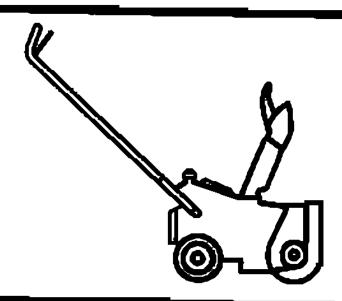


🗚 SAFETY MESSAGE 🛦

The product for which you have requested information of replacement parts is not a current product. The replacement models incorporate product designs, safely features, safety instructions or warnings which ropissent the falest "Stale Of The Art" davelopments. For your safety and those around you please contact your nearest Ariens/Gravely Dealer for a demonstration of the current product safety provisions and features.

Sno-Thro *

Owner's Manual



A Message to Ariens Customers. . .

Welcome to the world of Ariens equipment. We are pleased that you have purchased the best equipment available. The care you give your Ariens equipment will determine the satisfaction and service life you will obtain from it. Use this manual, and the engine manual supplied as your guide. By observing the instructions and suggestions in these manuals, your Ariens equipment will serve you well for many years.

Your Ariens dealer will be happy to supply any service or advice which may be required to keep your Ariens equipment operating at peak efficiency. He stocks genuine Ariens pans and lubricants manufactured with the same precision and skill as the original equipment. His factory trained staff is kept well informed on the best methods of pervicing Ariens equipment and is ready and able to serve you. If engine repair or service is required

they can be extended from an Ariens dealer or from an authorized engine manufacturer's service center. If service is required, be prepared to supply the service person with the Model and Serial Number of the equipment and the engine, as well as a full description of the problem encountered

NOTE: The descriptions and specifications contained in this manual were in effect at the time the manual was approved for printing. Ariens Company reserves the right to discontinue models without notice and without incurring obligation. The equipment described within this manual may not be identified as either standard or optional and the various illustrations may not all be applicable to your particular unit. If you have questions, always check with your Ariens dealer.

Safety Alert Symbol And Notations

The following safety notations are used throughout this manual to call attention to special information or operating procedures. Understand the measage in each notation and be alert to unsafe conditions and the possibility of personal injury.

NOTE: A NOTE points out general reference information regarding proper operation and maintenance practices

IMPORTANT: An IMPORTANT statement indicates specific procedures or information that is required to prevent damage to the machine or its attachments



This safety alert symbol is used to attract your attention! PERSONAL SAFETY IS INVOLVED! When you see this symbol - BECOME ALERT - HEED ITS MESSAGE,



CAUTION: A CAUTION identifies safe operating practices or indicates unsafe conditions that could result in personal injury.



WARNING: A WARNING describes a condition where fallure to follow the instructions could result in severe personal injury.



DANGER: A DANGER designates a condition where failure to follow instructions or need warning will most likely result in serious personal injury or death.

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NOTE: All references to "Left", 'Fight', "Front' and 'Rear' are given from operator's position

Model

Model 937003 Ariens Plus Recoil Start

3 H P 21 Two Stage Sno-Thro Senal No 000101 and up

This manual covers the above model. Specific Model and Serial Numbers of your equipment are on a label on unit. Record numbers below and use them whenever parts or service are required.

| Sno - Thro Model Number | |
|--------------------------|--|
| Sno - Thro Serial Number | |
| Engina - Model Number | |
| Engine Serial Number | |
| | |

Safety Precautions

Training

Read and understand this Owner's Manual and engine instructions before operating unit. Be thoroughly familiar with controls and proper use of equipment. Know how to stop unit and disengage control quickly in an emergency.

Use only accessories dosigned for your unit. See your Ariens Dealer for a complete list of accessories.

Understand and follow each Danger. Warning Caution and instruction docal installed on equipment.

NEVER allow children to operate equipment. DO NOT allow adults to operate unit without proper instructions.

Keep the area of operation clear of all persons, periodiarly children and pets

Sate operation or this equipment requires your complete and unimpaired attention at all times. DO NOT operate unit after or during the consumption of medication, drugs or atomic!

Preparation

Sefore first an owfall of the season clearly mark location of all obstacles (such as driveway markers, water or gas

shut off end etc.) so that they can be avoided when throwing show

Thoroughly inspect and clear work area of objects which might be picked up and thrown. Remove all doormats, sleds, boards, wires, bones and other foreign objects.

