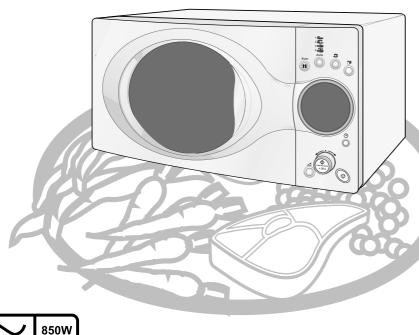


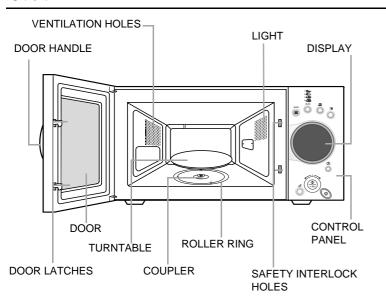
# MICROWAVE OVEN

## **Owner's Instructions**

M1875N



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#### Accessories

Depending on the model that you have purchased, you are supplied with several accessories that can be used in a variety of ways.



 Coupler, already placed over the motor shaft in the base of the oven.

<u>Purpose</u>: The coupler rotates the turntable.



2. Roller ring, to be placed in the centre of the oven.

Purpose: The roller ring supports the turntable.

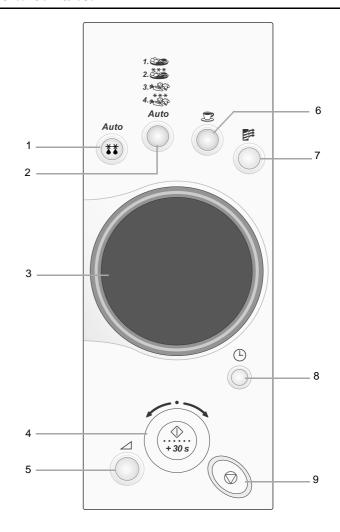


**3. Turntable**, to be placed on the roller ring with the centre fitting to the coupler.

Purpose: The turntable serves as the main cooking surface; it can be easily removed for cleaning.

**DO NOT** operate the microwave oven without the roller ring and turntable.

#### Control Panel



- 1. AUTO DEFROST BUTTON
- 2. AUTO REHEAT/COOK SELECTION
- 3. DISPLAY
- 4. START DIAL KNOB

- 5. POWER LEVEL SETTING
- 6. INSTANT REHEAT BUTTON
- 7. DEODORIZATION BUTTON
- 8. CLOCK SETTING
- 9. STOP/CANCEL BUTTON

## Using this Instruction Booklet

You have just purchased a SAMSUNG microwave oven. Your Owner's Instructions contain much valuable information on cooking with your microwave oven:

- Safety precautions
- Suitable accessories and cookware
- Useful cooking tips

At the front of the booklet you will find illustrations of the oven, and more importantly the control panel, so that you can find the buttons more easily.

The step-by-step procedures use three different symbols.



## PRECAUTIONS TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

Failure to observe the following safety precautions may result in harmful exposure to microwave energy.

- (a) Under no circumstances should any attempt be made to operate the oven with the door open or to tamper with the safety interlocks (door latches) or to insert anything into the safety interlock holes.
- (b) Do not place any object between the oven door and front face or allow food or cleaner residues to accumulate on sealing surfaces. Ensure that the door and door sealing surfaces are kept clean by wiping after use first with a damp cloth and then with a soft dry cloth.
- (c) Do not operate the oven if it is damaged until it has been repaired by a qualified microwave service technician trained by the manufacturer. It is particularly important that the oven door closes properly and that there is no damage to the:
  - (1) Door, door seals and sealing surfaces
  - (2) Door hinges (broken or loose)
  - (3) Power cable
- (d) The oven should not be adjusted or repaired by anyone other than a properly qualified microwave service technician trained by the manufacturer.

## Safety Precautions

Important Safety Instructions.

Read Carefully and keep for future reference.

Before cooking food or liquids in your microwave oven, please check that the following safety precautions are taken.

- 1. **DO NOT** use any metallic cookware in the microwave oven:
  - Metallic containers
  - Dinnerware with gold or silver trimmings
  - Skewers, forks, etc.
- Reason: Electric arcing or sparking may occur and may damage the oven.
- 2. DO NOT heat:
  - Airtight or vacuum-sealed bottles, jars, containers

Ex) Baby food jars

· Airtight food.

Ex) Eggs, nuts in shells, tomatoes

Reason: The increase in pressure may cause them to explode.

