
Progr.01	Desert 💌	Progr.10	•	Progr.19
Progr.02	Tropical rain forest 🛛 💌	Progr.11	•	Progr.20
Progr.03	•	Progr.12	_	Progr.21
Progr.04	•	Progr.13	•	Progr.22
Progr.05		Progr.14	•	Progr.23
Progr.06	_	Progr.15	_	Progr.24
Progr.07	•	Progr.16	•	
Progr.08	•	Progr.17		

A click on the pull-down menu opens the list of all programs which have been entered for the program source. In this way, programs are assigned to their numbers in the unit.



4.3.7 Process steps



These functions can only be executed on program sources with process steps.

4.4 Profile program

Overview



* Click on *Profile program* → New in the toolbar

4.4.1 New

Ê

Create new profile program		×
Profile program name: Program Name	Available profile programs:	OK <u>C</u> ancel

* Enter profile program name (central Europe, tropical rain forest)

4.4.2 Edit

The program selected in the basic display is opened and can be altered freely.

4.4.3 Save as

An existing program can be saved under a different name. This may be helpful when only a new setpoint profile has to be programmed, but operating functions or process steps are to remain unchanged.

4.4.4 Rename

This function assigns a different name to the program.

4.4.5 Delete

The program is deleted without query and does not appear in the list in the basic display.

4.4.6 Transfer

Here, only the program that has just been selected in the project management can be sent to the instrument, or read out of the instrument, via the main menu item *Profile* program \rightarrow Transfer. As soon as this menu item is called up, the program no. of the unit that is required for the transfer has to be specified in a subsequent dialog, since the names assigned in the program editor are not transferred to the unit.

The programs selected by the user can be transferred via the main menu item *Profile* source \rightarrow *Transfer.*

Send to JUMO instrument

Transfer profile program to device?	<u>S</u> tart
object	<u>C</u> ance
Profile program number in device:	
Profile program name: IC ageing	

Read from JUMO instrument

Profile program \rightarrow Transfer \rightarrow from device

Profile program \rightarrow Transfer \rightarrow to device



Data transfer		
Read profile program	from device?	<u>S</u> tart
object		<u>C</u> ancel
Profile program number in d	evice:	

* Save the profile with OK

5 What to do if...

What's wrong?	Remedy	Info
No data connection	 Check Standard settings→Interface Check connection cables and inter- face to establish whether the con- nectors have been fitted correctly. 	 ⇒ Section 4.1.5 "Standard settings" ⇒ Section 4.3.1 "New" ⇒ Section 4.3.2 "Edit"
Password blocks the path to the pro- gramming of "fixed segments" (PRF-100) or "process steps" (LPF-100)	 Enter the factory-set passwords Find out from the system manufac- turer whether the password has been changed. 	 ⇒ Standard passwords PRF-100 and PR-100: 2007 LPF-100/200: 9510 Process steps: 2345



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