Wear adequate winter outer garments, gloves and rubber footweer which will improve footing on slippery surfaces.

Wear eye protection such as safety goggles to protect eyes from objects that may be thrown from machine.

DO NOT wear loose clothing or scarves that may get caught in rotating parts of unit

Gasoline is highly flammable and its vapors are explosive. Handle with care. Use an approved (RED) fuel container

NEVER allow smoking materials, sparks or flame (match. pilot light, etc.) near equipment or fuel container.

Check fuel supply before starting engine. Fill fuel tank outdoors with extreme care; DO NOT fill fuel lank indoors when engine is running or while engine is still half from operation. Replace fuel cap securely and wipe spilled fuel before starting engine.

Safety Precautions (Continued)

DO NOT use unit or loose graver that may be picked up and thrown out discharge chute causing damage or injury

NEVER attempt to make any adjustments to unit while engine is running (except where specifically recommended).

Operation

DO NOT put hands or feet near rotating parts. Keep clear of discharge opening at all times.

Check function of all controls before starting engine. Keep all safety devices and guards in position and operating properly or personal injury may result.

Open doors if engine is run in garage, exhaust fumes are dangerous. DO NOT run engine in an enclosed area

Operate equipment only when there is good visibility and light,

Always be sure of your footing (walk never run). Exercise caution to avoid slipping or falling

Disengage power to auger/impeller when unit is being transported ar is not in use

DO NOT overload machine capacity by attempting to clear show at too fast a rate

NEVER direct discharge of material toward bystanders nor allow anyone in front of equipment while unit is in operation. Be familiar with area of operation.

Stay alert for holes, rocks, roots and hidden hazards in area of operation,

Exercise extreme caution when operating on or crossing gravel drives, welks or roads. Stay alert for hazards and traffic. DO NOT operate unit near glass enclosures, automobiles, window wells drop-offs, etc., without proper adjustment of discharge direction and angle.

DO NOT clear snow across face of slopes. Exercise extreme caution when changing direction on stopes. DO NOT attempt to clear steep slopes

Stop engine, remove key and wait for moving parts to stop before leaving operator's position for any reason such as unclogging auger/impoller housing or discharge thute, when making any repairs, adjustments inspections or cleaning unit

DO NOT louch equipment parts which might be hot from operation. Before attempting to maintain, adjust or service allow such parts to cool.

If equipment vibrates abnormatly disengage attachment, stop angine at once, and remove key. Abnormal vibration is a warning of trouble. Repair any damage before restaiting unit

After striking a foreign object, stop engine, remove key and wait for moving parts to stop before feaving operator's position. Thoroughly inspect unit for any damage and repair damage before restarting and operating unit.

Aun unit a low minutes after throwing snow to prevent freeze up of auger/impeller in housing

Take all possible precautions when feaving unit unattended, such as disengaging power to attachment, stopping engine and removing key to prevent unauthorized use.

Maintenance and Storage

DO NOT change engine governor setting or overspeed engine

Keep all nuts, bolta and screws tight and be sure oquipment is in safe working condition. Check all hardware at regular intervals.

Refer to Owner's Manual for important instructions if Sha-Thro is to be stored for extended periods

Never store equipment with fuel in tank inside a building where furnes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.

Maintain or replace safety and instruction decals as necessary

Safety Decals



SAFETY INSTRUCTIONS

TO AVOID POSSIBLE INJURY READ OWNERS MARUAL AND UNDERSTAND PURPOSE OF ALL RAFETY ALERTS

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- NEEF AULIUM XCPDLS EULAPEN →