<u>Tip</u>: Remove lids and pierce skins, bags, etc.

3. **DO NOT** operate the microwave oven when it is empty.

Reason: The oven walls may be damaged.

<u>Tip</u>: Leave a glass of water inside the oven at all times.

The water will absorb the microwaves if you accidentally set the

oven going when it is empty.

**4. DO NOT** cover the rear ventilation slots with cloths or paper.

Reason: The cloths or paper may catch fire as hot air is evacuated from the oven.

**5. ALWAYS** use oven gloves when removing a dish from the oven.

Reason: Some dishes absorb microwaves and heat is always transferred from the food to the dish.The dishes are therefore hot.

6. **DO NOT** touch heating elements or interior oven walls.

Reason: These walls may be hot enough to burn even after cooking has finished, even though they do not appear to be so. Do not allow inflammable materials to come into contact with any interior area of the oven. Let the oven cool down first.

- 7. To reduce the risk of fire in the oven cavity:
  - Do not store flammable materials in the oven
  - Remove wire twist ties from paper or plastic bags
  - Do not use your microwave oven to dry newspapers
  - If smoke is observed, keep the oven door closed and switch off or disconnect the oven from the power supply
- 8. Take particular care when heating liquids and baby foods.
  - ALWAYS allow a standing time of at least 20 seconds after the oven has been switched off so that the temperature can equalize.
  - Stir during heating, if necessary, and ALWAYS stir after heating.
  - Take care when handling the container after heating. You may burn yourself, if the container is too hot.

## Safety Precautions (continued)

- A risk of delayed eruptive boiling exists.
- To prevent delayed boiling and possible scalding, you should put a plastic spoon or glass stick into the beverages and stir before, during and after heating.

Reason: During the heating of liquids the boiling point can be delayed; this means that eruptive boiling can start after the container is removed from the oven. You may scald yourself.

- In the event of scalding, follow these FIRST AID instructions:
  - \* Immerse the scalded area in cold water for at least 10 minutes.
  - Cover with a clean, dry dressing.
  - \* Do not apply any creams, oils or lotions.
- NEVER fill the container to the top and choose a container that is wider at the top than at the bottom to prevent the liquid from boiling over. Bottles with narrow necks may also explode if overheated.
- ALWAYS check the temperature of baby food or milk before giving it to the baby.
- NEVER heat a baby's bottle with the teat on, as the bottle may explode if overheated.
- 9. Be careful not to damage the power cable.
  - Do not immerse the power cable or plug in water and keep the power cable away from heated surfaces.
  - Do not operate this appliance if it has a damaged power cable or plug.
- 10. Stand at arm's length from the oven when opening the door. Reason: The hot air or steam released may cause scalding.
- 11. Keep the inside of the oven clean.
  - Reason: Food particles or spattered oils stuck to oven walls or floor can cause paint damage and reduce the efficiency of the oven.
- **12.** You may notice a "Clicking" sound during operation(especially when the oven is defrosting).
  - Reason: This sound is normal when the electrical power output is changing.
- 13. When the microwave oven is operating without any load, the power will be cut off automati-cally for safety. You can operate normally after letting it stand for over 30 minutes.

#### IMPORTANT SAFETY INSTRUCTIONS

During cooking, you should look into the oven from time to time when food is being heated or cooked in disposable containers of plastic, paper or other combustible materials.

#### **IMPORTANT**

Young children should **NEVER** be allowed to use or play with the microwave oven. Nor should they be left unattended near the microwave oven when it is in use. Items of interest to children should not be stored or hidden just above the oven.

## Installing Your Microwave Oven

Place the oven on a flat, level surface that is strong enough to safely bear the weight of the oven.





- When you install your oven, Make sure there is adequate ventilation for your oven by leaving at least 10 cm (4 inches) of space behind, and on the sides of the oven, at least 20 cm (8 inches) of space above the oven.
- Remove all packing materials inside the oven. Install the roller ring and turntable. Check that the turntable rotates freely.
- This microwave oven has to be positioned so that plug is accessible.
- Never block the air vents as the oven may overheat and automatically switch itself off. It will remain inoperable until it has cooled sufficiently.
- For your personal safety, plug the cable into a 3-pin, 230 Volt, 50Hz, AC earthed socket. If the power cable of this appliance is damaged, it must be replaced by a special cable supplied by PENCON(UD13A1).
- Do not install the microwave oven in hot or damp surroundings like next to a traditional oven or radiator. The power supply specifications of the oven must be respected and any extension cable used must be of the same standard as the power cable supplied with the oven. Wipe the interior and the door seal with a damp cloth before using your microwave oven for the first time.