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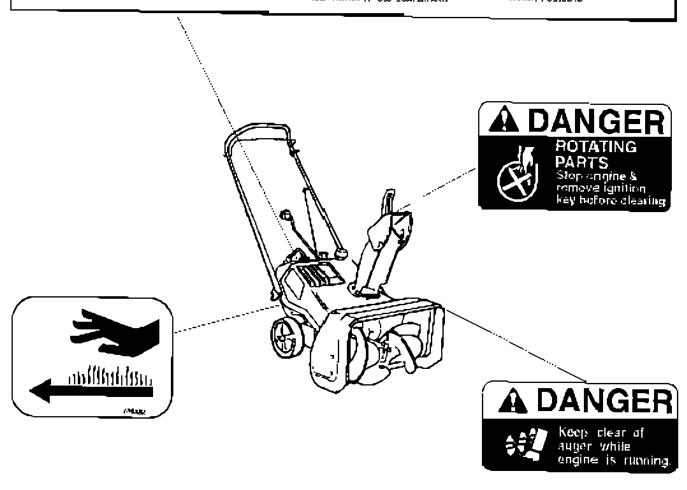


Figure 1: Decal Locations

Preparation For Operation

CUSTOMER WARNING: If your Ariems Plus Sno-Thro was NCT assombled or adjusted by an Authorized Ariems Dealer, additional assembly critical to your safety is required prior to the operation of your sno-thro. Carefully follow the 'Preparation for Operation' section of your Owners Manuel for assembly and adjustment instructions. If you have any difficulty or questions regarding the assembly or adjustment of your Ariems Plus Sno-Thro, immediately consult an Authorized Ariems Dealer for assistance. DO NOT OPERATE YOUR ARIEMS PLUS SNO-THRO UNTIL YOU HAVE COMPLETED ALL INSTRUCTIONS IN THE "PREPARATION FOR OPERATION' SECTION OF THE OWNER'S MANUAL AND HAVE THOROUGHLY READ THE ENTIRE OWNER'S MANUAL.

If your Ariens Plus Sho-Thro was assembled and adjusted by an Authorized Ariens Dealer your Ariens Dealer is expected to have completed these preparation for operation analyticitions before delivery of your sho-thro. The preparation information is included in your Owner's Manual so that you and your Dealer may review it together

NOTE: All references to "Left", "Right", "Front" and "Rear" are given from operators position.



WARNING: Failure to follow all Instructions could result in personal injury and/or damage to sno-thro. Remove wire from spark plug before attempting any adjustment or assembly procedure.

IMPORTANT: 2 cycle engines require that oil be mixed with fuel. Refer to Fuel in Operation Section of this manual for recommended mixture.

Discharge Chute

Remove rear cap screws and nuls from rear of discharge chute, tip discharge chute up and install herdware just removed. Tighten hardware at rear of discharge chute lirst then at sides

Discharge Chute Crank

With discharge chute facing forward remove ongine cover. With knob down, place Discharge Chute Crank rod through hole in dash panel and into pinion on discharge chute. Secure with hair pin. Replace engine cover.

Handlebar

Attach upper handlebar to lower using washers, lock washers, lock bars and knobs

Refer to Adjustments Section and check Atlachment Brake and Clinich for proper function

Auger Gear Case

Chack grease level in auger year case (refer to Lubreation and Maintenance Section of this manual)

Engine Fuel



WARNING: Gasoline is highly flammable and its vapors are explosive. Handle with care. Use an approved (RED) gasoline container.



CAUTION: Check function of all controls before starting engine. All safety devices and guards must be in position and operating properly or personal injury may result.

Fill fuel tank with unleaded gasoline and oil mixture. Tank capacity is 1 quart,

Registration

Complete Stru-Thro Prewarranty Registration Form and mail original copy to Ariens Company.

Warranty is registered under model and serial number found on a label on unit

Delivery

Using the Owner's Manual instruct the customer on controls and operation of unit. Emphasize sately and discuss the Safety Precautions.

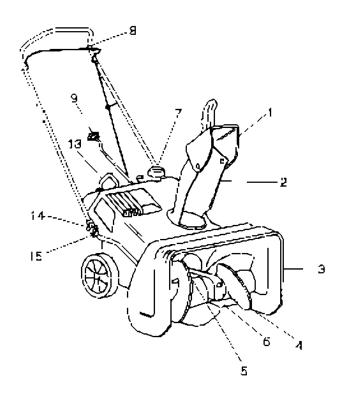
Explain recommended lubrication and maintenance of unit

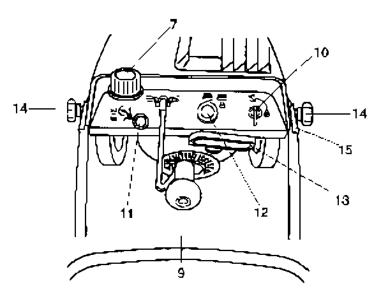
Advise customer on adjustments

Explain Ariens Company Limited Warranty Policy, fill out Original Purchaser Registration Card Parts and Repair Manuals order Form and return to Ariens Company Place Model and Serial Number on page (1) of this manual.