#### Setting the Time

Your microwave oven has an inbuilt clock. The time can be displayed in either the 24-hour or 12-hour notation. You must set the clock:

- When you first install your microwave oven
- After a power failure

Do not forget to reset the clock when you switch to and from summer or winter time.



1. To display the time in the... Then press the ① button...

24-hour notation Once 12-hour notation Twice



2. Turn the dial knob to set the hour.



3. Press the (L) button.



4. Turn the dial knob to set the minute.



5. Press the (L) button.

## What to Do if You are in Doubt or Have a Problem

If you have any of the problems listed below try the solutions given.

- This is normal.
  - Condensation inside the oven.
  - Air flow around the door and outer casing.
  - Light reflection around the door and outer casing.
  - Steam escaping from around the door or vents.
- ◆ The oven does not start when you press the ⋄ button.
  - Is the door completely closed?
- The food is not cooked at all

  - Is the door closed?
  - Have you overloaded the electric circuit and caused a fuse to blow or a breaker to be triggered?
- The food is either overcooked or undercooked
  - Was the appropriate cooking length set for the type of food?
  - Was an appropriate power level chosen?
- Sparking and cracking occur inside the oven (arcing)
  - Have you used a dish with metal trimmings?
  - Have you left a fork or other metal utensil inside the oven?
  - Is aluminium foil too close to the inside walls?
  - The oven causes interference with radios or televisions.
    - Slight interference may be observed on televisions or radios when the oven is operating. This is normal. To solve this problem, install the oven away from televisions, radios and aerials.
    - If interference is detected by the oven's microprocessor, the display may be reset. To solve this problem, disconnect the power plug and reconnect it. Reset the time.
    - If the above guidelines do not enable you to solve the problem, contact your local dealer or SAMSUNG after-sales service.

#### Cooking / Reheating

The following procedure explains how to cook or reheat food.

ALWAYS check your cooking settings before leaving the oven unattended.

First, place the food in the centre of the turntable. Then, close the door.



**1.** Press the  $\angle$  button.

Result: The 850W (maximum cooking power) indications are displayed:

Select the appropriate power level by pressing the ∠ button again until the corresponding wattage is displayed. Refer to the power level table.



2. Set the cooking time by turning the **dial knob** as required.



Result: The oven light comes on and the turntable starts rotating.

Cooking starts and when it has finished the oven beeps four times.

- Never switch the microwave oven on when it is empty.
- If you wish to heat a dish for a short period of time at maximum power(850W), simply press the **+30s** button once for each 30 seconds of cooking time. The oven starts immediately.

#### Power Levels

You can choose from among the power levels below.

Power Level	Output	Power Level	Output
HIGH	850 W	MEDIUM LOW	300 W
MEDIUM HIGH	600 W	DEFROST ( ** )	180 W
MEDIUM	450 W	LOW / KEEP WARM	100 W

- If you select the higher power level, the cooking time must be decreased.
- If you select the lower power level, the cooking time must be increased.

If you want to add the cooking time by turning dial knob.

Time	Increasing Time	Time	Increasing Time
Up to 1 min	5 sec. unit	10 - 20 min	1 min unit
1 - 3 min	10 sec. unit	20 - 40 min	2 min unit
3 - 10 min	30 sec. unit	40 - 99 min	5 min unit

## Stopping the Cooking

You can stop cooking at any time to check the food.



 To stop temporarily; Open the door.

Result: Cooking stops. To resume cooking, close the door

and press 🔷 again.



To stop Completely: Press the button.

Result: The cooking stops.

If you wish to cancel the cooking setting, press the Cancel( ①) button again.

You can cancel any setting before you start cooking by simply pressing **Cancel**(\(\ointig\)).

#### Adjusting the Cooking Time

You can increase the cooking time by pressing the +30s button once for each 30 seconds to be added.



Press the +30s button once for each 30 seconds to be added.

You can only adjust the time during cooking when the Microwave or Auto Reheat/Cook modes are selected.



During the cooking, to increase or decrease the cooking time of your food, turn the **dial knob** right or left.

## Using the Auto Reheat/Cook Feature

The Auto Reheat/Cook feature has four pre-programmed cooking times. You do not need to set either the cooking times or the power level. You can adjust the number of servings by turning the dial knob.

First, place the food in the centre of the turntable and close the door.



 Select the type of food that you are cooking by pressing the Auto Reheat/Cook(Auto) button once or more times.



2. Select the size of the serving by turning the **dial knob**. (Refer to the table on the next page.)



- Press the 

   button
   Result: Cooking starts. When it has finished:
  - 1) The oven beeps four times.
  - The end reminder signal will beep 3 times (once every minutes)
  - 3) The current time is displayed again.
- Use only recipients that are microwave-safe.

#### Auto Reheat/Cook Settings

The following table presents the various Auto Reheat & Cook Programmes, quantities, standing times and appropriate recommendations.

Button	Food	Serving Size	Standing Time	Recommendations
1 😂	Ready Meal (Chilled)	300-350 g 400-450 g	3 min.	Put on a ceramic plate and cover with microwave cling film. This programme is suitable for meals consisting of 3 components (e.g. meat with sauce, vegetables and a side dishes like potatoes, rice or pasta).
2 ***	Ready Meal (frozen)	300 - 350 g 400 - 450 g	4 min.	Take frozen ready meal and check if dish is suitable for microwave. Pierce film of ready meal. Put the frozen ready meal in the centre. This programme is suitable for frozen ready meals consisting of 3 components (e.g. meat with sauce, vegetables and a side dish like potatoes, rice or pasta).
3	Fresh Vegetables	100 - 150 g 200 - 250 g 300 - 350 g 400 - 450 g 500 - 550 g	3 min.	Weigh the vegetables after washing, cleaning and cutting into similar size. Put them into a glass bowl with lid. Add 30 ml (2 tablespoons) water when cooking for 100-250 g, add 45 ml (3-4 tablespoons) for 300-550 g. Stir after cooking.
4 ***	Frozen Vegetables	100 - 150 g 200 - 250 g 300 - 350 g 400 - 450 g 500 - 550 g	3-4 min.	Weigh the frozen vegetables (-18°C) and put them in a suitable sized glass pyrex bowl with lid. When cooking 100-350 g add 15 ml (1 tablespoon) water for 400-550 g add 30 ml (2 tablespoons). Stir after cooking and during standing time. This programme is suitable for peas, sweet corn, broccoli, cauliflower and mixed vegetables such as peas, carrots and cauliflower.

#### Using the Instant Reheat Feature

With the Instant Reheat feature, the cooking time is set automatically and you do not have to press the Start button. You can adjust the number of servings by pressing the appropriate Instant Reheat button the required number of times.

First, place the food in the centre of the turntable and close the door.



Press the **Instant Reheat**( ) button which you want the required number of times.

Result: Cooking starts after about two seconds. When it has finished:

- 1) The oven beeps four times.
- The end reminder signal will beep 3 times (once every minute)
- 3) The current time is displayed again.

**Example:** Press the **Instant Reheat**( ) button once times to reheat one cups of coffee. Refer to the table.

Use only recipients that are microwave-safe.

## **Instant Reheat Settings**

The following table presents the standing time, quantitles, and appropriate recom-mendations for the Instant Reheat Programme.

Button	Food	Serving Size	Standing Time	Recommendations
٥	Drinks (coffee, milk, tea, water with room temperature)	150 ml (1 cup) 250 ml (1 mug)	1-2 min.	Pour into a ceramic and reheat uncovered. Place cup (150 ml) or mug (250 ml) in the centre of turntable. Stir carefully before and after standing time.

#### Using the Auto Defrost Feature

The Auto Defrost feature enables you to defrost meat, poultry or fish. The defrost time and power level are set automatically.

Use only dishes that are microwave-safe.

First, place the frozen food in the centre of the turntable and close the door.



1. Press the Auto Defrost(\*\*) button.

Result: The following indication is displayed: [7]



Select the food weight by turning the dial knob. It is possible to set up to a maximum of 1500g.



**3.** Press ♦ button. Result :

- Defrosting begins.
- The oven beeps halfway through defrosting to remind you to turn the food over.
- ◆ Press ♦ button again to finish defrosting

You can also defrost food manually. To do so, select the microwave cooking/reheating function with a power level of 180W. Refer to the section entitled "Cooking/Reheating" on page 6 for further details.

## Auto Defrost Settings

Remove all kinds of packaging material before defrosting.

 Place the frozen foods on a turntable. Turn the food over when the oven beeps. Keep the corresponding standing time after Auto Defrosting has finished.

Food	Portion	Standing Time	Recommendation
Meat Poultry Fish	200-1500g 200-1500g 200-1500g	20-60min.	Shield the edges with aluminium foil. Turn the food over when the oven beeps.