Give customer his Owner's Manual and advise him to thoroughly read and understand Sho-Thro Owner's Manuals

Controls and Features





- 1. Chute Deflector
- 2 Discharge Chute
- 3 Auger/Impeller Housing
- 1. Auger
- 5. Impeller
- 6. Scraper Blade
- 7 Fuel Tank and Cap
- 6. Clutch Bail

- 9 Chute Crank
- 10 Koy Switch
- 11 Choke
- 12 Primer Bulb
- 13 Recoil Starter
- 14. Hendlebar Knob
- 15 Lock Bar

Figure 2: Control and Feature Locations

Operation



WARNING. Wear adequate winter outer garments and footwear which will improve footing on slippery surfaces. Wear eye protection such as safety goggles to protect eyes from objects that may be thrown from machine. DO NOT wear loose clothing or scarves that may get caught in rotating parts of unit.



CAUTION: Make sure all hardware is tight, all safety devices in place and all adjustments correct.

IMPORTANT: Check impeller to be sure it is not frozon. With key in its off position move clutch ball to engaged position, and pull recoil starter. If impeller is frozen, (can not pull recoil starter) move. Sno-Thio to a heated area and thaw to prevent possible damage to unit

NOTE: This product is equipped with an internal combustion engine. DO NOT use unit on or near any unimproved forest-covered or brush-covered land unless exhaust system is equipped with a spark arrester meeting applicable local state or federal laws. A spark arrester, if it is used, must be maintained in effective working order by operator.

Fual

IMPORTANT: Failure to mix oil with gasoline will result in seizura and severe damage to engine. DO NOT use gasolnol or gasoline containing alcohol because alcohol will attack and cause internal parts to deteriorate

NOTE: To prevent foreign particles from entering tank while filling; wipe show, dust dirt and debns from around cap before removing.



WARNING: Gasoline is highly flammable and must be handled with care. Allow engine to cool several minutes before removing fuel tank cap. Never fill tank when engine is running or hot from operation. DO NOT allow open flame, matches, or smoking in area. DO NOT overfill. Wipe up any spills and allow vapors to dissipate. Use approved (RED) gasoline container.

Ariens 2 cycle oil has been formulated to insure maximum engine performance and increased engine life. Premix Ariens oil (1-50 ratio) per instructions on container. If Ariens oil is not available, select a quality 2 cycle oil BIATC (Boating Industry Association Two Cycle) approved oil and use unleaded gasoline.

If oil manufacturer does not recommend mixing ratio, mix at the 1 to 50 ratio

NOTE: After fuel mixture has been left standing for a prolonged time it will begin to separate, therefore thoroughly shake mixture before using

Chute Deflector

Position Deflector at desired height. DO NOT throw snow any higher than necessary.

NOTE: Tighten locking hardware on chure deflector if it does not stay in set position.

Discharge Chute Crank



DANGER: DO NOT put hands or feet near or under rotating parts. Keep clear of discharge opening at all times.



WARNING: NEVER direct discharge of material toward bystanders nor allow anyone in front of equipment while unit is in operation. Be familiar with area of operation.

IMPORTANT: DO NOT operate Sno-Thro near glass enclosures, automobiles, window wells, drop off etc without proper adjustment of discharge direction and angle

Direct snow away from area to be cleared and with direction of wind whenever possible. Crank relates chutal 210 degrees.

Show is best removed as soon as possible after a snow fall.

Operation (Continued)

Starting



CAUTION: DO NOT attempt to start your engine at this time. Thoroughly read this entire Owner's Manual and engine manufacturers operating instructions first.

NOTE: Try out each control without running engine to see how they work and what they do.

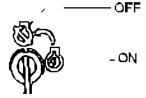


Figure 9: Engine Ignition

Engine Ignition



WARNING: If equipment vibrates abnormally disengage attachment, stop engine at once, and remove key. Abnormal vibration is a warning of trouble. Repair any damage before restarting unit.