#### Using the Deodorization Feature

Use this feature after cooking odorous food or when there is a lot of smoke in the oven interior.

First clean the oven interior.



Press the **Deodorization**() button after you have finished cleaning, you will hear four beeps.

- The deodorization time has been specified as 5 minutes. It increases by 30 seconds whenever the **+30s** button is pressed.
- You can also adjust deodorization time by turning the dial knob right or left.
- The maximum deodorization time is 15 minutes.

#### Switching the Beeper Off

You can switch the beeper off whenever you want.



- - The following indication is displayed.



The oven will not beep each time you press a button.



- To switch the beeper back on, press the 
   and 
   buttons again at the same time.
   Result:
  - ◆ The following indication is displayed.



The oven operates with the beeper on again.

## Safety-Locking Your Microwave Oven

Your microwave oven is fitted with a special Child Safety programme, which enables the oven to be "locked" so that children or anyone unfamiliar with it cannot operate it accidentally.

The oven can be locked at any time.



- Press the and buttons at the same time. Result :
  - The oven is locked (no functions can be selected).
  - ◆ The display shows "L".





Result: The oven can be used normally.

To cook food in the microwave oven, the microwaves must be able to penetrate the food, without being reflected or absorbed by the dish used.

Care must therefore be taken when choosing the cookware. If the cookware is marked microwave-safe, you do not need to worry.

The following table lists various types of cookware and indicates whether and how they should be used in a microwave oven.

Cookware	Microwave- Safe	Comments
Aluminium foil	√ X	Can be used in small quantities to protect areas against overcooking.  Arcing can occur if the foil is too close to the oven wall or if too much foil is used.
Browning plate	1	Do not preheat for more than eight minutes.
China and earthenware	<b>√</b>	Porcelain, pottery, glazed earthenware and bone china are usually suitable, unless decorated with a metal trim.
Disposable polyester cardboard dishes	1	Some frozen foods are packaged in these dishes.
Fast-food packaging Polystyrene cups containers	<b>✓</b>	Can be used to warm food.  Overheating may cause the polystyrene to melt.
<ul> <li>Paper bags or newspaper</li> </ul>	X	May catch fire.
<ul> <li>Recycled paper or metal trims</li> </ul>	X	May cause arcing.
Glassware		
<ul> <li>Oven-to-table ware</li> </ul>	✓	Can be used, unless decorated with a metal trim.
Fine glassware	✓	Can be used to warm foods or liquids. Delicate glass may break or crack if heated suddenly.
Glass jars	✓	Must remove the lid. Suitable for warming only.

Metal			
•	Dishes	X	May cause arcing or fire.
•	Freezer bag twist	X	
	ties		
Paper			
•	Plates, cups,	✓	For short cooking times and warming.
	napkins and		Also to absorb excess moisture.
	Kitchen paper		
•	Recycled paper	X	May cause arcing.
Plastic			
•	Containers	✓	Particularly if heat-resistant
			thermoplastic. Some other plastics
			may warp or discolour at high
			temperatures. Do not use Melamine
	Oli a ar Class	,	plastic.
•	Cling film	•	Can be used to retain moisture. Should
			not touch the food. Take care when
			removing the film as hot steam will
	Freezer bags	√ X	escape. Only if boilable or oven-proof. Should
-	i icczci bags	<b>V</b> //	not be airtight. Prick with a fork, if
			necessary.
May an a		/	Can be used to retain moisture and
wax or g	grease-proof paper	•	prevent spattering.
			prevent spattering.
✓ :Rec	ommended		

√ X: Use Caution

X :Unsafe

#### Cleaning Your Microwave Oven

The following parts of your microwave oven should be cleaned regularly to prevent grease and food particles from building up:

- Inside and outside surfaces
- Door and door seals
- Turntable and Roller rings
- ALWAYS ensure that the door seals are clean and the door closes properly.
- Clean the outside surfaces with a soft cloth and warm, soapy water. Rinse and dry.
- 2. Remove any splashes or stains on the inside surfaces or on the roller ring with a soapy cloth. Rinse and dry.
- To loosen hardened food particles and remove smells, place a cup of diluted lemon juice on the turntable and heat for ten minutes at maximum power.
- 4. Wash the dishwasher-safe plate whenever necessary.
  - **DO NOT** spill water in the vents. NEVER use any abrasive products or chemical solvents. Take particular care when cleaning the door seals to ensure that no particles:
    - Accumulate
    - · Prevent the door from closing correctly

## Installation & Wiring Instructions

#### **IMPORTANT NOTE:**

The mains lead on this equipment is supplied with a mouldedplug incorporating a fuse.