CAUTION: Turn Key "OFF" and remove it before attempting any maintenance, adjustment or leaving unit unattended.

To start engine, place Key in Switch and turn it clockwise to "RUN" position

Choke

Pull choke control to "Choke" position. When engine has started, open choke gradually

NOTE: A warm engine requires less choking than a cold engine.

Primer Bulb

Push primer bulb two or three times when angine is cold. When temperatures are below -15 degrees Fahrenheit, additional priming may be needed.

Recoil Starter



WARNING: To prevent discharge toward operators' starting position, always turn discharge chute straight shead for starting unit.

Stand to right of unit. Grasp starter handle and pull rope out slowly until it pulls harder this is compression stroke, let rope rewind slowly

Then pull rope with a rapid continuous tell arm stroke. Let rope rewind slowly.

IMPORTANT: DO NOT let starter handle snap against bracket.

Repeat above instructions until engine starts. (Refer to engine manufacturers instructions).

Electric Starter (Optional Accessory)

Connect power cord to switch box first then plug other and into 120 volt AC receptable

Push Starter Button to crank engine

IMPORTANT: This electric starter is not equipped with a thermal cut-out switch. DO NOT crank engine for more than a total of 20 seconds without allowing electric starter to cool down for 10 minutes. Failure to do this can severely damage electric starter.

When engine starts, release starter button and disconnect power cord from receptacle first, then from switch box



CAUTION: DO NOT overload machine capacity by ettempting to clear show at too fast a rate.

Operation (Continued)



CAUTION: Operate equipment only with good visibility and light.



CAUTION: Stay alert for holes rocks, roots and hidden hazards in area of operation. Exercise extreme caution when operating on or crossing gravel drives, walks or roads. Slay alert for hidden hazards or traffic.

Clutch Sall



CAUTION: Stop engine and remove wire from spark plug after striking a foreign object. Thoroughly inspect sno-thro for any damage and repair damage before restarting and operating unit.

Snow is best removed as soon as possible after a snow fall. Squeezing Clutch Ball against handlebur engages auger and impeller so machine will move forward and throw snow. Releasing Bail disengages auger and impeller and brake stops rotation.

IMPORTANT: Check impeller to be sure it is not frozon if bell squeaks when Clutch Bail is engaged, impeller is frozen, rolease Clutch Bail and move unit to a heated area to thaw.



CAUTION: Check clutch disengagement before each use. If auger/impelier does not stop quickly, when clutch bail is released, adjust or repair per Adjustment Section of this manual before operating unit.

During snow removal, auger propels unit forward while collecting snow. The forward speed will vary according to snow cepth and mossture content and scraper blade adjustment.

Efficient unit operation depends on proper scraper blade adjustment. Gefer to Scraper Blade in Adjustment Section.

NOTE: When transporting, unit should be shut off. To transport unit to or from an area to be cleared, press down on handlebar enough to raise from of Sno-Throslightly off surface and push or pull unit.

To clear an area, run Sno-Thro in an overlapping series of paths. For large areas start in middle and throw snow to each side so you do not have to move it more than once.

Stopping



WARNING: Take all possible precautions when leaving unit unattended. Such as disengaging power to attachment, stopping engine and removing key to prevent unauthorized use.

IMPORTANT: Run attachment a few minutes after librowing snow to prevent freeze-up of surger/impeller

Release Clutch Bail and turn engine Ignition Key to "OFF"

Lubrication and Maintenance

Anens Cealers will provide any service which may be required to keep your Sno-Thro operating at peak efficiency. Should enuire service be required, if can be obtained from an Ariens dealer or an authorized ungine manufacturer's service center.



WARNING: Stop engine, remove key and wait for moving parts to stop before attempting any lubrication or maintenance procedures.



CAUTION. DO NOT touch engine or Sno-Thro drive parts which are hot from operation. Allow such parts to cool before servicing unit.

Engine Cooling

Engine is air cooled. Air must circulate freely around engine from air intake screen, over cooling fins an cylinder nead and block, to prevent overheating

Every 100 operating hours or yearly (more orten if conditions require) remove cooling shrouds and clean cooling tins. Also clean external surfaces of engine of dust, dirt and oil deposits which can contribute to improper cooling.