The value of the fuse is indicated on the pin face of the plug and, if it requires replacing, a fuse approved to BS1363 of the same rating must be used. Never use the plug with the fuse cover omitted if the cover is detachable. If a replacement fuse cover is required, it must be of the same colour as the pin face of the plug.

Replacement covers are available from your Dealer. If the fitted plug is not suitable for the power points in your house or the cable is not long enough to reach a power point, you should obtain a suitable safety approved extension lead or consult your Dealer for assistance. However, if there is no alternative to cutting off the plug, remove the fuse and then safely dispose of the plug. Do not connect the plug to a mains socket, as there is a risk of shock hazard from the bared flexible cord.

#### Wiring Instructions

#### WARNING THIS APPLIANCE MUST BE EARTHED.

This appliance must be earthed. In the event of an electrical short circuit, earthing reduces the risk of electric shock providing an escape wire for the electric current. The appliance is equipped with a mains lead which includes an earth wire for connecting to the earth terminal of your mains plug. The plug must be plugged into a socket that is properly installed and earthed.

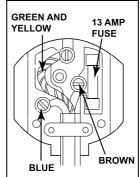
The wires in this mains lead are coloured in accordance with the following code:

Green-and yellow : Earth Blue : Neutral Brown : Live

- As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings indentifying the terminals in your plug, proceed as follows.
- ◆ Connect the green-and yellow wire to the terminal in the plug marked with the letter E or the earth symbol (≟) or coloured green or green-and-yellow.
- Connect the blue wire to the terminal marked with the letter N or coloured black.
  - Consult a qualified electrician or service technician if in doubt about any of these instructions.

The manufacturer of this oven will not accept any liability for damage to persons or material for non observance of these requirements.

There are no user+serviceable parts inside the oven and if the mains lead of this appliance is damaged, it must only be replaced by qualified service personnel approved by the manufacturer because special tools are required.



#### WARNING

Ensure that the plug and power cord are not damaged before use.

If you have any reason to remove the moulded plug from this appliance, immediately remove the fuse and dispose of the plug.

Do not connect the plug to a mains socket under any circumstances as there is a danger of electric shock.

#### **CIRCUITS**

Your microwave oven should be operated on a separate circuit from other appliances. Failure to do this may cause the circuit breaker to trip, the fuse to blow, or the food to cook more slowly.

#### Cooking Instructions On Food Packaging

#### Microwave Symbols

On the front of your oven there is a microwave oven symbol, as shown below. This symbol has been introduced for your benefit when cooking or reheating packaged food.



Packaged food is also, increasingly, using a microwave symbol similar to the one below.

When you see this



Symbol on food packaging, the cooking instructions are based on either the IEC Power Output Rating, or the Reheating Categories A, B, C, D or E.

## **Cooking Instructions**

The IEC Power Output rating is an internationally standardised rating, so all microwave manufacturers now use the same method of measuring power output. If food packaging gives cooking instructions based on IEC Power ratings, set cooking times according to the IEC Power of your oven.

#### For example:

If the cooking instructions are based on a 650W oven, then you will need to reduce some cooking time for the M1875N (850W)

Ready meals are now very convenient and popular. These are meals which are already prepared and cooked by the food manufacturer, and then frozen, chilled or vacuum sealed for long life.

Increasingly, heating times for such ready meals are being based on the Heating Categories A, B, C, D and E.

On this instance, simply match the heating category of your oven to the instructions on the food package, and set your timer accordingly.

#### For example:

If the heating instructions are 3 minutes on HIGH for a D category oven, then you will need to set your timer for less than 3 minutes on HIGH for the M1875N (E category).



Always remember that cooking instructions are intended only as a guide. If you have followed the instructions and the food is still not piping hot throughout, simply return it to the oven and cook it until it is.

#### **Technical Specifications**

SAMSUNG strives to improve its products at all times. Both the design specifications and these user instructions are thus subject to change without notice.

Model	M1875N	
Power source	230V ~ 50 Hz	
Power consumption Microwave	1250 W	
Output power	100 W / 850 W (IEC-705) • 240V : 850 W • 230V : 800 W	
Operating frequency	2450 MHz	
Magnetron	OM75P(31)	
Cooling method	Cooling fan motor	
Dimensions (W x H x D) Outside Oven cavity	489 x 275 x 393 mm 330 x 211 x 329 mm	
Volume	23 liter	
Weight Net	13.5 kg approx	