IMPORTANT: DO NOT operate engine with cooling shoulds removed, this will cause overheating and engine damage.

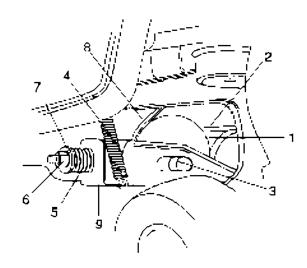
Drive Belts

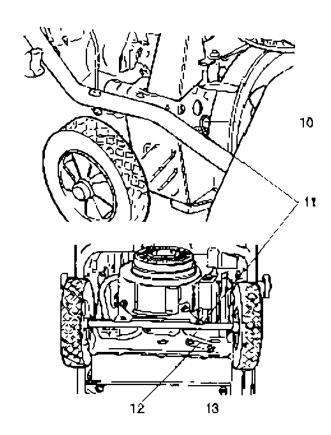


WARNING: Gasoline is highly flammable and its vapors are explosive. Handle with care. Never allow smoking materials, sparks or flame (match, pilot light, etc.) hear equipment or fuel container



CAUTION: When unit is tipped up onto housing, remove enough fuel so that no spillage will occur.





- 1. Idler
- 2 Auger/Impeller Drive Belt
- 3 Idler Pin
- 4 Extension Spring
- 5 Compression Spring
- 6. Lock Nut

- 7 Washer
- 9. Engine Dive Belt
- 9 Prvot Bracket
- 10 Hair Pin
- 11. Bracket Pin
- 12. Pin Plate
- 13 Cap Screw

Figure 4: Orive Belts

Lubrication and Maintenance (Continued)

When replacing baits replace both belts at same sime. To replace drive belts disconnect extension spring and relieve compression of compression apring on pivot bracker.

Remove dier pin from idler and bracket then idler from machine

Remove two hair cans from bracket pin. Cap screw from pin plate and pin and plate from unit.

Hemove givet bracket and belts from unit.

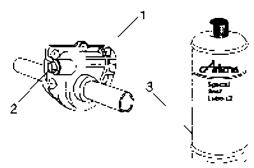
Install new bolts in reverse order.

NOTE: Make sure pulleys align if alignment is necessary, loosen pin plate cap screw align belts and tighten cap screw

Auger Gear Case

Check auger genricase jubricant level every 25 hours of operation. Fill with Anene Greene (Part No. 000080)

To check, place unit in a warm location overnight to allow ubricant to flow to level. Remove filler plug. Tip unit torward until axie is 10 inches on smooth level surface Eubricant must be at least up to nothern or filler hote with unit resting on 10 inch blocks under axie (extra lubricant will not carriage geat case).



- Auger Gear Case
- 2 Grease Fill
- 3. Anens Grease

Figure 6: Auger Gear Case

Adjustments

Arens Company recommends that you have adjustments made by your Ariens dealer. He has tools and the know-how to properly perform adjustments which may be required to know your Sno-Thro operating at peak efficiency. Should you decide to make the following adjustments on your Sno-Thro yourself. Ariens Company recommends that you call your dealer for answers to any questions that might arise.



WARNING: Gasoline is highly flammable and its vapors are explosive. Handle with care. Never allow smoking materials, sparks or flame (match, pilot light, etc.) near equipment or fuel container.

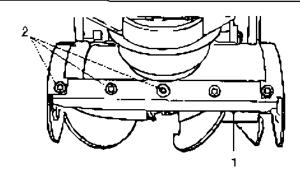


CAUTION: When unit is tipped up onto housing, remove enough fuel so that no spillege will occur.

Scraper Blade



CAUTION: DO NOT use this machine on loose gravel. Gravel may be picked up and thrown from discharge chute resulting in damage to nearby property and/or injury to bystanders.



- Scraper Blade
- 2 Carriage Bolts and Nuts

Figura 6: Scraper Blade

Adjustments (Continued)

Scraper Blade is adjusticule to compensate for wear and to control auger traction (auger propels unit).

Adjust scraper blade equally is full length if machine does not scrape cleanly or if machine does not drive forward properly.

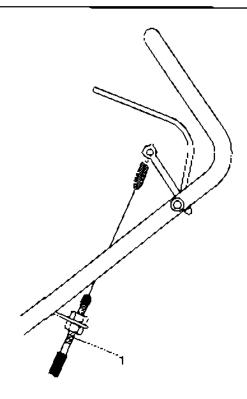
To adjust scraper blade, up unit back and real unit on handlebar. Loosen nuls an earnage bolts along scraper support. If unit does not scrape cleanly, move scraper blade forward. If unit does not drive forward and scraper blade drags, move scraper blade to the rear.

NOTE: Tighten hardware and test unit. Repeat adjustment as required until proper operation is obtained

Engine Bett



CAUTION: For proper braking and engine belt engagement, with Clutch Bail disengaged, there must be slack in cable. There should be 3/16" to 1/4" extension of cable spring when Clutch Bail is held against handlebar.



1 Cable End

Figure 7: Engine Belt Adjustment

To accust, turn nuts on upper cable end until there is the proper soring extension and look in position by locking truta against bracket

Beit Alignment

When replacing belts replace both belts at the same time. To align belts, loosen pin plate cap screw align pulleva and secure with cap screw.

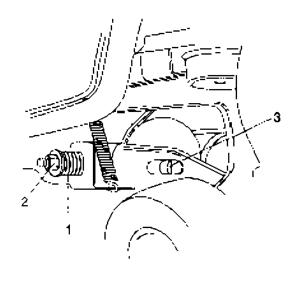
Auger/Impeller Belt

For proper tension of auger/impeller belt, tip unit up on auger/impeller housing. Check that idler pin is in position with flat of pin toward center of unit.

Loasen lock nut far enough so that compression spring and washer are free to rotate. Then tighten nut until spring no longer turns freely. From this position, tighten lock nut exactly eight (8) turns to provide proper tension on auger/impeller belt.



WARNING: With improper use injury may result if clutch ball is released and brake DOES NOT STOP auger/impeller within 5 seconds.



- 1. Compression Spring
- 2. Lack Nut
- 3 Idler Pin

Figure 8: Augar/Impeller Belt Adjustment

Storage



WARNING. Never store Sno-Thro in an enclosed area where fuel fumes may reach flame, sparks, pilot lights or an ignited object. Drain fuel outdoors away from any ignition source. Use only approved fuel container.

Your authorized Artens Dealer is trained and equipped to service your Sno-Thro. A periodic check up by your dealer will help reduce your maintenance costs.

Inspect Sno-Thro for visible signs of wear, brookage or damage. Order any parts required and make necessary repairs to avoid dalays when beginning use again.

Lubricate unit according to instructions in Lubrication and Maintenance Section of this manual

Glean unit thoroughly. Touch up all painted areas to avoid just and store in a cool dry protected place.

Remove weight from wheels by putting blocks under frame or axic. Unit can be stored by tipping up on augenimpeller housing.

Engine

When storing Sno-Thro for an extended period, refer to Engine Manufacturer's Instruction Manual.

Specifications

| Discharge Distance | 3.5 to 25' |
|-------------------------------|----------------------------------|
| Chule Tuming Aлgle | 210 Dagrees |
| Clearing Width | 21" |
| Dimensions: Impeller Diameter | , , 8.5 ' 9.5 ' |

Publications are available for \$no-Thro owners who wish to perform some of their own maintenance and sorvice operations. Should a complete parts and/or repair manual be desired order under the following part numbers.

Parts Manual Repair Manuaí

Part No. PM-37 Part No. RM-937

Accessory

737001 - 120 Volt Electric Starter

| Model Number |
|--------------------------------------|
| Serau Nurnber |
| Parts Manuel 13 4.00 BB |
| H≑pair Menual |
| Postage and Handling |
| Wisconsin residents and 5% asles tex |
| TOTAL |

Please submit this amount by check or money order

Mall Requests to:

Ariens Service 655 West Ryan Street Brillion, WI 54110-1098

Ask your dealer for information about these other fine Ariens Products:

- Front and Rear Tine Tillers
- 21" Walk-Behind Lawn Mowers
- Walk-Behind Sno-Thros
- Rear Engine Riding Mowers
- **Vard and Garden Tractors**
- Commercial Walk-Behind and Riding Mowers

